United States Patent Office.

AARON B. BROWN AND WENDELL P. BROWN, OF WORCESTER, MASSACHU-SETTS, ASSIGNORS TO THEODORE P. BROWN, OF SAME PLACE.

COMPOSITION FOR COATING METALS.

SPECIFICATION forming part of Letters Patent No. 249,889, dated November 22, 1881.

Application filed October 13, 1881. (No specimens.)

To all whom it may concern:

Be it known that we, AARON B. BROWN and WENDELL P. BROWN, citizens of the United States, residing at Worcester, in the county 5 of Worcester and State of Massachusetts, have invented new and useful Improvements in Compositions for Coating Metals, of which the

following is a specification.

This invention relates to improvements upon 10 the Letters Patent granted to us October 28, 1879, and numbered 221,028, in which we employed a compound consisting of india-rubber, gum-kauri, gum-dammar, and wax for the coating of metals which have been manu-15 factured into machinery and other useful contrivances, &c., to prevent rust or corrosion of such manufactured metals in transportation or when otherwise exposed to air and moisture. Experience and experiments show that a coat-20 ing for this purpose, to be practicable and efficient, must have certain characteristics or features, such as the following: It must be impervious to air and moisture, and must have consistency and body enough to completely 25 cover the surface to be protected. It must be pliant and elastic, so as to expand and contract with the metal, and without breaking, cracking, or checking. It must be adhesive, and of such an adhesive nature that its ex-30 pansion and contraction will not affect the same to separate it from contact with and adhesion to the metal surface. It must be soft and pliable, and capable of drying readily, and of easy removal when so desired.

This improved coating has the above-named features, and it is composed of ingredients as follows, to wit: one-fourth (4) pound indiarubber; one-eighth (1/8) pound gutta-percha; one-fourth (4) pound gum-dammar, and three-40 fourths (3) pound wax. These several ingredients are dissolved in benzole or any other suitable solvent, and for such purpose two gallons of benzole is sufficient, and in practice they are dissolved separately and then 45 mixed together, the whole making a liquid varnish suitable to be applied by a brush or a cloth to the metal surface. The india-rubber is impervious to air and moisture, gives pliability and elasticity, and renders the var-50 nish, when applied as stated, capable of ex-

panding and contracting with the metal. The

gutta-percha and gum-dammar give body and thickness to the varnish and cause it to dry more quickly. To give all the body and thickness desired and maintain the proper pliability 55 and elasticity of the varnish when dry, the wax is employed, which wax is preferably what

is known as "Japanese wax."

The varnish or coating above described applied to metal surfaces protects them against 60 rust or corrosion, and as it is constituted has elasticity, pliability, and imperviousness to air and moisture, adhesiveness and body or thickness, and possesses the same in such a degree that it completely covers and adheres 65 to the surface, does not crack, break, or separate therefrom on exposure, preserves the surface against rust or corrosion from the atmosphere and moisture, and is readily removed by simply washing it with spirits of naphtha or 70 spirits of turpentine.

In using this coating it is desirable to first wash the metal surface which is to be coated with an alkaline or other wash which is capable of removing and checking the tendency of 75

the surface to rust and corrode.

We do not limit ourselves to the proportions of ingredients herein set forth, as the same may be varied as circumstances require. For example, the finer and more compact metals, such 80 as polished steel or silver, do not demand such heavy coatings as the coarser metals, such as cast-iron. We have found that a very light solution of the gums will protect silver in an efficient manner.

Having thus described our invention, what we claim, and desire to secure by Letters Pat-

A coating for metal to prevent rust and corrosion from exposure to air and moisture, the 9c same being composed of india-rubber, guttapercha, gum-dammar, and wax, the whole dissolved in benzole, substantially in the proportions specified.

In testimony whereof we have hereunto set 95 our hands in the presence of two subscribing witnesses.

AARON B. BROWN. WENDELL P. BROWN.

Witnesses:

JOHN E. SULLIVAN, GEORGE H. BALL.