

**(12) STANDARD PATENT**  
**(19) AUSTRALIAN PATENT OFFICE**

(11) Application No. **AU 2012352445 B2**

(54) Title  
**Air filtration device having subsections lacking fluid communication**

(51) International Patent Classification(s)  
**A62B 7/10** (2006.01) **A62B 23/02** (2006.01)  
**A62B 18/08** (2006.01)

(21) Application No: **2012352445** (22) Date of Filing: **2012.12.12**

(87) WIPO No: **WO13/090372**

(30) Priority Data

(31)	Number	(32)	Date	(33)	Country
	<b>13/326,451</b>		<b>2011.12.15</b>		<b>US</b>

(43) Publication Date: **2013.06.20**

(44) Accepted Journal Date: **2016.05.26**

(71) Applicant(s)  
**3M Innovative Properties Company**

(72) Inventor(s)  
**Billingsley, Britton G.;Blomberg, David M.;Manske, Joy L.**

(74) Agent / Attorney  
**Freehills Patent Attorneys, ANZ Tower 161 Castlereagh Street, Sydney, NSW, 2000**

(56) Related Art  
**US 2005/0223902 A1**  
**US 2006/0101557 A1**  
**WO 2008/153455 A1**



## (51) International Patent Classification:

A62B 7/10 (2006.01) A62B 18/08 (2006.01)  
A62B 23/02 (2006.01)

## (21) International Application Number:

PCT/US2012/069154

## (22) International Filing Date:

12 December 2012 (12.12.2012)

## (25) Filing Language:

English

## (26) Publication Language:

English

## (30) Priority Data:

13/326,451 15 December 2011 (15.12.2011) US

## (71) Applicant: 3M INNOVATIVE PROPERTIES COMPANY [US/US]; 3M Center, Post Office Box 33427, Saint Paul, Minnesota 55133-3427 (US).

## (72) Inventors: BILLINGSLEY, Britton G.; 3M Center, Post Office Box 33427, Saint Paul, Minnesota 55133-3427 (US). BLOMBERG, David M.; 3M Center, Post Office Box 33427, Saint Paul, Minnesota 55133-3427 (US). MANSKE, Joy L.; 3M Center, Post Office Box 33427, Saint Paul, Minnesota 55133-3427 (US).

## (74) Agents: HANSON, Karl G. et al.; 3M Center, Office of Intellectual Property Counsel, Post Office Box 33427, Saint Paul, Minnesota 55133-3427 (US).

## (81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM,

AO, AT, AU, AZ, BA, BB, BG, BH, BN, BR, BW, BY, BZ, CA, CH, CL, CN, CO, CR, CU, CZ, DE, DK, DM, DO, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, GT, HN, HR, HU, ID, IL, IN, IS, JP, KE, KG, KM, KN, KP, KR, KZ, LA, LC, LK, LR, LS, LT, LU, LY, MA, MD, ME, MG, MK, MN, MW, MX, MY, MZ, NA, NG, NI, NO, NZ, OM, PA, PE, PG, PH, PL, PT, QA, RO, RS, RU, RW, SC, SD, SE, SG, SK, SL, SM, ST, SV, SY, TH, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, ZA, ZM, ZW.

(84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, GH, GM, KE, LR, LS, MW, MZ, NA, RW, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, RU, TJ, TM), European (AL, AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HR, HU, IE, IS, IT, LT, LU, LV, MC, MK, MT, NL, NO, PL, PT, RO, RS, SE, SI, SK, SM, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

## Declarations under Rule 4.17:

- as to applicant's entitlement to apply for and be granted a patent (Rule 4.17(ii))
- as to the applicant's entitlement to claim the priority of the earlier application (Rule 4.17(iii))

## Published:

- with international search report (Art. 21(3))

## (54) Title: AIR FILTRATION DEVICE HAVING SUBSECTIONS LACKING FLUID COMMUNICATION

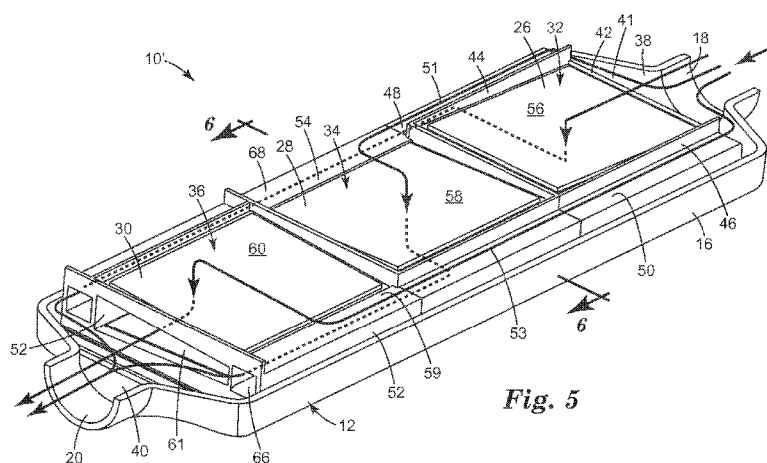


Fig. 5

(57) Abstract: A filtering device 10 that includes a housing 12 having a plurality of subsections 32, 34, and 36 where each subsection contains a filter element 26, 28, and 30. An inlet 18 is disposed at a first location on the housing 12, and an upstream air distribution system is placed in fluid communication with the inlet 18 and with each of the subsections 32, 34, and 36. A downstream air distribution system is located in fluid communication with each subsection 32, 34, and 36, and an outlet 20 is in fluid communication with the downstream air distribution system. The subsections are fashioned such that each subsection 32, 34, and 36 is not in fluid communication with each other. Using a filtering device so constructed, airflow through the device may be better managed to enable overall product service life to be increased while minimizing pressure resistance of the total filter.

**AIR FILTRATION DEVICE HAVING SUBSECTIONS LACKING FLUID COMMUNICATION**

[0001] This invention was made with Government support under contract with the Department of Defense, Contract No. W911SR-09-C-0037. The Government has certain rights in this invention.

[0002] The present invention pertains to an air filtration device that has a plurality of subsections which each contain a filter element and which are not in fluid communication with each other.

BACKGROUND

[0003] Respirators that filter air for breathing are frequently worn by individuals who work in areas where contaminated air is present. The respirators may operate under negative pressure, in which the wearer's lungs provide the power that draws air through the filter (see, for example, U.S. Patent RE35,062 to Brostrom et al.), or they may operate using positive pressure, in which a fan or other device drives the ambient air through the filter (see, for example U.S. Patent 7,748,381 to Croll et al). A powered air purifying respirator (PAPR) is often desired by users because the wearer does not have to supply the energy needed to force the ambient air through the air filter. The wearer accordingly feels more comfort and may use the saved energy for other tasks.

[0004] PAPRs typically have (i) an electric motor and blower unit to force the air through the filter, (ii) a facepiece for delivering the clean air to the user, and (iii) a power source, such as a battery pack, to supply the energy needed to power the device. Known PAPRs have been assembled in a variety of configurations, but two common types are belt pack PAPRs and helmet PAPRs. Belt pack PAPRs typically have the filtering unit worn about the user's waist, whereas helmet PAPRs have the filtering unit contained within the helmet. In both systems, an electrically-powered fan drives or draws the air through the filter cartridges, through the hose, and into the facepiece interior. Because the fan does the work required for air movement through the PAPR system, the user is able to comfortably receive a clean supply of air with little effort.

[0005] Helmet-style PAPRs typically use a supported filter bag to filter air before it enters the interior gas space for breathing. The filter bag holders sometimes have only limited or no support through the center of the filter bag because the airflow alone is sufficient to keep the filter layers separated. FIG. 1 shows a filter support used in some helmet-mounted respirators. The filter bag holder **110** is designed to support a flat filter bag in an arcuate form to fit within the crown space of a helmet. The holder **110** is constructed of two members **112**

and **114**, with the smaller member **114** being held in compression to provide an opening **116** between the two members at one end thereof. Both members **112** and **114** include a plurality of openings **118** and **120**, respectively, that are aligned along the length of the holder **110**. The filter bag holder **110** is designed primarily to maintain the filter bag in an arcuate shape. An example of a helmet-mounted PAPRs system is disclosed in U.S. Pat. 4,280,491 to Berg et al.

[0006] Another product that maintains the filtering bag in an arcuate shape is disclosed in U.S. Patent 6,279,570 to Mittelstadt et al. As shown in FIG. 2, this filter support **200** has ribs **210** and **220** that are generally aligned with the longitudinal axis of the device. Some of the support ribs **210** are laterally offset from adjacent ribs **220**. FIG. 3 shows how the filtration bag **310** may be placed around the support **200** in a helmet **300**.

[0007] Another PAPR is described in International Publication WO 2011/126884 to Ausen. In this device the blower is placed within the helmet along with the filter media and a plenum that delivers ambient air to the filter. Air that exits the filter media then passes into another plenum where it is pulled into a blower assembly located centrally within the helmet. After passing through the blower assembly, the filtered air is then delivered to the wearer via a filtered air outlet and a filtered air passageway.

[0008] Although these conventional filtering devices have provided good support for the filtering material and have demonstrated good filtration of the air that passes through the device, the devices have not allowed for the controlled flow of air through the filter media. Without such controlled flow, certain portions of the filter media may become expended before others, resulting in an earlier ending of the service life.

[0008a] Reference to any prior art in the specification is not, and should not be taken as, an acknowledgment or any form of suggestion that this prior art forms part of the common general knowledge in any jurisdiction or that this prior art could reasonably be expected to be understood, regarded as relevant and/or combined with other pieces of prior art by a person skilled in the art.

#### SUMMARY OF THE INVENTION

[0008b] As used herein, except where the context requires otherwise, the term "comprise" and variations of the term, such as "comprising", "comprises" and "comprised", are not intended to exclude further additives, components, integers or steps.

**[0009]** According to a first aspect of the present invention there is provided an air filtration device that is sized and adapted for use in a personal respiratory protection device and that comprises a housing that includes a plurality of subsections where each subsection contains a filter element. An inlet is disposed at a first location on the housing. An upstream air distribution system is in fluid communication with the inlet and with each of the subsections. A downstream air distribution system is located in fluid communication with each subsection, and an outlet is in fluid communication with the downstream air distribution system. The housing subsections are not in fluid communication with each other and exhibit substantially the same airflow velocity.

**[0009a]** According to a second aspect of the invention there is provided an air filtering device that is sized and adapted for use in a personal respiratory protection device and that comprises: (a) a housing that contains 3 to 10 subsections, each subsection containing a filter element, at least one of the subsection containing two or more filter elements; (b) an inlet disposed at a first location on the housing; (c) an upstream air distribution system in fluid communication with the inlet and with each of the subsections, the upstream air distribution system containing a plenum and a manifold; (d) a downstream air distribution system located in fluid communication with each subsection; and (e) an outlet in fluid communication with the downstream air distribution system; wherein the housing subsections are not in fluid communication with each other and exhibit substantially the same airflow velocity.

**[0010]** The present invention is beneficial in that air flow through the device may be better managed. When using a plurality of filtering subsections that are not in fluid communication with each other, the air management can be fashioned to enable each filter element to be exposed to similar airflow volumes, causing no filter element to reach the end

of its service life substantially before the others. Overall service life of the device may therefore be increased. The pressure resistance of the total filter also may be minimized because the air flow may pass through all of the filter media equally, thereby increasing the amount of filter media being used -- compared to a filter with air flow distribution issues where all air flow is pushed through a small portion of the available media.

### Glossary

- [0011] The terms set forth below will have the meanings as defined:
- [0012] active particulate means particles or granules that are specially suited to perform some action or function such as sorption (adsorption and/or absorption), catalysis, and ion exchange;
- [0013] air distribution system means a part or combination of parts which assist in controlling the air flow;
- [0014] air flow means greater than insignificant or immeasurable air movement;
- [0015] airflow velocity means a pressure exhibited by moving air relative to a baseline pressure;
- [0016] baseline pressure means pressure measured at ambient pressure or at a location common to air flows to or from other locations where pressure is measured;
- [0017] clean air means a volume of ambient air that has been filtered to remove contaminants;
- [0018] contaminants means particles (including dusts, mists, and fumes) and/or other substances that generally may not be considered to be particles (e.g., organic vapors, et cetera) but which may be suspended in the ambient air;
- [0019] crown space means the space between a wearer's head and the interior side of a helmet;
- [0020] downstream means located at point in time in an air stream later than the reference point to which it refers;
- [0021] exhaled air means air that is exhaled by a person;
- [0022] filtering device means a device that is designed to remove contaminants from air;
- [0023] filter media or filter element means an air permeable material that is designed to remove contaminants from air that passes through it;
- [0024] fluid inlet means an area, surface, or volume of space through which air can enter;
- [0025] filter layer means an air-permeable structure that includes one or more layers and that is designed to remove contaminants from air that passes through it;
- [0026] fluid outlet means an area or portion through which air can exit;

- [0027] HEPA class and High Efficiency Particulate Air class define the performance of filter material as set forth in 42 C.F.R. §84 (1995);
- [0028] helmet means an apparatus that is adapted to be worn on the head of a person for purposes of protecting the head from impact;
- [0029] housing means a structure or combination of parts that is fashioned for housing or containing another item wholly or partially;
- [0030] interior gas space means the space in front of a person's face where clean air can be inhaled;
- [0031] longitudinal axis means an axis that extends generally along the length of the filtering device;
- [0032] manifold means a two or more channels or passageways that distribute air to or from a plenum;
- [0033] not in fluid communication means that the same air does not pass through;
- [0034] plenum means a common volume of space where air flows into from more than one location or from where air flows to more than one location;
- [0035] powered air purifying respirator or PAPR means a device that is capable of supplying clean air to a wearer where the air is filtered on the wearer through use of energy from a source other than the wearer;
- [0036] substantially the same means within 10% of another;
- [0037] transverse axis means an axis that extends generally perpendicular to the longitudinal axis; and
- [0038] upstream means located at a point in time in an air stream before the reference point to which it refers.

*BRIEF DESCRIPTION OF THE DRAWINGS*

- [0039] FIG. 1 is a perspective view of a prior art filter support **110** useful in a helmet-mounted respirator.
- [0040] FIG. 2 is a perspective view of known device **200** for maintaining a known filtering bag in an arcuate shape.
- [0041] FIG. 3 is a side view of the prior art filtering device **200** placed within the confines of a helmet **300**.
- [0042] FIG. 4 is perspective view of a filtering device **10** in accordance with the present invention.
- [0043] FIG. 5 is a perspective view of the filtering device **10'** having the upper half **14** of the housing **12** being removed.

[0044] FIG. 6 is a cross section of the filtering device **10'** taken along lines 6-6 of FIG. 5.

[0045] FIG. 7 is a side view of the filtering device **10** positioned in a helmet **70**.

[0046] FIG. 8 is a perspective view of a filtering device **10'** having ports **90-96** located thereon for measuring pressure in the various subsections of the filtering **10'**.

*DETAILED DESCRIPTION OF PREFERRED EMBODIMENTS*

[0047] In the practice of the present invention, a filtering device is provided which includes a housing, an inlet, a first air distribution system, a second air distribution system, and an outlet. The housing includes a plurality of subsections where each subsection contains at least one filter element. The inlet is disposed at a first location on the housing. The first air distribution system is in fluid communication with the inlet and with each of the subsections. The second air distribution system is located in fluid communication with each subsection. The outlet is in fluid communication with the second air distribution system. The subsections are not in fluid communication with each other. This non-fluid communication may be accomplished by designing the plenum(s), manifold(s), and/or ports leading into the subsections to deliver the air to-be-filtered to each subsection in parallel. Using such a construction, the airflow velocity through each subsection may be substantially the same. The subsections therefore may filter similar amounts of ambient air, allowing no filter to meet the end of its service life substantially before the others.

[0048] FIG. 4 shows a filtering device such as a filter cartridge **10** that can be used in a personal respiratory protection device to provide the user with clean air to breathe. The filtering device **10** includes a housing **12** that has an upper portion or half **14** and a lower portion of half **16**. Air that is to be filtered enters the housing **12** at an inlet **18** and exits the device at an outlet **20**. The air thus passes through the device in the direction of the arrow **22**. The air that enters the device **10** at inlet **18** is unfiltered, whereas air that exits the device at outlet **20** is filtered – that is, it is clean air safe for a user of the device to breathe. As the air moves through the housing interior, the air passes through one or more filter elements where contaminants can be removed from the airstream. The housing **12** may be curved in the longitudinal dimension as shown, that is, around the transverse axis, so that the device may be used as a cartridge located in the crown space of a helmet. The housing **12** also could be curved perpendicular to the longitudinal dimension or along the longitudinal axis or dimension to further accommodate the crown space in a helmet. The first and second portions **14** and **16** of the housing **12** are joined together at a midline **24**. The device may be separated along line **24** to replace the filter elements if so desired.



[0049] FIGs. 5-6 show the filtering device in a planar rather than a curved configuration. In these figures, the top portion **14** (FIG. 4) of the housing **12** is removed so that the housing interior may be seen, as well as the filter elements **26**, **28**, and **30** located in subsections **32**, **34**, and **36**, respectively. The subsections **32**, **34**, and **36** provide a defined area for the filter elements **26**, **28**, and **30** to reside within the housing **12**. The subsections **32**, **34**, and **36** are not in fluid communication with each other. In addition to the housing **12**, the filtering device **10'** includes an inlet **18**, a first plenum **38**, a second plenum **40**, and an outlet **20**. The first plenum **38** is in fluid communication with the inlet **18** and with each of the subsections **32**, **34**, and **36**. The second plenum **40** also is located in fluid communication with each subsection **32**, **34**, and **36**. The outlet **20** also is in fluid communication with the second plenum **40**. The first and second plenum **38**, **40** and the air manifolds that are associated with them are constructed to cause the same airflow velocity through each subsection **32**, **34**, and **36**. Air that enters the first plenum **38** from the inlet **18** passes in one of three different directions toward one of the three subsections **32**, **34**, and **36**. Air may travel to the first subsection **32** through the opening or port **41** in the subsection **32** at the first end **42**. The opening in the subsection **32** is defined at the first end **42** by subsection sidewalls **44** and **46** and the top half **14** (FIG. 4) of the housing **12**. Ambient air passing to the second and third filter elements **28** and **30** may do so through upper channels **48** and **50**, respectively, as noted by air flow lines **51** and **53**. Air that passes through the opening **41** at the first end **42** of first subsection **32** passes through the face **56** of the first filter element **26**; air that passes through the opening **54** of the second subsection **34** passes through the face **58** of the second filter element **28**; and air that passes through the opening **59** of the third subsection **36** passes through the face **60** of the third filter element **30**. Air exiting the second and third subsections after being filtered passes through passageway **52** and opening **61** to enter plenum **40**.

[0050] FIG. 6 shows, in particular, that each subsection may include first and second filter elements. Illustrated middle subsection **34**, for example, includes opposing filter elements **28** and **62**. Air arrives at filter element **62**, through lower channel **64**, in a manner similar to air arriving at filter element **28** through upper channel **48** as described above. Each filter element **28** and **62** is tilted relative to the air entering the subsection to enable the air to better pass through the filter media. Air that passes through filter elements **28** and **62** enters plenum **64** to then pass into passageway **52** where it then is directed out exit port **66** (FIG. 5) to enter plenum **40**. Air in subsection **32** (FIG. 5) similarly passes through opposing filter elements to enter a central plenum where it then is subsequently directed into passageway **68**. Split flow of the airstream may be carried out as described in U.S. Patent application entitled *Split Flow*

*Filtering Device* (USSN 13/310,881) to Billingsley et al. Although the filtering device of the present invention is shown with three subsections, the device may have 2, 3, 4, 5 to 10, 20 or more subsections. The airflow velocity through each subsection is substantially the same, preferably within about 5% of each other.

**[0051]** FIG. 7 shows an example of a curved filtering device **10** in accordance with the present invention being used in the crown space of a helmet **70** of a PAPR **72**. Clean air **74** that exits the filtering device **10** enters the interior gas space **76** of the helmet **70** where it can be inhaled by the wearer. Atmospheric air is supplied to the fluid inlet **18** of the device **10** via a conduit **78**. A blower **80** drives or forces the unfiltered air **82** through the conduit **78** into the inventive filtering device **10**. The blower **80** can be operatively powered by a suitable power source such as a battery, which may exhibit passivation – see U.S. Patent 7,947,109 to Sayers et al. The blower **80** can be positioned on a belt worn by the user, and it also can be positioned to be isolated from the exterior environment – see U.S. Patent 6,796,304 to Odell et al.; see also U.S. Patent 6,823,867 to Avery et al. The air flow also can be calibrated in the respirator system – see U.S. Patent 6,666,209 to Bennett et al. and managed otherwise – see U.S. Patent 7,197,774 to Curran et al. A flow indicator may be used to alert the wearer if air flow falls below a predetermined value. Because air passes through a plurality of subsections, more surface area is available for filtering, thereby lowering the pressure drop across the device **10**. Lower pressure drop means that less energy is needed to drive the ambient air through the filter media. Further the additional surface area may extend the service life of the media since it may take longer for the pores in the media to become plugged with various contaminants. The helmet could be, for example, a welding helmet – see, for example, U.S. Patents 6,934,967 to Miyashita et al. and 7,637,622 to Magnusson et al. – with a head suspension system (U.S. Patent 6,367,085 to Berg. The invention also could be used in a hooded device – see U.S. Patent 7,104,264 to Lee et al.

**[0052]** The plenums and manifolds of the air distribution systems may be defined by the shape and configuration of the housing and the first, second, third, and other subsections. The plenum may include physical structure that assists in providing structure to the overall device and the manifolds may include the physical structure that is used to define the channels and passageways that assist in splitting fluid flow into two or more flow streams towards two or more independently operating filter media containing subsections.

**[0053]** The housing may be fashioned from a variety of materials into a various shapes. Examples of materials from which the housing may be made include plastics, metals, pressed or bonded fibrous composite structures. Depending on the materials used, and the desired

structure of the resulting device, the housing may be made by various techniques, including injection molding, vacuum forming, die cutting, rapid prototyping, three dimensional computer aided manufacturing, stamping, die extrusion, and casting. The housing also could be a roll-based product – see for example, U.S. Patent Application 12/784,182 to Billingsley et al. The housing and the construction of the subsections may define the location of the filter layers relative to one another and to the overall structure.

**[0054]** The filter elements that are used in connection with the present invention may include one or more layers of particulate and/or gaseous filter media. Particulate filter media is fashioned to remove particulates that are suspended in the ambient air, and the gaseous media is fashioned to remove vapors that are suspended therein. The filtration layers may come in a variety of shapes and forms and for respirator use may have a thickness of about 0.2 millimeters (mm) to 2 centimeter (cm), or 0.5 to 1.5 cm, and it could be a generally planar filter or it could be corrugated to provide an expanded surface area — see, for example, U.S. Patents 5,804,295 and 5,656,368 to Braun et al. Each filtration layer also may include multiple filtration layers joined together by an adhesive or any other means. The filter layers also may include parallel channels as described, for example, in U.S. Patents to 6,752,889 and 6,280,824 to Insley et al. The filtration media also may be a HEPA class filter. Essentially any suitable material that is known (or later developed) for forming a filtering layer may be used for the filtering material. Webs of melt-blown fibers, such as those taught in Wente, Van A., *Superfine Thermoplastic Fibers*, 48 Indus. Engr. Chem., 1342 et seq. (1956), especially when in a persistent electrically charged (electret) form are especially useful (see, for example, U.S. Pat. No. 4,215,682 to Kubik et al.). These melt-blown fibers may be microfibers that have an effective fiber diameter less than about 20 micrometers ( $\mu\text{m}$ ) (referred to as BMF for blown microfiber). Effective fiber diameter may be determined according to Davies, C. N., *The Separation Of Airborne Dust Particles*, Institution Of Mechanical Engineers, London, Proceedings 1B, 1952. BMF webs that contain fibers formed from polypropylene, poly(4-methyl-1-pentene), and combinations thereof are commonly used. Electrically charged fibrillated-film fibers as taught in van Turnhout, U.S. Patent Re. 31,285, also may be suitable, as well as rosin-wool fibrous webs and webs of glass fibers or solution-blown, or electrostatically sprayed fibers, especially in microfilm form. Electric charge can be imparted to the fibers by contacting the fibers with water as disclosed in U.S. Patents 6,824,718 to Eitzman et al., 6,783,574 to Angadjivand et al., 6,743,464 to Insley et al., 6,454,986 and 6,406,657 to Eitzman et al., and 6,375,886 and 5,496,507 to Angadjivand et al. Electric charge also may be imparted to the fibers by corona charging as disclosed in U.S.

Patent 4,588,537 to Klasse et al. or by tribocharging as disclosed in U.S. Patent 4,798,850 to Brown. Also, additives can be included in the fibers to enhance the filtration performance of webs produced through the hydro-charging process (see U.S. Patent 5,908,598 to Rousseau et al.). Fluorine atoms, in particular, can be disposed at the surface of the fibers in the filter layer to improve filtration performance in an oily mist environment — see U.S. Patents 6,398,847 B1, 6,397,458 B1, and 6,409,806 B1 to Jones et al. Typical basis weights for electret BMF filtration layers are about 10 to 100 grams per square meter. Packed beds of active-particulate also may be used as well as permeable shaped structures of active-particulate which are held together with, for example, PSA microparticulate — see U.S. Patent 6,391,429 to Senkus et al. — or bonded sorbent particulate as described in U.S. Patent 5,033,465 to Braun et al. An example of a fibrous matrix that contains active particulate is shown in U.S. Patent Application No. 2005/0169820A1. The sorbent particles may be enmeshed in the web, typically, such that there is at least about 60 weight percent sorbent particles enmeshed in the web. The fibers used in the particle-containing web typically have sufficiently greater crystallization shrinkage than similar fibers. The fibers typically comprise polypropylene, and the sorbent particles are typically evenly distributed in the web so that the web has an Adsorption Factor A of at least  $1.6 \times 10^4$ /millimeters (mm) water. The porous sheet articles typically exhibit a low pressure drop, have a long service life, and have an Adsorption Factor A exceeding that of packed-bed carbon. The Adsorption Factor A can be calculated using parameters or measurements similar to those described in Wood, JOURNAL OF THE AMERICAN INDUSTRIAL HYGIENE ASSOCIATION, 55(1):11-15 (1994). Further information regarding Adsorption Factor A may be found in the patent application cited above in this paragraph. The active-particulate that may be used in the filters of the present invention include particles or granules that are suited to perform some action or function attributable to some characteristic or property, including chemical change properties such as reaction, catalysis, and ion exchange, and/or physical properties such as high surface area, porosity, and relatively small size and shape. One example of active-particulate is particles that interact with components in a fluid to remove or alter their composition. The components in the fluid may be sorbed onto or into the active-particulate, or they may be reacted to make their composition more benign. The active-particulate accordingly may be sorptive, catalytic, or reactive. Examples of active-particulate materials that may be used in connection with the present invention include sorbent microparticulate granules, such as active carbon, chemically surface-treated activated carbon, alumina, silica gel, bentonite, kaolin diatomaceous earth, powdered zeolites (both natural and synthetic), ion exchange resins and molecular sieves, and

particulates such as catalytic particles and particles containing encapsulated compounds. Commonplace active-particulates include activated carbon, chemically-treated carbon, and alumina particulate. Examples of commercially available activated carbon that may be used in the present invention include Kuraray 12 x 20 type GG (available from Kuraray Chemical Corporation, Osaka, Japan and Calgon 12 x 30 URC available from Calgon Carbon Corporation, Pittsburgh, PA. Patents that describe various types of active-particulate that may be used in the present invention include U.S. Patents 7,309,513 to Brey et al., 7,004,990 and 6,391,429 to Senkus et al., 6,767,860 to Hern et al., 5,763,078 to Braun et al., and 5,496,785 to Abler.

[0055] Although the invention has been described and illustrated for use in conjunction with personal respiratory protection devices like welding helmets and PAPRs, the invention also could be used with collective protection system or installations like buildings and tents. In such instances a plurality of tuned filtering devices – or stacks of such devices – could be used to filter air before it enters the building or installation; see, for example, U.S. Patent 7,995,570 to Insley et al.

#### EXAMPLE

##### Air Flow Test

[0056] To verify that the air flow velocities through the subsections of a filter are substantially equal, differential air pressure between the filter subsections and ambient air pressure is measured. If ambient air pressure is not used, the baseline or reference pressure must measure the air velocity of all of the filter air flow and not a subset of the subsections. The pressure measurements can be done without filter media in the subsections or with the filter media in the subsections. If the filter media is located in the subsections during the measurements, the filter media used must be essentially the same in each of the subsections pertinent to the invention. The pressure measurement ports for the subsections that are not being measured must be plugged. The difference between the baseline value and each subsection is recorded.

##### Air Filter Construction

[0057] A filter housing was designed and built, which contained six filter elements that were located in three subsections similar to the filtering device shown and described with reference to FIGs. 5-6. The air distribution systems for each of three subsections were designed so that each subsection would have equal air flow leading to it and away from it. Pressure measurement ports **90**, **92**, and **94** were located in each of the three subsections,

respectively, as well as at a port **96** located at the outlet plenum of the filter as shown in FIG. 8. Port **96** measured the baseline pressure. The filter elements used in each subsection contained particulate filtering media and carbon loaded web to filter gaseous contaminants. The filter media used is described in U.S. Patent Application 2005/0169820 A1 to Tatarchuk et al. This filter media exhibited a measureable air flow resistance and contained active particulate entrapped within a matrix of microfibers.

**[0058]** Twenty-five liters per minutes of air were passed through the filter housing **12**. An Extech 755 handheld device was used to measure the pressure difference between the outlet **96** and each of the subsections **90-94** according to the Air Flow Test. The pressure measurements between the three sections are set forth below in Table 1:

**Table 1**

Ports Measured	Pressure Difference (Pa)	Volume Flow (lpm)
90 and 96	4.8	25
92 and 96	4.8	25
94 and 96	4.8	25

**[0059]** The data in Table 1 show that the pressure measured in each filtering subsection is similar the other subsections. The relative airflow velocity through each of the three subsections in the filtering device therefore is substantially the same. Having similar airflow velocities, the filtering device would be expected to exhibit benefits of extended service.

**[0060]** This invention may take on various modifications and alterations without departing from its spirit and scope. Accordingly, this invention is not limited to the above-described but is to be controlled by the limitations set forth in the following claims and any equivalents thereof.

**[0061]** This invention also may be suitably practiced in the absence of any element not specifically disclosed herein.

**[0062]** All patents and patent applications cited above, including those in the Background section, are incorporated by reference into this document in total. To the extent there is a conflict or discrepancy between the disclosure in such incorporated document and the above specification, the above specification will control.

What is claimed is:

1. An air filtering device that is sized and adapted for use in a personal respiratory protection device and that comprises:
  - (a) a housing that includes a plurality of subsections, each subsection containing a filter element;
  - (b) an inlet disposed at a first location on the housing;
  - (c) an upstream air distribution system in fluid communication with the inlet and with each of the subsections;
  - (d) a downstream air distribution system located in fluid communication with each subsection; and
  - (e) an outlet in fluid communication with the downstream air distribution system;wherein the housing subsections are not in fluid communication with each other and exhibit substantially the same airflow velocity.
2. An air filtering device of claim 1, wherein one or more of the subsections include a split flow filter.
3. The filtering device of claim 2, wherein the device is a filter cartridge that is adapted for use in a personal respiratory protection device.
4. A personal respiratory protection device that contains the filter cartridge of claim 3.
5. The personal respiratory protection device of claim 4 comprising a helmet, the filtering cartridge being located in the crown space of the helmet.
6. A powered air purifying respirator, which comprises the filter cartridge of claim 5 in the crown space of a helmet.
7. The filtering device of claim 1 wherein the upstream and downstream air distribution systems each contain a plenum and a manifold.

8. The filtering device of claim 7, wherein the plenums, manifolds, and filter elements cause substantially the same airflow velocity through each subsection.
9. The filtering device of claim 1, wherein the air is delivered to each subsection through a plenum and one or more channels or passageways.
10. The filtering device of claim 9, wherein the air leaving each subsection travels through one or more channels or passageways.
11. The filtering device of claim 1, wherein the air entering a subsection is split into two airstreams.
12. The filtering device of claim 11, wherein the split flow airstream passes through opposing filter elements before exiting the subsection.
13. The filtering device of claim 1, wherein the airflow velocity in each subsection is within 5% of other subsections from a baseline value.
14. The filtering device of claim 1, wherein the subsections each contain particulate and/or gaseous filters.
15. The filtering device of claim 1, wherein each subsection contains a particulate filter element that contains microfibers, and wherein each subsection contains a gaseous filter element that contains active particulate.
16. The filtering device of claim 15, wherein each subsection contains one or more filter elements that are tilted relative to the airflow entering the subsection.
17. The filtering device of claim 1, wherein the device comprises 2 to 20 subsections.
18. The filtering device of claim 1, wherein the device contains 3 to 10 subsections.

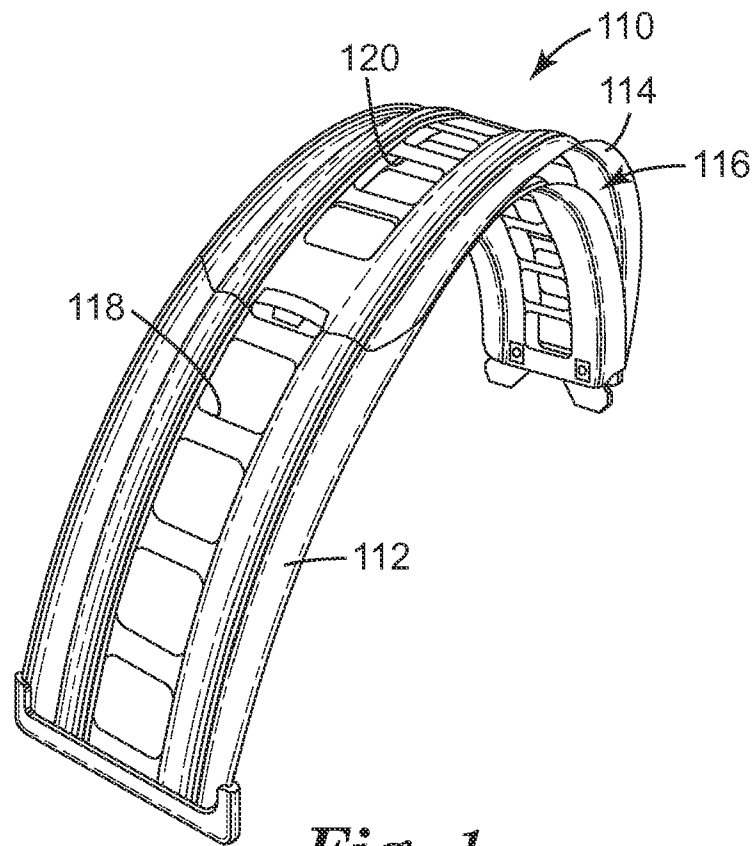


19. An air filtering device that is sized and adapted for use in a personal respiratory protection device and that comprises:

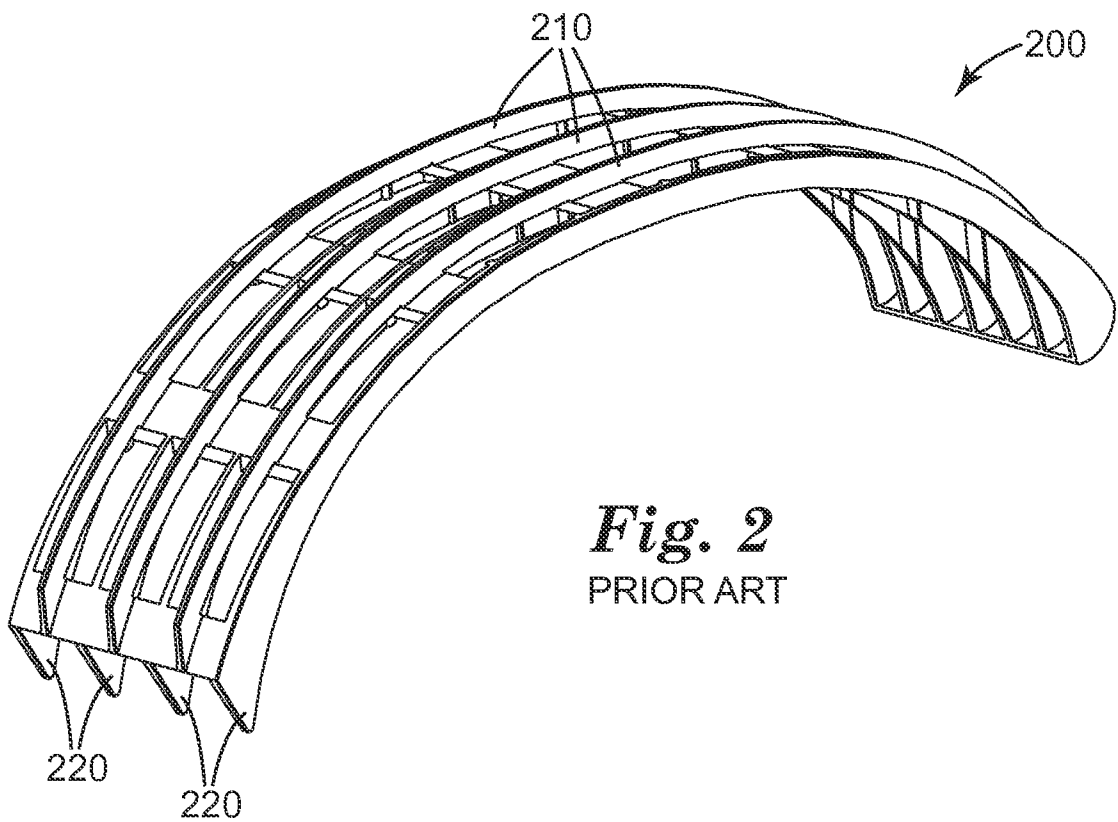
- (a) a housing that contains 3 to 10 subsections, each subsection containing a filter element, at least one of the subsection containing two or more filter elements;
- (b) an inlet disposed at a first location on the housing;
- (c) an upstream air distribution system in fluid communication with the inlet and with each of the subsections, the upstream air distribution system containing a plenum and a manifold;
- (d) a downstream air distribution system located in fluid communication with each subsection; and
- (e) an outlet in fluid communication with the downstream air distribution system;

wherein the housing subsections are not in fluid communication with each other and exhibit substantially the same airflow velocity.

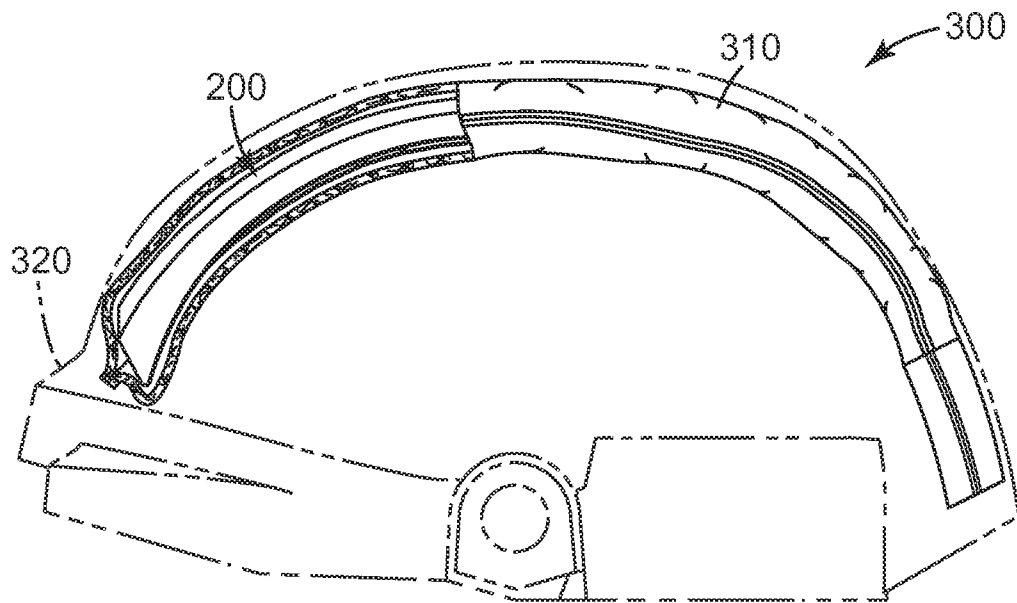
1/4



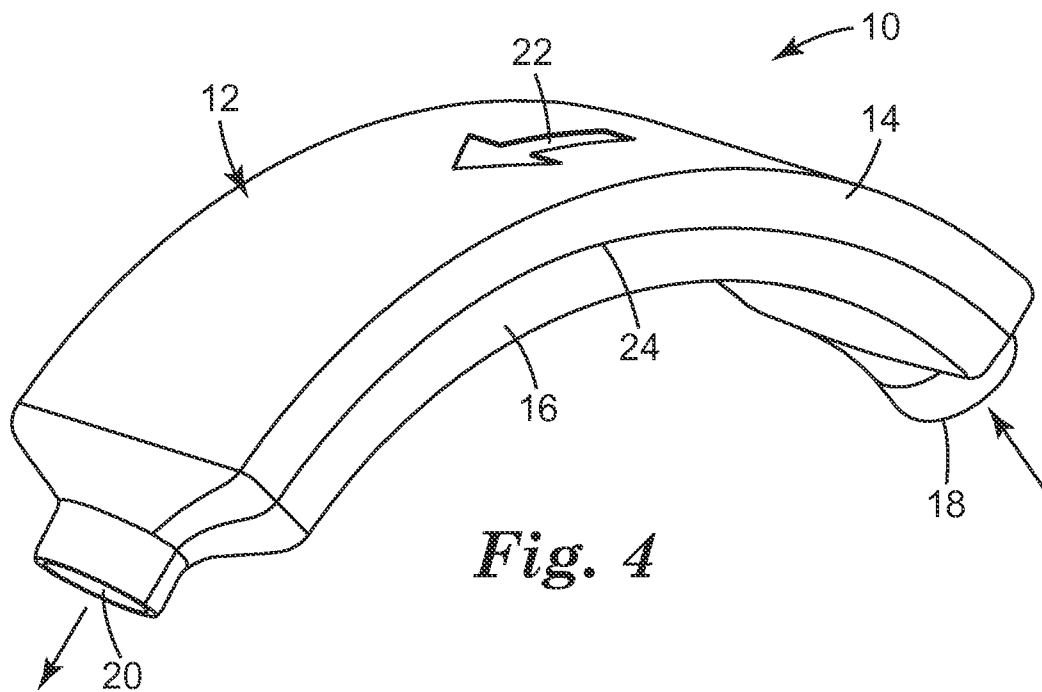
**Fig. 1**  
PRIOR ART



**Fig. 2**  
PRIOR ART

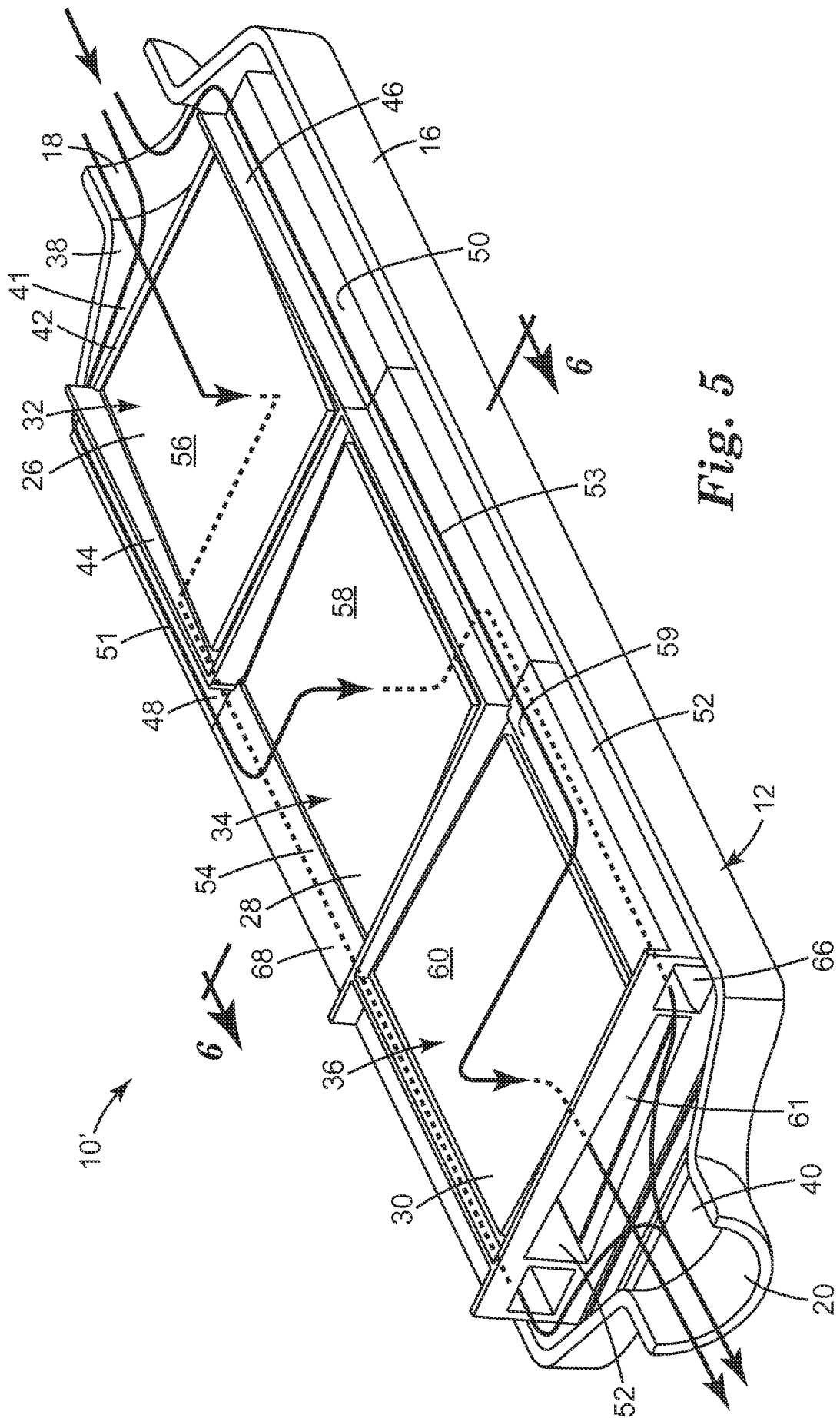


**Fig. 3**  
PRIOR ART

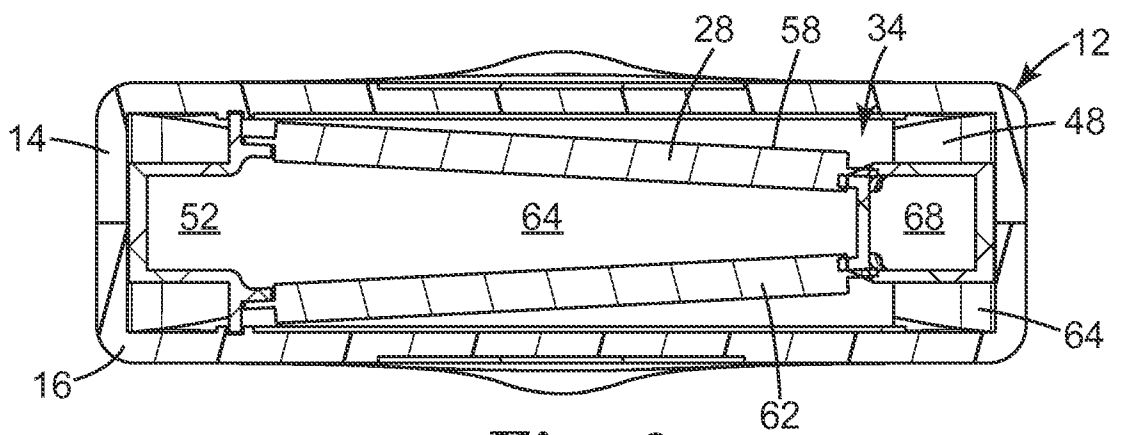


**Fig. 4**

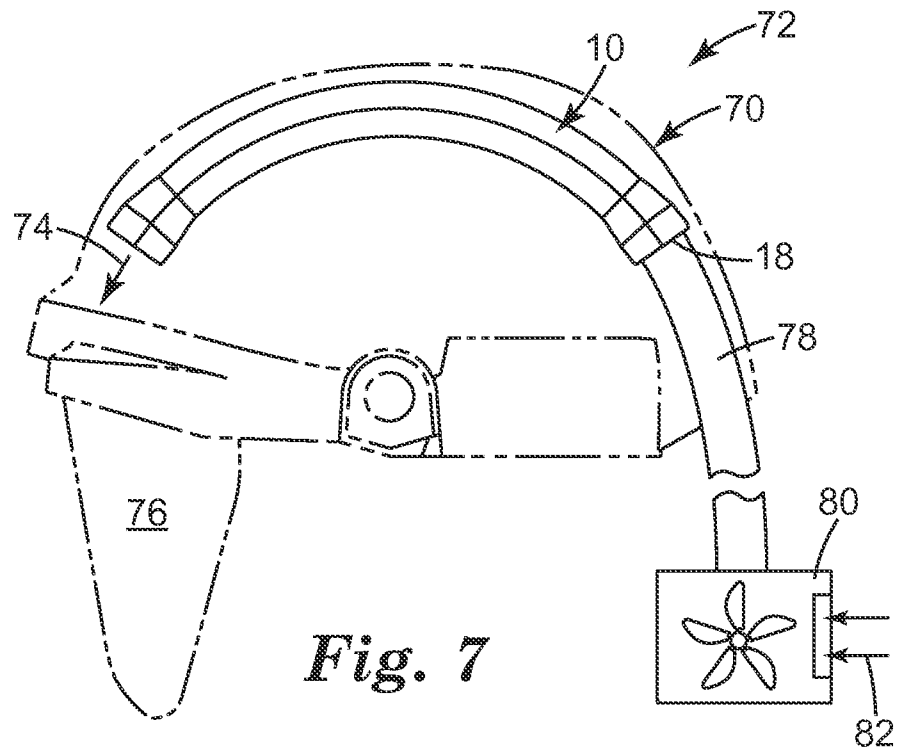
3/4



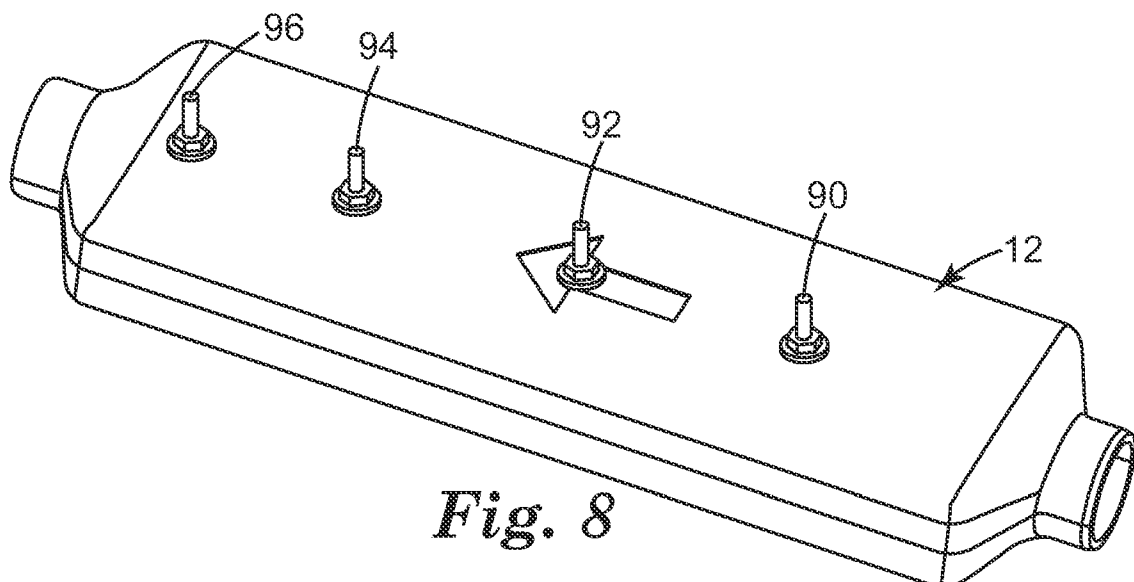
4/4



**Fig. 6**



**Fig. 7**



**Fig. 8**