(12) PATENT (11) Application No. AU 199524541 B2 (10) Patent No. 701436 (19) AUSTRALIAN PATENT OFFICE (54)Hymenialdisine and derivative thereof, process for producing intermediate for synthesizing the same, and said intermediate International Patent Classification(s) CO7D 487/04 A61K 031/55 Application No: 199524541 (21)(22) Application Date: 1995 .05 .17 WIPO No: W095/31462 (87) (30)Priority Data (33) Country Number (32) Date (31)1994 .05 .18 6-104030 JP (43)Publication Date : Publication Date : 1995 .12 .05
Publication Journal Date : 1996 .01 .18 (43)(44) Accepted Journal Date : 1999 .01 .28 (71) Applicant(s) Suntory Limited (72)Inventor(s) Hirokazu Annoura; Toshio Tatsuoka (74) Agent/Attorney GRIFFITH HACK

(56)

Related Art **US 4729996 JP 62-161786**

OPI DATE 05/12/95 APPLN. ID 24541/95 AOJP DATE 18/01/96 PCT NUMBER PCT/JP95/00941



AU, CA, KR, LT, SI, US, 欧州特許(AT, BE, CH, DE, DK, ES,

FR, GB, GR, IE, IT, LU, MC, NL, PT, SE).

C07D 487/04 // A61K 31/55

(11) 国際公開番号

(81) 指定国

WO95/31462

(43) 国際公開日

A1

IP

1995年11月23日(23.11.95)

(21) 国際出願番号 (22) 国際出願日

PCT/JP95/00941 1995年5月17日(17.05.95)

(30) 優先権データ

特爾平6/104030

1994年5月18日(18.05.94)

添付公開書類

国際調査報告書

(71) 出願人 (米国を除くすべての指定国について) サントリー株式会社(SUNTORY LIMITED)[JP/JP] 〒530 大阪府大阪市北区堂島浜2丁目1番40号 Osaka, (JP) (72) 発明者;および

(75) 発明者/出願人(米国についてのみ) 案浦洋一(ANNOURA, Hirokazu)[JP/JP] 〒617 京都府長岡京市長法寺北篠谷16-8 Kyoto, (JP) 立岡敏雄(TATSUOKA, Toshio)[JP/JP] 〒662 兵庫県西宮市上甲東園2-18-27 Hyogo, (JP)

(74) 代理人 弁理士 石田 敬,外(ISHIDA, Takashi et al.) 〒105 東京都港区虎ノ門一丁目8番10号 静光虎ノ門ビル 青和特許法律事務所 Tokyo, (JP)

(54) Tide: HYMENIALDISINE AND DERIVATIVE THEREOF, PROCESS FOR PRODUCING INTERMEDIATE FOR SYNTHESIZING THE SAME, AND SAID INTERMEDIATE

(54) 発明の名称 ハイメニアルディシン及びその誘導体並びにそれらの合成中間体の製造法並びにその合成中間体

(57) Abstract

Hymenialdisine represented by general formula (I) and a derivative thereof, and a process for producing the same, wherein X¹ represents halogen or hydrogen. These compounds have a protein kinase C inhibitory effect and are expected as a remedy for diseases wherein protein kinase C activation is thought to participate.

(57) 要約

本発明は、

式([):

$$X_1 \xrightarrow{H} 0$$

$$HN \longrightarrow 0$$

$$H^*N$$

$$H^*N$$

(式中、X1 はハロゲン原子さたは水素原子を示す。)

で表されるハイメニアルディシン及びその誘導体並びにその製造方法 である。また、それらの合成中間体も本発明である。ハイメニアルディシン及びその誘導体はプロテインキナーゼCの阻害作用を有し、プロティンキナーゼCの活性化が関与すると考えられる病態の治療薬としての用途が期待されている。

情報としての用途のみ PCTに基づいて公開される国際出題をパンフレット第一頁にPCT加盟国を同定するために使用されるコード

AMTUBEFFGABERY ファイイタ本ニルトデースペスラボギルニリントラーキンシーフトンニーストドレーフ・アファンスファンオーメーラリア・レーラー・アファンスファンカーフ・ドドスペスラボギルニリントーラー・アファンスファンカーフ・アファンスファガイクギギルニリントーラー・アファンスファガイクをエスプラボギルニリントーラー・アファントー・アファントー・アファントー・アファガイクをエスプラルコー・アファントー・アファントー・アファントー・アファントー・アファントー・アファントー・アファントー・アファガイクをエングルー・ルー・ルー・ルー・ルー・ルー・ルー・ルー・ルー・カー・オールー・カー・カー・カー・カー・カー・カー・カー・カー・カー・カー・カー・カー・カー	RSSSSSSSTTTTTUUUUV NSSSSSSSSTTTTTUUUVV	ロススシススセスチトタトトウウ米ウヴリンーウンロロホア・ドーニキット・スメダイダーキー・メーカー・ス・ナー・ス・ナー・ス・ナー・ス・ナー・ス・ナー・ス・ナー・ス・ナー・ス
--	---	---

The second of th

ABSTRACT

The present invention provides hymenial disine or its derivatives having the formula (I):

5

$$X_{1} \xrightarrow{N} NH$$

$$HN O$$

$$(I)$$

10

(wherein X' is a halogen atom or a hydrogen atom and a process for production of the same. Further, synthetic intermediates are included in the invention. Hymenialdisine and its derivatives have inhibitory effects against protein kinase C and can be expected to have applications as a drug for the treatment of conditions where it is believed the activation of protein kinase C is involved.)

DESCRIPTION

Synthetic Method of Hymenialdisine and Its Derivatives and Their Synthetic Intermediates, and Those Synthetic Intermediates

TECHNICAL FIELD

The present invention relates to a process of producing of hymenial disine, its derivatives, and their salts of the formula (I):

$$\begin{array}{c} H_2N \\ HN \\ \end{array}$$

15

20

30

35

5

10

(wherein X^I is a halogen atom or hydrogen atom.) The present invention further relates to intermediates for producing the above compound (I) and processes for producing the same.

BACKGROUND ART

In recent years, there have been intense exploration and study of bioactive substances derived from the sea.

Among these, useful substances holding forth promise as

Among these, useful substances notating forth promise as pharmaceuticals and lead compounds for pharmaceuticals have been discovered. For example, hymenialdisine and debromohymenialdisine have been isolated from sponges.

For example, hymenialdisine has been isolated from Axinella verrucosa, Acanthella aurantiaca (Cimino, G. et al: Tetrahedron Lett., 23, 767 (1982)), Hymeniacidon aldis (Kitagawa, I. et al: Chem. Pharm. Bull., 31, 2321 (1983)), and an unconfirmed Kololevu sponge (Schmitz, F. et al: J. Nat. Prod., 48, 47 (1985)), while

debromohymenialdisine has been isolated from Phakellia flabellata (Sharma, G. et al: J. Chem. Soc., Chem. Commun., 435 (1980)) and Hymeniacidon aldis (Kitagawa, I. et al: Chem. Pharm. Bull., 31, 2321 (1983); Endo, M. et al: Pure & Appl. Chem., 58, 387 (1986)).

5

10

15

20

25

30

35

In the above formula (I), the compound having an X^I of a bromine atom is hymenial disine, while the compound having an X^I of a hydrogen atom is debromohymenial disine. These compounds have interesting biological activities.

Hymenial disine and debromohymenial disine are known to have antine oplastic activities (Pettit, G. et al: Can. J. Chem., <u>68</u>, 1621 (1990)). Furthermore, debromohymenial disine is known to have α -adrenoceptor blocking effect (Kobayashi, J. et al: Experimentia., <u>44</u>, 86 (1988)).

Recently, it has been shown that hymenialdisine and debromohymenialdisine have an inhibitory action against protein phosphokinases, in particular, protein kinase C (Nishizuka, Y.: Nature, 334, 661 (1988); idem, JAMA, 262, 1826 (1989)), which plays an important role in cellular signal transduction (Nambi, P. et al: International Disclosure W093/16703). They are expected to have applications as drugs for the alleviation and treatment of conditions believed to involve the activation of protein kinase C, for example, cerebral ischemic disorders, cerebral vasospasm, ischemic cardiac diseases, high blood pressure, arteriosclerosis, inflammation, asthma, kidney disorders, rheumatoid arthritus, and sthenia of immunofunctions.

Hymenialdisine and debromohymenialdisine, however, can only be obtained in minute quantities when extracted and isolated from nature, so there has been a strong demand for the development of an efficient process of production enabling economical mass production of hymenialdisine and its derivatives. Such a technique, however, has not yet been known. There has just been a

few studies on conversion from aldisin. Even these have not given satisfactory results. Complete synthesis is not yet achieved (Prager, R. et al: Aust. J. Chem., $\underline{43}$, 367 (1990); idem, ibid. $\underline{45}$, 1771 (1992)).

DISCLOSURE OF THE INVENTION

5

10

15

20

30

35

In view of the above situation, the objective of the present invention is to provide a process for economically and efficiently producing of hymenial disine and its derivatives at a mass production.

The other objectives of the present invention are to provide synthetic intermediates useful for the production of these compounds and a process for producting the same.

The present inventors succeeded in the complete chemical synthesis of hymenial disine and its derivatives having the formula (I):

$$H_2N$$
 H_1
 H_2
 H_3
 H_4
 H_5
 H_1
 H_1
 H_2
 H_3
 H_4
 H_5
 H_4
 H_5
 H_7
 H_7

25 (wherein X^t is a halogen atom or hydrogen atom.) BEST MODE FOR CARRYING OUT THE INVENTION

It should be noted that natural substances such as hymenialdisine have Z-configuration at the double bond of the 4-position of the pyrrolo[2,3-c]azepine skeleton. However, according to the present invention, the resultant hymenialdisine and its derivatives are surprisingly obtained only in the Z-configuration form. The halogen atom referred to in the present invention includes a chlorine atom, bromine atom, and iodine atom.

The hymenial disine having the formula (I) and its derivatives can be synthesized by the processes shown

below. These processes will be explained one after the other.

First, in the following process steps 1 and 2, the compounds (IIa) and (IIb) are obtained from the known starting materials (VIII) and (XV), then the compound (IV) is obtained from these compounds (II) (step 3). The compound (V) is obtained from the compound (IV) (step 4), then the compound (VIa) is obtained from the compound (V) (step 5). Further, the compound (VIb) is obtained from the compound (IVa) (step 6) and the compound (VII) is obtained from the compound (VI) (step 7). The desired compound (I) is obtained from the resultant compound (VII) (step 8).

Step 1:

5

10

15

The compound (IIa) having an X^I in formula (II) of a halogen atom can be synthesized from the known starting material pyrrole-2-carboxylic acid or its derivatives (VIII) by the following steps:

	5).coor	N Z I	N _H ²
••••••	10	Z H,	cyclization	X X X X X X X X X X X X X X X X X X X
	· . 15	(XI)	C00A"	7-position protection
	20	H2NCH2CH2COOR"	X Z Z X Z X Z X Z X Z X Z X Z X Z X Z X	X X X X X X X X X X X X X X X X X X X
• **	.25	N COW H	halogenation	l-position protection

30

(wherein R'' is a hydrogen atom or a protective group of a carboxyl group, R² is a trimethylsilylethoxymethyl group, benzyloxymethyl group, p-methoxybenzyloxymethyl group, methoxymethyl group, methoxymethyl group, tert-butoxymethyl group, guaiacolmethyl group, tert-butyldimethylsiloxymethyl group, dimethylthexylsiloxymethyl group, or tert-

н:\Erica\Keep\Specis\24541-95.doc 21/08/98

butyldiphenylsiloxymethyl group, R3 is a trimethylsilylethoxymethyl group, benzyloxymethyl group, pmethoxybenzyloxymethyl group, tert-butyldimethylsiloxymethyl group, dimethylthexylsiloxymethyl group, or tertbutyldiphenylsiloxymethyl group, either one of \boldsymbol{X}^2 and \boldsymbol{X}^3 is a halogen atom and the other is a hydrogen atom, and W is a hydroxyl group or group which can be easily replaced by an amino group.)

In the above reaction, it is possible to produce the compound of the formula (X) by reacting the pyrrole-2carboxylic acid having the formula (VIII) or its derivatives with the β -amino acid having the formula (IX) or its derivatives or their organic or inorganic salts.

•••••••

. 25

35

The groups which can be easily replaced by an 15 amino group for the group W of the compound (VIII) include a halogen atom, carboxylic acid residue, etc. Further, at the group R'' of the compound (IX), as the protective group of the carboxyl group, a lower alkyl group preferably having 1 to 6 carbon atoms, particularly preferably 1 to 4 20 carbon atoms, such as a methyl group, ethyl group, propyl group, isopropyl group, n-butyl group, isobutyl group, or t-butyl group; aralkyl group of 7 to 20 carbon atoms such as a benzyl group or 9-anthrylmethyl group, and also the generally used protective groups described in "Protective Groups in Organic Synthesis" (T.W. Greene; John Wiley & Sons), etc. may be used.

Further, for the synthesis of the compound (X), the various methods described in the "Compendium for Organic Synthesis" (Wiley-Interscience; A Division of John 30 Wiley & Sons) can be used. One example thereof is a method for treating pyrrole-2-carboxylic acid (W = OH in compound (VIII)) in the presence of an organic or inorganic base, and if necessary, by diethyl phosphate cyanide (DEPC), diphenyl phosphate azide (DPPA), dicyclohexylcarbodiimide (DCC), 1-ethyl-3-(3-dimethylaminopropyl)carbodiimide hydrochloride, 2-iodo-1-methylpyridinum iodide, etc. a method for converting 2-pyrrolecarboxylic acid by an

H:\%rica\Keep\Specis\24541-95.doc 21/08/98

ordinary method to an acid halide, a symmetric acid anhydride, a mixed acid anhydride, a p-nitrophenyl ester, or other active ester, followed by causing a reaction, etc. may be used.

Next, the resultant compound (X) is converted to (XI) by a halogenation reaction. This halogenation reaction may be performed by treating the compound (X) in an inert solvent such as methylene chloride, 1,2dichloroethane, chloroform, acetonitrile, tetrahydrofuran, dioxane, ethylene glycol dimethyl ether, or dimethyl formamide at a temperature of -50 to 100°C, preferably -10 to 60°C with 0.3 to 1.2 equivalents of a halogenation agent such as N-chlorosuccinimide, trichloroisocyanuric acid, tert-butyl hypochlorite, iodine trichloride, Nbromosuccinimide, bromine, dioxane-bromine complex, 2,4,6,6-tetrabromo-2,5-cyclohexadiene, N-iodosuccinimide, iodine, iodine/potassium iodide, iodine/periodic acid, iodine-morpholine complex, iodine monochloride, or iodine monochloride/zinc chloride for 1 to 12 hours.

The resultant compound (XI) is treated, if necessary, by the action of an acid or base or by a suitable means such as catalytic reduction to remove the protective groups, then is subjected to a cyclization reaction. The cyclization reaction is performed by 25 treating the compound (XI) with an organic acid such as methanesulfonic acid or an inorganic acid such as sulfuric acid or polyphosphoric acid or by a mixture thereof with phosphorus pentaoxide at room temperature to 170°C, preferably 80 to 130°C. In this case, if necessary, a solvent which is not interfering with the reaction may be added.

20

30

The resultant compound (XII) may be converted into the compound (XIII) by treatment in an inert solvent such as dimethylformamide, dimethylsulfoxide, tetrahydrofuran, ethylene glycol dimethyl ether, dioxane, benzene, toluene, or xylene in the presence of a base such as sodium hydroxide, potassium hydroxide, or potassium

tert-butoxide at a temperature of -50 to 100°C, preferably -20 to 60°C, with 0.8 to 1.5 equivalents, with respect to compound (XII), of trimethylsilylethoxymethyl chloride, benzyloxymethyl chloride, p-methoxybenzyloxymethyl chloride (Kozikowski, A. et al: Tetrahedron Lett., 28, 5125 (1987)), tert-butyldimethylsiloxymethyl chloride, dimethylthexylsiloxymethyl chloride, or tert-butyldiphenylsiloxymethyl chloride (Benneche, T. et al; Acta Chem. Scan., 43, 706 (1989)) for 1 to 12 hours.

The resultant compound (XIII) may be converted 10 into the compound (XIV) by treatment in an inert solvent such as dimethylformamide, dimethylsulfoxide, tetrahydrofuran, ethylene glycol dimethyl ether, dioxane, benzene, toluene, or xylene at a temperature of -50 to 100°C, preferably -20 to 60°C, in the presence of a base such as sodium hydroxide, potassium hydroxide, or potassium tert-butoxide, with 0.8 to 1.5 equivalents of trimethylsilylethoxymethyl chloride, benzyloxymethyl chloride, p-methoxybenzyloxymethyl chloride, 20 chloromethylmethyl ether, 2-methoxyethoxymethyl chloride, tert-butoxymethyl chloride, p-anisyloxymethyl chloride, guaiacolmethyl chloride, tert-butyldimethylsiloxymethyl chloride, dimethylthexylsiloxymethyl chloride, or tertbutyldiphenylsiloxymethyl chloride ("Protective Groups in Organic Synthesis" (T.W. Greene; John Wiley & Sons)) for 1 .25

.:...:

The resultant compound (XIV) is separated and purified by a purification method generally used, for example, column chromatography, to obtain the compound having the formula (IIa):

to 12 hours.

(wherein \mathbb{R}^2 and \mathbb{R}^4 are as defined above and \mathbb{X}^4 is a halogen atom.)

Note that by separating from the mixture (XIII) the compound having an X^2 of a halogen atom and an X^3 of a hydrogen atom and using it for the next process, it is also possible to obtain the compound of the formula (IIa).

Further, when obtaining a compound (XIV) where the substituents R^2 and R^3 are identical, it is possible to protect the 1-position and the 7-position by a single process by the method similar to the process for producing the compound (XIII) from the compound (XIII).

The compounds obtained by these reactions may be used as they are for the next processes, but if necessary, they may also be used after purification by a purification method generally used, for example, recrystallization or column chromatography.

Step 2:

5

10

15

20

25

30

35

It is possible to synthesize the compound (IIb) having an X^1 in the formula (II) of a hydrogen atom from the known starting material aldisin (XV):

$$(XV)$$

$$(XV)$$

$$(XV)$$

$$(XV)$$

(wherein R^2 and R^3 are as defined above.)

The starting aldisin (XV) is a known compound described in Prager, R. et al: Aust. J. Chem., 43, p. 355 to 365 (1990). It may be prepared in the same way as the method for obtaining the compound (XIV) from the compound 5 (XII) of the step 1.

The resultant compound (IIb) may be used as is for the next step, but if necessary, it may also be used after purification by a purification method generally used, for example, recrystallization or column chromatography.

Step 3:

10

15

20

25

It is possible to obtain the compound having the formula (IV) by causing a dialkyl phosphonoacetic acid ester (III) to react with the compound of the formula (II) obtained in the Step 1 or 2:

 $X^{1} \xrightarrow{N} NR^{2} \xrightarrow{(R'O)_{2}POCH_{2}COOR^{1}} (III)$ $X^{1} \xrightarrow{N} NR^{2}$ $R^{3} O$ (II)

(wherein R^2 , R^3 , and X^1 are as defined above, R' is a substitutable alkyl group of 1 to 4 carbon atoms, R^1 is an alkyl group having 1 to 4 carbon atoms and the dotted line indicates a single bond existing at one or the other position.)

This step may be performed by causing a reaction in an inert solvent such as tetrahydrofuran, dioxane,

ethylene glycol dimethyl ether, benzene, toluene, xylene, or dimethylformamide in the presence of a base such as sodium hydroxide, potassium hydroxide, sodium methoxide, sodium ethylate, or potassium tert-butoxide at a temperature of 0 to 120°C, preferably room temperature to 70°C, with 1 to 10 equivalents, with respect to compound (II), of trimethyl phosphonoacetate,

methyldiethyl phosphonoacetate, ethyldimethyl phosphonoacetate, methyldiisopropyl phosphonoacetate, ethyldiethyl phosphonoacetate, isopropyldiethyl phosphonoacetate, tert-butyldiethyl phosphonoacetate, methyl bis(2,2,2-trifluoroethyl) phosphonoacetate, and other dialkyl phosphonoacetic acid esters for 3 to 36 hours.

The compound (IV) obtained by the above method can be used as it is as a material for producing the compound (V), but when necessary it is possible to separate the compound (IVa) used in the step 6 by column chromatography for example, purify it, and then use that.

Step 4:

It is possible to obtain the compound of the formula (V) by oxidizing the compound of the formula (IV) obtained in the step 3:

25

30

35

20

5

10

15

(wherein R^1 , R^2 , R^3 , and X^1 are as defined above and the dotted lines show a single bond present at either one of the positions.)

This step may be performed by causing a reaction in an inert solvent such as tetrahydrofuran, diethyl ether, diethylene glycol dimethyl ether, or toluene in the presence of a strong base such as potassium bis(trimethylsilyl)amide, sodium bis(trimethylsilyl) amide, lithium bis(trimethylsilyl)amide, or lithium diisopropylamide, at a temperature of -100 to 20°C, preferably -78 to 0°C, with 1 to 1.5 equivalents, with

respect to compound (IV), of an oxidizing agent such as 2-benzenesulfony1-3-phenyloxaziridine (Davis, F. et al: J. Org. Chem., 53, 2087 (1988)), oxodiperoxymolybdenum (pyridine) (hexamethylphosphoric triamide) complex (Vedejs, E. et al: J. Org. Chem., 43, 188 (1978)), or molecular oxygen (Wasserman, H. et al: Tetrahedron Lett., 1731 (1975)) for 1 to 12 hours.

The compound (V) obtained by the above method may be used as it is as the material for producing the compound (VIa), but if necessary, it may also be used after purification by a purification method generally used, for example, column chromatography.

Step 5:

20

It is possible to obtain the compound having the formula (VIa) by sulfonylizing the hydroxyl group of the compound (V) obtained in the step 4:

HO COOR¹.

$$X^1 \longrightarrow NR^2$$
 $R^3 \bigcirc NR^2$
 $R^3 \bigcirc NR^2$
 $R^3 \bigcirc NR^2$
 $R^3 \bigcirc NR^2$
 $R^3 \bigcirc NR^2$

(wherein R¹, R², R³, and X¹ are as defined above, R⁴ is an alkylsulfonyloxy group or arylsulfonyloxy group, preferably the alkyl group includes an alkyl group having 1 to 4 carbon atoms or a halogen substituted methyl group, preferably, as the halogen, a fluorine atom or chlorine atom, preferably the aryl group includes a phenyl group, ptolyl group, 4-methoxyphenyl group, 4-chlorophenyl group, or nitrophenyl group.)

This step may be performed by causing a reaction in an inert solvent such as methylene chloride, 1,2-dichloroethane, chloroform, carbon tetrachloride, acetonitrile, diethyl ether, tetrahydrofuran, dioxane,

benzene, toluene, xylene, or ethyl acetate in the presence of a base such as triethylamine, diisopropylethylamine, pyridine, sodium carbonate, sodium hydrogen carbonate, potassium carbonate or potassium hydrogencarbonate at a temperature of -20 to 100°C, preferably -10 to 60°C, with 1 to 10 equivalents, with respect to compound (V), of a sulfonylating agent such as methanesulfonyl chloride, methanesulfonic anhydride, ethanesulfonyl chloride, 1propanesulfonyl chloride, 1-butanesulfonyl chloride, trifluoromethanesulfonyl chloride, trifluoromethanesulfonic anhydride, trichloromethanesulfonyl chloride, α toluenesulfonyl chloride, benzenesulfonyl chloride, ptoluenesulfonyl chloride, p-toluenesulfonic anhydride, 4methoxybenzenesulfonyl chloride, 4-chlorobenzenesulfonyl chloride, 2-nitrobenzenesulfonyl chloride, 3nitrobenzenesulfonyl chloride, or 4-nitrobenzenesulfonyl chloride for 30 minutes to 12 hours.

The compound (VIa) obtained by the above method may be used as it is, as the material for producing the compound (VII), but if necessary, it may also be used after purification by a purification method generally used, for example, column chromatography.

Step 6:

It is possible to obtain the compound having the formula (VIb) where in the formula (VI) the R⁶ is a halogen atom by halogenating the compound having the formula (IVa) obtained by separation of the compound (IV) obtained in the step 3:



10

15

(wherein R¹, R², R³, and K¹ are as defined above and R⁵ is a halogen atom.)

This step may be performed by treating the compound (IVa) in an inert solvent such as methylene chloride, 1,2-dichloroethane, chloroform, acetonitrile, tetrahydrofuran, dioxane, ethylene glycol dimethyl ether, or dimethylformamide at -50 to 120°C, preferably -20 to 80°C, with 0.3 to 1.2 equivalents of a halogenating agent such as N-chlorosuccinimide, trichloroisocyanuric acid, tert-butyl hypochlorite, iodine trichloride, N-bromosuccinimide, bromine, dioxane-bromine complex, 2,4,6,6-tetrabromo-2,5-cyclohexadiene, N-iodosuccinimide,

iodine, iodine/potassium iodide, iodine/periodic acid, iodine-morpholine complex, iodine monochloride, or iodine monochloride zinc chloride for 1 to 12 hours.

The compound (VIb) obtained by the above method

The compound (VIb) obtained by the above method may be used as it is, as the material for producing the compound (VII), but if necessary, it may also be used after purification by a purification method generally used, for example, column chromatography.

Step 7:

It is possible to obtain the compound having the formula (VII) by reacting the compound having the formula (VI) obtained in step 5 or 6 with guanidine.



.25

30

$$H_2N$$
 H_2N
 H_2N

(wherein R^1 , R^2 , R^3 , and X^1 are as defined above, and R^6 is an alkylsulfonyloxy group, arylsulfonyloxy group, or halogen atom.)

This step may be performed by causing a reaction with the compound (VI) in an inert solvent such as benzene, toluene, xylene, tetrahydrofuran, dioxane, ethylene glycol methyl ether, dimethylformamide, or dimethylsulfoxide at a temperature of 0 to 200°C, preferably room temperature to 120°C, with 1 to 10 equivalents of guanidine for 2 to 24 hours.

The compound (VII) obtained by the above method may be used as it is, as the material for producing the compound (I), but if necessary it may also be used after purification by a purification method generally used, for example, recrystallization or column chromatography.

Regarding the configuration of double bond portion of the 4-position of the compound (VII), the Z-configuration was confirmed, for example, from the fact that the signal of the 5-position methylene proton in proton NMR shifts to the low magnetic field side due to anisotropic effect of the spatially close carbonyl group. Further, this result can be confirmed from the conversion of the compound (VII) to the compound (I).

Step 8:

5

10

15

20

25

30

35

It is possible to obtain the compound having the formula (I) by removing the protection of the compound

having the formula (VII) obtained in the step 7:

$$\begin{array}{c} H_2N \\ HN \\ HN \\ \end{array}$$

$$\begin{array}{c} H_2N \\ HN \\ \end{array}$$

$$\begin{array}{c} H_2N \\ HN \\ \end{array}$$

$$\begin{array}{c} X^1 \\ \\ R^3 \\ \end{array}$$

$$\begin{array}{c} X^1 \\ \\ \end{array}$$

$$\begin{array}{c} X^1 \\ \\ \end{array}$$

$$\begin{array}{c} X^1 \\ \\ \end{array}$$

$$\begin{array}{c} N \\ \\ \\$$

5

10

20

(wherein R2, R3, and X1 are as defined above.)

This step may be performed by causing a reaction at a temperature of -50 to 150°C, preferably -20 to 120°C, of the compound (VII) with 1 to 10 equivalents of tetrabutylammonium fluoride/tetrahydrofuran, 1 to 10 equivalents of tetrabutylammonium fluoride/ethylenediamine, 1 to 10 equivalents of methanol/hydrochloric acid, 1 to 10 equivalents of ethanol/hydrochloric acid, etc. or by treatment with 1 to 10 equivalents of boron trifluoride ether complex, 1 to 10 equivalents of trifluoroacetic acid, catalytic reduction (Pd-C, hydrogen, 1 atm), etc., then treatment with 5 to 20 equivalents of

25 benzyltrimethylammonium hydroxide, 5 to 20 equivalents of triethylamine, etc., or oxidation by 1 to 10 equivalents of 2,3-dichloro-5,6-dicyano-1,4-benzoquinone (DDQ).

Further, this step may be performed by general de-protection methods such as a method of using an acid 30 catalyst, the catalytic reduction method, and oxidation, for example, the various methods as described in "Protective Groups in Organic Synthesis" (T.W. Greene; John Wiley & Sons), etc.

The compound (I) obtained by the above method may 35 be purified by a purification method generally used, for example, recrystallization or column chromatography.

Note that the compound (I) may be obtained as a

H:\Erica\Keep\Specis\24541-95.doc 21/08/98

pharmaceutically acceptable salt according to an ordinary method, for example, an acid addition salt of the compound having the formula (I) may be produced by reacting the same by an ordinary method with an inorganic acid such as hydrochloric acid, nitric acid, sulfuric acid, hydrobromic acid, or phosphoric acid or an organic acid such as maleic acid, fumaric acid, tartaric acid, citric acid, lactic acid, oxalic acid, acetic acid, benzoic acid, methanesulfonic acid, p-toluenesulfonic acid, adipic acid, palmitic acid, and tannic acid.

EXAMPLES

15

- 25

The present invention will now be further illustrated by, but is by no means limited to, the following Reference Examples and Examples.

Reference Example 1: Synthesis of methyl 3-(pyrro1-2-ylcarbonylamino)propionate (1)

- A 0.2 ml amount of dimethylformamide and 19.6 ml of thionyl chloride were dropwise added under room temperature to a 100 ml toluene suspension of 20 g of pyrrole-2-carboxylic acid. The mixture was stirred at 60°C for 2 hours, then the solvent was distilled off under reduced pressure and the residue was dried under reduced pressure to obtain crude crystals of pyrrole-2-carbonyl chloride.
- ii) A 76.6 ml amount of trimethylamine was gradually dropwise added under ice cooling to a 100 ml methylene chloride suspension of 30.7 g of β alaninemethylester hydrochloride. The mixture was stirred at room temperature for 1 hour. Then, a 200 ml methylene 30 chloride solution of pyrrole-2-carbonyl chloride obtained in the above process i) was gradually dropwise added under ice cooling. The mixture was stirred at room temperature for 3 hours. A 200 ml amount of water was added to the reaction solution, the mixture was stirred, then the 35 methylene chloride layer was removed and washed

by 200 ml of 5% hydrochloric acid, then 250 ml of a saturated aqueous solution of sodium hydrogen carbonate. The organic layer was dried, filtered, and then concentrated under reduced pressure to obtain crude crystals which were then recrystallized from methylene chloride/methanol to obtain 22 g of the above-referenced compound (1) (yield 62%).

5

10

15

20

25

30

35

Reference Example 2: Synthesis of methyl 3-(2-bromopyrrol-5-ylcarbonylamino)propionate and methyl 3-(3-bromopyrrol-5-ylcarbonylamino)propionate (2)

A 907 mg amount of N-bromosuccinimide was added under ice cooling to an 18 ml tetrahydrofuran solution of 1 g of the compound (1) synthesized in Reference Example 1. The mixture was stirred under ice cooling for 2 hours, then under room temperature for a further 2 hours. The solvent was distilled off under reduced pressure, then the residue was purified by silica gel column chromatography (hexane: ethyl acetate = 3:1) to obtain 0.975 g of a mixture of the above-referenced compounds (2) (yield 70%).

Reference Example 3: Synthesis of 3-(2-bromopyrrol-5-ylcarbonylamino)propionic acid and 3-(3-bromopyrrol-5-ylcarbonylamino)propionic acid (3)

A 25 ml amount of a 10% aqueous solution of potassium hydroxide was dropwise added under ice cooling to a 20 ml dioxane solution of 1.6 g of the mixture of the compounds (2) synthesized in Reference Example 2. The mixture was stirred at room temperature for 3 hours, then the reaction solution was adjusted by concentrated hydrochloric acid to a pH of 3 under ice cooling and extraction was performed by ethyl acetate. The extract was dried, filtered, then concentrated under reduced pressure to obtain crude crystals which were then recrystallized from isopropyl ether to obtain 1.3 g of a mixture of the above-referenced compounds (3) (yield 86%).

Reference Example 4: Synthesis of 2-bromo-6,7-

dihydropyrrolo[2,3-c]azepin-4,8(1H,5H)dione and 3-bromo-6,7-dihydropyrrol[2,3-c]azepin-4,8(1H,5H)dione (4)

5

10

15

20

25

30

35

A 0.1 g amount of phosphorus pentaoxide was added to 15 g of polyphosphoric acid, then was stirred at 120°C for 1 hour. The temperature was lowered once to 100°C, then 3 g of the mixture of the compounds (3) synthesized in Reference Example 3 was added. The mixture was stirred at 100°C for 1 hour, then the reaction mixture was cooled to room temperature. Ice was added to the reaction mixture under ice cooling, then a 10% aqueous solution of sodium hydroxide was used to adjust the pH to 5. Extraction was performed by ethyl acetate, then the extract was dried, filtered, and concentrated under reduced pressure to obtain 1.9 g of the mixture of the above-referenced compounds (4) (yield 68%).

Reference Example 5: Synthesis of 2-bromo-1-trimethylsilylethoxymethyl-6,7-dihydropyrrolo[2,3-c]azepin-4,8(1H,5H)dione (5) and 3-bromo-1-trimethylsilylethoxymethyl-6,7-dihydropyrrol[2,3-c]azepin-4,8(1H,5H)-dione (6)

A 5 g amount of the mixture of the compounds (4) synthesized in Reference Example 4 was gradually added under ice cooling to a 100 ml dimethylformamide suspension of 0.87 g of sodium hydride (60% oil). The mixture was stirred at room temperature for 1 hour. A 3.7 ml amount of trimethylsilylethoxymethyl chloride was dropwise added under ice cooling, the mixture was stirred at room temperature for 2 hours, then a saturated aqueous solution of ammonium chloride was added and extraction was performed by ethyl acetate. The extract was washed with saturated saline, dried, filtered, and concentrated under reduced pressure to obtain a mixture of the abovereferenced compounds which were then separated and purified by silica gel column chromatography (hexane:ethyl acetate = 4:1 to 2:1) to obtain 2.7 g of the above-referenced compound (5) (yield 35%) and 1.8 g of the above-referenced compound (6) (yield 23%).

Further, the crude crystals of the above-referenced compounds (5) and (6) were recrystallized from hexane/ether to obtain 2.2 g of purified crystals of (5) and 1.4 g of purified crystals of (6), respectively.

Reference Example 6: Synthesis of 2-bromo-1,7di(trimethylsilylethoxymethyl-6,7-dihydropyrrolo[2,3c]azepin-4,8(1H,5H)dione (7)

A 5 ml dimethylformamide solution of 740 mg of the compound (5) synthesized in Reference Example 5 was dropwise added under ice cooling to a 10 ml dimethylformamide suspension of 87.3 mg of sodium hydride (60% oil). The mixture was stirred at room temperature for 1 hour. A 0.39 ml amount of trimethylsilylethoxymethyl chloride was dropwise added under ice cooling, the mixture 15 was stirred at room temperature for 2 hours, then a saturated aqueous solution of ammonium chloride was added and extraction was performed by ethyl acetate. The extract was washed with saturated saline, dried, filtered, and concentrated under reduced pressure to obtain a residue which was purified by silica gel column chromatography (hexane:ether - 2:1) to obtain 450 mg of the abovereferenced compound (7) (yield 45%).

Reference Example 7: Synthesis of 1,7di(trimethylsilylethoxymethyl)-6,7-dihydropyrrolo[2,3c]azepin-4,8(1H,5H)dione (8)

. 25

30

A 500 mg amount of the 6,7-dihydropyrrolo[2,3clazepin-4,8(1H,5H)dione (aldisin) described in the reference (Prager, R. et al: Aust. J. Chem., 43, p. 355-365 (1990)) was added to a 20 ml dimethylformamide suspension of 252 mg of sodium hydride (60% oil). The mixture was stirred at room temperature for 1 hour. A 1.12 ml amount of trimethylsilylethoxymethyl chloride was added under ice cooling, the mixture was stirred at room temperature for 3 hours, then a saturated aqueous solution 35 of ammonium chloride was added and extraction was performed by ethyl acetate. The extract was washed

with saturated saline, dried, filtered, and concentrated under reduced pressure to obtain a residue which was purified by silica gel column chromatography (hexane:ethyl acetate = 6:1) to obtain 623 mg of the above-referenced compound (8) (yield 48%).

Example 1: Synthesis of 2-bromo-4ethoxycarbonylylidene-1,7-di(trimethylsilylethoxymethyl)4,5,6,7-tetrahydropyrrolo[2,3-c]azepin-8-one (9) and 2bromo-4-ethoxycarbonylmethyl-1,7-di(trimethylsilylethoxymethyl)-6,7-dihydropyrrolo[2,3-c]azepin-8-one (10)

A 0.86 ml amount of ethyl diethyl phosphonoacetate was dropwise added under ice cooling to a 4 ml ethylene glycol dimethyl ether suspension of 173 mg of sodium hydride (60% oil). The mixture was stirred at room temperature for 1 hour, then a 3 ml ethylene glycol dimethyl ether solution of 435 mg of the compound (7) synthesized in Reference Example 6 was dropwise added and the mixture was stirred at 50°C for 24 hours. A saturated aqueous solution of ammonium chloride was added and extraction was performed with ether. The extract was washed with saturated saline, dried, filtered, and concentrated under reduced pressure to obtain the abovereferenced compound which was then separated and purified by silica gel column chromatography (hexane:ether = 2:1) to obtain 107 mg of the above-referenced compound (9) (yield 22%) and 304 mg of the above-referenced compound (10) (yield 61%).

Example 2: Synthesis of 4-ethoxycarbonylylidene-1,7-di(trimethylsilylethoxymethyl)-4,5,6,7-tetrahydropyrrol[2,3-c]azepin-8-one (11) and 4-ethoxycarbonyl-methyl-1,7-di(trimethylsilylethoxymethyl)-6,7-dihydropyrrolo[2,3c]azepin-8-one (12)



30

5

10

15

staff/ieona/keep/speci/24541.95_1 20.6

The same procedure was followed as in Example 1 to obtain 205 mg of the above-referenced compound (11) (yield 25%) and 470 mg of the above-referenced compound (12) (yield 58%) from 700 mg of the compound (8) synthesized in Reference Example 7, 329 mg of sodium

staff/ieona/keep/speci/24541.95_1 19.6

hydride (60% oil), and $1.63~\mathrm{ml}$ of ethyl diethyl phosphonoacetate.

5

10

15

20

25

30

35

Example 3: Synthesis of 2-bromo-4-ethoxy-carbonylhydroxymethyl-1,7-(trimethylsilylethoxymethyl)-6,7-dihydropyrrolo[2,3-c]azepin-8-one (13)

A 394 mg amount of a mixture of the compounds (9)and (10) synthesized in Example 1 was dissolved in 8 ml of tetrahydrofuran, then 1.51 ml of potassium bis(trimethylsilyl)amide (0.5 mole/toluene solution) was gradually dropwise added at -78°C. The mixture was stirred at the same temperature for 20 minutes, then 198 mg of 2-benzenesulfonyl-3-phenyloxaziridine (Davis, F. et al: J. Org. Chem., 53, 2087 (1988)) was added and the resultant mixture was stirred for a further 3 hours. A saturated aqueous solution of ammonium chloride was added and extraction was performed with ether. The extract was washed with saturated saline, dried, filtered, and concentrated under reduced pressure to obtain a residue which was then purified by silica gel column chromatography (hexane:ether = 3:2) to obtain 315 mg of the above-referenced compound (13) (yield 78%).

Example 4: Synthesis of 4-ethoxycarbonylhydroxy-methyl-1,7-di(trimethylsilylethoxymethyl)-6,7-dihydropyrrolo[2,3-c]azepin-8-one (14)

A 135 mg amount of the above-referenced compound (14) (yield 72%) was obtained from 182 mg of a mixture of the compound (11) and (12) synthesized in Example 2, 0.88 ml of potassium bis(trimethylsilyl)amide (0.5 mol/toluene solution), and 106 mg of 2-benzenesulfonyl-3-phenoyloxaziridine, in the same manner as in Example 3.

Example 5: Synthesis of 2-bromo-4ethoxycarbonyl(methanesulfonyloxy)methyl-1,7di(trimethylsilylethoxymethyl)-6,7-dihydropyrrolo[2,3c]azepin-8-one (15)

A 0.046 ml amount of methanesulfonyl chloride was dropwise added under ice cooling to a 5 ml methylene chloride solution of 295 mg of the compound (13)

synthesized in Example 3 and 0.21 ml of triethylamine. The mixture was stirred at room temperature for 1 hour. A saturated aqueous solution of sodium hydrogen carbonate was added thereto and extraction was performed with methylene chloride. The extract was washed with saturated saline, dried, filtered, and concentrated under reduced pressure to obtain a residue which was then purified by silica gel column chromatography (hexane:ether = 2:3) to obtain 331 mg of the above-referenced compound (15) (yield 99%).

5

10

15

20

25

30

35

Example 6: Synthesis of 4-ethoxycarbonyl (methanesulfonyloxy)methyl-1,7-di(trimethylsilyl-ethoxymethyl)-6,7-dihydropyrrolo[2,3-c]azepin-8-one (16)

A 940 mg amount of the above-referenced compound (16) (yield 97%) was obtained from 840 mg of the compound (14) synthesized in Example 4, 0.69 mgl of triethylamine, and 0.15 ml of methanesulfonyl chloride, in the same manner as in Example 5.

Example 7: Synthesis of 4-ethoxycarbonylbromomethyl-1,7-di(trimethylsilylethoxymethyl)-6,7-dihydropyrrolo [2,3-c]azepin-8-one (17).

A 39 mg amount of N-bromosuccinimide was added under ice cooling to a 2 ml tetrahydrofuran solution of 99 mg of the compound (11) synthesized in Example 2. The mixture was stirred at room temperature for 5 hours. The solvent was distilled off under reduced pressure to obtain a residue which was then purified by silica gel column chromatography (hexane:ether = 2:1) to obtain 69 mg of the above-referenced compound (17) (yield 60%).

Example 8: Synthesis of 4-(2-amino-4-oxo-2-imidazolin-5-ylidene)-2-bromo-1,7-di(trimethyl-silylethoxymethyl)-4,5,6,7-tetrahydropyrrolo[2,3-clazepin-8-one (18)

A 5 ml dimethylformamide solution of 325 mg of the compound (15) synthesized in Example 5 and 143 ml of guanidine was stirred at $50\,^{\circ}\text{C}$ for 6 hours. The solvent was distilled off under reduced pressure to obtain a

residue which was then purified by silica gel column chromatography (methylene chloride:methanol = 15:1). The solvent was distilled off under reduced pressure, then the crude crystals were recrystallized from hexane/ether to obtain 120 mg of the above-referenced compound (18) (yield 42%).

5

10

15

20

25

30

35

Example 9: Synthesis of 4-(2-amino-4-oxy-2-imidazolin-5-ylidene)-1,7-di(trimethylsilyl-ethoxymethyl)-4,5,6,7-tetrahydropyrrolo[2,3-c]azepin-8-one (19)

A 420 mg amount of the above-referenced compound (19) was obtained from 935 mg of the compound (16) synthesized in Example 6 and 281 mg of guanidine to obtain the crude crystals in the same manner as in Example 8 followed by, recrystallizing from ether/methanol (yield 50%).

Example 10: Synthesis of 4-(2-amino-4-oxy-2-imidazolin-5-ylidene)-2-bromo-4,5,6,7-tetrahydropyrrolo[2,3-c]azepin-8-one (hymenialdisine) hydrochloride (20)

A 3 ml amount of 10% hydrochloric acid was added to a 3 ml methanol solution of 300 mg of the compound (18) synthesized in Example 8. The mixture was stirred at 90°C for 1 hour. The solvent was distilled off under reduced pressure to obtain a residue which was then purified by silica gel column chromatography (chloroform:methanol:2% acetic acid = 65:35:10). The solvent was distilled off under reduced pressure, then the residue was treated by 1 ml of isopropyl alcohol saturated with hydrochloric acid to give the crude crystals which were recrystallized by methanol/ether to obtain 150 mg of the above-referenced compound (20) (yield 81%).

Example 11: Synthesis of 4-(2-amino-4-oxy-2-imidazolin-5-ylidene)-4,5,6,7-tetrahydropyrrolo[2,3-c]azepin-8-one (debromohymenialdisine) hydrochloride (21)

A 0.5 ml amount of trifluoroacetic acid was dropwise added under ice cooling to a 3.5 ml methylene chloride

solution of 105 mg of the compound (19) synthesized in Example 9. The mixture was stirred at room temperature for 20 minutes. The solvent was distilled off under reduced pressure, then the residue was dissolved in 5 ml of 50% acetic acid/0.05 ml of concentrated hydrochloric acid and stirred at 90°C for 1 hour. The solvent was again distilled off under reduced pressure, then the residue was dissolved in 5 ml of methanol/1 ml of triethyl amine and the resultant mixture was stirred at 100°C for 3 hours. The solvent was distilled off under reduced pressure, then the residue was purified by the same procedure as in Example 10 to obtain 42 mg of the above-referenced compound (21) (yield 75%).

5

10

15

The physicochemical data of the compounds obtained in the above Reference Examples is shown in Table 1 and the physicochemical data of the compounds obtained in the Examples of the present invention is shown in Table 2.

_		1		ļ	l
	NMR	'M-NAR(CDC),) 2.63(2H, t), 3.68(2H, t), 3.71(3H, s), 6.23(1H, dd), 6.5(1H, brs), 6.56(1H, m), 6.92(1H, m), 9.4(1H, brs)	"H-NWR(CDC1,) 2.62 and 2.64(total 2H. each †). 3.66(2H. †). 3.71 and 3.72(total 3H. each s). 6.16 and 6.54(total 1H. each d). 6.49 and 6.95(total 1H. d and dd). 6.48 and 6.55(total 1H. each brs). 9.38 and 10.35(total 1H. each brs).	'H-MMR(d,-DMSO) 2,47(2H, 1), 3,4(2H, 1), 6,11 and 6,82(total 1H, each d), 6,72 and 6,97(total 1H, d and dd), 8.05 and 8.16(total 1H, each t)	'H-MAR(dDMSO) 2.7(2H, m) 3.35(2H, m), 6.55 and 7.18(tota! 1H, s and d), 8.37 and 8.44(tota! 1H, both m), 12.5 and 12.9(tota! 1H, both brs)
samples	8.	(CHC1,) 3453, 1734, 1640, 1558, 1516, 1439, 1316	(CHC1,) 3444, 1726, 1648, 1558, 1516, 1439, 1045, 926	(KBr.) 3454, 3164, 2957, 1712, 1612, 1570, 1516, 1434, 1220, 1045	(KBF) 3460, 3347, 1567, 1645, 1546, 1460, 1365, 1258, 892
Reference Examples	Proper- ties m.p.	Color- less 3 crystals 1 m,p.129- 1 [30°C	Color- less crystals	Color- less crystals	Color- less crystals
Table 1 : R	Chemical structure	H COOMe	Br H N COOME	H H 1000	Br H H
	Compound		20	т	4

ntinued)	NMR	'H-NAR (CDC1,) -0.038(9H, s), 0.89(2H, i), 2.84(2H, m), 3.5-3.6(4H, m), 5.9(2H, s), 6.79(1H, s), 6.86(1H, ш)	"H-NAR(CDCI,) -0.01(9H, s), 0.93(2H, t), 2.86(2H, m), 3.49-3.61(4H, m), 5.69(2H, s), 6.6(1H, m), 7.15(1H, s)	"H-N4R(CDC1,) -0.038(2H, s), 0.04(9H, s), 0.88(2H, t), 0.94(2H, t), 2.83(2H, m), 3.55(2H, t), 3.6(2H, t), 3.76(2H, m), 5.03(2H, s), 5.86(2H, s), 6.73(1H, s)	"H-NWR(CDC1,) -0.01(9H, s), 0.03(9H, s), 0.92(2H, t), 0.95(2H, t), 3.63(2H, t), 3.8(2H, t), 5.05(2H, t), 3.8(2H, s), 6.73(1H, d), 7.07(1H, d)
: Reference Examples (Continued)	I.R	(CIIC1,) 3418, 1658, 1526, 1464, 1251, 1086, 838	(CHC1,) 3416, 1660, 1478, 1483, 1251, 1096, 838	(CHCL,) 2955, 1644, 1525, 1450, 1251, 1077, 861, 838	(CHCI,) 3019, 2955, 1640, 1526, 1485, 1251, 1074
Reference	Proper- ties B. P.	Color- less crystals m.p.85- 87°C	Color- less crystals m.p.72- 73°C	A color- less oil	Color- less crystals
Table 1:	Chemical structure	Br NH NH NH	Dr. N.	Br N Nessines	Me,Si ~ 0
	Compound No.	۰ م	W	-	œ

	Mass	FABKS C. J. L. N. C. J. Dr. (S.), 1 (L.11) : 579. 2 C. J. L. B. O. J. B. (S.), 1 (L.111) : 581. 2	HRFABNS Calcd for C.1d. if 10, '1Br(Si), t (Lill) : 579, 1898; Found: 579, 1913 Calcd for C.1R. if 10, '1Br(Si), t (Lill) : 581, 1877; Found: 581, 1897;	RRFABMS Calcd for C, H, M, D, C(S), 111* : 495, 2711; Pound: 495, 2717	MRFABMS Caled for C.(M., M.O. (SI), +H': 495, 2711; Found: 495, 2734
	NMR	-0.04(9H, s), -0.016(9H, s), -0.04(9H, s), -0.016(9H, s), 0.82-0.98(4H, m), 1.29(3H, t), 3.37(2H, m), 3.47-3.64(6H, m), 4.16(2H, q), 4.95(2H, s), 5.76(2H, s), 6.01(1H, l), 6.38(1H, s)	"H-MAR(CDCI,) -0.045(9H, s), -0.01(9H, s), 0.89(4H, m), 1.22(3H, t), 3.96(2H, s), 3.73(2H, d), 4.13(2H, q), 4.93(2H, s), 5.84(2H, s), 5.99(1H, t), 6.34(1H, s)	'й-Миксорс!,) -0.04(9H, s), -0.013(9H, s), 0.83-0.99(4H, m), 1.29(3H, l), 3.45-3.65(9H, m), 4.17(2H, q), 4.95(2H, s), 5.63(2H, s), 6.07(1H, l), 6.34(1H, d), 6.98(1H, d)	"H-NMR(CDC1,) -0.04(9H, s), -0.008(9H, s), -0.04(9H, s), 1.21(3H, t), 3.4(2H, brs), 3.52(4H, a), 3.73(2H, d), 4.13(2H, q), 4.94(2H, s), 5.71(2H, s), 5.95(1H, t), 6.26(1H, d), 7.03(1H, d)
Table 2 : Examples.	¥.	(CICL), 3018, 2955, 1700, 1636, 1612, 1612, 1435, 1224, 1208, 1077, 837	(CHC1.) 3019, 1732. 1626, 1524. 1505, 1740. 1427, 1250. 1076, 837	(CRCL), 2954. 1699, 1635. 1608, 1474. 1251, 1179. 1073, 861	(CHC1,) 3007, 2954, 1730, 1624, 1466, 1251, 1072, 861
Table 2	Proper- ties	A color- less oil	A color- less oil	A color- less oil	A color- less oil
	Chemical structure	Br Ne, Si 00 0 SiMc,	Br N N N N N N N N N	Me,SI \ 0 \ \ -0 \ \ -0 \ \ SiWe,	СООС, И. Ме, SI \ 0 0 0 \ SIMe,
	Compound No.	o	00	-1	6

oles(Continued)
Exami
2
Table

CHECK R. MAR(CDC1,) R. MAR(CDC1,) 3526, 2854, -0.05(9H. s), -0.0
860
(CHCi,) 3502, 3014. A color-1728, 1625, 1625, 1625, 1617, 1251.
(CHCL), 2955, 1755, 2955, 1756, yellow 1466, 1368, 1776, oil 1081, 967, oil 1081, 967
C.H. A light 1755, 1255. A light 1755, 1270. Dill 1768, 1250. Dill 1860. LOT6. Dill 1860. LOT6. Dill 1860. LOT6. Dill 1860. Dill 18

	Mass		LRFADMS Calcd for Calcd for (LiH): 590, 1806; Found: 590, 1830 Calcd for Calcd for (LiH): 552, 186; Found: 592, 186;	REFABNS Caled for Caled for 51,41,410,(Si),114": 706,2619: Pound: 506,2643	PABMS C., N., N.O. ** BF4N*: 324 C., N., N.O. ** BF4N*: 326	HRFABNS Calcd for Call Modath: Call Modath: Found: 246,0992
nued)	NAR	"H-NMR(CBC1,) -0.035(9H, s), -0.006(9H, s), -0.035(9H, s), -1.22(3H, l), 3.45-3.6(4H, s), 3.62(2H, d), 4.18(2H, q), 4.85(1H, d), 5.7(1H, d), 5.25(1H, s), 5.7(1H, d), 5.73(1H, s), 6.4(1H, l), 6.48(1H, s),	'II-NWK(CD,0D) -0.06(2H, s), -0.03(9H, s), 0.36(2H, t), 0.9(2H, t), 3.37(2H, t), 3.5(2H, t), 3.54(2H, t), 3.66(2H, t), 4.54(2H, t), 5.72(2H, s), 6.57(1H, s)	H-NAR(CD.00) -0.06(9H, s), -0.06(9H, s), -0.39(2H, l), 1.49(2H, l), -0.59(2H, l), 1.49(2H, l), -0.40(2H, s), 5.65(2H, l), -0.40(2H, s), 6.65(2H, s), -0.40(2H, s), 7.25(1H, d)	J. F.WAR (CD, 0D) 3. 5(41), brs). 6.67(11), s) 1. C. HWAR (CD, 0D) 22.6, 39, 2, 103, 7, 111, 120, 9, 122, 4, 127, 6, 130, 154.6, 162, 5, 163, 7	.H-NWR(CD, 0D) 3.37-3.47(4H. m), 6.59(1H. d), 7.15(1H. d)
Examples(Continued)	1.8		(CHC1,) 2444, 1336. 2544, 1350. 1628, 1475. 1439, 1250. 1075, 837	(CHC1,) 3627, 3436, 3139, 3024, 2954, 1688, 1628, 1476, 1284, 1075, 837	(KBr) 3400(br), 3450(br), 1747, 1708, 1628, 1542, 1628, 1175, 1275, 1054	(KBr) 3248(br), 3248(br), 1748, 1712, 1640, 1538, 1478, 1429, 1359, 1264, 1117, 788
2 :	Proper- ties m. p.	A color- less oil-	Color- less crystals n.p. 115- 117:C	Color- less crystals m.p.125- 127C	Yellow crystals m.p.240- 242°C (de- comp.)	Yellow crystals m.p. 235- 238°C (de- comp.)
Table	Chemical structure	Br Ne, Si No O SiMe,	HIN BY	1.N	Br HR O HCI	HA HOLI
	Compound No.		18	61	0 2	21

According to the present invention, it is possible to economically and efficiently mass produce hymenialdisine and its derivatives by complete chemical synthesis. Further, it is possible to provide intermediates useful for the production of these compounds.

5

THE CLAIMS DEFINING THE INVENTION ARE AS FOLLOWS:

1. A process for producing hymenial disine or its derivatives having the formula (I):

$$X_1 \xrightarrow{N} NH$$

$$X_2 \xrightarrow{N} NH$$

$$X_3 \xrightarrow{N} NH$$

$$X_4 \xrightarrow{N} NH$$

$$X_5 \xrightarrow{N} NH$$

$$X_5 \xrightarrow{N} NH$$

$$X_6 \xrightarrow{N} NH$$

$$X_7 \xrightarrow{N} NH$$

$$X_8 \xrightarrow{N} NH$$

(wherein X1 is a halogen atom or a hydrogen atom) characterized by reacting a compound having the formula (II):

5

10

15

20

$$X^{1} \xrightarrow{N \atop R^{3}} O$$
 (11)

(wherein R2 is a trimethylsilylethoxymethyl group,
 benzyloxymethyl group, p-methoxybenzyloxymethyl group,
 methoxymethyl group, methoxyethoxymethyl group, tert butoxymethyl group, p-anisyloxymethyl group, guaiacolmethyl
group, tert-butyldimethylsiloxymethyl group,
 dimethylthexylsiloxymethyl group, or tert butyldiphenylsiloxymethyl group, R3 is a trimethylsilyl ethoxymethyl group, benzyloxymethyl group, p methoxybenzyloxymethyl group, tert-butyldimethylsiloxymethyl group, dimethylthexylsiloxymethyl group, or tert butyldiphenylsiloxymethyl group, and X1 is a defined above)
 with a dialkylphosphonoacetic acid ester having the formula
 (III):

(R'O),POCH2COOR1

(III)

(wherein R' is a substitutable alkyl group having 1 to 4 carbon atoms and R' is an alkyl group having 1 to 4 carbon atoms)

to synthesize a compound having the formula (IV):

10

15

5

(wherein R^1 , R^2 , R^3 , and X^1 are as defined above, and the dotted line indicates a single bond existing at one or the other position)

reacting the compound having the formula (IV) with an oxidizing agent to synthesize the compound having the formula (V):

HO COOR1
$$X^{1} \longrightarrow NR^{2}$$

$$R^{3} \longrightarrow NR^{2}$$

25

30

20

(wherein R^1 , R^2 , R^3 , and X^1 are as defined above) reacting the compound having the formula (V) with a halogenated alkylsulfonyl, halogenated arylsulfonyl, alkylsulfonyl acid anhydride, or arylsulfonyl acid anhydride to synthesize a compound of the formula (VIa):

5

10

15

20

25

30

35

(wherein R^1 , R^2 , R^3 , and X^1 are as defined above and R^4 is an alkylsulfonyloxy group or arylsulfonyloxy group) or reacting a compound having the formula (IVa):

X1 NR2 (IVa)

(wherein R^1 , R^2 , R^3 , and X^1 are as defined above) a halogenating agent to synthesize a compound having the formula (VIb):

X1 NR2 (VID)

(wherein R^1 , R^2 , R^3 , and X^1 are as defined above and R^5 is a halogen atom)

reacting guanidine with a compound having the formula (VI):

(VI) to synthesize a compound having the formula (VII):

 $X^{1} \longrightarrow X^{1} \longrightarrow X^{1$

5

15

20

35

- (wherein R², R³, and K¹ are as defined above and de-protecting the compound having the formula (VII)).
 - 2. A compound having the formula (IV):

X1 NR2 (IV)

(wherein R¹ is an alkyl group having 1 to 4 carbon atoms, R² is a trimethylsilylethoxymethyl group, benzyloxymethyl group, p-methoxybenzyloxymethyl group, methoxymethyl group, p-anisyloxymethyl group, guaiacolmethyl group, tert-butyldimethylsiloxymethyl group, dimethylthexylsiloxymethyl group, or tert-butyldiphenylsiloxymethyl group, R³ is a trimethylsilylethoxymethyl group, benzyloxymethyl group, p-methoxybenzyloxymethyl group, tert-butyldimethylsiloxymethyl group, p-methyl group, dimethylthexylsiloxymethyl group, or tert-butyldiphenylsiloxymethyl group, X¹ is a halogen atom or hydrogen atom, and the dotted lines show a single bond present at either one of the positions.)

3. A compound having the formula (VI):

5

25

(wherein R¹ is an alkyl group having 1 to 4 carbon atoms, R² is a trimethylsilylethoxymethyl group, benzyloxymethyl group, p-methoxybenzyloxymethyl group, methoxymethyl group, methoxymethyl group, tert-butoxymethyl group, p-anisyloxymethyl group, guaiacolmethyl group, tert-butyldimethylsiloxymethyl group, dimethylthexylsiloxymethyl group, or tert-butyldiphenylsiloxymethyl group, R³ is a trimethylsilylethoxymethyl group, benzyloxymethyl group, p-methoxybenzyloxymethyl group, tert-butyldimethylsiloxymethyl group, dimethylthexylsiloxymethyl group, or tert-butyldiphenylsiloxymethyl group, R⁵ is an alkylsulfonyloxy group, arylsulfonyloxy group, or halogen atom, and X¹ is a halogen atom or hydrogen atom.)

A compound having the formula (V):

HO COOR!

(wherein R¹ is an alkyl group having 1 to 4 carbon atoms, R² is a trimethylsilylethoxymethyl group, benzyloxymethyl group, p-methoxybenzyloxymethyl group, methoxymethyl group, tert-butoxymethyl group, p-anisyloxymethyl group, guaiacolmethyl group, tert-butyldimethylsiloxymethyl group, dimethylthexylsiloxymethyl group, or tert-butyldiphenylsiloxymethyl group, R³ is a trimethylsilylethoxymethyl group, benzyloxymethyl group, p-

H:\Erica\Reep\Specis\24541-95.doc 21/08/98

methoxybenzyloxymethyl group, tert-butyldimethylsiloxy-methyl group, dimethylthexylsiloxymethyl group, or terf-butyldiphenylsiloxymethyl group, and X¹ is a halogen atom or hydrogen atom.)

5. A compound having the formula (VII):

15

10

.....

5

(wherein R² is a trimethylsilylethoxymethyl group, benzyloxymethyl group, p-methoxybenzyloxymethyl group, methoxymethyl group, methoxymethyl group, tert-butoxymethyl group, p-anisoloxymethyl group, guaiacolmethyl group, tert-butyldimethylsiloxymethyl group, dimethylthexylsiloxymethyl group, or tert-butyldiphenylsiloxymethyl group, R³ is a trimethylsilyl-ethoxymethyl group, benzyloxymethyl group, p-methoxybenzyloxymethyl group, tert-butyldimethylsiloxymethyl group, dimethylthexylsiloxymethyl group, or tert-butyldiphenylsiloxymethyl group, and X¹ is a halogen atom or hydrogenate atom.)

30 Dated this 21st day of August 1998

SUNTORY LIMITED

By their Patent Attorneys

35 GRIFFITH HACK
Fellows Institute of Patent
Attorneys of Australia

H:\Erica\Keep\Specis\24541-95.doc 21/08/98