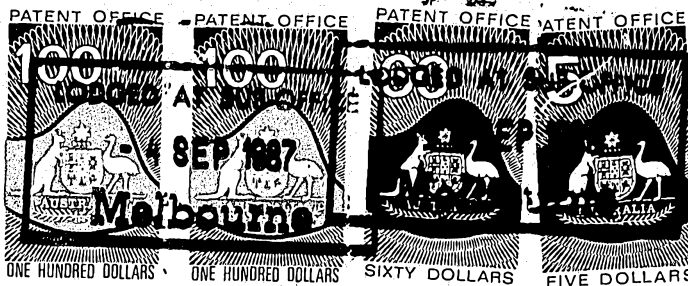


(CONVENTION. By one or m

604496



CONVENTION APPLICATION FOR A PATENT

LODGED AT SUB-OFFICE
- 4 SEP 1987
Melbourne

(1) Here Insert (in full) Name or Names of Applicant or Applicants, followed by Address (es).

k (1) BASF AKTIENGESELLSCHAFT
We
of D-6700 Ludwigshafen, Federal Republic of Germany

FEE STAMP TO VALUE OF
\$ 26.50 ATTACHED
MAIL OFFICER

(2) Here Insert Title of Invention.

hereby apply for the grant of a Patent for an invention entitled: (2)
4-SUBSTITUTED CYCLOHEXYLAMINE DERIVATIVES, FUNGICIDES
CONTAINING THESE AND A METHOD OF CONTROLLING FUNGI

(3) Here Insert number (s) of basic application(s)

which is described in the accompanying complete specification. This application is a
Convention application and is based on the application numbered (a)
P36 30 344.5

(4) Here Insert Name of basic Country or Countries, and basic date or dates

for a patent or similar protection made in (4) Federal Republic of Germany
on 5th September 1986

APPLICATION ACCEPTED AND AMENDMENTS

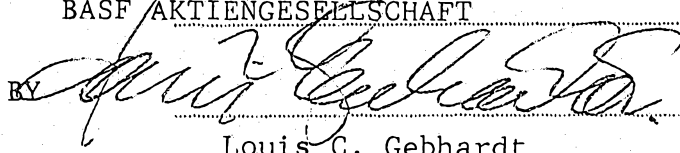
ALLOWED 14-9-90

xxx
Our address for service is Messrs. Edwd. Waters & Sons, Patent Attorneys,
50 Queen Street, Melbourne, Victoria, Australia.

DATED this 3rd day of September 1987

(5) Signature (s) of Applicant (s) or Seal of Company and Signatures of its Officers as prescribed by its Articles of Association.

(5)

BASF AKTIENGESELLSCHAFT
BY 

Louis C. Gebhardt

Registered Patent Attorney

COMMONWEALTH OF AUSTRALIA

Patents Act 1952-1962

DECLARATION IN SUPPORT OF A CONVENTION APPLICATION FOR A PATENT OR PATENT OF ADDITION

(1) Here insert (in full) Name of Company.

In support of the Convention Application made by⁽¹⁾ BASF Aktiengesellschaft, a German Joint Stock Company of 6700 Ludwigshafen, Federal Republic of Germany

(2) Here insert title of invention.

(hereinafter referred to as the applicant) for a Patent for an invention entitled:⁽²⁾ "4-SUBSTITUTED CYCLOHEXYLAMINE DERIVATIVES, FUNGICIDES CONTAINING THESE AND A METHOD OF CONTROLLING FUNGI"

(3) Here insert full Name and Address, of Company official authorized to make declaration.

We, ~~xxx~~ Dr. FRIEDRICH HAUPTER and PETER BARZ, citizens of the Federal Republic of Germany, residing, respectively, at of 119 Pfalzring, 6704 Mutterstadt; and 20 Hoehfeldstrasse, 6700 Ludwigshafen; Federal Republic of Germany;

do solemnly and sincerely declare as follows:

1. ~~xxx~~ We are authorised by the applicant for the patent to make this declaration on its behalf.

(4) Here insert basic Country or Countries followed by date of dates and basic Applicant or Applicants.

2. The basic application as defined by Section 141 of the Act was made in⁽⁴⁾ the Federal Republic of Germany under No. P 36 30 344.5 on the 5th day of September 1986, by BASF Aktiengesellschaft, ~~on the day of 19xxx byxx~~

(5) Here insert (in full) Name and Address of Actual Inventor or Inventors.

HUBERT SAUTER, MATTHIAS ZIPPLIES, NORBERT GOETZ, EBERHARD AMMERMAN and ERNST-HEINRICH POMMER, citizens of the Federal Republic of Germany, residing respectively at 20 Neckarpromenade, 6800 Mannheim 1; 1 Kastanienweg, 6945 Hirschberg; 25 Schoefferstrasse, 6520 Worms 1; 3 Sachsenstrasse, 6700 Ludwigshafen; 7 Berliner Platz, 6703 Limburgerhof; Federal Republic of Germany;

~~xx~~ is/are the actual inventor_s of the invention and the facts upon which the applicant is entitled to make the application are as follow:

The applicant is the assignee of HUBERT SAUTER, MATTHIAS ZIPPLIES, NORBERT GOETZ, EBERHARD AMMERMAN and ERNST-HEINRICH POMMER.

4. The basic application referred to in paragraph 2 of this Declaration was the first application made in a Convention country in respect of the invention the subject of the application.

DECLARED at 6700 Ludwigshafen, Federal Republic of Germany, this 17th day of August 1987.

(12) PATENT ABRIDGMENT (11) Document No. AU-B-77986/87
(19) AUSTRALIAN PATENT OFFICE (10) Acceptance No. 604496

(54) Title
NEW 4-SUBSTITUTED CYCLOHEXYLAMINE DERIVATIVES AS FUNGICIDES

International Patent Classification(s)
(51)⁴ C07C 087/36 A01N 033/04 C07C 087/56 C07C 087/62
C07C 087/64 C07C 091/08 C07C 087/452 C07C 087/453
C07C 087/457

(51)⁵ C07C 211/35 C07C 211/40 C07C 211/48 C07C 215/40
C07C 217/08 C07C 217/14 C07C 217/58 C07C 321/22

(21) Application No. : 77986/87 (22) Application Date : 04.09.87

(30) Priority Data

(31) Number (32) Date (33) Country
3630344 05.09.86 DE FEDERAL REPUBLIC OF GERMANY

(43) Publication Date : 10.03.88

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(71) Applicant(s)
BASF AKTIENGESELLSCHAFT

(72) Inventor(s)
HUBERT SAUTER; MATTHIAS ZIPLIES; NORBERT GOETZ; EBERHARD
AMMERMANN; ERNST-HEINRICH POMMER

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3122

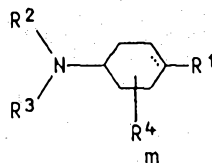
(56) Prior Art Documents
DE 2330454

(57)

In general terms, the novel compounds are extremely effective on a broad spectrum of phytopathogenic fungi, in particular those from the class consisting of the Ascomycetes and Basidiomycetes. Some of them have a systemic action and can be used as foliar and soil fungicides.

CLAIM

1. ^{Trans-}4-substituted cyclohexylamine derivatives of the formula



where R¹ is the group CR⁵R⁶R⁷, in which R⁵, R⁶ and R⁷ are identical or different and are each hydrogen, branched or straight-chain, unsubstituted or hydroxyl-substituted C₁-C₈-alkyl, C₁-C₆-alkoxy, C₁-C₆-alkylthio or C₃-C₆-cycloalkyl, with the proviso that not more than one of the substituents R⁵, R⁶ and R⁷ may be hydrogen, or in

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which R^5 has one of the above meanings and R^6 and R^7 together with the included carbon atom form a three-membered to six-membered carbocyclic aliphatic ring,

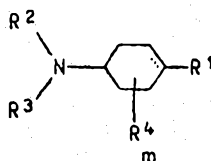
R^2 and R^3 are identical or different and are each hydrogen, C_1 - C_{20} -alkyl, C_2 - C_4 -alkenyl or C_3 - or C_4 -alkynyl or C_3 - C_{12} -cycloalkyl or C_5 - C_8 -cycloalkenyl, which in turn may be substituted by hydroxyl, C_1 - C_8 -alkoxy, C_1 - C_6 -alkylthio, C_1 - C_8 -alkyl, C_2 - C_4 -alkenyl, C_3 - or C_4 -alkynyl or unsubstituted or substituted C_3 - C_{12} -cycloalkyl or by phenyl, naphthyl, phenoxy or naphthyloxy, which in turn may be unsubstituted or substituted by C_1 - C_8 -alkyl, C_2 - C_4 -alkenyl, C_3 - or C_4 -alkynyl or C_3 - C_6 -cycloalkyl or C_5 - C_8 -cycloalkenyl, C_2 - C_8 -alkoxy, halogen or trifluoromethyl, with the proviso that the sum of the carbon atoms and hetero atoms (O, S and halogen) of R^2 and R^3 together is not less than 8,

the radicals R^4 are identical or different substituents selected from the group consisting of hydrogen, C_1 - C_8 -alkyl, C_3 - C_8 -cycloalkyl and C_1 - C_8 -alkoxy, and m is 1 to 4,

and the $=$ bond is a single or a double bond,

and salts thereof.

3. A process for combating fungi, wherein a ^{Trans-}4-substituted cyclohexylamine derivative of the formula



where R^1 is the group $CR^5R^6R^7$, in which R^5 , R^6 and R^7 are identical or different and are each hydrogen, branched or straight-chain, unsubstituted or hydroxyl-substituted C_1 - C_8 -alkyl, C_1 - C_6 -alkoxy, C_1 - C_6 -alkylthio or C_3 - C_6 -cycloalkyl, with the proviso that not more than one of the substituents R^5 , R^6 and R^7 may be hydrogen, or in which R^5 has one of the above meanings and R^6 and R^7 together with the included carbon atom form a three-membered to six-membered carbocyclic aliphatic ring,

R^2 and R^3 are identical or different and are each hydrogen, C_1 - C_{20} -alkyl, C_2 - C_4 -alkenyl or C_3 - or C_4 -alkynyl or C_3 - C_{12} -cycloalkyl or C_5 - C_8 -cycloalkenyl, which in turn may be substituted by hydroxyl, C_1 - C_8 -alkoxy, C_1 - C_6 -alkylthio, C_1 - C_8 -alkyl, C_2 - C_4 -alkenyl, C_3 - or C_4 -alkynyl or unsubstituted or substituted C_3 - C_{12} -cycloalkyl or by phenyl, naphthyl, phenoxy or naphthyloxy, which in turn may be unsubstituted or substituted by C_1 - C_8 -alkyl, C_2 - C_4 -alkenyl, C_3 - or C_4 -alkynyl or C_3 - C_6 -cycloalkyl or C_5 - C_8 -cycloalkenyl, C_2 - C_8 -alkoxy, halogen or trifluoromethyl, with the proviso that the sum of the carbon atoms and hetero atoms (O, S and halogen) of R^2 and R^3 together

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is not less than 8,
the radicals R^4 are identical or different substituents selected from
the group consisting of hydrogen, C_1 - C_8 -alkyl, C_3 - C_8 -cycloalkyl and
 C_1 - C_8 -alkoxy, and m is 1 to 4,
and the = bond is a single or a double bond,
or a salt thereof, is allowed to act on fungi or on ^{wood, soil,} ~~materials, areas~~
plants or seed threatened by fungus attack.

604496

Form 10

COMMONWEALTH OF AUSTRALIA
PATENTS ACT 1952-69

COMPLETE SPECIFICATION

(ORIGINAL)

Class

Int. Class

Application Number:
Lodged:

Complete Specification Lodged:

Accepted:

Published:

Priority:

Related Art:

This document contains the amendments made under Section 49 and is correct for printing

Name of Applicant: BASF AKTIENGESELLSCHAFT

Address of Applicant: D-6700 Ludwigshafen, Federal Republic of Germany

Actual Inventor: HUBERT SAUTER, MATTHIAS ZIPLIES, NORBERT GOETZ, EBERHARD AMMERMANN and ERNST-HEINRICH POMMER

Address for Service: EDWD. WATERS & SONS,
50 QUEEN STREET, MELBOURNE, AUSTRALIA, 3000.

Complete Specification for the invention entitled:

4-SUBSTITUTED CYCLOHEXYLAMINE DERIVATIVES, FUNGICIDES
CONTAINING THESE AND A METHOD OF CONTROLLING FUNGI

The following statement is a full description of this invention, including the best method of performing it known to: US

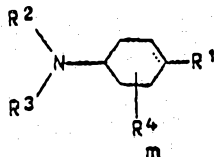
4-Substituted cyclohexylamine derivatives, fungicides
containing these and a method of controlling fungi

The present invention relates to 4-substituted
cyclohex(en)ylamine derivatives and processes for their
5 preparation, their use as fungicides, fungicidal mixtures,
and methods of controlling harmful fungi with these active
ingredients.

The compound 4-trans-tert-butyl-N-benzylcyclohexyl-
amine is known (J. Org. Chem. 48 (1983), 3412), but it
10 does not have a significant fungicidal action.

We have found that certain cyclohexylamine deriva-
tives have a powerful fungicidal action coupled with good
toleration by plants.

The present invention relates to 4-trans-substituted
15 cyclohexylamines and their derivatives of the formula I



where R¹ is the group CR⁵R⁶R⁷, in which R⁵, R⁶ and
R⁷ are identical or different and are each hydrogen,
branched or straight-chain, unsubstituted or hydroxyl-
20 substituted C₁-C₈-alkyl, C₁-C₆-alkoxy, C₁-C₆-alkylthio or
C₃-C₆-cycloalkyl, with the proviso that not more than one
of the substituents R⁵, R⁶ or R⁷ may be hydrogen, or in
which R⁵ has one of the above meanings and R⁶ and R⁷ to-
gether with the included carbon atom form a 3-membered
25 to 6-membered carbocyclic aliphatic ring,
R² and R³ are identical or different and are each hydrogen,
C₁-C₂₀-alkyl, C₂-C₄-alkenyl or C₃- or C₄-alkynyl or
C₃-C₁₂-cyclo-alkyl or C₅-C₈-cycloalkenyl, which in turn
may be substituted by hydroxyl, C₁-C₈-alkoxy, C₁-C₆-alkyl-
30 thio, C₁-C₈-alkyl, C₂-C₄-alkenyl, C₃- or C₄-alkynyl or un-
substituted or substituted C₃-C₁₂-cycloalkyl or by phenyl,
naphthyl, phenoxy or naphthyloxy, which in turn may be un-
substituted or substituted by C₁-C₈-alkyl, C₂-C₄-alkenyl,

C₃- or C₄-alkynyl or C₃-C₆-cycloalkyl or C₅-C₈-cyclo-
alkenyl, C₂-C₈-alkoxy, halogen or trifluoromethyl, with
the proviso that the sum of the carbon atoms and hetero
atoms (O, S and halogen) of R² and R³ together is not
5 less than 8,

the radicals R⁴ are identical or different substituents
in any steric arrangement, selected from the group con-
sisting of hydrogen, C₁-C₈-alkyl, C₃-C₈-cyclo-alkyl and
C₁-C₈-alkoxy and m is 1 to 4,

10 and their salts.

The bond may be a double bond (4-substituted
cyclohexenylamine) or a single bond (4-trans-substituted
cyclohexylamine).

15 For practical reasons, salts of the novel amines
are also suitable active ingredients.

These include the salts of the amines with any
inorganic and organic acids, for example with hydrochloric
acid, acetic acid, sulfuric acid, dodecylbenzenesulfonic
acid and palmitic acid.

20 R¹ is, for example, C₃-C₈-alkyl, isopropyl, n-
but-2-yl, tert-butyl, n-pent-2-yl, n-pent-3-yl, 2-methyl-
but-2-yl, 3-methylbut-2-yl, n-hex-2-yl, n-hex-3-yl, 1,1-
dimethylbutyl, n-butyl, heptyl, 2-methylhex-2-yl, n-octyl,
1,1,3,3-tetramethylbutyl, 1-methoxyethyl, 1-ethoxyethyl,
25 2-methoxyprop-2-yl, 2-ethoxyprop-2-yl, 1-cyclopropylethyl,
1-cyclobutylethyl, 1-cyclopentylethyl, 1-cyclohexylethyl,
2-cyclopropylprop-2-yl, 2-cyclobutylprop-2-yl, 2-cyclo-
pentylprop-2-yl, 2-cyclohexylprop-2-yl, cyclohexen-1-yl,
cyclopropyl, cyclobutyl, cyclopentyl, cyclohexyl, cyclo-
30 heptyl, 1-methylcyclohex-1-yl, 1-ethylcyclohex-1-yl or
4-(4-tert-butylcyclohexyl)-cyclohexyl.

R² and R³ independently of one another are each,
for example, hydrogen, C₁-C₁₈-alkyl, methyl, ethyl, prop-
yl, isopropyl, n-butyl, isobutyl, n-pentyl, 3-methylbut-2-
35 yl, isopentyl, n-hexyl, n-heptyl, 4,4-dimethylpentyl, n-
octyl, 6,6-dimethylhept-2-yl, n-nonyl, 3,5,5-trimethylhexyl,
n-decyl, 3,7-dimethyloct-2-yl, n-undecyl, n-dodecyl,

n-eicosyl, allyl, propargyl, cyclopropyl, cyclododecyl, 4-tert-butylcyclohexylmethyl, 4-neopentylcyclohexylmethyl, 4-(1,1,3,3-tetramethylbutyl)-cyclohexylmethyl, alkylbenzyl, 4-methylbenzyl, 4-isopropylbenzyl, 4-tert-butylbenzyl, 4-neopentylbenzyl, 4-(1,1,3,3-tetramethylbutyl)-benzyl, trifluoromethylbenzyl, 4-trifluoromethylbenzyl, halobenzyl, 4-chlorobenzyl, 2,4-dichlorobenzyl, 4-methoxybenzyl, 4-tert-butoxybenzyl, 2-chloro-4-phenylbenzyl, α -naphthylmethyl, β -naphthylmethyl, 3-(4-tert-butylphenyl)-2-methylpropyl.

R^4 is, for example, hydrogen, methyl, ethyl, n-propyl, methoxy, ethoxy or cyclohexyl.

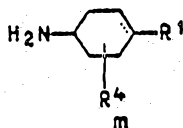
m is, for example, 1, 2, 3 or 4.

The novel compounds can be used as fungicides.

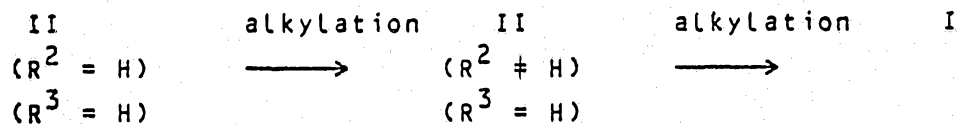
The 4-trans-substituted cyclohexylamine compounds are preferred.

The present invention furthermore relates to processes for the preparation of the 4-substituted cyclohex(en)ylamines of the formula I.

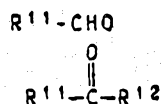
These cyclohex(en)ylamines can be obtained in a conventional manner from corresponding primary amines II



for example by stepwise alkylation.



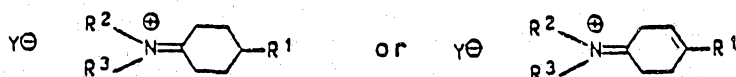
Examples of suitable alkylating agents are appropriate compounds of the type R²-X or R³-X, where X is an electron-attracting leaving group. Instead of the compounds of the above type, in some cases it is also possible to use aldehydes or ketones, these being of the general formulae



where R^{11} and R^{12} correspond to the radicals R^2 and R^3 , respectively, with the proviso that they contain one carbon atom less than R^2 and R^3 .

5 The aldehydes and ketones are reacted with the appropriate primary and secondary amines, respectively, in the presence of a reducing agent and in the presence or absence of a catalyst and of a solvent.

10 In another possible method for the preparation of novel amines, an appropriate imine or iminium salt of the formula



where Y^{\ominus} is any anion, is reduced stereoselectively to I with a complex hydride in the presence of a diluent.

15 The primary cyclohexylamines and cyclohexenylamines required as starting materials for the preparation of the novel compounds either are known or are obtainable by, for example, catalytic hydrogenation of appropriate 4-alkyl-substituted nitroaromatics or anilines or reductive amination of 4-alkyl-substituted phenols.

20 (cf. Methoden der Org. Chemie (Houben-Weyl), Vol. 5/1a, 4th edition, G. Thieme Verlag, Stuttgart 1970. Methoden der Org. Chemie (Houben-Weyl), Vol. 4/1c, 4th edition, G. Thieme Verlag, Stuttgart 1980. Methoden der Org. Chemie (Houben-Weyl), Vol. 11/1, page 108 et seq., 4th edition, G. Thieme Verlag, Stuttgart 1957).

30 This procedure gives stereoisomer mixtures which can be separated in a conventional manner, for example by distillation.

The compounds of the formulae R^2X and R^3X which

are required as starting materials and in which X is chlorine, bromine or iodine or unsubstituted or substituted alkyl- or arylsulfonyloxy, in particular methanesulfonyloxy, trifluoromethanesulfonyloxy or p-toluenesulfonyloxy, are known and many of them are commercial compounds, or they can be prepared from the corresponding alcohols by a conventional method.

Suitable diluents for carrying out alkylation are both protic and aprotic solvents.

These include, in particular, alcohols, such as methanol, ethanol, propanol, butanol or amyl alcohol, aliphatic and aromatic hydrocarbons and halo hydrocarbons, eg. gasoline, benzene, toluene, xylene, chlorobenzene, petroleum ether, hexane, cyclohexane, dichloromethane, chloroform or carbon tetrachloride, ethers, such as diethyl ether, dioxane, tetrahydrofuran or ethylene glycol dimethyl or diethyl ether, ketones, such as acetone or butanone, nitriles, such as acetonitrile or propionitrile, amides, such as dimethylformamide, dimethylacetamide, N-methylformamide, N-methylpyrrolidone or hexamethylphosphorotriamide, esters, such as ethyl acetate, and sulfoxides, such as dimethyl sulfoxide. However, it is also possible to dispense with diluents.

The novel process takes place in the presence of an acid acceptor, ie. an inorganic or organic base. These include, for example, alkali metal hydroxides, such as sodium hydroxide or potassium hydroxide, alkali metal carbonates, such as sodium carbonate, and tertiary amines, such as triethylamine, N,N-dimethylaniline, pyridine, N,N-dimethylaminopyridine or diazobicycloundecene (DBU).

An appropriate excess of the amine being reacted can likewise serve as an acid acceptor and, if the amine is liquid, also as a diluent.

The reaction conditions for such alkylations are known.

This also applies when the novel process is carried out using aldehydes or ketones as starting materials;

these too are generally known compounds and many of them are commercially available.

The cyclohexylimines or iminium salts required for carrying out the last-mentioned variant of the process can be prepared from 4-alkyl-substituted cyclohexanones and amines by conventional methods.

(cf.: Methoden der Org. Chemie (Houben-Weyl), Vol. VIII, page 1945 et seq., 4th edition, G. Thieme Verlag, Stuttgart 1952.

10 Methoden der Org. Chemie (Houben-Weyl), Vol. XI/2, page 77 et seq., 4th edition, G. Thieme Verlag, Stuttgart 1958. Methoden der Org. Chemie (Houben-Weyl), Vol. VII 2b, page 1948 et seq., 4th edition, G. Thieme Verlag, Stuttgart 1976).

15 The reducing agents used in carrying out the novel process are complex hydrides, preferably sodium borohydride, sodium cyanoborohydride, lithium aluminum hydride, lithium tri-tert-butoxyaluminum hydride or lithium tri-(2-methyl-but-2-yl)-borohydride, and the diluents used are preferably aprotic solvents, such as diethyl ether, tetrahydrofuran, dioxane and ethylene glycol dimethyl and diethyl ether.

20 Separation of cis/trans-4-tert-butylcyclohexylamine isomers

25 About 860 g of isomer mixture are slowly distilled off (about 10-20 drops/min, bp. 205-208°C) from 1.5 liters of 4-tert-butylcyclohexylamine (isomer mixture, trans:cis = 8:2) under atmospheric pressure over a 100 cm long metal-coated column. 10 g of powdered NaOH are added to the remaining bottom product, and the latter is distilled twice under reduced pressure over a bridge (82°C/ 11 mbar). A stock of 485 g of trans-4-tert-butylcyclohexylamine (95% of trans isomer according to GC and NMR analysis) is obtained and can be used for many of the compounds described below.

35 EXAMPLE 1

trans-N-(4-tert-butylbenzyl)-4-tert-butylcyclohexylamine
15 ml of 6.5 N methanolic hydrochloric acid are

added dropwise to an ice-cooled solution of 15.5 g (0.1 mole) of trans-4-tert-butylcyclohexylamine in 100 ml of absolute methanol. 22 g of molecular sieve (3 A), 16.2 g (0.1 mole) of 4-tert-butylbenzaldehyde and, a little at a time, 3.1 g (50 millimoles) of sodium cyanoborohydride are added, and the mixture is stirred for 22 hours at room temperature. It is acidified with concentrated hydrochloric acid to pH 0-1 and evaporated down under reduced pressure. The solid precipitated is filtered off under suction, washed with methyl tert-butyl ether and treated with 20% of sodium hydroxide solution and methyl tert-butyl ether. The mixture is extracted with methyl tert-butyl ether. The combined organic extracts are washed with water, dried over magnesium sulfate and evaporated down under reduced pressure. The residue obtained is crystallized from hexane at -28°C .

15 g (50% of theory) of the title compound are obtained.

EXAMPLE 2

20 trans-N-n-Octyl-4-tert-butylcyclohexylamine

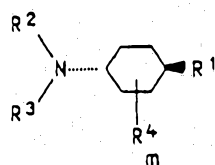
26.1 g (0.17 mole) of trans-4-tert-butylcyclohexylamine, 7.7 g (0.056 mole) of potassium carbonate, 4.6 g (0.28 mole) of potassium iodide and 10.8 g (0.056 mole) of n-octyl bromide in 100 ml of acetonitrile are refluxed for 5 hours and evaporated down under reduced pressure, the residue is taken up in dichloromethane and dilute sodium hydroxide solution, and the organic extract is washed, dried over sodium sulfate and evaporated down under reduced pressure. The resulting oil is distilled under reduced pressure.

12.4 g (83%) of the title compound of boiling point $120^{\circ}\text{C}/0.1$ mbar are obtained.

The trans-4-substituted cyclohexylamines listed in Table 1 below and the 4-substituted cyclohexen-3-ylamines listed in Table 2 were prepared in a similar manner, and their properties (physical data and state of aggregation) are stated; the substances listed without

TABLE 1

Compounds of the formula I



Compound no.	R ¹	R ²	R ³	R ⁴	State of aggregation, or bp. [°C/mbar] mp. [°C]
5	3	tert-butyl	n-butyl	n-butyl	H oil
	4	"	"	2-methylethyl	H oil
	5	"	"	1,2-dimethylpropyl	H oil
	6	"	"	4-methylbutyl	H oil
	7	"	"	1,3-dimethylbutyl	H oil
10	8	"	4,4-dimethyl-pentyl	methyl	H oil
	9	"	"	n-butyl	H oil
10	"	1,5-dimethyl-hexyl	H	H	oil
15	11	"	"	methyl	H oil
	12	"	"	ethyl	H
	13	"	"	n-propyl	H
	14	"	"	n-butyl	H oil
	15	"	3,5,5-trimethyl-hexyl	H	H oil
23	16	"	"	methyl	H
	17	"	"	ethyl	H
	18	"	"	2-hydroxyethyl	H
	19	"	"	n-butyl	H oil
25	20	"	1,2,6-trimethyl-heptyl	H	H oil
	21	"	"	methyl	H
	22	"	"	ethyl	H
	23	"	"	n-propyl	H

TABLE 1 (Continued)

Compound no.	R ¹	R ²	R ³	R ⁴	State of aggregation, or bp. [°C/mbar] mp. [°C]
24	tert-butyl	1,2,6-trimethylheptyl	n-butyl	H	oil
25	"	n-octyl	methyl	H	
10 26	"	"	ethyl	H	
27	"	"	2-methoxyethyl	H	
28	"	"	n-butyl	H	oil
29	"	3,7-dimethyl-octyl	H	H	oil
15 30	"	"	methyl	H	oil
31	"	3,7-dimethyl-octyl	ethyl	H	oil
32	"	"	isopropyl	H	
33	"	"	n-butyl	H	oil
20 34	"	n-decyl	H	H	oil
35	"	"	ethyl	H	
36	"	"	2-methylpropyl	H	
37	"	"	1-methylpropyl	H	
38	"	"	n-butyl	H	
25 39	"	1,5,9-trimethyl-decyl	H	H	oil
40	"	"	methyl	H	
41	"	"	ethyl	H	
42	"	"	n-propyl	H	
30 43	"	"	n-butyl	H	oil
44	"	4-tert-butylbenzyl	methyl	H	56-58
45	"	"	ethyl	H	oil
46	"	"	2-hydroxyethyl	H	
35 47	"	"	n-butyl	H	oil
48	"	"	n-pentyl	H	
49	"	"	1-methylethyl	H	oil

TABLE 1 (Continued)

Compound no.	R ¹	R ²	R ³	R ⁴	State of aggregation, or bp. [°C/mbar] mp. [°C]
50	tert-butyl	4-tert-butyl-benzyl	isobutyl	H	
51	"	"	4-methylbutyl	H	
10 52	"	"	2-hydroxyethyl	H	
53	"	"	2-methoxyethyl	H	
54	"	3-(4-tert-butylphenyl)	H	H	72-76
			2-methylpropyl		
55	"	4-chlorobenzyl	H	H	53-55
15 56	"	2,4-dichlorobenzyl	H	H	68-71
57	"	2-phenoxyethyl	H	H	oil
58	"	2-(2,4-dichlorophenoxy)-ethyl	H	H	64-68
20 59	"	9-methylfluoren-9-yl	H	H	oil
60	"	5-(4-methylphenyl)-pentyl	H	H	184/0.4
61	"	5-(4-methoxyphenyl)-pentyl	H	H	184/0.1
25 62	"	5-(4-isopropylphenyl)-pentyl	H	H	oil
63	"	8-(4-methylpentyl)-octyl	H	H	215/0.9
30 64	"	5-(2,4-dimethylphenyl)-pentyl	H	H	159/0.1
65	"	3-tert-butylbenzyl	H	H	
66	"	4-(2,4-dichlorophenoxy)-butyl	H	H	
35 67	"	5-(4-phenylphenyl)-pentyl	H	H	

TABLE 1 (Continued)

Compound no.	R ¹	R ²	R ³	R ⁴	State of aggregation, or bp. [°C/mbar] mp. [°C]
5 68	tert-butyl	5-(2-chloro-4-phenylphenyl)-pentyl	H	H	
10 69	"	5-(2,4,6-trimethylphenyl)-pentyl	H	H	
70	"	5-(2,4-dichlorophenyl)-pentyl	H	H	
71	isopropyl	5-(4-methylphenyl)-pentyl	H	H	166/0.1
15 72	2-hydroxy-1,1-dimethylethyl	4-tert-butylbenzyl	3-methoxypropyl	H	
20 73	1,1,3,3-tetramethylbutyl	4-tert-butylbenzyl	H	H	150-152
74	"	"	4-tert-butylbenzyl	H	231-234
75	"	"	-CH ₃	H	
25 76	tert-butyl	3-(2-naphthyl)-2-methylpropyl	H	H	190/0.3
77	"	(4-methylcyclohexyl)-methyl	H	H	
78	"	4-isopropylbenzyl	H	H	
30 79	"	(trans-4-tert-butylcyclohexyl)-methyl	H	H	66-68
80	"	1-(trans-4-tert-butylcyclohexyl)-ethyl	H	H	
35 81	"	(cis-4-tert-butylcyclohexyl)-methyl	H	H	72-74

TABLE 1 (Continued)

Compound no.	R ¹	R ²	R ³	R ⁴	State of aggregation, or bp. [°C/mbar] mp. [°C]	
5	82	"	1-(cis-4-tert-butylcyclohexyl)-ethyl	H	H	
10	83	"	1-(4-tertbutylphenyl)-ethyl	H	H	67-69
	84	"	4-tert-amylbenzyl	H	H	oil
	85	"	4-sec-butylbenzyl	H	H	
11	86	"	4-(1,2-dimethylpropyl)-benzyl	H	H	
13	87	"	4-tert-butoxybenzyl	H	H	160/0.3
	88	"	4-(1,1,3,3-tetramethylbutyl)-benzyl	H	H	
20	89	"	4-butylbenzyl	H	H	
	90	"	4-butoxybenzyl	H	H	170/0.2
	91	"	(4-methylcyclohexyl)-methyl	-CH ₃		
25	92	"	4-isopropylbenzyl	-CH ₃	H	
	93	"	(trans-4-tert-butylcyclohexyl)-methyl	-CH ₃	H	
	94	"	1-(trans-4-tert-butylcyclohexyl)-ethyl	-CH ₃	H	
30	95	"	(cis-4-tert-butylcyclohexyl)-methyl	-CH ₃	H	
	96	"	1-(cis-4-tert-butylcyclohexyl)-ethyl	-CH ₃	H	
35	97	"	1-(4-tert-butylphenyl)-ethyl	-CH ₃	H	

TABLE 1 (Continued)

Compound no.	R ¹	R ²	R ³	R ⁴	State of aggregation, or bp. [°C/mbar] mp. [°C]
5					
98	"	4-tert-amylbenzyl	-CH ₃	H	
99	"	4-sec-butylbenzyl	-CH ₃	H	
100	"	4-(1,2-dimethylpropyl)-benzyl	-CH ₃	H	
101	"	4-tert-butoxybenzyl	-CH ₃	H	
102	"	4-(1,1,3,3-tetramethylbutyl)-benzyl	-CH ₃	H	
15	103	4-butoxybenzyl	-CH ₃	H	
	104	4-butoxybenzyl	-CH ₃	H	46-48
	105	(4-methylcyclohexyl)-methyl	2-hydroxyethyl	H	
	106	4-isopropylbenzyl	"	H	
20	107	(trans-4-tert-butylcyclohexyl)-methyl	"	H	
	108	1-(trans-4-tert-butylcyclohexyl)-ethyl	"	H	
25	109	(cis-4-tert-butylcyclohexyl)-methyl	"	H	
	110	1-(cis-4-tert-butylcyclohexyl)-ethyl	"	H	
30	111	1-(4-tert-butylphenyl)-ethyl	"	H	
	112	4-tert-amylbenzyl	"	H	
35	113	4-sec-butylbenzyl	"	H	
	114	4-(1,2-dimethylpropyl)-benzyl	"	H	

TABLE 1 (Continued)

Compound no.	R ¹	R ²	R ³	R ⁴	State of aggregation, or bp. [°C/mbar] mp. [°C]
5	"	4-tert-butoxybenzyl	2-hydroxyethyl	H	
10	"	4-(1,1,3,3-tetramethylbutyl)-benzyl	"	H	
	"	4-butylbenzyl	"	H	
	"	4-butoxybenzyl	"	H	
15	"	(4-methylcyclohexyl)-methyl	2-methoxyethyl	H	
	"	4-isopropylbenzyl	"	H	
	"	(trans-4-tert-butylcyclohexyl)-methyl	"	H	
20	"	1-(trans-4-tert-butylcyclohexyl)-ethyl	"	H	
	"	(cis-4-tert-butylcyclohexyl)-methyl	"	H	
25	"	1-(cis-4-tert-butylcyclohexyl)-ethyl	"	H	
	"	1-(4-tert-butylphenyl)-ethyl	"	H	
30	"	4-tert-amylbenzyl	"	H	
	"	4-sec-butylbenzyl	"	H	
	"	4-(1,2-dimethylpropyl)-benzyl	"	H	
35	"	4-tert-butoxybenzyl	"	H	
	"	4-(1,1,3,3-tetramethylbutyl)-benzyl	"	H	

TABLE 1 (Continued)

Compound no.	R ¹	R ²	R ³	R ⁴	State of aggregation, or bp. [°C/mbar] mp. [°C]
5					
131	tert-butyl	4-butylbenzyl	2-methoxy-ethyl	H	
132	"	4-butoxybenzyl	"	H	
10	133	"	(4-methylcyclohexyl)-methyl	H	3-(CH ₃) ₂
134	"	4-isopropylbenzyl	H	"	
135	"	(trans-4-tert-butylcyclohexyl)-methyl	H	"	
15	136	"	1-(trans-4-tert-butylcyclohexyl)-ethyl	H	"
137	"	(cis-4-tert-butylcyclohexyl)-methyl	H	"	
20	138	"	1-(cis-4-tert-butylcyclohexyl)-ethyl	H	3-(CH ₃) ₂
25	139	"	1-(4-tert-butylphenyl)-ethyl	H	"
140	"	4-tert-amylbenzyl	H	"	
141	"	4-sec-butylbenzyl	H	"	
142	"	4-(1,2-dimethylpropyl)-benzyl	H	"	
30	143	"	4-tert-butoxybenzyl	H	"
144	"	4-(1,1,3,3-tetramethylbutyl)-benzyl	H	"	
145	"	4-butylbenzyl	H	"	
35	146	"	4-butoxybenzyl	H	"
147	tert-amyl	(4-methyl-cyclohexyl)-methyl	H	H	

TABLE 1 (Continued)

Compound no.	R ¹	R ²	R ³	R ⁴	State of aggregation, or bp. [°C/mbar] mp. [°C]
5					
148	tert-amyl	4-isopropylbenzyl	CH ₃	H	
149	"	(trans-4-tert-butylcyclohexyl)-methyl	2-hydroxyethyl	H	
150	"	1-(trans-4-tert-butylcyclohexyl)-ethyl	2-ethoxyethyl	H	
151	"	(cis-4-tert-butylcyclohexyl)-methyl	H	3-(CH ₃) ₂	
152	"	1-(cis-4-tert-butylcyclohexyl)-ethyl	H	H	
153	"	1-(4-tert-butylphenyl)-ethyl	H	H	
154	"	4-tert-amylbenzyl	ethyl	H	
155	"	4-sec-butylbenzyl	n-butyl	H	
156	"	4-(1,2-dimethylpropyl)-benzyl	H	H	
157	"	4-tert-butoxybenzyl	H	H	
158	"	4-(1,1,3,3-tetramethylbutyl)-benzyl	H	H	
159	"	4-butylbenzyl	H	H	
160	"	4-butoxybenzyl	H	H	
161	1,1,3,3-tetramethylbutyl	(4-methylcyclohexyl)-methyl	H	H	
162	"	4-isopropylbenzyl	H	H	
163	"	(trans-4-tert-butylcyclohexyl)-methyl	H	H	
35					

TABLE 1 (Continued)

Compound no.	R ¹	R ²	R ³	R ⁴	State of aggregation, or bp. [°C/mbar] mp. [°C]
5					
164	"	1-(trans-4-tert-butylcyclohexyl)-ethyl	H	H	
10					
165	"	(cis-4-tert-butylcyclohexyl)-methyl	H	H	
166	"	1-(cis-4-tert-butylcyclohexyl)-ethyl	H	H	
15					
167	"	1-(4-tert-butylphenyl)-ethyl	H	H	
168	"	4-tert-amylbenzyl	H	H	
169	"	4-sec-butylbenzyl	H	H	
170	"	4-(1,2-dimethylpropyl)-benzyl	H	H	
20					
171	"	4-tert-butoxybenzyl	H	H	
172	"	4-(1,1,3,3-tetramethylbutyl)-benzyl	H	H	
25					
173	"	4-butylbenzyl	H	H	
174	"	4-butoxybenzyl	H	H	
175	1-methoxy-1-methyl-ethyl	(4-methylcyclohexyl)-methyl	H	H	
30					
176	"	4-isopropylbenzyl	H	H	
177	"	(trans-4-tert-butylcyclohexyl)-methyl	H	H	
35					
178	"	1-(trans-4-tert-butylcyclohexyl)-ethyl	H	H	

TABLE 1 (Continued)

Compound no.	R ¹	R ²	R ³	R ⁴	State of aggregation, or bp. [°C/mbar] mp. [°C]	
5	179	1-methoxy-1-methyl-ethyl	(cis-4-tert-butyl-cyclohexyl)-methyl	H	H	
10	180	"	1-(cis-4-tert-butylcyclohexyl)-ethyl	H	H	
	181	"	1-(4-tert-butylphenyl)-ethyl	H	H	
15	182	"	4-tert-amylbenzyl	H	H	
	183	"	4-sec-butylbenzyl	H	H	
	184	"	4-(1,2-dimethylpropyl)-benzyl	H	H	
	185	"	4-tert-butoxybenzyl	H	H	
20	186	"	4-(1,1,3,3-tetramethylbutyl)-benzyl	H	H	
	187	"	4-butylbenzyl	H	H	
25	188	"	4-butoxybenzyl	H	H	
	189	tert-amyl	4-tert-butylbenzyl	H	H	
	190	isopropyl	"	H	H	
	191	cyclohexyl	"	H	H	68-70
	192	1,1,3,3-tetramethylbutyl	"	2-hydroxyethyl	H	
30	193	1-methoxy-1-methylethyl	"	H	H	
	194	2-hydroxy-1,1-dimethylethyl	"	H	H	
35	195	1,1,-dimethylbutyl	"	H	H	

TABLE 1 (Continued)

Compound no.	R ¹	R ²	R ³	R ⁴	State of aggregation, or bp. [°C/mbar] mp. [°C]
5	196	tert-butyl	H	2-methyl-4-tert-butylbenzyl	H 54-58
	197	tert-amyl	H	"	H
10	198	isopropyl	H	"	H
	199	cyclohexyl	H	"	H
	200	1,1,3,3-tetramethylbutyl	H	"	H
	201	1-methoxy-1-methylethyl	H	"	H
15	202	2-hydroxy-1,1-dimethylethyl	H	"	H
	203	1,1-dimethylbutyl	H	"	H
20	204	tert-butyl	H	4-(1-methoxy-1-methylethyl)-benzyl	H 47-49
	205	tert-amyl	H	"	H
	206	isopropyl	H	"	H
	207	cyclohexyl	H	"	H
25	208	1,1,3,3-tetramethylbutyl	H	"	H
	209	1-methoxy-1-methylethyl	H	"	H
	210	2-hydroxy-1,1-dimethylethyl	H	4-(1-methoxy-1-methylethyl)-benzyl	H
30	211	1,1-dimethylbutyl	H	H	H
	212	tert-butyl	2-Cl-4-tert-butylbenzyl	H	H
35	213	tert-amyl	"	H	H
	214	isopropyl	"	H	H
	215	cyclohexyl	"	H	H

Table 1 (Continued)

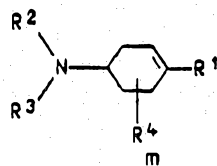
Compound no.	R ¹	R ²	R ³	R ⁴	State of aggregation, or bp. [°C/mbar] mp. [°C]
216	1,1,3,3-tetra- methyl-butyl	2-Cl-4-tert- butylbenzyl	H	H	
40 217	1-methoxy-1- methyl-ethyl	"	H	H	
218	2-hydroxy-1,1- dimethyl-ethyl	"	H	H	
10 219	1,1-dimethyl- butyl	"	H	H	
220	tert-butyl	2-(4-tert-butyl- phenyl)-ethyl	H	H	oil
221	tert-amyl	"	H	H	
15 222	isopropyl	"	H	H	
223	cyclohexyl	"	H	H	
224	1,1,3,3-tetra- methyl-ethyl	"	H	H	
225	1-methoxy-1,1- dimethyl-ethyl	"	H	H	
20 226	2-hydroxy-1,1- dimethyl-ethyl	"	H	H	
227	1,1-dimethyl- butyl	"	H	H	
25 254	tert-butyl	4-(2-propenyl)-benzyl	H	H	oil
255	"	4-(1-hydroxy-1,1-di- methylethyl)-benzyl	H	H	oil
256	"	4-methoxy-3-tert.- butyl-benzyl	H	H	40 - 42
30 257	"	trans-4-tert.-butyl- cyclohexyl	H	H	70 - 72
258	"	cis-4-tert.-butyl- cyclohexyl	H	H	46 - 48
259	"	2-(2-fluorphenoxy)- ethyl	H	H	oil
35 260	"	2-(2-chlorophenyl)- ethyl	H	H	oil
261	"	2-(2,3-dichlorophenyl)- ethyl	H	H	oil
40 262	"	2-(3-trifluormethyl- phenyl)-ethyl	H	H	oil
263	"	2-(3-tert.-butyl- phenyl)-ethyl	H	H	oil

Table 1 (Contd.)

5 no.	Com- pound	R ¹	R ²	R ³	R ⁴	State of ag- gregation, or
						bp. [°C/mbar] mp. [°C]
	264	tert.-butyl	3-tert.-butylbenzyl	H	H	oil
	265	1,1,3,3-tetra- methylbutyl	1-butyl	1-butyl	H	150/0.5
10	266	(1-cyclohexyl- -1-methyl)-ethyl	4-tert.-butylbenzyl	H	H	208-212/0.4
	267	tert.-butyl	1-naphthylmethyl	H	H	175/0.2
	268	"	4-trifluormethyl-benzyl	H	H	127/0.2
	269	"	2-brombenzyl	H	H	146/0.2
15	270	"	cyclopropyl	H	H	oil
	271	"	4-tert.-butylbenzyl	cyclo- propyl	H	oil
	272	"	2-naphthylmethyl	H	H	oil
	273	"	3-brombenzyl	H	H	175/0.9
20	274	"	4-brombenzyl	H	H	160/0.5
	275	"	3-(2-chlorphenyl)- 2-phenyl-2-propenyl	H	H	oil
	276	"	2-brombenzyl	methyl	H	oil
	277	"	2-trifluormethylbenzyl	H	H	138/0.8
25	278	"	3-brombenzyl	methyl	H	oil
	279	"	4-brombenzyl	methyl	H	oil
	280	"	n-dodecyl	H	H	156/0.2
	281	"	pentafluorbenzyl	H	H	115/0.2
	282	"	2,4,6-trimethylbenzyl	H	H	178/0.2
30	283	"	4-n-dodecyl-benzyl	H	H	oil
	284	"	1-(4-chlorphenyl)- cyclohexyl-1-methyl	H	H	resin
	285	"	1-(4-chlorphenyl)- cyclohexyl-1-methyl	methyl	H	oil
35	286	"	4-tert.-butylbenzyl	propargyl	H	oil
	287	"	5-(3,4-dimethyl- phenyl)-pentyl	H	H	159/0.4

TABLE 2

Compounds of the formula



Compound no.	R ¹	R ²	R ³	R ⁴	State of aggregation, or bp. [°C/mbar] mp. [°C]
5	228	tert-butyl	(4-methylcyclohexyl)-methyl	ethyl	H
	229	"	4-isopropylbenzyl	methyl	H
	230	"	(trans-4-tert-butylcyclohexyl)-methyl	H	H
10	231	"	1-(trans-4-tert-butylcyclohexyl)-ethyl	H	H
	232	"	(cis-4-tert-butylcyclohexyl)-methyl	2-hydroxyethyl	H
15	233	"	1-(cis-4-tert-butylcyclohexyl)-ethyl	H	H
20	234	"	1-(4-tert-butylphenyl)-ethyl	H	H
	235	"	4-tert-amylbenzyl	H	H
	236	tert-butyl	4-sec-butylbenzyl	H	5-(CH ₃) ₂
	237	"	4-(1,2-dimethylpropyl)-benzyl	H	H
25	238	"	4-tert-butoxybenzyl	H	H

TABLE 2 (Continued)

Compound no.	R ¹	R ²	R ³	R ⁴	State of aggregation, or bp. [°C/mbar] mp. [°C]
239	tert-butyl	4-(1,1,3,3-tetra-	2-methoxy-	H	
		methylbutyl)-	ethyl		
5		benzyl			
240	"	4-butylbenzyl	H	H	
241	"	4-butoxybenzyl	H	H	
242	"	4-tert-butyl-			
		benzyl	H	H	
10	243	"	2-methyl-4-tert-		
		butylbenzyl	H	H	
244	"	4-(1-methoxy-1-	H	H	
		methylethyl)-			
		benzyl			
15	245	"	2-cl-4-tert-butyl-		
		benzyl	H	H	
246	"	2-(4-tert-butyl-			
		phenyl)-ethyl	H	H	
247	tert-amyl	4-tert-butylphenyl	H	H	
20	248	isopropyl	"	H	H
249	cyclohexyl	"	H	H	
250	1,1,3,3-tetra-	"	H	H	
	methylbutyl				
251	1-methoxy-1-	"	H	H	
25	methylethyl				
252	2-hydroxy-1,1-	"	H	H	
	dimethylethyl				
253	1,1-dimethyl-	"	H	H	
	butyl				

Use examples

For comparison purposes, N-benzyl-trans-4-tert-butylcyclohexylamine (A; disclosed in J. Org. Chem., 48, 3412, 1983) was used.

5

Example 1

Action on wheat mildew

- 10 Leaves of pot-grown wheat seedlings of the "Frühgold" variety were sprayed with aqueous spray liquors containing (dry basis) 80% of active ingredient and 20% of emulsifier, and dusted, 24 hours after the sprayed-on layer had dried, with spores of wheat mildew (*Erysiphe graminis* var. *tritici*). The test plants were then set up in the greenhouse at 20 to 22°C and a
- 15 relative humidity of 75 to 80%. The extent of mildew spread was determined after 7 days.

In this experiment, a 0.025% formulation of active ingredients 1, 2, 15, 16, 28, 30, 33, 44, 47, 53, 54, 60, 61, 62, 64, 79, 81, 83, 84, 87, 90,

20 191, 196, 204, 220, 254, 268, 271, 274, 279, 280, 282, 286 and 287 substantially prevented fungus growth, whereas comparative agent A was unable to prevent strong attack and moderate leaf damage (untreated = total attack).

25

Example 2

Action on cucumber mildew

- Leaves of pot-grown cucumber seedlings of the "Chinesische Schlange"
- 30 variety were sprayed, at the two-leaf stage, with aqueous conidial suspensions of cucumber mildew. After one day, these plants were sprayed to runoff with aqueous spray liquors containing (dry basis) 80% of active ingredient and 20% of emulsifier, and set up in the greenhouse at from 20 to 22°C and a relative humidity of 70 to 80%. The extent of fungus attack
- 35 was assessed 21 days after inoculation.

In this experiment, leaf attack after treatment with a 0.025% formulation of active ingredients 1, 2, 20, 29, 30, 44, 47, 51, 54, 56, 57, 73, 79, 81, 83, 84, 87, 191, 196, 220, 254, 258, 259, 260, 262, 271, 272, 273, 274,

40 and 279 was low, whereas comparative agent A was unable to prevent strong attack and incipient leaf damage (untreated = total attack).

Example 3

Action on wheat brown rust

- 5 Leaves of pot-grown wheat seedlings of the "Frühgold" variety were dusted with spores of brown rust (*Puccinia recondita*). The pots were then placed for 24 hours at 20 to 22°C in a high-humidity (90 - 95%) chamber. During this period the spores germinated and the germ tubes penetrated the leaf tissue. The infected plants were then sprayed to runoff with aqueous
- 10 liquors containing (dry basis) 80% of active ingredient and 20% of emulsifier. After the sprayed-on layer had dried, the plants were set up in the greenhouse at 20 to 22°C and a relative humidity of 65 to 70%. The extent of rust fungus spread on the leaves was assessed after 8 days.
- 15 In this experiment, leaf attack after treatment with a 0.025% formulation of compounds 1, 2, 8, 11, 14, 15, 16, 20, 21, 29, 30, 33, 34, 44, 47, 49, 51, 53, 54, 56, 74, 79, 81, 83, 84, 87, 191, 196, 204, 220, 254, 255, 258, 263, 264, 271, 279 and 282 was low, whereas moderate attack occurred after treatment with comparative compound A (untreated = total attack).

20

Example 4

Action on *Botrytis cinerea* in pimientos

- 25 Pimiento seedlings of the "Neusiedler Ideal Elite" variety were sprayed, after 4 to 5 leaves were well developed, to runoff with aqueous suspensions containing (dry basis) 80% of active ingredient and 20% of emulsifier. After the sprayed-on layer had dried, the plants were sprinkled with a conidial suspension of the fungus *Botrytis cinerea*, and
- 30 placed at 22 to 24°C in a chamber of high humidity. After 5 days, the disease had spread to such a great extent on the untreated plants that the necroses covered the major portion of the leaves.

- In this experiment, leaf attack was low after treatment with a 0.05% formulation of active ingredients 1, 19, 44, 47, 54, 73, 79, 81, 83, 87, 191, 196, 204, 222, 254, 256, 257, 261, 262, 263, 267, 270, 272, 275, 284, 285 and 286 whereas the untreated plants and those treated with the comparative compound suffered total attack.

40 Example 5

Action on *Septoria nodorum*

Leaves of pot-grown wheat seedlings of the "Jubilar" variety were sprayed to runoff with aqueous liquors containing (dry basis) 80% of active

ingredient and 20% of emulsifier. On the following day the plants were infected with an aqueous spore suspension of *Septoria nodorum* and further cultivated for 7 days at 17 to 19°C and a relative humidity of 95%. The extent of fungus spread was then assessed visually.

5

In this experiment, leaf attack after treatment with a 0.05% formulation of compounds 1, 2, 10, 15, 20, 29, 34, 39, 61 and 73 was low, whereas heavy attack occurred after treatment with the comparative agent and on the untreated plants.

10

Example 6

Action on the fungi *Paecilomyces variotii*, *Aureobasidium pullulans*, and *Geotrichum candidans*

15

To test the action on fungi, the active ingredients were added, in amounts of 100, 50, 25, 12, 6, 3 and 1.5 parts per million parts of solution, to a nutrient solution ideally suited for promoting the growth of the fungi *Paecilomyces variotii*, *Aureobasidium pullulans*, and *Geotrichum candidans*.

20 10 ml of each mixture of nutrient solution and active ingredient was introduced into sterile test tubes and inoculated with one drop of a spore suspension containing 10^6 conidia or cells. After 120 hours' incubation, samples were taken from those tubes with no visible fungus growth, and transferred to a fungus nutrient medium. The table gives the dilution

25 stage at which, after transfer of a sample to the nutrient medium, fungus growth no longer occurs.

Active ingredient	Amount of active ingredient (ppm) which is effective		
	<i>Paecilomyces variotii</i>	<i>Aureobasidium pullulans</i>	<i>Geotrichum candidans</i>
1	-	6	6
2	12	6	12
29	3	3	3
35 39	6	1	1

30

35

In general terms, the novel compounds are extremely effective on a broad spectrum of phytopathogenic fungi, in particular those from the class consisting of the Ascomycetes and Basidiomycetes. Some of them have a 40 systemic action and can be used as foliar and soil fungicides.

The fungicidal compounds are of particular interest for controlling a large number of fungi in various crops or their seeds, especially wheat,



Comparative Example 1

Action on *Pyrenophora teres*

Barley seedlings of the "Igri" variety were sprayed to runoff at the two-leaf stage with aqueous suspensions consisting (dry basis) of 80% by weight of active ingredient and 20% by weight of emulsifier. After 24 hours the plants were inoculated with a spore suspension of the fungus *Pyrenophora teres*, and set up for 48 hours in a high-humidity climatic cabinet at 18°C. The plants were then cultivated for a further 5 days in the greenhouse at 20 to 22°C and a relative humidity of 70%. The extent of fungus spread was then assessed.

Compound	Leaf area affected in % after treatment with a 0.05% strength aqueous active ingredient formulation
Example 2 (according to the present invention)	15
Example 1 of German 2,330,454 (cis:trans 65:35)	70
Control (untreated)	70

Comparative Experiment 2

Action on *Plasmopora viticola*

Leaves of potted vines of the "Mueller-Thurgau" variety were sprayed with aqueous liquors containing (dry basis) 80% by weight of active ingredient and 20% by weight of emulsifier. To assess the duration of action, the plants were set up, after the sprayed-on layer had dried, for 8 days in the greenhouse. Then the leaves were infected with a zoospore suspension of *Plasmopora viticola*, following which the plants were first placed for 48 hours in a high-humidity climatic cabinet at 24°C and then in a greenhouse for 5 days at from 20 to 30°C. To accelerate and intensify the sporangiophore discharge, the plants were then again placed in the high-humidity climatic cabinet for 16 hours. The extent of fungal attack on the undersides of the leaves was then assessed.

Compound	Leaf area affected in % after treatment with a 0.05% strength aqueous active ingredient formulation
Example 2 (according to the present invention)	0
Example 1 of German 2,330,454 (cis:trans 65:35)	10
Control (untreated)	65

The fungicidal compounds are of particular interest for controlling a large number of fungi in various crops or their seeds, especially wheat,



rye, barley, oats, rice, Indian corn, cotton, soybeans, coffee, sugar cane, fruit and ornamentals in horticulture and viticulture, and in vegetables such as cucumbers, beans and cucurbits.

- 5 The novel compounds are particularly useful for controlling the following plant diseases:

Erysiphe graminis in cereals,

Erysiphe cichoracearum and *Sphaerotheca fuliginea* in cucurbits,

- 10 *Podosphaera leucotricha* in apples,

Uncinula necator in vines,

Puccinia species in cereals,

Rhizoctonia solani in cotton,

Ustilago species in cereals and sugar cane,

- 15 *Venturia inaequalis* (scab) in apples,

Septoria nodorum in wheat,

Botrytis cinerea (gray mold) in strawberries and grapes,

Cercospora arachidicola in groundnuts,

Pseudocercospora herpotrichoides in wheat and barley,

- 20 *Pyricularia oryzae* in rice,

Phytophthora infestans in potatoes and tomatoes,

Plasmopara viticola in grapes, and

Fusarium and *Verticillium* species in various plants.

- 25 The compounds are applied by spraying or dusting the plants with the active ingredients, or treating the seeds of the plants with the active ingredients. They may be applied before or after infection of the plants or seeds by the fungi.

- 30 The novel substances can be converted into conventional formulations such as solutions, emulsions, suspensions, dusts, powders, pastes and granules. The application forms depend entirely on the purposes for which they are intended; they should at all events ensure a fine and uniform distribution of the active ingredient. The formulations are produced in known manner,

- 35 for example by extending the active ingredient with solvents and/or carriers, with or without the use of emulsifiers and dispersants; if water is used as solvent, it is also possible to employ other organic solvents as auxiliary solvents. Suitable auxiliaries for this purpose are solvents such as aromatics (e.g., xylene), chlorinated aromatics (e.g., chloro-

- 40 benzenes), paraffins (e.g., crude oil fractions), alcohols (e.g., methanol, butanol), ketones (e.g., cyclohexanone), amines (eg., ethanolamine, dimethylformamide), and water; carriers such as ground natural minerals (e.g., kaolins, aluminas, talc and chalk) and ground

synthetic minerals (e.g., highly disperse silica and silicates); emulsifiers such as nonionic and anionic emulsifiers (e.g., polyoxyethylene fatty alcohol ethers, alkyl sulfonates and aryl sulfonates); and dispersants such as lignin, sulfite waste liquors and methylcellulose.

5

The fungicides generally contain from 0.1 to 95, and preferably from 0.5 to 90, wt% of active ingredient.

The application rates are from 0.02 to 3 kg or more of active ingredient
10 per hectare, depending on the type of effect desired. The novel compounds may also be used for protecting materials, for example on *Paecilomyces variotii*, and for combating wood-destroying fungi such as *Coniophora puteana* and *Polystictus versicolor*. The novel active ingredients may also be used as fungicidal components of oily wood preservatives for protecting
15 wood against wood-discoloring fungi. They are applied by treating, for example impregnating or painting, the wood with them.

The agents and the ready-to-use formulations prepared from them, such as solutions, emulsions, suspensions, powders, dusts, pastes and granules,
20 are applied in conventional manner, for example by spraying, atomizing, dusting, scattering, dressing or watering.

Examples of formulations are given below.

25 I. 90 parts by weight of compound no. 1 is mixed with 10 parts by weight of N-methyl-alpha-pyrrolidone. A mixture is obtained which is suitable for application in the form of very fine drops.

30 II. 20 parts by weight of compound no. 2 is dissolved in a mixture consisting of 80 parts by weight of xylene, 10 parts by weight of the adduct of 8 to 10 moles of ethylene oxide and 1 mole of oleic acid-N-monoethanolamide, 5 parts by weight of the calcium salt of dodecylbenzene-sulfonic acid, and 5 parts by weight of the adduct of 40 moles of ethylene oxide and 1 mole of castor oil. By pouring the solution into water and
35 uniformly distributing it therein, an aqueous dispersion is obtained.

40 III. 20 parts by weight of compound no. 15 is dissolved in a mixture consisting of 40 parts by weight of cyclohexanone, 30 parts by weight of isobutanol, 20 parts by weight of the adduct of 40 moles of ethylene oxide and 1 mole of castor oil. By pouring the solution into water and finely distributing it therein, an aqueous dispersion is obtained.

IV. 20 parts by weight of compound no. 16 is dissolved in a mixture consisting of 25 parts by weight of cyclohexanol, 65 parts by weight of a mineral oil fraction having a boiling point between 210 and 280°C, and 10 parts by weight of the adduct of 40 moles of ethylene oxide and 1 mole 5 of castor oil. By pouring the solution into water and uniformly distributing it therein, an aqueous dispersion is obtained.

V. 80 parts by weight of compound no. 28 is well mixed with 3 parts by weight of the sodium salt of diisobutylnaphthalene- α -sulfonic acid, 10 10 parts by weight of the sodium salt of a ligninsulfonic acid obtained from a sulfite waste liquor, and 7 parts by weight of powdered silica gel, and triturated in a hammer mill. By uniformly distributing the mixture in water, a spray liquor is obtained.

VI. 3 parts by weight of compound no. 30 is intimately mixed with 15 97 parts by weight of particulate kaolin. A dust is obtained containing 3% by weight of the active ingredient.

VII. 30 parts by weight of compound no. 28 is intimately mixed with 20 a mixture consisting of 92 parts by weight of powdered silica gel and 8 parts by weight of paraffin oil which has been sprayed onto the surface of this silica gel. A formulation of the active ingredient is obtained having good adherence.

VIII. 40 parts by weight of compound no. 44 is intimately mixed with 25 10 parts of the sodium salt of a phenolsulfonic acid-urea-formaldehyde condensate, 2 parts of silica gel and 48 parts of water to give a stable aqueous dispersion. Dilution in water gives an aqueous dispersion.

IX. 20 parts by weight of compound no. 47 is intimately mixed with 30 2 parts by weight of the calcium salt of dodecylbenzenesulfonic acid, 8 parts by weight of a fatty alcohol polyglycol ether, 2 parts by weight of the sodium salt of a phenolsulfonic acid-urea-formaldehyde condensate and 68 parts by weight of a paraffinic mineral oil. A stable oily 35 dispersion is obtained.

In these application forms, the agents according to the invention may also be present together with other active ingredients, for example herbicides, insecticides, growth regulators, and fungicides, and may furthermore be 40 mixed and applied together with fertilizers. Admixture with other fungicides frequently results in a greater fungicidal action spectrum.

The following list of fungicides with which the novel compounds may be combined is intended to illustrate possible combinations but not to impose any restrictions.

5 Examples of fungicides which may be combined with the novel compounds are:

- sulfur,
dithiocarbamates and their derivatives, such as
ferric dimethyldithiocarbamate,
10 zinc dimethyldithiocarbamate,
zinc ethylenebisdithiocarbamate,
manganese ethylenebisdithiocarbamate,
manganese zinc ethylenediaminebisdithiocarbamate,
tetramethylthiuram disulfides,
15 ammonia complex of zinc N,N'-ethylenebisdithiocarbamate,
ammonia complex of zinc N,N'-propylenebisdithiocarbamate,
zinc N,N'-propylenebisdithiocarbamate and
N,N'-polypropylenebis(thiocarbamyl) disulfide;
nitro derivatives, such as
20 dinitro(1-methylheptyl)-phenyl crotonate,
2-sec-butyl-4,6-dinitrophenyl 3,3-dimethylacrylate,
2-sec-butyl-4,6-dinitrophenyl isopropylcarbonate and
diisopropyl 5-nitroisophthalate;
heterocyclic substances, such as
25 2-heptadecylimidazol-2-yl acetate,
2,4-dichloro-6-(o-chloroanilino)-s-triazine,
0,0-diethyl phthalimidophosphonothioate,
5-amino-1-[bis-(dimethylamino)-phosphinyl]-3-phenyl-1,2,4-triazole,
2,3-dicyano-1,4-dithiaanthraquinone,
30 2-thio-1,3-dithio[4,5-b]quinoxaline,
methyl 1-(butylcarbonyl)-2-benzimidazolecarbamate,
2-methoxycarbonylamino benzimidazole,
2-(fur-2-yl)-benzimidazole,
2-(thiazol-4-yl)benzimidazole,
35 N-(1,1,2,2-tetrachloroethylthio)-tetrahydrophthalimide,
N-trichloromethylthiotetrahydrophthalimide,
N-trichloromethylthiophthalimide,
N-dichlorofluoromethylthio-N',N'-dimethyl-N-phenylsulfuric acid diamide,
5-ethoxy-3-trichloromethyl-1,2,3-thiadiazole,
40 2-thiocyanatomethylthiobenzothiazole,
1,4-dichloro-2,5-dimethoxybenzene,
4-(2-chlorophenylhydrazono)-3-methyl-5-isoxazolone,
2-thiopyridine 1-oxide,

- 8-hydroxyquinoline and its copper salt,
2,3-dihydro-5-carboxanilido-6-methyl-1,4-oxathiin,
2,3-dihydro-5-carboxanilido-6-methyl-1,4-oxathiin 4,4-dioxide,
2-methyl-5,6-dihydro-5H-pyran-3-carboxanilide,
- 5** 2-methylfuran-3-carboxanilide,
2,5-dimethylfuran-3-carboxanilide,
2,4,5-trimethylfuran-3-carboxanilide,
2,5-dimethyl-N-cyclohexylfuran-3-carboxamide,
N-cyclohexyl-N-methoxy-2,5-diethylfuran-3-carboxamide,
- 10** 2-methylbenzanilide,
2-iodobenzanilide,
N-formyl-N-morpholine-2,2,2-trichloroethylacetal,
piperazine-1,4-diylbis-(1-(2,2,2-trichloroethyl)-formamide),
1-(3,4-dichloroanilino)-1-formylamino-2,2,2-trichloroethane,
- 15** 2,6-dimethyl-N-tridecylmorpholine and its salts,
2,6-dimethyl-N-cyclododecylmorpholine and its salts,
N-[3-(p-tert.-butylphenyl)-2-methylpropyl]-cis-2,6-dimethylmorpholine,
N-[3-(p-tert.-butylphenyl)-2-methylpropyl]-piperidine,
1-[2-(2,4-dichlorophenyl)-4-ethyl-1,3-dioxolan-2-ylethyl]-1H-1,2,4-
- 20** -triazole,
1-[2-(2,4-dichlorophenyl)-4-n-propyl-1,3-dioxolan-2-ylethyl]-1H-1,2,4-
-triazole,
N-(n-propyl)-2,4,6-trichlorophenoxyethyl)-N'-imidazolyl-urea,
1-(4-chlorophenoxy)-3,3-dimethyl-1-(1H-1,2,4-triazol-1-yl)-butan-2-one,
- 25** 1-(4-chlorophenoxy)-3,3-dimethyl-1-(1H-1,2,4-triazol-1-yl)-butan-2-ol,
 α -(2-chlorophenyl)- α -(4-chlorophenyl)-5-pyrimidinemethanol,
5-butyl-(2-dimethylamino-4-hydroxy-6-methylpyrimidine,
bis-(p-chlorophenyl)-3-pyridinemethanol,
1,2-bis-(3-ethoxycarbonyl-2-thioureido)-benzene,
- 30** 1,2-bis-(3-methoxycarbonyl-2-thioureido)-benzene,
and various fungicides, such as
dodecylguanidine acetate,
3-[3-(3,5-dimethyl-2-oxycyclohexyl)-2-hydroxyethyl]-glutaramide,
hexachlorobenzene,
- 35** DL-methyl-N-(2,6-dimethylphenyl)-N-fur-2-yl alanate,
methyl DL-N-(2,6-dimethylphenyl)-N-(2'-methoxyacetyl)-alanate,
N-(2,6-dimethylphenyl)-N-chloroacetyl-DL-2-aminobutyrolactone,
methyl DL-N-(2,6-dimethylphenyl)-N-(phenylacetyl)-alanate,
5-methyl-5-vinyl-3-(3,5-dichlorophenyl)-2,4-dioxo-1,3-oxazolidine,
- 40** 3-[3,5-dichlorophenyl]-5-methyl-5-methoxymethyl-1,3-oxazolidine-2,4-dione,
3-(3,5-dichlorophenyl)-1-isopropylcarbamyldantoin,
N-(3,5-dichlorophenyl)-1,2-dimethylcyclopropane-1,2-dicarboximide,
2-cyano-[N-(ethylaminocarbonyl)-2-methoximinol]-acetamide,

1-[2-(2,4-dichlorophenyl)-pentyl]-1H-1,2,4-triazole,
2,4-difluoro- α -(1H-1,2,4-triazol-1-ylmethyl)-benzhydryl alcohol,
N-(3-chloro-2,6-dinitro-4-trifluoromethylphenyl)-5-trifluoromethyl-3-
chloro-2-aminopyridine, and
5 1-((bis-(4-fluorophenyl)-methylsilyl)-methyl)-1H-1,2,4-triazole.

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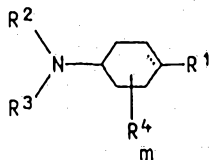
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THE CLAIMS DEFINING THE INVENTION ARE AS FOLLOWS:
~~WXXXXXXM:~~

1. ^{Trans-}4-substituted cyclohexylamine derivatives of the formula



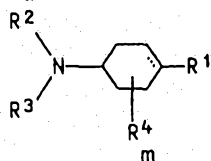
5 where R¹ is the group CR⁵R⁶R⁷, in which R⁵, R⁶ and R⁷ are identical or different and are each hydrogen, branched or straight-chain, unsubstituted or hydroxyl-substituted C₁-C₈-alkyl, C₁-C₆-alkoxy, C₁-C₆-alkylthio or C₃-C₆-cycloalkyl, with the proviso that not more than one of the substituents R⁵, R⁶ and R⁷ may be hydrogen, or in which R⁵ has one of the above meanings and R⁶ and R⁷ together with the included carbon atom form a three-membered to six-membered carbocyclic aliphatic ring,

10 R² and R³ are identical or different and are each hydrogen, C₁-C₂₀-alkyl, C₂-C₄-alkenyl or C₃- or C₄-alkynyl or C₃-C₁₂-cycloalkyl or C₅-C₈-cycloalkenyl, which in turn may be substituted by hydroxyl, C₁-C₈-alkoxy, C₁-C₆-alkylthio, C₁-C₈-alkyl, C₂-C₄-alkenyl, C₃- or C₄-alkynyl or unsubstituted or substituted C₃-C₁₂-cycloalkyl or by phenyl, naphthyl, phenoxy or naphthyloxy, which in turn may be unsubstituted or substituted by C₁-C₈-alkyl, C₂-C₄-alkenyl, C₃- or C₄-alkynyl or C₃-C₆-cycloalkyl or C₅-C₈-cycloalkenyl, C₂-C₈-alkoxy, halogen or trifluoromethyl, with the proviso that the sum of the carbon atoms and hetero atoms (O, S and halogen) of R² and R³ together is not less than 8,

20 the radicals R⁴ are identical or different substituents selected from the group consisting of hydrogen, C₁-C₈-alkyl, C₃-C₈-cycloalkyl and C₁-C₈-alkoxy, and m is 1 to 4,

25 and the = bond is a single or a double bond, and salts thereof.

- 30 2. A fungicidal agent containing a ^{Trans-}4-substituted cyclohexylamine derivative of the formula



where R¹ is the group CR⁵R⁶R⁷, in which R⁵, R⁶ and R⁷ are identical or different and are each hydrogen, branched or straight-chain, unsubstituted or hydroxyl-substituted C₁-C₈-alkyl, C₁-C₆-alkoxy,



C₁-C₆-alkylthio or C₃-C₆-cycloalkyl, with the proviso that not more than one of the substituents R⁵, R⁶ and R⁷ may be hydrogen, or in which R⁵ has one of the above meanings and R⁶ and R⁷ together with the included carbon atom form a three-membered to six-membered carbocyclic aliphatic ring,

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R² and R³ are identical or different and are each hydrogen, C₁-C₂₀-alkyl, C₂-C₄-alkenyl or C₃- or C₄-alkynyl or C₃-C₁₂-cycloalkyl or C₅-C₈-cycloalkenyl, which in turn may be substituted by hydroxyl, C₁-C₈-alkoxy, C₁-C₆-alkylthio, C₁-C₈-alkyl, C₂-C₄-alkenyl, C₃- or C₄-alkynyl or unsubstituted or substituted C₃-C₁₂-cycloalkyl or by phenyl, naphthyl, phenoxy or naphthyloxy, which in turn may be unsubstituted or substituted by C₁-C₈-alkyl, C₂-C₄-alkenyl, C₃- or C₄-alkynyl or C₃-C₆-cycloalkyl or C₅-C₈-cycloalkenyl, C₂-C₈-alkoxy, halogen or trifluoromethyl, with the proviso that the sum of the carbon atoms and hetero atoms (O, S and halogen) of R² and R³ together is not less than 8,

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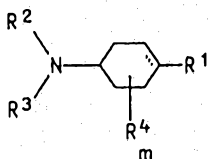
the radicals R⁴ are identical or different substituents selected from the group consisting of hydrogen, C₁-C₈-alkyl, C₃-C₈-cycloalkyl and C₁-C₈-alkoxy, and m is 1 to 4,

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and the = bond is a single or a double bond, or a salt thereof, and a solid or liquid carrier.

20

3. A process for combating fungi, wherein a ^{Trans-}4-substituted cyclohexylamine derivative of the formula



25

where R¹ is the group CR⁵R⁶R⁷, in which R⁵, R⁶ and R⁷ are identical or different and are each hydrogen, branched or straight-chain, unsubstituted or hydroxyl-substituted, C₁-C₈-alkyl, C₁-C₆-alkoxy, C₁-C₆-alkylthio or C₃-C₆-cycloalkyl, with the proviso that not more than one of the substituents R⁵, R⁶ and R⁷ may be hydrogen, or in which R⁵ has one of the above meanings and R⁶ and R⁷ together with the included carbon atom form a three-membered to six-membered carbocyclic aliphatic ring,

30

R² and R³ are identical or different and are each hydrogen, C₁-C₂₀-alkyl, C₂-C₄-alkenyl or C₃- or C₄-alkynyl or C₃-C₁₂-cycloalkyl or C₅-C₈-cycloalkenyl, which in turn may be substituted by hydroxyl, C₁-C₈-alkoxy, C₁-C₆-alkylthio, C₁-C₈-alkyl, C₂-C₄-alkenyl, C₃- or C₄-alkynyl or unsubstituted or substituted C₃-C₁₂-cycloalkyl or by phenyl, naphthyl, phenoxy or naphthyloxy, which in turn may be

35



unsubstituted or substituted by C₁-C₈-alkyl, C₂-C₄-alkenyl, C₃- or C₄-alkynyl or C₃-C₆-cycloalkyl or C₅-C₈-cycloalkenyl, C₂-C₈-alkoxy, halogen or trifluoromethyl, with the proviso that the sum of the carbon atoms and hetero atoms (O, S and halogen) of R² and R³ together

5

is not less than 8, the radicals R⁴ are identical or different substituents selected from the group consisting of hydrogen, C₁-C₈-alkyl, C₃-C₈-cycloalkyl and C₁-C₈-alkoxy, and m is 1 to 4,

10

and the = bond is a single or a double bond, or a salt thereof, is allowed to act on fungi or on ^{wood, soil,} ~~materials, areas~~ plants or seed threatened by fungus attack.

4. trans-N-(4-tert-butylbenzyl)-4-tert-butylcyclohexylamine.

15 5. trans-N-n-octyl-4-tert-butylcyclohexylamine.

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DATED this 3rd day of September 1987.

BASF AKTIENGESELLSCHAFT

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