Sorbents for carbon dioxide reduction from indoor air

Abstract: A sorbent for CO₂ reduction from indoor air from an enclosed space. In some embodiments, the sorbent comprises a solid support and an amine-based compound being supported by the support. The sorbent captures at least a portion of the CO₂ within the indoor air. The sorbent may be regenerated by streaming outdoor air through the sorbent to release at least a portion of the captured CO₂. The sorbent is structured to allow indoor air to flow therein with relatively low flow resistance and relatively rapid reaction kinetics. Regeneration may be performed at relatively low outdoor air temperatures, thereby minimizing the thermal energy required for regenerating the sorbent.
CROSS REFERENCE TO RELATED APPLICATIONS


TECHNICAL FIELD

[0002] The present application generally relates to sorbents for reduction of substances from air and in particular to sorbents for reduction of carbon dioxide from indoor air.

BACKGROUND

[0003] Amines are organic compounds and functional groups that contain a basic nitrogen atom with two or less hydrogen atoms. Primary amines have two hydrogen atoms attached, secondary amines have one hydrogen atom. Amines are derivatives of ammonia, wherein one or more hydrogen atoms have been replaced by a substituent such as an alkyl or aryl group.

[0004] Amine gas treating is a well known process in the art using various forms of amines to remove carbon dioxide (C0₂) from gases present in refineries, petrochemical plants and natural gas processing plants.

[0005] Removal of C0₂ from controlled, sealed environments (submarines, spacecrafts or space suits, and the like) is also known in the art.
SUMMARY

[0006] There is thus provided in accordance with an embodiment of the present disclosure a sorbent for CO₂ reduction from indoor air. The sorbent comprises a solid support and an amine-based compound attached to the support. The sorbent captures at least a portion of the CO₂ within the indoor air. The sorbent may be regenerated by streaming outdoor air through the sorbent to release at least a portion of the captured CO₂. The sorbent is structured to allow indoor air to flow therein with relatively low flow resistance and relatively rapid reaction kinetics. Regeneration may be performed at relatively low temperatures, thereby minimizing the thermal energy required for regenerating the sorbent.

[0007] According to some embodiments of the present disclosure, there is provided a sorbent for reduction of CO₂ from indoor air of an enclosed space. The sorbent includes a solid support and an amine-based compound supported by the support. The amine-based compound is provided to capture at least a portion of the CO₂ within the indoor air and release at least a portion of the captured CO₂ by streaming outdoor air through the sorbent. The support may include a porous solid material or a fine particle solid material. The support may include a clay. The support may include a plurality of particles, and in some embodiments, the plurality of particles have an average diameter dimension in the range of 0.1-10 millimeters, 0.2-3 millimeters, or 0.3-1 millimeters. In some embodiments, the amine-based compound includes at least 50% or 25% secondary amines.

[0008] According to some embodiments, the support is initially in the form of fine particles and is mixed with an amine-based compound, and thereafter formed as a plurality of particles. In some embodiments, the support includes particles, fine particles, or a powder based solid, wherein the fine particles are agglomerated into larger particles so as to facilitate air flow through the sorbent.

[0009] According to some embodiments of the present disclosure, there is provided a method for reducing CO₂ from an enclosed environment. The method includes providing a sorbent and a support for the sorbent, the sorbent includes an amine-based or amine-like compound; streaming a first gas containing CO₂ from inside an enclosed environment through the sorbent such that the sorbent captures at least some of the CO₂ of the first gas; and streaming a second gas containing less CO₂ than the first gas from outside the environment through the sorbent such that the sorbent
releases at least some of the captured $\text{CO}_2$ to the second gas. The enclosed environment may be a private, public, residential, or commercial space. The first gas may be indoor air and/or the second gas may be outdoor air. The method may further include providing the sorbent and the support in communication with a heating, ventilation, and air conditioning (HVAC) system. In some embodiments, the HVAC system is configured to stream the second gas through the sorbent.

According to some embodiments, a system for reducing $\text{CO}_2$ contained in air from an enclosed environment is provided where the system includes an HVAC system and a sorbent in communication with the HVAC system. The sorbent includes a solid support, and an amine-based compound being supported by the support. The HVAC system is configured to flow indoor air over and/or through the sorbent and the amine-based compound is configured to capture at least some of the $\text{CO}_2$ within the indoor air. In addition, the HVAC system is configured to flow outdoor air over and/or through the sorbent such that at least a portion of the $\text{CO}_2$ captured by the sorbent is released therefrom.

The details of one or more variations of the subject matter described herein are set forth in the accompanying drawings and the description below. Other features and advantages of the subject matter described herein will be apparent from the description and drawings, and from the claims.

**BRIEF DESCRIPTION OF THE DRAWINGS**

According to some embodiments, a system for reducing $\text{CO}_2$ contained in air from an enclosed environment is provided where the system includes an HVAC system and a sorbent in communication with the HVAC system. The sorbent includes a solid support, and an amine-based compound being supported by the support. The HVAC system is configured to flow indoor air over and/or through the sorbent and the amine-based compound is configured to capture at least some of the $\text{CO}_2$ within the indoor air. In addition, the HVAC system is configured to flow outdoor air over and/or through the sorbent such that at least a portion of the $\text{CO}_2$ captured by the sorbent is released therefrom.

The details of one or more variations of the subject matter described herein are set forth in the accompanying drawings and the description below. Other features and advantages of the subject matter described herein will be apparent from the description and drawings, and from the claims.
[0015] Figure 3 is a graph showing the operation of the sorbent construct during regeneration of the sorbent construct according to some embodiments of the present disclosure;

[0016] Figure 4 is a graph showing the operation of the sorbent construct during adsorption of \( \text{CO}_2 \) according to some embodiments of the present disclosure;

[0017] Figure 5 is a graph showing the operation of the sorbent construct during regeneration of the sorbent construct according to some embodiments of the present disclosure; and

[0018] Figure 6 is a graph showing the operation of the sorbent construct during adsorption of \( \text{CO}_2 \) according to some embodiments of the present disclosure.

DETAILED DESCRIPTION

[0019] Figure 1 is schematic illustration of a sorbent construct, according to some embodiments of the present disclosure. As seen in Figure 1, a sorbent construct 100 (which may also be referred to as a filter or scrubber, for example) may be in fluid communication with indoor air from an enclosed environment 102.

[0020] The enclosed environment 102 may be, for example, an office building, a commercial building, a bank, a residential building, a house, a school, a factory, a hospital, a store, a mall, an indoor entertainment venue, a storage facility, a laboratory, a vehicle, an aircraft, a ship, a bus, a theatre, a partially and/or fully enclosed arena, an education facility, a library and/or other partially and/or fully enclosed structure and/or facility which can be at times occupied by equipment, materials, live occupants (e.g., humans, animals, synthetic organisms, etc.) and/or any combination thereof.

[0021] Indoor air within and around buildings and structures is affected by a plurality of substances, comprising contaminants. Among these contaminants, usually with the highest concentration, is \( \text{CO}_2 \). There are other contaminants, such as carbon monoxide, nitrous oxides and sulfur oxides, which may appear in relatively lower concentrations. Another class of such contaminants is a group of species of organic vapors, broadly referred to as Volatile Organic Compounds (VOC). The sources of these vapors include, \textit{inter alia}, the human occupants themselves - from respiration and perspiration to clothing and cosmetics - as well as building materials, equipment, food and consumer products, cleaning materials, office supplies or any
other materials emitting VOCs. Additional contaminants may be microorganisms including, inter
alia, bacteria, viruses and fungi and airborne particles.

[0022] In a human occupied enclosed environment 102, the concentration of C0₂ within the
indoor air is typically in the range of 400-5000 parts per million (ppm). Additionally, the
concentration of C0₂ in the indoor air may be in the range of 400-2000 ppm. Moreover, the
concentration of C0₂ in the indoor air may be in the range of 500-1500 ppm. Furthermore, the
concentration of C0₂ in the indoor air may be in the range of 800-1200 ppm.

[0023] The concentration of C0₂ in outdoor air, external to the enclosed environment 102, is
typically in the range of 300-500 ppm. Higher levels may be seen in the vicinity of combustion
or living organisms. There are concerns about a continual increase in atmospheric C0₂ levels, so
atmospheric levels may be higher in the future.

[0024] In some embodiments the concentration of C0₂ in outdoor air may be lower than in the
indoor air by a range of 100-2000 ppm. Additionally, the concentration of C0₂ in outdoor air
may be lower than in the indoor air by 1200 ppm or less. Furthermore, the concentration of C0₂
in outdoor air may be lower than in the indoor air by 800 ppm or less. Additionally, the
concentration of C0₂ in the outdoor air may be lower than in the indoor by 400 ppm or less.

[0025] The sorbent construct 100 is provided to reduce the concentration of substances present
therein by scrubbing the substances from indoor air 114. The sorbent construct 100 may
comprise a sorbent 120 that is composed of at least two functional groups of materials: a passive
support and an active compound. The support materials generally provide the mechanical and
physical structure of the sorbent and the active compound attracts and captures C0₂.

[0026] Following the capture of the substances, the sorbent construct 100 may be regenerated by
urging the release of at least a portion of the substances, such as C0₂, therefrom. Regeneration is
a very important aspect of sorbent performance and often the step where the most energy is
required, as described hereinbelow.

[0027] Regeneration may be performed by a combination of heating, purging, pressure change,
electrical energy, and/or any combination thereof. Additionally, the release of substances can be
achieved by a combination of heating and purging with air or other purge gas. The released
substances may be expunged into the atmosphere or otherwise collected, disposed of, sequestered, and/or any combination thereof.

[0028] In accordance with some embodiments the regeneration may be performed by streaming purge gas 124 through the sorbent construct 100 for release of at least a portion of the substances, such as C0₂, therefrom. Ideally such incoming purge gas would have very low C0₂ concentrations. Although outdoor air contains an amount of C0₂, use of outdoor air as a purge gas 124 for regeneration of the sorbent construct 100 may be advantageous due to the availability and cost efficiency of outdoor air. In accordance with some embodiments the C0₂ concentration of the outdoor air may be smaller by any amount than the C0₂ concentration of the indoor air for allowing the outdoor air to purge and thus regenerate the sorbent 120.

[0029] The purge gas 124 may be introduced into the sorbent construct 100 at a suitable temperature for effective regeneration, such as in the range of approximately 20 - 200°C. In accordance with some embodiments the temperature of the purge gas 124 is relatively low such as lower than 100°C, or in the range of approximately 30 - 80°C, or as low as in the range of approximately 30 - 60 °C. Accordingly, if outdoor air is used as purge gas it may be required to be relatively minimally heated, or in accordance with some embodiments, may be introduced into the sorbent construct 100 without any prior heating.

[0030] The purge gas 124 may comprise air, outdoor air, indoor air, N₂ a combination thereof or any other suitable gas. In one preferred embodiment, outdoor air is used as purge gas.

[0031] The support component of the sorbent 120 may be formed of any suitable material. In a non-limiting example the support may be formed of generally chemically inert materials. Additionally, the support may be formed of adsorbent materials, such as gels, molecular sieves, nanotube-containing materials, porous materials, fiber based materials, sponge-like materials, electrically and/or electro-magnetically charged liners or objects, porous organic polymers, any other chemical, biological attractants, and/or any combination thereof. The adsorbent materials may comprise ion exchange resins, polymeric absorbent resins, acrylic ester polymers, polystyrene divinyl benzene, polymethyl methacrylate (PMMA), polystyrene, styrene divinylbenzene (SDB), fly ash, carbon, activated carbon, carbon nanotubes, or alumina nanoparticles, for example. Additional porous materials may comprise zeolite, synthetic zeolite, porous alumina, porous minerals, silica, porous silica, silica nanoparticles, fumed silica,
activated charcoal and metal organic frameworks, for example. An additional porous material may be clay, including aluminum phyllosilicates such as bentonite, montmorillonite, ball clay, fuller’s earth, kaolinite, attapulgite, hectorite, palygorskite, saponite, and sepiolite, for example.

In some embodiments, the support may comprise a combination of several different adsorbent materials.

Some of these materials may be available from a variety of commercial sources, such as from BASF SE of Ludwigshafen, Germany; Clariant SE of Frankfurt am Main Switzerland, Europe; The Cabot Corporation of Boston, Massachusetts, USA, and Evonik Industries of Essen, Germany, for example.

The support may be formed in any suitable configuration, such as a solid supporting substrate or solid support formed with a relatively large total surface area. The solid support may comprise any suitable material which is not a liquid. For example, the solid support may be formed of a plurality of elements such as solid particles 130 or sheets, for example. The total surface area may be generally defined as the sum of the surface areas of each element forming the solid support.

In Figure 1 exemplary particles 130 are shown. The particles 130 may be configured in any suitable shape or method such as powders, fibers, granules, beads, pellets, extrudates or a combination thereof. The fibers may be any suitable fiber such as carbon fiber, silica fibers or polymer fibers, for example. The fibers may be weaved or intertwined to form a fabric or a paper-like material.

The fibers, granules, beads, pellets and extrudates may be formed of any suitable material as described hereinabove. The support may be formed of a plurality of thin sheets. The sheets may comprise natural or synthetic fiber based materials, paper, natural fabrics, or synthetic fabrics. The sheets may be formed in any suitable size, such as with a thickness in the range of approximately one micron to two centimeters. Additionally, the range may be approximately 2-80 millimeters, for example. In some embodiments the sorbent 120 may comprise a large surface area (such as the total surface area of the plurality of particles 130), for example in the range of 10 - 1000 square meters per gram.
[0037] The particles 130 may be formed with dimensions ensuring that the particles 130 are not too fine thereby forming an overly dense layer, which may prevent the flow of the indoor air 114 through the sorbent construct 100. Additionally the particles 130 may be formed with dimensions ensuring that a total surface area of the plurality of particles 130 is sufficiently large for allowing the indoor air 114 to have maximal contact with the particles 130 for maximal adsorption of the substance, such as the CO$_2$.

[0038] In a non-limiting example, the average diameter of the particles 130 may be in the range of approximately 0.1-10 millimeters. Not all particles are likely to be identical in shape and size, therefore the typical or average particle comprises an average of an aggregate of such particles. In another non-limiting example, the average diameter of the particles 130 may be in the range of approximately 0.2-3 millimeters. In yet another non-limiting example, the diameter of a particle 130 may be in the range of approximately 0.3-1 millimeters. The diameter of the particle 130 may be measured as the approximate diameter, wherein the particle is a granule or bead, or may be measured as a cross section diameter, wherein the particle is a fiber, an extrudate or a pellet.

[0039] The sorbent 120 may be arranged in any suitable manner. For example, the sorbent 120 may be placed within an enclosure 140 formed in any suitable configuration. The particles 130 or thin sheets or any other sorbent 120 may be relativity densely packed within the enclosure 140 at a density allowing the indoor air 114 to have maximal contact with the particles 130 for maximal interaction therefrom yet not overly dense, which may prevent the flow of the indoor air 114 through the sorbent construct 100.

[0040] Exemplary enclosures 140 and air treatment modules are disclosed in applicant’s US Publication No. 201 10198055, which is incorporated herein by reference in its entirety.

[0041] The active compound in the sorbent 120 may be an amine-based or amine-like compound. The amine compound is suitable for adsorbing CO$_2$ present in the indoor air 114. The amine-based compound may comprise any suitable amine, such as a primary or secondary amine, or a combination thereof. Additionally, the amine-based compound may range from relatively simple single molecules, such as ethanolamine, to large molecule amino polymers such as polyethylenimine. The amine-based compound may comprise monoethanolamine (MEA), ethanolamine, methylamine, branchedpolyethyleneimine (PEI), linear polyethylenimine (PEI),
diethanolamine (DEA), dimethylamine, diethylamine, diisopropanolamine (DIPA),
tetraethylene pentamine (TEPA), methyldiethanolamine (MDEA), methylethanolamine,
and any of a number of polyamines such as polyethylenimine, or a combination thereof,
for example.

[0042] The amine-based compound may be liquid or solid or any other suitable phase.

[0043] It is known in the art that amines selectively capture a relatively large amount of C0₂. As
described hereinabove, the sorbent construct 100 is employed to reduce substances, such as C0₂,
within the indoor air exiting the enclosed environment 102. Indoor air typically comprises a
relatively low concentration of C0₂, ranging from 400-2000 ppm. Thus use of an amine-based
compound is highly effective in reducing the concentration of C0₂ within indoor air.
Additionally, indoor air is composed of other gas compounds, predominantly about 75-82% or
79 - 82% Nitrogen; and 15-21% or 18 - 21% Oxygen. Water may also be present depending on
the humidity level of the indoor air. For example, there may be a presence of 0% - 5% water in
the indoor air. Therefore it is advantageous to use an amine-based compound which allows
selective capturing of the C0₂, and possibly other substances, while avoiding saturation of the
sorbent construct 100 with water or the other indoor air gas compounds. An example of
C0₂ adsorption by an amine-based compound supported by a solid support is described in
reference to Figures 2, 4 and 6.

[0044] In accordance with some embodiments the amine-based compound may comprise a
relatively large fraction of secondary amines. In some embodiments like diethanolamine, the
amines are 100% secondary amines. In other embodiments, like certain polyamines, between
25% - 75% of amines are secondary amines. Additionally, the amine-based compound may
comprise at least 50% secondary amines. Moreover, the amine-based compound comprises at
least 25% secondary amines.

[0045] Primary amines, which comprise NH₂ elements, create strong chemical reaction with
C0₂. Secondary amines, which comprise a single hydrogen, i.e. NH, create weaker chemical
reaction with C0₂ yet still efficiently and selectively capture the C0₂. Accordingly, secondary
amines require less energy for releasing the captured C0₂ therefrom than the energy (such as
thermal energy) required for releasing C0₂ from primary amines. The more readily releasing
secondary amines allow satisfactory capturing of the C0₂ from indoor air while also allowing
relatively rapid and low energy regeneration of the sorbent 120. Accordingly, regeneration of
the sorbent 120 may be performed by relatively low-temperature using outdoor air. The ability to regenerate the sorbent with minimal added heat is highly advantageous for treating indoor air.

[0046] As described hereinabove, the sorbent 120 may be formed of particles 130, thin sheets or any configuration which provides a relatively large total surface area for contact with substances. This amine-containing solid sorbent allows the indoor air 114 to have maximal contact with the amine-based compound for maximal C0₂ removal from the indoor air. This is advantageous for indoor air which typically has a low concentration of C0₂, as described hereinabove. Additionally, use of the amine-containing support with a relatively large total surface area allows disposing the sorbent construct 100 within a relatively compact, small sized enclosure 140.

[0047] Additionally, the sorbent 120 may be formed of particles 130, thin sheets or any structure which is permeable to a gas flowing through sorbent 120 with relatively low flow resistance. The particles 130 and thin sheets allow the indoor air to readily flow between the particles 130 or sheets. As described hereinabove, the sorbent 120 may be formed of porous materials thereby allowing the indoor air to also flow through the particles 130 or sheets and thus enhancing the gas permeability of the sorbent 120.

[0048] Moreover, the sorbent 120 structured with a relatively large total surface area and with relatively high fluid permeability provides for relatively rapid reaction kinetics and thus a relatively large quantity of C0₂ is captured quickly by the amine-containing support. Reaction kinetics or chemical kinetics may be defined as the rate of a chemical process, such as the rate theC0₂ is captured by the sorbent 120.

[0049] Low flow resistance and rapid reaction kinetics is advantageous for capturing C0₂ from indoor with a relatively low C0₂ concentration.

[0050] Low flow resistance and a relatively large total surface area of the sorbent 120 also allows the purge air 124 to readily release the C0₂ from the sorbent 120, as explained hereinabove. Consequently, the purge air 124 may regenerate the sorbent with minimal added heat in a relatively short time and additionally the purge air 124 may comprise outdoor air.

[0051] Examples of chemically inert supports with a large total surface may comprise clay, silica, metal oxides like alumina, or a combination thereof. For example, acid-treated bentonite clay chemically binds well with the hydroxyl group of diethanolamine (DEA) to form a stable
sorbent; it is known in the art that polyethylenimines (PEI) attach to silica surfaces, thereby, these supports and amine may be used as a sorbent for selective and efficient $C_{02}$ removal from indoor air.

[0052] An example of large surface area solids carrying liquid amines is described by Siriwardane (U.S. Patent No 6,908,497), where bentonite clay is impregnated with an amine, resulting in amine impregnated clay that acts as a selective adsorbent of $C_{02}$.

[0053] The amine-containing sorbent may be synthesized in any suitable method, known in the art. In a non-limiting example, a solid support may be impregnated by the amine-based compound in any suitable manner, such as by spraying, dripping or immersion within a solution of the amine-based compound, for example. The impregnation may additionally or alternatively be mechanically stimulated, with catalysts, or with external energy sources, such as heat.

[0054] In accordance with some embodiments, the solid support may initially comprise particles, which are thereafter impregnated by an amine-based compound, as described hereinabove and as exemplified in example 1.

[0055] In accordance with other embodiments, the solid support may initially comprise fine particles, such as a powder. The fine particles may be mixed with the amine-based compound, such as by immersion of the fine particles in an amine-containing liquid or solution to form an amine-containing powder for example, as described in example 2.

[0056] In accordance with other embodiments the amine-containing powder is agglomerated to form the support by standard procedures, such as granulation for forming granules or beads and pelletization or extrusion for forming pellets or extrudates, for example, as described in example 3.

[0057] If solvents are used in the process of synthesizing the support and the amine, the resulting sorbent may need to be dried in any suitable manner.

[0058] The amine-based compound may be a liquid, a solid or may be initially a solid solved in a solvent. For example, a solved amine-based compound may comprise diethanolamine (DEA), which may be solved in any suitable solvent such as Dichloromethane (DCM). Additionally, the solved amine-based compound may comprise polyethyleneimine (PEI), which may be solved in
any suitable solvent, such as water, ethanol, methanol, ethylene glycol (EGW) or propylene glycol (PGW), for example.

[0059] The conditions and parameters for forming the amine-containing support may vary according to the properties of the selected support and the selected amine-based compound.

[0060] The sorbent constructs 100 may be placed within the enclosed environment 102. Alternatively, the sorbent constructs 100 may be placed out of the enclosed environment 102 and the indoor air 114 and/or the outside air 124 may be introduced therein in any suitable manner.

[0061] The examples as set forth herein are meant to exemplify some of the various aspects of carrying out the disclosed embodiments and are not intended to limit the disclosure in any way.

[0062] The following examples 1, 2 and 3 describe methods for synthesizing the amine-containing support. It is appreciated that the amine-containing support may be composed in any suitable method.

**EXAMPLE 1**

[0063] Bentonite powder may be initially formed into particles, such as granules or beads by any standard granulation method or may be formed into pellets or extrudants by any standard pelletization or extrusion method.

[0064] In one embodiment the bentonite powder may be formed into high porosity, 8-32 mesh acid treated bentonite pellets with a porosity of 20-500 [m²/grams]

[0065] The granules or pellets may be dry sprayed by a liquid amine-based compound, such as diethanolamine (DEA), through a nozzle using a pump. The DEA may be solved by any suitable solvent such as by Dichloromethane (DCM). Additionally, a mixture of solved DEA and any other amine or compound may be used. For example a mixture of DEA and tetraethylenepentamine (TEPA) with a 90:10 DEA to TEPA ratio may be used. In another example a 70:30 DEA to TEPA ratio may be used.

[0066] Alternately, the particles may be immersed in the liquid amine-based solution and thereafter dried. An amine impregnated bentonite mixture is formed.

[0067] The amine to clay ratio may vary, though the ratio is typically in the range of 30-50 grams of amine to 100 grams of clay.
A porosity agent, such as cellulose, may be added for enhancing the porosity of the particles. Another added porosity agent may be DRIERITE® commercially available from W.A. Hammond Drierite Co., Ltd.

The particles are used to form the amine-containing support.

EXAMPLE 2

A powder, such as bentonite powder with a porosity of 20-500 [m²/grams], may be dried by initially baking it at a temperature of 300-350°C and thereafter at a temperature of 500-550°C. The dried powder may be placed in a drum mixer. A liquid amine-based compound, such as solved diethanolamine (DEA), may be sprayed through a nozzle using a pump while continuously mixing the bentonite and amine-based compound mixture. Alternatively, the liquid amine-based compound may be slowly dripped on the powder.

The DEA may be solved by any suitable solvent such as by Dichloromethane (DCM). Additionally, a mixture of solved DEA and any other amine or compound may be used. For example a mixture of DEA and tetraethylenepentamine (TEPA) with a 90:10 DEA to TEPA ratio may be used. In another example a 70:30 DEA to TEPA ratio may be used.

Spraying or dripping should cease when the mixture is saturated and wet drops start to form. The liquid to powder ratio may vary, though the ratio is typically in the range of 30-50 grams of liquid to 100 grams of powder.

The amine impregnated bentonite powder mixture may or may not be further dried.

The amine impregnated bentonite powder is used to form the amine-containing support.

EXAMPLE 3

An amine impregnated bentonite powder is formed as described in example 2.

The amine impregnated bentonite powder is formed into particles, such as granules or beads by any standard granulation method or may be formed into pellets or extrudates by any standard pelletization or extrusion method.
[0077] The particles are used to form the amine-containing support.

[0078] During performance of the processes described in examples 1-3 it is recommended to refrain from overheating the amine impregnated bentonite mixture (such as to over than 100°C, for example) to prevent the evaporation of the amines.

[0079] In the following examples 4-8 adsorption and regeneration of different examples the sorbent 120 are described. The results of the described examples are shown in graphs of respective Figures 2-6. It is appreciated that other materials may be used to form the sorbent 120.

EXAMPLE 4

[0080] 10 liters of solid supported amine granules were disposed into an enclosure. The solid supported amine granules comprised untreated bentonite and an amine mixture of DEA and TEPA with a 90:10 DEA to TEPA ratio. The solid supported amine granules were formed generally according to the method of example 1.

[0081] Pressure sensors, temperature sensors and double (redundant) high accuracy C0₂ sensors were placed both upstream and downstream of the enclosure.

[0082] Air at room temperature and standard humidity (48-52%) flowed through the sorbent at 40 Cubic Feet per Minute (CFM), with a C0₂ of approximately 1000 ppm.

[0083] The air exiting the sorbent contained a C0₂ concentration of approximately 200 ppm, representing about 75-80% efficiency in reducing the C0₂ concentration in the air, as seen in Figure 2. Thereby demonstrating rapid reaction kinetics. This efficiency was maintained for about 100 minutes at which point it began to slowly decline, as expected, representing the gradual saturation of the sorbent.

[0084] The volume of C0₂ captured in the first two hours was estimated at 250 grams, representing close to 3% of the 8kG mass of the sorbent. In the above adsorption cycle, which was allowed to continue even after saturation began, approximately 400 grams of C0₂ were adsorbed over the course of 3 hours, which is 5% of the sorbent’s total mass.

[0085] Weighing the enclosure showed a weight increase of approximately 700 grams, indicating about 300 grams of water adsorption in addition to C0₂ adsorption. Importantly, it is noted, that
the water was desorbed alongside the C0₂ and did not appear to have any detrimental effect on the cyclical capacity to adsorb C0₂ and regenerate the sorbent and did not appear to have any detrimental effect on the efficiency of the sorbent.

EXAMPLE 5

[0086] Following the adsorption of the C0₂, as described in example 4, regeneration of the sorbent was performed. Outdoor air was heated to various degrees during the regeneration cycle using an electric heater placed upstream the sorbent. The air temperature was heated to approximately 40 -70°C and air was streamed at 40 CFM and 80 CFM. The sorbent temperature was raised slowly over the course of 30minutes to 45-55°C. It was found that there was no need to raise the sorbent above 55°C at any point, and in fact it appeared that at 45°C a very high rate of desorption was evident, as seen in Figure 3.

[0087] Outgoing air, exiting the sorbent, reached a C0₂ concentration of over 2000 ppm, an excellent result for such low temperatures and high flow rate. The C0₂ concentration began to drop within 15 minutes of commencement of the sorbent regeneration and continued to decline rapidly as the C0₂ was depleted from the sorbent.

EXAMPLE 6

[0088] 0.8972 grams of solid supported amine granules were disposed into an enclosure. The solid supported amine granules comprised acid treated bentonite and an amine mixture of DEA and TEPA with a 90:10 DEA to TEPA ratio. The solid supported amine granules were formed generally according to the method of example 1.

[0089] Air at a temperature of 40°C and 3% moisture flowed through the sorbent at 50Standard Cubic Centimeters per Minute (SCCM) for 60 minutes, with a C0₂ concentration of approximately 1700 ppm.

[0090] As seen in Figure 4, the C0₂ concentration generally continuously rose to approximately 1800 ppm (i.e. 0.18%) after approximately 60 minutes, indicating continuous efficient C0₂ adsorption by the sorbent. Thereby demonstrating rapid reaction kinetics.
EXAMPLE 7

[0091] Following the adsorption of the CO₂, as described in example 6, regeneration of the sorbent was performed. A purge gas comprising 70 cc of N₂ was heated to 50°C and streamed at 50 SCCM.

[0092] Outgoing purge gas, exiting the sorbent, reached a CO₂ concentration of over 3800 ppm (i.e. 0.38%), an excellent result. The CO₂ concentration began to drop within 8 minutes of commencement of the regeneration cycle and continued to decline rapidly as the CO₂ was depleted from the sorbent, as seen in Fig. 5.

EXAMPLE 8

[0093] 0.8501 grams of amine-containing powder was disposed into an enclosure. The amine-containing powder comprised untreated bentonite and an amine mixture of DEA and TEPA with a 70:30 DEA to TEPA ratio. The amine-containing powder was formed generally according to the method of example 2.

[0094] Air at a temperature of 40°C and 4% moisture flowed through the sorbent at 15 SCCM for 250 minutes, with a CO₂ concentration of approximately 1700 ppm.

[0095] As seen in Figure 6, the CO₂ concentration generally continuously rose to approximately 1250 ppm (i.e. 0.125%) after approximately 240 minutes, indicating continuous efficient CO₂ adsorption by the sorbent. Thereby demonstrating rapid reaction kinetics.

[0096] In accordance with some embodiments, the sorbent construct 100 may be provided to reduce the CO₂ concentration as part of an air management system, such as a Heating, Ventilation and Air-Conditioning (“HVAC”) system 104 (e.g., either integral therewith or an in-line component thereof). In some embodiments, the HVAC system 104 is arranged downstream of the sorbent construct 100 as shown in Fig. 1, though other arrangements of the HVAC system relative to the sorbent are within the scope of this disclosure. In air management systems the
indoor air exiting the sorbent, following C0₂ reduction thereof, may be recirculated into an enclosed environment of the air management system. The sorbent of the sorbent construct 100 may repeatedly undergo an adsorption cycle for adsorbing the C0₂ and a regeneration cycle for regenerating the sorbent. Examples of removing substances from HVAC systems are disclosed in applicant's US Patent No. 8157892, which is incorporated herein by reference in its entirety.

[0097] It is noted that in accordance with some embodiments, the sorbent construct 100 described herein may be used for reduction of a substance, such as C0₂, from a first gas. The first gas may comprise air with a C0₂ concentration in the range of 100-5000 ppm or any other concentration.

[0098] In accordance with some embodiments, the sorbent construct 100 may be regenerated by streaming a second or additional gas through the sorbent, wherein the second gas, prior to reduction of the substance, comprises air with a C0₂ concentration of substantially less than 800 ppm below the C0₂ concentration in the first gas.

[0099] In accordance with some embodiments, the sorbent construct 100 may be used for reduction of C0₂ from a gas, comprising a solid support formed of a plurality of particles, wherein the particles are formed with a diameter in a range of substantially 0.1-10 millimeters. The support may be impregnated by an amine-based compound comprising at least a 25% of secondary amines and being operable to capture the C0₂ for reduction thereof from the gas, which comprises a C0₂ concentration in the range of 100-2000 ppm.

[00100] Further features and advantages of the disclosed embodiments, as well as structure and operation of various embodiments of the current subject matter, are disclosed in detail below with references to the accompanying drawings.

[00101] Example embodiments of the methods and components of the current subject matter have been described herein. As noted elsewhere, these example embodiments have been described for illustrative purposes only, and are not limiting. Other embodiments are possible and are covered by the current subject matter. Such embodiments will be apparent to persons skilled in the relevant art(s) based on the teachings contained herein. Thus, the breadth and scope of the current subject matter should not be limited by any of the above-described exemplary embodiments, but should be defined only in accordance with the following claims and their equivalents.
What is claimed is:

1. A sorbent for reduction of C(02 from air of an enclosed space, comprising:
a solid support; and
an amine-based compound being supported by the support,
wherein the amine-based compound is configured to capture at least some of the C02 within the indoor air of the enclosed space and release at least a portion of the captured C02 by streaming outdoor air through the sorbent.

2. A sorbent according to claim 1, wherein the support comprises a porous solid material or a fine particle solid material.

3. A sorbent according to claim 1, wherein the support comprises clay.

4. A sorbent according to claim 1, wherein the support is selected from the group consisting of: gels, molecular sieves, nanotube-containing materials, porous materials, sponge and sponge-like materials, electro-magnetically charged objects, porous organic polymers, ion exchange resins, polymeric absorbent resins, acrylic ester polymers, polystyrene, divinyl benzene, polymethyl methacrylate (PMMA), polystyrene, styrene divinylbenzene (SDB), fly ash, activated carbon, carbon nanotubes, alumina nanoparticles, synthetic zeolite, porous alumina, porous minerals, porous silica, silica nanoparticle, fumed silica, activated charcoal, aluminum phyllosilicates, bentonite, montmorillonite, ball clay, fuller's earth, kaolinite, attapulgite, hectorite, palygorskite, saponite, sepiolitemetal, organic frameworks, and one or more combinations thereof.

5. A sorbent according to claim 1, wherein the support comprises a plurality of particles.
6. A sorbent according to claim 1, wherein the support comprises a plurality of particles with an average diameter dimension in the range of 0.1-10 millimeters.

7. A sorbent according to claim 1, wherein the support comprises a plurality of particles with an average diameter dimension in the range of 0.2-3 millimeters.

8. A sorbent according to claim 1, wherein the support comprises a plurality of particles with an average diameter dimension in the range of 0.3-1 millimeters.

9. A sorbent according to claim 1, wherein the support is selected from the group consisting of: fibers, granules, beads, pellets, extrudates and one or more combinations thereof.

10. A sorbent according to claim 1, wherein the support is formed of a fiber based material.

11. A sorbent according to claim 10, wherein the fibers are weaved or intertwined to form a fabric or a paper-like material.

12. A sorbent according to claim 1, wherein the support comprises a plurality of sheets.

13. A sorbent according to claim 1 wherein the support comprises a plurality of sheets with a thickness in the range of about one micron to about two centimeters.

14. A sorbent according to claim 1 wherein the support comprises a plurality of sheets with a thickness in the range of about 2 to about 80 millimeters.
15. A sorbent according to claim 1, wherein the amine-based compound comprises at least about 50% secondary amines.

16. A sorbent according to claim 1, wherein the amine-based compound comprises at least about 25% secondary amines.

17. A sorbent according to claim 1, wherein the amine-based compound is selected from the group consisting of: monoethanolamine (MEA), ethanolamine, methylamine, polyethyleneimine (PEI), diethanolamine (DEA), dimethylamine, diisopropanolamine (DIPA), tetraethylenepentamine (TEPA), methyldiethanolamine (MDEA), methylethanolamine, and one or more combinations thereof.

18. A sorbent according to claim 1, wherein the support is formed with a large total surface area.

19. A sorbent according to claim 1, wherein the indoor air comprises a CO\textsubscript{2} concentration of about 400 to about 5000 ppm.

20. A sorbent according to claim 1, wherein a CO\textsubscript{2} concentration in the outdoor air, prior to being streamed into the sorbent, is approximately about 300 to about 500 ppm.

21. A sorbent according to claim 1, wherein the outdoor air has a CO\textsubscript{2} concentration which is lower than the CO\textsubscript{2} concentration in the indoor air by substantially less than about 1600 ppm.
22. A sorbent according to claim 1, wherein the support is initially in a form of fine particles and is mixed with the amine-based compound and thereafter formed as a plurality of particles in the range of about 0.1 to about 10 millimeters.

23. A sorbent according to claim 1, wherein the support comprises particles, fine particles or a powder based solid, and wherein the fine particles are agglomerated into larger particles so as to facilitate air flow through the sorbent.

24. A sorbent according to claim 1, wherein outdoor air is streamed through the sorbent at a temperature lower than about 100°C.

25. A sorbent according to claim 1, wherein outdoor air is streamed through the sorbent at a temperature lower than about 80°C.

26. A sorbent according to claim 1, wherein outdoor air is streamed through the sorbent at a temperature lower than about 60°C.

27. A sorbent according to claim 1, wherein outdoor air is streamed through the sorbent at a temperature lower than about 50°C.

28. A sorbent for reduction of CO₂ from a first gas from an enclosed residential, public or commercial space, the sorbent comprising:

a solid support; and

an amine-based compound attached to the support,
the amine-based compound is configured to capture at least some of the CO₂ within the first gas and release of at least a portion of the captured CO₂ by streaming a second gas through the sorbent, wherein the second gas, prior to being streamed through the sorbent comprises a CO₂ concentration lower than the CO₂ concentration in the first gas by substantially less than about 1600 ppm.

30. A sorbent according to claim 29, wherein the second gas is streamed through the sorbent at a temperature lower than 80°C.

31. A sorbent according to claim 1, wherein the second gas is streamed through the sorbent at a temperature lower than about 60°C.

32. A sorbent according to claim 1, wherein the second gas is streamed through the sorbent at a temperature lower than about 50°C.

33. A sorbent for reduction of CO₂ from a gas, comprising:

a solid support formed of a plurality of particles, wherein the particles are formed with a diameter in a range of substantially about 0.1 to about 10 millimeters,

wherein the support is impregnated by an amine-based compound comprising at least about a 25% of secondary amines and being configured to capture at least a portion of the CO₂ for reduction thereof from the gas, which comprises a CO₂ concentration in the range of about 100 to about 2000 ppm.

34. A sorbent according to claim 32, wherein the sorbent is operable to release at least a portion of the captured CO₂ by streaming an additional gas through the sorbent.

35. A sorbent according to claim 33, wherein the additional gas comprises outdoor air.
36. A method for reducing C0$_2$ contained in air from an enclosed environment, the method comprising:

- providing a sorbent and a support for the sorbent, the sorbent comprising an amine-based or amine-like compound;
- streaming a first gas containing C0$_2$ from inside an enclosed environment through the sorbent such that the sorbent captures at least some of the C0$_2$ from the first gas; and
- streaming a second gas containing less C0$_2$ than the first gas from outside the environment through the sorbent such that the sorbent releases at least some of the captured C0$_2$ to the second gas.

37. A method according to claim 36, wherein the enclosed environment is a private, public, residential, or commercial space.

38. A method according to claim 37, further comprising providing the sorbent and the support in communication with a heating, ventilation, and air conditioning (HVAC) system.

39. A method according to claim 37, wherein the HVAC system is configured to stream the second gas through the sorbent.

40. A method according to claim 36, wherein when streaming the second gas through the sorbent, the sorbent is provided at a temperature of between about 45 to about 55°C.

41. A method according to claim 36, wherein the second gas is streamed through the sorbent at between about 40 to about 70°C.
A system for reducing CO\textsubscript{2} contained in air from an enclosed environment, the system comprising:

- an HVAC system; and

a sorbent in communication with the HVAC system, the sorbent comprising:

- a solid support, and

- an amine-based compound being supported by the support,

wherein:

- the HVAC system is configured to flow indoor air over and/or through the sorbent,

- the amine-based compound is configured to capture at least some of the CO\textsubscript{2} within the indoor air, and

- the HVAC system is configured to flow outdoor air over and/or through the sorbent such that at least a portion of the CO\textsubscript{2} captured by the sorbent is released therefrom.

A system according to claim 42, wherein the enclosed environment is a private, public, residential, or commercial space.
FIGURE 3

Temperature (°C)

Regeneration Time (minutes)

Outgoing CO2 Level (ppm)