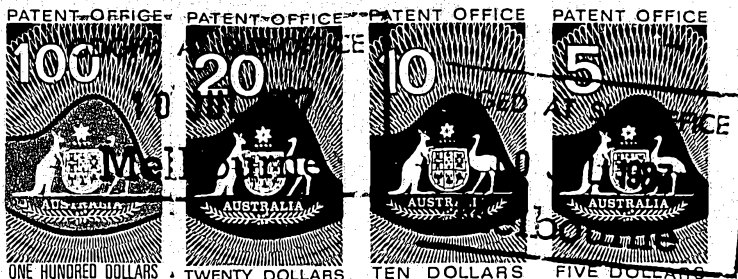


(CONVENTION. By one or more)

593116<sup>CO:</sup>



# CONVENTION APPLICATION FOR A PATENT

FEE STAMP TO VALUE OF  
\$135.00 ATTACHED  
MAIL OFFICER: *[Signature]*

RECORDED AT SUB-OFFICE

10 JUL 1987  
Melbourne

(1) Here insert (in full) Name of Applicant or Applicants, followed by Address (es).

<sup>k</sup> (1) HOECHST AKTIENGESELLSCHAFT  
We  
of 45 Bruningstrasse, D-6230 Frankfurt/Main 80,  
Federal Republic of Germany.

(2) Here insert Title of Invention.

hereby apply for the grant of a Patent for an invention entitled: (2)  
DISPENSING PACKS CONTAINING PHARMACEUTICAL COMBINATIONS  
FOR SEQUENTIAL ADMINISTRATION

(3) Here insert number (s) of basic application(s)

which is described in the accompanying complete specification. This application is a  
Convention application and is based on the application numbered (3)  
P36 23 331.5

(4) Here insert Name of basic Country or Countries, and basic date or dates

for a patent or similar protection made in (4) Federal Republic of Germany  
on 11th July 1986

APPLICATION ACCEPTED AND AMENDMENTS

ALLOWED 21-11-89

<sup>My</sup>  
Our address for service is Messrs. Edwd. Waters & Sons, Patent Attorneys,  
50 Queen Street, Melbourne, Victoria, Australia.

DATED this 9th day of July 1987

(5) Signature (s) of Applicant (s) or Seal of Company and Signatures of its Officers as prescribed by its Articles of Association.

(5)

HOECHST AKTIENGESELLSCHAFT

*[Signature]*

James Murray

Registered Patent Attorney

To:

COMMONWEALTH OF AUSTRALIA

Patents Act 1952

DECLARATION IN SUPPORT OF A CONVENTION APPLICATION UNDER PART XVI.  
FOR A PATENT.

In support of the Convention application made under Part XVI. of the Patents Act 1952 by HOECHST AKTIENGESELLSCHAFT of 45, Brüningstrasse, D-6230 Frankfurt/Main 80, Federal Republic of Germany for a patent for an invention entitled:

DISPENSING PACKS CONTAINING PHARMACEUTICAL COMBINATIONS FOR SEQUENTIAL ADMINISTRATION

We, Johann-Heinrich Reuter, 4 Bodenheimer Straße, D-6500 Mainz, Franz Lapice, 2 Sandweg, D-6233 Kelkheim (Taunus), Federal Republic of Germany do solemnly and sincerely declare as follows:

1. We are authorized by HOECHST AKTIENGESELLSCHAFT the applicant for the patent to make this declaration on its behalf.

2. The basic application as defined by Section 141 of the Act was made in the Federal Republic of Germany under No. P 36 23 331.5 on July 11, 1986 by HOECHST AKTIENGESELLSCHAFT

3. a) Klaus Ulrich Weithmann, 18 Am Domherrnwald, D-6238 Hofheim am Taunus  
b) Dirk Seiffge, 2 Hauptstraße, D-6309 Münzenberg  
a) and b) Federal Republic of Germany

I~~h~~are the actual inventor(s) of the invention and the facts upon which HOECHST AKTIENGESELLSCHAFT

is entitled to make the application are as follows:

The said HOECHST AKTIENGESELLSCHAFT

is the assignee of the said Klaus Ulrich Weithmann, Dirk Seiffge

4. The basic application referred to in paragraph 2 of this Declaration was the first application made in a Convention country in respect of the invention the subject of the application.

DECLARED at Frankfurt/Main, Federal Republic of Germany  
this 4th day of June 1987

To the Commissioner of Patents

PAT 510

**Hoechst**  
Aktiengesellschaft  
*J.H. Reuter* *i.V. Lapice*  
Proberist Authorized signatory  
ppa. Reuter i.V. Lapice

**(12) PATENT ABRIDGMENT (11) Document No. AU-B-75537/87**  
**(19) AUSTRALIAN PATENT OFFICE (10) Acceptance No. 593116**

(54) Title  
**PHARMACEUTICAL DOSAGE UNITS**

International Patent Classification(s)  
(51)<sup>4</sup> **A61J 003/00 A61K 031/52 A61K 031/60 B65D 085/56**  
**A61K 031/505**

(21) Application No. : **75537/87** (22) Application Date : **10.07.87**

(30) Priority Data

(31) Number (32) Date (33) Country  
**3623331 11.07.86 DE FEDERAL REPUBLIC OF GERMANY**

(43) Publication Date : **14.01.88**

(44) Publication Date of Accepted Application : **01.02.90**

(71) Applicant(s)  
**HOECHST AKTIENGESELLSCHAFT**

(72) Inventor(s)  
**KLAUS ULRICH WEITHMANN; DIRK SEIFFGE**

(74) Attorney or Agent  
**WATERMARK MELBOURNE**

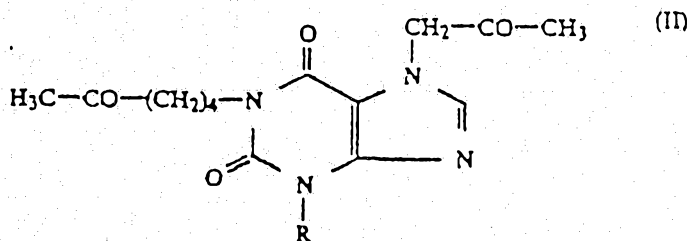
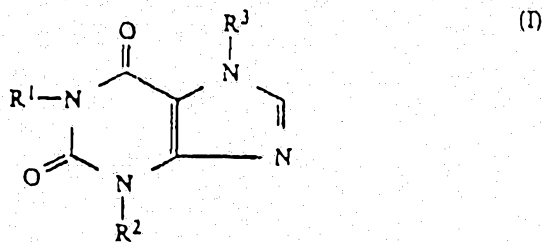
(56) Prior Art Documents  
**US 4553670**  
**AU 52638/79 B65D 85/86, 75/36 83/09 A61J 1/00**  
**DE 2834226**

(57) Claim

1. A package for the dispensing of pharmaceutical compounds comprising at least one chamber, said chamber containing at least two solid drugs of different compounds, said drugs not mechanically connected to one another and being arranged to form a combined geometrical shape and said drugs being individually separable from one another for sequential administration whereby administration of at least one of said drugs alters the combined geometrical shape thereby readily indicating the remainder of said drugs to be administered.

5. A dispensing package as claimed in claim 1, which contains solid dosage units of:

(A) a xanthine derivative of the formula (I) or (II)

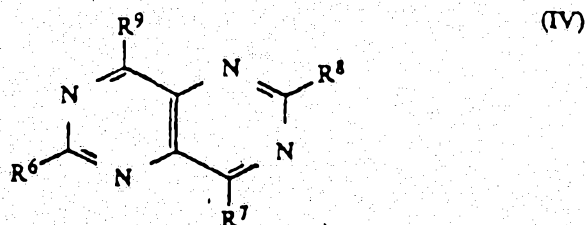


or prodrugs of oxoalkyl- or hydroxyalkylxanthines, or their active metabolites, wherein in formula I one of the radicals R<sup>1</sup> and R<sup>3</sup> is a straight-chain alkyl, (w-1)-oxoalkyl or (w-1)-hydroxyalkyl radical having 3 to 8 carbon atoms, and the two other radicals R<sup>2</sup> and R<sup>3</sup>, or R<sup>1</sup> and R<sup>2</sup>, are straight-chain or branched alkyl radicals having 1 to 8 carbon atoms in the positions of R<sup>1</sup> and R<sup>3</sup>, and having 1 to 4 carbon atoms in the position of R<sup>2</sup>, the total of the carbon atoms in said two other radicals not exceeding 10, and in formula II, R is an alkyl radical having 1 to 4 carbon atoms, and

(B) O-acetylsalicylic acid or a pharmacologically tolerated salt thereof present in delayed release form.

7. A dispensing package is claimed in claim 1, which contains solid dosage units of:

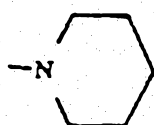
(A) a pyrimidopyrimidine of the formula IV



(11) AU-B-75537/87  
(10) 593116

-3-

in which at least one of the radicals  $R^6$  and  $R^8$  is the radical  $-N(CH_2-CHR^{10}-OH)^2$  wherein  $R^{10}$  is hydrogen or methyl, and at least one of the radicals  $R^7$  and  $R^9$  is the radical



or an active metabolic or salt thereof, and (B) O-acetylsalicylic acid or a pharmaceutically tolerated salt thereof, the ratio by weight of component (A) to component (B) being greater than 0.5.

593116 Form 10

COMMONWEALTH OF AUSTRALIA

PATENTS ACT 1952-69

# COMPLETE SPECIFICATION

(ORIGINAL)

Class

Int. Class

Application Number:

Lodged:

Complete Specification Lodged:

Accepted:

Published:

Priority:

Related Art:

This document contains the amendments made under Section 49 and is correct for printing.

Name of Applicant: HOECHST AKTIENGESELLSCHAFT

Address of Applicant: 45 Bruningstrasse, D-6230 Frankfurt/Main 80, Federal Republic of Germany

Actual Inventor: KLAUS ULRICH WEITHMANN and DIRK SEIFFGE

Address for Service: EDWD. WATERS & SONS,  
50 QUEEN STREET, MELBOURNE, AUSTRALIA, 3000.

Complete Specification for the invention entitled:

DISPENSING PACKS CONTAINING PHARMACEUTICAL COMBINATIONS FOR SEQUENTIAL ADMINISTRATION

The following statement is a full description of this invention, including the best method of performing it known to : US

## Specification

Dispensing packs containing pharmaceutical combinations  
for sequential administration

In many cases, the physician will prescribe that a patient  
5 take several pharmaceuticals, and specifically in such a  
way that the pharmaceuticals are to be taken simultane-  
ously or at intervals. Boxes have been developed for this  
purpose in hospitals for their own use, in which boxes  
the totality of the pharmaceuticals for one day is sup-  
10 plied to the patient all at once. The possibilities of  
error in intake are not ruled out by this, since it is  
always possible for the patient to forget to take one or  
other of the tablets, or not to comply with the prescribed  
time interval.

15 It has also emerged that, in certain cases, consecutive  
administration of two pharmacological active compounds at  
intervals results in surprising and exceptional effects,  
that is to say this entails one component being released  
first. Thus, sequential consecutive administration of  
20 A) xanthine derivatives or their active metabolites on  
the one hand, and B) acetylsalicylic acid or its pharmaco-  
logically tolerated salts on the other hand, in a parti-  
cular sequence, brings about an extremely large improve-  
ment in the therapy of diseases which are caused by or  
25 associated with derangements of the constituents of blood,  
especially platelets and erythrocytes, but also leuko-  
cytes. The sequential administration of xanthine deriva-  
tives, especially pentoxifylline, which is followed after  
a minimum of 10 minutes to 4 hours by administration of  
30 acetylsalicylic acid or its salt, results in much more  
potent effects than when the combination of the two indi-  
vidual substances is administered at once, in which case  
there is in fact a reduction in this action.

Dispensing packs which contain various chambers and, in addition, adjacent thereto instructions for intake have already been described (US Patent 4,553,670). Although it is possible by use of these dispensing packs to reduce errors by the patient with regard to correct timing of intake, it is not possible to rule them out. Where dispensing packs of this type contained more than one dosage unit, the units were identical in form. Moreover, it is not possible by use of dispensing packs of this type to avoid abrasion damage to the two dosage units during movements of the pack, which are unavoidable.

The invention thus has the object of even further increasing the security against mix-ups for the patient where administration of several tablets is necessary and can be predicted beforehand by the manufacturer of pharmaceuticals.

Thus the present invention relates to dispensing packs which contain chambers with at least two solid, not mechanically connected dosage units of various pharmaceuticals which preferably differ recognizably from one another, for example in their size, weight, shape and/or color. Where it is necessary for release in the body to take place at intervals, one pharmaceutical can be in a delayed release form. A preferred embodiment comprises the various dosage units also being mechanically separated from one another by the spatial configuration of the chambers, preferably a ridge-like arching (1) (see Figure 8), and being so tightly secured that the spatial separation is ensured and no abrasion damage takes place.

Although the term "various pharmaceuticals" particularly designates those which contain various active compounds, it is also intended to embrace combinations which although containing the same active compound contain it in various separate delivery forms, for example in immediate release and delayed release forms.

A preferred embodiment provides dispensing packs which contain, side by side, solid dosage units of, in each case, A) a xanthine derivative of the formula I or II (see claim 8) or prodrugs of oxoalkyl- or hydroxyalkylxanthines, or their active metabolites on the one hand, and B) O-acetylsalicylic acid or its pharmacologically tolerated salts, the component B being present in delayed release form, and each of the two components A) and B) preferably being processed with a pharmaceutical vehicle. In formula I one of the radicals  $R^1$  and  $R^3$  is a straight-chain alkyl, ( $\omega$ -1)-oxoalkyl or ( $\omega$ -1)-hydroxyalkyl group having 3 to 8 carbon atoms, and the two other radicals  $R^2$  and  $R^3$ , or  $R^1$  and  $R^2$ , represent straight-chain or branched alkyl groups having 1 to 8 carbon atoms in the position of  $R^1$  and  $R^3$ , and 1 to 4 carbon atoms in the position of  $R^2$ , the total of the carbon atoms in these two alkyl substituents not exceeding 10, and in formula II R is an alkyl radical having 1 to 4 carbon atoms. In this context, the xanthine compounds of the formula I which are preferably present are those in which  $R^1$  or  $R^3$  denotes an alkyl, ( $\omega$ -1)-oxoalkyl or ( $\omega$ -1)-hydroxyalkyl radical having 5 or 6 carbon atoms, and the two alkyl substituents  $R^2$  and  $R^3$ , or  $R^1$  and  $R^2$ , together comprise 2 to 6 carbon atoms. Those of the latter which are in turn preferred are those in which a hexyl, 5-oxohexyl or 5-hydroxyhexyl group is located in the position of  $R^1$  or  $R^3$ , and, in particular, 1-hexyl-3,7-dimethylxanthine, 1-(5-hydroxyhexyl)-3,7-dimethylxanthine, 1-(5-oxohexyl)-3,7-dimethylxanthine, 1,3-dimethyl-7-(5-hydroxyhexyl)xanthine, 1,3-dimethyl-7-(5-oxohexyl)xanthine, 1-(5-hydroxyhexyl)-3-methyl-7-propylxanthine or 1-(5-oxohexyl)-3-methyl-7-propylxanthine.

The xanthine derivative can also be present in prodrug form as acetalized oxoalkylxanthine, in which at least one carbonyl group is replaced by the structural element of the formula

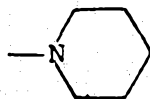


or as O-acylated hydroxyalkylxanthine having the structural element of the formula  $R^6-CO-O-$  (IV),  $R^4$  and  $R^5$  each representing an alkyl group having up to 4 carbon atoms, or together representing an ethylene, trimethylene or tetramethylene group, and  $R^6$  denoting an alkyl radical having up to 4 carbon atoms, phenyl, substituted phenyl, pyridyl or substituted pyridyl.

Dispensing packs of this type are very particularly suitable for agents which, by reason of their superadditive effects, are intended for antithrombotic, bloodflow-promoting, antiinflammatory, analgesic, antiaggregatory and cytostatic therapy or prophylaxis. Because of the superadditive effect on delayed release, it is possible for the amounts of, for example, xanthine derivative and acetylsalicylic acid to be administered to be reduced to those amounts which, on administration thereof alone, show an only minimal pharmacological action, so that, at the same time, side effects caused by high doses of these active compounds are reduced. This is of great importance because, as is known, acetylsalicylic acid in the customary dosages may cause undesired side effects such as asthma, allergic urticaria, analgesic nephropathy and gastrointestinal ulcers. Thus the invention makes it possible safely to dose these two active compounds in the requisite manner, that is to say to rule out faulty dosages.

In analogy to combinations of xanthine derivatives and acetylsalicylic acid, it is also possible according to the invention to provide those of A) pyrimidopyrimidines of the formula IV (see claim 9), such as dipyrnidamole - cf. German Offenlegungsschrift 3,515,874 - with

B) 0-acetylsalicylic acid or its pharmaceutically tolerated salts for the same indication. In formula IV at least one of the radicals  $R^6$  and  $R^8$  represents the radical  $-N(CH_2-CHR^{10}-OH)_2$ , with  $R^{10}$  = hydrogen or methyl, and at least one of the radicals  $R^7$  and  $R^9$  represents the radical



which can also be interrupted by oxygen in the p-position to the nitrogen atom. Instead of this, it is also possible for an active metabolite and/or an active salt to be present. In this context, the ratio by weight of component A) to component B) should be greater than 0.5. These two components can be processed with or without C) a pharmaceutical vehicle. Combinations of this type are likewise used for sequential administration in the therapy of diseases which are caused by or associated with derangements of blood functions or blood constituents, especially platelets and erythrocytes, the intention being that component A) is released first.

Thus the invention makes it possible successfully to design therapy with combinations of several substances, in that the patient reliably, i.e. simultaneously, takes the components of this pharmaceutical combination, it also being possible, for example by incorporation of agents for delaying release in a pharmaceutical, for a chronological relationship to be set up between the actions of the various pharmaceuticals.

Views of some of the configurational shapes, some of which have not been customary hitherto, of the combinations according to the invention are depicted in Figures 1 to 9. The shapes of the individual dosage units are preferably such that they have a geometrically (stereometrically) symmetrical shape either alone or in combination with one another, for example the customary

tablet shape or spherical, cylindrical, disk, rod, ellip-  
soidal, conical, biconical or truncated biconical shape,  
or are a combination of disk and ring. Thus, according  
to another preferred embodiment, it is possible to in-  
5 crease the security against mix-ups on intake by supplying  
the individual dosage units as parts of geometric (stereo-  
metric) shapes, for example as two hemispheres which are  
identical in size but arranged as mirror images and, for  
example, of different colors or, in a multicomponent  
10 system, as segments of a sphere. It is particularly  
advantageous if the characteristics of the parts are such  
that they can be fitted together (lock and key principle,  
see Figures 5 and 7).

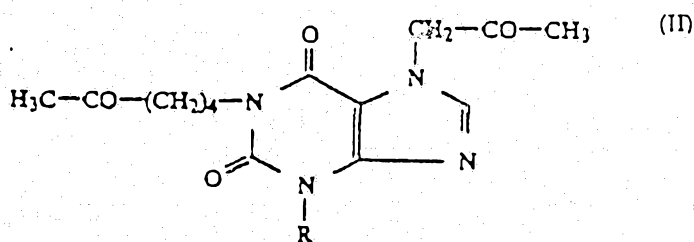
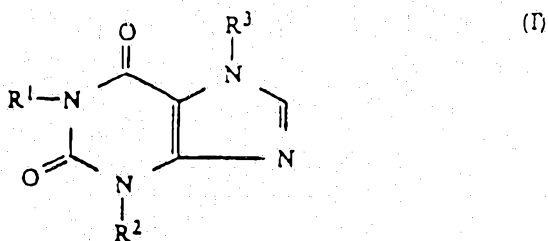
It is also possible to attain good security against mix-ups  
15 on intake when the dosage units, for example in a blister  
pack, are arranged in such a way that they can be removed  
simultaneously, for example are located in a common  
chamber (see Figure 8), and are possibly supplied in the  
form of cylinders or hemispheres or as combination (see,  
20 for example, Figures 1 to 7). It is also possible to  
use, for the spatial separation of the dosage units,  
sheets (3) in addition to the sheets (2) and (4) used to  
manufacture the blister packs (see Figures 8 and 9).

THE CLAIMS DEFINING THE INVENTION ARE AS FOLLOWS:

1. A package for the dispensing of pharmaceutical compounds comprising at least one chamber, said chamber containing at least two solid drugs of different compounds, said drugs not mechanically connected to one another and being arranged to form a combined geometrical shape and said drugs being individually separable from one another for sequential administration whereby administration of at least one of said drugs alters the combined geometrical shape thereby readily indicating the remainder of said drugs to be administered.
2. A dispensing package as in claim 1, wherein said drugs differ from one another in their color.
3. A dispensing package as in claim 1, comprising a plurality of chambers containing said drugs, said drugs are mechanically separated from one another by a spatial configuration of said chambers.
4. A dispensing package as in claim 1, wherein said package is a blister pack comprising a plurality of chambers, each chamber containing said drugs and separated from one another by an additional sheet.
5. A dispensing package as claimed in claim 1, which contains solid dosage units of:



(A) a xanthine derivative of the formula (I) or (II)



or prodrugs of oxoalkyl- or hydroxyalkylxanthines, or their active metabolites, wherein in formula I one of the radicals  $R^1$  and  $R^3$  is a straight-chain alkyl, (w-1)-oxoalkyl or (w-1)-hydroxyalkyl radical having 3 to 8 carbon atoms, and the two other radicals  $R^2$  and  $R^3$ , or  $R^1$  and  $R^2$ , are straight-chain or branched alkyl radicals having 1 to 8 carbon atoms in the positions of  $R^1$  and  $R^3$ , and having 1 to 4 carbon atoms in the position of  $R^2$ , the total of the carbon atoms in said two other radicals not exceeding 10, and in formula II, R is an alkyl radical having 1 to 4 carbon atoms, and

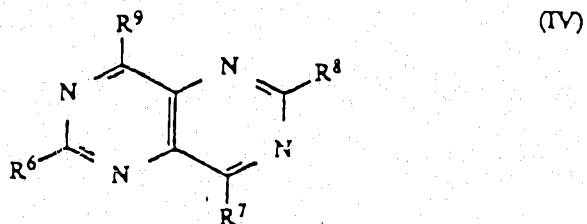
(B) O-acetylsalicylic acid or a pharmacologically tolerated salt thereof present in delayed release form.



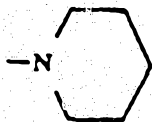
6. A dispensing package as claimed in claim 5 wherein each of the two components (A) and (B) is processed with a pharmaceutical vehicle.

7. A dispensing package is claimed in claim 1, which contains solid dosage units of:

(A) a pyrimidopyrimidine of the formula IV

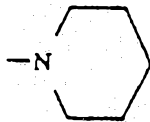


in which at least one of the radicals R<sup>6</sup> and R<sup>8</sup> is the radical  $-N(CH_2-CHR^{10}-OH)^2$  wherein R<sup>10</sup> is hydrogen or methyl, and at least one of the radicals R<sup>7</sup> and R<sup>9</sup> is the radical



or an active metabolic or salt thereof, and (B)O-acetylsalicylic acid or a pharmaceutically tolerated salt thereof, the ratio by weight of component (A) to component (B) being greater than 0.5.

8. A dispensing package as claimed in claim 7, wherein the radical



is interrupted by oxygen in the para position to the nitrogen atom.

9. A dispensing package as claimed in claim 8 wherein each of the components (A) and (B) is processed with a pharmaceutical vehicle.

10. A dispensing package as claimed in claim 7 wherein each of the components (A) and (B) is processed with a pharmaceutical vehicle.



11. A dispensing package as claimed in claim 1 wherein said not mechanically connected dosage units have in combination with one another a spherical, cylindrical, disk, rod, ellipsoidal, conical, biconical or truncated biconical geometrically symmetrical shape, or are a combination of disk and ring.

DATED this 27th day of October, 1989.

HOECHST AKTIENGESELLSCHAFT

WATERMARK PATENT & TRADEMARK ATTORNEYS  
50 Queen Street,  
MELBOURNE. VIC. 3000.  
AUSTRALIA.

DBM:KJS:JZ (9.33)



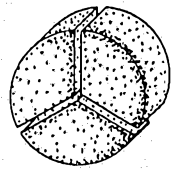


FIG. 1

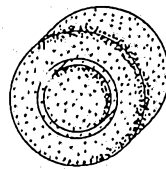


FIG. 2

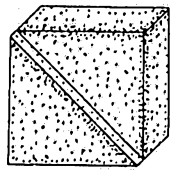


FIG. 3

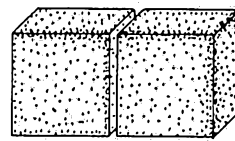


FIG. 4



FIG. 5

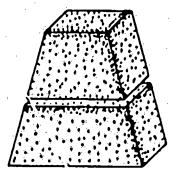


FIG. 6

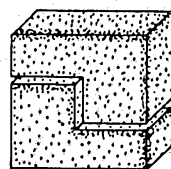


FIG. 7

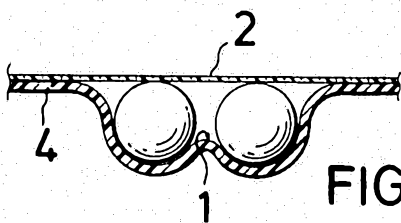


FIG. 8

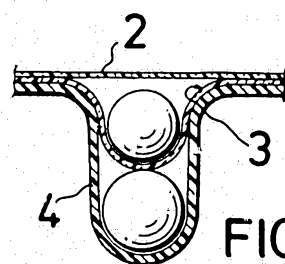


FIG. 9