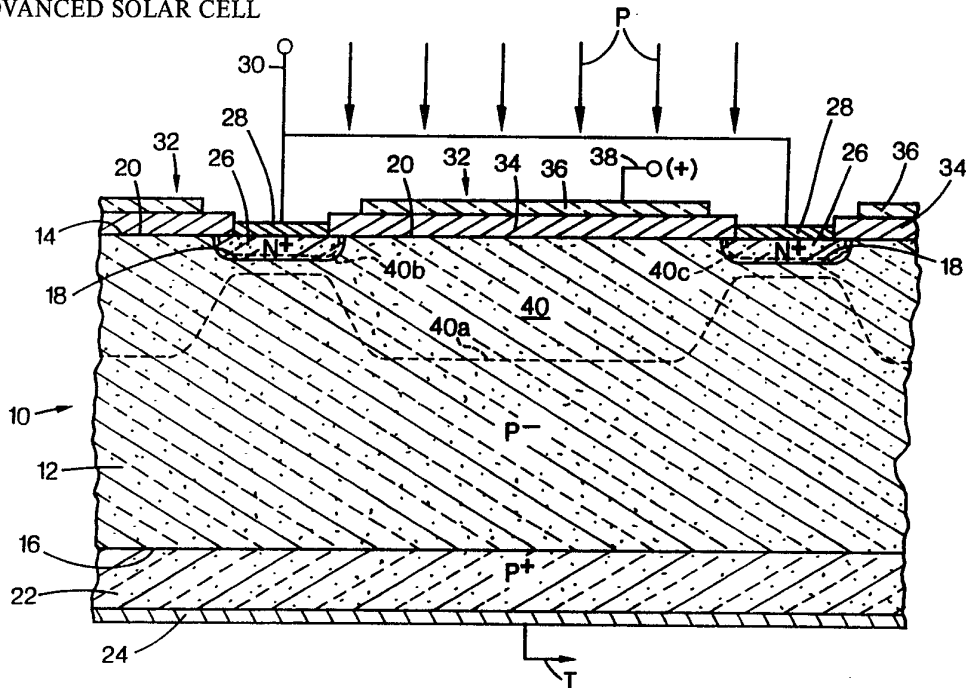




INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

<p>(51) International Patent Classification <sup>5</sup> : <b>H01L 31/06</b></p>	<p><b>A1</b></p>	<p>(11) International Publication Number: <b>WO 92/20104</b> (43) International Publication Date: 12 November 1992 (12.11.92)</p>
<p>(21) International Application Number: PCT/US92/03434 (22) International Filing Date: 27 April 1992 (27.04.92) (30) Priority data: 695,612 3 May 1991 (03.05.91) US (71) Applicant: ELECTRIC POWER RESEARCH INSTITUTE [US/US]; 3412 Hillview Avenue, P.O. Box 10412, Palo Alto, CA 94303 (US). (72) Inventors: HINGORANI, Narain, G. ; 26480 Weston Drive, Los Altos Hills, CA 94022 (US). MEHTA, Harshad ; 10402 Los Ondas Way, Cupertino, CA 95014 (US). (74) Agent: MARTIN, Flory, L.; Klarquist, Sparkman, Campbell, Leigh &amp; Winston, 121 S.W. Salmon Street, 1600 One World Trade Center, Portland, OR 97204 (US).</p>		<p>(81) Designated States: AT (European patent), AU, BB, BE (European patent), BF (OAPI patent), BG, BJ (OAPI patent), BR, CA, CF (OAPI patent), CG (OAPI patent), CH (European patent), CI (OAPI patent), CM (OAPI patent), DE (European patent), DK (European patent), ES (European patent), FI, FR (European patent), GA (OAPI patent), GB (European patent), GN (OAPI patent), GR (European patent), HU, IT (European patent), JP, KP, KR, LK, LU (European patent), MC (European patent), MG, ML (OAPI patent), MR (OAPI patent), MW, NL (European patent), NO, PL, RO, RU, SD, SE (European patent), SN (OAPI patent), TD (OAPI patent), TG (OAPI patent).  <b>Published</b> <i>With international search report.</i> <i>With amended claims.</i></p>

(54) Title: ADVANCED SOLAR CELL



(57) Abstract

An advanced solar cell (10; 10'; 10'') having an improved efficiency over known conventional solar cells uses an external electric field to enhance the conversion of solar energy (P) into electrical energy (I). The cell has a layered extrinsic semiconductor with a lightly doped base layer (12; 50; 90) having opposing incident and collection surfaces (14-16; 52-54; 92, 98), at least one of which has recessed contact regions (18; 56; 94, 100) interspersed between biasing regions (20; 58; 96, 102). The base layer is sandwiched between two oppositely and heavily doped layers (22, 26; 60, 70; 104, 120), at least one of which is substantially confined within the recessed contact regions. Overlying the biasing region is an enhancement layer (32; 76; 110, 124), such as a layered MOS structure, which is biased. A transparent layer (36; 62; 114) of a conductive material may overlay one of the heavily doped layers or comprise a portion of the MOS structure. A method is provided of converting solar energy (P) into electrical energy (I).

**FOR THE PURPOSES OF INFORMATION ONLY**

Codes used to identify States party to the PCT on the front pages of pamphlets publishing international applications under the PCT.

AT	Austria	FI	Finland	MI	Mali
AU	Australia	FR	France	MN	Mongolia
BB	Barbados	GA	Gabon	MR	Mauritania
BE	Belgium	GB	United Kingdom	MW	Malawi
BF	Burkina Faso	GN	Guinea	NL	Netherlands
BG	Bulgaria	GR	Greece	NO	Norway
BJ	Benin	HU	Hungary	PL	Poland
BR	Brazil	IE	Ireland	RO	Romania
CA	Canada	IT	Italy	RU	Russian Federation
CF	Central African Republic	JP	Japan	SD	Sudan
CG	Congo	KP	Democratic People's Republic of Korea	SE	Sweden
CH	Switzerland	KR	Republic of Korea	SN	Senegal
CI	Côte d'Ivoire	LI	Liechtenstein	SU	Soviet Union
CM	Cameroon	LK	Sri Lanka	TD	Chad
CS	Czechoslovakia	LU	Luxembourg	TG	Togo
DE	Germany	MC	Monaco	US	United States of America
DK	Denmark	MG	Madagascar		
ES	Spain				

ADVANCED SOLAR CELLBackground of the Invention

The present invention relates generally to  
5 photovoltaic cells, and more particularly to an improved  
solar cell which may be used to more efficiently transform  
solar energy into electrical energy.

A variety of photovoltaic cells, solar cells and  
related devices have been proposed. For example, one  
10 conventional solar cell structure, used to convert solar  
photon radiation into electric current, comprises a  
layered extrinsic semiconductor. The conventional solar  
cell operates by converting incident photon radiation into  
electron-hole pairs within the semiconductor. These  
15 electron-hole pairs are then collected at a P-N junction  
within the semiconductor to provide the electrical current  
produced by the solar cell.

In a conventional solar cell, the semiconductor  
has opposing incident and collection sides, with the  
20 incident side of the cell receiving the photon radiation.  
The semiconductor has a strongly doped (i.e., designated  
impurities have been added to a pure semiconductor  
material) negative or N-type layer (hereinafter designated  
as  $N^+$ ) laying adjacent the incident side. The  $N^+$  region  
25 serves as a cathode for the solar cell. An  
anti-reflection (AR) coating is applied over the  $N^+$   
region. A strongly doped positive or P-type layer  
(hereinafter designated as  $P^+$ ) lies adjacent the  
collection side of the cell. The  $P^+$  region serves as an  
30 anode for the solar cell. The semiconductor also has a  
lightly doped base layer which is slightly positive or  
P-type (hereinafter designated as  $P^{(-)}$ ) and sandwiched  
between the  $P^+$  and  $N^+$  layers. Due to the longer diffusion  
length for electrons in silicon, the most commonly used  
35 silicon solar cell has this complementary  $N^+P^{(-)}P^+$  cell

- 2 -

When the conventional solar cell is exposed to a light source, such as the sun, the impinging photons create electron-hole pairs in the semiconductor, with the electron portion comprising a negative charge carrier and the hole portion comprising a positive charge carrier. The impinging photons also cause a depletion region to be formed across the P-N junction, with the number of positive and negative charge carriers within the depletion region being substantially equal. All of the carriers created in the depletion region contribute to the photo-current output.

For carriers created in the  $N^+$  region near the incident side to contribute to the photo-current output, they must diffuse through the thickness of the  $N^+$  layer to reach the P-N junction. However, due to surface recombination, some of the carriers recombine with atoms in the lattice of the  $N^+$  region prior to reaching the P-N junction. Thus, these recombined carriers do not contribute to the solar cell current, resulting in a loss of solar cell efficiency.

For carriers created deep in the bulk of the  $P^{(-)}$  base region to contribute to the photo-current, these carriers must diffuse and travel to the edge of the depletion region. However, the width of the depletion region extending into the  $P^{(-)}$  base layer is relatively small, basically due to the small bias across the P-N junction. During this travel, the carriers recombine with atoms in the lattice of the  $P^{(-)}$  base layer, which results in a further loss of efficiency. Furthermore, the loss of carriers in the  $P^{(-)}$  region can be severe if the carrier lifetime, that is, the length of time before recombination occurs, is reduced.

Thus, the collection of the photo-current forming electron-hole pairs at the P-N junction takes place in three ways: (1) by the generation of electron-hole pairs in the depletion region surrounding the P-N junction; (2) by the diffusion of minority carriers in the heavily

- 3 -

doped  $N^+$  layer adjacent the P-N junction; and (3) by the diffusion of minority carriers in the lightly doped  $P^{(c)}$  base layer.

In the conventional solar cell, all of the  
5 electron-hole pairs generated in the depletion region  
(item 1 above) are collected by the P-N junction, and thus  
contribute to the photo-current generated by the cell.  
However, only a fraction of the hole-electron pairs  
generated in the lightly doped  $P^{(c)}$  base layer (item 3  
10 above) are able to actually diffuse to the P-N junction.  
This recombination of carriers in the  $P^{(c)}$  base region  
causes a loss of spectral response at lower photon  
energies, resulting in an overall decrease in the output  
voltage of the solar cell.

15 Additionally, the conventional solar cell suffers  
a reduced spectral response at higher photon energies.  
This results from a loss of carriers generated in the  $N^+$   
region (item 2 above) when the incident photons have high  
energies. The carriers are lost due to recombination of  
20 some of the generated carriers within the  $N^+$  region.  
Furthermore, for silicon solar cells, there is zero  
spectral response at photon energies of less than 1.1 eV  
because no carriers can be generated across the band gap  
of the cell when the photon energy falls below this value.

25 Thus, the conventional layered extrinsic  
semiconductor solar cell structure suffers a variety of  
disadvantages. Therefore, a need exists for an improved  
solar cell for converting solar or photon energy into  
electrical energy, such as electrical current, which is  
30 directed toward overcoming, and not susceptible to, the  
above limitations and disadvantages.

#### Summary of the Invention

According to one aspect of the present invention,  
35 a photovoltaic cell has a layered extrinsic semiconductor.  
The semiconductor has a substantially neutral base layer  
sandwiched between two heavily doped layers having  
opposite polarities to form a P-N junction within the

- 4 -

semiconductor. The cell also includes means for applying an externally generated electric field to the semiconductor to enhance a depletion region formed around the P-N junction when photon radiation impinges on the  
5 semiconductor.

According to another aspect of the present invention, a solar cell is provided with a lightly doped base layer of a semiconductor material in which solar energy generates charge carriers. The base layer is of a  
10 first polarity and has opposing incident and collection surfaces, with at least one of the incident and collection surfaces having a contact region and a biasing region. A heavily doped collection layer of the first polarity lies adjacent to the base layer collection surface. A heavily  
15 doped incident layer of a second polarity, which is opposite to the first polarity, lies adjacent the base layer collection surface. At least one of the collection and incident layers is substantially confined to the base layer contact region. The solar cell also has an  
20 enhancing layer adjacent the base layer biasing region biased for enhancing movement of charge carriers from the lightly doped base layer to at least one of the heavily doped collection and incident layers.

In an illustrated embodiment, the base layer  
25 contact region is recessed relative to the biasing region, and at least one of the collection and incident layers is substantially confined within the recessed contact region. In a further illustrated embodiment, the enhancing layer of the solar cell described above is a layered metal oxide  
30 semiconductor (MOS) structure. The MOS structure has a dielectric layer adjacent the base layer biasing region and a conductive layer overlaying the dielectric layer. This conductive layer may be a transparent conductive film, such as a film of a lead tin oxide alloy.

35 In another illustrated embodiment, the base layer collection surface has the contact and biasing regions. In an alternate embodiment, the base layer incident surface has the contact and biasing regions. In a further

- 5 -

alternate embodiment, the base layer incident surface has an incident contact region and an incident biasing region, while the base layer collection surface has a collection contact region and a collection biasing region. The  
5 enhancing layer overlying the collection biasing region may comprise a layered MOS structure, a polysilicon gate or an evaporated metal gate.

According to a further aspect of the present invention, a method of converting solar energy into  
10 electrical energy is provided. The method includes the step of providing a layered extrinsic semiconductor in which solar energy generates charge carriers. The semiconductor has a substantially neutral base layer sandwiched between two heavily doped layers of opposite  
15 polarities to form a P-N junction within the semiconductor. In an irradiating step, the semiconductor is irradiated with solar energy in the form of solar photon radiation. In an applying step, an externally generated electric field is applied to the semiconductor  
20 to enhance a depletion region formed around the P-N junction when photon radiation impinges on the semiconductor, and to enhance the movement of charge carriers from the base layer to one of the heavily doped layers.

25 It is an overall object of the present invention to provide an improved solar cell for converting solar or other photon energy into electrical energy.

An additional object of the present invention is to provide an improved solar cell with enhanced stability,  
30 reliability and a longer lifetime than earlier known solar cells.

Another object of the present invention is to provide an improved solar cell which suffers minimal recombination-induced degradation.

35 Still another object of the present invention is to provide a solar cell that is more efficient than earlier known solar cells.

- 6 -

A further object of the present invention is to provide an improved solar cell which may be economically manufactured.

The present invention relates to the above  
5 features and objects individually as well as collectively. These and other objects, features and advantages of the present invention will become apparent to those skilled in the art from the following description and drawings.

10 **Brief Description of the Drawings**

Fig. 1 is a plan view of one form of a solar cell of the present invention;

Fig. 2 is a partially schematic enlarged vertical sectional view taken along line 2--2 of Fig. 1;

15 Fig. 3 is a partially schematic enlarged vertical sectional view of one form of an alternate solar cell of the present invention; and

Fig. 4 is a partially schematic enlarged vertical sectional view of one form of another alternate embodiment  
20 of the solar cell of the present invention.

**Detailed Description of the Preferred Embodiments**

Figs. 1 and 2 illustrate an embodiment of an advanced solar cell 10 constructed in accordance with the  
25 present invention for converting solar or other photon energy P into electrical energy extracted from the solar cell in the form of electrical current, referred to as a photo-current I. The solar cell embodiments of the present invention may be constructed using conventional  
30 solar cell fabrication technology, along with conventional integrated circuit fabrication technology. Referring to Fig. 2, the solar cell 10 includes a substantially neutral base layer 12 which may be of an intrinsic semiconductor material, that is, one which is pure or undoped and has an  
35 equal number of holes and electrons. However, in a preferred embodiment, the base layer 12 is an extrinsic semiconductor which is lightly doped with a first polarity, such as a positive polarity to form a P<sup>(+)</sup>

- 7 -

region, that is, one having a slight excess number of holes (positive charge carriers). The concepts and methods of lightly and heavily doping semiconductor materials are known to those skilled in the art of  
5 semiconductor doping.

The base layer has opposing first and second surfaces, here, oriented with the first surface as an incident surface 14, and the second surface as a collection surface 16. In operation, the solar cell 10 is  
10 positioned with the incident surface 14 directed toward the source of photons P. The incident surface 14 of solar cell 10 has at least one recessed incident contact region 18, with two such contact regions 18 being shown in Fig. 2. The incident surface also has an incident biasing  
15 region 20 adjacent to and surrounding the contact regions 18.

A heavily doped collection layer 22 lies adjacent the base layer collection surface 16. The collection layer 22 is of an extrinsic semiconductor doped to have  
20 the first polarity, that is, positively doped to provide a  $P^+$  region. The collection layer 22 is sandwiched between the base layer 12 and a collector plate or electrode 24 of a conductive material. The collector electrode 24 may be a conventional collector plate or grid. The photo-current  
25 I generated by the solar cell 10 is collected by the collector electrode 24 and delivered to an electrical load or a storage device, such as a battery bank (not shown).

A heavily doped incident layer 26 lies adjacent the base layer incident surface 14 and is substantially  
30 confined within the incident contact regions 18. The incident layer 26 is of an extrinsic semiconductor doped to have a second polarity opposite the first polarity. Thus, the illustrated incident layer 26 is doped negatively to provide an  $N^+$  region having an excess number  
35 of electrons (negative charge carriers). The interface of the  $N^+$  incident layer 26 with the  $P^{(-)}$  base layer 12 provides a P-N junction within the solar cell, substantially defined by the walls of the recessed contact

- 8 -

regions 18. Furthermore, the  $N^+P^{(-)}P^+$  sandwiching of the respective layers 26, 12 and 22 provides what is known as a complementary cell structure.

To complete a current path through the solar cell 5 10 for the generated photo-current  $I$ , an incident electrode strip or contact 28 of a conductive material is electrically coupled to the incident layer 26 to provide an ohmic contact region. The electrode 28 may be electrically coupled to the incident layer 26 in a 10 conventional manner so layer 26 is sandwiched between the base layer 12 and electrode 28. A load conductor 30, illustrated schematically in Figs. 1 and 2, completes the return path for the photo-current  $I$  from the electrical load or battery bank (not shown) to the incident 15 electrode 28.

The efficiency of the solar cell 10 is increased over that of the earlier known solar cells by including means for applying an external electric field to the solar cell. This means for applying an external electric field 20 may be an enhancement layer 32 adjacent the base layer incident biasing region 20. In one embodiment, the enhancement layer 32 may comprise a layered metal oxide semiconductor (MOS) structure having an insulating dielectric layer 34, such as an oxide layer, overlaying 25 the biasing region 20 and a portion of the incident layer 26. Such a MOS structure also includes a conductive layer 36, such as a metallic layer, overlaying the dielectric layer 34. For example, if the base layer 12 is of a silicon semiconductor material, the dielectric layer 30 34 may be of silicon dioxide ( $SiO_2$ ). In a preferred embodiment, the conductive layer 36 is a transparent conductive film, such as of cassiterite ( $SnO_2$ ) or of a lead-tin oxide alloy.

The enhancement layer 32 is electrically coupled 35 to a positive voltage source (not shown) by a bias conductor 38 (illustrated schematically in Figs. 1 and 2) to provide a positive bias (+) to the enhancement layer.

- 9 -

The positive bias of enhancement layer 32 for the illustrated  $N^+P^{(-)}P^+$  solar cell 10 enhances the movement of charge carriers from the lightly doped base layer to at least one of the heavily doped collection and incident layers. The enhancement layer 32 provides an enhanced depletion region 40 in the base layer 12 and the incident layer 26, as defined by the dashed lines 40a, 40b and 40c in Fig. 2, which is larger than the depletion region in conventional solar cells.

10 In a depletion region, the number of positive carrier holes substantially equals the number of negative carrier electrons. In effect, the influence of the excess charge carriers provided by doping the semiconductor is negated or depleted by the presence of charge carriers  
15 having the opposite polarity within the depletion region. Biasing the enhancement layer 32 to apply an externally generated electric field to the semiconductor draws more charge carriers into the depletion region than that experienced in a conventional solar cell. The enhanced  
20 depletion region 40 formed around the P-N junction when photon radiation impinges on the semiconductor enhances the operating efficiency of the solar cell 10 as described further below.

One possible arrangement of the enhancement layer  
25 32 with the incident electrode strips 28 is shown in Fig. 1. For example, using the MOS structure embodiment, the enhancement layer 32 may be configured as an enhancement grid 42, and the incident electrode strips 28 as an incident electrode grid 44. The very high  
30 resistance to current flow of the enhancement grid 42 electrically isolates grid 42 from the incident electrode grid 44. The incident electrode strips 28 are all electrically coupled together by a photo-current bus bar 46. The load conductor 30 couples the bus bar 46 to  
35 the load or battery bank (not shown) receiving the photo-current I from the collector electrode 24. Similarly, the portions of the enhancement grid 42 are all electrically coupled together by an incident enhancement

- 10 -

bus bar 48. The enhancement bus bar 48 is electrically coupled to a positive biasing voltage source (not shown) by the bias conductor 38.

As previously mentioned, fabrication of the  
5 enhancement grid 42 may be accomplished by using  
established LSI (large scale integrated) fabrication  
technology, such as that used to fabricate MOS  
transistors. For example, a typical solar cell 10 may be  
fabricated as a four inch diameter wafer, although  
10 diameters from one-half inch up to six inches are feasible  
with current technology. A four inch diameter wafer may  
have an overall thickness of 450 microns, with the base  
layer 12 having a thickness of 300-400 microns. Such a  
four inch diameter wafer may have many thousands of  
15 incident electrode strips 28, all electrically coupled  
together with one or more photo-current bus bars 46.  
Similarly, the enhancement layer 32 of grid 42 may  
comprise thousands of portions interspersed between the  
electrode strips 28, with all of the enhancement layer  
20 portions being electrically coupled together with at least  
one enhancement bus bar 48.

In a conventional solar cell having similar  
thickness dimensions, assuming no degradation due to  
radiation (that is due to gamma ray radiation for space  
25 applications which would degrade the carrier lifetime),  
such a solar cell has a minority carrier diffusion length  
on the order of 160 microns. The term "carrier lifetime"  
refers to the time during which a charge carrier, either  
an electron or a hole, travels before it recombines with  
30 an opposite charge carrier in the semiconductor matrix.  
The term "diffusion length" refers to the distance which  
the charge carrier travels during the carrier lifetime.  
This carrier lifetime depends upon the diffusivity of the  
material through which the charge carrier is traveling, as  
35 well as the electrical forces within the material. Thus,  
the solar cell efficiency may be improved if the charge  
carrier is collected at the collector electrode 24 before  
recombination occurs, so the collected charge carrier can

- 11 -

contribute to the photo-current output of the cell. This improvement is realized by operating solar cell 10 as described below.

In operation, using the MOS structure embodiment  
5 for example, a positive polarity bias is applied to the enhancement grid 42 by the biasing conductor 38 to provide an external electric field within the base layer 12. Subjecting the grid 42 to a positive potential creates an enhanced depletion region 40 which is thicker than the  
10 depletion region surrounding a conventional solar cell P-N junction. When the solar cell 10 is exposed to the sun or another photon source, the photons P impinging on the solar cell create electron-hole pairs in the depletion region 40.

15 The enhanced depletion region 40 attracts a larger number of electrons than in conventional solar cells, and many more electrons are directed toward the P<sup>+</sup> collector layer 22. Thus, the larger depletion region 40 enhances the photo-current I and improves the overall  
20 efficiency of solar cell 10 over that of conventional solar cells.

In this manner, the positively biased enhancement layer 32 increases the number of negative charge carriers flowing from the radiated side of the solar cell to the  
25 collector electrode 24, over that of conventional solar cells. This field-induced effect advantageously provides a solar cell 10 having a higher efficiency than other known solar cells. This increased efficiency is expected because the solar spectrum contains considerably more  
30 energy in the range where absorption occurs within the base layer 12. The range of absorption refers to the solar spectral range, with specifically, the AM0 and AM2 solar spectrums being of interest here. The AM0 spectrum concerns the solar irradiance in an outer space  
35 environment, whereas the AM2 spectrum concerns the solar irradiance on the earth's surface for average weather, atmospheric and environmental conditions. Increasing the range of absorption in both the AM0 and AM2 solar

- 12 -

spectrums is particularly advantageous since the solar cell of the present invention may be used in both earth and outer space environments.

The external electric field provided by the enhancement layer 32 is expected to increase the spectral response, that is, the output voltage for all photon wavelengths received by the solar cell, by approximately 25% over that of conventional solar cells. This increase in spectral response translates to an approximate 20% increase in the short circuit current rating of the solar cell of the present invention over the rating of other known solar cells.

The external electric field provided by the enhancement layer 32 also minimizes or virtually eliminates recombination-induced degradation of the solar cell 10. The surface recombination velocity under the enhancement layer 32 is much smaller than that within the incident layer 26. For example, the surface recombination velocity within the  $N^+$  layer 26 may be on the order of  $10^6$  cm/sec, whereas in the depletion zone 40 beneath the enhancement layer 32, the velocity may be on the order of 100 cm/sec. Thus, by confining the incident layer 26 within the base cell contact region 18, the recombination of charge carriers in the  $N^+$  region is advantageously reduced. Specifically, this confinement reduces the horizontal diffusion and recombination of the charge carriers within the incident  $N^+$  layer 26. This results in better performance and significantly improves the stability, reliability and overall lifetime of the solar cell 10.

Use of the optional transparent conductive film for the conductive layer 36 also improves the efficiency of the solar cell 10. The transparent conductive film 36 prevents loss of the photons P in the enhancement layer 32 because there is no internal absorption or reflection, such as would be experienced using an opaque metal for the conductive layer 36. In the illustrated embodiment, all of the photons received by the transparent conductive

layer 36 pass therethrough to the oxide layer 34. Furthermore, some of the photons P are influenced in the  $N^+$  incident region by the transparent coating 36. The transparent layer increases the probability that more  
5 photons impacting the solar cell at an acute angle will pass therethrough, rather than being reflected away.

Referring to Fig. 3, an alternate embodiment of an advanced solar cell 10' constructed in accordance with the present invention is illustrated for converting photon  
10 energy P into photo-current I. The solar cell 10' has a substantially neutral base layer 50 which may be of an intrinsic semiconductor material. However, preferably the base layer 50 is lightly doped as described above for base layer 12 with a first polarity, such as a positive  
15 polarity to form a  $P^{(-)}$  region. The base layer 50 has opposing first and second surfaces, here, oriented as respective incident and collection surfaces 52 and 54. The collection surface 54 has at least one recessed collection contact region 56 and an adjacent collection  
20 biasing region 58.

A heavily doped incident layer 60 lies adjacent the base layer incident surface 52. In the illustrated embodiment, the incident layer 60 is of an extrinsic semiconductor of a second polarity, opposite to the first  
25 polarity, here, being doped to provide an  $N^+$  region. The interface of the  $N^+$  incident layer 60 with the  $P^{(-)}$  base layer 50 provides a P-N junction substantially defined by the base layer incident surface 52. The incident layer 60 is sandwiched between the base layer 50 and an  
30 anti-reflection coating layer 62. A conventional anti-reflection coating may be used. Alternatively, the coating layer 62 may be a transparent conductive film, such as that described above for the conductive layer 36.

To forward bias the solar cell 10' to promote  
35 photo-current flow therethrough, a conventional incident side electrode grid having at least one electrode strip or contact 64 may be used to provide an ohmic contact region. The illustrated incident side grid has plural electrode

- 14 -

strips 64, each electrically coupled to the incident layer 60 and embedded within the coating layer 62. All of the electrode strips 64 are electrically coupled together as schematically illustrated in Fig. 3 by the incident photo-current conductor 66. To forward bias the solar cell 10', the conductor 66 is coupled to a negative voltage source (not shown).

The solar cell 10' has a heavily doped collection layer 70 of the first polarity, illustrated as a P<sup>+</sup> region. The collection layer 70 lies adjacent the base layer collection surface 54, and is substantially confined within the collection contact regions 56. The illustrated N<sup>+</sup>P<sup>(-)</sup>P<sup>+</sup> sandwiching of the respective layers 60, 50 and 70 provides a complementary cell structure. A collection electrode strip or contact 72 of a conductive material is electrically coupled to the collection layer 70 to provide an ohmic contact region for gathering the photo-current I generated by solar cell 10'. The electrode strip 72 may be electrically coupled to the collection layer 70 in a conventional manner with layer 70 sandwiched between the base layer 50 and electrode 72.

A load conductor 74, illustrated schematically in Fig. 3, electrically couples together each of the plural electrode strips 72. The load conductor 74 also delivers the generated photo-current I from the solar cell 10' to a load or storage device (not shown). For the illustrated embodiment, the plurality of collector contact regions 56 may be arranged in the base layer 50 to form a collector electrode grid (not shown), which may be similar to the incident electrode grid 44 illustrated in Fig. 1.

The efficiency of the solar cell 10' is increased over that of the earlier known solar cells by including means for applying an external electric field to the solar cell. This means for applying an external electric field may be an enhancement layer 76 adjacent the base layer collection biasing region 58. In one embodiment, the enhancement layer 76 may comprise a layered MOS structure having an insulating dielectric layer 78, such as an oxide

- 15 -

layer, overlaying the collection biasing region 58 and a portion of the collection layer 70. The MOS structure also has a conductive layer 80 of a conductive material overlaying the dielectric layer 78. A bias conductor 82 is electrically coupled to the conductive layer 80. The arrangement of the enhancement layer 76 of solar cell 10' may be similar to that of the enhancement grid 42 illustrated in Fig. 1.

In an alternate embodiment, the collection enhancement layer 76 may also be a polysilicon gate or an evaporated metal gate, each of which may be fabricated using conventional fabrication techniques. Note, that there is no on/off gating-type function preformed by the enhancement layer. Rather, term "gate" is used herein to convey the idea of a structure similar to these known gates, with this structure functioning as an enhancement layer.

The solar cell 10' may be doped to operate under near-avalanche conditions, that is, near the break down limit of the  $N^+P^{(-)}$  junction, when the enhancement layer 76 is appropriately biased. Establishment of the near-avalanche operating conditions may be empirically determined depending upon the type of semiconductors used. For example, by carefully controlling the doping within the base layer 50, the negative bias supplied to the enhancement layer by conductor 82 may be adjusted to achieve this efficient near-avalanche operation.

In operation, the enhancement layer 76 is negatively biased with a negative voltage applied by conductor 82 to operate the enhancement layer in an enhancement mode. The enhancement mode provides a depletion region 84 within the base layer 50 and the incident layer 60, as defined by the dashed lines 84a, 84b and 84c. The enhanced depletion region 84, that is, enhanced over that of a conventional solar cell, operates in the manner described above for depletion layer 40 of the Fig. 2 embodiment to promote solar cell efficiency.

- 16 -

For example, the enhanced depletion region 84 allows the collection of more charge carriers even when the carrier lifetime is reduced. This advantageously improves the efficiency of the solar cell 10' over that of conventional solar cells. Furthermore, the confinement of the P<sup>+</sup> collection layer 70 within the base layer contact regions 56 minimizes the loss of carriers due to horizontal recombination, such as that suffered by conventional solar cells. Thus, the confinement of the collection layer further serves to improve the efficiency of solar cell 10'.

Referring to Fig. 4, a third embodiment of an advanced solar cell 10" constructed in accordance with the present invention is illustrated for converting solar or other photon energy P into photo-current I. The solar cell 10" has a substantially neutral base layer 90 which may be of an intrinsic semiconductor material, but is preferably of a lightly doped extrinsic semiconductor. The illustrated embodiment is a complementary cell structure wherein the first polarity is chosen as positive such that the base layer 90 is formed of a P<sup>(-)</sup> region.

The base layer 90 has opposing first and second surfaces, with the first surface oriented as an incident surface 92. The incident surface 92 has a recessed incident contact region 94 and an adjoining incident biasing region 96. The second surface of the base layer 90 is a collection surface 98 having a recessed collection contact region 100 and an adjoining collection biasing region 102. Preferably, the base layer 90 has a plurality of incident and collection contact regions 94 and 100.

A heavily doped incident layer 104 of a second polarity, here doped to provide an N<sup>+</sup> region, is substantially confined within the incident contact regions 94. The interface of the N<sup>+</sup> incident layer 104 with the P<sup>(-)</sup> base layer 50 provides a P-N junction within the solar cell 10" which is substantially defined by the walls of the recessed incident contact regions 94. An incident electrode strip or contact 106 is electrically

- 17 -

coupled to the incident layer 104 to provide an ohmic contact region, and may be configured like the incident electrode grid 44 of Fig. 1. A load conductor 108, illustrated schematically in Fig. 4, is electrically  
5 coupled to the electrode strip 106. The conductor 108 provides a return circuit path from a load or storage device (not shown) powered by the electrical energy generated by solar cell 10".

The solar cell 10" has means for applying an  
10 external electric field to the solar cell, including an incident enhancement layer 110 lying adjacent the base layer incident biasing region 96. The enhancement layer 110 may be configured like the enhancement grid 42 shown in Fig. 1. In one embodiment, the enhancement layer 110  
15 comprises a layered MOS structure having a dielectric layer 112, such as an oxide layer, overlaying the incident biasing region 96 and a portion of the incident layer 104. The enhancement layer 110 also includes a conductive layer 114 overlaying the dielectric layer 112. A positive bias  
20 may be applied to the conductive layer 114 via a bias conduit 116 to operate the MOS structure in an enhancement mode.

The solar cell 10" means for applying an external electric field to the solar cell, also includes a heavily  
25 doped collection layer 120 of the first polarity, here doped to provide a P<sup>+</sup> region. The collection layer 120 is substantially confined within the collection contact regions 100 of base layer 90. A collection electrode strip or contact 122 is electrically coupled with the  
30 collection layer 120 to provide an ohmic contact region. The electrode 122 coupled the collection layer 120 to the load or storage device via a load conductor 123, illustrated schematically in Fig. 4. The plural collection electrodes 122 may be configured like the  
35 incident electrode grid 44 of Fig. 1.

The solar cell 10" also has a collection enhancement layer 124 adjacent the collection biasing region 102 of base layer 90. The enhancement layer 124

may be configured like the enhancement grid 42 shown in Fig. 1. In one embodiment, the collection enhancement layer 124 may be a layered MOS structure having an insulating dielectric layer 126, such as an oxide layer, overlaying the collection biasing region 102 and a portion of the collection layer 120. The MOS structure embodiment also has a conductive layer 128 overlaying the dielectric layer 126. This MOS structure embodiment may be as described above with respect to the embodiment of Fig. 3.

In an alternate embodiment, the collection enhancement layer 124 may be a polysilicon gate or an evaporated metal gate, as described above for enhancement layer 76 for solar cell 10' of Fig. 3.

In operation, the enhancement layers 110 and 124 are biased for operation in an enhancement mode. A negative bias is applied via conductor 130 to the collection enhancement layer 124. This provides a collection depletion region 132, defined by dashed line 132a, in the base layer 90 between adjacent collection regions 100. A positive bias is applied to the incident enhancement layer 110 via conductor 116 to provide an incident depletion layer 134 within the base layer 90 and the incident layer 104. The incident depletion region is defined by dashed lines 134a, 134b and 134c. The depletion regions 132 and 134 enhance the solar cell efficiency as described above by allowing more carriers to be collected before recombination than that experienced using conventional solar cells. Fabrication of the solar cell 10" of Fig. 4 may be accomplished using conventional double-sided wafer processing, which may be more economical in some applications than in others.

Having illustrated and described the principles of our invention with respect to several preferred embodiments, it should be apparent to those skilled in the art that our invention may be modified in arrangement and detail without departing from such principles. For example, other semiconductors such as germanium, may be employed, as well as other suitable enhancement layers for

applying an external field to the solar cell.

Furthermore, while a complementary solar cell structure having  $N^+P^{(-)}P^+$  regions is illustrated, a solar cell having  $P^+N^-N^+$  regions may also be used with the enhancement

5 layers being biased opposite to that described above.

Other arrangements of the collection and incident contact regions are also possible, such as a relative staggering of the illustrated opposing collection and incident contact regions shown in Fig. 4. We claim all such

10 modifications falling within the scope and spirit of the following claims.

- 20 -

We claim:

1. A photovoltaic cell comprising:  
a layered extrinsic semiconductor having a  
5 substantially neutral base layer sandwiched between two  
heavily doped layers having opposite polarities to form a  
P-N junction within the semiconductor; and  
means for applying an externally generated  
electric field to the semiconductor to enhance a depletion  
10 region formed around the P-N junction when photon  
radiation impinges on the semiconductor.

2. A photovoltaic cell according to claim 1  
wherein the semiconductor comprises a lightly doped base  
15 layer of a first polarity having opposing incident and  
collection surfaces one of which has a recessed contact  
region adjoining a biasing region, and one of the two  
heavily doped layers comprises a collection layer of the  
first polarity adjacent the base layer collection surface,  
20 and the other of the two heavily doped layers comprises an  
incident layer of a second polarity laying adjacent the  
base layer collection surface, with one of the collection  
and incident layers being substantially confined within  
the base layer contact region.

25  
3. A photovoltaic cell according to claim 2  
wherein the means for applying an externally generated  
electric field to the semiconductor comprises an  
enhancement layer adjacent the base layer biasing region.

30

4. A solar cell comprising:  
a lightly doped base layer of semiconductor  
material in which solar energy generates charge carriers,  
35 the base layer of a first polarity having opposing  
incident and collection surfaces with at least one of said  
surfaces having a contact region and biasing region;

- 21 -

a heavily doped collection layer of the first polarity adjacent the base layer collection surface;

a heavily doped incident layer of a second polarity opposite the first polarity, the incident layer  
5 being adjacent the base layer collection surface;

at least one of the collection and incident layers being substantially confined to the base layer contact region; and

an enhancement layer adjacent the base layer  
10 biasing region biased for enhancing movement of charge carriers from the lightly doped base layer to at least one of the heavily doped collection and incident layers.

5. A solar cell according claim 4 wherein the  
15 base layer contact region is recessed relative to the biasing region, and at least one of the collection and incident layers is substantially confined within the recessed contact region.

20 6. A solar cell according claim 4 wherein the enhancement layer comprises a layered metal oxide semiconductor (MOS) structure having a dielectric layer adjacent the base layer biasing region and a conductive layer overlaying the dielectric layer.

25

7. A solar cell according to claim 6 wherein the conductive layer comprises a transparent conductive film.

8. A solar cell according to claim 7 wherein the  
30 transparent conductive film is of a lead-tin oxide alloy.

9. A solar cell according to claim 4 wherein the first polarity is positive and the second polarity is negative.

35

10. A solar cell according to claim 4 wherein the base layer incident surface has the contact and biasing regions.

11. A solar cell according to claim 4 wherein the collection surface has the contact and biasing regions.

5

12. A solar cell according to claim 11 wherein the base layer has a doping level sufficient to support near avalanche condition operation at an interface of the base layer and the collection layer when the enhancing layer is sufficiently biased to induce avalanche operation.

13. A solar cell according to claim 11 wherein the enhancing layer adjacent the collection surface biasing region comprises a polysilicon gate.

14. A solar cell according to claim 11 wherein the enhancing layer adjacent the collection surface biasing region comprises an evaporated metal gate.

20

15. A solar cell according to claim 4 wherein:  
the incident surface has an incident contact region and an incident biasing region;

the collection surface has a collection contact region and a collection biasing region;

the incident layer is substantially confined within the incident contact region;

the collection layer is substantially confined within the collection contact region;

the enhancing layer comprises an incident enhancing layer adjacent the incident biasing region; and

the solar cell further includes a collection enhancing layer adjacent the collection biasing region.

16. A method of converting solar energy into electrical energy, comprising the steps of:

providing a layered extrinsic semiconductor in which solar energy generates charge carriers, the

35

semiconductor having a substantially neutral base layer sandwiched between two heavily doped layers of opposite polarities to form a P-N junction within the semiconductor;

5           irradiating the semiconductor with solar energy in the form of solar photon radiation; and

          applying an externally generated electric field to the semiconductor to enhance a depletion region formed around the P-N junction when photon radiation impinges on  
10 the semiconductor and to enhance the movement of charge carriers from the base layer to one of the heavily doped layers.

          17. A method according to claim 16 wherein:  
15           the providing step comprises the step of providing a semiconductor having an enhancement layer adjacent a portion of at least one of the two heavily doped layers; and

          the applying step comprises the step of biasing  
20 the enhancement layer with a voltage to provide the externally generated electric field to the semiconductor.

          18. A method according to claim 16 wherein:  
          the providing step comprises the step of  
25 providing a semiconductor having a first enhancement layer adjacent a portion of one of the two heavily doped layers and a second enhancement layer adjacent a portion of the other of the two heavily doped layers; and

          the applying step comprises the steps of biasing  
30 the first enhancement layer with a voltage opposite in polarity to that of the heavily doped layer adjacent the first enhancement layer, and biasing the second enhancement layer with a voltage opposite in polarity to that of the heavily doped layer adjacent the second  
35 enhancement layer, to provide the externally generated electric field to the semiconductor.

**AMENDED CLAIMS**

[received by the International Bureau on 28 September 1992 (28.09.92);  
original claims 1-18 amended; new claims 19 and 20 added;  
remaining claims unchanged (5 pages)]

We claim:

1. A photovoltaic cell comprising:  
a layered extrinsic semiconductor having a  
substantially neutral base layer sandwiched between two  
5 heavily doped layers having opposite conductivity types to  
form a P-N junction within the semiconductor; and  
means for applying an externally generated  
electric field to the semiconductor to enhance a depletion  
region formed around the P-N junction to extend into the  
10 base layer when photon radiation impinges on the  
semiconductor.

2. A photovoltaic cell according to claim 1  
wherein the semiconductor comprises a lightly doped base  
15 layer of a first conductivity type having opposing  
incident and collection surfaces, one of which has a  
recessed contact region adjoining a biasing region, and  
one of the two heavily doped layers comprises a collection  
layer of the first conductivity type adjacent the base  
20 layer collection surface, and the other of the two heavily  
doped layers comprises an incident layer of a second  
conductivity type lying adjacent the base layer collection  
surface, with one of the collection and incident layers  
being substantially confined within the base layer contact  
25 region.

3. A photovoltaic cell according to claim 2  
wherein the means for applying an externally generated  
electric field to the semiconductor comprises an  
30 enhancement layer adjacent the base layer biasing region.

4. A solar cell comprising:  
a lightly doped base layer of semiconductor  
material in which solar energy generates charge carriers,  
35 the base layer being of a first conductivity type having  
opposing incident and collection surfaces with at least  
one of said surfaces having a contact region and biasing  
region;

-25-

a heavily doped collection layer of the first conductivity type adjacent the base layer collection surface;

5 a heavily doped incident layer of a second conductivity type opposite the first conductivity type adjacent the base layer collection surface;

at least one of the collection and incident layers being substantially confined to the base layer contact region; and

10 an enhancement layer adjacent the base layer biasing region biased for enhancing movement of charge carriers from the lightly doped base layer to at least one of the heavily doped collection and incident layers.

15 5. A solar cell according claim 4 wherein the base layer contact region is recessed relative to the biasing region, and at least one of the collection and incident layers is substantially confined within the recessed contact region.

20 6. A solar cell according claim 4 wherein the enhancement layer comprises a layered metal oxide semiconductor (MOS) structure having a dielectric layer adjacent the base layer biasing region and a conductive  
25 layer overlaying the dielectric layer.

7. A solar cell according to claim 6 wherein the conductive layer comprises a transparent conductive film.

30 8. A solar cell according to claim 7 wherein the transparent conductive film is of a lead-tin oxide composition.

35 9. A solar cell according to claim 4 wherein the first conductivity type is positive and the second conductivity type is negative.

-26-

10. A solar cell according to claim 4 wherein the base layer incident surface has the contact and biasing regions.

5 11. A solar cell according to claim 4 wherein the collection surface has the contact and biasing regions.

10 12. A solar cell according to claim 11 wherein the base layer has a doping level sufficient to support near avalanche condition operation at an interface of the base layer and the collection layer when the enhancing layer is sufficiently biased to induce avalanche operation.

15

13. A solar cell according to claim 11 wherein the enhancing layer lies adjacent the collection surface biasing region, and the enhancing layer comprises a polysilicon gate.

20

14. A solar cell according to claim 11 wherein the enhancing layer lies adjacent the collection surface biasing region, and the enhancing layer comprises an evaporated metal gate.

25

15. A solar cell according to claim 4 wherein:  
the incident surface has an incident contact region and an incident biasing region;

30 the collection surface has a collection contact region and a collection biasing region;

the incident layer is substantially confined within the incident contact region;

the collection layer is substantially confined within the collection contact region;

35 the enhancing layer comprises an incident enhancing layer adjacent the incident biasing region; and the solar cell further includes a collection enhancing layer adjacent the collection biasing region.

-27-

16. A method of converting solar energy into electrical energy, comprising the steps of:

providing a layered extrinsic semiconductor in which solar energy generates charge carriers, the  
5 semiconductor having a substantially neutral base layer sandwiched between two heavily doped layers of opposite conductivity types to form a P-N junction within the semiconductor;

10 irradiating the semiconductor with solar energy in the form of solar photon radiation; and

applying an externally generated electric field to the semiconductor to enhance a depletion region formed around the P-N junction when photon radiation impinges on the semiconductor and to enhance the movement of charge  
15 carriers from the base layer to one of the heavily doped layers.

17. A method according to claim 16 wherein:

the providing step comprises the step of  
20 providing a semiconductor having an enhancement layer adjacent a portion of at least one of the two heavily doped layers; and

the applying step comprises the step of biasing the enhancement layer with a voltage to provide the  
25 externally generated electric field to the semiconductor.

18. A method according to claim 16 wherein:

the providing step comprises the step of  
30 providing a semiconductor having a first enhancement layer adjacent a portion of one of the two heavily doped layers and a second enhancement layer adjacent a portion of the other of the two heavily doped layers; and

the applying step comprises the steps of biasing the first enhancement layer with a voltage opposite in  
35 polarity to that of the heavily doped layer adjacent the first enhancement layer, and biasing the second enhancement layer with a voltage opposite in polarity to that of the heavily doped layer adjacent the second

-28-

enhancement layer, to provide the externally generated electric field to the semiconductor.

19. A photovoltaic cell according to claim 2,  
5 further including a conductive electrode overlying and electrically coupled to the one of the collection and incident layers substantially confined within the base layer contact region for providing a path for photo-current generated by the cell when photon radiation  
10 impinges on the semiconductor.

20. A solar cell according to claim 5, further including a conductive electrode overlying and electrically coupled to the one of the collection and  
15 incident layers substantially confined within the base layer contact region for providing a path for photo-current generated by the cell when photon radiation impinges on the semiconductor.

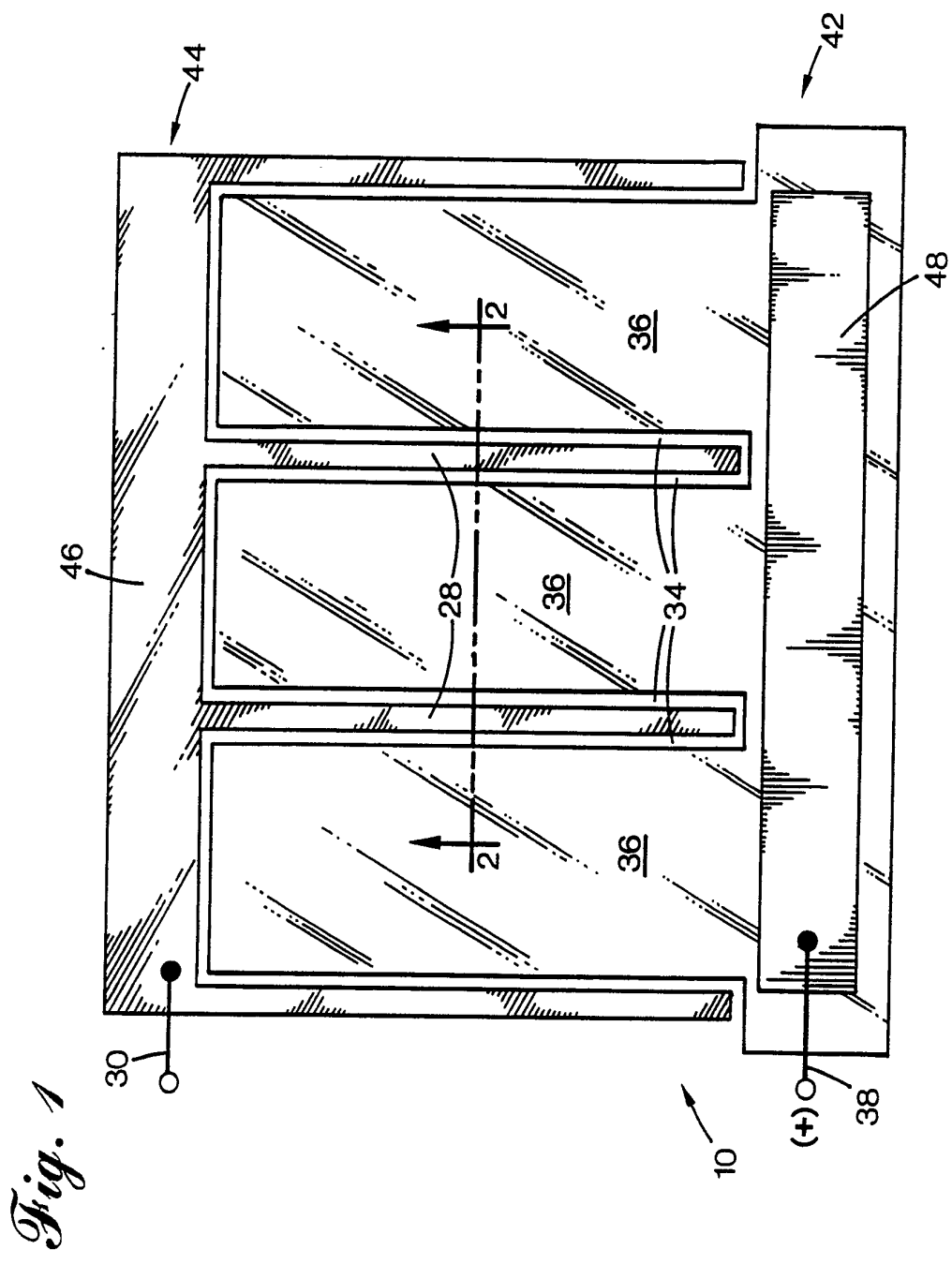


Fig. 1







# INTERNATIONAL SEARCH REPORT

International application No.  
PCT/US92/03434

**A. CLASSIFICATION OF SUBJECT MATTER**

IPC(5) :H01L 31/06  
US CL :136/255

According to International Patent Classification (IPC) or to both national classification and IPC

**B. FIELDS SEARCHED**

Minimum documentation searched (classification system followed by classification symbols)

U.S. : 357/30A, 30J

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

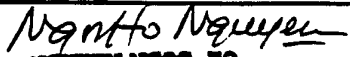
**C. DOCUMENTS CONSIDERED TO BE RELEVANT**

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	US, A, 3,928,073 (BESSON ET AL) 23 December 1975.	1-18
A	JP, A, 58-98987 (TSUDA) 13 June 1983.	1-18

Further documents are listed in the continuation of Box C.       See patent family annex.

<p>* Special categories of cited documents:</p> <p>"A" document defining the general state of the art which is not considered to be part of particular relevance</p> <p>"E" earlier document published on or after the international filing date</p> <p>"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)</p> <p>"O" document referring to an oral disclosure, use, exhibition or other means</p> <p>"P" document published prior to the international filing date but later than the priority date claimed</p>	<p>"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principles or theory underlying the invention</p> <p>"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone</p> <p>"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art</p> <p>"&amp;" document member of the same patent family</p>
---	--

Date of the actual completion of the international search <p style="text-align: center;">16 JULY 1992</p>	Date of mailing of the international search report <p style="text-align: center; font-size: 1.2em;">28 JUL 1992</p>
--	--

Name and mailing address of the ISA/ Commissioner of Patents and Trademarks Box PCT Washington, D.C. 20231 Facsimile No. NOT APPLICABLE	Authorized officer <div style="text-align: right; font-family: cursive;">   <b>AARON WEISSTUCH</b>  <b>INTERNATIONAL DIVISION</b> </div> Telephone No. (703) 308-3326
---	---