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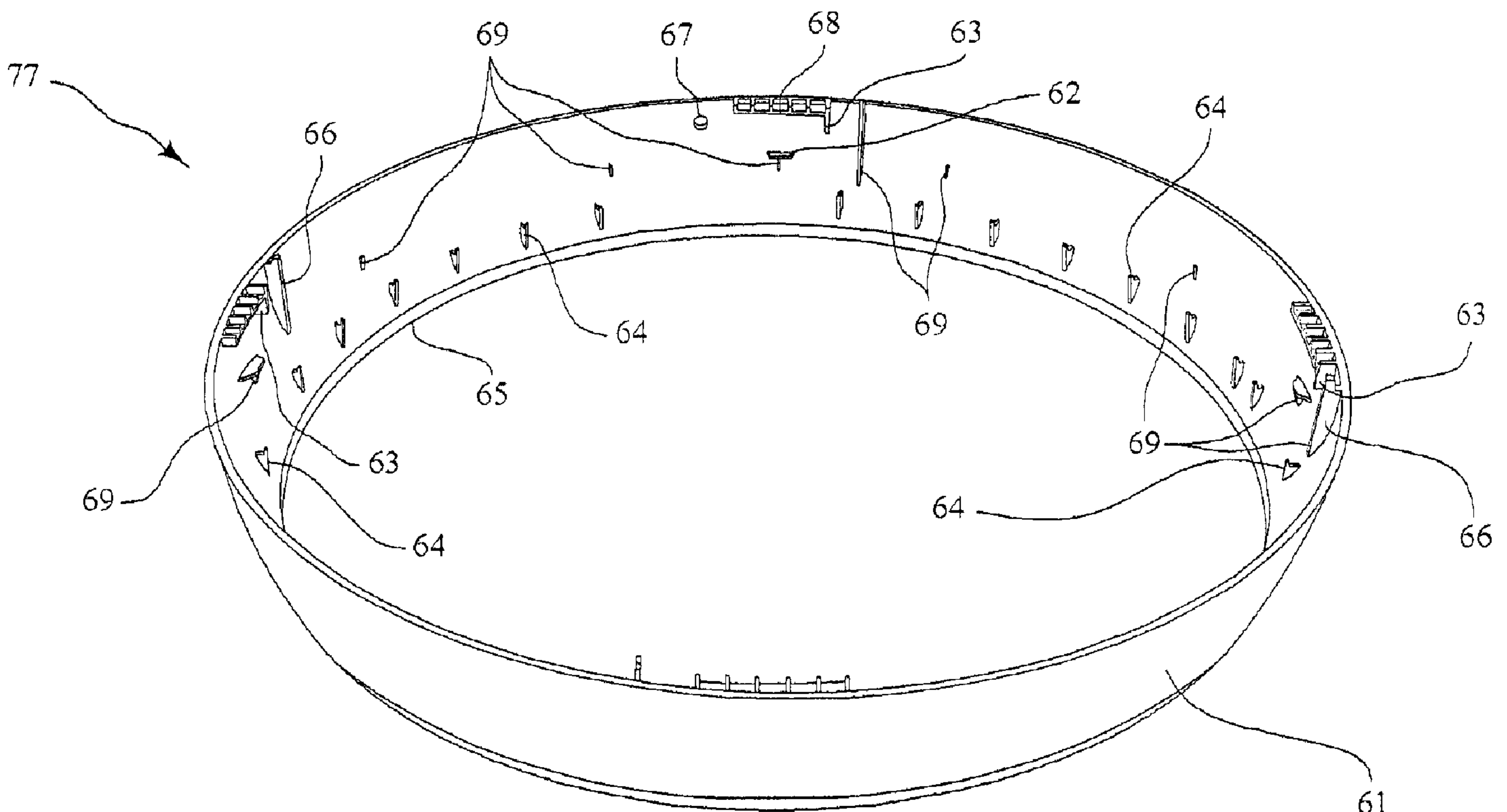
(72) Inventeurs/Inventors:
RUSSELLO, THOMAS, US;
AKINRELE, DYLAN A., US;
MONTEIRO, DAVID S., US;
BIELLO, KENNETH W., US

(73) Propriétaire/Owner:
GENLYTE THOMAS GROUP LLC, US

(74) Agent: SMART & BIGGAR

(54) Titre : ANNEAU DE GARNITURE FRONTAL POUR LUMINAIRE ANTI-VANDALISME

(54) Title: FRONT TRIM RING FOR A VANDAL RESISTANT LUMINAIRE



(57) Abrégé/Abstract:

A trim ring for a vandal resistant luminaire, the trim ring is disposed about an electrical component housing and a lens and holds the lens to the electrical component housing. The trim ring is designed to protect the luminaire by absorbing physical shock exerted on the luminaire and provide an aesthetic pleasing design. Twist locks depend from an inner annular surface of the trim ring which cooperate with retaining legs on the electrical component housing providing for access to the internal components of the luminaire.

(57) **Abrégé(suite)/Abstract(continued):**
resistant luminaire.

ABSTRACT

A trim ring for a vandal resistant luminaire, the trim ring is disposed about an electrical component housing and a lens and holds the lens to the electrical component housing. The trim ring is designed to protect the luminaire by absorbing physical shock exerted on the luminaire and provide an aesthetic pleasing design. Twist locks depend from an inner annular surface of the trim ring which cooperate with retaining legs on the electrical component housing providing for access to the internal components of the vandal resistant luminaire.

53873-91D

FRONT TRIM RING FOR A VANDAL RESISTANT LUMINAIRE

This application is a divisional of Canadian Patent Application
No. 2,586,494 filed April 27, 2007.

FIELD OF INVENTION

The present invention relates to luminaires or more specifically an aesthetic and physical shock absorbing front trim ring for a vandal-resistant luminaire.

BACKGROUND OF THE INVENTION

5 Many existing public locations, both indoor and outdoor, have luminaires installed. Even though these luminaires are intended to benefit the public they are often times an annoyance for a would be vandal or thief. Therefore, luminaires have long have been targeted for disablement or destruction by vandals, thieves, and others seeking to reduce the amount of light present in a given locale. Luminaire electrical component housings and lamps contained within the electrical
10 component housings of such luminaires are typically fragile in construction. Physical impact or even mere jarring can disable a luminaire or even destroy a portion thereof. The damage can occur to the electrical component housing, lamp, lens, or other component thereby extinguishing the light emitted by the luminaire. Attempts have been made to address this problem for those seeking to maintain the functional status of a luminaire in a public place. This has been
15 addressed by constructing armored luminaires which have an armored electrical component housing or by placing the luminaire out of reach to the public. However, the armor has tended to make the luminaire less aesthetic than desired and the locating of the luminaires out of reach often times decreases the ability of the luminaire to light a desired area. The armor and location of the luminaires has also tended to increase maintenance costs associated with keeping the

luminaires operational. Recently plastics have been used in the construction of vandal resistant luminaires, however their configuration has not provided the resistance to tampering as is desired.

Thus a need continues to exist for luminaires to resist the attempts of vandals, would-be thieves, and the like from destroying the luminaire or extinguishing the light emitted thereby while providing adequate light, a more aesthetic luminaire, and a means for maintaining the luminaire without excessive maintenance costs.

SUMMARY OF THE INVENTION

10 The present invention relates to a front trim ring for use in a vandal resistant luminaire intended for use in a public area and designed to resist physical damage from impact while providing adequate light, an aesthetic luminaire, and an economic means for maintenance. The luminaire trim ring is designed to absorb physical shock placed on the luminaire, hold and seal the lens to a housing with electrical components contained therein, provide ease of access to the
15 electrical components, and provide for an aesthetically pleasing luminaire.

Preferably the front trim ring is comprised of a polycarbonate material and more preferably an ultraviolet stabilized polycarbonate material. The preferred method of manufacture is injection molding. The trim ring preferably has a bezel configuration with a twist locking device for retaining a lens to an electrical component housing creating an aesthetic seamless
20 outer surface while eliminating pry or holding points about or between the housing and lens. The front trim ring is configured to retain a lens snugly against an optional gasket on the housing creating a seal there between and to absorb physical shock exerted on the front trim ring to protect the lens and housing from impact. Optionally, a front face covering a portion of or

53873-91D

forming a design on the lens may be incorporated into the front trim ring.

Alternatively, a front face covering may provide a graphical display area about the lens or other design.

In one aspect, there is provided a vandal resistant luminaire,

- 5 comprising: an electrical component housing having a plurality of retaining legs proximate a round front opening, said electrical component housing having at least one lamp socket and associated wiring contained therein; a lens having a round rear opening proximate said round front opening in said electrical component housing; and a front trim ring surrounding said opening of said electrical component housing
- 10 and said lens, said front trim ring having twist locks extending from an inner annular surface with upwardly sloping top surfaces positioned to engage said plurality of retaining legs.

BRIEF DESCRIPTION OF THE DRAWINGS

FIG. 1 is a perspective view of a vandal resistant luminaire showing external components thereof and positioning of the front trim ring within the luminaire;

FIG. 2 is an exploded view of the vandal resistant luminaire showing the placement of the front trim ring of FIG. 1 therein;

FIG. 3 is a perspective view of the front trim ring of FIG. 1 showing the internal structure for engaging a housing and lens;

FIG. 4 is a perspective view of the front trim ring of FIG. 1 having a lens mounted therein;

FIG. 5A is cutaway view of the trim ring of FIG. 1 showing it removed from a portion of the housing for receiving same;

FIG. 5B is cutaway view of the trim ring of FIG. 1 showing it engaged with a portion of the housing;

FIG. 6 is a perspective view of an alternative embodiment of a front trim ring showing the internal structure for engaging a housing and lens;

FIG. 7 is a perspective view of an alternative embodiment of a front trim ring showing an open eyelid cover having a graphical display area; and

FIG. 8 is a perspective view of yet another embodiment of a front trim ring showing a grid about a lens.

DETAILED DESCRIPTION

The present invention relates to a front trim ring for use in a vandal resistant luminaire intended for use in a public area and designed to resist physical damage from impact while providing adequate light, an aesthetic luminaire, and an economic means for maintenance. The luminaire front trim ring depicted in the various figures is selected solely for the purpose of illustrating the invention. Other and different front trim rings may utilize the inventive features described herein. Reference to the Figures showing embodiments are made only for descriptive purposes and are not intended to limit the scope of the claims and disclosure herein.

FIG. 1 shows the external components of vandal resistant luminaire 10. Rear trim ring 12 covers a portion of electrical component housing 14 providing an aesthetically pleasing rear side of luminaire 10 while increasing security of luminaire 10 by providing a smooth outer side surface mounting flush against a wall or ceiling reducing hold and pry points. Electrical component housing 14 has an outwardly extending rim 24 visible in fully assembled luminaire 10 between rear trim ring 12 and front trim ring 16. Front trim ring 16 surrounds an outer portion of lens 18 and electrical component housing 12 and locks onto electrical component housing 14 and is held in a locked position with locking fastener 19 extending through locking fastener receptacle 21 in front trim ring 16. Front trim ring 16 holds lens 18 to electrical component housing 14 providing a smooth outer surface for vandal resistant luminaire 10. Front trim ring 16 preferably has a polycarbonate material, an ultraviolet stabilized material, or both and is preferably formed by an injection mold process.

FIG. 2 shows the internal components of vandal resistant luminaire 10 and the placement of front trim ring 16 therein. Rear trim ring 12 is removed from electrical component housing 14 showing the outer configuration of electrical component housing 14 and cooperation between

rear trim ring 12, outer rim 24 of electrical component housing 14, and front trim ring 16. Lamp holder assembly 15 attaches within electrical component housing 14 and has lamp socket 20 on a front surface. The front surface of lamp holder 15 is preferably comprised of a reflective material. Front trim ring 16 holds lens 18 to electrical component housing 14 with gasket 17 there between providing a smooth outer surface for vandal resistant luminaire 10. Gasket 17 is placed about gasket ring 28, both of which are shown having a continuously round configuration, on electrical component housing 14. Front trim ring 16 has twist locks 26 with sloping surfaces for securing about electrical component housing 14 and locking thereto with locking fastener 19 extending into locking fastener receptacle 21 in front trim ring 16. Lens 18 has outer lip 22 that cooperates with front trim ring 16 on a front surface and gasket 17 on a rear surface.

FIGs. 3 and 4 show the internal structure of front trim ring 16 and the cooperation between front trim ring 16 and lens 18. Front trim ring 16 has a shock absorbing bezel configuration. In this embodiment, the shock absorbing configuration includes lens contact projections 37 extending inwardly from and spaced about the internal surface of front trim ring 16. Contact projections 37 contact the outer edge of outer lip 22 of lens 18 and provide a space between the inner wall of outer bezel configured wall 31 and lens 18 as shown in FIG. 4. Lock guides 36 depend from side wall 31 of front trim ring 16 and have a portion projecting beyond the side wall 31. In the embodiment shown, lens contact projections 37 are unitary with lock guides 36. This space improves the shock absorbing capacity of front trim ring 16 by allowing front trim ring 16 to deform prior to the contact between inner wall of outer bezel configured wall 31 and lens 18. This deformation of trim ring 16 absorbs energy of a shock placed thereon prior to side impact with lens 18 thus reducing the shock thereto. Twist locks 26 have a substantially flat sloping surface for securing about electrical component housing 14. Twist

stops 33 depend from the sloping surface of twist locks 26 providing an on stop functionality.

Lens retainers 34, shown in the form of a series of annular flanges in this embodiment, depend from proximate a front opening toward twist locks 26. Lens retainers 34 have outers edge that cooperate with a slot in the rear side of outer lip 22 of lens 18. Lens retaining tabs 32 cooperate
 5 with the outer edge of outer lip 22 holding lens 18 adjacent lens retainers 34. Lens contact projections 37 are shown extending from lens retaining tabs 32. Locking fastener aperture 21 aligns with a locking fastener 19 in electrical component housing 14 when front trim ring 16 is fully engage with electrical component housing 14.

FIGs. 5A and 5B show the cooperation between front trim ring 16 and electrical
 10 component housing 14. FIG. 5A shows front trim ring 16 spaced apart from electrical component housing 14 while FIG. 5B shows it engaged thereon. Twist locks 26 having twist stops 33 are shown engaging retaining leg 52 on electrical component housing 14. Twist stops 33 depend from the sloping surface of twist locks 26 providing an on stop functionality of front trim ring 16 when it is fully engaged on electrical component housing 14. The slope of the
 15 surface of twist locks 26 is such that a clockwise rotation of front trim ring 16 on electrical component housing 14 pulls trim ring 16 toward electrical component housing 14. At the point of full engagement, the rear of front trim ring 16 is adjacent outwardly extending rim 24 on electrical component housing 14 and locking fastener 19 aligns with locking fastener receptacle 21 in front trim ring 16. Locking fastener 19 is backed out of electrical component housing 14
 20 into locking fastener receptacle 21 locking front trim ring 16 onto electrical component housing 14. In the embodiment shown here, locking fastener 19 is in the form of a star bolt requiring a special tool for removal adding to the security of vandal resistant luminaire 10. However, it is to be understood that any fastener could be used in place of locking fastener 19. Lock guides 36

depend from the inner side of wall 31 of front trim ring 16 and have a portion projecting beyond the side wall 31 which cooperate with lock guide slots 51 in electronic component housing 14.

Lens contact projections 37 are unitary with lock guides 36 and depend upward from a bottom portion thereof. Lens contact projections 37 are shown extending from lens retaining tabs 32 and independently spaced about the inner side of side wall 31. Slots 53 are shown in a lower side of outwardly extending rim 24 which cooperate with an optional rear trim ring 12. When front trim ring 16 is engaged on electronic component housing 14, it surrounds gasket 17 residing on an outer rim of electrical component housing 14. Lens retainers 34 are a series of annular flanges extending from proximate a front opening toward twist locks 26.

FIG. 6 shows another embodiment of a front trim ring. Front trim ring 61 has twist locks 68 having twist stops 63. Twist stops 63 depend from the sloping surface of twist locks 68 providing an on stop functionality of front trim ring 61 when it is fully engaged on electrical component housing 14. The slope of the surface of twist locks 68 is such that a clockwise rotation of front trim ring 61 on electrical component housing 14 pulls trim ring 16 toward electrical component housing 14. At the point of full engagement, the rear of front trim ring 61 is adjacent outwardly extending rim 24 on electrical component housing 14 and locking fastener 19 aligns with locking fastener receptacle 67 in front trim ring 61. Lock guides 66 depend from the inner side of wall 77 of front trim ring 61 and have a portion projecting beyond the side wall 77 which cooperate with lock guide slots 51 in electronic component housing 14. A portion of lens contact projections 69 are unitary with lock guides 66 and depend from a front portion thereof. A portion of lens contact projections 69 are shown extending from lens retaining tabs 62 and others placed about an inner side of side wall 77. When front trim ring 61 is engaged on electronic component housing 14, it surrounds gasket 17 residing on an outer rim of electrical

component housing 14. Lens retainers 64 are a series of retaining spurs extending from an inner annular surface of side wall 77 proximate a front opening of front trim ring 61 and extend toward twist locks 68.

FIGs. 7 and 8 show alternative fronts on a front trim ring. In FIG. 7, front trim ring 70 is
 5 an open eyelid cover having annular side wall 71 in a substantially bezel configuration. Extending inward from annular side wall 71 is a graphical display divider 73 separating the illumination of a lamp contained therein into two distinct areas. A graphical display area 75 is provided about the lens and is defined with graphical outer trim 76 and graphical display divider 73 and forms the open eyelid. Graphical outer trim 76 depends inward from annular side wall 71
 10 defining the outer perimeter of graphical display area 75. Graphical display area 75 can incorporate any type of graphical overlay, preferably transparent or translucent, such as a logo, an illuminated scene, or even an advertisement. The other area defined by graphical display divider 73 is illumination area 74 which has outer trim 72 extending inward from annular side wall 71 defining the outer perimeter of illumination area 74. FIG. 8 shows vandal resistant
 15 luminaire 80 having a grid pattern about lens 84. The grid pattern is formed with cross members 85 extending inward from annular side wall 81. Luminaires 70 and 80 provide examples of embodiments of alternative lens covering portions of the front trim ring, persons having ordinary skill in the art may provide yet other embodiments without departing from the scope of the claims herein as such will become evident upon reading this disclosure.

53873-91D

CLAIMS:

1. A vandal resistant luminaire, comprising:

an electrical component housing having a plurality of retaining legs proximate a round front opening, said electrical component housing having at least one lamp socket and associated wiring contained therein;

a lens having a round rear opening proximate said round front opening in said electrical component housing; and

a front trim ring surrounding said opening of said electrical component housing and said lens, said front trim ring having twist locks extending from an inner annular surface with upwardly sloping top surfaces positioned to engage said plurality of retaining legs.

2. The vandal resistant luminaire of claim 1 wherein said twist locks have associated twist stops which engage said retaining legs of said electrical component housing.

3. The vandal resistant luminaire of claim 2 wherein said twist stops depend from said sloping surface of said twist locks.

4. The vandal resistant luminaire of claim 1 wherein said upwardly slope of twist locks on said front trim ring is such that clockwise rotation of said front trim ring on said electrical component housing forces said front trim ring towards said electrical component housing.

5. The vandal resistant luminaire of claim 4 wherein said electrical component housing further has an outwardly extending trim, said front trim ring adjacent said outwardly extending rim when fully rotated in said clockwise rotation.

6. The vandal resistant luminaire of claim 5 wherein said electrical component housing further has a locking fastener, said front trim ring further has a locking fastener receptacle, and further wherein when said front trim ring is fully

53873-91D

rotated in said clockwise rotation on said electrical component housing, said locking fastener of said electrical component housing aligns with said locking fastener receptacle of said front trim ring.

7. The vandal resistant luminaire of claim 1 further comprising a plurality of
5 annular flange lens retainers extending along a side wall of said front trim ring towards said twist locks, said lens retainers spaced inwardly from the interior surface wall of said front trim ring.

8. The vandal resistant luminaire of claim 1 wherein said front trim ring includes a plurality of lock guides depending from the side wall of said front trim ring
10 and extending below said side wall and into corresponding lock guide slots formed in said electronic component housing.

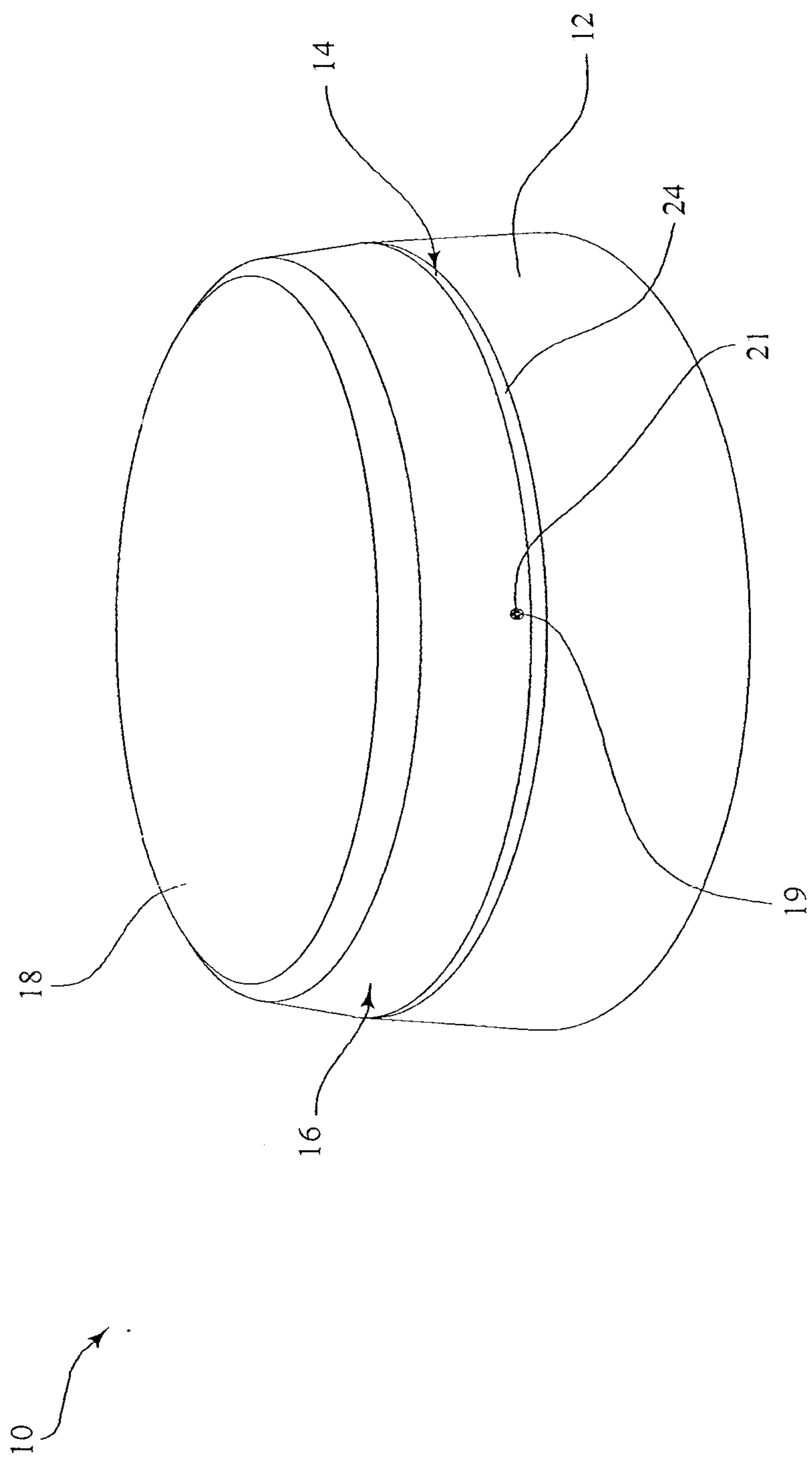


FIG. 1

GL-FTR/CDA

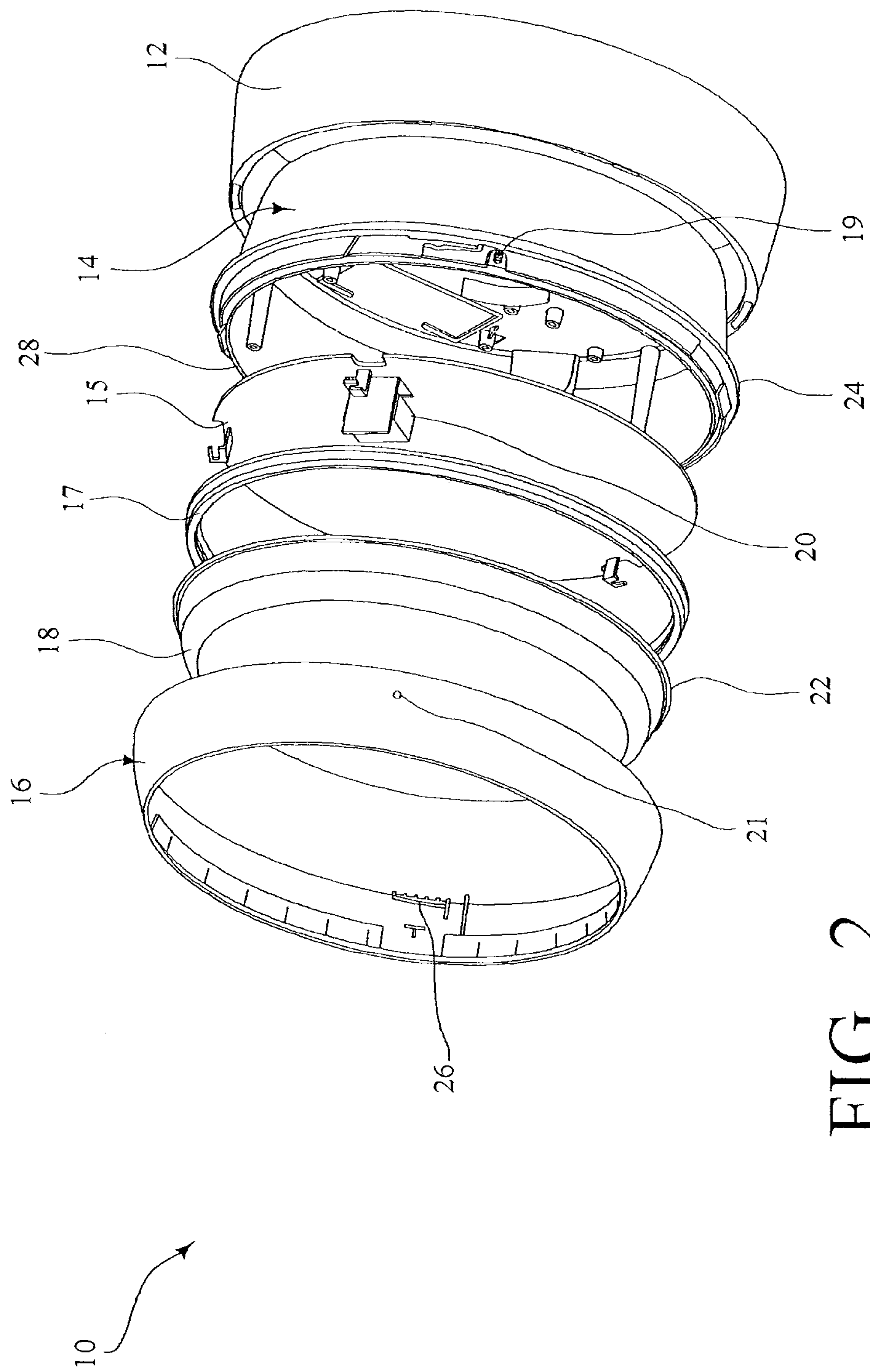


FIG. 2

GL-FTR/cDA

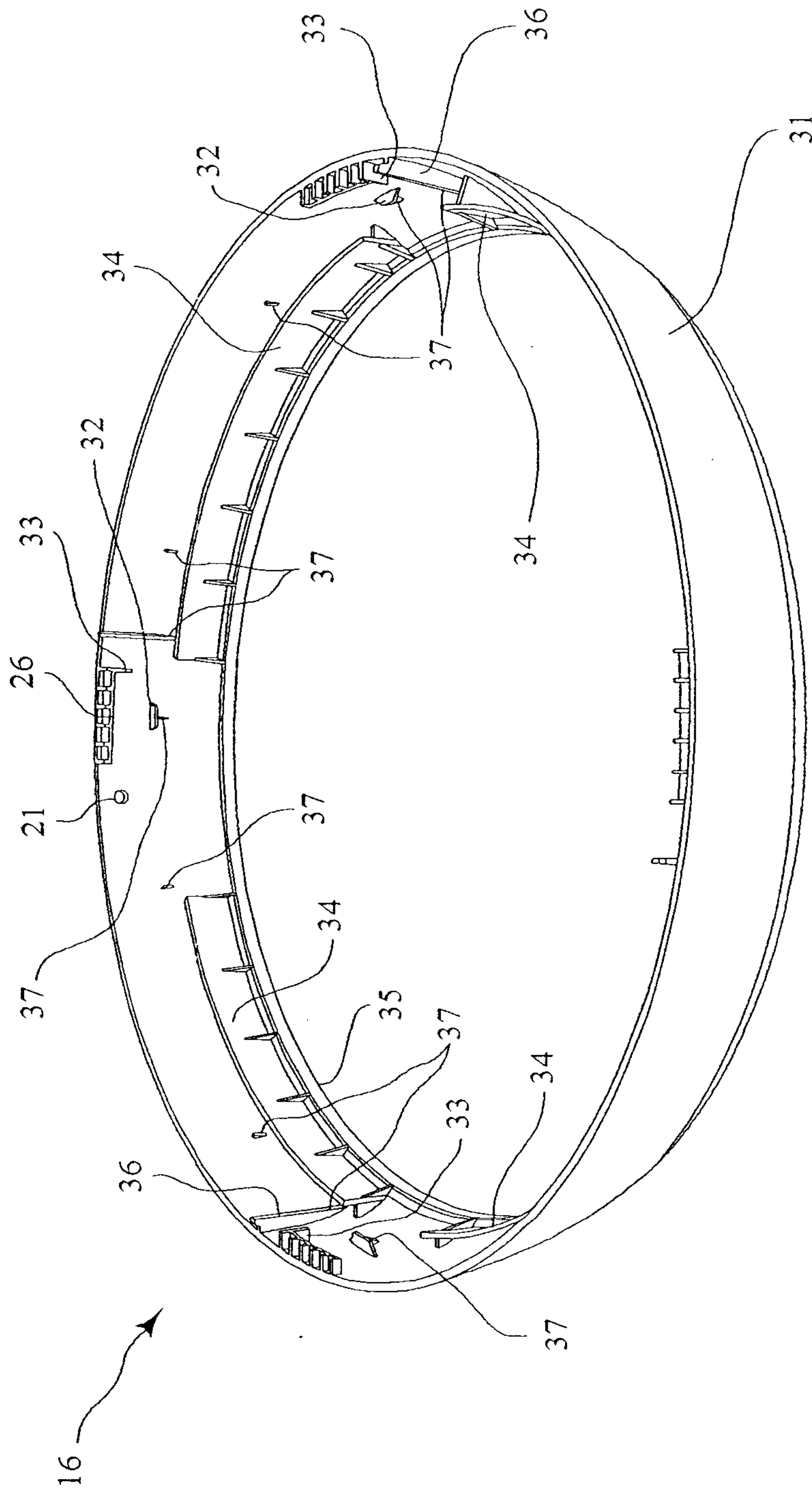


FIG. 3

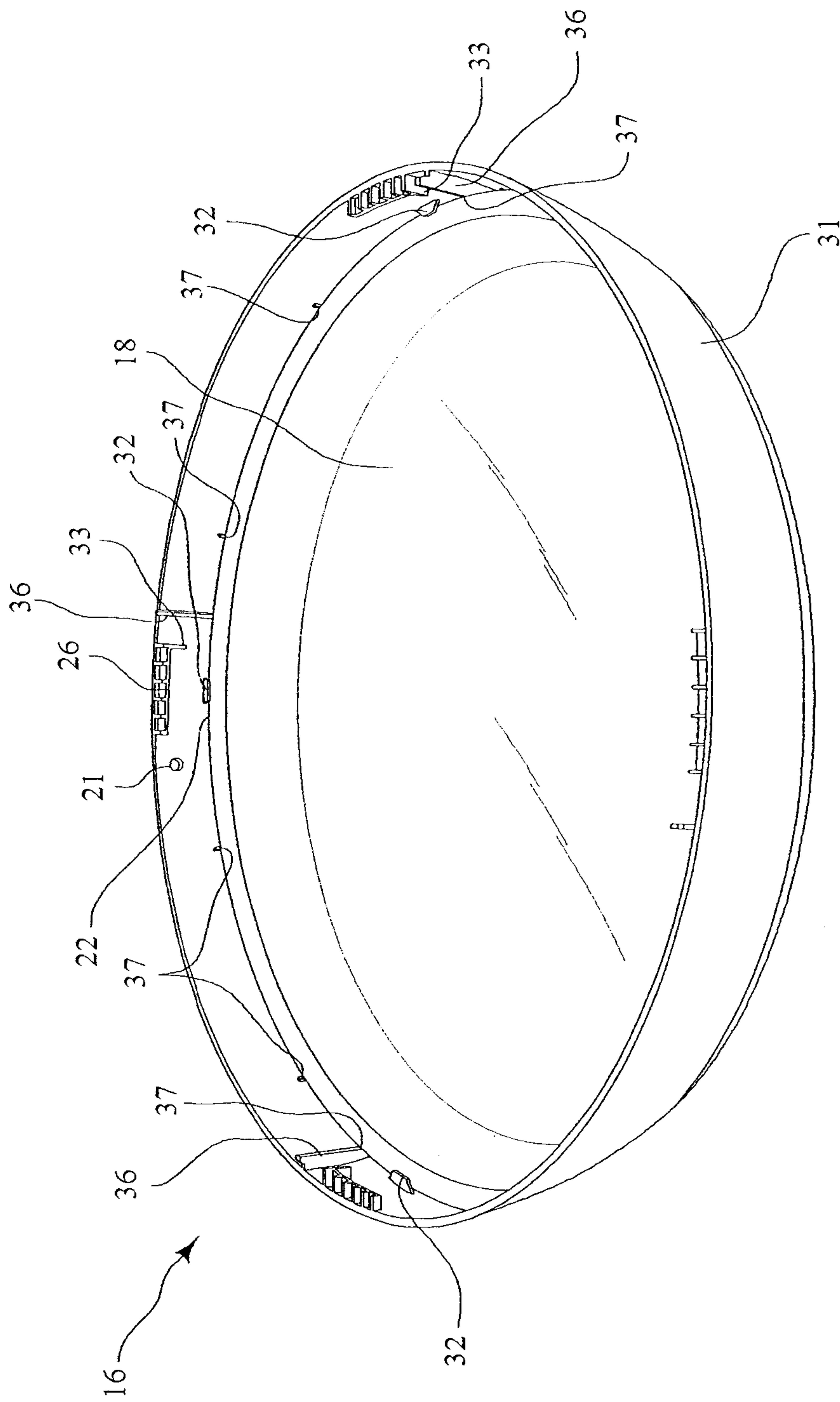


FIG. 4

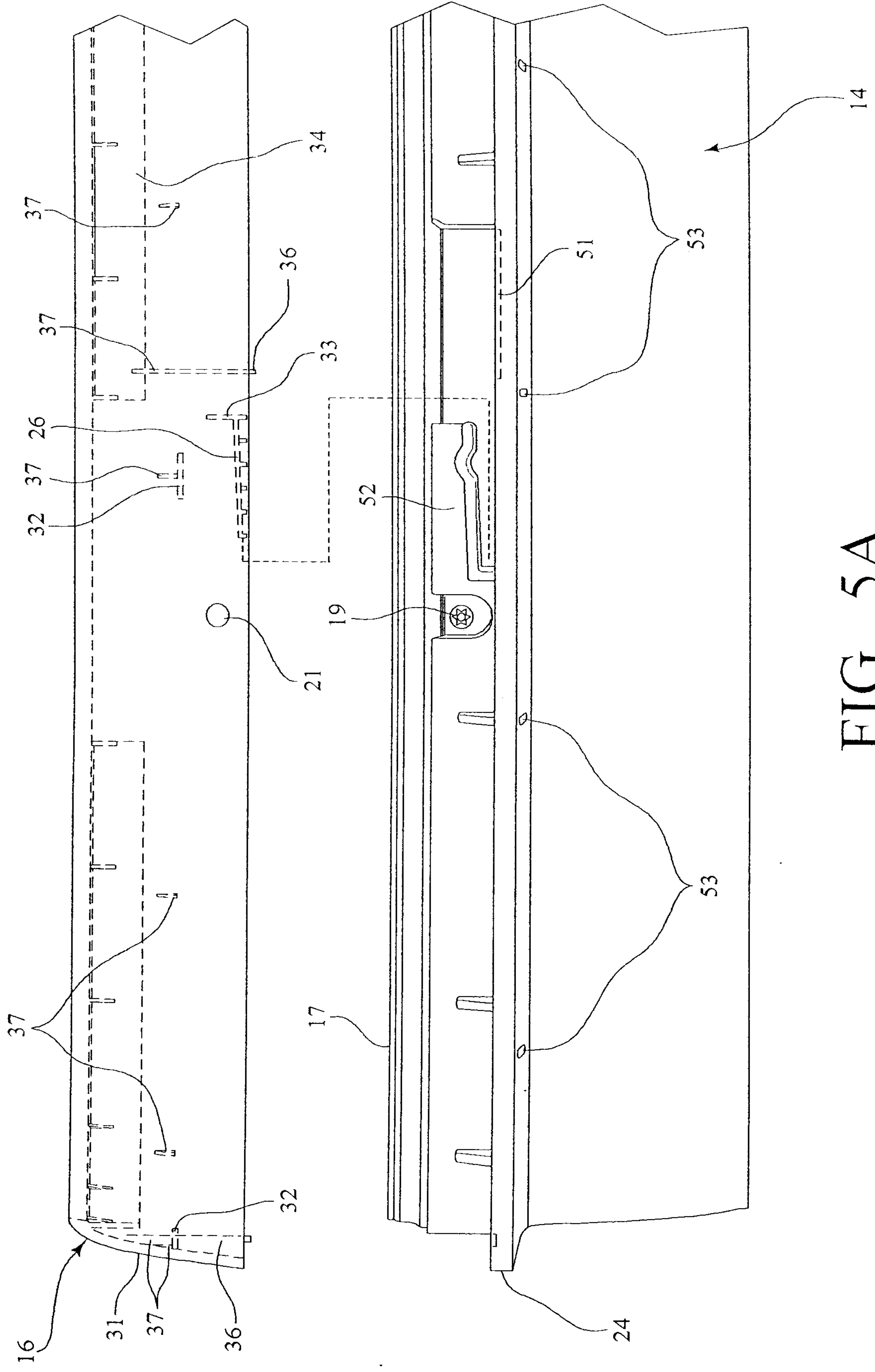


FIG. 5A

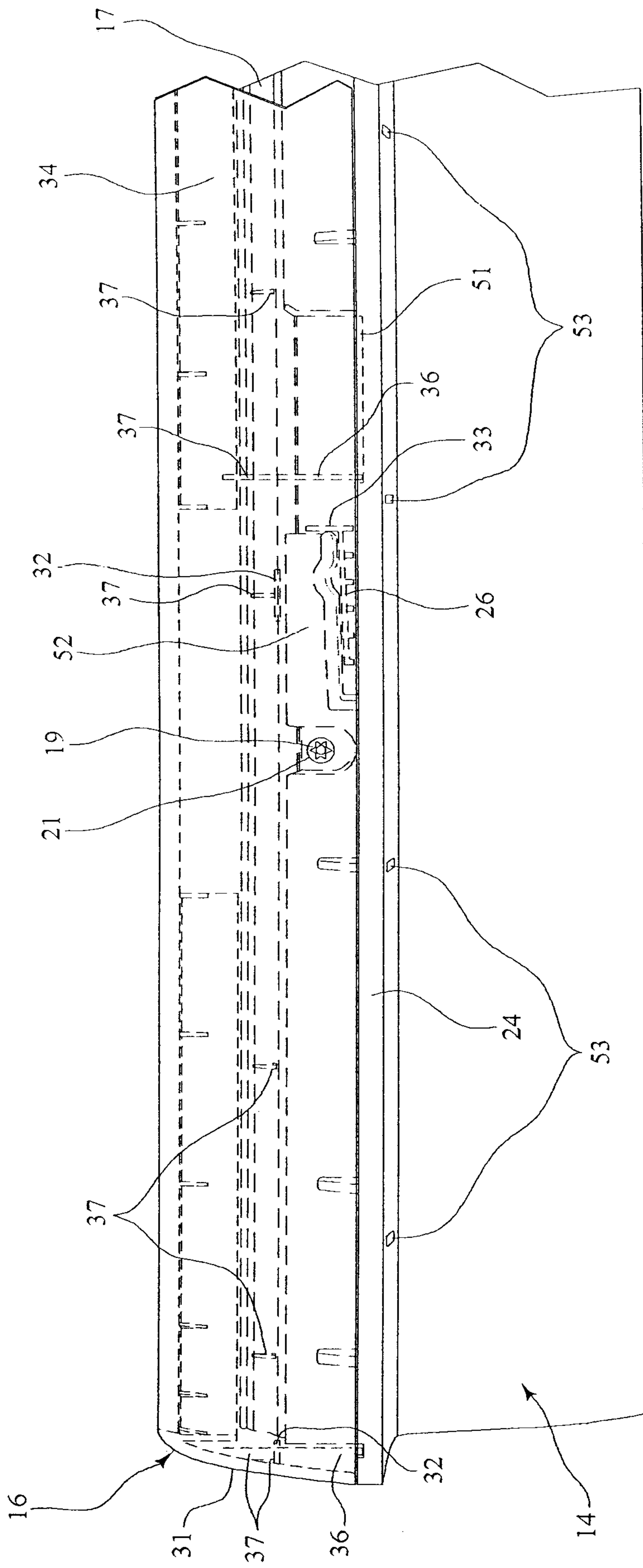


FIG. 5B

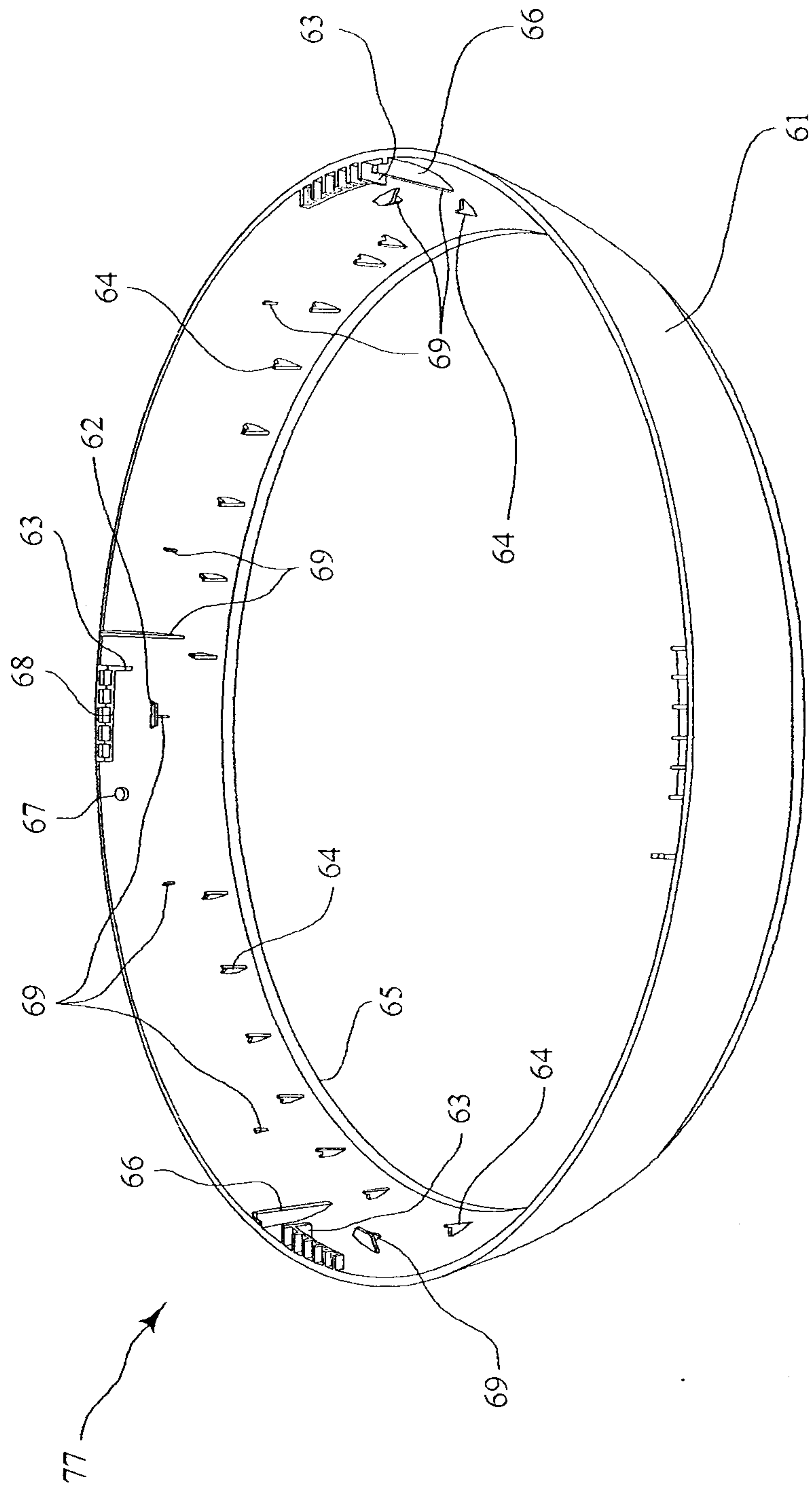


FIG. 6

GL-FTR/CDA

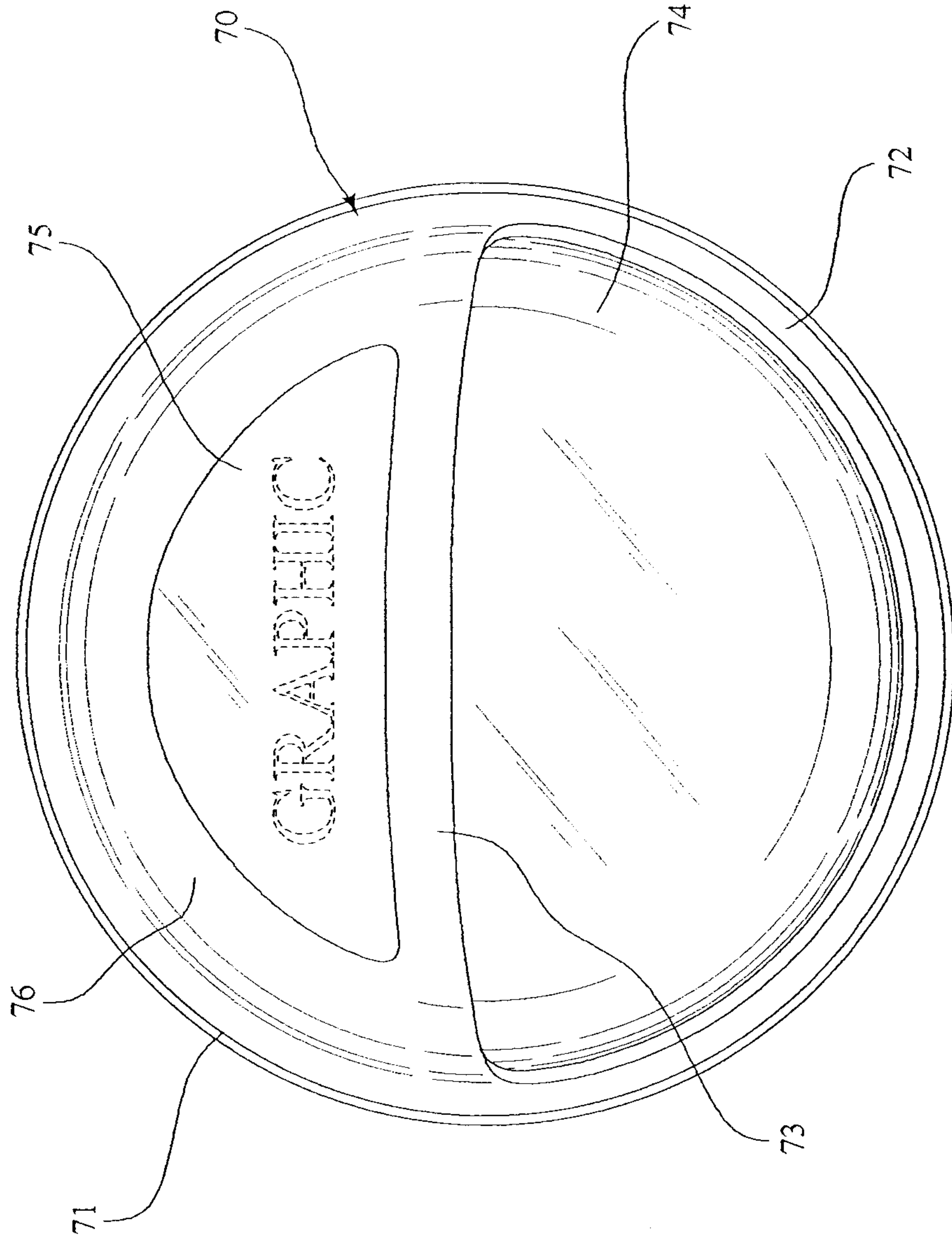


FIG. 7

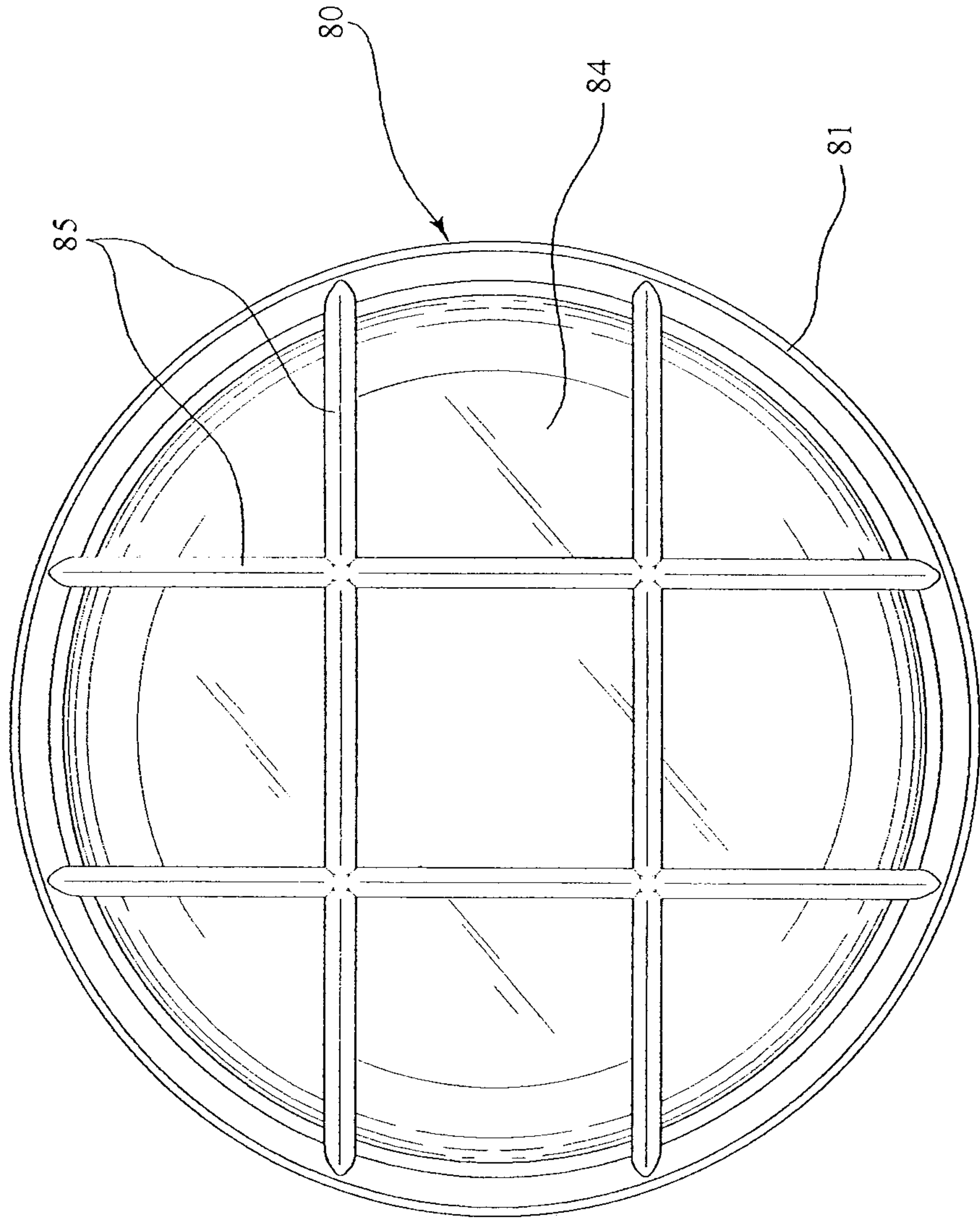


FIG. 8

