



(72) SPEAKMAN, JOHN GABRIEL, FR

(71) BP CHEMICALS LIMITED, GB

(51) Int.Cl.<sup>7</sup> C08F 4/24

(30) 1997/09/11 (97430023.8) EP

(54) **PROCEDE DE POLYMERISATION D'OLEFINES EN PHASE  
GAZEUSE**

(54) **PROCESS FOR THE GAS PHASE POLYMERISATION OF  
OLEFINS**

(57) La présente invention concerne un catalyseur amélioré de chrome à base d'oxyde, supporté sur un oxyde réfractaire granulaire ou microsphérique, afin d'effectuer la polymérisation en phase gazeuse d'au moins une alpha-oléfine renfermant 2 à 12 atomes de carbone. Ce catalyseur de chrome à base d'oxyde a été soumis à une étape préalable de calcination/d'activation, consistant en un traitement thermique réalisé à une température variant entre 200 et 450 °C, dans une atmosphère contenant de l'oxygène.

(57) The present invention provides an improved chromium oxide based catalyst supported on a granular or microspherical refractory oxide for the gas phase polymerisation of at least one alpha olefin containing from 2 to 12 carbon atoms, characterised in that the supported chromium oxide based catalyst has been subjected to a sole calcination/activation step consisting of a single thermal treatment performed at a temperature ranging from 200 to 450 °C under an oxygen- containing atmosphere.





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## INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

<p>(51) International Patent Classification <sup>6</sup> : <b>C08F 4/24</b></p>	<p><b>A1</b></p>	<p>(11) International Publication Number: <b>WO 99/12978</b></p> <p>(43) International Publication Date: 18 March 1999 (18.03.99)</p>
<p>(21) International Application Number: PCT/GB98/02674</p> <p>(22) International Filing Date: 4 September 1998 (04.09.98)</p> <p>(30) Priority Data: 97430023.8 11 September 1997 (11.09.97) EP</p> <p>(71) Applicant (for all designated States except US): BP CHEMICALS LIMITED [GB/GB]; Britannic House, 1 Finsbury Circus, London EC2M 7BA (GB).</p> <p>(71) Applicant (for FR only): BP CHEMICALS S.N.C. [FR/FR]; La Défense, 20, place de Seine, F-92400 Courbevoie (FR).</p> <p>(72) Inventor; and (75) Inventor/Applicant (for US only): SPEAKMAN, John, Gabriel [GB/FR]; 25, rue Bel Air, F-13500 Martigues (FR).</p> <p>(74) Agent: PREECE, Michael; BP International Limited, Group Patents &amp; Agreements, Chertsey Road, Sunbury-on-Thames, Middlesex TW16 7LN (GB).</p>		<p>(81) Designated States: AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, CA, CH, CN, CU, CZ, DE, DK, EE, ES, FI, GB, GE, GH, GM, HR, HU, ID, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MD, MG, MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, UA, UG, US, UZ, VN, YU, ZW, ARIPO patent (GH, GM, KE, LS, MW, SD, SZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GW, ML, MR, NE, SN, TD, TG).</p> <p><b>Published</b> With international search report.</p>
<p>(54) Title: PROCESS FOR THE GAS PHASE POLYMERISATION OF OLEFINS</p>		
<p>(57) Abstract</p> <p>The present invention provides an improved chromium oxide based catalyst supported on a granular or microspherical refractory oxide for the gas phase polymerisation of at least one alpha olefin containing from 2 to 12 carbon atoms, characterised in that the supported chromium oxide based catalyst has been subjected to a sole calcination/activation step consisting of a single thermal treatment performed at a temperature ranging from 200 to 450 °C under an oxygen-containing atmosphere.</p>		

### PROCESS FOR THE GAS PHASE POLYMERISATION OF OLEFINS

The present invention relates to a process for gas phase polymerisation of olefins with the aid of a supported chromium oxide based catalyst.

It is known from GB 1,429,174 to prepare olefin polymerisation catalysts by impregnating a refractory oxide carrier with a titanium compound, subjecting  
5 the resulting product to a calcination step by heating at a temperature T1 of between 150 and 1200 °C, adding a chromium compound and subjecting the resulting product to an activation step by heating at a temperature T2 of between 100 and 1200 °C. Thus, according to GB 1,429,174, two separate thermal treatments (T1, T2), which will be hereinafter referred to as a calcination  
10 procedure and an activation procedure are necessary for obtaining the desired catalyst.

It is known from US 3,622,521 to use titanium modified chromium oxide based catalysts for the polymerisation of ethylene in slurry. This patent discloses a final activation step of the catalyst which can be carried out in dry air for from 1 to  
15 50 hours using a temperature in the range from 350° to 2 000°F (176° to 1 093°C). All the catalysts of US 3,622,521 are prepared using an activation procedure of 5 hours in dry air at 1 300°F (704°C).

It is known from US 4,011,382 to prepare ethylene polymers by a gas phase polymerisation process with the aid of a titanium modified chromium oxide  
20 based catalyst. This patent describes a final activation step of the catalyst which can be performed by heating the catalyst in air or oxygen at a temperature of 300° to 900°C, and preferably at 700° to 850° C. ~~All the catalysts of US 4,011,382 are prepared using an activation procedure of 8 hours in dry air at either 750°C or 825°C.~~

25 ~~It is also common general knowledge that there is a quasi linear relationship~~

850° C. All the catalysts of US 4,011,382 are prepared using an activation procedure of 8 hours in dry air at either 750°C or 825°C.

① →

5 It is further of general common knowledge that there is a quasi linear relationship between the temperature of activation and both the activity of the catalyst and the melt index of the ethylene polymer prepared from said chromium oxide catalyst. The higher the temperature of activation is the higher the activity and the melt index are.

10 Therefore, the man in the art knows that in order to activate properly the chromium oxide based catalyst activation temperatures above at least about 500°C should be used.

15 These calcination/activation procedures applied to the modified support are long and costly. However, as these procedures are necessary for the good activity of the final catalyst and of the high melt index of the resulting ethylene polymer, the man in the art continues to proceed the same way.

20 It is therefore an objective of the present invention to provide a process for preparing with a reasonably good activity, ethylene (co-) polymer showing a high melt index in the presence of supported chromium oxide based catalyst which does not require these lengthy and/or high temperature calcination/activation procedures.

25 The Applicants have unexpectedly found that, while said above known quasi linear relationship between the activation temperature and the catalyst activity and melt index of the resulting (co)polymer could systematically be verified in slurry polymerisation, this is not the case when using supported chromium oxide based catalyst in gas phase (co)polymerisation of ethylene.

The present invention makes it possible to avoid or at least mitigate the disadvantages referred to above. In particular, it consists of a gas phase polymerisation process which makes it possible to manufacture polymers having a high melt index with a supported

① : It is known from EP 0 055 863, to use a chromium supported catalyst for polymerising olefins. All the catalysts disclosed in said patent application are supported on an aluminium phosphate-containing base.

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~~between the temperature of activation and both the activity of the catalyst and the melt index of the ethylene polymer prepared from said chromium oxide catalyst.~~

~~The higher the temperature of activation, the higher the activity and the melt index.~~

5 Therefore, the man in the art knows that in order to properly activate the chromium oxide based catalyst activation temperatures above at least about 500°C should be used.

10 These calcination/activation procedures applied to the modified support are long and costly. However, as these procedures are necessary to obtain good activity of the final catalyst and a high melt index of the resulting ethylene polymer the man in the art continues to proceed in the same way.

15 It is therefore an objective of the present invention to provide a process for preparing ethylene (co-) polymers having a high melt index in the presence of a supported chromium oxide based catalyst having reasonably good activity and which does not require these lengthy and/or high temperature calcination/activation procedures.

20 It has now unexpectedly been found that while said aforementioned quasi linear relationship between the activation temperature and the catalyst activity and melt index of the resulting (co)polymer could systematically be verified in slurry polymerisation, this is not the case when using supported chromium oxide based catalyst in gas phase (co)polymerisation of ethylene.

25 The present invention makes it possible to avoid or at least mitigate the disadvantages referred to above. In particular, a gas phase polymerisation process has now been found which makes it possible to manufacture polymers having a high melt index with a supported chromium based catalyst showing good activity and which is prepared according to a simple and economical process. Furthermore, the polymers obtained according to the present invention have good stress cracking resistance and a high critical shear rate. As a result the polymers are easy to process. Furthermore, the polymers obtained can have a low volatile content i.e. they give rise to a very small quantity of volatile matter (fumes) during the manufacture of articles. They also can have a high impact strength and a low die swell.

35 The subject of the invention is therefore a process for the gas phase polymerisation of at least one alpha olefin containing from 2 to 12 carbon atoms, characterised in that the polymerisation is performed with the aid of a chromium oxide based catalyst supported on a granular or microspherical refractory oxide

which has been subjected to a sole calcination/activation step consisting of a single thermal treatment performed at a temperature ranging from 200 to 450°C under an oxygen-containing atmosphere.

According to the invention a polymerisation reaction of at least one alpha-olefin is carried out with the aid of such a supported chromium oxide based catalyst.

Another object of the present invention is a method for the preparation of a chromium oxide based catalyst supported on a granular or microspherical refractory oxide for the gas phase polymerisation of olefin(s) characterised in that the supported chromium oxide based catalyst is subjected to a sole calcination/activation step consisting of a single thermal treatment performed at a temperature ranging from 200 to 450°C under an oxygen-containing atmosphere.

Still another object of the present invention is to provide an improved chromium oxide based catalyst supported on a granular or microspherical refractory oxide for the gas phase polymerisation of olefin(s), wherein the catalyst is obtainable by a preparation which is characterised in that the supported chromium oxide based catalyst is subjected to a sole calcination/activation step consisting of a single thermal treatment performed at a temperature ranging from 200 to 450°C under an oxygen-containing atmosphere.

The supported chromium oxide based catalyst contains in most cases from 0.1 to 3 % of chromium. According to a preferred embodiment of the present invention, the catalyst is advantageously a titanium or aluminium modified supported chromium oxide based catalyst, most preferably a titanium modified supported chromium oxide based catalyst. For example, the catalyst can be modified with from 0.1 to 8 % by weight titanium or 0.1 to 6% by weight of aluminium.

The catalyst is supported on a granular or microspherical refractory oxide such as silica, alumina, zirconia oxide or a mixture or a coprecipitate of these oxides. The support can be obtained by various known processes, especially by precipitation of silicon compounds such as, for example, silica, from a solution of an alkali metal silicate, (or else by coprecipitation of a refractory oxide gel or hydrogel from solutions containing at least two compounds chosen from silicon, titanium, zirconium or aluminium compounds).

The granular support advantageously has a specific (BET) surface of between 200 and 1200 m<sup>2</sup>/g, a pore volume ranging from 1 to 3.5 ml/g, and can

consist of particles which have a diameter of between 20 and 250  $\mu\text{m}$ , preferably between 30 and 150  $\mu\text{m}$ . It advantageously contains hydroxyl functional groups and is preferably free from water at the time of its use during the preparation of the catalyst. For this purpose it can be heated to a temperature ranging e.g. from 100  
5 to 200°C.

The catalyst is preferably prepared by a process comprising a first stage during which the support is impregnated with a chromium compound, and a second optional stage during which the product originating from the first stage is impregnated with either a titanium or an aluminium compound. The chromium  
10 compound employed can be a chromium oxide, generally of formula  $\text{CrO}_3$ , or a chromium compound which can be converted into chromium oxide by calcining, such as, for example, a chromium nitrate or sulfate, an ammonium chromate, a chromium carbonate, acetate or acetylacetonate or else a *tert*butyl chromate.

Titanium compounds which can advantageously be employed are titanium  
15 alcoholate such as, for example, titanium tetraisopropylate or titanium tetrabutylate.

Aluminium compounds which can advantageously be employed are for example of the acetyl acetate, acetylacetonate, alkoxy, or alkyl types.

The impregnation of the support with the titanium or the aluminium  
20 compound can be performed advantageously just before or during the sole calcination/activation step applied to the catalyst.

The catalyst can also be prepared by a process which consists of a coprecipitation of a gel or hydrogel such as that referred to above in the presence of a chromium compound and of a titanium compound, so that a cogel is formed  
25 comprising, on the one hand, at least one refractory oxide such as silica or alumina, and, on the other hand, a chromium compound and a titanium compound.

Prior to its use the supported catalyst must be subjected to a sole calcination/activation step which consists of a single thermal treatment performed at a temperature ranging from 200 to 450°C under an oxygen-containing  
30 atmosphere.

According to the invention said sole calcination/activation treatment of the catalyst must be carried out at a low temperature, in particular at a temperature of between 200°C and 450°C, and preferably from 300 to 400°C.

According to the invention said sole calcination/activation treatment of the  
35 catalyst must be carried out under an oxygen-containing atmosphere, preferably

under dry air.

Said single treatment lasts on average between 10 minutes and 12 hours and more particularly between 30 minutes and 8 hours. It can be performed by known means using a non reducing atmosphere. For example, it can be carried out  
5 in a fluidised bed activator.

The obtained catalyst can be directly injected into the gas phase polymerisation reactor. It can also be introduced in the form of a prepolymer prepared previously during a prepolymerisation stage. The prepolymerisation stage consists of bringing the catalyst into contact, for example, with ethylene optionally  
10 mixed with an alpha-olefin and optionally in the presence of hydrogen. The prepolymerisation stage may be carried out in the presence of an organometallic compound of metal of groups 2 and 13 and optionally 1 and 12 of the periodic classification of the elements.

The gas phase polymerisation of the alpha-olefin may be carried out in a  
15 fluidised and/or mechanically stirred bed reactor, according to any known methods. The polymerisation reaction can be carried out at a temperature of between 0 to 120°C, preferably between 50 to 110°C, and at a total pressure ranging from 0.1 to 5 MPa.

The process according to this invention is particularly suitable for the  
20 manufacture of ethylene polymers such as, for example, ethylene homopolymers or ethylene copolymers containing at least one alpha-olefin containing from 3 to 12 carbon atoms such as, for example, 1-butene, 1-hexene or 1-octene. In general, the ethylene copolymers prepared by the process according to this invention contain, in addition to ethylene, less than 10 % and in most cases less than 4 % and  
25 preferably less than 1 % by weight of another alpha-olefin containing from 3 to 12 carbon atoms.

The polymers obtained by the process according to this invention may have a relative density ranging from 0.915 to 0.970, preferably ranging from 0.935 and 0.965 and more particularly from 0.940 to 0.960. In most cases, they have a  
30 molecular weight distribution, (MWD), measured as the ratio of the weight average molecular weight,  $M_w$  to the number average molecular weight,  $M_n$ , of between 5 and 55. In most cases, they have a weight average molecular weight of between 50,000 and 500,000. In general, they contain less than 5 ppm of chromium because of the good activity of the catalyst. Furthermore, they generally  
35 have a stress cracking resistance greater than 10 hours and in most cases greater

than 15 hours. They also generally have a critical shear rate greater than  $800 \text{ s}^{-1}$  and in most cases greater than  $1000 \text{ s}^{-1}$ .

The unexpected advantage obtained according to the present invention is the relatively high melt index values of the polymers. As already explained  
5 hereinabove and further illustrated in the following (comparative) examples, it is quite surprising that supported chromium oxide based catalysts which have been subjected to a sole calcination/activation treatment at a low temperature produce, when used in gas phase processes, polymers having high melt index values.

When the catalyst is activated at a temperature from 200 to  $450^\circ\text{C}$ , it is  
10 possible to prepare polymers having a high melt index, for example a melt index  $\text{MI}_5$  higher than 1.5 g/10 minutes. In these ranges the melt index of the polymer increases when the activation temperature decreases.

Such polymers, in particular polymer having a  $\text{MI}_5$  higher than 1.5 g/10 minutes, the critical shear rate may be greater than  $1200 \text{ s}^{-1}$ .

15 The polymer also contains a very low proportion of volatile substances. These substances generally represent, on a weight basis, less than 800 and more particularly less than 500 and in most cases less than 400 parts per million (ppm) of the polymer. Furthermore, they generally have a drop strength greater than 2 m and in most cases greater than 2.5 m. They have a low die swell, in particular less  
20 than 35 g.

The polymers obtained according to the process of this invention are particularly suitable for the manufacture of objects by extrusion or by blow extrusion.

The following examples illustrate the present invention.

25 The polymer properties have been measured according to the following procedures.

#### **Method of determination of the stress cracking resistance**

The stress cracking resistance is measured on polymer bottles according to the method of M.J. Cawood and T.J.C. Sleeman (BP Chemicals Ltd. Great  
30 Britain), which is described in the journal Polymer Testing 1(1980) pages 191 to 199, except for the fact that the bottles are kept at  $50^\circ\text{C}$  instead of  $60^\circ\text{C}$ . According to this method, the stress cracking resistance is expressed in hours.

#### **Method of determination of the volatile matter content of a polymer**

According to the invention the volatile matter content of a polymer is  
35 determined by measuring the loss in weight of the polymer after it has been kept in

an oven at 100°C for 17 hours. The loss in weight is expressed in ppm.

**Method of determination of the critical shear rate**

The critical shear rate is determined from a curve which gives the stress imposed on the polymer as a function of the shear rate to which the polymer is subjected, which has been established with the aid of a capillary rheometer which has a die in which the ratio of its length to its diameter is 30. The critical shear rate is determined as the lowest value of the shear rate at which a stress stability is observed. At this value the curve exhibits a point of inflection. The shear stress and rate are defined in ASTM Standard D 3835. A shear rate is expressed in  $s^{-1}$ .

**10 Fine particle content**

According to the present invention the fine particle content is the proportion of particles in the polymer having a diameter of less than 125  $\mu m$ . The content is expressed in weight percent.

**Flow parameter**

15 The flow parameter "n" is calculated by the formula  $n = \log (MI_{21.6}/MI_5) / \log (21.6/5)$  according to method ASTM D-1238  
The melt index is expressed in g/10 minutes.

**Examples 1, 2, C3**

a) **Catalyst preparation**

20 Catalyst is activated by thermal activation, which is carried out in a quartz tube heated from the outside by a surrounding electric furnace. A coarse fritted disk fused to the tube serves to support the fluidised bed. The temperature of the bed is measured by a thermocouple placed near the centre. Gases used in the activation flow upward through the disk, producing fluidisation.

25 25 grams of a chromium oxide based catalyst composition sold under the registered trade mark « EP30 » (by Joseph Crosfield and Sons, Warrington, United Kingdom) are introduced into the quartz tube fluidised with a current of dry nitrogen at room temperature. This solid composition contains about 1% by weight of chromium in the form of trivalent chromium acetate supported on silica.  
30 The quartz tube is then heated from room temperature to 150°C at a rate of 57°C/h and is maintained at 150°C. Thereafter a mixture of titanium tetraisopropylate and tetra-n-butylate sold under the registered trade mark « Tilcom BIP » (by Titanium Intermediates Limited, Billingham, United Kingdom) is added to the reactor in a quantity corresponding to 23.44 millimoles of titanium. The catalytic solid thus  
35 formed is maintained at 150°C for 3 hours. The reactor is then heated to 300°C at

a rate of 57°C/h and is maintained at this temperature for 1 hour. The fluidising nitrogen is then replaced by a dry air stream and the catalytic solid is successively heated from 300 to the final activation temperature (400, 450 and 500°C respectively giving catalyst 1a, 2a and C3a), maintained at this temperature for 5 hours, then finally cooled at a rate of 57°C/h to 325°C. The fluidising air is then replaced by a dry nitrogen stream and the catalytic solid is cooled slowly to ambient temperature.

24.5 grams of an activated catalyst containing 4.5% by weight of titanium and 0.98% by weight of chromium are recovered ; this catalyst is composed of particles with a weight average diameter of 100 µm. It is stored in an atmosphere of dry nitrogen.

b) Gas phase polymerisation of ethylene

400 grams of polyethylene pellets prepared in a previous polymerisation are introduced into a stainless steel reactor of capacity 2.6 litres equipped with a powder stirrer turning at 200 rpm and maintained under a nitrogen atmosphere. Temperature control is provided by circulating silicon oil which cools and which is itself heated by water and steam in the surrounding jacket. The temperature is kept within +/-0.5°C of the desired temperature. The reactor is heated to 104°C and around 50 milligrams of one of the above catalysts (see hereabove catalysts 1a, 2a and C3a) are introduced. 0.5 gram of silica containing 1.5 millimoles of triethylaluminium per gram is then introduced into the reactor to scavenge poisons. Then hydrogen is introduced to pressurise the reactor to 0.1 MPa. Finally ethylene is introduced until a total pressure of 0.9 MPa is obtained. Ethylene introduction is continued to maintain reactor pressure at 0.9 MPa. The reaction is continued until 2500 grams of polymer are formed per gram of catalyst. The contents of the reactor are then recovered and the polyethylene powder formed in the reaction is separated from the pellets by sieving. The catalyst activity and the properties of the polymer produced are shown in table 1.

Examples C4 to C6 (comparative)

a) Catalyst preparation

Exactly the same catalysts were used as in Examples 1 to C3.

b) Slurry phase polymerisation of ethylene

Slurry polymerisation experiments are conducted in a stainless steel reactor of capacity 2 litres equipped with an updraught, three-blade marine propeller turning at 400 rpm and maintained under a nitrogen atmosphere. The reactor is

heated to 104°C and around 250 milligrams of one of the above catalysts (ie catalysts 1a, 2a and C3a) are introduced. 1 litre of dry isobutane is then introduced. Ethylene is supplied at 4 MPa which is kept constant during the polymerisation reactions. Induction time is taken from the time when reactor pressure reaches 4 MPa to the time when ethylene flow restarts. The reaction is timed from when the ethylene flow restarts. During polymerisation, ethylene flow rate increases gradually from 0 to 600 g/h. The reaction is stopped when productivity reaches 2500 gram polymer per gram catalyst. The catalyst activity and the properties of the polymer produced are shown in Table 1.

10

**Table 1**

Example	Catalyst	Reactor	Activity g/g.h.b	MI g/10min	HLMI g/10min	n
1	1a	Gas phase	185	0.56	57.0	2.01
C4	1a	Slurry	V.L.	N.D.	N.D.	N.D.
2	2a	Gas phase	156	0.60	59.5	2.00
C5	2a	Slurry	27	0.67	66.0	2.00
C3	C3a	Gas phase	194	0.31	30.4	1.99
C6	C3a	Slurry	59	0.52	46.2	1.95

V.L. = very low

N.D. = not determined

**Example 7****a) Catalyst preparation**

15 30 grams of a chromium oxide based catalyst composition sold under the registered trade mark « EP211B » (by Joseph Crosfield and Sons, Warrington, United Kingdom) are introduced into a reactor heated to 93°C and fluidised with a current of dry nitrogen. This solid composition contains about 1% by weight of chromium in the form of trivalent chromium acetate and about 2.1% by weight of aluminium supported on silica. The reactor is then heated from 93 to 150°C at a rate of 90°C/h and is maintained at 150°C for 30 minutes. The reactor is then heated to 300°C at a rate of 90°C/h and is maintained at this temperature for 4 hours. The fluidising nitrogen is then replaced by a dry air stream and the catalytic solid is successively heated from 300 to 450°C, maintained at 450°C for 4 hours, then finally cooled at a rate of 90°C/h to 300°C. The fluidising air is then replaced

20

25

by a dry nitrogen stream and the catalytic solid is cooled slowly to ambient temperature.

25 grams of an activated catalyst containing 2.1% by weight of aluminium and 1% by weight of chromium are recovered ; this catalyst is composed of particles with a weight average diameter of 100  $\mu\text{m}$ . It is stored in an atmosphere of dry nitrogen.

b) Gas phase polymerisation of ethylene

200 grams of polyethylene powder prepared in a previous polymerisation are introduced into a stainless steel reactor of capacity 2.6 litres equipped with a powder stirrer turning at 350 rpm and maintained under a nitrogen atmosphere. The reactor is heated to 100°C and 210 milligrams of the above catalyst (7a) are introduced. 0.2 millimoles of triethylaluminium are then introduced into the reactor to scavenge poisons. Hydrogen is then introduced to pressurise the reactor to 0.3 MPa. Finally ethylene is introduced until a total pressure of 1.5 MPa is obtained. Ethylene introduction is continued at a rate of 183 g/h over 2 hours and 18 minutes. The average activity over this period is 810 g/mM.h.b. 600 grams of polyethylene are recovered from the reactor ; its properties are :

- Bulk density 370 kg/m<sup>3</sup>
- High load melt index (ASTM method D-1238, measured at 190°C) 138 g/10 minutes
- Mean particle size 660  $\mu\text{m}$
- Density 940.6 kg/m<sup>3</sup>
- Polydispersity 10.7

Example 8 (comparative)

a) Catalyst preparation

30 grams of a chromium oxide based catalyst composition sold under the registered trade mark « EP211B » (by Joseph Crosfield and Sons, Warrington, United Kingdom) are introduced into a reactor heated to 93°C and fluidised with a current of dry nitrogen. This solid composition contains about 1% by weight of chromium in the form of trivalent chromium acetate and about 2.1% by weight of aluminium supported on silica. The reactor is then heated from 93 to 150°C at a rate of 90°C/h and is maintained at 150°C for 30 minutes. The reactor is then heated to 300°C at a rate of 90°C/h and is maintained at this temperature for 4 hours. The fluidising nitrogen is then replaced by a dry air stream and the catalytic solid is successively heated from 300 to 600°C, maintained at 600°C for 4 hours,

then finally cooled at a rate of 90°C/h to 300°C. The fluidising air is then replaced by a dry nitrogen stream and the catalytic solid is cooled slowly to ambient temperature.

25 grams of an activated catalyst containing 2.1% by weight of aluminium and 1% by weight of chromium are recovered ; this catalyst is composed of particles with a weight average diameter of 100 µm. It is stored in an atmosphere of dry nitrogen.

b) Gas phase polymerisation of ethylene

200 grams of polyethylene powder prepared in a previous polymerisation are introduced into a stainless steel reactor of capacity 2.6 liters equipped with a powder stirrer turning at 350 rpm and maintained under a nitrogen atmosphere. The reactor is heated to 100°C and 210 milligrams of the above catalyst (8a) are introduced. 0.2 millimoles of triethylaluminium are then introduced into the reactor to scavenge poisons. Hydrogen is then introduced to pressurise the reactor to 0.3 MPa. Finally ethylene is introduced until a total pressure of 1.5 MPa is obtained. Ethylene introduction is continued at a rate of 183 g/h over 2 hours and 18 minutes. The average activity over this period is 680 g/mM.h.b. 600 grams of polyethylene are recovered from the reactor ; its properties are :

- Bulk density 290 kg/m<sup>3</sup>
- High load melt index (ASTM method D-1238, measured at 190°C) 8.6 g/10 minutes
- Mean particle size 1010 µm
- Density 945.8 kg/m<sup>3</sup>
- Polydispersity 14.7

25 Example 9

a) Catalyst preparation

30 kilograms of a chromium oxide based catalyst composition sold under the registered trade mark « EP30 » (by Joseph Crosfield and Sons, Warrington, United Kingdom) are introduced into a reactor heated to 93°C and fluidised with a current of dry nitrogen. This solid composition contains about 1% by weight of chromium in the form of trivalent chromium acetate supported on silica. The reactor is then heated from 93 to 150°C at a rate of 90°C/h and is maintained at 150°C for 30 minutes. Thereafter a mixture of titanium tetraisopropylate and tetra-n-butylate sold under the registered trade mark « Tilcom BIP » (by Titanium Intermediates Limited, Billingham, United Kingdom) is added to the reactor in a

quantity corresponding to 23.75 moles of titanium. The catalytic solid thus formed is maintained at 150°C for 2 hours. The reactor is then heated to 300°C at a rate of 90°C/h and is maintained at this temperature for 4 hours. The fluidising nitrogen is then replaced by a dry air stream and the catalytic solid is successively heated  
5 from 300 to 400°C, maintained at 400°C for 4 hours, then finally cooled at a rate of 90°C/h to 300°C. The fluidising air is then replaced by a dry nitrogen stream and the catalytic solid is cooled slowly to ambient temperature.

30 kilograms of an activated catalyst containing 3.8% by weight of titanium and 1% by weight of chromium are recovered ; this catalyst is composed of  
10 particles with a weight average diameter of 103 µm. It is stored in an atmosphere of dry nitrogen.

b) Prepolymer preparation

An operation of prepolymerisation is carried out in a reactor of capacity 1 m<sup>3</sup> equipped with a heating jacket and a stirrer turning at 140 rpm. The  
15 prepolymerisation is carried out at 75°C in 450 litres of n-hexane in the presence of 15 grams of an antistatic agent, sold under the registered trade mark « ASA-3 » (by Shell, Holland), which contains 0.55 weight percent of both chromium and calcium, and 10 kilograms (1.92 moles of chromium) of the catalyst described above (9a).

20 The reactor is set up with ethylene fed from a line pressurised to 1.0 MPa. A constant feed rate of 15 kilograms/h of ethylene is established. After 4 hours and 32 minutes of prepolymerisation, 82.8 kilograms of prepolymer are formed. The supernatant liquid is drained off and the prepolymer is then dried in a recycled dry nitrogen stream. The dry prepolymer thus obtained has excellent flow  
25 properties and a bulk density of 420 kg/m<sup>3</sup>. It is made up of particles with a mean diameter of 169 µm.

c) Fluidised bed gas phase polymerisation of ethylene

100 kilograms of a well dried polyethylene powder prepared in a previous  
30 polymerisation are charged to a fluidised bed reactor 45 cm in diameter. This is fluidised at 96°C by a mixture of gases composed of hydrogen, ethylene and nitrogen flowing upwards at 35 cm/s. In the gas mixture the partial pressures of the constituents are :

- hydrogen 0.30 MPa
- ethylene 1.22 MPa
- 35 • nitrogen 0.48 MPa.

2 litres of a 0.1 molar solution of triethylaluminium in n-hexane are fed to the reactor and these conditions are maintained for 1 hour to start up the reaction. The prepolymer prepared previously (Example 9b) is then fed to the reactor at a rate of 99 grams/h. After a period of stabilisation of the polymerisation conditions,  
 5 20 kilograms/h of polymer are produced with the following properties :

- Bulk density 345 kg/m<sup>3</sup>
- Melt index 0.90 g/10 min
- Flow parameter (n) 2.09
- Density 955 kg/m<sup>3</sup>
- 10 • Mean particle size 1140 µm
- Fines (<125 µm) 1.4 % by weight
- Residual chromium 5.5 ppm

#### Example 10

##### a) Catalyst preparation

15 280 kilograms of a chromium oxide based catalyst composition sold under the registered trade mark « EP30 » (by Joseph Crosfield and Sons, Warrington, United Kingdom) are introduced into a reactor heated to 60°C and fluidised with a current of dry nitrogen flowing upwards at 12 cm/s. This solid composition contains about 1% by weight of chromium in the form of trivalent chromium  
 20 acetate supported on silica. The reactor is then heated from 60 to 150°C at a rate of 90°C/h and is maintained at 150°C for 30 minutes. Thereafter 80 kilograms of a mixture of titanium tetraisopropylate and tetra-n-butylate sold under the registered trade mark « Tilcom BIP » (by Titanium Intermediates Limited, Billingham, United Kingdom) are added to the reactor. The catalytic solid thus formed is maintained  
 25 at 150°C for 2 hours. The reactor is then heated to 300°C at a rate of 90°C/h and is maintained at this temperature for 4 hours. The fluidising nitrogen is then replaced by a dry air stream and the catalytic solid is successively heated from 300 to 450°C, maintained at 450°C for 5 hours, then finally cooled at a rate of 90°C/h to 200°C. The fluidising air is then replaced by a dry nitrogen stream and the  
 30 catalytic solid is cooled slowly to ambient temperature.

##### b) Fluidised bed gas phase polymerisation of ethylene

35 40 tons of a well dried polyethylene powder prepared in a previous polymerisation are charged to a fluidised bed reactor 3.5 m in diameter. This is fluidised at 94.5°C by a mixture of gases composed of hydrogen, ethylene, ethane, pentane and nitrogen flowing upwards at 49 cm/s. In the gas mixture the partial

pressures of the constituents are:

- hydrogen 0.30 MPa
- ethylene 0.39 MPa
- ethane 0.20 MPa
- 5 • pentane 0.10 MPa
- nitrogen 1.21 MPa.

Pentane is a mixture of n-pentane and of isopentane.

The catalyst prepared previously (Example 10a) is then fed to the reactor at a rate of 2 kilograms/h. After a period of stabilisation of the polymerisation  
10 conditions, 5 tons/h of polymer are produced with the following properties :

- Bulk density 380 kg/m<sup>3</sup>
- Melt index (5kg load) 1.2 g/10 min
- Flow parameter (n) 2.26
- Density 956.1 kg/m<sup>3</sup>
- 15 • Mean particle size 1080  $\mu$ m
- Fines (<125  $\mu$ m) 1.4 % by weight
- Residual chromium 4.0 ppm
- Stress crack resistance 8.9 hours
- Critical shear rate 1390 s<sup>-1</sup>

#### 20 Example 11 (comparative)

##### a) Catalyst preparation

400 kilograms of a chromium oxide based catalyst composition sold under the registered trade mark « EP30 » (by Joseph Crosfield and Sons, Warrington, United Kingdom) are introduced into a reactor heated to 60°C and fluidised with a  
25 current of dry nitrogen flowing upwards at 12 cm/s. This solid composition contains about 1% by weight of chromium in the form of trivalent chromium acetate supported on silica. The reactor is then heated from 60 to 150°C at a rate of 90°C/h and is maintained at 150°C for 30 minutes. Thereafter 114 kilograms of a mixture of titanium tetraisopropylate and tetra-n-butylate sold under the  
30 registered trade mark « Tilcom BIP » (by Titanium Intermediates Limited, Billingham, United Kingdom) are added to the reactor. The catalytic solid thus formed is maintained at 150°C for 2 hours. The reactor is then heated to 300°C at a rate of 90°C/h and is maintained at this temperature for 4 hours. The fluidising nitrogen is then replaced by a dry air stream and the catalytic solid is successively  
35 heated from 300 to 550°C, maintained at 550°C for 5 hours, then finally cooled at

a rate of 90°C/h to 200°C. The fluidising air is then replaced by a dry nitrogen stream and the catalytic solid is cooled slowly to ambient temperature.

b) Fluidised bed gas phase polymerisation of ethylene

40 tons of a well dried polyethylene powder prepared in a previous  
 5 polymerisation are charged to a fluidised bed reactor 3.5 m in diameter. This is fluidised at 101.5°C by a mixture of gases composed of hydrogen, ethylene, ethane, pentane and nitrogen flowing upwards at 49 cm/s. In the gas mixture the partial pressures of the constituents are :

- hydrogen 0.30 MPa
- 10 • ethylene 0.32 MPa
- ethane 0.20 MPa
- pentane 0.10 MPa
- nitrogen 1.28 MPa.

Pentane is a mixture of n-pentane and of isopentane.

15 The catalyst prepared previously (Example 11a) is then fed to the reactor at a rate of 2 kilograms/h. After a period of stabilization of the polymerisation conditions, 5 tons/h of polymer are produced with the following properties :

- Bulk density 380 kg/m<sup>3</sup>
- Melt index (5kg load) 1.2 g/10 min
- 20 • Flow parameter (n) 2.13
- Density 954.8 kg/m<sup>3</sup>
- Mean particle size 1190 µm
- Fines (<125 µm) 1.6 % by weight
- Residual chromium 3.5 ppm
- 25 • Stress crack resistance 7.0 hours
- Critical shear rate 910 s<sup>-1</sup>.

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Claims

1. Process for the preparation of a supported chromium oxide based catalyst for the gas phase polymerisation of olefin(s) characterised in that the supported chromium oxide based catalyst is subjected to a sole calcination/activation step consisting in a single thermal treatment performed at a temperature ranging from 200 to 450°C under an oxygen-containing atmosphere<sub>x</sub>, *with the proviso that the supported catalyst does not comprise an aluminium phosphate support.*
2. Process according to claim 1 wherein the single thermal treatment is performed at a temperature ranging from 300 to 400°C.
3. Process according to any of the preceding claims wherein the oxygen-containing atmosphere is air.
4. Process according to any of the preceding claims wherein the supported chromium oxide based catalyst is a titanium or aluminium modified supported chromium oxide based catalyst.
5. Process according to claim 4 wherein the supported chromium oxide based catalyst is a titanium modified supported chromium oxide based catalyst.
6. Supported chromium oxide based catalyst for the gas phase polymerisation of olefin(s) obtainable by any of the preceding claims.
7. Process for the gas phase polymerisation of at least one alpha olefin containing from 2 to 12 carbon atoms, characterised in that the polymerisation is performed with the aid of a supported chromium oxide based catalyst which has been subjected to a sole calcination/activation step consisting in a single thermal treatment performed at a temperature ranging from 200 to 450°C under an oxygen-containing atmosphere<sub>x</sub>, *with the proviso that the supported catalyst does not comprise an aluminium phosphate support.*