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(54) **CORRUGATED TUBE AND WIRE HARNESS**

WELLROHR UND KABELBAUM

TUBE ONDULÉ ET FAISCEAU DE CÂBLES

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(73) Proprietor: **Yazaki Corporation**
Minato-ku
Tokyo 108-8333 (JP)

(72) Inventors:
• **TAKAMATSU, Masahiro**
Shizuoka, 421-0407 (JP)

• **KIUCHI, Masaru**
Shizuoka, 421-0407 (JP)

(74) Representative: **Grünecker Patent- und
Rechtsanwälte**
PartG mbB
Leopoldstraße 4
80802 München (DE)

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Description

BACKGROUND OF THE INVENTION

1. Field of the Invention

[0001] The present invention relates to a corrugated tube and a wire harness.

2. Description of the Related Art

[0002] Conventionally, a corrugated tube is known as an exterior member for protecting an electric wire from the outside.

[0003] A corrugated tube covers an electric wire from the outside to protect it from external peripheral parts, by accommodating the electric wire in the internal space of a tubular main body. For example, Japanese Patent Application Laid-open No. 2016-152714 and Japanese Patent Application Laid-open No. 2016-152715 below disclose a corrugated tube having a cylindrically formed main body and a soft cushioning portion provided on an inner wall surface of the main body. In the corrugated tube of Japanese Patent Application Laid-open No. 2016-152714 and Japanese Patent Application Laid-open No. 2016-152715, the function of protecting the electric wire is enhanced by bringing the cushioning portion into contact with the electric wire to avoid contact of the main body with the electric wire. Note that the corrugated tube forms a wire harness together with the electric wire or the like which is a part to be protected.

[0004] Incidentally, in a corrugated tube, in order to protect an electric wire from external peripheral parts, a main body is formed to have a hardness suitable for the protection. For this reason, in a case where the corrugated tube is spaced apart from peripheral parts, the corrugated tube may generate sound when the outer surface of the main body comes into contact with the peripheral parts. For example, in a case where the corrugated tube is mounted on a vehicle such as an automobile along with the electric wire, an external force caused by road surface input or the like is transmitted to the electric wire or the corrugated tube. At this time, the corrugated tube coming into contact with a peripheral part such as a vehicle body may generate sound recognized as abnormal noise.

[0005] In addition, documents US 4 970 351 A, EP 1 675 232 A2, US 2006/201567 A1, and FR 2 936 090 A1 show corrugated tubes according to the preamble of claim 1.

[0006] Further corrugated tubes are shown in documents JP 2000 287331 A, US 2018/248346 A1.

SUMMARY OF THE INVENTION

[0007] In view of the foregoing, it is an object of the present invention to provide a corrugated tube and a wire harness that can suppress occurrence of abnormal

noise.

[0008] To achieve the object, a corrugated tube according to claim 1 is provided. A corrugated tube disclosed herein includes a tubular main body that protects an electric wire accommodated in an internal space; and a tubular or annular outer layer body stacked concentrically with the main body on an outer peripheral surface of the main body, wherein the outer layer body is a molded body formed into a shape having a hardness lower than that of the main body, and capable of absorbing sound when the outer layer body comes into contact with an external contacting object.

[0009] A corrugated tube includes a tubular main body that protects an electric wire accommodated in an internal space; and a tubular or annular outer layer body stacked concentrically with the main body on an outer peripheral surface of the main body, wherein the outer layer body is a molded body including a material having a hardness lower than that of the main body, and capable of absorbing sound when the outer layer body comes into contact with an external contacting object.

[0010] According to still another aspect disclosed herein, in the corrugated tube, it is preferable that the main body and the outer layer body are an integral molded body molded integrally with each other.

[0011] In the corrugated tube, the main body is a bellows-shaped molded body in which an annular recess recessed on a side of the outer peripheral surface and an annular protrusion protruding on a side of the outer peripheral surface are concentrically and alternately connected along a cylinder axis direction, and the outer layer body is a bellows-shaped molded body in which an annular layer recess stacked concentrically with the annular recess on an outer peripheral surface of the annular recess and an annular layer protrusion stacked concentrically with the annular protrusion on an outer peripheral surface of the annular protrusion are concentrically and alternately connected along the cylinder axis direction.

[0012] The main body is a bellows-shaped molded body in which an annular recess recessed on a side of the outer peripheral surface and an annular protrusion protruding on a side of the outer peripheral surface are concentrically and alternately connected along a cylinder axis direction, and the outer layer body is an annular molded body provided for each of the annular protrusions, and stacked concentrically with the annular protrusion on an outer peripheral surface of the annular protrusion.

[0013] To achieve the object, a wire harness according to still another aspect disclosed herein includes an electric wire; and a corrugated tube that protects the electric wire from an outside, wherein the corrugated tube includes a tubular main body that protects the electric wire accommodated in an internal space, and a tubular or annular outer layer body stacked concentrically with the main body on an outer peripheral surface of the main body, and the outer layer body is a molded body formed into a shape having a hardness lower than that of the

main body, and capable of absorbing sound when the outer layer body comes into contact with an external contacting object.

[0014] The above and other objects, features, advantages and technical and industrial significance of this invention will be better understood by reading the following detailed description of presently preferred embodiments of the invention, when considered in connection with the accompanying drawings.

BRIEF DESCRIPTION OF THE DRAWINGS

[0015]

FIG. 1 is a perspective view illustrating a corrugated tube of an embodiment;

FIG. 2 is a side view illustrating the corrugated tube and a wire harness of the embodiment;

FIG. 3 is a cross-sectional view illustrating the corrugated tube of the embodiment;

FIG. 4 is a cross-sectional view illustrating the positional relationship among a corrugated tube, an electric wire, and a peripheral part; and

FIG. 5 is a cross-sectional view illustrating a corrugated tube of a modification.

DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

[0016] Hereinafter, embodiments of a corrugated tube and a wire harness according to the present invention will be described in detail with reference to the drawings. Note that the invention is not limited by this embodiment.

Embodiment

[0017] One embodiment of the corrugated tube and the wire harness according to the present invention will be described with reference to FIGS. 1 to 4.

[0018] Reference symbol 1 in FIGS. 1 to 4 denotes the corrugated tube of the embodiment. Moreover, reference symbol WH in FIGS. 2 and 4 denotes the wire harness of the embodiment.

[0019] The corrugated tube 1 is an exterior member for protecting an electric wire We from the outside (FIGS. 2 and 4). The corrugated tube 1 is used to protect an electric wire We arranged in a vehicle such as an automobile from a peripheral part Pn (FIG. 4) such as a vehicle body, for example. The corrugated tube 1 forms the wire harness WH together with at least one electric wire We which is a part to be protected. For example, in the wire harness WH mounted on a vehicle, the required number of corrugated tubes 1 are provided in the entire electric wire We except for a connector joining point or the like and/or a part of the electric wire We that needs to be protected from the peripheral part Pn.

[0020] The corrugated tube 1 includes a cylindrical main body 10 that protects the electric wire We accom-

modated in an internal space S (FIGS. 1, 3, and 4). The main body 10 is a molded body formed of an insulating material such as a synthetic resin. For example, the main body 10 is formed using a polypropylene resin, a polyamide resin, or the like as the material.

[0021] In this example, the main body 10 is formed in a bellows shape. Accordingly, in the exemplified main body 10, an annular recess 11 recessed on the outer peripheral surface side and an annular protrusion 12 protruding on the outer peripheral surface side are concentrically and alternately connected along the cylinder axis direction (FIGS. 3 and 4). Here, the main body 10 is formed as a substantially cylindrical and bellows-shaped molded body including multiple ring-shaped annular recesses 11 and multiple ring-shaped annular protrusions 12.

[0022] Furthermore, the corrugated tube 1 includes a tubular outer layer body 20 stacked concentrically with the main body 10 on an outer peripheral surface of the main body 10 (FIGS. 1 to 4). The outer layer body 20 is a molded body formed of an insulating material such as a synthetic resin.

[0023] The outer layer body 20 is provided to suppress generation of abnormal noise when the outer layer body 20 comes into contact with the peripheral part Pn. Hence, the outer layer body 20 is formed to be a molded body having a shape whose hardness is lower than that of the main body 10, and capable of absorbing sound when the outer layer body 20 comes into contact with the peripheral part Pn which is an external contacting object. As the insulating material forming the outer layer body 20, a material is used which has a hardness lower than that of the material forming the main body 10, and is capable of absorbing sound when the outer layer body 20 comes into contact with the peripheral part Pn which is an external contacting object. As this insulating material, a material is selected which can achieve a desired sound absorbing effect depending on the thickness of the outer layer body 20 in the stacking direction, the material of the peripheral part Pn, the shape of the peripheral part Pn, and the like. For example, the outer layer body 20 is formed of a material such as a polyolefin resin, a polyamide resin, a vinyl chloride resin, a silicone resin, a fluororesin, a polycarbonate resin, a polyimide resin, a polyester resin, or a polyurethane resin.

[0024] The outer layer body 20 may be formed integrally with the outer peripheral surface of the main body 10, or may be applied and formed on the outer peripheral surface of the main body 10, for example.

[0025] The exemplified main body 10 and outer layer body 20 are an integral molded body molded integrally with each other. For example, the corrugated tube 1 is formed by extruding the material forming the main body 10 and the material forming the outer layer body 20 in the form of concentrically stacked cylinders by an extruder (not shown), and sending the resultant product to a molding machine (not shown) to form the bellows shape with the forming mold. Hence, it is desirable to use the

same series of materials for the main body 10 and the outer layer body 20. Thus, the main body 10 and the outer layer body 20 can be integrated with each other without using an adhesive or the like.

[0026] Specifically, the outer layer body 20 of the embodiment is formed into a tubular and bellows-shaped molded body concentric with the main body 10. Accordingly, in the outer layer body 20, an annular layer recess 21 stacked concentrically with the annular recess 11 on an outer peripheral surface of the annular recess 11 and an annular layer protrusion 22 stacked concentrically with the annular protrusion 12 on an outer peripheral surface of the annular protrusion 12 are concentrically and alternately connected along the cylinder axis direction (FIGS. 3 and 4). Here, the outer layer body 20 is formed as a substantially cylindrical and bellows-shaped molded body including multiple ring-shaped annular layer recesses 21 and multiple ring-shaped annular layer protrusions 22.

[0027] With this corrugated tube 1, even if an external force caused by road surface input or the like is transmitted and accidentally brings the corrugated tube 1 into contact with the peripheral part Pn, the outer layer body 20 is brought into contact with the peripheral part Pn without bringing the main body 10 into contact the peripheral part Pn. Hence, the corrugated tube 1 can allow the outer layer body 20 to absorb sound generated when the corrugated tube 1 comes into contact with the peripheral part Pn, and can therefore suppress generation of abnormal noise at this time.

[0028] Thus, the corrugated tube 1 of the embodiment can not only exhibit the function of protecting the electric wire We, which is the original function, but also suppress generation of abnormal noise when the corrugated tube 1 accidentally comes into contact with the peripheral part Pn. Moreover, the wire harness WH of the embodiment includes the corrugated tube 1, and can similarly achieve the effect exhibited by the corrugated tube 1.

Modification

[0029] Reference numeral 2 in FIG. 5 denotes a corrugated tube of a modification not according to the invention. The corrugated tube 2 is the corrugated tube 1 included in the wire harness WH of the embodiment in which the outer layer body 20 is replaced with an outer layer body 120 described below.

[0030] Similar to the outer layer body 20 of the embodiment, the outer layer body 120 is provided to suppress generation of abnormal noise when the outer layer body 120 comes into contact with a peripheral part Pn. Hence, the outer layer body 120 is formed using a material similar to that of the outer layer body 20 of the embodiment. As in the case of the outer layer body 20, the outer layer body 120 may be formed integrally with an outer peripheral surface of a main body 10, or may be applied and formed on the outer peripheral surface of the main body 10. In the modification, too, the main body 10 and the

outer layer body 120 are an integral molded body molded integrally with an outer peripheral surface of a main body 10, or may be applied and formed on the outer peripheral surface of the main body 10. In the modification, too, the main body 10 and the outer layer body 120 are an integral molded body molded integrally with each other.

[0031] The outer layer body 120 of the modification is an annular molded body stacked concentrically with the main body 10 on the outer peripheral surface of the main body 10. Specifically, the outer layer body 120 is provided for each of annular protrusions 12 of the main body 10, and is provided as an annular molded body stacked concentrically with the annular protrusion 12 on an outer peripheral surface of the annular protrusion 12 of the main body 10.

[0032] The corrugated tube 2 of the modification is provided with the outer layer body 120 for each of the annular protrusions 12, and an outer peripheral surface of each of annular recesses 11 is exposed. However, similar to the corrugated tube 1 of the embodiment, the outer layer body 120 can be brought into contact with the peripheral part Pn without bringing the main body 10 into contact with the peripheral part Pn. Hence, the corrugated tube 2 can allow the outer layer body 120 to absorb sound generated when the corrugated tube 2 comes into contact with the peripheral part Pn, and can therefore suppress generation of abnormal noise at this time.

[0033] Thus, similar to the corrugated tube 1 of the embodiment, the corrugated tube 2 of the modification can not only exhibit the function of protecting an electric wire We, which is the original function, but also suppress generation of abnormal noise when the corrugated tube 2 accidentally comes into contact with the peripheral part Pn. Moreover, a wire harness WH of the modification includes the corrugated tube 2, and can similarly achieve the effect exhibited by the corrugated tube 2.

[0034] With a corrugated tube according to the present embodiment, even if the corrugated tube is accidentally brought into contact with a peripheral part, an outer layer body is brought into contact with the peripheral part without bringing the main body into contact the peripheral part. Hence, the corrugated tube can allow the outer layer body to absorb sound generated when the corrugated tube comes into contact with the peripheral part, and can therefore suppress generation of abnormal noise at this time. Thus, the corrugated tube according to the present embodiment can not only exhibit the function of protecting an electric wire, which is the original function, but also suppress generation of abnormal noise when the corrugated tube accidentally comes into contact with a peripheral part. Moreover, a wire harness according to the present embodiment includes the above corrugated tube, and can similarly achieve the effect exhibited by the corrugated tube.

Claims

1. A corrugated tube (1) comprising:

a tubular main body that protects an electric wire (We) accommodated in an internal space (S); and
 a tubular or annular outer layer body (20) stacked concentrically with the main body (10) on an outer peripheral surface of the main body (10), wherein
 the outer layer body (20) is a molded body including a material having a hardness lower than that of the main body (10), and capable of absorbing sound when the outer layer body (20) comes into contact with an external contacting object, wherein
 the main body (10) is a bellows-shaped molded body in which an annular recess (11) recessed on a side of the outer peripheral surface and an annular protrusion (12) protruding on a side of the outer peripheral surface are concentrically and alternately connected along a cylinder axis direction, **characterized in that**
 the outer layer body (20) is a bellows-shaped molded body in which an annular layer recess (21) stacked concentrically with the annular recess (11) and an annular layer protrusion (22) stacked concentrically with the annular protrusion (12) on an outer peripheral surface of the annular protrusion (12) are concentrically and alternately connected along the cylinder axis direction, and the annular layer recess (21) and the annular layer protrusion (22) include said material having a hardness lower than that of the annular recess (11) and the annular protrusion (12).

2. The corrugated tube (1) according to claim 1, wherein
 the main body (10) and the outer layer body (20) are an integral molded body molded integrally with each other.

3. A wire harness (WH) comprising:

an electric wire (We); and
 the corrugated tube (1) according to claim 1 or 2 that protects the electric wire (We) from an outside.

trischen Draht (We) schützt, der in einem inneren Raum (S) aufgenommen ist; und
 einen rohrförmigen oder ringförmigen äußeren Schichtkörper (20), der konzentrisch mit dem Hauptkörper (10) an einer äußeren Peripheriefläche des Hauptkörpers (10) gestapelt ist, wobei der äußere Schichtkörper (20) ein geformter Körper ist, der eine geringere Härte als die des Hauptkörpers (10) aufweisendes Material beinhaltet, und Schall absorbieren kann, wenn der äußere Schichtkörper (20) in Kontakt mit einem externen Kontaktobjekt kommt, wobei der Hauptkörper (10) ein balgförmiger geformter Körper ist, in dem eine ringförmige Vertiefung (11), die auf einer Seite der äußeren Peripheriefläche vertieft ist, und ein ringförmiger Vorsprung (12), der auf einer Seite der äußeren Peripheriefläche vorsteht, konzentrisch und abwechselnd entlang einer Zylinderachsenrichtung verbunden sind, **dadurch gekennzeichnet, dass**

der äußere Schichtkörper (20) ein balgförmiger geformter Körper ist, in dem eine ringförmige Schichtvertiefung (21), die konzentrisch mit der ringförmigen Vertiefung (11) an einer äußeren Peripheriefläche der ringförmigen Vertiefung (11) gestapelt ist, und ein ringförmiger Schichtvorsprung (22), der konzentrisch mit dem ringförmigen Vorsprung (12) an einer äußeren Peripheriefläche des ringförmigen Vorsprungs (12) gestapelt ist, konzentrisch und abwechselnd entlang der Zylinderachsenrichtung verbunden sind, und
 die ringförmige Schichtvertiefung (21) und der ringförmige Schichtvorsprung (22) das eine geringere Härte als die der ringförmigen Vertiefung (11) und des ringförmigen Vorsprungs (23) aufweisende Material beinhalten.

2. Das Wellrohr (1) nach Anspruch 1, wobei der Hauptkörper (10) und der äußere Schichtkörper (20) ein integral geformter Körper sind, der integral miteinander geformt ist.

3. Ein Kabelbaum (WH), umfassend:

einen elektrischen Draht (We); und
 das Wellrohr (1) nach Anspruch 1 oder 2, das den elektrischen Draht (We) von einer Außenseite schützt.

Revendications

1. Tube ondulé (1) comprenant :

un corps principal tubulaire qui protège un fil électrique (We) logé dans un espace intérieur

Patentansprüche

1. Ein Wellrohr (1), umfassend:

einen rohrförmigen Hauptkörper, der einen elek-

(S) ; et

un corps formant couche extérieure (20) tubulaire ou annulaire superposé concentriquement au corps principal (10) sur une surface périphérique extérieure du corps principal (10), dans lequel

le corps formant couche extérieure (20) est un corps moulé comprenant un matériau ayant une dureté inférieure à celle du corps principal (10) et pouvant absorber un son lorsque le corps formant couche extérieure (20) entre en contact avec un objet de contact extérieur, dans lequel le corps principal (10) est un corps moulé en forme de soufflet dans lequel un creux annulaire (11) ménagé sur un côté de la surface périphérique extérieure et une saillie annulaire (12) saillante sur un côté de la surface périphérique extérieure sont reliés de manière concentrique et en alternance le long d'une direction axiale de cylindre, **caractérisé en ce que**

le corps formant couche extérieure (20) est un corps moulé en forme de soufflet dans lequel un creux de couche annulaire (21) superposé concentriquement au creux annulaire (11) sur une surface périphérique extérieure du creux annulaire (11) et une saillie de couche annulaire (22) superposée concentriquement à la saillie annulaire (12) sur une surface périphérique extérieure de la saillie annulaire (12) sont reliés de manière concentrique et en alternance le long de la direction axiale de cylindre, et le creux de couche annulaire (21) et la saillie de couche annulaire (22) comprennent ledit matériau ayant une dureté inférieure à celle du creux annulaire (11) et de la saillie annulaire (12).

2. Tube ondulé (1) selon la revendication 1, dans lequel le corps principal (10) et le corps formant couche extérieure (20) sont un corps moulé d'une seule pièce, moulés ensemble d'un seul bloc.

3. Faisceau électrique (WH) comprenant :

un fil électrique (We) ; et

le tube ondulé (1) selon la revendication 1 ou 2 qui protège le fil électrique (We) vis-à-vis de l'extérieur.

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FIG.1

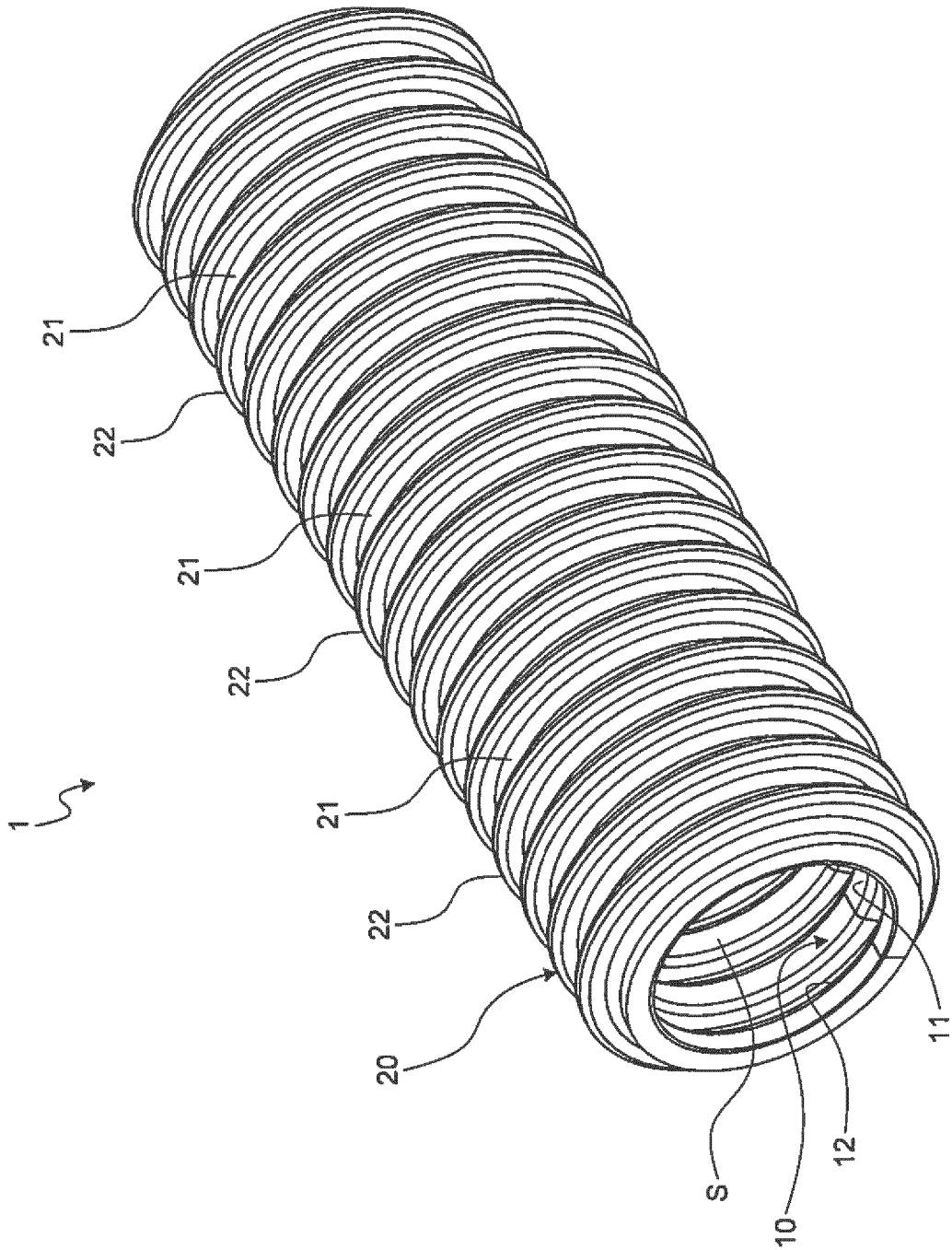


FIG.2

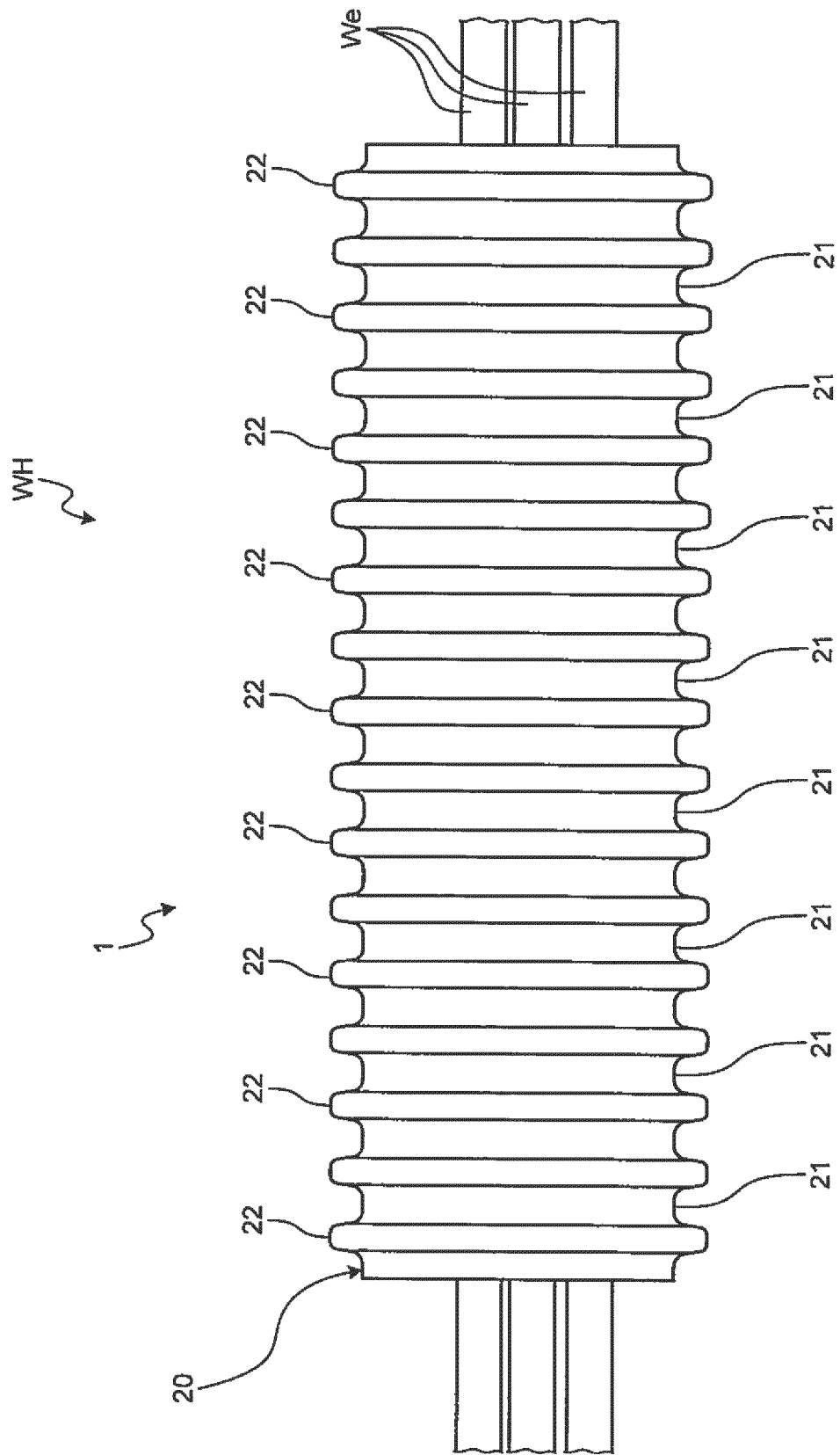


FIG.3

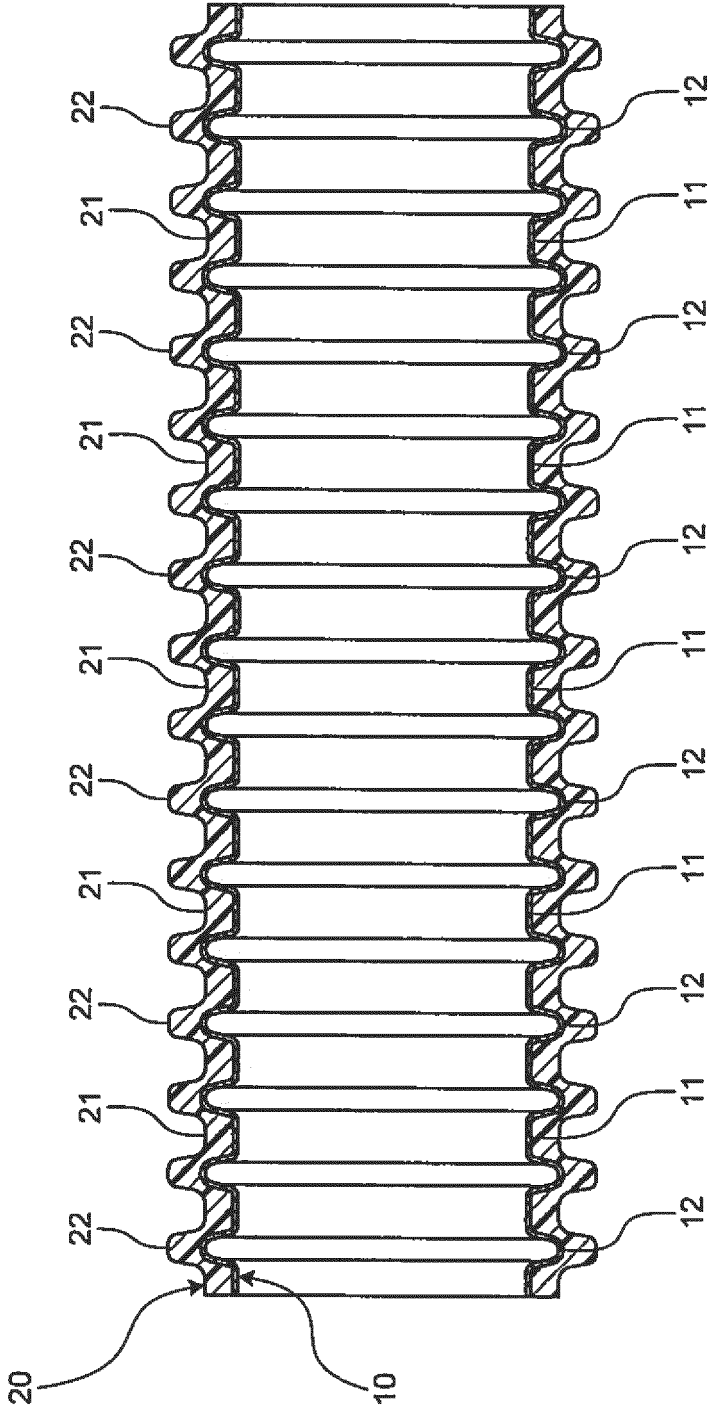
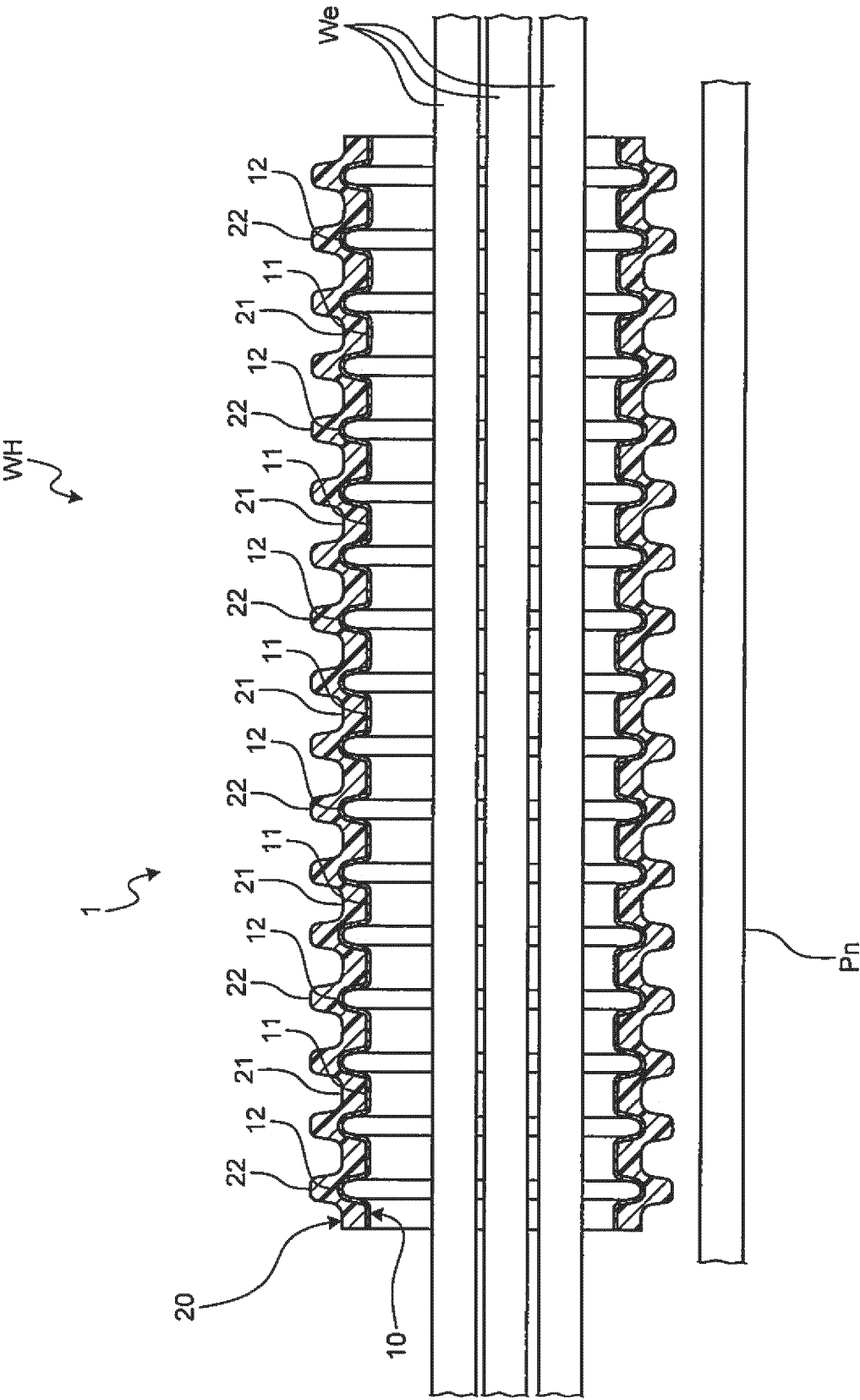
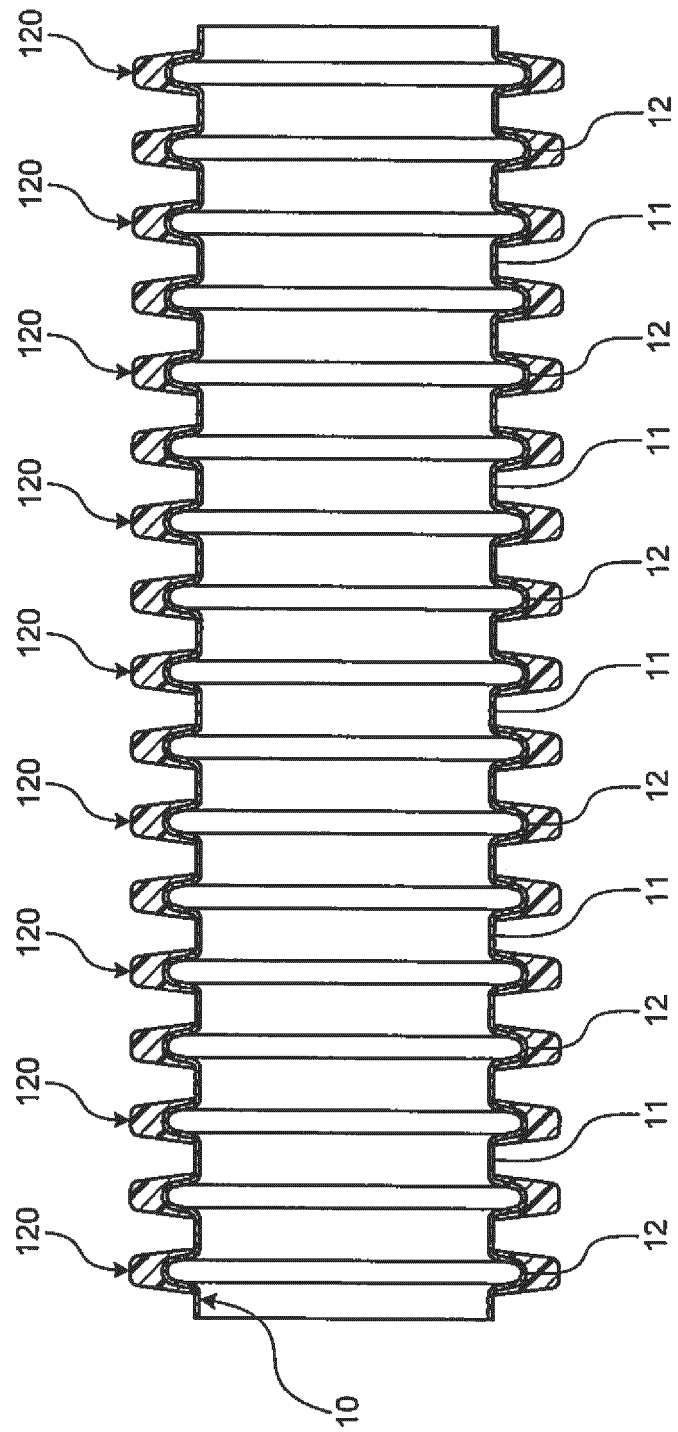


FIG.4



5. G. E.



REFERENCES CITED IN THE DESCRIPTION

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