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(54) **SHOE SOLE WITH ROUNDED INNER AND OUTER SURFACES**

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Related U.S. Application Data

(63) Continuation of application No. 10/291,319, filed on Nov. 8, 2002, which is a continuation of application No. 08/477,640, filed on Jun. 7, 1995, now Pat. No. 6,629,376, which is a continuation of application No. 08/162,962, filed on Dec. 8, 1993, now Pat. No. 5,544,429, which is a continuation of application No. 07/930,469, filed on Aug. 20, 1992, now Pat. No. 5,317,819, which is a continuation of application No. 07/239,667, filed on Sep. 2, 1988, now abandoned.

Publication Classification

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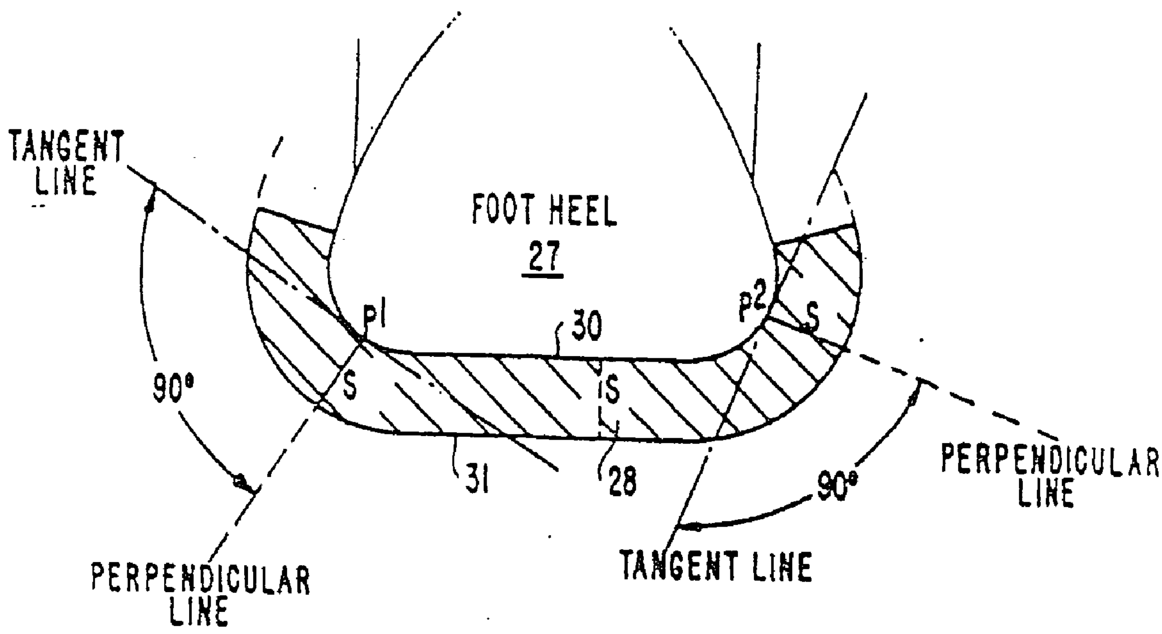
A43B 13/14 (2006.01)

(52) **U.S. Cl.** .... **36/25 R**

(57) **ABSTRACT**

An athletic shoe sole for a shoe has side portions with concavely rounded inner and outer surfaces, as viewed in at least a heel area and a midtarsal area of the sole. The concavely rounded portion of the sole outer surface located at the heel area extends substantially continuously through a sidemost part of the sole side. The rounded portion of the sole outer surface located at the midtarsal area extends up the sole side to at least a level corresponding to a lowest point of the sole inner surface. A midsole component of the shoe sole extends into the sidemost section of the sole side and also extends up the sole side to above a level corresponding to a lowest point of the sole inner surface. The concavely rounded portions of the sole midtarsal area are located at least at the sole lateral side. The sole outer surface of at least part of the midtarsal area is substantially convexly rounded, as viewed in a shoe sole sagittal plane.



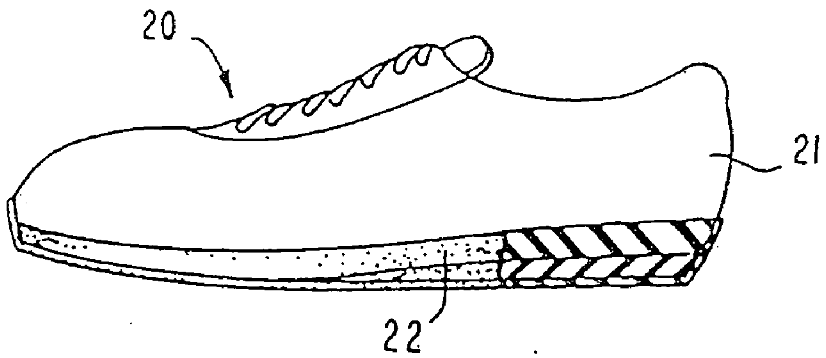


FIG. 1
(PRIOR ART)

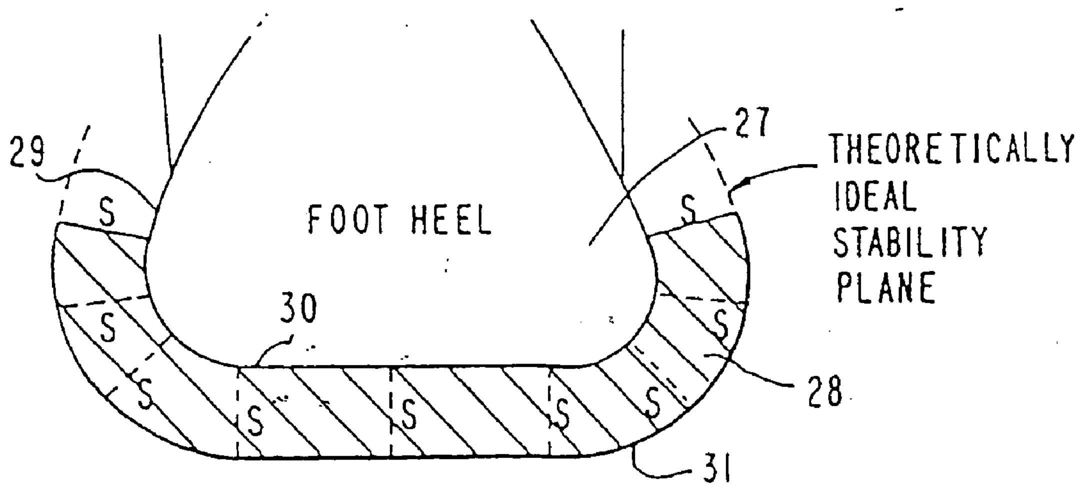


FIG. 2

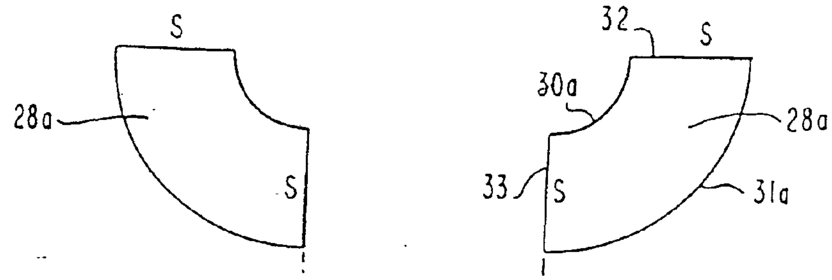


FIG. 3A

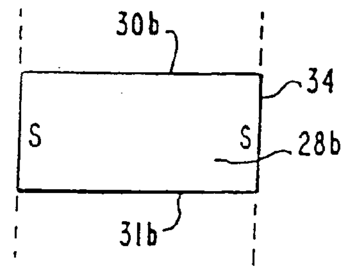


FIG. 3B

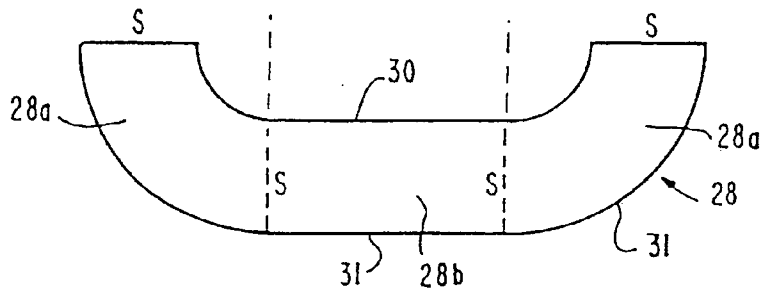


FIG. 3C

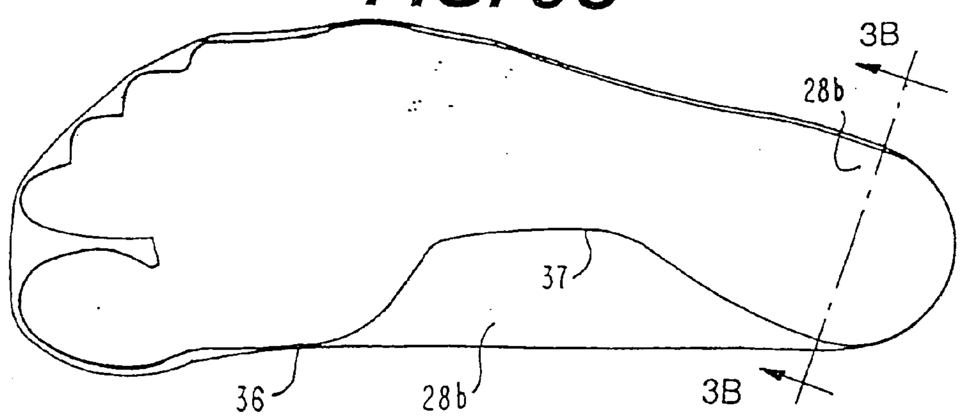


FIG. 3D

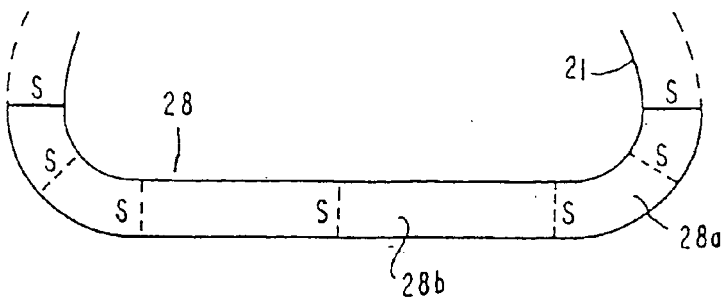


FIG. 4A

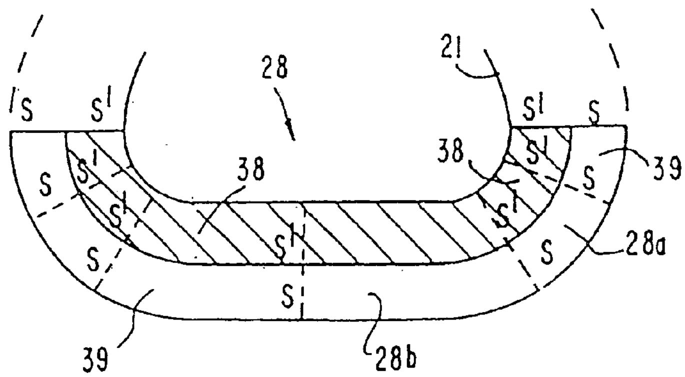


FIG. 4B

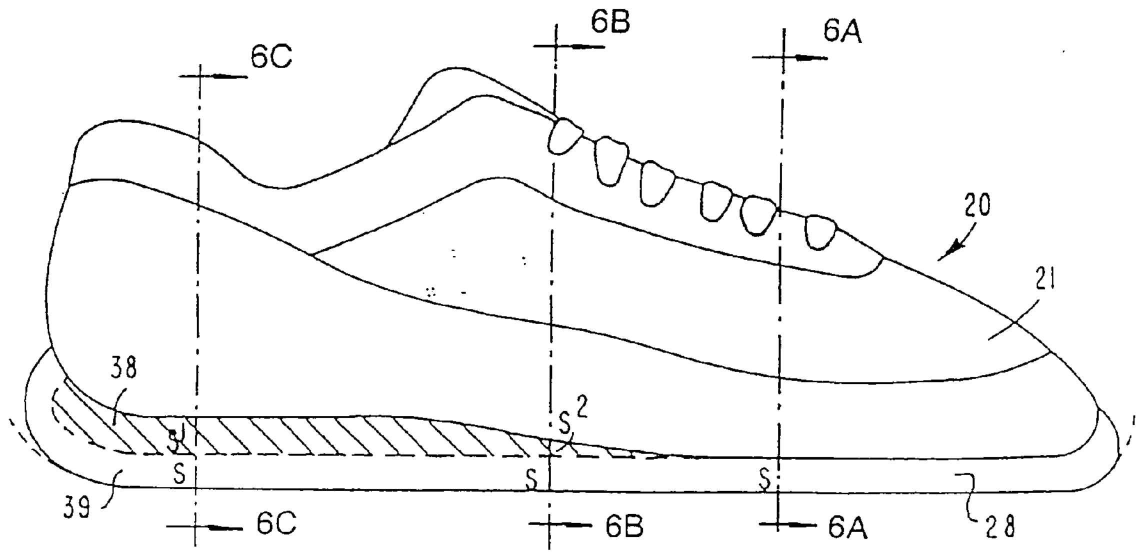


FIG. 5

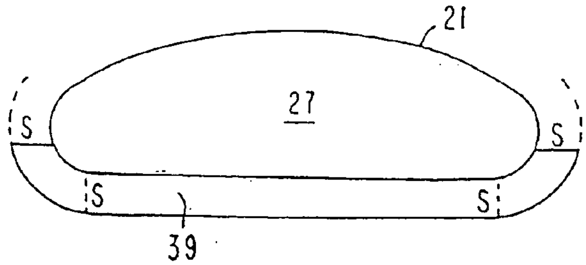


FIG. 6A

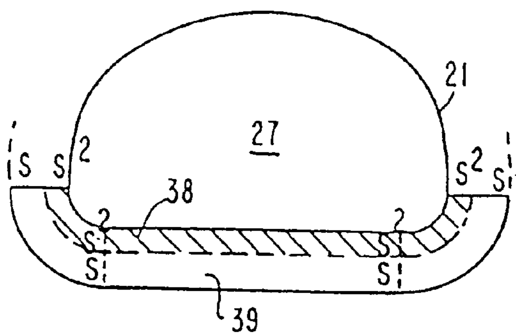


FIG. 6B

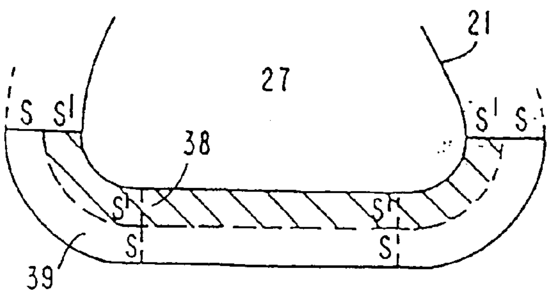


FIG. 6C

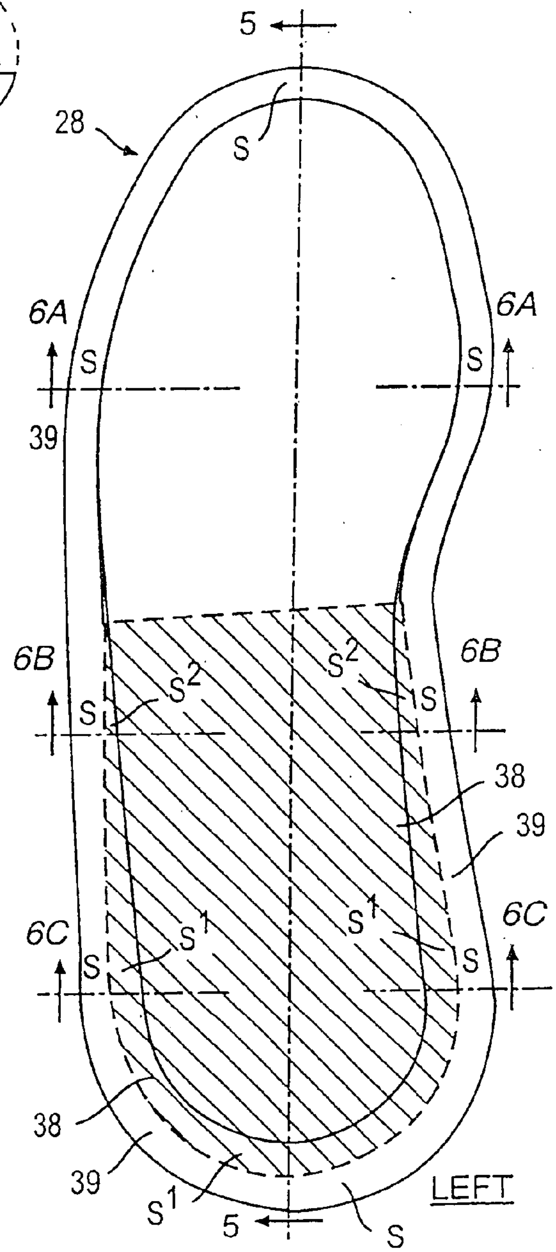


FIG. 6D

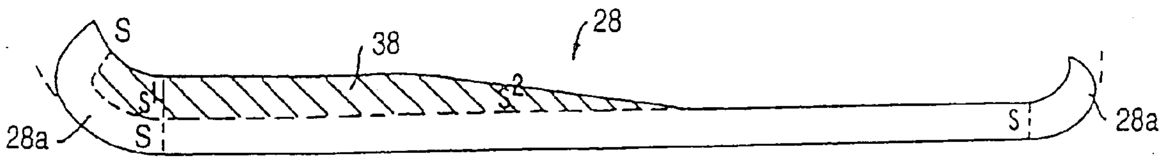


FIG. 7A

FIG. 7B

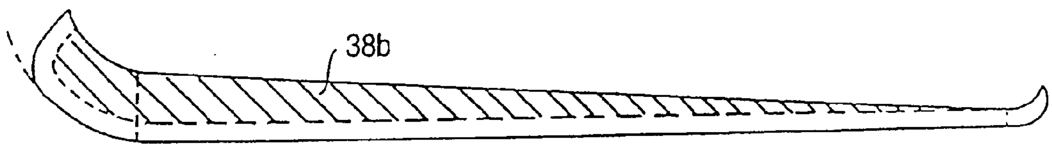


FIG. 7C

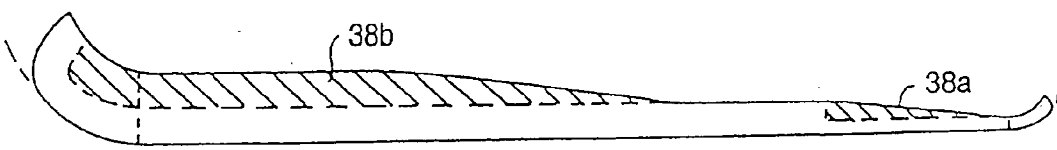


FIG. 7D

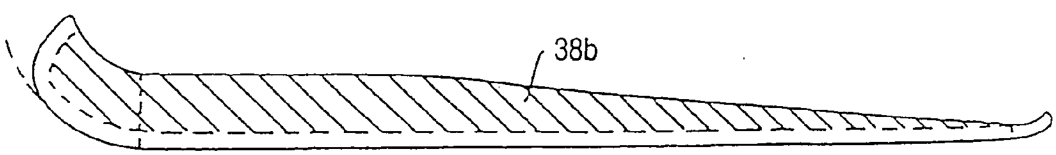


FIG. 7E

FIG. 8A

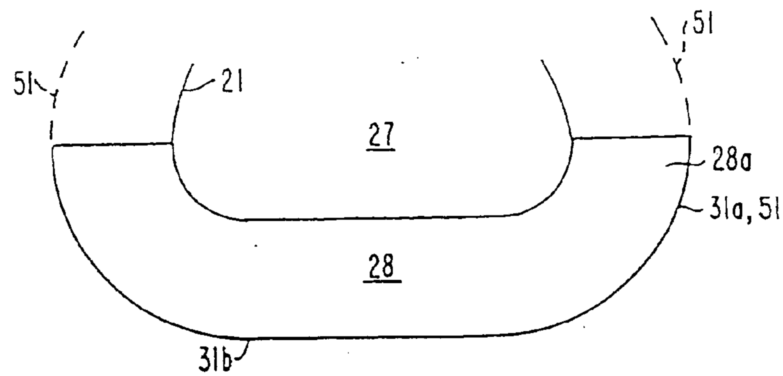


FIG. 8B

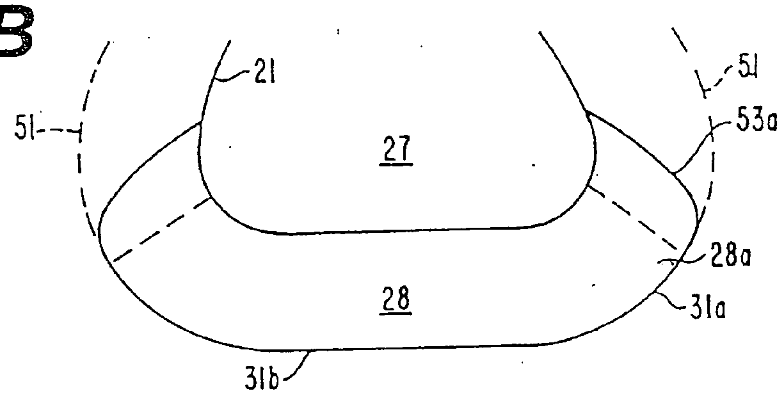


FIG. 8C

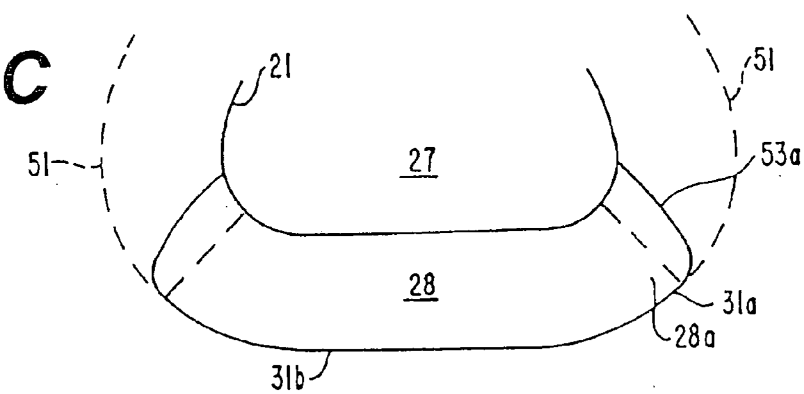


FIG. 8D

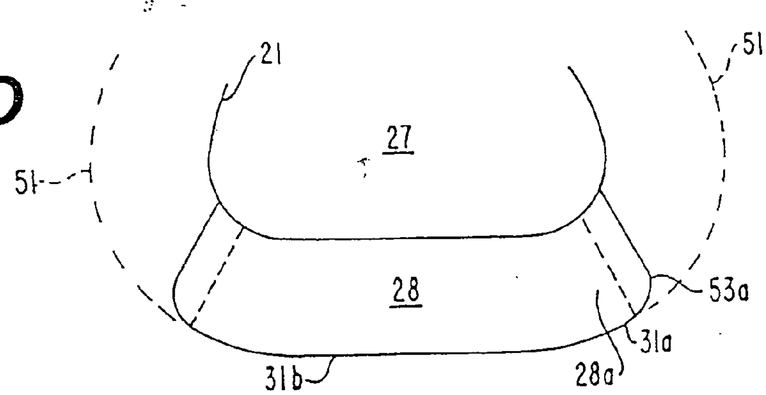


FIG. 9A

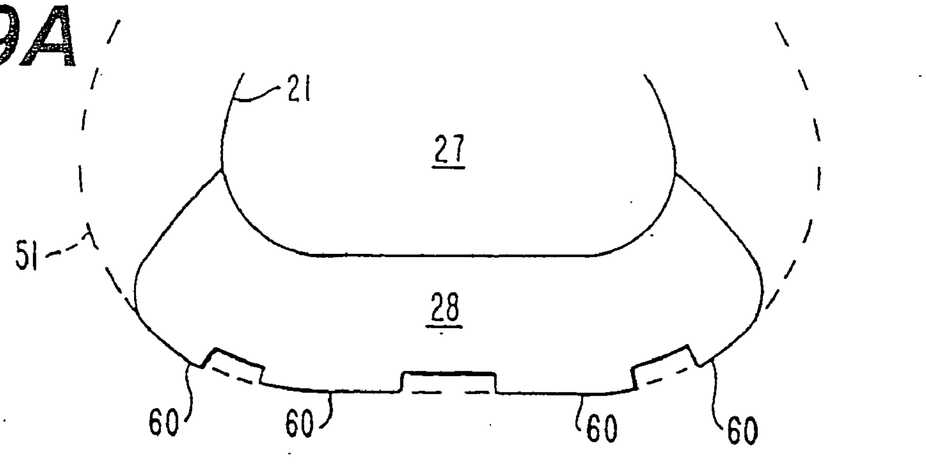


FIG. 9B

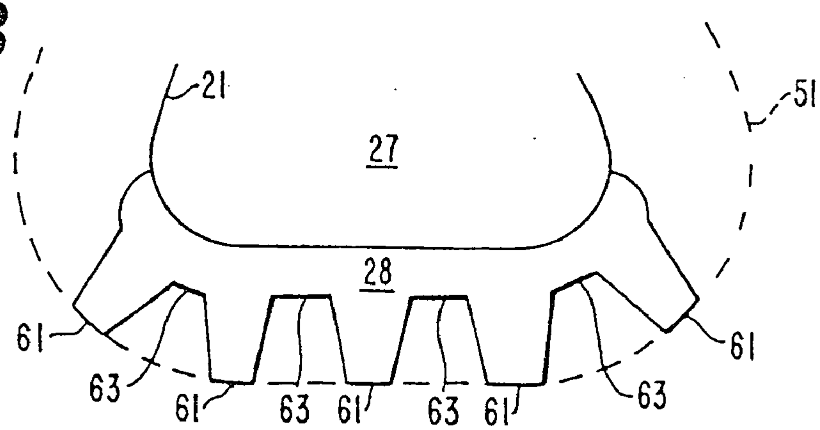


FIG. 9C

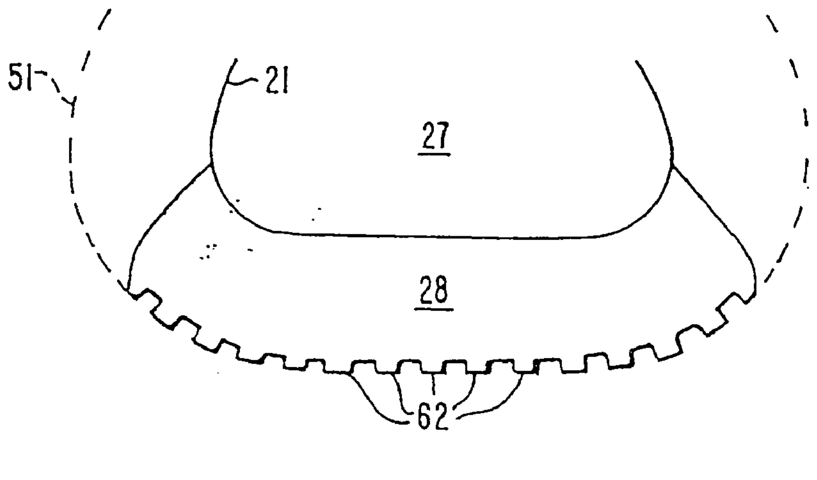


FIG. 10

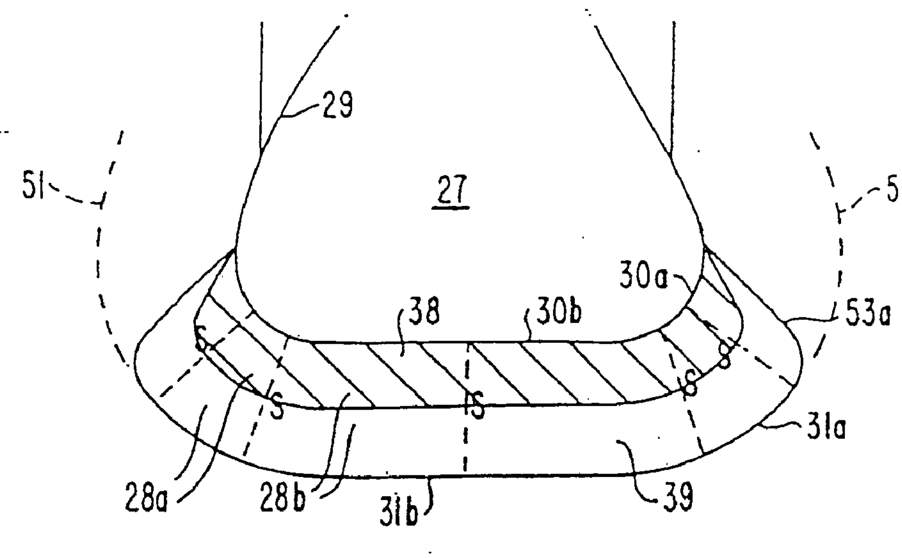
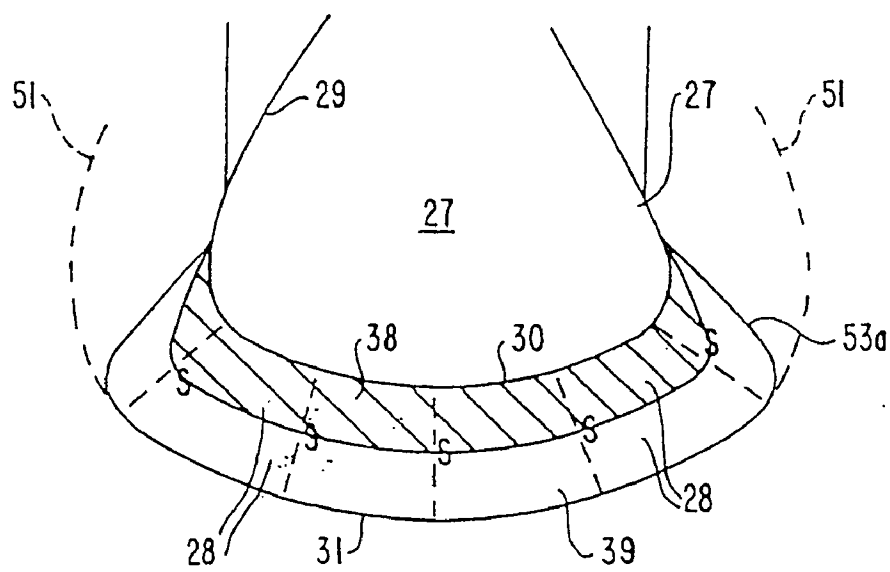

29
27
51
51
30a
38
30b
53a
S
S
S
S
S
31a
28a
28b
31b
39

FIG. 11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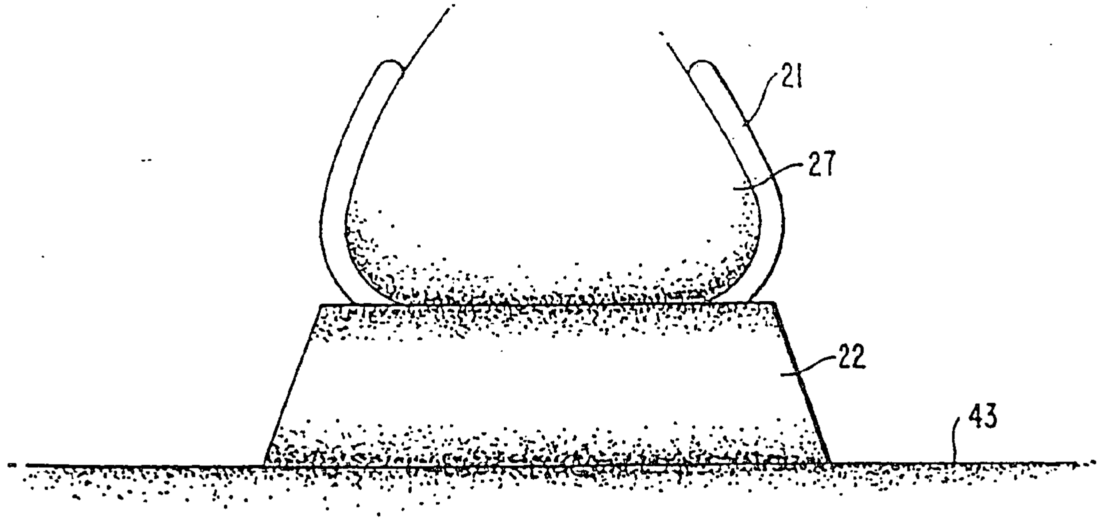


FIG. 12

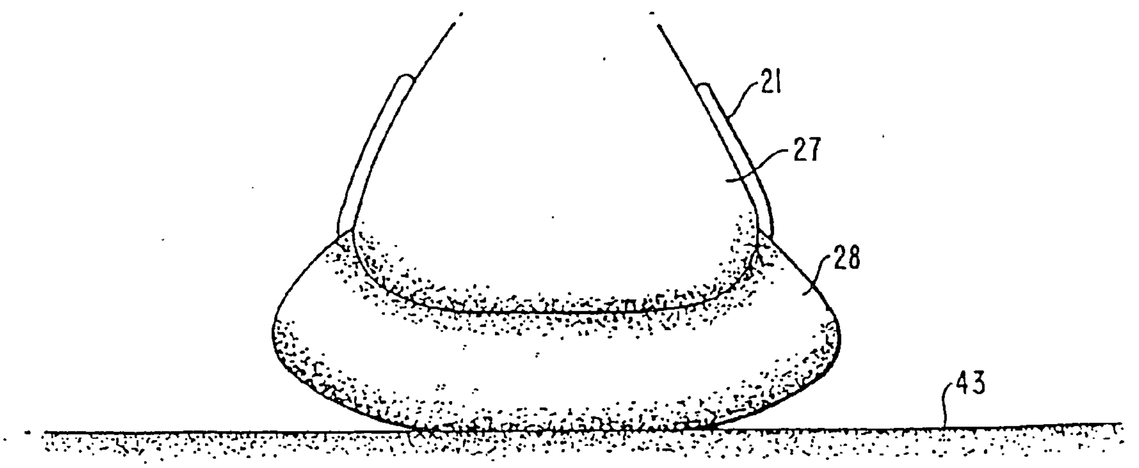


FIG. 13

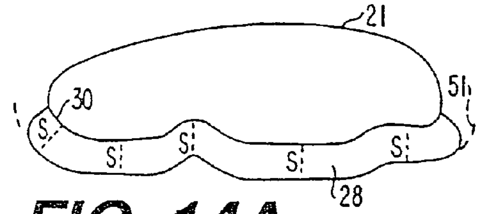


FIG. 14A

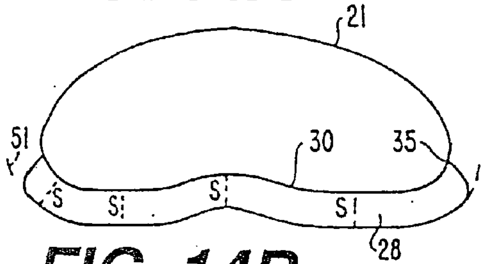


FIG. 14B

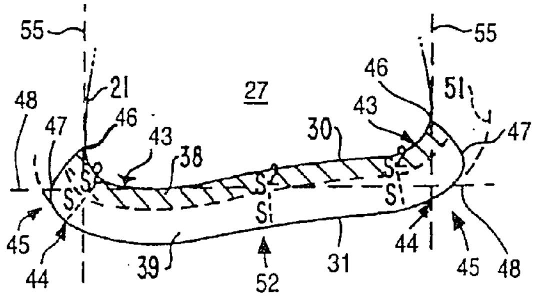


FIG. 14C

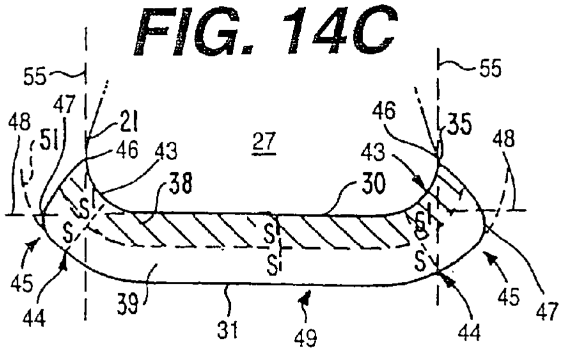


FIG. 14D

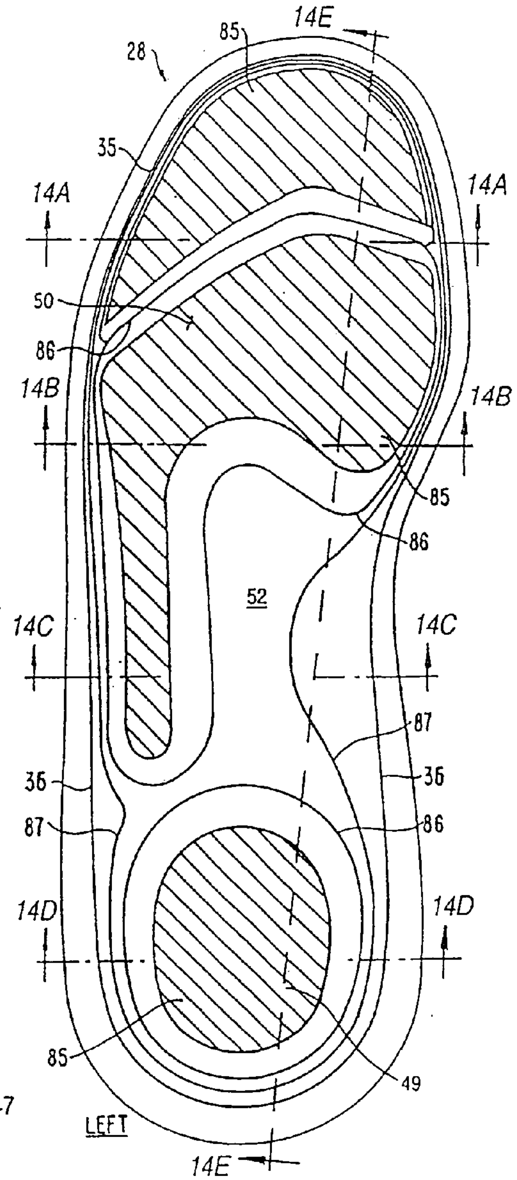


FIG. 14F

FIG. 14E

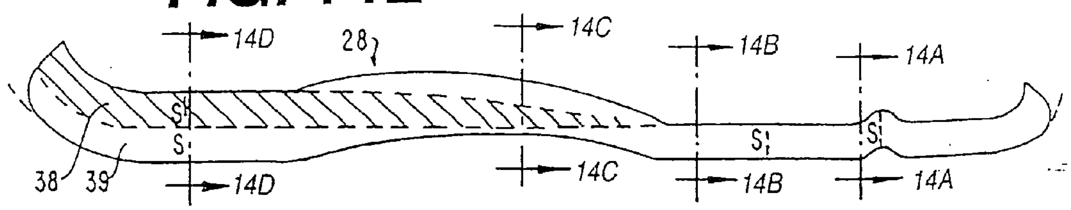


FIG. 15A

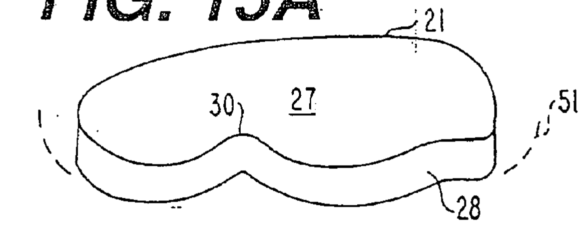


FIG. 15B

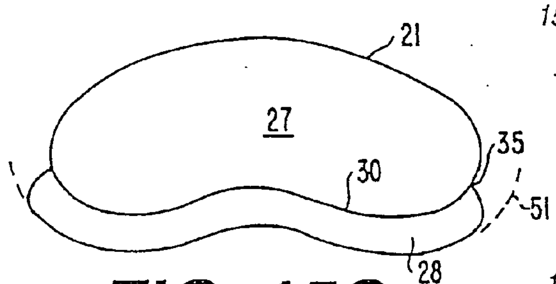


FIG. 15C

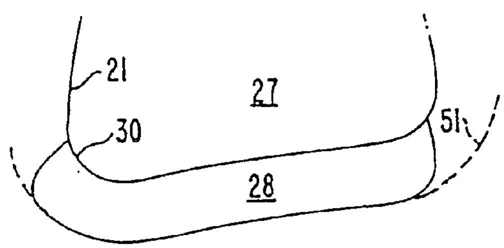
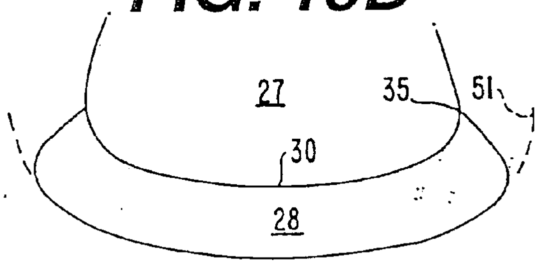


FIG. 15D



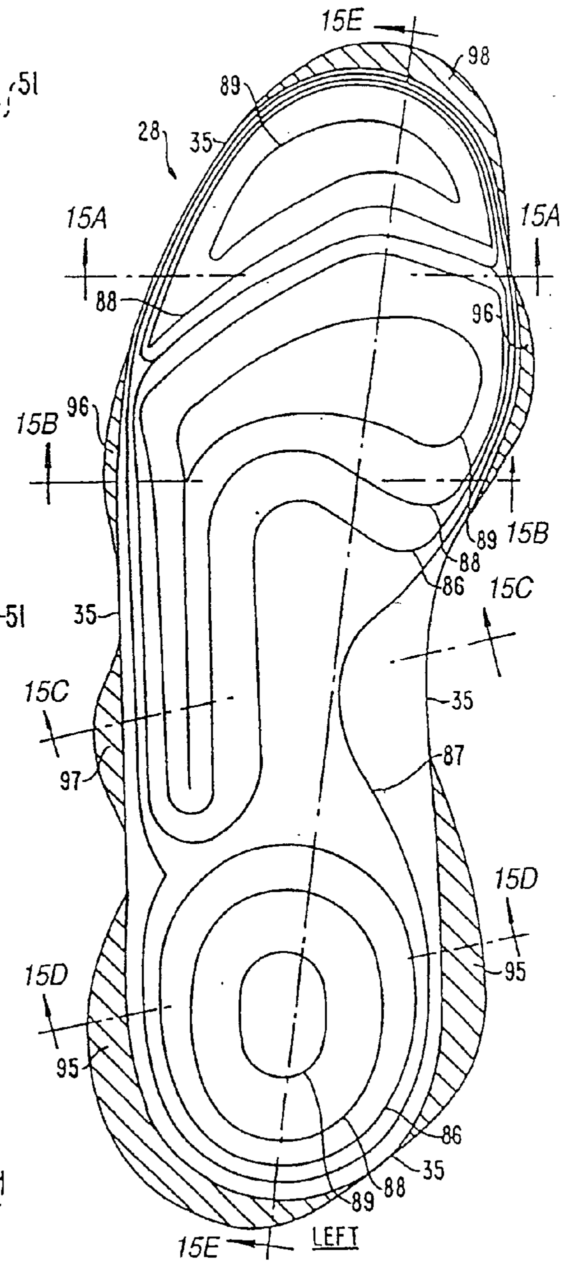
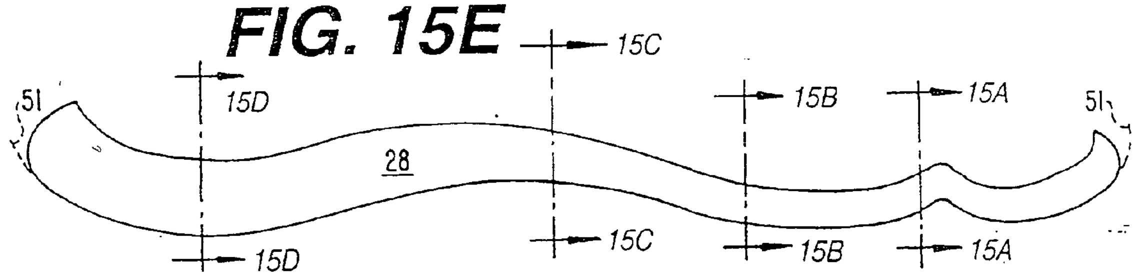


FIG. 16

FIG. 15E



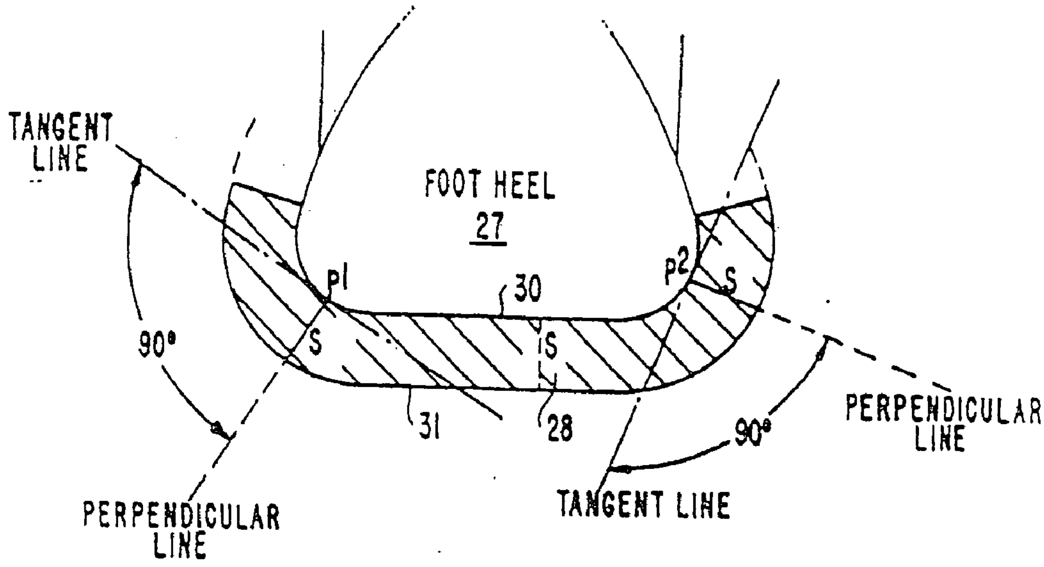
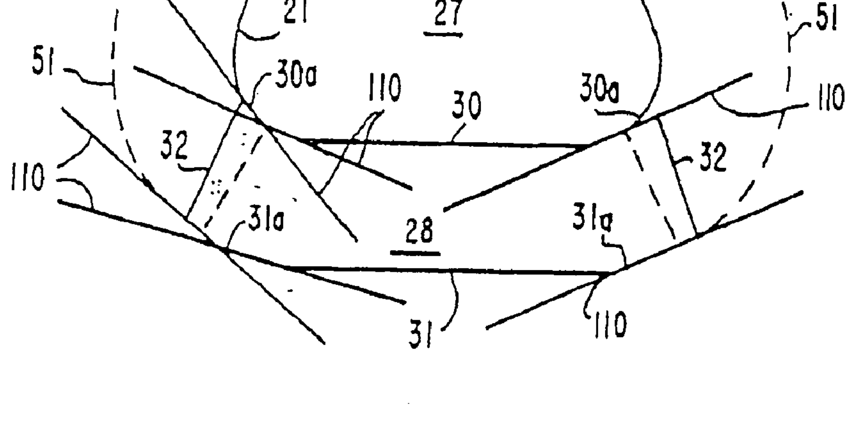

TANGENT LINE
FOOT HEEL
27
P1
P2
30
S
S
S
90°
31
28
90°
PERPENDICULAR LINE
TANGENT LINE
PERPENDICULAR LINE

FIG. 17

FIG. 18


21
27
51
51
30a
110
30
30a
110
32
32
110
31a
28
31a
31
110

SHOE SOLE WITH ROUNDED INNER AND OUTER SURFACES

CROSS-REFERENCE TO RELATED APPLICATIONS

[0001] This invention is a continuation of U.S. patent application Ser. No. 10/291,319; filed Nov. 8, 2002, currently pending; which is a continuation of U.S. patent application Ser. No. 08/477,640, filed Jun. 7, 1995, now U.S. Pat. No. 6,629,376, which is a continuation of U.S. patent application Ser. No. 08/162,962, filed Dec. 8, 1993, now U.S. Pat. No. 5,544,429, which is a continuation of U.S. patent application Ser. No. 07/930,469, filed Aug. 20, 1992, now U.S. Pat. No. 5,317,819, which is a continuation of U.S. patent application Ser. No. 07/239,667, filed Sep. 2, 1988, now abandoned.

BACKGROUND OF THE INVENTION

[0002] This invention relates to a shoe, such as a street shoe, athletic shoe, and especially a running shoe with a contoured sole. More particularly, this invention relates to a novel contoured sole design for a running shoe which improves the inherent stability and efficient motion of the shod foot in extreme exercise. Still more particularly, this invention relates to a running shoe wherein the shoe sole conf6rms to the natural shape of the foot, particularly the sides, and has a constant thickness in frontal plane cross sections, permitting the foot to react naturally with the ground as it would if the foot were bare, while continuing to protect and cushion the foot.

[0003] By way of introduction, barefoot populations universally have a very low incidence of running "overuse" injuries, despite very high activity levels. In contrast, such injuries are very common in shoe shod populations, even for activity levels well below "overuse". Thus, it is a continuing problem with a shod population to reduce or eliminate such injuries and to improve the cushioning and protection for the foot. It is an understanding of the reasons for such problems, and proposing a novel solution to the problems, to which this improved shoe is directed.

[0004] A wide variety of designs are available for running shoes which are intended to provide stability, but which lead to a constraint in the natural efficient motion of the foot and ankle. However, such designs which can accommodate free, flexible motion in contrast create a lack of control or stability. A popular existing shoe design incorporates an inverted, outwardly-flared shoe sole wherein the ground engaging surface is wider than the heel engaging portion. However, such shoes are unstable in extreme situations because the shoe sole, when inverted or on edge, immediately becomes supported only by the sharp bottom sole edge. The entire weight of the body, multiplied by a factor of approximately three at running peak, is concentrated at the sole edge. Since an unnatural lever arm and a force moment are created under such conditions, the foot and ankle are destabilized. When the destabilization is extreme, beyond a certain point of rotation about the pivot point of the shoe sole edge, ankle strain occurs. In contrast, the unshod foot is always in stable equilibrium without a comparable lever arm or force moment. At its maximum range of inversion motion, about 20°, the base of support on the barefoot heel actually broadens substantially as the calcaneal tuberosity contacts the ground. This is in contrast to the conventionally available shoe sole bottom which maintains a sharp, unstable edge.

[0005] It is thus an overall objective of this invention to provide a novel shoe design which approximates the barefoot. It has been discovered, by investigating the most extreme range of ankle motion to near the point of ankle sprain, that the abnormal motion of an inversion ankle sprain, which is a tilting to the outside or an outward rotation of the foot, is accurately simulated while stationary. With this observation, it can be seen that the extreme range stability of the conventionally shod foot is distinctly inferior to the barefoot and that the shoe itself creates a gross instability which would otherwise not exist.

[0006] Even more important, a normal barefoot running motion, which approximately includes a 7° inversion and a 7°eversion motion, does not occur with shod feet, where a 30° inversion and eversion is common. Such a normal barefoot motion is geometrically unattainable because the average running shoe heel is approximately 60% larger than the width of the human heel. As a result, the shoe heel and the human heel cannot pivot together in a natural manner; rather, the human heel has to pivot within the shoe but is resisted from doing so by the shoe heel counter, motion control devices, and the lacing and binding of the shoe upper, as well as various types of anatomical supports interior to the shoe.

[0007] Thus, it is an overall objective to provide an improved shoe design which is not based on the inherent contradiction present in current shoe designs which make the goals of stability and efficient natural motion incompatible and even mutually exclusive. It is another overall object of the invention to provide a new contour design which simulates the natural barefoot motion in running and thus avoids the inherent contradictions in current shoe designs.

[0008] It is another objective of this invention to provide a running shoe which overcomes the problems of the prior art.

[0009] It is another objective of this invention to provide a shoe wherein the outer extent of the flat portion of the sole of the shoe includes all of the support structures of the foot but which extends no further than the outer edge of the flat portion of the foot sole so that the transverse or horizontal plane outline of the top of the flat portion of the shoe sole coincides as nearly as possible with the load-bearing portion of the foot sole.

[0010] It is another objective of the invention to provide a shoe having a sole which includes a side contoured like the natural form of the side or edge of the human foot and conforming to it.

[0011] It is another objective of this invention to provide a novel shoe structure in which the contoured sole includes a shoe sole thickness that is precisely constant in frontal plane cross sections, and therefore biomechanically neutral, even if the shoe sole is tilted to either side, or forward or backward.

[0012] It is another objective of this invention to provide a shoe having a sole fully contoured like and conforming to the natural form of the non-load-bearing human foot and deforming under load by flattening just as the foot does.

[0013] It is still another objective of this invention to provide a new stable shoe design wherein the heel lift or wedge increases in the sagittal plane the thickness of the shoe sole or toe taper decrease therewith so that the sides of the shoe sole which naturally conform to the sides of the foot also increase or decrease by exactly the same amount, so that the thickness of the shoe sole in a frontal planar cross section is always constant.

[0014] These and other objectives of the invention will become apparent from a detailed description of the invention which follows taken in conjunction with the accompanying drawings.

BRIEF DESCRIPTION OF THE DRAWINGS

[0015] In the drawings:

[0016] **FIG. 1** is a perspective view of a typical prior art running shoe to which the improvement of the present invention is applicable;

[0017] **FIG. 2** is a frontal plane cross section showing a shoe sole of uniform thickness that conforms to the natural shape of the human foot, the novel shoe design according to the invention;

[0018] **FIGS. 3A-3D** show a load-bearing flat component of a shoe sole and naturally contoured stability side component, as well as a preferred horizontal periphery of the flat load-bearing portion of the shoe sole when using the sole of the invention;

[0019] **FIGS. 4A and 4B** are diagrammatic sketches showing the novel contoured side sole design according to the invention with variable heel lift;

[0020] **FIG. 5** is a side view of the novel stable contoured shoe according to the invention showing the contoured side design;

[0021] **FIG. 6D** is a top view of the shoe sole shown in **FIG. 5**, wherein **FIG. 6A** is a cross-sectional view of the forefoot portion taken along lines **6**A of **FIG. 5** or **6**D; **FIG. 6B** is a view taken along lines **6**B of **FIGS. 5 and 6**D; and **FIG. 6C** is a cross-sectional view taken along the heel along lines **6**C in **FIGS. 5 and 6**D;

[0022] **FIGS. 7A-7E** show a plurality of side sagittal plane cross-sectional views showing examples of conventional sole thickness variations to which the invention can be applied;

[0023] **FIGS. 8A-8C** show frontal plane cross-sectional views of the shoe sole according to the invention showing a theoretically ideal stability plane and truncations of the sole side contour to reduce shoe bulk;

[0024] **FIGS. 9A-9C** show the contoured sole design according to the invention when applied to various tread and cleat patterns;

[0025] **FIG. 10** illustrates, in a rear view, an application of the sole according to the invention to a shoe to provide an aesthetically pleasing and functionally effective design;

[0026] **FIG. 11** shows a fully contoured shoe sole design that follows the natural contour of the bottom of the foot as well as the sides.

[0027] **FIGS. 12 and 13** show a rear diagrammatic view of a human heel, as relating to a conventional shoe sole (**FIG. 12**) and to the sole of the invention (**FIG. 13**);

[0028] **FIGS. 14A-14F** show the naturally contoured sides design extended to the other natural contours underneath the load-bearing foot such as the main longitudinal arch;

[0029] **FIGS. 15A-15E** illustrate the fully contoured shoe sole design extended to the bottom of the entire non-load-bearing foot; and

[0030] **FIG. 16** shows the fully contoured shoe sole design abbreviated along the sides to only essential structural support and propulsion elements.

[0031] **FIG. 17** shows a method of establishing the theoretically ideal stability plane using a line perpendicular to a line tangent to a sole surface; and

[0032] **FIG. 18** shows an embodiment wherein the contour of the sole according to the invention is approximated by a plurality of line segments.

DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

[0033] A perspective view of an athletic shoe, such as a typical running shoe, according to the prior art, is shown in **FIG. 1** wherein a running shoe **20** includes an upper portion **21** and a sole **22**. Typically, such a sole includes a truncated outwardly flared construction, wherein the lower portion of the sole heel is significantly wider than the upper portion where the sole **22** joins the upper **21**. A number of alternative sole designs are known to the art, including the design shown in U.S. Pat. No. 4,449,306 to Cavanagh wherein an outer portion of the sole of the running shoe includes a rounded portion having a radius of curvature of about 20 mm. The rounded portion lies along approximately the rear-half of the length of the outer side of the mid-sole and heel edge areas wherein the remaining border area is provided with a conventional flaring with the exception of a transition zone. The U.S. Pat. No. 4,557,059 to Misevich, also shows an athletic shoe having a contoured sole bottom in the region of the first foot strike, in a shoe which otherwise uses an inverted flared sole.

[0034] **FIG. 2** shows in a frontal plane cross section at the heel (center of ankle joint) of the general concept of the applicant's design: a shoe sole **28** that conforms to the natural shape of the human foot **27** and that has a constant thickness (s) in frontal plane cross sections. The surface **29** of the bottom and sides of the foot **27** should correspond exactly to the upper surface **30** of the shoe sole **28**. The shoe sole thickness is defined as the shortest distance (s) between any point on the upper surface **30** of the shoe sole **28** and the lower surface **31** by definition, the surfaces **30** and **31** are consequently parallel. In effect, the applicant's general concept is a shoe sole **28** that wraps around and conforms to the natural contours of the foot **27** as if the shoe sole **28** were made of a theoretical single flat sheet of shoe sole material of uniform thickness, wrapped around the foot with no distortion or deformation of that sheet as it is bent to the foot's contours. To overcome real world deformation problems associated with such bending or wrapping around contours, actual construction of the shoe sole contours of uniform thickness will preferably involve the use of multiple sheet lamination or injection molding techniques.

[0035] **FIGS. 3A, 3B**, and **3**C illustrate in frontal plane cross section a significant element of the applicant's shoe design in its use of naturally contoured stabilizing sides **28***a* at the outer edge of a shoe sole **28***b* illustrated generally at the reference numeral **28**. It is thus a main feature of the applicant's invention to eliminate the unnatural sharp bottom edge, especially of flared shoes, in favor of a naturally contoured shoe sole outside **31** as shown in **FIG. 2**. The side or inner edge **30***a* of the shoe sole stability side **28***a* is contoured like the natural form on the side or edge of the human foot, as is the outside or outer edge **31***a* of the shoe sole stability side **28***a* to follow a theoretically ideal stability plane. According to the invention, the thickness (s) of the shoe sole **28** is maintained exactly constant, even if the shoe sole is tilted to either side, or forward or backward. Thus, the naturally contoured stabilizing sides **28***a,* according to the applicant's invention, are defined as the same as the thickness **33** of the shoe sole **28** so that, in cross section, the shoe sole comprises a stable shoe sole **28** having at its outer edge naturally contoured stabilizing sides **28***a* with a surface **31***a* representing a portion of a theoretically ideal stability plane and described by naturally contoured sides equal to the thickness (s) of the sole **28**. The top of the shoe sole **30***b* coincides with the shoe wearer's load-bearing footprint, since in the case shown the shape of the foot is assumed to be load-bearing and therefore flat along the bottom. A top edge **32** of the naturally contoured stability side **28***a* can be located at any point along the contoured side **29** of the foot, while the inner edge **33** of the naturally contoured side **28***a* coincides with the perpendicular sides **34** of the load-bearing shoe sole **28***b*. In practice, the shoe sole **28** is preferably integrally formed from the portions **28***b* and **28***a*. Thus, the theoretically ideal stability plane includes the contours **31***a* merging into the lower surface **31***b* of the sole **28**. Preferably, the peripheral extent **36** of the load-bearing portion of the sole **28***b* of the shoe includes all of the support structures of the foot but extends no further than the outer edge of the foot sole **37** as defined by a load-bearing footprint, as shown in **FIG. 3D**, which is a top view of the upper shoe sole surface **30***b*. **FIG. 3D** thus illustrates a foot outline at numeral **37** and a recommended sole outline **36** relative thereto. Thus, a horizontal plane outline of the top of the load-bearing portion of the shoe sole, therefore exclusive of contoured stability sides, should, preferably, coincide as nearly as practicable with the load-bearing portion of the foot sole with which it comes into contact. Such a horizontal outline, as best seen in **FIGS. 3D and 6D**, should remain uniform throughout the entire thickness of the shoe sole eliminating negative or positive sole flare so that the sides are exactly perpendicular to the horizontal plane as shown in **FIG. 3B**. Preferably, the density of the shoe sole material is uniform.

[0036] Another significant feature of the applicant's invention is illustrated diagrammatically in **FIGS. 4A and 4B**. Preferably, as the heel lift or wedge **38** of thickness (s1) increases the total thickness (s+s1) of the combined midsole and outersole **39** of thickness (s) in an aft direction of the shoe, the naturally contoured sides **28***a* increase in thickness exactly the same amount according to the principles discussed in connection with **FIGS. 3A-3D**. Thus, according to the applicant's design, the thickness of the inner edge **33** of the naturally contoured side is always equal to the constant thickness (s) of the load-bearing shoe sole **28***b* in the frontal cross-sectional plane.

[0037] As shown in **FIG. 4B**, for a shoe that follows a more conventional horizontal plane outline, the sole can be improved significantly according to the applicant's invention by the addition of a naturally contoured side **28***a* which correspondingly varies with the thickness of the shoe sole and changes in the frontal plane according to the shoe heel lift **38**. Thus, as illustrated in **FIG. 4B**, the thickness of the naturally contoured side **28***a* in the heel section is equal to the thickness (s+s**1**) of the shoe sole **28** which is thicker than the shoe sole **39** thickness (s) shown in **FIG. 5A** by an amount equivalent to the heel lift **38** thickness (s**1**). In the generalized case, the thickness (s) of the contoured side is thus always equal to the thickness (s) of the shoe sole.

[0038] **FIG. 5** illustrates a side cross-sectional view of a shoe to which the invention has been applied and is also shown in a top plane view in **FIG. 6**. Thus, **FIGS. 6A, 6B** and **6**C represent frontal plane cross-sections taken along the forefoot, at the base of the fifth metatarsal, and at the heel, thus illustrating that the shoe sole thickness is constant at each frontal plane cross-section, even though that thickness varies from front to back, due to the heel lift **38** as shown in **FIG. 5**, and that the thickness of the naturally contoured sides is equal to the shoe sole thickness in each **FIGS. 6A-6C** cross section. Moreover, in **FIG. 6D**, a horizontal plane overview of the left foot, it can be seen that the contour of the sole follows the preferred principle in matching, as nearly as practical, the load-bearing sole print shown in **FIG. 3D**.

[0039] **FIGS. 7A-7E** show typical conventional sagittal plane shoe sole thickness variations, such as heel lifts or wedges **38**, or toe taper **38***a*, or full sole taper **38***b,* in **FIGS. 7A-7E** and how the naturally contoured sides **28***a* equal and therefore vary with those varying thicknesses as discussed in connection with **FIGS. 4A and 4B**.

[0040] **FIGS. 8A-8D** illustrate an embodiment of the invention which utilizes varying portions of the theoretically ideal stability plane **51** in the naturally contoured sides **28***a* in order to reduce the weight and bulk of the sole, while accepting a sacrifice in some stability of the shoe. Thus, **FIG. 8A** illustrates the preferred embodiment as described above in connection with **FIGS. 4A and 4B** wherein the outer edge **31***a* of the naturally contoured sides **28***a* follows a theoretically ideal stability plane **51**. As in **FIGS. 2 and 3**A-**3**D, the contoured surfaces **31***a,* and the lower surface of the sole **31***b* lie along the theoretically ideal stability plane **51**. The theoretically ideal stability plane **51** is defined as the plane of the surface of the bottom of the shoe sole **31**, wherein the shoe sole conforms to the shape of the wearer's foot sole, particularly the sides, and has a constant thickness in frontal plane cross sections. As shown in **FIG. 8B**, an engineering trade off results in an abbreviation within the theoretically ideal stability plane **51** by forming a naturally contoured side surface **53***a* approximating the natural contour of the foot (or more geometrically regular, which is less preferred) at an angle relative to the upper plane of the shoe sole **28** so that only a smaller portion of the contoured side **28***a* defined by the constant thickness lying along the surface **31***a* is coplanar with the theoretically ideal stability plane **51**. **FIGS. 8C and 8D** show similar embodiments wherein each engineering trade-off shown results in progressively smaller portions of contoured side **28***a,* which lies along the theoretically ideal stability plane **51**. The portion of the surface **31***a* merges into the upper side surface **53***a* of the naturally contoured side.

[**0041**] The embodiment of **FIGS. 8A-8D** may be desirable for portions of the shoe sole which are less frequently used so that the additional part of the side is used less frequently. For example, a shoe may typically roll out laterally, in an inversion mode, to about 200° on the order of 100 times for each single time it rolls out to 40°. For a basketball shoe, shown in **FIG. 8B**, the extra stability is needed. Yet, the added shoe weight to cover that infrequently experienced range of motion is about equivalent to covering the frequently encountered range. Since, in a racing shoe this weight might not be desirable, an engineering trade-off of the type shown in **FIG. 8D** is possible. A typical running/jogging shoe is shown in **FIG. 8C**. The range of possible variations is limitless, but includes at least the maximum of 90 degrees in inversion and eversion, as shown in **FIG. 8A**.

[**0042**] **FIGS. 9A-9C** show the theoretically ideal stability plane **51** in defining embodiments of the shoe sole having differing tread or cleat patterns. Thus, **FIGS. 9A-9C** illustrate that the invention is applicable to shoe soles having conventional bottom treads. Accordingly, **FIG. 9A** is similar to **FIG. 8B** further including a tread portion **60**, while **FIG. 9B** is also similar to **FIG. 8B** wherein the sole includes a cleated portion **61**. The surface **63** to which the cleat bases are affixed should preferably be on the same plane and parallel the theoretically ideal stability plane **51**, since in soft ground that surface rather than the cleats become load-bearing. The embodiment in **FIG. 9C** is similar to **FIG. 8C** showing still an alternative tread construction **62**. In each case, the load-bearing outer surface of the tread or cleat pattern **60-62** lies along the theoretically ideal stability plane **51**.

[**0043**] **FIG. 10** shows, in a rear cross sectional view, the application of the invention to a shoe to produce an aesthetically pleasing and functionally effective design. Thus, a practical design of a shoe incorporating the invention is feasible, even when applied to shoes incorporating heel lifts **38** and a combined midsole and outersole **39**. Thus, use of a sole surface and sole outer contour which track the theoretically ideal stability plane does not detract from the commercial appeal of shoes incorporating the invention.

[**0044**] **FIG. 11** shows a fully contoured shoe sole design that follows the natural contour of all of the foot, the bottom as well as the sides. The fully contoured shoe sole assumes that the resulting slightly rounded bottom when unloaded will deform under load and flatten just as the human foot bottom is slightly rounded unloaded but flattens under load; therefore, shoe sole material must be of such composition as to allow the natural deformation following that of the foot. The design applies particularly to the heel, but to the rest of the shoe sole as well. By providing the closest match to the natural shape of the foot, the fully contoured design allows the foot to function as naturally a possible. Under load, **FIG. 11** would deform by flattening to look essentially like **FIG. 10**. Seen in this light, the naturally contoured side design in **FIG. 10** is a more conventional, conservative design that is a special case of the more general fully contoured design in **FIG. 11**, which is the closest to the natural form of the foot, but the least conventional. The amount of deformation flattening used in the **FIG. 10** design, which obviously varies under different loads, is not an essential element of the applicant's invention.

[**0045**] **FIGS. 10 and 11** both show in frontal plane cross section the essential concept underlying this invention, the theoretically ideal stability plane, which is also theoretically ideal for efficient natural motion of all kinds, including running, jogging or walking. **FIG. 11** shows the most general case of the invention, the fully contoured design, which conforms to the natural shape of the unloaded foot. For any given individual, the theoretically ideal stability plane **51** is determined, first, by the desired shoe sole thickness (s) in a frontal plane cross section, and, second, by the natural shape of the individual's foot surface **29**, to which the theoretically ideal stability plane **51** is by definition parallel.

[**0046**] For the special case shown in **FIG. 10**, the theoretically ideal stability plane for any particular individual (or size average of individuals) is determined, first, by the given frontal plane cross section shoe sole thickness (s); second, by the natural shape of the individual's foot; and, third, by the frontal plane cross section width of the individual's load-bearing footprint **30***b*, which is defined as the upper surface of the shoe sole, that is in physical contact with and supports the human foot sole, as shown in **FIGS. 3A-3D**.

[**0047**] The theoretically ideal stability plane for the special case is composed conceptually of two parts. Shown in **FIGS. 10 and** 3A-3D the first part is a line segment **31***b* of equal length and parallel to **30***b* at a constant distance (s) equal to shoe sole thickness. This corresponds to a conventional shoe sole directly underneath the human foot, and also corresponds to the flattened portion of the bottom of the load-bearing foot sole **28***b*. The second part is the naturally contoured stability side outer edge **31***a* located at each side of the first part, line segment **31***b*. Each point on the contoured side outer edge **31***a* is located at a distance which is exactly shoe sole thickness (s) from the closest point on the contoured side inner edge **30***a;* consequently, the inner and outer contoured edges **31**A and **30**A are by definition parallel.

[**0048**] In summary, the theoretically ideal stability plane is the essence of this invention because it is used to determine a geometrically precise bottom contour of the shoe sole based on a top contour that conforms to the contour of the foot. This invention specifically claims the exactly determined geometric relationship just described. It can be stated unequivocally that any shoe sole contour, even of similar contour, that exceeds the theoretically ideal stability plane will restrict natural foot motion, while any less than that plane will degrade natural stability, in direct proportion to the amount of the deviation.

[**0049**] **FIG. 12** illustrates, in a pictorial fashion, a comparison of a cross section at the ankle joint of a conventional shoe with a cross section of a shoe according to the invention when engaging a heel. As seen in **FIG. 12**, when the heel of the foot **27** of the wearer engages an upper surface of the shoe sole **22**, the shape of the foot heel and the shoe sole is such that the conventional shoe sole **22** conforms to the contour of the ground **43** and not to the contour of the sides of the foot **27**. As a result, the conventional shoe sole **22** cannot follow the natural 7° inversion/eversion motion of the foot, and that normal motion is resisted by the shoe upper

21, especially when strongly reinforced by firm heel counters and motion control devices. This interference with natural motion represents the fundamental misconception of the currently available designs. That misconception on which existing shoe designs are based is that, while shoe uppers are considered as a part of the foot and conform to the shape of the foot, the shoe sole is functionally conceived of as a part of the ground and is therefore shaped flat like the ground, rather than contoured like the foot.

[0050] In contrast, the new design, as illustrated in **FIG. 13**, illustrates a correct conception of the shoe sole **28** as a part of the foot and an extension of the foot, with shoe sole sides contoured exactly like those of the foot, and with the frontal plane thickness of the shoe sole between the foot and the ground always the same and therefore completely neutral to the natural motion of the foot. With the correct basic conception, as described in connection with this invention, the shoe can move naturally with the foot, instead of restraining it, so both natural stability and natural efficient motion coexist in the same shoe, with no inherent contradiction in design goals.

[0051] Thus, the contoured shoe design of the invention brings together in one shoe design the cushioning and protection typical of modem shoes, with the freedom from injury and functional efficiency, meaning speed, and/or endurance, typical of barefoot stability and natural freedom of motion. Significant speed and endurance improvements are anticipated, based on both improved efficiency and on the ability of a user to train harder without injury.

[0052] **FIGS. 14A-14D** illustrate, in frontal plane cross sections, the naturally contoured sides design extended to the other natural contours underneath the load-bearing foot, such as the main longitudinal arch, the metatarsal (or forefoot) arch, and the ridge between the heads of the metatarsals (forefoot) and the heads of the distal phalanges (toes). As shown, the shoe sole thickness remains constant as the contour of the shoe sole follows that of the sides and bottom of the load-bearing foot. **FIG. 14E** shows a sagittal plane cross section of the shoe sole conforming to the contour of the bottom of the load-bearing foot, with thickness varying according to the heel lift **38**. **FIG. 14F** shows a horizontal plane top view of the left foot that shows the areas **85** of the shoe sole that correspond to the flattened portions of the foot sole that are in contact with the ground when load-bearing. Contour lines **86** and **87** show approximately the relative height of the shoe sole contours above the flattened load-bearing areas **85** but within roughly the peripheral extent **35** of the upper surface of sole **30** shown in **FIGS. 3A-3D**. A horizontal plane bottom view (not shown) of **FIG. 14F** would be the exact reciprocal or converse of **FIG. 14F** (i.e. peaks and valleys contours would be exactly reversed).

[0053] More particularly, **FIGS. 14C and 14D** disclose a shoe sole **28** having a sole inner surface **30** adjacent the location of an intended wearer's foot **27** inside the shoe including at least a first concavely rounded portion **43**, as viewed in a frontal plane. The concavity being determined relative to the location of an intended wearer's foot **27** inside the shoe, during an upright, unloaded shoe condition. The shoe sole **28** further includes a lateral or medial sidemost section **45** defined by that part of the side of the shoe sole **28** located outside of a straight line **55** extending vertically from a sidemost extent **46** of the sole inner surface **30**, as viewed in the frontal plane during a shoe upright, unloaded condition. A sole outer surface **31** extends from the sole inner surface **30** and defines the outer boundary of the sidemost section **45** of the side of the shoe sole **28**, as viewed in the frontal plane. The shoe sole **28** further including a second concavely rounded portion **44** forming at least the outer sole surface **31** of the sidemost section **45**, the concavity being determined relative to the location of an intended wearer's foot **27** inside the shoe, as viewed in the frontal plane during a shoe upright, unloaded condition. The second concavely rounded portion **44** extending through a sidemost extent **47** of the sole outer surface **31** of the sole sidemost section **45**, as viewed in the frontal plane during an upright, unloaded condition. Further, the second concavely rounded portion **44** extends to a height above a horizontal line **48** through the lowermost point of the sole inner surface **30**, as viewed in the frontal plane in the heel area **51** during an upright, unloaded shoe condition. **FIG. 14C** illustrates the above aspects of the shoe sole **28** at the shoe midtarsal area **52** located between the forefoot area **50** and the heel area **49**.

[0054] **FIGS. 15A-15D** show, in frontal plane cross sections, the fully contoured shoe sole design extended to the bottom of the entire non-load-bearing foot. **FIG. 15E** shows a sagittal plane cross section. The shoe sole contours underneath the foot are the same as **FIGS. 14A-14E** except that there are no flattened areas corresponding to the flattened areas of the load-bearing foot. The exclusively rounded contours of the shoe sole follow those of the unloaded foot. A heel lift **38**, the same as that of **FIGS. 14A-14D**, is incorporated in this embodiment, but is not shown in **FIGS. 15A-15D**.

[0055] **FIG. 16** shows the horizontal plane top view of the left foot corresponding to the fully contoured design described in **FIGS. 14A-14E**, but abbreviated along the sides to only essential structural support and propulsion elements. Shoe sole material density can be increased in the unabbreviated essential elements to compensate for increased pressure loading there. The essential structural support elements are the base and lateral tuberosity of the calcaneus **95**, the heads of the metatarsals **96**, and the base of the fifth metatarsal **97**. They must be supported both underneath and to the outside for stability. The essential propulsion element is the head of first distal phalange **98**. The medial (inside) and lateral (outside) sides supporting the base of the calcaneus are shown in **FIG. 15** oriented roughly along either side of the horizontal plane subtalar ankle joint axis, but can be located also more conventionally along the longitudinal axis of the shoe sole. **FIG. 15** shows that the naturally contoured stability sides need not be used except in the identified essential areas. Weight savings and flexibility improvements can be made by omitting the non-essential stability sides. Contour lines **86** through **89** show approximately the relative height of the shoe sole contours within roughly the peripheral extent **35** of the undeformed upper surface of shoe sole **30** shown in **FIG. 3A-3D**. A horizontal plane bottom view (not shown) of **FIG. 15** would be the exact reciprocal or converse of **FIG. 15** (i.e. peaks and valleys contours would be exactly reversed).

[0056] **FIG. 17** illustrates the method of measuring sole thickness in accordance with the present invention. The sole thickness is defined as the distance between a first point on the inner surface **30** of the sole **28** and a second point on the outer surface **31** of the sole **28**, the second point being located along a straight line perpendicular to a straight line tangent to the inner surface **30** of the sole **28** at the first point, as viewed in a shoe sole frontal plane when the shoe sole is upright and in an unloaded condition.

[**0057**] The theoretically ideal stability can also be approximated by a plurality of line segments **110**, such as tangents, chords, or other lines, as shown in **FIG. 18**. Both the upper surface of the shoe sole **28**, which coincides with the side of the foot **30***a,* and the bottom surface **31***a* of the naturally contoured side can be approximated. While a single flat plane **110** approximation may correct many of the biomechanical problems occurring with existing designs, because it can provide a gross approximation of both the natural contour of the foot and the theoretically ideal stability plane **51**, the single plane approximation is presently not preferred, since it is the least optimal. By increasing the number of flat planar surfaces formed, the curve more closely approximates the ideal exact design contours, as previously described. Single and double plane approximations are shown as line segments in the cross section illustrated in **FIG. 18**.

[**0058**] Thus, it will clearly be understood by those skilled in the art that the foregoing description has been made in terms of the preferred embodiment and various changes and modifications may be made without departing from the scope of the present invention which is to be defined by the appended claims.

What is claimed is:

1. A shoe sole construction for a shoe, such as a running shoe, comprising:

a sole having a sole portion, a uniform frontal plane thickness, and a naturally-contoured side portion merging with at least a portion of said sole portion and conforming substantially to the shape of the associated edges of the foot;

said sole portion including a foot support surface;

said naturally-contoured side portion being defined at least in part by a curved surface defined by a locus of points determined by the uniform frontal plane thickness of said sole portion and extending vertically beyond an upper plane of a foot supporting surface of said sole portion.

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