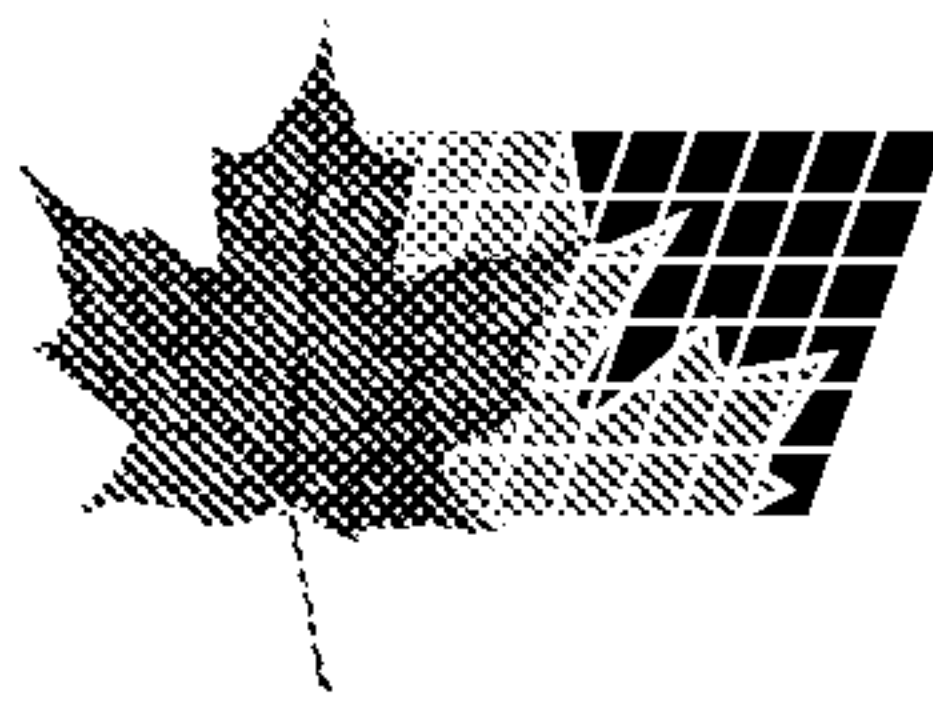




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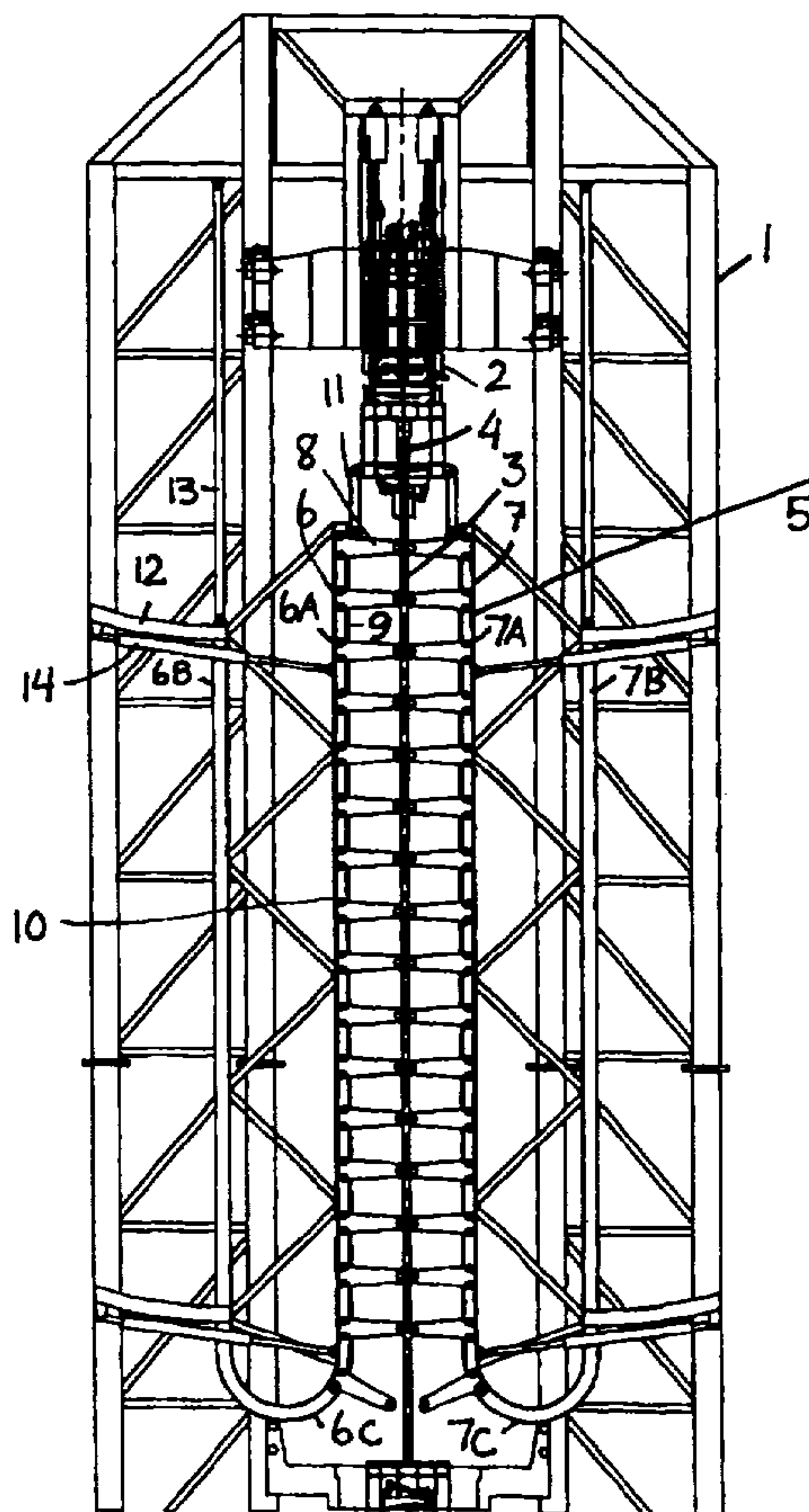
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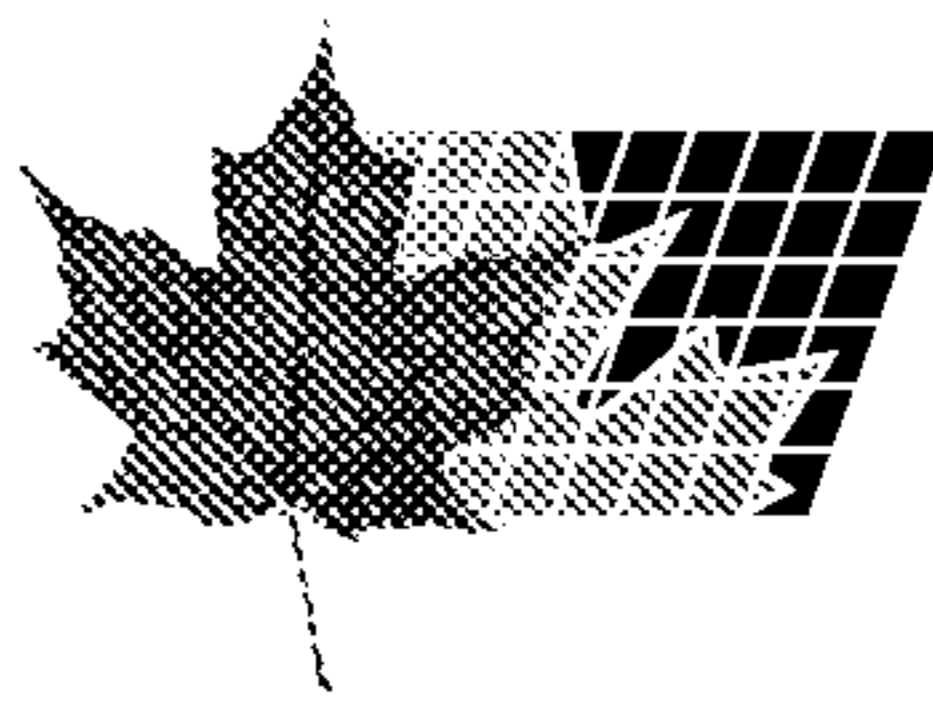
(54) **DISPOSITIF POUR EMPECHER LA DEFORMATION DE TUBES**

(54) **DEVICE FOR PREVENTING PIPE BUCKLING**



(57) On décrit un appareil pouvant empêcher la déformation de tubes lorsqu'une force axiale est exercée de haut en bas sur une pipeline (3) reliant un derrick (1) à un puits de forage, en particulier pendant un curage sous pression. L'appareil comprend deux ensembles de supports pour tube (8) assemblés pour former une chaîne continue (10) et disposés dans le derrick (1) en prolongement d'un rail de guidage respectif (6, 7)

(57) An apparatus for preventing pipe buckling when downwardly directed axial forces are applied to a pipeline (3) which extend from a derrick (1) down into a well bore, especially when snubbing. The apparatus comprises two sets of pipe supports (8) linked together to give a continuous chain (10), which is arranged to extend from a respective guide rail (6, 7) in the derrick (1) to the pipeline (3), and the pipe supports (8) are movably



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relié à la pipeline (3), lesdit supports pour tube (8) étant mobiles dans le rail de guidage (6, 7) parallèlement à la pipeline (3). Le rail de guidage (6, 7) s'étend généralement en U et sa partie incurvée (6c, 7c) se situe le plus près de l'extrémité inférieure du derrick (1). Le rail de guidage comprend deux séries de jambes (6a, 6b, 7a, 7b) dont une première jambe (6a, 7a) est disposée à proximité de la pipeline (3) et une deuxième jambe (6b, 7b) est plus éloignée de la pipeline. Les supports pour tube (8) sont conçus de manière à se placer dans la première jambe (6a, 7a) lorsqu'ils sont en état de fonctionnement, et à se transférer dans la deuxième jambe (6b, 7b) lorsqu'ils sont au repos.

arranged in the guide rail (6, 7) parallel to the pipeline (3). The guide rail (6, 7) extends in a general U-shape with the U-bend (6c, 7c) located closest to the lower end of the derrick (1) and comprises two legs (6a, 6b, 7a, 7b), of which a first leg (6a, 7a) is arranged close to the pipeline (3) and a second leg (6b, 7b) is arranged at a greater distance from the pipeline. The pipe supports (8) are designed to be placed in the first leg (6a, 7a) when operative, and are designed to be transferred to the second leg (6b, 7b) when they are to be rendered inoperative.



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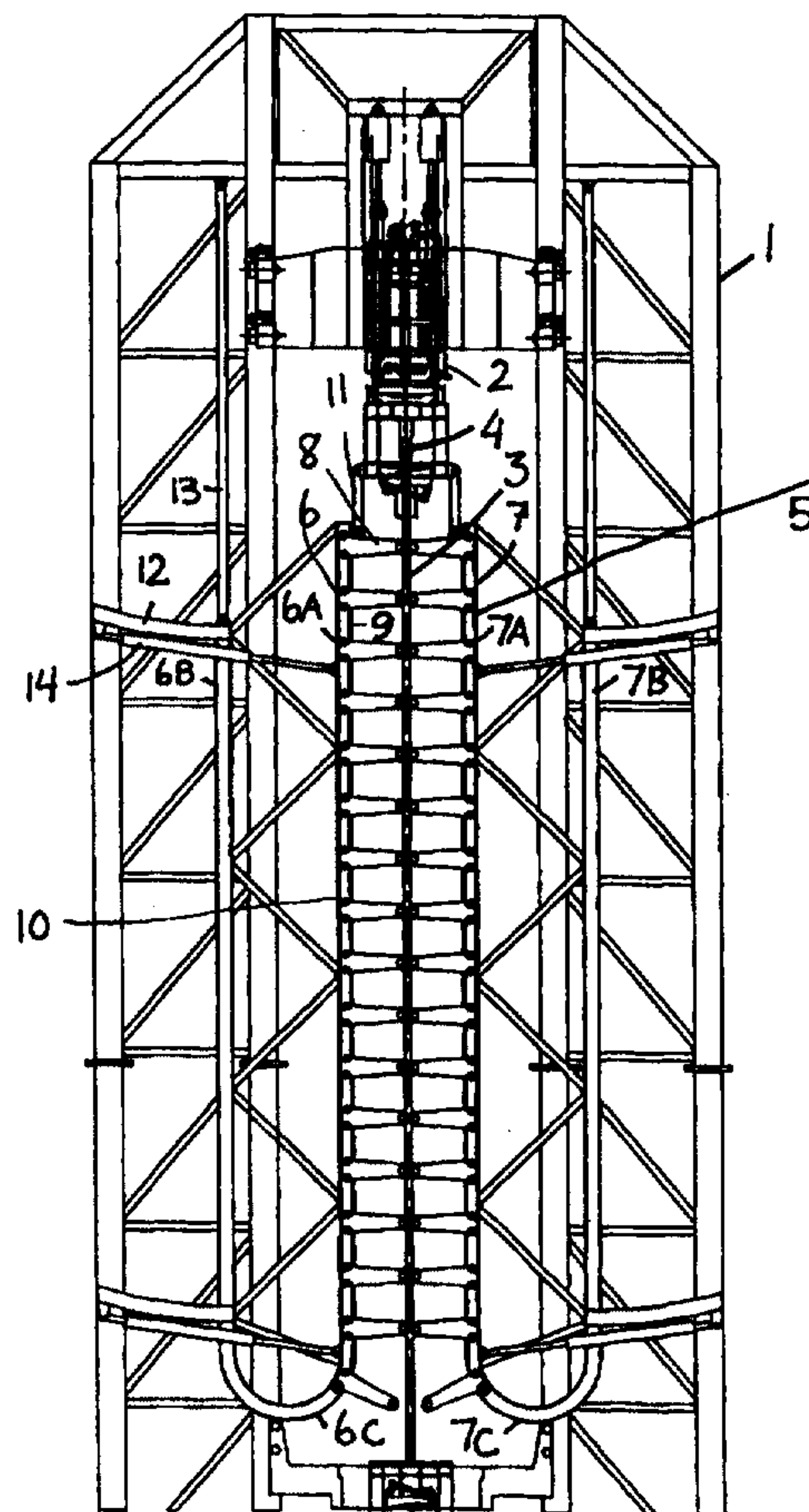
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(21) International Application Number: PCT/NO98/00322 (22) International Filing Date: 30 October 1998 (30.10.98) (30) Priority Data: 975016 31 October 1997 (31.10.97) NO (71) Applicant (for all designated States except US): ENGINEERING & DRILLING MACHINERY AS [NO/NO]; Maskinveien 12, N-4033 Forus (NO). (72) Inventor; and (75) Inventor/Applicant (for US only): EILERTSEN, Bjørn [NO/NO]; Hundvåg Ring 11, N-4085 Hundvåg (NO). (74) Agent: TOFTING, Arild; Bryns Patentkontor a/s, Sentrum, P.O. Box 765, Sentrum, N-0106 Oslo (NO).	(81) Designated States: AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, CA, CH, CN, CU, CZ, DE, DK, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MD, MG, MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, UA, UG, US, UZ, VN, YU, ZW, ARIPO patent (GH, GM, KE, LS, MW, SD, SZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GW, ML, MR, NE, SN, TD, TG). Published With international search report. In English translation (filed in Norwegian).	

(54) Title: DEVICE FOR PREVENTING PIPE BUCKLING

(57) Abstract

An apparatus for preventing pipe buckling when downwardly directed axial forces are applied to a pipeline (3) which extend from a derrick (1) down into a well bore, especially when snubbing. The apparatus comprises two sets of pipe supports (8) linked together to give a continuous chain (10), which is arranged to extend from a respective guide rail (6, 7) in the derrick (1) to the pipeline (3), and the pipe supports (8) are movably arranged in the guide rail (6, 7) parallel to the pipeline (3). The guide rail (6, 7) extends in a general U-shape with the U-bend (6c, 7c) located closest to the lower end of the derrick (1) and comprises two legs (6a, 6b, 7a, 7b), of which a first leg (6a, 7a) is arranged close to the pipeline (3) and a second leg (6b, 7b) is arranged at a greater distance from the pipeline. The pipe supports (8) are designed to be placed in the first leg (6a, 7a) when operative, and are designed to be transferred to the second leg (6b, 7b) when they are to be rendered inoperative.



DEVICE FOR PREVENTING PIPE BUCKLING

The present invention relates to an apparatus for preventing pipe buckling when
5 downwardly directed axial forces are applied to a pipeline which extends from a derrick
down into a well bore, especially when snubbing.

Snubbing is carried out when a drill pipe or production tubing must be forced down into
the well against well pressure, and the well pressure is so great that the pipe does not
10 run down by virtue of its own weight. A axial force is then applied to the pipe, forcing
the pipe down against well pressure. During snubbing of this kind there is a danger that
the pipe might buckle sideways halfway between the top drive, which holds the pipe at
its upper end, and the drill deck. The buckling may be so great that the pipe breaks.

15 In the case of a pipeline consisting of pipes having a diameter of 2 7/8" (7.3 cm), the
buckling length during snubbing is about 70 cm. This means that the pipe must be
gripped at intervals of 70 cm in order to apply an axial force. In the case of a pipe
length in the derrick, between the drill deck and the top drive, of a total of 9 m, this
means that the pipe must be gripped about 13 times to prevent the pipe from breaking.
20 Of course, this takes considerably longer than it would had it been possible to run down
the whole pipe length in the derrick at one go.

The object of the present invention is to make this possible. In order to secure this
object, the apparatus comprises a plurality of pipe supports which are arranged to extend
25 from a guide rail in the derrick to the pipeline, and the pipe supports are movably
arranged in the guide rail parallel to the pipeline.

A preferred embodiment of the present invention will now be described with reference
to the accompanying drawings, wherein:

30

Figure 1 shows a derrick equipped with an apparatus according to the invention, with
pipe supports in engagement with the pipeline;

Figure 2 shows the apparatus according to Fig. 1, with the pipe supports pulled away
35 from the pipeline;

Figure 3 shows the apparatus according to Figures 1 and 2 where the pipe supports have been moved completely out of the path of travel of the top drive;

Figure 4 shows the apparatus according to the invention removed from the derrick;

5

Figure 5 shows the apparatus according to the invention seen from above; and

Figure 6 is a detailed view of a pipe support.

10 Figure 1 is a schematic illustration of a derrick 1, in which there is located a top drive 2, which is arranged to grip a pipeline 3 at the upper end thereof with the aid of a holder 4. Figure 1 also shows an apparatus 5 in accordance with the present invention. The apparatus 5 comprises a pair of guide rails 6 and 7, each being generally U-shaped and including legs 6a, 7a, 6b, 7b and a U-bend 6c, 7c. In the illustrated exemplary
15 embodiment, the legs 6a, 6b, 7a, 7b are parallel. A plurality of pipe supports 8 are movably arranged in the guide rails 6 and 7 and are linked together via articulations 9 to give a continuous pipe support chain 10.

The pipe support chain 10 is connected via an articulation 11 to the top drive 2 and
20 follows this during the vertical movements thereof.

The guide rails 6 and 7 are suspended in the derrick via suspension rails 12, suspension stays 13 and hydraulic cylinders 14. There is a total of four suspension rails 12, two suspension stays 13 and four hydraulic cylinders 14. The hydraulic cylinders 14 are
25 arranged to pull the guide rails 6 and 7 away from the pipeline 3 and move the guide rails 6 and 7 back towards the pipeline 3 again. The guide rails 6, 7 engage with non-illustrated rollers in the suspension rails 12 and roll along these when they are moved away from and towards the pipeline 3. The suspension stay 13 is pivotally arranged in the derrick 1. In Figure 2, the guide rails 6 and 7 are moved a small distance away from
30 the pipeline 3.

In Figure 3 the guide rails 6 and 7 are moved completely out of the path of travel of the top drive 2. The guide rails 6 and 7 are then moved towards the extreme end of the suspension rails 12, and the pipe support chain 10 is moved from the guide rail leg 6a, 7a, via the U-bend 6c, 7c to the guide rail leg 6b, 7b. The articulation 11 is
35 disconnected from the top drive 2. It is now possible to carry out operations in the

derrick which do not require the apparatus according to the invention, and where the apparatus will not be in the way either.

Figure 4 shows the apparatus according to the invention removed from the derrick to
5 better illustrate the details thereof.

Figure 5 shows the apparatus of the invention from above, and here the same reference numerals are used for the same parts as in the preceding figures.

10 Figure 6 shows a pipe support in detail. The pipe support 8 comprises guide rail rollers 15, which are arranged for engagement with the guide rail 6, 7 at one end thereof, and at the opposite end thereof comprises a roller 16 having a concave surface 17 for contact with the pipeline 3.

15 When the apparatus according to the invention is in use, the situation shown in Fig. 1 arises. The pipe supports 8 will be pressed against the pipeline 3 with a force determined by the hydraulic pressure of the cylinders 14. Owing to the concave surface 17 of the rollers 16, the pipeline 3 will in fact be prevented from buckling transverse to the longitudinal extent of the pipe supports 8, even though pipe supports 8 are only
20 arranged in pairs. As the top drive 2 presses the pipeline 3 downwards, the top drive 2 will move downwards in the derrick. Since the pipe support chain 10 is physically connected to the top drive 2, the pipe support chain 10 will also move downwards together with the pipeline 3. As the pipe support chain 10 moves downwards, the lowermost pipe supports 8 will be pushed into the U-bend 6c, 7c and then upwards in
25 the guide rail leg 6b, 7b.

It is preferable to attempt to position the pipe connections in the spaces between two pipe supports 8, but it is also possible to equip the pipe supports with an elastic device, so that the pipe supports which may come to bear against a pipe connection, spring
30 slightly backwards relative to the other pipe supports.

Owing to the rollers 16, there will be no sliding movement between the pipeline and the pipe supports even though there might be a certain relative movement therebetween, for example, because of slack, compression of the pipe or the like.

35

The embodiment described above is merely intended to serve as an exemplary embodiment, and changes may of course be made to this within the scope of the present

invention. For instance, the pipe supports do not necessarily need to be linked together in a continuous chain, but they could move individually and synchronously by means of, for example, small motors positioned in connection with each pipe support. In that case, the pipe supports do not necessarily need to be physically connected to the top
5 drive, but synchronisation therewith may, for example, be attained by means of an electronic control. The guide rails may also be suspended in the derrick in some other way, or be fixedly mounted therein, the pipe supports then preferably being designed telescopically, so that their outer ends can be pulled away from the pipeline.

P a t e n t c l a i m s

1.

An apparatus for preventing pipe buckling when downwardly directed axial forces are applied to a pipeline (3) which extends from a derrick (1) down into a well bore, especially when snubbing, which apparatus comprises a plurality of pipe supports (8) which are arranged to extend from a guide rail (6, 7) in the derrick (1) to the pipeline (3), and that the pipe supports (8) are movably arranged in the guide rail (6, 7) parallel to the pipeline (3), characterised in that the pipe supports (8) are linked together to give at least one continuous chain (10).

2.

An apparatus according to claim 1, characterised in that it comprises two sets of pipe supports (8) which are arranged to extend from guide rails (6, 7) placed on opposite sides of the pipeline (3).

3.

An apparatus according to any one of the preceding claims, characterised in that the guide rail (6, 7) extends in a general U-shape with the U-bend (6c, 7c) located closest to the lower end of the derrick (1) and that the pipe supports (8) are arranged to be moved out of contact with the pipeline (3) by being transferred into the U-bend (6c, 7c).

4.

An apparatus according to claim 3, characterised in that the guide rail (6, 7) comprises two legs (6a, 6b, 7a, 7b), of which a first leg (6a, 7a) is arranged close to the pipeline (3) and a second leg (6b, 7b) is arranged at a greater distance from the pipeline, the pipe supports (8) being designed to be placed in the first leg (6a, 7a) when operative and designed to be transferred to the second leg (6b, 7b) when they are to be rendered inoperative.

5.

An apparatus according to any claim, characterised in that the guide rail (6, 7) is movable transverse to the axis of the pipeline (3).

6

6.

An apparatus according to any one of the preceding claims, characterised in that the guide rail (6, 7) is suspended in at least one suspension rail (12) which extends generally transverse to the guide rail (6, 7).

5

7.

An apparatus according to any one of the preceding claims, characterised in that the guide rail (6, 7) is suspended in at least one suspension stay (13), which is pivotally supported in the derrick (1).

10

8.

An apparatus according to any one of the preceding claims, characterised in that the pipe supports (8) are connected to a top drive (2) in such a way that the pipe supports (8) follow the vertical movement of the top drive (2).

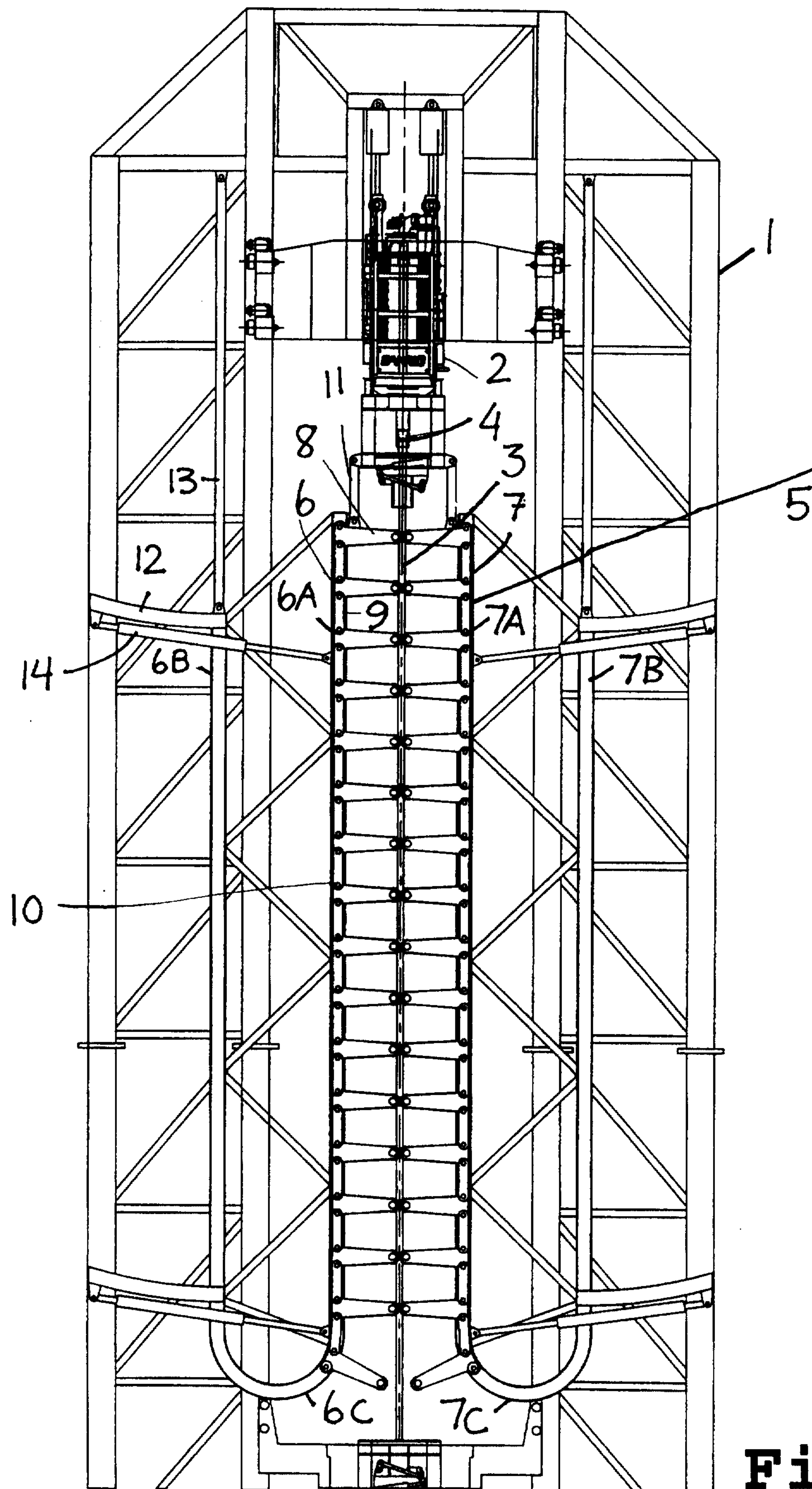
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9.

An apparatus according to any one of the preceding claims, characterised in that each of the pipe supports (8) at each of their ends facing the pipeline (3) is equipped with at least one roller (16) having a concave contact face (17) against the pipeline (3).

20

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**Fig. 1**

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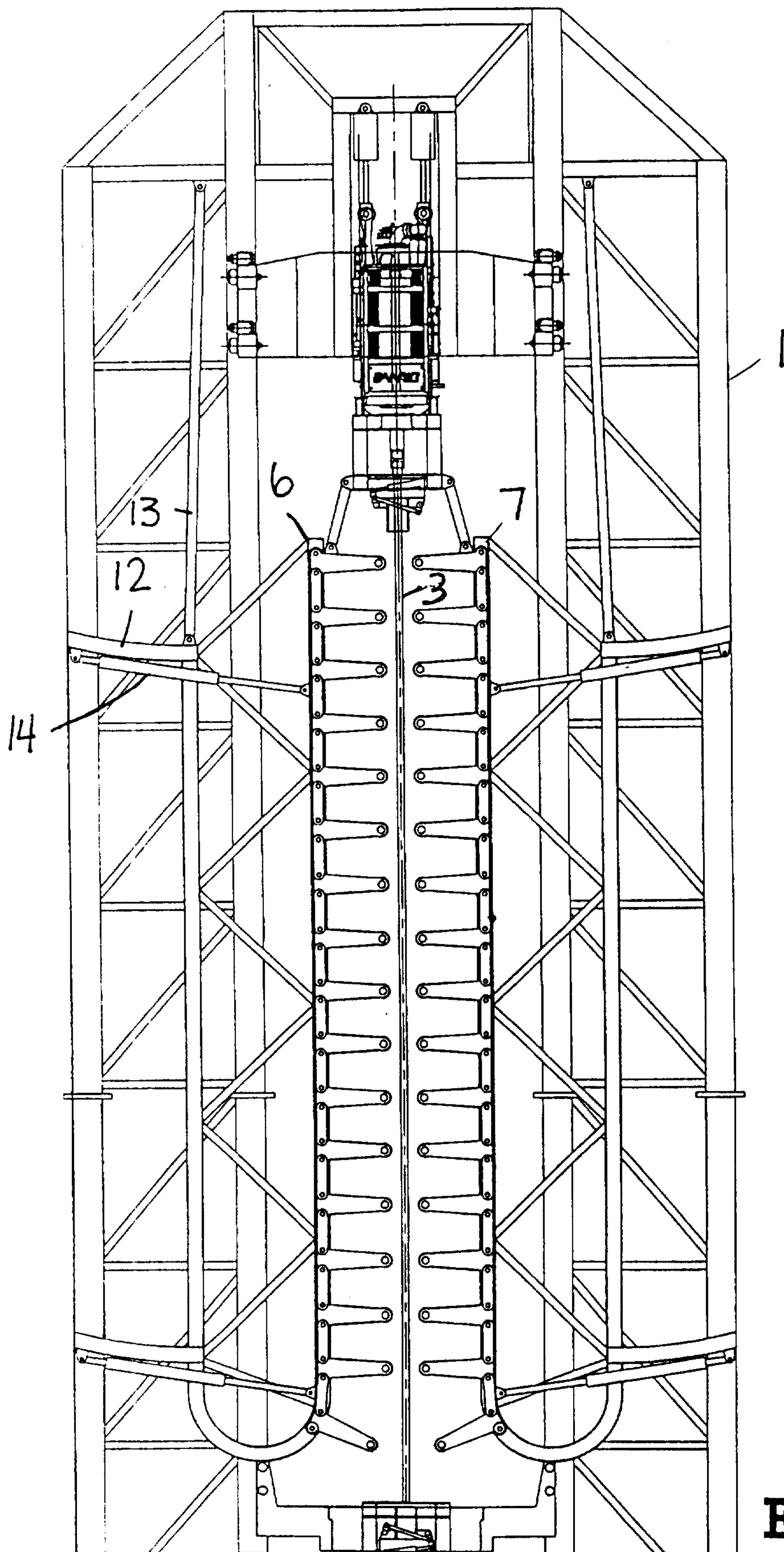


Fig. 2

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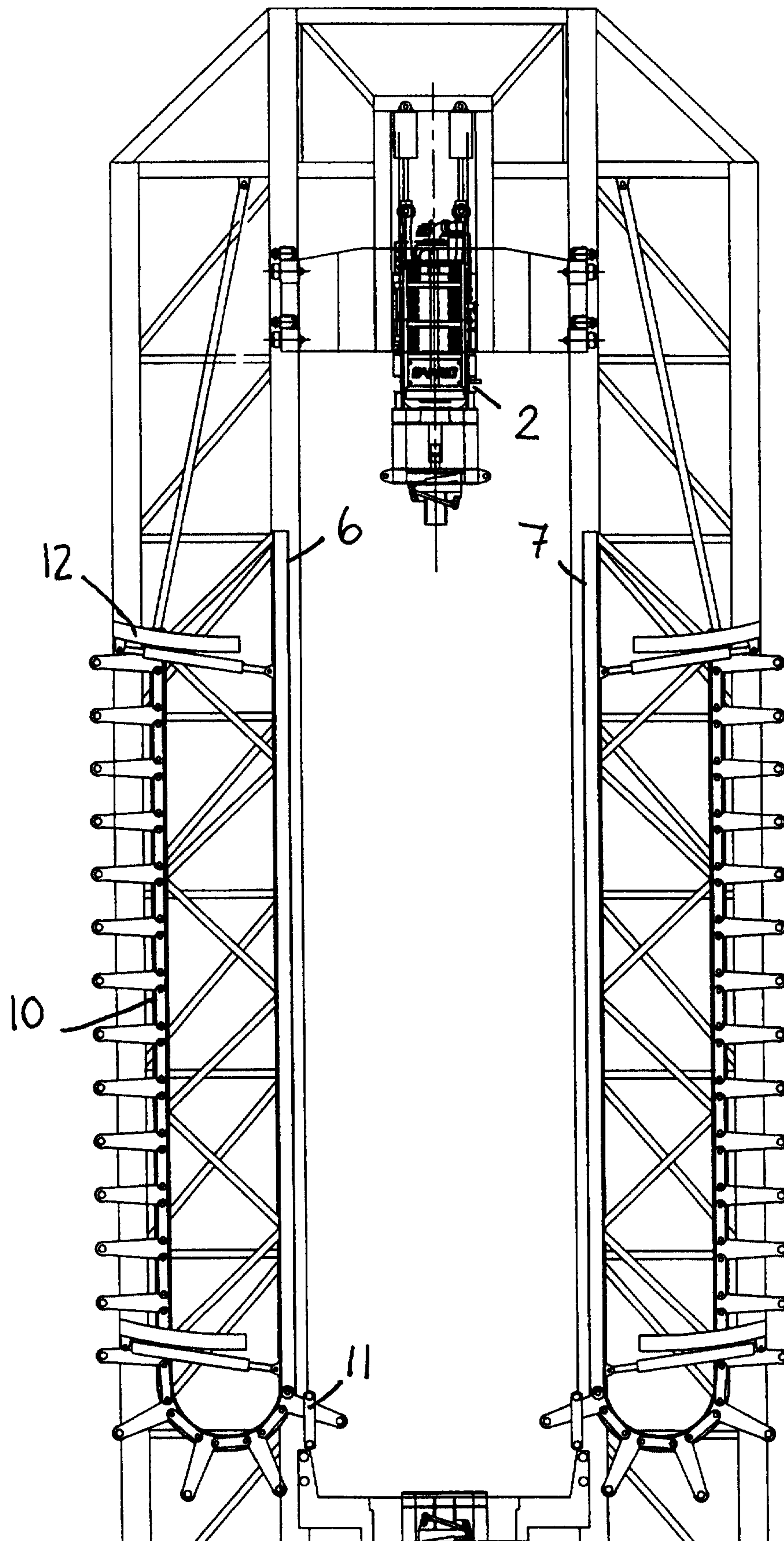


Fig. 3

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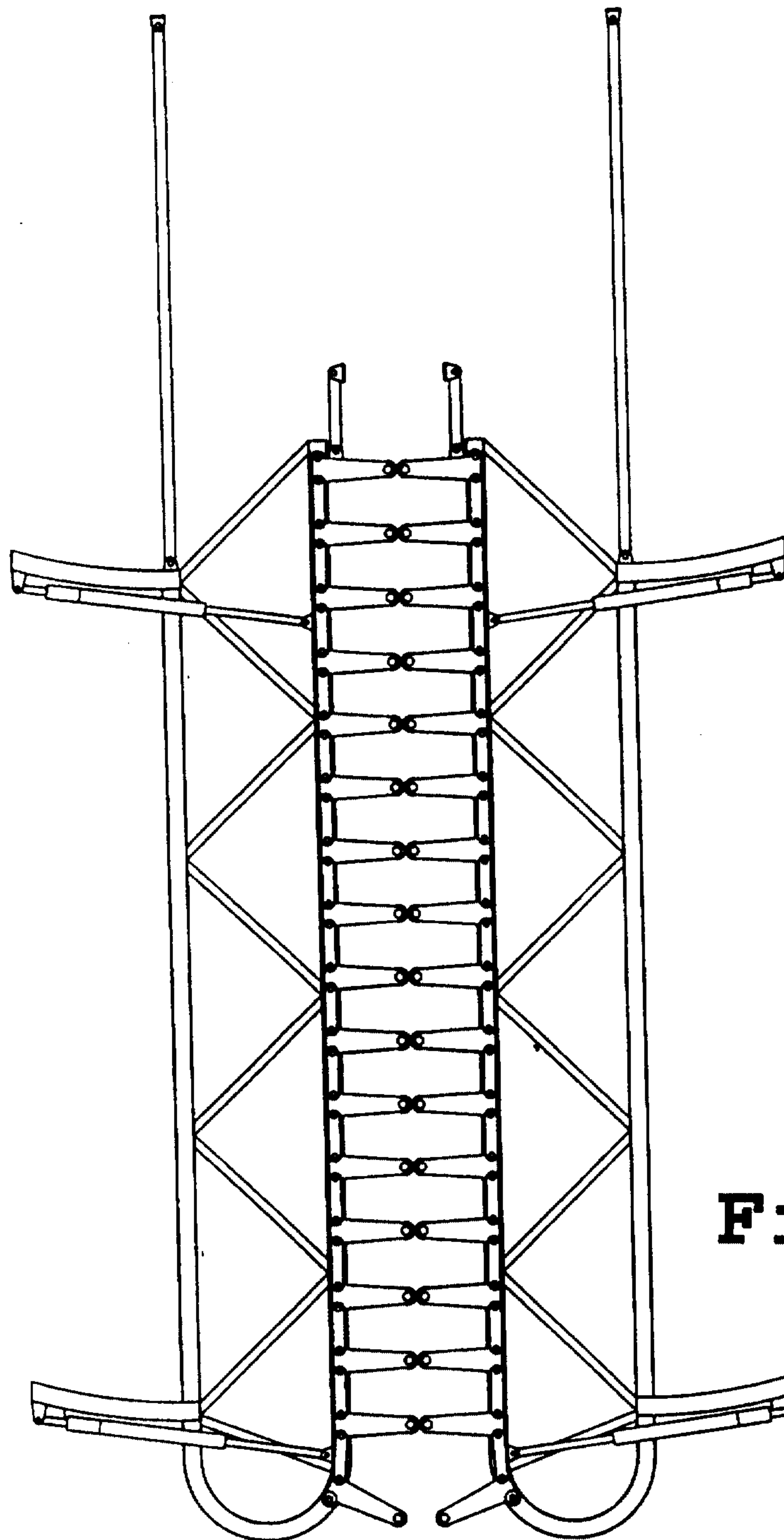


Fig. 4



Fig. 5

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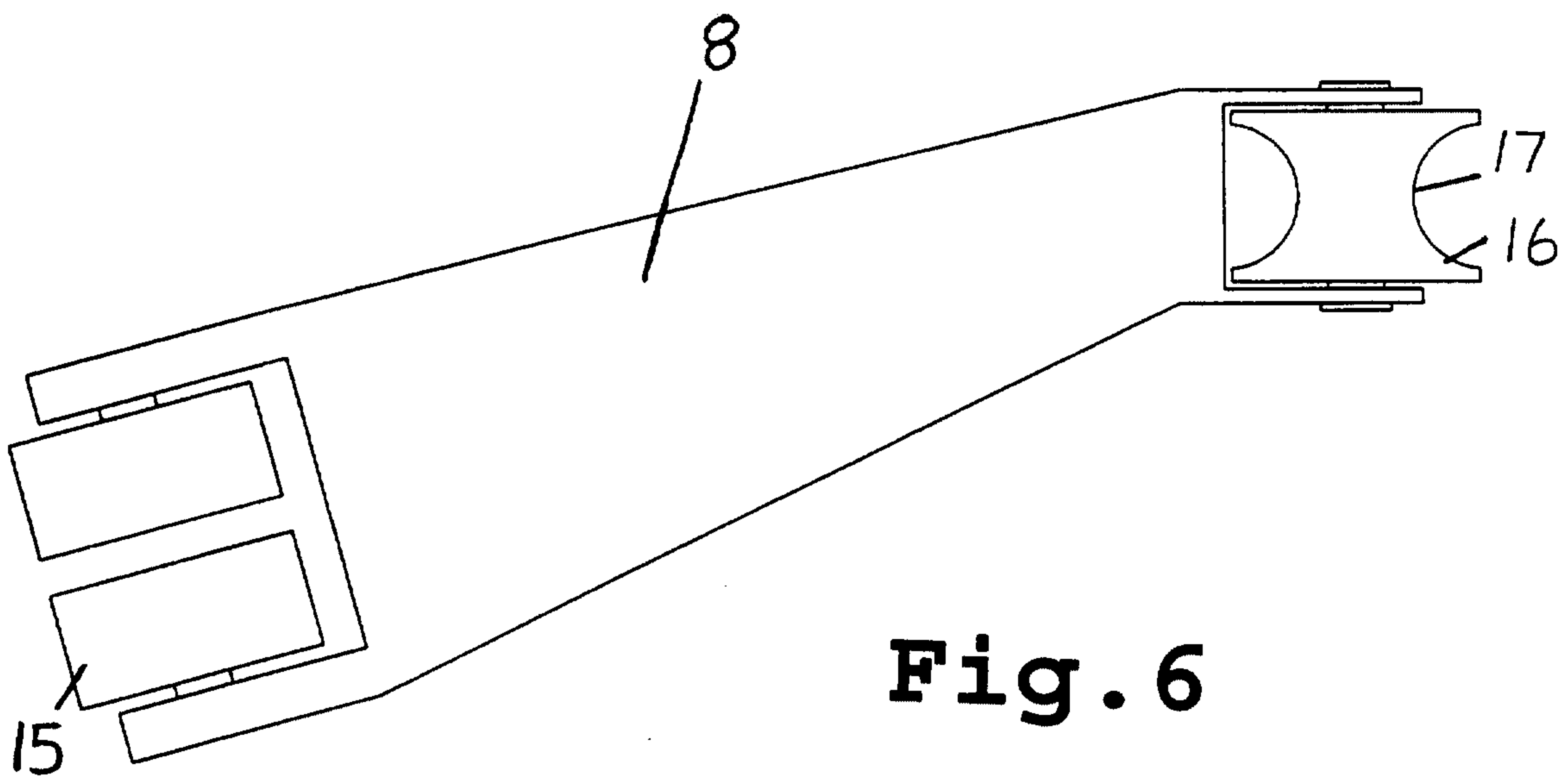


Fig. 6