

(19) **DANMARK**

(10) **DK/EP 4039675 T3**



(12)

Oversættelse af europæisk patentskrift

Patent- og
Varemærkestyrelsen

-
- (51) Int.Cl.: **C 07 D 213/82 (2006.01)** **A 61 P 35/00 (2006.01)** **C 07 D 239/28 (2006.01)**
C 07 D 487/04 (2006.01)
- (45) Oversættelsen bekendtgjort den: **2024-09-02**
- (80) Dato for Den Europæiske Patentmyndigheds bekendtgørelse om meddelelse af patentet: **2024-06-12**
- (86) Europæisk ansøgning nr.: **21211015.9**
- (86) Europæisk indleveringsdag: **2018-04-11**
- (87) Den europæiske ansøgnings publiceringsdag: **2022-08-10**
- (30) Prioritet: **2017-04-18 EP 17382207**
- (62) Stamansøgningsnr: **18718570.7**
- (84) Designerede stater: **AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR**
- (73) Patenthaver: **Eli Lilly and Company, Lilly Corporate Center, Indianapolis, IN 46285, USA**
- (72) Opfinder: **CIFUENTES-GARCIA, Marta Maria, , Indianapolis, Indiana 46206-6288, USA**
GARCIA-PAREDES, Maria Cristina, , Indianapolis, Indiana 46206-6288, USA
- (74) Fuldmægtig i Danmark: **Patrade A/S, Ceresbyen 75, 6., 8000 Århus C, Danmark**
- (54) Benævnelse: **PHENYL-2-HYDROXY-ACETYLAMINO-2-METHYL-PHENYL FORBINDELSER**
- (56) Fremdragne publikationer:
WO-A1-03/064397
WO-A2-2007/026920
US-A1- 2017 022 206

DESCRIPTION

Description

[0001] The present invention relates to novel phenyl-2-hydroxy-acetylamino-2-methylphenyl compounds, to pharmaceutical compositions comprising the compounds, to methods of using the compounds to treat physiological disorders, and to intermediates and processes useful in the synthesis of the compounds.

[0002] The present invention is in the field of treatment of cancer and, other diseases and disorders involving protein kinase R (PKR)-like endoplasmic reticulum kinase (PERK). PERK, an eIF2 kinase involved in the unfolded protein response (UPR) regulates protein synthesis, aids cells to alleviate the impact of endoplasmic reticulum stress and has been implicated in tumor genesis and cancer cell survival.

[0003] Tumor cells thrive in a hostile microenvironment caused mainly by nutrient and oxygen limitation, high metabolic demand, and oxidative stress. These stresses are known to disrupt the protein folding capacity of the endoplasmic reticulum (ER) eliciting a cellular remediation response known as the unfolded protein response (UPR). ER stress contributes to greater tumorigenic potential of cancer cells, tumor metastasis, tumor drug resistance, and the ability of cancer cells to avoid effective immune responses.

[0004] There are three major ER transmembrane sensors of the UPR: 1) inositol requiring enzyme (IRE1 α /IRE1 β , encoded by *ERN1* and *ERN2*, respectively); 2) PKR-like ER kinase (PERK, also known as PEK, encoded by *EIF2AK3*); and 3) the activating transcription factor 6 α (encoded by *ATF6*). Each of these three sensors is regulated similarly through binding of the ER luminal chaperone protein GRP78 or BiP (encoded by *HSPA5*). When protein folding demands of the ER exceed capacity, reduced BiP binding results in activation of these ER sensor proteins resulting in the induction of coordinated signaling pathways to increase the folding capacity of the ER and alleviate the underlying stress. Effective responses lead to cell adaptation and survival while irreparable ER stress triggers cell death and apoptosis.

[0005] PERK is a type I transmembrane serine/threonine kinase and a member of a family of kinases that phosphorylate the eukaryotic translation initiation factor 2 α (eIF2- α) and regulate translation initiation. Other family members include HRI (EIF2AK1), PKR (EIF2AK2), and GCN2 (EIF2AK4). Each eIF2 kinase responds to different cellular stress signals to regulate general translation and gene specific translational control. Phosphorylation of eIF2 results in reduced initiation of general translation due to a reduction in eIF2B exchange factor activity decreasing the amount of protein entering the ER (and thus the protein folding burden) and translational demand for ATP. Phosphorylation of eIF2 also increases translation of some mRNAs in a gene specific manner including the transcription factor ATF4. ATF4 transcriptional targets include

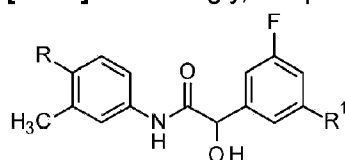
numerous genes involved in cell adaptation and survival including several involved in protein folding, nutrient uptake, amino acid metabolism, redox homeostasis, and autophagy (4). Selective inhibition of the PERK arm of the UPR is expected to profoundly affect tumor cell growth and survival. As such, compounds which inhibit PERK are believed to be useful in treating cancer.

[0006] With the current state of medical treatment, patients developing pancreatic cancer often have a poor prognosis even if the disease is detected early. As such, there remains a significant need for new and effective therapies to treat pancreatic cancer. The compounds of the present invention are inhibitors of PERK, and are believed to be useful in treating cancer, particularly pancreatic cancer.

[0007] WO 2015/136463 discloses certain pyrrolidinone derivatives which possess PERK inhibitory activity, and further discloses the compounds as useful in treating cancer and diseases associated with activated unfolded protein response including pancreatic cancer. WO2007/026920 also discloses amide derivatives useful for treating cancer.

[0008] The scope of the present invention is defined by the claims, i.e. it relates to compounds for use in treating cancer and compounds for use in providing antitumor activity by inhibiting protein kinase R-like endoplasmic reticulum kinase (PERK). As a result, hereinafter, any references to compounds and/or compositions per se are only illustrative. Any references in the description to methods of treatment refer to the compounds, pharmaceutical compositions and medicaments of the present invention for use in a method for treatment of the human (or animal) body by therapy (or for diagnosis).

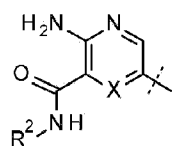
[0009] Accordingly, the present invention provides a compound of formula I:



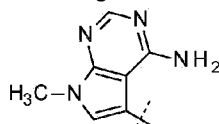
I

wherein

R is selected from the group consisting of



and



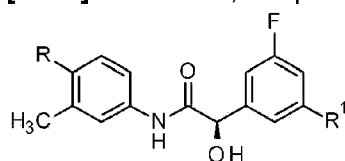
X is CH or N;

R¹ is hydrogen or fluoro; and

R² is C₁ to C₃ alkyl;

or a pharmaceutically acceptable salt thereof.

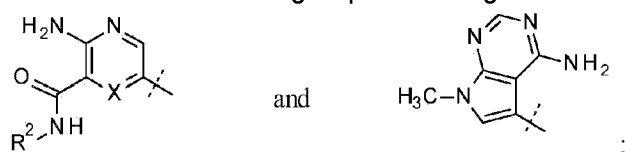
[0010] In addition, the present invention provides a compound of formula Ia:



Ia

wherein

R is selected from the group consisting of



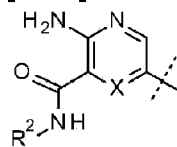
X is CH or N;

R¹ is hydrogen or fluoro; and

R² is C₁ to C₃ alkyl;

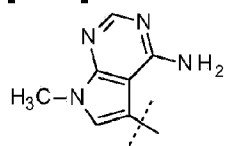
or a pharmaceutically acceptable salt thereof.

[0011] In addition, the present invention provides a compound of formula I or Ia: wherein R is



[0012] In addition, the present invention provides a compound of formula I or Ia: wherein X is CH or N; R¹ is hydrogen or fluoro; and R² is methyl or isopropyl; or a pharmaceutically acceptable salt thereof.

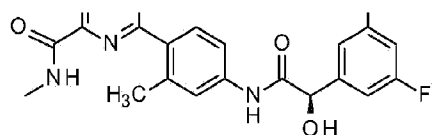
[0013] In addition, the present invention provides a compound of formula I or Ia: wherein R is



or a pharmaceutically acceptable salt thereof.

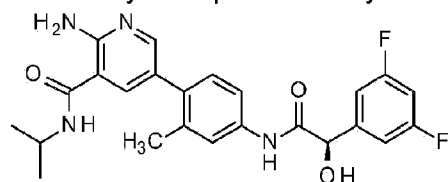
[0014] In addition, the present invention provides the compound 3-amino-6-[4-[(2R)-2-(3,5-difluorophenyl)-2-hydroxy-acetyl]amino]-2-methyl-phenyl]-N-methyl-pyrazine-2-carboxamide which may be represented by the formula





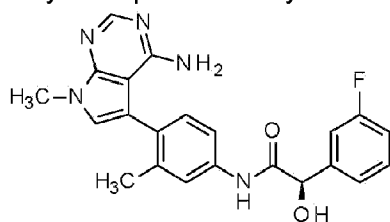
or a pharmaceutically acceptable salt thereof.

[0015] In addition, the present invention provides the compound 2-amino-5-[4-[(2R)-2-(3,5-difluorophenyl)-2-hydroxy-acetyl]amino]-2-methyl-phenyl]-N-isopropyl-pyridine-3-carboxamide which may be represented by the formula



or a pharmaceutically acceptable salt thereof.

[0016] In addition, the present invention provides the compound (2R)-N-[4-(4-amino-7-methyl-pyrrolo[2,3-d]pyrimidin-5-yl)-3-methyl-phenyl]-2-(3-fluorophenyl)-2-hydroxy-acetamide which may be represented by the formula



or a pharmaceutically acceptable salt thereof.

[0017] The present invention provides a method of treating cancer in a patient in need of such treatment, comprising administering to the patient an effective amount of a compound of formula I or Ia, or a pharmaceutically acceptable salt thereof. The present invention also provides a method of inhibiting PERK activity resulting in antitumor activity in a patient in need of such treatment, comprising administering to the patient an effective amount of a compound of formula I or Ia, or a pharmaceutically acceptable salt thereof.

[0018] The present invention also provides a method of treating pancreatic cancer in a patient in need of such treatment, comprising administering to the patient an effective amount of a compound of formula I or Ia, or a pharmaceutically acceptable salt thereof.

[0019] In addition, the present invention provides a compound of formula I or Ia, or pharmaceutically acceptable salt thereof for use in therapy, in particular for the treatment of pancreatic cancer. Further, the present invention provides a compound of formula I or Ia, or pharmaceutically acceptable salt thereof for use in the treatment of pancreatic cancer. In a further embodiment, the present invention provides the use of a compound of the invention, or a pharmaceutically acceptable salt thereof, for the manufacture of a medicament for the treatment of pancreatic cancer.

[0020] The invention further provides a pharmaceutical composition, comprising a compound

of the invention, or a pharmaceutically acceptable salt thereof, with one or more pharmaceutically acceptable carriers, diluents, or excipients. In a further embodiment, the composition further comprises one or more other therapeutic agents. The invention further provides a process for preparing a pharmaceutical composition, comprising admixing a compound of formula I or Ia, or a pharmaceutically acceptable salt thereof, with one or more pharmaceutically acceptable carriers, diluents, or excipients. This invention also encompasses novel intermediates and processes for the synthesis of the compounds of formula I and Ia.

[0021] As used herein, the terms "treating" or "to treat" includes restraining, slowing, stopping, or reversing the progression or severity of an existing symptom or disorder.

[0022] As used herein, the term "effective amount" refers to the amount or dose of compound of the invention, or a pharmaceutically acceptable salt thereof which, upon single or multiple dose administration to the patient, provides the desired effect in the patient under diagnosis or treatment.

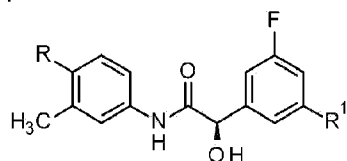
[0023] An effective amount can be readily determined by one skilled in the art by the use of known techniques and by observing results obtained under analogous circumstances. In determining the effective amount for a patient, a number of factors are considered, including, but not limited to: the species of patient; its size, age, and general health; the specific disease or disorder involved; the degree of involvement or the severity of the disease or disorder; the response of the individual patient; the particular compound administered; the mode of administration; the bioavailability characteristics of the preparation administered; the dose regimen selected; the use of concomitant medication; and other relevant circumstances.

[0024] The compounds of the present invention are generally effective over a wide dosage range. For example, dosages per day normally fall within the range of about 0.1 to about 50 mg/kg of body weight. In some instances, dosage levels below the lower limit of the aforesaid range may be more than adequate, while in other cases still larger doses may be employed with acceptable side effects, and therefore the above dosage range is not intended to limit the scope of the invention in any way. It will be understood that the amount of the compound actually administered will be determined by a physician, in the light of the relevant circumstances, including the condition to be treated, the chosen route of administration, the actual compound or compounds administered, the age, weight, and response of the individual patient, and the severity of the patient's symptoms.

[0025] The compounds of the present invention are preferably formulated as pharmaceutical compositions administered by any route which makes the compound bioavailable, including oral, intravenous and transdermal routes. Most preferably, such compositions are for oral administration. Such pharmaceutical compositions and processes for preparing same are well known in the art (See, e.g., Remington: The Science and Practice of Pharmacy, L.V. Allen, Editor, 22nd Edition, Pharmaceutical Press, 2012).

[0026] It is understood that compounds of formula I may exist as stereoisomers. Embodiments

of the present invention include all enantiomers, diastereomers and mixtures thereof. A particular enantiomer of a compound of formula I is represented by a compound of formula Ia



Ia

wherein R and R¹ are as previously defined.

[0027] The skilled artisan will also appreciate that the Cahn-Ingold-Prelog (R) or (S) designations for all chiral centers will vary depending upon the substitution patterns of the particular compound. The single enantiomers or diastereomers may be prepared beginning with chiral reagents or by stereoselective or stereospecific synthetic techniques. Alternatively, the single enantiomers or diastereomers may be isolated from mixtures by standard chiral chromatographic or crystallization techniques at any convenient point in the synthesis of compounds of the invention. See for example, J. Jacques, et al., "Enantiomers, Racemates, and Resolutions", John Wiley and Sons, Inc., 1981, and E.L. Eliel and S.H. Wilen, "Stereochemistry of Organic Compounds", Wiley-Interscience, 1994. Single enantiomers of compounds of the invention are a preferred embodiment of the invention.

[0028] A pharmaceutically acceptable salt of the compounds of the invention can be formed, for example, by reaction of an appropriate free base of a compound of the invention and an appropriate pharmaceutically acceptable acid in a suitable solvent under standard conditions well known in the art. The formation of such salts is well known and appreciated in the art. See, for example, Gould, P.L., "Salt selection for basic drugs," International Journal of Pharmaceutics, 33: 201-217 (1986); Bastin, R.J., et al. "Salt Selection and Optimization Procedures for Pharmaceutical New Chemical Entities," Organic Process Research and Development, 4: 427-435 (2000); and Berge, S.M., et al., "Pharmaceutical Salts," Journal of Pharmaceutical Sciences, 66: 1-19, (1977).

***In vitro* Inhibition of PERK Enzyme Activity (isolated)**

[0029] Recombinant human EIF2AK2 (PKR) catalytic domain (amino acids 252-551), EIF2AK3 (PERK) catalytic domain (amino acids 536 - 1116), GFP-eIF2 α substrate, and Terbium-labelled phospho-eIF2 α antibody is obtained (Invitrogen, Carlsbad, CA). Express and purify HIS-SUMO-GCN2 catalytic domain (amino acids 584 - 1019) from *E. coli*. Perform TR-FRET kinase assays in the absence or presence of inhibitors in a reaction buffer consisting of 50 mM HEPES, pH 7.5, 10 mM MgCl₂, 1.0 mM EGTA, and 0.01% Brij-35, and 100 - 200 nM GFP-eIF2 α substrate. PKR assays contain 14 ng/mL enzyme and 2.5 μ M ATP (K_m , app ~2.5 μ M), PERK assays contain 62.5 ng/mL enzyme and 1.5 μ M ATP (K_m , app ~1.5 μ M), and GCN2 assays contain 3 nM enzyme and 90 μ M ATP (K_m , app ~200 μ M). Add test compound, initiate the reaction by addition of enzyme, and incubate at room temperature for 45 minutes. Stop the

reaction by addition of EDTA to a final concentration of 10 mM, add Terbium-labelled phospho-eIF2 α antibody at a final concentration of 2 nM, and incubate for 90 minutes. Monitor the resulting fluorescence in an EnVision[®] Multilabel reader (PerkinElmer, Waltham, MA). Determine TR-FRET ratios and the resulting IC₅₀ values using a 4-parameter nonlinear logistic equation as shown: $Y = (A + ((B - A) / (1 + ((C/x)^D))))$ where, Y = % specific inhibition, A = Bottom of the curve, B = Top of the curve, C = absolute IC₅₀ (concentration causing 50% inhibition), and D = hill slope.

[0030] The compounds of Examples 1, 5 and 9 were tested essentially as described above and exhibited IC₅₀ values shown in Table 1. These data demonstrate that the compounds of Examples 1, 5 and 9 inhibit isolated PERK enzyme activity *in vitro*.

Table 1

Example No.	Enzyme IC ₅₀ (μM)		
	PERK	GCN2	PKR
Example 1	0.0022 ± 0.0012 (N=3)	18.1 ± 1.5 (N=2)	>20 (N=1)
Example 5	0.0020 ± 0.0005 (N=3)	10.8 ± 2.1 (N=4)	>20 (N=1)
Example 9	0.0024 ± 0.0010 (N=4)	16.4 ± 2.9 (N=4)	Not determined

In vitro Inhibition of PERK Enzyme Activity (whole cell)

[0031] Seed GripTite[™] 293 cells (Invitrogen, Carlsbad, CA) expressing GFP-eIF2 α at 10,000 cells per well in 384-well plates and allow to attach overnight. Pre-treat cells with test compounds for 1 hour. Add Tunicamycin (1 μM) to induce PERK activity and incubate the plates at 37 °C for 2 hours. Remove the culture media and lyse the cells in buffer consisting of 20 mM Tris-HCl, pH 7.5, 150 mM NaCl, 5 mM EDTA, 1% NP-40, 5 mM NaF, Protease inhibitors (Sigma, St. Louis, MO), Phosphatase inhibitors (Sigma, St. Louis, MO), and 2 nM Terbium-labelled anti-phospho-eIF2 antibody (Invitrogen, Carlsbad, CA). Incubate the cell lysates for 2 hours in the dark at room temperature and monitor fluorescence in an EnVision[®] Multilabel reader (PerkinElmer, Waltham, MA). Determine TR-FRET ratios and the resulting IC₅₀ values from the fitted inhibition curves using un-induced (100% inhibition) and induced (0% inhibition) wells as controls.

[0032] The compounds of Examples 1, 5 and 9 were tested essentially as described above and exhibited IC₅₀ values shown in Table 2. These data demonstrate that the compounds of Examples 1, 5 and 9 inhibit whole cell PERK enzyme activity *in vitro*.

Table 2

Example No.	Cell IC ₅₀ (μM)
Example 1	0.054 ± 0.060 (N=9)

Example No.	Cell IC ₅₀ (μM)
Example 5	0.117 ± 0.102 (N=14)
Example 9	0.028 ± 0.011 (N=12)

In vivo Inhibition of Pancreatic Cancer (mouse xenograft model)

[0033] Implant female athymic nude mice (Harlan Laboratories) subcutaneously with 5×10^6 BxPC-3 cells containing matrigel on the right flank and monitor tumor growth with calipers. Initiate compound dosing when tumors reach $\sim 250 \text{ mm}^3$ and dose mice twice per day by oral gavage (8 animals per group) for 28 days. Formulate compounds in 10% Acacia containing 0.05% anti-foam or 20% Captisol in 25 mM NaPO₄ buffer pH 2 for 30 the compounds of Examples 5 and 9, respectively. Treat control animals with Acacia vehicle alone. Estimate tumor volumes using the formula $\frac{1}{6} \times l \times w^2 \times (\pi/6)$, where l is the larger measured diameter and w is the smaller perpendicular diameter. Calculate percent delta T/C using the formula $100 \times [(T - T_0)/(C - C_0)]$ and percent regression using the formula $100 \times [(T - T_0)/T_0]$, where T and C are mean tumor volumes in the treated and control groups, respectively. T_0 and C_0 are the corresponding baseline mean tumor volumes. Convert percent delta T/C to percent delta tumor growth inhibition (TGI) using the equation, $100 - \text{percent delta T/C}$. For statistical analysis, transform tumor volume data to log₁₀ scale to equalize variance across time and treatment groups. Analyze the log₁₀ volume data with a two-way repeated measures analysis of variance (Spatial Power correlation model) by time and treatment using the MIXED procedures in the SAS software package (Version 9.3). Compare treated groups to the control group at each time point.

[0034] The compounds of Example 5 and 9 were tested essentially as described above and exhibited tumor growth inhibition values shown in Table 3 and 4 respectively. These data demonstrate that the compounds of Example 5 and 9 inhibit pancreatic tumor growth *in vivo*.

Table 3

Tumor Volume Summary							
Day Post-Implant	Vehicle Control		Example 5 30 mg/kg PO BID		p-value	T/C ^b (%)	TGI ^c (%)
	Mean (MMI)	SE ^a	Mean (MMI)	SE ^a			
21	108.3	4.6	123.9	13.3	NA	NA	NA
24	115.8	7.9	132.8	11.6	NA	NA	NA
32	153.4	13.5	143.4	10.4	NA	NA	NA
35	163.9	10.7	174.6	17.2	NA	NA	NA
39	180.5	13.4	183.8	19.0	NA	NA	NA

Tumor Volume Summary							
Day Post-Implant	Vehicle Control		Example 5 30 mg/kg PO BID		p-value	T/C ^b (%)	TGI ^c (%)
	Mean (MMI)	SE ^a	Mean (MMI)	SE ^a			
47	206.4	19.2	213.7	20.7	NA	NA	NA
52 ^d	252.2	39.6	252.0	21.6	NA	NA	NA
60	337.0	52.9	311.8	26.7	0.667	71.5	28.5
67	498.1	78.2	387.8	33.2	0.182	55.8	44.2
72	602.3	94.6	435.0	37.3	0.084	52.7	47.3
74	720.0	113.0	487.5	41.8	0.039*	50.7	49.3
76	762.5	119.7	528.8	45.3	0.052	54.5	45.5
79	971.5	152.5	593.2	50.8	0.010*	47.7	52.3

a) Standard error of the geometric mean tumor volume

b) Calculated using $100 \times [(T-T_0)/(C-C_0)]$, where T and C are mean tumor volumes in the treated and control groups, respectively, T_0 and C_0 are the corresponding baseline mean tumor volumes.

c) TCI is Tumor Growth Inhibition, calculated using $100 - \%T/C$

d) Day of randomization and start of treatment

* Significant, $p < 0.05$

Table 4

Tumor Volume Summary							
Day Post-Implant	Vehicle Control		Example 9 30 mg/kg PO BID		p-value	T/C ^b (%)	TGI ^c (%)
	Mean (MMI)	SE ^a	Mean (MMI)	SE ^a			
21	108.3	4.6	111.9	7.5	NA	NA	NA
24	115.8	7.9	134.3	8.4	NA	NA	NA
32	153.4	13.5	153.7	12.4	NA	NA	NA
35	163.9	10.7	162.6	14.6	NA	NA	NA
39	180.5	13.4	167.1	12.8	NA	NA	NA
47	206.4	19.2	196.4	15.5	NA	NA	NA
52 ^d	252.2	39.6	244.2	28.4	NA	NA	NA
60	337.0	52.9	284.8	33.2	0.367	40.8	59.2
67	498.1	78.2	317.2	36.9	0.018*	27.4	72.6
72	602.3	94.6	380.5	44.3	0.016*	37.3	62.7
74	720.0	113.0	418.3	48.7	0.005*	36.0	64.0
76	762.5	119.7	480.4	55.9	0.015*	45.1	54.9

Tumor Volume Summary							
Day Post-Implant	Vehicle Control		Example 9 30 mg/kg PO BID		p-value	T/C ^b (%)	TGI ^c (%)
	Mean (MMI)	SE ^a	Mean (MMI)	SE ^a			
79	971.5	152.5	541.6	63.1	0.002*	40.5	59.5

a) Standard error of the geometric mean tumor volume
b) Calculated using $100 \times [(T-T_0)/(C-C_0)]$, where T and C are mean tumor volumes in the treated and control groups, respectively, T₀ and C₀ are the corresponding baseline mean tumor volumes.
c) TCI is Tumor Growth Inhibition, calculated using 100 - %T/C
d) Day of randomization and start of treatment
* Significant, p < 0.05

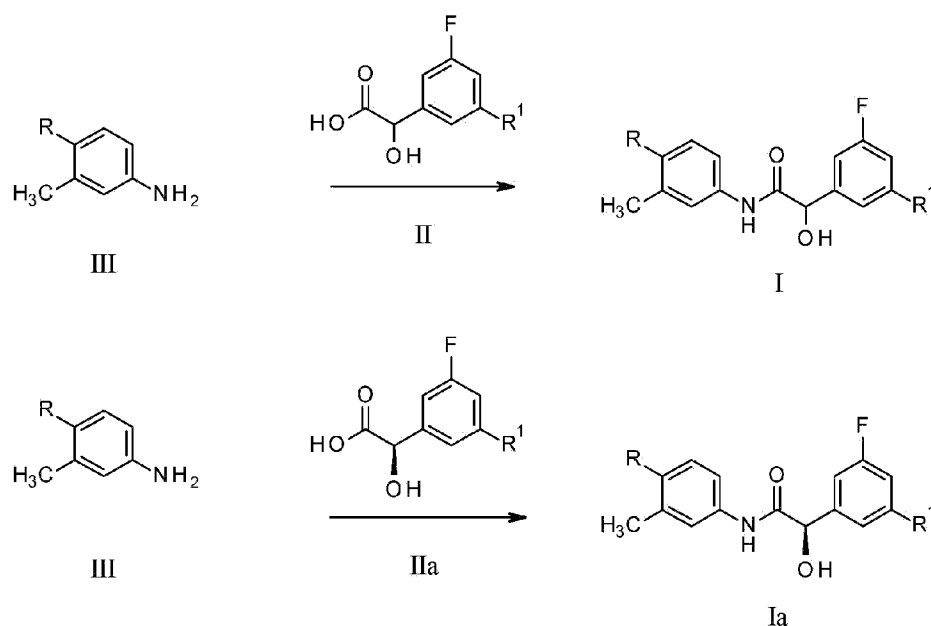
[0035] The compounds of the present invention, or salts thereof, may be prepared by a variety of procedures known to one of ordinary skill in the art, some of which are illustrated in the schemes, preparations, and examples below. One of ordinary skill in the art recognizes that the specific synthetic steps for each of the routes described may be combined in different ways, or in conjunction with steps from different schemes, to prepare compounds of the invention, or salts thereof. The products of each step in the schemes below can be recovered by conventional methods well known in the art, including extraction, evaporation, precipitation, chromatography, filtration, trituration, and crystallization. In the schemes below, all substituents unless otherwise indicated, are as previously defined. The reagents and starting materials are readily available to one of ordinary skill in the art. Without limiting the scope of the invention, the following schemes, preparations, and examples are provided to further illustrate the invention. In addition, one of ordinary skill in the art appreciates that the compounds of formula Ia may be prepared by using starting material with the corresponding stereochemical configuration which can be prepared by one of skill in the art. For example, the Schemes below utilize starting materials with the configuration corresponding ultimately to formula Ia.

[0036] Generally, a compound of formula I may be prepared from a compound of formula III (Scheme 1). More specifically, a compound of formula III is reacted with a compound of formula II and a suitable coupling reagent such as HATU (1-[bis(dimethylamino)methylene]-1H-1,2,3-triazolo[4,5-b]pyridinium 3-oxid hexafluorophosphate) in the presence of a suitable amine base such as N,N-diisopropylethylamine or trimethylamine. A compound of formula I may be separated into its isomers by chiral chromatography.

[0037] Correspondingly, compound of formula Ia may be prepared from the compound of formula IIa. More specifically, a compound of formula III is reacted with a compound of formula IIa and a suitable coupling reagent such as HATU (1-[bis(dimethylamino)methylene]-1H-1,2,3-triazolo[4,5-b]pyridinium 3-oxid hexafluorophosphate) in the presence of a suitable amine base such as N,N-diisopropylethylamine or trimethylamine. A compound of formula IIa may be prepared from a compound of formula II with a lipolytic enzyme such as Lipase PS Amano SD.

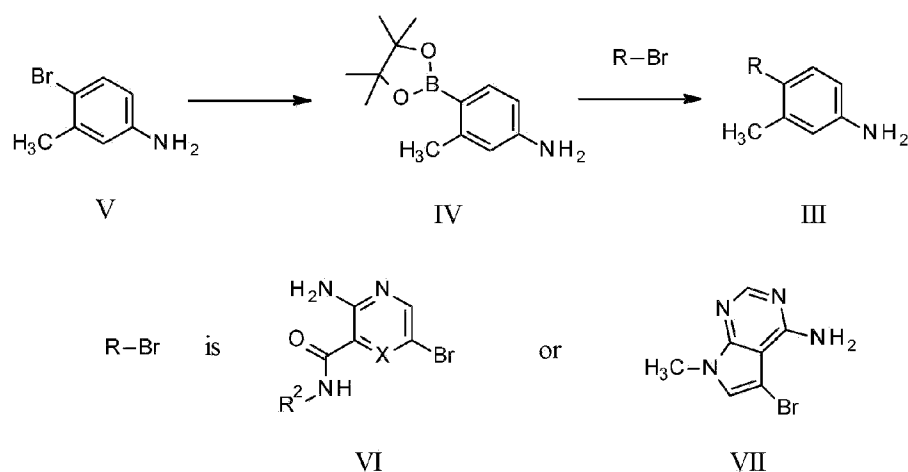
Further information regarding this optical resolution technique may be found in Mendiola, J. et al, Org. Process Res. Dev. 2012, 16, 1312-1316.

Scheme 1



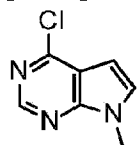
[0038] Generally, a compound of formula III may be prepared from a compound of formula IV. A compound of formula III may be obtained by treating a compound of formula R-Br with 3-methyl-4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)aniline in the presence of a base such as K₂CO₃ and a palladium catalyst such as Pd(dppf)₂Cl₂.

Scheme 2

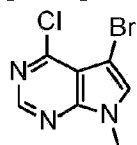


[0039] A compound of formula R-Br, represented by a compound of formula VI or VII, may be prepared by procedures known in the chemical arts as well as procedures described in the Preparations and Examples below.

Preparation 1

Synthesis of 4-chloro-7-methyl-pyrrolo[2,3-d]pyrimidine.**[0040]**

[0041] Add Cs_2CO_3 (845 g, 2.60 mol) at 15 °C to a solution of 4-chloro-7H-pyrrolo[2,3-d]pyrimidine (200 g, 1.29 mol) in N-methyl-2-pyrrolidone (1.20 L). Warm to 23 °C, add MeI (202 g, 1.43 mol) dropwise over 30 min, and stir for 4 h. After this time, pour onto ice-water (2.00 L) and stir for 30 min. Filter, then slurry material in H_2O (1.00 L). Filter and dry to give the title compound (180 g, 81%). ES/MS m/z (^{35}Cl) 168.0 (M+H).

Preparation 2**Synthesis of 5-bromo-4-chloro-7-methyl-pyrrolo[2,3-d]pyrimidine.****[0042]**

[0043] Add N-bromosuccinimide (418 g, 2.35 mol) portionwise over 20 min at 15 °C to a solution of 4-chloro-7-methyl-pyrrolo[2,3-d]pyrimidine (355 g, 2.12 mol) in dichloromethane (3.19 L), and stir at 23 °C for 3 h. After this time, filter, wash with H_2O (5.32 L), and dry to give the title compound (448 g, 86%) as a white solid. ES/MS m/z (^{35}Cl , ^{79}Br) 245.9 (M+H).

Preparation 3**Synthesis of 5-bromo-7-methyl-pyrrolo[2,3-d]pyrimidin-4-amine.**

[0044]

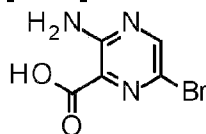


[0045] Stir a suspension of 5-bromo-4-chloro-7-methyl-pyrrolo[2,3-d]pyrimidine (454 g 1.84 mol) in ammonia (30% in H₂O, 3.63 L) at 120 °C in a Hastelloy™ pressure vessel for 18 h. Cool to 20 °C, filter, wash with H₂O (1.80 L) and methanol (900 mL), and dry to give the title compound (351 g, 82%) as a white solid. ES/MS *m/z* (⁷⁹Br) 227.2 (M+H).

Preparation 4

Synthesis of 3-amino-6-bromo-pyrazine-2-carboxylic acid.

[0046]

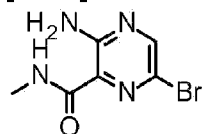


[0047] Add 3-aminopyrazine-2-carboxylic acid (50.0 g, 369.4 mmol) to a solution of N-bromosuccinimide (61.2 g, 377.3 mmol) and dimethylformamide (236.3 g, 3.2 mole) at 0 °C. After 1 hour at room temperature, an orange solid is formed. Wash the solid residue with ethyl acetate (500 mL) and discarded it. Dry the organic phase with sodium sulfate, filter, and concentrate under reduced pressure to yield the title compound as a white solid (32.0 g, 146.7 mmol, 41%). ES/MS *m/z* (⁷⁹Br/⁸¹Br) 217.1/219.0 (M+H).

Preparation 5

Synthesis of 3-amino-6-bromo-N-methyl-pyrazine-2-carboxamide.

[0048]

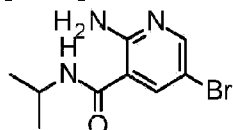


[0049] Treat a solution of 3-amino-6-bromo-pyrazine-2-carboxylic acid (214 g, 983 mmol) in dimethylformamide (1.07 L) with methylamine hydrochloride (79.7 g, 1.18 mol) and N,N-diisopropylethylamine (445 g, 3.44 mol) at 23 °C. To the resulting suspension, add 1-[bis(dimethylamino)methylene]-1H-1,2,3-triazolo[4,5-b]pyridinium 3-oxid hexafluorophosphate (449 g, 1.18 mol) over 30 min. After 30 min, add H₂O (4.29 L) over 2 h. Stir at 23 °C for 30 min and then 1 h at 10 °C. Filter, wash the solid with H₂O (2 × 428 mL), and dry to give the title compound (227 g, 82 %). ES/MS *m/z* (⁷⁹Br) 231.0 (M+H).

Preparation 6

Synthesis of 2-amino-5-bromo-N-isopropyl-pyridine-3-carboxamide.

[0050]

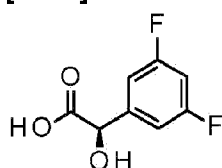


[0051] Add propan-2-amine (42.5 g, 0.719 mol), 1-ethyl-3-(3-dimethylaminopropyl)carbodiimide (127 g, 0.664 mol) and hydroxybenzotriazole (89.7 g, 0.660 mol) to a suspension of 2-amino-5-bromo-pyridine-3-carboxylic acid (120 g, 0.553 mol) in tetrahydrofuran (1.2 L) at 12 °C. Stir the mixture at 23 °C overnight. Add ethyl acetate (250 mL) and aqueous saturated NaHCO₃ (250 mL), separate phases, and extract aqueous layer with ethyl acetate (2 × 150 mL). Wash combined organic phases with H₂O (300 mL) and saturated aqueous NaCl (300 mL), and concentrate under reduced pressure to give the title compound (125 g, 88%). ES/MS *m/z* (⁷⁹Br) 258.0 (M+H).

Preparation 7

Isolation of (2R)-2-(3,5-difluorophenyl)-2-hydroxy-acetic acid.

[0052]



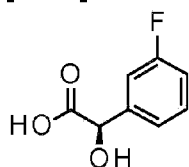
[0053] Support lipase PS Amano (see Mendiola, J. et al, Org. Process Res. Dev. 2012, 16, 1312-1316) in diatomaceous earth prior to use by mixing 200 g of diatomaceous earth and 200 g of lipase PS Amano SD. Add H₂O to cover the solid, and mix the mixture. Remove H₂O in an oven at 4 mbar and 40 °C for 16 h. Check H₂O is below 1% through Karl Fischer titration for water determination.

[0054] Add supported lipase PS amano SD (250 g) and vinyl acetate (312 mL; 3.36 mol to a suspension of racemic 2-(3,5-difluorophenyl)-2-hydroxyacetic acid (125 g, 664 mmol) in methyl tert-butyl ether (2.50 L), and stir the mixture at 26 °C for 72 h. After this time, filter, rinse the solid with methyl tert-butyl ether (1.50 L), and concentrate combined filtrates under reduced pressure. Slurry the residue in dichloromethane (160 mL) at 23 °C for 4 h. Filter, wash the solid with petroleum ether (150 mL), and dry to give the title compound (47.0 g, 36%). ¹H NMR (d₆-DMSO) δ 5.11 (s, 1H), 6.20 (bs, 1H), 7.11-7.21(m, 3H), 12.8 (bs, 1H). Absolute configuration is determined by vibrational circular dichroism (see Freedman T.B et al, Chirality, 2003 Nov., 15(9), 743-758). Chiral HPLC: Rt = 7.39 min (UV); Column: Chiralpak® AD 4.6 × 150mm 5µm; 5% EtOH in n-hexane (0.05% TFA) isocratic; Flow Rate: 1.5 mL/min, ee >98%.

Preparation 8

Isolation of (2R)-2-(3-fluorophenyl)-2-hydroxy-acetic acid.

[0055]



[0056] Support lipase PS Amano SD (see Mendiola, J. et al, Org. Process Res. Dev. 2012, 16, 1312-1316) in diatomaceous earth prior to use by mixing 100 g of diatomaceous earth and 100 g of lipase PS Amano SD. Add H₂O to cover the solid, and mix the mixture. Remove H₂O in an oven at 4 mbar and 40 °C for 16 h. Check H₂O is below 1% through Karl Fischer titration for water determination.

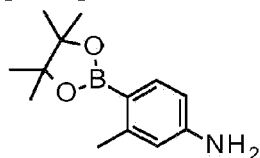
[0057] Add supported lipase PS amano SD (200 g) and vinyl acetate (269 mL; 2.90 mol to a suspension of racemic 2-(3-fluorophenyl)-2-hydroxyacetic acid (96 g, 560 mmol) in methyl tert-butyl ether (2.00 L), and stir the mixture at 26 °C for 90 h. After this time, filter, rinse the solid with methyl tert-butyl ether (1.50 L), and concentrate combined filtrates under reduced pressure. Slurry the residue in dichloromethane (160 mL) at 23 °C for 4 h. Filter, wash the

solid with petroleum ether (150 mL), and dry to give the title compound (31.0 g, 32%). ^1H NMR (d_6 -DMSO) δ 5.07 (s, 1H), 6.17 (bs, 1H), 7.12 (m, 1H), 7.23 (m, 1H), 7.39 (m, 1H), 12.8 (bs, 1H). $[\alpha]_{\text{D}}^{20} = -119^\circ$ ($C = 2.83$, acetone). Chiral HPLC: $R_t = 10.22$ min (UV); Column: Chiralpak[®] AD 4.6 \times 150 mm 5 μm ; 5% EtOH in n-hexane (0.05% TFA) isocratic; Flow Rate: 1.5 mL/min, ee >98%.

Preparation 9

Synthesis of 3-methyl-4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)aniline.

[0058]

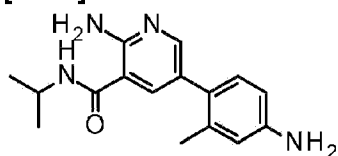


[0059] Heat a suspension of tricyclohexylphosphine (59.85 g, 213 mmol) in 1,4-dioxane (2.98 L) at 95 °C for 10 min, until a solution is obtained. Then, add 4-bromo-3-methylaniline (752 g, 2.67 mol), bis(pinacolato)diboron (745.17 g, 2.93 mol), potassium acetate (524 g, 5.34 mol), and palladium(II) acetate (23.96 g, 107 mmol), and continue heating the mixture at 95 °C for 4 h. After this time, cool to 23 °C, dilute with methyl tert-butyl ether (2.5 L), filter through diatomaceous earth, and rinse the solid with methyl tert-butyl ether (1 L). Combine filtrates, wash with H_2O (1.5 L) and saturated aqueous NaCl (1.2 L), and concentrate under reduced pressure to obtain title compound (593 g, 95%). To obtain an analytical sample, slurry with hexane (1.6 mL/g) at 40 °C for 2 h, then cool to 23 °C, filter and wash solid with hexane (2×0.5 mL/g). ES/MS m/z 234.1 (M+H).

Preparation 10

Synthesis of 2-Amino-5-(4-amino-2-methyl-phenyl)-N-isopropyl-pyridine-3-carboxamide.

[0060]

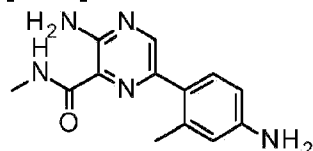


[0061] Add 3-methyl-4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)aniline (93.6 g, 0.401 mol), K_2CO_3 (119g, 0.860 mol), and $Pd(dppf)_2Cl_2$ (10.6 g, 140 mmol) to a solution of 2-amino-5-bromo-N-isopropyl-pyridine-3-carboxamide (74.0 g, 0.287 mol) in dioxane (888 mL) and H_2O (296 mL), and heat the mixture at 55 °C overnight. Cool to 23 °C, add ethyl acetate (150 mL), filter the resulting suspension through diatomaceous earth, and rinse solid with ethyl acetate (50 mL). Wash combined filtrates with H_2O (30 mL) and saturated aqueous NaCl (300 mL), and concentrate under reduced pressure to give the title compound (78.0 g, 96%). ES/MS m/z 285.1 (M+H).

Preparation 11

Synthesis of 3-amino-6-(4-amino-2-methylphenyl)-N-methylpyrazine-2-carboxamide.

[0062]

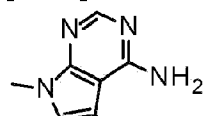


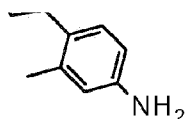
[0063] Add 3-amino-6-bromo-N-methylpyrazine-2-carboxamide (99.1 g, 429 mmol), Na_2CO_3 , (2 M in H_2O , 500 mL, 1.00 mol), and 1,1'-bis(diphenylphosphino)ferrocene)palladium(II) chloride (19 g, 22.8 mmol) to a solution of 3-methyl-4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)aniline (122 g, 450 mmol) in 1,4-dioxane (3.00 L), and heat the mixture to 85 °C for 32 h. Cool to 30 °C, add ethyl acetate (4.00 L), filter through a silica gel pad, and rinse the solid with ethyl acetate (3 × 1.00 L). Wash combined filtrates with H_2O (2 × 1.50 L), and concentrate under reduced pressure. Purify residue by chromatography (eluent: petroleum ether / ethyl acetate 5:1 to 1:1) to give the title compound (80 g, 72%) as a yellow solid. ES/MS m/z 258.1 (M+H).

Preparation 12

Synthesis of 5-(4-amino-2-methyl-phenyl)-7-methyl-pyrrolo[2,3-d]pyrimidin-4-amine.

[0064]



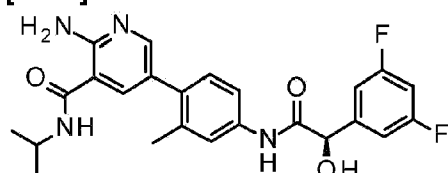


[0065] Add Pd(II) acetate (635 mg, 2.83 mmol), cataCXium ATM (2.03 g, 5.65 mmol), and aqueous saturated NaHCO₃ (186 mL, 188 mmol) to a suspension of 5-bromo-7-methyl-pyrrolo[2,3-d]pyrimidin-4-amine (21.4 g, 94.3 mmol) and 3-methyl-4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)aniline (28.6 g, 123 mmol) in 2-methyltetrahydrofuran (214 mL) at 23 °C, and stir the mixture in a sealed tube at 100 °C for 3 h. Cool to 23 °C, filter through a pad of diatomaceous earth, and rinse the solid with H₂O (50 mL) and ethyl acetate (100 mL). Separate the organic layer, wash it with aqueous saturated NaCl (50 mL), and concentrate under reduced pressure. Purify the residue by chromatography (eluent: hexane / acetone 0-100%) to obtain the title compound (12.1 g, 51%) as a yellow solid. ES/MS *m/z* 254.1 (M+H).

Example 1

Synthesis of 2-amino-5-[4-[[[(2R)-2-(3,5-difluorophenyl)-2-hydroxy-acetyl]amino]-2-methyl-phenyl]-N-isopropyl-pyridine-3-carboxamide.

[0066]

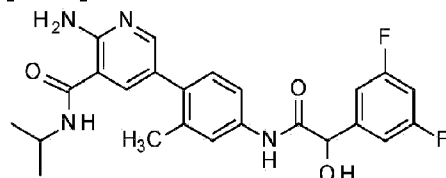


[0067] Treat a mixture of (2R)-2-(3,5-difluorophenyl)-2-hydroxyacetic acid (29.0 g, 0.154 mol), 2-amino-5-(4-amino-2-methyl-phenyl)-N-isopropyl-pyridine-3-carboxamide (43.83 g, 0.154 mol), and N,N-diisopropylethylamine (39.8 g, 0.308 mol) in tetrahydrofuran (960 mL), with (1-[bis(dimethylamino)methylene]-1H-1,2,3-triazolo[4,5-b]pyridinium 3-oxid hexafluorophosphate) (87.9 g, 0.231 mol) at 0 °C for 30 min, and then warm to 20 °C and stir for 2 h. Add ethyl acetate (50 mL), and filter the mixture. Concentrate filtrate under reduced pressure, and purify the residue by chromatography (eluent: 2:1 petroleum ether / ethyl acetate) and then by Supercritical Fluid Chromatography, SFC (Column: Chiralpak[®] IC 30 × 250 mm 5 μm (Daicel); MeOH / CO₂ = 30:70 isocratic; Flow rate: 80 g/min; Back pressure: 100 Bar; Column temperature: 40 °C) to give the title compound (27.5 g, 39%) as a white solid. ES/MS *m/z* 455.2 (M+H).

Example 2

Synthesis of 2-amino-5-[4-[[2-(3,5-difluorophenyl)-2-hydroxy-acetyl]amino]-2-methylphenyl]-N-isopropyl-pyridine-3-carboxamide.

[0068]



[0069] Add 2-amino-5-(4-amino-2-methyl-phenyl)-N-isopropyl-pyridine-3-carboxamide (1000.5 mg, 3.5 mmol) to a solution of 2-(3,5-difluorophenyl)-2-hydroxy-acetic acid (793 mg, 4.2 mmol), (1-[bis(dimethylamino)methylene]-1H-1,2,3-triazolo[4,5-b]pyridinium 3-oxid hexafluorophosphate) (1.7 g, 4.6 mmol), N,N-diisopropylethylamine (909.5 mg, 7.0 mmol) in tetrahydrofuran (7.9 g, 93.6 mol). After 2 hour at room temperature add 3 mL of ethyl acetate and stir reaction for 10 minutes. Filter off the solid and reduce the organic phase under reduced pressure. Wash the residue with saturated aqueous NaHCO₃ (10 mL) and extract with DCM (2 × 10 mL). Dry the organic phase with sodium sulfate, filter and concentrate under reduced pressure.

[0070] Purify the residue by HPLC, Rt (retention time) = 2.036 minutes (UV), LC Column: XTerra MS C18 (2.1 × 50 mm, 3.5 um; H₂O:Acetonitrile; gradient 0.25 min at 5%B; from 5%B to 100%B in 3 min; stays 0.25 min at 100%B; Column Temp: 50°C; Flow rate 1.1 mL/min to give the title compound as a mixture of isomer 1 and isomer 2 in a white solid form (0.97 g, 60%). ES/MS (m/z): 455.4 (M+H).

Example 3 and 4

Separation of 2-amino-5-[4-[[2-(3,5-difluorophenyl)-2-hydroxy-acetyl]amino]-2-methylphenyl]-N-isopropyl-pyridine-3-carboxamide to isomer 1 and isomer 2.

[0071] The mixture of isomer 1 and isomer 2 is separated using Chiralcel® OD-H (4.6 × 100mm, 5um), 20% MeOH-DMEA (0.2%) in CO₂, 2.5 mL/min, 100 bar Outlet Pressure, 35 °C Temperature to provide individual isomer 1 and isomer 2 as a white solid.

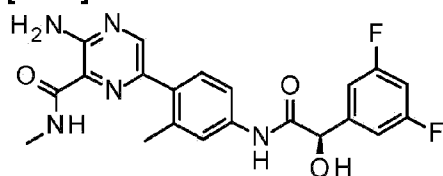
[0072] **Example 3:** 2-Amino-5 - [4-[[2-(3,5-difluorophenyl)-2-hydroxy-acetyl]amino]-2-methyl-phenyl]-N-isopropyl-pyridine-3-carboxamide isomer 1. Rt (retention time) = 1.131 minutes (430 mg, ee > 98%), ES/MS m/z 455.4 (M+H).

[0073] Example 4: 2-Amino-5 - [4-[[2-(3,5-difluorophenyl)-2-hydroxy-acetyl]amino]-2-methyl-phenyl]-N-isopropyl-pyridine-3-carboxamide isomer 2. Rt (retention time) = 1.823 minutes (404 mg, ee > 98%), ES/MS *m/z* 455.4 (M+H).

Example 5

Synthesis of 3-amino-6-[4-[[2-(3,5-difluorophenyl)-2-hydroxy-acetyl]amino]-2-methyl-phenyl]-N-methyl-pyrazine-2-carboxamide.

[0074]

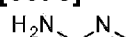


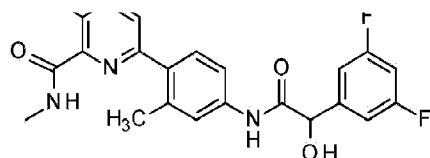
[0075] Add N,N- (15.3 mL 87.5 mmol) and 1-[bis(dimethylamino)methylene]-1H-1,2,3-triazolo[4,5-b]pyridinium 3-oxid hexafluorophosphate (33.2 g, 87.5 mmol) to a solution of 3-amino-6-(4-amino-2-methylphenyl)-N-methylpyrazine-2-carboxamide (18.0 g, 70.0 mmol) and (2R)-2-(3,5-difluorophenyl)-2-hydroxy-acetic acid (13.2 g, 70.0 mmol) in tetrahydrofuran (90.0 mL), and stir the mixture at 23 °C for 5 h. After this time, concentrate the mixture under reduced pressure, slurry the residue in ethyl acetate (100 mL) for 15 min, filter, and rinse the solid with ethyl acetate (2 × 25 mL). Concentrate combined filtrates under reduced pressure, and purify the residue by chromatography (eluent: hexane / acetone 2:1, then hexane / ethanol 4:1). Dissolve material in methanol (115 mL), add silica-thiol resin (0.4 g/g), and stir the resulting suspension at 23 °C for 8 h. After this time, filter, and wash the solid with methanol (2 × 12 mL). Concentrate combined filtrates under reduced pressure. Purify by SFC (Column: Chiralpak® IC 4.6 × 100 mm 5 µm; 35% methanol (0.2% N,N-dimethylethylamine) in CO₂ isocratic; Flow rate: 2.5 mL/min; Back pressure: 100 Bar; Column temperature: 40°C) to provide the title compound (19.7 g, 62%). ES/MS *m/z* 428.1 (M+H).

Example 6

Synthesis of 3-amino-6-[4-[[2-(3,5-difluorophenyl)-2-hydroxy-acetyl]amino]-2-methylphenyl]-N-methyl-pyrazine-2-carboxamide.

[0076]





[0077] Add 3-amino-6-(4-amino-2-methyl-phenyl)-N-methyl-pyrazine-2-carboxamide (800.0 mg, 3.2 mmol) to a solution of 2-(3,5-difluorophenyl)-2-hydroxy-acetic acid (701.9 mg, 3.4 mmol), (1-[bis(dimethylamino)methylene]-1H-1,2,3-triazolo[4,5-b]pyridinium 3-oxid hexafluorophosphate) (1.7 g, 4.6 mmol), N,N-diisopropylethylamine (803.2 mg, 6.3 mmol) in tetrahydrofuran (7.9 g, 93.6 mol). After 2 hours at room temperature, add 3 mL of ethyl acetate and stir reaction for 10 minutes. Filter off the solid and reduce the organic phase under pressure. Wash the residue with saturated aqueous NaHCO₃ (10 mL) and extract with dichloromethane (2 × 10 mL). Dry the organic phase with sodium sulfate, filter and concentrate under reduced pressure. Purify the residue by silica gel flash chromatography, eluting with ethyl acetate:hexane (30:70) to give the title compound as a mixture of isomer 1 and isomer 2 in the form of a brown solid (0.72 g, 1.6 mmol). ES/MS (*m/z*): 428.3 (M+H).

Examples 7 and 8

[0078] Separation of 3-amino-6-[4-[[2-(3,5-difluorophenyl)-2-hydroxy-acetyl]amino]-2-methyl-phenyl]-N-methyl-pyrazine-2-carboxamide to isomer 1 and isomer 2.

[0079] The mixture of isomer 1 and isomer 2 is separated using Chiralpak® OD (4.6 × 50 mm, 5μm), 20% MeOH-DMEA (0.2%) in CO₂, 5 mL/min, 100 bar Outlet Pressure, 35 °C Temperature to provide individual isomer 1 and isomer 2.

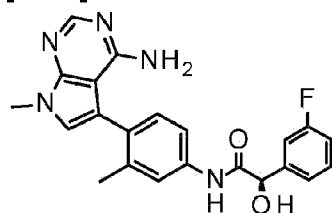
[0080] Example 7. 3-Amino-6-[4-[[2-(3,5-difluorophenyl)-2-hydroxy-acetyl]amino]-2-methyl-phenyl]-N-methyl-pyrazine-2-carboxamide isomer 1. Rt (retention time) = 1.610 minutes (258 mg, ee > 98%), ES/MS *m/z* 428.3 (M+H).

[0081] Example 8. 3-Amino-6-[4-[[2-(3,5-difluorophenyl)-2-hydroxy-acetyl]amino]-2-methyl-phenyl]-N-methyl-pyrazine-2-carboxamide isomer 2. Rt (retention time) = 2.410 minutes (278 mg, ee > 98%), ES/MS *m/z* 428.3 (M+H).

Example 9

Synthesis of (2R)-N-[4-(4-amino-7-methyl-pyrrolo[2,3-d]pyrimidin-5-yl)-3-methylphenyl]-2-(3-fluorophenyl)-2-hydroxy-acetamide.

[0082]



[0083] Treat a solution of 5-(4-amino-2-methyl-phenyl)-7-methyl-pyrrolo[2,3-d]pyrimidin-4-amine (15.5 g, 44.1 mmol) and (2R)-2-(3-fluorophenyl)-2-hydroxy-acetic acid (8.25 g, 48.5 mmol) in tetrahydrofuran (56 mL) with N,N-diisopropylethylamine (9.22 mL, 52.9 mmol) and 1-[bis(dimethylamino)methylene]-1H-1,2,3-triazolo[4,5-b]pyridinium 3-oxid hexafluorophosphate (20.1 g, 52.9 mmol) at 23 °C for 3.5 h. After this time, concentrate the mixture under reduced pressure, and slurry in ethyl acetate (100 mL) for 15 min. Filter, rinse the solid with ethyl acetate (2 × 15 mL), and concentrate combined filtrates under reduced pressure. Purify the residue by chromatography (eluent: dichloromethane/methanol 0-10%) and then by SFC (Column size: 5µm, 2 × 25 cm; Stationary phase-type: 2-Ethylpyridine; Mobile phase-type: CO₂ (A) / methanol-N,N-dimethylethylamine (0.2%) (B); Mobile phase-composition (i.e. A/B ratio): Isocratic 72/25 A/B; Flow rate: 65 mL/min; Loading: 70 mg / 4.35 min) to provide the title compound (11.7 g, 65%). ES/MS *m/z* 406.1 (M+H).

REFERENCES CITED IN THE DESCRIPTION

Cited references

This list of references cited by the applicant is for the reader's convenience only. It does not form part of the European patent document. Even though great care has been taken in compiling the references, errors or omissions cannot be excluded and the EPO disclaims all liability in this regard.

Patent documents cited in the description

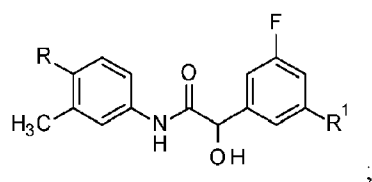
- [WO2015136463A \[0007\]](#)
- [WO2007026920A \[0007\]](#)

Non-patent literature cited in the description

- **REMYINGTON**The Science and Practice of PharmacyPharmaceutical Press20120000 [0025]
- **J. JACQUES et al.**Enantiomers, Racemates, and ResolutionsJohn Wiley and Sons, Inc.19810000 [0027]
- **E.L. ELIELS.H. WILEN**Stereochemistry of Organic CompoundsWiley-Interscience19940000 [0027]
- Salt selection for basic drugs**GOULD, P.L.**International Journal of Pharmaceutics19860000vol. 33, 201-217 [0028]
- Salt Selection and Optimization Procedures for Pharmaceutical New Chemical Entities**BASTIN, R.J. et al.**Organic Process Research and Development20000000vol. 4, 427-435 [0028]
- Pharmaceutical Salts**BERGE, S.M. et al.**Journal of Pharmaceutical Sciences19770000vol. 66, 1-19 [0028]
- **MENDIOLA, J. et al.**Org. Process Res. Dev., 2012, vol. 16, 1312-1316 [0037] [0053] [0056]
- **FREEDMAN T.B et al.**Chirality, 2003, vol. 9, 743-758 [0054]

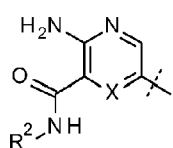
Patentkrav

1. En forbindelse til brug ved behandling af kræft, hvori forbindelsen er af formelen

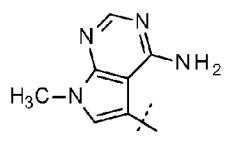


5 hvori

R er udvalgt blandt gruppen bestående af



and



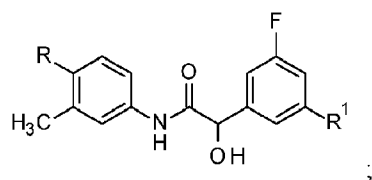
X er CH eller N;

R¹ er hydrogen eller fluor; og

10 R² er C₁ til C₃ alkyl;

eller et farmaceutisk acceptabelt salt deraf.

15 2. Forbindelse til brug ved tilvejebringelse af antitumoraktivitet ved at inhibere proteinkinase R-lignende endoplasmatiske reticulumkinase (PERK), hvori forbindelsen er af formelen

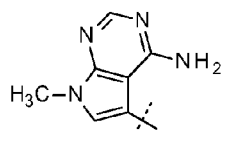


hvor

R er udvalgt blandt gruppen bestående af



and



20

X er CH eller N;

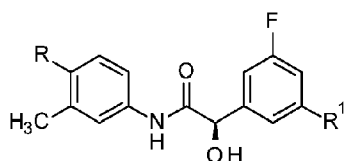
R¹ er hydrogen eller fluor; og

R² er C₁ til C₃ alkyl;

eller et farmaceutisk acceptabelt salt deraf.

25

3. Forbindelsen til brug ifølge krav 1 eller 2, hvori forbindelsen er af formlen

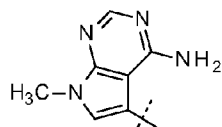


hvor

R er udvalgt blandt gruppen bestående af



and



;

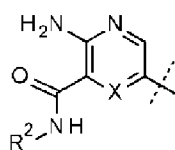
X er CH eller N;

R¹ er hydrogen eller fluor; og

R² er C₁ til C₃ alkyl;

eller et farmaceutisk acceptabelt salt deraf.

4. Forbindelsen eller salt til brug ifølge et hvilket som helst af kravene 1-3, hvori R er



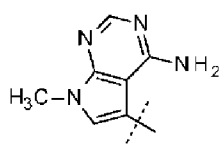
5. Forbindelsen eller salt til brug ifølge hvilket som helst af kravene 1-3, hvor

X er CH eller N;

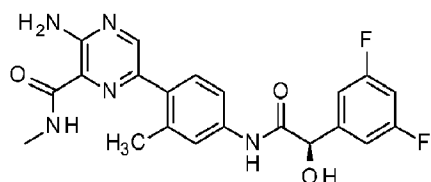
R¹ er hydrogen eller fluor; og

R² er methyl eller isopropyl.

6. Forbindelsen eller salt til brug ifølge et hvilket som helst af kravene 1-3, hvori R er

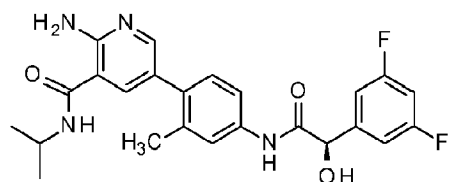


7. Forbindelsen til anvendelse i et hvilket som helst af kravene 1-3, hvori forbindelsen er 3-amino-6-[4-[[(2R)-2-(3,5-difluorphenyl)-2-hydroxy-acetyl] amino]-2-methylphenyl]-N-methyl-pyrazin-2-carboxamid, som er repræsenteret ved formelen



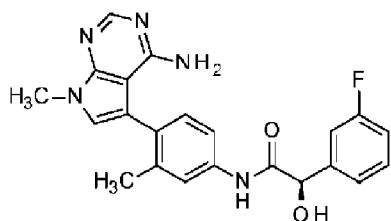
5 eller et farmaceutisk acceptabelt salt deraf.

8. Forbindelsen til anvendelse i et hvilket som helst af kravene 1-3, hvori forbindelsen er 2-amino-5-[4-[[(2R)-2-(3,5-difluorphenyl)-2-hydroxy-acetyl] amino]-2-methylphenyl]-N-isopropyl-pyridin-3-carboxamid, som er repræsenteret ved form-
len



eller et farmaceutisk acceptabelt salt deraf.

9. Forbindelsen til anvendelse i et hvilket som helst af kravene 1-3, hvori forbindelsen er (2R)-N-[4-(4-amino-7-methylpyrrolo[2,3-d]pyrimidin-5-yl)-3-methylphenyl]-2-(3-fluorphenyl)-2-hydroxy-acetamid, som er repræsenteret ved formelen



eller et farmaceutisk acceptabelt salt deraf.