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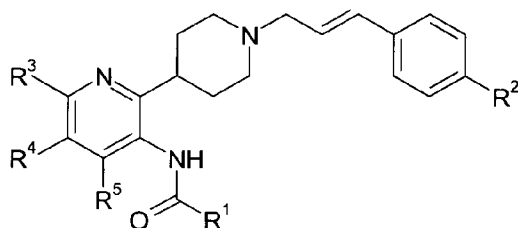
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(I)

(57) Abstract: A compound of formula (I): wherein R¹ is pyrid-4-yl optionally substituted by one to four substituents independently selected from halogen, C₁₋₃ alkyl or C₁₋₃ haloalkyl; R² is hydrogen, halogen, C₁₋₄ haloalkyl or C₁₋₄ haloalkoxy; R³ is trifluoromethyl, difluoromethyl or difluoromethoxy and R⁴ is hydrogen, fluoro or chloro, or R³ is fluoro, chloro or bromo and R⁴ is fluoro, chloro or trifluoromethyl; and R⁵ is hydrogen or halogen; or salts or N-oxides thereof. Furthermore, the present invention relates to intermediates used to prepare compounds of formula (I), to methods of using them to combat and control insect, acarine, mollusc and nematode pests and to insecticidal, acaricidal, molluscicidal and nematocidal compositions comprising them.



WO 2009/138219 A2

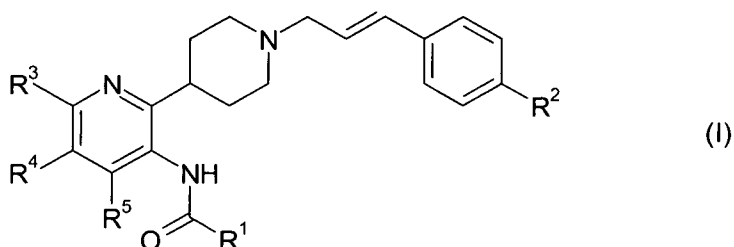
INSECTICIDAL COMPOUNDS

The present invention relates to certain piperidine derivatives, to intermediates used to prepare them, to methods of using them to combat and control insect, acarine, mollusc and nematode pests and to insecticidal, acaricidal, molluscicidal and nematicidal compositions comprising them.

Piperidine derivative with insecticidal properties are disclosed, for example, in WO 2006/003494.

It has now surprisingly been found that certain piperidine derivatives have enhanced insecticidal properties.

The present invention therefore provides a compound of formula (I):



wherein

R^1 is pyrid-4-yl optionally substituted by one to four substituents independently selected from halogen, C_{1-3} alkyl or C_{1-3} haloalkyl;

R^2 is hydrogen, halogen, C_{1-4} haloalkyl or C_{1-4} haloalkoxy;

R^3 is trifluoromethyl, difluoromethyl or difluoromethoxy and R^4 is hydrogen, fluoro or chloro, or

R^3 is fluoro, chloro or bromo and R^4 is fluoro, chloro or trifluoromethyl; and

R^5 is hydrogen or halogen; or salts or *N*-oxides thereof.

The compounds of formula (I) may exist in different geometric or optical isomers or tautomeric forms. This invention covers all such isomers and tautomers and mixtures thereof in all proportions as well as isotopic forms such as deuterated compounds.

Each alkyl moiety either alone or as part of a larger group (such as alkoxy) is a straight or branched chain and is, for example, methyl, ethyl, *n*-propyl, *iso*-propyl, *n*-butyl,

sec-butyl, *iso*-butyl or *tert*-butyl. The alkyl groups are preferably C₁-C₄ and most preferably C₁-C₃ alkyl groups.

Halogen is fluorine, chlorine, bromine or iodine.

Haloalkyl groups are alkyl groups which are substituted with one or more of the same or different halogen atoms and are, for example, trifluoromethyl, chlorodifluoromethyl, 2,2-difluoroethyl or 2,2,2-trifluoroethyl.

Salts comprise a charged version of a compound of formula (I) and a counter ion of the opposite charge. The compounds of formula (I) can have a positive charge, for example, on the nitrogen atom in the piperidine ring, if the nitrogen atom is quarternised by protonation with an organic or inorganic acid, or if the nitrogen atom is quarternised by alkylation for example with a methyl group. Suitable organic acids include but-3-enoic acid, 2-chloro-benzoic acid, 2-chloro-6-fluoro-benzoic acid, 5-chloro-2-fluoro-benzoic acid, (2-chloro-phenyl)-acetic acid, 2,6-dihydroxy-pyrimidine-4-carboxylic acid, 3,5-dimethoxy-benzoic acid, 2-ethyl-hexanoic acid, hydroxy-acetic acid, 3-hydroxy-2-hydroxymethyl-2-methyl-propionic acid, 2-hydroxy-propionic acid, isobutyric acid, (naphthalen-2-ylsulfanyl)-acetic acid, (E)-octadec-9-enoic acid, 4-phenoxy-butyric acid, 4-phenyl-butyric acid, 1,3,4,5-tetrahydroxy-cyclohexanecarboxylic acid, thiophen-2-yl-acetic acid or 9*H*-xanthene-9-carboxylic acid. Suitable inorganic acids include phosphoric acid. Suitable anionic counter ions include, for example, the dissociated acid anion or a simple anion such as hydroxide, chloride or bromide.

N-oxides are compounds of formula (I) where a nitrogen atom has been oxidised. In particular, *N*-oxides are compounds of formula (I) where the nitrogen atom in the piperidine ring has been oxidised. Oxidising agents which can convert a compound of formula (I) into the *N*-oxide of formula (I) include aqueous hydrogen peroxide.

Preferred groups for R¹, R², R³, R⁴ and R⁵ in any combination thereof are set out below.

Preferably R¹ is pyrid-4-yl optionally substituted by one to four substituents independently selected from fluoro, chloro, bromo, methyl, difluoromethyl, chloro-difluoromethyl or trifluoromethyl.

More preferably R¹ is pyrid-4-yl optionally substituted by one to three substituents independently selected from fluoro, chloro or methyl.

Most preferably R^1 is pyrid-4-yl optionally substituted by one to two substituents independently selected from fluoro or chloro.

Preferably R^2 is hydrogen, fluoro, chloro, bromo, trifluoromethyl, pentafluoroethyl, trifluoromethoxy, 2,2,2-trifluoroethoxy, or 1,1,2,2-tetrafluoroethoxy.

5 More preferably R^2 is fluoro, chloro, bromo, trifluoromethyl or trifluoromethoxy.

Most preferably R^2 is chloro, bromo or trifluoromethyl.

Preferably R^5 is hydrogen, fluoro or chloro.

More preferably R^5 is hydrogen or chloro.

Most preferably R^5 is hydrogen.

10 A preferred embodiment are compounds of formula (Ia) wherein R^1 and R^2 are as defined for a compound of formula (I) and R^3 is trifluoromethyl and R^4 and R^5 are both hydrogen; or salts or *N*-oxides thereof.

A preferred embodiment are compounds of formula (Ib) wherein R^1 and R^2 are as defined for a compound of formula (I) and R^3 is chloro, R^4 is fluoro and R^5 is hydrogen; or
15 salts or *N*-oxides thereof.

A preferred embodiment are compounds of formula (Ic) wherein R^1 and R^2 are as defined for a compound of formula (I) and R^3 and R^4 are both chloro and R^5 is hydrogen; or salts or *N*-oxides thereof.

A preferred embodiment are compounds of formula (Id) wherein R^1 and R^2 are as
20 defined for a compound of formula (I) and R^3 is bromo, R^4 is fluoro and R^5 is hydrogen; or salts or *N*-oxides thereof.

A preferred embodiment are compounds of formula (Ie) wherein R^1 and R^2 are as defined for a compound of formula (I) and R^3 is bromo, R^4 is chloro and R^5 is hydrogen; or salts or *N*-oxides thereof.

25 A preferred embodiment are compounds of formula (If) wherein R^1 and R^2 are as defined for a compound of formula (I) and R^3 is chloro, R^4 is trifluoromethyl and R^5 is hydrogen; or salts or *N*-oxides thereof.

A preferred embodiment are compounds of formula (Ig) wherein R^1 and R^2 are as defined for a compound of formula (I) and R^3 is bromo, R^4 is trifluoromethyl and R^5 is
30 hydrogen; or salts or *N*-oxides thereof.

A preferred embodiment are compounds of formula (Ih) wherein R¹ and R² are as defined for a compound of formula (I) and R³ is trifluoromethyl, R⁴ is chloro and R⁵ is hydrogen; or salts or *N*-oxides thereof.

5 A preferred embodiment are compounds of formula (Ij) wherein R¹ and R² are as defined for a compound of formula (I) and R³, R⁴ and R⁵ are chloro; or salts or *N*-oxides thereof.

A preferred embodiment are compounds of formula (Ik) wherein R¹ and R² are as defined for a compound of formula (I) and R³ is trifluoromethyl, R⁴ is hydrogen and R⁵ is fluoro; or salts or *N*-oxides thereof.

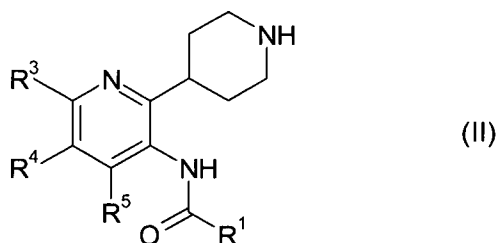
10 A preferred embodiment are compounds of formula (Im) wherein R¹ and R² are as defined for a compound of formula (I) and R³ is fluoro, R⁴ is trifluoromethyl and R⁵ is hydrogen; or salts or *N*-oxides thereof.

A preferred embodiment are compounds of formula (In) wherein R¹ and R² are as defined for a compound of formula (I) and R³ and R⁴ are both fluoro and R⁵ is hydrogen; or salts or *N*-oxides thereof.

A preferred embodiment are compounds of formula (Io) wherein R¹ and R² are as defined for a compound of formula (I) and R³ is difluoromethyl and R⁴ and R⁵ are both hydrogen; or salts or *N*-oxides thereof.

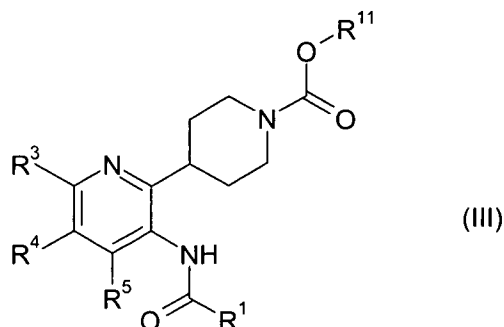
A preferred embodiment are compounds of formula (Ip) wherein R¹ and R² are as defined for a compound of formula (I) and R³ is difluoromethoxy and R⁴ and R⁵ are both hydrogen; or salts or *N*-oxides thereof.

Certain intermediates are novel and as such form a further aspect of the invention. One such group of intermediates are compounds of formula (II)



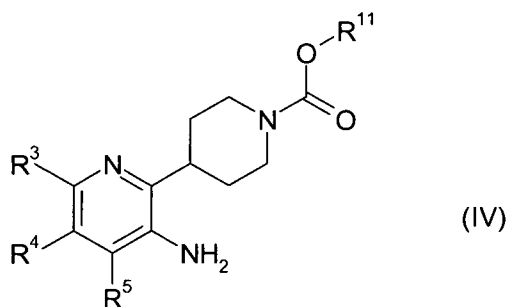
25 wherein R¹, R³, R⁴ and R⁵ are defined as for a compound of formula (I). The preferences for R¹, R³, R⁴ and R⁵ are the same as set out for a compound of formula (I).

Another group of intermediates are compounds of formula (III)



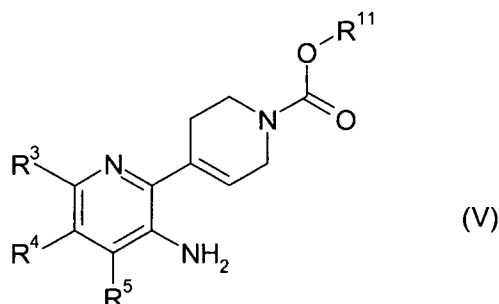
wherein R¹¹ is C₁-C₆ alkyl, such as *tert*-butyl, C₁-C₆ alkenyl, such as allyl, or benzyl optionally substituted with C₁-C₆alkyl, C₁-C₆alkoxy or halogen; and R¹, R³, R⁴ and R⁵ are defined as for a compound of formula (I). R¹¹ is preferably *tert*-butyl. The preferences for R¹, R³, R⁴ and R⁵ are the same as set out for a compound of formula (I).

Another group of intermediates are compounds of formula (IV)



wherein R¹¹ is C₁-C₆ alkyl, such as *tert*-butyl, C₁-C₆ alkenyl, such as allyl, or benzyl optionally substituted with C₁-C₆alkyl, C₁-C₆alkoxy or halogen; and R³, R⁴ and R⁵ are defined as for a compound of formula (I), or R³ and R⁵ are hydrogen and R⁴ is fluoro, chloro or trifluoromethyl. R¹¹ is preferably *tert*-butyl. The preferences for R³, R⁴ and R⁵ are the same as set out for a compound of formula (I).

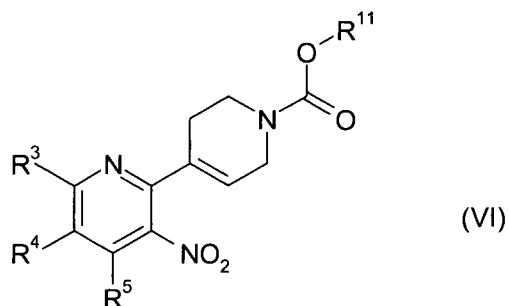
Another group of intermediates are compounds of formula (V)



wherein R¹¹ is C₁-C₆ alkyl, such as *tert*-butyl, C₁-C₆ alkenyl, such as allyl, or benzyl optionally substituted with C₁-C₆alkyl, C₁-C₆alkoxy or halogen; and R³, R⁴ and R⁵ are

defined as for a compound of formula (I), or R³ and R⁵ are hydrogen and R⁴ is fluoro, chloro or trifluoromethyl. R¹¹ is preferably *tert*-butyl. The preferences for R³, R⁴ and R⁵ are the same as set out for a compound of formula (I).

Another group of intermediates are compounds of formula (VI)



5

wherein R¹¹ is C₁-C₆ alkyl, such as *tert*-butyl, C₁-C₆ alkenyl, such as allyl, or benzyl optionally substituted with C₁-C₆alkyl, C₁-C₆alkoxy or halogen; and R³, R⁴ and R⁵ are defined as for a compound of formula (I). R¹¹ is preferably *tert*-butyl. The preferences for R³, R⁴ and R⁵ are the same as set out for a compound of formula (I).

10 The compounds of the invention may be made by a variety of methods as mentioned in WO 2006/003494.

The compounds of formula (I) can be used to combat and control infestations of insect pests such as Lepidoptera, Diptera, Hemiptera, Thysanoptera, Orthoptera, Dictyoptera, Coleoptera, Siphonaptera, Hymenoptera and Isoptera and also other invertebrate pests, for
 15 example, acarine, nematode and mollusc pests. Insects, acarines, nematodes and molluscs are hereinafter collectively referred to as pests. The pests which may be combated and controlled by the use of the invention compounds include those pests associated with agriculture (which term includes the growing of crops for food and fibre products), horticulture and animal husbandry, companion animals, forestry and the storage of products of vegetable origin (such
 20 as fruit, grain and timber); those pests associated with the damage of man-made structures and the transmission of diseases of man and animals; and also nuisance pests (such as flies).

Examples of pest species which may be controlled by the compounds of formula (I) include: *Myzus persicae* (aphid), *Aphis gossypii* (aphid), *Aphis fabae* (aphid), *Lygus* spp. (capsids), *Dysdercus* spp. (capsids), *Nilaparvata lugens* (planthopper), *Nephotettix incticeps*
 25 (leafhopper), *Nezara* spp. (stinkbugs), *Euschistus* spp. (stinkbugs), *Leptocorisa* spp. (stinkbugs), *Frankliniella occidentalis* (thrip), *Thrips* spp. (thrips), *Leptinotarsa decemlineata* (Colorado potato beetle), *Anthonomus grandis* (boll weevil), *Aonidiella* spp.

(scale insects), *Trialeurodes* spp. (white flies), *Bemisia tabaci* (white fly), *Ostrinia nubilalis* (European corn borer), *Spodoptera littoralis* (cotton leafworm), *Heliothis virescens* (tobacco budworm), *Helicoverpa armigera* (cotton bollworm), *Helicoverpa zea* (cotton bollworm), *Sylepta derogata* (cotton leaf roller), *Pieris brassicae* (white butterfly), *Plutella xylostella* (diamond back moth), *Agrotis* spp. (cutworms), *Chilo suppressalis* (rice stem borer), *Locusta migratoria* (locust), *Chortiocetes terminifera* (locust), *Diabrotica* spp. (rootworms), *Panonychus ulmi* (European red mite), *Panonychus citri* (citrus red mite), *Tetranychus urticae* (two-spotted spider mite), *Tetranychus cinnabarinus* (carmine spider mite), *Phyllocoptruta oleivora* (citrus rust mite), *Polyphagotarsonemus latus* (broad mite), *Brevipalpus* spp. (flat mites), *Boophilus microplus* (cattle tick), *Dermacentor variabilis* (American dog tick), *Ctenocephalides felis* (cat flea), *Liriomyza* spp. (leafminer), *Musca domestica* (housefly), *Aedes aegypti* (mosquito), *Anopheles* spp. (mosquitoes), *Culex* spp. (mosquitoes), *Lucillia* spp. (blowflies), *Blattella germanica* (cockroach), *Periplaneta americana* (cockroach), *Blatta orientalis* (cockroach), termites of the Mastotermitidae (for example *Mastotermes* spp.), the Kalotermitidae (for example *Neotermes* spp.), the Rhinotermitidae (for example *Coptotermes formosanus*, *Reticulitermes flavipes*, *R. speratu*, *R. virginicus*, *R. hesperus*, and *R. santonensis*) and the Termitidae (for example *Globitermes sulfureus*), *Solenopsis geminata* (fire ant), *Monomorium pharaonis* (pharaoh's ant), *Damalinea* spp. and *Linognathus* spp. (biting and sucking lice), *Meloidogyne* spp. (root knot nematodes), *Globodera* spp. and *Heterodera* spp. (cyst nematodes), *Pratylenchus* spp. (lesion nematodes), *Rhodopholus* spp. (banana burrowing nematodes), *Tylenchulus* spp. (citrus nematodes), *Haemonchus contortus* (barber pole worm), *Caenorhabditis elegans* (vinegar eelworm), *Trichostrongylus* spp. (gastro intestinal nematodes) and *Deroceras reticulatum* (slug).

25 The invention therefore provides a method of combating and controlling insects, acarines, nematodes or molluscs which comprises applying an insecticidally, acaricidally, nematocidally or molluscicidally effective amount of a compound of formula (I), or a composition containing a compound of formula (I), to a pest, a locus of pest, preferably a plant, or to a plant susceptible to attack by a pest. The compounds of formula (I) are
30 preferably used against insects, acarines or nematodes.

The term "plant" as used herein includes seedlings, bushes and trees.

Crops are to be understood as also including those crops which have been rendered tolerant to herbicides or classes of herbicides (e.g. ALS-, GS-, EPSPS-, PPO- and HPPD-inhibitors) by conventional methods of breeding or by genetic engineering. An example of a crop that has been rendered tolerant to imidazolinones, e.g. imazamox, by conventional methods of breeding is Clearfield® summer rape (canola). Examples of crops that have been rendered tolerant to herbicides by genetic engineering methods include e.g. glyphosate- and glufosinate-resistant maize varieties commercially available under the trade names RoundupReady® and LibertyLink®.

Crops are also to be understood as being those which have been rendered resistant to harmful insects by genetic engineering methods, for example Bt maize (resistant to European corn borer), Bt cotton (resistant to cotton boll weevil) and also Bt potatoes (resistant to Colorado beetle). Examples of Bt maize are the Bt 176 maize hybrids of NK® (Syngenta Seeds). Examples of transgenic plants comprising one or more genes that code for an insecticidal resistance and express one or more toxins are KnockOut® (maize), Yield Gard® (maize), NuCOTIN33B® (cotton), Bollgard® (cotton), NewLeaf® (potatoes), NatureGard® and Protexcta®.

Plant crops or seed material thereof can be both resistant to herbicides and, at the same time, resistant to insect feeding ("stacked" transgenic events). For example, seed can have the ability to express an insecticidal Cry3 protein while at the same time being tolerant to glyphosate.

Crops are also to be understood as being those which are obtained by conventional methods of breeding or genetic engineering and contain so-called output traits (e.g. improved storage stability, higher nutritional value and improved flavor).

In order to apply a compound of formula (I) as an insecticide, acaricide, nematocide or molluscicide to a pest, a locus of pest, or to a plant susceptible to attack by a pest, a compound of formula (I) is usually formulated into a composition which includes, in addition to the compound of formula (I), a suitable inert diluent or carrier and, optionally, a surface active agent (SFA). SFAs are chemicals which are able to modify the properties of an interface (for example, liquid/solid, liquid/air or liquid/liquid interfaces) by lowering the interfacial tension and thereby leading to changes in other properties (for example dispersion, emulsification and wetting). It is preferred that all compositions (both solid and liquid formulations) comprise, by weight, 0.0001 to 95%, more preferably 1 to 85%, for example 5

to 60%, of a compound of formula (I). The composition is generally used for the control of pests such that a compound of formula (I) is applied at a rate of from 0.1g to 10kg per hectare, preferably from 1g to 6kg per hectare, more preferably from 1g to 1kg per hectare.

When used in a seed dressing, a compound of formula (I) is used at a rate of 0.0001g
5 to 10g (for example 0.001g or 0.05g), preferably 0.005g to 10g, more preferably 0.005g to 4g, per kilogram of seed.

In another aspect the present invention provides an insecticidal, acaricidal, nematocidal or molluscicidal composition comprising an insecticidally, acaricidally, nematocidally or molluscicidally effective amount of a compound of formula (I) and a
10 suitable carrier or diluent therefor. The composition is preferably an insecticidal, acaricidal, nematocidal or molluscicidal composition.

In a still further aspect the invention provides a method of combating and controlling pests at a locus which comprises treating the pests or the locus of the pests with an insecticidally, acaricidally, nematocidally or molluscicidally effective amount of a
15 composition comprising a compound of formula (I). The compounds of formula (I) are preferably used against insects, acarines or nematodes.

The compositions can be chosen from a number of formulation types, including dustable powders (DP), soluble powders (SP), water soluble granules (SG), water dispersible granules (WG), wettable powders (WP), granules (GR) (slow or fast release), soluble
20 concentrates (SL), oil miscible liquids (OL), ultra low volume liquids (UL), emulsifiable concentrates (EC), dispersible concentrates (DC), emulsions (both oil in water (EW) and water in oil (EO)), micro-emulsions (ME), suspension concentrates (SC), aerosols, fogging/smoke formulations, capsule suspensions (CS) and seed treatment formulations. The formulation type chosen in any instance will depend upon the particular purpose envisaged
25 and the physical, chemical and biological properties of the compound of formula (I).

Dustable powders (DP) may be prepared by mixing a compound of formula (I) with one or more solid diluents (for example natural clays, kaolin, pyrophyllite, bentonite, alumina, montmorillonite, kieselguhr, chalk, diatomaceous earths, calcium phosphates, calcium and magnesium carbonates, sulfur, lime, flours, talc and other organic and inorganic
30 solid carriers) and mechanically grinding the mixture to a fine powder.

Soluble powders (SP) may be prepared by mixing a compound of formula (I) with one or more water-soluble inorganic salts (such as sodium hydrogen carbonate, sodium

carbonate or magnesium sulfate) or one or more water-soluble organic solids (such as a polysaccharide) and, optionally, one or more wetting agents, one or more dispersing agents or a mixture of said agents to improve water dispersibility/solubility. The mixture is then ground to a fine powder. Similar compositions may also be granulated to form water soluble granules (SG).

Wettable powders (WP) may be prepared by mixing a compound of formula (I) with one or more solid diluents or carriers, one or more wetting agents and, preferably, one or more dispersing agents and, optionally, one or more suspending agents to facilitate the dispersion in liquids. The mixture is then ground to a fine powder. Similar compositions may also be granulated to form water dispersible granules (WG).

Granules (GR) may be formed either by granulating a mixture of a compound of formula (I) and one or more powdered solid diluents or carriers, or from pre-formed blank granules by absorbing a compound of formula (I) (or a solution thereof, in a suitable agent) in a porous granular material (such as pumice, attapulgite clays, fuller's earth, kieselguhr, diatomaceous earths or ground corn cobs) or by adsorbing a compound of formula (I) (or a solution thereof, in a suitable agent) on to a hard core material (such as sands, silicates, mineral carbonates, sulfates or phosphates) and drying if necessary. Agents which are commonly used to aid absorption or adsorption include solvents (such as aliphatic and aromatic petroleum solvents, alcohols, ethers, ketones and esters) and sticking agents (such as polyvinyl acetates, polyvinyl alcohols, dextrans, sugars and vegetable oils). One or more other additives may also be included in granules (for example an emulsifying agent, wetting agent or dispersing agent).

Dispersible Concentrates (DC) may be prepared by dissolving a compound of formula (I) in water or an organic solvent, such as a ketone, alcohol or glycol ether. These solutions may contain a surface active agent (for example to improve water dilution or prevent crystallization in a spray tank).

Emulsifiable concentrates (EC) or oil-in-water emulsions (EW) may be prepared by dissolving a compound of formula (I) in an organic solvent (optionally containing one or more wetting agents, one or more emulsifying agents or a mixture of said agents). Suitable organic solvents for use in ECs include aromatic hydrocarbons (such as alkylbenzenes or alkylnaphthalenes, exemplified by SOLVESSO 100, SOLVESSO 150 and SOLVESSO 200;

SOLVESSO is a Registered Trade Mark), ketones (such as cyclohexanone or methylcyclohexanone) and alcohols (such as benzyl alcohol, furfuryl alcohol or butanol), *N*-alkylpyrrolidones (such as *N*-methylpyrrolidone or *N*-octylpyrrolidone), dimethyl amides of fatty acids (such as C₈-C₁₀ fatty acid dimethylamide) and chlorinated hydrocarbons. An EC product may spontaneously emulsify on addition to water, to produce an emulsion with sufficient stability to allow spray application through appropriate equipment. Preparation of an EW involves obtaining a compound of formula (I) either as a liquid (if it is not a liquid at ambient temperature, it may be melted at a reasonable temperature, typically below 70°C) or in solution (by dissolving it in an appropriate solvent) and then emulsifying the resultant liquid or solution into water containing one or more SFAs, under high shear, to produce an emulsion. Suitable solvents for use in EWs include vegetable oils, chlorinated hydrocarbons (such as chlorobenzenes), aromatic solvents (such as alkylbenzenes or alkylnaphthalenes) and other appropriate organic solvents which have a low solubility in water.

Microemulsions (ME) may be prepared by mixing water with a blend of one or more solvents with one or more SFAs, to produce spontaneously a thermodynamically stable isotropic liquid formulation. A compound of formula (I) is present initially in either the water or the solvent/SFA blend. Suitable solvents for use in MEs include those hereinbefore described for use in ECs or in EWs. An ME may be either an oil-in-water or a water-in-oil system (which system is present may be determined by conductivity measurements) and may be suitable for mixing water-soluble and oil-soluble pesticides in the same formulation. An ME is suitable for dilution into water, either remaining as a microemulsion or forming a conventional oil-in-water emulsion.

Suspension concentrates (SC) may comprise aqueous or non-aqueous suspensions of finely divided insoluble solid particles of a compound of formula (I). SCs may be prepared by ball or bead milling the solid compound of formula (I) in a suitable medium, optionally with one or more dispersing agents, to produce a fine particle suspension of the compound. One or more wetting agents may be included in the composition and a suspending agent may be included to reduce the rate at which the particles settle. Alternatively, a compound of formula (I) may be dry milled and added to water, containing agents hereinbefore described, to produce the desired end product.

Aerosol formulations comprise a compound of formula (I) and a suitable propellant (for example *n*-butane). A compound of formula (I) may also be dissolved or dispersed in a

suitable medium (for example water or a water miscible liquid, such as *n*-propanol) to provide compositions for use in non-pressurized, hand-actuated spray pumps.

A compound of formula (I) may be mixed in the dry state with a pyrotechnic mixture to form a composition suitable for generating, in an enclosed space, a smoke containing the
5 compound.

Capsule suspensions (CS) may be prepared in a manner similar to the preparation of EW formulations but with an additional polymerization stage such that an aqueous dispersion of oil droplets is obtained, in which each oil droplet is encapsulated by a polymeric shell and contains a compound of formula (I) and, optionally, a carrier or diluent therefor. The
10 polymeric shell may be produced by either an interfacial polycondensation reaction or by a coacervation procedure. The compositions may provide for controlled release of the compound of formula (I) and they may be used for seed treatment. A compound of formula (I) may also be formulated in a biodegradable polymeric matrix to provide a slow, controlled release of the compound.

15 A composition may include one or more additives to improve the biological performance of the composition (for example by improving wetting, retention or distribution on surfaces; resistance to rain on treated surfaces; or uptake or mobility of a compound of formula (I)). Such additives include surface active agents, spray additives based on oils, for example certain mineral oils or natural plant oils (such as soy bean and rape seed oil), and
20 blends of these with other bio-enhancing adjuvants (ingredients which may aid or modify the action of a compound of formula (I)).

A compound of formula (I) may also be formulated for use as a seed treatment, for example as a powder composition, including a powder for dry seed treatment (DS), a water soluble powder (SS) or a water dispersible powder for slurry treatment (WS), or as a liquid
25 composition, including a flowable concentrate (FS), a solution (LS) or a capsule suspension (CS). The preparations of DS, SS, WS, FS and LS compositions are very similar to those of, respectively, DP, SP, WP, SC and DC compositions described above. Compositions for treating seed may include an agent for assisting the adhesion of the composition to the seed (for example a mineral oil or a film-forming barrier).

30 Wetting agents, dispersing agents and emulsifying agents may be surface SFAs of the cationic, anionic, amphoteric or non-ionic type.

Suitable SFAs of the cationic type include quaternary ammonium compounds (for example cetyltrimethyl ammonium bromide), imidazolines and amine salts.

Suitable anionic SFAs include alkali metals salts of fatty acids, salts of aliphatic monoesters of sulfuric acid (for example sodium lauryl sulfate), salts of sulfonated aromatic compounds (for example sodium dodecylbenzenesulfonate, calcium
5 dodecylbenzenesulfonate, butylnaphthalene sulfonate and mixtures of sodium di-*isopropyl*- and tri-*isopropyl*-naphthalene sulfonates), ether sulfates, alcohol ether sulfates (for example sodium laureth-3-sulfate), ether carboxylates (for example sodium laureth-3-carboxylate), phosphate esters (products from the reaction between one or more fatty alcohols and
10 phosphoric acid (predominately mono-esters) or phosphorus pentoxide (predominately di-esters), for example the reaction between lauryl alcohol and tetraphosphoric acid; additionally these products may be ethoxylated), sulfosuccinamates, paraffin or olefine sulfonates, taurates and lignosulfonates.

Suitable SFAs of the amphoteric type include betaines, propionates and glycines.

15 Suitable SFAs of the non-ionic type include condensation products of alkylene oxides, such as ethylene oxide, propylene oxide, butylene oxide or mixtures thereof, with fatty alcohols (such as oleyl alcohol or cetyl alcohol) or with alkylphenols (such as octylphenol, nonylphenol or octylcresol); partial esters derived from long chain fatty acids or hexitol anhydrides; condensation products of said partial esters with ethylene oxide; block polymers
20 (comprising ethylene oxide and propylene oxide); alkanolamides; simple esters (for example fatty acid polyethylene glycol esters); amine oxides (for example lauryl dimethyl amine oxide); and lecithins.

Suitable suspending agents include hydrophilic colloids (such as polysaccharides, polyvinylpyrrolidone or sodium carboxymethylcellulose) and swelling clays (such as
25 bentonite or attapulgite).

A compound of formula (I) may be applied by any of the known means of applying pesticidal compounds. For example, it may be applied, formulated or unformulated, to the pests or to a locus of the pests (such as a habitat of the pests, or a growing plant liable to infestation by the pests) or to any part of the plant, including the foliage, stems, branches or
30 roots, to the seed before it is planted or to other media in which plants are growing or are to be planted (such as soil surrounding the roots, the soil generally, paddy water or hydroponic culture systems), directly or it may be sprayed on, dusted on, applied by dipping, applied as a

cream or paste formulation, applied as a vapor or applied through distribution or incorporation of a composition (such as a granular composition or a composition packed in a water-soluble bag) in soil or an aqueous environment.

A compound of formula (I) may also be injected into plants or sprayed onto
5 vegetation using electrodynamic spraying techniques or other low volume methods, or applied by land or aerial irrigation systems.

Compositions for use as aqueous preparations (aqueous solutions or dispersions) are generally supplied in the form of a concentrate containing a high proportion of the active ingredient, the concentrate being added to water before use. These concentrates, which may
10 include DCs, SCs, ECs, EWs, MEs SGs, SPs, WPs, WGs and CSs, are often required to withstand storage for prolonged periods and, after such storage, to be capable of addition to water to form aqueous preparations which remain homogeneous for a sufficient time to enable them to be applied by conventional spray equipment. Such aqueous preparations may contain varying amounts of a compound of formula (I) (for example 0.0001 to 10%, by
15 weight) depending upon the purpose for which they are to be used.

A compound of formula (I) may be used in mixtures with fertilizers (for example nitrogen-, potassium- or phosphorus-containing fertilizers). Suitable formulation types include granules of fertilizer. The mixtures suitably contain up to 25% by weight of the compound of formula (I).

20 The invention therefore also provides a fertilizer composition comprising a fertilizer and a compound of formula (I).

The compositions of this invention may contain other compounds having biological activity, for example micronutrients or compounds having fungicidal activity or which possess plant growth regulating, herbicidal, insecticidal, nematicidal or acaricidal activity.

25 The compound of formula (I) may be the sole active ingredient of the composition or it may be admixed with one or more additional active ingredients such as a pesticide, fungicide, synergist, herbicide or plant growth regulator where appropriate. An additional active ingredient may: provide a composition having a broader spectrum of activity or increased persistence at a locus; synergize the activity or complement the activity (for
30 example by increasing the speed of effect or overcoming repellency) of the compound of formula (I); or help to overcome or prevent the development of resistance to individual

components. The particular additional active ingredient will depend upon the intended utility of the composition. Examples of suitable pesticides include the following:

- a) Pyrethroids, such as permethrin, cypermethrin, fenvalerate, esfenvalerate, deltamethrin, cyhalothrin (in particular lambda-cyhalothrin), bifenthrin, fenpropathrin, cyfluthrin, 5 tefluthrin, fish safe pyrethroids (for example ethofenprox), natural pyrethrin, tetramethrin, S-bioallethrin, fenfluthrin, prallethrin or 5-benzyl-3-furylmethyl-(E)-(1R,3S)-2,2-dimethyl-3-(2-oxothiolan-3-ylidenemethyl)cyclopropane carboxylate;
- b) Organophosphates, such as profenofos, sulprofos, acephate, methyl parathion, azinphos-methyl, demeton-s-methyl, heptenophos, thiometon, fenamiphos, monocrotophos, 10 profenofos, triazophos, methamidophos, dimethoate, phosphamidon, malathion, chlorpyrifos, phosalone, terbufos, fensulfothion, fonofos, phorate, phoxim, pirimiphos-methyl, pirimiphos-ethyl, fenitrothion, fosthiazate or diazinon;
- c) Carbamates (including aryl carbamates), such as pirimicarb, triazamate, cloethocarb, carbofuran, furathiocarb, ethiofencarb, aldicarb, thiofurox, carbosulfan, bendiocarb, 15 fenobucarb, propoxur, methomyl or oxamyl;
- d) Benzoyl ureas, such as diflubenzuron, triflumuron, hexaflumuron, flufenoxuron or chlorfluazuron;
- e) Organic tin compounds, such as cyhexatin, fenbutatin oxide or azocyclotin;
- f) Pyrazoles, such as tebufenpyrad and fenpyroximate;
- g) Macrolides, such as avermectins or milbemycins, for example abamectin, emamectin 20 benzoate, ivermectin, milbemycin, spinosad, azadirachtin or spinetoram;
- h) Hormones or pheromones;
- i) Organochlorine compounds, such as endosulfan (in particular alpha-endosulfan), benzene hexachloride, DDT, chlordane or dieldrin;
- 25 j) Amidines, such as chlordimeform or amitraz;
- k) Fumigant agents, such as chloropicrin, dichloropropane, methyl bromide or metam;
- l) Neonicotinoid compounds, such as imidacloprid, thiacloprid, acetamiprid, nitenpyram, dinotefuran, thiamethoxam, clothianidin, nithiazine or flonicamid;
- m) Diacylhydrazines, such as tebufenozide, chromafenozide or methoxyfenozide;
- 30 n) Diphenyl ethers, such as diofenolan or pyriproxifen;
- o) Indoxacarb;
- p) Chlorfenapyr;

- q) Pymetrozine;
- r) Spirotetramat, spiroadiclofen or spiromesifen;
- s) Diamides, such as flubendiamide, chlorantraniliprole (Rynaxypyr®) or cyantraniliprole;
- t) Sulfoxaflor; or
- 5 u) Metaflumizone.

In addition to the major chemical classes of pesticide listed above, other pesticides having particular targets may be employed in the composition, if appropriate for the intended utility of the composition. For instance, selective insecticides for particular crops, for example stemborer specific insecticides (such as cartap) or hopper specific insecticides (such as buprofezin) for use in rice may be employed. Alternatively insecticides or acaricides specific for particular insect species/stages may also be included in the compositions (for example acaricidal ovo-larvicides, such as clofentezine, flubenzimine, hexythiazox or tetradifon; acaricidal motilicidic, such as dicofol or propargite; acaricides, such as bromopropylate or chlorobenzilate; or growth regulators, such as hydramethylnon, cyromazine, methoprene, chlorfluazuron or diflubenzuron).

Examples of fungicidal compounds which may be included in the composition of the invention are (*E*)-*N*-methyl-2-[2-(2,5-dimethylphenoxy)methyl]phenyl]-2-methoxyiminoacetamide (SSF-129), 4-bromo-2-cyano-*N,N*-dimethyl-6-trifluoromethylbenzimidazole-1-sulfonamide, α -[*N*-(3-chloro-2,6-xylol)-2-methoxyacetamido]- γ -butyrolactone, 4-chloro-2-cyano-*N,N*-dimethyl-5-*p*-tolylimidazole-1-sulfonamide (IKF-916, cyamidazosulfamid), 3-5-dichloro-*N*-(3-chloro-1-ethyl-1-methyl-2-oxopropyl)-4-methylbenzamide (RH-7281, zoxamide), *N*-allyl-4,5,-dimethyl-2-trimethylsilylthiophene-3-carboxamide (MON65500), *N*-(1-cyano-1,2-dimethylpropyl)-2-(2,4-dichlorophenoxy)propionamide (AC382042), *N*-(2-methoxy-5-pyridyl)-cyclopropane carboxamide, acibenzolar (CGA245704), alanycarb, aldimorph, anilazine, azaconazole, azoxystrobin, benalaxyl, benomyl, biloxazol, bitertanol, blastocidin S, bromuconazole, bupirimate, captafol, captan, carbendazim, carbendazim chlorhydrate, carboxin, carpropamid, carvone, CGA41396, CGA41397, chinomethionate, chlorothalonil, chlorozolinate, clozylacon, copper containing compounds such as copper oxychloride, copper oxyquinolate, copper sulfate, copper tallate and Bordeaux mixture, cymoxanil, cyproconazole, cyprodinil, debacarb, di-2-pyridyl disulfide 1,1'-dioxide, dichlofluanid, diclomezine, dicloran, diethofencarb, difenoconazole, difenzoquat, diflumetorim, *O,O*-di-*iso*-propyl-*S*-benzyl thiophosphate, dimefluazole, dimetconazole,

dimethomorph, dimethirimol, diniconazole, dinocap, dithianon, dodecyl dimethyl ammonium chloride, dodemorph, dodine, doguadine, edifenphos, epoxiconazole, ethirimol, ethyl(*Z*)-*N*-benzyl-*N*([methyl(methyl-thioethylideneaminooxycarbonyl)amino]thio)- β -alaninate, etridiazole, famoxadone, fenamidone (RPA407213), fenarimol, fenbuconazole, fenfuram, fenhexamid (KBR2738), fenpiclonil, fenpropidin, fenpropimorph, fentin acetate, fentin hydroxide, ferbam, ferimzone, fluazinam, fludioxonil, flumetover, fluoroimide, fluquinconazole, flusilazole, flutolanil, flutriafol, folpet, fuberidazole, furalaxyl, furametpyr, guazatine, hexaconazole, hydroxyisoxazole, hymexazole, imazalil, imibenconazole, iminoctadine, iminoctadine triacetate, ipconazole, iprobenfos, iprodione, iprovalicarb (SZX0722), isopropanyl butyl carbamate, isoprothiolane, kasugamycin, kresoxim-methyl, LY186054, LY211795, LY248908, mancozeb, maneb, mefenoxam, mepanipyrim, mepronil, metalaxyl, metconazole, metiram, metiram-zinc, metominostrobin, myclobutanil, neoasozin, nickel dimethyldithiocarbamate, nitrothal-*isopropyl*, nuarimol, ofurace, organomercury compounds, oxadixyl, oxasulfuron, oxolinic acid, oxpoconazole, oxycarboxin, pefurazoate, penconazole, pencycuron, phenazin oxide, phosetyl-Al, phosphorus acids, phthalide, picoxystrobin (ZA1963), polyoxin D, polyram, probenazole, prochloraz, procymidone, propamocarb, propiconazole, propineb, propionic acid, pyrazophos, pyrifenox, pyrimethanil, pyroquilon, pyroxyfur, pyrrolnitrin, quaternary ammonium compounds, quinomethionate, quinoxifen, quintozone, sipconazole (F-155), sodium pentachlorophenate, spiroxamine, streptomycin, sulfur, tebuconazole, tecloftalam, tecnazene, tetraconazole, thiabendazole, thifluzamid, 2-(thiocyanomethylthio)benzothiazole, thiophanate-methyl, thiram, timibenconazole, tolclofos-methyl, tolyfluanid, triadimefon, triadimenol, triazbutil, triazoxide, tricyclazole, tridemorph, trifloxystrobin (CGA279202), triforine, triflumizole, triticonazole, validamycin A, vapam, vinclozolin, zineb and ziram.

The compounds of formula (I) may be mixed with soil, peat or other rooting media for the protection of plants against seed-borne, soil-borne or foliar fungal diseases.

Examples of suitable synergists for use in the compositions include piperonyl butoxide, sesamex, safroxan and dodecyl imidazole.

Suitable herbicides and plant-growth regulators for inclusion in the compositions will depend upon the intended target and the effect required.

An example of a rice selective herbicide which may be included is propanil. An example of a plant growth regulator for use in cotton is PIX™.

Some mixtures may comprise active ingredients which have significantly different physical, chemical or biological properties such that they do not easily lend themselves to the same conventional formulation type. In these circumstances other formulation types may be prepared. For example, where one active ingredient is a water insoluble solid and the other a water insoluble liquid, it may nevertheless be possible to disperse each active ingredient in the same continuous aqueous phase by dispersing the solid active ingredient as a suspension (using a preparation analogous to that of an SC) but dispersing the liquid active ingredient as an emulsion (using a preparation analogous to that of an EW). The resultant composition is a suspoemulsion (SE) formulation.

10

The invention is illustrated by the following Examples:

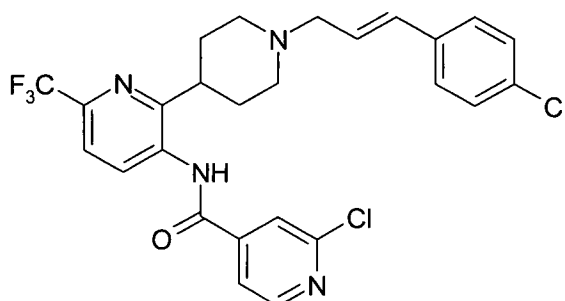
LCMS. Spectra were recorded on a ZMD (Micromass, Manchester UK) or a ZQ (Waters Corp. Milford, MA, USA) mass spectrometer equipped with an electrospray source (ESI; source temperature 80 to 100°C; desolvation temperature 200 to 250°C; cone voltage 30 V; cone gas flow 50 l/hr, desolvation gas flow 400 to 600 l/hr, mass range: 150 to 1000 Da) and an Agilent 1100 HPLC (column: Gemini C18, 3 µm particle size, 110 Angstrom, 30 x 3 mm (Phenomenex, Torrance, CA, USA); column temperature: 60°C; flow rate 1.7 ml/min; eluent A: H₂O/HCOOH 100:0.05; eluent B: MeCN/MeOH/HCOOH 80:20:0.04; gradient: 0 min 5% B; 2-2.8 min 100% B; 2.9-3 min 5% B; UV-detection: 200-500 nm, resolution 2 nm. The flow was split post column prior to MS analysis. RT stands for retention time.

20

Example 1

This example illustrates the preparation of 2-chloro-*N*-{1'-[(*E*)-3-(4-chloro-phenyl)-allyl]-6-trifluoromethyl-1',2',3',4',5',6'-hexahydro-[2,4']bipyridinyl-3-yl}-isonicotinamide (Compound A14 of Table A).

25



Step A: A solution of 3-amino-2-chloro-6-trifluoromethyl-pyridine (0.890 g), 4-(4,4,5,5-tetramethyl-[1,3,2]dioxaborolan-2-yl)-3,6-dihydro-2*H*-pyridine-1-carboxylic acid *tert*-butyl ester (1.4 g) (prepared as described in WO 2006/003494) and tetrakis(triphenylphosphine)palladium (0.200 g) in 1,2-dimethoxyethane (45 ml) was treated with aqueous potassium phosphate (1.1 M) (1.92 g). The reaction mixture was stirred at 80°C for 3 hours. Aqueous workup with ethyl acetate furnished a residue which was purified by chromatography on silica gel (eluent: hexane / ethyl acetate 1:1) to give 3-amino-6-trifluoromethyl-3',6'-dihydro-2'*H*-[2,4']bipyridinyl-1'-carboxylic acid *tert*-butyl ester (1.5 g) as a white solid. MS (ES+) 288 (M-isoprene); ¹H NMR (400 MHz, CDCl₃) 1.50 (s, 9H), 2.61 (m, 2H), 3.67 (t, 2H), 4.10 (m, 2H), 4.21 (s, 2H), 6.11 (s, 1H), 7.03 (d, 1H), 7.33 (d, 1H).

Step B: The compound obtained in Step A (1 g) was dissolved in ethanol (40 ml) and after degassing, palladium on charcoal (10% by weight) (100 mg) was added. Under a hydrogen atmosphere, the reaction mixture was stirred at ambient temperature for 2 days. Filtration on Celite® furnished 3-amino-6-trifluoromethyl-3',4',5',6'-tetrahydro-2'*H*-[2,4']bipyridinyl-1'-carboxylic acid *tert*-butyl ester (1 g) as a white solid. MS (ES+) 290 / 292 (M-isoprene); ¹H NMR (400 MHz, CDCl₃) 1.48(s, 9H), 1.85 (m, 4H), 2.77 (m, 1H), 2.88 (m, 2H), 3.97 (s, 2H), 4.24 (m, 2H), 6.97 (d, 1H), 7.32 (d, 1H).

Step C: A solution of the compound obtained in Step B (1 g) in toluene (40 ml) was treated with *N,N*-diisopropylethylamine (1.05 ml) and then 2-chloro-isonicotinoyl chloride. The 2-chloro-isonicotinoyl chloride was prepared from 2-chloro-isonicotinic acid (0.496 g) and oxalyl chloride (0.346 ml) in dichloromethane (40 ml). The reaction mixture was stirred at ambient temperature for 2 hours, poured into aqueous sodium hydrogen carbonate (saturated), extracted with ethyl acetate, washed with water, dried over sodium sulfate and then concentrated *in vacuo*. The residue was purified by chromatography on silica gel (eluent: hexane / ethyl acetate 1:1) to afford 3-[(2-chloro-pyridine-4-carbonyl)-amino]-6-trifluoromethyl-3',4',5',6'-tetrahydro-2'*H*-[2,4']bipyridinyl-1'-carboxylic acid *tert*-butyl ester (1.1 g). MS (ES+) 485 / 487 (MH+), 429 / 431 (M-isoprene); ¹H NMR (400 MHz, CDCl₃) 1.47 (s, 9H), 1.79 (m, 2H), 1.96 (m, 2H), 2.88 (m, 2H), 2.95 (m, 1H), 4.25 (m, 2H), 7.61 (d, 1H), 7.66 (m, 1H), 7.79 (s, 1H), 8.05 (s, 1H), 8.32 (d, 1H), 8.64 (d, 1H).

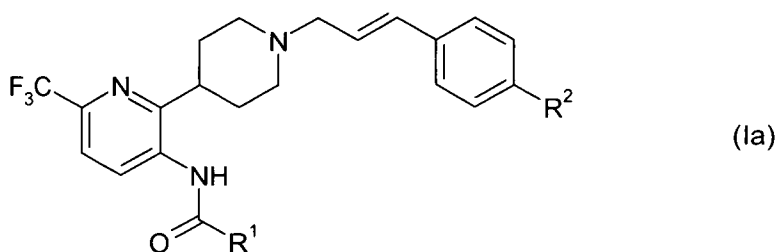
Step D: A solution of the compound obtained in Step C (300 mg) in dichloromethane (15 ml) was treated with trifluoroacetic acid (1.2 ml) at ambient temperature for 1 hour.

Evaporation of the solvent and drying of the solid at high *vacuum* afforded 2-chloro-*N*-(6-trifluoromethyl-1',2',3',4',5',6'-hexahydro-[2,4']bipyridinyl-3-yl)-isonicotinamide trifluoroacetate. The salt was dissolved in acetonitrile (15 ml) and treated with *N,N*-diisopropylethylamine (0.430 ml) and 4-chloro-cinnamyl chloride (112 mg) (prepared as described in WO 2003/106457) at ambient temperature for 12 hours. The reaction mixture was extracted with ethyl acetate, washed with water, dried over sodium sulfate and then concentrated *in vacuo*. Chromatography on silica gel (eluent: ethyl acetate) afforded 2-chloro-*N*-{1'-[(*E*)-3-(4-chloro-phenyl)-allyl]-6-trifluoromethyl-1',2',3',4',5',6'-hexahydro-[2,4']bipyridinyl-3-yl}-isonicotinamide (103 mg) as a solid. M.p. 134-135°C; MS (ES+) 535 / 537 / 539 (MH⁺); ¹H NMR (400 MHz, CDCl₃) 1.83 (d, 2H), 2.17 (m, 4H), 2.81 (m, 1H), 3.16 (d, 2H), 3.20 (d, 2H), 6.30 (m, 1H), 6.49 (m, 1H), 7.29 (m, 4H), 7.59 (d, 1H), 7.62 (m, 1H), 7.77 (s, 1H), 7.93 (s, 1H), 8.41 (d, 1H), 8.63 (d, 1H).

The following compounds were prepared according to procedures analogous to those described in Example 1:

Table A:

Compounds of formula (Ia)



Comp No	R ¹	R ²	Physical state / M.p.	LCMS (RT)	MS (ES ⁺)
A1	pyrid-4-yl	trifluoro-methyl	foam	1.24 min	535
A2	2-fluoro-pyrid-4-yl	fluoro	foam	1.25 min	503 / 504 / 505
A3	2-fluoro-pyrid-4-yl	chloro	foam	1.37 min	519 / 521
A4	2-fluoro-pyrid-4-yl	bromo	53-59°C	1.37 min	563 / 565
A5	2-fluoro-pyrid-4-yl	trifluoro-methyl	foam	1.37 min	553 / 555 / 557

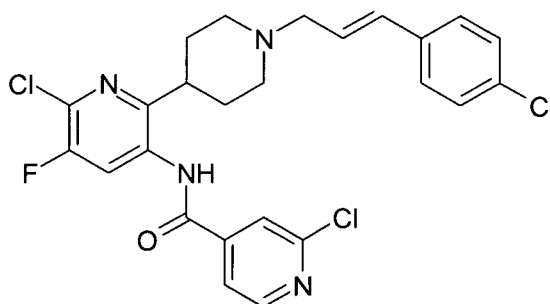
Comp No	R ¹	R ²	Physical state / M.p.	LCMS (RT)	MS (ES+)
A6	2-fluoro-pyrid-4-yl	trifluoro-methoxy	foam	1.44 min	569 / 571 / 573
A7	3-fluoro-pyrid-4-yl	chloro	139-141°C	1.32 min	519 / 521 / 523
A8	2,6-difluoro-pyrid-4-yl	chloro	foam	1.37 min	537 / 539 / 541
A9	2,6-difluoro-pyrid-4-yl	bromo	foam	1.38 min	577 / 578 / 579
A10	2,3,5-trifluoro-pyrid-4-yl	chloro	84-86°C	1.42 min	555 / 557 / 559
A11	2,3,5-trifluoro-pyrid-4-yl	bromo	84-86°C	1.43 min	601 / 603
A12	2-chloro-pyrid-4-yl	hydrogen	foam	1.30 min	501 / 503 / 505
A13	2-chloro-pyrid-4-yl	fluoro	foam	1.28 min	519 / 521 / 523
A14	2-chloro-pyrid-4-yl	chloro	134-135 °C	1.37 min	535 / 537 / 539
A15	2-chloro-pyrid-4-yl	bromo	foam	1.41 min	581 / 583
A16	2-chloro-pyrid-4-yl	trifluoro-methyl	62-65°C	1.39 min	569 / 571 / 573
A17	2-chloro-pyrid-4-yl	trifluoro-methoxy	foam	1.42 min	585 / 587
A18	2,5-dichloro-pyrid-4-yl	chloro	foam	1.42 min	571 / 573 / 575
A19	2,5-dichloro-pyrid-4-yl	bromo	foam	1.43 min	615 / 617 / 619
A20	2,5-dichloro-pyrid-4-yl	trifluoro-methyl	foam	1.46 min	603 / 605 / 607
A21	2,6-dichloro-pyrid-4-yl	fluoro	foam	1.38 min	553 / 555 / 557
A22	2,6-dichloro-pyrid-4-yl	chloro	foam	1.50 min	571 / 573 / 575

Comp No	R ¹	R ²	Physical state / M.p.	LCMS (RT)	MS (ES+)
A23	2,6-dichloro-pyrid-4-yl	bromo	foam	1.52 min	615 / 617 / 619
A24	2,6-dichloro-pyrid-4-yl	trifluoro-methyl	foam	1.47 min	603 / 605 / 607
A25	2,6-dichloro-pyrid-4-yl	trifluoro-methoxy	foam	1.57 min	619 / 621 / 623
A26	2-chloro-3-fluoro-pyrid-4-yl	chloro	foam	1.37 min	553 / 555 / 557
A27	2-chloro-3-fluoro-pyrid-4-yl	bromo	foam	1.39 min	599 / 601 / 603
A28	2-chloro-6-methyl-pyrid-4-yl	chloro	foam	1.39 min	549 / 551 / 553
A29	2-chloro-6-methyl-pyrid-4-yl	bromo	foam	1.41 min	595 / 597 / 599
A30	2-chloro-6-methyl-pyrid-4-yl	trifluoro-methyl	foam	1.45 min	583 / 587 / 589
A31	2-difluoro-methyl-pyrid-4-yl	chloro	foam	1.34 min	551 / 553 / 555
A32	2-chloro-difluoro-methyl-pyrid-4-yl	chloro	foam	1.42 min	585 / 587 / 589
A33	2-chloro-difluoro-methyl-pyrid-4-yl	bromo	foam	1.45 min	631 / 633
A34	2-chloro-5-fluoro-pyrid-4-yl	chloro	foam	1.39 min	553 / 555
A35	5-chloro-2-fluoro-pyrid-4-yl	chloro	foam	1.37 min	553 / 555 / 557
A36	2-trifluoro-methyl-pyrid-4-yl	chloro	foam	1.45 min	569 / 571

Comp No	R ¹	R ²	Physical state / M.p.	LCMS (RT)	MS (ES+)
A37	2-trifluoro-methyl-pyrid-4-yl	bromo	foam	1.46 min	613 / 615 / 617
A38	2-chloro-pyrid-4-yl	1,1,2,2-tetrafluoro-ethoxy	foam	1.45 min	617 / 619

Example 2

This example illustrates the preparation of 2-chloro-*N*-{6-chloro-1'-[(*E*)-3-(4-chloro-phenyl)-allyl]-5-fluoro-1',2',3',4',5',6'-hexahydro-[2,4']bipyridinyl-3-yl}-isonicotinamide (Compound B1 of Table B).



Step A: A degassed solution of 2-chloro-5-fluoro-3-amino-pyridine (3.5 g), 4-(4,4,5,5-tetramethyl-[1,3,2]dioxaborolan-2-yl)-3,6-dihydro-2*H*-pyridine-1-carboxylic acid *tert*-butyl ester (8.89 g) (prepared as described in WO 2006/003494) and bis(triphenylphosphine)palladium(II) chloride (0.84 g) in dioxane (157 ml) was treated with a degassed solution of sodium carbonate (7.6 g) in water (72 ml). The reaction mixture was stirred at reflux for 1 hour, cooled to ambient temperature and the solvent evaporated *in vacuo*. The residue was diluted with ethyl acetate, washed with water then brine, dried over sodium sulfate and concentrated *in vacuo*. Chromatography on silica gel (eluent: cyclohexane / ethyl acetate 8:2) afforded 3-amino-5-fluoro-3',6'-dihydro-2'*H*-[2,4']bipyridinyl-1'-carboxylic acid *tert*-butyl ester (4.6 g) as a solid. MS (ES+) 294 (MH⁺), 238 (M-isoprene); ¹H NMR (400 MHz, CDCl₃) 1.48 (s, 9H), 2.53 (m, 2H), 3.64 (t, 2H), 3.99 (m, 2H), 4.08 (m, 2H), 5.99 (m, 1H), 6.70 (dd, 1H), 7.85 (d, 1H).

Step B: The compound obtained in Step A (4.4 g) was dissolved in ethanol (170 ml). Ammonium formate (9.4 g) and then palladium on charcoal (10% by weight) (1 g) were added. The reaction mixture was stirred at ambient temperature for 90 minutes, filtered over

Celite® and the solvent removed *in vacuo* to afford 3-amino-5-fluoro-3',4',5',6'-tetrahydro-2'*H*-[2,4']bipyridinyl-1'-carboxylic acid *tert*-butyl ester (4.3 g) as a solid. MS (ES+) 296 (MH+), 240 (M-isoprene); 1H NMR (400 MHz, CDCl₃) 1.45 (s, 9H), 1.77 (m, 4H), 2.69 (m, 1H), 2.81 (m, 2H), 4.23 (m, 4H), 6.67 (dd, 1H), 7.85 (d, 1H).

5 Step C: A solution of the compound obtained in Step B (3.4 g) and *N*-chloro-succinimide (1.72 g) in *N*-methylpyrrolidinone (35 ml) was stirred at 110°C for 1 hour. The reaction mixture was cooled to ambient temperature, poured into water, and extracted several times with diethyl ether. The combined organic layers were washed with aqueous hydrochloric acid (dilute) and water, dried over sodium sulfate and then concentrated *in*
10 *vacuo*. Chromatography on silica gel (eluent: cyclohexane / ethyl acetate 8:2) afforded 3-amino-5-fluoro-6-chloro-3',4',5',6'-tetrahydro-2'*H*-[2,4']bipyridinyl-1'-carboxylic acid *tert*-butyl ester (2.9 g) as a solid. MS (ES+) 330 (MH+), 274 / 276 (M-isoprene); 1H NMR (400 MHz, CDCl₃) 1.47 (s, 9H), 1.77 (m, 4H), 2.64 (m, 1H), 2.81 (m, 2H), 3.78 (m, 2H), 4.25 (m, 2H), 6.76 (d, 1H).

15 Step D: A solution of the compound obtained in Step C (2 g) in dichloromethane (100 ml) was treated with sodium hydrogen carbonate (5 g) and then 2-chloro-isonicotinoyl chloride. The 2-chloro-isonicotinoyl chloride was prepared from 2-chloro-isonicotinic acid (1.24 g) and oxalyl chloride (0.72 ml) in dichloromethane (100 ml). The reaction mixture was stirred at ambient temperature for 18 hours, poured into aqueous sodium hydrogen
20 carbonate (saturated), extracted with dichloromethane, washed with water, dried over sodium sulfate and then concentrated *in vacuo* to afford 6-chloro-3-[(2-chloro-pyridine-4-carbonyl)-amino]-5-fluoro-3',4',5',6'-tetrahydro-2'*H*-[2,4']bipyridinyl-1'-carboxylic acid *tert*-butyl ester (2.2 g). MS (ES+) 369 / 371 (MH+-BOC).

Step E: A solution of the compound obtained in Step D (366 mg) in dichloromethane
25 (10 ml) was treated with trifluoroacetic acid (0.6 ml) at ambient temperature for 1 hour 30 minutes. Evaporation of the solvent and precipitation from diethyl ether afforded 2-chloro-*N*-(6-chloro-5-fluoro-1',2',3',4',5',6'-hexahydro-[2,4']bipyridinyl-3-yl)-isonicotinamide trifluoroacetate. The salt was dissolved in acetonitrile (10 ml) and treated with *N,N*-diisopropylethylamine (0.78 ml) and 4-chloro-cinnamyl chloride (138 mg) (prepared as
30 described in WO 2003/106457) at ambient temperature for 12 hours and then at 50°C for 4 hours. The solvent was removed and the residue purified by chromatography on silica gel (eluent: ethyl acetate) to afford 2-chloro-*N*-{6-chloro-1'-[(*E*)-3-(4-chloro-phenyl)-allyl]-5-

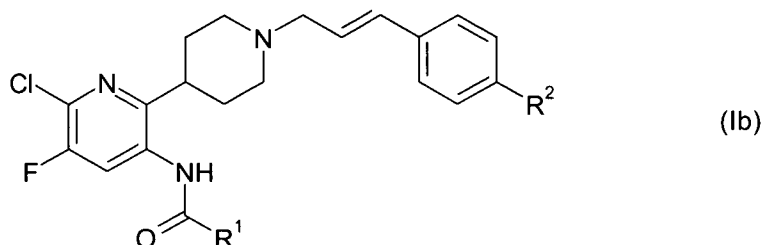
fluoro-1',2',3',4',5',6'-hexahydro-[2,4']bipyridinyl-3-yl}-isonicotinamide (210 mg) as a solid. M.p. 71-73°C; MS (ES+) 519 / 521 (MH+); ¹H NMR (400 MHz, CDCl₃) 1.81 (m, 2H), 2.15 (m, 4H), 2.74 (m, 1H), 3.16 (m, 2H), 3.21 (m, 2H), 6.30 (dt, 1H), 6.50 (d, 1H), 7.26 (d, 2H), 7.45 (d, 2H), 7.63 (dd, 1H), 7.79 (s, 1H), 8.21 (d, 1H), 8.67 (d, 1H).

5

The following compounds were prepared according to procedures analogous to those described in Example 2:

Table B:

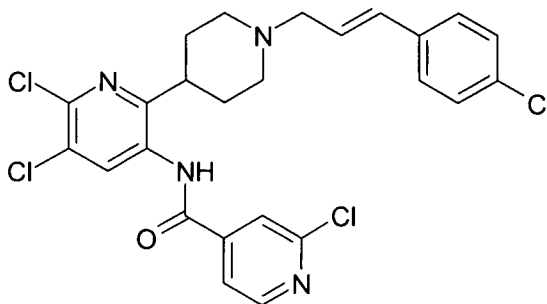
10 Compounds of formula (Ib)



Comp No	R ¹	R ²	Physical state / M.p.	LCMS (RT)	MS (ES+)
B1	2-chloro-pyrid-4-yl	chloro	71-73°C	1.42 min	519 / 521
B2	2-fluoro-pyrid-4-yl	chloro	foam	1.35 min	503 / 505
B3	2-chloro-pyrid-4-yl	fluoro	74-76°C	1.28 min	503 / 505
B4	2-chloro-pyrid-4-yl	bromo	73-75°C	1.35 min	563 / 565 / 567
B5	2-chloro-pyrid-4-yl	trifluoro-methyl	70-72°C	1.38 min	553 / 555
B6	2-chloro-pyrid-4-yl	trifluoro-methoxy	68-69°C	1.41 min	569 / 571
B7	2,6-dichloro-pyrid-4-yl	chloro	foam	1.44 min	553 / 555 / 557
B8	2,6-dichloro-pyrid-4-yl	trifluoro-methoxy	foam	1.54 min	601 / 603

Example 3

This example illustrates the preparation of 2-chloro-*N*-{5,6-dichloro-1'-[(*E*)-3-(4-chloro-phenyl)-allyl]-1',2',3',4',5',6'-hexahydro-[2,4']bipyridinyl-3-yl}-isonicotinamide (Compound C1 of Table C).



5

The title compound was prepared according to procedures analogous to those described in Example 2 starting from 2,5-dichloro-3-amino-pyridine instead of 2-chloro-5-fluoro-3-amino-pyridine. Step B was replaced by the following procedure:

Step B': The tetrahydropyridine intermediate obtained in Step A (3 g) was hydrogenated in methanol (350 ml) at 80°C and 100 bar hydrogen in the presence of 1,1'-bis(di-*iso*-propyl-phosphino)ferrocene(1,5-cyclooctadiene)rhodium(I) tetrafluoroborate (46 mg) for 21 hours to afford 3-amino-5-fluoro-3',4',5',6'-tetrahydro-2'*H*-[2,4']bipyridinyl-1'-carboxylic acid *tert*-butyl ester.

Alternatively, the latter intermediate can be obtained as described in WO 2006/003494 using a Negishi coupling between 2,5-dichloro-3-amino-pyridine and 4-iodo-piperidine-1-carboxylic acid *tert*-butyl ester.

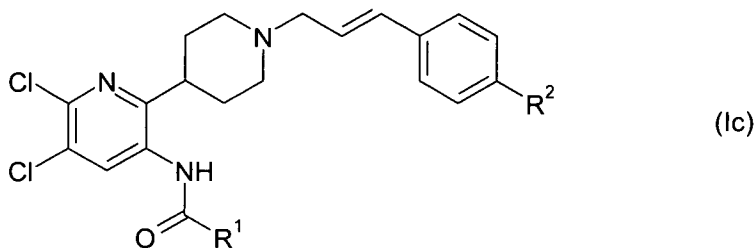
2-Chloro-*N*-{5,6-dichloro-1'-[(*E*)-3-(4-chloro-phenyl)-allyl]-1',2',3',4',5',6'-hexahydro-[2,4']bipyridinyl-3-yl}-isonicotinamide: M.p. 71-73°C; MS (ES+) 535 / 537 / 539 (MH⁺); ¹H NMR (400 MHz, CDCl₃) 1.81 (m, 2H), 2.15 (m, 4H), 2.74 (m, 1H), 3.16 (m, 2H), 3.21 (m, 2H), 6.26 (dt, 1H), 6.47 (d, 1H), 7.27 (m, 4H), 7.60 (d, 1H), 7.76 (s, 1H), 7.8 (br s, 1H), 8.30 (s, 1H), 8.62 (d, 1H).

The following compounds were prepared according to procedures analogous to those described in Example 3:

25

Table C:

Compounds of formula (Ic)

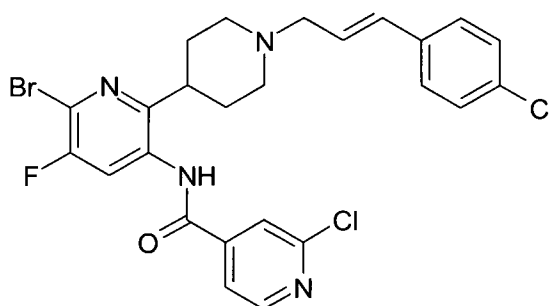


Comp No	R ¹	R ²	Physical state / M.p.	LCMS (RT)	MS (ES+)
C1	2-chloro-pyrid-4-yl	chloro	71-73°C	1.44 min	535 / 537 / 539
C2	pyrid-4-yl	chloro	foam	1.47 min	615 / 617 / 619
C3	2-chloro-pyrid-4-yl	hydrogen	foam	1.38 min	501 / 503 / 505
C4	2-chloro-pyrid-4-yl	fluoro	foam	1.31 min	519 / 521 / 523
C5	2-chloro-pyrid-4-yl	bromo	85-87°C	1.43 min	579 / 581 / 583
C6	2-chloro-pyrid-4-yl	trifluoro-methyl	foam	1.44 min	569 / 571 / 573
C7	2-chloro-pyrid-4-yl	trifluoro-methoxy	foam	1.49 min	585 / 587 / 589
C8	2,6-dichloro-pyrid-4-yl	fluoro	foam	1.41 min	553 / 555 / 557
C9	2,6-dichloro-pyrid-4-yl	chloro	foam	1.45 min	569 / 571 / 573
C10	2,6-dichloro-pyrid-4-yl	bromo	foam	1.28 min	501 / 503
C11	2,6-dichloro-pyrid-4-yl	trifluoro-methoxy	foam	1.52 min	619 / 621 / 623
C12	2-chloro-6-methyl-pyrid-4-yl	chloro	88-92°C	1.42 min	551 / 553
C13	2-chloro-6-methyl-pyrid-4-yl	trifluoro-methyl	84-87°C	1.46 min	583 / 585
C14	2-fluoro-pyrid-4-yl	chloro	67-71°C	1.39 min	519 / 521
C15	2-fluoro-pyrid-4-yl	trifluoro-methyl	77-80°C	1.37 min	553 / 555

Comp No	R ¹	R ²	Physical state / M.p.	LCMS (RT)	MS (ES+)
C16	2,5-dichloro-pyrid-4-yl	chloro	206-209°C	1.44 min	571 / 573 / 575

Example 4

This example illustrates the preparation of *N*-{6-bromo-1'-[(*E*)-3-(4-chloro-phenyl)-allyl]-5-fluoro-1',2',3',4',5',6'-hexahydro-[2,4']bipyridinyl-3-yl}-2-chloro-isonicotinamide (Compound D3 of Table D).



The title compound was prepared according to procedures analogous to those described in Example 2 replacing *N*-chlorosuccinimide by *N*-bromosuccinimide in Step C.

10

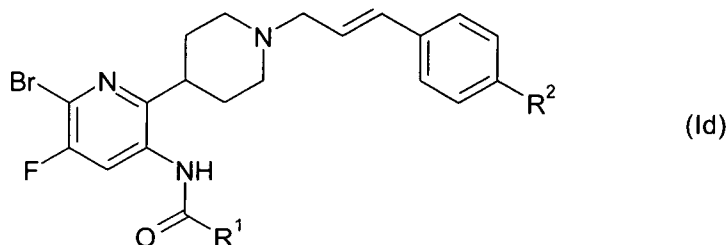
N-{6-Bromo-1'-[(*E*)-3-(4-chloro-phenyl)-allyl]-5-fluoro-1',2',3',4',5',6'-hexahydro-[2,4']bipyridinyl-3-yl}-2-chloro-isonicotinamide: MS (ES+) 563 / 565 / 567 (MH⁺); ¹H NMR (400 MHz, CDCl₃) 1.78 (m, 2H), 2.13 (m, 4H), 2.69 (m, 1H), 3.15 (m, 2H), 3.19 (m, 2H), 6.25 (dt, 1H), 6.48 (d, 1H), 7.28 (m, 4H), 7.59 (dd, 1H), 7.74 (s, 1H), 7.8 (br s, 1H), 8.14 (d, 1H), 8.62 (d, 1H).

15

The following compounds were prepared according to procedures analogous to those described in Example 4:

Table D:

Compounds of formula (Id)

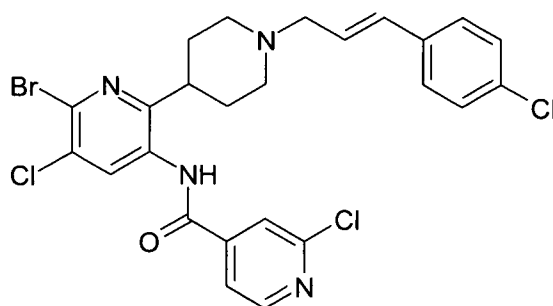


Comp No	R ¹	R ²	Physical state / M.p.	LCMS (RT)	MS (ES+)
D1	2-fluoro-pyrid-4-yl	chloro	foam	1.34 min	547 / 549
D2	2-chloro-pyrid-4-yl	fluoro	foam	1.30 min	547 / 549 / 551
D3	2-chloro-pyrid-4-yl	chloro	foam	1.40 min	563 / 565 / 567
D4	2-chloro-pyrid-4-yl	bromo	foam	1.43 min	608 / 610
D5	2-chloro-pyrid-4-yl	trifluoro-methyl	foam	1.40 min	597 / 599
D6	2-chloro-pyrid-4-yl	trifluoro-methoxy	foam	1.50 min	613 / 615 / 617
D7	2-chloro-pyrid-4-yl	2,2,2-trifluoro-ethoxy	foam	1.41 min	627 / 629 / 631
D8	2,6-dichloro-pyrid-4-yl	chloro	foam	1.54 min	597 / 599 / 601

5

Example 5

This example illustrates the preparation of *N*-{6-bromo-1'-[(*E*)-3-(4-chloro-phenyl)-allyl]-5-chloro-1',2',3',4',5',6'-hexahydro-[2,4']bipyridinyl-3-yl}-2-chloro-isonicotinamide (Compound E7 of Table E).



10

The title compound was prepared according to procedures analogous to those described in Example 3 replacing *N*-chlorosuccinimide by *N*-bromosuccinimide in Step C.

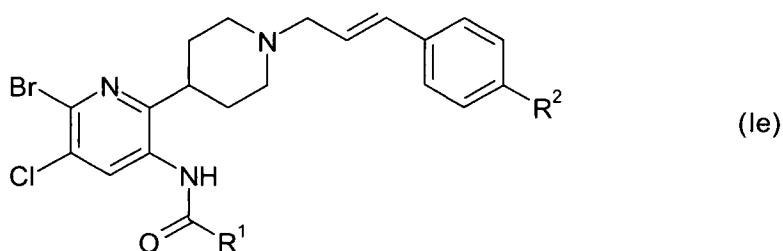
5 *N*-{6-Bromo-1'-[(*E*)-3-(4-chloro-phenyl)-allyl]-5-chloro-1',2',3',4',5',6'-hexahydro-[2,4']bipyridinyl-3-yl}-2-chloro-isonicotinamide: M.p 90-92°C ; MS (ES+) 579 / 581 / 583 (MH+); ¹H NMR (400 MHz, CDCl₃) 1.77 (m, 2H), 2.10 (m, 4H), 2.67 (m, 1H), 3.12 (m, 2H), 3.18 (m, 2H), 6.25 (dt, 1H), 6.48 (d, 1H), 7.28 (m, 4H), 7.60 (dd, 1H), 7.64 (br s, 1H), 7.74 (s, 1H), 8.30 (s, 1H), 8.63 (d, 1H).

10

The following compounds were prepared according to procedures analogous to those described in Example 5:

Table E:

15 Compounds of formula (Ie)

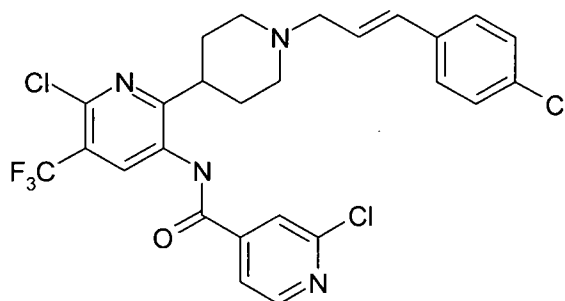


Comp No	R ¹	R ²	Physical state / M.p.	LCMS (RT)	MS (ES+)
E1	2-fluoro-pyrid-4-yl	fluoro	foam	1.35 min	547 / 549
E2	2-fluoro-pyrid-4-yl	chloro	80-83°C	1.41 min	563 / 565 / 567
E3	2-fluoro-pyrid-4-yl	bromo	foam	1.40 min	607 / 609 / 611
E4	2-fluoro-pyrid-4-yl	trifluoro-methyl	foam	1.41 min	597 / 599 / 601
E5	2-fluoro-pyrid-4-yl	trifluoro-methoxy	foam	1.42 min	613 / 615 / 617
E6	2-chloro-pyrid-4-yl	fluoro	foam	1.35 min	563 / 565 / 567
E7	2-chloro-pyrid-4-yl	chloro	90-92°C	1.13 min	429 / 431 / 433
E8	2-chloro-pyrid-4-yl	bromo	foam	1.45 min	623 / 625 / 627 / 629

Comp No	R ¹	R ²	Physical state / M.p.	LCMS (RT)	MS (ES+)
E9	2-chloro-pyrid-4-yl	trifluoro-methyl	97-99°C	1.44 min	613 / 615 / 617
E10	2-chloro-pyrid-4-yl	trifluoro-methoxy	78-80°C	1.50 min	629 / 631 / 633
E11	2,6-dichloro-pyrid-4-yl	chloro	86-87°C	1.54 min	613 / 615 / 617

Example 6

This example illustrates the preparation of 2-chloro-*N*-{6-chloro-1'-[(*E*)-3-(4-chloro-phenyl)-allyl]-5-trifluoromethyl-1',2',3',4',5',6'-hexahydro-[2,4']bipyridinyl-3-yl}-isonicotinamide (Compound F2 of Table F).



The title compound was prepared according to procedures analogous to those described in Example 2 starting from 3-amino-2-chloro-5-trifluoromethyl-pyridine (prepared as described in EP 178260, EP 272824) instead of 2-chloro-5-fluoro-3-amino-pyridine.

2-Chloro-*N*-{6-chloro-1'-[(*E*)-3-(4-chloro-phenyl)-allyl]-5-trifluoromethyl-1',2',3',4',5',6'-hexahydro-[2,4']bipyridinyl-3-yl}-isonicotinamide: MS (ES+) 571 / 573 / 575 (MH⁺); ¹H NMR (400 MHz, CDCl₃) 1.81 (m, 2H), 2.15 (m, 4H), 2.79 (m, 1H), 3.19 (m, 4H), 6.26 (m, 1H), 6.48 (m, 1H), 7.28 (m, 4H), 7.63 (dd, 1H), 7.78 (m, 2H), 8.48 (s, 1H), 8.65 (d, 1H).

Alternatively, the latter intermediate can be obtained directly via a Suzuki coupling using the conditions described in Example 1, between 3-amino-2,6-dichloro-5-trifluoromethyl-pyridine and 4-(4,4,5,5-tetramethyl-[1,3,2]dioxaborolan-2-yl)-3,6-dihydro-2*H*-

pyridine-1-carboxylic acid *tert*-butyl ester (prepared as described in WO 2006/003494) followed by a homogeneous catalytic hydrogenation as described for Example 2 (Step B').

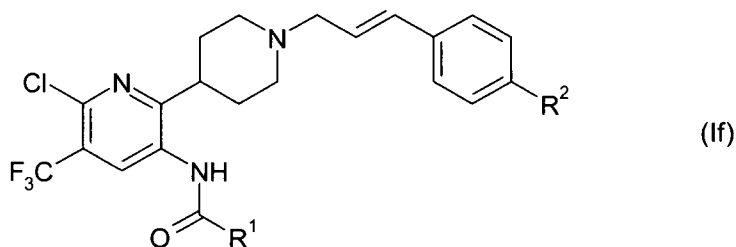
The preparation of 3-amino-2,6-dichloro-5-trifluoromethyl-pyridine from 3-amino-2-chloro-5-trifluoromethyl-pyridine was as follows. A solution of 3-amino-2-chloro-5-trifluoromethyl-pyridine (5 g) (prepared as described in EP 178260, EP 272824) and *N*-chlorosuccinimide (3.7 g) in acetonitrile (125 ml) was stirred at ambient temperature for 16 hours. The reaction mixture was poured into water, extracted with ethyl acetate, dried over sodium sulfate and then concentrated *in vacuo*. Chromatography on silica gel (eluent: hexane / ethyl acetate 3:1) afforded 3-amino-2,6-dichloro-5-trifluoromethyl-pyridine (3.5 g): MS (ES+) 231 / 233 / 235 (MH+); ¹H NMR (400 MHz, CDCl₃) 4.34 (s, 2H), 7.35 (s, 1H).

The following compounds were prepared according to procedures analogous to those described in Example 6:

15

Table F:

Compounds of formula (If)

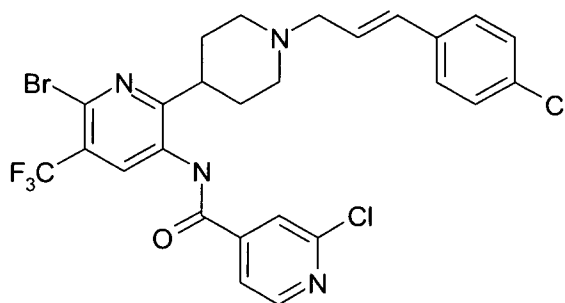


Comp No	R ¹	R ²	Physical state / M.p.	LCMS (RT)	MS (ES+)
F1	2-chloro-pyrid-4-yl	bromo	68-72°C	1.51 min	615 / 617 / 619
F2	2-chloro-pyrid-4-yl	chloro	foam	1.49 min	571 / 573 / 575
F3	2-chloro-pyrid-4-yl	trifluoro-methyl	foam	1.50 min	603 / 605
F4	2-fluoro-pyrid-4-yl	chloro	78-83°C	1.41 min	553 / 555
F5	2-fluoro-pyrid-4-yl	bromo	76-83°C	1.43 min	597 / 599 / 601
F6	2,5-dichloro-pyrid-4-yl	chloro	223-224°C	1.50 min	605 / 607

Comp No	R ¹	R ²	Physical state / M.p.	LCMS (RT)	MS (ES+)
F7	2,5-dichloro-pyrid-4-yl	bromo	214-216°C	1.52 min	649 / 651 / 653
F8	2-chloro-pyrid-4-yl	trifluoro-methoxy	-	1.59 min	619
F9	2-chloro-pyrid-4-yl	fluoro	-	1.41 min	553
F10	2-chloro-pyrid-4-yl	1,1,2,2-tetrafluoro-ethoxy	-	1.58 min	651
F11	2-chloro-pyrid-4-yl	hydrogen	-	1.4 min	535

Example 7

This example illustrates the preparation of 2-chloro-*N*-{6-bromo-1'-[(*E*)-3-(4-chloro-phenyl)-allyl]-5-trifluoromethyl-1',2',3',4',5',6'-hexahydro-[2,4']bipyridinyl-3-yl}-isonicotinamide (Compound G1 of Table G).



The title compound was prepared according to procedures analogous to those described in Example 6 replacing *N*-chlorosuccinimide by *N*-bromosuccinimide in Step C.

10

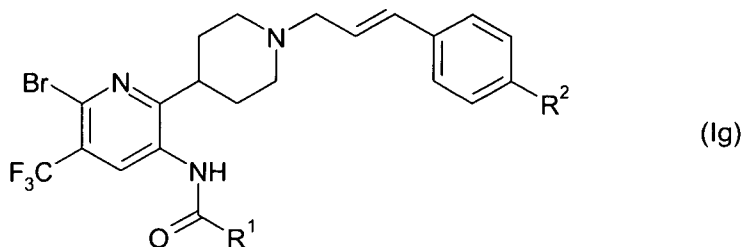
2-Chloro-*N*-{6-bromo-1'-[(*E*)-3-(4-chloro-phenyl)-allyl]-5-trifluoromethyl-1',2',3',4',5',6'-hexahydro-[2,4']bipyridinyl-3-yl}-isonicotinamide: MS (ES+) 615 / 617 / 619 (MH⁺); ¹H NMR (400 MHz, CDCl₃) 1.81 (m, 2H), 2.15 (m, 4H), 2.79 (m, 1H), 3.19 (m, 4H), 6.29 (m, 1H), 6.49 (m, 1H), 7.29 (m, 4H), 7.63 (dd, 1H), 7.77 (s, 1H), 7.83 (s, 1H), 8.44 (s, 1H), 8.64 (d, 1H).

15

The following compounds were prepared according to procedures analogous to those described in Example 7:

Table G:

Compounds of formula (Ig)



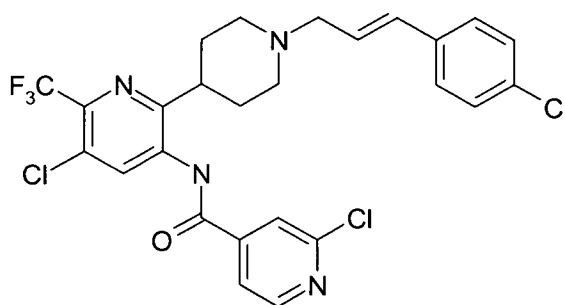
Comp No	R ¹	R ²	Physical state / M.p.	LCMS (RT)	MS (ES+)
G1	2-chloro-pyrid-4-yl	chloro	foam	1.49 min	615 / 617 / 619
G2	2-chloro-pyrid-4-yl	bromo	foam	1.46 min	659 / 661
G3	2-chloro-pyrid-4-yl	trifluoro-methyl	foam	1.48 min	649 / 651

5

Example 8

This example illustrates the preparation of 2-chloro-*N*-{5-chloro-1'-[(*E*)-3-(4-chlorophenyl)-allyl]-6-trifluoromethyl-1',2',3',4',5',6'-hexahydro-[2,4']bipyridinyl-3-yl}-isonicotinamide (Compound H1).

10



Step A: A solution of the compound obtained in Step B of Example 1 (2 g) and *N*-bromosuccinimide (1.03 g) in *N*-methylpyrrolidinone (20 ml) was stirred at ambient temperature for 50 minutes. The reaction mixture was poured into water, and extracted several times with ethyl acetate. The combined organic layers were washed with brine, dried over sodium sulfate and then concentrated *in vacuo*. Chromatography on silica gel (eluent: hexane / ethyl acetate 1:1) afforded 3-amino-4-bromo-6-trifluoromethyl-3',4',5',6'-tetrahydro-2'*H*-[2,4']bipyridinyl-1'-carboxylic acid *tert*-butyl ester (2.2 g) as a foam. MS (ES+) 368 / 370

15

(M-isoprene); ¹H NMR (400 MHz, CDCl₃) 1.48 (s, 9H), 1.85 (m, 4H), 2.80 (m, 1H), 2.88 (m, 2H), 4.24 (m, 2H), 4.47 (s, 2H), 7.60 (s, 1H).

Step B: A solution of the compound obtained in Step A (0.5 g) and *N*-chloro-succinimide (0.63 g) in *N*-methylpyrrolidinone (6 ml) was stirred at 70°C for 1 hour. The reaction mixture was poured into water, and extracted several times with ethyl acetate. The combined organic layers were washed with brine, dried over sodium sulfate and then concentrated *in vacuo*. Chromatography on silica gel (eluent: hexane / ethyl acetate 1:1) afforded 3-amino-4-bromo-5-chloro-6-trifluoromethyl-3',4',5',6'-tetrahydro-2'*H*-[2,4']bipyridinyl-1'-carboxylic acid *tert*-butyl ester (0.200 g) as a solid. MS (ES⁺) 358 / 360 (MH⁺-BOC); ¹H NMR (400 MHz, CDCl₃) 1.48 (s, 9H), 1.84 (m, 4H), 2.73 (m, 1H), 2.89 (m, 2H), 4.22 (m, 2H), 4.56 (s, 2H).

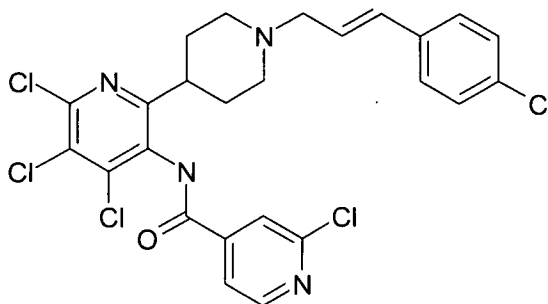
Step C: A solution of the compound obtained in Step B (0.2 g), tris(trimethylsilyl)silane (0.16 ml), and 2,2'-azobis(2-methylpropionitrile) (10 mg) in toluene (10 ml) was stirred at 85°C for 2 hours under a nitrogen atmosphere. More tris(trimethylsilyl)silane (0.3 ml) and more 2,2'-azobis(2-methylpropionitrile) (5 mg) were then added and the reaction mixture was heated to 85°C for 16 hours. The reaction mixture was cooled to ambient temperature, poured into water, extracted with ethyl acetate, dried over sodium sulfate and then concentrated *in vacuo*. Chromatography on silica gel (eluent: hexane / ethyl acetate 1:1) afforded 3-amino-5-chloro-6-trifluoromethyl-3',4',5',6'-tetrahydro-2'*H*-[2,4']bipyridinyl-1'-carboxylic acid *tert*-butyl ester (0.160 g) as a solid. MS (ES⁺) 324 / 326 (M-isoprene); ¹H NMR (400 MHz, CDCl₃) 1.48 (s, 9H), 1.84 (m, 4H), 2.78 (m, 1H), 2.88 (m, 2H), 4.25 (m, 2H), 4.42 (s, 2H), 7.46 (s, 1H).

The compound obtained in Step C was then treated according to the procedures described in Example 2 (Step D and Step E) to obtain the title compound.

2-Chloro-*N*-{5-chloro-1'-[(*E*)-3-(4-chloro-phenyl)-allyl]-6-trifluoromethyl-1',2',3',4',5',6'-hexahydro-[2,4']bipyridinyl-3-yl}-isonicotinamide: MS (ES⁺) 571 / 573 (MH⁺); ¹H NMR (400 MHz, CDCl₃) 1.79 (m, 2H), 2.08 (m, 4H), 2.90 (m, 1H), 3.12 (m, 4H), 6.26 (m, 1H), 6.46 (m, 1H), 7.27 (m, 4H), 7.64 (s, 1H), 7.72 (d, 1H), 7.86 (s, 1H), 8.61 (d, 1H).

Example 9

This example illustrates the preparation of 2-chloro-*N*-{4,5,6-trichloro-1'-[(*E*)-3-(4-chlorophenyl)-allyl]-1',2',3',4',5',6'-hexahydro-[2,4']bipyridinyl-3-yl}-isonicotinamide (Compound J1).



5

The title compound was prepared according to procedures analogous to those described in Example 3 using 2 equivalents of *N*-chlorosuccinimide in the chlorination step (Step C).

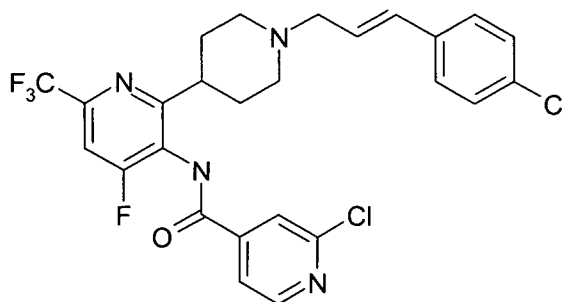
10

2-Chloro-*N*-{4,5,6-trichloro-1'-[(*E*)-3-(4-chlorophenyl)-allyl]-1',2',3',4',5',6'-hexahydro-[2,4']bipyridinyl-3-yl}-isonicotinamide: MS (ES+) 569 / 571 / 573 (MH⁺); ¹H NMR (400 MHz, CDCl₃) 1.68 (m, 2H), 1.97 (m, 4H), 2.70 (m, 1H), 3.02 (m, 2H), 3.07 (d, 2H), 6.18 (dt, 1H), 6.46 (d, 1H), 7.20 (m, 4H), 7.63 (d, 1H), 7.76 (s, 1H), 8.55 (d, 1H).

15

Example 10

This example illustrates the preparation of 2-chloro-*N*-{1'-[(*E*)-3-(4-chloro-phenyl)-allyl]-4-fluoro-6-trifluoromethyl-1',2',3',4',5',6'-hexahydro-[2,4']bipyridinyl-3-yl}-isonicotinamide (Compound K1).



20

Step A: A solution of the compound obtained in Step B of Example 1 (10.35 g) and *N*-chlorosuccinimide (4.4 g) in *N*-methylpyrrolidinone (150 ml) was stirred at ambient temperature for 2.5 hours. The reaction mixture was poured into water, and extracted several

times with ethyl acetate. The combined organic layers were washed with brine, dried over sodium sulfate and then concentrated *in vacuo*. Chromatography on silica gel (eluent: hexane / ethyl acetate 1:1) afforded 3-amino-4-chloro-6-trifluoromethyl-3',4',5',6'-tetrahydro-2'*H*-[2,4']bipyridinyl-1'-carboxylic acid *tert*-butyl ester (9.6 g) as a foam. MS (ES+) 380 / 382 (MH+), 324 / 326 (M-isoprene); ¹H NMR (400 MHz, CDCl₃) 1.48 (s, 9H), 1.85 (m, 4H), 2.82 (m, 3H), 4.24 (m, 2H), 4.41 (br s, 2H), 7.46 (s, 1H).

Step B: A solution of the compound obtained in Step A (7.6 g) and trifluoroacetic acid (61.7 ml) in dichloromethane (380 ml) was heated to 55°C. At this temperature, aqueous hydrogen peroxide (30% by weight) (23 ml) was slowly added over a period of 30 minutes. The reaction mixture was kept at this temperature for a further 2 hours. The reaction mixture was poured into water and extracted several times with dichloromethane. The combined organic layers were washed with brine, dried over sodium sulfate, and then concentrated *in vacuo*. The residue was re-dissolved in dichloromethane (200 ml). Di-*tert*-butyl-dicarbonate (5.4 g) and *N,N*-diisopropylethylamine (14.2 ml) were subsequently added and the reaction mixture was stirred for 16 hours. The reaction mixture was quenched with water and extracted with dichloromethane. The combined organic layers were washed with brine, dried over sodium sulfate and then concentrated *in vacuo*. Chromatography on silica gel (eluent: hexane / ethyl acetate 5:1) afforded 4-chloro-3-nitro-6-trifluoromethyl-3',4',5',6'-tetrahydro-2'*H*-[2,4']bipyridinyl-1'-carboxylic acid *tert*-butyl ester (4.9 g) as a foam. MS (ES+) 410 / 412 (MH+), 354 / 356 (M-isoprene); ¹H NMR (400 MHz, CDCl₃) 1.48 (s, 9H), 1.77 (m, 2H), 1.95 (m, 2H), 2.85 (m, 3H), 4.26 (m, 2H), 7.74 (s, 1H).

Step C: A solution of the compound obtained in Step B (1.2 g) and spray dried potassium fluoride (339 mg) in dimethyl sulfoxide (57 ml) was stirred at 80°C for 1 hour. The reaction mixture was poured into water and extracted several times with ethyl acetate. The combined organic layers were washed with brine, dried over sodium sulfate and then concentrated *in vacuo*. Chromatography on silica gel (eluent: hexane / ethyl acetate 5:1) afforded 4-fluoro-3-nitro-6-trifluoromethyl-3',4',5',6'-tetrahydro-2'*H*-[2,4']bipyridinyl-1'-carboxylic acid *tert*-butyl ester (0.7 g) as a foam. MS (ES+) 338 / 339 (M-isoprene); ¹H NMR (400 MHz, CDCl₃) 1.48 (s, 9H), 1.79 (m, 2H), 1.94 (m, 2H), 2.79 (m, 2H), 2.99 (m, 1H), 4.26 (m, 2H), 7.51(d, 1H).

Step D: The compound obtained from Step C (1.8 g) was dissolved in ethanol (48 ml) and after degassing, palladium on charcoal (10% by weight) (500 mg) was added. Under a

hydrogen atmosphere, the reaction mixture was stirred at ambient temperature for 1 day. Filtration on Celite® furnished 3-amino-4-fluoro-6-trifluoromethyl-3',4',5',6'-tetrahydro-2'H-[2,4']bipyridinyl-1'-carboxylic acid *tert*-butyl ester (1.6 g) as a white solid. MS (ES+) 364 / 365 (MH+), 308 / 309 (M-isoprene); ¹H NMR (400 MHz, CDCl₃) 1.48(s, 9H), 1.85 (m, 4H),
5 2.86 (m, 3H), 3.90 (br s, 2H), 4.25 (m, 2H), 7.22 (d, 1H).

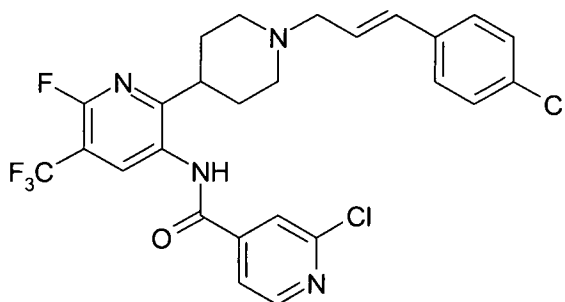
The compound obtained in Step D was then treated according to the procedures described in Example 1 (Step C and Step D) to obtain the title compound.

10 2-Chloro-*N*-{1'-[(*E*)-3-(4-chloro-phenyl)-allyl]-4-fluoro-6-trifluoromethyl-1',2',3',4',5',6'-hexahydro-[2,4']bipyridinyl-3-yl}-isonicotinamide: MS (ES+) 553 / 555 / 557 (MH+); ¹H NMR (400 MHz, CDCl₃) 1.77 (m, 2H), 2.13 (m, 4H), 2.89 (m, 1H), 3.09 (m, 2H), 3.15 (d, 2H), 6.27 (m, 1H), 6.46 (m, 1H), 7.27 (m, 4H), 7.37 (d, 1H), 7.71 (d, 1H), 7.84 (s, 1H), 7.99 (br s, 1H), 8.61 (d, 1H).

15

Example 11

This example illustrates the preparation of 2-chloro-*N*-{1'-[(*E*)-3-(4-chloro-phenyl)-allyl]-6-fluoro-5-trifluoromethyl-1',2',3',4',5',6'-hexahydro-[2,4']bipyridinyl-3-yl}-isonicotinamide (Compound M1 of Table M).



20

Step A: To a solution of the intermediate 3-amino-6-chloro-5-trifluoromethyl-3',4',5',6'-tetrahydro-2'H-[2,4']bipyridinyl-1'-carboxylic acid *tert*-butyl ester (4g), obtained as described in Example 6 *via* Suzuki coupling followed by catalytic hydrogenation, in dichloromethane (200 ml), was added trifluoroacetic acid (32 ml). The solution was heated to
25 55°C and at this temperature, aqueous hydrogen peroxide (30% by weight) (10.5 ml) was slowly added over a period of 30 minutes. The reaction mixture was kept at this temperature for a further 90 minutes before was poured into water and extracted several times with

dichloromethane. The combined organic layers were washed with brine, dried over sodium sulfate and then concentrated *in vacuo*. The residue was re-dissolved in dichloromethane (110 ml). Di-*tert*-butyl-dicarbonate (3.5 g) and *N,N*-diisopropylethylamine (7.6 ml) were subsequently added and the reaction mixture was stirred for 16 hours at ambient temperature.

5 The reaction mixture was quenched with water and extracted with dichloromethane. The combined organic layers were washed with brine, dried over sodium sulfate and then concentrated *in vacuo*. Chromatography on silica gel (eluent: hexane / ethyl acetate 10:1) afforded 6-chloro-3-nitro-5-trifluoromethyl-3',4',5',6'-tetrahydro-2'*H*-[2,4']bipyridinyl-1'-carboxylic acid *tert*-butyl ester (3 g) as a foam. MS (ES+) 410 / 412 (MH+), 354 / 356 (M-isoprene); ¹H NMR (400 MHz, CDCl₃) 1.49 (s, 9H), 1.89 (m, 4H), 2.84 (m, 2H), 3.50 (m,
10 1H), 4.29 (m, 2H), 8.48 (s, 1H).

Step B: A solution of the compound obtained in Step A (2.5 g) and spray dried potassium fluoride (710 mg) in dimethyl sulfoxide (120 ml) was stirred at 80°C for 40 minutes. The reaction mixture was poured into a mixture of ice and water and extracted
15 several times with ethyl acetate. The combined organic layers were washed with brine, dried over sodium sulfate and then concentrated *in vacuo*. Chromatography on silica gel (eluent: hexane / ethyl acetate 5:1) afforded 6-fluoro-3-nitro-5-trifluoromethyl-3',4',5',6'-tetrahydro-2'*H*-[2,4']bipyridinyl-1'-carboxylic acid *tert*-butyl ester (1.13 g) as a foam. MS (ES+) 338 / 339 (M-isoprene); ¹H NMR (400 MHz, CDCl₃) 1.48 (s, 9H), 1.90 (m, 4H), 2.84 (m, 2H),
20 3.53 (m, 1H), 4.29(m, 2H), 8.57(d, 1H).

The compound obtained in Step B was then treated according to the procedures described in Example 1 (Step B, Step C and Step D) to obtain the title compound.

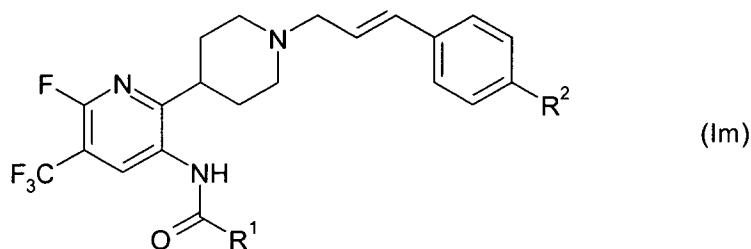
25 2-Chloro-*N*-{1'-[(*E*)-3-(4-chloro-phenyl)-allyl]-6-fluoro-5-trifluoromethyl-1',2',3',4',5',6'-hexahydro-[2,4']bipyridinyl-3-yl}-isonicotinamide: MS (ES+) 553 / 555 (MH+); ¹H NMR (400 MHz, CDCl₃) 1.80 (m, 2H), 2.12 (m, 4H), 2.82 (m, 1H), 3.15 (m, 2H), 3.21 (d, 2H), 6.26(m, 1H), 6.48 (m, 1H), 7.29 (m, 4H), 7.66 (d, 1H), 7.79 (s, 1H), 7.93 (br s, 1H), 8.37 (d, 1H), 8.64 (d, 1H).

30

The following compound was prepared according to a procedure analogous to the one described in Example 11:

Table M:

Compounds of formula (Im)



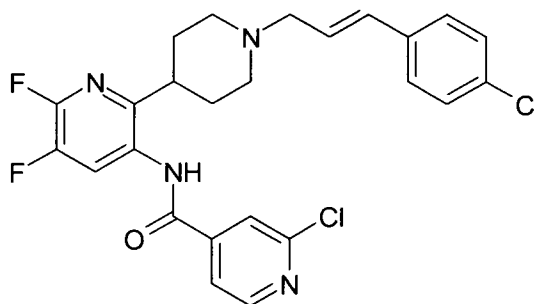
Comp No	R ¹	R ²	Physical state / M.p.	LCMS (RT)	MS (ES+)
M1	2-chloro-pyrid-4-yl	chloro	foam	1.40 min	553 / 555
M2	2-chloro-pyrid-4-yl	bromo	foam	1.42 min	599 / 601

5

Example 12

This example illustrates the preparation of 2-chloro-*N*-{1'-[(*E*)-3-(4-chloro-phenyl)-allyl]-5,6-difluoro-1',2',3',4',5',6'-hexahydro-[2,4']bipyridinyl-3-yl}-isonicotinamide

10 (Compound N1).



Step A: To a solution of the compound obtained in Step C of Example 2 (5 g) and trifluoroacetic acid (46.5 ml) in chloroform (324 ml) at 50°C was added dropwise aqueous hydrogen peroxide (30% by weight) (15.7 ml). The reaction mixture was stirred at 55°C for 15 hour, cooled to ambient temperature and diluted with dichloromethane. The solution was washed with water and brine, dried over sodium sulfate and concentrated *in vacuo* to afford the intermediate, 6-chloro-5-fluoro-3-nitro-1',2',3',4',5',6'-hexahydro-[2,4']bipyridinyl (4 g), as an oil. MS (ES+) 260 (MH⁺). The intermediate was treated with di-*tert*-butyl-dicarbonate (4 g) and triethylamine (6.3 ml) in dichloromethane (250 ml) for 12 hours to afford, after

aqueous work-up, 6-chloro-5-fluoro-3-nitro-3',4',5',6'-tetrahydro-2'*H*-[2,4']bipyridinyl-1'-carboxylic acid *tert*-butyl ester (4.3 g) as a red oil. MS (ES+) 360 (MH+), 345 (M-isoprene + CH₃CN), 305 (M-isoprene), 260 (MH+-BOC).

Step B: The product obtained in Step A (3.3 g), spray dried potassium fluoride (1.06 g) and tetraphenylphosphonium bromide (7.6 g) were dissolved in acetonitrile (23 ml) and the reaction mixture was heated to reflux for 8 hours. The reaction mixture was cooled to ambient temperature, the white solid filtered off and the filtrate concentrated *in vacuo*. Chromatography on silica gel (eluent: cyclohexane / ethyl acetate 9:1) afforded 5,6-difluoro-3-nitro-3',4',5',6'-tetrahydro-2'*H*-[2,4']bipyridinyl-1'-carboxylic acid *tert*-butyl ester (0.85 g):
10 MS (ES+) 329 (M-isoprene+CH₃CN), 288 (M-isoprene), 244 (MH+-BOC); 1H NMR (400 MHz, CDCl₃) 1.45 (s, 9H), 1.80 (m, 4H), 2.79 (m, 1H), 3.43 (m, 2H), 4.22 (m, 2H), 8.13 (t, 1H).

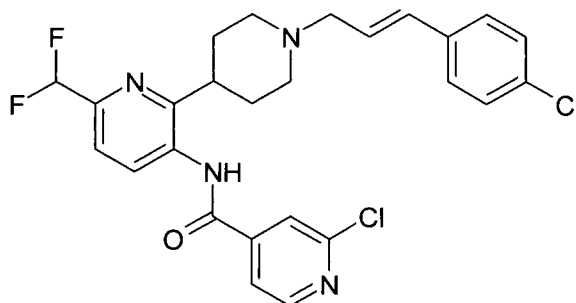
Step C: The product obtained in Step B (694 mg) was hydrogenated at ambient temperature in methanol to afford 3-amino-5,6-difluoro-3',4',5',6'-tetrahydro-2'*H*-
15 [2,4']bipyridinyl-1'-carboxylic acid *tert*-butyl ester (390 mg) as a yellow oil: MS (ES+) 314 (MH+), 258 (M-isoprene); 1H NMR (400 MHz, CDCl₃) 1.45 (s, 9H), 1.75 (m, 4H), 2.70 (m, 1H), 2.80 (m, 2H), 3.90 (m, 2H), 4.23 (m, 2H), 6.90 (t, 1H).

The product obtained in Step C (313 mg) was converted into the title product
20 following procedures analogous to those described in Example 2 (Step D and Step E).

2-Chloro-*N*-{1'-[(*E*)-3-(4-chloro-phenyl)-allyl]-5,6-difluoro-1',2',3',4',5',6'-hexahydro-[2,4']bipyridinyl-3-yl}-isonicotinamide: M.p. 71-74°C; MS (ES+) 503 / 505 (MH+); 1H
25 NMR (400 MHz, CDCl₃) 1.81 (m, 2H), 2.15 (m, 4H), 2.74 (m, 1H), 3.16 (m, 2H), 3.21 (m, 2H), 6.30 (dt, 1H), 6.50 (d, 1H), 7.30 (m, 4H), 7.62 (dd, 1H), 7.70 (m, 1H), 7.80 (s, 1H), 8.15 (t, 1H), 8.65 (d, 1H).

Example 13

This example illustrates the preparation of 2-chloro-*N*-{1'-[(*E*)-3-(4-chloro-phenyl)-allyl]-6-difluoromethyl-1',2',3',4',5',6'-hexahydro-[2,4']bipyridinyl-3-yl}-isonicotinamide (Compound O1 of Table O).



5

Step A: 6-(Chlorodifluoromethyl)-nicotinonitrile (35.4 g, prepared as described in Tetrahedron Letters, 39 (43), 1998, 7965) was suspended in concentrated hydrochloric acid (245 ml) and stirred at 110°C for 16 hours. The reaction mixture was cooled to ambient temperature and a mixture of ice and water was added. The white solid was removed by
10 filtration and dried in high *vacuum* to give 6-(chlorodifluoromethyl)-nicotinic acid (36 g). ¹H NMR (400 MHz, DMSO-d₆) 3.30 (br s, 1H), 8.00 (dd, 1H), 8.51 (dd, 1H), 9.17 (d, 1H).

Step B: Under a nitrogen atmosphere, a solution of *tert*-butanol (100 ml), molecular sieve powder (4 angstrom) (23 g) and triethylamine was prepared (9.36 ml). After stirring for 5 minutes at ambient temperature, the compound obtained in Step A (10 g) was added,
15 followed by diphenyl phosphoryl azide (16.3 g). The reaction mixture was heated to reflux for 3 hours and then filtered on Celite®. The reaction mixture was poured into water and extracted several times with diethyl ether. The combined organic layers were washed with brine, dried over sodium sulfate and then concentrated *in vacuo*. Chromatography on silica gel (eluent: hexane / ethyl acetate 5:1) afforded [6-(chlorodifluoromethyl)-pyridin-3-yl]-
20 carbamic acid *tert*-butyl ester (10.6 g). MS (ES⁺) 279 / 281 (MH⁺); ¹H NMR (400 MHz, CDCl₃) 1.55 (s, 9H), 7.52 (d, 1H), 8.19 (m, 1H), 8.47 (d, 1H).

Step C: The compound obtained in Step B (5.57 g) was dissolved in ethanol (110 ml) and after degassing, palladium on charcoal (10% by weight) (1 g) was added. Under a hydrogen atmosphere, the reaction mixture was stirred at ambient temperature for 5 hours.
25 Filtration on Celite® furnished (6-difluoromethyl-pyridin-3-yl)-carbamic acid *tert*-butyl ester (4.8 g) as a foam. MS (ES⁺) 245 / 246 (MH⁺); ¹H NMR (400 MHz, CDCl₃) 1.54(s, 9H), 7.15 (t, 1H), 7.91 (m, 1H), 9.03 (m, 1H), 9.33 (m, 2H).

Step D: A solution of the compound obtained in Step C (5.9 g) in dichloromethane (80 ml) was treated with trifluoroacetic acid (3.7 ml) at ambient temperature for 12 hours. The reaction mixture was poured into aqueous sodium hydrogen carbonate (saturated) and washed several times with dichloromethane. The combined organic layers were washed with
5 brine, dried over sodium sulfate and then concentrated *in vacuo*. Chromatography on silica gel (eluent: hexane / ethyl acetate 1:1) afforded 6-difluoromethyl-pyridin-3-yl-amine (2.1 g):
1H NMR (400 MHz, CDCl₃) 3.98 (br s, 2H), 6.56 (t, 1H), 7.03 (dd, 1H), 7.40 (d, 1H), 8.06 (d, 1H).

Step E: A solution of the compound obtained in Step D (2.1 g) and *N*-bromo-succinimide (2.56 g) in acetonitrile (50 ml) was stirred at 0°C for 10 minutes. The reaction
10 mixture was poured into water and extracted several times with ethyl acetate. The combined organic layers were washed with brine, dried over sodium sulfate and then concentrated *in vacuo*. Chromatography on silica gel (eluent: hexane / ethyl acetate 1:1) afforded 2-bromo-6-difluoromethyl-pyridin-3-yl-amine (2.5 g) as a solid. MS (ES+) 223 / 225 (MH+); 1H NMR
15 (400 MHz, CDCl₃) 4.38 (br s, 2H), 6.52 (t, 1H), 7.08 (d, 1H), 7.41 (d, 1H).

The compound obtained in Step E was then treated according to the procedures described in Example 1 (Step A, Step B, Step C and Step D) to obtain the title compound.

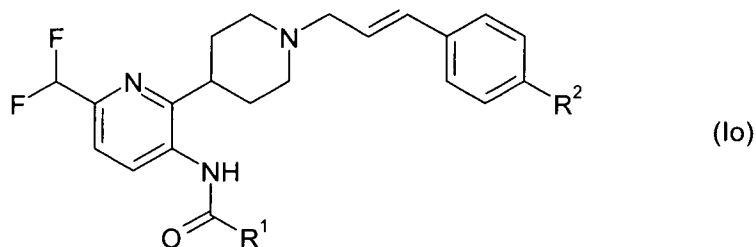
20 2-Chloro-*N*-{1'-[(*E*)-3-(4-chloro-phenyl)-allyl]-6-difluoromethyl-1',2',3',4',5',6'-hexahydro-[2,4']bipyridinyl-3-yl}-isonicotinamide: MS (ES+) 517 / 519 (MH+); 1H NMR (400 MHz, CDCl₃) 1.80 (m, 2H), 2.14 (m, 4H), 2.84 (m, 1H), 3.13 (m, 2H), 3.20 (d, 2H), 6.28(m, 1H), 6.48 (m, 1H), 6.55 (t, 1H), 7.29 (m, 4H), 7.56 (d, 1H), 7.65 (d, 1H), 7.80 (s, 1H), 8.17 (d, 1H), 8.25 (br s, 1H), 8.64 (d, 1H).

25

The following compounds were prepared according to procedures analogous to those described in Example 13:

Table O:

Compounds of formula (Io)

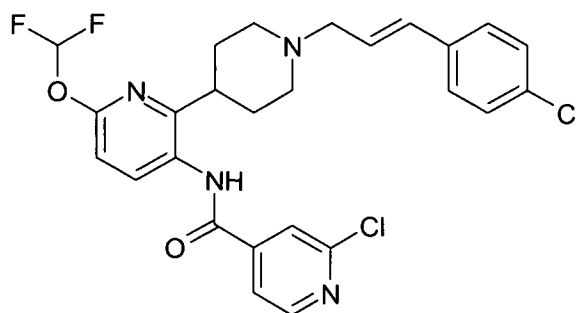


Comp No	R ¹	R ²	Physical state / M.p.	LCMS (RT)	MS (ES+)
O1	2-chloro-pyrid-4-yl	chloro	foam	1.33 min	517 / 519
O2	2-chloro-pyrid-4-yl	trifluoro-methyl	foam	1.36 min	551 / 553
O3	2-chloro-pyrid-4-yl	bromo	foam	1.32 min	563 / 565
O4	2,6-dichloro-pyrid-4-yl	chloro	foam	1.39 min	551 / 553 / 555
O5	2,6-dichloro-pyrid-4-yl	trifluoro-methyl	foam	1.44 min	585 / 587 / 589
O6	2,6-dichloro-pyrid-4-yl	bromo	foam	1.41 min	597 / 599 / 601

5

Example 14

This example illustrates the preparation of 2-chloro-*N*-{1'-[(*E*)-3-(4-chloro-phenyl)-allyl]-6-difluoromethoxy-1',2',3',4',5',6'-hexahydro-[2,4']bipyridinyl-3-yl}-isonicotinamide (Compound P1).



10

The title compound was obtained from 2-bromo-6-difluoromethoxy-pyridin-3-yl-amine following the procedures described in Example 1.

2-Chloro-*N*-{1'-[(*E*)-3-(4-chloro-phenyl)-allyl]-6-difluoromethoxy-1',2',3',4',5',6'-hexahydro-[2,4']bipyridinyl-3-yl}-isonicotinamide: M.p. 78-79°C; MS (ES+) 533 / 535 (MH⁺); ¹H NMR (400 MHz, CDCl₃) 1.70 (m, 2H), 2.00 (m, 4H), 2.73 (m, 1H), 3.05 (m, 2H), 3.15 (m, 2H), 6.25 (dt, 1H), 6.45 (d, 1H), 6.72 (d, 1H), 7.25 (m, 4H), 7.5 (t, 1H), 7.70 (m, 2H), 8.25 (s, 1H), 8.50 (d, 1H).

2-Bromo-6-difluoromethoxy-pyridin-3-yl-amine was prepared as follows:

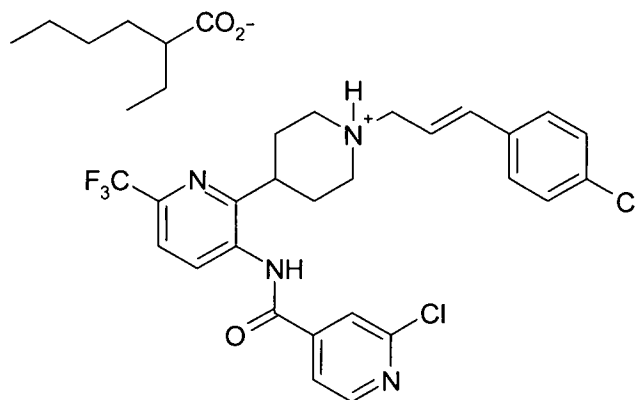
Step A: 2-Hydroxy-5-nitro-pyridine (5 g) was treated with sodium chlorodifluoroacetate (11.5 g) in refluxing acetonitrile (186 ml) for 2 days. The solvent was evaporated, the residue poured into ethyl acetate, washed with brine, dried over sodium sulfate and then concentrated *in vacuo*. Chromatography on silica gel (eluent: hexane / ethyl acetate 1:1) afforded 2-difluoromethoxy-5-nitro-pyridine (1 g, 15%) and 1-difluoromethyl-5-nitro-1*H*-pyridin-2-one (90 mg, 1.5%). 2-Difluoromethoxy-5-nitro-pyridine: MS (ES+) 191 (MH⁺); ¹H NMR (400 MHz, CDCl₃) 7.05 (d, 1H), 7.51 (t, 1H), 8.53 (dd, 1H), 9.09 (d, 1H). 1-Difluoromethyl-5-nitro-1*H*-pyridin-2-one: MS (ES+) 191 (MH⁺); 6.65 (d, 1H), 7.63 (t, 1H), 8.14 (dd, 1H), 8.73 (d, 1H).

Step B: 2-Difluoromethoxy-5-nitro-pyridine obtained in Step A (1.6 g) was treated with iron (5 g) and concentrated hydrochloric acid (0.23 ml) in ethanol (15 ml) and water (2.5 ml) at 80°C for 20 minutes. Filtration over Celite® and evaporation of the solvent afforded 6-difluoromethoxy-pyridin-3-yl-amine (1.4 g) as an orange solid. ¹H NMR (400 MHz, CDCl₃) 3.51 (br s, 2H), 6.89 (d, 1H), 7.23 (d, 1H), 7.44 (dd, 1H), 7.80 (d, 1H).

Step C: 6-Difluoromethoxy-pyridin-3-yl-amine obtained in Step B (1.36 g) was treated with *N*-bromosuccinimide (1.51 g) in acetonitrile for 10 minutes. The solution was poured into water, extracted with ethyl acetate, the organic layer dried over sodium sulfate and concentrated *in vacuo*. Chromatography on silica gel (eluent: cyclohexane / ethyl acetate 7:3) afforded 2-bromo-6-difluoromethoxy-pyridin-3-yl-amine as a red oil. ¹H NMR (400 MHz, CDCl₃) 3.95 (br s, 2H), 6.72 (d, 1H), 7.07 (d, 1H), 7.24 (dd, Hz, 1H).

Example 15

This example illustrates the preparation of 2-chloro-*N*-{1'-[(*E*)-3-(4-chloro-phenyl)-allyl]-6-trifluoromethyl-1',2',3',4',5',6'-hexahydro-[2,4']bipyridinyl-3-yl}-isonicotinamide 2-ethyl-hexanoic acid salt (Compound Q1).



5

The title compound was obtained from 2-chloro-*N*-{1'-[(*E*)-3-(4-chloro-phenyl)-allyl]-6-trifluoromethyl-1',2',3',4',5',6'-hexahydro-[2,4']bipyridinyl-3-yl}-isonicotinamide as follows: a solution of 2-ethyl-hexanoic acid (27 mg) in diethyl ether (1 ml) was added to a solution of 2-chloro-*N*-{1'-[(*E*)-3-(4-chloro-phenyl)-allyl]-6-trifluoromethyl-1',2',3',4',5',6'-hexahydro-[2,4']bipyridinyl-3-yl}-isonicotinamide (100 mg) in diethyl ether (4 ml). The mixture was stirred at ambient temperature for 30 minutes. The solvent was evaporated and the residue triturated with hexane to afford the title salt (53 mg) as a solid. M.p. 108-110°C.

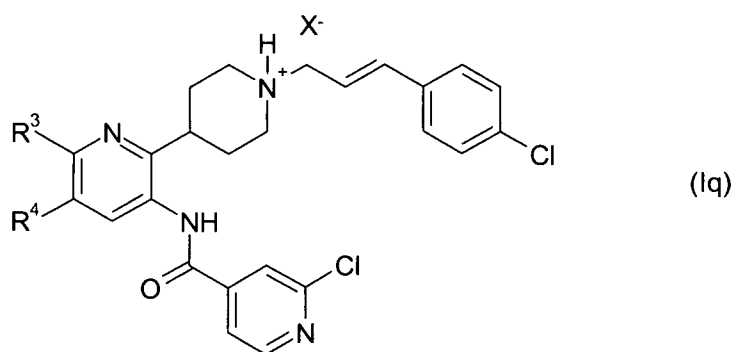
10

The following compounds were prepared according to procedures analogous to those described in Example 15:

15

Table Q:

Salts of formula (Iq) which are formed by protonation of the piperidine ring



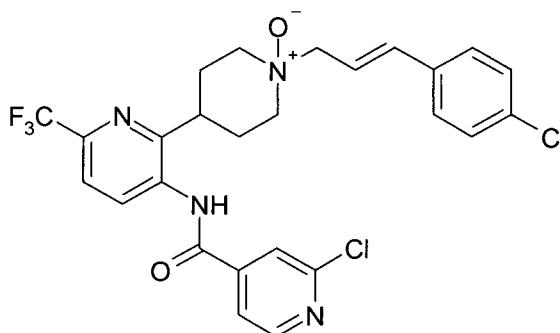
Comp No	R ³	R ⁴	HX	M.p.
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Comp No	R ³	R ⁴	HX	M.p.
Q1	-CF ₃	H	2-ethyl-hexanoic acid	108-110°C
Q2	-CF ₃	H	4-phenyl-butyrac acid	102-104°C
Q3	-CF ₃	H	2-chloro-6-fluoro-benzoic acid	138-140°C
Q4	-CF ₃	H	2-chloro-benzoic acid	143-146°C
Q5	-CF ₃	H	3,5-dimethoxy-benzoic acid	176-178°C
Q6	-CF ₃	H	4-phenoxy-butyrac acid	130-132°C
Q7	-CF ₃	H	(naphthalen-2-ylsulfanyl)-acetic acid	165-167°C
Q8	-CF ₃	H	2-hydroxy-propionic acid	156-158°C
Q9	-CF ₃	H	hydroxy-acetic acid	158-159°C
Q10	-CF ₃	H	9 <i>H</i> -xanthene-9-carboxylic acid	188-190°C
Q11	-CF ₃	H	phosphoric acid	135-137°C
Q12	-CF ₃	H	isobutyric acid	132-134°C
Q13	-CF ₃	H	(2-chloro-phenyl)-acetic acid	150-151°C
Q14	-CF ₃	H	thiophen-2-yl-acetic acid	103-105°C
Q15	-CF ₃	H	(<i>E</i>)-octadec-9-enoic acid	61-63°C
Q16	-CF ₃	H	3-hydroxy-2-hydroxymethyl-2-methyl-propionic acid	160-162°C
Q17	-CF ₃	H	2,6-dihydroxy-pyrimidine-4-carboxylic acid	185-187°C
Q18	-CF ₃	H	but-3-enoic acid	140-142°C
Q19	-CF ₃	H	1,3,4,5-tetrahydro-cyclohexane-carboxylic acid	139-140°C

Comp No	R ³	R ⁴	HX	M.p.
Q20	Cl	Cl	5-chloro-2-fluoro-benzoic acid	151-160°C
Q21	Cl	Cl	2-hydroxy-propionic acid	99-100°C
Q22	Cl	Cl	2,6-dihydroxy-pyrimidine-4-carboxylic acid	>250°C
Q23	Cl	Cl	2-ethyl-hexanoic acid	70-75°C
Q24	Cl	Cl	4-phenoxy-butyric acid	78-80°C
Q25	Cl	Cl	9H-xanthene-9-carboxylic acid	128-140°C
Q26	Cl	Cl	1,3,4,5-tetrahydro-cyclohexane-carboxylic acid	160-165°C
Q27	Cl	Cl	phosphoric acid	amorphous
Q28	Cl	Cl	hydroxy-acetic acid	162-165°C
Q29	Cl	Cl	3,5-dimethoxy-benzoic acid	104-113°C
Q30	Cl	Cl	2-chloro-benzoic acid	106-116°C
Q31	Cl	Cl	3-hydroxy-2-hydroxymethyl-2-methyl-propionic acid	194-214°C
Q32	Cl	Cl	(naphthalen-2-ylsulfanyl)-acetic acid	90-120°C
Q33	Cl	Cl	4-phenyl-butyric acid	amorphous
Q34	Cl	Cl	(2-chloro-phenyl)-acetic acid	amorphous
Q35	Cl	Cl	isobutyric acid	amorphous
Q36	Cl	Cl	(E)-octadec-9-enoic acid	amorphous
Q37	Cl	Cl	thiophen-2-yl-acetic acid	amorphous
Q38	Cl	Cl	but-3-enoic acid	160°C

Example 16

This example illustrates the preparation of 2-chloro-*N*-{1'-[(*E*)-3-(4-chloro-phenyl)-allyl]-6-trifluoromethyl-1',2',3',4',5',6'-hexahydro-[2,4']bipyridinyl-3-yl}-isonicotinamide *N*-oxide (Compound R1).

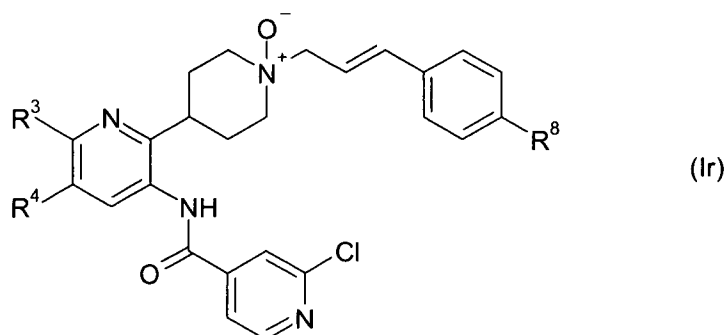


The title compound was obtained as follows: a solution of 2-chloro-*N*-{1'-[(*E*)-3-(4-chloro-phenyl)-allyl]-6-trifluoromethyl-1',2',3',4',5',6'-hexahydro-[2,4']bipyridinyl-3-yl}-isonicotinamide (300 mg) in methanol (6 ml) was treated with aqueous hydrogen peroxide (30% by weight, 190 mg) and the solution was stirred at 50°C for 4 hours. More aqueous hydrogen peroxide (30% by weight, 190 mg) was added and the solution stirred at 50°C for 16 hours. The reaction mixture was cooled to ambient temperature and the precipitate collected by filtration to afford the title compound as a white solid. M.p. 180-181°C. MS (ES+) 551/553 (MH⁺); ¹H NMR (400 MHz, MeOD) 1.8 (m, 2H), 2.8 (m, 2H), 3.4 (m, 4H), 4.1 (d, 2H), 6.6 (dt, 1H), 6.8 (d, 1H), 7.4 (d, 2H), 7.5 (d, 2H), 7.8 (d, 1H), 7.9 (d, 1H), 8.0 (m, 2H), 8.6 (d, 1H).

The following compound was prepared according to a procedure analogous to the one described in Example 16:

Table R:

N-oxides of formula (Ir) which are formed by oxidation of the piperidine ring

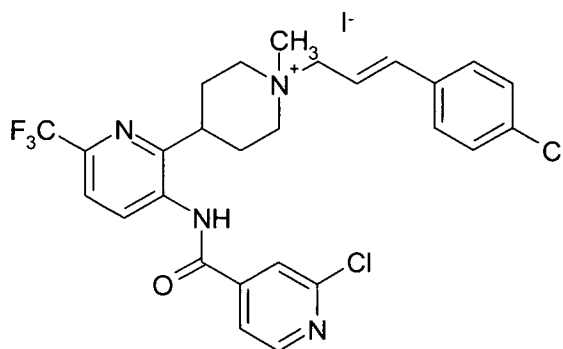


Comp No	R ³	R ⁴	R ⁸	M.p.
R1	-CF ₃	H	Cl	180-181°C
R2	Cl	Cl	Cl	174-177°C
R3	-CF ₃	H	-CF ₃	172-174°C
R4	Cl	-CF ₃	Br	153-155°C

5

Example 17

This example illustrates the preparation of 1'-[(E)-3-(4-chloro-phenyl)-allyl]-3-[(2-chloro-pyridine-4-carbonyl)-amino]-6-methyl-1',2',3',4',5',6'-hexahydro-[2,4']bipyridinyl-1'-ium iodide (Compound S1).



10

The title compound was obtained as follows: a solution of 2-chloro-*N*-{1'-[(E)-3-(4-chloro-phenyl)-allyl]-6-trifluoromethyl-1',2',3',4',5',6'-hexahydro-[2,4']bipyridinyl-3-yl}-isonicotinamide (Example 1, 200 mg) in tetrahydrofuran (100 ml) was treated with sodium hydride (55% in oil, 25 mg) for 30 minutes at ambient temperature then methyl iodide (106 mg) was added and the resulting solution stirred at 40°C for 30 minutes. The reaction mixture was cooled to ambient temperature and methanol (1ml) was added. Then the solution poured into water and the mixture extracted with ethyl acetate. The organic extract was

15

washed with water and then with aqueous sodium hydrogen carbonate (saturated). The organic layer was dried over sodium sulfate and concentrated *in vacuo* to afford the title compound as a solid. LCMS: retention time 1.44 min, (ES+) 549/551;

5

Biological examples

This Example illustrates the pesticidal/insecticidal properties of compounds of formula (I).

The tests were performed as follows:

10 *Spodoptera littoralis* (Egyptian cotton leafworm)

Cotton leaf discs were placed on agar in a 24-well microtiter plate and sprayed with test solutions at an application rate of 200 ppm. After drying, the leaf discs were infested with 5 L1 larvae. The samples were checked for mortality, feeding behavior, and growth regulation 3 days after treatment (DAT).

15 The following compounds gave at least 80% control of *Spodoptera littoralis*:

A1 to A38, B1 to B8, C1 to C16, D1 to D8, E1 to E11, F1 to F11, G1 to G3, H1, J1, K1, M1, M2, N1, O1 to O6, P1, Q1 to Q38, R1 to R4.

Heliothis virescens (Tobacco budworm):

20 Eggs (0-24 h old) were placed in 24-well microtiter plate on artificial diet and treated with test solutions at an application rate of 200 ppm (concentration in well 18 ppm) by pipetting. After an incubation period of 4 days, samples were checked for egg mortality, larval mortality and growth regulation.

The following compounds gave at least 80% control of *Heliothis virescens*:

25 A2 to A10, A12 to A31, A33 to A38, B1 to B8, C1 to C16, D1 to D8, E1 to E11, F1 to F10, G1 to G3, H1, J1, K1, M1, M2, N1, O1 to O6, P1, Q1 to Q38, R1 to R4.

Plutella xylostella (Diamond back moth):

30 A 24-well microtiter plate (MTP) with artificial diet was treated with test solutions at an application rate of 200 ppm (concentration in well 18 ppm) by pipetting. After drying, the MTP's were infested with L2 larvae (7-12 per well). After an incubation period of 6 days, samples were checked for larval mortality and growth regulation.

The following compounds gave at least 80% control of *Plutella xylostella*:

A2 to A9, A12 to A31, A33 to A38, B1 to B8, C1 to C16, D1 to D8, E1 to E11, F1 to F11, G1 to G3, H1, J1, K1, M1, M2, N1, O1 to O6, P1, Q1 to Q38, R1 to R4, S1.

5 *Diabrotica balteata* (Corn root worm):

A 24-well microtiter plate (MTP) with artificial diet was treated with test solutions at an application rate of 200 ppm (concentration in well 18 ppm) by pipetting. After drying, the MTP's were infested with larvae (L2) (6-10 per well). After an incubation period of 5 days, samples were checked for larval mortality, and growth regulation.

10 The following compounds gave at least 80% control of *Diabrotica balteata*:

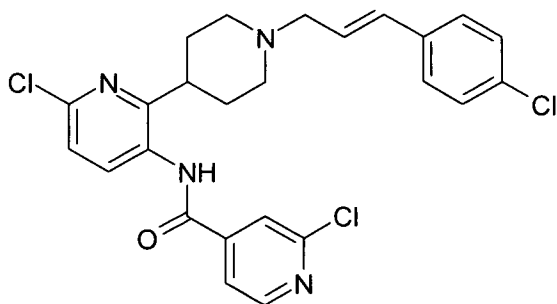
A6, A8, A9, A13 to A26, A28 to A30, A34, A35, A37, A38, B1 to B8, C1, C5 to C9, C11, C13, C15, C16, D1 to D6, D8, E2 to E5, E7, E9 to E11, F1 to F8, G1 to G3, M1, M2, N1, O2, O4, O5, O6, P1, Q1 to Q5, Q7 to Q15, Q17 to Q38, R1 to R3.

15

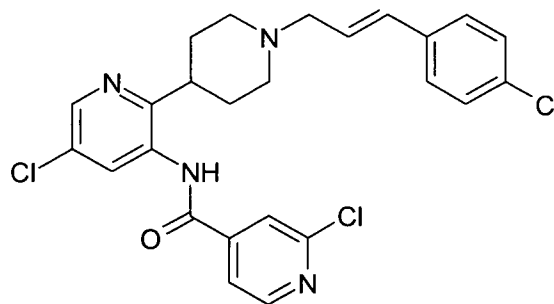
Comparative examples

This Example illustrates the pesticidal/insecticidal properties of compounds of formula (I) compared to Comparative Compound A and Comparative Compound B. Comparative Compound A and Comparative Compound B were disclosed in WO 2006/003494.

20



Comparative Compound A



Comparative Compound B

The tests were performed as follows:

Heliothis virescens (Tobacco budworm):

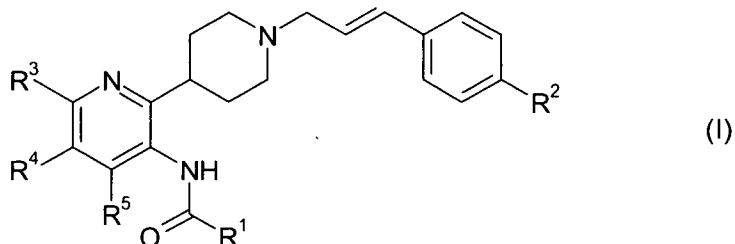
Fresh eggs (0-24 h old) on filterpaper were placed in petri dishes on top of a layer of artificial diet and treated with diluted test solutions by pipetting. After an incubation period of 6 days, samples were checked for larval mortality and growth regulation. The percentage of dead

5 larvae was assessed.

Examples	Concentration (ppm)			
	6	3	1.5	0.8
A-14	100	100	100	100
B-1	100	100	100	80
D-3	100	100	100	100
F-2	100	100	100	100
C-1	100	100	100	100
E-7	100	100	100	100
G-1	100	100	100	100
H-1	100	100	78	40
J-1	100	93	90	40
Comparative Compound A	93	70	50	30
Comparative Compound B	100	93	50	0

CLAIMS

1. A compound of formula (I)



5

wherein

R¹ is pyrid-4-yl optionally substituted by one to four substituents independently selected from halogen, C₁₋₃ alkyl or C₁₋₃ haloalkyl;

10 R² is hydrogen, halogen, C₁₋₄ haloalkyl or C₁₋₄ haloalkoxy;

R³ is trifluoromethyl, difluoromethyl or difluoromethoxy and R⁴ is hydrogen, fluoro or chloro, or

R³ is fluoro, chloro or bromo and R⁴ is fluoro, chloro or trifluoromethyl; and

R⁵ is hydrogen or halogen; or salts or *N*-oxides thereof.

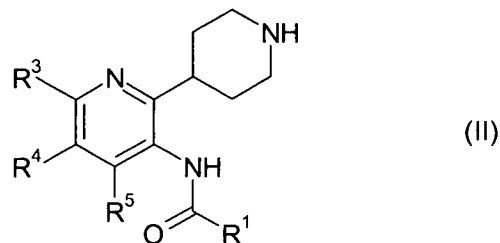
15

2. A compound according to claim 1 wherein R¹ is pyrid-4-yl optionally substituted by one to four substituents independently selected from fluoro, chloro, bromo, methyl, difluoromethyl, chlorodifluoromethyl or trifluoromethyl.

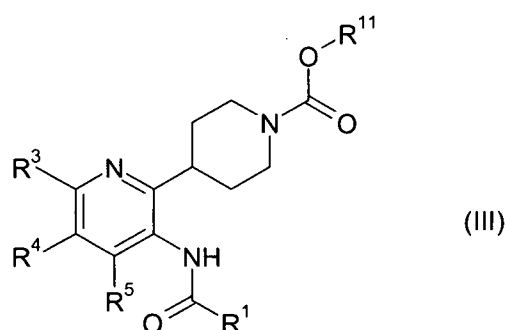
20 3. A compound according to claim 1 or claim 2 wherein R² is hydrogen, fluoro, chloro, bromo, trifluoromethyl, pentafluoroethyl, trifluoromethoxy, 2,2,2-trifluoroethoxy, or 1,1,2,2-tetrafluoroethoxy.

4. A compound according to any preceding claim wherein R⁵ is hydrogen, fluoro or
25 chloro.

5. A compound of formula (II)

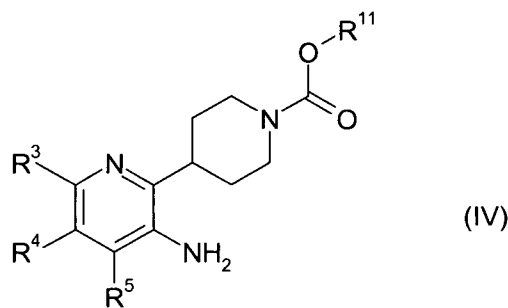


wherein R^1 , R^3 , R^4 and R^5 are defined as in claim 1; or
a compound of formula (III)



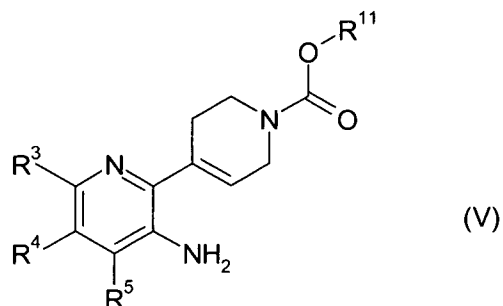
5

wherein R^{11} is C_1 - C_6 alkyl, C_1 - C_6 alkenyl or benzyl optionally substituted with C_1 - C_6 alkyl, C_1 - C_6 alkoxy or halogen; and R^1 , R^3 , R^4 and R^5 are defined as in claim 1; or
a compound of formula (IV)

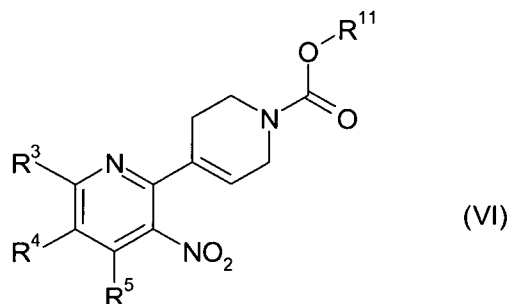


10 wherein R^{11} is C_1 - C_6 alkyl, C_1 - C_6 alkenyl, or benzyl optionally substituted with C_1 - C_6 alkyl, C_1 - C_6 alkoxy or halogen; and R^3 , R^4 and R^5 are defined as in claim 1, or R^3 and R^5 are hydrogen and R^4 is fluoro, chloro or trifluoromethyl; or

a compound of formula (V)



wherein R¹¹ is C₁-C₆ alkyl, C₁-C₆ alkenyl, or benzyl optionally substituted with C₁-C₆alkyl, C₁-C₆alkoxy or halogen; and R³, R⁴ and R⁵ are defined as in claim 1, or R³ and R⁵ are hydrogen and R⁴ is fluoro, chloro or trifluoromethyl, or a compound of formula (VI)



wherein R¹¹ is C₁-C₆ alkyl, C₁-C₆ alkenyl, or benzyl optionally substituted with C₁-C₆alkyl, C₁-C₆alkoxy or halogen; and R³, R⁴ and R⁵ are defined as in claim 1.

10

6. A method of combating and controlling insects, acarines, molluscs or nematodes which comprises applying to a pest, to a locus of a pest, or to a plant susceptible to attack by a pest an insecticidally, acaricidally, molluscicidally or nematocidally effective amount of a compound of formula (I) as defined in claim 1.

15

7. An insecticidal, acaricidal, molluscicidal or nematocidal composition comprising an insecticidally, acaricidally, molluscicidally or nematocidally effective amount of a compound of formula (I) as defined in claim 1.