

COMMONWEALTH OF AUSTRALIA

PATENTS ACT 1952-1969

DECLARATION IN SUPPORT OF A CONVENTION APPLICATION  
FOR A PATENT ~~OR A PATENT OF ADDITION~~

In support of the Convention application made by

ALEXANDER GALAT, a citizen of the United States of America, of 1950 South Ocean Drive, Hallandale, State of Florida, United States of America

for a patent / ~~patent of addition~~ / for an invention entitled:

I, Alexander Galat  
of 1950 South Ocean Drive, Hallandale, State of Florida, United States of America  
do solemnly and sincerely declare as follows:

1. I am the applicant for the patent. / ~~patent of addition.~~  
~~(or, in the case of an application by a body corporate)~~  
~~I am authorized by~~

~~the applicant for the patent / patent of addition to make this declaration on its behalf.~~

2. The basic application as defined by Section 141 of the Act was made in the United States of America on the 20 day of May 19 1986 by Alexander Galat

3. I am / ~~we are~~ the actual inventor of the invention referred to in the basic application.  
~~(or, where a person other than inventor is applicant)~~

~~I am / we are the actual inventor of the invention and the facts upon which I am / the said Company is entitled to make the application are as follows: The Applicant Company is the assignee of the said invention from the actual inventor~~

4. The basic application referred to in paragraph 2 of this Declaration was the first application made in a convention country in respect of the invention the subject of the application.

Declared at

this 27 day of December 1987

TO:  
THE COMMISSIONER OF PATENTS

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POTASSIUM ACETYL SALICYLATE COMPLEXES

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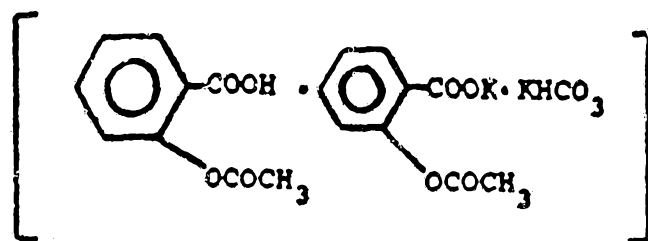
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(56) Prior Art Documents  
GB 29439  
US 1271862

(57) Claim

1. A chemical complex having the formula



5. A process for preparing a chemical complex according to claim 1, which comprises reacting about 1 mole of acetylsalicylic acid with about one-half mole of potassium carbonate in a major amount of organic solvent and a minor amount of water.

(11) AU-B-73098/87  
(10) 597366

-2-

11. A process for preparing the chemical complex according to claim 1, which comprises stirring together about 1 mole of acetylsalicylic acid with about 1 mole of potassium bicarbonate, about 200 mls of acetone and about 100 mls of water at a temperature in the range of 20-50°.

PCT

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(54) Title: COMPOSITION OF MATTER CONTAINING POTASSIUM ACETYLSALICYLATE AND USEFUL FOR PRODUCING SOLUTIONS OF POTASSIUM ACETYLSALICYLATE, AND PROCESS FOR PREPARATION

(57) Abstract

A substantially stable and relatively non-hygroscopic composition corresponding to substantially equimolar quantities of acetylsalicylic acid, potassium acetylsalicylate and potassium bicarbonate, which exhibits properties as a non-physical mixture, and process for preparing it.

This document contains the  
amendments made under  
Section 49.  
and is correct for printing.

-1-

COMPOSITION OF MATTER CONTAINING POTASSIUM  
ACETYLSALICYLATE AND USEFUL FOR PRODUCING SOLUTIONS OF  
POTASSIUM ACETYLSALICYLATE, AND PROCESS FOR  
PREPARATION

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5           Acetylsalicylic acid (aspirin) is a  
valuable drug in arthritis, inflammations, analgesia,  
and has other useful applications. It combines high  
effectiveness with low toxicity and is one of the  
least expensive drugs available.

10           Unfortunately, its acid character combined  
with low solubility (0.3%) causes problems for many  
users. The insoluble particles adhere to the stomach  
mucosae producing irritation and inflammation as a  
result of which a large number of users are intolerant  
15   to aspirin (The Lancet, 8/23/80, p. 410; 9/20/80,  
p. 610).

          In order to overcome this side-effect, a  
number of soluble neutral salts of acetylsalicylic  
acid have been prepared. Of these, sodium  
20   acetylsalicylate received most attention and is  
currently in commercial use (U.S. 2,211,485; U.S.  
3,064,038; U.S. 3,109,019; U.S. 3,985,792; German Pat.  
218,467; Ger. 270,326). This sodium salt is, however,  
difficult and expensive to prepare and, in addition,  
25   being very hygroscopic, is difficult to handle and  
keep stable. Minor amounts of contamination with  
moisture such as might normally occur in processing,  
packaging, or in the course of its use by consumers,  
produce a rapid and extensive decomposition with  
30   formation of acetic and salicylic acids, both of which  
are irritating to the stomach.

          Another approach to transform aspirin into a

-2-

neutral soluble form was to prepare mixtures of this acid with solid neutralizing compounds such as alkaline bicarbonates, carbonates and hydroxides. For reasons of high alkalinity, the latter two groups of compounds were unsuitable, and for practical purposes only alkaline metal bicarbonates could be considered. Of these mixtures, acetylsalicylic acid with sodium bicarbonate received most attention.

However, aspirin is incompatible with metal bicarbonates. This incompatibility is of both a physical and chemical nature. The physical deterioration manifests itself by the mixtures, which initially are in a dry loose powder condition, becoming on standing a sticky solid mass evolving carbon dioxide and producing an acetic acid odor. Obviously, such products thus become unsuitable for practical medicinal use.

The chemical deterioration results from internal chemical reactions between the two components of such mixtures and is evidenced by formation of salicylic and acetic acids, both diminishing the therapeutic effect of the product, and producing stomach irritation which the product was designed to eliminate.

Nevertheless, it was possible by use of certain special techniques to render such mixtures, especially aspirin and sodium bicarbonate, relatively stable and such products are in commercial use.

In order to prevent deterioration, particles of such mixtures are coated in order to prevent their intimate contact with each other. This operation is expensive and adds substantially to the cost of the product.

In general, without such special measures mixtures of aspirin with alkaline bicarbonates deteriorate very rapidly, sometimes in a matter of

days, with production of pressure in the container caused by formation of carbon dioxide.

5 However, with or without such special techniques, it has been found necessary to use an excess of biocarbonate in order to assure rapid and complete dissolution. In commercial products now on the market -- mostly all of them based on formation of sodium acetylsalicylate -- the presence of a large sodium content is detrimental to a  
10 number of users, particularly geriatrics.

To summarize, all previous methods to produce acetylsalicylic acid in a neutral water-soluble form suffer from various disadvantages. As pointed out above, sodium acetylsalicylate has received the most attention and is  
15 commercially available. Its disadvantage (as is the case with all metal salts of acetylsalicylic acid) is its hygroscopicity which eventually leads to decomposition. In the case of physical mixtures of acetylsalicylic acid with bicarbonates, the most studied composition is with sodium  
20 bicarbonate. As mentioned, excessively large amounts of the bicarbonate are required, increasing the undesirable sodium content to a high level.

In all cases, whether dealing with pre-formed salts of acetylsalicylic acid or with its mixtures with bicarbonates,  
25 operations are complicated, expensive, and lead to products of relatively high cost.

An object of the invention is to provide a chemical complex which is substantially stable, of low cost, and readily soluble in water with formation of a neutral  
30 solution of an aspirin salt.

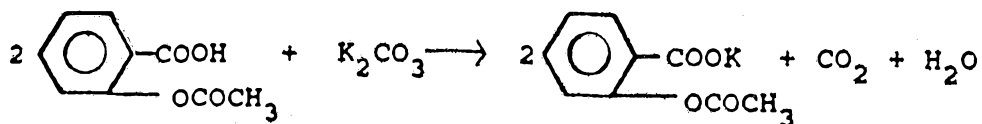
It is well-known that acetylsalicylic acid reacts with an equivalent amount of potassium carbonate in water to form neutral potassium acetyl-

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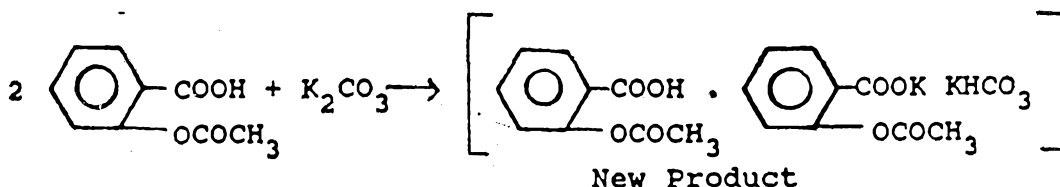
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salicylate (for example, Ann. 406, p. 241):



I have discovered, however, that when this interaction is conducted in presence of minor amounts of water, the following new and unexpected reaction takes place:



The unique and unexpected aspect of this novel chemical reaction is that in contrast to classical chemistry, where an acid reacting with a carbonate forms a salt and carbon dioxide, in the present case there is no formation of carbon dioxide and the product of the reaction is what is believed to be a chemical complex of unusual molecular structure.

The product of this reaction, which may be called a new chemical compound, adduct or complex accomplishes the objects of the present invention. It is a solid product, substantially stable, and of low cost; it readily dissolves in water with formation of a neutral solution of an aspirin salt, i.e. potassium acetylsalicylate.



In one embodiment of the invention, the chemical complex may be readily soluble in water; soluble in an amount of about 35 grams of said complex in 100 ml. methanol; and in an amount of about 13 grams of said complex in 100 mls. of acetone containing 10-15% by volume of water.

The complex may be prepared by reacting about 1 mole of acetylsalicylic acid with about one-half mole of potassium carbonate in a major amount of organic solvent and a minor amount of water. The reaction may be carried out in the presence of 45 to 75 ml. of water at a temperature in the range of 15° to 40°C.

In another embodiment, the process for preparing the chemical complex may comprise stirring together about 1 mole of acetylsalicylic acid with about 1 mole of potassium bicarbonate, about 200 mls. of acetone and about 100 mls. of water at a temperature in the range of 20-50°.

Preparation of this complex is illustrated by the following examples:

EXAMPLE 1

100 gm (0.55 Moles) of acetylsalicylic acid (mesh #40) 38 gm of potassium carbonate (0.27 Moles), and 32 ml of water were stirred for one hour at room temperature. To the resulting mixture was added 200 ml of acetone, and the stirring continued for another 15 minutes. The solid product was filtered, washed with a mixture of 8 ml of water and 32 ml of acetone, followed by anhydrous acetone. The product was dried



-5-

in the air, and finally in a vacuum dessicator over calcium chloride.

The yield was 94.5 gm (68.5% of the theory).

EXAMPLE 2

5           100 gm (0.55 Moles) of acetylsalicylic acid, (mesh #40) was stirred with 350 ml of acetone and to the resulting solution was added slowly with stirring a solution of 38 gm (0.27 Moles) of potassium carbonate in 32 ml of water.

10           The crystalline precipitate that was formed, was filtered, washed with acetone and air dried.

The yield was 108 gm (77.7% of the theory).

EXAMPLE 3

15           100 gm (0.55 Moles) of acetylsalicylic acid, (mesh #40) 38 gm (0.27 Moles) of potassium carbonate, and 32 ml of water were stirred for 1 hour. To the resulting mixture was added 300 ml of isopropanol, and the mixture stirred an additional 15 minutes. The solid product was filtered, washed with isopropanol, followed by an acetone wash and air-dried.

20           The yield was 106 gm (77% of the theory). This reaction was run with aspirin mesh #40 but other meshes or micronized aspirin may be used. The reaction may be faster with finer meshes.

EXAMPLE 4

25           50 gm (0.275 Moles) of acetylsalicylic acid (mesh #80) were stirred with 175 ml of acetone. The temperature of this mixture dropped to 15°C. and the acid went partially in solution. A solution of 19 gm  
30           (0.135 Moles) of potassium carbonate in 17 ml of water was added slowly, with stirring to the acid-acetone mixture. A crystalline precipitate formed while the temperature rose to 27°C. The mixture was cooled to 7-8°C., filtered, the solid washed with three portions  
35           of acetone, 25 ml each, and air-dried. The yield of the product was 61 gm (88% of the theory).

-7-

EXAMPLE 6

20 gm (0.11 Moles) of acetylsalicylic acid  
(mesh #80), 11.1 gm (0.11 Moles) of potassium  
bicarbonate, 20 ml of acetone and 5 ml of water were  
5 stirred together. The temperature of the mixture was  
brought gradually to 50°C. and maintained there until  
the evolution of carbon dioxide became negligible  
(about 15 minutes). There was added an additional 60  
ml of acetone, the mixture filtered and the solid  
10 washed with several portions of acetone, 25 ml each,  
an air-dried. The yield of the product was 9.6 gm  
(34.8% of the theory).

Process Parameters

Acetone and isopropanol are the preferred  
15 precipitants for the product of this invention. Other  
solvents may be used but are not as preferred for  
certain reasons. Lower alcohols are less suitable  
because of the product's considerable solubility in  
these solvents, particularly in presence of the water  
20 that was used for the reaction. Alcohols such as  
butanols, particularly t-butanol, may be used but have  
disadvantages of cost, difficulty of recovery and  
odor. The same objections hold for ketones higher  
than acetone. Solvents such as bifunctional alcohols  
25 and ethers ("Cellosolves") are, again, less suitable  
because of cost and difficulty in recovery.

Description of product and characteristics of its  
behavior

The product is a fine crystalline white  
30 powder, non-hygroscopic to about 80-85% relative  
humidity, readily soluble in water with evolution of  
carbon dioxide. It is very soluble in methanol (about  
35 gm in 100 ml), in acetone containing 10-15% of  
water (about 13 gm in 100 ml), insoluble in ketones  
35 and most organic solvents.

Melting point: The substance becomes wet at

-8-

about 115°C.; there is rapid evolution of gas at about 120°C., followed by re-solidification; at about 190-195°C. the product melts with formation of bubbles.

5           The stability of the compound of this invention was established by the standard accelerated aging procedure in which samples of the product are kept at 37 - 38°C. At this temperature, 3 months correspond to about 2 years at room temperature. In such tests  
10 with aspirin preparations, the percent free salicylate formed is usually taken as an index of the percent decomposition.

          With the compound of this invention, 3 months at 37 - 38°C. showed a free salicylate content of 2%, on  
15 the average, which was confirmed by an assay of 98%.

          In addition all samples remained odorless, clearly soluble in water, and in no case was pressure developed in the container (indicating an absence of carbon dioxide formation).

20           The chemical composition of the new compound was established as follows:

          The product was dissolved in water, and acetylsalicylic acid precipitated by hydrochloric acid. The acetylsalicylic acid content was found to  
25 be 71% (theory: 72%).

          The presence of acetylsalicylic acid and potassium acetylsalicylate in the molecule of the new compound was established by dissolving the compound in acetone containing about 15% by volume of water, and  
30 allowing the acetone to evaporate. Crystals which separated were filtered and dried and had a melting point of 168-170°C., were sparingly soluble in water, and contained, upon acidification, 88-89% of acetylsalicylic acid (theory: 90%). All these data  
35 are characteristic of the acid potassium acetylsalicylate (one mole acetylsalicylic acid - one mole potassium acetylsalicylate).

Presence of potassium bicarbonate in the filtrate from the preceding experiment was established by the usual analytical methods (potassium content, measurement of carbon dioxide produced by acidification as well as its water solubility and alkaline reaction).

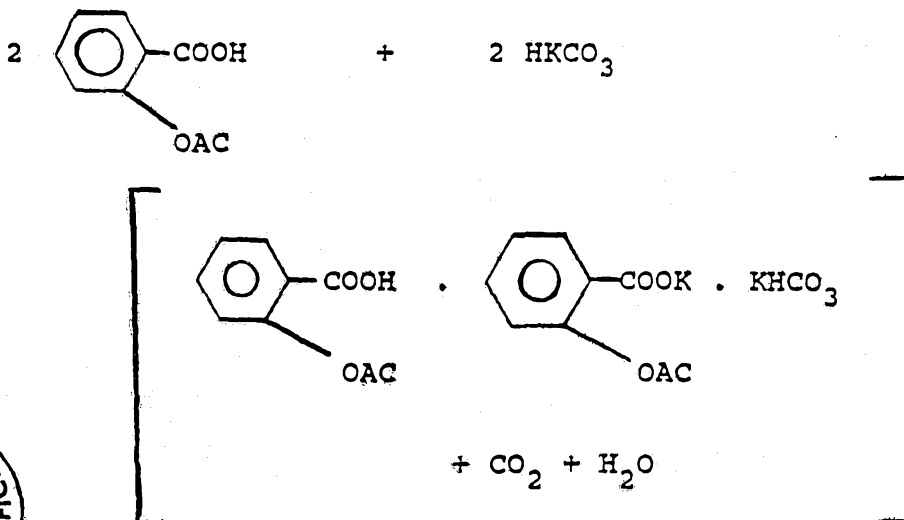
Finally, the composition was confirmed by dissolving the compound of this invention in water, and isolating and characterizing potassium acetylsalicylate di-hydrate by methods described in the literature.

Thus, 2 gram of the product were dissolved in 1 ml of water and to the slightly turbid solution was added 10 ml of acetone. The resulting clear solution was kept at  $-10^{\circ}\text{C}$ . overnight, the crystalline precipitate filtered, washed with acetone and air dried. The product had the melting point, solubility and all other characteristics of the potassium acetylsalicylate dihydrate.

The potassium content of the product of the present invention was 15.8% (Theory 15.9%).

The instant <sup>compound, adduct or complex</sup> ~~composition (compound, adduct or complex)~~ may also be prepared, for example, by additional methods; (see Example 6) such as:

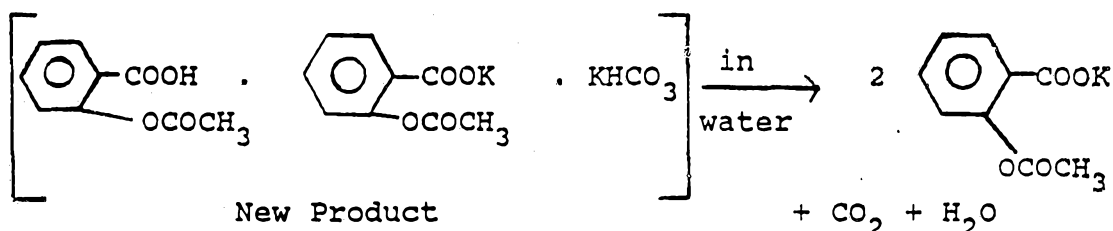
a reaction between aspirin and potassium bicarbonate:



-10-

The new <sup>product</sup> ~~composition~~ of this invention appears to be a chemical complex of which the fine structure and the bonding of its component molecules remains to be elucidated. It is stable in organic solvents, such as methanol, and in mixtures of solvents containing small amounts of water. This is evidenced by the fact that there is no formation of carbon dioxide and no precipitation of the components of the molecule which, individually, may be insoluble or sparingly soluble in such solvents (for example, methanol and acetone-water mixtures). Of course, when mentioning stability in this context, it must be kept in mind that in solvents such as methanol or solvents containing water, a trans-esterification and hydrolytic decomposition will in time inevitably take place.

In the presence of water, however, the compound readily dissociates into its components and a reaction producing potassium acetylsalicylate and carbon dioxide takes place:



COMPARISON OF PRODUCT WITH PHYSICAL MIXTURE OF  
PRODUCT COMPONENTS

An intimate mixture of equimolar amounts of acetylsalicylic acid, anhydrous potassium acetylsalicylate and potassium bicarbonate was prepared and used in these comparison experiments.

a. The effect of water.

Since the <sup>complex</sup> ~~composition~~ of this invention contains two water-soluble moieties (potassium acetylsalicylate and potassium bicarbonate) and one nearly insoluble (acetylsalicylic acid) it could have been expected that on addition of water a mere



-11-

physical mixture would separate into its soluble and insoluble parts. This indeed proved to be the case as the following experiment shows:

5 One gram of the physical mixture was stirred with 10 ml of water and the insoluble portion was filtered, washed with water and dried. It had the melting point of 135°-136°C., which was not depressed by the admixture of an authentic sample of acetylsalicylic acid. The melting point of the latter  
10 given in the literature is 135°C.

Under identical conditions the product of the present invention rapidly dissolves in water giving a clear solution free of insoluble matter.

b. The effect of ambient moisture.

15 Since one of the moieties of the product of the present invention is highly hygroscopic (potassium acetylsalicylate absorbs moisture from the air with the formation of di-hydrate), a physical mixture containing this ingredient should exhibit the same  
20 property. This proved to be the case. The physical mixture of equimolar amounts of the three compounds exposed to the air of 45% Relative humidity gained 5-6% in weight. Calculated: 6.1%.

By contrast, the product of this invention  
25 under the same conditions showed no gain in weight. This indicates that in the product of this invention the strongly hygroscopic potassium acetylsalicylate is chemically (or otherwise) bound and has lost the property of forming a hydrate in the presence of  
30 moisture.

c. The effect of treatment with acetone.

Since one of the moieties of the product of this invention (acetylsalicylic acid) is very soluble in acetone, and another one (potassium  
35 acetylsalicylate) is somewhat soluble also, while the third (potassium bicarbonate) is almost completely insoluble, it was expected that acetone would extract a

-1.2-

substantial amount of soluble materials from the physical mixture. This, in fact, was the case, as the following experiment shows.

5 One gram of the physical mixture was shaken with 10 ml of acetone and the insoluble portion filtered, washed with acetone and dried. It weighed 0.45 g, indicating that 0.55 g went into solution. The latter was evaporated to dryness and the crystalline residue was found to weigh 0.47 g., melting point 10 125-130°C. (acetylsalicylic acid: 135°C.). The crystals were washed with water to remove any potassium acetylsalicylate, which raised the melting point to 135°C. However the melt did not become clear until 170°C. indicating the presence of some acid potassium acetylsalicylate (melting point 170°C.). 15 Obviously, the extracted potassium acetylsalicylate interacted with the extracted acetylsalicylic acid to form partly the acid salt.

The acetone-insoluble portion (0.45 gm) was soluble in water without evolution of carbon dioxide, 20 indicating that all acetylsalicylic acid was extracted, as was expected, and the solid consisted of potassium acetylsalicylate and potassium bicarbonate.

On the other hand, when 1 g of the product of the present invention was similarly treated with 10 25 ml of acetone the insoluble residue was 1 g, showing that it contained no acetone-soluble portion, in contrast to the physical mixture of the components. It was readily soluble in water with evolution of carbon dioxide and had all other characteristics of the product of this invention.

30 This experiment, again, indicates that the product of this invention is not a physical mixture.

d. Solubility experiments with organic solvents.

The product of this invention is soluble in methanol to the extent of about 35 g in 100 ml. Now, 35 35 gm of the product has a potassium bicarbonate

-13-

content of 7 gm. Yet, the solubility of potassium bicarbonate itself in 100 ml of methanol is practically nil (0.1 gm in 100 ml of methanol remains almost all undissolved). Thus, the 7 gm of potassium bicarbonate which is held in solution in 100 ml of methanol must be chemically (or otherwise) bound.

Similarly, it was found that 100 mls of a mixture of 200 ml of acetone and 32 ml of water will dissolve 30 gm of the product of this invention. This amount contains 6 gm of potassium bicarbonate, yet the solubility of potassium bicarbonate in this mixture is less than 1 gm, when tested alone.

Thus, experimental evidence precludes the possibility that the product of this invention is a physical mixture composed of acetylsalicylic acid, potassium acetylsalicylate and potassium bicarbonate and strongly suggests that its three compounds are chemically (or otherwise) bound in equimolecular proportions.

Nevertheless, consideration was given to the possibility that it was a physical mixture of two compounds: acid potassium acetylsalicylate (acetylsalicylic acid . potassium acetylsalicylate) and potassium bicarbonate. However, the evidence provided by the solubility experiments with organic solvents cited above precludes also this possibility. This is supported by the following additional evidence:

35 gm of the product, corresponding to 28 gm of the acid salt, is soluble in 100 ml of methanol. Yet, when tested alone, only 6.5 gm of the acid salt is soluble in this amount of methanol.

Similarly, a mixture of 200 ml of acetone and 32 ml of water dissolves 30 gm of the product, which corresponds to 24 gm of the acid salt. Yet, when tested alone, this salt is practically insoluble in this solvent mixture.

e. Melting point profiles

Melting point behavior of physical mixtures of equimolar amounts of components and that of the product of this invention are given below. (Mixture #1: acetylsalicylic acid-potassium acetylsalicylate-potassium bicarbonate. Mixture #2: acid potassium acetylsalicylate-potassium bicarbonate).

	<u>Temperature ° (C)</u>	<u>Mixture #1</u>	<u>Mixture #2</u>	<u>Product</u>
	115°		wet	wet
5				
10	120°	wet	wet	rapid, massive evolution of gas followed by re-solidification
15				
20	135-140°	partial, turbid melt		
	145°		sl.melting	
	150°-155°	clear melt	clear melt	
25	170°	no change, very slow formation of bubbles	no change, very slow formation of bubbles	
	190°			melts, rises, bubbles
30	195-6°			clear melt

-15-

The most significant difference in the melting behavior is the rapid, massive evolution of gas which occurs at 120°C. with the product of this invention, as well as the resolidification and melting at 195-196°C., both of which are absent in the physical mixtures of the components.

The experimental evidence presented above strongly supports the view that the product of this invention is a chemical compound, rather than a physical mixture. However, whether the product of this invention is a compound, a complex or an adduct, or even a physical coprecipitate of the components, is of course, immaterial insofar as its useful storage properties, solubilities, and medicinal value is concerned.

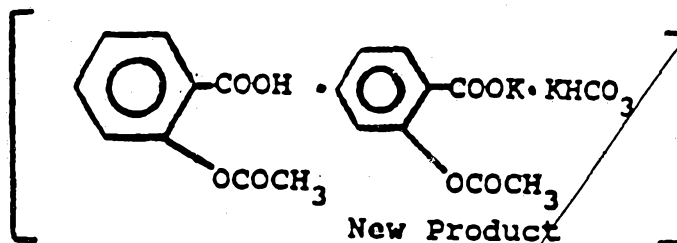
Whereas the use of acetylsalicylic acid (aspirin) in arthritis, inflammations and analgesia is well known, it is of interest to mention that recent large-scale clinical studies show it to be an effective agent in preventing strokes. It is also of interest to mention that similar studies indicate that potassium, also, is effective in preventing strokes, although the mechanism of its action is different from that of acetylsalicylic acid. They thus complement each other and the combination of these two pharmacological effects in a single chemical molecule, such as in the product of this invention, is of considerable potential value. Further clinical studies may reveal synergism. Needless to add, strokes are one of the major causes of mortality in humans.

This invention provides, for the first time, a stable, relatively non-hygroscopic and a low cost product which offers potassium acetylsalicylate for practical commercial use in the management of arthritis, inflammations, analgesia and other afflictions for which acetylsalicylic acid (aspirin) is normally used.

C L A I M S

1. A substantially stable and relatively non-hygroscopic composition corresponding to substantially equimolar quantities of acetylsalicylic acid, potassium acetylsalicylate and potassium bicarbonate, which exhibits properties as a non physical mixture.

2. A composition comprising the formula



3. The composition according to claim 1, which is readily soluble in water; is soluble in an amount of about 35 grams of composition in 100 ml. methanol; and in an amount of about 13 grams of composition in 100 mls of acetone containing 10-15% by volume of water.

4. The composition according to claim 1, which has a melting point profile substantially as follows: becomes wet at about 115°C., rapid evolution of gas at about 120°C., followed by resolidification, and melting with evolution of gas at about 190 to 195°C.

5. The composition as in claim 4, which is non-hygroscopic up to 80-85% relative humidity.

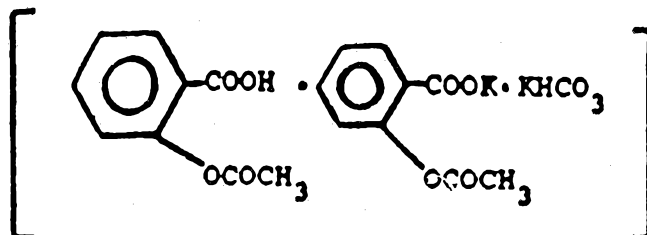
6. The composition according to claim 2, which has a melting point profile substantially as follows: becomes wet at about 115°C., rapid evolution of gas at about 120°C., followed by resolidification, and melting with evolution of gas at about 190 to 195°C.

7. The composition as in claim 2, which is non-hygroscopic up to 80-85% relative humidity.

8. A process for preparing the composition according to claim 1, which comprises (a) reacting about 1 mole of ~~acetylsalicylic acid with about one-half mole of potassium~~

The claims defining the invention are as follows:

1. A chemical complex having the formula



2. A chemical complex according to claim 1, which is readily soluble in water; is soluble in an amount of about 35 grams of said complex in 100 ml. methanol; and in an amount of about 13 grams of said complex in 100 mls of acetone containing 10-15% by volume of water.

3. A chemical complex according to claim 1 or 2, which has a melting point profile substantially as follows: becomes wet at about 115°C., rapid evolution of gas at about 120°C., followed by resolidification, and melting with evolution of gas at 190 to 195°C.

4. A chemical complex according to any one of the previous claims, which is non-hygroscopic at up to 80-85% relative humidity.

5. A process for preparing a chemical complex according to claim 1, which comprises reacting about 1 mole of acetylsalicylic acid with about one-half mole of potassium carbonate in a major amount of organic solvent and a minor amount of water.

6. A process according to claim 5, wherein the reaction is carried out in the presence of 45 to 75 ml. of water at a temperature in the range of 15° to 40°C.

7. A process according to claim 5 or 6, in which said organic solvent is selected from the group consisting of a lower alkanol of 1 to 4 carbon atoms and acetone and mixtures of these.

8. A process according to claim 5 or 6, in which said organic solvent is acetone.

9. A process according to claim 5 or 6, in which said organic solvent is isopropanol.

10. A process according to any of claims 5-9, wherein



said reaction mixture is cooled after the reaction.

11. A process for preparing the chemical complex according to claim 1, which comprises stirring together about 1 mole of acetylsalicylic acid with about 1 mole of potassium bicarbonate, about 200 mls of acetone and about 100 mls of water at a temperature in the range of 20-50°.

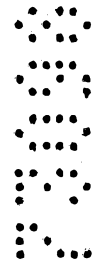
12. A chemical complex according to claim 1, substantially as herein described with reference to any one of the Examples.

13. A process for preparing a chemical complex according to claim 1, substantially as herein described with reference to any one of the Examples.

14. A chemical complex when prepared by a process according to any one of claims 5-11 and 13.

DATED this 8th day of MARCH 1990

ALEXANDER GALAT  
By their Patent Attorneys  
GRIFFITH HACK & CO.



# INTERNATIONAL SEARCH REPORT

International Application No PCT/US87/00922

<b>I. CLASSIFICATION OF SUBJECT MATTER</b> (If several classification symbols apply, indicate all) <sup>3</sup>		
According to International Patent Classification (IPC) or to both National Classification and IPC IPC(4): C07C 69/017, 51/41; A61K 31/22; A61L 9/04 U.S.C L: 560/143; 514/163,165; 424/43,44		
<b>II. FIELDS SEARCHED</b>		
Minimum Documentation Searched <sup>4</sup>		
Classification System	Classification Symbols	
U.S.	560/143; 514/163,165; 424/43,44	
Documentation Searched other than Minimum Documentation to the Extent that such Documents are Included in the Fields Searched <sup>4</sup>		
<b>III. DOCUMENTS CONSIDERED TO BE RELEVANT</b> <sup>14</sup>		
Category <sup>5</sup>	Citation of Document, <sup>16</sup> with indication, where appropriate, of the relevant passages <sup>17</sup>	Relevant to Claim No. <sup>18</sup>
A	GB, A, 29,439 (RICHTER) 28 April 1909, See the entire document.	1-16
A	US, A, 1,271,862 (GERNGROSS ET AL) 27 February 1917, see page 1, page 2, lines 1-41 and 111-115 and page 3, lines 27-73.	1-16
<p><sup>5</sup> Special categories of cited documents:</p> <p>"A" document defining the general state of the art which is not considered to be of particular relevance</p> <p>"E" earlier document but published on or after the international filing date</p> <p>"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)</p> <p>"O" document referring to an oral disclosure, use, exhibition or other means</p> <p>"P" document published prior to the International filing date but later than the priority date claimed</p> <p>"T" later document published after the International filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention</p> <p>"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step</p> <p>"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.</p> <p>"4" document member of the same patent family</p>		
<b>IV. CERTIFICATION</b>		
Date of the Actual Completion of the International Search <sup>1</sup>		Date of Mailing of this International Search Report <sup>2</sup>
15 July 1987		23 JUL 1987
International Searching Authority <sup>1</sup>		Signature of Authorized Officer <sup>20</sup>
ISA/US		<i>Patricia M. Scott</i> Patricia M. Scott