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(54) Title: GAMING CHIP AND METHOD OF MANUFACTURING

(57) Abstract: Gaming chips, for example, poker chips, comprise an inner metal coin provided with at least one aperture thereethrough, and a plastic casing including a first plastic casing portion extending around a perimeter of the inner metal coin and a second plastic casing portion extending through the aperture and over opposite faces of the inner metal coin. The gaming chips may be manufactured using injection molding techniques.
INTERNATIONAL SEARCH REPORT

A. CLASSIFICATION OF SUBJECT MATTER
IPC: A63F 3/00(2006.01)

USPC: 273/288
According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED
Minimum documentation searched (classification system followed by classification symbols)
U.S.: 273/288

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

<table>
<thead>
<tr>
<th>Category</th>
<th>Citation of document, with indication, where appropriate, of the relevant passages</th>
<th>Relevant to claim No.</th>
</tr>
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<tbody>
<tr>
<td>Y</td>
<td>US 3,933,932 A (GRAVES) 04 May 1976 (04.05.1976), see entire document.</td>
<td>1-18</td>
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Further documents are listed in the continuation of Box C.

See patent family annex.

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