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(54) Title: COMPOSITION AND METHOD FOR TREATING PLANTS WITH EXOGENOUS CHEMICALS

(57) Abstract

Methods and compositions are disclosed wherein exogenous chemicals are applied to plants to generate a desired biological response. One embodiment of the present invention is a plant treatment composition that comprises an exogenous chemical and a first excipient substance. The first excipient substance is an amphiphilic quaternary ammonium compound or mixture of such compounds, having the formula: $R^8-W_a-X-Y_b-(CH_2)_n-N^+(R^9)(R^{10})(R^{11})T^-$, wherein R^8 represents the hydrophobic moiety and is a hydrocarbyl or haloalkyl group having from about 6 to about 22 carbon atoms, W and Y are independently O or NH, a and b are independently 0 or 1 but at least one of a and b is 1, X is CO, SO or SO₂, n is 2 to 4, R^9 , R^{10} and R^{11} are independently C₁₋₄alkyl, and T is a suitable anion.

COMPOSITION AND METHOD FOR TREATING PLANTS WITH
EXOGENOUS CHEMICALS

BACKGROUND OF THE INVENTION

5 This invention relates to formulations and methods for enhancing the efficacy of exogenous chemicals used in treating plants. An exogenous chemical, as defined herein, is any chemical substance, whether naturally or synthetically derived, which (a) has biological activity or is capable of releasing in a plant an ion, moiety or derivative which has biological activity, and (b) is applied to a plant with the intent or result that the chemical substance or its biologically active ion, moiety or derivative enter living
10 cells or tissues of the plant and elicit a stimulatory, inhibitory, regulatory, therapeutic, toxic or lethal response in the plant itself or in a pathogen, parasite or feeding organism present in or on the plant. Examples of exogenous chemical substances include, but are not limited to, chemical pesticides (such as herbicides, algicides, fungicides, bactericides, viricides, insecticides, aphicides, miticides, nematocides, molluscicides, and the like), plant growth regulators, fertilizers and nutrients, gametocides, defoliant, desiccants, mixtures thereof, and the like.

15 Exogenous chemicals, including foliar-applied herbicides, have at times been formulated with surfactants, so that when water is added, the resulting sprayable composition is more easily and effectively retained on the foliage (e.g., the leaves or other photosynthesizing organs) of plants. Surfactants can also bring other benefits, including improved contact of spray droplets with a waxy leaf
20 surface and, in some cases, improved penetration of the accompanying exogenous chemical into the interior of leaves. Through these and perhaps other effects, surfactants have long been known to increase the biological effectiveness of herbicide compositions, or other compositions of exogenous chemicals, when added to or included in such compositions. Thus, for example, the herbicide glyphosate (N-phosphonomethylglycine) has been formulated with surfactants such as polyoxyalkylene-type surfactants
25 including, among other surfactants, polyoxyalkylene alkylamines. Commercial formulations of glyphosate herbicide marketed under the trademark ROUNDUP® have been formulated with a surfactant composition based on such a polyoxyalkylene alkylamine, in particular a polyethoxylated tallowamine, this surfactant composition being identified as MON 0818. Surfactants have generally been combined with glyphosate or other exogenous chemicals either in a commercial concentrate (herein referred to as a
30 "coformulation"), or in a diluted mixture that is prepared from separate compositions, one comprising an exogenous chemical (e.g. glyphosate) and another comprising surfactant, prior to use in the field (i.e., a tank mix).

35 Various combinations of exogenous chemicals and surfactants or other adjuvants have been tested in the past. In some instances, the addition of a particular surfactant has not produced uniformly positive or negative changes in the effect of the exogenous chemical on the plant (e.g., a surfactant that

may enhance the activity of a particular herbicide on certain weeds may interfere with, or antagonize, the herbicidal efficacy on another weed species).

Some surfactants tend to degrade fairly rapidly in aqueous solutions. As a result, surfactants that exhibit this property can only be used effectively in tank mixes (i.e., mixed with the other ingredients in solution or dispersion in the tank soon before spraying is to occur), rather than being coformulated in an aqueous composition with the other ingredients in the first instance. This lack of stability, or inadequate shelf-life, has hindered the use of certain surfactants in some exogenous chemical formulations.

Other surfactants, though chemically stable, are physically incompatible with certain exogenous chemicals, particularly in concentrate coformulations. For example, most classes of nonionic surfactant, including polyoxyethylene alkylether surfactants, do not tolerate solutions of high ionic strength, as for example in a concentrated aqueous solution of a salt of glyphosate. Physical incompatibility can also lead to inadequate shelf-life. Other problems that can arise from such incompatibility include the formation of aggregates large enough to interfere with commercial handling and application, for example by blocking spray nozzles.

Another problem that has been observed in the past is the effect of environmental conditions on uptake of an exogenous chemical composition into foliage of a plant. For example, conditions such as temperature, relative humidity, presence or absence of sunlight, and health of the plant to be treated, can affect the uptake of a herbicide into the plant. As a result, spraying exactly the same herbicidal composition in two different situations can result in different herbicidal control of the sprayed plants.

One consequence of the above-described variability is that often a higher rate of herbicide per unit area is applied than might actually be required in that situation, in order to be certain that adequate control of undesired plants will be achieved. For similar reasons, other foliar-applied exogenous chemicals are also typically applied at significantly higher rates than needed to give the desired biological effect in the particular situation where they are used, to allow for the natural variability that exists in efficiency of foliar uptake. A need therefore exists for compositions of exogenous chemicals that, through more efficient uptake into plant foliage, allow reduced use rates.

Many exogenous chemicals are commercially packaged as a liquid concentrate that contains a significant amount of water. The packaged concentrate is shipped to distributors or retailers. Ultimately the packaged concentrate ends up in the hands of an end user, who further dilutes the concentrate by adding water in accordance with label instructions on the package. The dilute composition thus prepared is then sprayed on plants.

A significant portion of the cost of such packaged concentrates is the cost of transporting the concentrate from the manufacturing site to the location where the end user purchases it. Any liquid concentrate formulation that contained relatively less water and thus more exogenous chemical would reduce the cost per unit amount of exogenous chemical. However, one important limit on the ability of the manufacturer to increase the loading of the exogenous chemical in the concentrate is the stability of

that formulation. With some combinations of ingredients, a limit will be reached at which any further reduction of water content in the concentrate will cause it to become unstable (e.g., to separate into discrete layers), which may make it commercially unacceptable.

Accordingly, a need exists for improved formulations of exogenous chemicals, particularly herbicides, that are stable, effective, less sensitive to environmental conditions, and permit the use of reduced amounts of exogenous chemical to achieve the desired biological effect in or on plants. A need also exists for stable liquid concentrate formulations of exogenous chemicals that contain less water and more exogenous chemical than prior art concentrates.

SUMMARY OF THE INVENTION

The present invention relates to novel methods and compositions wherein exogenous chemicals are applied to plants to generate a desired biological response.

One embodiment of the present invention is a plant treatment composition that comprises (a) an exogenous chemical, and (b) a first excipient substance. The first excipient substance is an amphiphilic quaternary ammonium compound or mixture of such compounds, having the formula



wherein R^8 represents the hydrophobic moiety and is a hydrocarbyl or haloalkyl group having from about 6 to about 22 carbon atoms, W and Y are independently O or NH, a and b are independently 0 or 1 but at least one of a and b is 1, X is CO, SO or SO_2 , n is 2 to 4, R^9 , R^{10} and R^{11} are independently C_{1-4} alkyl, and T is a suitable anion. R^8 in one particular embodiment is hydrocarbyl having about 12 to about 18 carbon atoms. R^8 can also be fluorinated. In one specific embodiment, R^8 is perfluorinated, and preferably has about 6 to about 12 carbon atoms. Suitable agriculturally acceptable anions T include hydroxide, chloride, bromide, iodide, sulfate, phosphate and acetate. In one particularly preferred embodiment, R^8 is saturated perfluoroalkyl having about 6 to about 12 carbon atoms, X is CO or SO_2 , Y is NH, a is 0, b is 1, n is 3, R^9 , R^{10} and R^{11} are methyl, and T is selected from the group consisting of chloride, bromide and iodide.

An "excipient substance" as that term is used in this patent is any substance other than an exogenous chemical and water that is added to the composition. "Excipient substances" include inert ingredients, although an excipient substance useful in the present invention does not have to be devoid of biological activity. "Amphiphilic" means having at least one polar, water-soluble head group which is hydrophilic and at least one water-insoluble organic tail which is hydrophobic, contained within the same molecule.

The first excipient substance is present in the composition in an adjuvant amount, i.e. an amount sufficient to provide visibly improved biological effectiveness of the exogenous chemical by comparison with a composition lacking the first excipient substance, and the exogenous chemical is present in the composition in an amount sufficient to provide biological effect in the presence of said adjuvant amount of the first excipient substance. "Visibly improved" in the present context means that, in a side-by-side

comparison, a difference in biological effectiveness in favor of the composition of the invention would be evident to an experienced technician in the art relating to the particular class of exogenous chemical being applied; for example a weed scientist in the case where the exogenous chemical is a herbicide.

A wide variety of exogenous chemicals can be used in the compositions and methods of the present invention. A preferred class is foliar-applied exogenous chemicals, i.e. exogenous chemicals that are normally applied post-emergence to foliage of plants. A preferred subclass of foliar-applied exogenous chemicals is those that are water-soluble. By "water-soluble" in this context is meant having a solubility in distilled water at 25°C greater than about 1% by weight.

Especially preferred water-soluble exogenous chemicals are salts that have an anion portion and a cation portion. In one embodiment of the invention, at least one of the anion and cation portions is biologically active and has a molecular weight of less than about 300. Particular examples of such exogenous chemicals where the cation portion is biologically active are paraquat, diquat and chlormequat. More commonly it is the anion portion that is biologically active.

Another preferred subclass of exogenous chemicals is those that exhibit systemic biological activity in the plant. Within this subclass, an especially preferred group of exogenous chemicals is N-phosphonomethylglycine and its herbicidal derivatives. N-phosphonomethylglycine, often referred to by its common name glyphosate, can be used in its acid form, but is more preferably used in the form of a salt. Any water-soluble salt of glyphosate can be used in the practice of this invention. Some preferred salts include the sodium, potassium, ammonium, mono-, di-, tri- and tetra-C₁₋₄-alkylammonium, mono-, di- and tri-C₁₋₄-alkanolammonium, mono-, di- and tri-C₁₋₄-alkylsulfonium and sulfoxonium salts. The ammonium, monoisopropylammonium and trimethylsulfonium salts of glyphosate are especially preferred. Mixtures of salts can also be useful in certain situations.

In one preferred embodiment, the weight/weight ratio of the first excipient substance to the exogenous chemical is between about 1:3 and about 1:100.

Compositions of the present invention can be used in methods of treating plants. Foliage of a plant is contacted with a biologically effective amount of the composition. "Contacting" in this context means placing the composition on the foliage.

A composition of the present invention comprising an exogenous chemical and a first excipient substance as described above can have a number of different physical forms. For example, the composition can further comprise water in an amount effective to make the composition a dilute aqueous composition ready for application to foliage of a plant. Such a composition typically contains about 0.02 to about 2 percent by weight of the exogenous chemical, but for some purposes can contain up to about 10 percent by weight or even more of the exogenous chemical.

Alternatively, the composition can be a shelf-stable concentrate composition comprising the exogenous chemical substance in an amount of about 10 to about 90 percent by weight. Such shelf-stable concentrates can be, for example, (1) a solid composition comprising the exogenous chemical

substance in an amount of about 30 to about 90 percent by weight, such as a water-soluble or water-dispersible granular formulation, or (2) a composition that further comprises a liquid diluent, wherein the composition comprises the exogenous chemical substance in an amount of about 10 to about 60 percent by weight. In this latter embodiment, it is especially preferred for the exogenous chemical substance to be water-soluble and present in an aqueous phase of the composition in an amount of about 15 to about 45 percent by weight of the composition. In particular, such a composition can be, for example, an aqueous solution concentrate or an emulsion having an oil phase. If it is an emulsion, it can more specifically be, for example, an oil-in-water emulsion, a water-in-oil emulsion, or a water-in-oil-in-water multiple emulsion.

As described above, one embodiment of the invention is a sprayable composition that comprises an exogenous chemical, an aqueous diluent, and a first excipient substance. The term "spray composition" is sometimes used herein to mean a sprayable composition.

In a related embodiment of the invention, a concentrate composition is provided which, upon dilution, dispersion or dissolution in water forms the sprayable composition just described. The concentrate composition contains a reduced amount of the aqueous diluent, or, in a particular embodiment, is a dry composition having less than about 5% water by weight. Typically a concentrate composition of the invention contains at least about 10% by weight of the exogenous chemical, preferably at least about 15%.

In one embodiment of the invention, the composition further comprises a second excipient substance which is a liposome-forming material. One class of liposome-forming material is an amphiphilic compound or mixture of such compounds, preferably having two hydrophobic moieties, each of which is a saturated alkyl or acyl chain having from about 8 to about 22 carbon atoms. The amphiphilic compound or mixture of such compounds having said two hydrophobic moieties with about 8 to about 22 carbon atoms preferably constitutes from about 40 to 100 percent by weight of all amphiphilic compounds having two hydrophobic moieties present in the liposome-forming material. Preferably the liposome-forming material has a hydrophilic head group comprising a cationic group. More preferably, the cationic group is an amine or ammonium group.

In a preferred embodiment of the invention, the second excipient substance comprises a liposome-forming compound having a hydrophobic moiety comprising two independently saturated or unsaturated hydrocarbyl groups R^1 and R^2 each independently having about 7 to about 21 carbon atoms. A number of subclasses of such liposome-forming compounds are known.

One subclass has the formula



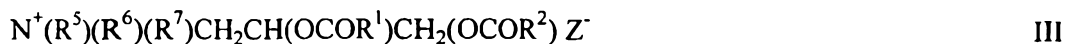
wherein R^3 and R^4 are independently hydrogen, C_{1-4} alkyl or C_{1-4} hydroxyalkyl and Z is a suitable anion.

A second subclass has the formula



wherein R^5 , R^6 and R^7 are independently hydrogen, C_{1-4} alkyl or C_{1-4} hydroxyalkyl and Z is a suitable anion.

A third subclass has the formula



wherein R^5 , R^6 , R^7 and Z are as defined above.

A fourth subclass has the formula



wherein R^5 , R^6 , and R^7 are as defined above.

Compounds of formulas I-IV will have the indicated formulas in an acid medium, for example at a pH of 4 and may have the same formulas at other pH's as well. It should be understood, however, that compositions of the present invention are not limited to use at a pH of 4.

It is preferred that about 40-100 percent of the R^1 and R^2 groups present in the second excipient substance are saturated straight chain alkyl groups having about 7 to about 21 carbon atoms. Examples of suitable agriculturally acceptable anions Z include hydroxide, chloride, bromide, iodide, sulfate, phosphate and acetate.

In all of the above subclasses of liposome-forming substances, the hydrophilic moiety comprises a cationic group, specifically an amine or ammonium group. The compound as a whole is in some cases cationic (as in I, II and III) and in some cases neutral (as in IV). Where the amine group is quaternary, it behaves as a cationic group independently of pH. Where the amine group is secondary or tertiary, it behaves as a cationic group when protonated, i.e. in an acid medium, for example at a pH of 4.

Other subclasses of liposome-forming substances having two hydrophobic chains each comprising a C_{7-21} hydrocarbyl group can also be used as the second excipient substance in compositions of the invention. While substances having a cationic group in the hydrophilic moiety are preferred, nonionic or anionic substances can be used if desired.

In another embodiment, the second excipient substance is a phospholipid selected from the group consisting of di- C_{8-22} -alkanoylphosphatidylcholines and di- C_{8-22} -alkanoylphosphatidylethanolamines. In a particular preferred embodiment, the first excipient substance is a dipalmitoyl or distearoyl ester of phosphatidylcholine or a mixture thereof.

Aqueous compositions of the present invention can comprise supramolecular aggregates formed from the first and/or second excipient substances. In one preferred embodiment, the second excipient substance is a vesicle-forming amphiphilic substance, such as a vesicle-forming lipid, and when the substance is dispersed in water the majority (greater than 50% by weight, preferably greater than 75% by weight) of the second excipient substance is present as vesicles or liposomes. In another preferred embodiment the second excipient substance is present as bilayers or multilamellar structures which are not organized as vesicles or liposomes. Compositions of the present invention can also include, without limitation, colloidal systems such as emulsions (water/oil, oil/water, or multiple, e.g., water/oil/water),

foams, microemulsions, and suspensions or dispersions of microparticulates, nanoparticulates, or microcapsules. Compositions of the invention can include more than one type of aggregate or colloidal system; examples include liposomes or vesicles dispersed in a microemulsion, and compositions having characteristics of both emulsions and suspensions, e.g. suspo-emulsions. The present invention also encompasses any formulation, which may or may not contain a significant amount of water, that on dilution in an aqueous medium forms such colloidal systems, and/or systems comprising vesicles, liposomes, bilayers or multilamellar structures, so long as the other requirements stipulated herein are met.

The weight ratio of each of the first and second excipient substances to the exogenous chemical preferably is between about 1:3 and about 1:100. We have been surprised by the high level of biological effectiveness, specifically herbicidal effectiveness of a glyphosate composition, exhibited at such low ratios of such excipient substances to exogenous chemical. Higher ratios can also be effective but are likely to be uneconomic in most situations and increase the risk of producing an antagonistic effect on effectiveness of the exogenous chemical. The low amounts of excipient substances present in preferred compositions of the present invention permit high cost-effectiveness by comparison with prior art compositions showing similar effectiveness. It is surprising that the enhancement of biological activity that has been observed when using the present invention can be achieved with the addition of relatively small amounts of such excipient substances.

In any of the above particular embodiments, the exogenous chemical and/or first excipient substance can be encapsulated within or associated with aggregates (e.g., liposomes) formed by the second excipient substance, but do not necessarily have to be so encapsulated or associated. "Associated" in this context means bound to or at least partly intercalated in some fashion in a vesicle wall, as opposed to being encapsulated. In yet another embodiment of the invention where the second excipient substance forms liposomes, the exogenous chemical and/or first excipient substance is not encapsulated in or associated with the liposomes at all. Although the present invention does not exclude the possibility of so encapsulating or associating the exogenous chemical, a presently preferred dilute sprayable liposomal composition encapsulates less than 5% by weight of the exogenous chemical that is present in the overall composition. Another dilute sprayable liposomal embodiment of the present invention has no substantial amount (i.e., less than 1% by weight) of the exogenous chemical encapsulated in the liposomes. As a droplet of such a liposomal composition dries on foliage of a plant, the proportion of the exogenous chemical that is encapsulated in the liposomes may change.

An alternative embodiment is a composition that does not itself comprise an exogenous chemical, but is intended for application to a plant in conjunction with or as a carrier for the application of an exogenous chemical. This composition comprises a first excipient substance and may further comprise a second excipient substance as described above. Such a composition may be sprayable, in which case it also comprises an aqueous diluent, or it may be a concentrate, requiring dilution, dispersion

or dissolution in water to provide a sprayable composition. Thus, this embodiment of the invention can be provided as a stand-alone product and applied to a plant, diluted as appropriate with water, simultaneously with the application of an exogenous chemical (for example in tank mix with the exogenous chemical), or before or after the application of the exogenous chemical, preferably within about 96 hours before or after application of the exogenous chemical.

The compositions and methods of the present invention have a number of advantages. They provide enhanced biological activity of exogenous chemicals in or on plants in comparison with prior formulations, either in terms of greater ultimate biological effect, or obtaining an equivalent biological effect while using a reduced application rate of exogenous chemical. Certain herbicide formulations of the present invention can avoid antagonism that has been observed in some prior art herbicide formulations, and can minimize quick production of necrotic lesions on leaves that in some situations hinder overall translocation of herbicide in the plant. Certain herbicide compositions of the invention modify the spectrum of activity of the herbicide across a range of plant species. For example, certain formulations of the present invention containing glyphosate can provide good herbicidal activity against broadleaf weeds while not losing any herbicidal effectiveness on narrowleaf weeds. Others can enhance herbicidal effectiveness on narrowleaf weeds to a greater extent than on broadleaf weeds. Still others can have enhanced effectiveness which is specific to a narrow range of species or even a single species.

Another advantage of the present invention is that it employs relatively small amounts of the first and second excipient substances in relation to the amount of exogenous chemical employed. This makes the compositions and methods of the present invention relatively inexpensive, and also tends to reduce instability problems in specific compositions where one or both excipient substances are physically incompatible with the exogenous chemical.

Further, compositions of the present invention are less sensitive in some instances to environmental conditions such as relative humidity at the time of application to the plant. Also, the present invention allows the use of smaller amounts of herbicides or other pesticides, while still obtaining the required degree of control of weeds or other undesired organisms.

DESCRIPTION OF ILLUSTRATIVE EMBODIMENTS

Examples of exogenous chemical substances that can be included in compositions of the present invention include, but are not limited to, chemical pesticides (such as herbicides, algicides, fungicides, bactericides, viricides, insecticides, aphicides, miticides, nematocides, molluscicides and the like), plant growth regulators, fertilizers and nutrients, gametocides, defoliants, desiccants, mixtures thereof and the like. In one embodiment of the invention, the exogenous chemical is polar.

A preferred group of exogenous chemicals are those that are normally applied post-emergence to the foliage of plants, i.e. foliar-applied exogenous chemicals.

Some exogenous chemicals useful in the present invention are water-soluble, for example salts that comprise biologically active ions, and also comprise counterions, which may be biologically inert or

relatively inactive. A particularly preferred group of these water-soluble exogenous chemicals or their biologically active ions or moieties are systemic in plants, that is, they are to some extent translocated from the point of entry in the foliage to other parts of the plant where they can exert their desired biological effect. Especially preferred among these are herbicides, plant growth regulators and nematocides, particularly those that have a molecular weight, excluding counterions, of less than about 300. More especially preferred among these are exogenous chemical compounds having one or more functional groups selected from amine, carboxylate, phosphonate and phosphinate groups.

Among such compounds, an even more preferred group are herbicidal or plant growth regulating exogenous chemical compounds having at least one of each of amine, carboxylate, and either phosphonate or phosphinate functional groups. Salts of N-phosphonomethylglycine are examples of this group of exogenous chemicals. Further examples include salts of glufosinate, for instance the ammonium salt (ammonium DL-homoalanin-4-yl (methyl) phosphinate).

Another preferred group of exogenous chemicals which can be applied by the method of the invention are nematocides such as those disclosed in U.S. Patent No. 5,389,680, the disclosure of which is incorporated herein by reference. Preferred nematocides of this group are salts of 3,4,4-trifluoro-3-butenic acid or of N-(3,4,4-trifluoro-1-oxo-3-butenyl)glycine.

Exogenous chemicals which can usefully be applied by the method of the present invention are normally, but not exclusively, those which are expected to have a beneficial effect on the overall growth or yield of desired plants such as crops, or a deleterious or lethal effect on the growth of undesirable plants such as weeds. The method of the present invention is particularly useful for herbicides, especially those that are normally applied post-emergence to the foliage of unwanted vegetation.

Herbicides which can be applied by the method of the present invention include but are not limited to any listed in standard reference works such as the "Herbicide Handbook," Weed Science Society of America, 1994, 7th Edition, or the "Farm Chemicals Handbook," Meister Publishing Company, 1997 Edition. Illustratively these herbicides include acetanilides such as acetochlor, alachlor and metolachlor, aminotriazole, asulam, bentazon, bialaphos, bipyridyls such as paraquat, bromacil, cyclohexenones such as clethodim and sethoxydim, dicamba, diflufenican, dinitroanilines such as pendimethalin, diphenylethers such as acifluorfen, fomesafen and oxyfluorfen, fatty acids such as C₉₋₁₀ fatty acids, fosamine, flupoxam, glufosinate, glyphosate, hydroxybenzonitriles such as bromoxynil, imidazolinones such as imazaquin and imazethapyr, isoxaben, norflurazon, phenoxies such as 2,4-D, phenoxypropionates such as diclofop, fluazifop and quizalofop, picloram, propanil, substituted ureas such as fluometuron and isoproturon, sulfonylureas such as chlorimuron, chlorsulfuron, halosulfuron, metsulfuron, primisulfuron, sulfometuron and sulfosulfuron, thiocarbamates such as triallate, triazines such as atrazine and metribuzin, and triclopyr. Herbicidally active derivatives of any known herbicide are also within the scope of the present invention. A herbicidally active derivative is any compound which is a minor structural modification, most commonly but not restrictively a salt or ester, of a known

herbicide. These compounds retain the essential activity of the parent herbicide, but may not necessarily have a potency equal to that of the parent herbicide. These compounds may convert to the parent herbicide before or after they enter the treated plant. Mixtures or coformulations of a herbicide with other ingredients, or of more than one herbicide, may likewise be employed.

5 An especially preferred herbicide is N-phosphonomethylglycine (glyphosate), a salt, adduct or ester thereof, or a compound which is converted to glyphosate in plant tissues or which otherwise provides glyphosate ion. Glyphosate salts that can be used according to this invention include but are not restricted to alkali metal, for example sodium and potassium, salts; ammonium salt; alkylamine, for example dimethylamine and isopropylamine, salts; alkanolamine, for example ethanolamine, salts; 10 alkylsulfonium, for example trimethylsulfonium, salts; sulfoxonium salts; and mixtures thereof. The herbicidal compositions sold by Monsanto Company as ROUNDUP® and ACCORD® contain the monoisopropylamine (IPA) salt of N-phosphonomethylglycine. The herbicidal compositions sold by Monsanto Company as ROUNDUP® Dry and RIVAL® contain the monoammonium salt of N-phosphonomethylglycine. The herbicidal composition sold by Monsanto Company as ROUNDUP® 15 Geoforce contains the monosodium salt of N-phosphonomethylglycine. The herbicidal composition sold by Zeneca as TOUCHDOWN® contains the trimethylsulfonium salt of N-phosphonomethylglycine. The herbicidal properties of N-phosphonomethylglycine and its derivatives were first discovered by Franz, then disclosed and patented in U.S. Patent 3,799,758, issued March 26, 1974. A number of herbicidal salts of N-phosphonomethylglycine were patented by Franz in U.S. Patent 4,405,531, issued September 20, 1983. The disclosures of both of these patents are hereby incorporated by reference.

Because the commercially most important herbicidal derivatives of N-phosphonomethylglycine are certain salts thereof, the glyphosate compositions useful in the present invention will be described in more detail with respect to such salts. These salts are well known and include ammonium, IPA, alkali metal (such as the mono-, di-, and trisodium salts, and the mono-, di-, and tripotassium salts), and 25 trimethylsulfonium salts. Salts of N-phosphonomethylglycine are commercially significant in part because they are water soluble. The salts listed immediately above are highly water soluble, thereby allowing for highly concentrated solutions that can be diluted at the site of use. In accordance with the method of this invention as it pertains to glyphosate herbicide, an aqueous solution containing a herbicidally effective amount of glyphosate and other components in accordance with the invention is 30 applied to foliage of plants. Such an aqueous solution can be obtained by dilution of a concentrated glyphosate salt solution with water, or dissolution or dispersion in water of a dry (e.g. granular, powder, tablet or briquette) glyphosate formulation.

Exogenous chemicals should be applied to plants at a rate sufficient to give the desired biological effect. These application rates are usually expressed as amount of exogenous chemical per unit area 35 treated, e.g. grams per hectare (g/ha). What constitutes a "desired effect" varies according to the standards and practice of those who investigate, develop, market and use a specific class of exogenous

chemicals. For example, in the case of a herbicide, the amount applied per unit area to give 85% control of a plant species as measured by growth reduction or mortality is often used to define a commercially effective rate.

Herbicidal effectiveness is one of the biological effects that can be enhanced through this invention. "Herbicidal effectiveness," as used herein, refers to any observable measure of control of plant growth, which can include one or more of the actions of (1) killing, (2) inhibiting growth, reproduction or proliferation, and (3) removing, destroying, or otherwise diminishing the occurrence and activity of plants.

The herbicidal effectiveness data set forth herein report "inhibition" as a percentage following a standard procedure in the art which reflects a visual assessment of plant mortality and growth reduction by comparison with untreated plants, made by technicians specially trained to make and record such observations. In all cases, a single technician makes all assessments of percent inhibition within any one experiment or trial. Such measurements are relied upon and regularly reported by Monsanto Company in the course of its herbicide business.

The selection of application rates that are biologically effective for a specific exogenous chemical is within the skill of the ordinary agricultural scientist. Those of skill in the art will likewise recognize that individual plant conditions, weather and growing conditions, as well as the specific exogenous chemical and formulation thereof selected, will affect the efficacy achieved in practicing this invention. Useful application rates for exogenous chemicals employed can depend upon all of the above conditions. With respect to the use of the method of this invention for glyphosate herbicide, much information is known about appropriate application rates. Over two decades of glyphosate use and published studies relating to such use have provided abundant information from which a weed control practitioner can select glyphosate application rates that are herbicidally effective on particular species at particular growth stages in particular environmental conditions.

Herbicidal compositions of glyphosate or derivatives thereof are used to control a very wide variety of plants worldwide. Such compositions can be applied to a plant in a herbicidally effective amount, and can effectively control one or more plant species of one or more of the following genera without restriction: Abutilon, Amaranthus, Artemisia, Asclepias, Avena, Axonopus, Borreria, Brachiaria, Brassica, Bromus, Chenopodium, Cirsium, Commelina, Convolvulus, Cynodon, Cyperus, Digitaria, Echinochloa, Eleusine, Elymus, Equisetum, Erodium, Helianthus, Imperata, Ipomoea, Kochia, Lolium, Malva, Oryza, Ottochloa, Panicum, Paspalum, Phalaris, Phragmites, Polygonum, Portulaca, Pteridium, Pueraria, Rubus, Salsola, Setaria, Sida, Sinapis, Sorghum, Triticum, Typha, Ulex, Xanthium, and Zea.

Particularly important species for which glyphosate compositions are used are exemplified without limitation by the following:

Annual broadleaves:
velvetleaf (*Abutilon theophrasti*)

pigweed (*Amaranthus* spp.)
buttonweed (*Borreria* spp.)
oilseed rape, canola, indian mustard, etc. (*Brassica* spp.)
commelina (*Commelina* spp.)
5 filaree (*Erodium* spp.)
sunflower (*Helianthus* spp.)
morningglory (*Ipomoea* spp.)
kochia (*Kochia scoparia*)
mallow (*Malva* spp.)
10 wild buckwheat, smartweed, etc. (*Polygonum* spp.)
purslane (*Portulaca* spp.)
russian thistle (*Salsola* spp.)
sida (*Sida* spp.)
wild mustard (*Sinapis arvensis*)
15 cocklebur (*Xanthium* spp.)

Annual narrowleaves:

wild oat (*Avena fatua*)
carpetgrass (*Axonopus* spp.)
20 downy brome (*Bromus tectorum*)
crabgrass (*Digitaria* spp.)
barnyardgrass (*Echinochloa crus-galli*)
goosegrass (*Eleusine indica*)
annual ryegrass (*Lolium multiflorum*)
25 rice (*Oryza sativa*)
ottochloa (*Ottochloa nodosa*)
bahiagrass (*Paspalum notatum*)
canarygrass (*Phalaris* spp.)
foxtail (*Setaria* spp.)
30 wheat (*Triticum aestivum*)
corn (*Zea mays*)

Perennial broadleaves:

mugwort (*Artemisia* spp.)
35 milkweed (*Asclepias* spp.)
canada thistle (*Cirsium arvense*)

field bindweed (*Convolvulus arvensis*)

kudzu (*Pueraria* spp.)

Perennial narrowleaves:

5 brachiaria (*Brachiaria* spp.)

bermudagrass (*Cynodon dactylon*)

yellow nutsedge (*Cyperus esculentus*)

purple nutsedge (*C. rotundus*)

quackgrass (*Elymus repens*)

10 lalang (*Imperata cylindrica*)

perennial ryegrass (*Lolium perenne*)

guineagrass (*Panicum maximum*)

dallisgrass (*Paspalum dilatatum*)

reed (*Phragmites* spp.)

15 johnsongrass (*Sorghum halepense*)

cattail (*Typha* spp.)

Other perennials:

horsetail (*Equisetum* spp.)

20 bracken (*Pteridium aquilinum*)

blackberry (*Rubus* spp.)

gorse (*Ulex europaeus*)

Thus, the method of the present invention, as it pertains to glyphosate herbicide, can be useful on
25 any of the above species.

Effectiveness in greenhouse tests, usually at exogenous chemical rates lower than those normally effective in the field, is a proven indicator of consistency of field performance at normal use rates. However, even the most promising composition sometimes fails to exhibit enhanced performance in individual greenhouse tests. As illustrated in the Examples herein, a pattern of enhancement emerges
30 over a series of greenhouse tests; when such a pattern is identified this is strong evidence of biological enhancement that will be useful in the field.

Compositions of the present invention comprise as a first excipient substance one or more cationic surfactant compounds having formula V above. In compounds of formula V, R⁸ unless perfluorinated preferably has from about 12 to about 18 carbon atoms. R⁸ is preferably perfluorinated, in
35 which case it preferably has from about 6 to about 12 carbon atoms. Preferably n is 3. R⁹ groups are preferably methyl.

Sulfonylamino compounds of formula V are especially preferred. Suitable examples include 3-(((heptadecafluorooctyl)sulfonyl)amino)-N,N,N-trimethyl-1-propaminium iodide, available for example as Fluorad FC-135 from 3M Company, and the corresponding chloride. It is believed that Fluorad FC-754 of 3M Company is the corresponding chloride.

5 Fluoro-organic surfactants such as the cationic types falling within formula V belong to a functional category of surfactants known in the art as "superspreaders" or "superwetters". As a class "superspreaders" or "superwetters" are very effective in reducing surface tension of aqueous compositions containing relatively low concentrations of these surfactants. In many applications fluoro-organic surfactants can substitute for organosilicone surfactants which are likewise "superspreaders" or
10 "superwetters". An example is found in European patent application 0 394 211 which discloses that either organosilicone or fluoro-organic surfactants can be used interchangeably in solid granular formulations of pesticides to improve dissolution rate.

Two major problems have limited interest in "superspreaders" and "superwetters" by formulators of exogenous chemicals such as pesticides. The first is high unit cost. The second is that although
15 surfactants of this functional category can enhance performance of an exogenous chemical on some species, for example by assisting penetration of the exogenous chemical into the interior of leaves via stomata, they can be antagonistic, sometimes severely so, to performance of the same exogenous chemical on other species.

Surprisingly, a subclass of fluoro-organic surfactants has now been found to be essentially non-
20 antagonistic at concentrations which nevertheless provide useful adjuvant effects. This subclass comprises cationic fluoro-organic surfactants of formula V and others having a property profile in common with those of formula V. The lack of antagonism makes this subclass very different from other fluoro-organic "superspreaders" or "superwetters". Further, it has been found that these non-antagonistic fluoro-organic surfactants can be useful at concentrations low enough to be cost-effective. Data in the
25 Examples herein for compositions comprising Fluorad FC-135 or Fluorad FC-754 illustrate the unexpected properties of this subclass.

Derivatives of Fluorad FC-754, herein described as "FC-acetate" and "FC-salicylate," have been prepared by the following procedure. (1) The solvent in a sample of Fluorad FC-754 is gently
evaporated off by heating in a glass beaker at 70-80°C, to leave a solid residue. (2) The solid residue is
30 allowed to cool to room temperature. (3) A 1 g aliquot of the residue is placed in a centrifuge tube and dissolved in 5 ml isopropanol. (4) A saturated solution of potassium hydroxide (KOH) is prepared in isopropanol. (5) This solution is added drop by drop to the solution of FC-754 residue; this results in formation of a precipitate and addition of KOH solution continues until no further precipitate forms. (6) The tube is centrifuged at 4000 rpm for 5 minutes. (7) More KOH solution is added to check if
35 precipitation is complete; if not, the tube is centrifuged again. (8) The supernatant is decanted into another glass tube. (9) A saturated solution of acetic acid (or salicylic acid) is prepared in isopropanol.

(10) This solution is added to the supernatant in an amount sufficient to lower pH to 7. (11) Isopropanol is evaporated from this neutralized solution by heating at 60°C until completely dry. (12) The residue (either the acetate or salicylate salt) is dissolved in a suitable amount of water and is then ready for use.

Compositions of the present invention can optionally comprise a second excipient substance which is one or more amphiphilic liposome-forming substances. These include various lipids of synthetic, animal, or plant origin, including phospholipids, ceramides, sphingolipids, dialkyl surfactants, and polymeric surfactants. A variety of these materials are known to those skilled in the art, and are commercially available. Lecithins are particularly rich in phospholipids and can be derived from a number of plant and animal sources. Soybean lecithin is one particular example of a relatively inexpensive commercially available material that includes such substances.

Many other substances have been described which can be used to form liposomes; the present invention includes compositions comprising any such liposome-forming substances, so long as other requirements set out above are met, and use of such compositions for enhancing biological effectiveness of exogenous chemicals applied to foliage of plants. For example, US Patent No. 5,580,859, incorporated here by reference, discloses liposome-forming substances having a cationic group, including N-(2,3-di-(9-(Z)-octadecenyl)-prop-1-yl)-N,N,N-trimethylammonium chloride (DOTMA) and 1,2-bis(oleoyloxy)-3-(trimethylammonio)propane (DOTAP). Liposome-forming substances which are not themselves cationic, but do contain a cationic group as part of the hydrophilic moiety, include for example dioleoylphosphatidylcholine (DOPC) and dioleoylphosphatidylethanolamine (DOPE). Liposome-forming substances that do not contain a cationic group include dioleoylphosphatidylglycerol (DOPG). Any of these liposome-forming substances can be used with or without the addition of cholesterol.

Cationic liposome-forming substances having a hydrophobic moiety comprising two hydrocarbon chains are accompanied by a counterion (anion), identified as Z in formulas I, II and III above. Any suitable anion can be used, including agriculturally acceptable anions such as hydroxide, chloride, bromide, iodide, sulfate, phosphate and acetate. In a specific embodiment where the exogenous chemical has a biologically active anion, that anion can serve as the counterion for the liposome-forming substance. For example, glyphosate can be used in its acid form together with the hydroxide of a cationic liposome-forming substance such as a compound of formula I.

Compounds of formula I known in the art to be liposome-forming include distearyltrimethylammonium chloride and bromide (also known in the art as DODAC and DODAB respectively). Compounds of formula II known in the art to be liposome-forming include DOTMA referenced above and dimyristoxypropyldimethylhydroxyethylammonium bromide (DMRIE). Compounds of formula III known in the art to be liposome-forming include dioleoyloxy-3-(dimethylammonio)propane (DODAP) and DOTAP referenced above. Compounds of formula IV known in the art to be liposome-forming include DOPC and DOPE, both referenced above.

In many liposome-forming substances known in the art, the hydrophobic hydrocarbyl chains are unsaturated, having one or more double bonds. Particularly commonly used in the pharmaceutical art are dioleyl or dioleoyl compounds. A potential problem with these is that in an oxidizing environment they become oxidized at the site of the double bond. This can be inhibited by including in the formulation an antioxidant such as ascorbic acid. Alternatively the problem can be avoided by use of liposome-forming substances wherein a high proportion of the hydrophobic hydrocarbyl chains are fully saturated. Thus in a preferred embodiment of the invention, R¹ and R² in formulas I-IV are independently saturated straight-chain alkyl groups. Particularly preferred compositions use liposome-forming substances in which R¹ and R² are both palmityl (cetyl) or palmitoyl or, alternatively, are both stearyl or stearoyl groups.

Phospholipids, because of their low cost and favorable environmental properties, are particularly favored among liposome-forming substances in the method and compositions of the invention. Vegetable lecithins, such as soybean lecithin, have successfully been used in accordance with the invention. The phospholipid content of the lecithin product can range from about 10% to close to 100%. While acceptable results have been obtained with crude lecithin (10-20% phospholipid), it is generally preferred to use lecithin that is at least partially de-oiled, so that the phospholipid content is in the region of about 45% or more. Higher grades, such as 95%, provide excellent results but the much higher cost is unlikely to be justified for most applications.

The phospholipid component of lecithin, or any phospholipid composition used in the present invention, may comprise one or more phosphatides of natural or synthetic origin. Each of these phosphatides is generally a phosphoric ester that on hydrolysis yields phosphoric acid, fatty acid(s), polyhydric alcohol and, typically, a nitrogenous base. A phosphatide component may be present in a partially hydrolyzed form, *e.g.* as phosphatidic acid. Suitable phosphatides include, without limitation, phosphatidylcholine, hydrogenated phosphatidylcholine, phosphatidylinositol, phosphatidylserine, phosphatidic acid, phosphatidylglycerol, phosphatidylethanolamine, N-acyl phosphatidylethanolamine, and mixtures of any of these.

In vegetable lecithins a high proportion of the hydrophobic hydrocarbyl chains of the phospholipid compounds are typically unsaturated. One preferred embodiment of compositions in accordance with the present invention comprises both saturated phospholipid and unsaturated phospholipid, with the weight ratio of saturated phospholipid to unsaturated phospholipid being greater than about 1:2. In various particularly preferred embodiments, (1) at least 50% by weight of the phospholipids are di-C₁₂₋₂₂-saturated alkanoyl phospholipid, (2) at least 50% by weight of the phospholipids are di-C₁₆₋₁₈-saturated alkanoyl phospholipid, (3) at least 50% by weight of the phospholipids are distearoyl phospholipid, (4) at least 50% by weight of the phospholipids are dipalmitoyl phospholipid, or (5) at least 50% by weight of the phospholipids are distearoyl phosphatidylcholine, dipalmitoyl phosphatidylcholine, or a mixture thereof. Higher proportions of

saturated alkanoyl phospholipids are generally found in lecithins of animal origin, such as for example egg yolk lecithin, than in vegetable lecithins.

Phospholipids are known to be chemically unstable, at least in acid media, where they tend to degrade to their lyso-counterparts. Thus where phospholipids rather than more stable liposome-forming substances are used, it is usually preferable to adjust the pH of the composition upward. In the case of glyphosate compositions, the pH of a composition based on a mono-salt such as the monoisopropylammonium (IPA) salt is typically around 5 or lower. When phospholipids are used as the first excipient substance in a glyphosate composition of the invention, it will therefore be preferable to raise the pH of the composition, for example to around 7. Any convenient base can be used for this purpose; it will often be most convenient to use the same base as used in the glyphosate salt, for example isopropylamine in the case of glyphosate IPA salt.

Compositions in accordance with the present invention are typically prepared by combining water, the exogenous chemical and the first excipient substance, as well as the second excipient substance if one is used. The first excipient substance typically disperses readily in water. This is the case for example with Fluorad FC-135 or Fluorad FC-754, and simple mixing with mild agitation is usually sufficient to provide an aqueous composition. However, where the second excipient substance requires high shear to disperse in water, as is the case for example with most forms of lecithin, it is presently preferred to sonicate or microfluidize the second excipient substance in water. This can be done before or after the first excipient substance and/or the exogenous chemical is added. The sonication or microfluidization will generally produce liposomes or other aggregate structures other than simple micelles. The precise nature, including average size, of liposomes or other aggregates depends among other things on the energy input during sonication or microfluidization. Higher energy input generally results in smaller liposomes. Although it is possible to entrap or otherwise bind loosely or tightly the exogenous chemical in or on liposomes or with other supramolecular aggregates, the exogenous chemical does not need to be so entrapped or bound, and in fact the present invention is effective when the exogenous chemical is not entrapped or bound in the aggregates at all.

In a particular embodiment of the invention, the liposomes or other aggregates have an average diameter of at least 20 nm, more preferably at least 30 nm. We have determined by light scattering that certain liposomal compositions of the invention have average liposome diameters ranging from 54 to 468 nm as calculated using linear fit and from 38 to 390 nm as calculated using quadratic fit.

The concentrations of the various components will vary, in part depending on whether a concentrate is being prepared that will be further diluted before spraying onto a plant, or whether a solution or dispersion is being prepared that can be sprayed without further dilution.

In an aqueous glyphosate formulation that includes a cationic fluoro-organic surfactant and lecithin, suitable concentrations can be: glyphosate 0.1 - 400 g a.e./l, fluoro-organic surfactant 0.001 -

10% by weight, and soybean lecithin 0.001 - 10% by weight. In the absence of lecithin, the same ranges of concentration given above for glyphosate and fluoro-organic surfactant are useful.

In solid glyphosate formulations, higher concentrations of ingredients are possible because of the elimination of most of the water.

5 Weight/weight ratios of ingredients may be more important than absolute concentrations. For example, in a glyphosate formulation containing lecithin and a cationic fluoro-organic surfactant, the ratio of lecithin to glyphosate a.e. preferably is in the range from about 1:3 to about 1:100. It is generally preferred to use a ratio of lecithin to glyphosate a.e. close to as high as can be incorporated in the formulation while maintaining stability, in the presence of an amount of the fluoro-organic surfactant
10 sufficient to give the desired enhancement of herbicidal effectiveness. For example, a lecithin/glyphosate a.e. ratio in the range from about 1:3 to about 1:10 will generally be found useful, although lower ratios, from about 1:10 to about 1:100, can have benefits on particular weed species in particular situations. The ratio of fluoro-organic surfactant to glyphosate a.e. is likewise preferably in the range from about 1:3 to about 1:100. Because fluoro-organic surfactants tend to have relatively high
15 cost, it will generally be desirable to keep this ratio as low as possible consistent with achieving the desired herbicidal effectiveness..

The ratio of fluoro-organic surfactant to lecithin, where present, is preferably in the range from about 1:10 to about 10:1, more preferably in the range from about 1:3 to about 3:1 and most preferably around 1:1. The ranges disclosed herein can be used by one of skill in the art to prepare compositions of
20 the invention having suitable concentrations and ratios of ingredients. Preferred or optimum concentrations and ratios of ingredients for any particular use or situation can be determined by routine experimentation.

Although the combination of the components might be done in a tank mix, it is preferred in the present invention that the combination be made further in advance of the application to the plant, in order
25 to simplify the tasks required of the person who applies the material to plants. We have found, however, that in some cases the biological effectiveness of a liposome-containing composition prepared from scratch as a dilute spray composition is superior to that of a composition having the same ingredients at the same concentrations but diluted from a previously prepared concentrate formulation.

Although various compositions of the present invention are described herein as comprising
30 certain listed materials, in some preferred embodiments of the invention the compositions consist essentially of the indicated materials.

Optionally, other agriculturally acceptable materials can be included in the compositions. For example, more than one exogenous chemical can be included. Also, various agriculturally acceptable adjuvants can be included, whether or not their purpose is to directly contribute to the effect of the
35 exogenous chemical on a plant. For example, when the exogenous chemical is a herbicide, liquid nitrogen fertilizer or ammonium sulfate might be included in the composition. As another example,

stabilizers can be added to the composition. In some instances it might be desirable to include microencapsulated acid in the composition, to lower the pH of a spray solution on contact with a leaf. One or more surfactants can also be included. Surfactants mentioned here by trade name, and other surfactants that can be useful in the method of the invention, are indexed in standard reference works such as McCutcheon's Emulsifiers and Detergents, 1997 edition, Handbook of Industrial Surfactants, 2nd Edition, 1997, published by Gower, and International Cosmetic Ingredient Dictionary, 6th Edition, 1995.

The compositions of the present invention can be applied to plants by spraying, using any conventional means for spraying liquids, such as spray nozzles, atomizers, or the like. Compositions of the present invention can be used in precision farming techniques, in which apparatus is employed to vary the amount of exogenous chemical applied to different parts of a field, depending on variables such as the particular plant species present, soil composition, and the like. In one embodiment of such techniques, a global positioning system operated with the spraying apparatus can be used to apply the desired amount of the composition to different parts of a field.

The composition at the time of application to plants is preferably dilute enough to be readily sprayed using standard agricultural spray equipment. Preferred application rates for the present invention vary depending upon a number of factors, including the type and concentration of active ingredient and the plant species involved. Useful rates for applying an aqueous composition to a field of foliage can range from about 25 to about 1,000 liters per hectare (l/ha) by spray application. The preferred application rates for aqueous solutions are in the range from about 50 to about 300 l/ha.

Many exogenous chemicals (including glyphosate herbicide) must be taken up by living tissues of the plant and translocated within the plant in order to produce the desired biological (e.g., herbicidal) effect. Thus, it is important that a herbicidal composition not be applied in such a manner as to excessively injure and interrupt the normal functioning of the local tissue of the plant so quickly that translocation is reduced. However, some limited degree of local injury can be insignificant, or even beneficial, in its impact on the biological effectiveness of certain exogenous chemicals.

A large number of compositions of the invention are illustrated in the Examples that follow. Many concentrate compositions of glyphosate have provided sufficient herbicidal effectiveness in greenhouse tests to warrant field testing on a wide variety of weed species under a variety of application conditions.

Aqueous compositions tested in the field having a cationic fluoro-organic surfactant as the first excipient substance and soybean lecithin (45% phospholipid, Avanti) as the second excipient substance have included:

Field composition	Glyphosate g a.e./l	% w/w			
		Lecithin	Fluorad FC-135	Fluorad FC-754	MON 0818
F-122	167	6.0	8.3		4.0
F-123	168	6.0		8.3	4.0
F-124	228	2.0		2.0	0.5
F-125	347	3.0		3.0	0.5
F-126	344	1.0		1.0	0.5
F-127	111	8.0	8.0		0.5
F-128	228	6.0		3.0	6.0
F-129	228	6.0		6.0	6.0
F-130	228	3.3		5.0	0.5
F-131	228	5.0		5.0	0.8
F-132	372	3.0		3.0	0.8
F-133	372	3.0		5.0	0.8
F-134	372	3.0		12.0	0.8

The above compositions were prepared by process (v) as described in the Examples.

Dry compositions tested in the field have included:

Field composition	% w/w				Type of surfactant	Type of colloidal particulate
	Glyphosate a.e.	Lecithin	Surfactant	Colloidal particulate		
F-162	67	10.0	10.0 + 1.5	1.0	Fluorad FC-754 + Ethomeen T/25	Aerosil 380
F-163	73	7.0	7.0 + 1.5	1.0	Fluorad FC-754 + Ethomeen T/25	Aerosil 380

The above compositions were prepared by the following procedure. Ammonium glyphosate powder was added to a blender. Excipient ingredients were slowly added, together with sufficient water to wet the powder and form a stiff dough. The blender was operated for sufficient time to thoroughly mix all ingredients. The dough was then transferred to extrusion apparatus and was extruded to form granules, which were finally dried in a fluid bed dryer.

EXAMPLES

In the following Examples illustrative of the invention, greenhouse tests were conducted to evaluate relative herbicidal effectiveness of glyphosate compositions. Compositions included for comparative purposes included the following:

Formulation B: which consists of 41% by weight of glyphosate IPA salt in aqueous solution.

This formulation is sold in the USA by Monsanto Company under the ACCORD® trademark.

Formulation C: which consists of 41% by weight of glyphosate IPA salt in aqueous solution with a coformulant (15% by weight) of a surfactant (MON 0818 of Monsanto Company) based on polyoxyethylene (15) tallowamine. This formulation is sold in Canada by Monsanto Company under the ROUNDUP® trademark.

Formulation J: which consists of 41% by weight of glyphosate IPA salt in aqueous solution, together with surfactant. This formulation is sold in the USA by Monsanto Company under the ROUNDUP® ULTRA trademark.

Formulation K: which consists of 75% by weight of glyphosate ammonium salt together with surfactant, as a water-soluble dry granular formulation. This formulation is sold in Australia by Monsanto Company under the ROUNDUP® DRY trademark.

Formulations B, C and J contain 356 grams of glyphosate acid equivalent per liter (g a.e./l). Formulation K contains 680 grams of glyphosate acid equivalent per kilogram (g a.e./kg).

Various proprietary excipients were used in compositions of the Examples. They may be identified as follows:

Trade name	Manufacturer	Chemical description
Aerosil 90	Degussa	amorphous silica, 90 m ² /g
Aerosol OT	Cytec	dioctyl sulfosuccinate, Na salt
Agrimul PG-2069	Henkel	C ₉₋₁₁ alkylpolyglycoside
Aluminum oxide C	Degussa	aluminum oxide, 100 m ² /g
Arcosolve DPM	Arco	dipropyleneglycol monomethyl ether
Diacid 1550	Westvaco	cyclocarboxypropyl oleic acid
Emphos PS-21A	Witco	alcohol ethoxylate phosphate ester
Ethomeen C/12	Akzo	cocoamine 2EO
Ethomeen T/25	Akzo	tallowamine 15EO
Fluorad FC-120	3M	C ₉₋₁₀ perfluoroalkyl sulfonate, NH ₄ salt
Fluorad FC-129	3M	fluorinated alkyl carboxylate, K salt
Fluorad FC-135	3M	fluorinated alkyl quaternary ammonium iodide
Fluorad FC-170C	3M	fluorinated alcohol EO
Fluorad FC-171	3M	fluorinated alkanol EO
Fluorad FC-431	3M	fluorinated alkyl ester
Fluorad FC-750	3M	fluorinated alkyl quaternary ammonium iodide
Fluorad FC-751	3M	fluorinated amphoteric surfactant
Fluorad FC-754	3M	fluorinated alkyl quaternary ammonium chloride
Fluorad FC-760	3M	fluorinated alkanol EO
Genapol UD-030	Hoechst	C ₁₁ oxo alcohol 3EO
Kelzan	Monsanto	xanthan gum
MON 0818	Monsanto	tallowamine 15EO-based surfactant
Neodol 25-3	Shell	C ₁₂₋₁₅ linear alcohol 3EO
Silwet 800	Witco	heptamethyltrisiloxane EO
Silwet L-77	Witco	heptamethyltrisiloxane 7EO methyl ether
Titanium dioxide P25	Degussa	titanium dioxide, average particle size 21 nm
Triton RW-20	Union Carbide	alkylamine 2EO
Triton RW-50	Union Carbide	alkylamine 5EO
Triton RW-75	Union Carbide	alkylamine 7.5EO
Triton RW-100	Union Carbide	alkylamine 10EO
Triton RW-150	Union Carbide	alkylamine 15EO
Westvaco H-240	Westvaco	dicarboxylate surfactant, K salt

Fluorad FC-135, though defined only generically as above in 3M product literature and in standard directories, has been specifically identified as



in a paper by J. Linert & J. N. Chasman of 3M, titled "The effects of fluorochemical surfactants on recoatability" in the December 20, 1993 issue of American Paint & Coatings Journal, and reprinted as a trade brochure by 3M. Fluorad FC-750 is believed to be based on the same surfactant. Fluorad FC-754 is believed to have the structure



that is, identical to Fluorad FC-135 but with a chloride anion replacing iodide.

The following surfactants, identified in the examples as "Surf H1" to "Surf H5", have hydrocarbyl groups as the hydrophobic moiety but otherwise bear some structural similarity to the above Fluorad surfactants. They were synthesized and characterized under contract to Monsanto Company.



Fatty alcohol ethoxylate surfactants are referred to in the Examples by their generic names as given in the International Cosmetic Ingredient Dictionary, 6th Edition, 1995 (Cosmetic, Toiletry and Fragrance Association, Washington, DC). They were interchangeably sourced from various manufacturers, for example:

Laureth-23: Brij 35 (ICI), Trycol 5964 (Henkel).

Ceteth-10: Brij 56 (ICI).

Ceteth-20: Brij 58 (ICI).

Steareth-10: Brij 76 (ICI).

Steareth-20: Brij 78 (ICI), Emthox 5888-A (Henkel), STA-20 (Heterene).

Steareth-30: STA-30 (Heterene).

Steareth-100: Brij 700 (ICI).

Ceteareth-15: CS-15 (Heterene).

Ceteareth-20: CS-20 (Heterene).

Ceteareth-27: Plurafac A-38 (BASF).

Ceteareth-55: Plurafac A-39 (BASF).

Oleth-2: Brij 92 (ICI).

Oleth-10: Brij 97 (ICI).

Oleth-20: Brij 98 (ICI), Trycol 5971 (Henkel).

Where a proprietary excipient is a surfactant supplied as a solution in water or other solvent, the amount to be used was calculated on a true surfactant basis, not an "as is" basis. For example, Fluorad FC-135 is supplied as 50% true surfactant, together with 33% isopropanol and 17% water; thus to provide a composition containing 0.1% w/w Fluorad FC-135 as reported herein, 0.2 g of the product as supplied was included in 100 g of the composition. The amount of lecithin, however, is always reported herein on an "as is" basis, regardless of the content of phospholipid in the lecithin sample used.

Spray compositions of the Examples contained an exogenous chemical, such as glyphosate IPA salt, in addition to the excipient ingredients listed. The amount of exogenous chemical was selected to provide the desired rate in grams per hectare (g/ha) when applied in a spray volume of 93 l/ha. Several exogenous chemical rates were applied for each composition. Thus, except where otherwise indicated, when spray compositions were tested, the concentration of exogenous chemical varied in direct proportion to exogenous chemical rate, but the concentration of excipient ingredients was held constant across different exogenous chemical rates.

Concentrate compositions were tested by dilution, dissolution or dispersion in water to form spray compositions. In these spray compositions prepared from concentrates, the concentration of excipient ingredients varied with that of exogenous chemical.

Except where otherwise indicated, aqueous spray compositions were prepared by one of the following processes (i), (ii) or (iii).

(i) For compositions not containing lecithin or phospholipids, aqueous compositions were prepared by simple mixing of ingredients under mild agitation.

(ii) A weighed quantity of lecithin in powder form was dissolved in 0.4 ml chloroform in a 100 ml bottle. The resulting solution was air-dried to leave a thin film of lecithin, to which was added 30 ml deionized water. The bottle and its contents were then sonicated in a Fisher Sonic Dismembrator, Model 550, fitted with a 2.4 cm probe tip, set at output level 8, and operated continuously for 3 minutes. The resulting aqueous dispersion of lecithin was then allowed to cool to room temperature, and formed a lecithin stock which was later mixed in the required amounts with other ingredients under mild agitation. In some cases, as indicated in the Examples, certain ingredients were added to the lecithin in water before sonication, so that the lecithin and these ingredients were sonicated together. Without being bound by theory, it is believed that by sonicating a formulation ingredient together with lecithin, at least some of that ingredient becomes encapsulated within, or otherwise bound to or trapped by, vesicles or other aggregates formed by phospholipids present in the lecithin.

(iii) The procedure of process (ii) was followed except that, before sonication, the step of forming a lecithin solution in chloroform was omitted. Instead, lecithin in powder form was placed in a beaker, water was added and the beaker and its contents were then sonicated.

Except where otherwise indicated, aqueous concentrate compositions were prepared by one of the following processes (iv), (v), (viii) or (ix).

(iv) A weighed amount of lecithin powder of the type indicated was placed in a beaker and deionized water was added in no more than the amount required for the desired final composition. The beaker and its contents were then placed in a Fisher Sonic Dismembrator, Model 550, fitted with a 2.4 cm probe tip, set at output level 8, and operated for 5 minutes. The resulting lecithin dispersion formed the basis to which other ingredients were added with mild agitation to make the aqueous concentrate formulation. The order of addition of these ingredients was varied and was sometimes found to affect the physical stability of the concentrate formulation. Where a fluoro-organic surfactant such as Fluorad FC-135 or FC-754 was to be included, it was generally added first, followed by other surfactants if required and then by the exogenous chemical. Where the exogenous chemical used was glyphosate IPA salt, this was added in the form of a 62% (45% a.e.) solution by weight, at a pH of 4.4 to 4.6. A final adjustment with water took place if necessary as the last step. In some cases certain ingredients of the concentrate formulation were added before rather than after sonication, so that they were sonicated with the lecithin.

(v) A weighed amount of lecithin powder of the type indicated was placed in a beaker and deionized water was added in sufficient quantity to provide, after sonication as detailed below, a lecithin stock at a convenient concentration, normally in the range from 10% to 20% w/w and typically 15% w/w. The beaker and its contents were then placed in a Fisher Sonic Dismembrator, Model 550, fitted with a 2.4 cm probe tip with the pulse period set at 15 seconds with 1 minute intervals between pulses to allow cooling. Power output was set at level 8. After a total of 3 minutes of sonication (12 pulse periods) the resulting lecithin stock was finally adjusted to the desired concentration if necessary with deionized water. To prepare an aqueous concentrate formulation, the following ingredients were mixed in the appropriate proportions with mild agitation, normally in the order given although this was sometimes varied and was found in some cases to affect the physical stability of the concentrate formulation: (a) exogenous chemical, for example glyphosate IPA salt as a 62% w/w solution at pH 4.4-4.6; (b) lecithin stock; (c) other ingredients if required; and (d) water.

(viii) Surfactant-containing aqueous solution concentrates having no oil component or lecithin were prepared as follows. A concentrated (62% w/w) aqueous solution of glyphosate IPA salt was added in the desired amount to a weighed quantity of the selected surfactant(s). If the surfactant selected is not free-flowing at ambient temperature, heat was applied to bring the surfactant into a flowable condition before adding the glyphosate solution. The required amount of water was added to bring the concentration of glyphosate and other ingredients to the desired level. The composition was finally subjected to high-shear mixing, typically using a Silverson L4RT-A mixer fitted with a medium emulsor screen, operated for 3 minutes at 7,000 rpm.

(ix) For compositions containing a colloidal particulate, the required amount by weight of the selected colloidal particulate was suspended in a concentrated (62% w/w) aqueous solution of glyphosate IPA salt and agitated with cooling to ensure homogeneity. To the resulting suspension was added the

required amount by weight of the selected surfactant(s). For a surfactant which is not free-flowing at ambient temperature, heat was applied to bring the surfactant into a flowable condition before adding it to the suspension. In those instances where an oil, such as butyl stearate, was also to be included in the composition, the oil was first thoroughly mixed with the surfactant and the surfactant-oil mixture added to the suspension. To complete the aqueous concentrate, the required amount of water was added to bring the concentration of glyphosate and other ingredients to the desired level. The concentrate was finally subjected to high-shear mixing, typically using a Silverson L4RT-A mixer fitted with a medium emulsor screen, operated for 3 minutes at 7,000 rpm.

(x) The procedure for preparing aqueous concentrate formulations containing lecithin and butyl stearate was different from that followed for other lecithin-containing concentrates. Exogenous chemical, for example glyphosate IPA salt, was first added, with mild agitation, to deionized water in a formulation jar. The selected surfactant (other than lecithin) was then added, while continuing the agitation, to form a preliminary exogenous chemical/ surfactant mixture. Where the surfactant is not free-flowing at ambient temperature, the order of addition was not as above. Instead, the non-free-flowing surfactant was first added to water together with any other surfactant (other than lecithin) required in the composition, and was then heated to 55°C in a shaker bath for 2 hours. The resulting mixture was allowed to cool, then exogenous chemical was added with mild agitation to form the preliminary exogenous chemical/surfactant mixture. A weighed amount of the selected lecithin was added to the preliminary exogenous chemical/surfactant mixture, with stirring to break up lumps. The mixture was left for about 1 hour to allow the lecithin to hydrate, then butyl stearate was added, with further stirring until no phase separation occurred. The mixture was then transferred to a microfluidizer (Microfluidics International Corporation, Model M-110F) and microfluidized for 3 to 5 cycles at 10,000 psi (69 MPa). In each cycle, the formulation jar was rinsed with microfluidized mixture. In the last cycle, the finished composition was collected in a clean dry beaker.

The following procedure was used for testing compositions of the Examples to determine herbicidal effectiveness, except where otherwise indicated.

Seeds of the plant species indicated were planted in 85 mm square pots in a soil mix which was previously steam sterilized and prefertilized with a 14-14-14 NPK slow release fertilizer at a rate of 3.6 kg/m³. The pots were placed in a greenhouse with sub-irrigation. About one week after emergence, seedlings were thinned as needed, including removal of any unhealthy or abnormal plants, to create a uniform series of test pots.

The plants were maintained for the duration of the test in the greenhouse where they received a minimum of 14 hours of light per day. If natural light was insufficient to achieve the daily requirement, artificial light with an intensity of approximately 475 microeinsteins was used to make up the difference. Exposure temperatures were not precisely controlled but averaged about 27°C during the day and about

18°C during the night. Plants were sub-irrigated throughout the test to ensure adequate soil moisture levels.

Pots were assigned to different treatments in a fully randomized experimental design with 3 replications. A set of pots was left untreated as a reference against which effects of the treatments could later be evaluated.

Application of glyphosate compositions was made by spraying with a track sprayer fitted with a 9501E nozzle calibrated to deliver a spray volume of 93 liters per hectare (l/ha) at a pressure of 166 kilopascals (kPa). After treatment, pots were returned to the greenhouse until ready for evaluation.

Treatments were made using dilute aqueous compositions. These could be prepared as spray compositions directly from their ingredients, or by dilution with water of preformulated concentrate compositions.

For evaluation of herbicidal effectiveness, all plants in the test were examined by a single practiced technician, who recorded percent inhibition, a visual measurement of the effectiveness of each treatment by comparison with untreated plants. Inhibition of 0% indicates no effect, and inhibition of 100% indicates that all of the plants are completely dead. Inhibition of 85% or more is in most cases considered acceptable for normal herbicidal use; however in greenhouse tests such as those of the Examples it is normal to apply compositions at rates which give less than 85% inhibition, as this makes it easier to discriminate among compositions having different levels of effectiveness.

EXAMPLE 1

Glyphosate-containing spray compositions were prepared by tank-mixing Formulations B and C with excipients as shown in Table 1.

Velvetleaf (*Abutilon theophrasti*, ABUTH) and Japanese millet (*Echinochloa crus-galli*, ECHCF) plants were grown and treated by the standard procedures given above. Applications of spray compositions were made 16 days after planting ABUTH and 16 days after planting ECHCF, and evaluation of herbicidal inhibition was done 18 days after application. Results, averaged for all replicates of each treatment, are shown in Table 1.

Table 1

Glyphosate composition	Glyphosate rate g a.e./ha	Additive	Additive rate % v/v	% Inhibition	
				ABUTH	ECHCF
Formulation C	175	none		40	75
	350			69	89
	500			97	100
Formulation B	175	none		45	37
	350			73	66
	500			83	97
Formulation B	175	L-77	0.25	64	30
	175		0.50	77	27

Glyphosate composition	Glyphosate rate g a.e./ha	Additive	Additive rate % v/v	% Inhibition	
				ABUTH	ECHCF
Formulation B	175	FC-135	0.25	55	72
	175		0.50	73	61
Formulation B	175	FC-135 + L-77 8:1	0.50	71	58
	175	FC-135 + L-77 4:1	0.50	76	61
	175	FC-135 + L-77 2:1	0.50	63	56
	175	FC-135 + L-77 1:1	0.50	77	40
	175	FC-135 + L-77 1:2	0.50	54	23
	175	FC-135 + L-77 1:4	0.50	76	31
	175	FC-135 + L-77 1:8	0.50	53	29
Formulation B	175	FC-135 + L-77 8:1	0.25	51	48
	175	FC-135 + L-77 4:1	0.25	37	47
	175	FC-135 + L-77 2:1	0.25	45	37
	175	FC-135 + L-77 1:1	0.25	65	27
	175	FC-135 + L-77 1:2	0.25	45	29
	175	FC-135 + L-77 1:4	0.25	60	17
	175	FC-135 + L-77 1:8	0.25	52	15

Tank mixtures of Fluorad FC-135 with Formulation B gave markedly superior herbicidal effectiveness on ABUTH by comparison with Formulation C, but did not match the herbicidal effectiveness of Formulation C on ECHCF. The antagonism of glyphosate activity on ECHCF seen with the nonionic organosilicone surfactant Silwet L-77 did not occur with the cationic fluoro-organic surfactant Fluorad FC-135.

EXAMPLE 2

Aqueous spray compositions were prepared containing glyphosate sodium or IPA salts and excipient ingredients as shown in Table 2a. Process (ii) was followed for all compositions, using soybean lecithin (10-20% phospholipid, Sigma Type II-S). Without adjustment, the pH of the compositions was approximately 5. For those compositions having a pH of approximately 7 as shown in Table 2a, the pH was adjusted using the same base (sodium hydroxide or IPA) that formed the glyphosate salt.

Table 2a

Spray composition	Lecithin g/l	% w/w		Components sonicated with lecithin	Glyphosate salt	pH
		Fluorad FC-135	L-77			
2-01	5.0			none	IPA	5
2-02	5.0		0.50	none	IPA	5
2-03	5.0			none	Na	7
2-04	5.0		0.50	none	Na	7
2-05	5.0			none	IPA	7
2-06	5.0		0.50	none	IPA	7
2-07	5.0			none	Na	5
2-08	5.0		0.50	none	Na	5
2-09	2.5			none	IPA	5
2-10	2.5	0.50		none	IPA	5

Spray composition	Lecithin g/l	% w/w		Components sonicated with lecithin	Glyphosate salt	pH
		Fluorad FC-135	L-77			
2-11	5.0	0.50		none	IPA	5
2-12	5.0	0.33	0.17	none	IPA	5
2-13	5.0		0.50	L-77	IPA	5
2-14	5.0		0.50	L-77	Na	7
2-15	5.0		0.50	L-77	IPA	7
2-16	5.0		0.50	L-77	Na	5

Velvetleaf (*Abutilon theophrasti*, ABUTH) and Japanese millet (*Echinochloa crus-galli*, ECHCF) plants were grown and treated by the standard procedures given above. Applications of spray compositions were made 16 days after planting ABUTH and ECHCF, and evaluation of herbicidal inhibition was done 17 days after application.

Formulation C, alone and tank mixed with 0.5% Silwet L-77, were applied as comparative treatments. Results, averaged for all replicates of each treatment, are shown in Table 2b.

Table 2b

Spray composition	Glyphosate rate g a.e./ha	% Inhibition	
		ABUTH	ECHCF
Formulation C	100	8	54
	200	54	75
	300	77	90
Formulation C + Silwet L-77 0.5% v/v	100	62	10
	200	91	25
	300	95	27
2-01	100	59	64
	200	74	83
	300	82	99
2-02	100	66	44
	200	73	45
	300	92	76
2-03	100	17	29
	200	37	72
	300	70	89
2-04	100	48	24
	200	67	50
	300	81	61
2-05	100	40	44
	200	77	89
	300	79	95
2-06	100	76	43
	200	87	74
	300	90	85
2-07	100	40	50
	200	66	54
	300	84	83

Spray composition	Glyphosate rate g a.e./ha	% Inhibition	
		ABUTH	ECHCF
2-08	100	69	34
	200	57	70
	300	78	66
2-09	100	44	62
	200	83	82
	300	90	91
2-10	100	84	83
	200	97	85
	300	95	93
2-11	100	79	65
	200	89	84
	300	98	98
2-12	100	74	63
	200	93	84
	300	94	92
2-13	100	86	85
	200	91	92
	300	97	97
2-14	100	56	17
	200	69	48
	300	87	81
2-15	100	61	39
	200	87	73
	300	83	78
2-16	100	42	32
	200	35	78
	300	59	85

Surprisingly strong herbicidal effectiveness was observed with compositions 2-10 and 2-11 containing lecithin and Fluorad FC-135 on both ABUTH and ECHCF, by comparison with otherwise similar compositions (2-09 and 2-01) lacking the Fluorad FC-135. Herbicidal effectiveness of composition 2-11 at the 100 g a.e./ha glyphosate rate was superior to that of Formulation C at a threefold higher rate on ABUTH and superior to that of Formulation C at a twofold higher rate on ECHCF.

EXAMPLE 3

Aqueous spray compositions were prepared containing glyphosate IPA salt and excipient ingredients as shown in Table 3a. Process (ii), indicated in Table 3a as involving "high" sonication power, was followed for all compositions, except that for composition 3-06 a different sonication procedure, referred to as "low" sonication power, was used. In this procedure the lecithin in water was sonicated in a Fisher Model FS 14H ultrasonic bath for 30 minutes. Soybean lecithin (10-20% phospholipid, Sigma Type II-S) was used for all compositions. Without adjustment, the pH of the compositions was approximately 5. For those compositions having a pH of approximately 7 as shown in

Table 3a, the pH was adjusted using the same base (sodium hydroxide or IPA) that formed the glyphosate salt.

Table 3a

Spray composition	Lecithin g/l	% w/w		Components sonicated with lecithin	pH	Sonication power
		Fluorad FC-135	L-77			
3-01	5.0			none	5	high
3-02	5.0		0.50	none	5	high
3-03	5.0		0.50	L-77	5	high
3-04	5.0		0.50	glyphosate	5	high
3-05	5.0		0.50	L-77, glyphosate	5	high
3-06	5.0			none	7	low
3-07	5.0			none	7	high
3-08	5.0		0.50	none	7	high
3-09	5.0		0.50	L-77	7	high
3-10	5.0		0.50	glyphosate	7	high
3-11	5.0		0.50	L-77, glyphosate	7	high
3-12	5.0	0.50		none	5	high
3-13	5.0	0.50		FC-135	5	high
3-14	5.0	0.50		glyphosate	5	high
3-15	5.0	0.17	0.33	FC-135, glyphosate	5	high
3-16	5.0	0.17	0.33	none	5	high
3-17	5.0	0.17	0.33	FC-135, L-77	5	high
3-18	10.0			none	5	high
3-19	20.0			none	5	high
3-20	10.0		0.50	none	5	high
3-21	10.0		0.50	L-77	5	high
3-22	20.0		0.50	L-77	5	high
3-23	20.0		0.50	L-77, glyphosate	5	high

Velvetleaf (*Abutilon theophrasti*, ABUTH) and Japanese millet (*Echinochloa crus-galli*, ECHCF) plants were grown and treated by the standard procedures given above. Applications of spray compositions were made 18 days after planting ABUTH and ECHCF, and evaluation of herbicidal inhibition was done 16 days after application.

Formulations B and C, alone and tank mixed with 0.5% Silwet L-77, were applied as comparative treatments. Results, averaged for all replicates of each treatment, are shown in Table 3b.

Table 3b

Spray composition	Glyphosate rate g a.e./ha	% Inhibition	
		ABUTH	ECHCF
Formulation B	100	11	12
	200	55	43
	300	65	38
Formulation B + Silwet L-77 0.5% v/v	100	77	5
	200	95	10
	300	95	17
Formulation C	100	33	42

Spray composition	Glyphosate rate g a.e./ha	% Inhibition	
		ABUTH	ECHCF
	200	63	98
	300	85	99
Formulation C + Silwet L-77 0.5% v/v	100	78	7
	200	95	19
	300	98	54
3-01	100	63	22
	200	77	69
	300	92	82
3-02	100	79	30
	200	96	67
	300	98	70
3-03	100	81	29
	200	96	70
	300	97	86
3-04	100	85	32
	200	94	60
	300	98	61
3-05	100	82	34
	200	98	60
	300	96	69
3-06	100	55	40
	200	91	69
	300	97	90
3-07	100	77	29
	200	93	82
	300	97	100
3-08	100	83	48
	200	95	67
	300	94	74
3-09	100	83	37
	200	95	75
	300	99	83
3-10	100	77	36
	200	99	75
	300	98	69
3-11	100	81	38
	200	94	81
	300	97	76
3-12	100	56	47
	200	91	90
	300	97	95
3-13	100	81	41
	200	94	58
	300	97	84
3-14	100	77	37
	200	94	70
	300	96	94

Spray composition	Glyphosate rate g a.e./ha	% Inhibition	
		ABUTH	ECHCF
3-15	100	76	61
	200	95	79
	300	96	85
3-16	100	95	84
	200	94	56
	300	75	32
3-17	100	78	44
	200	93	86
	300	94	87
3-18	100	59	27
	200	94	84
	300	96	100
3-19	100	74	44
	200	94	74
	300	95	95
3-20	100	79	62
	200	89	78
	300	92	93
3-21	100	66	69
	200	80	79
	300	86	88
3-22	100	44	69
	200	83	97
	300	74	94
3-23	100	50	71
	200	68	91
	300	85	76

Composition 3-12 containing lecithin and Fluorad FC-135 again showed surprisingly high herbicidal effectiveness by comparison with composition 3-01, lacking the Fluorad FC-135, and also by comparison with Formulation C. When efforts were made to encapsulate Fluorad FC-135 or glyphosate (compositions 3-13 or 3-14 respectively) in lecithin liposomes by sonication in the presence of the ingredients sought to be encapsulated, some further enhancement of herbicidal effectiveness was evident on ABUTH, but effectiveness was reduced on ECHCF. Overall, the best activity in this test was obtained without encapsulation.

EXAMPLE 4

Compositions 3-01 to 3-12 of Example 3 were tested in this Example. Black nightshade (*Solanum nigrum*, SOLNI) plants were grown and treated by the standard procedures given above. Applications of spray compositions were made 26 days after planting SOLNI and evaluation of herbicidal inhibition was done 16 days after application.

Formulations B and C, alone and tank mixed with 0.5% Silwet L-77, were applied as comparative treatments. Results, averaged for all replicates of each treatment, are shown in Table 4.

Table 4

Spray composition	Glyphosate rate g a.e./ha	% Inhibition SOLNI
Formulation B	100	28
	200	35
	300	70
Formulation B + Silwet L-77 0.5% v/v	100	85
	200	98
	300	97
Formulation C	100	30
	200	58
	300	70
Formulation C + Silwet L-77 0.5% v/v	100	78
	200	82
	300	94
3-01	100	47
	200	77
	300	93
3-02	100	33
	200	50
	300	78
3-03	100	36
	200	79
	300	90
3-04	100	33
	200	72
	300	84
3-05	100	38
	200	68
	300	82
3-06	100	84
	200	92
	300	96
3-07	100	58
	200	75
	300	85
3-08	100	50
	200	83
	300	91
3-09	100	50
	200	72
	300	83
3-10	100	53
	200	75
	300	78
3-11	100	75
	200	96
	300	100

Spray composition	Glyphosate rate g a.e./ha	% Inhibition SOLNI
3-12	100	62
	200	93
	300	99

Composition 3-12 containing lecithin and Fluorad FC-135, as in the test of Example 3, showed remarkably strong herbicidal effectiveness, this time on SOLNI.

EXAMPLE 5

Aqueous spray compositions were prepared containing glyphosate IPA salt and excipient ingredients as shown in Table 5a. Process (ii) was followed for all compositions, using soybean lecithin (20% phospholipid, Avanti). The pH of all compositions was approximately 5.

Table 5a

Spray composition	Lecithin g/l	% w/w			Components sonicated with lecithin
		Fluorad FC-135	Silwet L-77	KCl	
5-01	5.0				glyphosate
5-02	5.0		0.50		L-77
5-03	5.0		0.50		L-77
5-04	5.0		1.00		L-77
5-05	5.0		0.20		none
5-06	5.0		1.00		none
5-07	5.0		0.20		L-77, glyphosate
5-08	5.0		0.50		L-77, glyphosate
5-09	5.0		1.00		L-77, glyphosate
5-10	2.5		0.10		L-77
5-11	2.5		0.25		L-77
5-12	2.5		0.50		L-77
5-13	2.5		0.10		none
5-14	2.5		0.25		none
5-15	2.5		0.10		L-77, glyphosate
5-16	2.5		0.25		L-77, glyphosate
5-17	2.5		0.50		L-77, glyphosate
5-18	5.0		0.50	0.02	L-77
5-19	5.0		0.50	0.02	L-77, glyphosate
5-20	5.0	0.50			none
5-21	5.0	0.50			glyphosate
5-22	5.0	0.33	0.17		none
5-23	5.0	0.33	0.17		glyphosate

Velvetleaf *Abutilon theophrasti*, ABUTH) and Japanese millet *Echinochloa crus-galli*, ECHCF) plants were grown and treated by the standard procedures given above. Applications of spray compositions were made 18 days after planting ABUTH and 16 days after planting ECHCF, and evaluation of herbicidal inhibition was done 17 days after application.

Formulations B and C, alone and tank mixed with 0.5% Silwet L-77, were applied as

comparative treatments. Results, averaged for all replicates of each treatment, are shown in Table 5b.

Table 5b

Spray composition	Glyphosate rate g a.e./ha	% Inhibition	
		ABUTH	ECHCF
Formulation B	200	47	83
	300	64	84
	400	71	90
Formulation B + Silwet L-77 0.5% v/v	200	83	58
	300	94	76
	400	100	85
Formulation C	200	46	96
	300	68	90
	400	75	93
Formulation C + Silwet L-77 0.5% v/v	200	81	66
	300	93	68
	400	96	86
5-01	200	70	91
	300	74	100
	400	93	94
5-02	200	81	95
	300	68	100
	400	81	100
5-03	200	78	100
	300	99	83
	400	98	99
5-04	200	89	95
	300	93	95
	400	86	100
5-05	200	60	89
	300	79	100
	400	86	100
5-06	200	76	100
	300	84	100
	400	100	96
5-07	200	65	97
	300	78	97
	400	77	100
5-08	200	82	100
	300	95	100
	400	96	100
5-09	200	78	99
	300	89	99
	400	90	100
5-10	200	66	100
	300	79	98
	400	89	100
5-11	200	67	95
	300	81	100
	400	97	100

Spray composition	Glyphosate rate g a.e./ha	% Inhibition	
		ABUTH	ECHCF
5-12	200	76	88
	300	79	100
	400	95	96
5-13	200	59	85
	300	66	93
	400	67	100
5-14	200	56	89
	300	67	100
	400	83	100
5-15	200	54	100
	300	63	100
	400	78	100
5-16	200	46	88
	300	73	100
	400	86	100
5-17	200	81	98
	300	83	97
	400	92	96
5-18	200	56	92
	300	64	100
	400	74	100
5-19	200	64	94
	300	80	97
	400	80	96
5-20	200	88	91
	300	96	100
	400	98	98
5-21	200	92	94
	300	100	100
	400	100	100
5-22	200	88	97
	300	93	95
	400	95	100
5-23	200	79	100
	300	96	100
	400	97	96

Glyphosate activity on ECHCF in this test was too high to make meaningful comparisons.

However, on ABUTH, composition 5-20 containing lecithin and Fluorad FC-135 exhibited remarkably strong herbicidal effectiveness by comparison with composition 5-01 (no Fluorad FC-135) and

Formulation C. As in previous testing, a slight further advantage on ABUTH was obtained by efforts to encapsulate the glyphosate in lecithin liposomes, as in composition 5-21. Compositions 5-22 and 5-23, containing both Fluorad FC-135 and Silwet L-77 in addition to lecithin, also showed remarkably good herbicidal effectiveness.

EXAMPLE 6

Compositions 5-01 to 5-23 of Example 5 were tested in this Example. Morningglory (*Ipomoea* spp., IPOSS) plants were grown and treated by the standard procedures given above. Applications of spray compositions were made 14 days after planting IPOSS and evaluation of herbicidal inhibition was done 19 days after application.

Formulations B and C, alone and tank mixed with 0.5% Silwet L-77, were applied as comparative treatments. Results, averaged for all replicates of each treatment, are shown in Table 6.

Table 6

Spray composition	Glyphosate rate g a.e./ha	% Inhibition
		IPOSS
Formulation B	200	40
	400	66
Formulation B + Silwet L-77 0.5% v/v	200	68
	400	79
Formulation C	200	62
	400	71
Formulation C + Silwet L-77 0.5% v/v	200	70
	400	72
5-01	200	64
	400	77
5-02	200	68
	400	75
5-03	200	68
	400	72
5-04	200	69
	400	72
5-05	200	64
	400	78
5-06	200	80
	400	89
5-07	200	69
	400	74
5-08	200	60
	400	72
5-09	200	79
	400	84
5-10	200	69
	400	78
5-11	200	52
	400	72
5-12	200	69
	400	88
5-13	200	72
	400	74
5-14	200	68
	400	69

Spray composition	Glyphosate rate g a.e./ha	% Inhibition
		IPOSS
5-15	200	68
	400	70
5-16	200	55
	400	69
5-17	200	52
	400	67
5-18	200	65
	400	67
5-19	200	54
	400	70
5-20	200	74
	400	100
5-21	200	72
	400	91
5-22	200	81
	400	84
5-23	200	79
	400	90

Once again, surprisingly strong herbicidal effectiveness, this time on IPOSS, was exhibited by compositions 5-20 to 5-23, all of which contain lecithin and Fluorad FC-135.

EXAMPLE 7

5 Aqueous spray compositions were prepared containing glyphosate IPA salt and excipient ingredients as shown in Table 7a. Process (ii) was followed for all compositions, using soybean lecithin (20% phospholipid, Avanti). The pH of all compositions was adjusted to approximately 7.

Table 7a

Spray composition	Lecithin g/l	% w/w		Components sonicated with lecithin
		Fluorad FC-135	Silwet L-77	
7-01	5.0		0.50	L-77
7-02	5.0		0.25	L-77
7-03	5.0		0.10	L-77
7-04	5.0			none
7-05	2.5		0.50	L-77
7-06	2.5		0.25	L-77
7-07	2.5		0.10	L-77
7-08	1.0		0.50	L-77
7-09	1.0		0.25	L-77
7-10	2.5		0.10	L-77
7-11	2.5	0.25	0.25	L-77
7-12	2.5	0.17	0.33	L-77
7-13	2.5	0.33	0.17	L-77
7-14	2.5	0.50		none
7-15	2.5	0.25		none
7-16	2.5	0.10		none

Spray composition	Lecithin g/l	% w/w		Components sonicated with lecithin
		Fluorad FC-135	Silwet L-77	
7-17	2.5		0.25	glyphosate
7-18	2.5		0.10	glyphosate
7-19	2.5		0.50	glyphosate
7-20	5.0		0.50	L-77, glyphosate
7-21	2.5		0.25	L-77, glyphosate
7-22	1.0		0.25	L-77, glyphosate
7-23	1.0		0.10	L-77, glyphosate

Velvetleaf (*Abutilon theophrasti*, ABUTH), Japanese millet (*Echinochloa crus-galli*, ECHCF), and prickly sida (*Sida spinosa*, SIDSP) plants were grown and treated by the standard procedures given above. Applications of spray compositions were made 20 days after planting ABUTH and ECHCF.

- 5 Planting date for SIDSP was not recorded. Evaluation of herbicidal inhibition was done 19 days after application.

Formulations B and C, alone and tank mixed with 0.5% Silwet L-77, were applied as comparative treatments. Results, averaged for all replicates of each treatment, are shown in Table 7b.

Table 7b

Spray composition	Glyphosate rate g a.e./ha	% Inhibition		
		ABUTH	ECHCF	SIDSP
Formulation B	150	33	39	29
	250	44	43	66
	350	83	45	60
Formulation B + Silwet L-77 0.5% v/v	150	81	7	46
	250	88	21	64
	350	96	32	66
Formulation C	150	61	59	58
	250	77	92	85
	350	91	92	83
Formulation C + Silwet L-77 0.5% v/v	150	76	10	65
	250	87	17	60
	350	92	39	64
7-01	150	87	43	47
	250	88	41	60
	350	96	53	66
7-02	150	66	51	61
	250	85	81	63
	350	84	89	75
7-03	150	66	54	65
	250	70	63	60
	350	94	96	87
7-04	150	73	58	61
	250	85	83	90
	350	91	100	83

Spray composition	Glyphosate rate g a.e./ha	% Inhibition		
		ABUTH	ECHCF	SIDSP
7-05	150	76	44	49
	250	85	55	56
	350	93	79	64
7-06	150	64	73	56
	250	71	78	61
	350	81	79	77
7-07	150	53	41	59
	250	74	78	68
	350	78	90	75
7-08	150	83	33	59
	250	82	39	75
	350	95	59	69
7-09	150	78	32	46
	250	85	42	75
	350	91	62	67
7-10	150	26	36	43
	250	69	73	75
	350	76	81	73
7-11	150	83	79	72
	250	96	93	78
	350	99	97	84
7-12	150	78	57	58
	250	89	78	66
	350	94	93	75
7-13	150	83	84	54
	250	94	93	67
	350	99	97	93
7-14	150	80	68	69
	250	85	88	79
	350	97	94	99
7-15	150	75	80	62
	250	93	93	76
	350	95	91	94
7-16	150	75	69	60
	250	88	91	77
	350	89	92	75
7-17	150	77	69	67
	250	88	91	86
	350	93	97	96
7-18	150	71	63	66
	250	74	85	82
	350	89	85	83
7-19	150	74	62	77
	250	86	80	93
	350	92	96	96
7-20	150	39	46	38
	250	80	49	69
	350	91	64	69

Spray composition	Glyphosate rate g a.e./ha	% Inhibition		
		ABUTH	ECHCF	SIDSP
7-21	150	65	50	34
	250	64	52	52
	350	78	67	62
7-22	150	68	18	35
	250	79	42	43
	350	87	49	58
7-23	150	24	46	38
	250	62	49	42
	350	91	53	67

Compositions 7-14 to 7-16, containing 0.25% lecithin together with Fluorad FC-135, provided excellent herbicidal effectiveness on all three species tested. Even at the lowest concentration of Fluorad FC-135 (0.1% in composition 7-16), effectiveness was substantially maintained on ABUTH and ECHCF, although some loss of effectiveness was evident on SIDSP. Compositions 7-11 to 7-13, containing lecithin, Fluorad FC-135 and Silwet L-77, also performed well in this test, not showing the antagonism on ECHCF characteristic of compositions containing Silwet L-77 but no Fluorad FC-135.

EXAMPLE 8

Aqueous spray compositions were prepared containing glyphosate IPA salt and excipient ingredients as shown in Table 8a. Process (ii) was followed for all compositions, using soybean lecithin (20% phospholipid, Avanti).

Aqueous spray compositions were prepared containing glyphosate IPA salt and excipient ingredients as shown in Table 8a. The pH of all compositions was adjusted to approximately 7.

Table 8a

Spray composition	Lecithin g/l	% w/w		Components sonicated with lecithin
		Fluorad FC-135	Silwet L-77	
8-01	5.0		0.50	L-77
8-02	5.0		0.25	L-77
8-03	5.0		0.10	L-77
8-04	5.0			none
8-05	2.5		0.50	L-77
8-06	2.5		0.25	L-77
8-07	2.5		0.10	L-77
8-08	1.0		0.50	L-77
8-09	1.0		0.25	L-77
8-10	2.5		0.10	L-77
8-11	2.5	0.25	0.25	L-77
8-12	2.5	0.17	0.33	L-77
8-13	2.5	0.33	0.17	L-77
8-14	2.5	0.50		none
8-15	2.5	0.25		none
8-16	2.5	0.10		none
8-17	2.5		0.25	glyphosate

Spray composition	Lecithin g/l	% w/w		Components sonicated with lecithin
		Fluorad FC-135	Silwet L-77	
8-18	2.5		0.10	glyphosate
8-19	2.5		0.50	glyphosate

Yellow nutsedge (*Cyperus esculentus*, CYPES) plants were grown and treated by the standard procedures given above. Applications of spray compositions were made 21 days after planting CYPES, and evaluation of herbicidal inhibition was done 27 days after application.

5 Formulations B and C, alone and tank mixed with 0.5% Silwet L-77, were applied as comparative treatments. Results, averaged for all replicates of each treatment, are shown in Table 8b.

Table 8b

Spray composition	Glyphosate rate g a.e./ha	% Inhibition
		CYPES
Formulation B	500	92
	1000	95
	5000	100
Formulation B + Silwet L-77 0.5% v/v	500	100
	1000	87
	5000	100
Formulation C	500	87
	1000	96
	5000	100
Formulation C + Silwet L-77 0.5% v/v	500	98
	1000	94
	5000	100
8-01	500	91
	1000	100
	1500	97
8-02	500	83
	1000	100
	1500	100
8-03	500	90
	1000	88
	1500	71
8-04	500	88
	1000	100
	1500	100
8-05	500	84
	1000	99
	1500	95
8-06	500	90
	1000	88
	1500	99
8-07	500	78
	1000	94
	1500	97

Spray composition	Glyphosate rate g a.e./ha	% Inhibition
		CYPES
8-08	500	93
	1000	96
	1500	100
8-09	500	87
	1000	88
	1500	100
8-10	500	86
	1000	100
	1500	100
8-11	500	95
	1000	94
	1500	100
8-12	500	92
	1000	92
	1500	100
8-13	500	87
	1000	97
	1500	100
8-14	500	82
	1000	100
	1500	100
8-15	500	85
	1000	90
	1500	95
8-16	500	87
	1000	91
	1500	100
8-17	500	83
	1000	90
	1500	95
8-18	500	93
	1000	100
	1500	95
8-19	500	86
	1000	95
	1500	100

The commercial standard Formulation C exhibited very high herbicidal effectiveness in this test and for this reason it is not possible to discern enhancements. There is a suggestion at the lowest glyphosate rate (500 g a.e./ha), effectiveness of compositions containing lecithin and Fluorad FC-135 (8-14 to 8-16) on CYPES surprisingly improved with decreasing Fluorad FC-135 concentration.

EXAMPLE 9

Aqueous spray compositions were prepared containing glyphosate IPA salt and excipient ingredients as shown in Table 9a. Process (ii) was followed for all compositions, using soybean lecithin

(20% phospholipid, Avanti). The pH of all compositions was adjusted to approximately 7.

Table 9a

Spray composition	Lecithin g/l	% w/w		Components sonicated with lecithin
		Fluorad FC-135	Silwet L-77	
9-01	5.0			none
9-02	5.0		0.50	none
9-03	5.0		0.50	L-77
9-04	2.5			none
9-05	2.5		0.50	none
9-06	2.5		0.50	L-77
9-07	1.0			none
9-08	1.0		0.50	none
9-09	1.0		0.50	L-77
9-10	0.5			none
9-11	0.5		0.50	none
9-12	0.5		0.50	L-77
9-13	1.0		0.25	none
9-14	1.0		0.25	L-77
9-15	1.0		0.10	none
9-16	1.0		0.10	L-77
9-17	1.0	0.50		none
9-18	1.0	0.20		none
9-19	1.0	0.10		none
9-20	0.5	0.50		none
9-21	0.5	0.20		none

Velvetleaf (*Abutilon theophrasti*, ABUTH) and Japanese millet (*Echinochloa crus-galli*, ECHCF) plants were grown and treated by the standard procedures given above. There was no record of the dates of planting. Evaluation of herbicidal inhibition was done 16 days after application.

In addition to compositions 9-01 to 9-21, spray compositions were prepared by tank mixing Formulations B and C with 0.5% Fluorad FC-135. Formulations B and C, alone and tank mixed with 0.5% Silwet L-77, were applied as comparative treatments. Results, averaged for all replicates of each treatment, are shown in Table 9b.

Table 9b

Spray composition	Glyphosate rate g a.e./ha	% Inhibition	
		ABUTH	ECHCF
Formulation B	150	64	77
	250	81	80
	350	88	97
Formulation B + Silwet L-77 0.5% v/v	150	42	38
	250	56	49
	350	67	64

Spray composition	Glyphosate rate g a.e./ha	% Inhibition	
		ABUTH	ECHCF
Formulation C	150	61	89
	250	75	91
	350	92	99
Formulation C + Silwet L-77 0.5% v/v	150	92	40
	250	95	40
	350	94	74
Formulation B + Fluorad FC-135 0.5% w/v	150	87	34
	250	90	44
	350	97	47
Formulation C + Fluorad FC-135 0.5% w/v	150	79	85
	250	77	86
	350	92	91
9-01	150	75	69
	250	84	89
	350	98	98
9-02	150	86	54
	250	96	74
	350	99	86
9-03	150	86	66
	250	91	77
	350	96	86
9-04	150	68	73
	250	97	85
	350	94	92
9-05	150	90	55
	250	96	69
	350	91	82
9-06	150	87	43
	250	91	68
	350	97	83
9-07	150	56	76
	250	81	88
	350	89	96
9-08	150	85	35
	250	93	51
	350	98	66
9-09	150	94	45
	250	97	47
	350	98	52
9-10	150	62	60
	250	85	78
	350	93	88
9-11	150	90	32
	250	92	42
	350	98	59
9-12	150	93	38
	250	93	56
	350	95	72

Spray composition	Glyphosate rate g a.e./ha	% Inhibition	
		ABUTH	ECHCF
9-13	150	85	39
	250	89	66
	350	94	79
9-14	150	83	70
	250	93	45
	350	93	70
9-15	150	65	54
	250	85	79
	350	91	89
9-16	150	75	65
	250	83	79
	350	90	84
9-17	150	81	94
	250	88	97
	350	100	99
9-18	150	79	89
	250	95	91
	350	98	98
9-19	150	77	85
	250	91	96
	350	95	97
9-20	150	77	71
	250	86	92
	350	100	93
9-21	150	75	91
	250	84	97
	350	96	95

Compositions of this Example (9-17 to 9-21) containing very low concentrations of lecithin and Fluorad FC-135 exhibited remarkably high herbicidal effectiveness. Even a composition (9-19) with just 0.1% lecithin and 0.1% Fluorad FC-135 was much more effective on ABUTH than commercial standard Formulation C, and equally as effective on ECHCF as Formulation C. The apparently strong antagonism on ECHCF seen when Formulation B was tank mixed with 0.5% Fluorad FC-135 in this test is uncharacteristic and has not been seen in other tests (see, for example, Example 12 herein); indeed the data for this set of treatments is so out of line that it is believed they may be due to an error in application.

EXAMPLE 10

Aqueous spray compositions were prepared containing glyphosate IPA salt and excipient ingredients as shown in Table 10a. Process (iii) was followed for all compositions, using soybean lecithin (20% phospholipid, Avanti). The pH of all compositions was adjusted to approximately 7.

Table 10a

Spray composition	Lecithin g/l	% w/w				Components sonicated with lecithin
		Fluorad FC-135	Silwet L-77	Methyl caprate	Sodium cholate	
10-01	5.0					none
10-02	5.0		0.50			none
10-03	5.0		0.50			L-77
10-04	2.5					none
10-05	0.5					none
10-06	2.5		0.50			none
10-07	2.5		0.50			L-77
10-08	0.5		0.50			none
10-09	0.5		0.50			L-77
10-10	2.5	0.25				none
10-11	2.5	0.10				none
10-12	2.5	0.05				none
10-13	0.5	0.25				none
10-14	0.5	0.10				none
10-15	0.5	0.05				none
10-16	2.5			0.10		Me caprate
10-17	2.5				0.10	Na cholate

Velvetleaf (*Abutilon theophrasti*, ABUTH) and Japanese millet (*Echinochloa crus-galli*, ECHCF) plants were grown and treated by the standard procedures given above. Applications of spray compositions were made 18 days after planting ABUTH and 21 days after planting ECHCF, and evaluation of herbicidal inhibition was done 18 days after application.

In addition to compositions 10-01 to 10-17, spray compositions were prepared by tank mixing Formulations B and C with Fluorad FC-135 at various concentrations. Formulations B and C, alone and tank mixed with 0.5% Silwet L-77, were applied as comparative treatments. Results, averaged for all replicates of each treatment, are shown in Table 10b.

Table 10b

Spray composition	Glyphosate rate g a.e./ha	% Inhibition	
		ABUTH	ECHCF
Formulation B	200	53	69
	300	76	85
	400	77	81
Formulation B + Silwet L-77 0.5% v/v	200	100	28
	300	100	35
	400	100	47
Formulation C	200	57	81
	300	73	90
	400	98	94
Formulation C + Silwet L-77 0.5% v/v	200	99	28
	300	98	53
	400	99	56

Spray composition	Glyphosate rate g a.e./ha	% Inhibition	
		ABUTH	ECHCF
Formulation B + Fluorad FC-135 0.25% w/v	200	76	85
	300	95	81
	400	100	100
Formulation B + Fluorad FC-135 0.1% w/v	200	77	70
	300	94	81
	400	98	87
Formulation B + Fluorad FC-135 0.05% w/v	200	65	73
	300	84	94
	400	88	96
Formulation C + Fluorad FC-135 0.25% w/v	200	83	78
	300	98	94
	400	97	95
Formulation C + Fluorad FC-135 0.1% w/v	200	65	66
	300	89	86
	400	97	89
Formulation C + Fluorad FC-135 0.05% w/v	200	70	78
	300	79	84
	400	96	98
10-01	200	93	71
	300	91	89
	400	97	97
10-02	200	95	59
	300	97	68
	400	99	79
10-03	200	97	55
	300	98	62
	400	100	76
10-04	200	83	72
	300	87	84
	400	95	100
10-05	200	69	78
	300	92	93
	400	98	97
10-06	200	94	61
	300	99	67
	400	100	76
10-07	200	99	52
	300	99	63
	400	100	80
10-08	200	96	47
	300	99	57
	400	99	55
10-09	200	99	23
	300	98	58
	400	100	53
10-10	200	89	91
	300	91	99
	400	98	100

Spray composition	Glyphosate rate g a.e./ha	% Inhibition	
		ABUTH	ECHCF
10-11	200	81	91
	300	91	99
	400	92	100
10-12	200	66	96
	300	86	100
	400	94	99
10-13	200	80	97
	300	98	98
	400	99	100
10-14	200	68	92
	300	89	100
	400	99	98
10-15	200	84	95
	300	94	100
	400	97	100
10-16	200	73	94
	300	89	100
	400	99	100
10-17	200	58	94
	300	77	96
	400	90	90

Tank mixture of Fluorad FC-135 at concentrations as low as 0.05% with Formulation B resulted in remarkably strong herbicidal efficacy in this test. The antagonism on ECHCF seen with the nonionic organosilicone surfactant Silwet L-77 did not occur with the cationic fluoro-organic surfactant Fluorad FC-135. Noteworthy was the outstanding herbicidal effectiveness provided by a composition (10-15) containing just 0.05% lecithin and 0.05% Fluorad FC-135. In this test addition of 0.1% methyl caprate to 0.25% lecithin, the methyl caprate being sonicated together with the lecithin, enhanced performance on ECHCF but not on ABUTH (compare compositions 10-16 and 10-04).

EXAMPLE 11

Compositions 10-01 to 10-17 of Example 10, and tank mixtures of Formulations B and C with Fluorad FC-135, were tested in this Example. Prickly sida (*Sida spinosa*, SIDSP) plants were grown and treated by the standard procedures given above. Applications of spray compositions were made 22 days after planting SIDSP, and evaluation of herbicidal inhibition was done 19 days after application.

Formulations B and C, alone and tank mixed with 0.5% Silwet L-77, were applied as comparative treatments. Results, averaged for all replicates of each treatment, are shown in Table 11.

Table 11

Spray composition	Glyphosate rate g a.e./ha	% Inhibition
		SIDSP
Formulation B	200	46
	300	75
	400	80
Formulation B + Silwet L-77 0.5% v/v	200	96
	300	89
	400	87
Formulation C	200	80
	300	98
	400	98
Formulation C + Silwet L-77 0.5% v/v	200	75
	300	91
	400	94
Formulation B + Fluorad FC-135 0.25% w/v	200	82
	300	94
	400	98
Formulation B + Fluorad FC-135 0.1% w/v	200	70
	300	93
	400	88
Formulation B + Fluorad FC-135 0.05% w/v	200	79
	300	92
	400	99
Formulation C + Fluorad FC-135 0.25% w/v	200	79
	300	97
	400	97
Formulation C + Fluorad FC-135 0.1% w/v	200	90
	300	96
	400	97
Formulation C + Fluorad FC-135 0.05% w/v	200	80
	300	96
	400	99
10-01	200	93
	300	97
	400	98
10-02	200	71
	300	89
	400	89
10-03	200	71
	300	87
	400	98
10-04	200	76
	300	100
	400	100
10-05	200	91
	300	99
	400	97

Spray composition	Glyphosate rate g a.e./ha	% Inhibition
		SIDSP
10-06	200	57
	300	95
	400	88
10-07	200	64
	300	68
	400	94
10-08	200	89
	300	96
	400	99
10-09	200	80
	300	77
	400	94
10-10	200	90
	300	94
	400	98
10-11	200	81
	300	100
	400	96
10-12	200	86
	300	92
	400	95
10-13	200	86
	300	99
	400	100
10-14	200	97
	300	100
	400	100
10-15	200	99
	300	100
	400	100
10-16	200	92
	300	100
	400	100
10-17	200	92
	300	99
	400	100

Herbicidal effectiveness of Formulation C was very high on SIDSP in this test and accordingly enhancements are difficult to discern. However, remarkably strong performance was again seen with composition 10-15, containing just 0.05% lecithin and 0.05% Fluorad FC-135.

EXAMPLE 12

Aqueous spray compositions were prepared containing glyphosate IPA salt and excipient ingredients as shown in Table 12a. Process (iii) was followed for all compositions, using soybean lecithin (20% phospholipid, Avanti). The pH of all compositions was adjusted to approximately 7.

Table 12a

Spray comp.	Lecithin g/l	% w/w			(*) Other ingredient	Components sonicated with lecithin
		Fluorad FC-135	Silwet L-77	Other (*)		
12-01	5.0					none
12-02	5.0		0.50			L-77
12-03	2.5					none
12-04	2.5	0.50				none
12-05	2.5	0.20				none
12-06	2.5	0.10				none
12-07	5.0			0.50	Diacid 1550	Diacid
12-08	5.0			0.10	Diacid 1550	Diacid
12-09	2.5			0.25	Diacid 1550	Diacid
12-10	2.5	0.25		0.05	Diacid 1550	Diacid
12-11	5.0	0.10		0.50	Genapol UD-030	Genapol
12-12	5.0	0.05		0.20	Genapol UD-030	Genapol
12-13	5.0	0.25		0.50	Neodol 25-3	Neodol
12-14	5.0	0.10		0.20	Neodol 25-3	Neodol

Velvetleaf (*Abutilon theophrasti*, ABUTH), Japanese millet (*Echinochloa crus-galli*, ECHCF) and morningglory (*Ipomoea* spp., IPOSS) plants were grown and treated by the standard procedures given above. Applications of spray compositions were made 16 days after planting ABUTH, 18 days after planting ECHCF and 9 days after planting IPOSS. Evaluation of herbicidal inhibition was done 15 days after application.

In addition to compositions 12-01 to 12-14, spray compositions were prepared by tank mixing Formulations B and C with Fluorad FC-135 at various concentrations. Formulations B and C, alone and tank mixed with 0.5% Silwet L-77, were applied as comparative treatments. Results, averaged for all replicates of each treatment, are shown in Table 12b.

Table 12b

Spray composition	Glyphosate rate g a.e./ha	% Inhibition		
		ABUTH	ECHCF	IPOSS
Formulation B	200	24	53	33
	300	47	37	37
	400	64	46	64
Formulation B + Silwet L-77 0.5% v/v	200	85	3	66
	300	97	19	77
	400	98	18	82
Formulation C	200	39	69	38
	300	71	90	67
	400	87	100	76
Formulation C + Silwet L-77 0.5% v/v	200	90	8	72
	300	95	50	79
	400	100	90	73

Spray composition	Glyphosate rate g a.e./ha	% Inhibition		
		ABUTH	ECHCF	IPOSS
Formulation B + Fluorad FC-135 0.5% w/v	200	75	71	65
	300	94	92	79
	400	98	100	77
Formulation B + Fluorad FC-135 0.25% w/v	200	75	67	67
	300	85	73	71
	400	96	97	75
Formulation B + Fluorad FC-135 0.1% w/v	200	61	53	48
	300	82	98	72
	400	95	86	70
Formulation C + Fluorad FC-135 0.5% w/v	200	81	61	69
	300	75	75	71
	400	84	84	77
Formulation C + Fluorad FC-135 0.25% w/v	200	35	58	67
	300	68	97	64
	400	92	96	73
Formulation C + Fluorad FC-135 0.1% w/v	200	40	84	51
	300	79	94	58
	400	99	86	74
12-01	200	69	69	62
	300	82	82	73
	400	88	84	77
12-02	200	81	75	67
	300	83	74	72
	400	95	93	75
12-03	200	48	69	70
	300	82	93	71
	400	94	100	72
12-04	200	68	78	64
	300	90	94	76
	400	96	99	79
12-05	200	75	86	68
	300	86	95	72
	400	96	89	80
12-06	200	80	95	57
	300	85	82	60
	400	96	91	73
12-07	200	41	72	64
	300	76	82	68
	400	80	98	77
12-08	200	40	71	70
	300	51	91	76
	400	77	98	72
12-09	200	43	74	64
	300	58	95	76
	400	73	100	77
12-10	200	43	85	65
	300	74	75	65
	400	83	99	76

Spray composition	Glyphosate rate g a.e./ha	% Inhibition		
		ABUTH	ECHCF	IPOSS
12-11	200	39	71	66
	300	61	88	71
	400	89	99	73
12-12	200	54	57	59
	300	79	77	75
	400	89	84	71
12-13	200	69	72	69
	300	59	66	69
	400	86	81	76
12-14	200	54	62	65
	300	65	77	69
	400	84	81	74

Tank mixtures of Formulation B with Fluorad FC-135 gave greater herbicidal effectiveness than Formulation C alone, without the attendant antagonism on ECHCF so characteristic of Silwet L-77. Addition of Fluorad FC-135 to glyphosate compositions containing 0.25% lecithin enhanced herbicidal effectiveness on ABUTH and ECHCF, but not, in this test, on IPOSS (compare compositions 12-04 to 12-06 with composition 12-03).

EXAMPLE 13

Compositions 12-01 to 12-14 of Example 12, and tank mixtures of Formulations B and C with Fluorad FC-135, were tested in this Example. Prickly sida (*Sida spinosa*, SIDSP) plants were grown and treated by the standard procedures given above. Applications of spray compositions were made 23 days after planting SIDSP, and evaluation of herbicidal inhibition was done 19 days after application.

Formulations B and C, alone and tank mixed with 0.5% Silwet L-77, were applied as comparative treatments. Results, averaged for all replicates of each treatment, are shown in Table 13.

Table 13

Spray composition	Glyphosate rate g a.e./ha	% Inhibition
		SIDSP
Formulation B	200	37
	300	47
	400	50
Formulation B + Silwet L-77 0.5% v/v	200	93
	300	100
	400	99
Formulation C	200	47
	300	63
	400	86
Formulation C + Silwet L-77 0.5% v/v	200	88
	300	92
	400	99

Spray composition	Glyphosate rate g a.e./ha	% Inhibition
		SIDSP
Formulation B + Fluorad FC-135 0.5% w/v	200	51
	300	79
	400	84
Formulation B + Fluorad FC-135 0.25% w/v	200	49
	300	53
	400	85
Formulation B + Fluorad FC-135 0.1% w/v	200	44
	300	58
	400	70
Formulation C + Fluorad FC-135 0.5% w/v	200	74
	300	89
	400	97
Formulation C + Fluorad FC-135 0.25% w/v	200	52
	300	70
	400	75
Formulation C + Fluorad FC-135 0.1% w/v	200	45
	300	74
	400	87
12-01	200	62
	300	76
	400	89
12-02	200	59
	300	54
	400	73
12-03	200	56
	300	89
	400	80
12-04	200	72
	300	89
	400	96
12-05	200	66
	300	87
	400	84
12-06	200	60
	300	74
	400	86
12-07	200	57
	300	78
	400	89
12-08	200	59
	300	67
	400	70
12-09	200	57
	300	65
	400	74
12-10	200	53
	300	77
	400	77

Spray composition	Glyphosate rate g a.e./ha	% Inhibition
		SIDSP
12-11	200	58
	300	71
	400	87
12-12	200	54
	300	70
	400	82
12-13	200	65
	300	75
	400	82
12-14	200	61
	300	77
	400	81

On SIDSP in this test, tank mix addition of Fluorad FC-135 to Formulation B enhanced herbicidal effectiveness over that obtained with Formulation C alone, only at the 0.5% concentration of Fluorad FC-135. Likewise, when added to a glyphosate composition containing 0.25% lecithin, Fluorad FC-135 enhanced herbicidal effectiveness most significantly at the 0.5% concentration (composition 12-04).

EXAMPLE 14

Aqueous spray compositions were prepared containing glyphosate IPA salt and excipient ingredients as shown in Table 14a. Process (iii) was followed for all compositions, using soybean lecithin (20% phospholipid, Avanti). The following compositions had a pH of approximately 5: 14-01, 14-03, 14-07, 14-08, 14-10 and 14-12 to 14-17. All others were adjusted to a pH of approximately 7.

Table 14a

Spray composition	Lecithin g/l	% w/w			Components sonicated with lecithin
		Fluorad FC-135	Silwet 77	L-Diacid 1550	
14-01	5.0				none
14-02	5.0				none
14-03	2.5				none
14-04	2.5				none
14-05	5.0				glyphosate
14-06	5.0		0.50		L-77
14-07	5.0		0.50		L-77
14-08	2.5		0.50		L-77
14-09	2.5		0.50		L-77
14-10	2.5		0.25		glyphosate
14-11	2.5		0.25		glyphosate
14-12	2.5	0.25			none
14-13	2.5	0.25			glyphosate
14-14	2.5	0.10			none
14-15	2.5	0.10			glyphosate
14-16	2.5		0.25	0.25	L-77, Diacid

Spray composition	Lecithin g/l	% w/w			Components sonicated with lecithin
		Fluorad FC-135	Silwet L-77	Diacid 1550	
14-17	2.5		0.10	0.05	L-77, Diacid

Velvetleaf (*Abutilon theophrasti*, ABUTH) and Japanese millet (*Echinochloa crus-galli*, ECHCF) plants were grown and treated by the standard procedures given above. Applications of spray compositions were made 17 days after planting ABUTH and 20 days after planting ECHCF, and evaluation of herbicidal inhibition was done 20 days after application.

In addition to compositions 14-01 to 14-17, spray compositions were prepared by tank mixing Formulations B and C with Fluorad FC-135 at two concentrations. Formulations B and C, alone and tank mixed with 0.5% and 0.25% Silwet L-77, were applied as comparative treatments. Results, averaged for all replicates of each treatment, are shown in Table 14b.

Table 14b

Spray composition	Glyphosate rate g a.e./ha	% Inhibition	
		ABUTH	ECHCF
Formulation B	200	53	43
	300	73	50
	400	91	74
Formulation B + Silwet L-77 0.5% v/v	200	86	24
	300	88	15
	400	94	58
Formulation B + Silwet L-77 0.25% w/v	200	80	22
	300	93	38
	400	87	38
Formulation C	200	56	88
	300	86	98
	400	94	98
Formulation C + Silwet L-77 0.5% v/v	200	87	23
	300	93	52
	400	91	60
Formulation C + Silwet L-77 0.25% v/v	200	79	42
	300	83	73
	400	87	95
Formulation B + Fluorad FC-135 0.25% w/v	200	79	49
	300	89	77
	400	94	85
Formulation B + Fluorad FC-135 0.1% w/v	200	73	64
	300	89	68
	400	92	75
Formulation C + Fluorad FC-135 0.25% w/v	200	73	86
	300	75	90
	400	90	95
Formulation C + Fluorad FC-135 0.1% w/v	200	53	97
	300	89	96
	400	91	99

Spray composition	Glyphosate rate g a.e./ha	% Inhibition	
		ABUTH	ECHCF
14-01	200	71	66
	300	89	62
	400	97	85
14-02	200	83	52
	300	89	72
	400	82	93
14-03	200	54	53
	300	89	84
	400	93	77
14-04	200	81	38
	300	94	76
	400	98	88
14-05	200	85	53
	300	95	80
	400	94	91
14-06	200	80	0
	300	95	100
	400	98	94
14-07	200	72	50
	300	95	84
	400	98	92
14-08	200	81	69
	300	99	83
	400	100	80
14-09	200	86	38
	300	94	80
	400	96	90
14-10	200	58	67
	300	82	85
	400	92	90
14-11	200	83	64
	300	88	74
	400	90	88
14-12	200	89	90
	300	100	88
	400	100	98
14-13	200	95	91
	300	93	97
	400	100	98
14-14	200	88	93
	300	93	85
	400	98	90
14-15	200	85	87
	300	98	98
	400	96	100
14-16	200	76	72
	300	83	87
	400	89	97

Spray composition	Glyphosate rate g a.e./ha	% Inhibition	
		ABUTH	ECHCF
14-17	200	53	67
	300	48	62
	400	82	85

Compositions 14-12 to 14-15, containing 0.25% lecithin together with Fluorad FC-135, exhibited much greater herbicidal effectiveness on both ABUTH and ECHCF than composition 14-03, containing 0.25% lecithin but no Fluorad FC-135, or even composition 14-01, containing 0.5% lecithin but no Fluorad FC-135. No great or consistent difference was seen between compositions where glyphosate had been sonicated together with the lecithin (14-13 and 14-15) than where the lecithin had been sonicated alone (14-12 and 14-14).

EXAMPLE 15

Compositions 14-01 to 14-17 of Example 14, and tank mixtures of Formulations B and C with Fluorad FC-135, were tested in this Example. Prickly sida (*Sida spinosa*, SIDSP) plants were grown and treated by the standard procedures given above. Applications of spray compositions were made 22 days after planting SIDSP, and evaluation of herbicidal inhibition was done 19 days after application.

Formulations B and C, alone and tank mixed with 0.5% and 0.25% Silwet L-77, were applied as comparative treatments. Results, averaged for all replicates of each treatment, are shown in Table 15.

Table 15

Spray composition	Glyphosate rate g a.e./ha	% Inhibition
		SIDSP
Formulation B	200	23
	300	37
	400	32
Formulation B + Silwet L-77 0.5% v/v	200	30
	300	39
	400	45
Formulation B + Silwet L-77 0.25% w/v	200	28
	300	49
	400	28
Formulation C	200	41
	300	54
	400	84
Formulation C + Silwet L-77 0.5% v/v	200	43
	300	66
	400	86
Formulation C + Silwet L-77 0.25% v/v	200	17
	300	35
	400	58
Formulation B + Fluorad FC-135 0.25% w/v	200	48
	300	60
	400	62

Spray composition	Glyphosate rate g a.e./ha	% Inhibition
		SIDSP
Formulation B + Fluorad FC-135 0.1% w/v	200	31
	300	47
	400	75
Formulation C + Fluorad FC-135 0.25% w/v	200	43
	300	57
	400	71
Formulation C + Fluorad FC-135 0.1% w/v	200	32
	300	71
	400	63
14-01	200	51
	300	55
	400	76
14-02	200	51
	300	68
	400	84
14-03	200	55
	300	51
	400	72
14-04	200	50
	300	64
	400	75
14-05	200	46
	300	53
	400	61
14-06	200	40
	300	44
	400	73
14-07	200	23
	300	32
	400	39
14-08	200	18
	300	44
	400	57
14-09	200	25
	300	30
	400	43
14-10	200	19
	300	36
	400	38
14-11	200	35
	300	48
	400	57
14-12	200	65
	300	80
	400	88
14-13	200	68
	300	75
	400	87

Spray composition	Glyphosate rate g a.e./ha	% Inhibition
		SIDSP
14-14	200	76
	300	76
	400	72
14-15	200	54
	300	73
	400	84
14-16	200	44
	300	51
	400	63
14-17	200	23
	300	45
	400	57

Compositions 14-12 to 14-15, containing 0.25% lecithin together with Fluorad FC-135, exhibited greater herbicidal effectiveness on SIDSP than composition 14-03, containing 0.25% lecithin but no Fluorad FC-135, or even composition 14-01, containing 0.5% lecithin but no Fluorad FC-135. No great or consistent difference was seen between compositions where glyphosate had been sonicated together with the lecithin (14-13 and 14-15) than where the lecithin had been sonicated alone (14-12 and 14-14).

EXAMPLE 16

Aqueous spray compositions were prepared containing glyphosate IPA salt and excipient ingredients as shown in Table 16a. Process (iii) was followed for all compositions, using soybean lecithin (20% phospholipid, Avanti). The pH of all compositions was adjusted to approximately 7.

Table 16a

Spray comp.	Lecithin g/l	% w/w		(*) Other ingredient	Components sonicated with lecithin
		Fluorad FC-135	Other (*)		
16-01	2.5				none
16-02	2.5				glyphosate
16-03	2.5	0.25			none
16-04	2.5	0.25			glyphosate
16-05	2.5		0.25	Silwet 800	none
16-06	2.5		0.25	Silwet 800	Silwet 800
16-07	2.5		0.25	Silwet 800	Silwet, glyphosate
16-08	0.5				none
16-09	0.5				glyphosate
16-10	0.5	0.05			none
16-11	0.5	0.05			glyphosate
16-12	0.5	0.03	0.02	Silwet L-77	Silwet L-77
16-13	0.5		0.05	methyl caprate	Me caprate
16-14	0.5	0.05	0.05	methyl caprate	Me caprate
16-15	0.5	0.05	0.05	methyl caprate	Me caprate, glyphosate
16-16	0.5		0.01	PVA	none
16-17	0.5		0.01	PVA	glyphosate
16-18	0.5	0.05	0.01	PVA	glyphosate
16-19	0.5		0.05 + 0.01	L-77 + PVA	Silwet L-77

Velvetleaf (*Abutilon theophrasti*, ABUTH) and Japanese millet (*Echinochloa crus-galli*, ECHCF) plants were grown and treated by the standard procedures given above. Applications of spray compositions were made 19 days after planting ABUTH and 21 days after planting ECHCF, and evaluation of herbicidal inhibition was done 17 days after application.

In addition to compositions 16-01 to 16-19, spray compositions were prepared by tank mixing Formulations B and C with Fluorad FC-135 at two concentrations. Formulations B and C, alone and tank mixed with 0.5% Silwet 800, were applied as comparative treatments. Results, averaged for all replicates of each treatment, are shown in Table 16b.

Table 16b

Spray composition	Glyphosate rate g a.e./ha	% Inhibition	
		ABUTH	ECHCF
Formulation B	150	13	28
	250	37	51
	350	56	38
Formulation B + Silwet 800 0.25% v/v	150	81	15
	250	89	17
	350	91	20
Formulation C	150	32	65
	250	59	91
	350	85	89
Formulation C + Silwet 800 0.25% v/v	150	91	17
	250	91	23
	350	95	48
Formulation B + Fluorad FC-135 0.25% w/v	150	31	58
	250	53	68
	350	71	84
Formulation B + Fluorad FC-135 0.05% w/v	150	31	29
	250	44	69
	350	95	79
Formulation C + Fluorad FC-135 0.25% w/v	150	46	45
	250	69	79
	350	86	77
Formulation C + Fluorad FC-135 0.05% w/v	150	44	57
	250	60	87
	350	86	88
16-01	150	55	50
	250	87	81
	350	89	88
16-02	150	56	54
	250	89	69
	350	87	98
16-03	150	89	68
	250	89	84
	350	91	90

Spray composition	Glyphosate rate g a.e./ha	% Inhibition	
		ABUTH	ECHCF
16-04	150	63	68
	250	89	86
	350	99	89
16-05	150	81	51
	250	87	84
	350	94	26
16-06	150	67	0
	250	93	62
	350	94	81
16-07	150	81	35
	250	84	51
	350	95	62
16-08	150	59	51
	250	84	69
	350	98	90
16-09	150	64	59
	250	85	61
	350	94	96
16-10	150	73	74
	250	87	83
	350	98	96
16-11	150	76	64
	250	88	79
	350	94	81
16-12	150	59	46
	250	82	88
	350	92	82
16-13	150	61	45
	250	90	69
	350	93	90
16-14	150	76	50
	250	95	73
	350	99	91
16-15	150	78	67
	250	95	80
	350	99	85
16-16	150	48	42
	250	77	87
	350	87	75
16-17	150	47	63
	250	85	67
	350	90	78
16-18	150	55	46
	250	82	77
	350	90	87
16-19	150	32	23
	250	43	31
	350	76	65

As in Example 10, glyphosate compositions (16-10 and 16-11) containing just 0.05% lecithin and 0.05% Fluorad FC-135 exhibited surprisingly great herbicidal efficacy in this test. Sonicating the lecithin in the presence of glyphosate in an effort to encapsulate some of the glyphosate (composition 16-11) did not give an advantage in performance over sonicating the lecithin alone (composition 16-10); indeed on ECHCF herbicidal efficacy was slightly better without such efforts to encapsulate the glyphosate. Addition of methyl caprate to compositions containing lecithin with or without Fluorad FC-135 (16-13 to 16-15) improved herbicidal effectiveness on ABUTH but had little effect on ECHCF.

EXAMPLE 17

Aqueous spray compositions were prepared containing glyphosate IPA salt and excipient ingredients as shown in Table 17a. Process (iii) was followed for all compositions, using soybean lecithin (20% phospholipid, Avanti). The pH of all compositions was adjusted to approximately 7.

Table 17a

Spray composition	Lecithin g/l	% w/w		(*) Other ingredient	Components sonicated with lecithin
		Fluorad FC-135	Other (*)		
17-01	2.5				none
17-02	2.5	0.25			none
17-03	2.5	0.25			glyphosate
17-04	2.5	0.25	0.025	PVA	none
17-05	1.0				none
17-06	1.0				glyphosate
17-07	1.0	0.10			none
17-08	1.0	0.10			glyphosate
17-09	1.0	0.05			none
17-10	1.0	0.05			glyphosate
17-11	1.0		0.100	PVA	none
17-12	1.0		0.025	PVA	none
17-13	1.0	0.05	0.025	PVA	none
17-14	1.0		0.100	sodium cholate	Na cholate
17-15	1.0		0.020	sodium cholate	Na cholate
17-16	1.0	0.05	0.020	sodium cholate	Na cholate
17-17	0.5				none
17-18	0.5	0.05			glyphosate
17-19	0.5	0.05	0.020	sodium cholate	Na cholate

Velvetleaf (*Abutilon theophrasti*, ABUTH) and Japanese millet (*Echinochloa crus-galli*, ECHCF) plants were grown and treated by the standard procedures given above. Applications of spray compositions were made 19 days after planting ABUTH and 21 days after planting ECHCF, and evaluation of herbicidal inhibition was done 16 days after application.

In addition to compositions 17-01 to 17-19, spray compositions were prepared by tank mixing Formulations B and C with Fluorad FC-135 at various concentrations. Formulations B and C alone were

applied as comparative treatments. Results, averaged for all replicates of each treatment, are shown in Table 17b.

Table 17b

Spray composition	Glyphosate rate g a.e./ha	% Inhibition	
		ABUTH	ECHCF
Formulation B	200	32	25
	300	50	34
	400	54	35
Formulation C	200	59	92
	300	76	100
	400	93	97
Formulation B + Fluorad FC-135 0.25% w/v	200	43	48
	300	64	52
	400	84	71
Formulation B + Fluorad FC-135 0.1% w/v	200	61	78
	300	65	59
	400	100	86
Formulation B + Fluorad FC-135 0.05% w/v	200	58	30
	300	82	55
	400	88	77
Formulation C + Fluorad FC-135 0.25% w/v	200	53	55
	300	76	68
	400	88	93
Formulation C + Fluorad FC-135 0.1% w/v	200	59	70
	300	89	85
	400	93	83
Formulation C + Fluorad FC-135 0.05% w/v	200	60	72
	300	82	100
	400	94	94
17-01	200	73	52
	300	88	80
	400	94	90
17-02	200	83	80
	300	96	83
	400	97	95
17-03	200	86	73
	300	95	79
	400	98	94
17-04	200	73	72
	300	94	86
	400	96	93
17-05	200	67	68
	300	94	74
	400	96	91
17-06	200	65	61
	300	79	82
	400	91	81

Spray composition	Glyphosate rate g a.e./ha	% Inhibition	
		ABUTH	ECHCF
17-07	200	75	65
	300	92	84
	400	98	91
17-08	200	66	70
	300	87	96
	400	97	97
17-09	200	83	73
	300	91	83
	400	97	89
17-10	200	89	70
	300	92	79
	400	91	74
17-11	200	65	58
	300	86	86
	400	97	100
17-12	200	75	64
	300	79	85
	400	91	87
17-13	200	79	53
	300	81	83
	400	96	88
17-14	200	56	69
	300	80	95
	400	92	93
17-15	200	57	77
	300	67	91
	400	88	90
17-16	200	88	82
	300	85	87
	400	76	72
17-17	200	53	66
	300	71	72
	400	87	83
17-18	200	89	85
	300	79	72
	400	65	60
17-19	200	77	65
	300	87	85
	400	92	94

In glyphosate compositions containing lecithin and Fluorad FC-135, no consistent difference in herbicidal effectiveness was observed between those where lecithin was sonicated alone (17-02, 17-07, 17-09) and those where glyphosate and lecithin were sonicated together (17-03, 17-08, 17-10). The anomalous inversion of the apparent rate response to glyphosate seen with composition 17-18 is believed

to be the result of an error in application or recording and the data for this composition should be ignored in this Example.

EXAMPLE 18

Aqueous spray compositions were prepared containing glyphosate IPA salt and excipient ingredients as shown in Table 18a. Process (iii) was followed for all compositions, using soybean lecithin (20% phospholipid, Avanti). The pH of all compositions was adjusted to approximately 7.

Table 18a

Spray composition	Lecithin g/l	% w/w		Components sonicated with lecithin
		Fluorad FC-135	PVA	
18-01	2.5			none
18-02	1.0			none
18-03	0.5			none
18-04	0.2			none
18-05	1.0	0.25		none
18-06	1.0	0.25		glyphosate
18-07	1.0	0.10		none
18-08	1.0	0.10		glyphosate
18-09	0.5	0.05		none
18-10	0.5	0.05		glyphosate
18-11	2.5		0.10	none

Hemp sesbania (*Sesbania exaltata*, SEBEX) plants were grown and treated by the standard procedures given above. Applications of spray compositions were made 22 days after planting SEBEX, and evaluation of herbicidal inhibition was done 21 days after application.

In addition to compositions 18-01 to 18-11, spray compositions were prepared by tank mixing Formulations B and C with Fluorad FC-135 at various concentrations. Formulations B and C alone, and Formulation B tank mixed with 0.1% PVA (polyvinyl alcohol), were applied as comparative treatments. Results, averaged for all replicates of each treatment, are shown in Table 18b.

Table 18b

Spray composition	Glyphosate rate g a.e./ha	% Inhibition
		SEBEX
Formulation B	500	43
	1000	54
	1500	44
Formulation B + PVA 0.1% w/v	500	53
	1000	45
	1500	44
Formulation C	500	56
	1000	62
	1500	63
Formulation B + Fluorad FC-135 0.25% w/v	500	40
	1000	45
	1500	60

Spray composition	Glyphosate rate g a.e./ha	% Inhibition
		SEBEX
Formulation B + Fluorad FC-135 0.1% w/v	500	33
	1000	51
	1500	53
Formulation B + Fluorad FC-135 0.05% w/v	500	21
	1000	18
	1500	29
Formulation C + Fluorad FC-135 0.25% w/v	500	34
	1000	41
	1500	58
Formulation C + Fluorad FC-135 0.1% w/v	500	50
	1000	43
	1500	52
Formulation C + Fluorad FC-135 0.05% w/v	500	48
	1000	49
	1500	46
18-01	500	22
	1000	33
	1500	37
18-02	500	16
	1000	24
	1500	28
18-03	500	15
	1000	24
	1500	27
18-04	500	17
	1000	13
	1500	31
18-05	500	28
	1000	64
	1500	68
18-06	500	64
	1000	51
	1500	61
18-07	500	65
	1000	51
	1500	63
18-08	500	50
	1000	56
	1500	30
18-09	500	40
	1000	59
	1500	66
18-10	500	31
	1000	23
	1500	49
18-11	500	43
	1000	39
	1500	74

Glyphosate activity on SEBEX was extremely weak in this test and no firm conclusions can be drawn.

EXAMPLE 19

Aqueous spray compositions were prepared containing glyphosate IPA salt and excipient ingredients as shown in Table 19a. Process (iii) was followed for all compositions, using soybean lecithin (20% phospholipid, Avanti). The pH of all compositions was adjusted to approximately 7.

Table 19a

Spray composition	Lecithin g/l	% w/w	Components sonicated with lecithin
		Fluorad FC-135	
19-01	2.5		none
19-02	1.0		none
19-03	0.5		none
19-04	0.2		none
19-05	1.0	0.25	none
19-06	1.0	0.25	glyphosate

Sicklepod (*Cassia obtusifolia*, CASOB) plants were grown and treated by the standard procedures given above. Applications of spray compositions were made 22 days after planting CASOB, and evaluation of herbicidal inhibition was done 21 days after application.

In addition to compositions 19-01 to 19-06, spray compositions were prepared by tank mixing Formulations B and C with Fluorad FC-135 at two concentrations. Formulations B and C alone were applied as comparative treatments. Results, averaged for all replicates of each treatment, are shown in Table 19b.

Table 19b

Spray composition	Glyphosate rate g a.e./ha	% Inhibition
		CASOB
Formulation B	500	35
	800	37
	1200	34
Formulation C	500	49
	800	49
	1200	66
Formulation B + Fluorad FC-135 0.25% w/v	500	45
	800	50
	1200	71
Formulation B + Fluorad FC-135 0.1% w/v	500	49
	800	49
	1200	78
Formulation C + Fluorad FC-135 0.25% w/v	500	60
	800	75
	1200	68

Spray composition	Glyphosate rate g a.e./ha	% Inhibition
		CASOB
Formulation C + Fluorad FC-135 0.1% w/v	500	47
	800	85
	1200	74
19-01	500	54
	800	51
	1200	43
19-02	500	37
	800	69
	1200	52
19-03	500	35
	800	51
	1200	43
19-04	500	71
	800	69
	1200	57
19-05	500	47
	800	73
	1200	89
19-06	500	49
	800	51
	1200	73

On CASOB, the addition of Fluorad FC-135 to a glyphosate composition containing lecithin significantly enhanced herbicidal effectiveness (compare compositions 19-05 and 19-02). However, where glyphosate was sonicated together with the lecithin (composition 19-06), herbicidal effectiveness was reduced.

EXAMPLE 20

Aqueous spray compositions were prepared containing glyphosate IPA salt and excipient ingredients as shown in Table 20a. Process (iii) was followed for all compositions, using soybean lecithin (20% phospholipid, Avanti). The pH of all compositions was adjusted to approximately 7.

Table 20a

Spray composition	Lecithin g/l	% w/w		Components sonicated with lecithin
		Fluorad FC-135	Diacid 1550	
20-01	2.5			none
20-02	0.5			none
20-03	0.2			none
20-04	2.5	0.05		none
20-05	0.5	0.05		none
20-06	0.2	0.05		none
20-07	0.5		0.05	Diacid

Common lambsquarter (*Chenopodium album*, CHEAL) plants were grown and treated by the standard procedures given above. Applications of spray compositions were made 31 days after planting CHEAL, and evaluation of herbicidal inhibition was done 18 days after application.

In addition to compositions 20-01 to 20-07, spray compositions were prepared by tank mixing Formulations B and C with 0.5% Fluorad FC-135. Formulations B and C alone were applied as comparative treatments. Results, averaged for all replicates of each treatment, are shown in Table 20b.

Table 20b

Spray composition	Glyphosate rate g a.e./ha	% Inhibition
		CHEAL
Formulation B	150	0
	250	0
	350	3
Formulation C	150	18
	250	68
	350	98
Formulation B + Fluorad FC-135 0.05% w/v	150	0
	250	10
	350	5
Formulation C + Fluorad FC-135 0.05% w/v	150	3
	250	50
	350	60
20-01	150	0
	250	27
	350	60
20-02	150	0
	250	5
	350	8
20-03	150	5
	250	0
	350	8
20-04	150	18
	250	29
	350	63
20-05	150	17
	250	14
	350	87
20-06	150	44
	250	40
	350	38
20-07	150	10
	250	35
	350	73

Glyphosate activity on CHEAL was very weak in this test and no definitive conclusions can be drawn. However, none of the compositions of the invention performed as well as the commercial

standard Formulation C in this test. Fluorad FC-135 at the extremely low concentration of 0.05% was ineffective as a tank-mix additive, but addition of 0.05% Fluorad FC-135 did enhance the performance of compositions containing lecithin (compare compositions 20-04 to 20-06 with 20-01 to 20-03).

EXAMPLE 21

Aqueous spray compositions were prepared containing glyphosate IPA salt and excipient ingredients as shown in Table 21a. Process (iii) was followed for all compositions, using soybean lecithin (20% phospholipid, Avanti). The pH of all compositions was adjusted to approximately 7.

Table 21a

Spray composition	Lecithin g/l	% w/w			Components sonicated with lecithin
		Fluorad FC-135	Aerosol OT	Methyl caprate	
21-01	2.5				none
21-02	2.5				glyphosate
21-03	1.0				none
21-04	1.0				glyphosate
21-05	0.5				none
21-06	0.5				glyphosate
21-07	0.2				none
21-08	0.2				glyphosate
21-09	0.5		0.05		none
21-10	0.5		0.05		AOT, glyphosate
21-11	0.5		0.05		AOT
21-12	2.5	0.25			none
21-13	0.5	0.05			none
21-14	0.5	0.05			glyphosate
21-15	0.5			0.05	Me caprate
21-16	0.5	0.05		0.05	Me caprate
21-17	0.2	0.02			none
21-18	0.2	0.02			glyphosate
21-19	0.2			0.02	Me caprate

Velvetleaf (*Abutilon theophrasti*, ABUTH), Japanese millet (*Echinochloa crus-galli*, ECHCF), and prickly sida (*Sida spinosa*, SIDSP) plants were grown and treated by the standard procedures given above. Applications of spray compositions were made 19 days after planting ABUTH and 22 days after planting ECHCF. No record was found for the planting date for SIDSP. Evaluation of herbicidal inhibition was done 20 days after application.

In addition to compositions 21-01 to 21-19, spray compositions were prepared by tank mixing Formulations B and C with Fluorad FC-135 at various concentrations. Formulations B and C alone were applied as comparative treatments. Results, averaged for all replicates of each treatment, are shown in Table 21b.

Table 21b

Spray composition	Glyphosate rate g a.e./ha	% Inhibition		
		ABUTH	ECHCF	SIDSP
Formulation B	150	16	23	30
	250	17	33	57
	350	24	43	65
Formulation C	150	18	58	53
	250	30	71	79
	350	49	83	94
Formulation B + Fluorad FC-135 0.25% w/v	150	27	59	56
	250	45	84	81
	350	55	82	91
Formulation B + Fluorad FC-135 0.1% w/v	150	17	43	56
	250	21	56	75
	350	64	80	90
Formulation B + Fluorad FC-135 0.02% w/v	150	22	27	38
	250	37	49	69
	350	48	68	94
Formulation C + Fluorad FC-135 0.25% w/v	150	41	41	59
	250	57	53	85
	350	67	67	94
Formulation C + Fluorad FC-135 0.05% w/v	150	26	39	67
	250	46	66	88
	350	75	73	93
Formulation C + Fluorad FC-135 0.02% w/v	150	30	52	66
	250	67	50	89
	350	61	88	92
21-01	150	35	62	64
	250	63	77	90
	350	71	83	85
21-02	150	35	44	67
	250	53	79	86
	350	58	92	90
21-03	150	37	50	71
	250	53	76	90
	350	73	63	97
21-04	150	29	46	61
	250	43	77	85
	350	70	85	96
21-05	150	12	36	59
	250	43	55	83
	350	53	77	87
21-06	150	19	69	67
	250	62	47	84
	350	58	60	95
21-07	150	14	59	59
	250	39	63	75
	350	46	77	91

Spray composition	Glyphosate rate g a.e./ha	% Inhibition		
		ABUTH	ECHCF	SIDSP
21-08	150	36	37	64
	250	38	68	82
	350	47	80	79
21-09	150	8	35	27
	250	9	51	56
	350	36	58	67
21-10	150	5	33	24
	250	15	73	47
	350	30	66	67
21-11	150	38	49	73
	250	62	75	89
	350	71	75	98
21-12	150	7	41	21
	250	18	67	38
	350	30	64	61
21-13	150	39	72	65
	250	65	55	76
	350	70	68	90
21-14	150	51	53	66
	250	60	82	85
	350	65	83	95
21-15	150	15	59	61
	250	31	54	83
	350	57	67	84
21-16	150	36	79	66
	250	50	60	95
	350	71	95	95
21-17	150	30	52	75
	250	54	60	84
	350	48	84	93
21-18	150	43	75	69
	250	47	78	88
	350	missing	missing	90
21-19	150	13	42	61
	250	29	51	79
	350	42	69	90

In this test the concentration of Fluorad FC-135 which had to be added in tank-mix to Formulation B to bring its herbicidal performance up to that of Formulation C was approximately 0.25% for ECHCF, 0.1% for SIDSP and 0.02% for ABUTH. The herbicidal effectiveness of composition 21-12 (0.25% lecithin, 0.25% Fluorad FC-135) was uncharacteristically weak in this test. However, composition 21-13 (0.05% lecithin, 0.05% Fluorad FC-135) performed well as in previous tests, exceeding the herbicidal effectiveness of Formulation C on ABUTH, at least equalling it on SIDSP and not quite equalling it on ECHCF. Contrary to results obtained in other tests, improved effectiveness on

ECHCF and SIDSP was obtained by sonicating the glyphosate with the lecithin (composition 21-14 versus 21-13). The inclusion of methyl caprate (compositions 21-15 and 21-16) also improved efficacy on these species. Surprisingly high herbicidal effectiveness was seen in this test with compositions containing ultra-low concentrations of lecithin and Fluorad FC-135 (0.02% of each, 21-17 and 21-18).

EXAMPLE 22

Aqueous concentrate compositions were prepared containing glyphosate IPA salt and excipient ingredients as shown in Table 22a. Process (iv) was followed for all compositions, using soybean lecithin (20% phospholipid, Avanti). The pH of these compositions was not recorded.

Table 22a

Concentrate composition	% w/w			
	Glyphosate a.e.	Lecithin	MON 0818	Fluorad FC-135
22-01	10			5.0
22-02	10			10.0
22-03	10			12.5
22-04	10			15.0
22-05	10			20.0
22-06	10			30.0
22-07	15	4.0	1.0	
22-08	20	5.0	0.5	
22-09	20	5.0	1.0	
22-10	20	5.0	2.0	
22-11	20	4.0	1.0	
22-12	25	5.0	0.5	
22-13	25	5.0	1.0	
22-14	25	5.0	2.0	
22-15	25	4.0	1.0	
22-16	25	5.0	5.0	

Velvetleaf (*Abutilon theophrasti*, ABUTH) and Japanese millet (*Echinochloa crus-galli*, ECHCF) plants were grown and treated by the standard procedures given above. Applications of spray compositions were made 14 days after planting ABUTH and 16 days after planting ECHCF, and evaluation of herbicidal inhibition was done 14 days after application.

Formulation C was applied as a comparative treatment. Results, averaged for all replicates of each treatment, are shown in Table 22b.

Table 22b

Concentrate composition	Glyphosate rate g a.e./ha	% Inhibition	
		ABUTH	ECHCF
Formulation C	56	13	45
	112	43	75
	224	64	94
	448	88	97

Concentrate composition	Glyphosate rate g a.e./ha	% Inhibition	
		ABUTH	ECHCF
22-01	112	38	61
	224	56	80
	448	76	97
22-02	112	50	51
	224	69	91
	448	81	97
22-03	112	51	63
	224	64	83
	448	81	96
22-04	112	53	61
	224	71	91
	448	78	95
22-05	112	41	56
	224	70	85
	448	75	97
22-06	112	38	53
	224	63	89
	448	75	94
22-07	112	48	53
	224	49	84
	448	75	90
22-08	112	31	60
	224	53	84
	448	66	90
22-09	112	26	56
	224	53	85
	448	78	96
22-10	112	36	60
	224	53	85
	448	79	98
22-11	112	41	59
	224	49	73
	448	76	95
22-12	112	30	56
	224	50	74
	448	65	89
22-13	112	34	55
	224	44	80
	448	73	95
22-14	112	39	61
	224	56	85
	448	69	91
22-15	112	31	55
	224	56	69
	448	79	95
22-16	112	29	64
	224	58	86
	448	78	91

None of the concentrate compositions of this Example containing 10% glyphosate a.e. and varying amounts of Fluorad FC-135 (22-01 to 22-06) exhibited greater herbicidal effectiveness than the commercial standard Formulation C. It should be noted that the amounts of Fluorad FC-135 used in this Example were extremely high, the weight/weight ratio of Fluorad FC-135 to glyphosate a.e. ranging from 1:2 to 3:1.

EXAMPLE 23

Aqueous concentrate compositions were prepared containing glyphosate IPA salt and excipient ingredients as shown in Table 23a. Process (iv) was followed for all compositions, using soybean lecithin (20% phospholipid, Avanti). The pH of all compositions was approximately 5.

Table 23a

Concentrate composition	% w/w				Components sonicated with lecithin
	Glyphosate a.e.	Lecithin	MON 0818	Fluorad FC-135	
23-01	20	5.0	2.0		none
23-02	20	4.0	1.0		none
23-03	20	5.0	2.0		glyphosate
23-04	20	4.0	1.0		glyphosate
23-05	20	5.0	2.0	5.0	none

Velvetleaf (*Abutilon theophrasti*, ABUTH) and Japanese millet (*Echinochloa crus-galli*, ECHCF) plants were grown and treated by the standard procedures given above. Applications of spray compositions were made 16 days after planting ABUTH and 18 days after planting ECHCF, and evaluation of herbicidal inhibition was done 14 days after application.

Formulations B and C were applied as comparative treatments. Results, averaged for all replicates of each treatment, are shown in Table 23b.

Table 23b

Concentrate composition	Glyphosate rate g a.e./ha	% Inhibition	
		ABUTH	ECHCF
Formulation B	112	33	53
	224	58	78
	336	80	89
	448	79	88
Formulation C	112	49	79
	224	59	94
	336	84	100
	448	95	100
23-01	112	39	66
	224	63	93
	336	81	98
	448	86	100

Concentrate composition	Glyphosate rate g a.e./ha	% Inhibition	
		ABUTH	ECHCF
23-02	112	29	46
	224	55	83
	336	79	91
	448	85	95
23-03	112	30	59
	224	60	98
	336	80	100
	448	81	100
23-04	112	26	51
	224	53	83
	336	76	86
	448	86	99
23-05	112	46	51
	224	59	89
	336	79	96
	448	89	98

Concentrate composition 23-05 (5% lecithin, 2% MON 0818, 5% Fluorad FC-135) did not exhibit greater herbicidal effectiveness in this test than composition 23-01 lacking the Fluorad FC-135.

EXAMPLE 24

- 5 Aqueous spray compositions were prepared containing glyphosate IPA salt and excipient ingredients as shown in Table 24a. Process (iii) was followed for all compositions, using soybean lecithin (20% phospholipid, Avanti). The pH of these compositions was not recorded.

Table 24a

Spray composition	Lecithin g/l	% w/w	Components sonicated with lecithin
		Fluorad FC-135	
24-01	2.5		none
24-02	1.0		none
24-03	0.5		none
24-04	0.2		none
24-05	0.1		none
24-06	2.5	0.25	none
24-07	0.5	0.05	none
24-08	0.2	0.02	none
24-09	0.2	0.02	glyphosate
24-10	0.2	0.02	FC-135
24-11	0.1	0.01	none
24-12	0.1	0.01	glyphosate
24-13	0.1	0.02	FC-135
24-14	0.5	0.02	none
24-15	0.5	0.02	glyphosate
24-16	0.5	0.02	FC-135

Yellow nutsedge (*Cyperus esculentus*, CYPES) plants were grown and treated by the standard procedures given above. Applications of spray compositions were made 29 days after planting, and evaluation of herbicidal inhibition was done 33 days after application.

In addition to compositions 24-01 to 24-16, spray compositions were prepared by tank mixing Formulations B and C with Fluorad FC-135 at various concentrations. Formulations B and C alone were applied as comparative treatments. Results, averaged for all replicates of each treatment, are shown in Table 24b.

Table 24b

Spray composition	Glyphosate rate g a.e./ha	% Inhibition
		CYPES
Formulation B	400	32
	750	68
	1000	70
Formulation C	400	25
	750	66
	1000	89
Formulation B + Fluorad FC-135 0.25% w/v	400	49
	750	75
	1000	82
Formulation B + Fluorad FC-135 0.05% w/v	400	53
	750	74
	1000	64
Formulation B + Fluorad FC-135 0.02% w/v	400	56
	750	83
	1000	83
Formulation B + Fluorad FC-135 0.01% w/v	400	61
	750	67
	1000	88
Formulation C + Fluorad FC-135 0.25% w/v	400	73
	750	47
	1000	79
Formulation C + Fluorad FC-135 0.05% w/v	400	50
	750	73
	1000	81
Formulation C + Fluorad FC-135 0.02% w/v	400	41
	750	79
	1000	81
Formulation C + Fluorad FC-135 0.01% w/v	400	67
	750	77
	1000	72
24-01	400	62
	750	73
	1000	100
24-02	400	61
	750	85
	1000	92

Spray composition	Glyphosate rate g a.e./ha	% Inhibition
		CYPES
24-03	400	81
	750	83
	1000	87
24-04	400	59
	750	79
	1000	79
24-05	400	69
	750	69
	1000	91
24-06	400	75
	750	80
	1000	96
24-07	400	65
	750	69
	1000	89
24-08	400	67
	750	69
	1000	87
24-09	400	76
	750	77
	1000	80
24-10	400	71
	750	75
	1000	86
24-11	400	69
	750	77
	1000	85
24-12	400	59
	750	85
	1000	95
24-13	400	61
	750	75
	1000	81
24-14	400	64
	750	83
	1000	90
24-15	400	53
	750	81
	1000	86
24-16	400	85
	750	86
	1000	81

The tank-mix treatments of this Example show surprisingly little effect on herbicidal effectiveness on CYPES of reducing Fluorad FC-135 concentration from 0.25% all the way down to 0.01%. At this extraordinarily low concentration, the tank mix of Formulation B with Fluorad FC-135

still performed equal or better than Formulation C alone. Lecithin alone was an unexpectedly effective excipient for glyphosate in this test (see compositions 24-01 to 24-05) and the addition of Fluorad FC-135 to lecithin did not in every case give further enhancement of herbicidal efficacy.

EXAMPLE 25

Glyphosate-containing spray compositions were prepared by tank-mixing Formulation B with excipients as shown in Table 25. Soybean lecithin (20% phospholipid, Avanti) was used in the form of a 10% dispersion prepared by sonication as in process (iii).

Velvetleaf (*Abutilon theophrasti*, ABUTH) and Japanese millet (*Echinochloa crus-galli*, ECHCF) plants were grown and treated by the standard procedures given above. Applications of spray compositions were made 21 days after planting ABUTH and 21 days after planting ECHCF, and evaluation of herbicidal inhibition was done 21 days after application. Results, averaged for all replicates of each treatment, are shown in Table 25.

Table 25

Glyphosate composition	Glyphosate rate g a.e./ha	Additive	Add. rate % w/v	% Inhibition	
				ABUTH	ECHCF
Formulation B	56			3	17
	112			7	38
	224			30	58
	336			60	67
None	0	MON 0818	5.0	7	30
		Fluorad FC-135	5.0	5	3
		lecithin	5.0	0	0
Formulation B	56	MON 0818	0.005	0	48
	112			3	60
	224			53	85
	336			58	87
Formulation B	56	MON 0818	0.01	3	50
	112			10	67
	224			52	87
	336			67	92
Formulation B	56	MON 0818	0.05	7	52
	112			10	67
	224			60	93
	336			68	96
Formulation B	56	MON 0818	0.1	10	55
	112			12	70
	224			57	97
	336			80	97
Formulation B	56	MON 0818	0.2	10	65
	112			22	70
	224			58	97
	336			85	97

Glyphosate composition	Glyphosate rate g a.e./ha	Additive	Add. rate % w/v	% Inhibition	
				ABUTH	ECHCF
Formulation B	56	MON 0818	0.5	13	65
	112			33	77
	224			72	99
	336			88	100
Formulation B	56	MON 0818	1.0	15	68
	112			55	80
	224			78	98
	336			95	100
Formulation B	56	MON 0818	2.0	27	75
	112			62	78
	224			83	100
	336			100	99
Formulation B	56	MON 0818	5.0	23	55
	112			53	77
	224			72	90
	336			97	88
Formulation B	56	Fluorad FC-135	0.005	2	47
	112			10	50
	224			25	70
	336			55	78
Formulation B	56	Fluorad FC-135	0.01	7	40
	112			15	57
	224			70	67
	336			80	80
Formulation B	56	Fluorad FC-135	0.05	2	48
	112			15	57
	224			70	78
	336			78	88
Formulation B	56	Fluorad FC-135	0.1	5	45
	112			18	58
	224			75	87
	336			80	90
Formulation B	56	Fluorad FC-135	0.2	12	48
	112			27	60
	224			75	90
	336			97	93
Formulation B	56	Fluorad FC-135	0.5	3	47
	112			12	57
	224			75	80
	336			78	83
Formulation B	56	Fluorad FC-135	1.0	5	43
	112			10	52
	224			77	75
	336			78	77
Formulation B	56	Fluorad FC-135	2.0	7	42
	112			10	47
	224			65	65
	336			72	77

Glyphosate composition	Glyphosate rate g a.e./ha	Additive	Add. rate % w/v	% Inhibition	
				ABUTH	ECHCF
Formulation B	56	Fluorad FC-135	5.0	2	38
	112			5	47
	224			63	60
	336			67	63
Formulation B	56	lecithin	0.005	0	10
	112			10	45
	224			67	70
	336			67	77
Formulation B	56	lecithin	0.01	2	20
	112			12	47
	224			63	70
	336			68	85
Formulation B	56	lecithin	0.05	3	32
	112			12	52
	224			63	73
	336			72	82
Formulation B	56	lecithin	0.1	8	37
	112			10	50
	224			65	73
	336			78	83
Formulation B	56	lecithin	0.2	5	45
	112			43	63
	224			68	82
	336			80	92
Formulation B	56	lecithin	0.5	13	50
	112			42	65
	224			67	88
	336			68	87
Formulation B	56	lecithin	1.0	13	52
	112			50	72
	224			67	80
	336			68	88
Formulation B	56	lecithin	2.0	10	53
	112			37	72
	224			72	88
	336			87	97
Formulation B	56	lecithin	5.0	10	50
	112			55	73
	224			72	80
	336			78	95

This test was an expanded rate titration study of MON 0818, Fluorad FC-135 and lecithin as tank-mix adjuvants for glyphosate as Formulation B. On ABUTH, the optimum adjuvant concentration was 2.0% for MON 0818, 0.2% for Fluorad FC-135 and 0.2% or higher for lecithin. On ECHCF, the optimum adjuvant concentration was 0.5% to 2.0% for MON 0818, 0.2% for Fluorad FC-135 and 2.0% for lecithin.

EXAMPLE 26

Aqueous spray compositions were prepared containing glyphosate IPA salt and excipient ingredients as shown in Table 26a. Process (iii) was followed for all compositions, using soybean lecithin (20% phospholipid, Avanti). The pH of all compositions was adjusted to approximately 7.

Table 26a

Spray composition	Lecithin g/l	% w/w	
		Fluorad FC-135	Aerosol OT
26-01			0.1
26-02			0.05
26-03			0.02
26-04		0.1	0.1
26-05		0.05	0.05
26-06		0.02	0.02
26-07	1.0		0.10
26-08	1.0	0.10	0.10
26-09	1.0		
26-10	1.0	0.10	
26-11	0.5		
26-12	0.5		0.05
26-13	0.5	0.05	
26-14	0.5	0.05	0.05
26-15	0.2		
26-16	0.2		0.02
26-17	0.2	0.02	
26-18	0.2	0.02	0.02

Velvetleaf (*Abutilon theophrasti*, ABUTH), Japanese millet (*Echinochloa crus-galli*, ECHCF) and prickly sida (*Sida spinosa*, SIDSP) plants were grown and treated by the standard procedures given above. Applications of spray compositions were made 16 days after planting ABUTH, 19 days after planting ECHCF, and 26 days after planting SIDSP. Evaluation of herbicidal inhibition was done for ABUTH and ECHCF 15 days after application and for SIDSP 21 days after application.

In addition to compositions 26-01 to 26-18, spray compositions were prepared by tank mixing Formulations B and C with Fluorad FC-135 at various concentrations. Formulations B and C alone were applied as comparative treatments. Results, averaged for all replicates of each treatment, are shown in Table 26b.

Table 26b

Spray composition	Glyphosate rate g a.e./ha	% Inhibition		
		ABUTH	ECHCF	SIDSP
Formulation B	150	37	71	57
	250	57	79	69
	400	74	86	80
	500	79	89	74

Spray composition	Glyphosate rate g a.e./ha	% Inhibition		
		ABUTH	ECHCF	SIDSP
Formulation C	150	48	42	58
	250	71	80	81
	400	88	100	88
	500	92	100	86
Formulation B + Fluorad FC-135 0.1% w/v	150	87	62	66
	250	87	96	70
	400	91	94	75
Formulation B + Fluorad FC-135 0.05% w/v	150	61	48	65
	250	81	69	71
	400	90	91	67
Formulation B + Fluorad FC-135 0.02% w/v	150	58	32	62
	250	75	49	51
	400	81	83	73
Formulation C + Fluorad FC-135 0.1% w/v	150	78	61	76
	250	79	77	81
	400	93	100	78
Formulation C + Fluorad FC-135 0.05% w/v	150	43	86	69
	250	79	100	80
	400	95	98	84
Formulation C + Fluorad FC-135 0.02% w/v	150	39	56	77
	250	77	100	86
	400	88	100	80
26-01	150	63	48	49
	250	70	69	66
	400	85	84	63
26-02	150	32	36	55
	250	64	74	65
	400	77	92	69
26-03	150	30	78	51
	250	59	79	66
	400	83	93	74
26-04	150	86	50	65
	250	74	98	71
	400	81	89	75
26-05	150	85	55	60
	250	81	75	73
	400	82	81	64
26-06	150	61	67	45
	250	66	78	61
	400	83	77	67
26-07	150	46	38	44
	250	56	85	64
	400	75	96	78
26-08	150	88	63	70
	250	87	73	79
	400	91	82	75

Spray composition	Glyphosate rate g a.e./ha	% Inhibition		
		ABUTH	ECHCF	SIDSP
26-09	150	63	72	61
	250	87	73	71
	400	89	87	80
26-10	150	81	72	61
	250	85	62	82
	400	87	89	76
26-11	150	54	57	68
	250	80	90	74
	400	84	95	66
26-12	150	27	53	47
	250	57	71	67
	400	72	91	70
26-13	150	78	59	64
	250	80	84	80
	400	89	76	77
26-14	150	84	52	68
	250	88	69	75
	400	90	84	66
26-15	150	51	57	55
	250	81	55	71
	400	88	83	69
26-16	150	40	68	46
	250	74	89	60
	400	77	98	63
26-17	150	64	44	58
	250	80	93	81
	400	87	99	69
26-18	150	64	87	50
	250	77	75	70
	400	90	89	50

This test was designed in part to explore the relative contribution of Fluorad FC-135 and lecithin to the herbicidal effectiveness of glyphosate compositions comprising both of these excipient substances. Fluorad FC-135 was applied as sole excipient at concentrations of 1.0%, 0.5% and 0.2% (see tank-mix treatments with Formulation B). Lecithin was applied as sole excipient at the same three concentrations in compositions 26-09, 26-11 and 26-15. Combinations of the two excipients at equal concentrations were applied in corresponding compositions 26-10, 26-13 and 26-17. The data are highly variable but an overall trend can be discerned. When only one of the two excipients was present, herbicidal effectiveness tended to drop off as the concentration of that excipient was reduced. When both excipients were present, there was scarcely any decline in herbicidal effectiveness as excipient concentration was reduced. Although averages of data from three glyphosate rates across three species can be misleading, it is helpful in this case to reduce the mass of individual data to the following such averages of percent inhibition:

Glyphosate (Formulation B)	68%
Glyphosate + 0.1% Fluorad FC-135	81%
Glyphosate + 0.05% Fluorad FC-135	71%
Glyphosate + 0.02% Fluorad FC-135	63%
Glyphosate + 0.1% lecithin	76%
Glyphosate + 0.05% lecithin	74%
Glyphosate + 0.02% lecithin	68%
Glyphosate + 0.1% Fluorad FC-135 + 0.1% lecithin	77%
Glyphosate + 0.05% Fluorad FC-135 + 0.05% lecithin	76%
Glyphosate + 0.02% Fluorad FC-135 + 0.02% lecithin	75%
Glyphosate commercial standard (Formulation C)	73%

Thus, when both excipients are used together, a fivefold decrease in excipient concentration results in a decline in overall herbicidal effectiveness of only 2 percentage points, still retaining overall effectiveness at least equal to that of the commercial standard.

EXAMPLE 27

Glyphosate-containing spray compositions were prepared by tank-mixing Formulations B with excipients as shown in Table 27. Soybean lecithin (20% phospholipid, Avanti) was used in the form of a 10% dispersion prepared by sonication as in process (iii).

Velvetleaf (*Abutilon theophrasti*, ABUTH) and Japanese millet (*Echinochloa crus-galli*, ECHCF) plants were grown and treated by the standard procedures given above. Applications of spray compositions were made 19 days after planting ABUTH and 15 days after planting ECHCF, and evaluation of herbicidal inhibition was done 19 days after application. Results, averaged for all replicates of each treatment, are shown in Table 27.

Table 27.

Glyphosate composition	Glyphosate rate g a.e./ha	Additive	Additive rate % v/v	% Inhibition	
				ABUTH	ECHCF
Formulation B	56	none		0	3
	112			5	13
	224			40	40
	336			83	77
Formulation B	56	Fluorad FC-135	0.005	0	7
	112			3	10
	224			45	53
	336			58	78
Formulation B	56	Fluorad FC-135	0.01	0	8
	112			2	12
	224			45	60
	336			67	87

Glyphosate composition	Glyphosate rate g a.e./ha	Additive	Additive rate % v/v	% Inhibition	
				ABUTH	ECHCF
Formulation B	56	Fluorad FC-135	0.05	2	8
	112			20	23
	224			72	88
	336			90	93
Formulation B	56	Fluorad FC-135	0.1	3	10
	112			33	38
	224			73	88
	336			93	92
Formulation B	56	Fluorad FC-135	0.2	10	17
	112			33	47
	224			77	85
	336			93	92
Formulation B	56	Fluorad FC-135	0.5	7	13
	112			37	37
	224			80	85
	336			96	95
Formulation B	56	Fluorad FC-135	1.0	3	7
	112			27	35
	224			72	87
	336			88	92
Formulation B	56	Fluorad FC-135	2.0	0	0
	112			27	18
	224			72	75
	336			87	87
Formulation B	56	Fluorad FC-135	5.0	0	0
	112			12	13
	224			43	50
	336			58	53
Formulation B	56	lecithin/FC-135 (1:1)	0.005	0	2
	112			7	13
	224			65	63
	336			83	82
Formulation B	56	lecithin/FC-135 (1:1)	0.01	0	0
	112			3	10
	224			42	63
	336			73	82
Formulation B	56	lecithin/FC-135 (1:1)	0.05	0	0
	112			42	13
	224			68	73
	336			98	73
Formulation B	56	lecithin/FC-135 (1:1)	0.1	0	0
	112			37	20
	224			62	68
	336			94	77
Formulation B	56	lecithin/FC-135 (1:1)	0.2	0	2
	112			33	28
	224			67	68
	336			100	78

Glyphosate composition	Glyphosate rate g a.e./ha	Additive	Additive rate % v/v	% Inhibition	
				ABUTH	ECHCF
Formulation B	56	lecithin/FC-135 (1:1)	0.5	7	0
	112			40	18
	224			68	68
	336			90	73
Formulation B	56	lecithin/FC-135 (1:1)	1.0	17	3
	112			43	45
	224			83	88
	336			95	94
Formulation B	56	lecithin/FC-135 (1:1)	2.0	10	23
	112			32	42
	224			63	73
	336			88	87
Formulation B	56	lecithin/FC-135 (1:1)	5.0	2	3
	112			18	28
	224			50	72
	336			85	87
Formulation B	56	lecithin	0.005	2	2
	112			3	10
	224			45	50
	336			58	72
Formulation B	56	lecithin	0.01	0	2
	112			2	12
	224			40	52
	336			65	75
Formulation B	56	lecithin	0.05	2	2
	112			0	10
	224			40	45
	336			57	70
Formulation B	56	lecithin	0.1	2	7
	112			2	13
	224			33	37
	336			48	67
Formulation B	56	lecithin	0.2	3	3
	112			3	13
	224			32	35
	336			47	68
Formulation B	56	lecithin	0.5	2	3
	112			8	15
	224			47	53
	336			67	65
Formulation B	56	lecithin	1.0	2	5
	112			10	15
	224			33	55
	336			70	77
Formulation B	56	lecithin	2.0	5	8
	112			12	17
	224			48	52
	336			68	77

Glyphosate composition	Glyphosate rate g a.e./ha	Additive	Additive rate % v/v	% Inhibition	
				ABUTH	ECHCF
Formulation B	56	lecithin	5.0	5	17
	112			23	17
	224			52	55
	336			73	78

This tank-mix study more clearly demonstrates the surprising interaction seen in Example 26 between lecithin and Fluorad FC-135 as excipients for glyphosate. For example, glyphosate alone over four rates gave average inhibition of ABUTH of 32%. Adding Fluorad FC-135 at a concentration of 0.5% boosted the average inhibition to 55%, but adding lecithin at the same concentration did not raise average inhibition above 32%. A 1:1 combination of both excipients at the same total concentration gave an average inhibition of 51%. At a concentration of 0.1%, Fluorad FC-135 gave average inhibition of 50%, lecithin 21% (i.e. a reduction in effectiveness of glyphosate) and the 1:1 combination 48%. Thus, as in Example 26, the decline in herbicidal effectiveness with reducing excipient rate was much less pronounced with the combination than with either excipient on its own.

EXAMPLE 28

Aqueous concentrate compositions were prepared containing glyphosate IPA salt and excipient ingredients as shown in Table 28a. Process (i) was followed for compositions 28-01 to 28-06. Process (iv) was followed for compositions 28-07 to 28-11, using soybean lecithin (20% phospholipid, Avanti). For compositions 28-12 and 28-13, process (iv) was also used, but Aerosol OT was the aggregate-forming material employed in place of lecithin. The pH of all compositions was approximately 5.

Table 28a

Concentrate composition	% w/w					(*) Other components
	Glyphosate a.e.	Lecithin	Fluorad FC-135	MON 0818	Other (*)	
28-01	20				1.0	PVA
28-02	20		5.0		1.0	PVA
28-03	20		2.0		1.0	PVA
28-04	20		1.0		1.0	PVA
28-05	20				0.5	Kelzan
28-06	20		2.0		0.5	Kelzan
28-07	20	2.0		0.04		
28-08	20	2.0	2.0	0.04		
28-09	20	2.0	2.0	0.02		
28-10	20	2.0		0.04	25.0	Silwet 800
28-11	20	2.0	2.0	0.04	25.0	Silwet 800
28-12	20				5.0	Aerosol OT
28-13	20				5.0 + 25.0	Aerosol OT + Silwet 800

Velvetleaf (*Abutilon theophrasti*, ABUTH) and Japanese millet (*Echinochloa crus-galli*, ECHCF) plants were grown and treated by the standard procedures given above. Applications of spray compositions were made 14 days after planting ABUTH and 17 days after planting ECHCF, and evaluation of herbicidal inhibition was done 38 days after application.

Formulations B and C were applied as comparative treatments. Results, averaged for all replicates of each treatment, are shown in Table 28b.

Table 28b

Concentrate composition	Glyphosate rate g a.e./ha	% Inhibition	
		ABUTH	ECHCF
Formulation B	56	0	8
	112	4	33
	224	45	40
	336	69	65
Formulation C	56	0	10
	112	5	43
	224	68	73
	336	87	94
28-01	112	0	40
	224	50	76
	336	76	85
28-02	112	1	35
	224	30	70
	336	69	96
28-03	112	6	35
	224	35	58
	336	65	84
28-04	112	1	35
	224	70	60
	336	69	85
28-05	112	1	35
	224	63	68
	336	80	88
28-06	112	0	25
	224	40	55
	336	66	73
28-07	112	11	35
	224	45	68
	336	65	86
28-08	112	9	38
	224	65	60
	336	66	75
28-09	112	10	33
	224	56	60
	336	78	75
28-10	112	30	5
	224	79	30
	336	90	35

Concentrate composition	Glyphosate rate g a.e./ha	% Inhibition	
		ABUTH	ECHCF
28-11	112	60	5
	224	79	33
	336	96	30
28-12	112	8	11
	224	53	40
	336	66	64
28-13	112	40	6
	224	91	33
	336	98	38

Concentrate compositions 28-08 and 28-09 did not in this test exhibit herbicidal effectiveness equal to Formulation C.

EXAMPLE 29

Aqueous spray compositions were prepared containing glyphosate IPA salt and excipient ingredients as shown in Table 29a. Process (iii) was followed for all compositions, using soybean lecithin (20% or 45% phospholipid as indicated below, both sourced from Avanti). The pH of all compositions was adjusted to approximately 7.

Table 29a

Spray composition	Lecithin		% w/w
	g/l	phospholipid %	Fluorad FC-135
29-01	0.25	20	
29-02	0.05	20	
29-03	0.02	20	
29-04	0.01	20	
29-05	0.25	20	0.25
29-06	0.05	20	0.05
29-07	0.02	20	0.02
29-08	0.01	20	0.01
29-09	0.25	45	
29-10	0.05	45	
29-11	0.02	45	
29-12	0.01	45	
29-13	0.25	45	0.25
29-14	0.05	45	0.05
29-15	0.02	45	0.02
29-16	0.01	45	0.01

Yellow nutsedge (*Cyperus esculentus*, CYPES) plants were grown and treated by the standard procedures given above. Applications of spray compositions were made 27 days after planting CYPES. Evaluation was done 27 days after application.

In addition to compositions 29-01 to 29-16, spray compositions were prepared by tank mixing Formulations B and C with Fluorad FC-135 at various concentrations. Formulations B and C were

applied as comparative treatments. Results, averaged for all replicates of each treatment, are shown in Table 29b.

Table 29b

Spray composition	Glyphosate rate g a.e./ha	% Inhibition
		CYPES
Formulation B	500	25
	800	41
	1200	59
Formulation C	500	29
	800	43
	1200	62
Formulation B + Fluorad FC-135 0.25% w/v	500	60
	800	57
	1200	79
Formulation B + Fluorad FC-135 0.05% w/v	500	63
	800	54
	1200	65
Formulation B + Fluorad FC-135 0.02% w/v	500	50
	800	71
	1200	60
Formulation B + Fluorad FC-135 0.01% w/v	500	27
	800	35
	1200	81
Formulation C + Fluorad FC-135 0.25% w/v	500	41
	800	72
	1200	75
Formulation C + Fluorad FC-135 0.05% w/v	500	52
	800	43
	1200	63
Formulation C + Fluorad FC-135 0.02% w/v	500	76
	800	72
	1200	82
Formulation C + Fluorad FC-135 0.01% w/v	500	38
	800	59
	1200	72
29-01	500	51
	800	70
	1200	64
29-02	500	58
	800	69
	1200	77
29-03	500	49
	800	67
	1200	85
29-04	500	51
	800	76
	1200	77

Spray composition	Glyphosate rate g a.e./ha	% Inhibition
		CYPES
29-05	500	37
	800	73
	1200	100
29-06	400	72
	750	62
	1000	67
29-07	400	68
	750	75
	1000	86
29-08	400	59
	750	78
	1000	88
29-09	400	72
	750	80
	1000	88
29-10	400	67
	750	77
	1000	89
29-11	400	67
	750	75
	1000	66
29-12	400	55
	750	75
	1000	83
29-13	400	33
	750	59
	1000	73
29-14	400	63
	750	77
	1000	76
29-15	400	35
	750	75
	1000	88
29-16	400	77
	750	66
	1000	86

This test was conducted to investigate the effect of phospholipid content of lecithin on herbicidal efficacy of lecithin-containing glyphosate compositions. No clear pattern emerged from this study, but overall it appeared that the crude lecithin (20% phospholipid) provided greater herbicidal effectiveness on CYPES than the de-oiled lecithin (45% phospholipid), suggesting that the oil present in crude lecithin might be having an adjuvant effect on this species.

EXAMPLE 30

Aqueous spray compositions were prepared containing glyphosate IPA salt and excipient ingredients as shown in Table 30a. Process (iii) was followed for all compositions, using soybean lecithin (20%, 45% or 95% phospholipid as indicated below, all sourced from Avanti). The pH of all compositions was adjusted to approximately 7.

Table 30a

Spray composition	Lecithin		% w/w Fluorad FC-135
	g/l	phospholipid %	
30-01	0.5	20	
30-02	0.2	20	
30-03	0.1	20	
30-04	0.5	45	
30-05	0.2	45	
30-06	0.1	45	
30-07	0.5	95	
30-08	0.2	95	
30-09	0.1	95	
30-10	0.5	20	0.05
30-11	0.5	45	0.05
30-12	0.5	95	0.05
30-13	0.2	20	0.02
30-14	0.2	45	0.02
30-15	0.2	95	0.02
30-16	0.1	20	0.01
30-17	0.1	45	0.01
30-18	0.1	95	0.01

Velvetleaf (*Abutilon theophrasti*, ABUTH), Japanese millet (*Echinochloa crus-galli*, ECHCF) and prickly sida (*Sida spinosa*, SIDSP) plants were grown and treated by the standard procedures given above. Applications of spray compositions were made 17 days after planting ABUTH, 19 days after planting ECHCF, and 23 days after planting SIDSP. Evaluation of herbicidal inhibition was done 15 days after application.

In addition to compositions 30-01 to 30-18, spray compositions were prepared by tank mixing Formulations B and C with Fluorad FC-135 at various concentrations. Formulations B and C alone were applied as comparative treatments. Results, averaged for all replicates of each treatment, are shown in Table 30b.

Table 30b

Spray composition	Glyphosate rate g a.e./ha	% Inhibition		
		ABUTH	ECHCF	SIDSP
Formulation B	100	10	25	33
	200	22	29	49
	300	50	62	61
	400	62	62	64

Spray composition	Glyphosate rate g a.e./ha	% Inhibition		
		ABUTH	ECHCF	SIDSP
Formulation C	100	14	40	34
	200	53	98	66
	300	74	100	84
	400	86	100	93
Formulation B + Fluorad FC-135 0.05% w/v	100	18	25	34
	200	50	58	52
	300	68	83	70
Formulation B + Fluorad FC-135 0.02% w/v	100	10	21	29
	200	64	40	46
	300	79	62	64
Formulation B + Fluorad FC-135 0.01% w/v	100	10	21	34
	200	34	27	44
	300	73	74	69
Formulation C + Fluorad FC-135 0.05% w/v	100	65	53	58
	200	73	77	65
	300	94	99	73
Formulation C + Fluorad FC-135 0.02% w/v	100	68	94	61
	200	63	93	66
	300	85	90	79
Formulation C + Fluorad FC-135 0.01% w/v	100	72	67	53
	200	69	99	61
	300	81	99	83
30-01	100	32	26	39
	200	72	60	56
	300	84	72	69
30-02	100	14	23	43
	200	70	42	63
	300	83	74	68
30-03	100	6	25	42
	200	55	47	57
	300	65	64	72
30-04	100	29	31	42
	200	55	65	60
	300	82	54	73
30-05	100	14	22	41
	200	32	35	66
	300	81	98	70
30-06	100	9	26	29
	200	47	48	57
	300	69	71	71
30-07	100	30	22	50
	200	73	50	69
	300	82	86	67
30-08	100	41	23	53
	200	57	38	69
	300	76	46	84

Spray composition	Glyphosate rate g a.e./ha	% Inhibition		
		ABUTH	ECHCF	SIDSP
30-09	100	32	17	45
	200	60	37	67
	300	78	77	73
30-10	100	58	27	62
	200	91	42	79
	300	93	95	77
30-11	100	66	58	63
	200	91	79	69
	300	91	84	84
30-12	100	61	27	67
	200	90	72	77
	300	93	83	84
30-13	100	61	24	51
	200	88	48	69
	300	94	54	75
30-14	100	66	25	56
	200	90	49	72
	300	93	73	85
30-15	100	63	23	61
	200	88	33	72
	300	95	75	81
30-16	100	75	25	56
	200	87	37	74
	300	93	71	77
30-17	100	63	17	59
	200	92	27	73
	300	92	83	78
30-18	100	67	22	53
	200	91	38	68
	300	91	46	77

In general, across the three species included in this test, compositions containing the 45% phospholipid grade of soybean lecithin provided slightly greater herbicidal effectiveness than those containing the 20% grade. Any further improvement obtained by using the 95% grade was minimal and would likely not justify the considerably increased cost of this grade. The data of this test clearly show a non-additive interaction between lecithin and Fluorad FC-135. To take just one example for illustration, glyphosate alone (Formulation B) at 200 g a.e./ha gave 22% inhibition of ABUTH, 29% inhibition of ECHCF and 49% inhibition of SIDSP. Adding 0.02% Fluorad FC-135 brought these percentage inhibitions to 64%, 40% and 46% respectively. Alternatively, adding the 45% grade of lecithin at 0.02% (composition 30-05) resulted in percentage inhibitions of 32%, 35% and 36% respectively. Adding both these excipients, each at 0.02% (composition 30-14) gave percentage inhibitions of 90%, 49% and 72% respectively. Even adding both excipients so that the total excipient concentration was 0.02% (composition 30-17) resulted in percentage inhibitions of 92%, 27% and 73% respectively. Thus at least

on the broadleaf species (ABUTH and SIDSP) there is strong evidence of a synergistic interaction between these two excipient substances.

EXAMPLE 31

Aqueous spray compositions were prepared containing glyphosate IPA salt and excipient ingredients as shown in Table 31a. Process (iii) was followed for all compositions, using lecithin (20% or 95% phospholipid from soybean, or 95% phospholipid from egg yolk, all sourced from Avanti). The pH of all compositions was adjusted to approximately 7.

Table 31a

Spray composition	Lecithin			% w/w	
	g/l	phospho-lipid %	source	Fluorad FC-135	Fluorad FC-754
31-01	0.05	95	egg yolk		
31-02	0.02	95	egg yolk		
31-03	0.01	95	egg yolk		
31-04	0.05	95	soybean		
31-05	0.02	95	soybean		
31-06	0.01	95	soybean		
31-07	0.05	95	egg yolk	0.05	
31-08	0.02	95	egg yolk	0.02	
31-09	0.01	95	egg yolk	0.01	
31-10	0.05	95	soybean	0.05	
31-11	0.02	95	soybean	0.02	
31-12	0.01	95	soybean	0.01	
31-13	0.05	20	soybean		0.05
31-14	0.02	20	soybean		0.02

Velvetleaf (*Abutilon theophrasti*, ABUTH) and Japanese millet (*Echinochloa crus-galli*, ECHCF) plants were grown and treated by the standard procedures given above. Applications of spray compositions were made 18 days after planting ABUTH and 19 days after planting ECHCF, and evaluation of herbicidal inhibition was done 15 days after application.

In addition to compositions 31-01 to 31-14, spray compositions were prepared by tank mixing Formulations B and C with Fluorad FC-135 or Fluorad FC-754 at various concentrations. Formulations B and C alone were applied as comparative treatments. Results, averaged for all replicates of each treatment, are shown in Table 31b.

Table 31b

Spray composition	Glyphosate rate g a.e./ha	% Inhibition	
		ABUTH	ECHCF
Formulation B	100	1	27
	200	6	28
	300	21	35
	400	31	46

Spray composition	Glyphosate rate g a.e./ha	% Inhibition	
		ABUTH	ECHCF
Formulation C	100	10	31
	200	28	36
	300	62	66
	400	77	74
Formulation B + Fluorad FC-135 0.05% w/v	100	19	24
	200	37	40
	300	62	52
Formulation B + Fluorad FC-135 0.02% w/v	100	7	13
	200	42	27
	300	56	57
Formulation B + Fluorad FC-135 0.01% w/v	100	23	19
	200	43	24
	300	60	40
Formulation B + Fluorad FC-754 0.05% w/v	100	19	23
	200	41	33
	300	67	62
Formulation B + Fluorad FC-754 0.02% w/v	100	12	19
	200	31	44
	300	61	45
Formulation C + Fluorad FC-135 0.05% w/v	100	37	39
	200	49	43
	300	66	62
Formulation C + Fluorad FC-135 0.02% w/v	100	18	31
	200	47	44
	300	68	49
Formulation C + Fluorad FC-135 0.01% w/v	100	26	27
	200	36	44
	300	54	82
Formulation C + Fluorad FC-754 0.05% w/v	100	34	32
	200	47	37
	300	62	62
Formulation C + Fluorad FC-754 0.02% w/v	100	28	32
	200	45	60
	300	43	75
31-01	100	16	36
	200	54	56
	300	66	61
31-02	100	23	43
	200	45	45
	300	65	51
31-03	100	31	35
	200	37	45
	300	53	60
31-04	100	24	35
	200	43	43
	300	78	50

Spray composition	Glyphosate rate g a.e./ha	% Inhibition	
		ABUTH	ECHCF
31-05	100	24	36
	200	45	44
	300	58	66
31-06	100	31	24
	200	46	34
	300	52	51
31-07	100	49	33
	200	65	39
	300	73	63
31-08	100	48	25
	200	70	49
	300	73	69
31-09	100	45	27
	200	59	53
	300	71	84
31-10	100	60	30
	200	64	89
	300	75	99
31-11	100	47	51
	200	66	65
	300	80	78
31-12	100	49	39
	200	60	59
	300	67	84
31-13	100	50	30
	200	70	51
	300	68	66
31-14	100	54	33
	200	61	44
	300	79	66

In this test, glyphosate compositions containing egg yolk lecithin (31-01 to 31-03) performed similarly to those containing soybean lecithin (31-04 to 31-06) on ABUTH but were generally more effective than those containing soybean lecithin on ECHCF, at least in the absence of Fluorad FC-135. Addition of Fluorad FC-135, as in compositions 31-07 to 31-12, enhanced effectiveness of all compositions.

EXAMPLE 32

Aqueous spray compositions were prepared containing glyphosate IPA salt and excipient ingredients as shown in Table 32a. Process (iii) was followed for all compositions, using soybean lecithin (20% phospholipid, Avanti). The pH of all compositions was adjusted to approximately 7.

Table 32a

Spray composition	Lecithin g/l	% w/w	Type of fluoro-organic
		fluoro-organic	
32-01	0.20		none
32-02	0.20	0.02	Fluorad FC-135
32-03	0.20	0.02	Fluorad FC-431
32-04	0.20	0.02	Fluorad FC-751
32-05	0.20	0.02	Fluorad FC-170C
32-06	0.20	0.02	Fluorad FC-171
32-07	0.20	0.02	Fluorad FC-754
32-08	0.50		none
32-09	0.10		none
32-10	0.04		none
32-11	0.02		none

Velvetleaf (*Abutilon theophrasti*, ABUTH), Japanese millet (*Echinochloa crus-galli*, ECHCF) and prickly sida (*Sida spinosa*, SIDSP) plants were grown and treated by the standard procedures given above. Applications of spray compositions were made 18 days after planting ABUTH and ECHCF, and 27 days after planting SIDSP. Evaluation of herbicidal inhibition was done 15 days after application.

In addition to compositions 32-01 to 32-11, spray compositions were prepared by tank mixing Formulations B and C with various fluoro-organic surfactants of the Fluorad range, all at 0.02%. Formulations B and C alone were applied as comparative treatments. Results, averaged for all replicates of each treatment, are shown in Table 32b.

Table 32b

Spray composition	Glyphosate rate g a.e./ha	% Inhibition		
		ABUTH	ECHCF	SIDSP
Formulation B	150	8	35	35
	250	21	47	37
	350	31	36	56
	450	57	52	64
Formulation C	150	29	69	49
	250	55	90	67
	350	75	91	75
	450	82	91	85
Formulation B + Fluorad FC-135 0.02% w/v	150	17	43	36
	250	39	58	53
	350	52	53	68
Formulation B + Fluorad FC-170C 0.02% w/v	150	13	25	32
	250	31	47	36
	350	31	85	61
Formulation B + Fluorad FC-171 0.02%w/v	150	8	52	15
	250	10	47	44
	350	15	58	55
Formulation B + Fluorad FC-431 0.02% w/v	150	14	36	34
	250	23	53	53
	350	37	61	62

Spray composition	Glyphosate rate g a.e./ha	% Inhibition		
		ABUTH	ECHCF	SIDSP
Formulation B + Fluorad FC-751 0.02%w/v	150	12	29	29
	250	30	38	41
	350	43	36	58
Formulation B + Fluorad FC-754 0.02% w/v	150	21	27	33
	250	31	36	49
	350	38	51	59
Formulation C + Fluorad FC-135 0.02% w/v	150	35	31	46
	250	66	87	58
	350	78	99	80
Formulation C + Fluorad FC-170C 0.02% w/v	150	29	68	41
	250	54	78	61
	350	59	86	78
Formulation C + Fluorad FC-171 0.02% w/v	150	20	96	35
	250	37	99	62
	350	55	100	65
Formulation C + Fluorad FC-431 0.02% w/v	150	20	94	41
	250	51	85	68
	350	66	97	74
Formulation C + Fluorad FC-751 0.02% w/v	150	15	67	38
	250	36	85	56
	350	60	100	72
Formulation C + Fluorad FC-754 0.02% w/v	150	33	78	37
	250	75	85	66
	350	82	94	80
32-01	150	25	35	45
	250	43	52	63
	350	60	90	77
32-02	150	65	37	58
	250	69	69	67
	350	66	69	78
32-03	150	14	40	41
	250	45	78	63
	350	55	92	75
32-04	150	19	48	48
	250	36	51	63
	350	65	69	70
32-05	150	47	34	45
	250	55	43	55
	350	63	58	75
32-06	150	23	36	46
	250	57	52	59
	350	61	73	67
32-07	150	67	59	58
	250	81	73	72
	350	80	76	76
32-08	150	37	49	60
	250	60	83	69
	350	67	93	49

Spray composition	Glyphosate rate g a.e./ha	% Inhibition		
		ABUTH	ECHCF	SIDSP
32-09	150	19	63	51
	250	53	71	62
	350	55	74	82
32-10	150	19	70	51
	250	39	94	61
	350	63	87	73
32-11	150	16	51	50
	250	58	67	66
	350	69	92	73

Composition 32-07, containing 0.02% lecithin and 0.02% Fluorad FC-754, was equal or superior to composition 32-02, containing 0.02% lecithin and 0.02% Fluorad FC-135, in herbicidal effectiveness. This indicates that Fluorad FC-754 is an acceptable substitute for Fluorad FC-135 in such compositions.

The other fluoro-organic surfactants tested in this Example, none of which is cationic, were less effective than the cationic fluoro-organics Fluorad FC-135 and Fluorad FC-754 as excipients in combination with lecithin. A possible exception was Fluorad FC-170C which gave good enhancement of glyphosate effectiveness on ECHCF only.

EXAMPLE 33

Aqueous concentrate compositions were prepared containing glyphosate IPA salt and excipient ingredients as shown in Table 33a. Process (v) was followed for all compositions, using soybean lecithin (20% phospholipid, Avanti). The pH of all compositions was approximately 5.

Table 33a

Concentrate composition	% w/w				
	Glyphosate a.e.	Lecithin	MON 0818	Agrimul PG-2069	Fluorad FC-135
33-01	30	3.0		0.25	3.0
33-02	30	3.0		0.25	1.0
33-03	30	3.0	0.25		3.0
33-04	30	1.0	0.50		3.0
33-05	30	1.0		0.50	3.0
33-06	30	1.0			1.0
33-07	30	1.0		0.25	1.0
33-08	30	3.0		0.50	2.0
33-09	30	2.0			3.0
33-10	30	3.0	0.50		

Velvetleaf (*Abutilon theophrasti*, ABUTH) and Japanese millet (*Echinochloa crus-galli*, ECHCF) plants were grown and treated by the standard procedures given above. Applications of spray compositions were made 14 days after planting ABUTH and 17 days after planting ECHCF, and evaluation of herbicidal inhibition was done 19 days after application.

Formulations C and J were applied as comparative treatments. Results, averaged for all replicates of each treatment, are shown in Table 33b.

Table 33b

Concentrate composition	Glyphosate rate g a.e./ha	% Inhibition	
		ABUTH	ECHCF
Formulation C	56	3	5
	112	49	48
	224	79	83
	448	99	99
Formulation J	56	16	20
	112	40	43
	224	80	81
	448	97	99
33-01	56	4	5
	112	35	20
	224	81	51
	448	99	80
33-02	56	0	5
	112	4	20
	224	66	55
	448	94	80
33-03	56	1	5
	112	6	20
	224	78	74
	448	93	80
33-04	56	1	5
	112	1	15
	224	75	65
	448	95	80
33-05	56	0	5
	112	1	15
	224	75	65
	448	91	80
33-06	56	0	5
	112	3	15
	224	55	63
	448	91	79
33-07	56	1	5
	112	3	15
	224	48	55
	448	88	81
33-08	56	3	9
	112	3	20
	224	66	60
	448	89	80
33-09	56	0	5
	112	5	10
	224	78	55
	448	97	80

Concentrate composition	Glyphosate rate g a.e./ha	% Inhibition	
		ABUTH	ECHCF
33-10	56	0	5
	112	4	15
	224	21	55
	448	88	79

Concentrate compositions containing lecithin and Fluorad FC-135 did not exhibit herbicidal effectiveness superior to commercial standard Formulations C and J in this test.

EXAMPLE 34

Aqueous spray compositions were prepared containing glyphosate IPA salt and excipient ingredients as shown in Table 34a. Process (iii) was followed for all compositions, using soybean lecithin (20% phospholipid, Avanti). The pH of all compositions was adjusted to approximately 7.

Table 34a

Spray composition	Lecithin g/l	% w/w
		Fluorad FC-135
34-01	0.25	
34-02	0.05	
34-03	0.02	
34-04	0.01	
34-05	0.25	0.25
34-06	0.05	0.05
34-07	0.02	0.02
34-08	0.01	0.01

Guineagrass (*Panicum maximum*, PANMA) plants were grown and treated by the standard procedures given above. Applications of spray compositions were made 78 days after planting PANMA, and evaluation of herbicidal inhibition was done 20 days after application.

In addition to compositions 34-01 to 34-08, spray compositions were prepared by tank mixing Formulations B and C with Fluorad FC-135 at various concentrations. Formulations B and C alone were applied as comparative treatments. Results, averaged for all replicates of each treatment, are shown in Table 34b.

Table 34b

Spray composition	Glyphosate rate g a.e./ha	% Inhibition
		PANMA
Formulation B	400	61
	800	89
	1500	93
	2000	97
Formulation C	400	85
	800	94
	1500	100
	2000	100

Spray composition	Glyphosate rate g a.e./ha	% Inhibition
		PANMA
Formulation B + Fluorad FC-135 0.25% w/v	400	76
	800	78
	1500	97
Formulation B + Fluorad FC-135 0.05% w/v	400	45
	800	69
	1500	89
Formulation B + Fluorad FC-135 0.02% w/v	400	39
	800	71
	1500	95
Formulation B + Fluorad FC-135 0.01% w/v	400	52
	800	78
	1500	99
Formulation C + Fluorad FC-135 0.25% w/v	400	82
	800	97
	1500	100
Formulation C + Fluorad FC-135 0.05% w/v	400	63
	800	93
	1500	100
Formulation C + Fluorad FC-135 0.02% w/v	400	73
	800	98
	1500	100
Formulation C + Fluorad FC-135 0.01% w/v	400	66
	800	97
	1500	100
34-01	400	38
	800	73
	1500	92
34-02	400	64
	800	83
	1500	90
34-03	400	50
	800	75
	1500	99
34-04	400	48
	800	88
	1500	98
34-05	400	60
	800	79
	1500	99
34-06	400	58
	800	86
	1500	99
34-07	400	55
	800	86
	1500	93
34-08	400	60
	800	91
	1500	98

Exceptionally high glyphosate activity was seen in this test even with Formulation B and no firm conclusions can be drawn. However, none of the compositions containing lecithin and Fluorad FC-135 exceeded the effectiveness of commercial standard Formulation C on PANMA under the conditions of this test.

EXAMPLE 35

Aqueous concentrate compositions were prepared containing glyphosate IPA salt and excipient ingredients as shown in Table 35a. Process (v) was followed for all compositions, using soybean lecithin (20% phospholipid, Avanti). The pH of all compositions was approximately 5.

Table 35a

Concentrate composition	% w/w					
	Glyphosate a.e.	Lecithin	Fluorad FC-135	Fluorad FC-754	MON 0818	Agrimul PG-2069
35-01	30	3.0	3.0			0.25
35-02	30	3.0	1.0			0.25
35-03	30	3.0	3.0		0.25	
35-04	30	1.0	3.0		0.50	
35-05	30	1.0	3.0			0.50
35-06	30	1.0	1.0			
35-07	30	1.0	1.0			0.25
35-08	30	3.0	2.0			0.50
35-09	30	2.0	3.0			
35-10	30	3.0			0.50	
35-11	30	3.0		3.0		0.50
35-12	30	2.0		1.0		0.375
35-13	30	1.0		2.0		0.25
35-14	30	3.0		3.0	0.50	
35-15	30	3.0		3.0		0.50
35-16	30	2.0		1.0		0.375
35-17	30	1.0		2.0		0.25
35-18	30	3.0		3.0	0.50	

Quackgrass (*Elymus repens*, AGRRE) plants were grown and treated by the standard procedures given above. Applications of spray compositions were made 56 days after planting AGRRE, and evaluation of herbicidal inhibition was done 16 days after application.

Formulations B, C and J were applied as comparative treatments. Results, averaged for all replicates of each treatment, are shown in Table 35b.

Table 35b

Concentrate composition	Glyphosate rate g a.e./ha	% Inhibition
		AGRRE
Formulation B	400	41
	800	46
	1000	55
	1200	70

Concentrate composition	Glyphosate rate g a.e./ha	% Inhibition
		AGRRE
Formulation C	400	38
	800	47
	1000	77
	1200	77
Formulation J	400	60
	800	84
	1000	77
	1200	85
35-01	400	27
	800	76
	1000	79
35-02	400	49
	800	66
	1000	78
35-03	400	42
	800	80
	1000	83
35-04	400	31
	800	71
	1000	64
35-05	400	32
	800	53
	1000	59
35-06	400	27
	800	39
	1000	65
35-07	400	29
	800	54
	1000	61
35-08	400	38
	800	65
	1000	81
35-09	400	31
	800	55
	1000	67
35-10	400	43
	800	38
	1000	58
35-11	400	34
	800	56
	1000	75
35-12	400	29
	800	51
	1000	65
35-13	400	51
	800	69
	1000	83

Concentrate composition	Glyphosate rate g a.e./ha	% Inhibition
		AGRRE
35-14	400	39
	800	63
	1000	65
35-15	400	53
	800	65
	1000	77
35-16	400	43
	800	65
	1000	82
35-17	400	69
	800	84
	1000	94
35-18	400	69
	800	92
	1000	92

Compositions of the invention exhibiting superior herbicidal effectiveness to commercial standard Formulation C in this test on AGRRE included 35-01, 35-02, 35-03, 35-13 and 35-15 to 35-18. Compositions 35-17 and 35-18 were the most effective in this test, outperforming commercial standard Formulation J as well as Formulation C.

EXAMPLE 36

Aqueous concentrate compositions were prepared containing glyphosate IPA salt and excipient ingredients as shown in Table 36a. Process (v) was followed for all compositions, using soybean lecithin (20% phospholipid, Avanti). The order of addition of ingredients was varied in compositions 36-15 to 36-20 as shown below. The pH of all compositions was approximately 5.

Table 36a

Conc. comp.	% w/w					Lecithin phospho- lipid %	order of addition (*)
	Glyphosate a.e.	Lecithin	Fluorad FC-135	Agrimul PG-2069	MON 0818		
36-01	30	3.0	2.0	0.50		45	A
36-02	30	3.0	3.0	0.50		45	A
36-03	30	3.0	3.0	0.75		45	A
36-04	30	3.0	3.0	0.75	0.5	45	A(**)
36-05	30	3.0	3.0	1.00		45	A
36-06	30	3.0	3.0	2.00		45	A
36-07	30	3.0	3.0	3.00		45	A
36-08	30	3.0	3.0	4.00		45	A
36-09	30	3.0	2.0	0.50		20	A
36-10	30	3.0	2.0	0.50		20	B
36-11	30	3.0	2.0	0.50		20	C
36-12	30	3.0	2.0	0.50		20	D
36-13	30	3.0	2.0	0.50		20	E
36-14	30	3.0	2.0	0.50		20	F
36-15	30	3.0	3.0	0.50		20	A

Conc. comp.	% w/w					Lecithin phospho-lipid %	order of addition (*)
	Glyphosate a.e.	Lecithin	Fluorad FC-135	Agrimul PG-2069	MON 0818		
36-16	30	3.0	3.0	0.50		20	B
36-17	30	3.0	3.0	0.50		20	C
36-18	30	3.0	3.0	0.50		20	D
36-19	30	3.0	3.0	0.50		20	E
36-20	30	3.0	3.0	0.50		20	F

(*) Order of addition:

	1st	2nd	3rd	4th	5th
A	lecithin	PG-2069	FC-135	water	glyphosate
B	lecithin	FC-135	PG-2069	water	glyphosate
C	glyphosate	water	FC-135	PG-2069	lecithin
D	glyphosate	water	PG-2069	FC-135	lecithin
E	glyphosate	lecithin	PG-2069	FC-135	water
F	glyphosate	lecithin	FC-135	PG-2069	water

(**) where MON 0818 included, added with Agrimul PG-2069

Velvetleaf (*Abutilon theophrasti*, ABUTH) and Japanese millet (*Echinochloa crus-galli*, ECHCF) plants were grown and treated by the standard procedures given above. Applications of spray compositions were made 19 days after planting ABUTH and 22 days after planting ECHCF, and evaluation of herbicidal inhibition was done 17 days after application.

Formulations B, C and J were applied as comparative treatments. Results, averaged for all replicates of each treatment, are shown in Table 36b.

Table 36b

Concentrate composition	Glyphosate rate g a.e./ha	% Inhibition	
		ABUTH	ECHCF
Formulation B	200	38	73
	400	51	64
	600	67	89
	800	72	86
Formulation C	200	57	75
	400	77	98
	600	92	97
	800	100	100
Formulation J	200	50	52
	400	73	99
	600	88	99
	800	98	98
36-01	200	49	64
	400	72	59
	600	78	87
36-02	200	54	72
	400	78	71
	600	97	90

Concentrate composition	Glyphosate rate g a.e./ha	% Inhibition	
		ABUTH	ECHCF
36-03	200	57	62
	400	80	78
	600	89	87
36-04	200	46	39
	400	74	64
	600	86	78
36-05	200	49	29
	400	74	79
	600	83	90
36-06	200	49	65
	400	70	88
	600	87	88
36-07	200	49	51
	400	67	77
	600	81	83
36-08	200	42	59
	400	70	67
	600	78	80
36-09	200	45	28
	400	73	85
	600	87	98
36-10	200	57	82
	400	76	89
	600	87	98
36-11	200	56	80
	400	84	84
	600	85	100
36-12	200	57	81
	400	78	98
	600	87	94
36-13	200	54	86
	400	73	72
	600	96	97
36-14	200	56	73
	400	69	98
	600	85	94
36-15	200	40	41
	400	85	88
	600	83	96
36-16	200	53	59
	400	73	76
	600	84	73
36-17	200	39	53
	400	65	86
	600	86	81
36-18	200	49	31
	400	69	52
	600	73	75

Concentrate composition	Glyphosate rate g a.e./ha	% Inhibition	
		ABUTH	ECHCF
36-19	200	47	50
	400	74	86
	600	88	98
36-20	200	51	42
	400	68	94
	600	90	98

Order of addition of ingredients apparently had some influence on herbicidal effectiveness of compositions 36-09 to 36-20. However, as most of these compositions showed poor short-term stability, it is likely that in at least some cases the uniformity of spray application was affected and the results are therefore difficult to interpret.

EXAMPLE 37

Aqueous concentrate compositions were prepared containing glyphosate IPA salt and excipient ingredients as shown in Table 37a. Process (iv) was followed for all compositions, using soybean lecithin (20% phospholipid, Avanti). The pH of all compositions was approximately 5.

Table 37a

Concentrate composition	Glyphosate g a.e./l	% w/w					
		Lecithin	Aerosol OT	MON 0818	Fluorad FC-754	Methyl caprate	PVA
37-01	200	2.0		0.25			
37-02	300	3.0		0.50			
37-03	300	3.0		0.50			2.0
37-04	200	2.0		0.25			1.5
37-05	200	2.0		0.25		1.0	1.0
37-06	200	2.0		0.25		1.0	1.0
37-07	200	2.0		0.25	2.0		
37-08	200		2.0	0.25			
37-09	300		3.0	0.50			
37-10	300		3.0	0.50			2.0
37-11	200		2.0	0.25			1.5
37-12	200		2.0	0.25		1.0	
37-13	200		2.0	0.25		1.0	
37-14	200		2.0	0.25		1.0	1.5
37-15	200		2.0	0.25	2.0		

Velvetleaf (*Abutilon theophrasti*, ABUTH) and Japanese millet (*Echinochloa crus-galli*, ECHCF) plants were grown and treated by the standard procedures given above. Applications of spray compositions were made 16 days after planting ABUTH and 13 days after planting ECHCF, and evaluation of herbicidal inhibition was done 20 days after application.

Compositions containing PVA were too viscous to spray and were not tested for herbicidal effectiveness. Formulations B, C and J were applied as comparative treatments. Results, averaged for

all replicates of each treatment, are shown in Table 37b.

Table 37b

Concentrate composition	Glyphosate rate g a.e./ha	% Inhibition	
		ABUTH	ECHCF
Formulation B	112	5	4
	224	48	8
	336	73	20
	448	94	50
Formulation C	112	30	45
	224	91	81
	336	98	81
	448	100	99
Formulation J	112	50	35
	224	80	65
	336	97	88
	448	100	90
37-01	112	11	8
	224	50	40
	336	71	61
	448	93	78
37-02	112	5	6
	224	64	58
	336	78	60
	448	84	65
37-07	112	5	3
	224	46	38
	336	73	83
	448	93	66
37-08	112	8	13
	224	43	46
	336	73	65
	448	83	70
37-09	112	1	5
	224	23	25
	336	65	33
	448	91	58
37-12	112	0	5
	224	58	48
	336	73	63
	448	91	63
37-13	112	0	10
	224	53	38
	336	73	45
	448	88	50
37-15	112	28	10
	224	50	53
	336	80	63
	448	88	91

Concentrate compositions containing lecithin and Fluorad FC-754 or methyl caprate did not exhibit herbicidal effectiveness equal to that of the commercial standards in this test.

EXAMPLE 38

Aqueous concentrate compositions were prepared containing glyphosate IPA salt and excipient ingredients as shown in Table 38a. Process (iii) was followed for all compositions, using soybean lecithin (20% phospholipid, Avanti). The pH of all compositions was approximately 5.

Table 38a

Concentrate composition	% w/w			
	Glyphosate a.e.	Lecithin	Fluorad FC-135	MON 0818
38-01	30	3.0	3.0	0.75
38-02	25	2.5	2.5	0.63
38-03	20	2.0	2.0	0.50
38-04	15	1.5	1.5	0.38
38-05	10	1.0	1.0	0.25
38-06	5	0.5	0.5	0.13
38-07	30	3.0	3.0	1.50
38-08	25	2.5	2.5	0.63
38-09	20	2.0	2.0	0.50
38-10	15	1.5	1.5	0.38
38-11	10	1.0	1.0	0.25
38-12	5	0.5	0.5	0.13
38-13	25	2.5	2.5	0.94
38-14	20	2.0	2.0	0.75
38-15	15	1.5	1.5	0.56
38-16	10	1.0	1.0	0.38
38-17	5	0.5	0.5	0.19

Velvetleaf (*Abutilon theophrasti*, ABUTH) and Japanese millet (*Echinochloa crus-galli*, ECHCF) plants were grown and treated by the standard procedures given above. Applications of spray compositions were made 19 days after planting ABUTH and 21 days after planting ECHCF, and evaluation of herbicidal inhibition was done 14 days after application.

In addition to compositions 38-01 to 38-17, spray compositions were prepared by tank mixing Formulations B and C with Fluorad FC-135 at two concentrations. Formulations B and C alone were applied as comparative treatments. Results, averaged for all replicates of each treatment, are shown in Table 38b.

Table 38b

Concentrate composition	Glyphosate rate g a.e./ha	% Inhibition	
		ABUTH	ECHCF
Formulation C	200	59	98
	400	96	96
	600	70	93
	800	100	97

Concentrate composition	Glyphosate rate g a.e./ha	% Inhibition	
		ABUTH	ECHCF
Formulation C + Fluorad FC-135 0.1%	200	59	92
	400	93	93
	600	95	100
	800	100	97
Formulation C + Fluorad FC-135 0.05%	200	54	73
	400	95	76
	600	100	82
	800	100	95
Formulation J	200	55	87
	400	92	98
	600	97	94
	800	99	96
Formulation J + Fluorad FC-135 0.1%	200	67	88
	400	89	89
	600	94	87
	800	96	91
Formulation J + Fluorad FC-135 0.05%	200	71	81
	400	75	95
	600	96	99
	800	100	100
38-01	200	53	71
	400	74	87
	600	98	87
38-02	200	51	70
	400	88	96
	600	89	99
38-03	200	51	85
	400	81	97
	600	96	94
38-04	200	51	63
	400	81	82
	600	96	97
38-05	200	47	60
	400	73	91
	600	94	94
38-06	200	54	43
	400	73	88
	600	92	87
38-07	200	60	70
	400	84	93
	600	90	98
38-08	200	49	55
	400	76	92
	600	88	83
38-09	200	57	53
	400	79	95
	600	91	87

Concentrate composition	Glyphosate rate g a.e./ha	% Inhibition	
		ABUTH	ECHCF
38-10	200	55	85
	400	90	97
	600	94	96
38-11	200	64	43
	400	77	87
	600	93	96
38-12	200	54	72
	400	85	98
	600	96	100
38-13	200	61	61
	400	84	90
	600	95	99
38-14	200	57	86
	400	82	90
	600	99	98
38-15	200	59	89
	400	78	96
	600	93	97
38-16	200	53	87
	400	81	98
	600	96	98
38-17	200	48	87
	400	81	100
	600	91	100

As concentrate compositions in previous Examples have tended to exhibit weaker herbicidal effectiveness than has been seen with ready-made spray compositions, this test was conducted to determine if the degree of concentration at which a composition is prepared before dilution for spraying had an influence on effectiveness. No consistent trend was seen in this test.

EXAMPLE 39

Aqueous concentrate compositions were prepared containing glyphosate IPA salt and excipient ingredients as shown in Table 39a. Process (iii) was followed for all compositions, using soybean lecithin (45% phospholipid, Avanti). The pH of all compositions was approximately 5.

Table 39a

Conc. comp.	% w/w				Type of amine surfactant
	Glyphosate a.e.	Lecithin	Fluorad FC-135 or FC-754	Amine surfactant	
39-01	20	2.0		0.25	MON 0818
39-02	20	3.0		0.25	MON 0818
39-03	20	3.0	3.0 (135)	0.25	MON 0818
39-04	20	3.0	3.0 (754)	0.25	MON 0818
39-05	20	2.0		2.00	Triton RW-20
39-06	20	2.0		2.00	Triton RW-50
39-07	20	2.0		2.00	Triton RW-75

Conc. comp.	% w/w				Type of amine surfactant
	Glyphosate a.e.	Lecithin	Fluorad FC-135 or FC-754	Amine surfactant	
39-08	20	2.0		2.00	Triton RW-100
39-09	20	2.0		2.00	Triton RW-150
39-10	20			2.00	Triton RW-20
39-11	20			2.00	Triton RW-50
39-12	20			2.00	Triton RW-75
39-13	20			2.00	Triton RW-100
39-14	20			2.00	Triton RW-150

Velvetleaf (*Abutilon theophrasti*, ABUTH) and Japanese millet (*Echinochloa crus-galli*, ECHCF) plants were grown and treated by the standard procedures given above. Applications of spray compositions were made 14 days after planting ABUTH and 17 days after planting ECHCF, and evaluation of herbicidal inhibition was done 21 days after application.

Formulation C was applied as a comparative treatment. Results, averaged for all replicates of each treatment, are shown in Table 39b.

Table 39b

Concentrate composition	Glyphosate rate g a.e./ha	% Inhibition	
		ABUTH	ECHCF
Formulation C	112	0	10
	224	10	20
	336	47	30
	448	63	40
39-01	112	8	15
	224	25	35
	336	55	56
	448	63	65
39-02	112	5	10
	224	23	33
	336	55	64
	448	66	60
39-03	112	28	15
	224	55	35
	336	74	58
	448	76	65
39-04	112	15	8
	224	53	45
	336	73	55
	448	75	64
39-05	112	0	8
	224	14	45
	336	45	70
	448	65	66

Concentrate composition	Glyphosate rate g a.e./ha	% Inhibition	
		ABUTH	ECHCF
39-06	112	1	13
	224	5	43
	336	58	64
	448	66	75
39-07	112	0	15
	224	1	53
	336	45	78
	448	60	83
39-08	112	0	10
	224	25	45
	336	50	79
	448	68	88
39-09	112	0	13
	224	13	45
	336	50	75
	448	70	81
39-10	112	0	18
	224	18	35
	336	48	65
	448	66	76
39-11	112	1	0
	224	35	25
	336	38	55
	448	50	78
39-12	112	8	25
	224	10	38
	336	48	70
	448	73	81
39-13	112	0	25
	224	5	33
	336	30	70
	448	74	75
39-14	112	0	12
	224	0	30
	336	12	70
	448	40	80

No difference in herbicidal effectiveness was seen between compositions 39-03 and 39-04. The only difference between these compositions is that 39-03 contained Fluorad FC-135 and 39-04 contained Fluorad FC-754.

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EXAMPLE 40

Aqueous spray compositions were prepared containing glyphosate IPA salt and excipient ingredients as shown in Table 40a. Process (iii) was followed for all compositions, using soybean lecithin (20% or 45% phospholipid as indicated below, both sourced from Avanti). The pH of all

compositions was adjusted to approximately 7.

Table 40a

Spray composition	Lecithin g/l	Lecithin % purity	% w/w	
			Fluorad FC-135	Fluorad FC-754
40-01	1.0	20		
40-02	0.5	20		
40-03	0.2	20		
40-04	1.0	20	0.10	
40-05	0.5	20	0.05	
40-06	0.2	20	0.02	
40-07	1.0	20		0.10
40-08	0.5	20		0.05
40-09	0.2	20	0.02	0.02
40-10	0.5	45	0.05	
40-11	0.5	45		0.05

Velvetleaf (*Abutilon theophrasti*, ABUTH) and Japanese millet (*Echinochloa crus-galli*, ECHCF) plants were grown and treated by the standard procedures given above. Applications of spray compositions were made 18 days after planting ABUTH and 21 days after planting ECHCF, and evaluation of herbicidal inhibition was done 18 days after application.

In addition to compositions 40-01 to 40-11, spray compositions were prepared by tank mixing Formulations B and C with Fluorad FC-135 or FC-754 at various concentrations. Formulations B and C alone were applied as comparative treatments. Results, averaged for all replicates of each treatment, are shown in Table 40b.

Table 40b

Spray composition	Glyphosate rate g a.e./ha	% Inhibition	
		ABUTH	ECHCF
Formulation B	150	49	100
	300	66	92
	500	80	76
	700	93	96
Formulation C	200	57	79
	400	93	98
	600	100	100
	800	100	100
Formulation B + Fluorad FC-135 0.1%	200	58	80
	400	63	100
	600	82	100
Formulation B + Fluorad FC-135 0.05%	200	37	49
	400	67	84
	600	74	100
Formulation B + Fluorad FC-135 0.02%	200	33	82
	400	58	94
	600	81	87

Spray composition	Glyphosate rate g a.e./ha	% Inhibition	
		ABUTH	ECHCF
Formulation B + Fluorad FC-754 0.1%	200	50	45
	400	77	82
	600	77	94
Formulation B + Fluorad FC-754 0.05%	200	44	45
	400	71	65
	600	74	90
Formulation B + Fluorad FC-754 0.02%	200	31	57
	400	67	83
	600	68	93
Formulation C + Fluorad FC-135 0.1%	200	69	65
	400	91	99
	600	97	100
Formulation C + Fluorad FC-135 0.05%	200	73	87
	400	89	100
	600	98	100
Formulation C + Fluorad FC-135 0.02%	200	51	60
	400	91	100
	600	98	100
Formulation C + Fluorad FC-754 0.1%	200	70	81
	400	85	99
	600	98	95
Formulation C + Fluorad FC-754 0.05%	200	68	54
	400	78	88
	600	91	88
Formulation C + Fluorad FC-754 0.02%	200	50	41
	400	89	91
	600	99	100
40-01	200	41	37
	400	78	84
	600	83	100
40-02	200	38	82
	400	74	94
	600	82	98
40-03	200	38	62
	400	69	85
	600	86	100
40-04	200	63	69
	400	79	75
	600	93	89
40-05	200	69	66
	400	85	81
	600	84	86
40-06	200	64	38
	400	79	74
	600	93	99
40-07	200	61	43
	400	76	71
	600	85	85

Spray composition	Glyphosate rate g a.e./ha	% Inhibition	
		ABUTH	ECHCF
40-08	200	71	52
	400	82	85
	600	82	100
40-09	200	63	55
	400	83	73
	600	79	97
40-10	200	65	54
	400	78	80
	600	85	99
40-11	200	55	33
	400	77	74
	600	91	97

There was a tendency, although not consistently so, for compositions of this Example containing Fluorad FC-754 to show slightly weaker herbicidal effectiveness than corresponding compositions containing Fluorad FC-135.

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EXAMPLE 41

Aqueous concentrate compositions were prepared containing glyphosate IPA salt and excipient ingredients as shown in Table 41a. Process (v) was followed for all compositions, using soybean lecithin (45% phospholipid, Avanti). The pH of all compositions was approximately 5.

Table 41a

Concentrate composition	% w/w				
	Glyphosate a.e.	Lecithin	Fluorad FC-135	Fluorad FC-754	MON 0818
41-01	15.0	4.0	8.0		0.5
41-02	15.0	6.0	8.0		0.5
41-03	15.0	8.0	8.0		0.5
41-04	10.0	4.0	8.0		0.5
41-05	10.0	6.0	8.0		0.5
41-06	10.0	8.0	8.0		0.5
41-07	5.0	4.0	8.0		0.5
41-08	5.0	6.0	8.0		0.5
41-09	5.0	8.0	8.0		0.5
41-10	15.0	4.0		8.0	0.5
41-11	15.0	6.0		8.0	0.5
41-12	15.0	8.0		8.0	0.5
41-13	10.0	4.0		8.0	0.5
41-14	10.0	6.0		8.0	0.5
41-15	10.0	8.0		8.0	0.5
41-16	5.0	4.0		8.0	0.5
41-17	5.0	6.0		8.0	0.5
41-18	5.0	8.0		8.0	0.5

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Velvetleaf (*Abutilon theophrasti*, ABUTH) and Japanese millet (*Echinochloa crus-galli*, ECHCF) plants were grown and treated by the standard procedures given above. Applications of spray compositions were made 18 days after planting ABUTH and 20 days after planting ECHCF, and evaluation of herbicidal inhibition was done 15 days after application.

In addition to compositions 41-01 to 41-18, spray compositions were prepared by tank mixing Formulations B and J with Fluorad FC-135 at two concentrations. Formulations B and J alone were applied as comparative treatments. Results, averaged for all replicates of each treatment, are shown in Table 41b.

Table 41b

Concentrate composition	Glyphosate rate g a.e./ha	% Inhibition	
		ABUTH	ECHCF
Formulation B	150	49	41
	300	41	55
	500	76	98
	700	82	100
Formulation J	150	59	66
	300	79	99
	500	93	99
	700	98	100
Formulation B + Fluorad FC-135 0.1%	150	52	85
	300	69	93
	500	89	97
Formulation B + Fluorad FC-135 0.05%	150	9	61
	300	71	77
	500	77	100
Formulation J + Fluorad FC-135 0.1%	150	52	99
	300	74	100
	500	82	99
Formulation J + Fluorad FC-135 0.05%	150	41	52
	300	77	83
	500	91	100
41-01	150	66	51
	300	86	91
	500	93	100
41-02	150	72	88
	300	89	93
	500	96	92
41-03	150	71	91
	300	89	95
	500	91	100
41-04	150	63	90
	300	89	89
	500	96	99
41-05	150	70	79
	300	84	94
	500	88	98

Concentrate composition	Glyphosate rate g a.e./ha	% Inhibition	
		ABUTH	ECHCF
41-06	150	69	76
	300	89	84
	500	94	100
41-07	150	71	87
	300	77	82
	500	99	92
41-08	150	81	87
	300	88	94
	500	92	98
41-09	150	72	83
	300	87	83
	500	94	94
41-10	150	72	70
	300	81	80
	500	89	93
41-11	150	74	85
	300	87	96
	500	91	98
41-12	150	66	92
	300	78	98
	500	93	100
41-13	150	71	76
	300	86	95
	500	94	99
41-14	150	72	75
	300	90	97
	500	91	99
41-15	150	69	82
	300	85	98
	500	94	100
41-16	150	76	87
	300	86	100
	500	90	99
41-17	150	71	83
	300	87	94
	500	96	100
41-18	150	70	81
	300	77	98
	500	89	98

Good herbicidal effectiveness was obtained with the concentrate compositions of this Example containing lecithin and Fluorad FC-135 or Fluorad FC-754. No great or consistent difference was seen between compositions containing Fluorad FC-135 and their counterparts containing Fluorad FC-754.

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EXAMPLE 42

Aqueous concentrate compositions were prepared containing glyphosate IPA salt and excipient

ingredients as shown in Table 42a. Process (v) was followed for all compositions, using soybean lecithin (95% phospholipid, Avanti). The pH of all compositions was approximately 5.

Table 42a

Conc. comp.	% w/w						
	Glyphosate a.e.	Lecithin	MON 0818	Agrimul PG-2069	Fluorad FC-135	Fluorad FC-754	Westvaco H- 240
42-01	30	3.0		0.25	3.0		9.0
42-02	30	3.0		0.25	1.0		9.0
42-03	30	3.0	0.25		3.0		9.0
42-04	30	1.0	0.50		3.0		9.0
42-05	30	1.0		0.50	3.0		9.0
42-06	30	1.0			1.0		9.0
42-07	30	1.0		0.25	1.0		9.0
42-08	30	3.0		0.50	2.0		9.0
42-09	30	2.0			3.0		9.0
42-10	30	3.0					5.0
42-11	30	3.0		0.50		3.0	9.0
42-12	30	2.0		0.38		2.0	9.0
42-13	30	1.0		0.25		1.0	9.0
42-14	30	3.0	0.50			3.0	9.0
42-15	15	6.0	2.00		8.3		
42-16	15	6.0	4.00		8.3		

Velvetleaf (*Abutilon theophrasti*, ABUTH) and Japanese millet (*Echinochloa crus-galli*, ECHCF) plants were grown and treated by the standard procedures given above. Applications of spray compositions were made 17 days after planting ABUTH and 20 days after planting ECHCF, and evaluation of herbicidal inhibition was done 15 days after application.

In addition to compositions 42-01 to 42-16, spray compositions were prepared by tank mixing Formulations B and J with Fluorad FC-135 at two concentrations. Formulations B and J alone were applied as comparative treatments. Results, averaged for all replicates of each treatment, are shown in Table 42b.

Table 42b

Concentrate composition	Glyphosate rate g a.e./ha	% Inhibition	
		ABUTH	ECHCF
Formulation B	150	3	33
	300	12	90
	500	65	98
	700	79	100
Formulation J	150	2	46
	300	76	100
	500	98	100
	700	98	100
Formulation B + Fluorad FC-135 0.1%	150	10	38
	300	50	85
	500	65	68

Concentrate composition	Glyphosate rate g a.e./ha	% Inhibition	
		ABUTH	ECHCF
Formulation B + Fluorad FC-135 0.05%	150	3	27
	300	36	82
	500	68	99
Formulation J + Fluorad FC-135 0.1%	150	18	79
	300	57	98
	500	79	100
Formulation J + Fluorad FC-135 0.05%	150	2	37
	300	56	97
	500	96	98
42-01	150	2	27
	300	2	74
	500	46	78
42-02	150	2	52
	300	41	64
	500	40	85
42-03	150	3	38
	300	39	47
	500	73	98
42-04	150	3	38
	300	42	63
	500	78	84
42-05	150	5	29
	300	37	89
	500	70	99
42-06	150	8	37
	300	30	89
	500	69	97
42-07	150	5	53
	300	32	80
	500	83	99
42-08	150	3	26
	300	10	40
	500	12	55
42-09	150	7	21
	300	57	86
	500	91	97
42-10	150	21	61
	300	73	89
	500	85	98
42-11	150	6	23
	300	53	70
	500	85	83
42-12	150	33	25
	300	34	43
	500	83	97
42-13	150	7	34
	300	62	39
	500	77	73

Concentrate composition	Glyphosate rate g a.e./ha	% Inhibition	
		ABUTH	ECHCF
42-14	150	10	27
	300	59	40
	500	84	73
42-15	150	71	48
	300	97	65
	500	99	92
42-16	150	83	40
	300	98	89
	500	100	95

The only concentrate compositions in this test exhibiting excellent performance, at least on ABUTH, were 42-15 and 42-16.

EXAMPLE 43

Aqueous concentrate compositions were prepared containing glyphosate IPA salt and excipient ingredients as shown in Table 43a. Process (viii) was followed for composition 43-02 and process (ix) for compositions 43-03 to 43-13 which contain a colloidal particulate together with surfactant. Composition 43-01 contains colloidal particulate but no surfactant. The pH of all compositions was approximately 5.

Table 43a

Concentrate composition	% w/w			
	Glyphosate a.e.	Fluorad FC-135	Aerosil 90	Emphos PS-21A
43-01	20		3.3	
43-02	20	3.3		
43-03	31	1.1	3.3	1.1
43-04	31	1.1	3.3	2.2
43-05	31	1.1	3.3	3.3
43-06	31	2.2	3.3	1.1
43-07	31	2.2	3.3	2.2
43-08	31	2.2	3.3	3.3
43-09	31	3.3	3.3	1.1
43-10	31	3.3	3.3	2.2
43-11	31	3.3	3.3	3.3
43-12	31	3.3	3.3	
43-13	31		3.3	3.3

Velvetleaf (*Abutilon theophrasti*, ABUTH) and Japanese millet (*Echinochloa crus-galli*, ECHCF) plants were grown and treated by the standard procedures given above. Applications of spray compositions were made 14 days after planting ABUTH and 17 days after planting ECHCF, and evaluation of herbicidal inhibition was done 23 days after application.

Formulations B, C and J were applied as comparative treatments. Results, averaged for all replicates of each treatment, are shown in Table 43b.

Table 43b

Concentrate composition	Glyphosate rate g a.e./ha	% Inhibition	
		ABUTH	ECHCF
Formulation B	150	0	8
	250	18	25
	350	35	40
	450	75	50
Formulation C	150	30	85
	250	92	95
	350	100	100
	450	100	100
Formulation J	150	40	70
	250	70	83
	350	93	92
	450	100	98
43-01	150	20	25
	250	35	30
	350	65	43
	450	73	35
43-02	150	5	5
	250	20	25
	350	45	35
	450	66	83
43-03	150	20	11
	250	40	30
	350	73	64
	450	88	83
43-04	150	15	3
	250	30	25
	350	40	35
	450	71	75
43-05	150	15	10
	250	33	30
	350	69	45
	450	78	65
43-06	150	11	8
	250	28	30
	350	30	35
	450	69	61
43-07	150	5	8
	250	13	20
	350	51	30
	450	74	43
43-08	150	15	8
	250	30	15
	350	35	30
	450	56	45

Concentrate composition	Glyphosate rate g a.e./ha	% Inhibition	
		ABUTH	ECHCF
43-09	150	15	15
	250	28	20
	350	43	33
	450	45	40
43-10	150	5	3
	250	25	20
	350	50	40
	450	48	58
43-11	150	14	6
	250	25	40
	350	64	76
	450	78	79
43-12	150	9	20
	250	20	33
	350	46	73
	450	59	80
43-13	150	15	11
	250	20	28
	350	30	59
	450	68	48

Most concentrate compositions containing Fluorad FC-135 showed enhanced herbicidal effectiveness by comparison with Formulation B but did not equal the performance of commercial standard Formulations C and J under the conditions of this test.

EXAMPLE 44

Aqueous concentrate compositions were prepared containing glyphosate IPA salt and excipient ingredients as shown in Table 44a. Process (viii) was followed for compositions 44-01, 44-03, 44-06, 44-07, 44-10, 44-14, 44-15, 44-18 and 44-19 and process (ix) for compositions 44-02, 44-08, 44-09, 44-16 and 44-17 which contain a colloidal particulate together with surfactant. Compositions 44-04, 44-05, 44-12 and 44-13 contain colloidal particulate but no surfactant. The pH of all compositions was approximately 5.

Table 44a

Concentrate composition	% w/w					
	Glyphosate a.e.	Fluorad FC-135	Ethomeen T/25	Aluminum oxide C	Titanium dioxide P25	Aerosol OT
44-01	20		3.30			
44-02	20					3.30
44-03	20	3.30				
44-04	20			3.30		
44-05	20			0.67		
44-06	20		3.30	3.30		
44-07	20		3.30	0.67		
44-08	20			3.30		3.30

Concentrate composition	% w/w					
	Glyphosate a.e.	Fluorad FC-135	Ethomeen T/25	Aluminum oxide C	Titanium dioxide P25	Aerosol OT
44-09	20			0.67		3.30
44-10	20	3.30		3.30		
44-11	20	3.30		0.67		
44-12	20				3.30	
44-13	20				0.67	
44-14	20		3.30		3.30	
44-15	20		3.30		0.67	
44-16	20				3.30	3.30
44-17	20				0.67	3.30
44-18	20	3.30			3.30	
44-19	20	3.30			0.67	

Velvetleaf (*Abutilon theophrasti*, ABUTH) and Japanese millet (*Echinochloa crus-galli*, ECHCF) plants were grown and treated by the standard procedures given above. Applications of spray compositions were made 18 days after planting ABUTH and 20 days after planting ECHCF, and evaluation of herbicidal inhibition was done 25 days after application.

Formulations B, C and J were applied as comparative treatments. Results, averaged for all replicates of each treatment, are shown in Table 44b.

Table 44b

Concentrate composition	Glyphosate rate g a.e./ha	% Inhibition	
		ABUTH	ECHCF
Formulation B	150	8	45
	250	37	55
	350	40	60
	450	50	70
Formulation C	150	27	72
	250	73	92
	350	90	99
	450	92	99
Formulation J	150	25	66
	250	45	88
	350	78	99
	450	91	100
44-01	150	40	82
	250	55	93
	350	74	100
	450	83	100
44-02	150	9	20
	250	30	73
	350	38	73
	450	55	97

Concentrate composition	Glyphosate rate g a.e./ha	% Inhibition	
		ABUTH	ECHCF
44-03	150	13	23
	250	35	79
	350	45	78
	450	75	100
44-04	150	18	45
	250	35	65
	350	35	70
	450	68	81
44-05	150	11	43
	250	35	50
	350	50	55
	450	59	78
44-06	150	25	75
	250	58	93
	350	88	100
	450	95	100
44-07	150	15	88
	250	68	100
	350	79	100
	450	90	100
44-08	150	28	38
	250	25	38
	350	35	55
	450	71	79
44-09	112	5	13
	224	23	48
	336	25	70
	448	45	64
44-10	150	1	20
	250	40	74
	350	65	55
	450	84	96
44-11	150	25	25
	250	35	65
	350	45	61
	450	76	92
44-12	150	14	28
	250	40	43
	350	45	70
	450	65	79
44-13	150	20	45
	250	48	33
	350	60	55
	450	80	79
44-14	150	23	79
	250	73	100
	350	76	99
	450	85	99

Concentrate composition	Glyphosate rate g a.e./ha	% Inhibition	
		ABUTH	ECHCF
44-15	150	25	83
	250	69	99
	350	75	99
	450	91	100
44-16	150	14	28
	250	23	40
	350	30	79
	450	69	86
44-17	150	1	20
	250	23	33
	350	16	45
	450	40	68
44-18	150	8	15
	250	49	56
	350	55	58
	450	83	83
44-19	150	6	15
	250	35	60
	350	61	63
	450	63	70

Concentrate compositions containing Fluorad FC-135 showed enhanced herbicidal effectiveness by comparison with Formulation B but did not provide herbicidal effectiveness equal to commercial standard Formulations C and J in this test.

EXAMPLE 45

Aqueous spray compositions were prepared containing glyphosate IPA salt and excipient ingredients as shown in Table 45a. Process (i) was followed for compositions 45-10 to 45-12 and process (iii) for compositions 45-01 to 45-09 using soybean lecithin (45% phospholipid, Avanti). The pH of all compositions was adjusted to approximately 7.

Table 45a

Spray composition	% w/w		
	Lecithin	Fluorad FC-135	Surf H1
45-01	0.10		
45-02	0.05		
45-03	0.02		
45-04	0.10	0.10	
45-05	0.05	0.05	
45-06	0.02	0.02	
45-07	0.10		0.10
45-08	0.05		0.05
45-09	0.02		0.02
45-10			0.10
45-11			0.05
45-12			0.02

Velvetleaf (*Abutilon theophrasti*, ABUTH) and Japanese millet (*Echinochloa crus-galli*, ECHCF) plants were grown and treated by the standard procedures given above. Applications of spray compositions were made 23 days after planting ABUTH and 21 days after planting ECHCF, and evaluation of herbicidal inhibition was done 15 days after application.

In addition to compositions 45-01 to 45-12, spray compositions were prepared by tank mixing Formulations B and C with Fluorad FC-135 at various concentrations. Formulations B and C alone and Formulation J were applied as comparative treatments. Results, averaged for all replicates of each treatment, are shown in Table 45b.

Table 45b

Spray composition	Glyphosate rate g a.e./ha	% Inhibition	
		ABUTH	ECHCF
Formulation B	150	16	21
	250	68	32
	350	68	63
	450	67	69
Formulation C	150	29	47
	250	76	74
	350	98	94
	450	100	85
Formulation J	150	37	31
	250	79	72
	350	93	82
	450	97	97
Formulation B + Fluorad FC-135 0.1% w/v	150	55	15
	250	73	28
	350	85	57
	450	83	83
Formulation B + Fluorad FC-135 0.05% w/v	150	59	15
	250	77	41
	350	81	72
	450	77	51
Formulation B + Fluorad FC-135 0.02% w/v	150	25	12
	250	54	27
	350	82	38
	450	75	47
Formulation C + Fluorad FC-135 0.1% w/v	150	51	26
	250	78	63
	350	86	71
	450	89	79
Formulation C + Fluorad FC-135 0.05% w/v	150	58	23
	250	74	89
	350	93	78
	450	89	91

Spray composition	Glyphosate rate g a.e./ha	% Inhibition	
		ABUTH	ECHCF
45-01	150	29	26
	250	61	47
	350	73	48
	450	82	62
45-02	150	34	34
	250	67	34
	350	73	54
	450	85	43
45-03	150	20	29
	250	60	49
	350	68	84
	450	74	64
45-04	150	78	24
	250	83	33
	350	96	64
	450	97	59
45-05	150	81	21
	250	89	27
	350	82	34
	450	99	31
45-06	150	92	14
	250	85	64
	350	86	31
	450	90	60
45-07	150	71	27
	250	81	46
	350	84	66
	450	88	62
45-08	150	46	29
	250	70	43
	350	78	61
	450	86	58
45-09	150	55	25
	250	76	33
	350	80	50
	450	78	62
45-10	150	65	26
	250	85	28
	350	91	37
	450	89	53
45-11	150	73	27
	250	77	28
	350	92	41
	450	92	49
45-12	150	71	20
	250	74	31
	350	79	39
	450	93	53

Extremely high herbicidal effectiveness was noted on ABUTH with compositions 45-04 to 45-06, containing lecithin and Fluorad FC-135. Replacement of Fluorad FC-135 by "Surf H1", a hydrocarbon-based surfactant of formula $C_{12}H_{25}SO_2NH(CH_2)_3N^+(CH_3)_3 I^-$, gave (in compositions 45-07 to 45-09) effectiveness on ABUTH still superior at low glyphosate rates to commercial standard Formulations C and J but not quite as great as that of compositions 45-04 to 45-06. Performance of compositions 45-04 to 45-12 on ECHCF was relatively low in this test but performance on ABUTH was remarkably high considering the very low surfactant concentrations present.

EXAMPLE 46

Aqueous spray compositions were prepared containing glyphosate IPA or tetrabutylammonium salt and excipient ingredients as shown in Table 46a. Process (i) was followed for compositions 46-10 to 46-13 and 46-15 and process (iii) for compositions 46-01 to 46-09 using soybean lecithin (45% phospholipid, Avanti). The pH of all compositions was adjusted to approximately 7.

Table 46a

Spray composition	% w/w				Glyphosate salt
	Lecithin	LI-700	Fluorad FC-135	Surf H1	
46-01	0.10				IPA
46-02	0.05				IPA
46-03	0.02				IPA
46-04	0.10		0.10		IPA
46-05	0.05		0.05		IPA
46-06	0.02		0.02		IPA
46-07	0.10			0.10	IPA
46-08	0.05			0.05	IPA
46-09	0.02			0.02	IPA
46-10		0.10			IPA
46-11		0.05			IPA
46-12		0.02			IPA
46-13					(Bu)4N
46-14	0.05		0.05		(Bu)4N
46-15			0.05		(Bu)4N

Velvetleaf (*Abutilon theophrasti*, ABUTH) and Japanese millet (*Echinochloa crus-galli*, ECHCF) plants were grown and treated by the standard procedures given above. Applications of spray compositions were made 19 days after planting ABUTH and 21 days after planting ECHCF, and evaluation of herbicidal inhibition was done 14 days after application.

In addition to compositions 46-01 to 46-15, spray compositions were prepared by tank mixing Formulations B and C with Fluorad FC-135 at various concentrations. Formulations B and C alone and Formulation J were applied as comparative treatments. Results, averaged for all replicates of each treatment, are shown in Table 46b.

Table 46b

Spray composition	Glyphosate rate g a.e./ha	% Inhibition	
		ABUTH	ECHCF
Formulation B	150	33	24
	300	51	27
	500	68	36
	700	83	43
Formulation C	150	32	30
	300	78	68
	500	90	81
	700	96	89
Formulation J	150	16	27
	300	74	56
	500	88	79
	700	93	92
Formulation B + Fluorad FC-135 0.1% w/v	150	22	18
	300	71	26
	500	73	51
Formulation B + Fluorad FC-135 0.05% w/v	150	19	16
	300	60	28
	500	72	33
Formulation B + Fluorad FC-135 0.02% w/v	150	14	14
	300	23	26
	500	69	38
Formulation C + Fluorad FC-135 0.1% w/v	150	31	11
	300	73	27
	500	82	48
Formulation C + Fluorad FC-135 0.05% w/v	150	43	23
	300	71	49
	500	93	50
46-01	150	20	18
	300	65	29
	500	85	34
46-02	150	22	19
	300	63	35
	500	83	51
46-03	150	24	29
	300	64	35
	500	85	40
46-04	150	63	21
	300	75	31
	500	84	46
46-05	150	68	10
	300	82	29
	500	81	53
46-06	150	68	21
	300	84	30
	500	85	46

Spray composition	Glyphosate rate g a.e./ha	% Inhibition	
		ABUTH	ECHCF
46-07	150	41	35
	300	51	39
	500	93	61
46-08	150	34	22
	300	77	27
	500	85	35
46-09	150	24	17
	300	78	39
	500	91	58
46-10	150	16	19
	300	62	28
	500	72	53
46-11	150	38	25
	300	59	38
	500	82	59
46-12	150	7	23
	300	61	40
	500	77	63
46-13	150	81	48
	300	92	51
	500	90	46
46-14	150	87	30
	300	91	69
	500	95	89
46-15	150	81	37
	300	94	41
	500	92	63

As in the previous Example, compositions containing "Surf H1" did not show as strong enhancement of glyphosate effectiveness as counterpart compositions containing Fluorad FC-135. The tetrabutylammonium salt of glyphosate (compositions 46-13 to 46-15) exhibited extremely high herbicidal effectiveness in this test.

EXAMPLE 47

Aqueous concentrate compositions were prepared containing glyphosate IPA salt and excipient ingredients as shown in Table 47a. Process (v) was followed for all compositions using soybean lecithin (45% phospholipid, Avanti), except that various orders of addition were tried as indicated below. The pH of all compositions was approximately 5.

Table 47a

Concentrate composition	% w/w						Order of addition (*)
	Glyphosate a.e.	Lecithin	Fluorad FC-135	Fluorad FC-754	MON 0818	Agrimul PG-2069	
47-01	30	3.0	3.0		0.75		A
47-02	30	3.0	3.0		0.75		B
47-03	30	3.0	3.0		0.75		C
47-04	30	3.0	3.0		0.75		D
47-05	30	3.0	3.0		0.75		E
47-06	30	3.0	3.0		0.75		F
47-07	30	3.0		3.0	0.75		A
47-08	30	3.0		3.0	0.75		B
47-09	30	3.0		3.0	0.75		C
47-10	30	3.0		3.0	0.75		D
47-11	30	3.0		3.0	0.75		E
47-12	30	3.0		3.0	0.75		F
47-13	30	3.0	3.0			0.5	A
47-14	30	3.0	3.0			0.5	B
47-15	30	3.0	3.0			0.5	C
47-16	30	3.0	3.0			0.5	D
47-17	30	3.0	3.0			0.5	E
47-18	30	3.0	3.0			0.5	F

(*) Order of addition:

	1st	2nd	3rd	4th	5th
A	lecithin	MON/PG	FC-135/754	water	glyphosate
B	lecithin	FC-135	MON/PG	water	glyphosate
C	glyphosate	water	FC-135/754	MON/PG	lecithin
D	glyphosate	water	MON/PG	FC-135/754	lecithin
E	glyphosate	lecithin	MON/PG	FC-135/754	water
F	glyphosate	lecithin	FC-135/754	MON/PG	water

MON/PG means MON 0818 or Agrimul PG-2069

5 Velvetleaf (*Abutilon theophrasti*, ABUTH) and Japanese millet (*Echinochloa crus-galli*, ECHCF) plants were grown and treated by the standard procedures given above. Applications of spray compositions were made 15 days after planting ABUTH and 18 days after planting ECHCF, and evaluation of herbicidal inhibition was done 15 days after application.

10 Formulations C and J were applied as comparative treatments. Results, averaged for all replicates of each treatment, are shown in Table 47b.

Table 47b

Concentrate composition	Glyphosate rate g a.e./ha	% Inhibition	
		ABUTH	ECHCF
Formulation C	150	26	69
	300	75	100
	500	85	99
	700	94	100
Formulation J	150	38	78
	300	76	87
	500	87	100
	700	90	100
47-01	150	10	35
	300	51	56
	500	71	91
	700	77	100
47-02	150	24	35
	300	57	71
	500	77	93
	700	94	100
47-03	150	11	33
	300	48	55
	500	73	87
	700	83	93
47-04	150	37	36
	300	50	38
	500	68	94
47-05	150	24	32
	300	48	47
	500	77	85
	700	76	100
47-06	150	12	32
	300	61	40
	500	83	86
	700	88	95
47-07	150	17	25
	300	58	77
	500	73	97
	700	86	81
47-08	150	12	34
	300	53	47
	500	69	72
	700	79	100
47-09	150	10	33
	300	47	70
	500	67	99
	700	83	81
47-10	150	13	25
	300	49	51
	500	70	73
	700	85	92

Concentrate composition	Glyphosate rate g a.e./ha	% Inhibition	
		ABUTH	ECHCF
47-11	150	10	22
	300	56	37
	500	77	47
	700	85	85
47-12	150	13	27
	300	61	68
	500	78	52
	700	86	85
47-13	150	14	27
	300	62	35
	500	72	46
	700	87	67
47-14	150	15	27
	300	59	37
	500	76	63
	700	85	61
47-15	150	10	25
	300	40	46
	500	72	88
	700	79	51
47-16	150	12	27
	300	53	41
	500	63	49
	700	71	85
47-17	150	23	25
	300	59	35
	500	70	79
	700	75	86
47-18	150	10	27
	300	56	39
	500	69	57
	700	74	93

No great or consistent differences in herbicidal effectiveness were seen with different orders of addition of ingredients.

EXAMPLE 48

- 5 Aqueous concentrate compositions were prepared containing glyphosate IPA salt and excipient ingredients as shown in Table 48a. Process (v) was followed for all compositions using soybean lecithin (45% phospholipid, Avanti). Order of addition of ingredients was varied as indicated below. The pH of all compositions was approximately 5.

Table 48a

Concentrate composition	% w/w				Order of addition (*)
	Glyphosate a.e.	Lecithin	Fluorad FC-135	MON 0818	
48-01	20	6.0	6.0	2.0	A
48-02	20	6.0	6.0	2.0	B
48-03	20	6.0	6.0	2.0	C
48-04	20	6.0	3.0	2.0	A
48-05	20	6.0	3.0	2.0	B
48-06	20	6.0	3.0	2.0	C
48-07	20	6.0	1.0	2.0	A
48-08	20	6.0	1.0	2.0	B
48-09	20	6.0	1.0	2.0	C
48-10	20	6.0	0.0	2.0	A
48-11	20	6.0	0.0	2.0	B
48-12	20	6.0	0.0	2.0	C
48-13	20	2.0	2.0	0.5	A
48-14	20	2.0	2.0	0.5	B
48-15	20	2.0	2.0	0.5	C

(*) Order of addition:

	1st	2nd	3rd	4th	5 th
A	lecithin	MON 0818	FC-135	water	glyphosate
B	lecithin	MON 0818	water	FC-135	glyphosate
C	lecithin	water	MON 0818	FC-135	glyphosate

Velvetleaf (*Abutilon theophrasti*, ABUTH) and Japanese millet (*Echinochloa crus-galli*, ECHCF) plants were grown and treated by the standard procedures given above. Applications of spray compositions were made 14 days after planting ABUTH and 16 days after planting ECHCF, and evaluation of herbicidal inhibition was done 15 days after application.

Formulations B, C and J were applied as comparative treatments. Results, averaged for all replicates of each treatment, are shown in Table 48b.

Table 48b

Concentrate composition	Glyphosate rate g a.e./ha	% Inhibition	
		ABUTH	ECHCF
Formulation B	100	0	3
	200	17	28
	300	38	37
	500	78	68
Formulation C	100	8	63
	200	43	96
	300	88	96
	500	99	98
Formulation J	100	12	10
	200	35	60
	300	85	90
	500	98	92
48-01	100	10	0

Concentrate composition	Glyphosate rate g a.e./ha	% Inhibition	
		ABUTH	ECHCF
	200	38	13
	300	73	28
	500	90	75
48-02	100	8	0
	200	40	23
	300	87	43
	500	98	62
48-03	100	12	0
	200	40	25
	300	83	47
	500	95	73
48-04	100	5	5
	200	45	38
	300	83	65
	500	98	83
48-05	100	10	3
	200	42	48
	300	82	53
	500	97	91
48-06	100	28	0
	200	67	43
	300	85	68
	500	97	93
48-07	100	8	8
	200	37	35
	300	75	72
	500	97	90
48-08	100	0	1
	200	37	45
	300	57	68
	500	96	97
48-09	100	0	7
	200	35	40
	300	78	60
	500	96	93
48-10	100	0	3
	200	33	57
	300	82	72
	500	96	94
48-11	100	0	5
	200	35	50
	300	78	82
	500	97	87
48-12	100	3	5
	200	40	37
	300	77	78
	500	97	85
48-13	100	3	0

Concentrate composition	Glyphosate rate g a.e./ha	% Inhibition	
		ABUTH	ECHCF
	200	45	33
	300	83	38
	500	95	75
48-14	100	0	0
	200	43	33
	300	77	50
	500	96	68
48-15	100	0	0
	200	42	30
	300	78	47
	500	88	73

No great or consistent differences were seen with different orders of addition of ingredients.

EXAMPLE 49

Aqueous concentrate compositions were prepared containing glyphosate IPA salt and excipient ingredients as shown in Table 49a. Process (v) was followed for all compositions using soybean lecithin (45% phospholipid, Avanti). The pH of all compositions was approximately 5.

Table 49a

Concentrate composition	% w/w				
	Glyphosate a.e.	Lecithin	Fluorad FC-135	Fluorad FC-754	MON 0818
49-01	15	4.0		8.0	0.5
49-02	15	6.0		8.0	0.5
49-03	15	8.0		8.0	0.5
49-04	10	4.0		8.0	0.5
49-05	10	6.0		8.0	0.5
49-06	10	8.0		8.0	0.5
49-07	15	4.0	8.00		0.5
49-08	15	6.0	8.00		0.5
49-09	15	8.0	8.00		0.5
49-10	15	6.0	8.25		0.5
49-11	15	6.0	8.25		4.0
49-12	15	8.0	4.00	4.0	0.5
49-13	10	8.0	8.00		0.5
49-14	10	8.0	4.00	4.0	0.5

Velvetleaf (*Abutilon theophrasti*, ABUTH) and Japanese millet (*Echinochloa crus-galli*, ECHCF) plants were grown and treated by the standard procedures given above. Applications of spray compositions were made 22 days after planting ABUTH and 23 days after planting ECHCF, and evaluation of herbicidal inhibition was done 17 days after application.

Formulations B and J were applied as comparative treatments. Results, averaged for all replicates of each treatment, are shown in Table 49b.

Table 49b

Concentrate composition	Glyphosate rate g a.e./ha	% Inhibition	
		ABUTH	ECHCF
Formulation B	150	0	20
	250	17	37
	350	47	47
	450	53	60
Formulation J	150	27	38
	250	68	80
	350	78	95
	450	87	95
49-01	150	15	30
	250	78	68
	350	97	87
	450	97	78
49-02	150	47	30
	250	92	80
	350	97	97
	450	98	85
49-03	150	30	35
	250	83	45
	350	97	57
	450	97	67
49-04	150	47	32
	250	80	57
	350	95	87
	450	97	96
49-05	150	32	30
	250	81	89
	350	94	95
	450	98	94
49-06	150	60	28
	250	80	96
	350	92	95
	450	98	96
49-07	150	50	23
	250	70	72
	350	92	78
	450	97	60
49-08	150	45	40
	250	72	72
	350	90	89
	450	97	77
49-09	150	53	25
	250	80	78
	350	89	89
	450	96	93
49-10	150	72	48
	250	89	83
	350	98	95

Concentrate composition	Glyphosate rate g a.e./ha	% Inhibition	
		ABUTH	ECHCF
49-11	450	98	80
	150	50	27
	250	77	63
	350	93	83
	450	97	72
49-12	150	52	15
	250	83	57
	350	94	68
	450	98	63
49-13	150	50	30
	250	75	32
	350	88	84
	450	97	77
49-14	150	67	23
	250	84	77
	350	97	73
	450	97	72

In this test compositions prepared with Fluorad FC-754 tended to provide greater herbicidal effectiveness on ECHCF than their counterparts prepared with Fluorad FC-135.

EXAMPLE 50

5 Aqueous concentrate compositions were prepared containing glyphosate IPA salt and excipient ingredients as shown in Table 50a. Process (v) was followed for all compositions using soybean lecithin (45% phospholipid, Avanti). The pH of all compositions was approximately 5.

Table 50a

Concentrate composition	% w/w					
	Glyphosate a.e.	Lecithin	Fluorad FC-135	Fluorad FC-754	MON 0818	Iso-propanol
50-01	15	6.0	8.25		4.0	
50-02	15	6.0		8.25	4.0	
50-03	10	8.0	8.00		0.5	
50-04	10	8.0		8.00	0.5	
50-05	20	2.0	2.00		0.5	
50-06	20	2.0		2.00	0.5	
50-07	30	3.0	3.00		0.5	
50-08	30	3.0		3.00	0.5	
50-09	30	1.0	1.00		0.5	
50-10	30	1.0		1.00	0.5	
50-11	15	6.0	8.25		4.0	5.0
50-12	15	6.0		8.25	4.0	5.0
50-13	10	8.0	8.00		2.0	5.0
50-14	10	8.0		8.00	2.0	5.0
50-15	30	3.0		3.00	0.8	
50-16	30	3.0	3.00		0.8	
50-17	10	8.0	8.00		2.0	7.5

Concentrate composition	% w/w					
	Glyphosate a.e.	Lecithin	Fluorad FC-135	Fluorad FC-754	MON 0818	Iso-propanol
50-18	10	8.0		8.00	2.0	7.5
50-19	10	8.0	8.00		2.0	10.0
50-20	10	8.0		8.00	2.0	10.0
50-21	10	8.0	8.00		4.0	5.0
50-22	10	8.0		8.00	4.0	5.0

Velvetleaf (*Abutilon theophrasti*, ABUTH) and Japanese millet (*Echinochloa crus-galli*, ECHCF) plants were grown and treated by the standard procedures given above. Applications of spray compositions were made 17 days after planting ABUTH and 19 days after planting ECHCF, and evaluation of herbicidal inhibition was done 15 days after application.

Formulations B, C and J were applied as comparative treatments. Results, averaged for all replicates of each treatment, are shown in Table 50b.

Table 50b

Concentrate composition	Glyphosate rate g a.e./ha	% Inhibition	
		ABUTH	ECHCF
Formulation B	150	2	22
	250	25	28
	350	63	38
	450	70	58
Formulation C	150	30	47
	250	75	82
	350	97	97
	450	100	99
Formulation J	150	10	43
	250	58	88
	350	87	96
	450	98	93
50-01	150	63	15
	250	78	32
	350	83	70
50-02	150	60	28
	250	80	32
	350	88	65
50-03	150	53	37
	250	80	42
	350	91	27
50-04	150	72	18
	250	83	50
	350	96	80
50-05	150	50	2
	250	77	25
	350	78	43
50-06	150	22	25
	250	77	27

Concentrate composition	Glyphosate rate g a.e./ha	% Inhibition	
		ABUTH	ECHCF
	350	87	40
50-07	150	27	20
	250	58	32
	350	87	37
	350	87	37
50-08	150	32	3
	250	78	30
	350	82	52
50-09	150	5	0
	250	42	28
	350	68	43
50-10	150	2	23
	250	52	28
	350	75	42
50-11	150	72	27
	250	80	42
	350	85	73
50-12	150	58	23
	250	82	58
	350	87	97
50-13	150	70	8
	250	83	38
	350	85	45
50-14	150	68	37
	250	90	27
	350	89	67
50-15	150	28	28
	250	63	40
	350	87	35
50-16	150	23	13
	250	45	48
	350	82	68
50-17	150	67	2
	250	88	30
	350	87	58
50-18	150	60	38
	250	85	22
	350	95	53
50-19	150	74	38
	250	80	47
	350	95	28
50-20	150	70	25
	250	85	70
	350	97	81
50-21	150	78	5
	250	83	50
	350	90	83
50-22	150	73	33
	250	82	33

Concentrate composition	Glyphosate rate g a.e./ha	% Inhibition	
		ABUTH	ECHCF
	350	95	83

Concentrate compositions having a high (20-30% a.e.) loading of glyphosate and consequently a relatively low loading of excipients showed enhancement of herbicidal effectiveness over that obtained with Formulation B, but in this test did not provide efficacy equal to commercial standard Formulations C and J.

EXAMPLE 51

Aqueous concentrate compositions were prepared containing glyphosate IPA salt and excipient ingredients as shown in Table 51a. Process (i) was followed for compositions 51-13 to 51-20 and process (v) for compositions 51-01 to 51-12 using soybean lecithin (45% phospholipid, Avanti). Compositions were stored in different conditions as indicated below before testing for herbicidal effectiveness. The pH of all compositions was approximately 5.

Table 51a

Concentrate composition	% w/w						Storage conditions
	Glyphosate a.e.	Lecithin	LI-700	Fluorad FC-135	Fluorad FC-754	MON 0818	
51-01	20.0	2.0			2.0	0.5	60°C, 4d
51-02	15.0	6.0		8.25		4.0	60°C, 4d
51-03	20.0	2.0			2.0	0.5	-10°C, 4d
51-04	15.0	6.0		8.25		4.0	-10°C, 4d
51-05	20.0	2.0			2.0	0.5	room temperature, 4d
51-06	15.0	6.0		8.25		4.0	room temperature, 4d
51-07	20.0	2.0			2.0	0.5	60°C, 8h then -10°C, 4d
51-08	15.0	6.0		8.25		4.0	60°C, 8h then -10°C, 4d
51-09	20.0	2.0			2.0	0.5	freshly made
51-10	15.0	6.0		8.25		4.0	freshly made
51-11	20.0	2.0			2.0	0.5	room temperature, 42d
51-12	15.0	6.0		8.25		4.0	room temperature, 42d
51-13	15.0		18.25				
51-14	20.0		4.50				
51-15	15.0		14.25			4.0	
51-16	20.0		4.00			0.5	
51-17	15.0		10.00	8.25			
51-18	20.0		2.50		2.0		
51-19	15.0		6.00	8.25		4.0	
51-20	20.0		2.00	2.00		0.5	

Velvetleaf (*Abutilon theophrasti*, ABUTH) and Japanese millet (*Echinochloa crus-galli*, ECHCF) plants were grown and treated by the standard procedures given above. Applications of spray compositions were made 16 days after planting ABUTH and 18 days after planting ECHCF, and evaluation of herbicidal inhibition was done 18 days after application.

5 Formulations B and J were applied as comparative treatments. Results, averaged for all replicates of each treatment, are shown in Table 51b.

Table 51b

Spray composition	Glyphosate rate g a.e./ha	% Inhibition	
		ABUTH	ECHCF
Formulation B	150	27	30
	250	37	38
	350	60	42
	450	69	45
Formulation J	150	45	61
	250	81	92
	350	93	97
	450	96	97
51-01	150	45	25
	250	49	41
	350	66	47
	450	75	63
51-02	150	49	65
	250	74	67
	350	83	88
	450	92	87
51-03	150	32	25
	250	71	70
	350	75	65
	450	77	67
51-04	150	54	68
	250	82	82
	350	91	95
	450	87	96
51-05	150	39	52
	250	63	65
	350	83	90
	450	85	93
51-06	150	67	81
	250	89	97
	350	94	100
	450	96	100
51-07	150	39	52
	250	60	88
	350	87	94
	450	85	96
51-08	150	54	82
	250	87	98

Spray composition	Glyphosate rate g a.e./ha	% Inhibition	
		ABUTH	ECHCF
	350	93	100
	450	92	100
51-09	150	45	53
	250	67	88
	350	84	89
	450	93	93
51-10	150	56	63
	250	86	97
	350	94	99
	450	92	98
51-11	150	48	40
	250	69	55
	350	74	91
51-12	150	60	41
	250	86	91
	350	95	98
51-13	150	30	44
	250	37	76
	350	59	94
51-14	150	0	40
	250	49	55
	350	59	85
51-15	150	42	61
	250	71	90
	350	83	97
51-16	150	27	42
	250	49	58
	350	61	86
51-17	150	37	45
	250	52	70
	350	76	60
51-18	150	28	32
	250	53	77
	350	70	71
51-19	150	47	36
	250	69	97
	350	83	89
51-20	150	26	20
	250	56	74
	350	62	82

No great or consistent effect of storage conditions on herbicidal effectiveness of compositions was seen in this test.

EXAMPLE 52

Aqueous concentrate compositions were prepared containing glyphosate IPA salt and excipient ingredients as shown in Table 52a. Process (v) was followed for all compositions using soybean lecithin (45% phospholipid, Avanti). The pH of all compositions was approximately 5.

Table 52a

Concentrate composition	% w/w						
	Glyphosate a.e.	Lecithin	Butyl stearate	Fluorad FC-754	MON 0818	Ethomeen T/25	Ethanol
52-01	20	2.0	0.5			1.25	1.0
52-02	20	2.0	0.5		1.00	1.00	1.0
52-03	20	2.0	0.5		1.25		1.0
52-04	20	6.0	1.5			3.00	3.0
52-05	20	6.0	1.5		2.00	2.00	2.0
52-06	20	6.0	1.5		3.00		3.0
52-07	20	2.0	0.5			0.50	
52-08	20	2.0	0.5			2.50	
52-09	20	2.0	0.5		1.25	1.25	
52-10	20	6.0	1.5			0.50	
52-11	20	6.0	1.5			3.00	
52-12	20	6.0	1.5			6.00	
52-13	20	6.0	1.5		3.00	3.00	
52-14	20	2.0		2.0	0.50		
52-15	20	6.0		3.0	6.00		
52-16	20	6.0		6.0	6.00		

Velvetleaf (*Abutilon theophrasti*, ABUTH) and Japanese millet (*Echinochloa crus-galli*, ECHCF) plants were grown and treated by the standard procedures given above. Applications of spray compositions were made 16 days after planting ABUTH and ECHCF, and evaluation of herbicidal inhibition was done 15 days after application.

Formulation J was applied as a comparative treatment. Results, averaged for all replicates of each treatment, are shown in Table 52b.

Table 52b

Concentrate composition	Glyphosate rate g a.e./ha	% Inhibition	
		ABUTH	ECHCF
Formulation J	150	38	45
	250	80	63
	350	78	82
	450	75	55
52-01	150	23	27
	250	57	53
	350	70	85
	450	70	83
52-02	150	7	25
	250	52	45
	350	82	88

Concentrate composition	Glyphosate rate g a.e./ha	% Inhibition	
		ABUTH	ECHCF
	450	82	90
52-03	150	38	35
	250	50	40
	350	82	92
	450	83	93
52-04	150	40	48
	250	73	75
	350	78	92
	450	88	92
52-05	150	50	53
	250	68	80
	350	85	98
	450	89	96
52-06	150	50	43
	250	55	80
	350	78	97
	450	85	91
52-07	150	3	28
	250	22	43
	350	67	72
	450	73	75
52-08	150	43	33
	250	77	63
	350	89	78
	450	97	85
52-09	150	57	27
	250	95	63
	350	89	86
	450	98	88
52-10	150	32	23
	250	33	55
	350	73	82
	450	67	60
52-11	150	45	32
	250	78	72
	350	95	92
	450	98	96
52-12	150	67	42
	250	80	75
	350	96	88
	450	97	90
52-13	150	73	42
	250	83	77
	350	96	91
	450	98	88
52-14	150	57	30
	250	77	72
	350	84	80

Concentrate composition	Glyphosate rate g a.e./ha	% Inhibition	
		ABUTH	ECHCF
	450	96	75
52-15	150	72	38
	250	88	82
	350	98	92
	450	98	87
52-16	150	85	49
	250	97	47
	350	97	83
	450	98	85

Very high herbicidal effectiveness was obtained in this test with concentrate compositions containing lecithin and Fluorad FC-754. Composition 52-14, containing each of these excipients at the very low weight/weight ratio to glyphosate a.e. of 1:10, was at least as effective as commercial standard Formulation J, while compositions 52-15 and 52-16 were still more effective. Also performing very well in this test, particularly on ECHCF, were a number of concentrate compositions containing lecithin and butyl stearate.

EXAMPLE 53

Aqueous concentrate compositions were prepared containing glyphosate IPA salt and excipient ingredients as shown in Table 53a. Process (v) was followed for all compositions using soybean lecithin (45% phospholipid, Avanti). Order of addition of ingredients was varied for certain compositions as indicated below. The pH of all compositions was approximately 5.

Table 53a

Concentrate composition	Glyphosate g/l a.e.	% w/w					Order of addition (*)
		Lecithin	Fluorad FC- 754/135	Benzalk- onium Cl	Butyl stearate	MON 0818	
53-01	345	4.0		0.66			
53-02	345	4.0		1.00			
53-03	347	3.0		3.00			
53-04	347	4.0		4.00			
53-05	347	4.0		5.00			
53-06	345	4.6		4.60			
53-07	348	4.0	2.0 (754)	1.10			
53-08	351	4.0	4.0 (754)	1.00			A
53-09	346	3.9	4.2 (754)	1.00			B
53-10	350	4.0	2.0 (135)	1.10			
53-11	352	4.0	4.0 (135)	1.00			A
53-12	349	4.0	4.0 (135)	1.00			B
53-13	348	4.0	4.0 (754)	0.50	0.57		
53-14	347	4.0		0.50	0.52		
53-15	348	3.7		0.48		3.7	
53-16	348	4.0		0.58		4.0	

(*) Order of addition:

Concentrate composition	Glyphosate g/l a.e.	% w/w					Order of addition (*)
		Lecithin	Fluorad FC-754/135	Benzalkonium Cl	Butyl stearate	MON 0818	
	1st	2nd	3rd	4th	5 th		
A	lecithin	water	Benzalkonium Cl	FC-135/754	glyphosate		
B	glyphosate	FC-135/754	Benzalkonium Cl	water	glyphosate		

Velvetleaf (*Abutilon theophrasti*, ABUTH) and Japanese millet (*Echinochloa crus-galli*, ECHCF) plants were grown and treated by the standard procedures given above. Applications of spray compositions were made 17 days after planting ABUTH and ECHCF, and evaluation of herbicidal inhibition was done 21 days after application.

Formulations B and J were applied as comparative treatments. Results, averaged for all replicates of each treatment, are shown in Table 53b.

Table 53b

Concentrate composition	Glyphosate rate g a.e./ha	% Inhibition	
		ABUTH	ECHCF
Formulation B	100	5	5
	200	15	20
	300	47	30
	400	65	37
Formulation J	100	0	8
	200	70	37
	300	78	70
	400	83	73
53-01	100	3	10
	200	17	27
	300	45	37
	400	75	40
53-02	100	2	5
	200	13	30
	300	43	40
	400	75	47
53-03	100	0	8
	200	17	43
	300	65	78
	400	78	83
53-04	100	2	10
	200	30	37
	300	68	72
	400	75	88
53-05	100	2	20
	200	25	65
	300	63	88
	400	82	83
53-06	100	10	17
	200	25	33
	300	47	77

Concentrate composition	Glyphosate rate g a.e./ha	% Inhibition	
		ABUTH	ECHCF
	400	83	75
53-07	100	0	10
	200	48	30
	300	73	37
	400	83	43
53-08	100	3	10
	200	33	30
	300	68	37
	400	78	40
53-09	100	5	10
	200	40	27
	300	65	50
	400	70	57
53-10	100	0	10
	200	30	27
	300	67	40
	400	73	40
53-11	100	0	10
	200	33	27
	300	52	37
	400	82	40
53-12	100	0	10
	200	40	20
	300	65	40
	400	72	40
53-13	100	0	10
	200	40	20
	300	60	33
	400	78	33
53-14	100	0	10
	200	7	47
	300	28	33
	400	43	43
53-15	100	0	13
	200	27	33
	300	73	53
	400	77	67
53-16	100	0	13
	200	30	37
	300	75	47
	400	77	68

Most concentrate compositions of this Example showed enhanced glyphosate effectiveness by comparison with Formulation B but did not equal the efficacy of commercial standard Formulation J in this test.

EXAMPLE 54

Aqueous spray and concentrate compositions were prepared containing glyphosate IPA salt and excipient ingredients as shown in Table 54a. Process (i) was followed for spray compositions 54-37 to 54-60 and process (iii) for spray compositions 54-01 to 54-36 using soybean lecithin (45% phospholipid, Avanti). Process (v) was followed for concentrate compositions 54-61 to 54-63 using soybean lecithin (45% phospholipid, Avanti). The pH of all compositions was approximately 5.

Table 54a

Composition	Glyphosate g a.e./l	% w/w		Type of fluoro-organic
		Lecithin	Fluoro-organic	
Spray composition				
54-01	1.60	0.027	0.027	Fluorad FC-754
54-02	2.66	0.045	0.045	Fluorad FC-754
54-03	3.72	0.062	0.062	Fluorad FC-754
54-04	4.79	0.080	0.080	Fluorad FC-754
54-05	1.60	0.027	0.027	Fluorad FC-750
54-06	2.66	0.045	0.045	Fluorad FC-750
54-07	3.72	0.062	0.062	Fluorad FC-750
54-08	4.79	0.080	0.080	Fluorad FC-750
54-09	1.60	0.027	0.027	Fluorad FC-751
54-10	2.66	0.045	0.045	Fluorad FC-751
54-11	3.72	0.062	0.062	Fluorad FC-751
54-12	4.79	0.080	0.080	Fluorad FC-751
54-13	1.60	0.027	0.027	Fluorad FC-760
54-14	2.66	0.045	0.045	Fluorad FC-760
54-15	3.72	0.062	0.062	Fluorad FC-760
54-16	4.79	0.080	0.080	Fluorad FC-760
54-17	1.60	0.027	0.027	Fluorad FC-120
54-18	2.66	0.045	0.045	Fluorad FC-120
54-19	3.72	0.062	0.062	Fluorad FC-120
54-20	4.79	0.080	0.080	Fluorad FC-120
54-21	1.60	0.027	0.027	Fluorad FC-171
54-22	2.66	0.045	0.045	Fluorad FC-171
54-23	3.72	0.062	0.062	Fluorad FC-171
54-24	4.79	0.080	0.080	Fluorad FC-171
54-25	1.60	0.027	0.027	Fluorad FC-129
54-26	2.66	0.045	0.045	Fluorad FC-129
54-27	3.72	0.062	0.062	Fluorad FC-129
54-28	4.79	0.080	0.080	Fluorad FC-129
54-29	1.60	0.027	0.027	Fluorad FC-170C
54-30	2.66	0.045	0.045	Fluorad FC-170C
54-31	3.72	0.062	0.062	Fluorad FC-170C
54-32	4.79	0.080	0.080	Fluorad FC-170C
54-33	1.60		0.027	Fluorad FC-754
54-34	2.66		0.045	Fluorad FC-754
54-35	3.72		0.062	Fluorad FC-754
54-36	4.79		0.080	Fluorad FC-754
54-37	1.60		0.027	Fluorad FC-750
54-38	2.66		0.045	Fluorad FC-750

Composition	Glyphosate g a.e./l	% w/w		Type of fluoro-organic
		Lecithin	Fluoro-organic	
54-39	3.72		0.062	Fluorad FC-750
54-40	4.79		0.080	Fluorad FC-750
54-41	1.60		0.027	Fluorad FC-760
54-42	2.66		0.045	Fluorad FC-760
54-43	3.72		0.062	Fluorad FC-760
54-44	4.79		0.080	Fluorad FC-760
54-45	1.60		0.027	Fluorad FC-120
54-46	2.66		0.045	Fluorad FC-120
54-47	3.72		0.062	Fluorad FC-120
54-48	4.79		0.080	Fluorad FC-120
54-49	1.60		0.027	Fluorad FC-171
54-50	2.66		0.045	Fluorad FC-171
54-51	3.72		0.062	Fluorad FC-171
54-52	4.79		0.080	Fluorad FC-171
54-53	1.60		0.027	Fluorad FC-129
54-54	2.66		0.045	Fluorad FC-129
54-55	3.72		0.062	Fluorad FC-129
54-56	4.79		0.080	Fluorad FC-129
54-57	1.60		0.027	Fluorad FC-170C
54-58	2.66		0.045	Fluorad FC-170C
54-59	3.72		0.062	Fluorad FC-170C
54-60	4.79		0.080	Fluorad FC-170C
Concentrate compositions:				
54-61	180	1.5	1.5	Fluorad FC-754
54-62	180	2.5	2.5	Fluorad FC-754
54-63	180	3.0	6.0	Fluorad FC-754

Velvetleaf (*Abutilon theophrasti*, ABUTH) and Japanese millet (*Echinochloa crus-galli*, ECHCF) plants were grown and treated by the standard procedures given above. Applications of spray compositions were made 19 days after planting ABUTH and 19 days after planting ECHCF, and evaluation of herbicidal inhibition was done 16 days after application.

Formulations B and J were applied as comparative treatments. Results, averaged for all replicates of each treatment, are shown in Table 54b.

Table 54b

Spray or concentrate composition	Glyphosate rate g a.e./ha	% Inhibition	
		ABUTH	ECHCF
Formulation B	150	47	88
	250	68	96
	350	86	98
	450	93	100
Formulation J	150	68	89
	250	94	97
	350	98	100
	450	100	99

Spray or concentrate composition	Glyphosate rate g a.e./ha	% Inhibition	
		ABUTH	ECHCF
54-01	150	94	83
54-02	250	97	99
54-03	350	97	99
54-04	450	99	100
54-05	150	93	77
54-06	250	94	96
54-07	350	97	94
54-08	450	98	99
54-09	150	53	72
54-10	250	68	86
54-11	350	73	99
54-12	450	91	96
54-13	150	58	70
54-14	250	72	94
54-15	350	89	95
54-16	450	93	92
54-17	150	50	62
54-18	250	58	78
54-19	350	85	93
54-20	450	84	96
54-21	150	53	63
54-22	250	83	85
54-23	350	89	90
54-24	450	96	86
54-25	150	53	57
54-26	250	78	85
54-27	350	90	91
54-28	450	96	93
54-29	150	62	70
54-30	250	84	92
54-31	350	97	97
54-32	450	97	98
54-33	150	94	79
54-34	250	96	97
54-35	350	97	99
54-36	450	98	99
54-37	150	90	84
54-38	250	99	96
54-39	350	98	100
54-40	450	99	100
54-41	150	68	75
54-42	250	73	88
54-43	350	83	92
54-44	450	92	98
54-45	150	48	53
54-46	250	60	88
54-47	350	82	97
54-48	450	95	95

Spray or concentrate composition	Glyphosate rate g a.e./ha	% Inhibition	
		ABUTH	ECHCF
54-49	150	50	47
54-50	250	63	89
54-51	350	83	91
54-52	450	91	90
54-53	150	48	52
54-54	250	63	75
54-55	350	91	92
54-56	450	97	97
54-57	150	50	83
54-58	250	73	94
54-59	350	91	98
54-60	450	94	98
54-61	150	63	52
	250	96	96
	350	97	96
54-62	150	77	77
	250	93	87
	350	98	98
54-63	150	83	89
	250	96	96
	350	98	98

Outstanding herbicidal efficacy, even by comparison with Formulation J, was obtained in this test from spray compositions containing lecithin and Fluorad FC-754 (54-01 to 54-04). Substitution of other fluoro-organic surfactants for Fluorad FC-754 gave varying results. Fluorad FC-750 (compositions 54-05 to 54-08) was an acceptable substitute; however Fluorad FC-751, Fluorad FC-760, Fluorad FC-120, Fluorad FC-171, Fluorad FC-129 and Fluorad FC-170C (compositions 54-09 to 54-32) provided less enhancement. A similar pattern was seen with spray compositions (54-33 to 54-60) containing the same fluoro-organic surfactants as above with the exception of Fluorad FC-751, but no lecithin. It is noteworthy that of all the fluoro-organic surfactants included in this test, only Fluorad FC-754 and Fluorad FC-750 are cationic. Excellent herbicidal efficacy was also noted in this test from concentrate glyphosate compositions containing lecithin and Fluorad FC-754, especially composition 54-63.

EXAMPLE 55

Spray compositions were prepared containing glyphosate IPA salt and excipient ingredients as shown in Table 55a. Compositions were prepared by simple mixing of ingredients. Soybean lecithin (45% phospholipid, Avanti), where included, was first prepared with sonication in water to make a homogeneous composition. Four different concentrations of glyphosate (not shown in Table 55a) were prepared, calculated to provide, when applied in a spray volume of 93 l/ha, the glyphosate rates shown in Table 55b.

Table 55a

Spray comp.	% w/w					Lecithin supplied as	Methyl oleate supplied as
	Lecithin	Fluorad FC-754	Butyl stearate	Methyl oleate	Oleth-20		
55-01	0.05	0.050				soybean lecithin	
55-02	0.05		0.050			soybean lecithin	
55-03	0.05					soybean lecithin	
55-04		0.050					
55-05			0.050				
55-06	0.05					LI-700	
55-07			0.005		0.05		
55-08				0.01	0.05		
55-09					0.05		
55-10			0.005				
55-11				0.01			pure
55-12				0.01			methylated seed oil

Velvetleaf (*Abutilon theophrasti*, ABUTH), Japanese millet (*Echinochloa crus-galli*, ECHCF) and Prickly sida (*Sida spinosa*, SIDSP) plants were grown and treated by the standard procedures given above. Applications of spray compositions were made 14 days after planting ABUTH and ECHCF and 21 days after planting SIDSP. Evaluation of herbicidal inhibition was done 14 days after application.

Formulations B and C were applied as comparative treatments, representing technical glyphosate IPA salt and a commercial formulation of glyphosate IPA salt respectively. Results, averaged for all replicates of each treatment, are shown in Table 55b.

Table 55b

Spray composition	Glyphosate rate g a.e./ha	% Inhibition		
		ABUTH	ECHCF	SIDSP
Formulation B	50	0	0	0
	100	38	35	35
	200	87	50	90
	300	95	88	94
Formulation C	50	0	2	0
	100	32	55	25
	200	85	97	93
	300	96	99	96
55-01	50	78	53	88
	100	90	60	95
	200	99	96	99
	300	99	97	98
55-02	50	25	15	43
	100	72	30	82
	200	94	62	93
	300	95	77	94
55-03	50	20	8	32
	100	52	22	78
	200	87	55	91

Spray composition	Glyphosate rate g a.e./ha	% Inhibition		
		ABUTH	ECHCF	SIDSP
	300	95	65	93
55-04	50	62	37	85
	100	82	68	92
	200	97	96	95
	300	98	95	97
55-05	50	15	10	25
	100	47	27	23
	200	85	62	87
	300	90	63	92
55-06	50	0	2	0
	100	20	15	20
	200	85	60	82
	300	90	65	90
55-07	50	67	27	82
	100	87	55	93
	200	94	92	96
	300	97	99	97
55-08	50	62	30	75
	100	78	63	91
	200	93	96	96
	300	94	98	98
55-09	50	65	45	77
	100	80	73	95
	200	93	98	97
	300	95	99	99
55-10	50	10	25	5
	100	23	35	37
	200	90	50	93
	300	92	73	94
55-11	50	10	25	0
	100	52	33	43
	200	88	72	93
	300	94	78	94
55-12	50	0	15	0
	100	43	35	33
	200	91	70	90
	300	94	82	93

Results of this test using glyphosate as the exogenous chemical are summarized as follows:

At the low concentration of 0.05% used here, soybean lecithin containing 45% phospholipid (55-03) was a much more effective excipient than the lecithin-based adjuvant LI-700 (55-06) widely used in the art.

Fluorad FC-754, either alone (55-04) or in combination with lecithin (55-01) gave extremely high effectiveness, superior to that obtained with the commercial standard.

EXAMPLE 56

Spray compositions were prepared containing paraquat dichloride and excipient ingredients. Compositions 56-01 to 56-12 were exactly like compositions 55-01 to 55-12 except that a different active ingredient was used and a range of active ingredient concentrations was selected appropriate to the active ingredient being applied.

Velvetleaf (*Abutilon theophrasti*, ABUTH), Japanese millet (*Echinochloa crus-galli*, ECHCF) and prickly sida (*Sida spinosa*, SIDSP) plants were grown and treated by the standard procedures given above. Applications of spray compositions were made 14 days after planting ABUTH, 8 days after planting ECHCF and 21 days after planting SIDSP. Evaluation of herbicidal inhibition was done 12 days after application.

Standards included technical paraquat dichloride and Gramoxone, a commercial formulation of paraquat from Zeneca. Results, averaged for all replicates of each treatment, are shown in Table 56.

Table 56

Spray composition	Paraquat rate g a.i./ha	% Inhibition		
		ABUTH	ECHCF	SIDSP
Paraquat dichloride (technical)	25	50	83	55
	50	57	78	60
	100	73	84	69
	200	85	95	99
Gramoxone (commercial)	25	40	72	40
	50	60	70	52
	100	72	58	55
	200	72	89	63
56-01	25	75	93	67
	50	82	97	91
	100	95	98	97
	200	100	99	99
56-02	25	67	80	48
	50	68	87	65
	100	88	97	93
	200	96	99	98
56-03	25	55	65	42
	50	62	87	65
	100	83	96	93
	200	95	99	97
56-04	25	53	82	45
	50	63	94	53
	100	88	99	86
	200	92	99	98
56-05	25	58	67	50
	50	60	62	45
	100	70	73	62
	200	85	90	88

Spray composition	Paraquat rate g a.i./ha	% Inhibition		
		ABUTH	ECHCF	SIDSP
56-06	25	53	77	43
	50	60	92	40
	100	80	93	55
	200	96	99	78
56-07	25	65	80	45
	50	82	92	70
	100	96	96	89
	200	100	98	99
56-08	25	67	80	37
	50	82	90	71
	100	97	98	65
	200	99	99	93
56-09	25	72	90	50
	50	80	97	57
	100	91	99	94
	200	97	100	97
56-10	25	67	87	45
	50	68	75	57
	100	78	93	63
	200	82	97	82
56-11	25	65	80	45
	50	73	77	62
	100	90	95	62
	200	94	98	78
56-12	25	67	78	37
	50	75	90	55
	100	77	97	90
	200	85	99	92

Results of this test using paraquat as the exogenous chemical are summarized as follows:

At the low concentration of 0.05% used here, soybean lecithin containing 45% phospholipid (56-03) was a much more effective excipient on SIDSP than the lecithin-based adjuvant LI-700 (56-06) widely used in the art.

Fluorad FC-754 (56-04) gave extremely high effectiveness, superior to that obtained with the commercial standard. In the presence of lecithin (56-01), effectiveness was further increased dramatically, suggesting a synergistic interaction between these two excipient substances.

EXAMPLE 57

Spray compositions were prepared containing acifluorfen sodium salt and excipient ingredients. Compositions 57-01 to 57-12 were exactly like compositions 55-01 to 55-12 respectively except that a different active ingredient was used and a range of active ingredient concentrations was selected appropriate to the active ingredient being applied.

Velvetleaf (*Abutilon theophrasti*, ABUTH), Japanese millet (*Echinochloa crus-galli*, ECHCF) and prickly sida (*Sida spinosa*, SIDSP) plants were grown and treated by the standard procedures given above. Applications of spray compositions were made 15 days after planting ABUTH, 9 days after planting ECHCF and 22 days after planting SIDSP. Evaluation of herbicidal inhibition was done 10 days after application.

Standards included technical acifluorfen sodium and Blazer, a commercial formulation of acifluorfen from Rohm & Haas. Results, averaged for all replicates of each treatment, are shown in Table 57.

Table 57

Spray composition	Acifluorfen rate g a.i./ha	% Inhibition		
		ABUTH	ECHCF	SIDSP
Acifluorfen (technical)	25	20	2	15
	50	32	7	17
	100	52	18	35
	200	62	35	40
Blazer (commercial)	25	30	30	5
	50	53	53	12
	100	55	55	7
	200	65	65	32
57-01	25	60	7	20
	50	63	20	20
	100	65	43	33
	200	80	70	48
57-02	25	25	7	5
	50	42	12	25
	100	60	30	22
	200	68	68	50
57-03	25	22	5	10
	50	55	7	33
	100	62	25	27
	200	65	55	48
57-04	25	57	7	13
	50	67	10	32
	100	67	35	32
	200	70	70	45
57-05	25	30	3	15
	50	47	27	27
	100	55	42	37
	200	65	60	38
57-06	25	28	0	3
	50	50	0	10
	100	55	30	25
	200	67	58	47

Spray composition	Acifluorfen rate g a.i./ha	% Inhibition		
		ABUTH	ECHCF	SIDSP
57-07	25	35	20	17
	50	55	35	27
	100	58	63	32
	200	67	67	55
57-08	25	40	20	8
	50	57	30	28
	100	60	60	30
	200	70	77	48
57-09	25	47	20	22
	50	55	35	35
	100	62	65	38
	200	68	82	50
57-10	25	28	0	5
	50	48	0	10
	100	53	5	25
	200	62	35	40
57-11	25	35	0	5
	50	43	0	30
	100	50	0	35
	200	65	43	47
57-12	25	40	5	5
	50	55	18	35
	100	60	47	38
	200	70	62	48

Results of this test using acifluorfen as the exogenous chemical are summarized as follows:

At the low concentration of 0.05% used here, soybean lecithin containing 45% phospholipid (57-03) gave effectiveness similar to that obtained with the lecithin-based adjuvant LI-700 (57-06) widely used in the art.

Fluorad FC-754, either alone (57-04) or in combination with lecithin (57-01) gave effectiveness on ABUTH and SIDSP superior to that obtained with the commercial standard.

EXAMPLE 58

Spray compositions were prepared containing asulam and excipient ingredients. Compositions 58-01 to 58-12 were exactly like compositions 55-01 to 55-12 respectively except that a different active ingredient was used and a range of active ingredient concentrations was selected appropriate to the active ingredient being applied.

Velvetleaf (*Abutilon theophrasti*, ABUTH), Japanese millet (*Echinochloa crus-galli*, ECHCF) and prickly sida (*Sida spinosa*, SIDSP) plants were grown and treated by the standard procedures given above. Applications of spray compositions were made 14 days after planting ABUTH, 11 days after planting ECHCF and 21 days after planting SIDSP. Evaluation of herbicidal inhibition was done 14 days after application.

Standards included technical asulam and Asulox, a commercial formulation of asulam from Rhône-Poulenc. Results, averaged for all replicates of each treatment, are shown in Table 58.

Table 58

Spray composition	Asulam rate g a.i./ha	% Inhibition		
		ABUTH	ECHCF	SIDSP
Asulam (technical)	200	0	12	0
	400	17	27	5
	800	48	32	20
	1400	42	50	37
Asulox (commercial)	200	3	5	0
	400	27	30	20
	800	52	45	25
	1400	50	60	40
58-01	200	5	8	13
	400	23	45	22
	800	50	50	30
	1400	60	65	48
58-02	200	0	20	17
	400	33	40	20
	800	47	48	33
	1400	53	68	55
58-03	200	3	20	3
	400	28	52	7
	800	50	50	23
	1400	50	58	43
58-04	200	3	40	7
	400	35	45	18
	800	52	50	25
	1400	58	60	42
58-05	200	0	10	3
	400	23	30	18
	800	33	50	32
	1400	45	57	38
58-06	200	2	30	10
	400	8	47	17
	800	50	55	28
	1400	52	63	40
58-07	200	0	43	3
	400	22	48	17
	800	40	55	28
	1400	52	60	33
58-08	200	7	47	22
	400	20	48	22
	800	53	55	30
	1400	57	60	33
58-09	200	0	45	7
	400	25	50	7
	800	53	60	32
	1400	55	63	37

Spray composition	Asulam rate g a.i./ha	% Inhibition		
		ABUTH	ECHCF	SIDSP
58-10	200	22	37	10
	400	27	45	10
	800	50	43	23
	1400	52	52	27
58-11	200	25	33	5
	400	15	37	13
	800	48	42	25
	1400	42	52	28
58-12	200	3	25	17
	400	13	42	18
	800	50	45	30
	1400	52	50	33

Results of this test using asulam as the exogenous chemical are summarized as follows:

At the low concentration of 0.05% used here, soybean lecithin containing 45% phospholipid (58-03) gave similar enhancement to that obtained with the lecithin-based adjuvant LI-700 (58-06) widely used in the art.

Fluorad FC-754, either alone (58-04) or in combination with lecithin (58-01) gave effectiveness equal to that obtained with the commercial standard.

EXAMPLE 59

Spray compositions were prepared containing dicamba sodium salt and excipient ingredients. Compositions 59-01 to 59-12 were exactly like compositions 55-01 to 55-12 respectively except that a different active ingredient was used and a range of active ingredient concentrations was selected appropriate to the active ingredient being applied.

Velvetleaf (*Abutilon theophrasti*, ABUTH), Japanese millet (*Echinochloa crus-galli*, ECHCF) and prickly sida (*Sida spinosa*, SIDSP) plants were grown and treated by the standard procedures given above. Applications of spray compositions were made 14 days after planting ABUTH, 8 days after planting ECHCF and 21 days after planting SIDSP. Evaluation of herbicidal inhibition was done 17 days after application.

Standards included technical dicamba sodium and Banvel, a commercial formulation of dicamba from Sandoz. Results, averaged for all replicates of each treatment, are shown in Table 59.

Table 59

Spray composition	Dicamba rate g a.i./ha	% Inhibition		
		ABUTH	ECHCF	SIDSP
Dicamba (technical)	25	47	0	30
	50	63	0	40
	100	82	0	50
	200	93	5	58

Spray composition	Dicamba rate g a.i./ha	% Inhibition		
		ABUTH	ECHCF	SIDSP
Banvel (commercial)	25	47	0	35
	50	68	0	40
	100	91	0	53
	200	93	3	63
59-01	25	42	0	38
	50	67	0	48
	100	92	0	67
	200	93	3	73
59-02	25	43	0	43
	50	58	0	50
	100	85	0	62
	200	89	8	72
59-03	25	50	0	32
	50	65	0	45
	100	90	0	60
	200	94	13	68
59-04	25	43	0	35
	50	65	0	42
	100	94	0	53
	200	94	13	67
59-05	25	50	0	35
	50	68	0	40
	100	88	0	53
	200	92	15	60
59-06	25	40	0	40
	50	65	0	45
	100	88	0	52
	200	92	8	70
59-07	25	45	0	42
	50	57	0	45
	100	88	0	62
	200	88	20	68
59-08	25	40	0	38
	50	62	0	45
	100	97	18	62
	200	93	17	73
59-09	25	33	0	35
	50	60	0	45
	100	93	0	63
	200	96	15	73
59-10	25	35	0	30
	50	57	0	43
	100	90	0	50
	200	90	3	70
59-11	25	45	0	30
	50	53	0	42
	100	89	0	55
	200	92	0	73

Spray composition	Dicamba rate g a.i./ha	% Inhibition		
		ABUTH	ECHCF	SIDSP
59-12	25	38	0	37
	50	60	0	45
	100	96	0	52
	200	93	0	70

Results of this test using dicamba as the exogenous chemical are summarized as follows:

At the low concentration of 0.05% used here, soybean lecithin containing 45% phospholipid (59-03) gave similar enhancement of effectiveness to that obtained with the lecithin-based adjuvant LI-700 (59-06) widely used in the art.

Fluorad FC-754 (59-04) provided effectiveness similar to that obtained with the commercial standard. Further enhancement on SIDSP was obtained with the combination of Fluorad FC-754 and lecithin (59-01).

EXAMPLE 60

Spray compositions were prepared containing metsulfuron-methyl and excipient ingredients. Compositions 60-01 to 60-12 were exactly like compositions 55-01 to 55-12 respectively except that a different active ingredient was used and a range of active ingredient concentrations was selected appropriate to the active ingredient being applied.

Velvetleaf (*Abutilon theophrasti*, ABUTH), Japanese millet (*Echinochloa crus-galli*, ECHCF) and prickly sida (*Sida spinosa*, SIDSP) plants were grown and treated by the standard procedures given above. Applications of spray compositions were made 14 days after planting ABUTH, 8 days after planting ECHCF and 21 days after planting SIDSP. Evaluation of herbicidal inhibition was done 14 days after application.

Standards included technical metsulfuron-methyl and Ally, a commercial formulation of metsulfuron from Du Pont. Results, averaged for all replicates of each treatment, are shown in Table 60.

Table 60

Spray composition	Metsulfuron rate g a.i./ha	% Inhibition		
		ABUTH	ECHCF	SIDSP
Metsulfuron (technical)	0.5	72	0	5
	1	90	0	23
	5	96	0	50
	10	97	30	55
Ally (commercial)	0.5	75	0	5
	1	85	0	22
	5	95	0	42
	10	97	25	53
60-01	0.5	95	0	47
	1	96	20	53
	5	97	25	62
	10	98	45	62

Spray composition	Metsulfuron rate g a.i./ha	% Inhibition		
		ABUTH	ECHCF	SIDSP
60-02	0.5	87	0	40
	1	90	10	55
	5	95	10	58
	10	96	40	63
60-03	0.5	87	0	27
	1	90	0	40
	5	96	10	57
	10	97	33	63
60-04	0.5	90	0	33
	1	95	10	50
	5	98	17	62
	10	99	28	58
60-05	0.5	85	0	27
	1	90	0	33
	5	95	0	47
	10	95	13	60
60-06	0.5	77	0	30
	1	89	10	47
	5	96	17	62
	10	98	33	60
60-07	0.5	94	0	55
	1	97	10	60
	5	98	43	60
	10	97	55	65
60-08	0.5	93	0	55
	1	96	5	58
	5	97	42	60
	10	97	50	60
60-09	0.5	93	0	55
	1	97	10	62
	5	98	55	62
	10	98	65	63
60-10	0.5	85	0	28
	1	82	0	30
	5	95	10	52
	10	96	17	57
60-11	0.5	73	0	25
	1	88	20	28
	5	94	25	53
	10	96	32	57
60-12	0.5	75	0	32
	1	85	20	37
	5	94	23	55
	10	96	25	57

Results of this test using metsulfuron as the exogenous chemical are summarized as follows:

At the low concentration of 0.05% used here, soybean lecithin containing 45% phospholipid (60-03) was a slightly more effective excipient than the lecithin-based adjuvant LI-700 (60-06) widely used in the art in improving performance on ABUTH at the lowest exogenous chemical rate tested.

Fluorad FC-754, either alone (60-04) or in combination with lecithin (60-01) gave high effectiveness, superior to that obtained with the commercial standard.

EXAMPLE 61

Spray compositions were prepared containing imazethapyr and excipient ingredients. Compositions 61-01 to 61-12 were exactly like compositions 55-01 to 55-12 respectively except that a different active ingredient was used and a range of active ingredient concentrations was selected appropriate to the active ingredient being applied.

Velvetleaf (*Abutilon theophrasti*, ABUTH), Japanese millet (*Echinochloa crus-galli*, ECHCF) and prickly sida (*Sida spinosa*, SIDSP) plants were grown and treated by the standard procedures given above. Applications of spray compositions were made 14 days after planting ABUTH, 14 days after planting ECHCF and 21 days after planting SIDSP. Evaluation of herbicidal inhibition was done 14 days after application.

Standards included technical imazethapyr and Pursuit, a commercial formulation of imazethapyr from American Cyanamid. Results, averaged for all replicates of each treatment, are shown in Table 61.

Table 61

Spray composition	Imazethapyr rate g a.i./ha	% Inhibition		
		ABUTH	ECHCF	SIDSP
Imazethapyr (technical)	5	78	5	20
	10	83	20	30
	25	93	35	40
	50	94	53	50
Pursuit (commercial)	5	70	5	25
	10	73	33	30
	25	90	50	42
	50	93	62	57
61-01	5	70	45	35
	10	75	62	52
	25	92	63	57
	50	93	72	62
61-02	5	73	57	32
	10	75	67	43
	25	90	70	52
	50	92	72	57
61-03	5	70	42	27
	10	78	42	35
	25	90	53	45
	50	92	62	52

Spray composition	Imazethapyr rate g a.i./ha	% Inhibition		
		ABUTH	ECHCF	SIDSP
61-04	5	73	55	33
	10	77	68	45
	25	93	68	47
	50	94	68	60
61-05	5	73	47	32
	10	73	45	40
	25	90	62	47
	50	91	68	52
61-06	5	78	72	30
	10	83	70	35
	25	93	77	62
	50	94	78	58
61-07	5	82	75	38
	10	90	90	52
	25	93	93	53
	50	97	97	62
61-08	5	75	77	38
	10	90	92	50
	25	95	93	57
	50	97	99	63
61-09	5	78	80	40
	10	83	89	63
	25	93	93	62
	50	96	93	60
61-10	5	85	50	37
	10	77	50	45
	25	91	63	48
	50	93	75	57
61-11	5	75	38	43
	10	80	38	37
	25	92	62	45
	50	93	73	53
61-12	5	75	55	38
	10	83	60	43
	25	92	67	53
	50	93	77	55

Results of this test using imazethapyr as the exogenous chemical are summarized as follows:

At the low concentration of 0.05% used here, soybean lecithin containing 45% phospholipid (61-03) was a less effective excipient than the lecithin-based adjuvant LI-700 (61-06).

5 Fluorad FC-754 (61-04) gave effectiveness on ECHCF superior to that obtained with the commercial standard. The combination of Fluorad FC-754 and lecithin (61-01) provided slight further enhancement of effectiveness on SIDSP.

EXAMPLE 62

Spray compositions were prepared containing fluazifop-p-butyl and excipient ingredients. Compositions 62-01 to 62-12 were exactly like compositions 55-01 to 55-12 respectively except that a different active ingredient was used and a range of active ingredient concentrations was selected appropriate to the active ingredient being applied.

Velvetleaf (*Abutilon theophrasti*, ABUTH), Japanese millet (*Echinochloa crus-galli*, ECHCF) and broadleaf signalgrass (*Brachiaria platyphylla*, BRAPP) plants were grown and treated by the standard procedures given above. Applications of spray compositions were made 15 days after planting ABUTH, 15 days after planting ECHCF and 16 days after planting BRAPP. Evaluation of herbicidal inhibition was done 10 days after application.

Standards included technical fluazifop-p-butyl and Fusilade 5, a commercial formulation of fluazifop-p-butyl from Zeneca. Results, averaged for all replicates of each treatment, are shown in Table 62.

Table 62

Spray composition	Fluazifop-p rate g a.i./ha	% Inhibition		
		ABUTH	ECHCF	BRAPP
Fluazifop-p-butyl (technical)	2	0	0	20
	5	0	3	35
	15	5	45	65
	30	5	57	78
Fusilade 5 (commercial)	2	0	0	27
	5	0	27	33
	15	5	52	78
	30	7	75	85
62-01	2	0	0	20
	5	2	27	30
	15	5	58	78
	30	10	87	83
62-02	2	0	7	25
	5	0	35	30
	15	2	58	75
	30	8	78	75
62-03	2	0	0	18
	5	0	8	27
	15	0	45	75
	30	0	55	75
62-04	2	0	20	32
	5	2	42	25
	15	2	55	72
	30	5	80	78
62-05	2	0	13	32
	5	2	42	32
	15	2	55	72
	30	7	58	73

Spray composition	Fluazifop-p rate g a.i./ha	% Inhibition		
		ABUTH	ECHCF	BRAPP
62-06	2	2	17	23
	5	0	20	25
	15	0	50	75
	30	0	73	77
62-07	2	0	50	40
	5	0	52	60
	15	0	67	80
	30	0	92	85
62-08	2	0	43	35
	5	0	55	37
	15	7	88	82
	30	3	96	85
62-09	2	0	47	18
	5	0	50	35
	15	0	80	80
	30	3	93	85
62-10	2	0	23	10
	5	0	37	42
	15	5	55	75
	30	10	58	80
62-11	2	0	7	10
	5	0	30	28
	15	0	50	62
	30	12	53	68
62-12	2	0	5	20
	5	0	7	35
	15	5	48	68
	30	12	60	77

Results of this test using fluazifop-p-butyl as the exogenous chemical are summarized as follows:

At the low concentration of 0.05% used here, soybean lecithin containing 45% phospholipid (62-03) was a less effective excipient on ECHCF than the lecithin-based adjuvant LI-700 (62-06).

Fluorad FC-754, either alone (62-04) or in combination with lecithin (62-01) gave effectiveness equal or superior to that obtained with the commercial standard.

EXAMPLE 63

Spray compositions were prepared containing alachlor and excipient ingredients. Compositions 63-01 to 63-12 were exactly like compositions 55-01 to 55-12 respectively except that a different active ingredient was used and a range of active ingredient concentrations was selected appropriate to the active ingredient being applied.

Velvetleaf (*Abutilon theophrasti*, ABUTH), Japanese millet (*Echinochloa crus-galli*, ECHCF) and prickly sida (*Sida spinosa*, SIDSP) plants were grown and treated by the standard procedures given

above. Applications of spray compositions were made 14 days after planting ABUTH, 8 days after planting ECHCF and 14 days after planting SIDSP. Evaluation of herbicidal inhibition was done 9 days after application.

Standards included technical alachlor and Lasso, a commercial formulation of alachlor from Monsanto Company. Results, averaged for all replicates of each treatment, are shown in Table 63.

Table 63

Spray composition	Alachlor rate g a.i./ha	% Inhibition		
		ABUTH	ECHCF	SIDSP
Alachlor (technical)	500	0	0	0
	1000	0	0	0
	2000	0	0	0
	4000	0	0	0
Lasso (commercial)	500	0	0	0
	1000	0	5	13
	2000	0	30	17
	4000	15	43	65
63-01	500	0	0	0
	1000	0	0	0
	2000	0	0	0
	4000	10	0	7
63-02	500	0	0	0
	1000	0	0	0
	2000	0	22	7
	4000	12	47	12
63-03	500	0	0	0
	1000	0	0	0
	2000	0	0	0
	4000	10	0	0
63-04	500	0	0	0
	1000	0	0	0
	2000	0	0	0
	4000	5	0	15
63-05	500	0	0	0
	1000	0	0	0
	2000	0	0	0
	4000	3	0	5
63-06	500	0	0	0
	1000	0	0	0
	2000	0	13	7
	4000	0	37	12
63-07	500	0	0	0
	1000	0	8	0
	2000	0	28	15
	4000	12	50	20
63-08	500	0	0	0
	1000	0	8	0
	2000	0	8	0
	4000	5	20	5

Spray composition	Alachlor rate g a.i./ha	% Inhibition		
		ABUTH	ECHCF	SIDSP
63-09	500	0	0	0
	1000	0	0	0
	2000	0	3	0
	4000	12	42	32
63-10	500	0	0	0
	1000	0	0	0
	2000	0	0	0
	4000	0	0	0
63-11	500	0	0	0
	1000	0	0	0
	2000	0	0	0
	4000	0	0	0
63-12	500	0	0	0
	1000	0	0	0
	2000	0	0	0
	4000	0	0	0

None of the compositions tested enhanced post-emergence foliar-applied herbicidal effectiveness of alachlor in this test. Alachlor is not known as a foliar-applied herbicide.

EXAMPLE 64

Spray compositions were prepared containing glufosinate ammonium salt and excipient ingredients. Compositions 64-01 to 64-12 were exactly like compositions 55-01 to 55-12 respectively except that a different active ingredient was used and a range of active ingredient concentrations was selected appropriate to the active ingredient being applied.

Velvetleaf (*Abutilon theophrasti*, ABUTH), Japanese millet (*Echinochloa crus-galli*, ECHCF) and prickly sida (*Sida spinosa*, SIDSP) plants were grown and treated by the standard procedures given above. Applications of spray compositions were made 14 days after planting ABUTH, 10 days after planting ECHCF and 17 days after planting SIDSP. Evaluation of herbicidal inhibition was done 11 days after application.

Standards included technical glufosinate ammonium and Liberty, a commercial formulation of glufosinate from AgrEvo. Results, averaged for all replicates of each treatment, are shown in Table 64.

Table 64

Spray composition	Glufosinate rate g a.i./ha	% Inhibition		
		ABUTH	ECHCF	SIDSP
Glufosinate (technical)	50	0	0	5
	100	47	0	10
	300	90	23	96
	600	98	43	94

Spray composition	Glufosinate rate g a.i./ha	% Inhibition		
		ABUTH	ECHCF	SIDSP
Liberty (commercial)	50	77	70	20
	100	88	96	93
	300	98	100	97
	600	99	100	99
64-01	50	77	33	70
	100	95	58	93
	300	98	95	97
	600	99	99	98
64-02	50	33	30	50
	100	63	32	93
	300	96	52	90
	600	98	96	97
64-03	50	15	30	38
	100	50	33	87
	300	92	40	94
	600	98	70	98
64-04	50	92	47	50
	100	90	53	85
	300	98	98	96
	600	98	99	98
64-05	50	35	20	20
	100	37	30	20
	300	97	45	78
	600	91	53	92
64-06	50	10	0	20
	100	20	3	20
	300	89	47	82
	600	91	94	89
64-07	50	50	35	70
	100	73	52	80
	300	95	87	98
	600	98	98	97
64-08	50	48	30	88
	100	83	50	93
	300	98	97	96
	600	98	99	96
64-09	50	58	35	92
	100	91	62	93
	300	98	96	97
	600	98	99	96
64-10	50	30	30	0
	100	43	35	10
	300	96	43	92
	600	95	70	91
64-11	50	33	35	0
	100	53	35	7
	300	96	43	89
	600	97	88	93

Spray composition	Glufosinate rate g a.i./ha	% Inhibition		
		ABUTH	ECHCF	SIDSP
64-12	50	37	5	5
	100	37	20	10
	300	95	40	88
	600	97	85	93

Results of this test using glufosinate as the exogenous chemical are summarized as follows:

At the low concentration of 0.05% used here, soybean lecithin containing 45% phospholipid (64-03) was a much more effective excipient than the lecithin-based adjuvant LI-700 (64-06) widely used in the art.

Fluorad FC-754, either alone (64-04) or in combination with lecithin (64-01) gave extremely high effectiveness, similar to that obtained with the commercial standard.

EXAMPLE 65

Aqueous concentrate compositions were prepared containing glyphosate IPA salt and excipient ingredients as shown in Table 65a. Process (v) was followed for compositions 65-01 to 65-07. Process (viii) was followed for composition 65-16. Process (x) was followed for compositions 65-08 to 65-15, 65-17 and 65-18. All lecithin-containing compositions were made using soybean lecithin (45% phospholipid, Avanti).

Table 65a

Conc. comp.	Glyphosate g a.e./l	% w/w						
		Lecithin	Fluorad FC-754	Butyl stearate	Ethomeen T/25	Cetareth- 20	Arcosolve DPM	Cetareth- 27
65-01	348	3.0	3.00		0.75			
65-02	348	3.8	3.75		5.00			
65-03	348	3.8	3.75		7.50			
65-04	348	2.0	5.00		0.75			
65-05	348	5.0	5.00		0.75			
65-06	348	2.0	2.00					
65-07	348	1.0	1.00					
65-08	220	1.5		1.5	3.00	3.0		
65-09	220	1.5		1.5	3.00			3.0
65-10	220	1.5		1.5	6.00	3.0		
65-11	220	1.5		1.5	6.00			3.0
65-12	220	3.0		1.5	3.00	3.0		
65-13	220	3.0		1.5	3.00			3.0
65-14	348	1.5		1.5	6.00	3.0		
65-15	348	3.0		1.5	3.00	3.0		
65-16	348		3.00					
65-17	348	3.0					3.0	
65-18	348	5.0			13.00		5.0	

Velvetleaf (*Abutilon theophrasti*, ABUTH) and Japanese millet (*Echinochloa crus-galli*, ECHCF) plants were grown and treated by the standard procedures given above. Applications of spray compositions were made 17 days after planting ABUTH and ECHCF, and evaluation of herbicidal inhibition was done 18 days after application.

Formulations B and J were applied as comparative treatments. Results, averaged for all replicates of each treatment, are shown in Table 65b.

Table 65b

Concentrate composition	Glyphosate rate g a.e./ha	% Inhibition	
		ABUTH	ECHCF
Formulation B	100	28	32
	200	41	37
	300	73	64
	400	22	30
Formulation J	100	38	32
	200	82	73
	300	89	91
	400	97	89
65-01	100	73	28
	200	90	66
	300	97	92
	400	100	96
65-02	100	77	32
	200	87	67
	300	84	78
	400	98	84
65-03	100	79	33
	200	82	66
	300	99	81
	400	97	88
65-04	100	69	35
	200	95	59
	300	96	84
	400	92	91
65-05	100	82	32
	200	92	55
	300	96	71
	400	94	87
65-06	100	83	33
	200	100	52
	300	100	68
	400	99	75
65-07	100	77	35
	200	90	58
	300	95	71
	400	94	90

Concentrate composition	Glyphosate rate g a.e./ha	% Inhibition	
		ABUTH	ECHCF
65-08	100	51	40
	200	89	75
	300	96	92
	400	95	98
65-09	100	76	57
	200	98	81
	300	97	86
	400	96	98
65-10	100	69	60
	200	98	63
	300	95	82
	400	99	90
65-11	100	61	60
	200	94	84
	300	97	89
	400	99	97
65-12	100	64	53
	200	95	82
	300	96	90
	400	95	98
65-13	100	61	58
	200	94	78
	300	88	87
	400	100	94
65-14	100	56	61
	200	88	77
	300	91	82
	400	97	89
65-15	100	42	52
	200	82	80
	300	86	90
	400	97	92
65-16	100	64	49
	200	86	75
	300	97	88
	400	100	82
65-17	100	57	32
	200	88	66
	300	95	73
	400	100	88
65-18	100	52	35
	200	70	77
	300	82	79
	400	97	73

Concentrate compositions 65-01 to 65-07, containing lecithin and Fluorad FC-754, exhibited outstanding herbicidal effectiveness. On ABUTH, several of these were about as effective at 100 g

a.e./ha as commercial standard Formulation J at 200 g a.e./ha. On ECHCF, all exhibited strong enhancement over Formulation B but most did not equal Formulation J on this species. The performance of composition 65-07, containing lecithin and Fluorad FC-754 each at the extremely low weight/weight ratio to glyphosate a.e. of about 1:30, was remarkably high. The inclusion of a relatively high concentration of Ethomeen T/25, as in compositions 65-02 and 65-03, was not helpful to herbicidal effectiveness in the presence of lecithin and Fluorad FC-754, and may even have been detrimental. The relatively poor performance of composition 65-18, having a high Ethomeen T/25 concentration but in this case no Fluorad FC-754, is consistent with this observation. Without being bound by theory, it is believed that the presence of such high concentrations of Ethomeen T/25 together with lecithin results in the formation of mixed micelles rather than liposomes in aqueous dispersion. Composition 65-16, containing Fluorad FC-754 at a weight/weight ratio to glyphosate a.e. of about 1:10, but no lecithin, exhibited herbicidal effectiveness similar to that of composition 65-01, suggesting that under the conditions of this test a large part of the enhancement due to the lecithin/Fluorad FC-754 combination was attributable to the Fluorad FC-754 component.

EXAMPLE 66

Aqueous spray compositions were prepared containing glyphosate IPA salt and excipient ingredients as shown in Table 66a. Process (i) was followed for compositions 66-61 to 66-64, 66-67, 66-69 and 66-71 and process (iii) for compositions 66-01 to 66-60, 66-66, 66-68, 66-70 and 66-72 using soybean lecithin (45% phospholipid, Avanti). The pH of all compositions was approximately 5.

Table 66a

Spray composition	% w/w				
	Lecithin	MON 0818	Fluorad FC-754	Ethomeen T/25	Ethomeen C/12
66-01	0.020	0.025	0.02		
66-02	0.030	0.025	0.02		
66-03	0.050	0.025	0.02		
66-04	0.020	0.025	0.03		
66-05	0.030	0.025	0.03		
66-06	0.050	0.025	0.03		
66-07	0.020	0.025	0.04		
66-08	0.030	0.025	0.04		
66-09	0.050	0.025	0.04		
66-10	0.020	0.025	0.05		
66-11	0.030	0.025	0.05		
66-12	0.050	0.025	0.05		
66-13	0.020		0.02		
66-14	0.030		0.02		
66-15	0.050		0.02		
66-16	0.020		0.03		
66-17	0.030		0.03		
66-18	0.050		0.03		
66-19	0.020		0.04		

Spray composition	% w/w				
	Lecithin	MON 0818	Fluorad FC-754	Ethomeen T/25	Ethomeen C/12
66-20	0.030		0.04		
66-21	0.050		0.04		
66-22	0.020		0.05		
66-23	0.030		0.05		
66-24	0.050		0.05		
66-25	0.020		0.02	0.025	
66-26	0.030		0.02	0.025	
66-27	0.050		0.02	0.025	
66-28	0.020		0.03	0.025	
66-29	0.030		0.03	0.025	
66-30	0.050		0.03	0.025	
66-31	0.020		0.04	0.025	
66-32	0.030		0.04	0.025	
66-33	0.050		0.04	0.025	
66-34	0.020		0.05	0.025	
66-35	0.030		0.05	0.025	
66-36	0.050		0.05	0.025	
66-37	0.020		0.02		0.025
66-38	0.030		0.02		0.025
66-39	0.050		0.02		0.025
66-40	0.020		0.03		0.025
66-41	0.030		0.03		0.025
66-42	0.050		0.03		0.025
66-43	0.020		0.04		0.025
66-44	0.030		0.04		0.025
66-45	0.050		0.04		0.025
66-46	0.020		0.05		0.025
66-47	0.030		0.05		0.025
66-48	0.050		0.05		0.025
66-49	0.020		0.02	0.050	
66-50	0.025		0.03	0.050	
66-51	0.050		0.02	0.050	
66-52	0.020		0.03	0.050	
66-53	0.030		0.03	0.050	
66-54	0.050		0.03	0.050	
66-55	0.020	0.050	0.02		
66-56	0.025	0.050	0.03		
66-57	0.050	0.050	0.02		
66-58	0.020	0.050	0.03		
66-59	0.030	0.050	0.03		
66-60	0.050	0.050	0.03		
66-61		0.050			
66-62				0.050	
66-63					0.025
66-64		0.025			
66-65	0.050		0.08	0.025	
66-66	0.025		0.03		0.025
66-67			0.05		

Spray composition	% w/w				
	Lecithin	MON 0818	Fluorad FC-754	Ethomeen T/25	Ethomeen C/12
66-68	0.050				
66-69			0.05	0.050	
66-70	0.050			0.050	
66-71		0.050	0.05		
66-72	0.050	0.050			

Velvetleaf (*Abutilon theophrasti*, ABUTH) and Japanese millet (*Echinochloa crus-galli*, ECHCF) plants were grown and treated by the standard procedures given above. Applications of spray compositions were made 17 days after planting ABUTH and ECHCF, and evaluation of herbicidal inhibition was done 15 days after application.

Formulation J was applied as a comparative treatment. Results, averaged for all replicates of each treatment, are shown in Table 66b.

Table 66b

Spray composition	Glyphosate rate g a.e./ha	% Inhibition	
		ABUTH	ECHCF
Formulation J	100	14	42
	187	44	87
	300	71	90
	400	92	97
66-01	187	80	80
66-02	187	80	97
66-03	187	79	94
66-04	187	79	91
66-05	187	81	80
66-06	187	73	88
66-07	187	86	90
66-08	187	88	91
66-09	187	77	85
66-10	187	81	80
66-11	187	88	68
66-12	187	87	72
66-13	187	85	61
66-14	187	83	47
66-15	187	86	61
66-16	187	86	57
66-17	187	85	44
66-18	187	81	62
66-19	187	82	63
66-20	187	87	62
66-21	187	84	48
66-22	187	80	67
66-23	187	86	89
66-24	187	78	64
66-25	187	84	87

Spray composition	Glyphosate rate g a.e./ha	% Inhibition	
		ABUTH	ECHCF
66-26	187	81	81
66-27	187	74	85
66-28	187	71	90
66-29	187	76	74
66-30	187	81	89
66-31	187	78	80
66-32	187	79	84
66-33	187	82	84
66-34	187	74	87
66-35	187	81	89
66-36	187	85	79
66-37	187	68	89
66-38	187	69	85
66-39	187	86	85
66-40	187	83	89
66-41	187	77	76
66-42	187	83	76
66-43	187	74	83
66-44	187	84	69
66-45	187	85	71
66-46	187	80	86
66-47	187	83	96
66-48	187	81	87
66-49	187	75	99
66-50	187	78	97
66-51	187	76	97
66-52	187	77	92
66-53	187	74	88
66-54	187	73	81
66-55	187	70	87
66-56	187	79	88
66-57	187	72	89
66-58	187	72	79
66-59	187	53	80
66-60	187	80	73
66-61	187	46	78
66-62	187	54	94
66-63	187	48	98
66-64	187	59	97
66-65	187	87	84
66-66	187	89	96
66-67	187	86	69
66-68	187	46	43
66-69	187	75	90
66-70	187	55	83
66-71	187	79	80
66-72	187	55	82

All compositions of this Example containing Fluorad FC-754 showed much greater herbicidal effectiveness on ABUTH at 187 g a.e./ha than did Formulation J at the same rate, in many cases giving inhibition of ABUTH equal to or greater than provided by Formulation J at 300 g a.e./ha. The only compositions of the Example not showing strong improvement over Formulation J on ABUTH were 66-61 to 66-64, 66-68, 66-70 and 66-72. These are the only formulations of the Example not containing Fluorad FC-754.

EXAMPLE 67

Aqueous spray compositions were prepared containing glyphosate IPA salt and excipient ingredients as shown in Table 67a. Process (i) was followed for compositions 67-02, 67-04, 67-06, 67-08, 67-10, 67-12, 67-14 and 67-16 to 67-18, and process (iii) for compositions 67-01, 67-03, 67-05, 67-07, 67-09, 67-11 and 67-13 using soybean lecithin (45% phospholipid, Avanti). The pH of all compositions was approximately 5.

Table 67a

Spray composition	%w/w		Type of surfactant
	Lecithin	Surfactant	
67-01	0.05	0.05	Surf H2
67-02		0.05	Surf H2
67-03	0.05	0.05	Surf H3
67-04		0.05	Surf H3
67-05	0.05	0.05	Surf H4
67-06		0.05	Surf H4
67-07	0.05	0.05	Surf H5
67-08		0.05	Surf H5
67-09	0.05	0.05	Fluorad FC-754
67-10		0.05	Fluorad FC-754
67-11	0.05	0.05	Surf H1
67-12		0.05	Surf H1
67-13	0.05	0.05	MON 0818
67-14		0.05	MON 0818
67-15	0.05	0.05	Ethomeen T/25
67-16		0.05	Ethomeen T/25
67-17		0.10	MON 0818
67-18		0.10	Ethomeen T/25

Velvetleaf (*Abutilon theophrasti*, ABUTH) and Japanese millet (*Echinochloa crus-galli*, ECHCF) plants were grown and treated by the standard procedures given above. Applications of spray compositions were made 17 days after planting ABUTH and ECHCF, and evaluation of herbicidal inhibition was done 16 days after application.

Formulations B and J were applied as comparative treatments. Results, averaged for all replicates of each treatment, are shown in Table 67b.

Table 67b

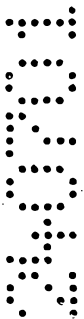
Spray composition	Glyphosate rate g a.e./ha	% Inhibition	
		ABUTH	ECHCF
Formulation B	100	12	22
	200	43	43
	300	63	78
	400	75	82
Formulation J	100	47	27
	200	89	83
	300	98	98
	400	99	97
67-01	100	65	60
	200	94	84
	300	99	97
	400	100	98
67-02	100	40	45
	200	77	75
	300	91	90
	400	94	98
67-03	100	63	37
	200	82	82
	300	97	99
	400	99	97
67-04	100	52	38
	200	79	73
	300	95	98
	400	99	97
67-05	100	73	68
	200	85	94
	300	98	99
	400	100	99
67-06	100	38	58
	200	73	92
	300	85	100
	400	100	98
67-07	100	50	43
	200	80	78
	300	94	86
	400	94	95
67-08	100	50	48
	200	75	62
	300	89	77
	400	90	79
67-09	100	91	47
	200	98	75
	300	99	97
	400	99	94

Spray composition	Glyphosate rate g a.e./ha	% Inhibition	
		ABUTH	ECHCF
67-10	100	87	38
	200	89	73
	300	99	83
	400	100	94
67-11	100	77	73
	200	93	79
	300	98	96
	400	99	98
67-12	100	55	52
	200	82	89
	300	96	99
	400	99	100
67-13	100	75	63
	200	93	92
	300	98	99
	400	99	99
67-14	100	78	82
	200	88	86
	300	96	99
	400	99	100
67-15	100	77	68
	200	94	95
	300	98	97
	400	99	98
67-16	100	75	75
	200	88	99
	300	98	99
	400	99	100
67-17	100	72	77
	200	85	98
	300	98	100
	400	99	99
67-18	100	77	77
	200	90	96
	300	97	99
	400	99	100

Herbicidal activity with compositions 67-13 to 67-18, based on alkylamine based surfactants known in the art, was very high in this test. Compositions 67-01 to 67-12 of the present invention also exhibited excellent herbicidal effectiveness. Overall, surfactants "Surf H1" to "Surf H5" having hydrocarbon hydrophobes were not quite as effective as Fluorad FC-754 having a fluorocarbon hydrophobe, either when used as sole excipient substance or together with lecithin.

The preceding description of specific embodiments of the present invention is not intended to be a complete list of every possible embodiment of the invention. Persons skilled in this field will recognize that modifications can be made to the specific embodiments described here that would be within the scope of the present invention.

5 With reference to the use of the word(s) "comprise" or "comprises" or "comprising" in the foregoing description and/or in the following claims, unless the context requires otherwise, those words are used on the basis and clear understanding that they are to be interpreted inclusively, rather than exclusively, and that each of those words to be so interpreted in construing the foregoing description and/or the following claims.

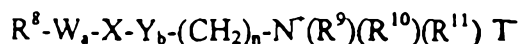


The claims defining the invention are as follows:

1. A plant treatment composition comprising:

(a) an exogenous chemical selected from the group consisting of chemical pesticides, plant growth regulators, fertilizers and nutrients, gametocides, defoliants, desiccants, and mixtures thereof, and

(b) a first excipient substance that is an amphiphilic quaternary ammonium compound or mixture of such compounds having the formula



wherein R^8 is a hydrocarbyl or haloalkyl group having from about 6 to about 22

carbon atoms, W is O or NH, and Y is NH, a and b are independently 0 or

1 but at least one of a and b is 1, X is CO, SO or SO₂, n is 2 to 4, R^9 , R^{10}

and R^{11} are independently C₁₋₄ alkyl, and T is a suitable anion;

(c) a second excipient substance that is a liposome-forming substance in a liposome-forming amount.

2. The composition of claim 1 wherein the weight/weight ratio of the first excipient substance to the exogenous chemical is between about 1:3 and about 1:100.

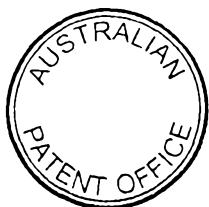
3. The composition of claim 1 or 2, where R^8 is hydrocarbyl and has about 12 to about 18 carbon atoms.

4. The composition of claim 1 or 2, where R^8 is fluorinated or perfluorinated.

5. The composition of any one of claims 1 to 4 wherein the exogenous chemical is a nematocide.

6. The composition of claim 5 wherein the nematocide is a salt of 3,4,4-trifluorobutenoic acid or of N-(-3,4,4-trifluoro-1-oxo-3-butenyl)glycine.

7. The composition of any one of claims 1 to 4, wherein the exogenous chemical is a herbicide.



8. The composition of claim 7 wherein the herbicide is selected from the group consisting of acetanilides, bipyridyls, cyclohexenones, dinitroanilines, diphenylethers, fatty acids, hydroxybenzonitriles, imidazolinones, phenoxies, phenoxypropionates, substituted ureas, sulfonylureas, thiocarbamates and triazines.

5 9. The composition of claim 7 or 8, wherein the herbicide is selected from the group consisting of acetochlor, alachlor, metolachlor, aminotriazole, asulam, bentazon, bialaphos, diquat, paraquat, bromacil, clethodim, sethoxydim, dicamba
10 diflufenican, pendimethalin, acifluorfen, C₉₋₁₀ fatty acids, fomesafen, oxyfluorfen, fosamine, flupoxam, glufosinate, glyphosate, bromoxynil, imazaquin, imazethapyr, isoxaben, norflurazon, 2,4-D, diclofop, fluazifop, quizalofop, picloram, propanil, fluometuron, isoproturon, chlorimuron, chlorsulfuron, halosulfuron, metsulfuron, primisulfuron, sulfometuron, sulfosulfuron, triallate, atrazine, metribuzin, triclopyr and herbicidal derivatives thereof.

10. The composition of claim 7 or 9, wherein the herbicide is a glyphosate salt.

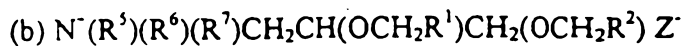
15 11. The composition of any one of claims 1 to 10, wherein the second excipient substance comprises an amphiphilic compound or mixture of such compounds having two hydrophobic moieties, each of which is a saturated alkyl or acyl group having from about 8 to about 22 carbon atoms; wherein said amphiphilic compound or mixture of such compounds having said two hydrophobic moieties constitutes from about 40 to 100 percent by weight of all amphiphilic compounds having two hydrophobic moieties present in said liposome-forming material.

20 12. The composition of any one of claims 1 to 10, wherein the second excipient substance comprises a liposome-forming compound having a hydrophobic moiety comprising two independently saturated or unsaturated hydrocarbyl groups R¹ and R² each independently having about 7 to about 21 carbon atoms, said liposome-forming compound having a formula selected from the group consisting of:

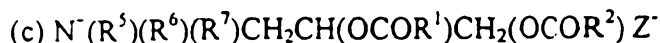


wherein R³ and R⁴ are independently hydrogen, C₁₋₄ alkyl or C₁₋₄ hydroxyalkyl and Z is a suitable anion;

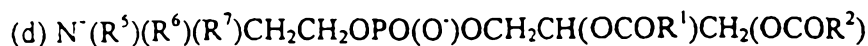




wherein R^5 , R^6 and R^7 are independently hydrogen, C_{1-4} alkyl or C_{1-4} hydroxyalkyl and Z is a suitable anion;



wherein R^5 , R^6 , R^7 and Z are as defined above; and



wherein R^5 , R^6 , and R^7 are as defined above.

13. The composition of any preceding claim, wherein the second excipient substance is a phospholipid selected from the group consisting of di- C_{8-22} -alkanoylphosphatidylcholines and di- C_{8-22} -alkanoylphosphatidylethanolamines.

14. The composition of claim 13, wherein the second excipient substance is a dipalmitoyl or distearoyl ester of phosphatidylcholine or a mixture thereof.

15. The composition of any of the preceding claims wherein the composition is a shelf-stable concentrate composition comprising the exogenous chemical in an amount of about 15 to about 90 percent by weight.

16. The composition of any one of claims 1 to 14, wherein the composition is a solid composition comprising the exogenous chemical substance in an amount of about 30 to about 90 percent by weight.

17. The composition of claim 15, further comprising a liquid diluent, and wherein the composition comprises the exogenous chemical substance in an amount of about 15 to about 60 percent by weight.

18. The composition of claim 17 wherein the exogenous chemical substance is water-soluble and is present in an aqueous phase of the composition in an amount of about 15 to about 45 percent by weight of the composition.

19. A plant treatment method, comprising contacting foliage of a plant with a biologically effective amount of a composition according to any preceding claim.

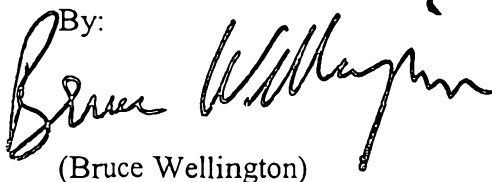


20. A plant treatment method, comprising the steps of
- (a) contacting foliage of a plant with a biologically effective amount of an exogenous chemical selected from the group consisting of chemical pesticides, plant growth regulators, fertilizers and nutrients, gametocides, defoliants, desiccants, and mixtures thereof, and
- (b) contacting the same foliage with an aqueous composition that comprises
- (i) a first excipient substance that is an amphiphilic quaternary ammonium compound or mixture of such compounds having the formula
- $$R^8-W_a-X-Y_b-(CH_2)_n-N^+(R^9)(R^{10})(R^{11})T^-$$
- wherein R^8 is a hydrocarbyl or haloalkyl group having from about 6 to about 22 carbon atoms, W is O or NH, Y is NH, a and b are independently 0 or 1 but at least one of a and b is 1, X is CO, SO or SO_2 , n is 2 to 4, R^9 , R^{10} and R^{11} are independently C_{1-4} alkyl, and T is a suitable anion; and
- (ii) a second excipient substance that is a liposome-forming substance in a liposome-forming amount;
- wherein step (b) occurs simultaneously with or within about 96 hours before or after step (a).

DATED this 24 day of July 2001

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