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(54) Title: HYPODERMIC NEEDLE SHIELD

(57) Abstract

A detachable needle assembly (10d) is provided with a needle shield (50d) supported for telescoping movement on the needle hub (14d), with the shield being movable over an end portion of the hub. A cover cap (40d) is supported over said hub end portion prior to use of the device, preferably by mounting of said cover cap directly on said hub end portion.

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HYPODERMIC NEEDLE SHIELD

1 This invention relates to "safety"
 2 detachable syringe needles which can be safely used and
 3 discarded with minimal chance of accidental pricking of a
 4 finger or other body part of the nurse or other health
 5 care worker handling the syringe and attending to its
 6 use.

7 There is a manifest need for safety
 8 syringe needles, as evidenced by a number of patents
 9 issued in recent years which are directed to the problem
 10 of preventing accidental pricking. The increasing
 11 incidence of AIDS and the presence of other serious
 12 infectious diseases have stimulated the effort to provide
 13 an acceptable safety syringe needle that is practical.
 14 Various proposals for providing a protective extendible
 15 needle shield are set forth in the following patents,
 16 among others:

17	Haber et al.	Re. 33,585
18	Sampson et al.	4,573,976
19	Braginetz	4,666,435
20	Wanderer et al.	4,693,708
21	Spencer, Treesa A.	4,702,738
22	Spencer, John E.	4,723,943
23	Poncy	4,816,022
24	Byrne et al.	4,826,490
25	Hernandez	4,840,185
26	Poncy	4,842,587
27	Mathiesen et al.	4,861,338
28	Poncy	4,961,730
29	Haber et al.	4,892,523
30	Haber, Terry	4,915,702
31	Hogan	4,923,283
32	Page et al.	4,943,282
33	Ejlersen et al.	4,976,701
34	Le et al.	5,011,492
35	Juhasz, Paul R.	5,061,251
36	Parry	5,104,384

37 Several of these patents relate to
 38 hub-supported shields. In U.S. Patent 4,826,490 to Byrne
 39 et al., an extensible shield is slidingly supported on a

1 hub of hollow cross-section such that the majority of the
2 cross-section contains fluid being injected, thus
3 presenting a potential of overdose, particularly when
4 small dosages are administered in small syringes. In the
5 three patents to Poncy listed above, an extensible shield
6 is slidingly supported on a hub and retracts over the
7 syringe with which the needle is used, the range of
8 movement necessary to cover the needle being considerably
9 more than the length of the hub sliding surface, so that
10 the shield must be wider than the syringe with which the
11 needle is used, and the device is bulky and, even so, is
12 not universal to all usual sizes of syringe. In U.S.
13 Patent 5,011,479 to Le et al., an extensible shield is
14 slidingly supported on a double-connector intermediate
15 member that is affixed through a first connector to the
16 needle and through a second connector to the syringe.
17 The health care worker must make two connections, as
18 described at col. 4, lines 51 ff. In U.S. Patent
19 5,104,384 to Parry, an extensible shield is mounted
20 radially within an outer sleeve which is fixed to the hub
21 and longitudinally extends therefrom over about half the
22 unsupported length of the needle. This arrangement only
23 allows the extensible shield to be withdrawn from
24 approximately half the unsupported length of the needle,
25 so that the unsupported length of the needle is about
26 twice the usable (insertable) needle length, resulting in
27 either a flimsy arrangement or a usable needle length
28 that is impractically short.

29 U.K. Patent 924,734 to Linder (not listed
30 above) is of interest since it shows a hub supported
31 extensible barrel element which is part of a spring-
32 powered needle projecting system. Linder's barrel does
33 not operate as a shield but on the contrary remains
34 stationary while the needle advances, and leaves the
35 needle tip exposed after use. Furthermore, assuming that

1 Linder's barrel can be said to "retract" when it, while
2 stationary, experiences relative advancement of the
3 needle, such "retraction" exposes no more than a fraction
4 of the length of the needle, which would be an
5 impractical arrangement for an extensible needle shield.

6 Extensible shields for syringe needles
7 which are not hub-mounted have also been provided, and
8 further demonstrate the felt need there has been for
9 practical and widely acceptable safety syringe needles.
10 The remainder of the patents listed above are generally
11 in this category. In U.S. Patent 4,666,435 to Braginetz,
12 a extensible needle shield is mounted on a syringe vial.
13 In U.S. Patent 4,840,185 to Hernandez, a shield is
14 provided on the barrel of the vacuum tube holder which
15 itself forms an extension of the syringe barrel. In U.S.
16 Patent 4,861,338 to Mathiesen et al., a needle shield is
17 a continuation of the syringe barrel, and the needle
18 holder is turned by the syringe plunger to advance and
19 retract the needle. In U.S. Patent 4,976,701 to Ejlersen
20 et al., a double ended needle is shielded by a cap fixed
21 to the "cartridge 11, 14, 15" by an "intermediate member"
22 having a "rear part 23" and a "front part 24", or the cap
23 65 is threaded on the cartridge jacket 50, so that
24 essentially the shield is an extension of the cartridge
25 barrel. In U.S. Patent 4,923,283 to Hogan, in which the
26 needle is used in a tubing arrangement rather than with a
27 syringe, a needle shield slides down the flexible tubing
28 and over the needle.

29 Most of the foregoing patents represent
30 efforts to respond to the need for an acceptable safety
31 syringe needle that is practical -- a safety device of
32 simple design, one which is convenient to manipulate and
33 use, requires little or no training, and does not
34 materially affect dosage amounts even for syringes of the
35 smallest sizes.

1 The present invention provides such a
2 device. The present invention provides a device whose
3 manner of use will be self-evident and natural to nurses
4 and other medical workers. The invention provides a
5 device which may be used without modification of syringes
6 already widely in use, and does not materially affect
7 accuracy of dosage even when used with syringes of the
8 smallest sizes. The invention is so perfectly in accord
9 with present nursing practice that it requires no
10 departure whatsoever from procedures that are presently
11 widely used, other than simply advancing a shield when a
12 needle is withdrawn from the patient.

13 An accepted and widely used hypodermic
14 syringe design uses detachable needles which are supplied
15 in sterile packages and are adapted to be attached to any
16 one of a number of sizes of syringe barrels by a standard
17 coupler or end connection provided at the distal end of
18 each syringe. A commercial example is the "Leur-Lok"
19 needle sold commercially Becton Dickinson & Company. The
20 syringe-associated coupler members for receiving the
21 needles may be constant or standard in size for various
22 sizes of syringes, so that one of the detachable needles
23 can be attached to a syringe of any size.

24 A feature of the present invention is the
25 provision of a retractable shield associated with such
26 detachable needles for hypodermic syringes. The design
27 of the parts is such is such that the shield and
28 detachable needle together provide a self-contained
29 assembly or package that is independent of the syringe to
30 which the needle is mounted, while at the same time being
31 conveniently usable on all sizes of syringe from the
32 smallest to the largest without compromise of dosage
33 accuracy. It is not necessary to make two connections.
34 The retracted shield can uncover the entire unsupported
35 length of the needle, so that the needle's unsupported

1 length need be no greater than its usable length, making
2 for a sturdy arrangement that does not impractically
3 restrict the usable length of the needle.

4 The objects and advantages of the
5 invention will become clearer from the following
6 description of specific embodiments, and from the
7 accompanying drawings, in which:

8 FIG. 1 is a somewhat schematic cross-
9 sectional view of a detachable needle assembly embodying
10 the invention, shown in packaged condition with a cover
11 body as well as a cover cap to furnish a complete package
12 if desired.

13 FIG. 1A is a view on an enlarged scale of
14 a small portion of FIG. 1.

15 FIG. 1B is a view taken on the plane of
16 line 1B-1B in FIG. 1.

17 FIG. 2 is a cross-sectional view taken on
18 a plane 90 degrees removed from that of FIG. 1, and
19 showing the cover body removed and the remainder of the
20 device affixed to a syringe by a Leur lock type
21 connection.

22 FIG. 2A is a view on an enlarged scale of
23 a small portion of FIG. 2.

24 FIG. 2B is a cross-sectional view of a
25 detachable needle assembly very similar to that shown in
26 FIG. 2, and with the parts similarly positioned (except
27 for the omission of a cover cap), illustrating certain
28 alternatives as to hub fabrication and connector
29 fittings. For simplicity, FIG. 2B is not shown as a
30 counterpart of FIG. 2 as shown, but of FIG. 2 as it would
31 have appeared if viewed on a plane 45 degrees removed
32 from the viewplane of FIG. 2. By this rotation of
33 viewplane, there is no inconsistency in the fact that
34 FIG. 2B does not show any detents equivalent to any of
35 those shown in other figures.

1 FIG. 3 is a view on the same plane as FIG.
2 showing the cover cap removed and the needle shield
3 extended.

4 FIG. 3A is a view on an enlarged scale of
5 a small portion of FIG. 3.

6 FIG. 4 is a view taken on the same plane
7 as FIG. 1, also showing the needle shield extended, and
8 showing the device optionally disconnected from the
9 syringe.

10 FIG. 4A is a view on an enlarged scale of
11 a small portion of FIG. 4.

12 FIG. 5 is a sketch of the cover cap.

13 FIG. 6 is a somewhat schematic cross-
14 sectional view of a detachable needle assembly
15 illustrative of the prior art, shown attached to a
16 syringe but prior to removal of a plastic shell or cover
17 associated with the detachable needle.

18 FIG. 6A is an end view of only the hub
19 elements shown in FIG. 6 (the coupler elements and
20 plastic shell or cover elements shown in FIG. 6 are
21 omitted) taken from the plane of line 6A-6A in FIG. 6.

22 Drawings are referred to above as being
23 somewhat schematic because no attempt has been made to
24 portray mold draft angles, reinforcing ribs, precise
25 relations as to relative wall thicknesses, and like
26 details which persons skilled in the art of injection
27 molding or other appropriate manufacturing methods may
28 utilize as a matter of routine design.

29 For a better understanding of the
30 invention, detachable needles of the prior art will first
31 be described. These may be of the type illustrated by
32 the detachable needle generally indicated by the
33 reference numeral 10 in FIG. 6. The detachable needle 10
34 includes a needle proper 12 and a needle hub 14. The
35 needle is anchored to the hub and extends coaxially from

1 the distal end of the hub. An open mouth 16 in the
2 proximal or lower end of the hub provides inlet means for
3 fluids passing through the hub. The mouth 16 also forms
4 a bore 20 extending upwardly to a seat 22 for receiving a
5 hollow male coupler member 24 which has a central passage
6 28. The seat 22 provides interior annular socket means
7 for the male coupler member 24. The member 24 is
8 integrally formed as part of the coupler generally
9 indicated by the reference numeral 30. The coupler 30 is
10 a standardized fitting or coupler member fixed to the end
11 of syringe barrel 32. The syringe barrel may have any
12 one of a number of standard diameters, ranging from a
13 diameter only slightly larger than male member 24 of the
14 fitting 30 up to four or more times the outside diameter
15 of fitting 30. The hub 14 also has a radially extending
16 flange means comprising a pair of radially extending
17 flanges 26 adapted to threadedly engage the interior
18 threads 34 of fitting 30. When the flanges 26 are turned
19 down in the threads 34, the male coupler member 24 is
20 tightened into the seat 22, and the central passage 28 is
21 sealingly connected to the hub passage 23 which leads to
22 the needle 12. Sometimes the parts are proportioned such
23 that the penetration of the male member is limited by
24 bottoming of the flanges in the threaded part of the
25 fitting rather than by bottoming of the male member on a
26 seat or lengthwise taper fit (not shown in FIG. 6, but
27 see taper fit of male member 24' of fitting 30' in FIG.
28 2B, to be later described and illustrating a device
29 contemplated by the present invention used with such a
30 fitting), which may still give an adequate seal if the
31 fit of the male member in the bore is sufficiently close,
32 i.e., is a good "press fit." Syringes of smallest
33 diameter are not provided with the threaded female part
34 of the connector fitting, but only with the male member,
35 and sealing must be accomplished by pushing the parts

1 together lengthwise rather than twisting them to tighten
2 down a threaded connection. When this is the case, a
3 gentle taper fit may be preferable to the seating
4 illustrated in FIG. 6 or to a press fit arrangement in
5 which the male member does not bottom.

6 A plastic shell or cover cap 40 is
7 provided which may have a slightly tapered fit (not shown
8 in FIG. 6) on the hub 14 such that the cover 40 is spaced
9 above the needle when seated as far as possible on upper
10 or distal end of the hub in the position shown in FIG. 6.
11 Prior to use, and prior to being coupled to a syringe,
12 the assembly as so far described (of course excluding the
13 coupling 30 and syringe barrel 32) may be supplied in a
14 sterile flexible package or envelope (not shown).

15 When the detachable needle is to be used,
16 the user removes the sterile assembly from its sterile
17 packaging, grasps the shell or cover 40 in the vicinity
18 of the hub 14, and connects the assembly to a syringe 32
19 by inserting the flanges 26 into the threads 34 of the
20 syringe coupler 30 and twisting the hub to tighten the
21 flanges down in the threads until the male member 24 of
22 the coupler is received tightly in the seat 22. When the
23 detachable needle is tightly coupled to the syringe, the
24 plastic shell or cover is removed by twisting and pulling
25 it off the hub.

26 When the worker grasps the cover 40 in the
27 vicinity of the hub 40, sterility at this location on the
28 cover is destroyed, but that is of no consequence, since
29 sterility of the detachable needle and of the interior
30 passages between the syringe and the needle tip is
31 preserved.

32 Following uncovering of the needle,
33 medication may be aspirated into the syringe. If this is
34 done at a point remote from the patient, the cover 40
35 (the interior of which is still sterile at this point)

1 may be replaced on the distal or upper end of the hub 14
2 to temporarily re-cover the needle and protect needle
3 sterility until use, the cover of course being again
4 removed prior to injection of the medication. If it is
5 not necessary to protect the sterility of the needle
6 between aspiration of medication and medication, the
7 needle is not temporarily re-covered between these steps.

8 Following use, the needle is no longer
9 sterile. If the needle is not shielded following use,
10 obviously a risk is presented to health care personnel
11 and others required to handle or dispose of the used
12 devices. Following use, the needle 12 may be again re-
13 covered with the cover 40 (which, inconveniently, has to
14 have been saved when originally removed) by applying the
15 cover over the "front" or distal end of the needle.
16 Doing so involves moving the cover in the proximal
17 direction while the cover is closely adjacent the needle
18 tip and, moreover, involves moving the cover over the
19 needle from beyond the needle tip, thereby presenting a
20 substantial risk of a needle prick to a possibly harried
21 and distracted health care worker.

22 If the needle is to be detached from the
23 syringe following use, the user must either proceed while
24 the needle is still exposed by grasping the hub and
25 twisting it in order to back the flanges 26 out of the
26 threads 24, thereby risking a prick from the exposed
27 needle during such backing-out, or must re-cover the
28 needle in the manner previously described, with the
29 attendant risk of pricking at that stage.

30 The invention presents a needle which may
31 be safely shielded after use by shield means which is
32 conveniently manipulated solely from the proximal end of
33 the needle assembly, thus avoiding direct exposure to the
34 needle tip or any need to grasp parts located beyond the
35 needle tip. At the same time, the present invention may

1 be used in place of the detachable needles of the prior
2 art with little or no modification of the practices of
3 the prior art in using needles of that general type, and
4 without modification of existing syringes used with
5 detachable needles.

6 An embodiment of the invention is shown in
7 FIGS 1-5. A detachable needle generally indicated by the
8 reference numeral 10d (FIG. 2) includes a needle proper
9 12d and a needle hub 14d. As shown, the hub 14d is
10 preferably of generally cylindrical configuration. The
11 needle 12d is anchored to the hub 14d and extends
12 coaxially from the distal end of the hub. The distal end
13 of the hub may terminate in four tapered ribs or ears 17d
14 spaced at 90 degree intervals around the hub, as shown,
15 which provide anti-rotation clutch means in association
16 with other elements, as described below.

17 An open mouth in the proximal or lower end
18 of the hub provides inlet means for fluids passing
19 through the hub. The mouth also forms a bore 20d
20 extending upwardly into a seat 22d for receiving the
21 hollow male coupler member 24d associated with a standard
22 coupler of the type previously described.

23 The hub 14d also has radially extending
24 flange means comprising a pair of radially extending
25 flanges 26d adapted to threadedly engage the interior
26 threads of fitting 30. When the flanges 26d are turned
27 down in the threads, the male coupler member is tightened
28 into the seat 22d, and the central passage 28 of the male
29 coupler member is sealingly connected to the hub passage
30 23d which leads to the needle 12d, to establish a fluid
31 flow path whose cross-sectional area along almost all, if
32 not all, its longitudinal extent within the hub is a
33 minority of the cross-sectional area of the hub itself.

34 Prior to use, the exposable portion 15d of
35 the needle 12d is covered by a cover cap 40d which is

1 removably and replaceably mounted on support portion 41d
2 of the hub 14d, such support portion being associated
3 with the upper or distal end of the hub. The cover cap
4 40d has annular flange means generally indicated at 45d
5 and which may, as shown, include a radially extending
6 portion 47d and lip 49d (FIG. 5). The cover cap is
7 preferably tapered as shown to inherently provide stop
8 means to define the fully seated position of the cover
9 cap on the hub. To lock the cover cap and hub together
10 against relative rotation, interference ribs 44d (FIG.
11 1B) may be provided formed integrally with the cover cap
12 40b and extending longitudinally a short distance at the
13 same lengthwise portion of the assembly at which the ribs
14 17d are located. The ribs 44d and 17d thus together
15 provide anti-rotation clutch means when the cover cap 40d
16 is seated on the hub 14d. (Similar tapering and
17 provision of interacting anti-rotation clutch means has
18 been included in prior-art devices such as described
19 above in connection with FIG. 63, but these details are
20 described herein for completeness.)

21 The detachable needle assembly 10d is
22 provided with a shroud or shield 50d which is slidingly
23 supported on the hub 14d for telescoping movement from
24 retracted position seen in FIGS. 1 and 2 to extended
25 position seen in FIGS. 3 and 4. The shield 50 d is
26 supported on support portion 43d of the hub in retracted
27 position and on support portion 41d of the hub in
28 extended position. In the shield-retracted position, the
29 entire length of the needle outside the hub is exposed,
30 as shown. The portion of the cylindrical exterior of the
31 hub that is underneath the shield constitutes a sliding-
32 fit surface on which the shield is supported in its
33 telescoping movement, and the longitudinal extent of such
34 sliding-fit surface is substantially no less than the
35 distance of travel of the shield between extended and

1 retracted positions, and is actually somewhat greater in
2 this embodiment. Such sliding fit-surface is not
3 necessarily continuous, but can be interrupted by
4 lightening holes, grooves, chambers, or the like (not
5 shown) for material and weight saving, if desired.

6 It is to be noted that all points of
7 support of the shield 50d on the hub 14d are themselves
8 supported entirely via the engagement of the screw-down
9 connection means of the detachable needle assembly 10d
10 with the syringe-mounted locking means 30, and that such
11 telescoping support is self-established by the detachable
12 needle assembly and does not depend to any significant
13 degree, or to any degree whatsoever in the illustrated
14 embodiment, on structural support or interaction of the
15 shield with any elements associated with the syringe 32.
16 Thus, the telescoping support of the needle shield 50d on
17 the needle hub 14d is a substantially self-established
18 attribute of the detachable needle assembly 10d. It is
19 further to be noted that the shield 50d, along its length
20 when in its retracted position, is radially spaced, by
21 the majority of the cross-sectional area of the hub, from
22 corresponding lengthwise portions of the fluid flow path
23 that is established by passages 23d and 28.

24 The shield 50d is provided with suitable
25 detent and guide means whereby (1) the shield is locked,
26 preferably permanently, in its extended position once it
27 is moved to that position, (2) the shield is prevented or
28 stopped from moving beyond its extended position and
29 becoming detached, and (3) the shield is locked against
30 rotation relative to the hub.

31 Such detent and guide means may include
32 for example two guide grooves 91d formed in the shield
33 50d as seen in FIGS. 2 and 3. Each groove 91d receives a
34 groove follower or detent 90d molded integrally with the
35 hub 14d and joined thereto by a living hinge whereby the

1 detents 90d may be hinged inwardly into their associated
2 pockets 92d formed in the body of the hub 14d. Each
3 groove 91d terminates at the proximal end of the shield
4 in an endwall 93d (FIG. 3A).

5 During assembly of the parts, as the
6 shield is slipped over the hub, the outer sides of the
7 endwalls engage the sloping outer sides of the detents
8 90d to thereby cause the detents to hinge inwardly until
9 the radially inner peripheries of the end walls 93d pass
10 over the detents 90d. As the end walls pass completely
11 over the detents 90d, the latter spring into position in
12 the grooves 91d.

13 The detent and guide means also include
14 the detents 96d also molded integrally with the hub 14d
15 and each joined thereto by a living hinge whereby the
16 detents 96d may be hinged inwardly into their associated
17 pockets 97d formed in the body of the hub 14d as shown in
18 FIG. 1A.

19 During assembly of the parts, as the
20 shield is slipped over the hub, the detents 96d may be
21 hinged inwardly with a suitable tool (not shown) to allow
22 the bore of the shield 50d to start to pass over the
23 detents 96d and hinge them into the pockets 97d. The
24 bore of the shield continues to restrain the detents in
25 inwardly hinged condition as assembly of the shield on
26 the hub is then completed by moving the shield downwardly
27 until the bottom end thereof abuts a stop ridge 94d
28 formed near the bottom or proximal end of the hub.

29 When, during or after removal of the
30 needle from a patient, the shield is moved to its
31 extended position, the bottom end of the shield passes
32 clear of the detents 96d which are then free to spring
33 outwardly their unbiased position and act as a stop
34 against the bottom end of the shield 50d to thereby
35 permanently lock the shield in extended position, as best

1 seen in FIG. 4A. At the same time, the detents 90d
2 engage the inner side of the end walls 93d, as best seen
3 in FIG. 3A, to thereby prevent the shield from moving
4 beyond its extended position and becoming detached from
5 the hub. The engagement of the detents 90d with the
6 sidewalls of the grooves 91d locks the shield against
7 rotation relative to the hub in both the retracted and
8 extended positions of the shield, and during movement of
9 the shield between those positions.

10 FIG. 2B is a cross-sectional view of a
11 detachable needle assembly very similar to that shown in
12 FIG. 2, and with the parts similarly positioned (except
13 for the omission of a cover cap), illustrating certain
14 alternatives as to hub fabrication and connector
15 fittings.

16 From a manufacturing standpoint it may be
17 advantageous to fabricate the hub of two elements or more
18 that are welded, sealed, adhered or otherwise permanently
19 combined together, such as elements a and b which form
20 hub 14d' as illustrated in FIG. 2B. Element a is
21 flangeless, and has a cylindrical rather than tapered
22 radially outer surface, but otherwise may have
23 proportions similar to a conventional needle hub, so that
24 it can be manufactured and mount a needle in a similar
25 manner. If the cylindrical outer surface is difficult to
26 provide due to mold draft requirements or other molding
27 constraints, a tapered filler or spacer collar (not
28 shown) can be slipped over a tapered outer surface of
29 element a, in complementary relationship, to impart a
30 cylindrical outer surface for the support portion 41d of
31 the hub, and the spacer then welded to or otherwise
32 permanently combined with the remainder of the hub.

33 Element b of hub 14d' may be a solid
34 centrally passaged member as shown on which element a is
35 permanently welded or otherwise joined as illustrated.

1 It will be understood that any of the hubs of the various
2 embodiments of the invention can be similarly formed as a
3 similar composite of elements permanently joined
4 together. Also, although the illustrated hub 14d is of
5 solid design radially outwardly of its central passages,
6 it may be designed otherwise, as by being chambered or
7 provided, say, with lightening holes or grooves (not
8 shown), or by having radially inner and outer portions
9 spaced by a flange or flanges (not shown).

10 FIG. 2B further illustrates a common form
11 of fitting 30' which differs from the fittings 30 shown
12 in the other drawings in that the male member 24' of
13 fitting 30' is gently tapered to be received in a gently
14 tapered seat or socket 22d', rather than bottoming on a
15 sharply angled seat such as seat 22d, or on a radially
16 extending seat. This is a common form of fitting, and
17 accordingly it will be understood that it may be
18 preferable to modify the shapes of mouth 16d to form a
19 gently tapered seat or socket similar to seat or socket
20 22d', rather than the sharply angled seat illustrated.

21 The product of FIGS. 1-5 may be supplied
22 as a sterile package. For this purpose, a cover body
23 70d may be provided, the mouth of which engages the
24 annular flange means 45d of the cover cap 40d, as seen in
25 FIG. 1. The releasable joint between these parts may be
26 such as to be contamination-proof, or may be covered by a
27 tape, shrink-wrap-label, or the like (not shown) for such
28 purpose and so as to provide tamper-evident means. The
29 cover body 70d, together with the cover cap 40d, provides
30 an outer rigid envelope which encloses and encapsulates
31 the assembly comprising the needle 12d, hub 14d and
32 shield 50d. This rigid envelope mounts such assembly
33 firmly within itself so that the contained parts are
34 anchored and do not rattle around.

1 A flange (not shown), extending radially
2 from the shield 50d at its lower or proximal end, may be
3 provided, constituting finger-engageable means for
4 powering the advance of the shield from retracted to
5 extended position. Such flange could be at the same
6 longitudinal location as the groove endwall 93d, and may
7 be of arbitrary thickness in the longitudinal direction.
8 If the cover body 70d is used as a packaging element for
9 the device, the radial extent of such flange can be no
10 greater than the inside radius of the cover body, and may
11 match this radius to desirably provide mutual support
12 between the lower end of the assembly and the lower end
13 of the cover body 70d. Such flange can have an
14 arbitrarily large radius if a cover body 70d or like
15 packaging element is not used. It will be noted that
16 such flange would remain remote to the tip of the needle
17 at all times during shield-extending movement. If no
18 such flange is provided, the outer surface of the shield
19 50d can be knurled, coated, or otherwise treated to
20 improve finger engageability.

21 When the product of FIGS. 1-5 is to be
22 used, the health care worker removes the cover body 70d
23 from the cover cap 50d by twisting these two cover
24 elements relative to each other to open the joint between
25 them, first removing any tape, shrink-wrap strap or the
26 like. The cover body is then discarded. When the health
27 care worker opens the sterile package and handles the
28 several elements of the assembly, sterility on the
29 exterior of cover cap 40d, shield 50d and hub 14d may be
30 destroyed, but sterility of the detachable needle and of
31 the interior passages between the syringe and the needle
32 tip is well protected by the container-like configuration
33 of these elements.

34 When the cover body is removed and
35 discarded, the flanges 26d become exposed. Grasping the

1 cover cap 40d near its lower or proximal end, i.e., in
2 the vicinity of the support portion 41d of the hub, the
3 health care worker connects the assembly to a syringe 32
4 by inserting the flanges 26d into the threads of the
5 syringe coupler 30 and twisting the assembly to tighten
6 the flanges down in the threads until the male member 24
7 is received in the seat 22d. The necessary twisting
8 force is imparted from the cap to the hub via the anti-
9 rotation clutch means provided by engagement between the
10 ribs 17d and 44d.

11 The cover cap is then removed by the
12 health care worker by pulling it upwardly away from the
13 hub, exposing the exposable portion 15d of the sterile
14 needle. Medication is then aspirated in the usual manner
15 to fill the syringe 32. If the aspiration is not
16 performed at the patient's bedside, sterile conditions
17 must be maintained while the syringe is transported to
18 the patient. For this purpose, the cover cap is slid
19 over the needle and replaced on the hub, protection
20 against pricking being provided by the annular flange
21 means 47d, behind which the health care worker's thumb
22 and forefinger are naturally positioned as the cover cap
23 is grasped. It is to be further noted that at this stage
24 the needle is still sterile, so that pricking at this
25 time would amount to no more than an inconvenience even
26 were it to occur. It is still further to be noted that
27 this recapping with the flanged cover cap 40d is
28 perfectly consistent with present good practice -- that
29 of protecting a sterile needle, following aspiration of
30 medication, by re-covering the needle with a cover cap
31 (non-flanged) such as the cover cap 40, as previously
32 described.

33 At the patient's bedside, the cover cap,
34 if it has been used to re-cover the needle, is again
35 removed, and the injection is performed. Again, this is

1 perfectly consistent with present good practice. When
2 the injection is completed, and as the needle is removed
3 from the patient, or immediately after removal, the
4 health care worker moves the shield 50d from its
5 retracted to its extended position, by finger engagement
6 with the previously described flange at the lower or
7 proximal end of the shield (not shown), or with the
8 exterior of the shield barrel proper. The shield 50d
9 becomes permanently locked at its extended position by
10 engagement of the detents 96d with the bottom or proximal
11 end of the shield as best seen in FIG. 4A, thus
12 permanently shielding the now-contaminated needle. At
13 the same time, accidental removal of the shield by over-
14 extension is prevented by engagement of the detents 90d
15 with the endwalls 93d of the grooves 91d as best seen in
16 FIG. 3A.

17 At this point, the shield and hub remain
18 locked against relative rotation by the engagement of the
19 detents 90d with the sides of the slots 91d, as also best
20 seen in FIG. 3A. Thus either the shield or the hub may
21 be grasped to rotate the assembly in the loosening
22 direction to back the flanges 26d out of the syringe-
23 mounted locking means 30 and detach the needle and hub
24 from the syringe. The detachable needle assembly may
25 then be disposed of, the needle remaining shielded by the
26 shield at all times.

27 To be noted is the fact that the invention
28 can be used with the same syringes as have been used with
29 the detachable needles of the prior art, without any
30 modifications of such known types of syringes.

31 While presently preferred embodiments of
32 the invention have been described, additions, deletions,
33 modifications and refinements in the invention can be
34 made without departing from the fair teachings thereof.
35 For example, the annular flange means 45d can be formed

1 with a skirt extending downwardly over at least the
2 topmost or distal portion of the hub 50d, and the
3 releasable joint between these parts accordingly be
4 located nearer to the bottom or proximal end of the
5 device. The shield may be lightly spring-loaded for
6 extension. The extension-locking detents 96d may be
7 replaced by detents that remain concealed in the extended
8 position of the shield, or by other detent arrangements.
9 While the cover cap 40d is preferably, as shown and
10 described, supported directly on the hub, never
11 contacting the retracted needle shield 50d, less
12 preferably the two may lightly touch, or the cover cap
13 may even be mounted on the retracted shield with light
14 frictional contact (the cover thereby being supported via
15 the hub only indirectly), with the shield held in
16 retracted position by restraining means which is strong
17 enough to allow removal (and reinstalling and re-removal)
18 of the cover cap without extending the needle shield. In
19 such case, the restraining means, although strong enough
20 for the purposes just mentioned, is nevertheless weak
21 enough so that, at the proper time, it can be readily
22 manually overcome in order to extend the needle shield.
23 Still other arrangements are possible. The scope of the
24 invention is intended to be defined by the following
25 claims, and is not intended to be limited to specific
26 details of the foregoing disclosure except to the extent,
27 if any, fairly required by proper interpretation of the
28 claims.

WHAT IS CLAIMED IS:

1 1. A needle and cover assembly comprising
2 a needle hub, said hub having proximal and distal ends
3 and being adapted to be releasably attached to a syringe
4 at its proximal end to thereby support the remainder of
5 the assembly as a self-supported assembly mounted on the
6 syringe via the hub, inlet means at the proximal end of
7 the hub for receiving medication, a needle anchored to
8 the hub at the distal end of the hub, said needle having
9 an exposable portion extending outwardly from the distal
10 end of the hub coaxially therewith to the tip of the
11 needle, a cover cap removably and replaceably supported
12 over the distal end of the hub in covering relationship
13 with said exposable portion of the needle, said support
14 of said cover cap being provided entirely by the
15 remainder of said self-supported assembly independently
16 of any other structure, and a needle shield mounted on
17 the hub, said shield being movable in the longitudinal
18 direction, after removal of the cover cap but
19 independently of and later than said removal, from a
20 retracted position nearer to said proximal end of the
21 hub, in which retracted position said exposable portion
22 of the needle is exposed, to an advanced position further
23 from said proximal end, in which advanced position the
24 needle shield surrounds said exposable portion of the
25 needle, said needle shield in its retracted position
26 exposing at least the majority of the length of that
27 portion of the needle which extends from the distal end
28 of the hub.

1 2. A device as in claim 1, said removal
2 of the cover cap being free of any linkage or frictional
3 contact with said shield.

1 3. A device as in claim 1, a cover body
2 enclosing the proximal end of said hub and releasably
3 engaging said cover cap when said cover cap is supported
4 on said remainder of said self-supported assembly,
5 whereby said cover cap and cover body together form a
6 package completely enclosing said hub, needle and shield.

1 4. A device as in claim 1, including
2 locking means for locking said shield in said advanced
3 position upon its advance thereto.

1 5. A device as in claim 1, including
2 anti-rotation clutch elements on said cover cap and said
3 hub, said elements being interengageable against relative
4 rotation of said cap and hub when said cover cap is
5 supported on said remainder of said self-supported
6 assembly.

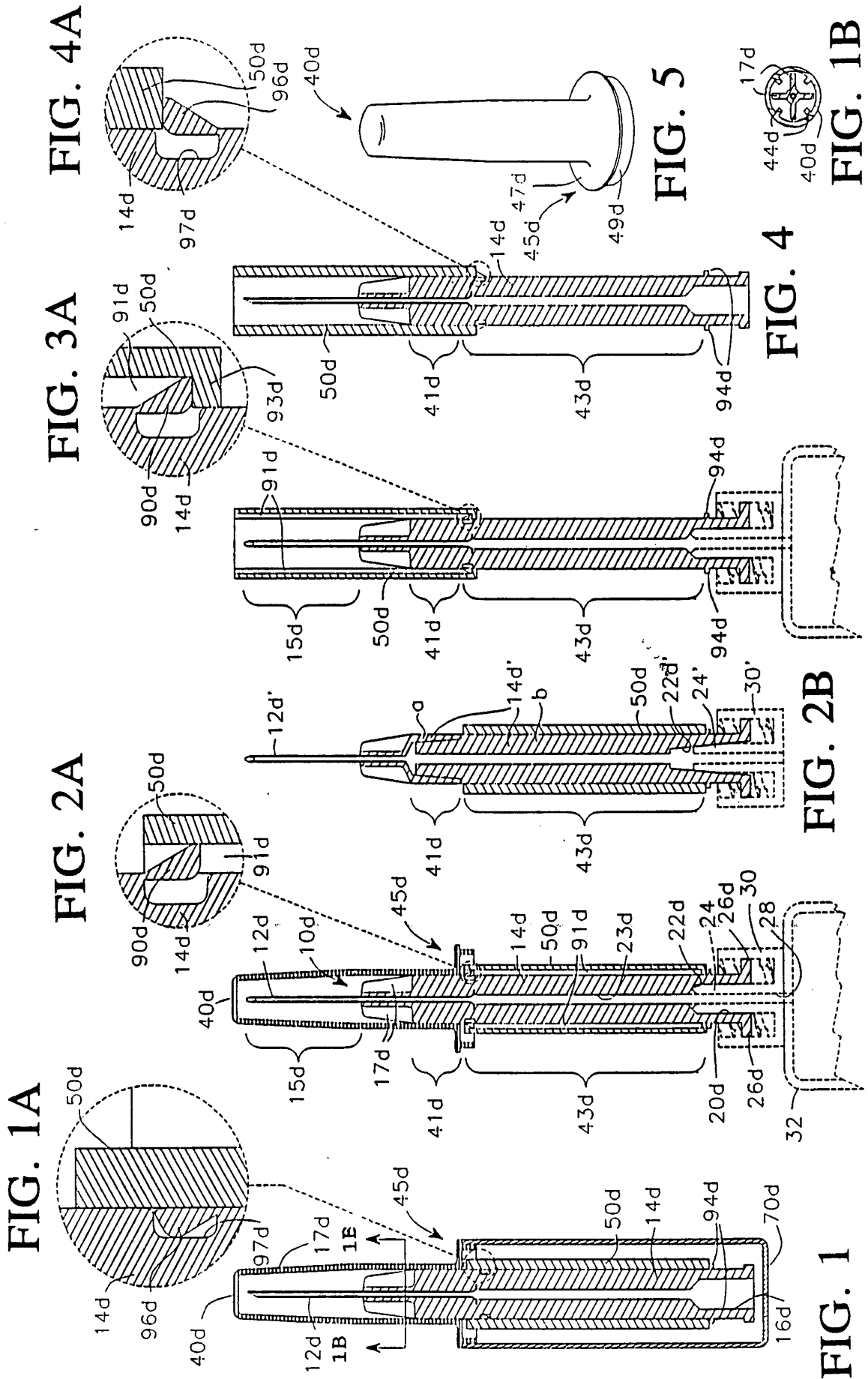


FIG. 6A

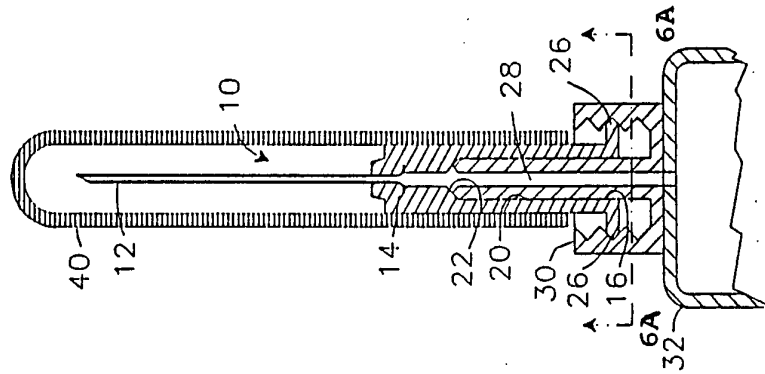


FIG. 6
PRIOR ART

INTERNATIONAL SEARCH REPORT

International application No.
PCT/US94/02137

A. CLASSIFICATION OF SUBJECT MATTER IPC(5) :A61M 5/00 US CL :604/110 According to International Patent Classification (IPC) or to both national classification and IPC		
B. FIELDS SEARCHED Minimum documentation searched (classification system followed by classification symbols) U.S. : 604/110, 187, 192, 198, 263 Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched None Electronic data base consulted during the international search (name of data base and, where practicable, search terms used) None		
C. DOCUMENTS CONSIDERED TO BE RELEVANT		
Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	US, A, 5,098,403, (SAMPSON), 24 March 1992. See entire document.	1-5
A	US, A, 4,813,940, (PARRY), 21 March 1989. See entire document.	1-5
A	US, A, 5,061,251, (JUHASZ), 29 October 1991. See entire document.	1-5
A	US, A, 4,693,708, (WANDERER ET AL.), 15 September 1987. See entire document.	1-5
<input type="checkbox"/> Further documents are listed in the continuation of Box C. <input type="checkbox"/> See patent family annex.		
A	document defining the general state of the art which is not considered to be part of particular relevance	*T* later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
E	earlier document published on or after the international filing date	*X* document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
L	document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)	*Y* document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art
O	document referring to an oral disclosure, use, exhibition or other means	
P	document published prior to the international filing date but later than the priority date claimed	*Z* document member of the same patent family
Date of the actual completion of the international search 17 MAY 1994		Date of mailing of the international search report JUN 27 1994
Name and mailing address of the ISA/US Commissioner of Patents and Trademarks Box PCT Washington, D.C. 20231 Facsimile No. (703) 305-3230		Authorized officer For JOHN YASKO, JR.
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