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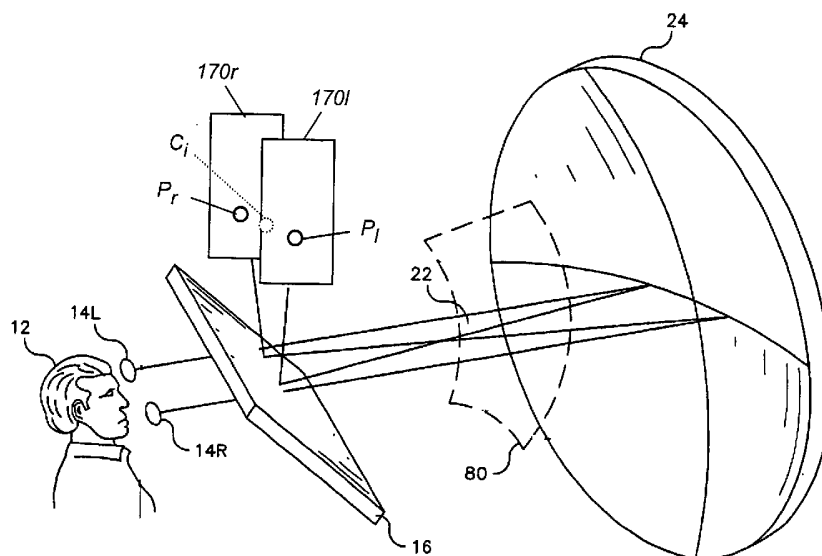
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(54) Title: AUTOSTEREOSCOPIC DISPLAY APPARATUS



(57) Abstract: An autostereoscopic optical apparatus (10) for viewing a stereoscopic image comprising a left image to be viewed by an observer (12) at a left viewing pupil (14L) and a right image to be viewed by the observer at a right viewing pupil (14R). A left image generation system (70L) forms a left curved intermediate image near the focal surface (22) of a curved mirror (24). A right image generation system (70R) forms a right intermediate image near the focal surface of the curved mirror. A center of curvature of the curved mirror is placed substantially optically midway between the exit pupil and the left optical system (110L) the exit pupil of the right optical system (110R). A beamsplitter is disposed between the focal surface and the center of curvature of the curved mirror.



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*For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.*

## **AUTOSTEREOSCOPIC DISPLAY APPARATUS**

### **FIELD OF THE INVENTION**

This invention generally relates to display apparatus and more particularly relates to an image generation apparatus for an autostereoscopic display providing a wide field of view, large left and right viewing pupils, and  
5 high brightness, with improved cost and reduced size.

### **BACKGROUND OF THE INVENTION**

The potential value of autostereoscopic display systems is well appreciated for a broad range of data visualization uses and for a wide range of  
10 applications that include entertainment, engineering, medical, government, security, and simulation fields. Autostereoscopic display systems include “immersion” systems, intended to provide a realistic viewing experience for an observer by visually surrounding the observer with a three-dimensional (3-D) image having a very wide field of view. As differentiated from the larger group of  
15 stereoscopic displays that include it, the autostereoscopic display is characterized by the absence of any requirement for a wearable item of any type, such as goggles, headgear, or special polarized or filter glasses, for example. That is, an autostereoscopic display attempts to provide “natural” viewing conditions for an observer.

20 An article entitled “3-D displays: A review of current technologies” by Siegmund Pastoor and Mathias Wopking in *Displays* 17 (1997) surveys various approaches that have been applied for obtaining autostereoscopic display images for one or more viewers. Among the many techniques described in the Pastoor et al. article are electro-holography, volumetric display, direction-  
25 multiplexed, diffraction-based, refraction-based, and reflection-based methods for autostereoscopic presentation. While each of these approaches may have merit in one or more specific applications, these approaches have a number of characteristic shortcomings that constrain usability and overall performance. As a group, these conventional approaches have been adapted for autostereoscopic  
30 displays, but allow only a narrow field of view and provide limited brightness and poor contrast. Imaging systems employing time-based or spatial multiplexing require complex image processing algorithms in order to provide left- and

right-eye images in the proper sequence or with the necessary spatial separation. Time-based multiplexing introduces the inherent problem of image flicker. Spatial multiplexing generally produces an image having reduced resolution. Combining these multiplexing techniques, as is disclosed in European Patent Application 764 869 A2 (Ezra et al.), may provide an increased number of views, but does not compensate for these inherent drawbacks. A number of multiplexing technologies also require tracking of view eye position and compensation for changes in head position. As a further disadvantage, each of the imaging technologies described in the Pastoor et al. article present the viewer with a real image, rather than with a virtual image, a distinction described in more detail subsequently.

In an article entitled "An Autostereoscopic Display Providing Comfortable Viewing Conditions and a High Degree of Telepresence" by Klaus Hopf in *IEEE Transactions on Circuits and Systems for Video Technology*, Vol. 10, No. 3, April, 2000, a teleconferencing system employing a spherical mirror is disclosed, recommended particularly for its value in reducing chromatic aberration. However, the optical system disclosed in this article is subject to field curvature constraints, limiting its field of view. Notably, the system described in the Hopf article provides a virtual image; however, due to substantial field curvature, the total field of view of such a system is limited to less than about 15 degrees. While such a narrow field of view may be acceptable for videoconferencing applications, this level of performance would not be useful for a desktop display system.

Three-dimensional (3-D) imaging systems using curved reflective surfaces to form real images are known. For example, U.S. Patent No. 3,447,854 (Minter) discloses a 3-D viewer that employs a curved mirror acting as a field lens for shifting the position of the viewing pupil for separate left-eye and right-eye images. Similarly, in an article entitled "Stereoscopic Display Using a 1.2-M Diameter Stretchable Membrane Mirror" by McKay et al., a large curved mirror is used in conjunction with left and right beamsplitters for providing a real image, shifting a convergence point for left- and right-image disparity to some position along the primary optical axis relative to the curved mirror surface.

Significantly, with both the U.S. Patent No. 3,447,854 apparatus and the McKay et al. apparatus, the projected image is focused onto the surface of the curved mirror itself. With this arrangement, since the projected image is focused onto the curved mirror; the mirror itself does not form the image, but simply directs light  
5 into the pupils of the viewer. Because the mirror serves as the display surface for this type of real image projection system, optimal viewing conditions and large field of view are obtained when using a large curved mirror placed a good distance away from the viewer.

These prior art imaging systems display a real image as contrasted  
10 with a virtual image. It is important to clarify the distinction between real and virtual imaging. A real image is defined as an image that is either focused on a surface or focused in an accessible location. That is, a screen can be placed at the position of a real image in order to display the image.

Unlike real imaging projection, a virtual imaging system forms an  
15 image that is not focused at an accessible location. That is, a virtual image is not formed by projection onto a display surface; if a display surface were positioned at the perceived location of a virtual image, no image would be formed on that surface. Instead, a virtual image is formed by an optical system. A virtual image can be considered to be formed by the eye itself, forming an image according to  
20 light incident on the retina. A virtual image occurs, for example, when an object is between the focal point and the vertex of a concave mirrored surface.

Virtual imaging provides an advantageous alternative to real image projection in some types of applications. U.S. Patent No. 5,625,372 (Hildebrand et al.) outlines a number of inherent advantages of virtual imaging over the  
25 alternative real imaging that is commonly used for image projection. As one significant advantage for stereoscopic viewing, the size of a virtual image is not limited by the size or location of a display surface. Additionally, the source object for a virtual image may be small. A magnifying glass, as a simple example, provides an enlarged virtual image of a small object. Print viewed through a  
30 magnifying glass not only appears larger, it also appears to be located substantially behind the surface of the page where the print actually exists. By definition, then, a virtual image can exist at a location where no display surface

exists. Thus, it can be seen that, in comparison with prior art systems that project a real image, a more realistic viewing experience can be provided by forming a virtual image that is formed so as to appear some distance away. Providing a virtual image also obviates the need to compensate for screen artifacts, as may be  
5 necessary when projecting a real image.

It is instructive to point out that the term "virtual image" is itself often casually misused in patent and related literature about immersive imaging systems and other apparatus that are often described as "virtual reality" systems. As one example, U.S. Patent No. 5,976,017 (Omori et al.) makes a number of  
10 references to "virtual image" using the casual interpretation of this term as simply some type of electronically generated image, rather than using the definition understood by the optics practitioner. (Other examples of this unfortunate, casual use of the term "virtual image" can be easily found in the patent literature; as just a few additional examples, see U.S. Patent Nos. 6,636,234 (Endo et al.) and  
15 6,674,881 (Bacus et al.), both of which use the term "virtual image" in its casual sense, rather than holding to the definition used in optics.) In the disclosure of the present application, the term "virtual image" is used in its true optical sense.

It is generally recognized that, in order to minimize vergence/accommodation effects, a 3-D viewing system should display its pair of  
20 stereoscopic images, whether real or virtual, at a relatively large distance from the observer. For real image projection, this means that a large display surface must be employed, preferably placed a good distance from the observer. For virtual images, however, a relatively small curved mirror can be used as is disclosed in U.S. Patent No. 5,908,300 (Walker et al.). The curved mirror in a virtual imaging  
25 system acts as a collimator, forming a virtual image that appears to be at a relatively large distance from the observer. In terms of focus, the image formed in such a virtual imaging system appears to be at infinity.

From an optical perspective, it can be seen that there would be advantages to autostereoscopic design using pupil imaging. A system designed  
30 for pupil imaging must meet a fairly demanding set of requirements, including the following:

- (a) form separate images at left and right pupils correspondingly;
- (b) provide the most natural viewing conditions possible, eliminating any need for goggles or special headgear;
- 5 (c) present the largest possible pupils to the observer, while limiting crosstalk between left and right views;
- (d) allow the observer a reasonable freedom of movement;
- (e) provide an ultra-wide field of view; and
- (f) provide sufficient resolution for realistic imaging, with high  
10 brightness and contrast.

It is recognized in the optical arts that each of these requirements, by itself, can be difficult to achieve. An ideal autostereoscopic imaging system must meet the challenge of each of these requirements to provide a more fully satisfactory and realistic viewing experience. Moreover, additional physical  
15 constraints presented by the need for a system to have small footprint, and dimensional constraints for interocular separation must be considered, so that separate images directed to each eye can be advantageously spaced and correctly separated for viewing. It is instructive to note that interocular distance constraints limit the ability to achieve larger pupil diameter at a given ultrawide field by  
20 simply scaling the projection lens.

Clearly, the value and realistic quality of the viewing experience provided by an autostereoscopic display system using pupil imaging is enhanced by presenting the stereo 3-D image with a wide field of view and large exit pupil. For fully satisfactory 3-D viewing, such a system should provide separate, high-  
25 resolution images to right and left eyes. To create a realistic illusion of depth and width of field, the observer should be presented with a virtual image that requires the viewer to focus at some distance.

It is well known that conflict between depth cues associated with vergence and accommodation can adversely impact the viewing experience.  
30 Vergence refers to the degree at which the observer's eyes must be crossed in order to fuse the separate images of an object within the field of view. Vergence decreases, then vanishes as viewed objects become more distant.

Accommodation refers to the requirement that the eye lens of the observer change shape to maintain retinal focus for the object of interest. It is known that there can be a temporary degradation of a viewer's depth perception when the viewer is exposed for a period of time to mismatched depth cues for vergence and  
5 accommodation. It is also known that this negative effect on depth perception can be mitigated when the accommodation cues correspond to distant image position.

There are also other basic optical limitations for immersion systems that must be addressed with any type of optical projection that provides a wide field of view. An important limitation is imposed by the Lagrange invariant.  
10 A product of the size of the emissive device and the numerical aperture, the Lagrange invariant determines output brightness and is an important consideration for matching the output of one optical system with the input of another. Any imaging system conforms to the Lagrange invariant, whereby the product of pupil size and semi-field angle is proportional to the product of the image size and the  
15 numerical aperture. An invariant that applies throughout the optical system, the Lagrange invariant can be a limitation when using, as an image generator, a relatively small spatial light modulator or similar pixel array which operate over a relatively small numerical aperture, since the Lagrange value associated with the device is small. In practical terms, the larger the size of the image source, the  
20 easier it is to form an image having a wide field of view and large pupil.

In response to the need for more realistic autostereoscopic display solutions offering a wide field of view, commonly-assigned U.S. Patent No. 6,416,181 (Kessler et al.), incorporated herein by reference and referred to as the '181 patent, discloses an autostereoscopic imaging system using pupil imaging to  
25 display collimated left and right virtual images to a viewer. In the '181 disclosure, a curved mirror is employed in combination with an imaging source, a curved diffusive surface, a ball lens assembly, and a beamsplitter, for providing the virtual image for left and right viewing pupils. Overall, the monocentric optical apparatus of the '181 disclosure provides autostereoscopic imaging with large  
30 viewing pupils, a very wide field of view, and minimal aberration.

While the autostereoscopic system of the '181 disclosure provides a high-performance immersive display, there is still room for improved



embodiments. For example, while the '181 system provides a large viewing pupil, there would be advantages in obtaining even further increases in pupil size.

Generating its source image on a small spatial light modulator device, the '181 system overcomes inherent Lagrange invariant conditions by forming an intermediate curved image for projection on a curved diffusive surface. Use of the diffuser with the '181 apparatus is necessary because the image-forming device, typically a reflective liquid crystal on silicon (LCOS) or other spatial light modulator, is a relatively small image source device, measuring typically no more than about 1 inch square. At the same time, however, the use of a diffusive surface effectively reduces overall brightness, introduces some level of graininess to the image, and limits the achievable contrast.

Subsequent commonly-assigned applications have addressed the need for more compact autostereoscopic apparatus providing pupil imaging with virtual images and for achieving improved brightness levels. For example, U.S. Patent Application Serial No. 10/662,208, cited above, discloses improved apparatus and methods for forming curved left and right intermediate images, using an approach that eliminates the need for use of a diffusive surface and allows the use of larger image sources which are able to provide additional brightness.

Although there is considerable interest in the enhanced display quality that true autostereoscopic virtual imaging affords, there remain a number of hurdles to widespread commercialization of compact, autostereoscopic displays suitable for desktop applications. There would be particular value in improvements that reduce cost and size and increase brightness, provide more natural viewing conditions, and enhance overall image quality.

Thus, it can be seen that there is a need for an improved autostereoscopic imaging apparatus that provides improved brightness, enhanced viewing pupil dimensions, reduced image aberrations, and higher resolution, at reduced size and cost.

## **SUMMARY OF THE INVENTION**

It is an object of the present invention to provide an autostereoscopic display device having improved viewing pupil size, brightness,

and resolution, with reduced optical aberrations at reduced size and cost. With this object in mind, the present invention provides an autostereoscopic optical apparatus for viewing a stereoscopic image comprising a left image to be viewed by an observer at a left viewing pupil and a right image to be viewed by the

5 observer at a right viewing pupil, the apparatus comprising:

(a) a left image generation system for forming a left curved intermediate image near the focal surface of a curved mirror, the left image generation system comprising:

- 10 (i) a left image source for forming a left source image;  
(ii) a left optical system comprising at least one lens for collecting light from the left image source and a left image folding surface for directing the collected light to form the left curved intermediate image, wherein the left optical system forms an exit pupil optically centered near the center of curvature of the left curved intermediate image;

15

(b) a right image generation system for forming a right curved intermediate image near the focal surface of the curved mirror, the right image generation system comprising:

20

- (i) a right image source for forming a right source image;  
(ii) a right optical system comprising at least one lens for collecting light from the right image source and a right image folding surface for directing the collected light to form the right curved intermediate image, wherein the right optical system forms an exit pupil optically centered near the center of curvature of the right curved intermediate image;

25

30 (c) the center of curvature of the curved mirror placed substantially optically midway between the exit pupil of the left optical system and exit pupil of the right optical system;

(d) a beamsplitter disposed between the mirrored surface and the center of curvature of the curved mirror, the curved mirror and beamsplitter cooperating to form, at the left viewing pupil:

- 5                   (i) a real image of the exit pupil of the left optical system; and  
                 (ii) an image of the left curved intermediate image that appears to be behind the curved mirror;

10                   the curved mirror and beamsplitter further cooperating to form, at the right viewing pupil:

- (i) a real image of the exit pupil of the right optical system; and  
                 (ii) an image of the right curved intermediate image that appears to be behind the curved mirror.

15                   From another aspect, the present invention provides an autostereoscopic optical apparatus for viewing a stereoscopic virtual image comprising a left image to be viewed by an observer at a left viewing pupil and a right image to be viewed by the observer at a right viewing pupil, the apparatus comprising:

- 20                   (a) a left image generation system and a right image generation system, each image generation system comprising:
- (i) an image source for forming a source image;
- 25                   (ii) an optical system comprising at least one lens for collecting light from the image source and an image folding surface for directing the collected light to form a curved intermediate image, wherein the optical system forms an exit pupil optically centered near the center of curvature of the curved intermediate image;
- 30                   (b) a beamsplitter disposed to form the curved intermediate image of the left image generation system near the focal surface of a left curved mirror and to form the curved

intermediate image of the right image generation system  
near the focal surface of a right curved mirror;  
wherein the left curved mirror has a center of curvature  
substantially coincident with the exit pupil of the left  
5 optical system for the left image generation system;  
wherein the right curved mirror has a center of curvature  
substantially coincident with the exit pupil of the right  
optical system for the right image generation system;  
wherein the beamsplitter cooperates with the left curved  
10 mirror to form, at the left viewing pupil, a real image of the  
exit pupil of the left optical system for the left image  
generation system and an image of the curved intermediate  
image formed by the left image generation system that  
appears to be behind the left curved mirror; and  
15 wherein the beamsplitter cooperates with the right curved  
mirror to form, at the right viewing pupil, a real image of  
the pupil of the optical system for the right image  
generation system and an image of the curved intermediate  
image formed by the right image generation system that  
20 appears to be behind the right curved mirror.

It is a feature of the present invention that it provides an  
autostereoscopic imaging display apparatus that forms an intermediate image  
without the need for curved diffusive surfaces. This allows image brightness to be  
optimized and allows improved contrast over other design solutions.

25 It is an advantage of the invention that a beamsplitter is not  
required for forming the curved intermediate image. This improves display  
brightness and eliminates aberrations that can be induced by such a beamsplitter.

It is an advantage of the present invention that it enables the use of  
a larger imaging display than previous solutions, relaxing Lagrange invariant  
30 constraints on available luminance.

It is a further advantage of the present invention that it provides a  
large viewing pupil.

It is a further advantage of the present invention that it provides a compact autostereoscopic display system providing a virtual image. The apparatus of the present invention overcomes constraints on the placement and size of projection apparatus for left- and right-eye images by folding the image path at an optimal location. Thus, conventional projection systems having  
5 relatively large lenses can be used for forming stereoscopic images.

It is yet a further advantage of the present invention that it provides options to highly spherical lenses, such as ball lenses and ball lens segments, using an alternate approach to image-forming optics that generate curved images.

10 These and other objects, features, and advantages of the present invention will become apparent to those skilled in the art upon a reading of the following detailed description when taken in conjunction with the drawings wherein there is shown and described an illustrative embodiment of the invention.

#### **BRIEF DESCRIPTION OF THE DRAWINGS**

15 While the specification concludes with claims particularly pointing out and distinctly claiming the subject matter of the present invention, it is believed that the invention will be better understood from the following description when taken in conjunction with the accompanying drawings, wherein:

Figure 1 shows a prior art autostereoscopic display system using pupil imaging to provide a virtual image;  
20

Figure 2 shows a detailed view of image generation system components for the prior art system of Figure 1;

Figure 3 is a side view showing the basic components and optical behavior of an image generation system according to the present invention;

25 Figure 4 is a perspective view of the basic components of an autostereoscopic imaging system using the image generation system of the present invention;

Figure 5 is a side view showing left and right image generation systems;

30 Figure 6 is a top view showing left and right image generation systems;

Figure 7 is a perspective view showing left and right image generation systems; and

Figure 8 is a perspective view showing the basic components and optical behavior of an image generation system in a single-mirror embodiment  
5 according to the present invention.

### DETAILED DESCRIPTION OF THE INVENTION

The present description is directed in particular to elements forming part of, or cooperating more directly with, apparatus in accordance with the invention. It is to be understood that elements not specifically shown or  
10 described may take various forms well known to those skilled in the art.

For the purposes of the present application, a curved image is an image for which best focus lies in a shape that is substantially spherical. The optical path is simplest when curved images are themselves spherically curved. By forming and using curved intermediate images, for example, rather than flat,  
15 planar images, the optics of the present invention take advantage of various symmetrical arrangements and relationships that are favorable for pupil imaging using virtual images, as is described in this section.

Similarly, for reasons that become apparent upon reading this detailed description, a curved mirror, as described in this application, is preferably  
20 spherical, having a single center of curvature.

In the prior art autostereoscopic projection apparatus 10 described in U.S. Patent No. 6,416,181 and as shown in Figure 1, a curved mirror 24 is employed, in combination with a beamsplitter 16 to provide an autostereoscopic virtual image to a viewer 12 at left and right viewing pupils 14l and 14r. For each  
25 viewing pupil 14l and 14r, the virtual image that is formed appears as if positioned behind curved mirror 24. For both left and right viewing pupils 14l and 14r, a corresponding image generation system 70l and 70r provides an initial intermediate curved image that is then projected through a corresponding left or right ball lens assembly 30l, 30r in order to form an intermediate curved image 80  
30 near a focal surface of curved mirror 24. As Figure 1 shows, the left and right optical paths cross between beamsplitter 16 and curved mirror 24, due to the nature of imaging using curved mirror 24. Beamsplitter 16 is disposed between

the mirrored surface and the center of curvature of curved mirror 24. It is important to note that because left and right intermediate curved images 80 have centers of curvature that are not quite coincident, the actual intermediate curved images 80 cannot lie perfectly on each other, nor lie perfectly on the focal surface of curved mirror 24.

Referring to Figure 2, there is shown, extracted from the more detailed prior art description of the '181 disclosure noted in the background section above, a portion of an image generation system 70 that cooperates with ball lens assembly 30 for providing intermediate curved image 80 for projection in a stereoscopic projection system 82 for one viewing pupil 14. Here, an image generator 74 provides a source image from a flat surface, such as from a reflective LCOS spatial light modulator. A relay lens 54 directs light from image generator 74 onto a diffusing element 32, so that a curved intermediate image 76 is formed on a diffusive surface 40. Ball lens assembly 30, cooperating with beamsplitter 16, then projects curved intermediate image 76 toward a front focal surface 22 of curved mirror 24 to form intermediate curved image 80. Curved mirror 24 then provides a virtual image of intermediate curved image 80 for a viewing pupil 14.

#### Forming a Curved Intermediate Image

While image generation system 70, ball lens assembly 30 and beamsplitter 16 as shown in Figures 1 and 2 provide intermediate curved image 80 having suitable curvature and at the optimal exit pupil location for forming a virtual image that appears to be behind curved mirror 24, there are other methods for forming intermediate curved image 80. The crux of the present invention is an alternate apparatus and method for forming curved intermediate image 80 without the need for any additional beamsplitters, which can introduce minor imaging aberrations and reduce brightness, and without the requirement for ball lens optics, such as are used with the prior art arrangement of Figures 1 and 2. Moreover, the apparatus of the present invention allows the deployment of more conventional projection optics with an autostereoscopic virtual imaging system.

Referring to Figure 3, there is shown, in cross-sectional side view, an image generation system 170 in one embodiment of the present invention. With reference to autostereoscopic projection apparatus 10 shown in Figure 1, one

image generation system 170 of Figure 3 could be substituted for each of left and right image generation systems 70l and 70r with their corresponding left and right ball lens assemblies 30l and 30r. This alternate arrangement is shown in Figure 8. That is, image generation system 170 cooperates with beamsplitter 16 to form  
5 intermediate curved image 80.

In image generation system 170 of Figure 3, an image source 100 provides modulated light to an optical assembly 110. Optical assembly 110 has entrance optics 102, typically a compound lens as shown in Figure 3, optically coupled with a turning prism 104 having a reflective surface 108 that redirects  
10 light from entrance optics 102 to form intermediate image 80. Turning prism 104 has an output lens 106, typically a plano-convex lens as shown. Here, reflective surface 108 is a coated surface of turning prism 104 for reflecting light incident from entrance optics 102. It is important to observe that the mirrored surface of the prism is at the aperture stop A of image generation system 170. In this  
15 embodiment, the location of the exit pupil P of image generation system 170 depends on the focal length of output lens 106 and on the thickness and material of prism 104. Exit pupil P can be coincident with aperture stop A, at reflective surface 108. (Coincidence of exit pupil P and aperture stop A holds true, for example, with ball lens assembly 30 in the prior art embodiment of Figure 1.)  
20 With the arrangements of Figures 4-8, for example, pupil P is located within about 12 mm of aperture stop A.

Ideally, the center of curvature  $C_i$  of intermediate curved image 80 lies on pupil P as is shown in Figure 3. With this arrangement, the optics of image generation system 170 can be made highly compact, since aperture stop A has a  
25 relatively small area. As is described subsequently, folding the imaging path at aperture stop A provides a compact configuration that is particularly advantaged for pupil imaging.

The use of turning prism 104 also provides optical assembly 110 with the advantage of a shortened optical path length around the aperture stop  
30 location, particularly where a high index glass or other high index material is used. The materials used for turning prism 104, entrance optics 102, and output



lens 106 need not be the same and need not be in physical contact with one another.

#### System Embodiment

In order to better understand the operation and advantages of the present invention, it is useful to consider how optical assembly 110 is used in an autostereoscopic system. Referring to the single-mirror embodiment of Figure 8, curved mirror 24 is slightly off center from both left exit pupil  $P_l$  and right exit pupil  $P_r$ . This off-center condition causes keystone distortion in the left virtual image and an opposing keystone distortion in the right virtual image. This distortion can be corrected by electronically pre-distorting the image data provided to left image source and to the right image source 100r, using image data manipulation techniques that are well known in the digital imaging art. Referring now to Figure 4, there is shown an alternate embodiment that minimizes keystone distortion in the virtual images formed, since each exit pupil is on axis relative to its own curved mirror. In autostereoscopic display apparatus 10 of Figure 4, left and right optical assemblies 110l and 110r are configured respectively as part of left and right image generation systems 170l and 170r, according to the present invention. Left and right image sources 100l and 100r form the separate left and right source images for display. In the embodiment of Figure 4, left and right turning mirrors 112l and 112r, respectively, direct light from image source 100l and 100r to the corresponding left and right optical assemblies 110l and 110r. Left and right optical assemblies 110l and 110r, cooperating with beamsplitter 16, then form intermediate curved images 80 (as described with reference to Figure 1, but not shown in Figure 4) at the focal surfaces of left and right curved mirrors 24l and 24r. Left and right curved mirrors 24l and 24r then provide, again through beamsplitter 16, virtual images that can be viewed at left and right viewing pupils 14l and 14r. To the viewer at left and right viewing pupils 14l and 14r, the left and right virtual images formed with this arrangement appear to be behind left and right curved mirrors 24l and 24r respectively.

Left and right viewing pupils can range in size from 20 mm to 55 mm. When the component arrangement of Figure 4 is used, there are also duplicate left and right viewing pupils 14l' and 14r'. In practice, viewing

pupils 14l and 14r that are actually used lie between duplicate left and right viewing pupils 14l' and 14r' as is represented in Figure 4.

With respect to the arrangement of Figure 4, it must be observed that left and right turning mirrors 112l and 112r are optional, depending on the relative locations of left and right image sources 100l and 100r. In this arrangement, the image orientation presented to the viewer will be identical to that appearing on image sources 100l and 100r. Without turning mirrors 112l and 112r, a mirror image of the scene must be generated on image sources 100l and 100r. Either the single mirror arrangement of Figure 8 or the dual mirror arrangement of Figure 4 could be used with left and right image generation systems 170l and 170r of the present invention.

#### Importance of Spatial Relationships

There are a number of spatial relationships that have particular importance for obtaining optimal imaging conditions when using left and right image generation systems 170l and 170r of the present invention. As noted hereinabove with reference to Figure 3, the coincidence of center of curvature  $C_i$  of intermediate curved image 80 and pupil P is advantageous. Other key spatial relationships depend on the positioning of left and right optical assemblies 110l and 110r relative to each other. This positioning is best described with reference to the side, top, and perspective views of left and right optical assemblies 110l and 110r shown in Figures 5, 6, and 7 respectively.

In the side view of Figure 5, center of curvature  $C_i$  of intermediate curved image 80 is coincident with pupil P, which is between aperture stop A on left and right reflective surfaces 108l and 108r and lenses 106l and 106r. Figure 6 shows the position of left and right centers of curvature  $C_{il}$  and  $C_{ir}$  and their coincident pupils  $P_l$  and  $P_r$  from a top view. For the single curved mirror 24 embodiment of Figure 8, the center of curvature  $C_i$  of curved mirror 24 ideally lies midway between left and right pupils  $P_l$  and  $P_r$ . For the dual curved mirror 24l, 24r embodiment of Figure 4, each center of curvature  $C_{il}$  and  $C_{ir}$  is ideally coincident with the corresponding center of curvature of curved mirror 24l, 24r.

Another key spatial relationship relates to the interocular distance of viewer 12 (Figure 1). As is shown in Figures 6 and 7, the arrangement of left

and right optical assemblies 110l and 110r enables them to be positioned closely together within autostereoscopic display apparatus 10, separated by a distance D. For 1:1 imaging, distance D can be set to closely approximate the interocular distance of viewer 12, which is typically in the range of 5-8 cm. An adaptive arrangement would even allow dynamic adjustment of separation distance D to suit an individual viewer 12. (Left entrance optics is 102l and right entrance optics is 102r. Left and right turning prisms are 104l and 104r respectively.)

It must be emphasized that the arrangement shown in Figures 4-8 achieves compactness by folding the imaging path at aperture stop A. At this point, the imaging beam is at a minimum width. With the optical path folded at this point, the apparatus used to form left and right source images can be any suitable projection device and can have output lenses with diameters in the 65-200 mm range.

In summary, where a single curved mirror 24 is used with left and right image generation systems 170l and 170r of the present invention, a central point midway between left and right pupils  $P_l$  and  $P_r$  or left and right image centers of curvature  $C_{il}$  and  $C_{ir}$  corresponds to the center of curvature of curved mirror 24. Where paired left and right curved mirrors 24l and 24r are used, left and right centers of curvature  $C_{il}$  and  $C_{ir}$  each correspond to the appropriate center of curvature of the corresponding left or right curved mirror 24l or 24r. The curved intermediate images formed have centers of curvature coincident with left and right pupils  $P_l$  and  $P_r$ .

Optimal imaging performance is obtained when the spatial relationships described hereinabove are obtained. However, in practice, some tolerance would be allowable. For example, with reference to Figures 1, 3, and 4, intermediate curved image 80 need not be precisely spherical in curvature to provide reasonable image quality. Similarly, curved mirrors 24 and 24l, 24r may vary somewhat from spherical curvature, yet provide adequate imaging performance. Excessive variation from spherical curvature, however, will result in unsatisfactory imaging and can even prevent the formation of virtual images that would be visible at viewing pupils 14l and 14r.

#### Types of Image Source

Using the overall arrangement of Figures 3 and 4, image source 100 can be any of a number of image sources that emit modulated light, such as a projector, a display LCD, a CRT, an LED matrix, or an OLED or PLED device, for example. Two characteristics of image source 100 are particularly significant with this arrangement:

(i) The image formed on image source 100 is substantially flat. There may be some slight curvature to this image, such as would be provided by a CRT; however, the arrangement of Figures 3 and 4 work well when image source 100 is flat and shows how intermediate curved image 80 is formed having a curvature using the methods of the present invention. Since most image display devices form a flat image, there is, then, no need for modification to off-the-shelf display components with this arrangement.

(ii) Image source 100 can be several inches in diameter, and may be well over one foot in diameter. In a preferred embodiment, image source 100 is a large LCD display, such as a 17-inch display, for example. This is unlike other apparatus for forming a curved intermediate image, such as was shown with reference to Figure 2, for which a microdisplay, such as a liquid crystal on silicon (LCOS) or DMD component, is used. Use of a larger display device for image source 100 has particular advantages for increasing both image resolution and brightness.

As described with reference to the Lagrange invariant in the background section above, brightness in an optical system is a product of the emissive area and the solid angle into which light is emitted. By allowing image source 100 to have a large emissive area, the method of the present invention allows substantial brightness levels while, at the same time, allowing light angles to be relatively small. Small light angles are advantageous for maximizing image contrast and minimizing color shifting and other related image aberrations.

As shown in Figure 4, separate image sources 100l and 100r are used for left and right eyes, respectively. Ideally, image source 100l for left image generation system 170l and image source 100r for right image generation system 170r are well-matched for image size and color. CRT displays, however, may be at a disadvantage if used as image sources 100. Color differences between CRTs may degrade stereoscopic imaging performance. Additionally, as a result of display ageing, CRT image areas may vary dimensionally, effectively causing left/right pixel misalignment. In contrast to CRT displays, LCD displays offer improved dimensional stability with stable pixel locations, ease of alignment, and simpler mounting.

It can be seen that the use of image generation system 170 according to the present invention provides an alternative to the ball lens segments disclosed in the U.S. Patent No. 6,416,181 referenced above, eliminating the need for corrective optics to support the spherical ball lens. Image generation system 170 does not require auxiliary beamsplitters or other highly specialized optics for forming left and right curved intermediate images. A wide range of image sources 100 can be used, easing constraints imposed by the Lagrange invariant, as was noted in the background section given above. The image path can be folded at a convenient point for optimizing interocular separation. Thus, image generation system 170 provides a compact solution for imaging optics in an autostereoscopic system, enabling reductions in both size and cost.

Image source 100, a transmissive LCD device in one embodiment, can be any of a number of types of image source, including film projector, CRT, LCD, and digital imaging devices. Image source 100 could be an emissive array, such as an organic light emitting diode (OLED) array, for example. In order to take advantage of the benefits of monocentric imaging, curved mirror 24 or pair of curved mirrors 24l/24r will be substantially spherical in most embodiments; however, some slight shape modifications might be used, with the corresponding changes to supporting optics. Curved mirror 24 or 24l, 24r could be fabricated as a highly reflective surface using a number of different materials.

Thus, what is provided is an apparatus and method for autostereoscopic image display having improved brightness, pupil size, and resolution in a compact design.

5

**PARTS LIST**

10	autostereoscopic display apparatus
12	viewer
14	viewing pupil
14l	left viewing pupil
14l'	left viewing pupil
14r	right viewing pupil
14r'	right viewing pupil
16	beamsplitter
22	front focal surface
24	curved mirror
24l	curved mirror, left
24r	curved mirror, right
30	ball lens assembly
30l	ball lens assembly, left
30r	ball lens assembly, right
32	diffusing element
40	diffusive surface
54	relay lens
70	image generation system
70l	left image generation system
70r	right image generation system
74	image generator
76	curved intermediate image
80	intermediate curved image
82	stereoscopic projection system
100	image source
100l	left image source
100r	right image source
102	entrance optics
102l	left entrance optics
102r	right entrance optics

104 turning prism  
104l left turning prism  
104r right turning prism  
106 output lens  
106l left output lens  
106r right output lens  
108 reflective surface  
108l left reflective surface  
108r right reflective surface  
110 optical assembly  
110l left optical assembly  
110r right optical assembly  
112l left turning mirror  
112r right turning mirror  
170 image generation system  
170l left image generation system  
170r right image generation system



**CLAIMS:**

1. An autostereoscopic optical apparatus for viewing a stereoscopic image comprising a left image to be viewed by an observer at a left viewing pupil and a right image to be viewed by the observer at a right viewing pupil, the apparatus comprising:
- 5 (a) a left image generation system for forming a left curved intermediate image near the focal surface of a curved mirror, the left image generation system comprising:
- 10 (i) a left image source for forming a left source image;
- (ii) a left optical system comprising at least one lens for collecting light from the left image source and a left image folding surface for directing the collected light to form the left curved intermediate image, wherein the left optical system forms an exit pupil optically centered
- 15 near the center of curvature of the left curved intermediate image;
- (b) a right image generation system for forming a right curved intermediate image near the focal surface of the curved mirror, the right image generation system comprising:
- 20 (i) a right image source for forming a right source image;
- (ii) a right optical system comprising at least one lens for collecting light from the right image source and a right image folding surface for directing the collected
- 25 light to form the right curved intermediate image, wherein the right optical system forms an exit pupil optically centered near the center of curvature of the right curved intermediate image;
- (c) the center of curvature of the curved mirror placed
- 30 substantially optically midway between the exit pupil of the left optical system and exit pupil of the right optical system;

(d) a beamsplitter disposed between the mirrored surface and the center of curvature of the curved mirror, the curved mirror and beamsplitter cooperating to form, at the left viewing pupil:

- 5 (i) a real image of the exit pupil of the left optical system; and
- (ii) an image of the left curved intermediate image that appears to be behind the curved mirror;
- the curved mirror and beamsplitter further cooperating to form, at the right viewing pupil:
- 10 (i) a real image of the exit pupil of the right optical system; and
- (ii) an image of the right curved intermediate image that appears to be behind the curved mirror.

15 2. An autostereoscopic optical apparatus according to claim 1 wherein the left image source is taken from the group consisting of a projector, a CRT, an emissive array, an LCD display, and an OLED.

20 3. An autostereoscopic optical apparatus according to claim 1 further comprising a prism optically coupled with the left image folding surface.

4. An autostereoscopic optical apparatus according to claim 1 wherein the left image folding surface is disposed substantially at the aperture stop of the left optical system.

25 5. An autostereoscopic optical apparatus according to claim 1 wherein the aperture stop and exit pupil of the left optical system are farther than 4 mm apart.

30 6. An autostereoscopic optical apparatus according to claim 1 wherein the diameter of the output lens of the left optical system is in the range of 65-200 mm.

7. An autostereoscopic optical apparatus according to claim 1 wherein the left image folding surface is a mirror.

5 8. An autostereoscopic optical apparatus according to claim 1 wherein at least one of the left and right source images is pre-distorted to correct optical distortion.

9. An autostereoscopic optical apparatus for viewing a stereoscopic image comprising a left virtual image to be viewed by an observer at a left viewing pupil and a right virtual image to be viewed by the observer at a right viewing pupil, the apparatus comprising:

(a) a left image generation system for forming a left curved intermediate image near the focal surface of a curved mirror, the left image generation system comprising:

(i) a left image source for forming a left source image;  
(ii) a left optical system comprising at least one lens for collecting light from the left image source and a left image folding surface for directing the collected light to form the left curved intermediate image, wherein the left optical system forms an exit pupil optically centered near the center of curvature of the left curved intermediate image;

(b) a right image generation system for forming a right curved intermediate image near the focal surface of the curved mirror, the right image generation system comprising:

(i) a right image source for forming a right source image;  
(ii) a right optical system comprising at least one lens for collecting light from the right image source and a right image folding surface for directing the collected light to form the right curved intermediate image,

wherein the right optical system forms an exit pupil optically centered near the center of curvature of the right curved intermediate image;

5 (c) the center of curvature of the curved mirror placed substantially optically midway between the exit pupil of the left optical system and exit pupil of the right optical system;

(d) a beamsplitter disposed between the mirrored surface and the center of curvature of the curved mirror, the curved mirror and beamsplitter cooperating to form, at the left viewing pupil:

10 (i) a real image of the exit pupil of the left optical system;

(ii) a virtual image of the left curved intermediate image;

15 the curved mirror and beamsplitter further cooperating to form, at the right viewing pupil:

(i) a real image of the exit pupil of the right optical system; and

(ii) a virtual image of the right curved intermediate image.

20

10. An autostereoscopic optical apparatus for viewing a stereoscopic virtual image comprising a left image to be viewed by an observer at a left viewing pupil and a right image to be viewed by the observer at a right viewing pupil, the apparatus comprising:

25 (a) a left image generation system and a right image generation system, each image generation system comprising:

(i) an image source for forming a source image;

30 (ii) an optical system comprising at least one lens for collecting light from the image source and an image folding surface for directing the collected light to form a curved intermediate image, wherein the optical system

forms an exit pupil optically centered near the center of curvature of the curved intermediate image;

(b) a beamsplitter disposed to form the curved intermediate image of the left image generation system near the focal surface of a left curved mirror and to form the curved intermediate image of the right image generation system near the focal surface of a right curved mirror;

wherein the left curved mirror has a center of curvature substantially coincident with the exit pupil of the left optical system for the left image generation system;

wherein the right curved mirror has a center of curvature substantially coincident with the exit pupil of the right optical system for the right image generation system;

wherein the beamsplitter cooperates with the left curved mirror to form, at the left viewing pupil, a real image of the exit pupil of the left optical system for the left image generation system and an image of the curved intermediate image formed by the left image generation system that appears to be behind the left curved mirror; and

wherein the beamsplitter cooperates with the right curved mirror to form, at the right viewing pupil, a real image of the pupil of the optical system for the right image generation system and an image of the curved intermediate image formed by the right image generation system that appears to be behind the right curved mirror.

11. An autostereoscopic optical apparatus according to claim 10 wherein the image source is taken from the group consisting of a projector, a CRT, an emissive array, an LCD display, and an OLED.

12. An autostereoscopic optical apparatus according to claim 10 further comprising a prism optically coupled with the image folding surface of the image generation system.

13. An autostereoscopic optical apparatus according to claim 10 wherein the image folding surface is disposed substantially at the aperture stop of the optical system.
- 5 14. An autostereoscopic optical apparatus according to claim 10 wherein the aperture stop and exit pupil of the optical system are farther than 4 mm apart.
- 10 15. An autostereoscopic optical apparatus according to claim 10 wherein the diameter of the output lens of the optical system is in the range of 65-200 mm.
- 15 16. An autostereoscopic optical apparatus according to claim 10 wherein the image folding surface is a mirror.
17. An autostereoscopic optical apparatus according to claim 10 wherein the source image is pre-distorted to correct optical distortion.
18. An autostereoscopic optical apparatus for viewing a stereoscopic virtual image comprising a left virtual image to be viewed by an observer at a left viewing pupil and a right virtual image to be viewed by the observer at a right viewing pupil, the apparatus comprising:
- 20 (a) a left image generation system and a right image generation system, each image generation system comprising:
- 25 (i) an image source for forming a source image;
- (ii) an optical system comprising at least one lens for collecting light from the image source and an image folding surface for directing the collected light to form a curved intermediate image, wherein the optical system
- 30 forms an exit pupil optically centered near the center of curvature of the curved intermediate image;

(b) a beamsplitter disposed to form the curved intermediate image of the left image generation system near the focal surface of a left curved mirror and to form the curved intermediate image of the right image generation system near the focal surface of a right curved mirror;

5                    wherein the left curved mirror has a center of curvature substantially coincident with the exit pupil of the left optical system for the left image generation system;

                  wherein the right curved mirror has a center of curvature substantially coincident with the exit pupil of the right optical system for the right  
10 image generation system;

                  wherein the beamsplitter cooperates with the left curved mirror to form, at the left viewing pupil, a real image of the exit pupil of the left optical system for the left image generation system and a virtual image of the curved intermediate image formed by the left image generation system; and

15                   wherein the beamsplitter cooperates with the right curved mirror to form, at the right viewing pupil, a real image of the pupil of the optical system for the right image generation system and a virtual image of the curved intermediate image formed by the right image generation system.

20                   19.     A method for forming an autostereoscopic image comprising a left image to be viewed by an observer at a left viewing pupil and a right image to be viewed by the observer at a right viewing pupil, the method comprising:

                  (a) forming a left curved intermediate image near the focal  
25 surface of a curved mirror by:

                  (i) forming a left source image from a left image source;  
                  (ii) collecting light from the left image source and  
                  folding the light path at a reflective surface to form the  
                  left curved intermediate image, whereby the exit pupil  
30 is optically centered near the center of curvature of the  
                  left curved intermediate image;

(b) forming a right curved intermediate image near the focal surface of the curved mirror by:

- (i) forming a right source image from a right image source;
- 5 (ii) collecting light from the right image source and folding the light path at a reflective surface to form the right curved intermediate image, whereby the exit pupil is optically centered near the center of curvature of the right curved intermediate image;

10 wherein the center of curvature of the curved mirror is substantially optically midway between the exit pupil of the left and right optical paths;

(c) disposing a beamsplitter between the mirrored surface and the center of curvature of the curved mirror, the curved mirror and  
15 beamsplitter cooperating to form, at the left viewing pupil:

- (i) a real image of the pupil of the left prism; and
  - (ii) an image of the left curved intermediate image that appears to be behind the curved mirror;
- the curved mirror and beamsplitter further cooperating to  
20 form, at the right viewing pupil:
- (i) a real image of the pupil of the right prism; and
  - (ii) an image of the right curved intermediate image that appears to be behind the curved mirror.

25 20. A method for forming an autostereoscopic image according to claim 19 wherein the step of forming a left source image comprises the step of modulating an LCD.

30 21. A method for forming an autostereoscopic image according to claim 19 wherein the step of forming a left source image comprises the step of energizing an emissive display.



22. A method for forming an autostereoscopic image according to claim 19 wherein the step of forming a left source image comprises the step of energizing a CRT.

5 23. A method for forming an autostereoscopic image according to claim 19 wherein the step of forming a left source image comprises the step of energizing an OLED.

10 24. A method for forming an autostereoscopic image according to claim 19 wherein the step of forming a left source image comprises the step of projecting an image.

15 25. A method for forming an autostereoscopic virtual image comprising a left image to be viewed by an observer at a left viewing pupil and a right image to be viewed by the observer at a right viewing pupil, the method comprising:

(a) forming a left curved intermediate image near the focal surface of a curved mirror by:

20 (i) forming a left source image from a left image source;  
(ii) collecting light from the left image source and folding the light path at a reflective surface to form the left curved intermediate image, whereby the exit pupil is optically centered near the center of curvature of the left curved intermediate image;

25 (b) forming a right curved intermediate image near the focal surface of the curved mirror by:

30 (i) forming a right source image from a right image source;  
(ii) collecting light from the right image source and folding the light path at a reflective surface to form the right curved intermediate image, whereby the exit pupil

is optically centered near the center of curvature of the right curved intermediate image;

wherein the center of curvature of the curved mirror is substantially optically midway between the exit pupil of the left and right optical paths;

(c) disposing a beamsplitter between the mirrored surface and the center of curvature of the curved mirror, the curved mirror and beamsplitter cooperating to form, at the left viewing pupil:

- (i) a real image of the pupil of the left prism;
- (ii) a virtual image of the left curved intermediate image;

the curved mirror and beamsplitter further cooperating to form, at the right viewing pupil:

- (i) a real image of the pupil of the right prism; and
- (ii) a virtual image of the right curved intermediate image.

26. A method for forming an autostereoscopic image comprising a left image to be viewed by an observer at a left viewing pupil and a right image to be viewed by the observer at a right viewing pupil, the method comprising:

(a) forming a left curved intermediate image near the focal surface of a left curved mirror by:

- (i) forming a left source image;
- (ii) collecting light from the left source image and folding the light path at a reflective surface to form the left curved intermediate image, wherein the exit pupil is optically centered near the center of curvature of the left curved intermediate image, wherein the center of curvature of the left curved mirror is substantially coincident with the exit pupil;

(b) forming a right curved intermediate image near the focal surface of a right curved mirror by:

- (i) forming a right source image;
- 5 (ii) collecting light from the right source image and folding the light path at a reflective surface to form the right curved intermediate image, wherein the exit pupil is optically centered near the center of curvature of the right curved intermediate image, wherein the center of
- 10 curvature of the right curved mirror is substantially coincident with the exit pupil; and

(c) disposing a beamsplitter to form, at the left viewing pupil, a real image of the pupil of the optical system for the left image generation system; and to form, at the right viewing pupil, a real image of the pupil of the

15 optical system for the right image generation system.

27. A method for forming an autostereoscopic virtual image comprising a left image to be viewed by an observer at a left viewing pupil and a right image to be viewed by the observer at a right viewing pupil, the method

20 comprising:

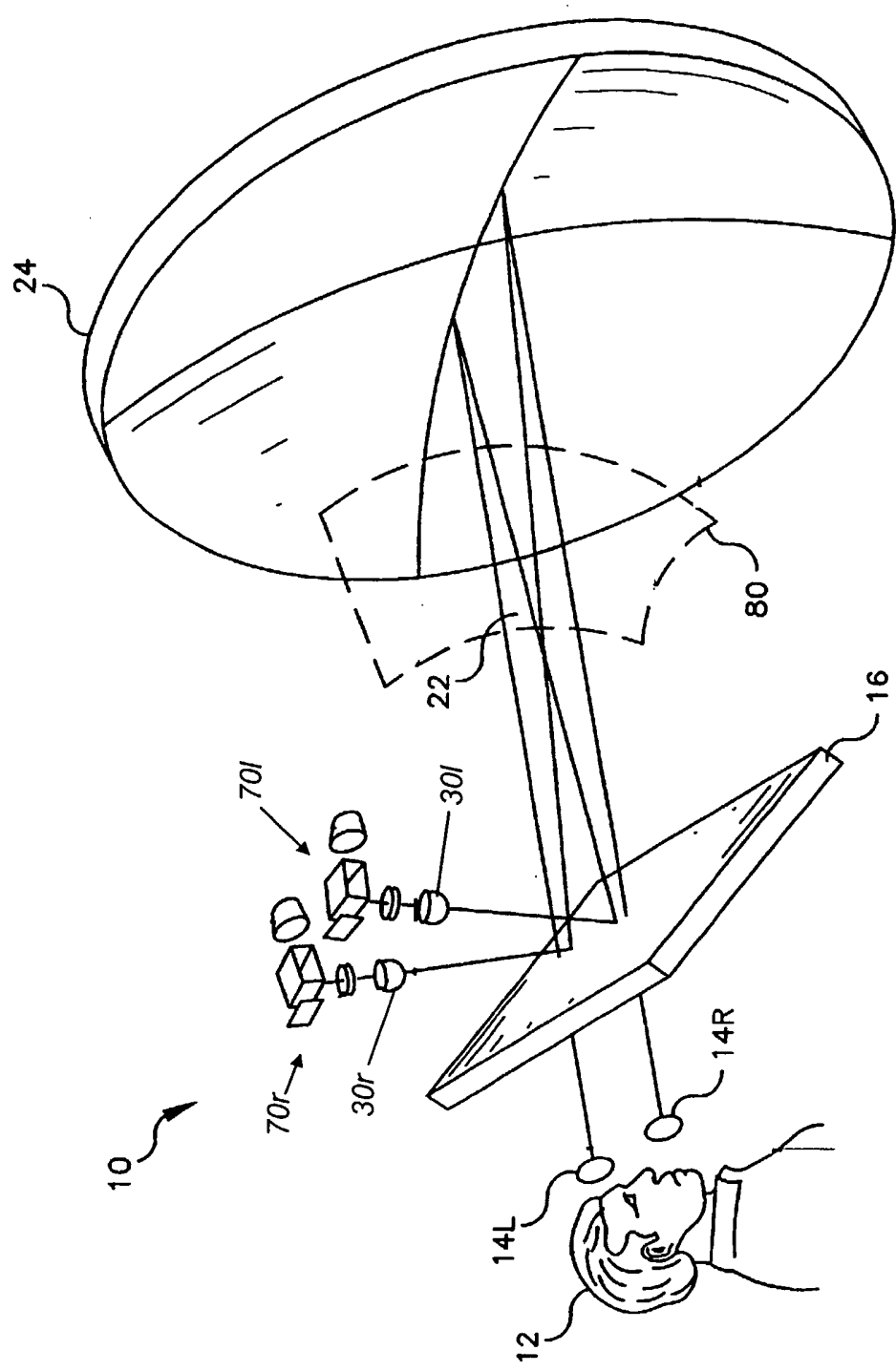
(a) forming a left curved intermediate image near the focal surface of a left curved mirror by:

- (i) forming a left source image;
- 25 (ii) collecting light from the left source image and folding the light path at a reflective surface to form the left curved intermediate image, wherein the exit pupil is optically centered near the center of curvature of the left curved intermediate image, wherein the center of
- 30 curvature of the left curved mirror is substantially coincident with the exit pupil;

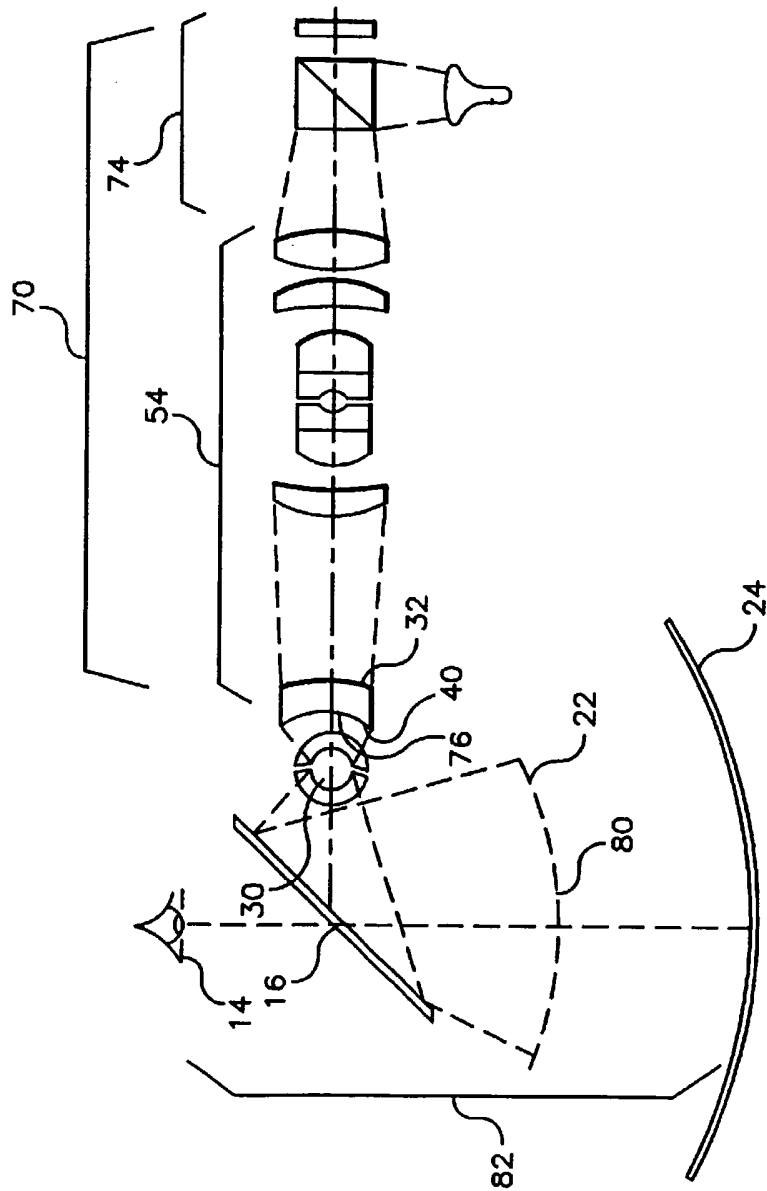
(b) forming a right curved intermediate image near the focal surface of a right curved mirror by:

- 5 (i) forming a right source image;  
(ii) collecting light from the right source image and  
folding the light path at a reflective surface to form the  
right curved intermediate image, wherein the exit pupil  
is optically centered near the center of curvature of the  
right curved intermediate image, wherein the center of  
curvature of the right curved mirror is substantially  
coincident with the exit pupil; and
- 10 (c) disposing a beamsplitter to form, at the left viewing  
pupil, a real image of the pupil of the optical system for the left image generation  
system; and to form, at the right viewing pupil, a real image of the pupil of the  
optical system for the right image generation system.
- 15

1/8

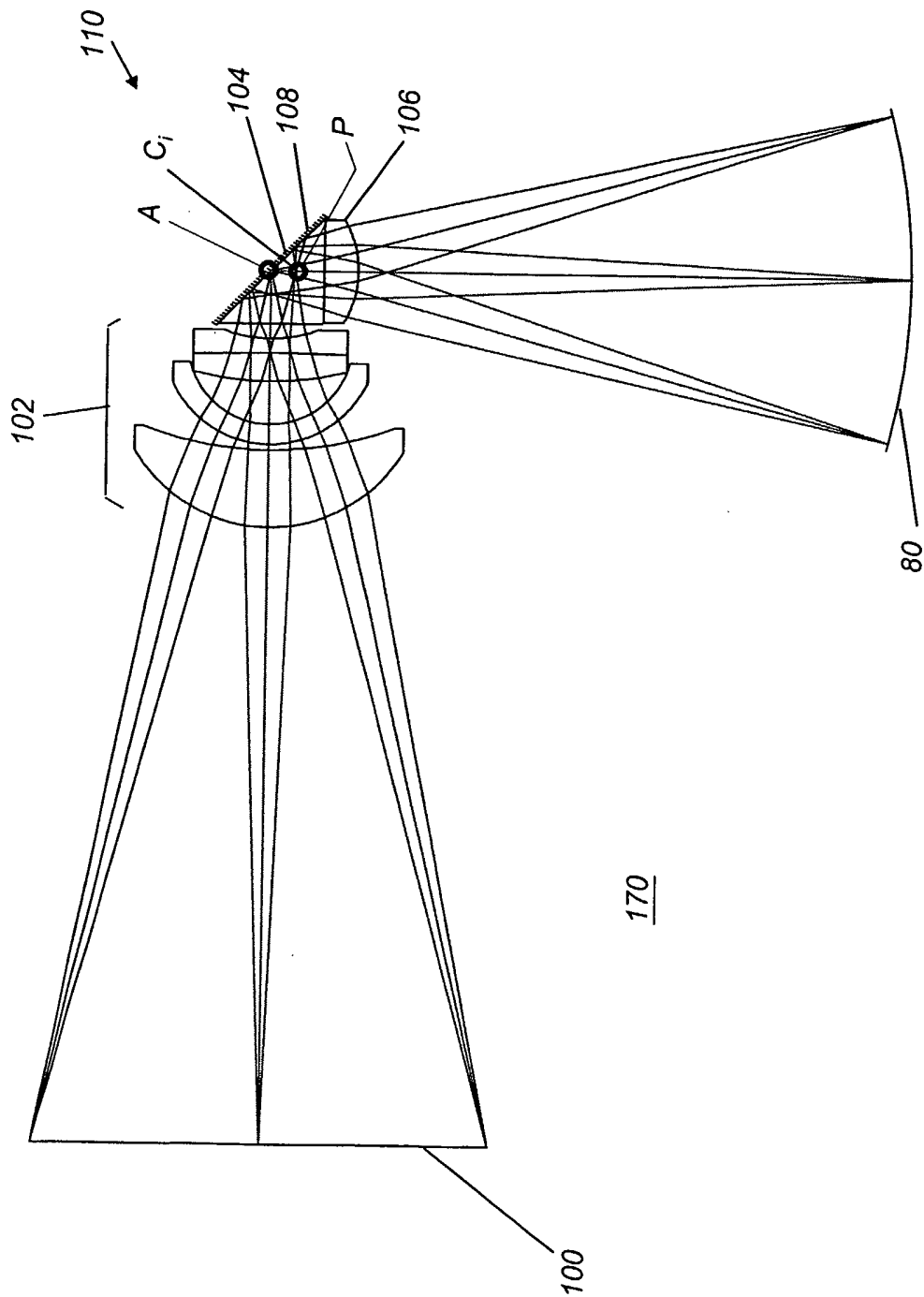


**FIG. 1**  
(PRIOR ART)



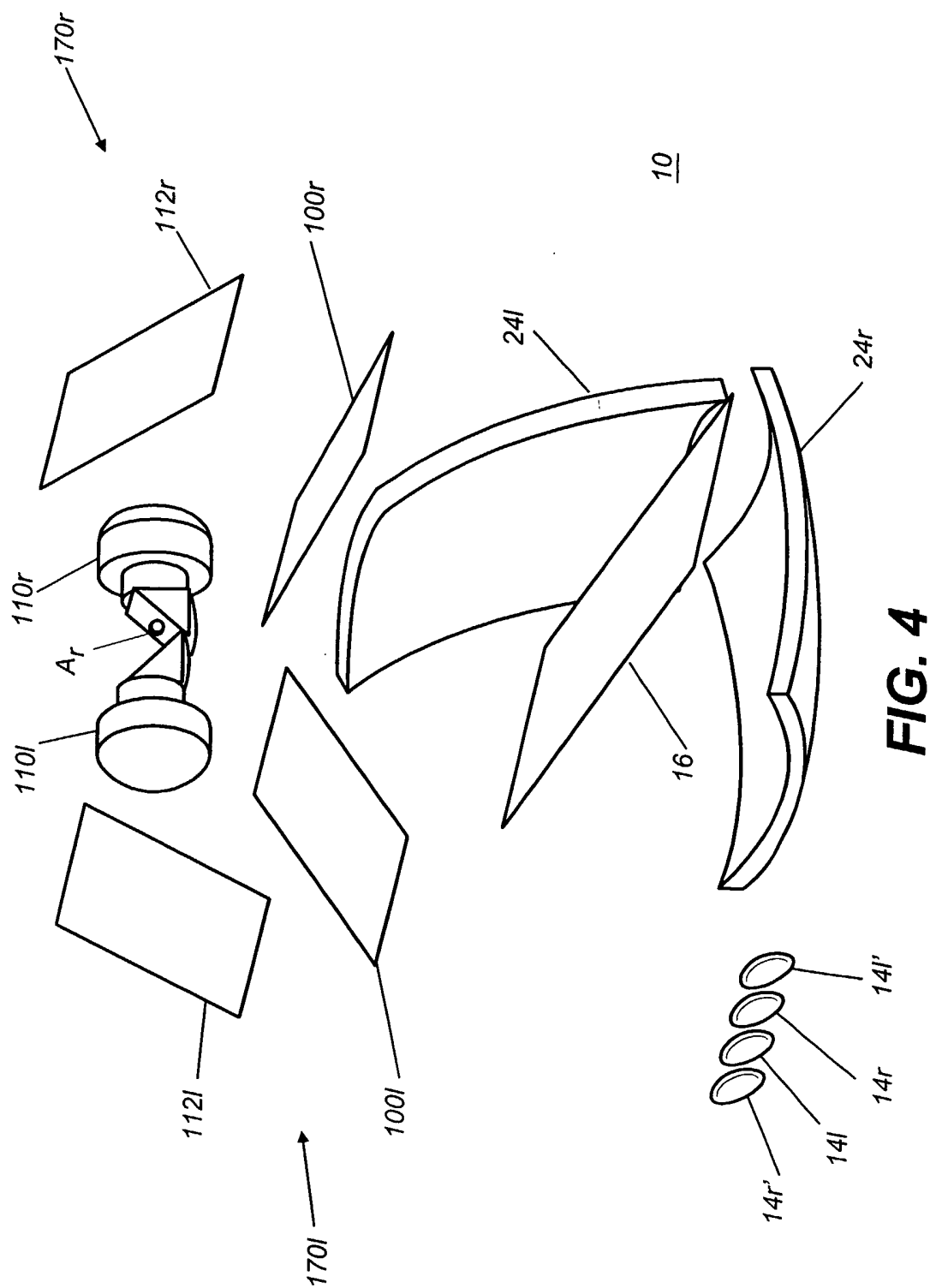
**FIG. 2**  
(PRIOR ART)

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**FIG. 3**

4/8





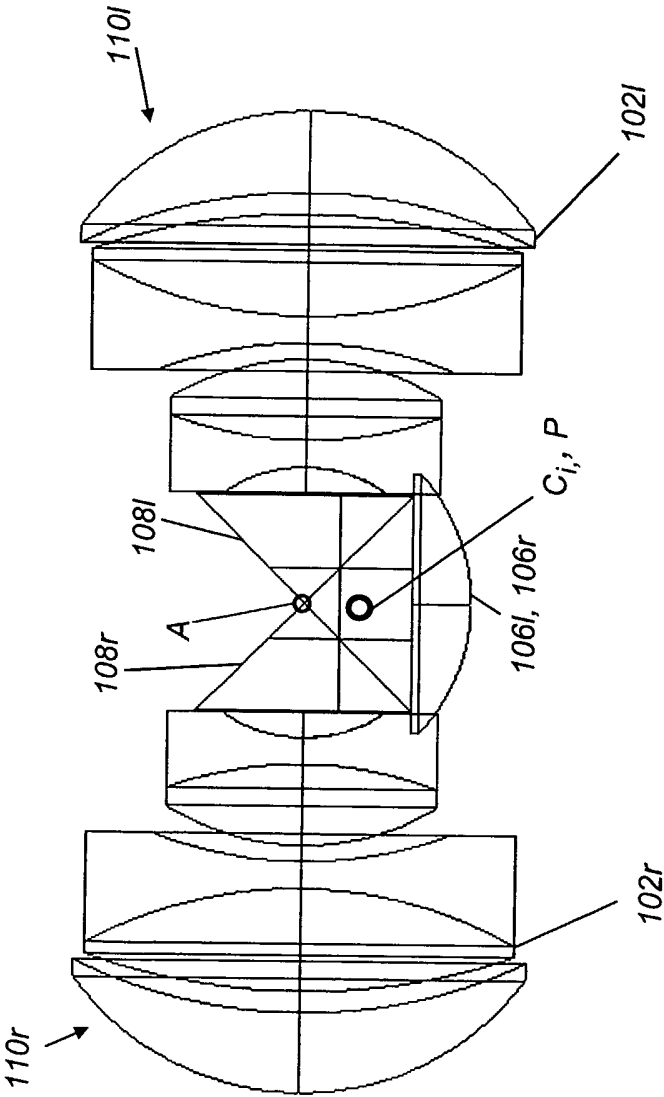


FIG. 5

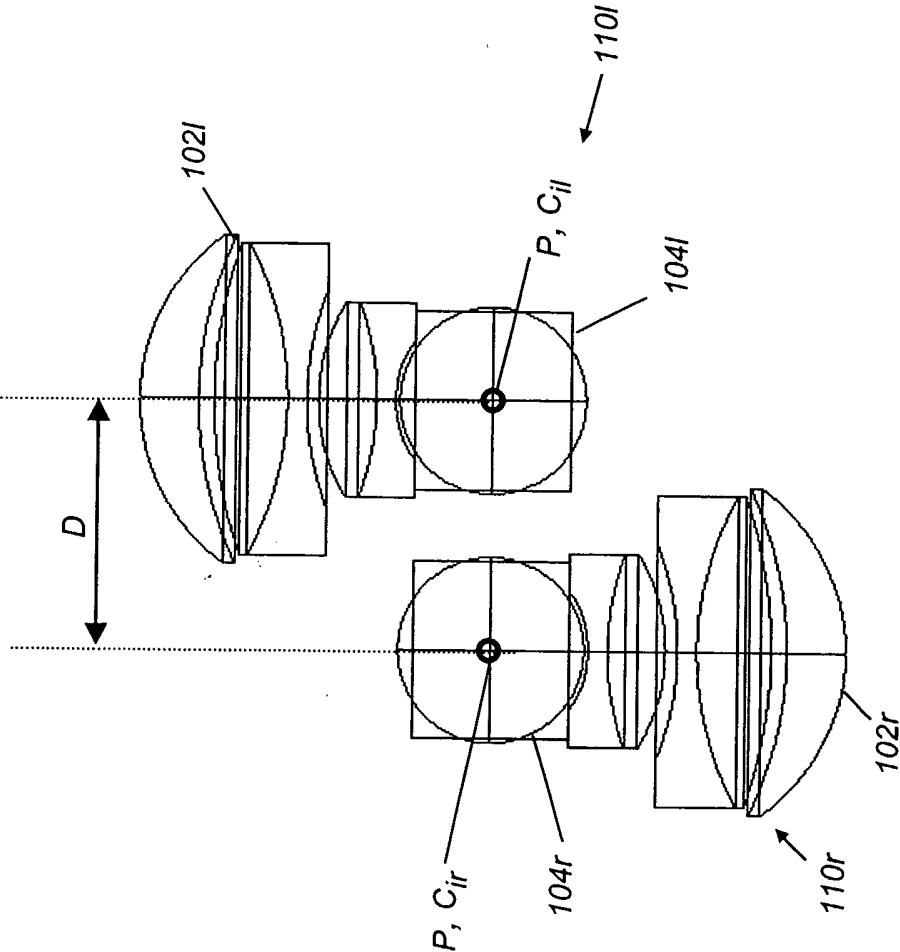


FIG. 6

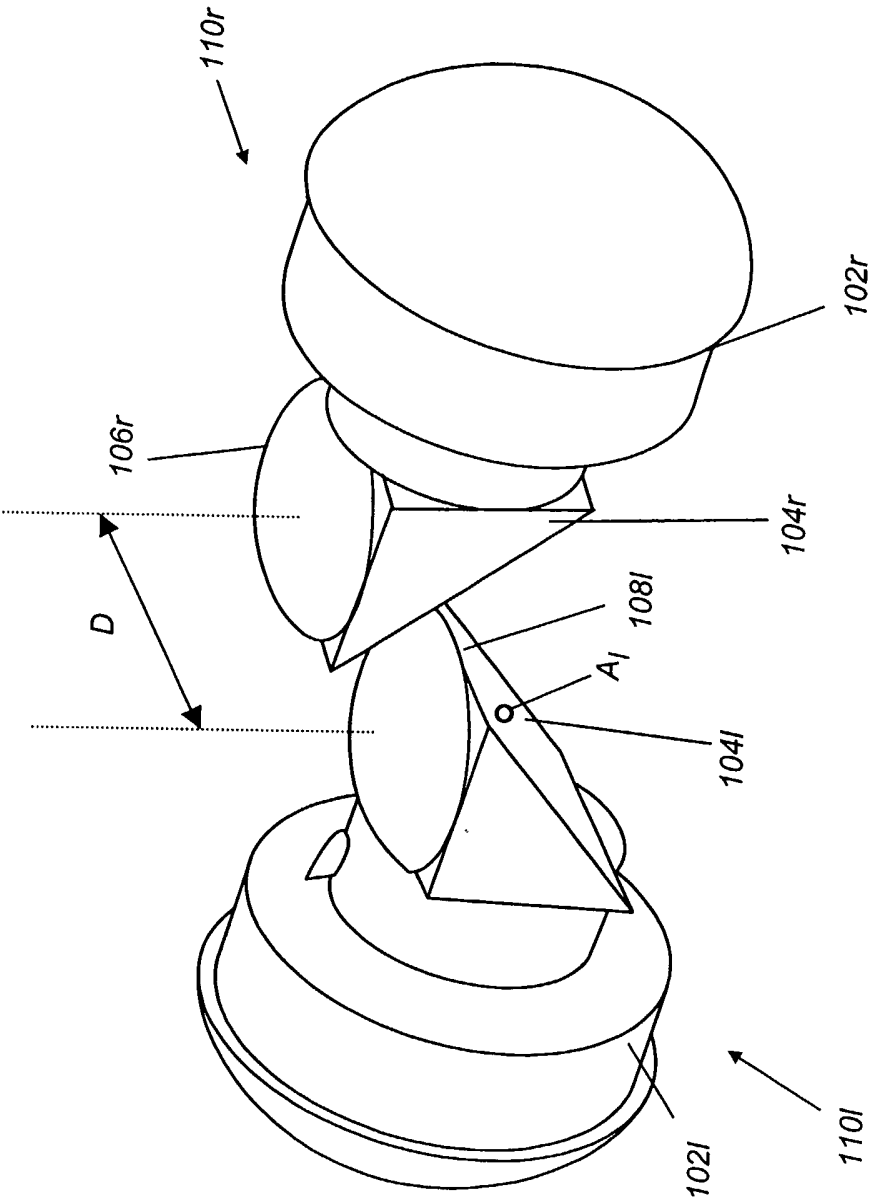


FIG. 7

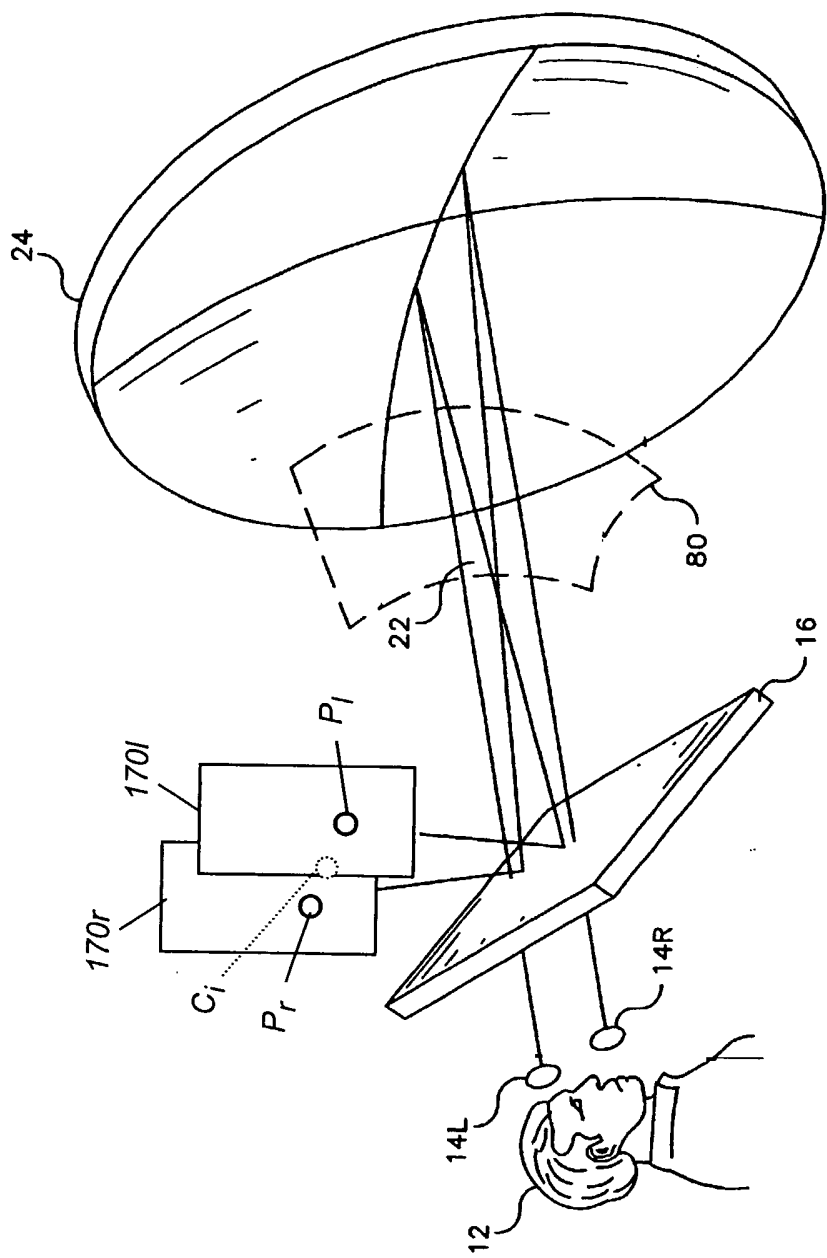


FIG. 8

# INTERNATIONAL SEARCH REPORT

International Application No  
PCT/US2005/016531

**A. CLASSIFICATION OF SUBJECT MATTER**  
IPC 7 H04N13/00

According to International Patent Classification (IPC) or to both national classification and IPC

**B. FIELDS SEARCHED**

Minimum documentation searched (classification system followed by classification symbols)  
IPC 7 H04N G02B G03B G02F

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal, WPI Data

**C. DOCUMENTS CONSIDERED TO BE RELEVANT**

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	US 2002/075452 A1 (KESSLER DAVID ET AL) 20 June 2002 (2002-06-20) cited in the application	1-3,6,7, 9,19-25
Y	the whole document	1,8-12, 15-18, 26,27
A		4,5,13, 14
Y	US 5 477 385 A (FREEMAN ET AL) 19 December 1995 (1995-12-19)  abstract column 2	10-12, 15-18, 26,27
	----- -/-- -----	

☒ Further documents are listed in the continuation of box C.

☒ Patent family members are listed in annex.

\* Special categories of cited documents :

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- \*P\* document published prior to the international filing date but later than the priority date claimed

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- \*Z\* document member of the same patent family

Date of the actual completion of the international search

29 September 2005

Date of mailing of the international search report

07/10/2005

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Loeser, E

# INTERNATIONAL SEARCH REPORT

International Application No  
PCT/US2005/016531

## C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

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Information on patent family members

International Application No

PCT/US2005/016531

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