(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property Organization

International Bureau





(10) International Publication Number WO 2013/132520 A1

(43) International Publication Date 12 September 2013 (12.09.2013)

(51) International Patent Classification: **C07D 317/60** (2006.01) C07C 319/20 (2006.01) C07C 303/30 (2006.01) C07C 253/14 (2006.01)

(21) International Application Number:

PCT/IN2013/000137

(22) International Filing Date:

7 March 2013 (07.03.2013)

(25) Filing Language:

(26) Publication Language:

English

(30) Priority Data:

664/DEL/2012 7 March 2012 (07.03.2012)

IN

- (71) Applicant: COUNCIL OF SCIENTIFIC & INDUSTRI-AL RESEARCH [IN/IN]; Anusandhan Bhawan, Rafi Marg, New Delhi 110001 (IN).
- (72) Inventors: AHUJA, Brij, Bhushan; National Chemical Laboratory, Dr. Homi Bhabha Road, Pune 411 008, Maharashtra (IN). REKULA, Reddy, Santosh; National Chemical Laboratory, Dr. Homi Bhabha Road, Pune 411 008, Maharashtra (IN). SUDALAI, Arumugam; National Chemical Laboratory, Dr. Homi Bhabha Road, Pune 411 008, Maharashtra (IN).
- Agent: DHAWAN, Ramesh, Chander; Lall Lahiri & Salhotra, Plot No. B- 28, Sector - 32, Institutional Area, Gurgaon - 122 001 (IN).
- (81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM, AO, AT, AU, AZ, BA, BB, BG, BH, BN, BR, BW, BY,

BZ, CA, CH, CL, CN, CO, CR, CU, CZ, DE, DK, DM, DO, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, GT, HN, HR, HU, ID, IL, IN, IS, JP, KE, KG, KM, KN, KP, KR, KZ, LA, LC, LK, LR, LS, LT, LU, LY, MA, MD, ME, MG, MK, MN, MW, MX, MY, MZ, NA, NG, NI, NO, NZ, OM, PA, PE, PG, PH, PL, PT, QA, RO, RS, RU, RW, SC, SD, SE, SG, SK, SL, SM, ST, SV, SY, TH, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, ZA, ZM, ZW

(84) Designated States (unless otherwise indicated, for every kind of regional protection available); ARIPO (BW. GH. GM, KE, LR, LS, MW, MZ, NA, RW, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, RU, TJ, TM), European (AL, AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HR, HU, IE, IS, IT, LT, LU, LV, MC, MK, MT, NL, NO, PL, PT, RO, RS, SE, SI, SK, SM, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

Declarations under Rule 4.17:

- as to applicant's entitlement to apply for and be granted a patent (Rule 4.17(ii))
- of inventorship (Rule 4.17(iv))

Published:

- with international search report (Art. 21(3))
- before the expiration of the time limit for amending the claims and to be republished in the event of receipt of amendments (Rule 48.2(h))



CUCN - MEDIATED ONE POT PRODUCTION OF CINNAMONITRILE DERIVATIVES

FIELD OF INVENTION

The present invention relates to a cheaper and practical protocol for the preparation of compounds of formula A, its isomers and their structural analogues in a one pot and single step via hydrocyanation reaction of compound of general formula I with good yields.

5

10

BACKGROUND OF INVENTION & DESCRIPTION OF PRIOR ART

Aryl nitriles can be prepared by the cyanation of aryl halides with an excess of copper(I) cyanide in a polar high-boiling solvent such as DMF, nitrobenzene, or pyridine at reflux temperature using Rosenmund-von Braun Reaction.

Alpha beta unsaturated nitriles are versatile reagents which have been used extensively in the synthesis of heterocycle compounds. Synthesis of cinnamonitrile by treating benzaldehyde with acetonitrile in presence of alkali is disclosed in Organic Syntheses, Coll. Vol. 7, p.108 (1990); Vol. 62, p.179 (1984).

An article titled "Efficient One-Pot Synthesis of 2-Amino-4H-chromenes Catalyzed by Ferric 15 Hydrogen Sulfate and Zr-Based Catalysts of FI" published in Synthesis and Reactivity in Inorganic, Metal-Organic, and Nano-Metal Chemistry, Volume 41, Issue 9, 2011, wherein, the preparation of αcyanocinnamonitrile is carried by the condensation of aldehyde with malononitrile to afford α cyanocinnamonitrile derivatives by Knoevenagel addition reaction.

Decarboxylation of E-3-phenyl-2-cyanopropenoic acid in dimethyl sulfoxide containing sodium bicarbonate, lithium chloride, and water in molar excess afforded, with high stereospecificity, Z-cinnamonitrile is disclosed in an article titled "Stereochemistry of the dealkoxycarbonylation of methyl α-cyanocinnamate and of the decarboxylation of the corresponding cyano acid: a facile stereoselective route to Z-cinnamonitrile" Tetrahedron Letters, Volume 24, Issue 36, 1983, Pages 3835–3838.

Article titled," HYDROCYANATION OF ALKENES AND ALKYNES" by T. V. (BABU) RAJANBABU reports that Hydrogen cyanide itself is relatively unreactive, but in the presence of a catalyst HCN adds to carbonyl compounds, alkenes, and alkynes, offering a direct and economical way to such organonitrile intermediates.

In a scientific article titled," The preparation of aryl nitriles" by DIANDRA M. RUDZINSKI, NICHOLAS E. LEADBEATER in *chimica oggi/Chemistry Today - vol. 29 n. 4 July/August 2011*, reports the process of CYANATION through Modern methodologies by using catalytic amounts of transition-metal complexes, together with less toxic cyanide sources making chemistry more efficient, applicable and safer.

Scheme 1. Historical perspective on the cyanation of aryl halides – (a) Rosenmund; (b) Pongrantz; (c) von Braun.

10

Scheme 4. Nickel-mediated cyanation and tandem halide-exchange / cyanation approach to the conversion of aryl halides to nitriles.

$$X$$
+ Ni(CN)₂ or NaCN + NiBr₂
 $X = CI$
Br

 $X = CI$
 $X = CI$

Scheme 6. Use of Cu2Fe(CN)6 as both catalyst and cyanide source for cyanation of aryl halides.

10

15

20

25

5

Article titled," Mechanistic Insights into the Hydrocyanation Reaction" by Laura Bini in page 121, reports the hydrocyanation of styrene in presence of CuCN giving 78% conversion and 88% selectivity with a ratio of 13:87 for linear and branched nitriles and a yield of 73-80%.

cinnamonitrile and their esters have wide range of industrial applications for example in cosmetic industry.

Although few inventions have been made in the synthesis of cinnamonitrile they require multiple steps with consumption of large quantities of hazardous chemicals with less efficiency and narrow substrate scope. Therefore, there is a need in the art to provide an alternate and effective synthesis to provide a library of cinnamonitrile. Further it would be desirable have a process of synthesis of cinnamonitriles by a convenient single step one pot process. Specifically, it would be desirable to provide a simple process for the conversion of dibromovinyl benzenes to their corresponding cinnamonitriles.

OBJECTS OF INVENTION

The main object of the present invention is to provide an effective one pot synthesis, single step for the preparation of cinnamonitrile derivatives via hydrocyanation reaction with good yields.

SUMMARY OF INVENTION:

In an embodiment of the present invention a one pot, single step process for the preparation of compound of formula A and its isomers, starting from compounds of formula I,

$$R^2$$
 R^3
 R^4
 R^5
 R^5

 R^2 R^3 R^5 R^5

Formula A

Formula I

Wherein.

15

R¹ is hydrogen;

R² is selected from H, OMe, OTs, OBn;

R³ is selected from H, OMe, OTs, OBn, NO₂;

R⁴ is selected from H, OMe, F;

R⁵ is selected from H, NO2, BR;

R⁵ is selected from H, NO2, CN;

R² and R³ can together be selected as -O-CH₂-O-;

comprising the steps of reacting compound of formula I with CuCN in DMF, under reflux in presence of N₂ atmosphere to obtain the desired compound of formula A in the range of 50-90% yield.

In another embodiment of the present invention, the said compound of formula I and CuCN are in the ratio of 1:2 to 1:3.

In yet another embodiment of the present invention, isomers of compound of formula A are trans and cis isomers in the ratio of 3:1 to 10:1.

In yet another embodiment of the present invention, the reaction is carried out at a temperature ranging from 140 to 160 °C.

In yet another embodiment of the present invention, the reaction is carried out for a time ranging from 10 to 15 hours.

DETAILED DESCRIPTION OF THE INVENTION:

- In accordance with the above, the instant invention provides one pot single step synthesis, of CuCN-mediated hydrocyanation reaction, for the preparation of cinnamonitrile derivatives. The CuCN-mediated hydrocyanation reaction according to the invention essentially makes use of the conditions prescribed for Rosenmund-von Braun Reaction.
- The process of the present invention is easier to adopt on industrial scale for preparation of library of cinnamonitrile derivatives as it involves a one pot hydrocyanation reaction. The process of the instant invention is cost effective when compared to the existing methods as it involves CuCN, a very cheaper reagent, easy to maintain and perform at higher scales, showed remarkably broad substrate scope and good functional group tolerance and do not cause much effluent generation. The procedure tolerates a series of functional groups, such as methoxyl, fluoro etc.

In an aspect of the invention, cinnamonitrile derivative of formula (A) is represented as enlisted herein:

$$R^2$$
 R^3
 R^5
 R^5

Formula A

20 Wherein,

R¹ is hydrogen;

 R^2 is selected from H, OMe, OTs, OBn; (Ts = Tosyl, Bn = Benzyn))

R³ is selected from H, OMe, OTs, Obn, NO₂;

R⁴ is selected from H, OMe, F;

25 R⁵ is selected from H, NO2, CN;

R² and R³ can together be selected as -O-CH₂-O-:

In an aspect of the invention, the compound of Formula I is

$$R^2$$
 R^3
 R^4
 R^5
 R^5

Formula I

Wherein,

R¹ is hydrogen;

R² is selected from H, OMe, OTs, OBn;

R³ is selected from H, OMe, OTs, OBn, NO₂;

R⁴ is selected from H, OMe, F;

R⁵ is selected from H, NO2, BR;

R² and R³ can together be selected as -O-CH₂-O-;

In a preferred embodiment, the invention discloses preparation of cinnamonitrile derivatives, which process comprises treating substituted 2,2-dibromovinyl benzene with CuCN in DMF at 150 °C for 10-15 hrs to obtain substituted cinnamonitrile derivative in a single step. The bromo vinyl benzene and CuCN are used in the ratio of 1:2 to 1:3 in the process described herein. The reaction is shown in scheme below:

20

5

10

Wherein, R is selected from F, H, Br, OMe, OTs, OBn, NO₂, -O-CH₂-O-.

Accordingly, in a preferred embodiment, a typical procedure is disclosed for the preparation of 3-(2-cyano-4,5-dimethoxyphenyl)acrylonitrile by refluxing a stirred solution of 1-bromo-2-(2,2-

dibromovinyl)-4,5-dimethoxybenzene or 1-bromo-2-ethynyl-4,5-dimethoxybenzene in DMF with the addition of CuCN under N_2 atmosphere for 12 h (monitored by TLC). The reaction mixture is cooled to room temperature followed by workup of the reaction mixture to obtain crude products which can be purified by column chromatography to get 3-(2-cyano-4,5-dimethoxyphenyl)acrylonitrile in 63 % yield.

The present invention discloses preparation of a library of compounds of cinnamonitrile derivatives by employing the process of the present invention. The reactants and the compounds obtained by the process of the invention is described herein below in tables 1.

Tab	le 1							
R ²	R ¹	Br 5 Br	CuCN, DN 150 °C, 12 58 % Single St	<u>→</u> 2 h	R ¹ R ² R ⁴ trans	` +	R ² R ³ R ⁴ cis	
S.no		React	ants		·.	Products		Yield ^a (%)
	R	R^2	R ³	R ⁴	R ⁵	R ⁵	(trans/cis)	
1	Н	Н	Н	Н	Н	Н	4/1	53
2	Н	Н	OMe	Н	Н	Н	3/1	52
3	Н	Н	NO ₂	Н	H.	Н	4/1	86
4	Н	Н	Н	Н	NO ₂	NO ₂	4/1	88
5	Н	H.	Н	Н	Br	CN	10/1	56
6	Н	OMe	H	Н	Br	CN	4/1	73
7	Н	OMe	OMe	Н	Br	CN	3/1	82
8	Н	OMe	Н	OMe	Br	CN	3/1	71
9	Н	OMe	OMe	OMe	Br	CN	4/1	73
10	Н	OBn	OMe	Н	Br	CN	4/1	57
11	Н	OBn	OBn	Н	Br	CN	4/1	71
12	Н	OTs	OMe	Н	Br	CN	4/1	52

13	Н	Н	Н	F	Br	CN	3/1	63
14	H	-O-C	H ₂ -O-	Н	Br	CN	3/1	71
^a Combined isolated yield after column chromatographic purification.								

EXAMPLES

5

10

20

The following examples, which include preferred embodiments, will serve to illustrate the practice of this invention, it being understood that the particulars shown are by way of example and for purpose of illustrative discussion of preferred embodiments of the invention

1. General Information

Solvents were purified and dried by standard procedures before use; petroleum ether of boiling range 60-80 °C was used. Melting points are uncorrected. Infrared spectra were recorded on Shimadzu FTIR-8400 spectrometer. ¹H NMR and ¹³C NMR were recorded on Bruker AV-200, AV-400 & AV-500 NMR spectrometers, respectively. Elemental analysis was carried on a Carlo Erba CHNS-O analyzer. Purification was done using column chromatography (230-400 mesh).

2. Experimental Section

15 A general experimental procedure for the preparation of substituted cinnamonitrile (2a-n)

$$R^{2}$$
 R^{3}
 R^{4}
 R^{5}
 R^{4}
 R^{5}
 R^{5}

Scheme 1: Synthesis of substituted cinnamonitrile (2a-n)

The dibromoolefines 1(a-n) (1 mmol) was taken in dry DMF (10 mL) and CuCN (3 mmol) was added to it and the entire solution refluxed under N₂ for 12 h (monitored by TLC). The reaction mixture was then cooled to room temperature, and diluted with water (30 mL) and EtOAc (25 mL). The organic layer was separated and the aqueous layer was extracted with EtOAc (3 x 20 mL). The combined organic extracts were washed with brine and dried over anhyd. Na₂SO₄ and concentrated under reduced

pressure to give crude products which was purified by column chromatography [silica gel (230-400 mesh) and petroleum ether: EtOAc (7:3) as an eluent] to give substituted cinnamonitrile (a-i) in 73-82% yield.

5 3. Experimental Data

Cinnamonitrile (2a)

10

15

20

Yield: 72%; IR (CHCl₃, cm⁻¹): v_{max} 965, 1030, 1107, 1244, 1301, 1601, 1624, 2217; ¹H NMR (200 MHz, CDCl₃): δ 5.44 (d, J = 12.2 Hz, 0.23H) **Z**- isomer , 5.87 (d, J = 16.6 Hz, 1H) **E**-isomer, 7.11 (d, J = 12.2 Hz, 0.42H) **Z**- isomer, 7.40-7.47 (m, 7H), 7.80 (dd, J = 2.4, 3.6 Hz, 0.5H), 7.87; ¹³C-NMR (50 MHz, CDCl₃): δ 94.9, 96.3,117.8, 127.2, 128.1, 128.7, 128.8128.9, 129.2, 130.7, 131.0, 133.4, 148.3, 150.2; Analysis: C₉H₇N requires C, 83.69; H, 5.46; N, 10.84; found: C, 83.49; H, 5.63; N, 10.24 %.

3-(4-methoxyphenyl)acrylonitrile (2b)

Yield: 78%; IR (CHCl₃, cm⁻¹): v_{max} 985, 940, 1041, 1134, 1296, 1454, 1512, 1590, 2219; ¹H NMR (200 MHz, CDCl₃): δ 3.84 (s, 3H), 3.85 (s, 3H), 5.28 (d, J = 12.2, 1H) **Z**-isomer, 5.70 (d, J = 16.5 Hz, 0.82H) **E**-isomer, 6.87-7.05 (m, 5H), 7.26 (d, J = 3.0, 1H), 7.38 (d, J = 8.84, 2H), 7.78 (d, J = 8.84, 2H),; ¹³C-NMR (50 MHz, CDCl₃): δ 55.1, 55.2, 91.6, 93.1, 114.0, 114.3, 126.1, 126.3, 128.8, 130.7, 147.7, 149.6, 161.4, 161.8; **Analysis**: C₁₀H₉NO requires C, 75.45; H, 5.70; N, 8.80; found: C, 75.65; H, 5.47; N, 8.71 %.

3-(4-(methylthio)phenyl)acrylonitrile (2c)

Yield: 74%; IR (CHCl₃, cm⁻¹): v_{max} 752, 992, 1090, 1215, 1279, 1297,1520, 2219; ¹H NMR (200 MHz, CDCl₃): δ 2.50 (s, 5H), 5.35 (d, J = 12.0 Hz, 0.48H) **Z**-isomer, 5.80 (d, J = 16.6 Hz, 1H) **E**-

isomer, 7.03 (d, J = 12.0 Hz, 0.48H) **Z**-isomer, 7.18-7.36 (m, 6H), 7.72 (d, J = 8.4 Hz, 1H); ¹³**C-NMR** (50 MHz, CDCl₃): δ 14.6, 93.3, 94.7, 117.3, 118.0, 124.6, 125.3, 125.5, 127.4, 129.1, 129.6, 129.7, 142.9, 143.1, 147.5, 149.4; **Analysis**: C₁₀H₉NS requires C, 68.53; H, 5.18; N, 7.99, S, 18.3 found: C, 68.69; H, 5.18; N, 7.56%.

5

10

20

3-(4-(trifluoromethyl)phenyl)acrylonitrile (2d)

$$F_3C$$
 Br
 F_3C
 F_3C

Yield: 73%; IR (CHCl₃, cm⁻¹): υ_{max} 816, 921, 1045, 1276, 1296, 2116; ¹H NMR (200 MHz, CDCl₃): δ 5.60 (d, J = 12.1 Hz, 0.82H) Z-isomer, 5.98 (d, J = 16.6 Hz, 1H) E-isomer, 7.18 (d, J = 12.1 Hz, 0.82H) Z-isomer, 7.43 (d, J = 16.6 Hz, 1H) E-isomer, 7.57 (d, J = 8.8 Hz 2H), 7.69 (t, J = 6.57 Hz, 3H), 7.91 (d, J = 8.8 Hz 2H); ¹³C-NMR (50 MHz, CDCl₃): δ 97.9, 99.2, 116.4, 117.1, 102.8, 125.6, 125.7, 125.8, 125.9, 126.0, 126.1, 127.5, 129.0, 136.6, 146.8, 148.5; Analysis: C₁₀H₆F₃N requires C, 60.92; H, 3.07; F, 28.91; N, 7.01 found: C, 60.71; H, 3.11; N, 6.96%.

15 3-(4-fluorophenyl)acrylonitrile (2e)

Yield: 76%; IR (CHCl₃, cm⁻¹): v_{max} 814, 912, 1011, 1064, 1246, 1512, 2219; ¹H NMR (200 MHz, CDCl₃): δ 5.44 (d, J = 12.2 Hz, 1H), Z-isomer, 5.80 (d, J = 16.1 Hz, 0.84H) E-isomer, 7.05-7.17 (m, 5), 7.36 (d, J = 16.1 Hz, 0.84H) E-isomer, 7.41-7.48 (m, 2H), 7.79-7.86 (m, 2H; ¹³C-NMR (50 MHz, CDCl₃): δ 97.5, 115.4, 117.0, 128.0, 130.8, 146.2, 162.1 Analysis: C₉H₆FN requires C, 73.46; H, 4.11; F, 12.91; N, 9.52; found: C, 73.62; H, 4.32; N, 9.42%.

3-(4-chlorophenyl)acrylonitrile (2f)

Yield: 81%; Colorless oil; IR (CHCl₃, cm⁻¹): v_{max} 772, 915, 1052, 1124, 1206, 1512, 2121; ¹H NMR (200 MHz, CDCl₃): δ 5.83 (d, 1H, J = 16.5 Hz), 7.3(d, J = 16.5 Hz, 1H), 7.38 (s, 4H; ¹³C-NMR (50

MHz, CDCl₃): δ 97.1, 117.5, 128.4, 129.3, 131.9, 137.2, 148.8; **Analysis**: C₉H₆ClN requires C, 66.07; H, 3.70; Cl, 21.6; N, 8.56; found: C, 66.21; H, 6.62; N, 8.32%.

3-(2-nitrophenyl)acrylonitrile (2g)

5

10

Yield: 88%; **IR** (CHCl₃, cm⁻¹): υ_{max} 767, 1249, 1604, 1575, 1673, 2118; ¹**H NMR** (200 MHz, CDCl₃): **Z**-isomer δ 5.72 (d, J = 11.7 Hz, 1H), 7.61-7.90 (m, 4H), 8.22 (d, J = 8.0 Hz, 1H); ¹³**C-NMR** (50 MHz, CDCl₃): δ 101.2, 115.7, 125.2, 129.5, 130.6, 130.9, 134.2, 146.3, 147.2; **E**-isomer; δ 5.85 (d, J = 16.4 Hz, 1H), 7.56-7.76 (m, 3H), 7.96 (d, J = 16.4 Hz, 1H), 8.13 (dd, J = 1.5,8.09 Hz,1H); ¹³**C-NMR** (50 MHz, CDCl₃): δ 101.7, 116.7, 125.3, 128.6, 129.7, 131.2, 133.9, 146.4, 147.5; **Analysis**: C₉H₆N₂O₂ requires C, 66.07; H, 3.47; N, 16.09; found: C, 66.03; H, 3.13; N, 16.89%.

3-(4-nitrophenyl)acrylonitrile (2h)

$$O_2N$$
 B_r
 O_2N
 O_2N
 O_2N

Yield: 86%; IR (CHCl₃, cm⁻¹): v_{max} 736, 853, 1249, 1604, 1546, 1665, 2116; ¹H NMR (200 MHz, CDCl₃): Z-isomer δ 5.75 (d, J = 11.6 Hz, 1H), 7.32 (d, J = 11.6 Hz, 1H), 7.56 (d, J = 8.1 Hz, 1H), 8.14(d, J = 8.1 Hz, 1H); ¹³C-NMR (50 MHz, CDCl₃): δ 99.2, 117.0, 122.2, 127.3, 141.3, 146.1, 147.6, 134.2, 146.3, 147.2; *E*-isomer; δ 6.05 (d, J = 16.6 Hz, 1H), 7.47 (d, J = 16.6 Hz, 1H), 7.63 (d, J = 8.8 Hz, 2H), 8.28 (d, J = 8.8 Hz, 2H); ¹³C-NMR (50 MHz, CDCl₃): δ 101.2, 116.7, 124.4, 128.1, 139.2, 147.6, 149.2; Analysis: C₉H₆N₂O₂ requires C, 66.07; H, 3.47; N, 16.09; found: C, 66.012; H, 3.32; N, 16.32%.

2-(2-cyanovinyl)-4,5-dimethoxybenzonitrile (2i)

Yield: 82%; IR (CHCl₃, cm⁻¹): v_{max} 886, 927, 960, 1037, 1290, 1488, 1503, 2123; ¹H NMR (200 MHz, CDCl₃): *E*-isomer; δ 3.95 (s, 3H), 3.98 (s, 3H), 5.98 (d, J = 16.5 Hz, 1H), 7.01 (s, 1H), 7.09 (s,

10

15

1H), 7.65 (d, J = 16.5 Hz, 1H); ¹³C-NMR (50 MHz, CDCl₃): δ 54.3, 93.7, 102.2, 106.7, 112.6, 115.1, 116.1, 128.2, 142.9, 149.2, 150.8; ¹H NMR (200 MHz, CDCl₃): **Z**-isomer; δ 3.96 (s, 3H), 4.02 (s, 3H), 5.60 (d, J = 12.1 Hz, 1H), 7.10 (s, 1H), 7.46 (d, J = 12.1 Hz, 1H), 7.99 (s, 1H); ¹³C-NMR (5 0 MHz, CDCl₃): δ 56.3, 96.9, 106.0, 109.6, 114.1, 116.8, 130.3, 143.6, 150.9, 152.6; **Analysis**: C₁₂H₁₀N₂O₂ requires C, 67.28; H, 4.71; N, 13.08; found: C, 67.79; H, 4.12; N, 13.46%.

2-(2-cyanovinyl)-4-methoxybenzonitrile (2j)

Yield: 73%; IR (CHCl₃): 547, 709, 767, 833, 856, 1023, 1247, 1597, 2211 cm⁻¹; ¹H NMR (200 MHz, CDCl₃): Z-isomer; δ 3.94 (s, 3H), 5.70 (d, J = 12.13 Hz, 1H), 7.01 (dd, J = 2.53, 8.72 Hz, 1H), 7.49 (d, J = 12.13 Hz, 1H), 7.63 (d, J = 8.72 Hz, 1H), 7.86 (d, J = 2.53 Hz, 1H); ¹³C NMR (CDCl₃): δ 55.80, 99.94, 104.95, 112.23, 116.10, 116.83, 117.88, 134.57, 137.77, 144.00, 162.91 ¹H NMR (200 MHz, CDCl₃): δ 3.91 (s, 3H), 6.07 (d, J = 16.54 Hz, 1H), 7.00 (dd, J = 2.53, 8.59 Hz, 1H), 7.09 (d, J = 2.53 Hz, 1H), 7.62 (d, J = 16.54 Hz, 1H), 7.64 (d, 8.59 Hz, 1H); ¹³C NMR (CDCl₃): δ 55.79, 101.60, 104.12, 111.95, 116.67, 116.86, 135.25, 137.77, 145.53, 162.94; Analysis: C₁₁H₈N₂O₁ requires C 71.73, H 4.38, N 15.21, found C 70.18, H 4.16, N 14.97%.

6-(2-cyanovinyl)-2,3,4-trimethoxybenzonitrile (2k)

Yield: 71%; IR (CHCl₃, cm⁻¹): v_{max} 791, 845, 964, 1052, 1239, 1412, 1472, 1533, 1664, 2117; ¹H NMR (200 MHz, CDCl₃): Z-isomer; δ 3.93 (s, 3H), 4.00 (s, 3H), 4.07, (s, 3H), 5.64 (d, J = 12.2, 1H), 7.44 (d, J = 12.2, 1H), 7.71 (s, 1H); ¹³C-NMR (50 MHz, CDCl₃): δ 56.4, 61.5, 61.8, 98.4, 101.1, 106.5, 114.1, 116.6, 132.0, 143.5, 143.7, 155.9, 157.3; ¹H NMR (200 MHz, CDCl₃): E-isomer; δ 3.91 (s, 3H), 3.96 (s, 3H), 4.06, (s, 3H), 6.03 (d, J = 16.5, 1H), 7.81 (s, 1H), 7.59(d, J = 16.5, 1H), ¹³C-NMR (50 MHz, CDCl₃): 56.3, 61.1, 61.7, 100.3, 104.6, 114.1, 116.9, 132.2, 143.6, 145.3, 155.8, 157.4Analysis: C₁₃H₁₂N₂O₃ requires C, 63.93; H, 4.95; N, 11.47; found: requires C, 63.71; H, 4.51;

25

2-(2-cyanovinyl)-4,6-dimethoxybenzonitrile (21)

Yield: 71%; **IR** (CHCl₃, cm⁻¹): υ_{max} 791, 845, 964, 1052, 1215, 1239, 1240, 1412, 1472, 1533, 1664, 2970, 3332, 3451; ¹**H NMR** (200 MHz, CDCl₃): δ 3.90 (s, 3H), 3.94 (s, 3H), 6.09 (d, J = 16.5, 1H), 6.52 (s, 1H), 6.64 (s, 1H), 7.61, (d, J = 16.5, 1H); ¹³C-NMR (50 MHz, CDCl₃): δ 55.9, 56.3, 94.6, 100.1, 101.9, 103.2, 114.4, 116.7, 138.7, 145.8, 163.6, 164.2; **Analysis**: C₁₂H₁₀N₂O₂ requires C, 67.28; H, 4.71; N, 13.08; found: requires C, 67.61; H, 4.42; N, 13.15.

4,5-bis(benzyloxy)-2-((E)-2-cyanovinyl)benzonitrile (2m)

Yield: 71%; IR (CHCl₃, cm⁻¹): v_{max} 752, 991, 1091, 1244, 1279, 1296, 1454, 1462, 1512, 1590,2219; ¹H NMR (200 MHz, CDCl₃): δ 5.21 (s, 2H), 5.29 (s, 2H), 5.54 (d, J = 12.2, 1H), 7.13 (s, 1H), 7.32-7.41 (m, 9H), 7.48, (d, J = 7.3, 2H), 8.02, (s, 1H); ¹³C-NMR (50 MHz, CDCl₃): δ 71.0, 71.2, 97.0, 106.1, 111.7, 116.9, 127.2, 127.6, 128.4, 128.5, 128.7, 128.8 130.4, 135.5, 143.6, 150.5 152.4, ; Analysis: C₂₄H₁₈N₂O₂ requires C, 68.67, ; H, 4.95 ; N, 7.65; found: requires C, 68.54 ; H, 4.85 ; N, 7.12..

20 6-(2-cyanovinyl)benzo[d][1,3]dioxole-5-carbonitrile (2n)

Yield: 71%; IR (CHCl₃, cm⁻¹): v_{max} 791, 841, 962, 1034, 1245, 1412, 2217; ¹H NMR (200 MHz, CDCl₃): δ 5.62 (d, J = 11.9, 1H), 6.17 (s, 2H), 7.10 (s, 1H), 7.45, (d, J = 11.9, 1H) 7.84, (s, 1H); ¹³C-NMR (50 MHz, CDCl₃): δ 98.08,103.1, 107.6, 11.8, 116.2, 116.5, 129.9, 132.4, 143.3, 149.7, 151.9; Analysis: C₁₁H₆N₂O₂ requires C, 66.67; H, 3.05; N, 14.14; found: requires C, 66.61; H, 3.49; N,

Advantages of Invention:

1. One pot process

5

- 2. Cheaper, safe and efficient
- 3. O-cyanocinnamonitrile and their esters have wide range of industrial applications for example in cosmetic industry.
- 4. Broad substrate scope and good functional group tolerance
- 5. Less amount of effluent generate

We claim:

5

10

20

25

1. A one pot, single step process for the preparation of compound of general formula A and its isomers, starting from compounds of general formula I,

$$R^2$$
 R^3
 R^4
 R^5
 R^5

R^2 R^3 R^4 R^5 R^5

Formula A

Formula 1

Wherein,

R¹ is hydrogen;

R² is selected from H, OMe, OTs, OBn;

R³ is selected from H, OMe, OTs, OBn, NO₂;

R⁴ is selected from H, OMe, F;

R⁵ is selected from H, NO2, BR;

R^{5'} is selected from H, NO2, CN;

R² and R³ can together be selected as -O-CH₂-O-;

comprising the steps of reacting compound of formula I with CuCN in DMF, under reflux in presence of N₂ atmosphere to obtain the desired compound of formula A in the range of 50-90% yield.

2. The process according to claim 1, wherein said compound of formula I and CuCN are in the ratio of 1:2 to 1:3.

3. The process according to claim 1, wherein said isomers of compound of formula A are trans and cis isomers in the ratio of 3:1 to 10:1.

4. The process according to claim 1, wherein the reaction is carried out at a temperature ranging from 140 to 160 °C.

- 5. The process according to claim 1, wherein the reaction is carried out for a time ranging from 10 to 15 hours.
- 6. The compound of formula A according to claim 1, as and when used in the preparation of cosmetic products.

15

20

INTERNATIONAL SEARCH REPORT

International application No PCT/IN2013/000137

A. CLASSII INV. ADD.	FICATION OF SUBJECT MATTER CO7D317/60 CO7C303/30 CO7C319	/20 C07C253/14		
A a a a redimente	International Detaut Classification (IDC) or to both national alassification	ation and IDC		
	o International Patent Classification (IPC) or to both national classifica SEARCHED	auon and IPC		
	coumentation searched (classification system followed by classification ${\tt C07C}$	on symbols)		
Documentat	tion searched other than minimum documentation to the extent that s	uch documents are included in the fields sea	arched	
Electronic d	ata base consulted during the international search (name of data bas	se and, where practicable, search terms use	ed)	
EPO-In	ternal, WPI Data, BEILSTEIN Data, C	HEM ABS Data		
C. DOCUME	ENTS CONSIDERED TO BE RELEVANT			
Category*	Citation of document, with indication, where appropriate, of the rele	evant passages	Relevant to claim No.	
X	MILOS PROCHAZKA ET AL.: "Prepara Unsaturated Nitriles", COLLECTION OF THE CZECHOSLOVAK CI SOCIETY, vol. 48, 1983, pages 1765-1773, XP008163604,		6	
A	Czech Republic page 1766, line 7 - page 1768, l tables I,II	ine 24; -/	1-5	
X Furth	ner documents are listed in the continuation of Box C.	See patent family annex.		
"A" docume to be of to be of the carlier of filing d to come of the carlier of th	ent which may throw doubts on priority claim(s) or which is o establish the publication date of another citation or other Il reason (as specified) ent referring to an oral disclosure, use, exhibition or other	"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art "&" document member of the same patent family		
	actual completion of the international search	Date of mailing of the international search report		
	5 July 2013	23/07/2013		
Name and n	nailing address of the ISA/ European Patent Office, P.B. 5818 Patentlaan 2 NL - 2280 HV Rijswijk Tel. (+31-70) 340-2040,	Authorized officer Zervas, Brigitte		
	Fax: (+31-70) 340-3016	Leivas, prigitte		

INTERNATIONAL SEARCH REPORT

International application No
PCT/IN2013/000137

		PC1/1N2013/00013/
C(Continua	tion). DOCUMENTS CONSIDERED TO BE RELEVANT	
Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Х	YASUMASA SAKAKIBARA ET AL.: "The Cyanation of Vinyl Halides with Alkali Cyanides Catalyzed by Nickel(0)-Phosphine Complexes Generated In Situ: Synthetic and Stereochemical Aspects", BULLETIN OF THE CHEMICAL SOCIETY OF JAPAN, vol. 68, 1995, pages 3137-3143, XP008163605, Japan	6
Α	the whole document	1-5
X	LIAN-HUA LI ET AL: "An Environmentally Benign Procedure for the Synthesis of Aryl and Arylvinyl Nitriles Assisted by Microwave in Ionic Liquid", SYNLETT, vol. 2006, no. 13, 1 August 2006 (2006-08-01), pages 2094-2098, XP55071161, ISSN: 0936-5214, DOI: 10.1055/s-2006-947364	6
А	table 3	1-5