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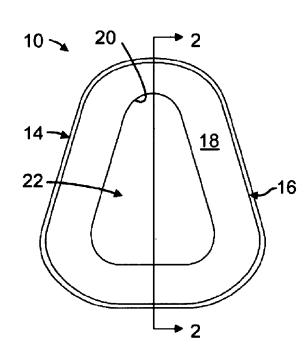


FIG. 1

(57) Abstract: A patient interface device and cushion for the device are respectively disclosed, for preferred CPAP and BiPAP breathing masks. The cushion has a composite structure with an open rounded polygonal profile defining a mask side layer and a slip-resistant fibrous patient side layer, with an intermediate barrier layer positioned between the first and second layers. The layers are integrally bonded together into a three-dimensional conformation defining a J-shaped cross section and an inboard patient side curl opening into an air chamber juxtaposed with one or more of the patient's airways. The body exhibits flexibility between about 4 and about 10 Taber Stiffness Units. Method and apparatus for making the cushion are further described.



INTERNATIONAL SEARCH REPORT

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A. CLASSIFICATION OF SUBJECT MATTER IPC(8) - A61M 16/06 (2015.01) CPC - A61M 16/0622 According to International Patent Classification (IPC) or to both national classification and IPC				
B. FIELDS SEARCHED				
Minimum documentation searched (classification system followed by classification symbols) IPC8: A61M 16/06 (2015.01) CPC: A61M 16/0622				
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Electronic data base consulted during the international search (name of data base and, where practicable, search terms used) Patbase, Google Scholar, Google Patent: fibrous, fiber, fibre, fabric, cloth, woven, knit, fleece, nonslip, slip, resist, layer, laminate, laminar, ply, interface, lined, lining, liner, mask, cushion, pillow, cpap, sleep, apnea, impermeable, breathing, taber, respiratory, nasal				
C. DOCUMENTS CONSIDERED TO BE RELEVANT				
Category*	Citation of document, with indication, where ap	propriate, of the relev	ant passages	Relevant to claim No.
Α .	US 2012/0080035 A1 (GUNEY et al) 05 April 2012 (05. [0302], [0305]-[0314], fig 62, 67-73	04.2012) see especia	lly para [0300]-	1-43
Α .	WO 2013/084109 A1 (CHODOWSKI et al) 13 June 2013 (13.06.2013) see especially para [0042], [0046], fig 3, 4			1-43
Α .	US 2009/0293880 A1 (RUTAN) 03 December 2009 (03.12.2009) see especially para [0025], fig 1			1-43
Α	US 2011/0088698 A1 (BARNETT et al) 21 April 2011 (21.04.2011) see whole document			1-43
Α	US 2009/0139525 A1 (SCHIRM) 04 June 2009 (04.06.2009) see whole document			1-43
Α	US 2,931,356 A (SCHWARZ) 05 April 1960 (05.04.1960) see whole document			1-43
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