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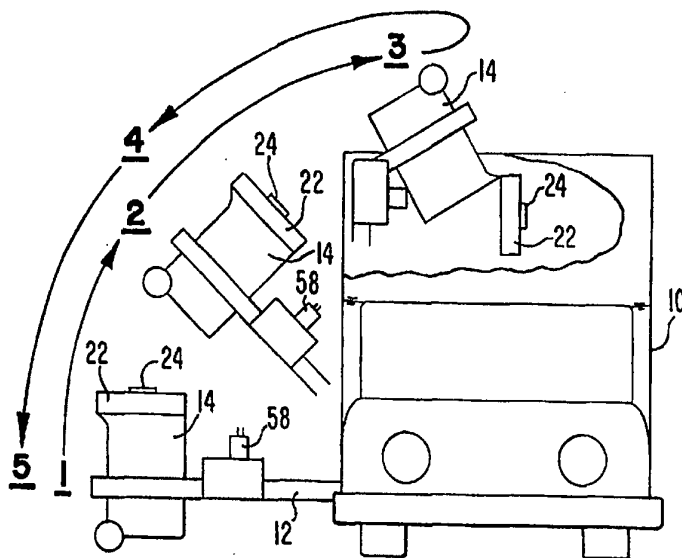
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<p>(21) International Application Number: PCT/US95/04825</p> <p>(22) International Filing Date: 25 April 1995 (25.04.95)</p> <p>(30) Priority Data: 08/232,478 25 April 1994 (25.04.94) US 08/312,199 26 September 1994 (26.09.94) US</p> <p>(71) Applicant: INDALA CORPORATION [US/US]; 3041 Orchard Parkway, San Jose, CA 95131 (US).</p> <p>(72) Inventors: GEISZLER, Theodore, D.; 1519 Ravine Road, Los Gatos, CA 95030 (US). EBERHARDT, Noel, H.; 21407 Krzich Place, Cupertino, CA 95014 (US). WALKER, Russel, E.; 1203 Lynbrook Way, San Jose, CA 95219 (US). RADDING, Herbert, P.; 14050 Caster Avenue, Saratoga, CA 95070 (US).</p> <p>(74) Agents: KUNITZ, Norman, N. et al.; Spencer, Frank & Schneider, Suite 300 East, 1100 New York Avenue, Washington, DC 20005-3955 (US).</p>	<p>(81) Designated States: AU, CA, JP, European patent (AT, BE, CH, DE, DK, ES, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE).</p> <p>Published <i>With international search report.</i></p>	

(54) Title: READER SYSTEM FOR WASTE BIN PICKUP VEHICLES

(57) Abstract

A reader (32) for radio frequency identification tags (24) having at least one magnetic field transmitting and receiving coil (26) which is oriented in a given plane and which is responsive to a received magnetic exciter field of a first frequency to produce and radiate an identifying magnetic field comprised of a carrier at a second different frequency modulated by an identifying code. The reader comprises a first circuit (37) for producing a radio frequency signal of the first frequency; a first magnetic field coupling arrangement (34, 36, 38) connected to the output of said first circuit (37) for producing a corresponding exciter field at the first frequency to be magnetically coupled to the receiving coil (26) of the tag (24), with the first magnetic field coupling arrangement including a solenoidal exciter coil (34) having at least one wound exciter winding and a longitudinal axis disposed substantially perpendicular to the plane of the tag coil (26); a second mag-

netic field coupling arrangement (42, 44) for receiving a magnetic field of the second frequency produced by the tag (24) and providing a corresponding electrical signal, with the second magnetic field coupling arrangement including at least one receiver coil (42, 44) disposed adjacent one end of the solenoidal coil (34); and circuitry (46) connected to the receiver coil (42, 44) for decoding the received electrical signal. Preferably the tag (24) is disposed on the lid (22) of a trash or waste bin (14) with the tag coil (26) being substantially horizontal, and the axis of the exciter coil (34), which is disposed substantially vertically. According to the preferred embodiment, the reader (32) is disposed on the end of a robot arm (12) mounted on a trash truck (10) and a switch (58) is additionally provided on the arm to enable counting of the number of bins (14) which has been lifted by the robot arm (12).



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**READER SYSTEM FOR WASTE
BIN PICKUP VEHICLES**

BACKGROUND OF THE INVENTION

The present invention relates to improved reader for a
5 radio frequency identification (RFID) tag. More particular-
ly, the present invention relates to an improved reader or
reading arrangement mounted on the end of a robot arm, which
is disposed on a waste or trash vehicle, for picking up
containers or bins of trash waste or the like which are
10 provided with an RFID tag.

It has become increasingly usual in both commercial and
residential waste or trash collection for the collector to
provide customers with specially designed waste or trash bins
which, for collection of the waste or trash, are engaged by a
15 robot arm mounted on a trash or waste vehicle and are lifted
vertically to empty the bins into the vehicle or trash truck.
The empty bins are then lowered to the ground and returned to
the customer. In order for the bins to be engaged and emp-
tied in this manner, it is necessary for the customer to
20 place the bin at a particular location, and preferably with a
particular orientation. In the case of residential custom-
ers, this generally entails placing the bin adjacent to the
curb on the collection day. In this way, the waste or trash
truck can move along the curb and sequentially pickup and
25 empty the bins disposed there for collection.

Since the cost of waste or trash collection is often
times dependent on the number of containers which are picked
up in a given period of time and since, when private trash
collection companies are involved, it is possible to have
30 competing trash collection companies which collect trash on
the same day, it is necessary to provide some identification
on the individual trash bins or containers which identify the
person to which the particular bin or container belongs.

Although such identification can be visual, it is preferable to provide some kind of identification which can be read automatically so that the time for such identification can be reduced, and thus the efficiency of the trash collection process improved.

One such type of identification which has been provided is an RFID tag attached to the container which identifies the container and thus the customer. Generally this tag is attached to the lid of the container or bin and is readable by a reader mounted on the truck. In one such known reader for this purpose, e.g. an inductive loop antenna disposed above the container or bin, the range of the reader is very limited so that difficulty in reading the tag results if the bin or container is not properly oriented adjacent to the curb. For example, if the tag is disposed toward the front of the bin or container, but the container is disposed adjacent to the curb so that it is rotated by 180°, whereby the front of the container faces away from the curb, the reading of the tag may not take place since the distance between the tag and the loop may be greater than the read range. This requires that the truck or vehicle operator or driver stop the vehicle and orient the bin or container prior to pickup by the robot arm. Obviously, this results in an increased cost for the collection operation.

Therefore the primary object of the present invention to provide a reader for an RFID tag which can read the tag at larger distances and at various orientations so as to permit the reading of the tag even when the bin is not in the preferred orientation so that the driver may remain in the vehicle.

SUMMARY OF THE INVENTION

The object is generally achieved according to the invention by a reader for a radio frequency identification tags which has at least one magnetic field transmitting and receiving coil oriented in a given plane and which is responsive to a received magnetic exciter field of a first frequency to produce and radiate an identifying magnetic field comprised of a carrier at a second different frequency modulated by an identifying code, with the reader comprising:

5 first means for producing a radio frequency signal of the first frequency; a first magnetic field coupling arrangement connected to the output of the first means for producing a corresponding exciter field at the first frequency to be magnetically coupled to the receiving coil of the tag, with

10 the first magnetic field coupling arrangement including a solenoidal exciter coil having at least one wound exciter winding and a longitudinal axis disposed substantially perpendicular to the plane of the tag coil; a second magnetic field coupling arrangement for receiving a magnetic field of

15 the second frequency produced by the tag and providing a corresponding electrical signal, with the second magnetic field coupling arrangement including at least one receive coil disposed adjacent one end of the solenoidal coil; and, circuitry connected to the at least one receive coil for

20 decoding the received electrical signal.

25

According to the disclosed embodiment of the invention, at least the exciter and read coils of the reader are mounted on the end of a robot arm which is moveable in at least the vertical direction, the robot arm is mounted on a trash or

30 waste collection type vehicle for at least vertical direction of movement, the axis of the solenoidal exciter coil is substantially vertical, and the robot arm is designed and used for picking up a trash bin or container having a radio

frequency identification tag affixed to its lid with the tag coil being substantially horizontal.

According to one embodiment of the invention, the receiver coil is wound around the axis of the solenoidal exciter coil.

However, according to the preferred embodiment of the invention, the receiver coil is disposed along the longitudinal axis of the solenoidal exciter coil and is oriented substantially perpendicular to the solenoidal exciter coil. Still more preferably, a further receiver coil is disposed along the axis of the solenoidal exciter coil at an opposite end of the solenoidal exciter coil from the first receiver coil and is arranged substantially perpendicular to the solenoidal exciter coil, both receiver coils are flat coils, and the two receiver coils are connected in parallel and in phase opposition.

According to a further feature of the invention, a switch is mounted on the end of the robot arm and is responsive to the position of the arm to be open when the arm is in a lowered position and to be closed when the arm is in a raised position to empty a bin into the truck, and means are disposed on the truck for counting and storing the number of closures of the switch.

BRIEF DESCRIPTION OF THE DRAWINGS

Figure 1 is a schematic side view showing a waste truck with a robot arm with a reader for engaging and lifting a waste bin provided with an RFID tag.

Figure 2 is a schematic front view of a trash truck indicating the lifting and dumping of a trash or waste bin as shown in Figure 1.

Figure 3 is a schematic block circuit diagram of an RFID tag and a reader according to an embodiment of the invention.

Figures 4a and 4b are schematic top and side views showing the orientation of the reader exciter and reader coils relative to the RFID tag on the lid of the waste bin.

Figures 5a and 5b are schematic side and end views, respectively, of the exciter coil and reader receiver coils according to the preferred embodiment of the invention.

Figures 6a, 6b and 6c are schematic top, side and rear views, respectively, showing the geometrical arrangement of the exciter coil and the receiver coils relative to the tag coil according to the preferred embodiment of the invention shown in Figures 5a and 5b.

Figure 7 is a schematic side view showing the exciter coil and the exciter field lines relative to the tag coil orientation to the invention.

Figure 8 is a schematic side view showing the relative orientations of the exciter coil and the receiver coils, as shown in Figure 5a and 5b, relative to the excitation field and receive field from the tag for maximum rejection by the reader receiver coil(s) of the excitation field and noise, and for maximum coupling with the tag receive field transmitted by the tag.

DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENT

Referring now to Figures 1 and 2, there shown a waste or trash truck 10 provided with a robot arm 12 which, in a known manner, is mounted on the side of the truck 10 for lateral movement toward and away from a waste or trash bin 14 and for vertical movement so as to be able to lift the bin 14 and empty same into the open top of the truck 10. The relative directions of movement of the robot arm 12 are indicated by the double ended arrows 16 and 18 in Figure 1. The front end of the robot arm 12 is provided with a pair of gripper arms 20 which, in a known manner, are controllable from on board

the vehicle by the operator, and which can at least partially surround the bin 14 to grip same to permit lifting of the bin 14 as shown in Figure 2.

The waste or trash bin 14 is provided with a lid 22 which, in a known manner, is hinged along one side so that it can swing open for the insertion of waste or trash and/or when the bin 14 is inverted for dumping as shown in Figure 2. In order to identify the container 14, an RFID tag 24 is mounted in or on the lid 22 at a desired location, e.g. in the center as shown or possibly toward the front. The tag 24 is of the type which is responsive to an excitation magnetic field or signal of a first frequency to generate a magnetic field or signal of a second frequency which is modulated with a coded signal identifying the bin 14. Such RFID tags are well known in the art. While any tag which operates in this manner may be utilized, preferably the RFID tag is of the type disclosed in commonly assigned U.S. Patent No. 5,099,227 (but utilizing only magnetic coupling) with a single coil used both for excitation and for information transmission. A specific physical embodiment of a preferred tag which can be utilized is disclosed in commonly assigned co-pending U.S. Patent Application No. 07/823,784, filed January 22, 1992, now U.S. Patent No. 5,382,784, issued on January 17, 1995. In general, such a tag includes as schematically shown in Figure 4a, a relatively flat or thin coil 26 connected to an integrated circuit (IC) 28 disposed within the confines of the coil 26. Thus, the coil 26 of RFID tag 24 is disposed substantially in a horizontal plane within the lid 22 of the bin 14.

In order to read the tag 24, an RFID reader, for example of the type generally shown in the above mentioned commonly assigned U.S. Patent, is mounted on the truck 10. To couple the exciter magnetic field of the first frequency to the tag

24 and to receive the modulated magnetic field of the second frequency transmitted from the tag 24, according to the present invention the magnetic exciting and receiving coils or antennas for the reader are mounted at the end of the arm 12 in an antenna or coil housing 30 as shown in Figure 1 and in Figures 4a and 4b. Accordingly, with the arrangement according to the present invention, and as shown in Figure 2, the bin 14 can be read at any position during its up and down path, i.e. during its upward path and positions 1 and 2 or during its downward path in positions 4 and 5 after being emptied or dumped in position 3.

Turning now to Figure 3, there is shown a basic block circuit for the preferred embodiment of the reader and tag used for the present invention. As indicated above, the tag 24 preferably is the type which utilizes a single coil or antenna 26 both for receiving and for transmitting, with this single coil being coupled to the tag integrated circuit (IC) 28. To excite the tag 24, the tag reader 32 includes an exciter coil 34 which, as shown, preferably includes a primary winding 36 connected to an oscillator and drive circuit 37 and a secondary winding 38 which in turn is connected to a capacitor 40 to form a resonant circuit at the exciter frequency. To receive or couple in the magnetic field at the second frequency transmitted by the coil 26 of the tag 24, the reader 32 is provided with at least one receive coil 42, and preferably, as will be discussed in more detail below, a pair of parallel connected receive coils 42 and 44. In any case, receive coil 42 or coils 42, 44 are connected to a demodulator-decoder 46 which demodulates the received signal and decodes same to identify the bin 14 associated with the received code. The demodulated and decoded signal provide at the output of the unit 46 is then fed to a host computer 48 for storage and further data processing.

According to the invention, in order to provide an extended range for reading of the tag 24, the exciter coil 34, i.e. both the primary winding 36 and the secondary winding 38 are provided as shown in Figures 4a and 4b as

5 helically wound solenoidal or solenoid type coils, with the axis of the solenoid type exciter coil 34 being substantially perpendicular to the plane of the tag coil 26. In the illustrated embodiment of the invention with the tag coil 26 being oriented in a substantially horizontal plane, the exciter

10 coil 34 is mounted on the front end of the robot arm 12 so that the axis of the coil 34 is substantially vertical as shown. Preferably, as further shown in Figures 4a and 4b, the solenoidal exciter coil 34 is preferably provided with a rectangular shape in cross section, with the elongated side

15 facing forward, i.e. toward the location of the tag 24. With this orientation, the magnetic excitation field lines 50 which clearly pass, as indicated, through the coil 26 of the tag 24. As shown in Figure 4b, the reader receive coil 42 may be wound around the longitudinal axis of the solenoidal

20 coil 34, and may be disposed adjacent one end of same.

Turning now to Figures 5a, 5b and 6a-6c, there is shown a preferred embodiment of the arrangement for the solenoidal exciter coil 34 and the receiver coil 42, and preferably receiving coils 42 and 44. According to these figures, the

25 solenoidal exciter coils 36 and 38 are helically wound on a generally rectangular coil form 52 which is vertically mounted on the robot arm 12, i.e. the opening in the form is oriented vertically. The secondary winding 38, as indicated, has a substantially greater number of turns than the primary

30 winding 36, which is interleaved with the secondary winding at one end thereof. It should be noted, however, that the primary winding 36 can equally be well be at the other end of the secondary winding 38 or disposed in the center thereof.

Disposed within the opening in the coil form 52 adjacent each end of the secondary winding 38, is a respective receiver coil 42 or 44. The receiver coils 42 and 44 are preferably wound flat, i.e. with the windings not being bundled or overlapped, and with the respective receiver coils 42 and 44 being disposed along the axis of the solenoidal exciter coil 34 (36, 38) and perpendicular, i.e. at a 90° angle, to the solenoidal exciter coil 34 or coil form 52. As can be seen in Figure 6a-6c, the receiver coils 42 and 44 are orientated such that their larger surfaces face the tag 24, with both of the receiver coils 42 and 44 having substantially the same orientation. As further shown in Figure 5a (and in Figure 3) the two receiver coils 42 and 44 are connected electrically in parallel and are wound or connected so that they are 180° out of phase. This coil configuration with the indicated connection effectively cancels out substantially all exciter interference and many other unwanted signals, while still favoring the orientation of the tag coil 26 when in a fringe of the reader area. However, as the tag comes closer to the reader coils, the orientation ceases to be a problem.

Turning now to Figures 7 and 8, the field lines for the various magnetic fields involved between the tag 26 and the coils 34, 42 and 44 of the reader are shown. Figure 7 shows the excitation field lines 50 from the solenoidal excitation coil 34 relative to the orientation of the tag 26. In addition to the donut shaped excitation field lines 52 shown in Figure 7, which tend to excite the tag 26 with the given orientation, as shown in Figure 8, the excitation field includes a further portion 50' extending from each end of the solenoidal coil 34 (only the excitation field lines 50' at one end of the solenoidal coil 34 being shown). The respective receiver coils 42 and 44 are disposed within the opening in the field lines 50 and within the major field lines 50' so

that very little of this excitation field is coupled into the receiver coils 42 and 44. As indicated above, the coils 42 and 44 are wound and connected so that they are 180° out of phase (as indicated by the arrows adjacent the respective coils which denote the direction of winding of the coils). Thus, this tends to couple out other interfering signals. However, as will be appreciated, the field lines 56 transmitted by the tag 26 are received by the coils 42 and 44 to provide an increased range.

As an example of an exciter and receiver coil arrangement built according to the preferred embodiment of the invention shown in Figures 5a and 5b, the solenoidal exciter coil 34 is a solenoid type coil wound vertically on a form 52 having a height and width of 17" each and a depth of 3.5".

The solenoidal coil 34 was wound with number 14 insulated wire with approximately one quarter inch spacing between the windings of a secondary winding 38 having 32 turns and between the windings of a primary winding 36 having 8 turns interleaved between turns of the secondary winding 38. Each of the receiver coils 42 and 44 is a flat wound coil with dimensions of three inches by fifteen inches on its broad surface and a thickness of one half inch. The coils 42 and 44 were mounted so that they were spaced approximately one and one half inches from the ends respective of the solenoidal exciter coil 34. With such a coil construction and an applied voltage of 24 volts DC at 750 ma., the tag could be turned on and data transmitted at a distance of thirty-eight inches, with an optimum orientation read being approximately 25-31 inches depending on the particular tag configuration.

Finally, a further problem with waste collection utilizing bins 14, is the problem of truck operators lifting and dumping extra waste bins 14 which are not provided with RFID identifying tags 24, and thus for which the truck owner will

receive no payment, since there will be no record of such bins being lifted and dumped. To avoid this problem, according to a further feature of the invention, a simple switch 58, for example, a mercury switch, is mounted on the robot arm 12, preferably in a hidden position so as to be substantially tamper proof, for example, within the antenna housing 30, so that the contacts are normally open when the arm 12 is in the lowered position (positions 1 and 5 in Figure 2), and close when the arm 12 is raised so as to dump a bin or container 14 (position 3 in Figure 2). Closing of the contacts of the switch 58 is detected by the on-board computer 48, which likewise receives the decoded signal from the demodulator and decoder 46. Thus, for each bin or container 14 which is dumped or emptied into the truck 10, the on-board computer 48 should receive signals from both the switch 58 and the demodulator and decoder 46. The computer 48 can thus count the number of dumps and determine whether there have been more dumps than recorded bin numbers to indicate a discrepancy. Preferably this latter feature is utilized together with the solenoidal exciter coil and receiver coil arrangement (34, 42, 44) for the reader according to the above described invention. However, it is to be understood that the switch arrangement 58 may be utilized with any type of RFID reader, i.e. its usefulness is not limited to the preferred embodiment of the reader coil arrangement discussed above.

The invention now being fully described, it will be apparent to one of ordinary skill in the art that any changes and modifications can be made thereto without departing from the spirit or scope of the invention as set forth herein.

WHAT IS CLAIMED:

1. A reader (32) for reading radio frequency identification tags (24) having at least one magnetic field transmitting and receiving coil (26) which is oriented in a given plane and which is responsive to a received magnetic exciter field of a first frequency to produce and radiate an identifying magnetic field comprised of a carrier at a second different frequency modulated by an identifying code; said reader comprising:

first means (37) for producing a radio frequency signal of the first frequency;

a first magnetic field coupling arrangement (34,36,38) connected to the output of said first means (37) for producing a corresponding exciter field at said first frequency to be magnetically coupled to the receiving coil (26) of the tag (24), said first magnetic field coupling arrangement (34,36,38) including a solenoidal exciter coil (34) having at least one wound exciter winding, and a longitudinal axis disposed substantially perpendicular to the plane of the tag coil (26);

a second magnetic field coupling arrangement (42,44) for receiving a field of said second frequency produced by the tag (24) and providing a corresponding electrical signal, said second magnetic field coupling arrangement including at least one receiver coil (42,44) disposed adjacent one end of said solenoidal coil (34); and,

circuitry connected to said at least one receiver coil (42,44) for decoding the received electrical signal.

2. A reader (32) as defined in claim 1, wherein said reader is mounted on the end of a robot arm (12) which is moveable in at least the vertical direction.

3. A reader (32) as defined in claim 2 wherein said robot arm (12) is mounted on a vehicle (10) for said movement in at least the vertical direction, and said axis of said solenoidal coil (34) is substantially vertical.

4. A reader (32) as defined in claim 3 wherein: said vehicle (10) is a trash truck; and said robot arm (12) is designed and used for picking up a trash bin (14) having a radio frequency identification tag (24) affixed to its lid (22).

5. A reader (32) as defined in one of claims 1 to 4 wherein said at least one receiver coil (42,44) is wound concentric with said axis of said solenoidal coil (34).

6. A reader (32) as defined in one of claims 1 to 4 wherein said at least one receiver coil (42,44) is disposed along said longitudinal axis of said solenoidal exciter coil (34) and is oriented substantially perpendicular to said solenoidal exciter coil (34).

7. A reader (32) as defined in one of claims 1 to 6 including a further said receiver coil (42,44) disposed along said axis of said solenoidal exciter coil (34) adjacent an opposite end of said solenoidal exciter coil (34) and arranged substantially perpendicular to said solenoidal exciter coil (34).

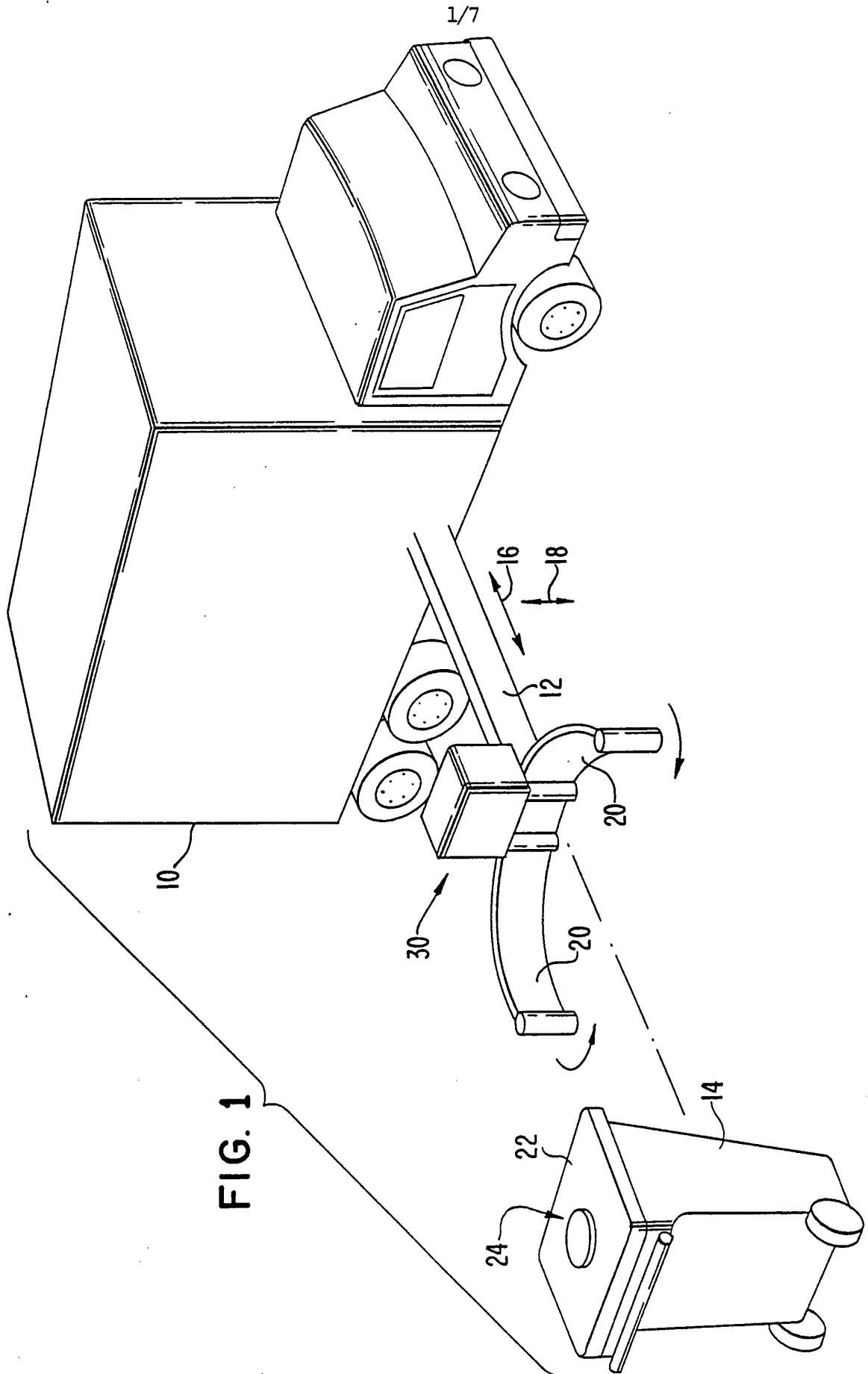
8. A reader (32) as defined in claim 7 wherein said receiver coils (42,44) are flat coils.

9. A reader (32) as defined in claim 1 or claim 7 wherein said receiver coils (42,44) are connected in parallel and in phase opposition.

10. A reader (32) as defined in claim 1 or claim 9 wherein said solenoidal exciter coil (34) includes a primary winding (36) connected to said first means (37) and a secondary winding (38) connected in parallel with a capacitor (40) and forming a circuit resonant at said first frequency.

11. A reader (32) as defined in anyone of claims 3 to 10 further comprising: a switch (58) mounted on said end of said robot arm (12) and responsive to the position of said arm (12) to have open contacts when said arm (12) is in a lowered position and to have closed contacts when said arm (12) is in a raised position to empty a bin into said truck (10); and means (48) for counting and storing the number of closures of said switch (58).

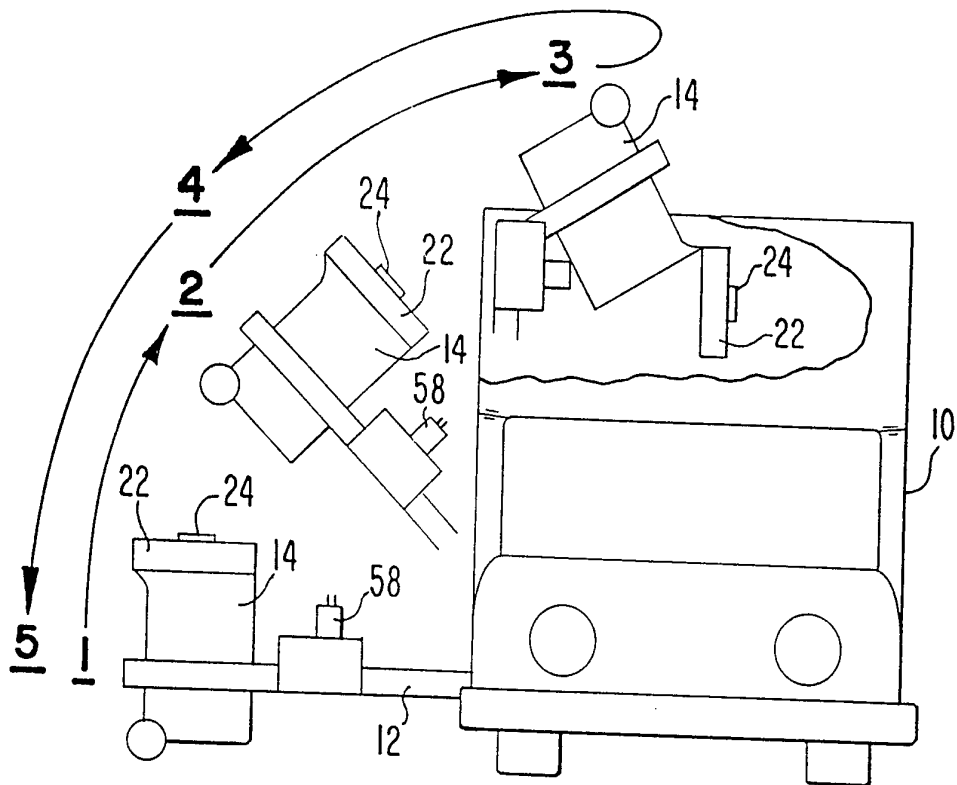
12. A reader (32) as defined in claim 11 wherein said switch (58) is a mercury switch.



SUBSTITUTE SHEET (RULE 26)

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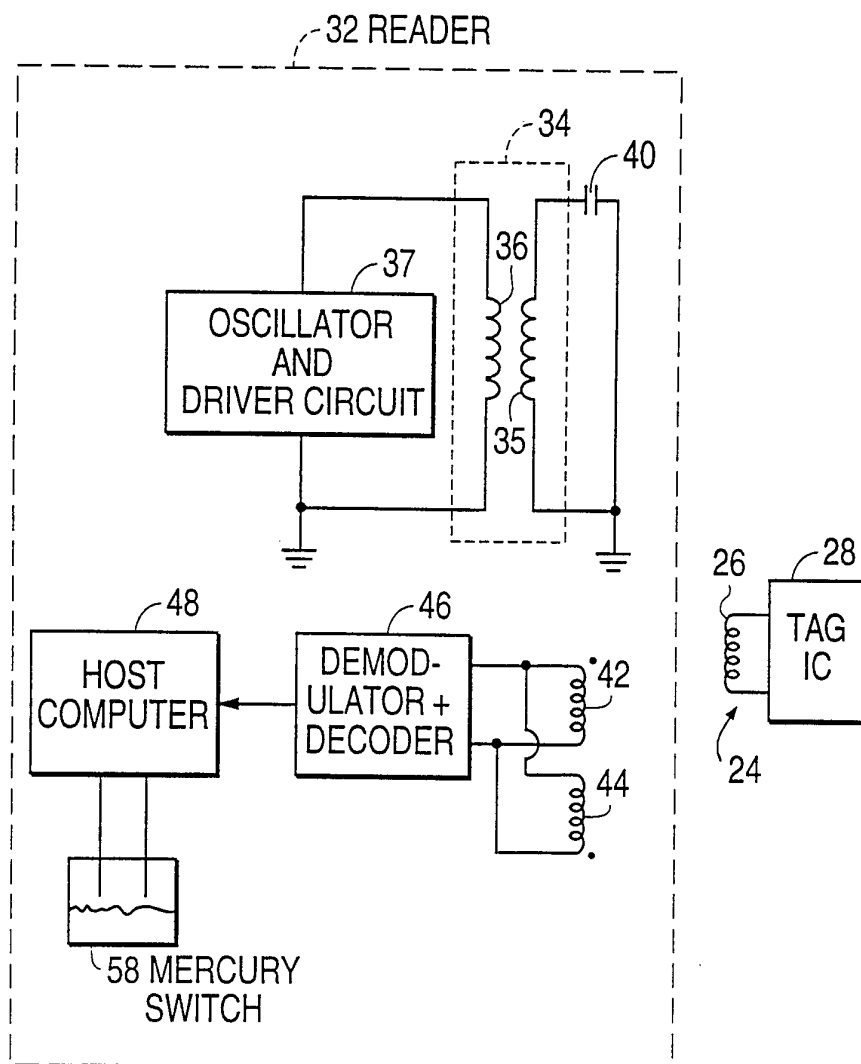
FIG. 2



SUBSTITUTE SHEET (RULE 26)

3/7

FIG. 3



4/7

FIG. 4a

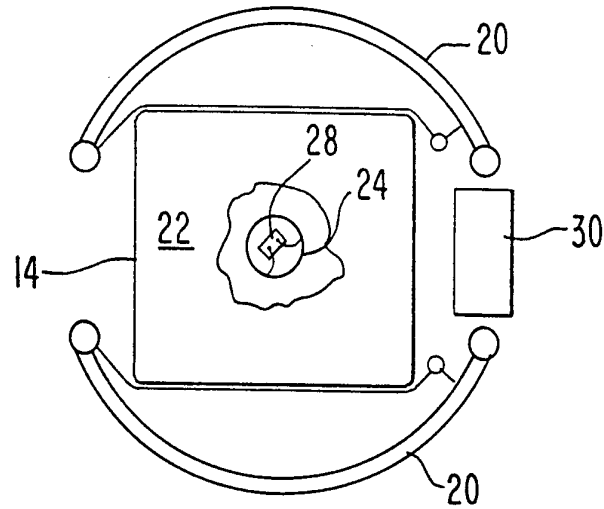


FIG. 4b

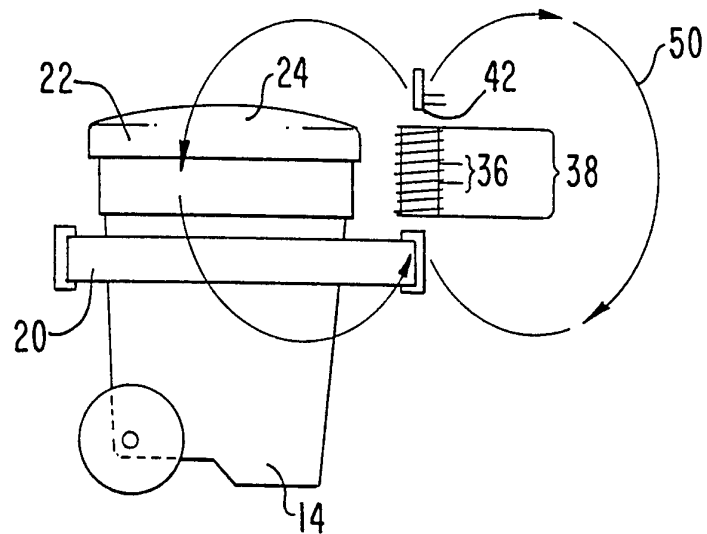


FIG. 5a

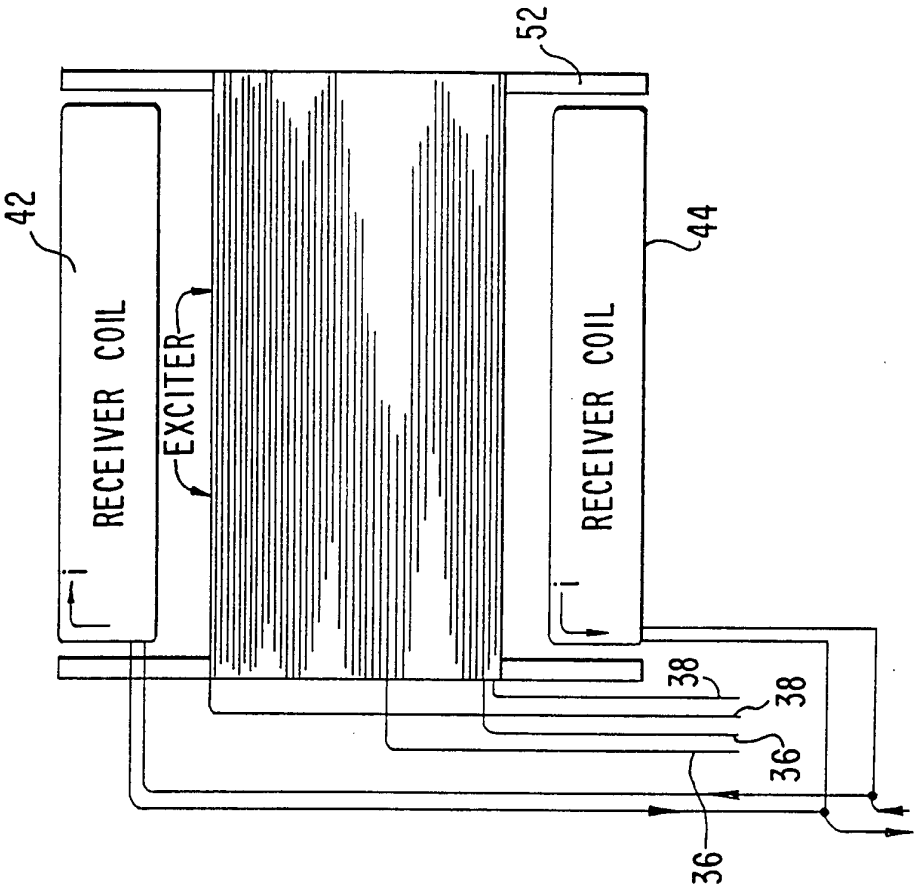
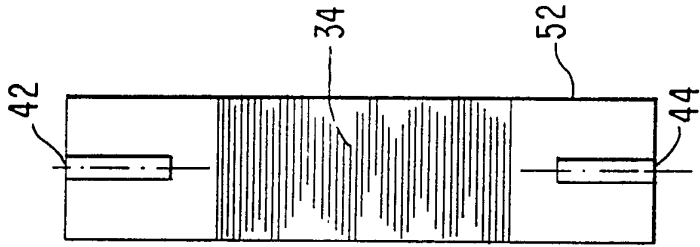


FIG. 5b



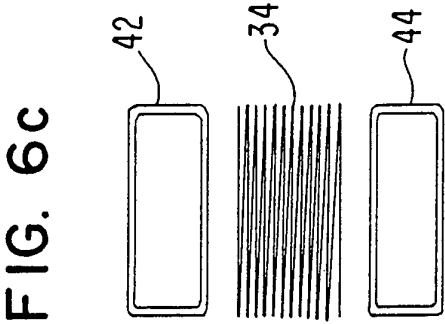
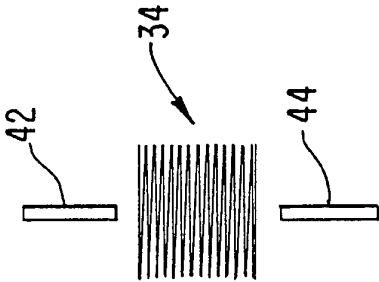
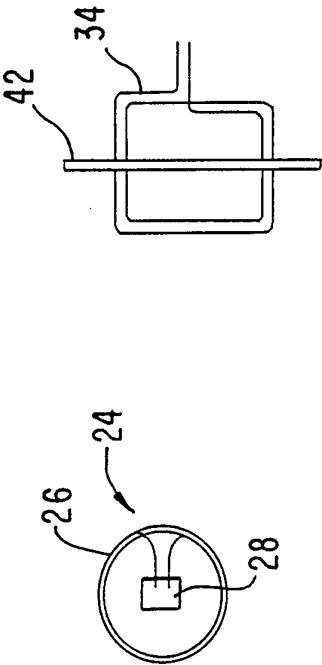


FIG. 8

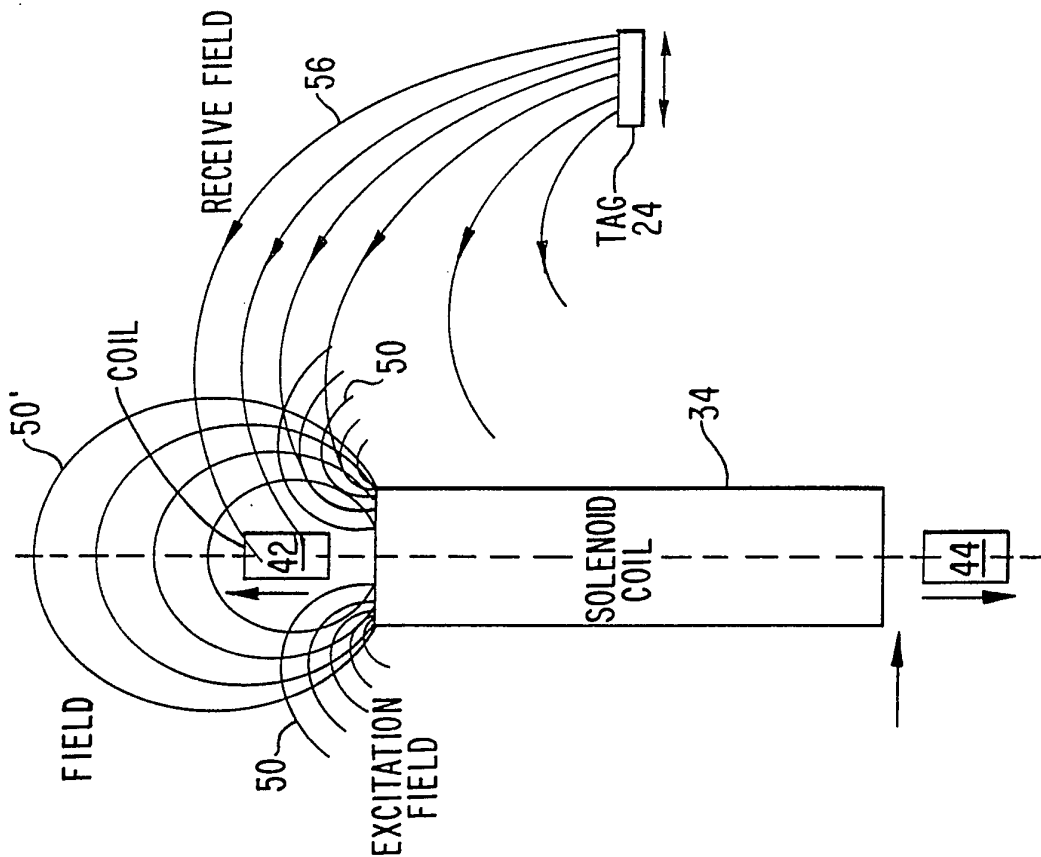
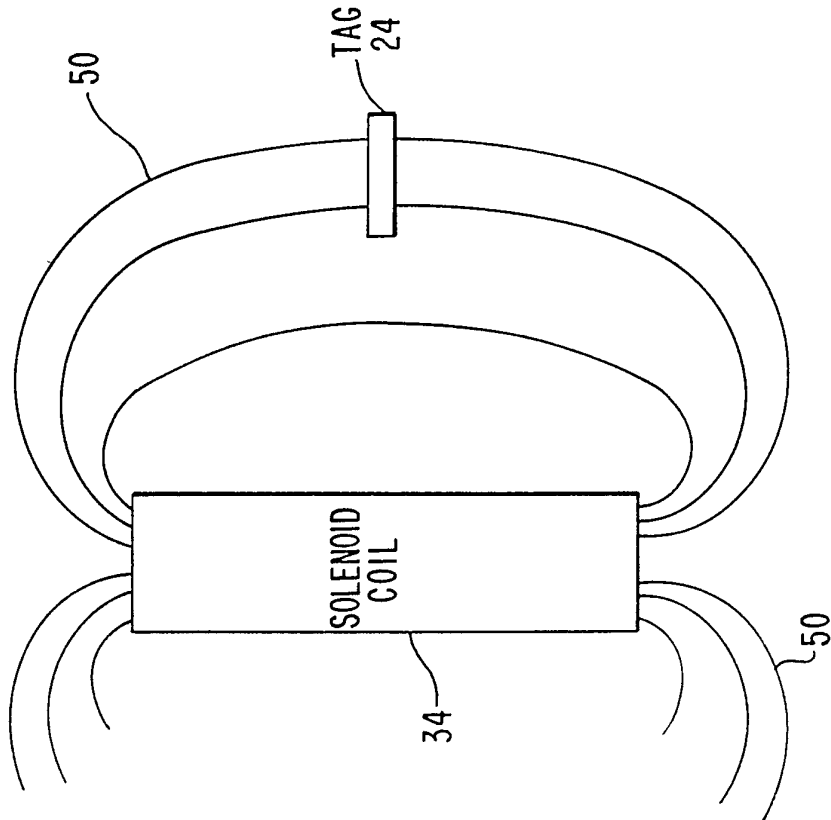


FIG. 7



INTERNATIONAL SEARCH REPORT

Internat. Application No.
PCT/US 95/04825

A. CLASSIFICATION OF SUBJECT MATTER
IPC 6 G06K7/08

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)
IPC 6 G06K B65F

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	WO,A,92 09175 (TROVAN LIMITED) 29 May 1992	1,9
Y	see abstract; figures 2,6	5,10
A	see page 14, line 3 - line 23 ---	6,7
Y	WO,A,93 11504 (INDALA CORPORATION) 10 June 1993	5,10
A	see page 8, line 19 - line 37; figures 2,3 ---	1
A	EP,A,0 500 213 (TOTER, INC.) 26 August 1992 see abstract; claim 2; figures 6-9 ---	2,4,11
A	DE,A,41 25 312 (FAC FRANK ABELS CONSULTING & TECHNOLOGY GMBH) 4 February 1993 see column 5, line 48 - line 59; figures 1,6 -----	2,4,11

☐ Further documents are listed in the continuation of box C.

☒ Patent family members are listed in annex.

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