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(74) Agents: GILMORE, Richard, C. et al.; Workman, Nydegger, 1000 Eagle Gate Tower, 60 East South Temple, Salt Lake City, UT 84111 (US).

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(71) Applicant (for all designated States except US): LIFE-TIME PRODUCTS, INC. [US/US]; P.O. Box 160010, Freport Center Building D11, Clearfield, UT 84016 (US).

(72) Inventors; and

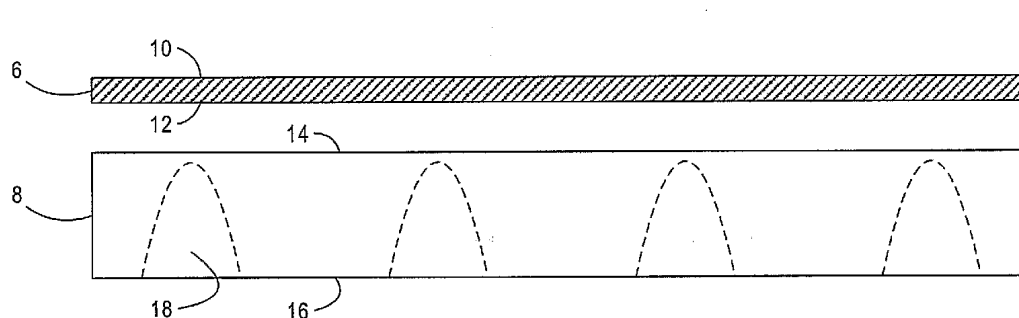
(75) Inventors/Applicants (for US only): HENDRICKSON, Richard [US/US]; 1565 East 6850 South, Uintah, UT 84405 (US). NYE, Curtis, S. [US/US]; 2622 West 2375 North, Clinton, UT 84015 (US). STRONG, Curtis, L. [US/US]; 65 North 250 West, Clearfield, UT 84015 (US).

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(54) Title: TWO-PIECE STRUCTURE INCLUDING A BLOW-MOLDED PLASTIC PORTION



(57) Abstract: A structure such as a table-tennis top (2) or a table top may include a first portion (6) and a second portion (8). The first portion may be constructed from blow-molded plastic and include a hollow interior portion that is formed during the blow-molding process. The first portion may also have a first set of characteristics such as light weight. The second portion may be attached to the first portion and the second portion preferably has a second set of characteristics that are different than the first set of characteristics of the first portion. For example, the second portion may have increased mass relative to the first portion. The different characteristics may allow a structure such as a table-tennis top or table top to be constructed with desired characteristics.

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INTERNATIONAL SEARCH REPORT

International application No.

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A. CLASSIFICATION OF SUBJECT MATTER

IPC: A63B 67/04(2006.01);B65D 19/38(2006.01)

USPC: 473/496;108/57.25

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

U.S. : 473/496; 108/57.25

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched
none

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)
none

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Y,P	US 2004/0159267 A1 (MARKLING et al.) 19 August 2004 (19.08.2004), Figure 7.	1-20
Y,P	US 2004/0255828 A1 (MARKLING et al.) 23 December 2004(23.12.2004), paragraph 70.	1-20
Y,P	US 6,962,115 B2 (MARKLING et al.) 08 November 2005 (08.11.2005), paragraph 65	1-20

☐ Further documents are listed in the continuation of Box C.

☐ See patent family annex.

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Name and mailing address of the ISA/US

Mail Stop PCT, Attn: ISA/US
Commissioner for Patents
P.O. Box 1450
Alexandria, Virginia 22313-1450

Facsimile No. (571) 273-3201

Authorized officer

Raleigh Chiu

Telephone No. 571-272-3700