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(54) Title: BISBENZOFURAN-FUSED 2,8-DIAMINOINDENO[1,2-B]FLUORENE DERIVATIVES AND RELATED COMPOUNDS AS MATERIALS FOR ORGANIC ELECTROLUMINESCENT DEVICES (OLED)

(57) Abstract: The present invention relates to bisbenzofuran-fused 2,8-diaminoindeno[1,2-b]fluorene derivatives and related compounds of formula (1) as materials for organic electroluminescent devices (OLEDs).



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BISBENZOFURAN-FUSED 2,8-DIAMINOINDENO[1,2-B]FLUORENE DERIVATIVES AND RELATED COMPOUNDS AS MATERIALS FOR ORGANIC ELECTROLUMINESCENT DEVICES (OLED)

The present invention relates to a compound of the formula (1), to the use of the compound in an electronic device, and to an electronic device comprising a compound of the formula (1). The present invention furthermore
5 relates to a process for the preparation of a compound of the formula (1) and to a formulation comprising one or more compounds of the formula (1).

The development of functional compounds for use in electronic devices is
10 currently the subject of intensive research. The aim is, in particular, the development of compounds with which improved properties of electronic devices in one or more relevant points can be achieved, such as, for example, power efficiency and lifetime of the device as well as colour
15 coordinates of the emitted light.

In accordance with the present invention, the term electronic device is taken to mean, inter alia, organic integrated circuits (OICs), organic field-effect
20 transistors (OFETs), organic thin-film transistors (OTFTs), organic light-emitting transistors (OLETs), organic solar cells (OSCs), organic optical detectors, organic photoreceptors, organic field-quench devices (OFQDs), organic light-emitting electrochemical cells (OLECs), organic laser diodes (O-lasers) and organic electroluminescent devices (OLEDs).
25

Of particular interest is the provision of compounds for use in the last-mentioned electronic devices called OLEDs. The general structure and the functional principle of OLEDs are known to the person skilled in the art and
30 are described, for example, in US 4539507.

Further improvements are still necessary with respect to the performance data of OLEDs, in particular with a view to broad commercial use, for
35 example in display devices or as light sources. Of particular importance in this connection are the lifetime, the efficiency and the operating voltage of

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the OLEDs and as well as the colour values achieved. In particular, in case of blue-emitting OLEDs, there is potential for improvement with respect to the lifetime and the efficiency of the devices.

5 An important starting point for achieving the said improvements is the choice of the emitter compound and of the host compound employed in the electronic device.

10 Blue-fluorescent emitters known from the prior art are a multiplicity of compounds, in particular arylamines containing one or more condensed aryl groups and/or indenofluorene groups. Examples thereof are benzoindenofluorenamines, for example in accordance with WO 2008/006449, and dibenzoindenofluorenamines, for example in accordance with
15 WO 2007/140847. More recently, arylamines containing condensed dibenzofuran groups have been employed as materials in OLEDs, for example in US 2016/0204355.

20 However, further improvements with regard to this type of compounds are still necessary with respect to the lifetime, the efficiency and the colour values achieved in the case of blue-emitting OLEDs. More particularly, there is a need for deep-blue fluorescent emitters for OLEDs, which exhibit
25 very good colour properties in terms of colour-depth and narrow emission band and at the same time still exhibit good properties in terms of lifetime, efficiency and operating voltage of the OLEDs.

The present invention is thus based on the technical object of providing
30 compounds which are suitable for use in electronic devices, such as OLEDs, which can be employed as blue emitters, as matrix materials and/or as hole-transport materials and which are suitable for vacuum processing and/or for solution processing.

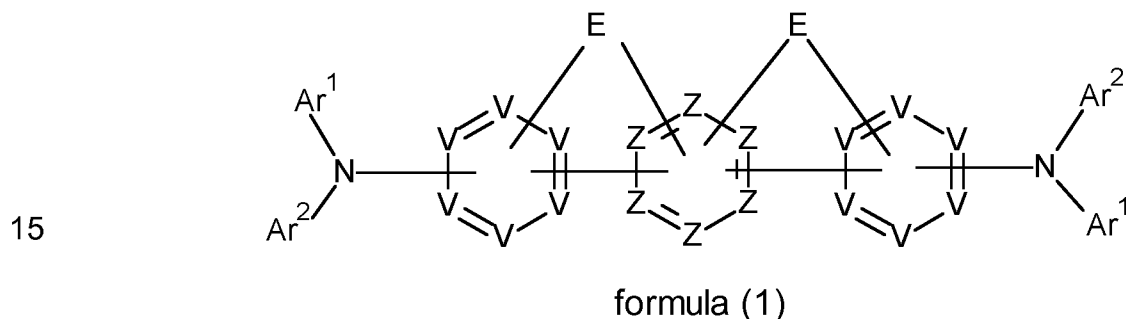
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In investigations on novel compounds for use in electronic devices, it has now been found, unexpectedly, that compounds of formula (1) as defined below are eminently suitable for use in electronic devices. In particular, they achieve one or more, preferably all, of the above-mentioned technical objects of provision of OLEDs having deep-blue colour coordinates of the emitted light, provision of OLEDs having a long lifetime and provision of compounds having good solubility in organic solvents.

The invention thus relates to compounds of formula (1),

10



15

where the following applies to the symbols and indices used:

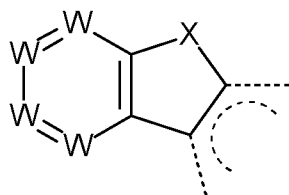
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Z is CR, N, or Z is C when Z is bonded to a group V or to a group E;

25

V is CR¹, N, or V is C when V is bonded to a group Z or to a group E or when V is bonded to a group -NAr¹Ar²; and where two adjacent groups V, in each 6-membered ring comprising some groups V in formula (1), stand for a group of the formula (V-1),

30



formula (V-1)

35

where the dashed bond indicate the bonding to the structure of formula (1);

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5 E is identically or differently on each occurrence, selected from $-BR^0-$, $-C(R^0)_2-$, $-C(R^0)_2-C(R^0)_2-$, $-C(R^0)_2-O-$, $-C(R^0)_2-S-$, $-R^0C=CR^0-$, $-R^0C=N-$, $-Si(R^0)_2-$, $-Si(R^0)_2-Si(R^0)_2-$, $Ge(R^0)_2$, $-C(=O)-$, $-C(=NR^0)-$, $-C(=C(R^0)_2)-$, $-O-$, $-S-$, $-Se-$, $-S(=O)-$, $-SO_2-$, $-N(R^0)-$, $-P(R^0)-$ and $-P((=O)R^0)-$, preferably $-C(R^0)_2-$, $-C(R^0)_2-C(R^0)_2-$, $-R^0C=CR^0-$, $-Si(R^0)_2-$ and $-Si(R^0)_2-Si(R^0)_2-$, more preferably $-C(R^0)_2-$ and $-Si(R^0)_2-$; and two groups E may be in a cis- or trans-position relative to each other;

10 X is identically or differently on each occurrence, selected from $-O-$, $-S-$, $-S(=O)-$, $-SO_2-$, $-N(R^0)-$, $-BR^0-$, $Si(R^0)_2$, $-P(R^0)-$ and $-P((=O)R^0)-$;

15 W is CR or N;

R, R^0 , R^1 stand on each occurrence, identically or differently, for H, D, F, Cl, Br, I, CHO, CN, $N(Ar)_2$, $C(=O)Ar$, $P(=O)(Ar)_2$, $S(=O)Ar$, $S(=O)_2Ar$, NO_2 , $Si(R^2)_3$, $B(OR^2)_2$, OSO_2R^2 , a straight-chain alkyl, alkoxy or thioalkyl groups having 1 to 40 C atoms or branched or a cyclic alkyl, alkoxy or thioalkyl groups having 3 to 40 C atoms, each of which may be substituted by one or more radicals R^2 , where in each case one or more non-adjacent CH_2 groups may be replaced by $R^2C=CR^2$, $C\equiv C$, $Si(R^2)_2$, $Ge(R^2)_2$, $Sn(R^2)_2$, $C=O$, $C=S$, $C=Se$, $P(=O)(R^2)$, SO, SO_2 , O, S or $CONR^2$ and where one or more H atoms may be replaced by D, F, Cl, Br, I, CN or NO_2 , an aromatic or heteroaromatic ring systems having 5 to 60 aromatic ring atoms, which may in each case be substituted by one or more radicals R^2 , or an aryloxy groups having 5 to 60 aromatic ring atoms, which may be substituted by one or more radicals R^2 , where two adjacent substituents R and/or two adjacent substituents R^0 and/or two adjacent substituents R^1 may form a mono- or polycyclic, aliphatic ring system or aromatic ring system, which may be substituted by one or more radicals R^2 ;

- 5 -

Ar¹, Ar² are on each occurrence, identically or differently, selected from the group consisting of an aromatic or heteroaromatic ring system having 5 to 60 aromatic ring atoms, which may in each case also be substituted by one or more radicals R²; Ar¹ and Ar² here may also be connected to one another by a group E⁰ and form a group of formula (E⁰-1),

formula (E⁰-1)

15 where the dashed bond indicates the bonding to the structure of formula (1);

20 E⁰ is on each occurrence, identically or differently, a single bond, N(R⁰), O, S, C(R⁰)₂, C(R⁰)₂-C(R⁰)₂, C(R⁰)=C(R⁰), Si(R⁰)₂ or B(R⁰);

25 R² stands on each occurrence, identically or differently, for H, D, F, Cl, Br, I, CHO, CN, N(Ar)₂, C(=O)Ar, P(=O)(Ar)₂, S(=O)Ar, S(=O)₂Ar, NO₂, Si(R³)₃, B(OR³)₂, OSO₂R³, a straight-chain alkyl, alkoxy or thioalkyl groups having 1 to 40 C atoms or branched or cyclic alkyl, alkoxy or thioalkyl groups having 3 to 40 C atoms, each of which may be substituted by one or more radicals R³, where in each case one or more non-adjacent CH₂ groups may be replaced by R³C=CR³, C≡C, Si(R³)₂, Ge(R³)₂, Sn(R³)₂, C=O, C=S, C=Se, P(=O)(R³), SO, SO₂, O, S or

30 CONR³ and where one or more H atoms may be replaced by D, F, Cl, Br, I, CN or NO₂, an aromatic or heteroaromatic ring systems having 5 to 60 aromatic ring atoms, which may in each case be substituted by one or more radicals R³, or an aryloxy group having 5 to 60 aromatic ring

35 atoms, which may be substituted by one or more radicals R³, where two

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adjacent substituents R^2 may form a mono- or polycyclic, aliphatic ring system or aromatic ring system, which may be substituted by one or more radicals R^3 ;

5 R^3 stands on each occurrence, identically or differently, for H, D, F, Cl, Br, I, CN, a straight-chain alkyl, alkoxy or thioalkyl groups having 1 to 20 C atoms or branched or cyclic alkyl, alkoxy or thioalkyl groups having 3 to 20 C atoms, where in each case one or more non-adjacent CH_2 groups may be replaced by SO, SO_2 , O, S and where one or more H atoms
10 may be replaced by D, F, Cl, Br or I, or an aromatic or heteroaromatic ring system having 5 to 24 C atoms;

Ar is on each occurrence, identically or differently, selected from the group
15 consisting of an aromatic or heteroaromatic ring system having 5 to 60 aromatic ring atoms, which may in each case also be substituted by one or more radicals R^3 .

20 Concerning formula (1), the bonding between a group E and the adjacent 6-membered rings comprising V or Z can occur at each free position of these 6-membered-rings. Thus, it is to be understood that the groups E can be in cis- or in trans-position relative to each other, as mentioned in the definition of the group E above.

25 Adjacent substituents in the sense of the present invention are substituents which are bonded to atoms which are linked directly to one another or which are bonded to the same atom.

30 Furthermore, the following definitions of chemical groups apply for the purposes of the present application:

35 An aryl group in the sense of this invention contains 6 to 60 aromatic ring atoms, preferably 6 to 40 aromatic ring atoms, more preferably 6 to 20

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aromatic ring atoms; a heteroaryl group in the sense of this invention contains 5 to 60 aromatic ring atoms, preferably 5 to 40 aromatic ring atoms, more preferably 5 to 20 aromatic ring atoms, at least one of which is a heteroatom. The heteroatoms are preferably selected from N, O and S. This represents the basic definition. If other preferences are indicated in the description of the present invention, for example with respect to the number of aromatic ring atoms or the heteroatoms present, these apply.

An aryl group or heteroaryl group here is taken to mean either a simple aromatic ring, i.e. benzene, or a simple heteroaromatic ring, for example pyridine, pyrimidine or thiophene, or a condensed (annellated) aromatic or heteroaromatic polycycle, for example naphthalene, phenanthrene, quinoline or carbazole. A condensed (annellated) aromatic or heteroaromatic polycycle in the sense of the present application consists of two or more simple aromatic or heteroaromatic rings condensed with one another.

An aryl or heteroaryl group, which may in each case be substituted by the above-mentioned radicals and which may be linked to the aromatic or heteroaromatic ring system via any desired positions, is taken to mean, in particular, groups derived from benzene, naphthalene, anthracene, phenanthrene, pyrene, dihydropyrene, chrysene, perylene, fluoranthene, benzanthracene, benzophenanthrene, tetracene, pentacene, benzopyrene, furan, benzofuran, isobenzofuran, dibenzofuran, thiophene, benzothiophene, isobenzothiophene, dibenzothiophene, pyrrole, indole, isoindole, carbazole, pyridine, quinoline, isoquinoline, acridine, phenanthridine, benzo-5,6-quinoline, benzo-6,7-quinoline, benzo-7,8-quinoline, phenothiazine, phenoxazine, pyrazole, indazole, imidazole, benzimidazole, naphthimidazole, phenanthrimidazole, pyridimidazole, pyrazinimidazole, quinoxalinimidazole, oxazole, benzoxazole, naphthoxazole, anthroxazole, phenanthroxazole, isoxazole, 1,2-thiazole, 1,3-thiazole, benzothiazole, pyridazine, benzopyridazine, pyrimidine, benzopyrimidine, quinoxaline, pyrazine, phenazine, naphthyridine, azacarbazole, benzocarboline, phenanthroline,

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1,2,3-triazole, 1,2,4-triazole, benzotriazole, 1,2,3-oxadiazole, 1,2,4-oxadiazole, 1,2,5-oxadiazole, 1,3,4-oxadiazole, 1,2,3-thiadiazole, 1,2,4-thiadiazole, 1,2,5-thiadiazole, 1,3,4-thiadiazole, 1,3,5-triazine, 1,2,4-triazine, 1,2,3-triazine, tetrazole, 1,2,4,5-tetrazine, 1,2,3,4-tetrazine, 1,2,3,5-tetrazine, purine, pteridine, indolizine and benzothiadiazole.

An aryloxy group in accordance with the definition of the present invention is taken to mean an aryl group, as defined above, which is bonded via an oxygen atom. An analogous definition applies to heteroaryloxy groups.

An aromatic ring system in the sense of this invention contains 6 to 60 C atoms in the ring system, preferably 6 to 40 C atoms, more preferably 6 to 20 C atoms. A heteroaromatic ring system in the sense of this invention contains 5 to 60 aromatic ring atoms, preferably 5 to 40 aromatic ring atoms, more preferably 5 to 20 aromatic ring atoms, at least one of which is a heteroatom. The heteroatoms are preferably selected from N, O and/or S. An aromatic or heteroaromatic ring system in the sense of this invention is intended to be taken to mean a system which does not necessarily contain only aryl or heteroaryl groups, but instead in which, in addition, a plurality of aryl or heteroaryl groups may be connected by a non-aromatic unit (preferably less than 10% of the atoms other than H), such as, for example, an sp^3 -hybridised C, Si, N or O atom, an sp^2 -hybridised C or N atom or an sp -hybridised C atom. Thus, for example, systems such as 9,9'-spirobifluorene, 9,9'-diarylfuorene, triarylamine, diaryl ether, stilbene, etc., are also intended to be taken to be aromatic ring systems in the sense of this invention, as are systems in which two or more aryl groups are connected, for example, by a linear or cyclic alkyl, alkenyl or alkynyl group or by a silyl group. Furthermore, systems in which two or more aryl or heteroaryl groups are linked to one another via single bonds are also taken to be aromatic or heteroaromatic ring systems in the sense of this invention, such as, for example, systems such as biphenyl, terphenyl or diphenyltriazine.

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An aromatic or heteroaromatic ring system having 5 - 60 aromatic ring atoms, which may in each case also be substituted by radicals as defined above and which may be linked to the aromatic or heteroaromatic group via any desired positions, is taken to mean, in particular, groups derived from

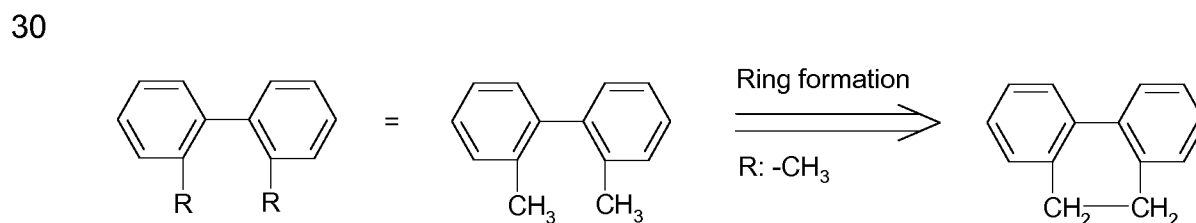
5 benzene, naphthalene, anthracene, benzanthracene, phenanthrene, benzophenanthrene, pyrene, chrysene, perylene, fluoranthene, naphthacene, pentacene, benzopyrene, biphenyl, biphenylene, terphenyl, terphenylene, quaterphenyl, fluorene, spirobifluorene, dihydrophenanthrene, dihydro-
10 pyrene, tetrahydropyrene, cis- or trans-indenofluorene, truxene, isotruxene, spirotruxene, spiroisotruxene, furan, benzofuran, isobenzofuran, dibenzofuran, thiophene, benzothiophene, isobenzothiophene, dibenzothiophene, pyrrole, indole, isoindole, carbazole, indolocarbazole, indenocarbazole, pyridine, quinoline, isoquinoline, acridine, phenanthridine, benzo-5,6-quinoline,
15 benzo-6,7-quinoline, benzo-7,8-quinoline, phenothiazine, phenoxazine, pyrazole, indazole, imidazole, benzimidazole, naphthimidazole, phenanthrimidazole, pyridimidazole, pyrazinimidazole, quinoxalinimidazole, oxazole, benzoxazole, naphthoxazole, anthroxazole, phenanthroxazole, isoxazole,
20 1,2-thiazole, 1,3-thiazole, benzothiazole, pyridazine, benzopyridazine, pyrimidine, benzopyrimidine, quinoxaline, 1,5-diazaanthracene, 2,7-diazapyrene, 2,3-diazapyrene, 1,6-diazapyrene, 1,8-diazapyrene, 4,5-diazapyrene, 4,5,9,10-tetraazaperylene, pyrazine, phenazine, phenoxazine, phenothiazine, fluorubin, naphthyridine, azacarbazole, benzocarboline,
25 phenanthroline, 1,2,3-triazole, 1,2,4-triazole, benzotriazole, 1,2,3-oxadiazole, 1,2,4-oxadiazole, 1,2,5-oxadiazole, 1,3,4-oxadiazole, 1,2,3-thiadiazole, 1,2,4-thiadiazole, 1,2,5-thiadiazole, 1,3,4-thiadiazole, 1,3,5-triazine, 1,2,4-triazine, 1,2,3-triazine, tetrazole, 1,2,4,5-tetrazine, 1,2,3,4-tetrazine, 1,2,3,5-
30 tetrazine, purine, pteridine, indolizine and benzothiadiaazole, or combinations of these groups.

For the purposes of the present invention, a straight-chain alkyl group
35 having 1 to 40 C atoms or a branched or cyclic alkyl group having 3 to 40 C atoms or an alkenyl or alkynyl group having 2 to 40 C atoms, in which, in

- 10 -

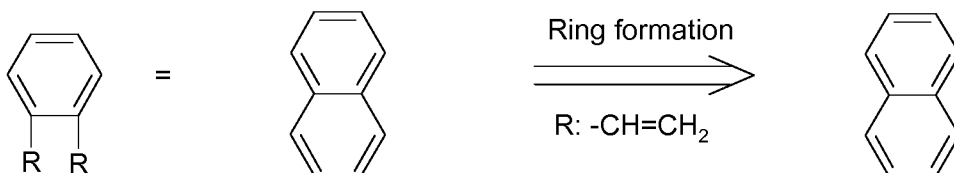
addition, individual H atoms or CH₂ groups may be substituted by the groups mentioned above under the definition of the radicals, is preferably taken to mean the radicals methyl, ethyl, n-propyl, i-propyl, n-butyl, i-butyl, s-butyl, t-butyl, 2-methylbutyl, n-pentyl, s-pentyl, cyclopentyl, neopentyl, n-hexyl, cyclohexyl, neohexyl, n-heptyl, cycloheptyl, n-octyl, cyclooctyl, 2-ethylhexyl, trifluoromethyl, pentafluoroethyl, 2,2,2-trifluoroethyl, ethenyl, propenyl, butenyl, pentenyl, cyclopentenyl, hexenyl, cyclohexenyl, heptenyl, cycloheptenyl, octenyl, cyclooctenyl, ethynyl, propynyl, butynyl, pentynyl, hexynyl or octynyl. An alkoxy or thioalkyl group having 1 to 40 C atoms is preferably taken to mean methoxy, trifluoromethoxy, ethoxy, n-propoxy, i-propoxy, n-butoxy, i-butoxy, s-butoxy, t-butoxy, n-pentoxy, s-pentoxy, 2-methylbutoxy, n-hexoxy, cyclohexyloxy, n-heptoxy, cycloheptyloxy, n-octyloxy, cyclooctyloxy, 2-ethylhexyloxy, pentafluoroethoxy, 2,2,2-trifluoroethoxy, methylthio, ethylthio, n-propylthio, i-propylthio, n-butylthio, i-butylthio, s-butylthio, t-butylthio, n-pentylthio, s-pentylthio, n-hexylthio, cyclohexylthio, n-heptylthio, cycloheptylthio, n-octylthio, cyclooctylthio, 2-ethylhexylthio, trifluoromethylthio, pentafluoroethylthio, 2,2,2-trifluoroethylthio, ethenylthio, propenylthio, butenylthio, pentenylthio, cyclopentenylthio, hexenylthio, cyclohexenylthio, heptenylthio, cycloheptenylthio, octenylthio, cyclooctenylthio, ethynylthio, propynylthio, butynylthio, pentynylthio, hexynylthio, heptynylthio or octynylthio.

The formulation that two or more radicals may form a ring with one another is, for the purposes of the present application, intended to be taken to mean, inter alia, that the two radicals are linked to one another by a chemical bond. This is illustrated by the following schemes:

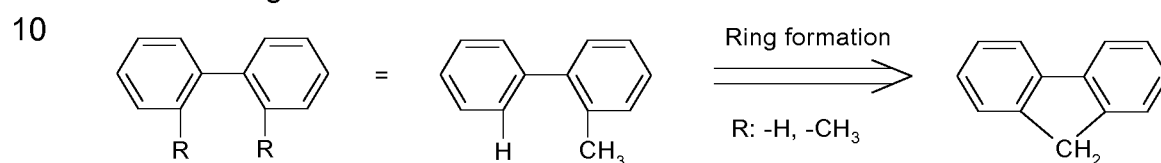


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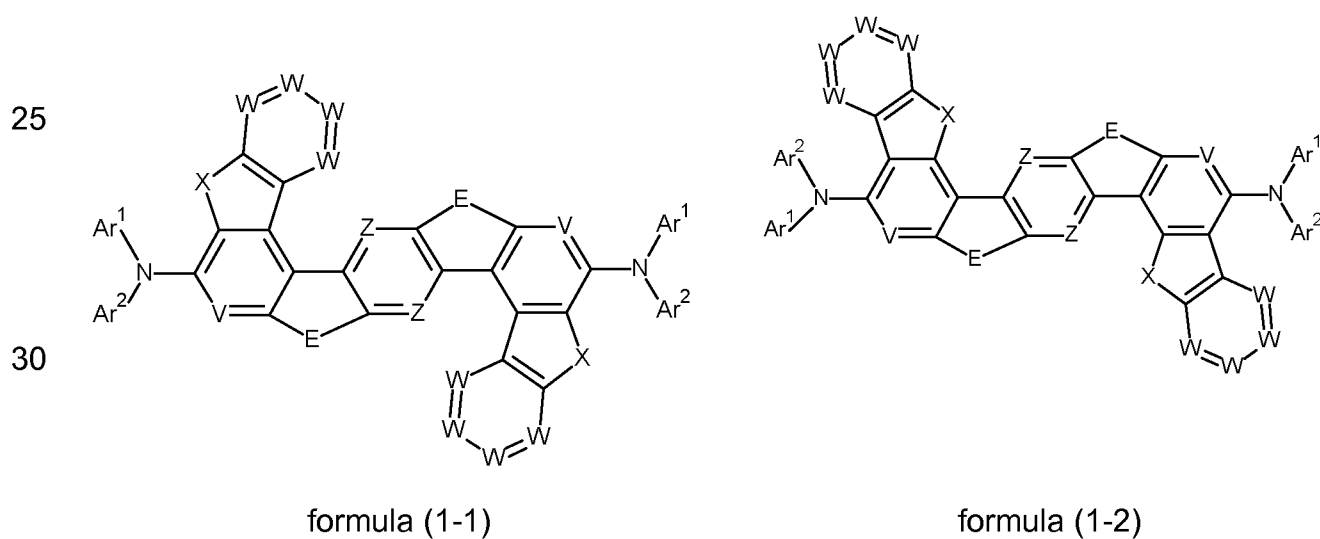


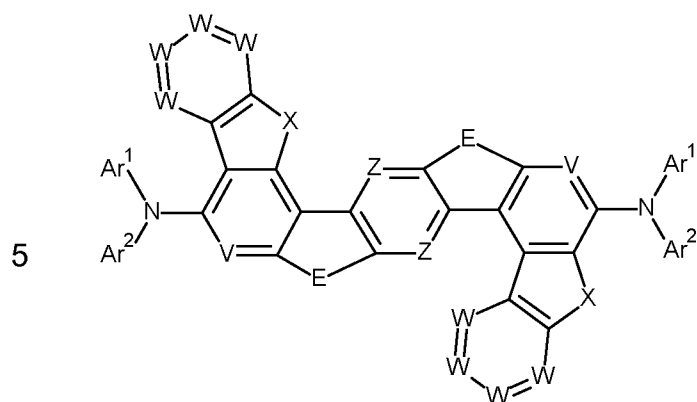
5 Furthermore, however, the above-mentioned formulation is also intended to be taken to mean that, in the case where one of the two radicals represents hydrogen, the second radical is bonded at the position to which the hydrogen atom was bonded, with formation of a ring. This is illustrated by the following scheme:



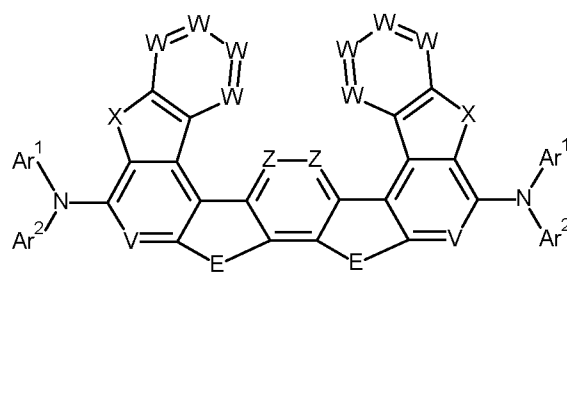
15 In accordance with a preferred embodiment, the bonds between the 6-membered rings comprising V and the 6-membered ring comprising Z in formula (1) are in para positions.

20 In accordance with a preferred embodiment, compounds of formula (1) are selected from compounds of formulae (1-1) to (1-6),



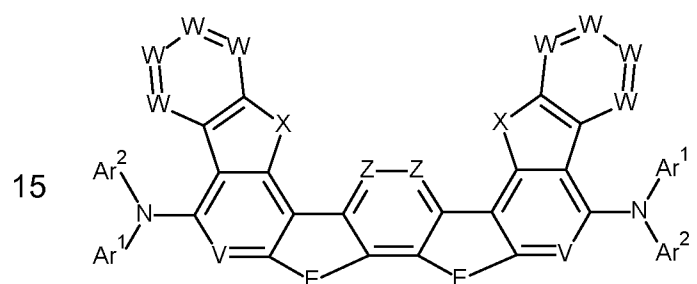


formula (1-3)

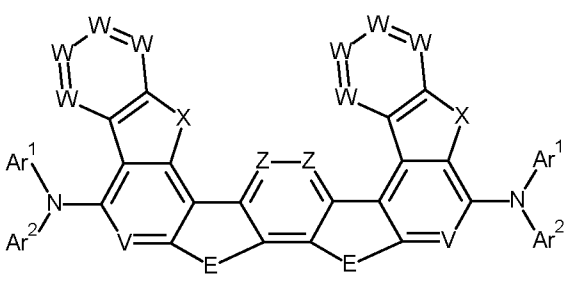


formula (1-4)

10



formula (1-5)



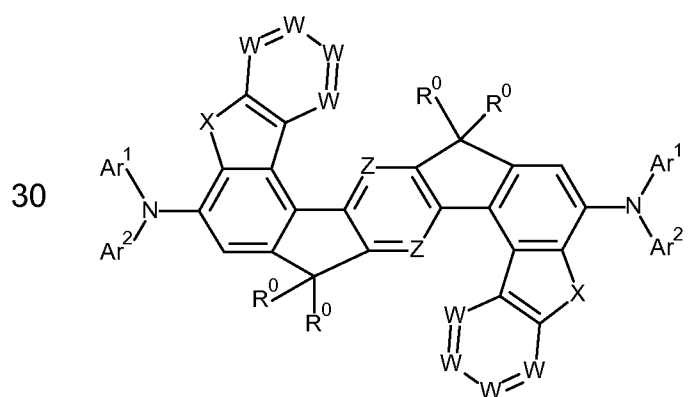
formula (1-6)

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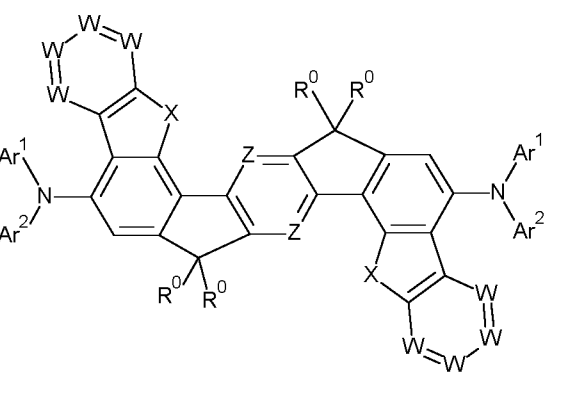
where the symbols E, X, V, W, Z, Ar¹ and Ar² have the same meaning as above.

In accordance with a very preferred embodiment, compounds of formula (1-1) to (1-6) are selected from compounds of formulae (1-1a) to (1-6b),

25

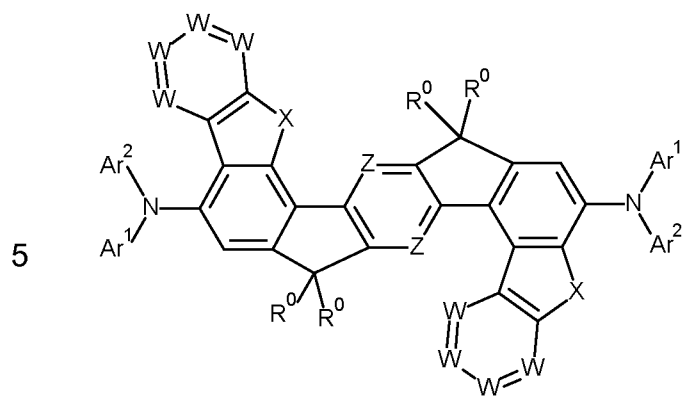


formula (1-1a)

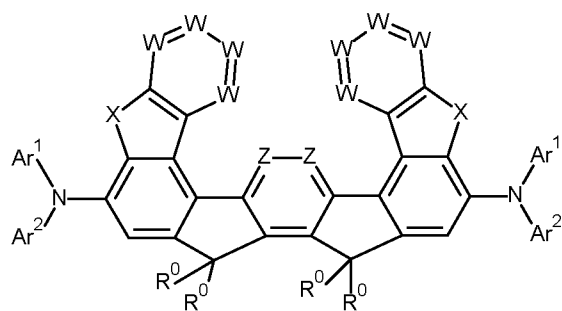


formula (1-2a)

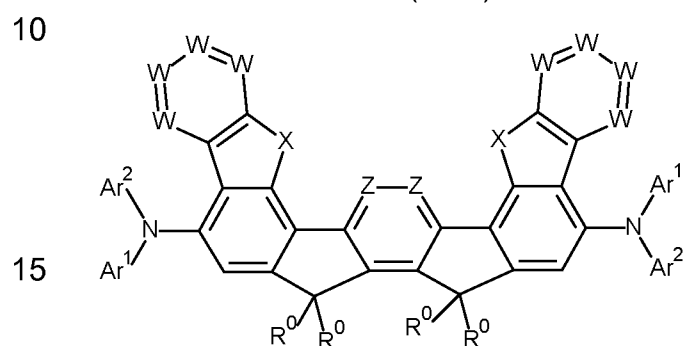
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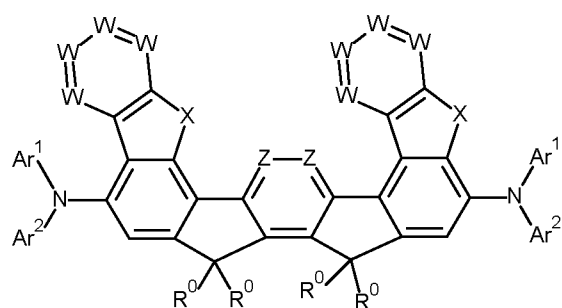
formula (1-3a)



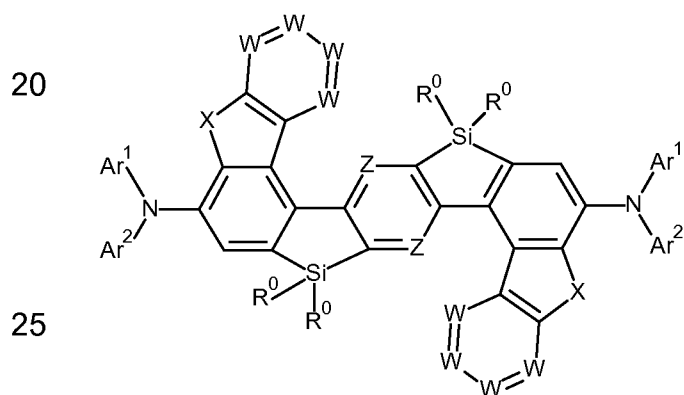
formula (1-4a)



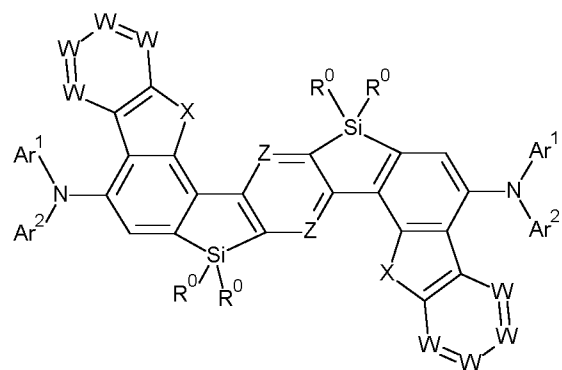
formula (1-5a)



formula (1-6a)



formula (1-1b)

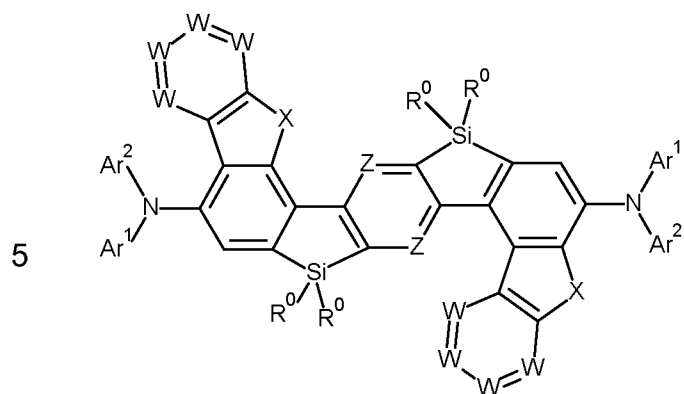


formula (1-2b)

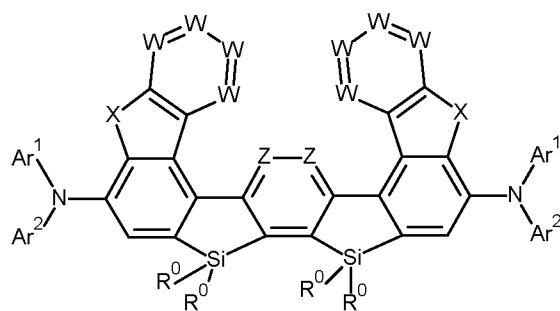
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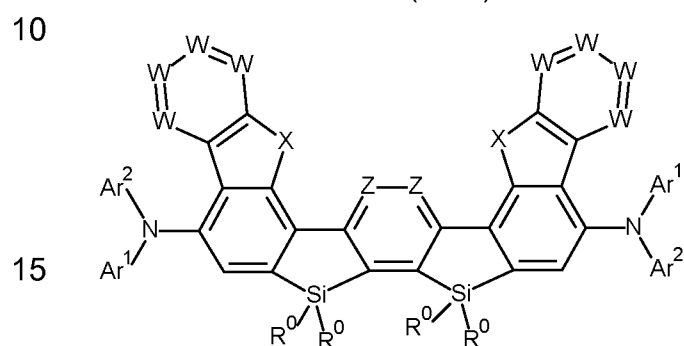
- 14 -



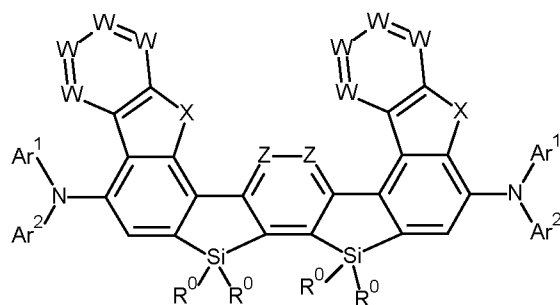
formula (1-3b)



formula (1-4b)



formula (1-5b)



formula (1-6b)

20 where the symbols X, Z, W, R⁰, Ar¹ and Ar² have the same meaning as above

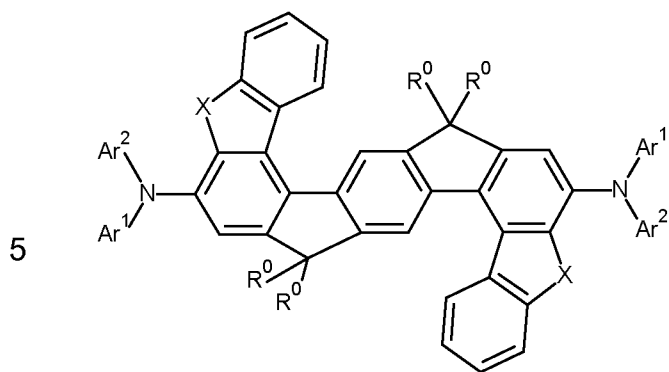
Among formulae (1-1a) to (1-6b), formulae (1-1a) to (1-3a) and (1-1b) to (1-3b) are preferred.

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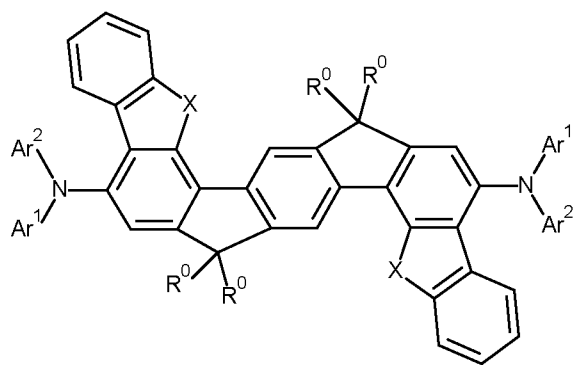
In accordance with a very particularly preferred embodiment, compounds of formula (1) are selected from compounds of formulae (1-1c) to (1-6d),

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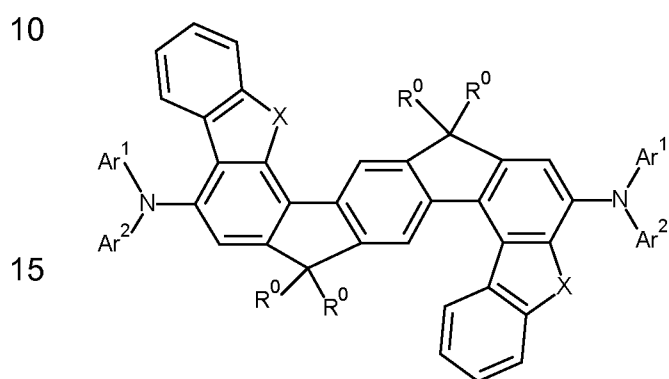
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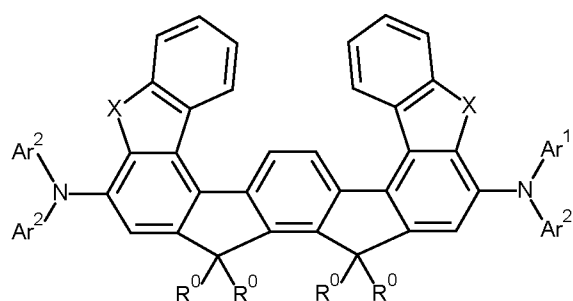
formula (1-1c)



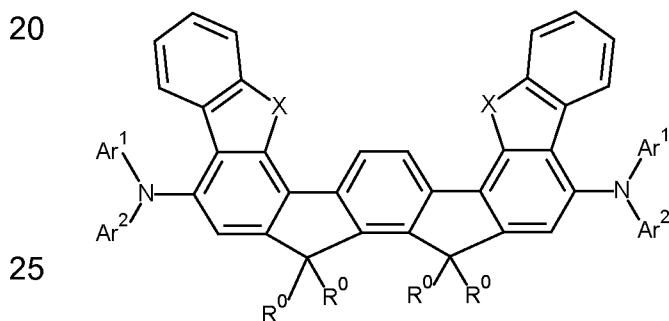
formula (1-2c)



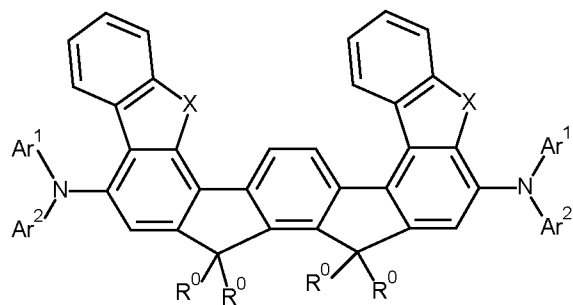
formula (1-3c)



formula (1-4c)



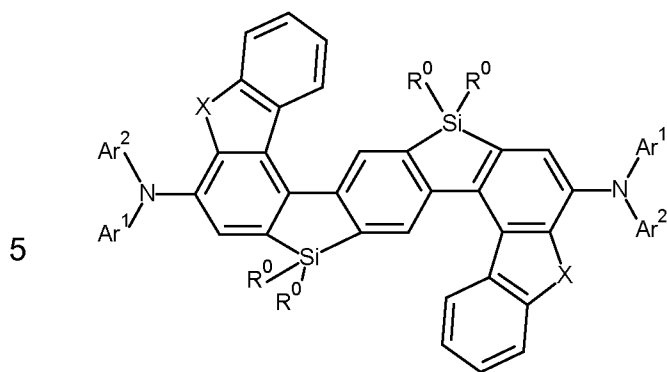
formula (1-5c)



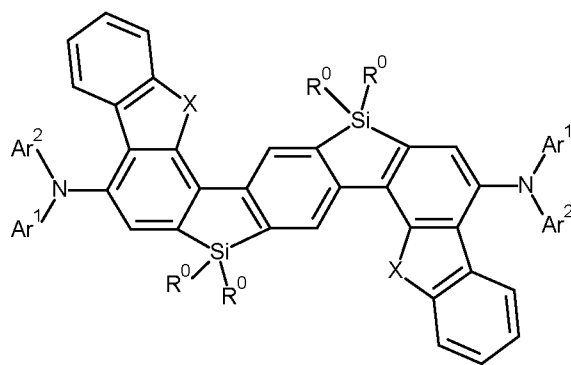
formula (1-6c)

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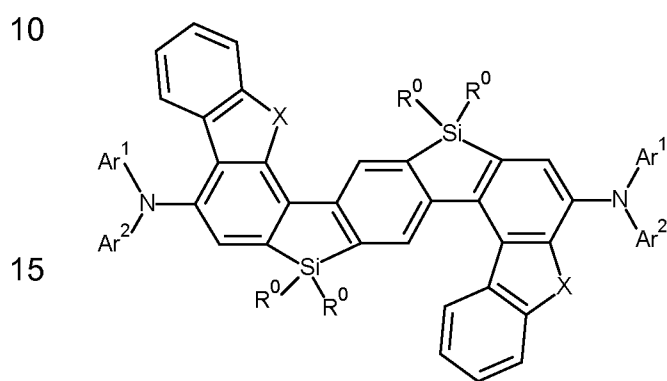
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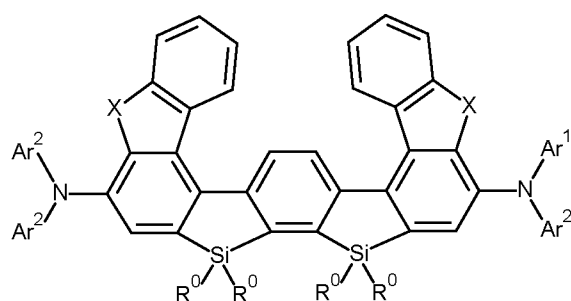
formula (1-1d)



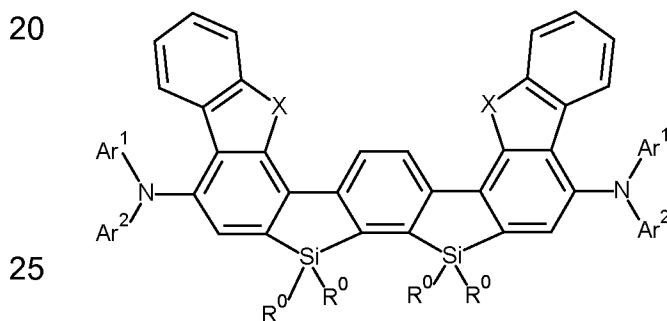
formula (1-2d)



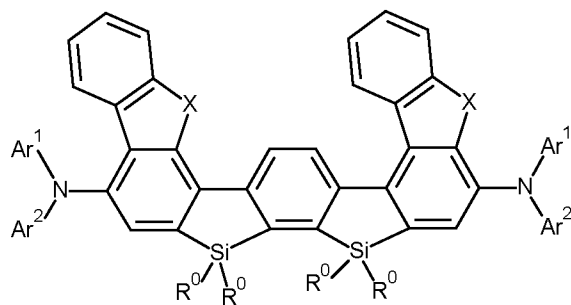
formula (1-3d)



formula (1-4d)



formula (1-5d)



formula (1-6d)

30 where the symbols X, R⁰, Ar¹ and Ar² have the same meaning as above.

Among formulae (1-1c) to (1-6d), formulae (1-1c) to (1-3c) and (1-1d) to (1-3d) are preferred.

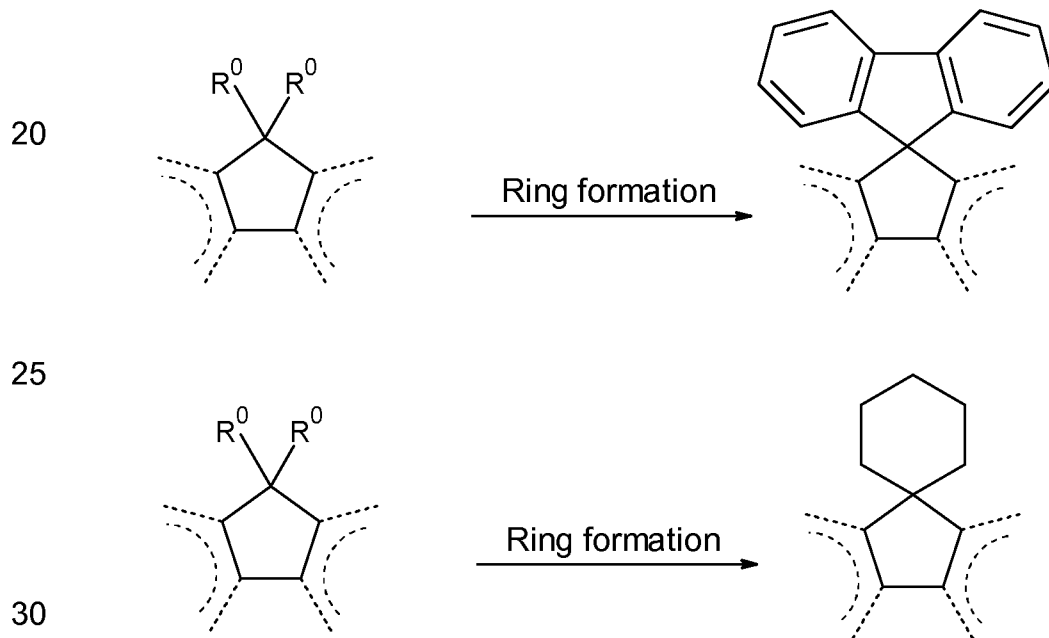
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Preferably, the group X is on each occurrence, identically or differently, selected from O and S. More preferably, X stands on each occurrence for O.

Preferably, R^0 stands on each occurrence, identically or differently, for H, D, F, CN, a straight-chain alkyl groups having 1 to 10 C atoms or a branched or cyclic alkyl groups having 3 to 10 C atoms, each of which may be substituted by one or more radicals R^2 , where in each case one or more H atoms may be replaced by F, or an aryl or heteroaryl groups having 5 to 25 aromatic ring atoms, which may in each case be substituted by one or more radicals R^2 , where two adjacent substituents R^0 may form a mono- or polycyclic, aliphatic ring system or aromatic ring system, which may be substituted by one or more radicals R^2 .

When two adjacent substituents R^0 form a mono- or polycyclic, aliphatic ring system or aromatic ring system, following rings are preferably formed:



where the dashed bond indicate the 6-membered rings adjacent to the bridging group E, where E is $-C(R^0)_2-$.

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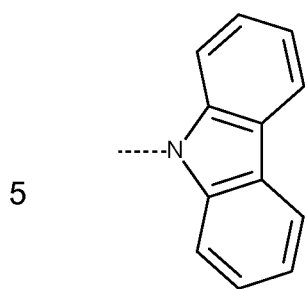
In accordance with another preferred embodiment, R^0 stands on each occurrence, identically or differently, for H, D, F, CN, a straight-chain alkyl groups having 1 to 10 C atoms or a branched or cyclic alkyl groups having 3 to 10 C atoms, each of which may be substituted by one or more radicals R^2 , where in each case one or more H atoms may be replaced by F.

In accordance with a preferred embodiment, the compounds of formula (1), (1-1) to (1-6), (1-1a) to (1-6a) and (1-1b) to (1-6b) contain at least one group R, R^0 , R^1 or R^2 , which stands for a straight-chain alkyl group having 2 to 10 C atoms or a branched or cyclic alkyl group having 3 to 10 C atoms.

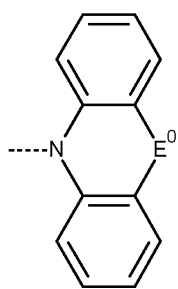
In accordance with a preferred embodiment, the groups Ar^1 and Ar^2 are selected, identically or differently, on each occurrence from the group consisting of benzene, naphthalene, anthracene, phenanthrene, biphenyl, terphenyl, fluorene, benzofluorene, spirobifluorene, cis- or trans-indenofluorene, cis-or trans-benzindenofluorene, furan, benzofuran, dibenzofuran, thiophene, benzothiophene, dibenzothiophene, pyrrole, indole, carbazole, indolocarbazole and indenocarbazole, which may in each case be substituted by one or more radicals R^2 ; where Ar^1 and Ar^2 may also be connected to one another by a group E^0 .

More preferably, the groups Ar^1 and Ar^2 are selected, identically or differently, on each occurrence from the group consisting of benzene, naphthalene, biphenyl, fluorene, dibenzofuran, dibenzothiophene and carbazole, which may in each case be substituted by one or more radicals R^2 ; where Ar^1 and Ar^2 may also be connected to one another by a group E^0 .

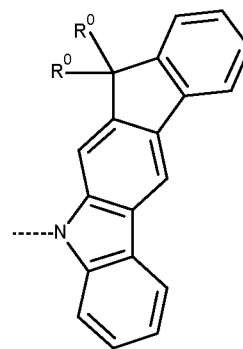
As mentioned above, Ar^1 and Ar^2 may also be connected to one another by a group E^0 so that the group $-NAr^1Ar^2$ corresponds to a group of formula (E^0-1) as depicted above. In this case, the groups of formula (E^0-1) are preferably selected from the groups of the following formulae (E^0-2) to (E^0-13),



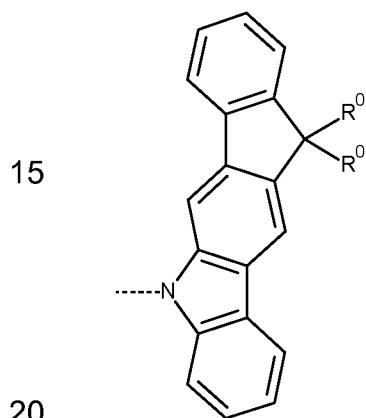
(E⁰-2)



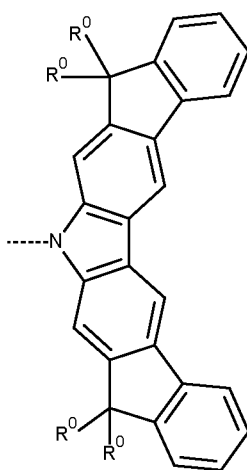
(E⁰-3)



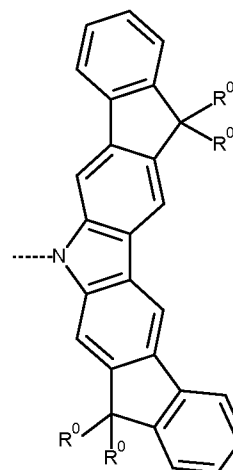
(E⁰-4)



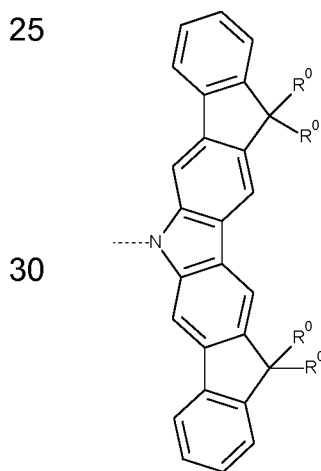
(E⁰-5)



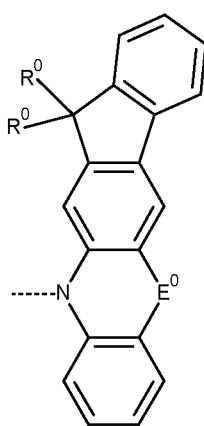
(E⁰-6)



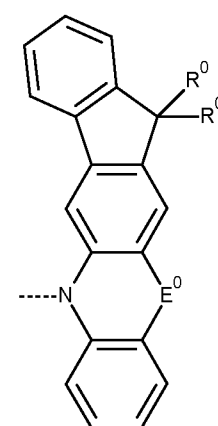
(E⁰-7)



(E⁰-8)

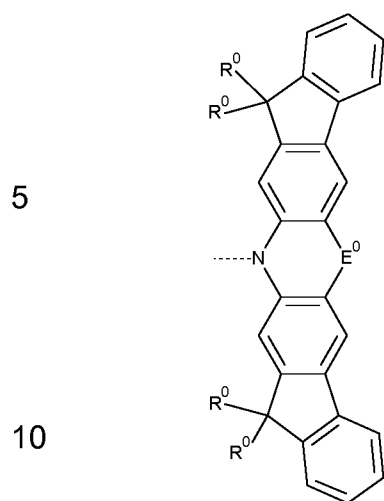


(E⁰-9)

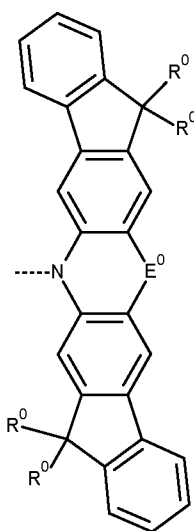


(E⁰-10)

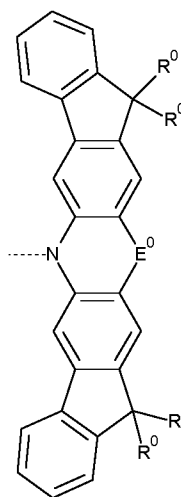
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(E⁰-11)



(E⁰-12)



(E⁰-13)

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where the dashed bond indicates the bonding to the structure of formula (1);
 where the groups E⁰ and R⁰ have the same meaning as above; and
 where the groups of formulae (E⁰-2) to (E⁰-13) may be substituted at each
 free position by a substituent R².

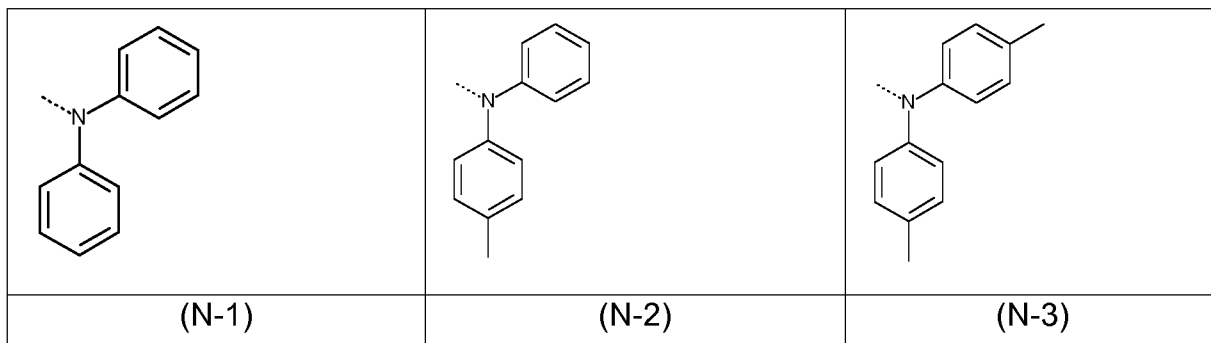
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Preferably, E⁰ is on each occurrence, identically or differently, a single bond,
 N(R⁰), O, S, C(R⁰)₂ or C(R⁰)₂-C(R⁰)₂, more preferably, a single bond, O, S or
 C(R⁰)₂.

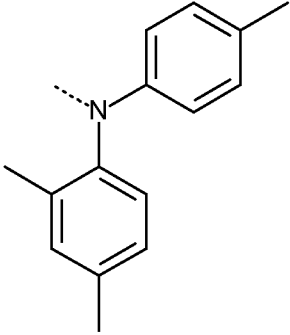
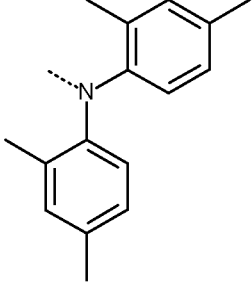
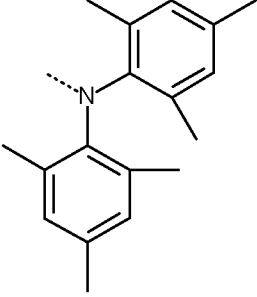
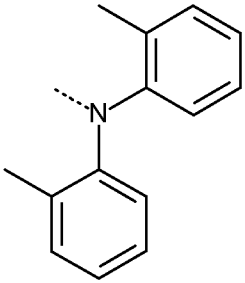
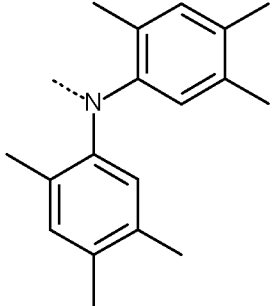
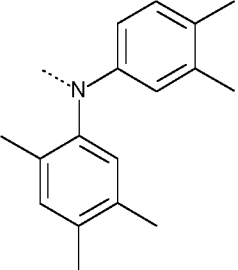
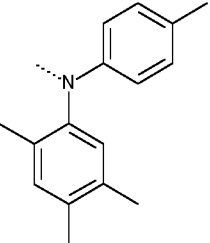
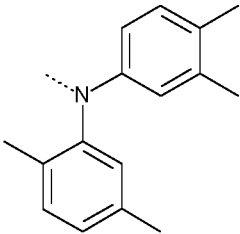
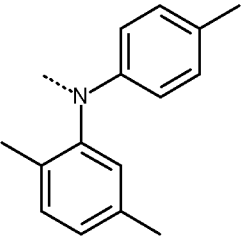
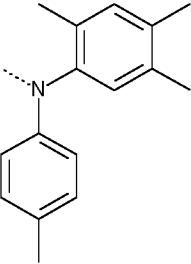
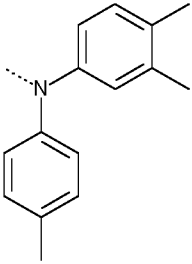
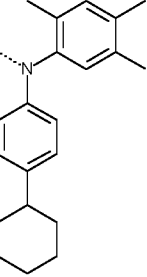
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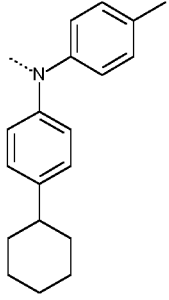
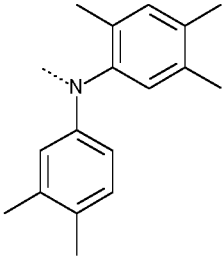
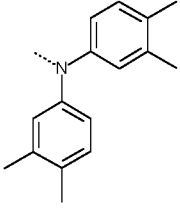
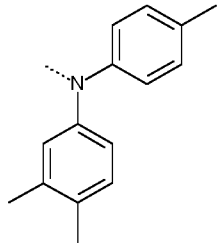
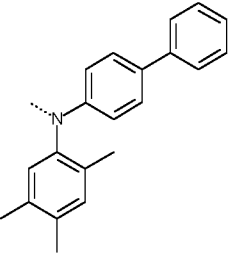
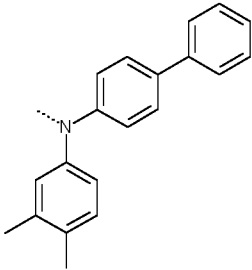
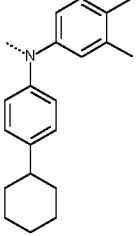
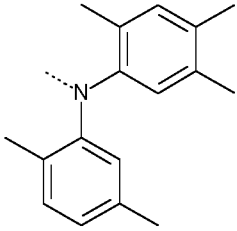
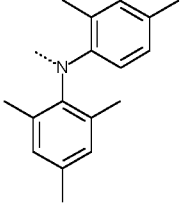
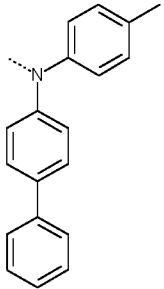
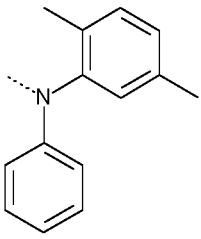
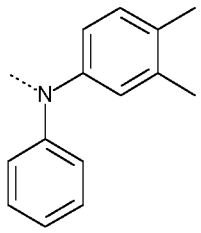
Example of suitable groups -NAr¹Ar² are, for examples, the groups of the
 following formulae (N-1) to (N-130),

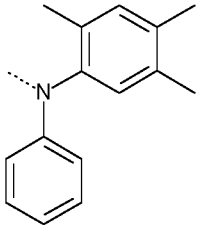
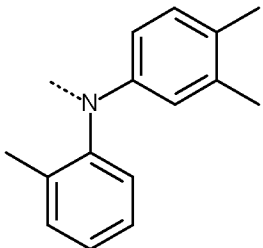
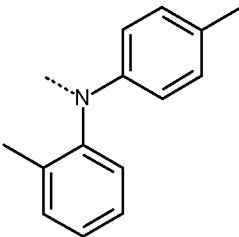
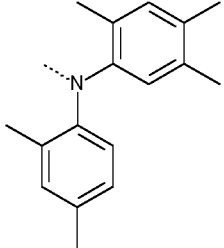
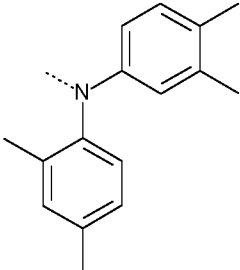
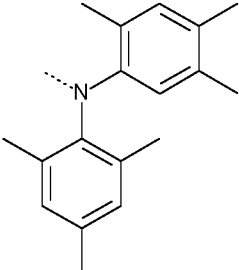
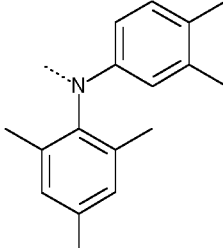
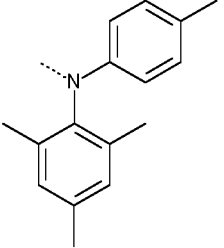
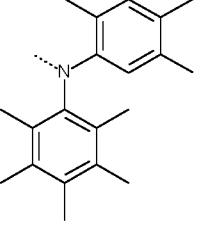
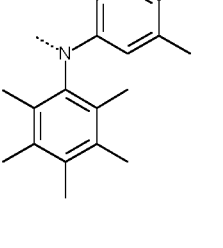
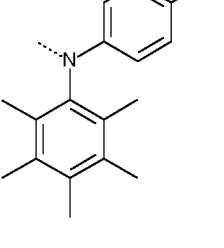
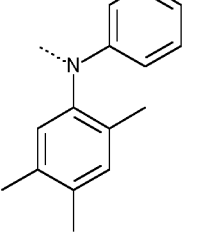
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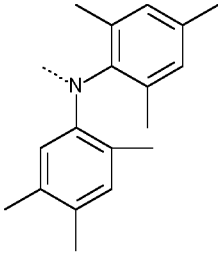
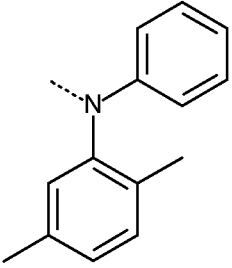
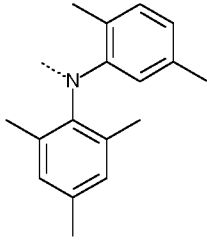
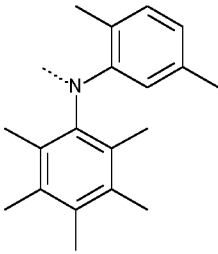
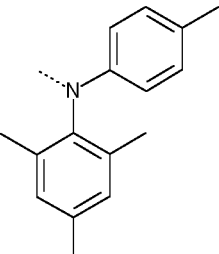
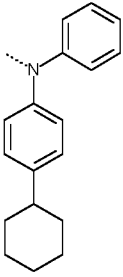
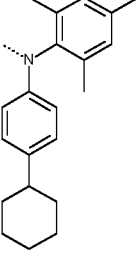
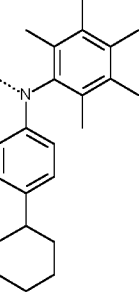
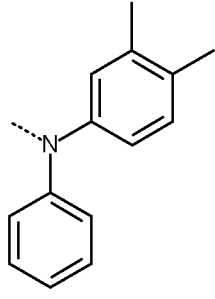
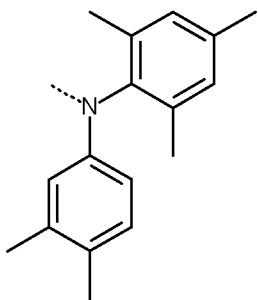
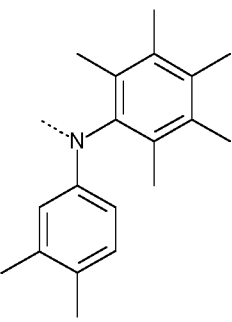
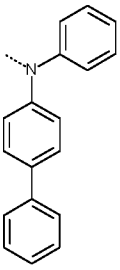


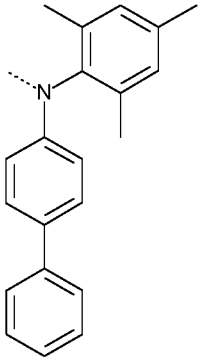
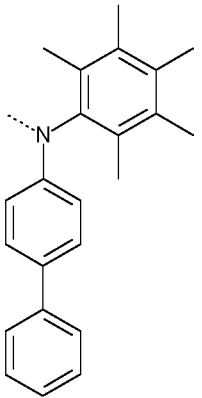
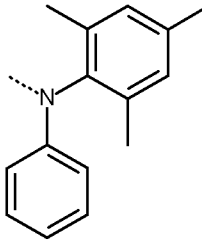
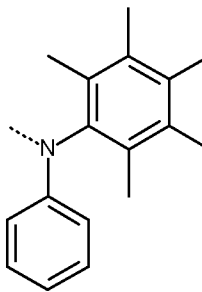
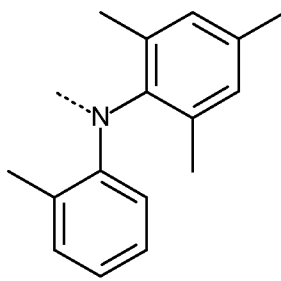
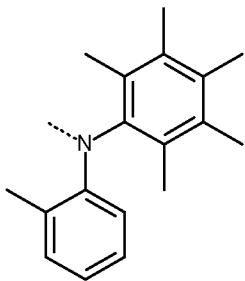
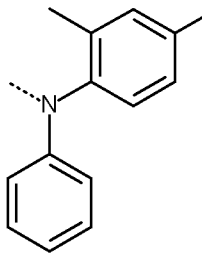
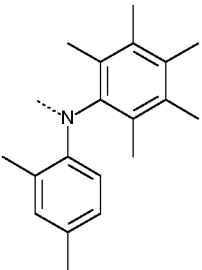
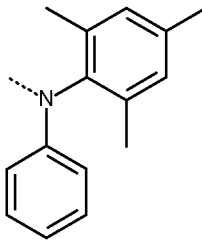
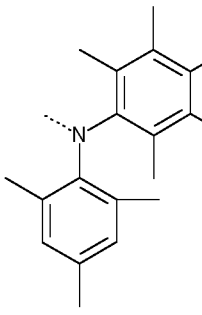
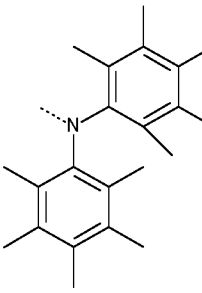
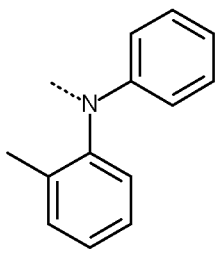
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5			
	(N-4)	(N-5)	(N-6)
10			
15	(N-7)	(N-8)	(N-9)
20			
	(N-10)	(N-11)	(N-12)
25			
30	(N-13)	(N-14)	(N-15)

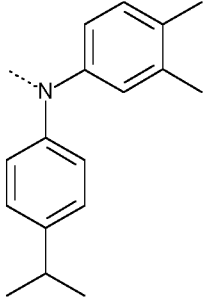
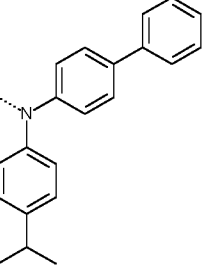
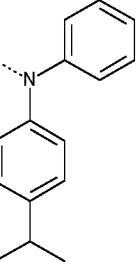
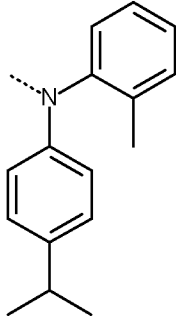
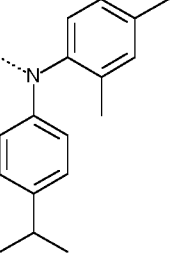
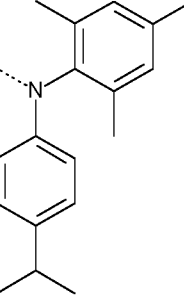
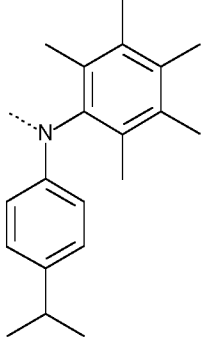
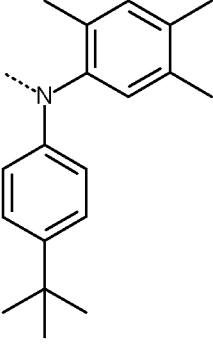
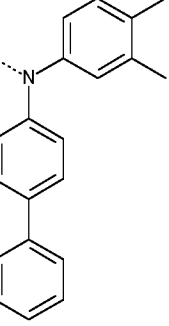
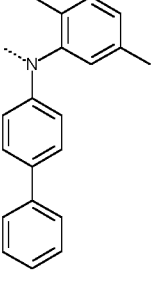
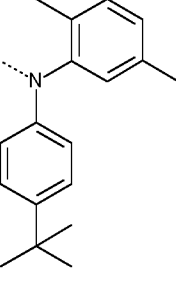
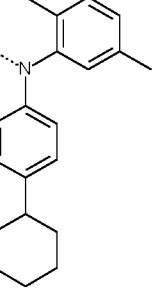
5			
	(N-16)	(N-17)	(N-18)
10			
15	(N-19)	(N-20)	(N-21)
20			
	(N-22)	(N-23)	(N-24)
25			
30	(N-25)	(N-26)	(N-27)

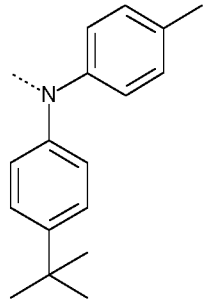
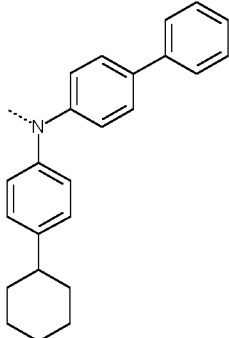
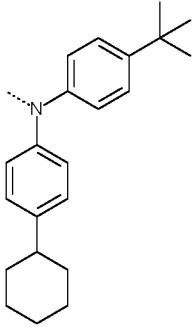
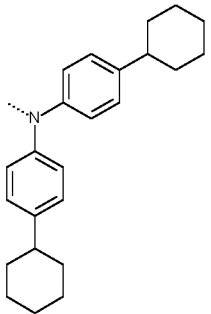
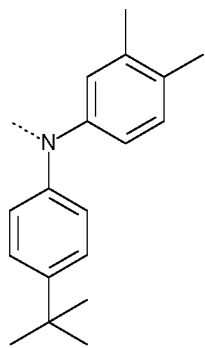
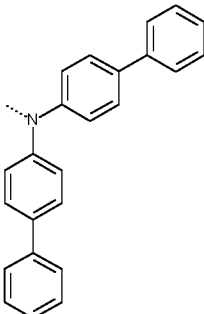
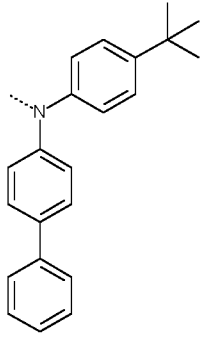
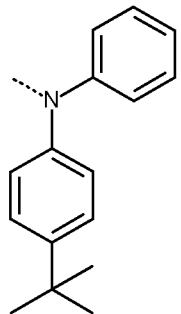
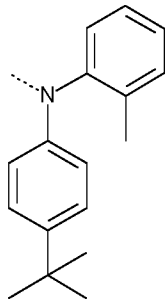
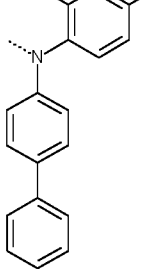
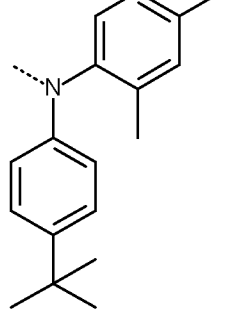
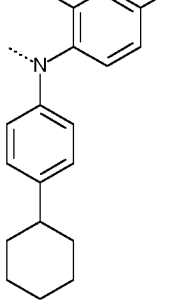
5			
	(N-28)	(N-29)	(N-30)
10			
	(N-31)	(N-32)	(N-33)
15			
	(N-34)	(N-35)	(N-36)
25			
	(N-37)	(N-38)	(N-39)
30			
35			

5			
	(N-40)	(N-41)	(N-42)
10			
	(N-43)	(N-44)	(N-45)
15			
	(N-46)	(N-47)	(N-48)
25			
30	(N-49)	(N-50)	(N-51)

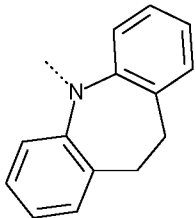
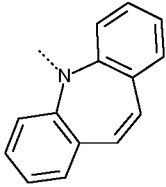
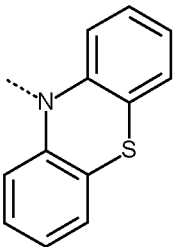
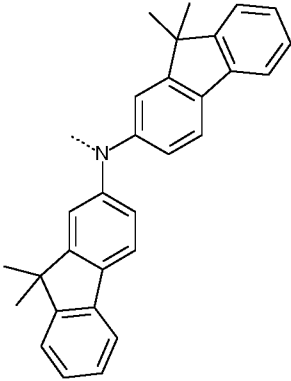
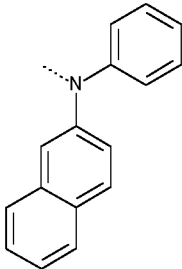
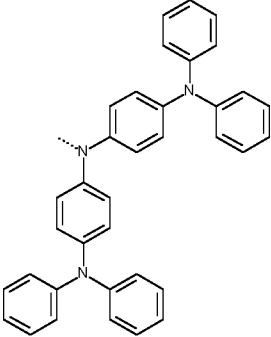
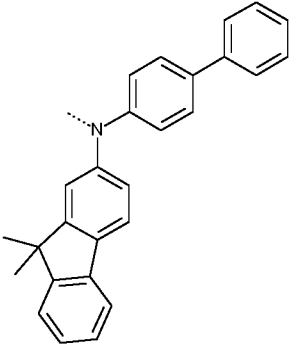
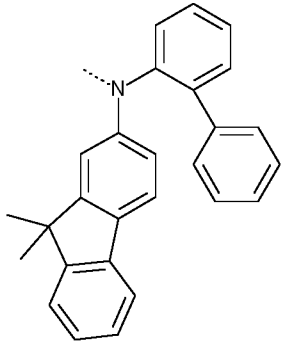
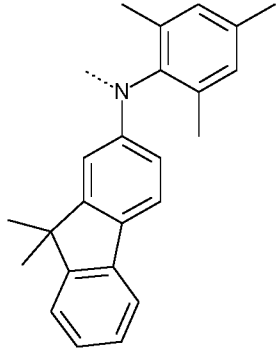
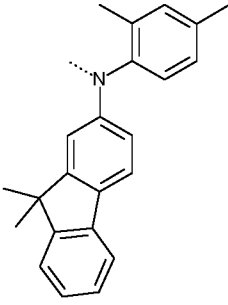
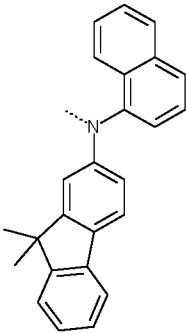
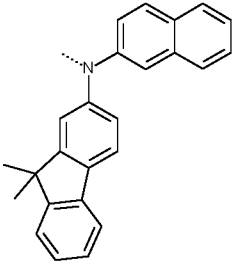
5			
	(N-52)	(N-53)	(N-54)
10			
15	(N-55)	(N-56)	(N-57)
20			
25	(N-58)	(N-59)	(N-60)
30			
35	(N-61)	(N-62)	(N-63)

5			
	(N-64)	(N-65)	(N-66)
10			
15	(N-67)	(N-68)	(N-69)
20			
	(N-70)	(N-71)	(N-72)
25			
30	(N-73)	(N-74)	(N-75)

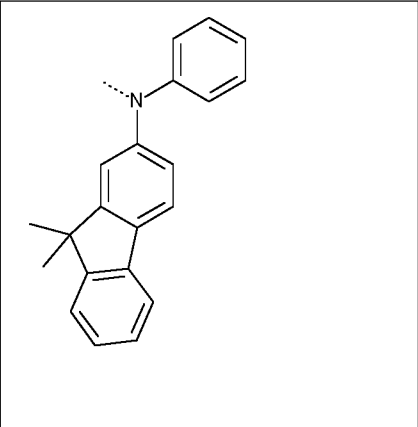
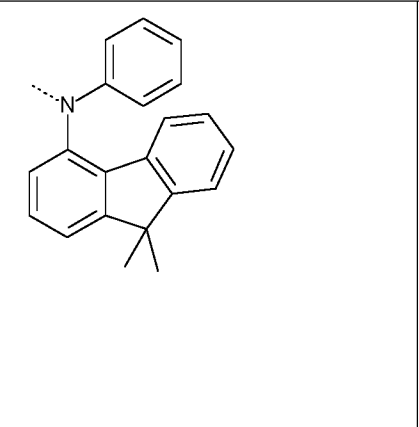
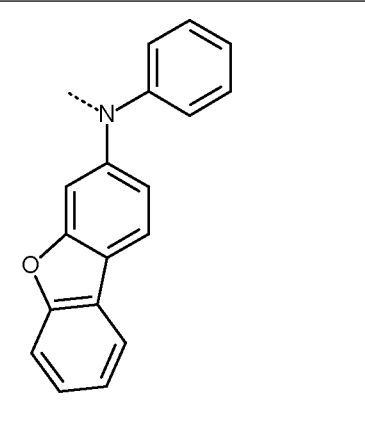
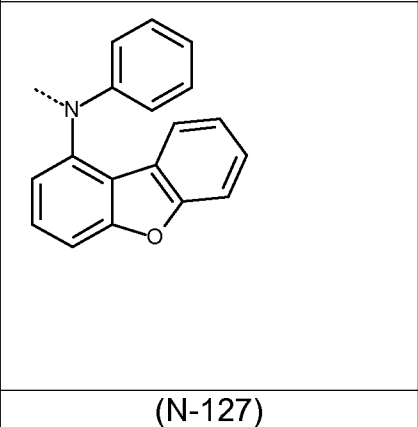
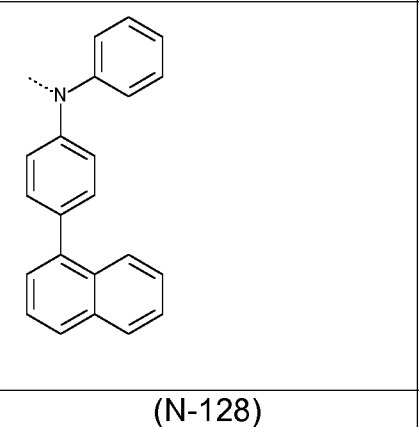
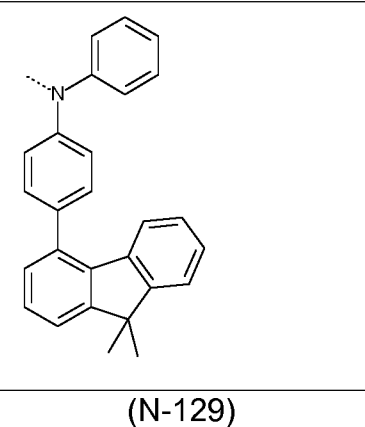
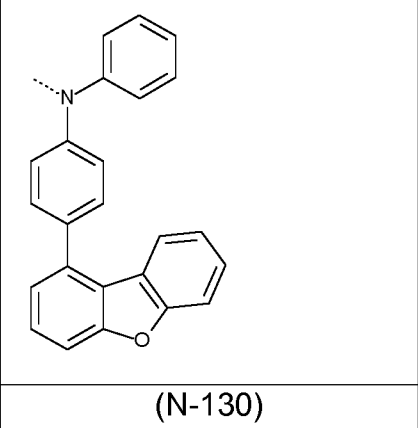
5			
	(N-76)	(N-77)	(N-78)
10			
15	(N-79)	(N-80)	(N-81)
20			
25	(N-82)	(N-83)	(N-84)
30			
35	(N-85)	(N-86)	(N-87)

5			
	(N-88)	(N-89)	(N-90)
10			
15	(N-91)	(N-92)	(N-93)
20			
25	(N-94)	(N-95)	(N-96)
30			
35	(N-97)	(N-98)	(N-99)

5			
	(N-100)	(N-101)	(N-102)
10			
15	(N-103)	(N-104)	(N-105)
20			
25	(N-106)	(N-107)	(N-108)
30			
35	(N-109)	(N-110)	(N-111)

5			
	(N-112)	(N-113)	(N-114)
10			
15	(N-115)	(N-116)	(N-117)
20			
25	(N-118)	(N-119)	(N-120)
30			
35	(N-121)	(N-122)	(N-123)

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5			
	(N-124)	(N-125)	(N-126)
10			
15	(N-127)	(N-128)	(N-129)
20			
25	(N-130)		

30 where the groups of formulae (N-1) to (N-130) may further be substituted at each free position by a substituent R².

In accordance with a preferred embodiment, the groups R and R¹ stand on
 35 each occurrence, identically or differently, for H, D, F, Cl, Br, I, CN, a straight-chain alkyl or alkoxy groups having 1 to 20, preferably 1 to 10 C

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atoms, or branched or a cyclic alkyl or alkoxy groups having 3 to 20,
preferably 3 to 10 C atoms, each of which may be substituted by one or
more radicals R^2 , where in each case one or more non-adjacent CH_2 groups
may be replaced by $R^2C=CR^2$, O or S and where one or more H atoms may
5 be replaced by D or F, an aromatic or heteroaromatic ring systems having 5
to 25, preferably 6 to 18 aromatic ring atoms, which may in each case be
substituted by one or more radicals R^2 , where two adjacent substituents R
and/or two adjacent substituents R^1 may form a mono- or polycyclic,
aliphatic ring system or aromatic ring system, which may be substituted by
10 one or more radicals R^2 ;

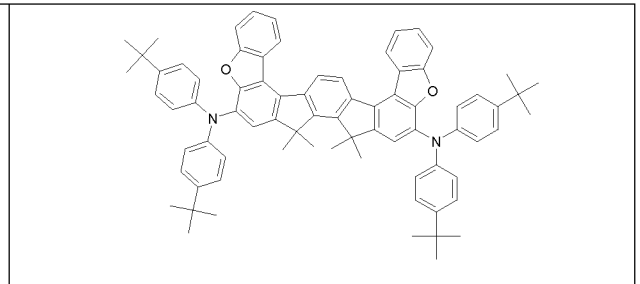
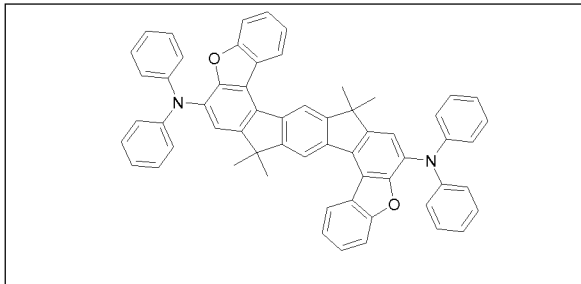
In accordance with a preferred embodiment, R^2 stands on each occurrence,
identically or differently, for H, D, F, Cl, Br, I, CN, a straight-chain alkyl or
15 alkoxy groups having 1 to 20, preferably 1 to 10 C atoms, or branched or a
cyclic alkyl or alkoxy groups having 3 to 20, preferably 3 to 10 C atoms,
each of which may be substituted by one or more radicals R^3 , where in each
case one or more non-adjacent CH_2 groups may be replaced by $R^2C=CR^2$,
O or S and where one or more H atoms may be replaced by D or F, an
20 aromatic or heteroaromatic ring systems having 5 to 25, preferably 6 to 18
aromatic ring atoms, which may in each case be substituted by one or more
radicals R^3 , where two adjacent substituents R^2 may form a mono- or
polycyclic, aliphatic ring system or aromatic ring system, which may be
25 substituted by one or more radicals R^3 ;

In accordance with a preferred embodiment, Ar is an aromatic or
heteroaromatic ring system having 6 to 18 aromatic ring atoms, which may
30 in each case also be substituted by one or more radicals R^3 .

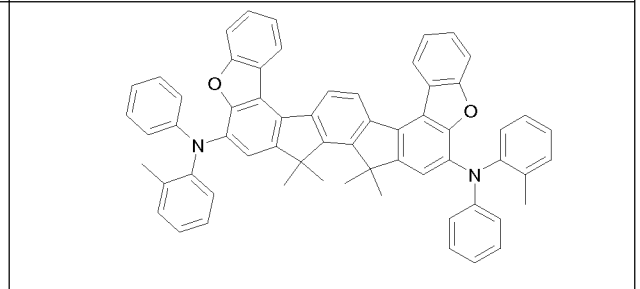
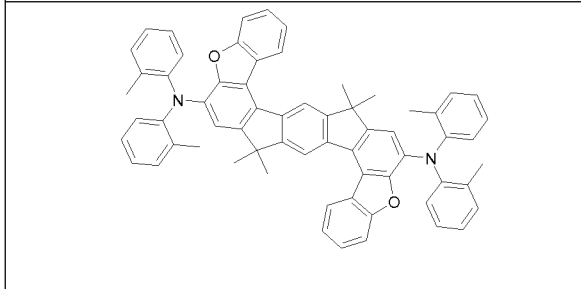
The following compounds are examples of compounds of the formula (1):

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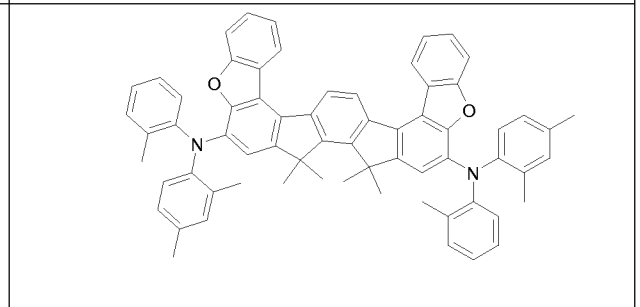
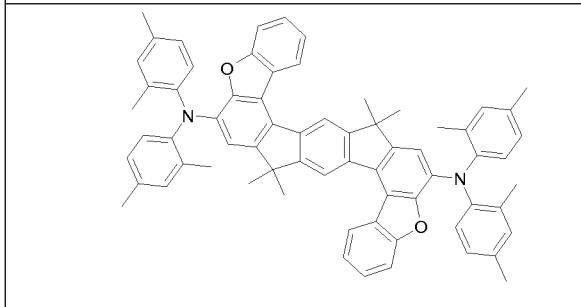
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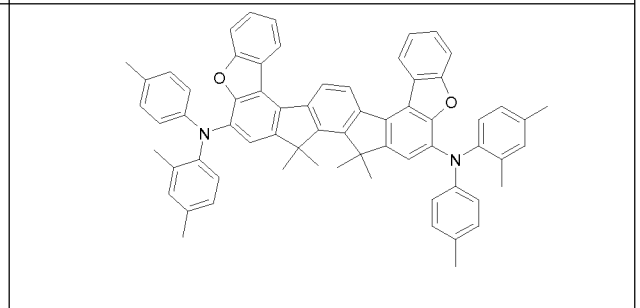
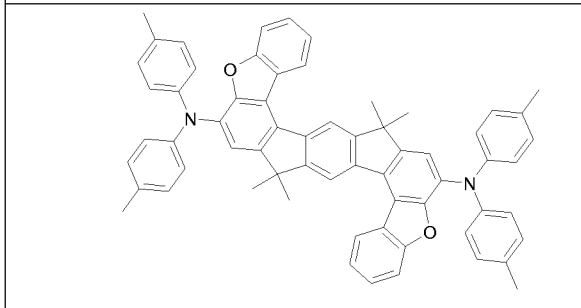
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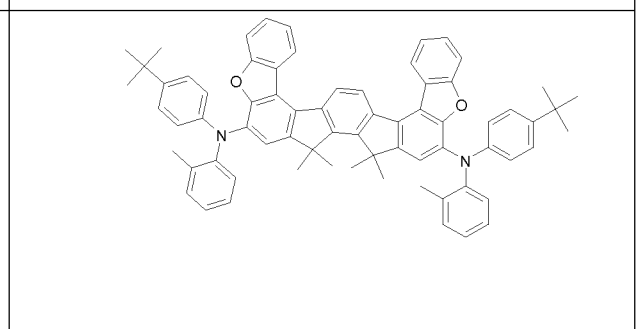
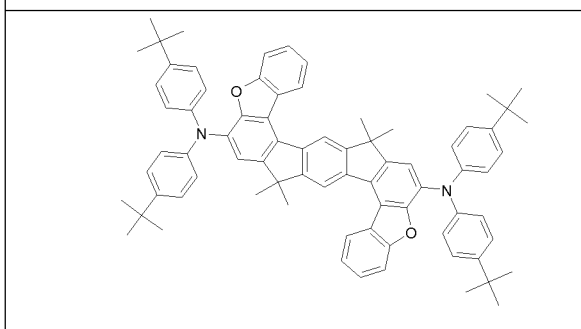
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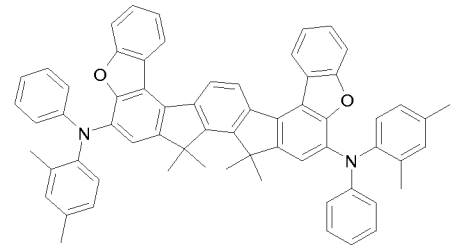
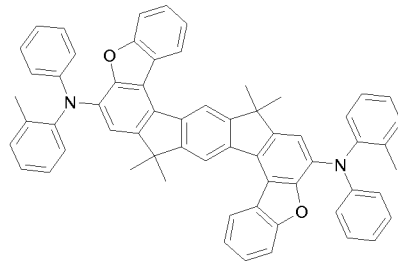
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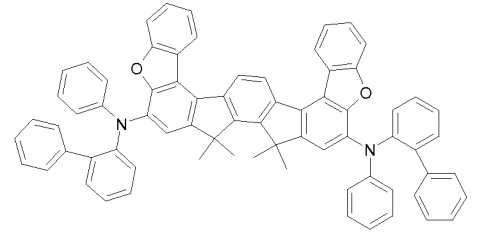
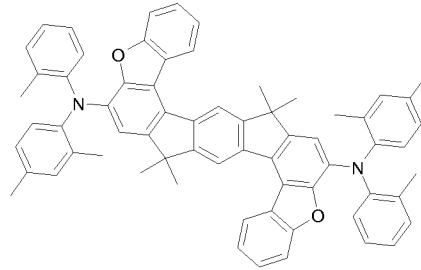
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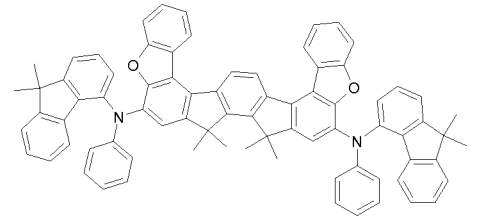
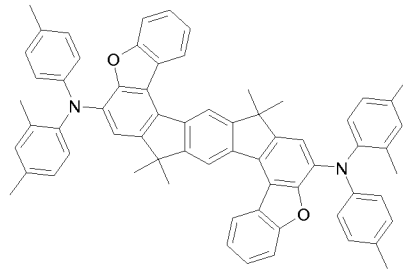
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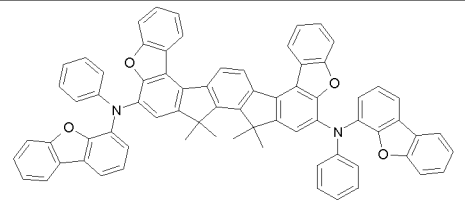
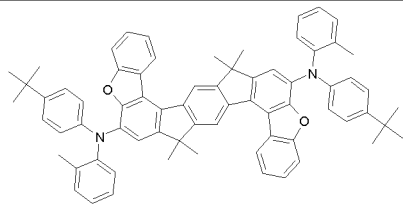
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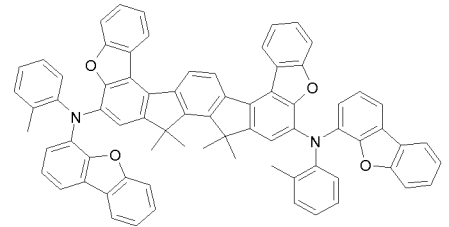
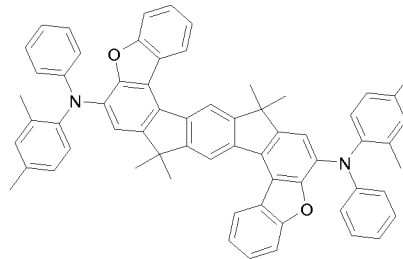
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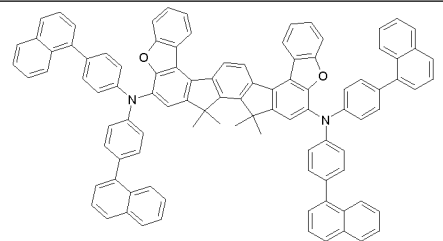
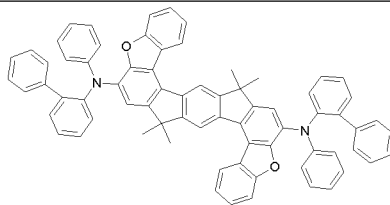
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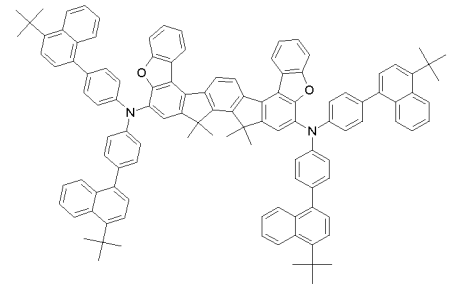
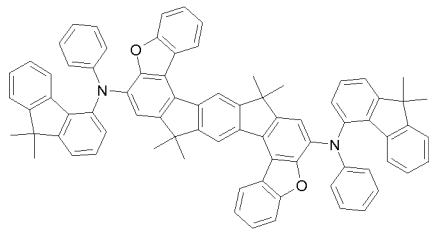


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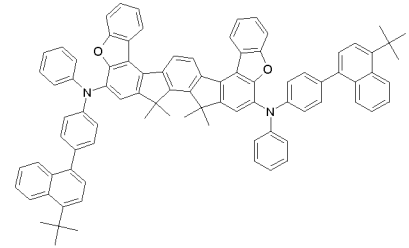
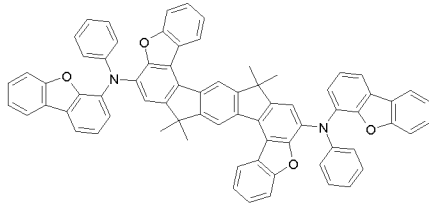


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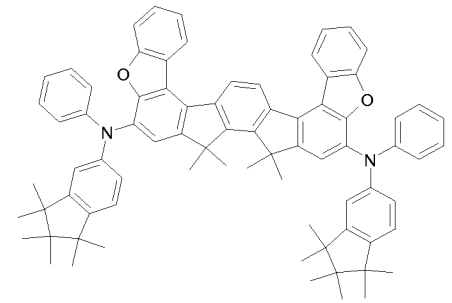
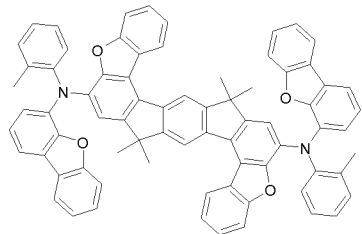
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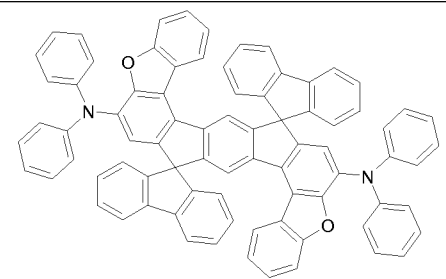
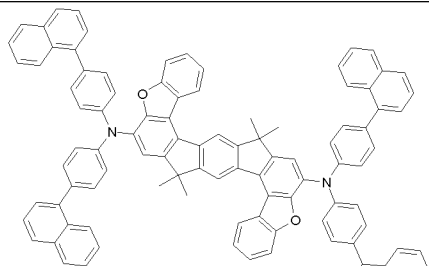
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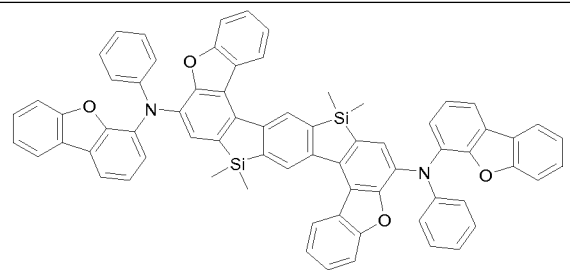
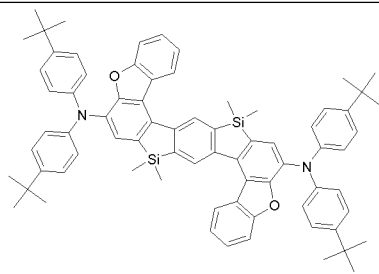
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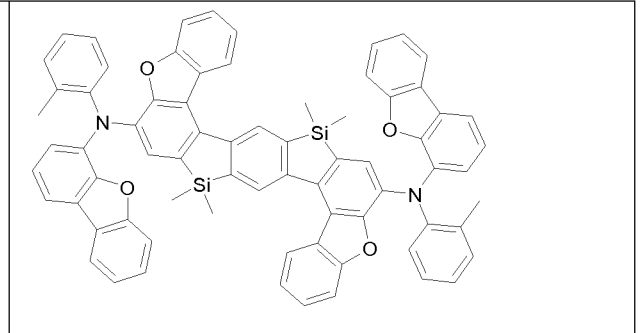
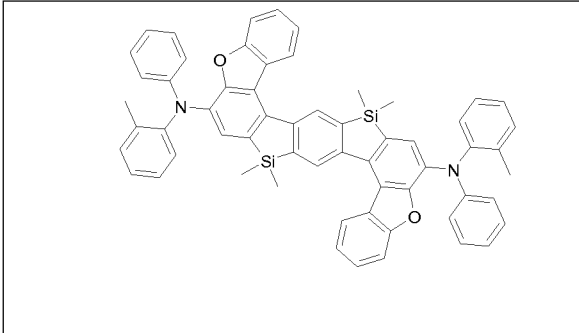
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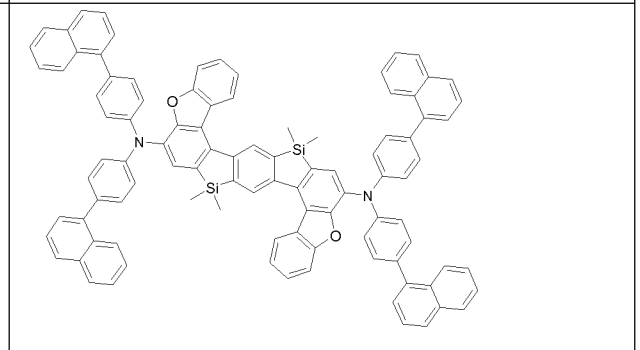
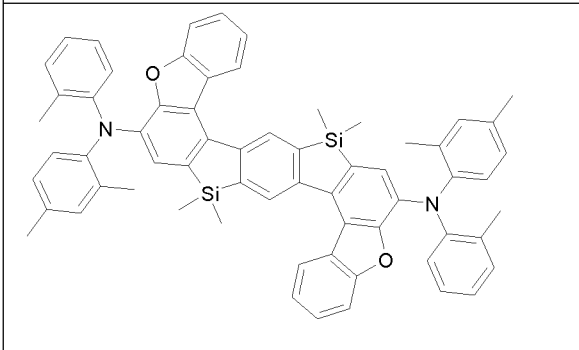
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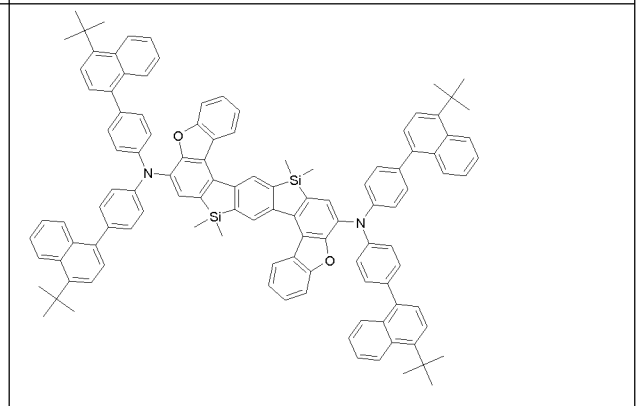
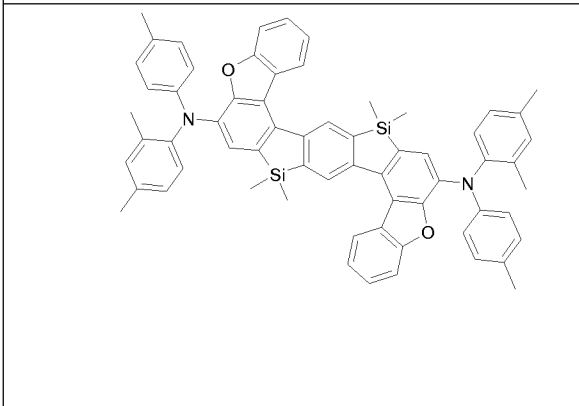
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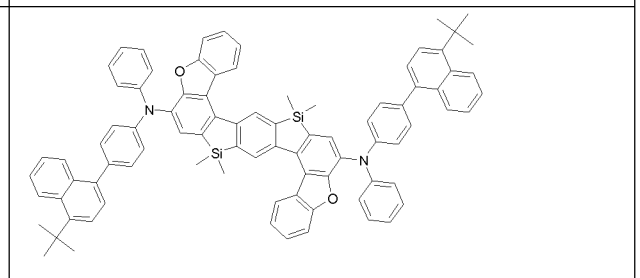
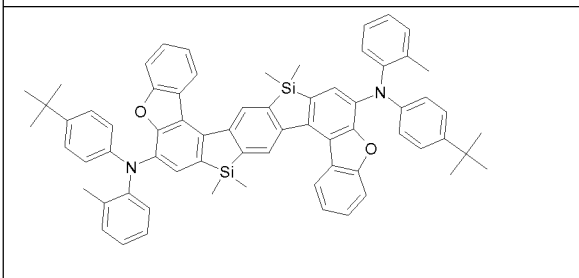
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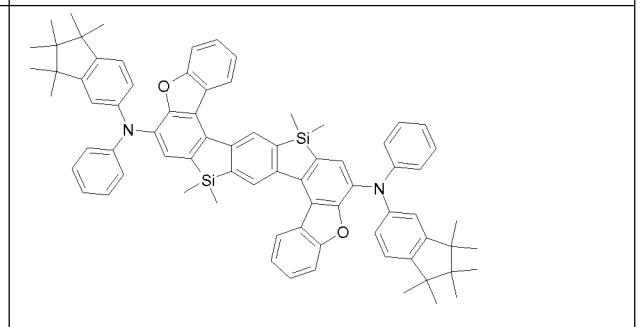
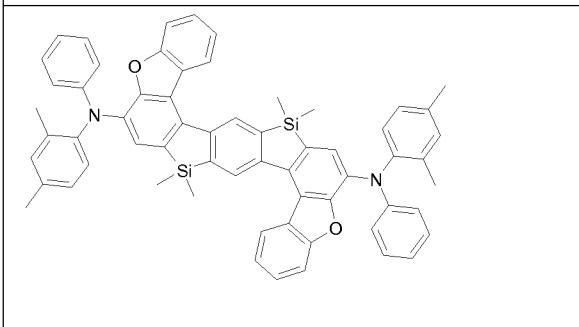
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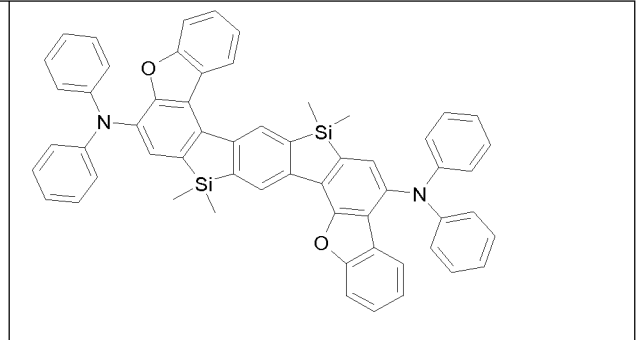
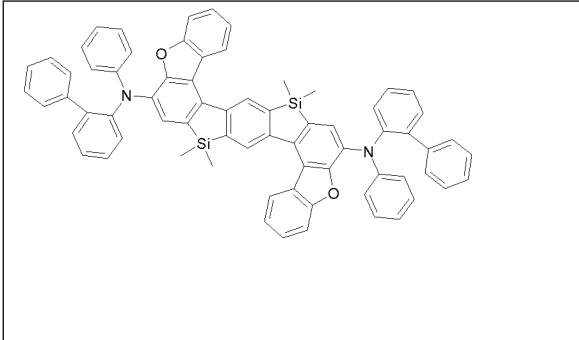
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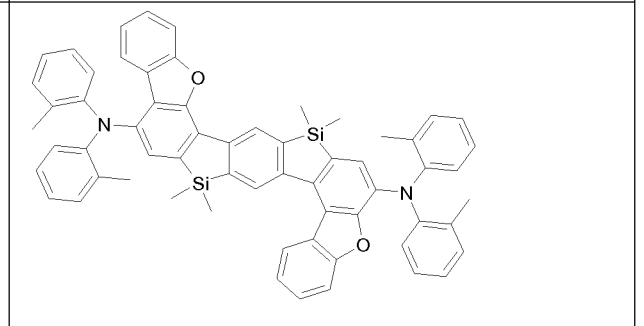
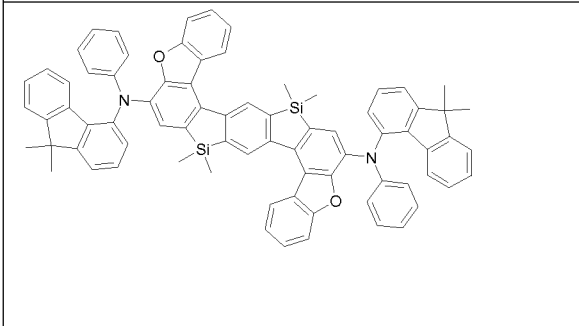
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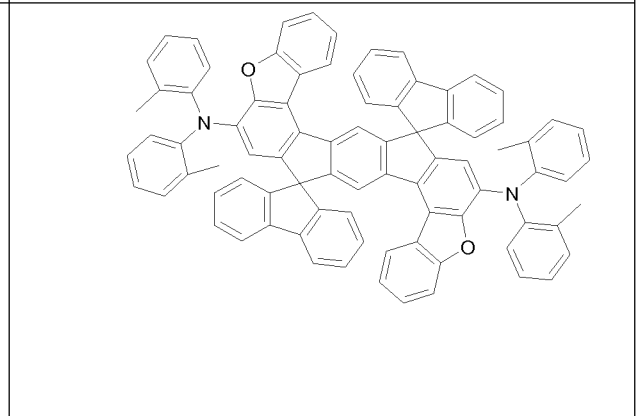
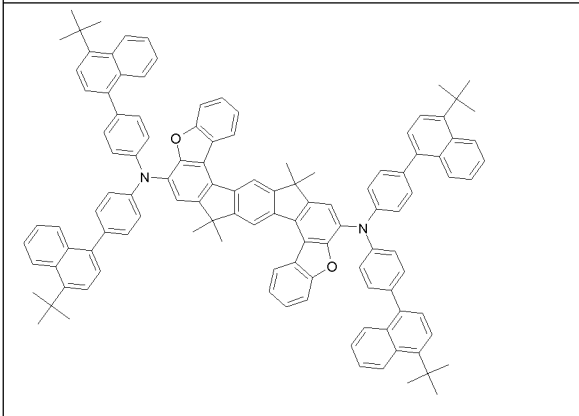
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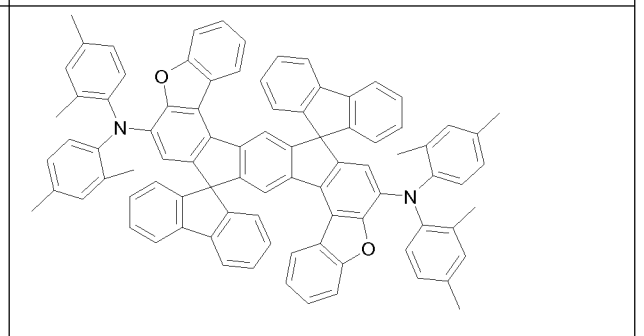
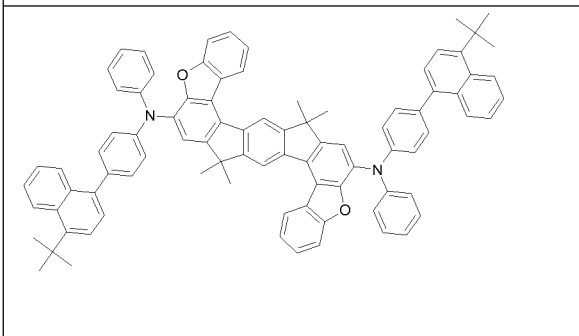
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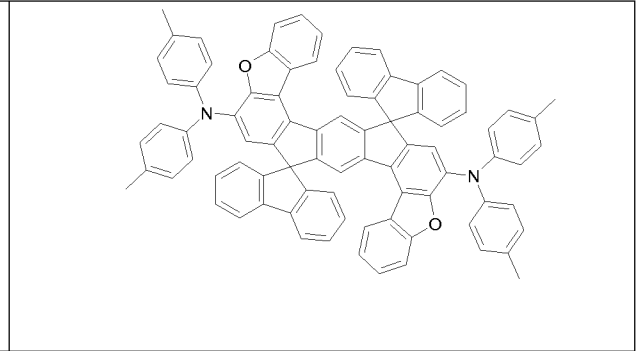
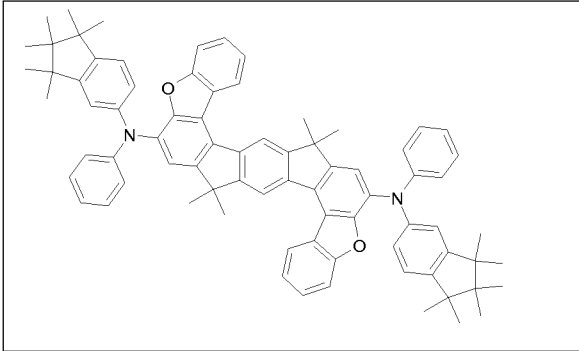


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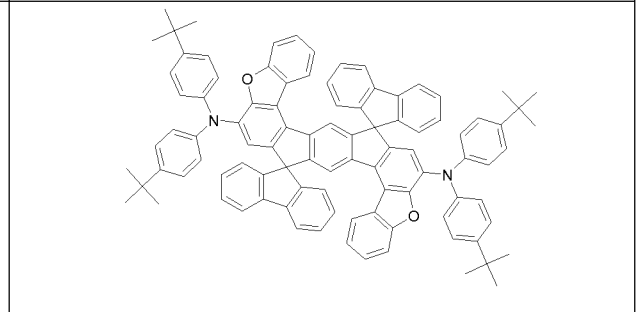
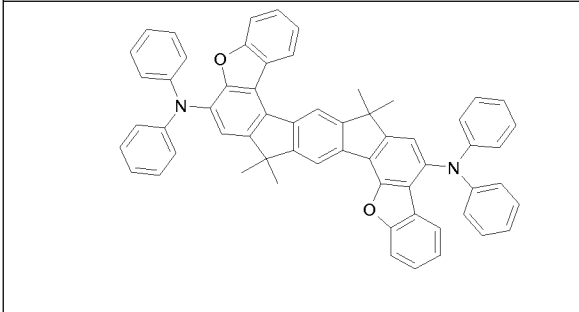
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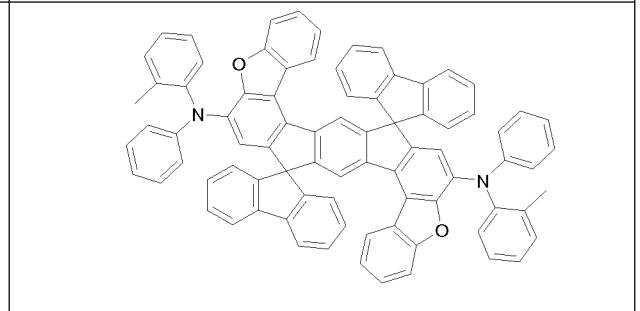
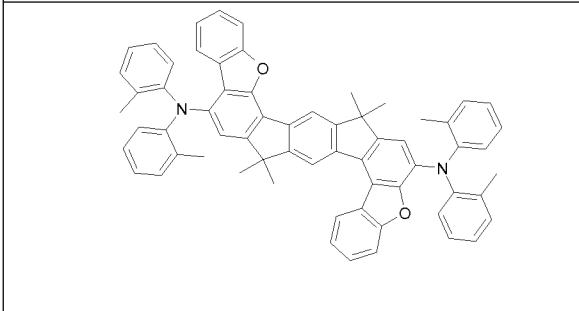
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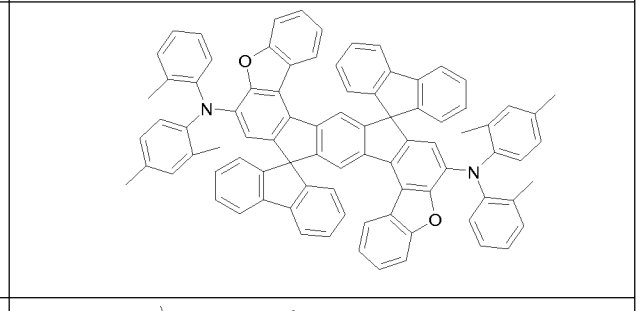
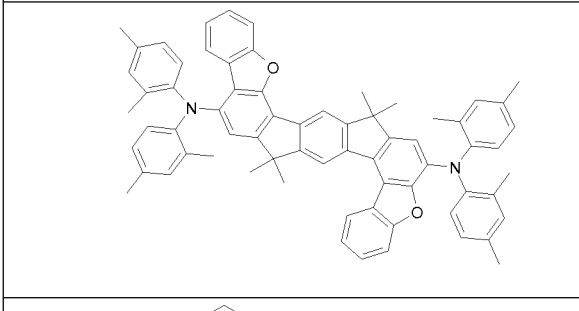
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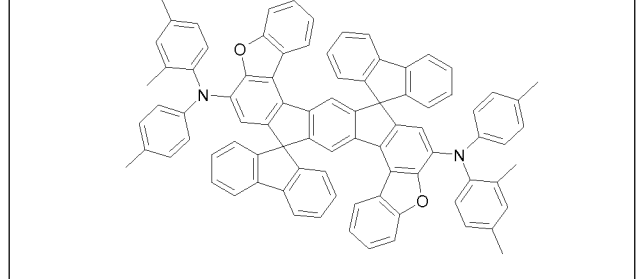
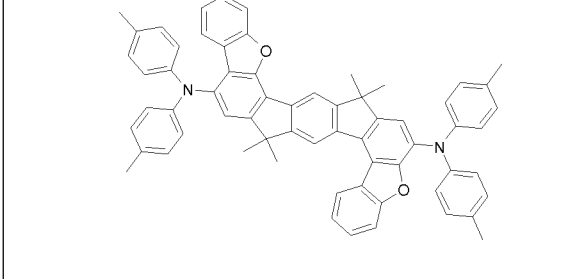
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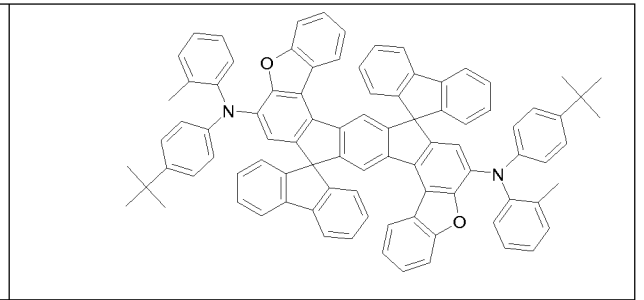
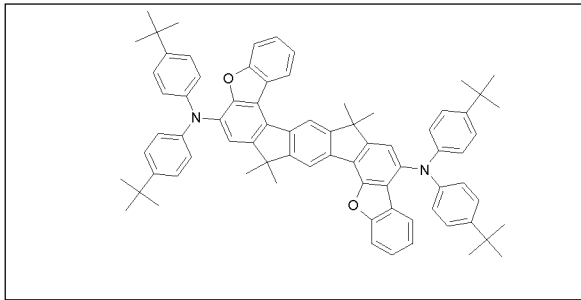
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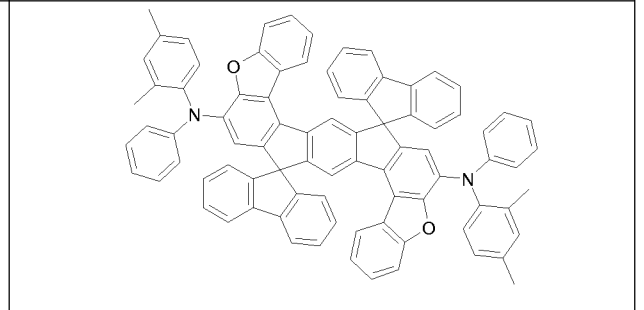
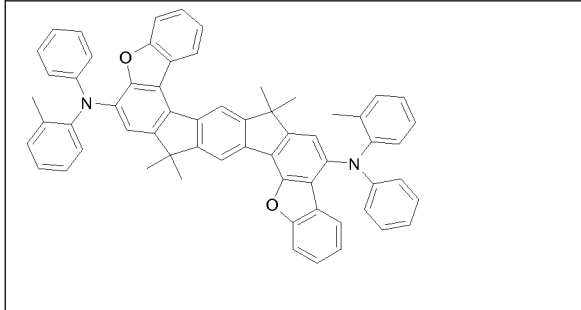
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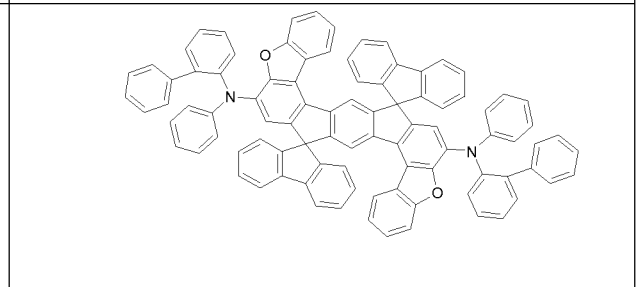
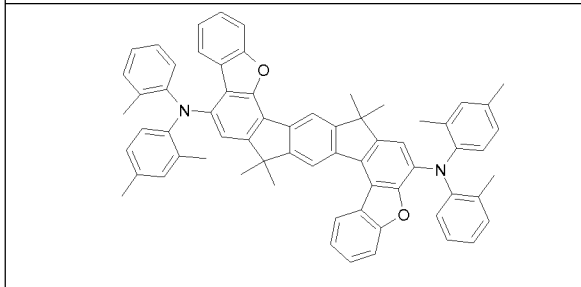
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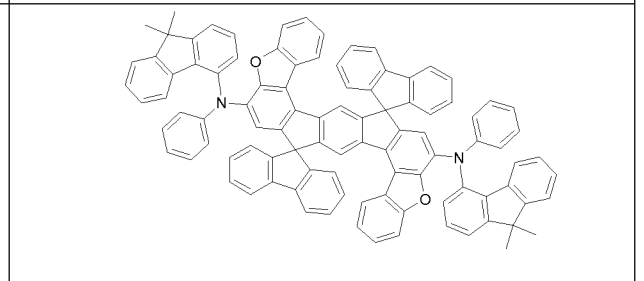
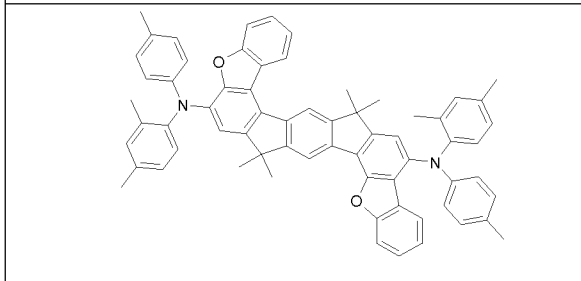
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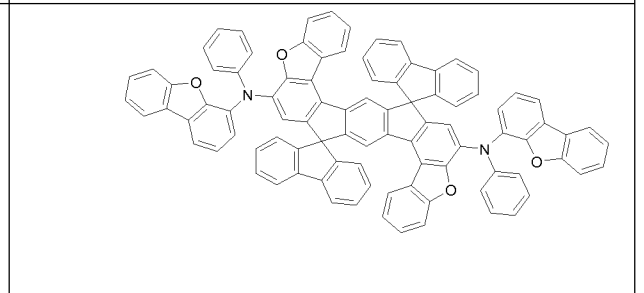
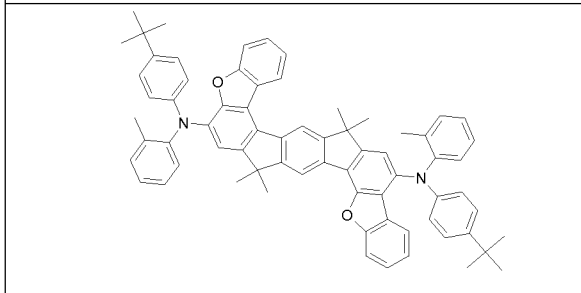
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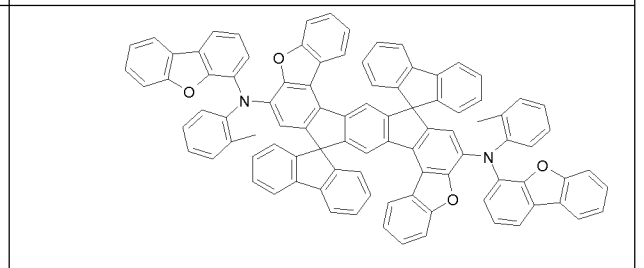
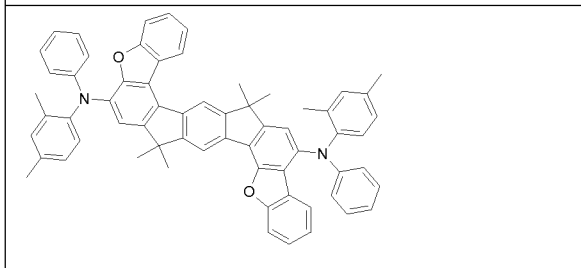
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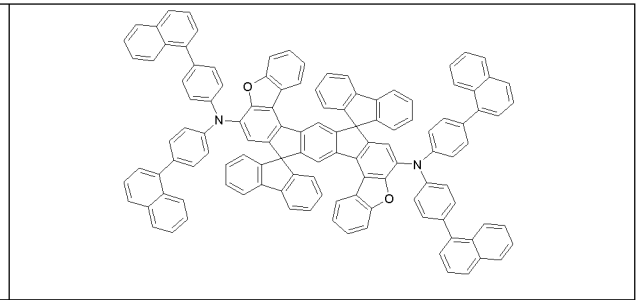
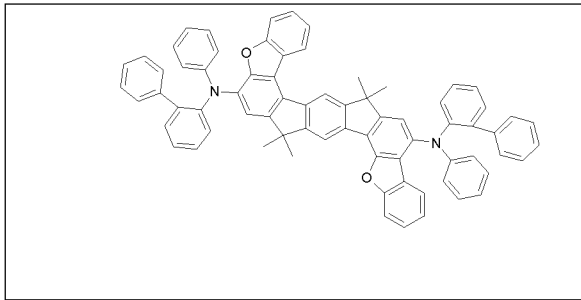


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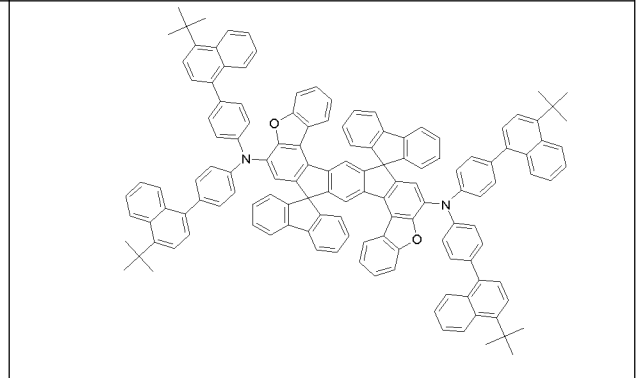
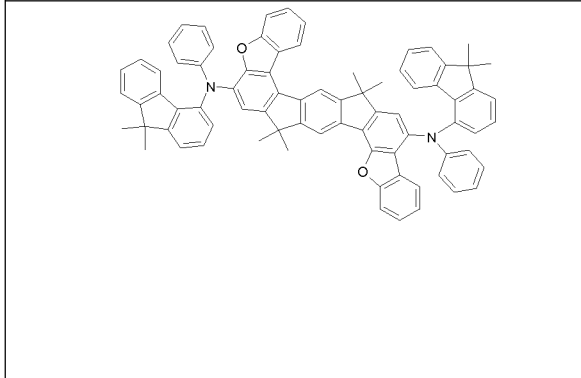


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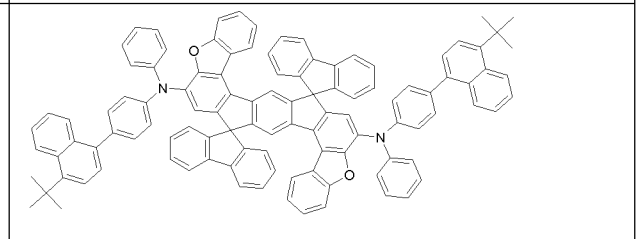
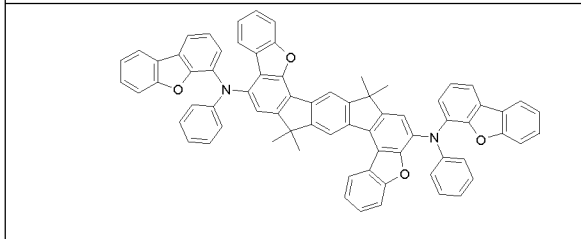
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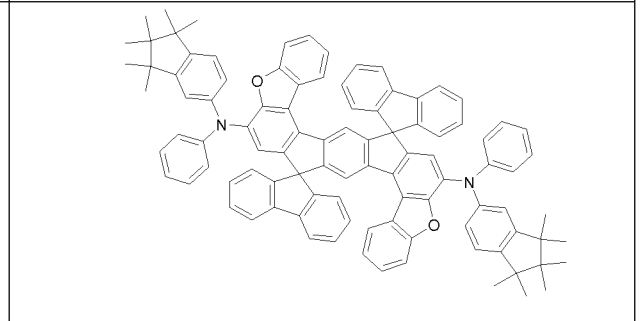
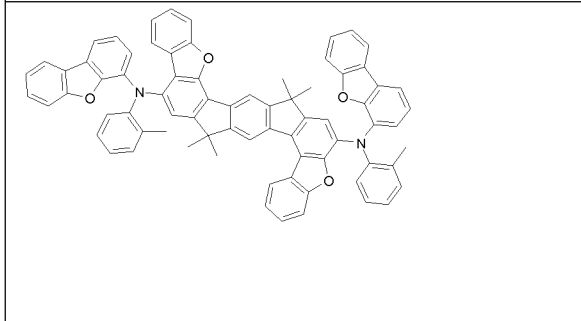
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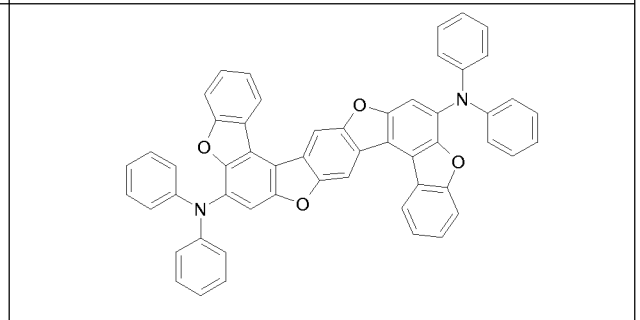
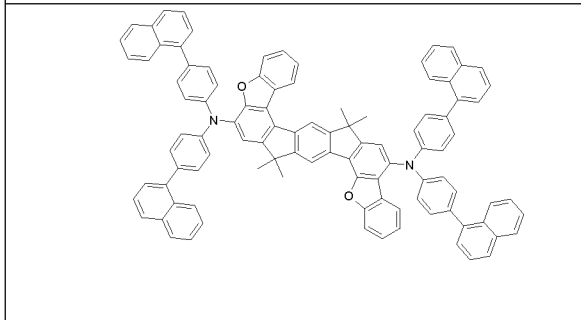
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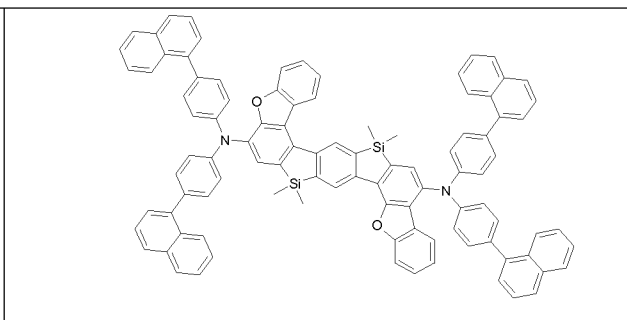
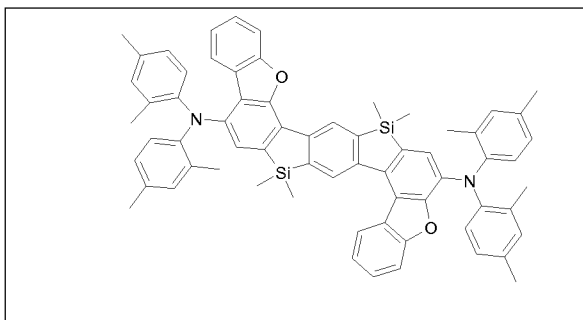
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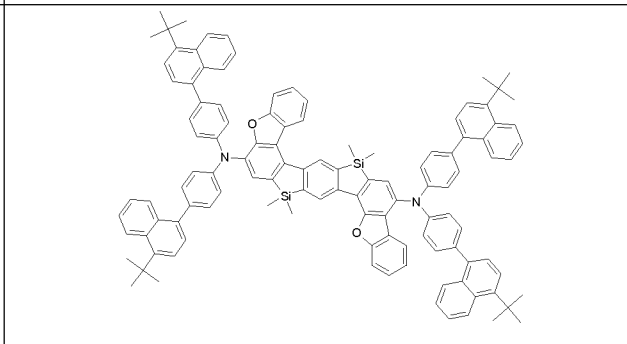
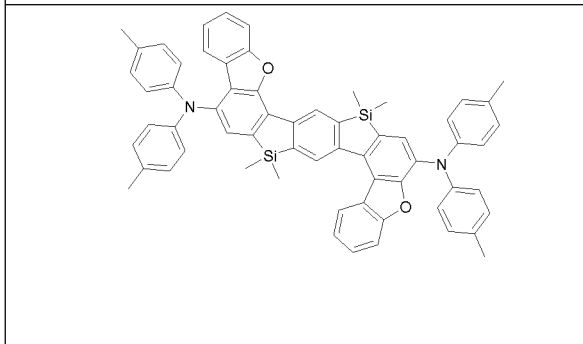
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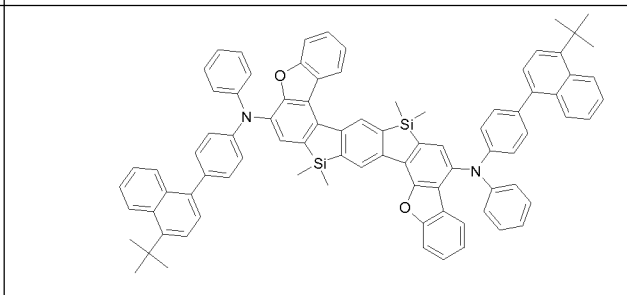
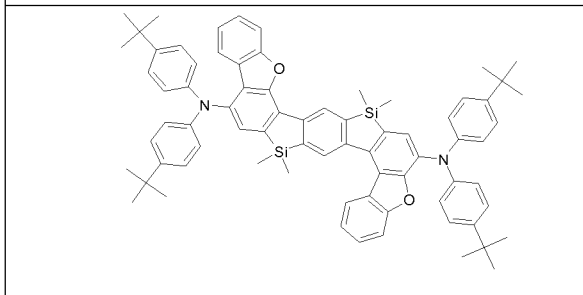
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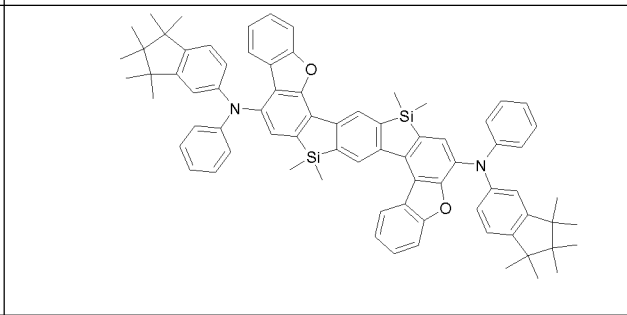
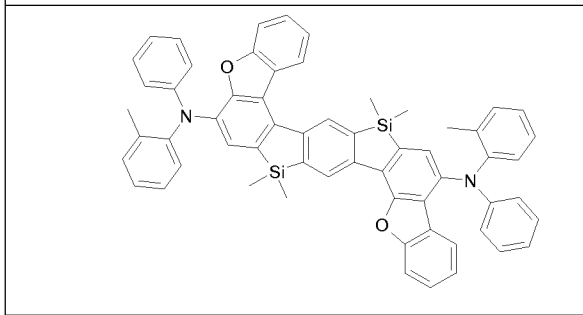
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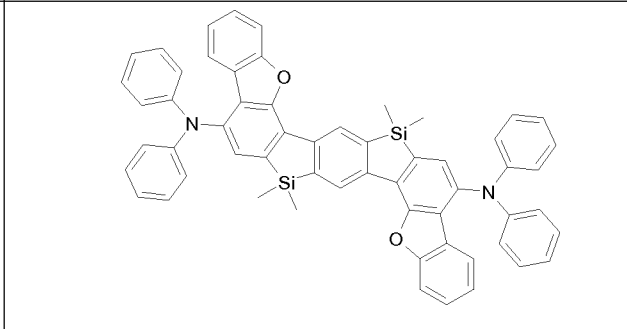
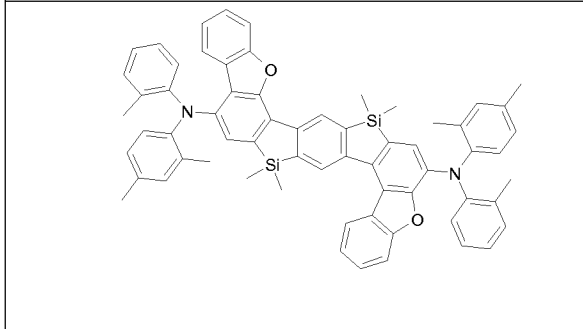
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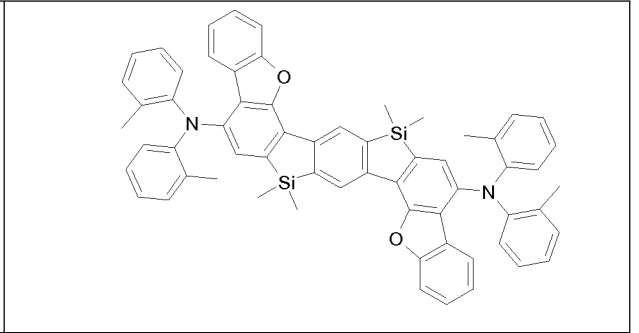
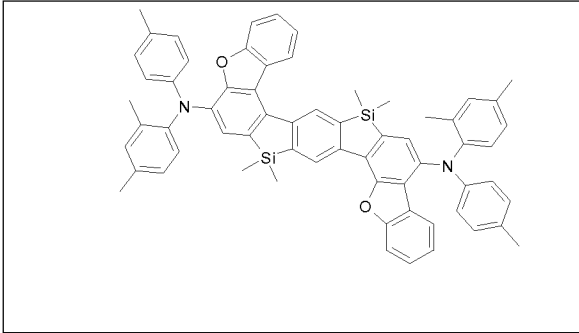
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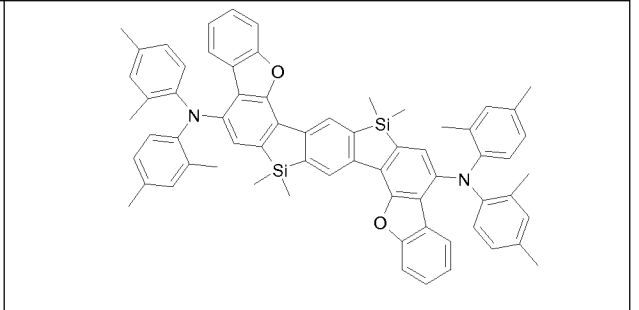
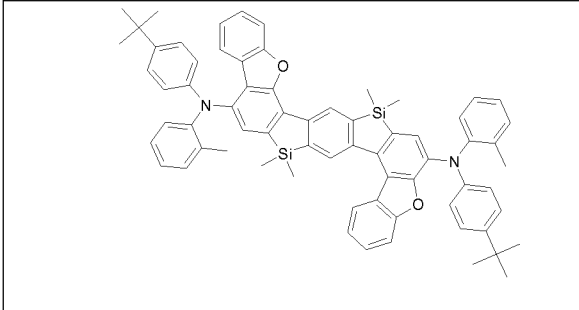
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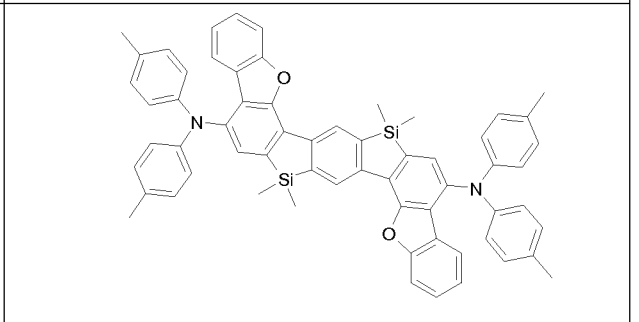
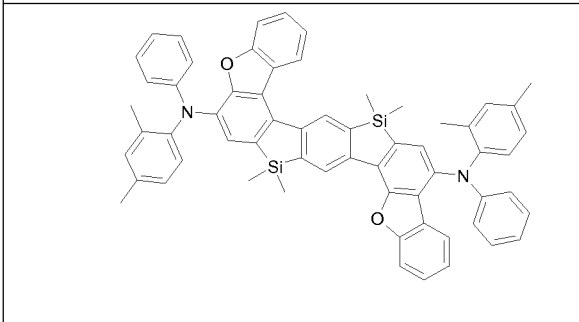
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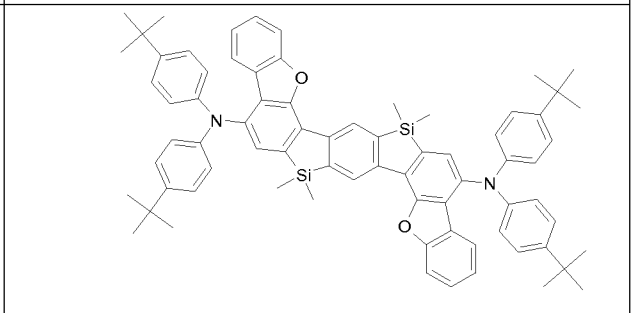
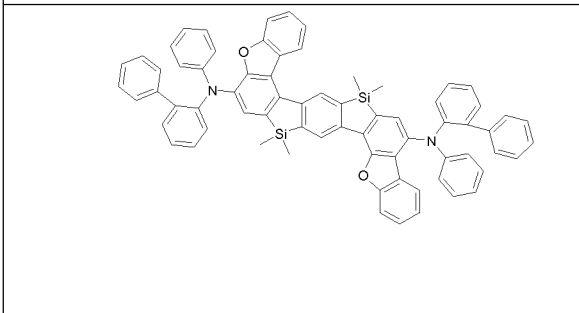
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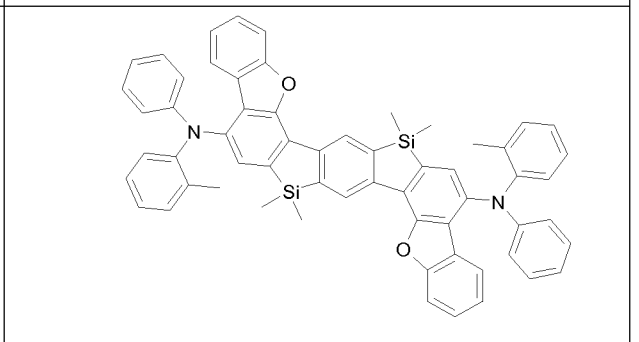
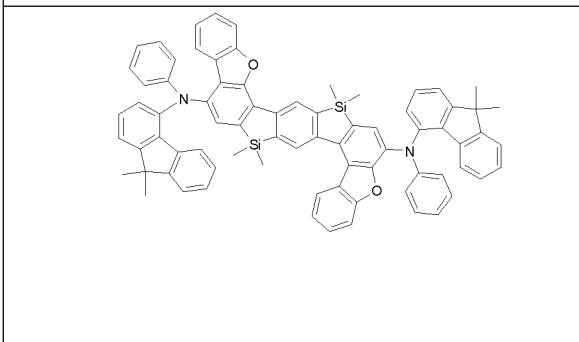
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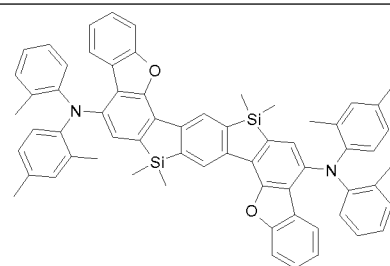
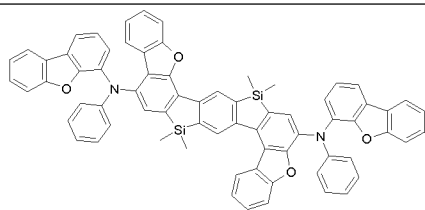
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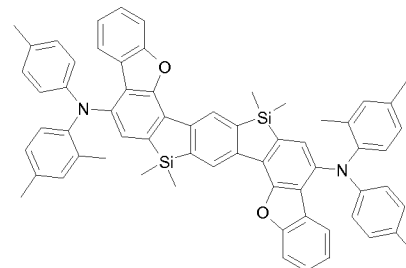
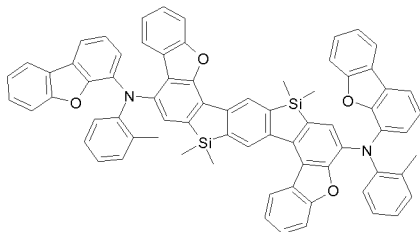
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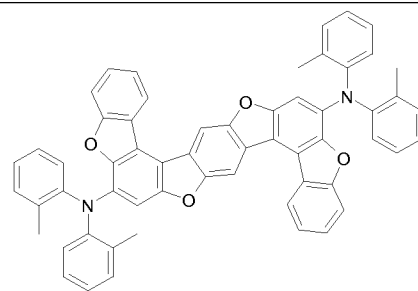
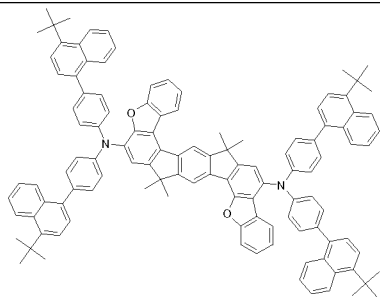
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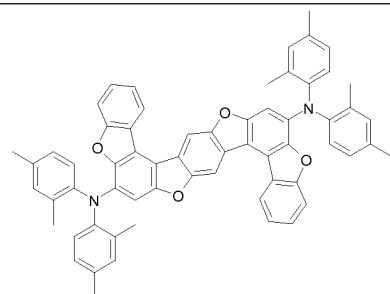
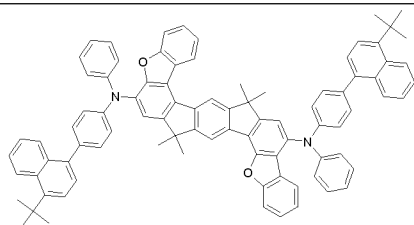
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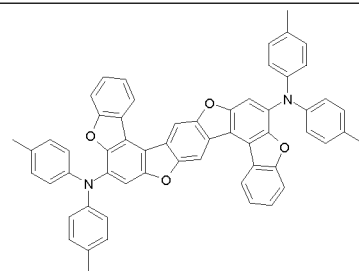
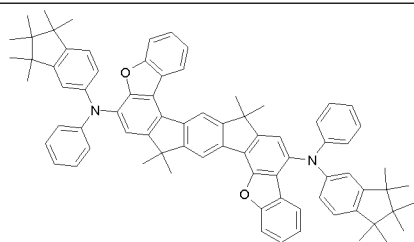
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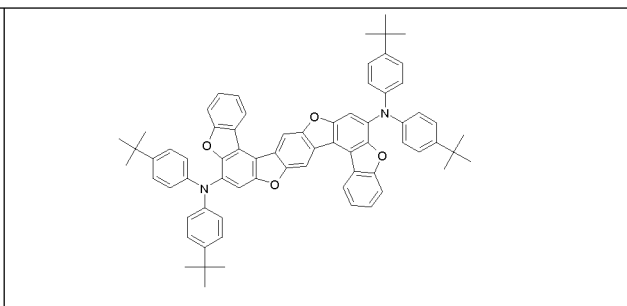
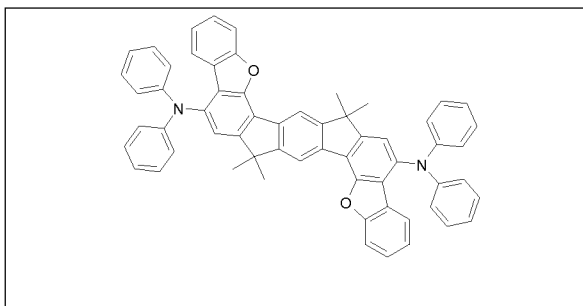
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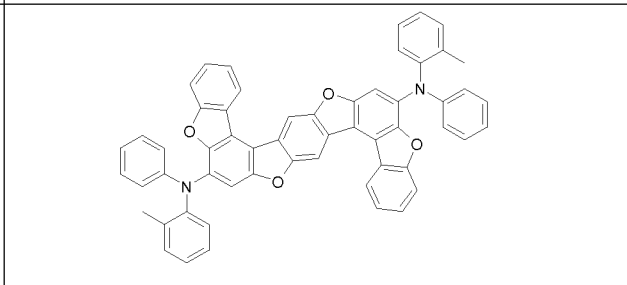
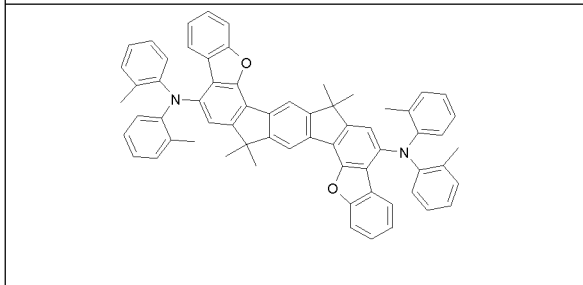
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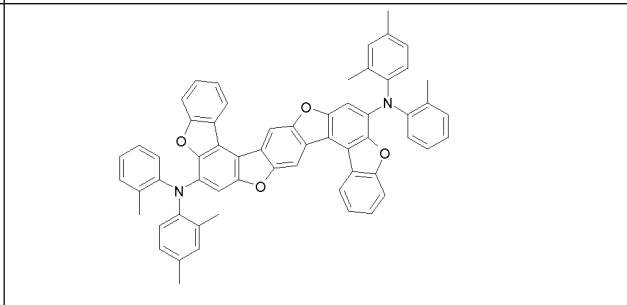
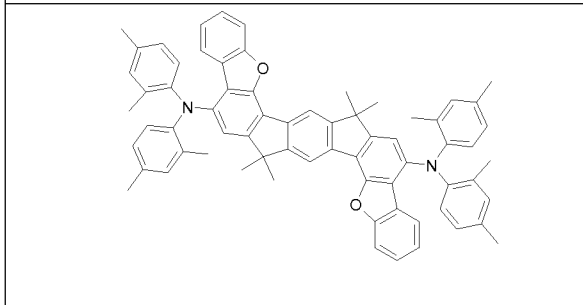
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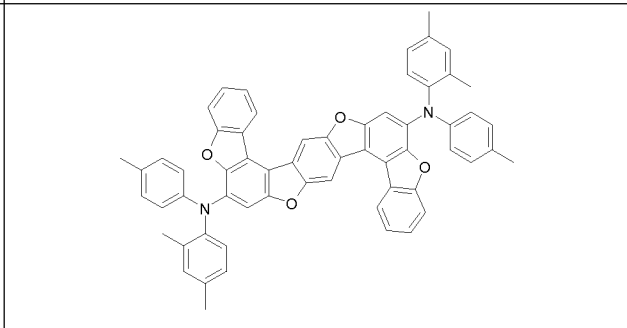
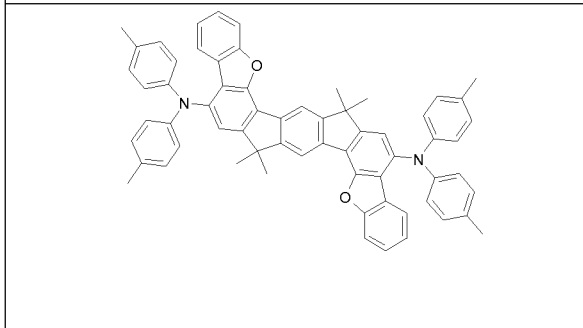
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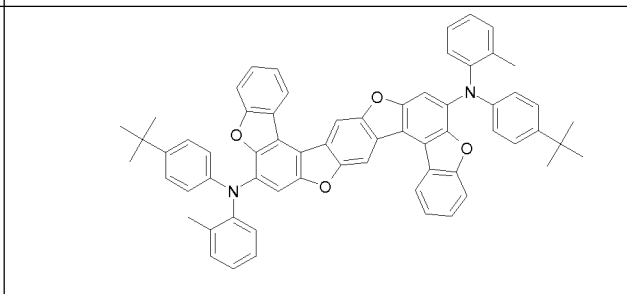
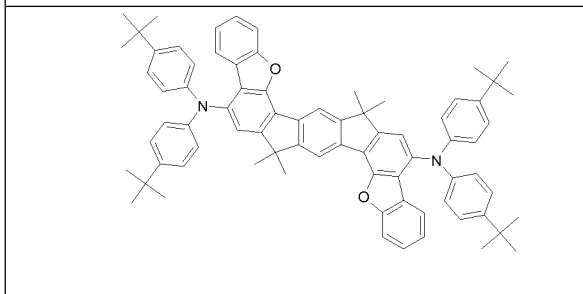
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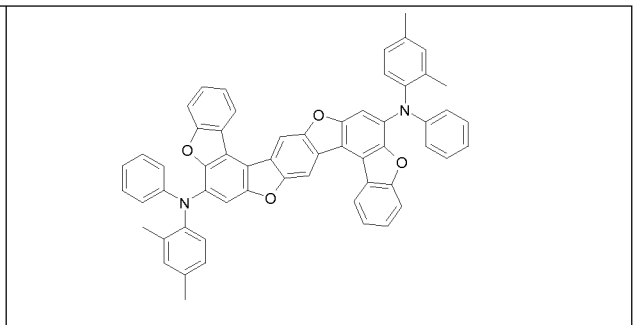
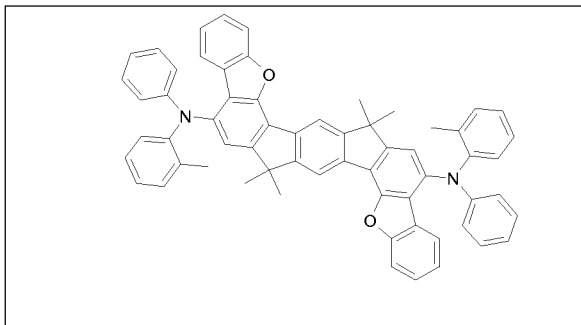
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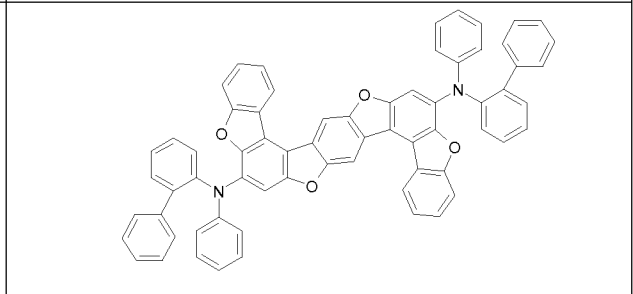
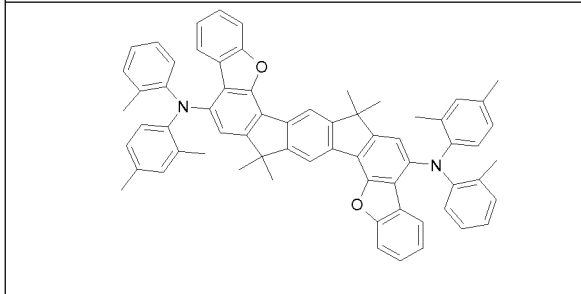
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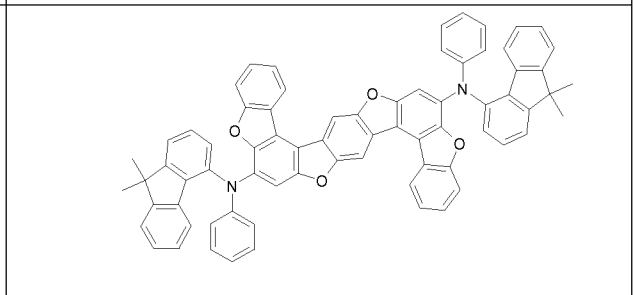
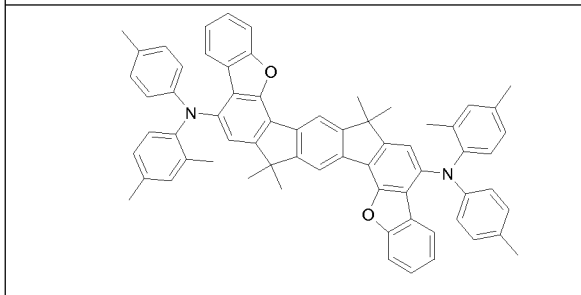
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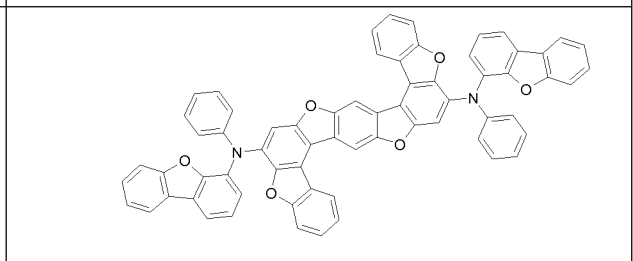
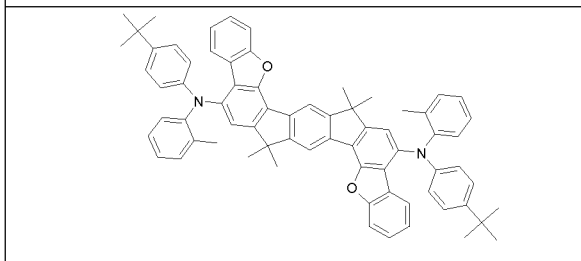
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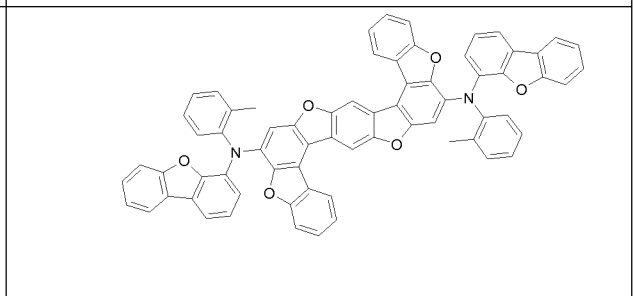
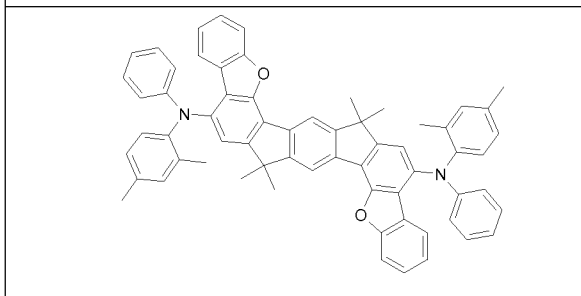
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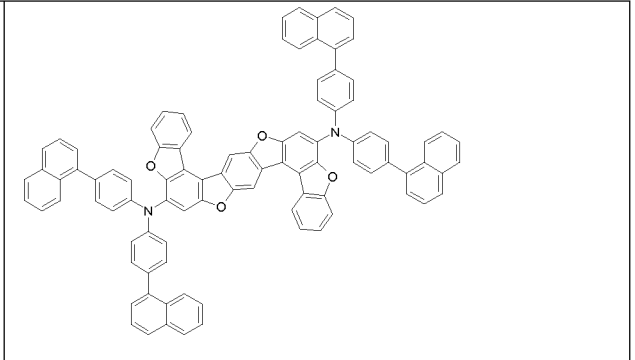
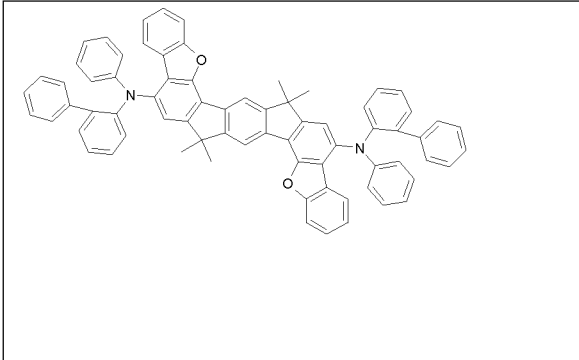
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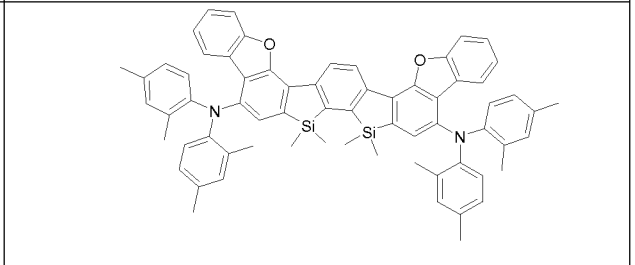
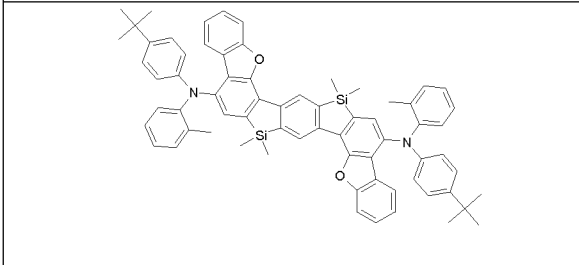
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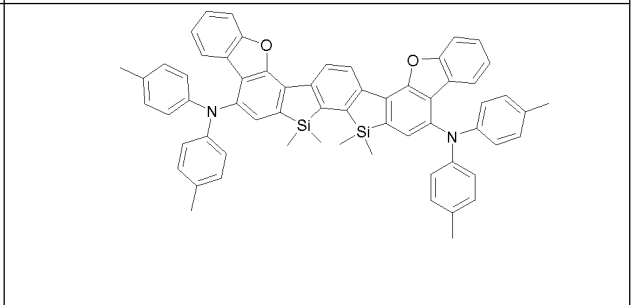
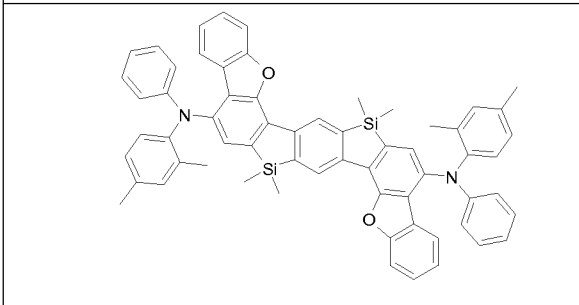
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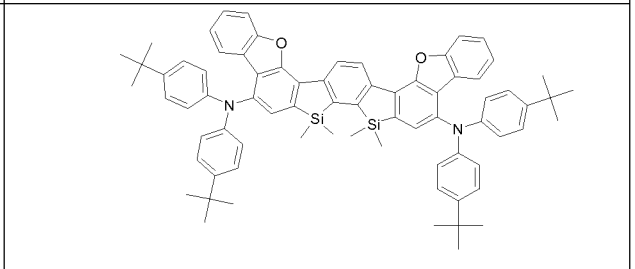
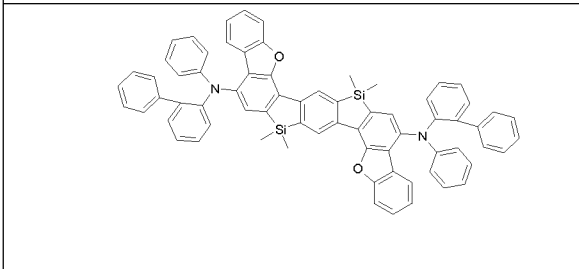
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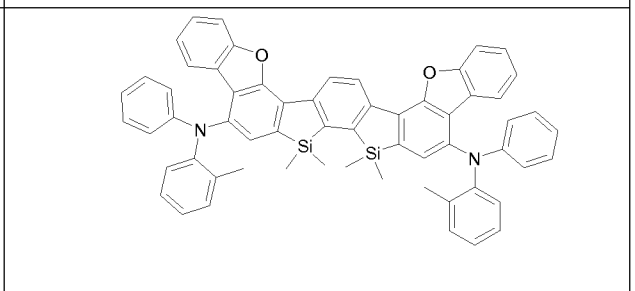
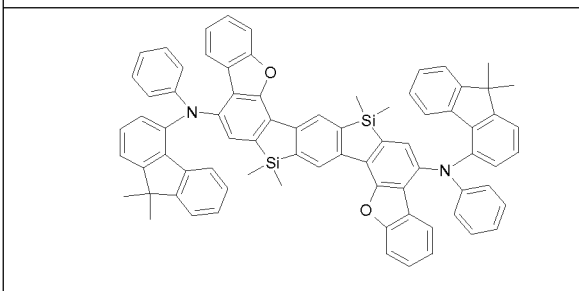
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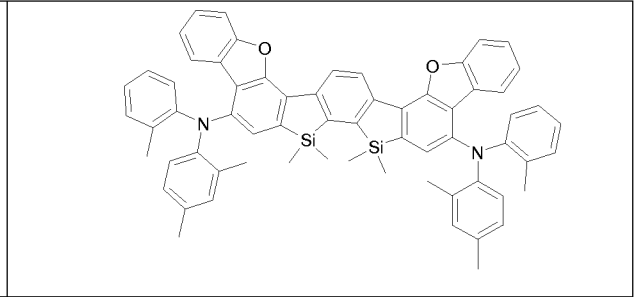
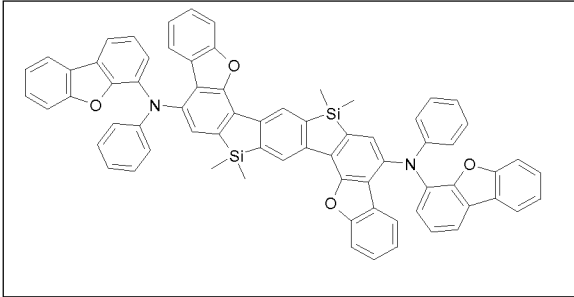
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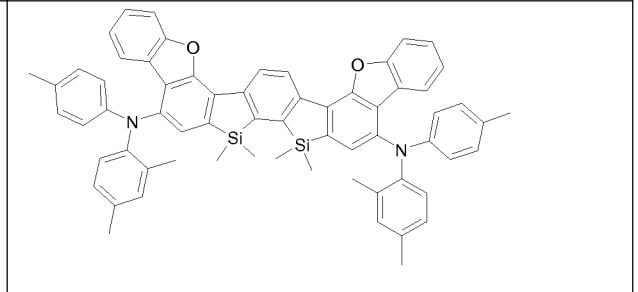
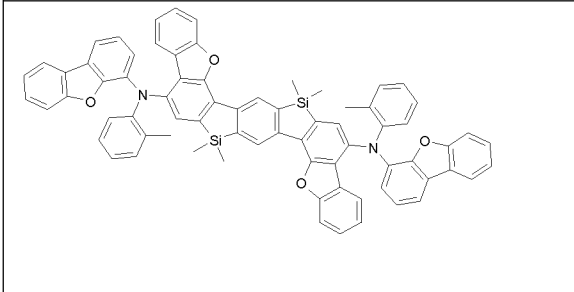
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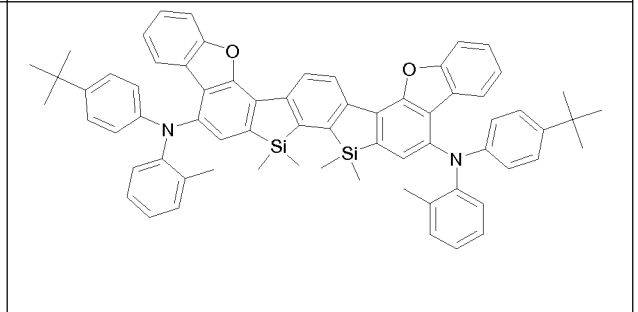
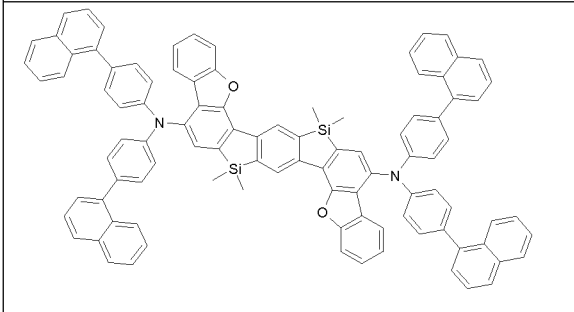
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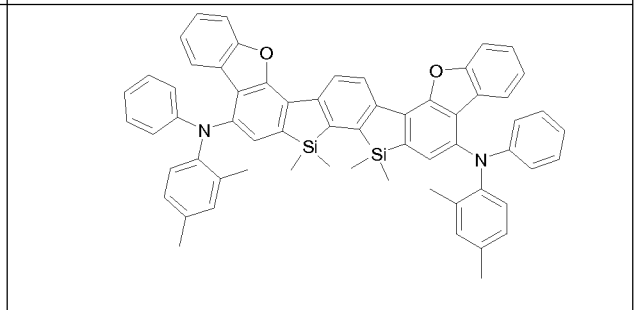
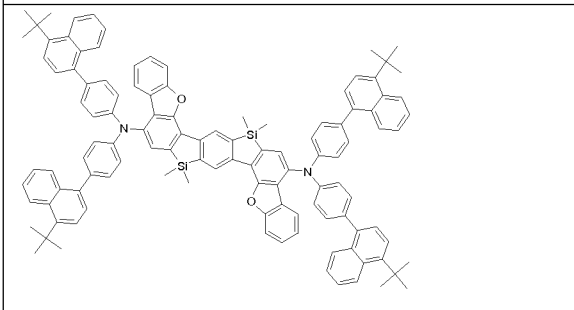
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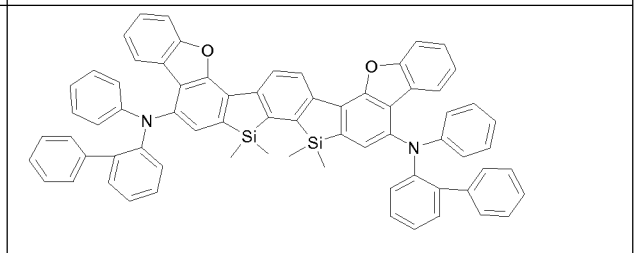
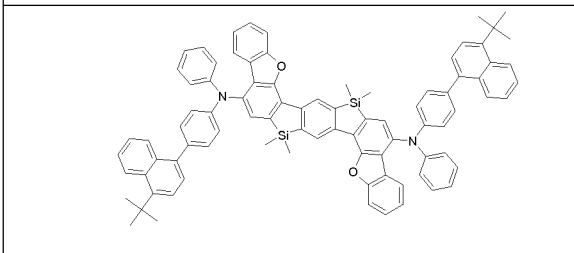
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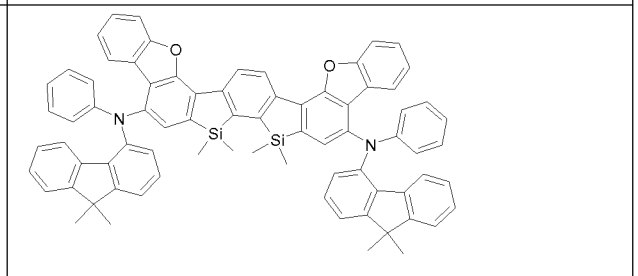
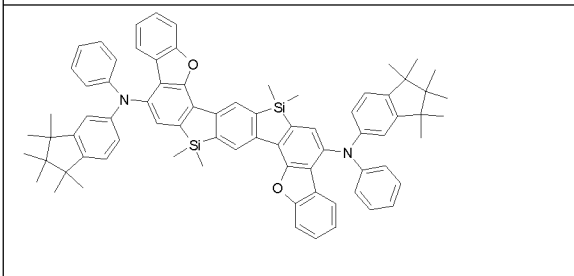
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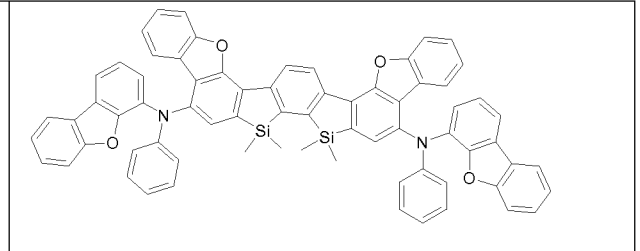
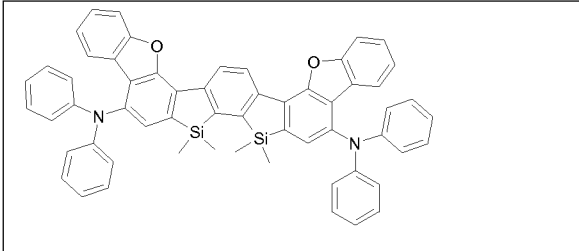


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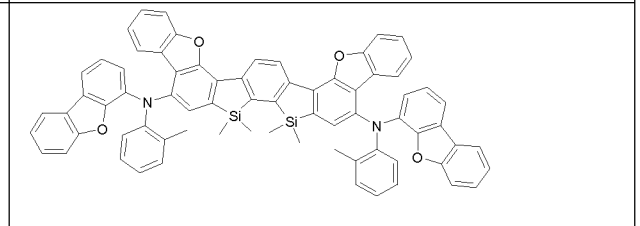
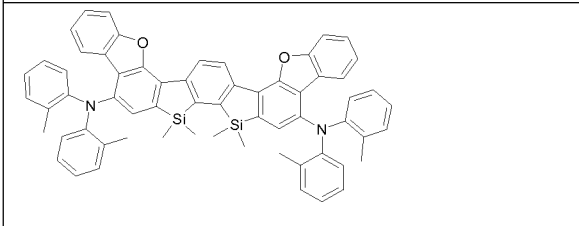


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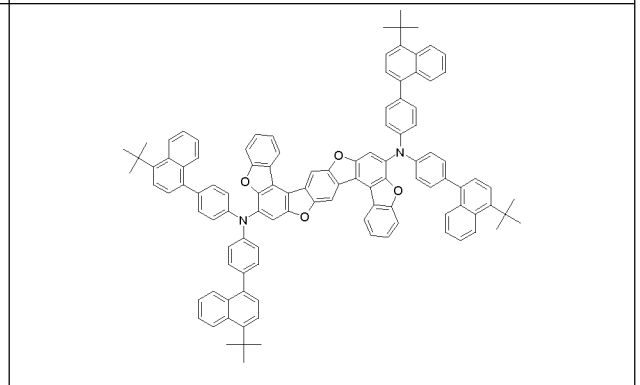
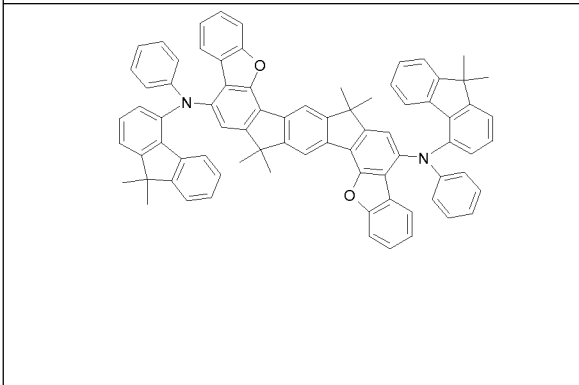
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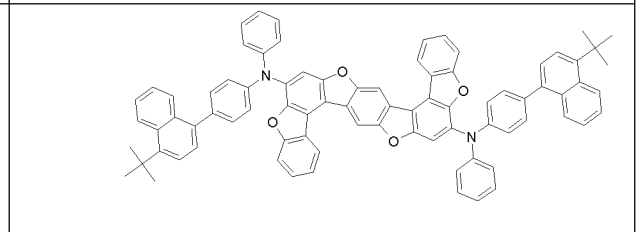
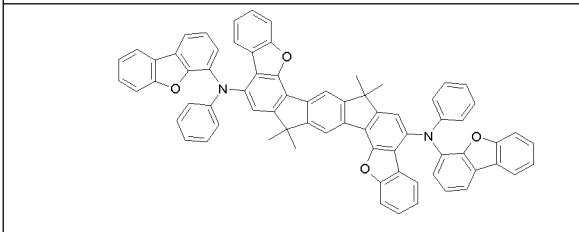
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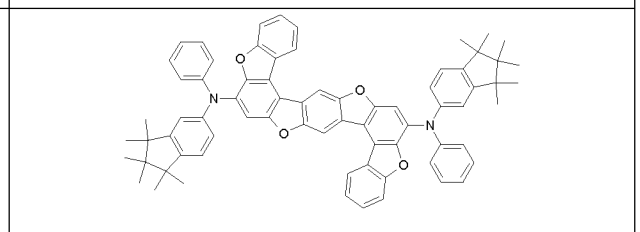
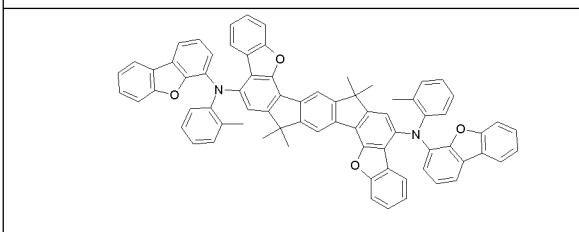
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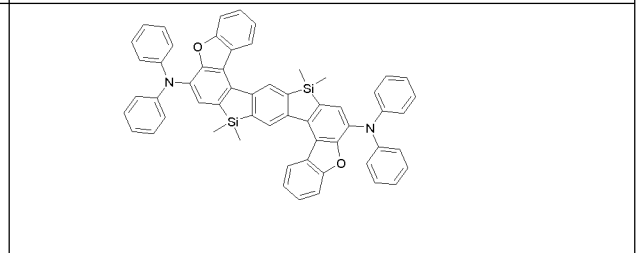
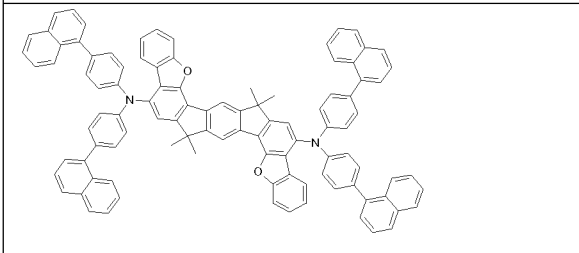
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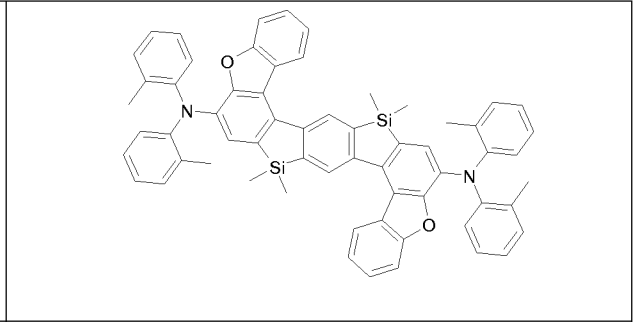
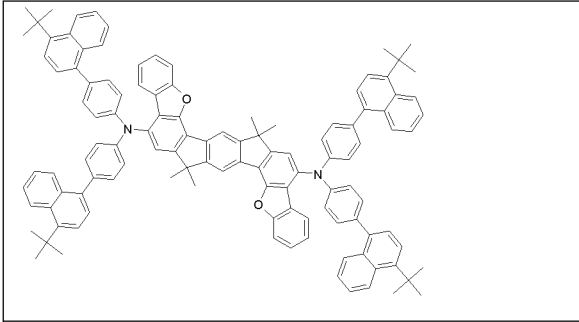


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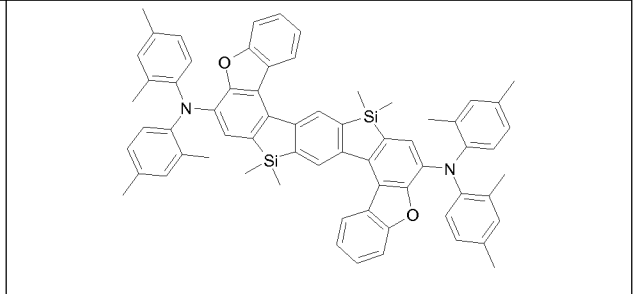
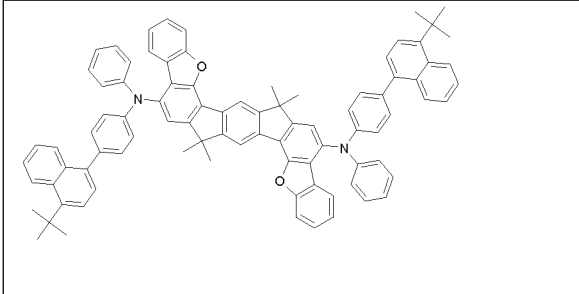


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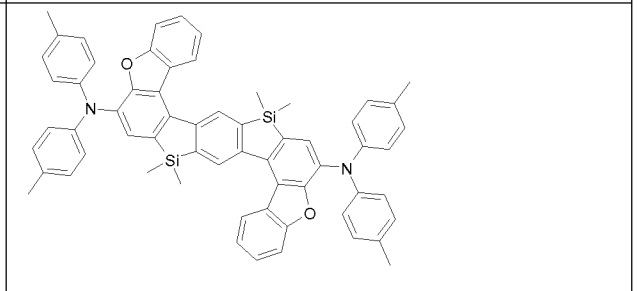
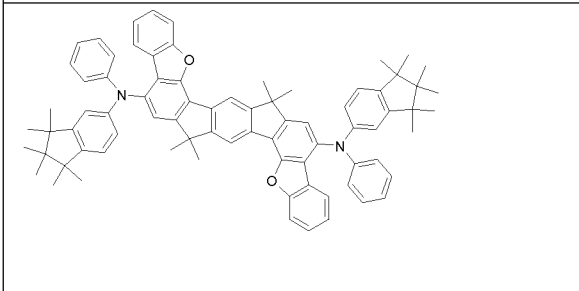
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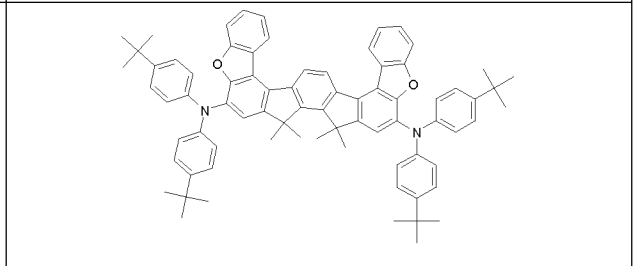
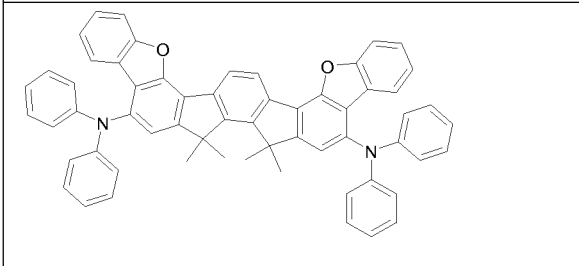
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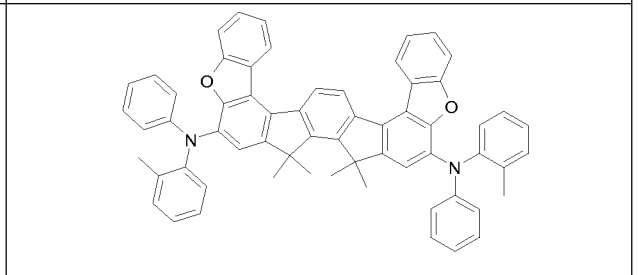
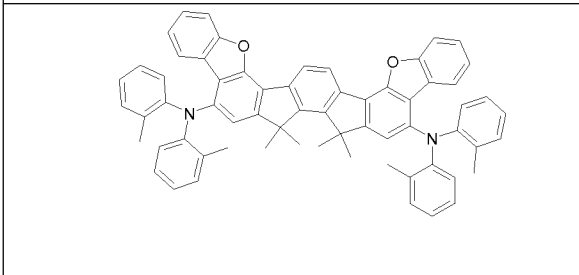
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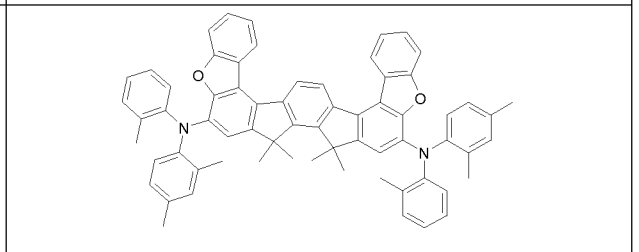
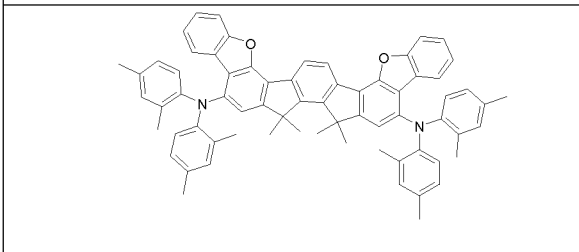
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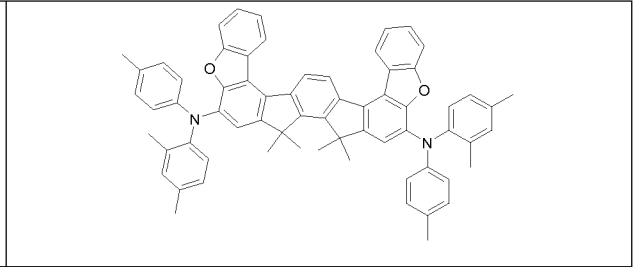
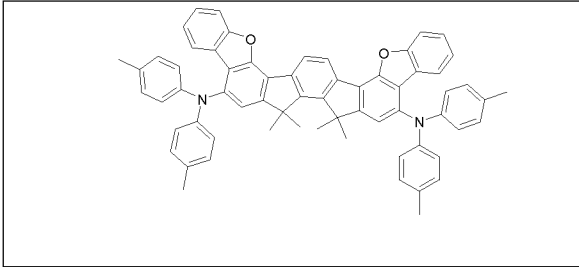


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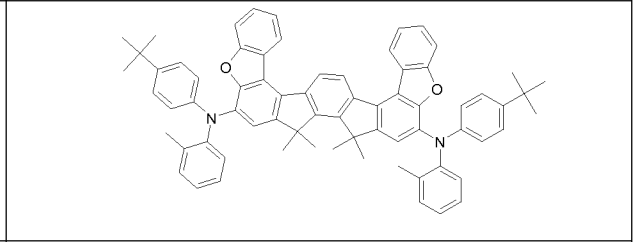
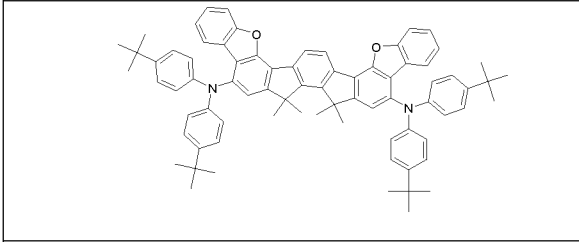


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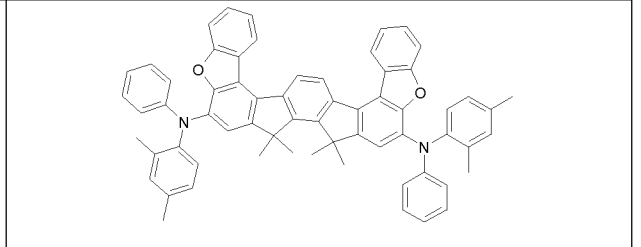
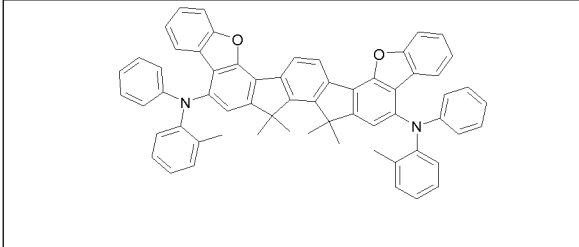
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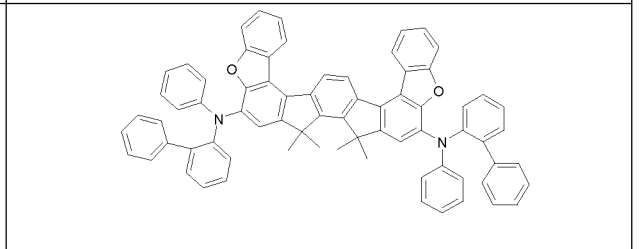
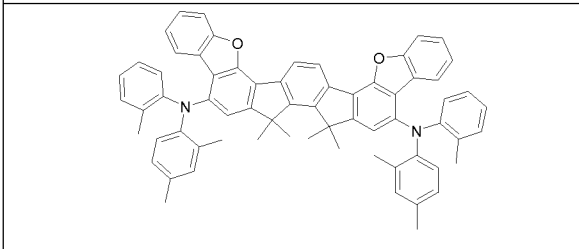
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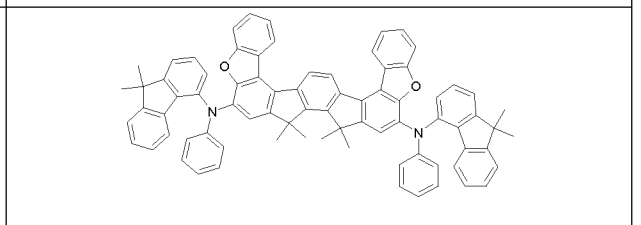
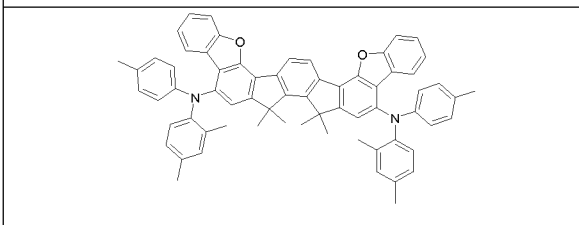
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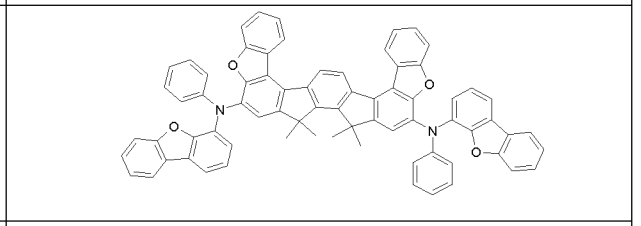
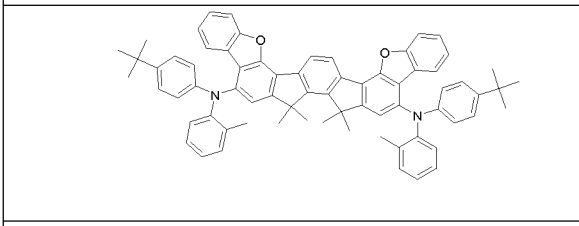
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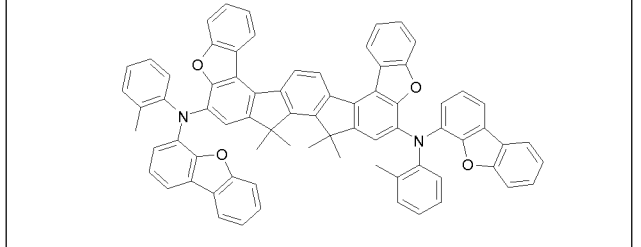
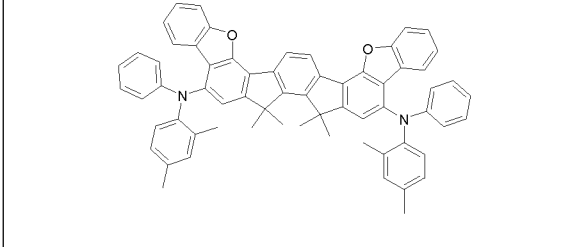
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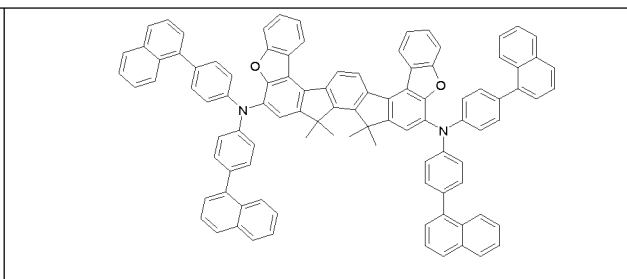
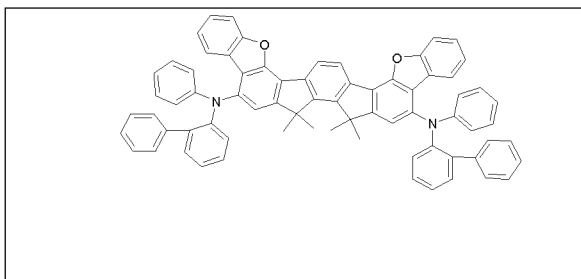
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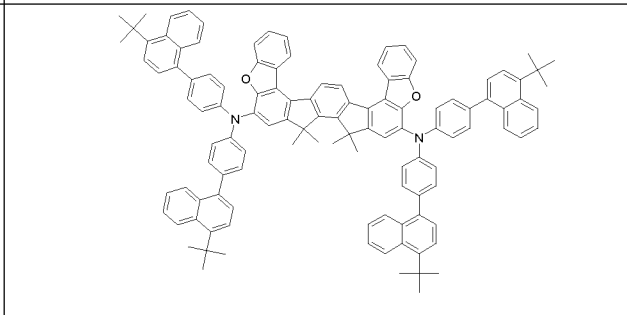
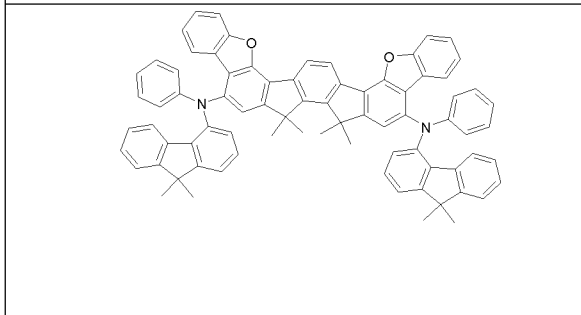
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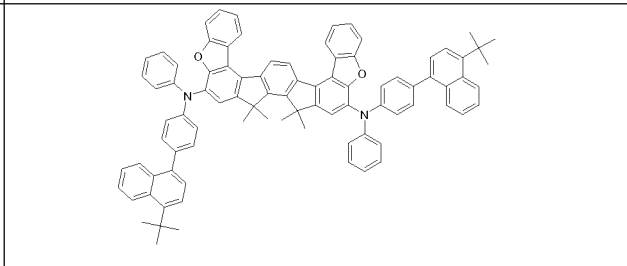
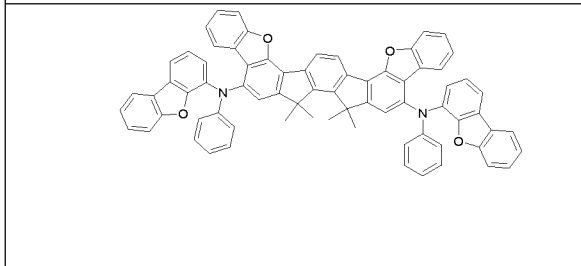
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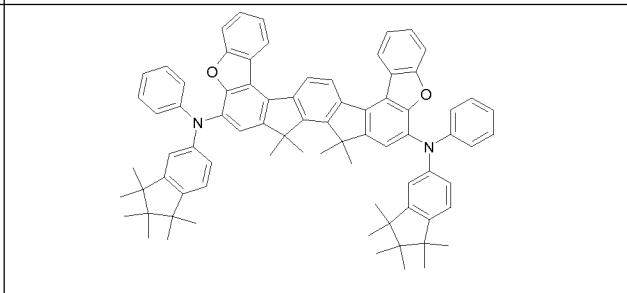
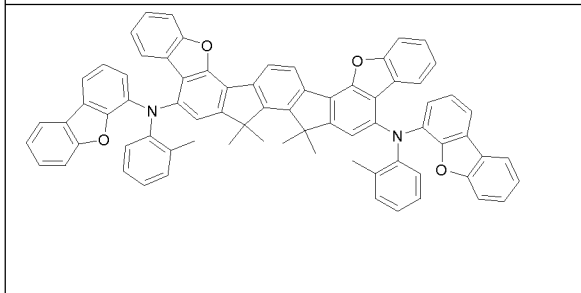
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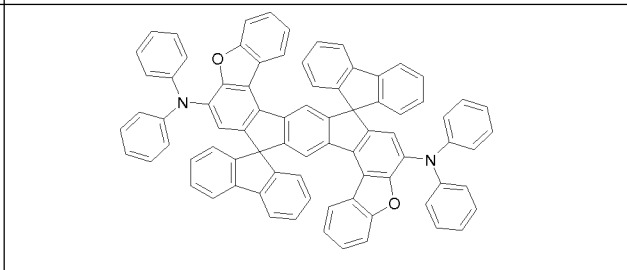
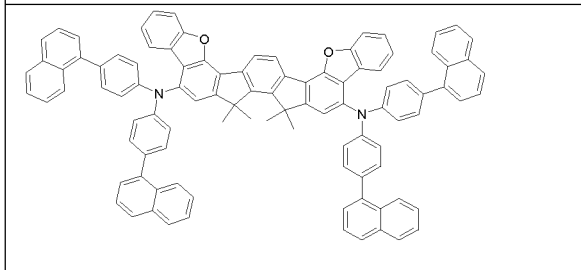
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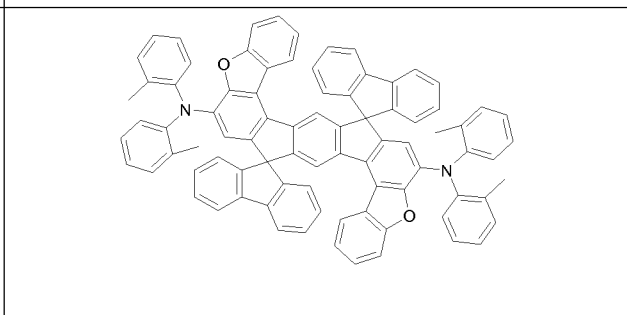
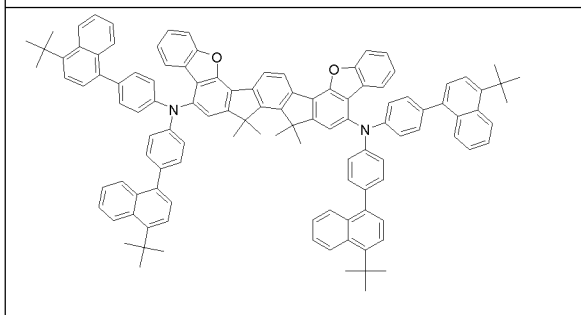
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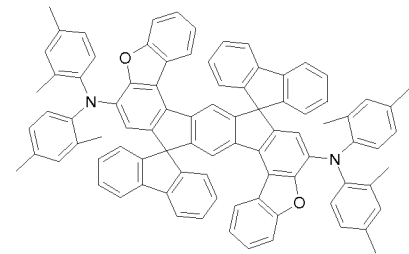
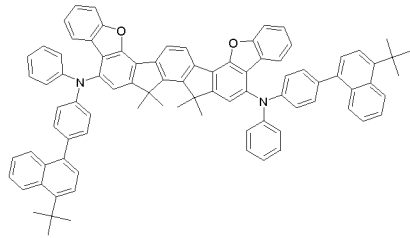


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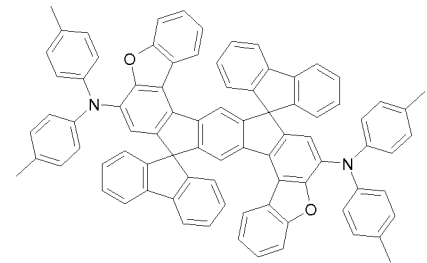
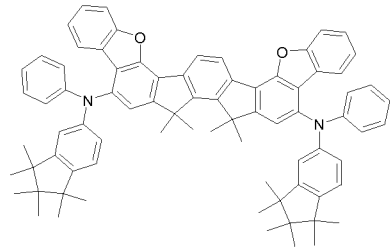


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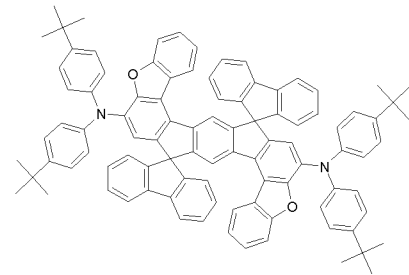
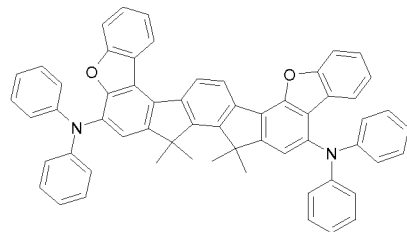
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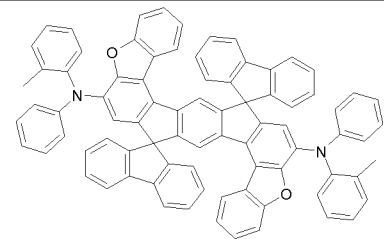
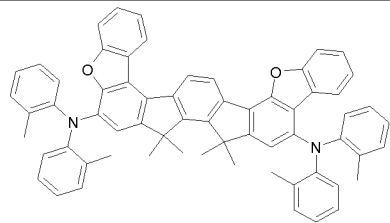
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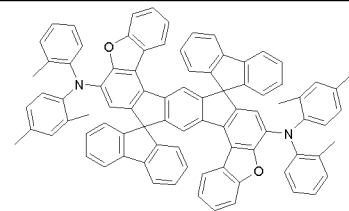
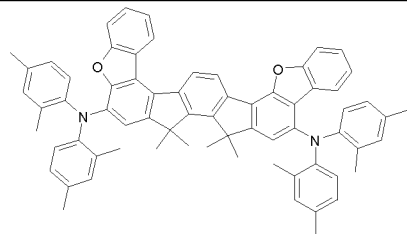
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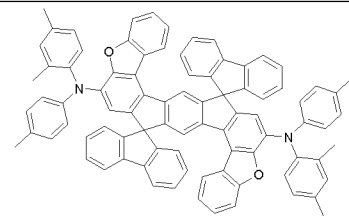
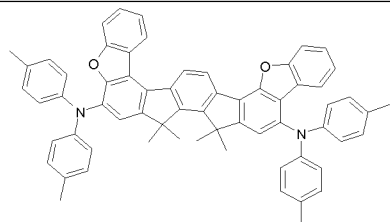
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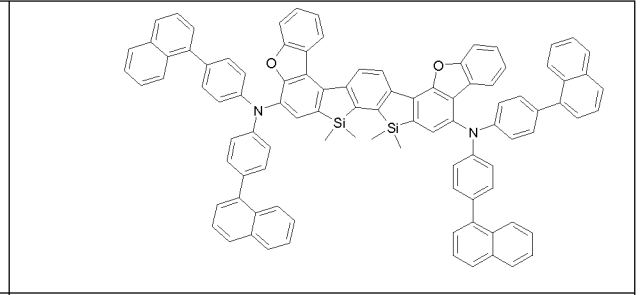
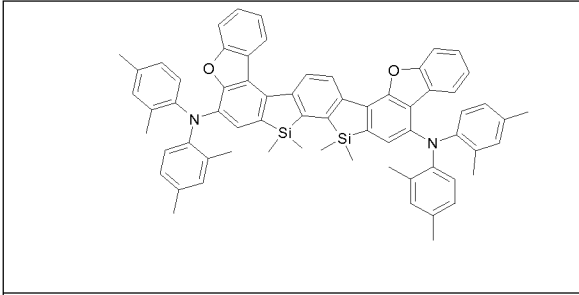
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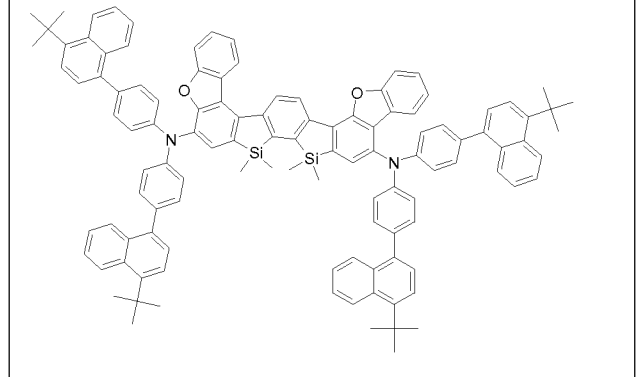
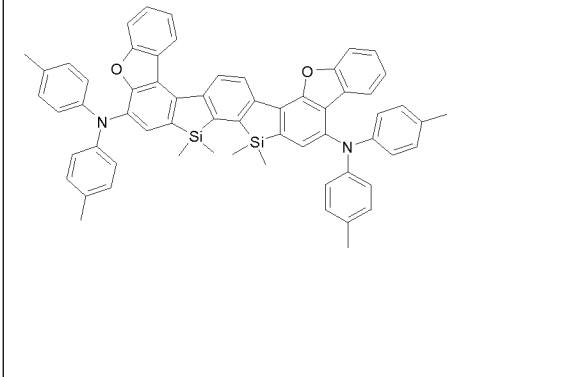
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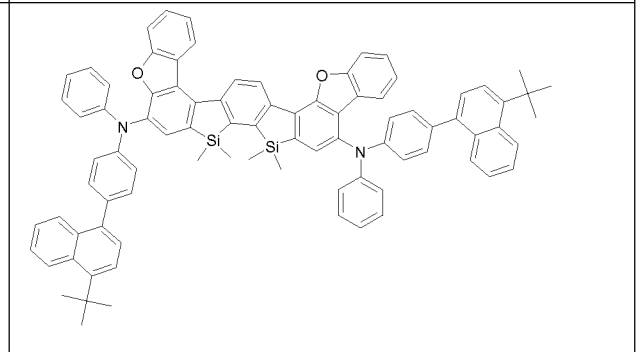
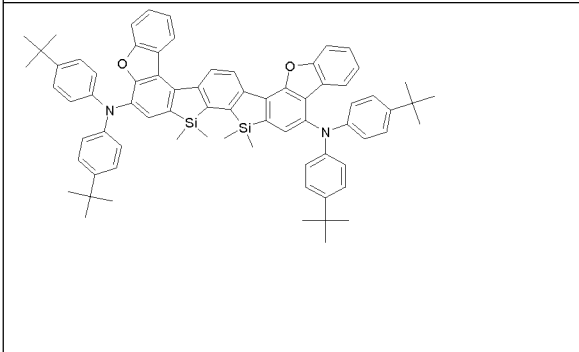
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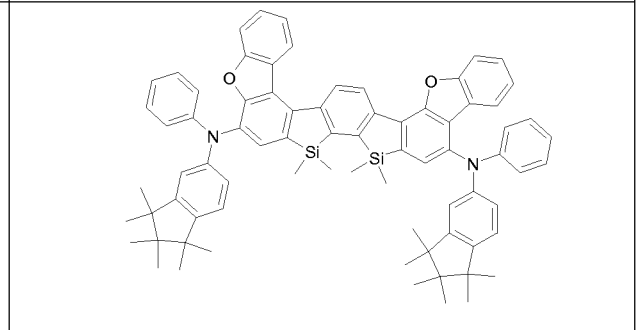
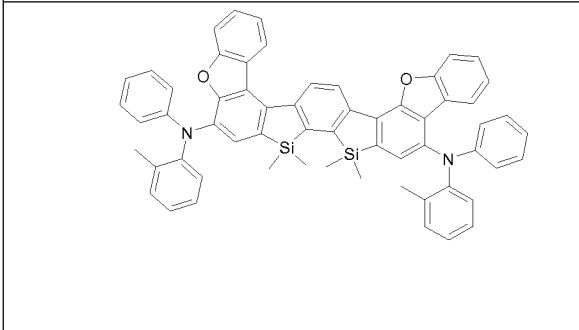
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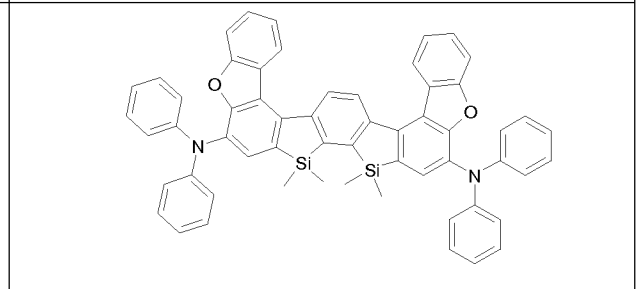
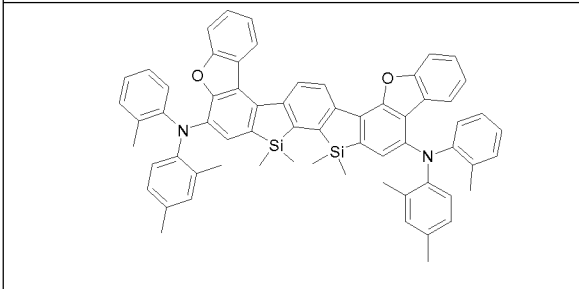
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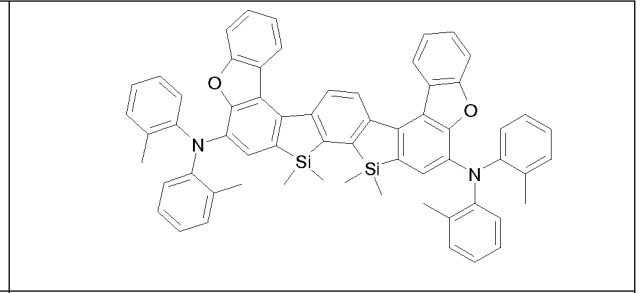
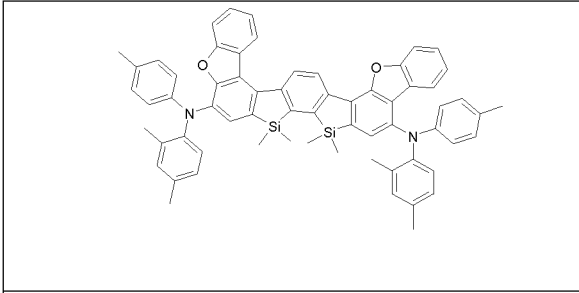
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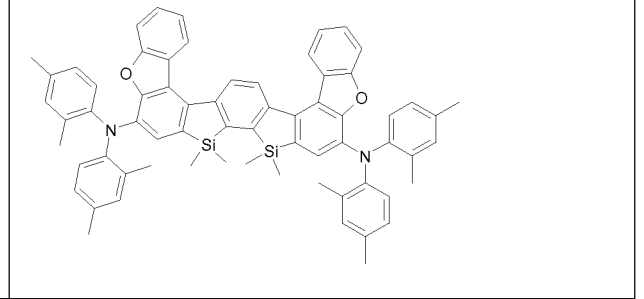
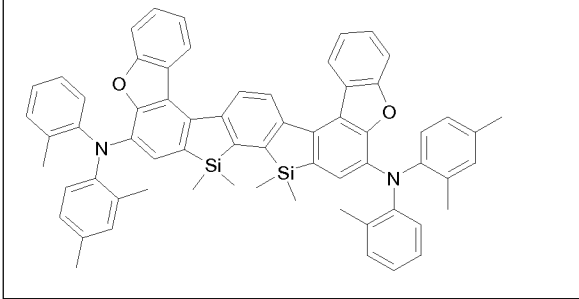
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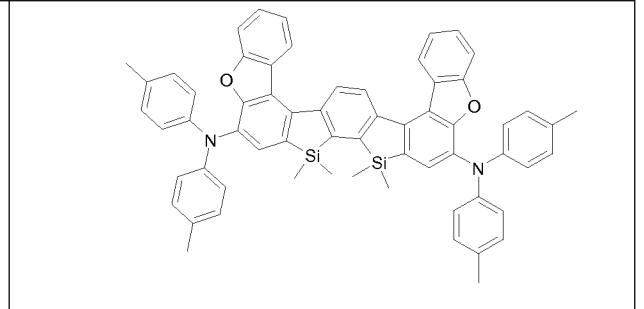
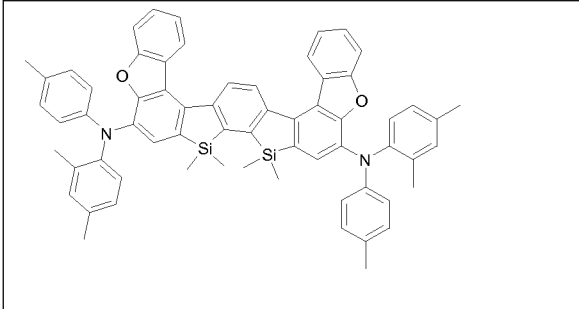
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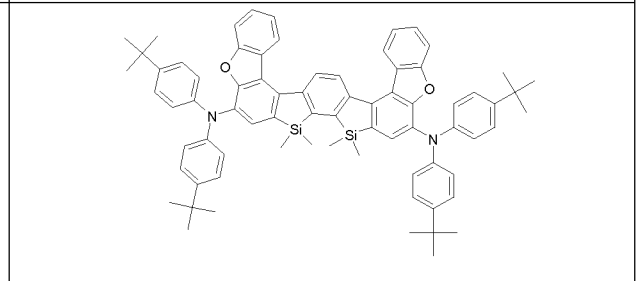
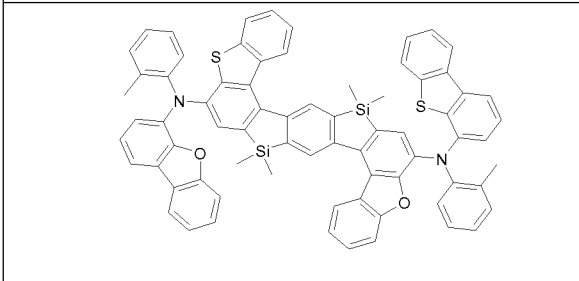
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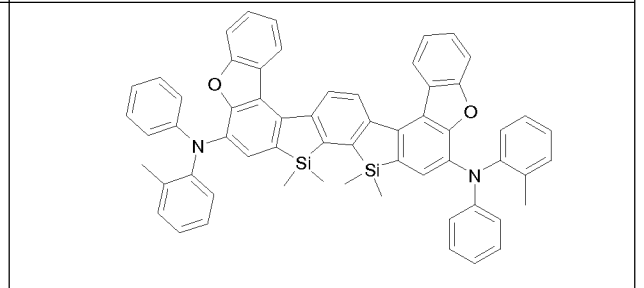
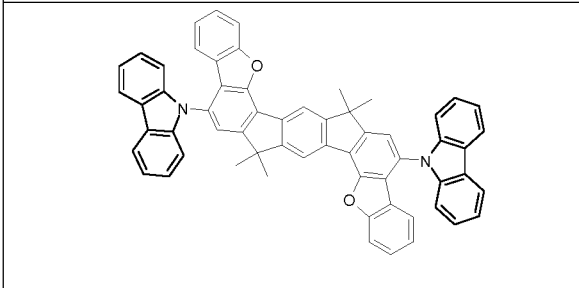
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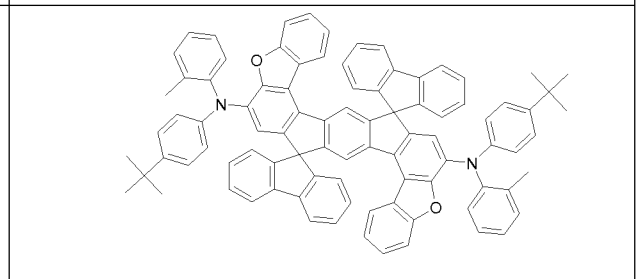
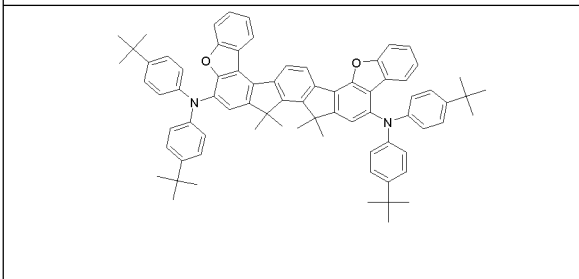
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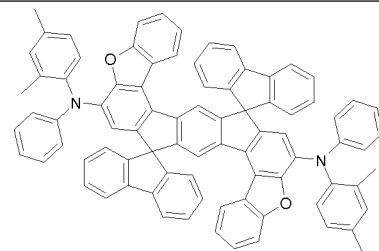
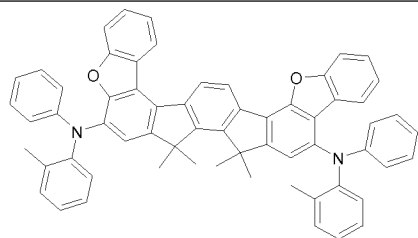


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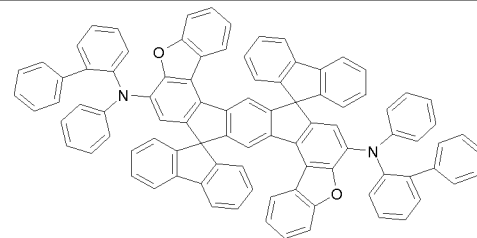
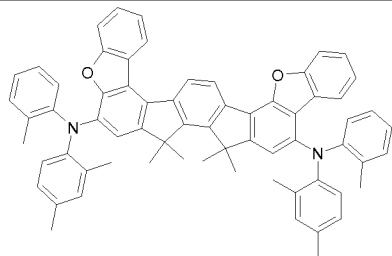


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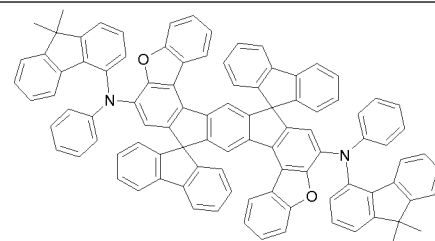
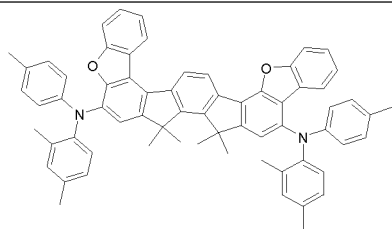
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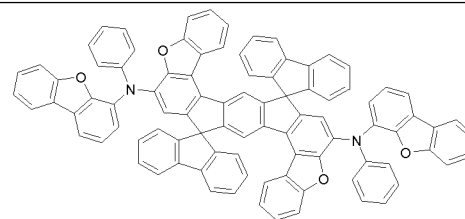
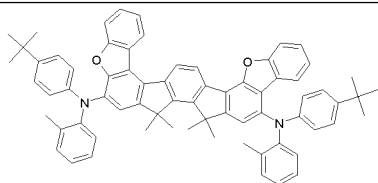
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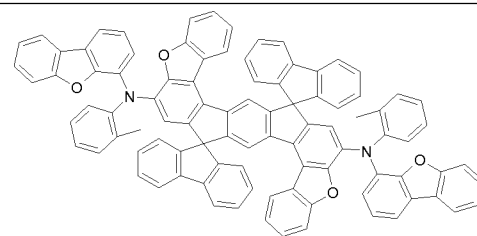
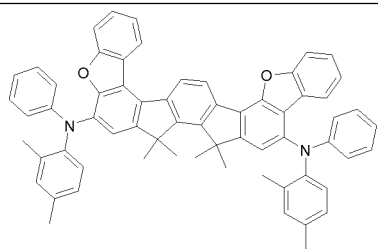
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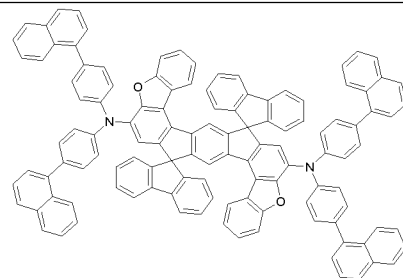
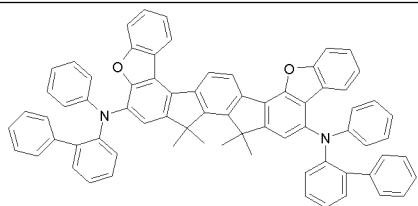
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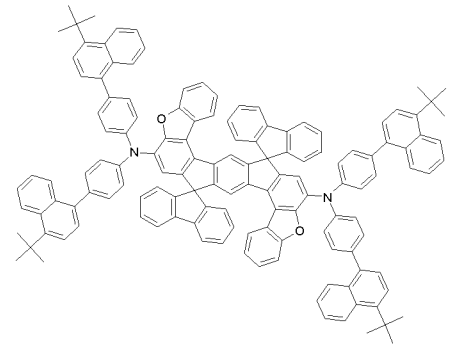
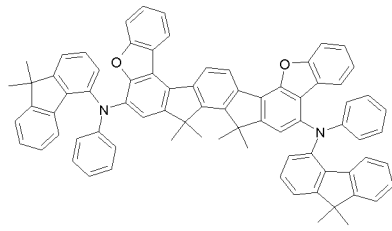


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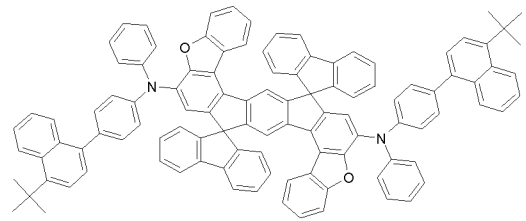
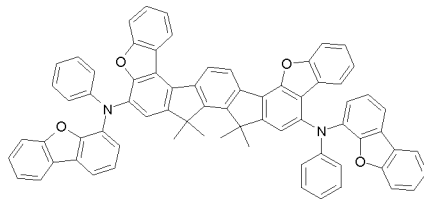


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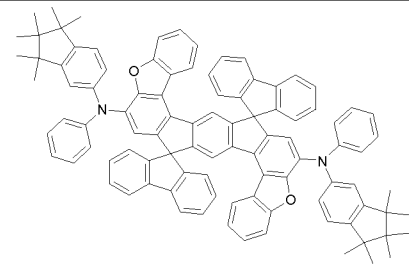
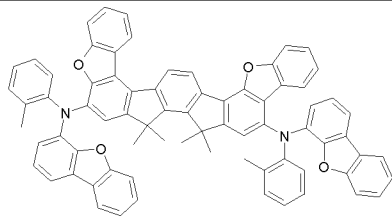
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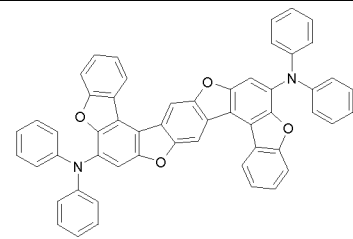
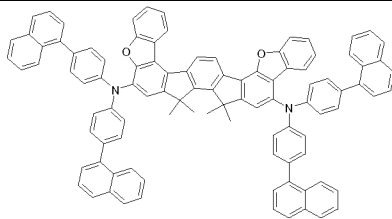
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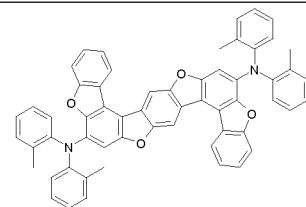
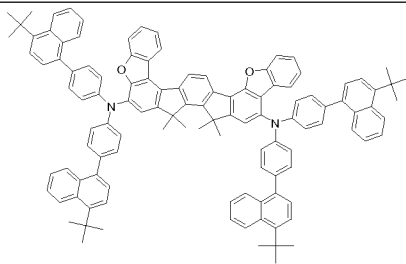
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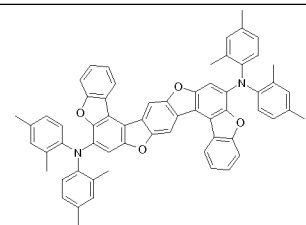
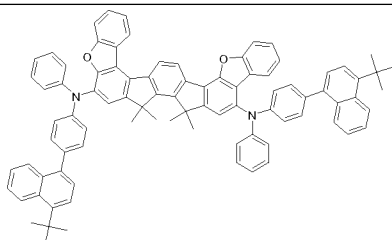
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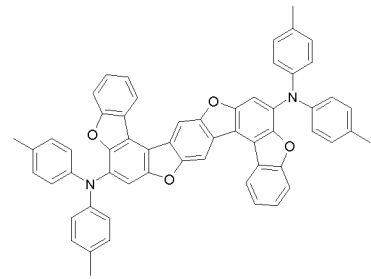
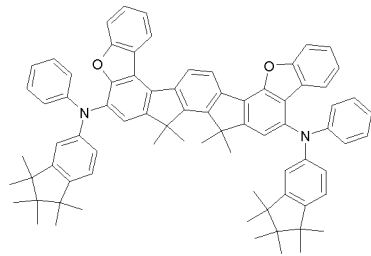


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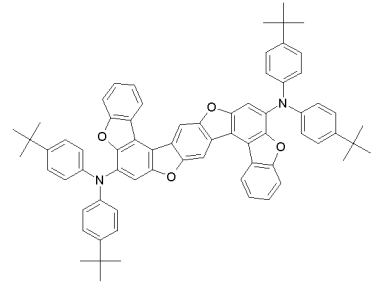
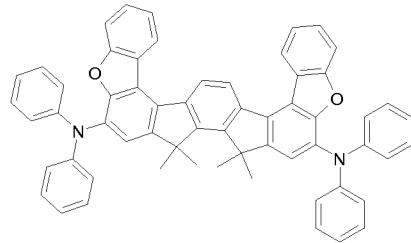


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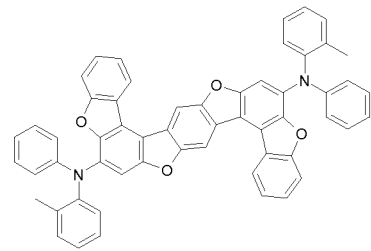
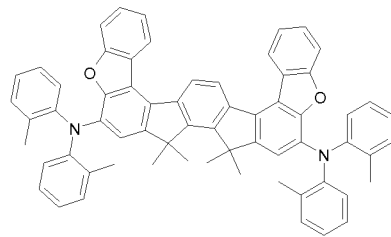
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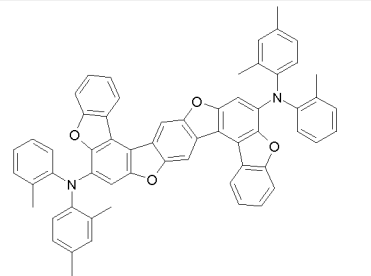
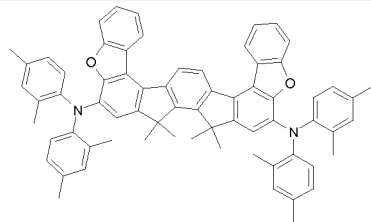
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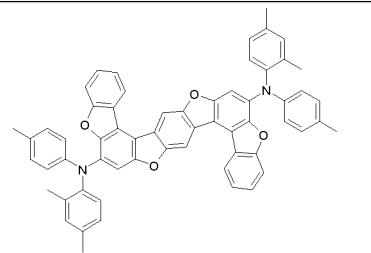
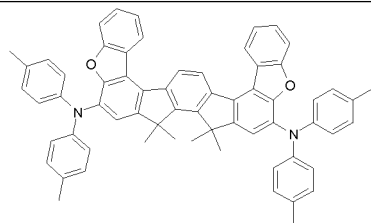
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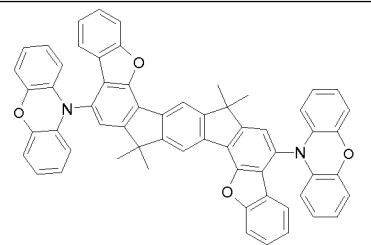
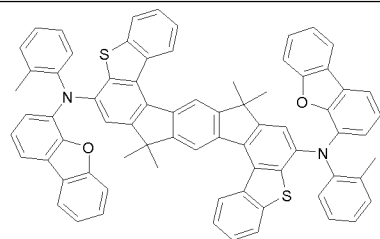
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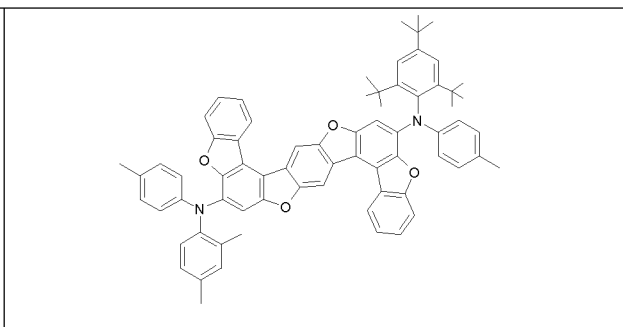
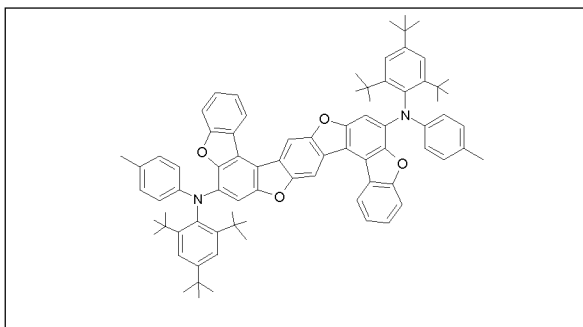


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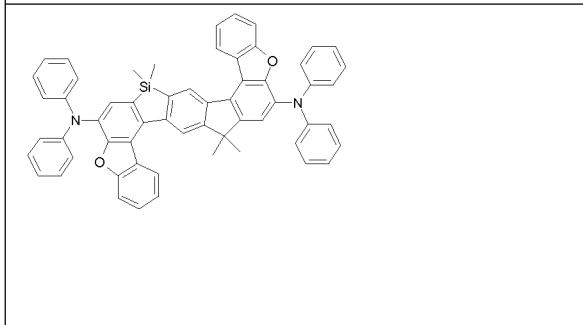


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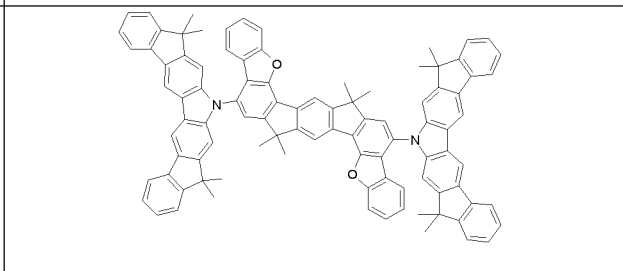
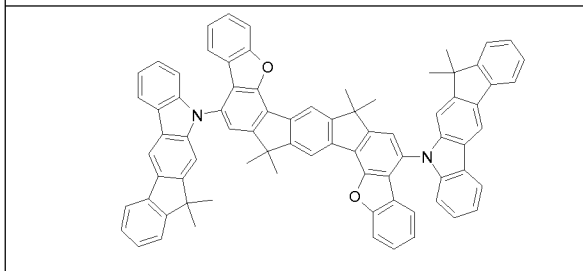
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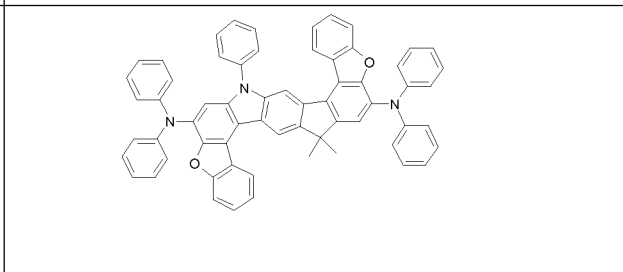
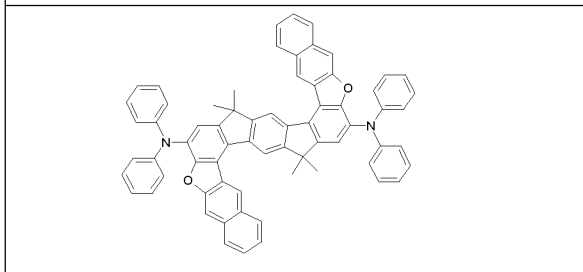
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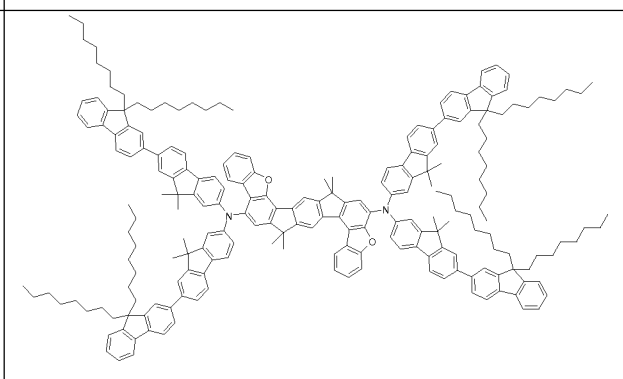
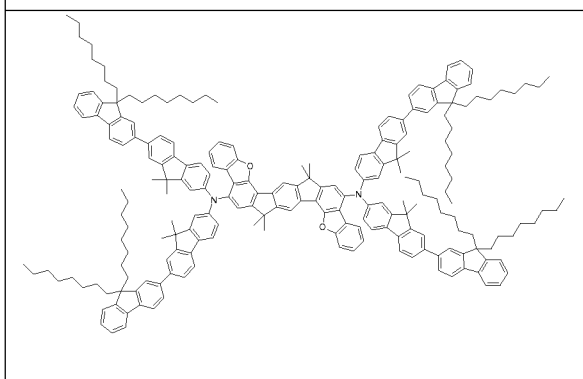
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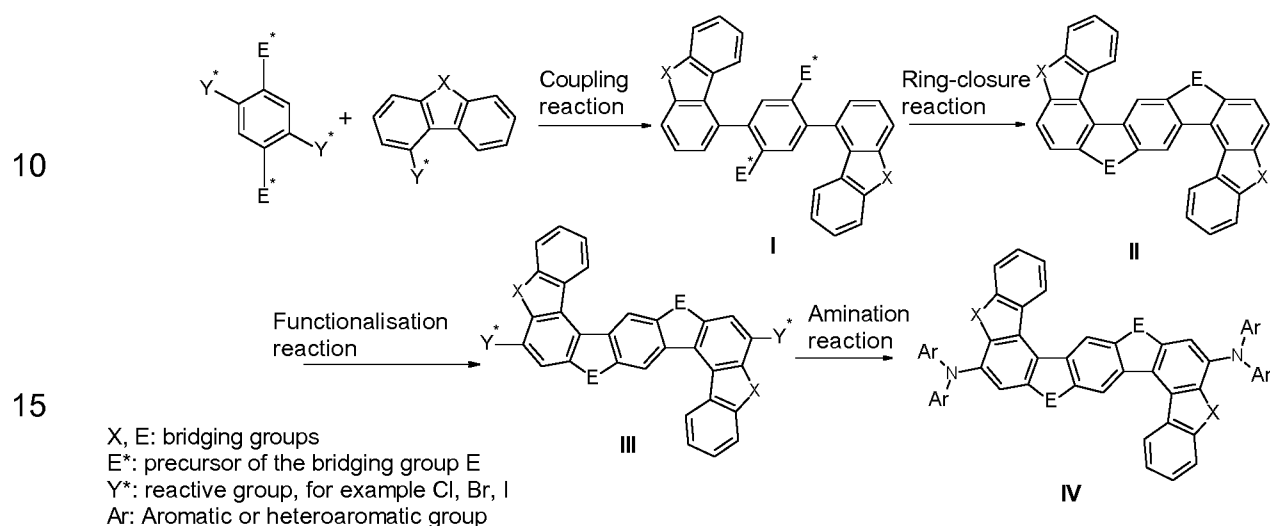
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The compounds of the formula (1) can be prepared by known processes or
 35 reaction steps of organic chemistry.

- 60 -

A preferred process for the preparation of compounds of the formula (1) is shown below with Scheme 1 to Scheme 3:

5 Scheme 1



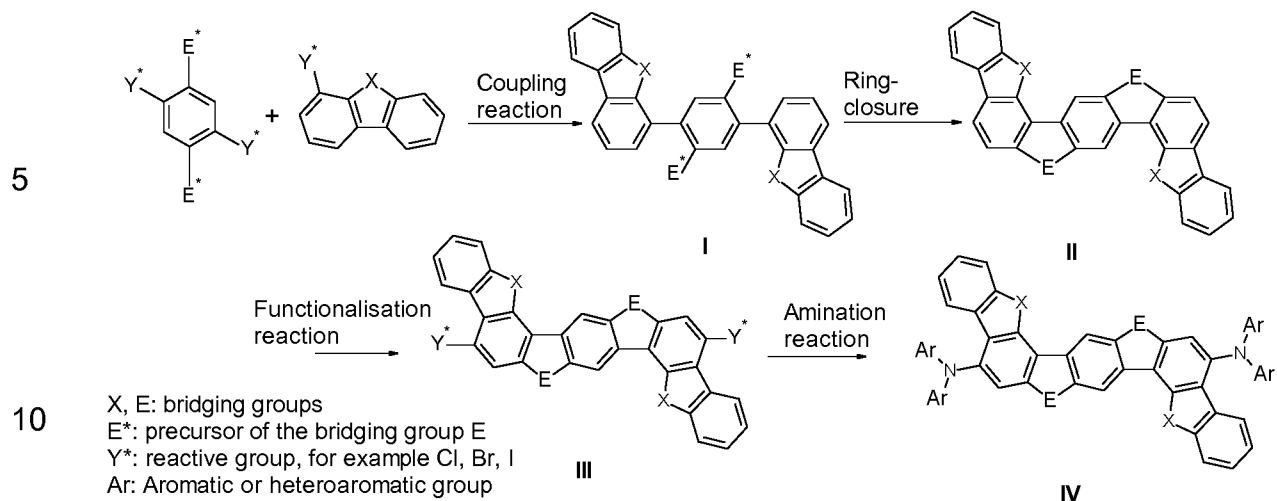
20 To this end, a double coupling reaction, for example a Suzuki coupling reaction, is carried out using starting materials, which are in many cases commercially available, by means of which Compound I (see above) is obtained. Compound I contains functional group E*, which are able to carry out a ring closure with formation of bridging groups E so that Compound II is obtained. Subsequently, reactive groups Y* are introduced into Compound II, for example by bromination, or by bromination and subsequent boronation. A double amination reaction, more preferably selected from Buchwald-Hartwig amination reactions, is subsequently carried out, by means of which two arylamino groups are introduced to the compound.

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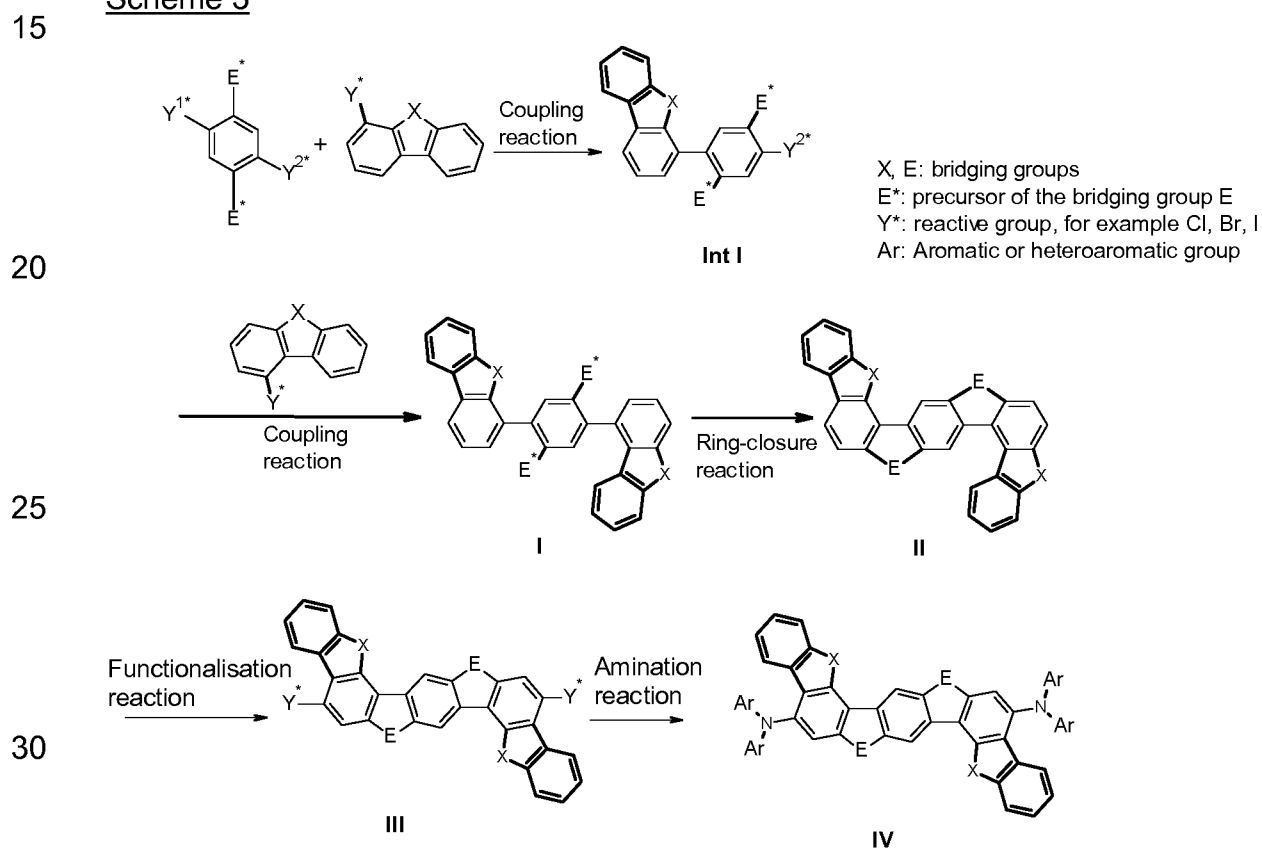
A similar process is used in Scheme 2.

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- 61 -

Scheme 2

In Scheme 3, the compound I is obtained in two steps as follows:

Scheme 3

Details on the processes indicated schematically above can be obtained from the working examples.

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The person skilled in the art will be able to deviate from the processes indicated schematically above or modify them in order to obtain compounds of the formula (1), if this is necessary. This is carried out within the scope of the usual abilities of the person skilled in the art.

5

The present application thus relates to a process for the preparation of a compound of the formula (1), characterised in that it comprises at least one metal-catalysed coupling reaction and at least one ring-closure reaction.

10

The metal-catalysed coupling reaction here is preferably a transition-metal-catalysed coupling reaction, particularly preferably a Suzuki reaction.

15

The compounds according to the invention described above, in particular compounds which are substituted by reactive leaving groups, such as bromine, iodine, chlorine, boronic acid or boronic acid ester, can be used as monomers for the preparation of corresponding oligomers, dendrimers or polymers. Suitable reactive leaving groups are, for example, bromine, iodine, chlorine, boronic acids, boronic acid esters, amines, alkenyl or alkynyl groups containing a terminal C-C double or triple bond respectively, oxiranes, oxetanes, groups which undergo a cycloaddition, for example a 1,3-dipolar cycloaddition, such, as, for example, dienes or azides, carboxylic acid derivatives, alcohols and silanes.

25

The invention therefore furthermore relates to oligomers, polymers or dendrimers comprising one or more compounds of the formula (1), where the bond(s) to the polymer, oligomer or dendrimer may be localised at any desired positions in formula (1) which are substituted by R, R¹ or R².

30

Depending on the linking of the compound of the formula (1), the compound is part of a side chain of the oligomer or polymer or part of the main chain.

35

An oligomer in the sense of this invention is taken to mean a compound which is built up from at least three monomer units. A polymer in the sense of the invention is taken to mean a compound which is built up from at least

- 63 -

ten monomer units. The polymers, oligomers or dendrimers according to the invention may be conjugated, partially conjugated or non-conjugated. The oligomers or polymers according to the invention may be linear, branched or dendritic. In the structures linked in a linear manner, the units of the formula (1) may be linked directly to one another or linked to one another via a divalent group, for example via a substituted or unsubstituted alkylene group, via a heteroatom or via a divalent aromatic or heteroaromatic group. In branched and dendritic structures, three or more units of the formula (1) may, for example, be linked via a trivalent or polyvalent group, for example via a trivalent or polyvalent aromatic or heteroaromatic group, to give a branched or dendritic oligomer or polymer.

The same preferences as described above for compounds of the formula (1) apply to the recurring units of the formula (1) in oligomers, dendrimers and polymers.

For the preparation of the oligomers or polymers, the monomers according to the invention are homopolymerised or copolymerised with further monomers. Suitable and preferred comonomers are selected from fluorenes (for example in accordance with EP 842208 or WO 00/22026), spirobifluorenes (for example in accordance with EP 707020, EP 894107 or WO 06/061181), para-phenylenes (for example in accordance with WO 1992/18552), carbazoles (for example in accordance with WO 04/070772 or WO 2004/113468), thiophenes (for example in accordance with EP 1028136), dihydrophenanthrenes (for example in accordance with WO 2005/014689 or WO 2007/006383), cis- and trans-indenofluorenes (for example in accordance with WO 2004/041901 or WO 2004/113412), ketones (for example in accordance with WO 2005/040302), phenanthrenes (for example in accordance with WO 2005/104264 or WO 2007/017066) or also a plurality of these units. The polymers, oligomers and dendrimers usually also contain further units, for example emitting (fluorescent or phosphorescent) units, such as, for example, vinyltriarylaminines (for example in

- 64 -

accordance with WO 2007/068325) or phosphorescent metal complexes (for example in accordance with WO 2006/003000), and/or charge-transport units, in particular those based on triaryl amines.

5 The polymers, oligomers and dendrimers according to the invention have advantageous properties, in particular long lifetimes, high efficiencies and good colour coordinates.

10 The polymers and oligomers according to the invention are generally prepared by polymerisation of one or more types of monomer, at least one monomer of which results in recurring units of the formula (1) in the polymer. Suitable polymerisation reactions are known to the person skilled in the art and are described in the literature. Particularly suitable and preferred
15 polymerisation reactions which result in C-C or C-N links are the following:

- (A) SUZUKI polymerisation;
- (B) YAMAMOTO polymerisation;
- 20 (C) STILLE polymerisation; and
- (D) HARTWIG-BUCHWALD polymerisation.

The way in which the polymerisation can be carried out by these methods and the way in which the polymers can then be separated off from the
25 reaction medium and purified is known to the person skilled in the art and is described in detail in the literature, for example in WO 2003/048225, WO 2004/037887 and WO 2004/037887.

30 For the processing of the compounds according to the invention from the liquid phase, for example by spin coating or by printing processes, formulations of the compounds according to the invention are necessary. These formulations can be, for example, solutions, dispersions or emulsions. It may
35 be preferred to use mixtures of two or more solvents for this purpose. Suitable and preferred solvents are, for example, toluene, anisole, o-, m- or

- 65 -

p-xylene, methyl benzoate, mesitylene, tetralin, veratrol, THF, methyl-THF, THP, dichlorobenzene, chlorobenzene, dioxane, phenoxytoluene, in particular 3-phenoxytoluene, (-)-fenchone, 1,2,3,5-tetramethylbenzene, 1,2,4,5-tetramethylbenzene, 1-methylnaphthalene, 2-methylbenzothiazole, 2-phenoxyethanol, 2-pyrrolidinone, 3-methylanisole, 4-methylanisole, 3,4-dimethylanisole, 3,5-dimethylanisole, acetophenone, α -terpineol, benzothiazole, butyl benzoate, cumene, cyclohexanol, cyclohexanone, cyclohexylbenzene, decalin, dodecylbenzene, ethyl benzoate, indane, methyl benzoate, NMP, p-cymene, phenetol, 1,4-diisopropylbenzene, dibenzyl ether, diethylene glycol butyl methyl ether, triethylene glycol butyl methyl ether, diethylene glycol dibutyl ether, triethylene glycol dimethyl ether, diethylene glycol monobutyl ether, tripropylene glycol dimethyl ether, tetraethylene glycol dimethyl ether, 2-isopropylnaphthalene, pentylbenzene, hexylbenzene, heptylbenzene, octylbenzene, 1,1-bis(3,4-dimethylphenyl)ethane or mixtures of these solvents.

The invention therefore furthermore relates to a formulation, in particular a solution, dispersion or emulsion, comprising at least one compound of the formula (1) or at least one polymer, oligomer or dendrimer containing at least one unit of the formula (1), and at least one solvent, preferably an organic solvent. The way in which solutions of this type can be prepared is known to the person skilled in the art and is described, for example, in WO 2002/072714, WO 2003/019694 and the literature cited therein.

The compounds of the formula (1) are suitable for use in electronic devices, in particular in organic electroluminescent devices (OLEDs). Depending on the substitution, the compounds are employed in various functions and layers.

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The compound of the formula (1) can be employed in any function in the organic electroluminescent device, for example as hole-transporting material, as matrix material, as emitting material, or as electron-transporting material.

5

The invention therefore furthermore relates to the use of a compound of the formula (1) in an electronic device. The electronic device here is preferably selected from the group consisting of organic integrated circuits (OICs), organic field-effect transistors (OFETs), organic thin-film transistors (OTFTs), organic light-emitting transistors (OLETs), organic solar cells (OSCs), organic optical detectors, organic photoreceptors, organic field-quench devices (OFQDs), organic light-emitting electrochemical cells (OLECs), organic laser diodes (O-lasers) and particularly preferably organic electroluminescent devices (OLEDs).

10

15

The invention furthermore relates to an electronic device comprising at least one compound of the formula (1). The electronic device is preferably selected from the devices indicated above. Particular preference is given to an organic electroluminescent device comprising anode, cathode and at least one emitting layer, characterised in that at least one organic layer comprises at least one compound of the formula (1).

20

25

Apart from cathode, anode and the emitting layer, the organic electroluminescent device may also comprise further layers. These are selected, for example, from in each case one or more hole-injection layers, hole-transport layers, hole-blocking layers, electron-transport layers, electron-injection layers, electron-blocking layers, exciton-blocking layers, interlayers, charge-generation layers (IDMC 2003, Taiwan; Session 21 OLED (5), T. Matsu-
moto, T. Nakada, J. Endo, K. Mori, N. Kawamura, A. Yokoi, J. Kido, *Multiphoton Organic EL Device Having Charge Generation Layer*) and/or organic or inorganic p/n junctions.

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The sequence of the layers of the organic electroluminescent device is preferably as follows: anode - hole-injection layer - hole-transport layer - emitting layer - electron-transport layer - electron-injection layer – cathode. It is not necessary for all of the said layers to be present, and further layers
5 may additionally be present, for example an electron-blocking layer adjacent to the emitting layer on the anode side, or a hole-blocking layer adjacent to the emitting layer on the cathode side

The organic electroluminescent device according to the invention may
10 comprise a plurality of emitting layers. In this case, these emission layers particularly preferably have in total a plurality of emission maxima between 380 nm and 750 nm, resulting overall in white emission, i.e. various emitting compounds which are able to fluoresce or phosphoresce and which emit
15 blue, green, yellow, orange or red light are used in the emitting layers. Particular preference is given to three-layer systems, i.e. systems having three emitting layers, where at least one of these layers preferably comprises at least one compound of the formula (1) and where the three layers
20 exhibit blue, green, yellow, orange or red emission (for the basic structure see, for example, WO 2005/011013). It should be noted that, for the generation of white light, an emitter compound used individually which emits in a broad wavelength range may also be suitable instead of a plurality of emitter
25 compounds emitting in colour. Alternatively and/or additionally, the compounds according to the invention may also be present in the hole-transport layer or in another layer in an organic electroluminescent device of this type. The various emitting layers may be directly adjacent to one another, or they may be separated from one another by non-emitting layers.
30 According to a preferred embodiment of the invention, a white-emitting OLED is a so-called tandem OLED, i.e. two or more complete OLED layer sequences are present in the OLED, where the OLED layer sequences in each case comprise hole-transport layer, emitting layer and electron-
35 transport layer, which are each separated from one another by a charge-generation layer.

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It is preferred for the compound of the formula (1) to be employed in an emitting layer. The compound of the formula (1) is particularly suitable for use as emitting compound or as matrix material in an emitting layer.

5

The compound according to the invention is particularly suitable for use as blue-emitting emitter compound or as matrix compound for a blue-emitting emitter compound.

10

If the compound according to the invention is employed as emitting compound in an emitting layer, it is preferably employed in combination with one or more matrix materials. A matrix material here is taken to mean a material which is present in the emitting layer, preferably as the principal component, and which does not emit light on operation of the device.

15

The proportion of the emitting compound in the mixture of the emitting layer is between 0.1 and 50.0%, preferably between 0.5 and 20.0%, particularly preferably between 1.0 and 10.0%. Correspondingly, the proportion of the matrix material or matrix materials is between 50.0 and 99.9%, preferably between 80.0 and 99.5%, particularly preferably between 90.0 and 99.0%.

20

25

The specifications of the proportions in % are, for the purposes of the present application, taken to mean % by vol. if the compounds are applied from the gas phase and % by weight if the compounds are applied from solution.

30

If the compound according to the invention is employed as matrix material, it can be employed in combination with all known emitting compounds. It is preferably employed in combination with the preferred emitting compounds indicated below, particularly the preferred fluorescent compounds indicated below.

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If the compound of the formula (1) is employed as matrix material in combination with a phosphorescent emitter in an emitting layer, the phosphorescent emitter is preferably selected from the embodiments of phosphorescent emitters indicated below. In this case, one or more further matrix materials are furthermore preferably present in the emitting layer.

So-called mixed-matrix systems of this type preferably comprise two or three different matrix materials, particularly preferably two different matrix materials. One of the two materials here is preferably a material having hole-transporting properties and the other material is a material having electron-transporting properties. The compound of the formula (1) preferably represents the material having hole-transporting properties.

However, the desired electron-transporting and hole-transporting properties of the mixed-matrix components may also be combined principally or completely in a single mixed-matrix components, where the further mixed-matrix component(s) fulfil other functions. The two different matrix materials here may be present in a ratio of 1:50 to 1:1, preferably 1:20 to 1:1, particularly preferably 1:10 to 1:1 and very particularly preferably 1:4 to 1:1. Mixed-matrix systems are preferably employed in phosphorescent organic electroluminescent devices. More precise information on mixed-matrix systems is given, inter alia, in the application WO 2010/108579.

Particularly suitable matrix materials which can be used in combination with the compounds according to the invention as matrix components of a mixed-matrix system are selected from the preferred matrix materials indicated below for phosphorescent emitting compounds or the preferred matrix materials for fluorescent emitting compounds, depending on what type of emitting compound is employed in the mixed-matrix system.

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- 70 -

The compounds according to the invention can also be employed in layers other than the emitting layer, for example as hole-transport materials in a hole-injection or hole-transport layer or electron-blocking layer.

5 If the compound of the formula (1) is employed as hole-transport material, for example in a hole-transport layer, a hole-injection layer or an electron-blocking layer, the compound can be employed as pure material, i.e. in a proportion of 100%, in the hole-transport layer, or it can be employed in
10 combination with one or more further compounds. According to a preferred embodiment, the organic layer comprising the compound of the formula (1) then additionally comprises one or more p-dopants. Preferred p-dopants employed in accordance with the present invention are organic electron-acceptor compounds which are able to oxidise one or more of the other
15 compounds in the mixture.

Particularly preferred embodiments of p-dopants are the compounds disclosed in WO 2011/073149, EP 1968131, EP 2276085, EP 2213662,
20 EP 1722602, EP 2045848, DE 102007031220, US 8044390, US 8057712, WO 2009/003455, WO 2010/094378, WO 2011/120709, US 2010/0096600 and WO 2012/095143.

25 It is furthermore preferred in this case for the electronic device to have a plurality of hole-transporting layers between the anode and the emitting layer. The case may occur that all these layers comprise a compound of the formula (1), or that only individual layers thereof comprise a compound of the formula (1).

30 If the compound of the formula (1) is employed as hole-transport material, it is preferred for it to have a large separation between the HOMO and LUMO energy levels. It is furthermore preferred for it to contain no amino groups as substituents. It is furthermore preferred for it to contain absolutely no
35

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substituents on the aromatic rings, i.e. for R¹ and R² to be equal to H or D, particularly preferably equal to H.

5 The compound of the formula (1) can furthermore be employed as electron-transporting compound in an electron-transport layer, a hole-blocking layer or an electron-injection layer. It is preferred for this purpose for the compound of the formula (1) to contain one or more substituents selected from electron-deficient heteroaryl groups, such as, for example, triazine,
10 pyrimidine or benzimidazole.

Generally preferred classes of material for use as corresponding functional materials in the organic electroluminescent devices according to the invention are indicated below.

15 Suitable phosphorescent emitting compounds are, in particular, compounds which emit light, preferably in the visible region, on suitable excitation and in addition contain at least one atom having an atomic number greater than 20,
20 preferably greater than 38 and less than 84, particularly preferably greater than 56 and less than 80. The phosphorescent emitting compounds used are preferably compounds which contain copper, molybdenum, tungsten, rhenium, ruthenium, osmium, rhodium, iridium, palladium, platinum, silver, gold or europium, in particular compounds which contain iridium, platinum or
25 copper.

All luminescent iridium, platinum or copper complexes are regarded as phosphorescent compounds in the sense of the present invention.

30 Examples of the phosphorescent emitting compounds described above are revealed by the applications WO 2000/70655, WO 2001/41512, WO 2002/02714, WO 2002/15645, EP 1191613, EP 1191612, EP 1191614, WO 2005/033244, WO 2005/019373 and US 2005/0258742. In general, all
35 phosphorescent complexes as are used in accordance with the prior art for

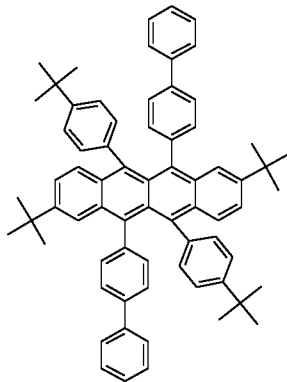
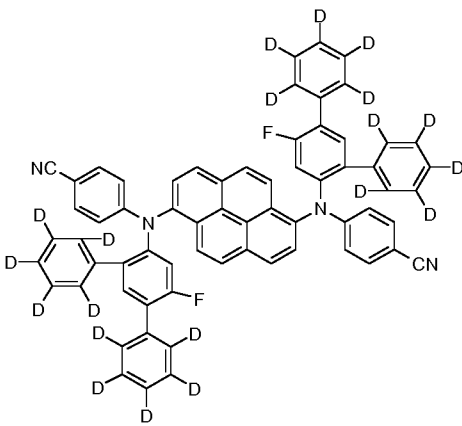
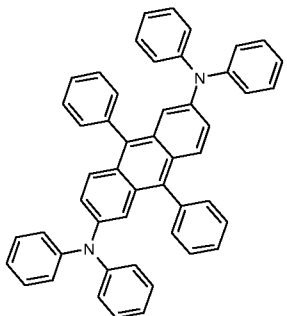
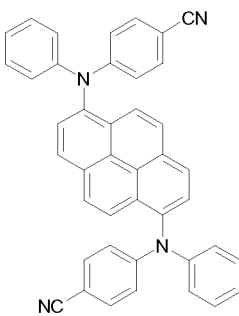
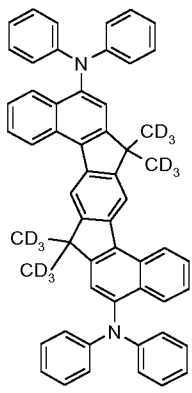
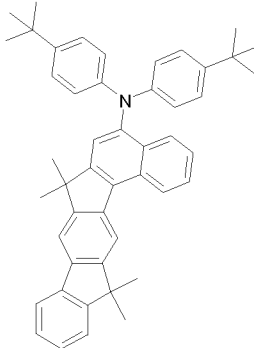
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phosphorescent OLEDs and as are known to the person skilled in the art in the area of organic electroluminescent devices are suitable for use in the devices according to the invention. The person skilled in the art will also be able, without inventive step, to employ further phosphorescent complexes in combination with the compounds according to the invention in OLEDs.

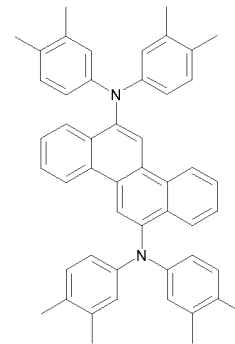
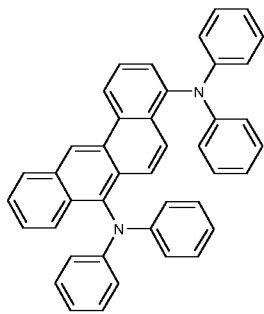
Preferred fluorescent emitters, besides the compounds according to the invention, are selected from the class of the arylamines. An arylamine in the sense of this invention is taken to mean a compound which contains three substituted or unsubstituted aromatic or heteroaromatic ring systems bonded directly to the nitrogen. At least one of these aromatic or heteroaromatic ring systems is preferably a condensed ring system, particularly preferably having at least 14 aromatic ring atoms. Preferred examples thereof are aromatic anthracenamines, aromatic anthracenediamines, aromatic pyrenamines, aromatic pyrenediamines, aromatic chrysenamines or aromatic chrysenediamines. An aromatic anthracenamine is taken to mean a compound in which one diarylamino group is bonded directly to an anthracene group, preferably in the 9-position. An aromatic anthracenediamine is taken to mean a compound in which two diarylamino groups are bonded directly to an anthracene group, preferably in the 9,10-position. Aromatic pyrenamines, pyrenediamines, chrysenamines and chrysenediamines are defined analogously thereto, where the diarylamino groups are preferably bonded to the pyrene in the 1-position or in the 1,6-position. Further preferred emitters are indenofluorenamines or indenofluorenediamines, for example in accordance with WO 2006/108497 or WO 2006/122630, benzoindenofluorenamines or benzoindenofluorenediamines, for example in accordance with WO 2008/006449, and dibenzoindenofluorenamines or dibenzoindenofluorenediamines, for example in accordance with WO 2007/140847, and the indenofluorene derivatives containing condensed aryl groups which are disclosed in WO 2010/012328. Preference is likewise given to the pyrenarylamines disclosed in WO 2012/048780 and WO 2013/185871. Preference is likewise given to the benzoindenofluorenamines

disclosed in WO 2014/037077, the benzofluorenamines disclosed in the as yet unpublished EP 13000012.8 and the indenofluorenes disclosed in the as yet unpublished EP13004921.6.

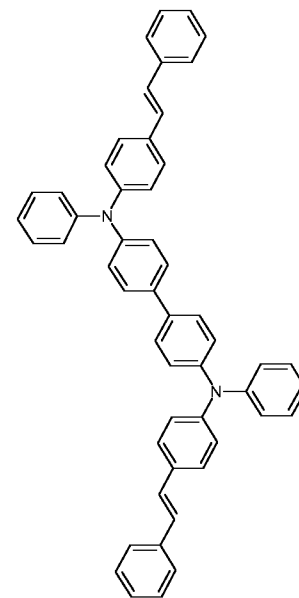
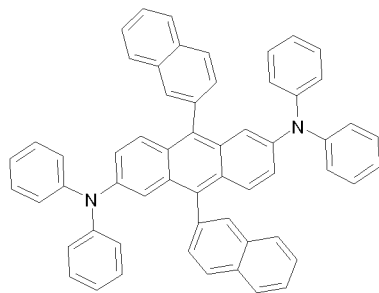
5 Preferred fluorescent emitting compounds, besides the compounds according to the invention, are depicted in the following table:

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<p>20</p> <p>25</p>		
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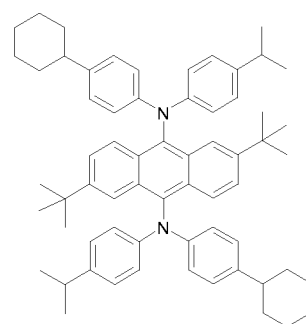
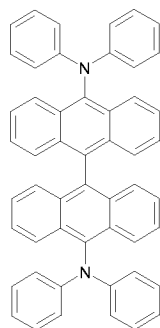


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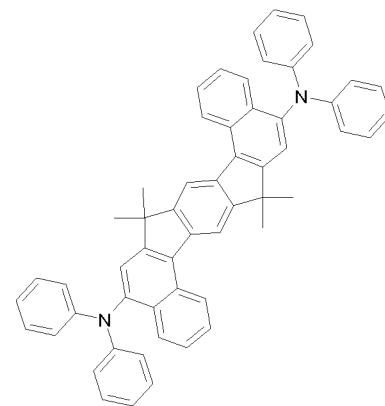
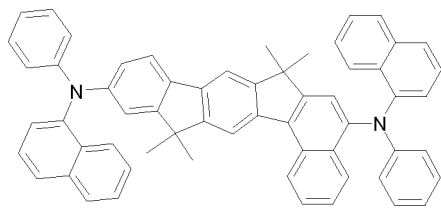


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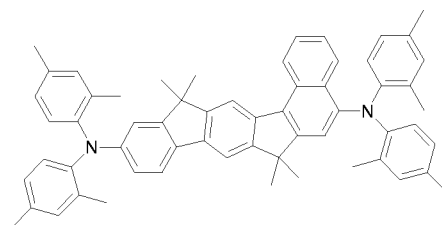
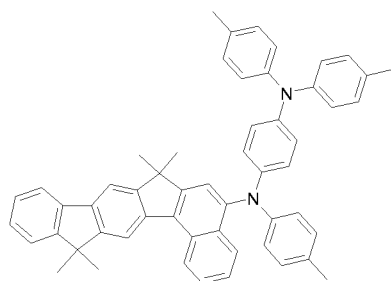
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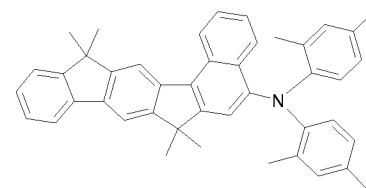
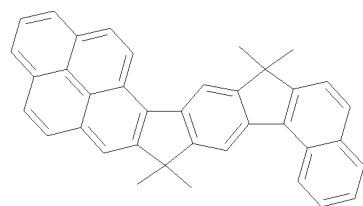
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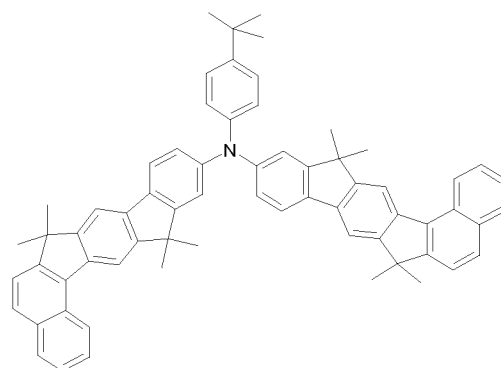
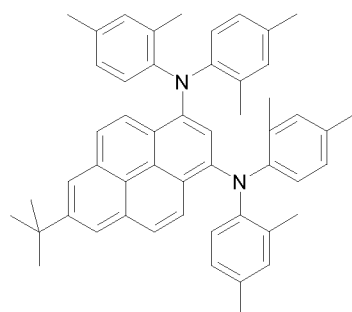
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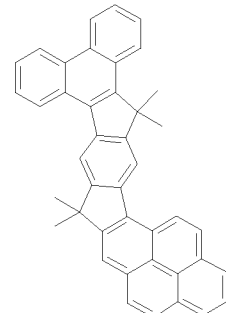
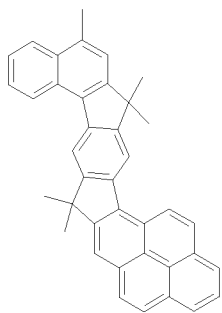


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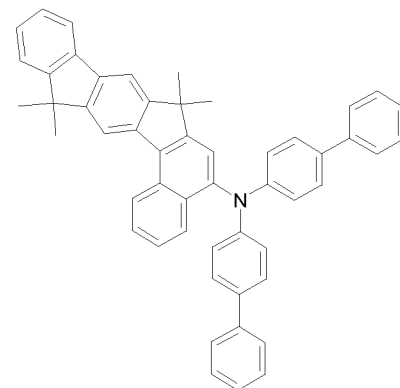
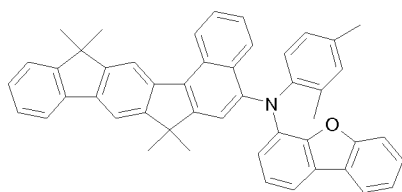
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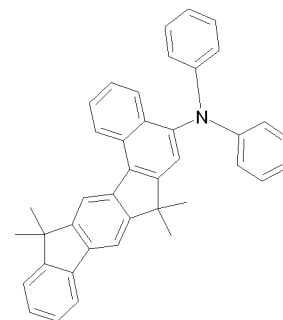
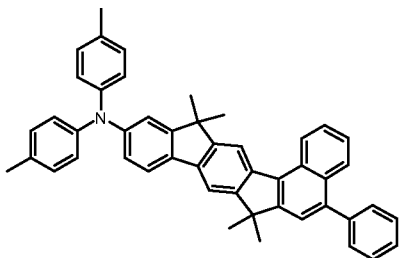
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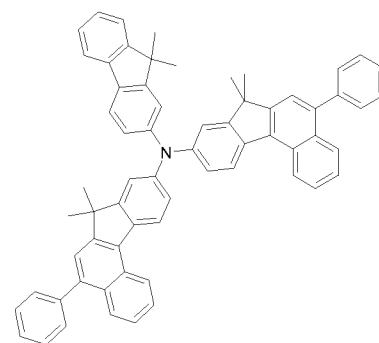
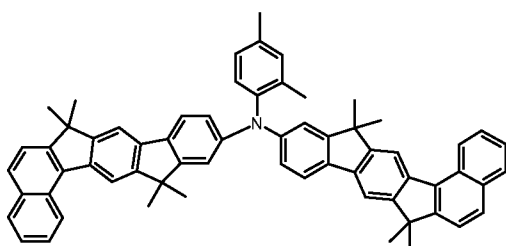


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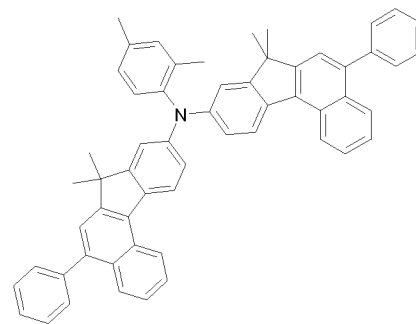
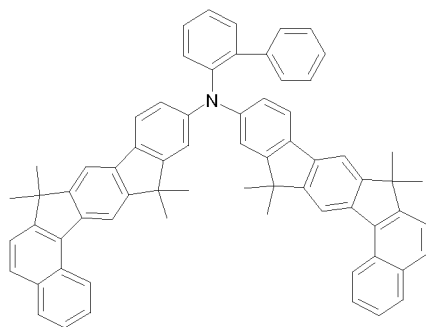
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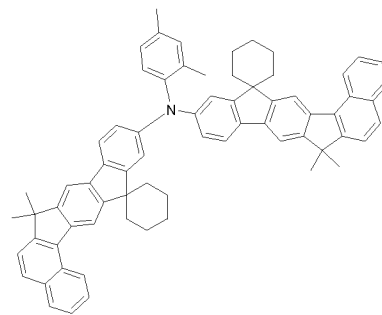
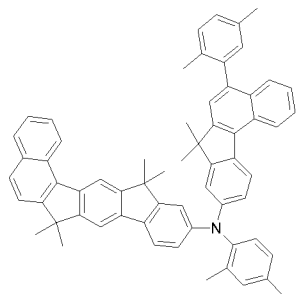
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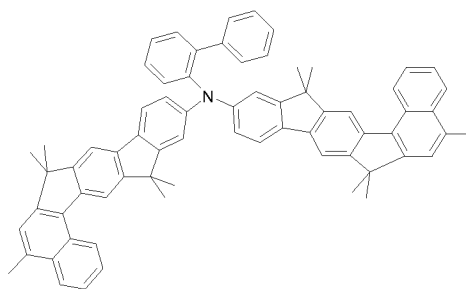
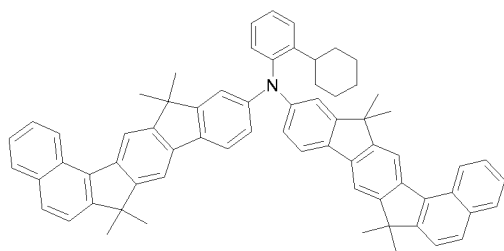
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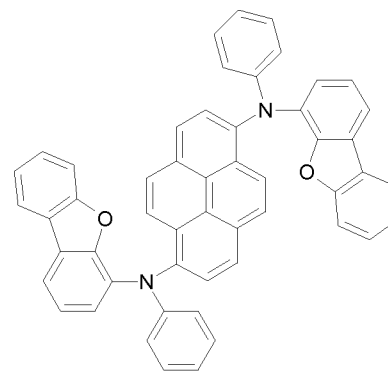
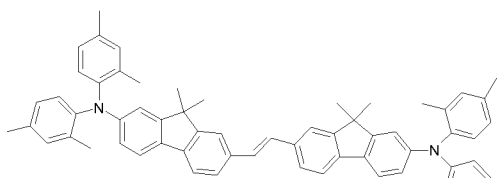


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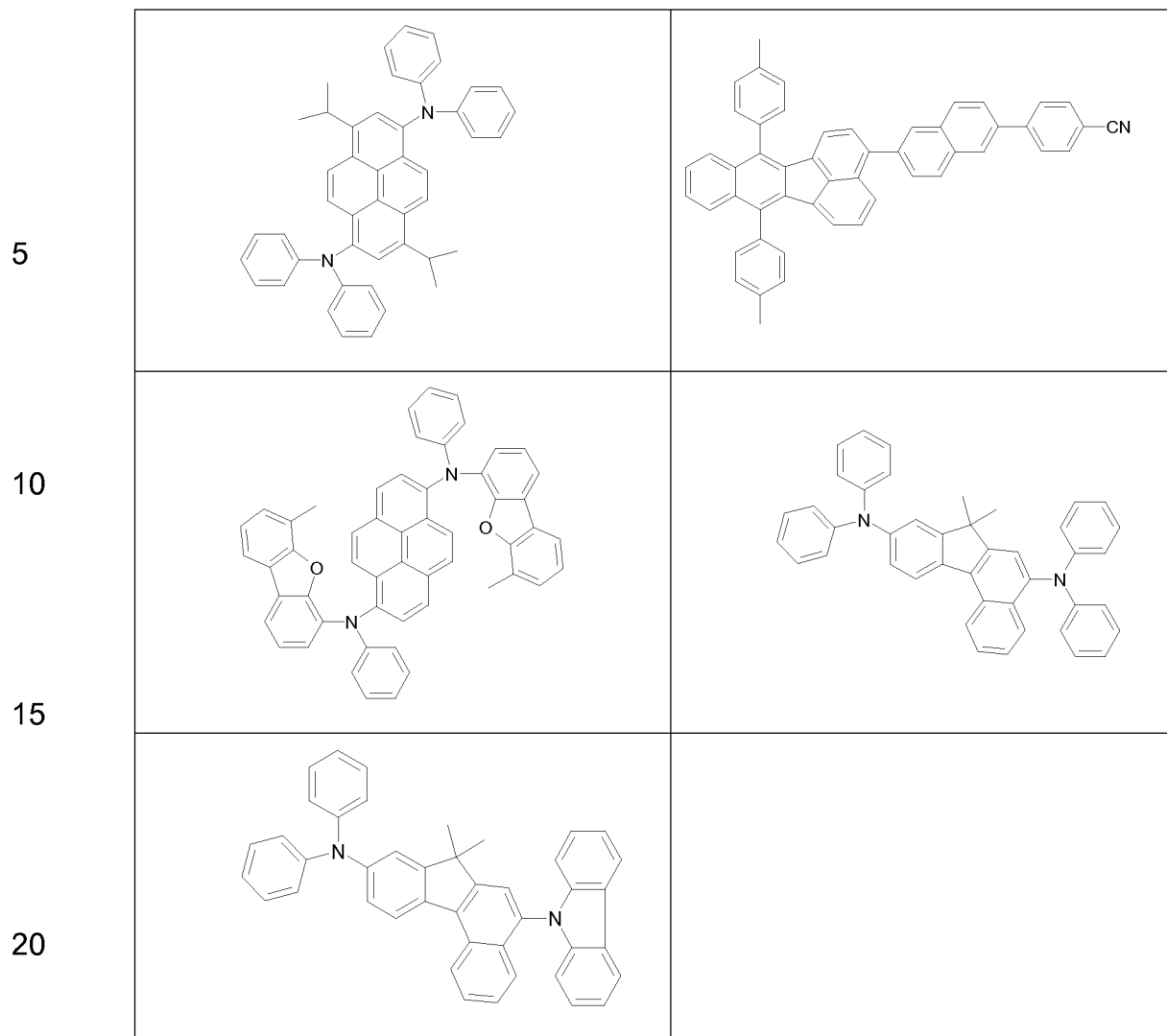
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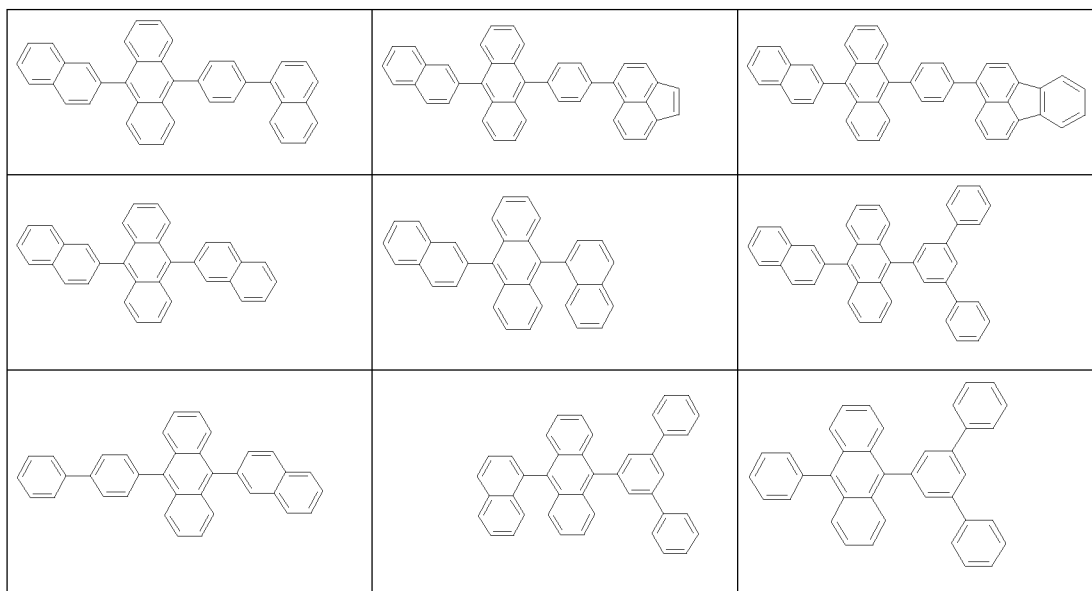
Preferred matrix materials for use in combination with fluorescent emitting
 25 compounds are selected from the classes of the oligoarylenes (for example
 2,2',7,7'-tetraphenylspirobifluorene in accordance with EP 676461 or
 dinaphthylanthracene), in particular the oligoarylenes containing condensed
 aromatic groups, the oligoarylenevinylenes (for example DPVBi or spiro-
 30 DPVBi in accordance with EP 676461), the polypodal metal complexes (for
 example in accordance with WO 2004/081017), the hole-conducting
 compounds (for example in accordance with WO 2004/058911), the
 electron-conducting compounds, in particular ketones, phosphine oxides,
 sulfoxides, etc. (for example in accordance with WO 2005/084081 and WO
 35 2005/084082), the atropisomers (for example in accordance with WO

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2006/048268), the boronic acid derivatives (for example in accordance with WO 2006/117052) or the benzanthracenes (for example in accordance with WO 2008/145239). Particularly preferred matrix materials are selected from the classes of the oligoarylenes, comprising naphthalene, anthracene, benzanthracene and/or pyrene or atropisomers of these compounds, the oligo-
 5 arylenevinylenes, the ketones, the phosphine oxides and the sulfoxides.

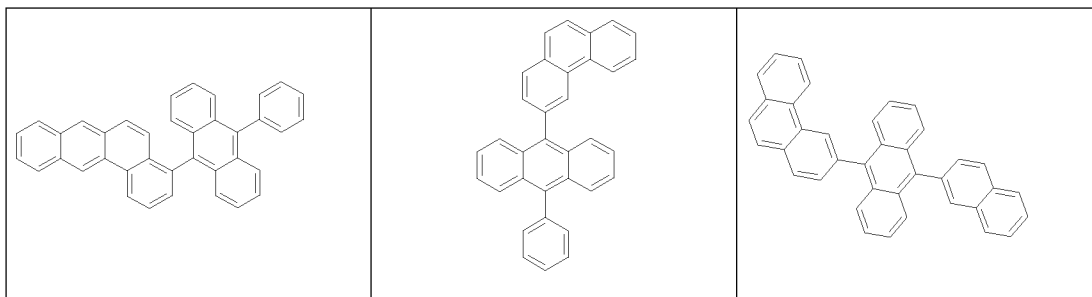
Very particularly preferred matrix materials are selected from the classes of the oligoarylenes, comprising anthracene, benzanthracene, benzophenanthrene and/or pyrene or atropisomers of these compounds. An oligoarylene
 10 in the sense of this invention is intended to be taken to mean a compound in which at least three aryl or arylene groups are bonded to one another.

Particularly preferred matrix materials for use in combination with the com-
 15 pounds of the formula (1) in the emitting layer are depicted in the following table.

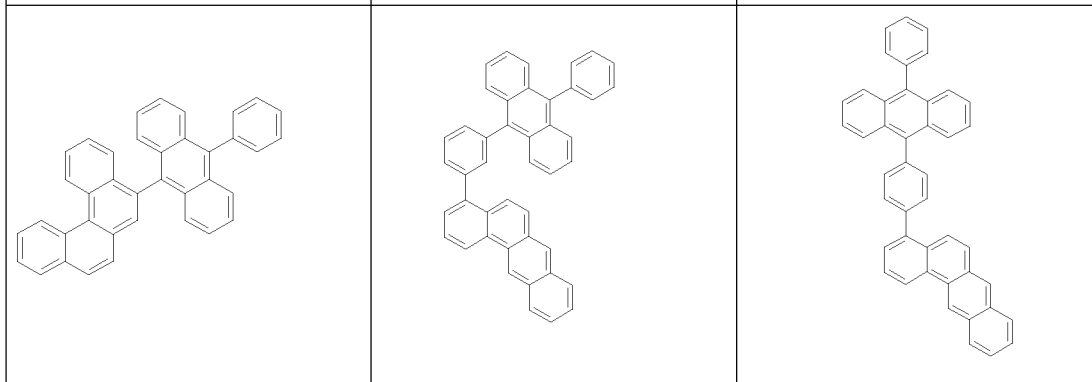


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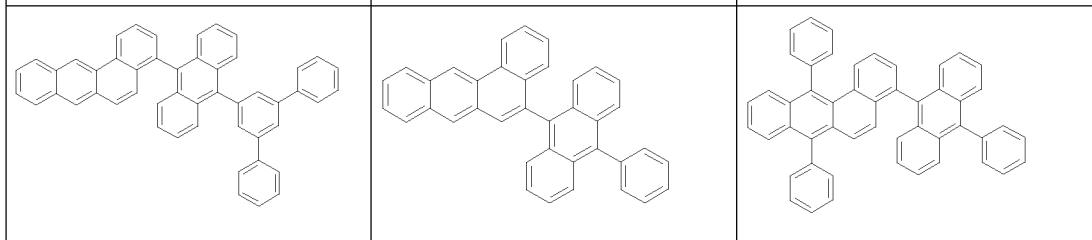
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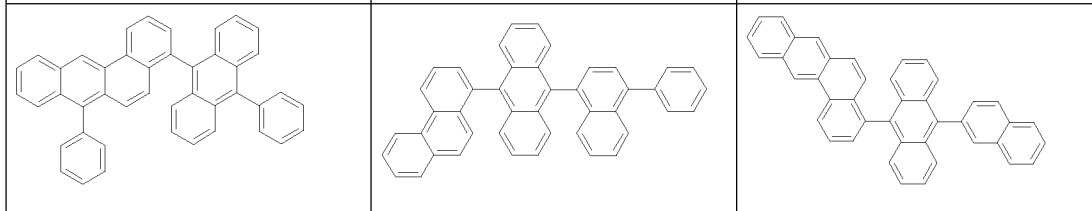
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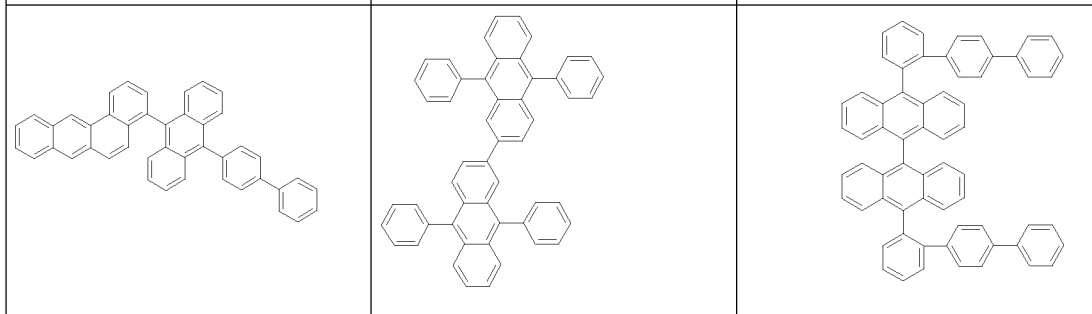
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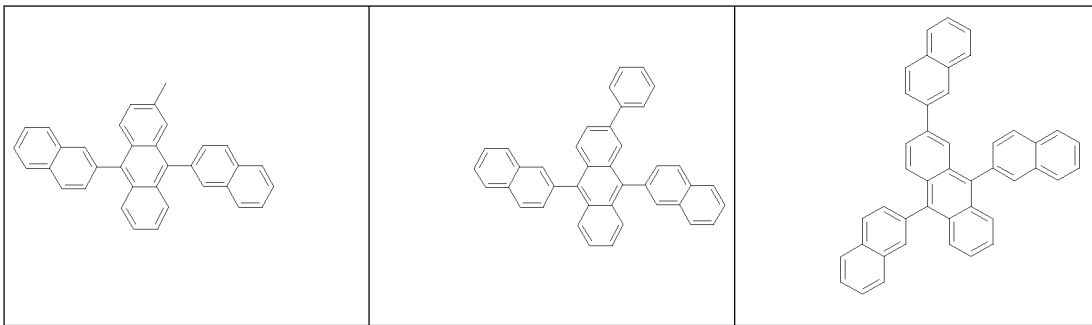
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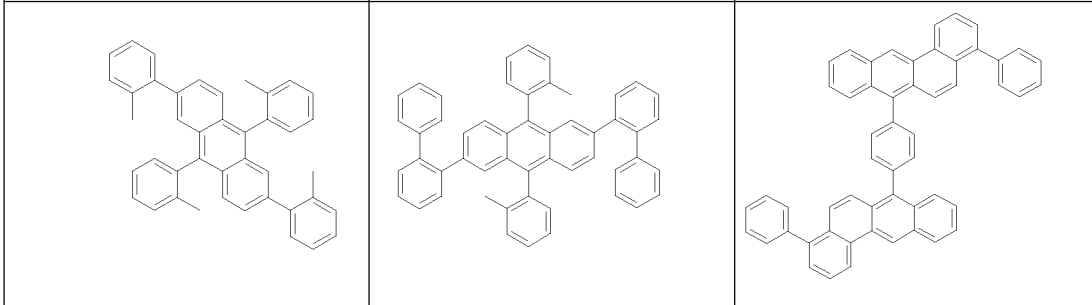
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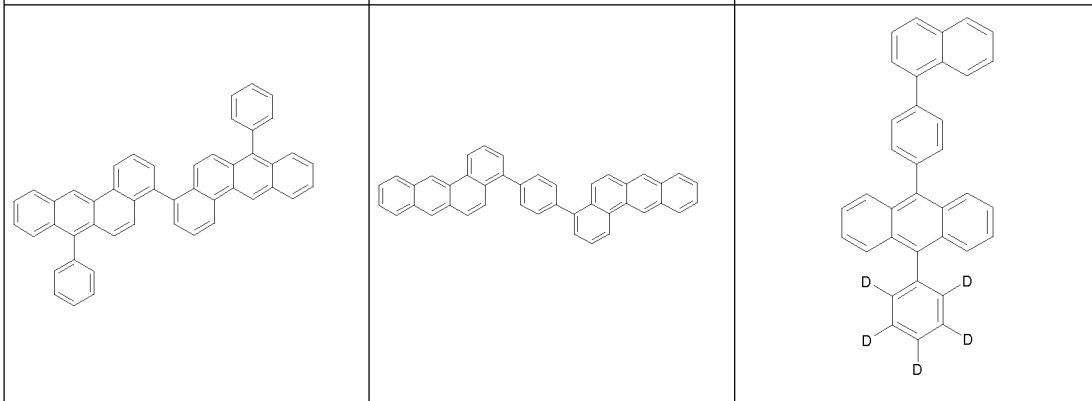
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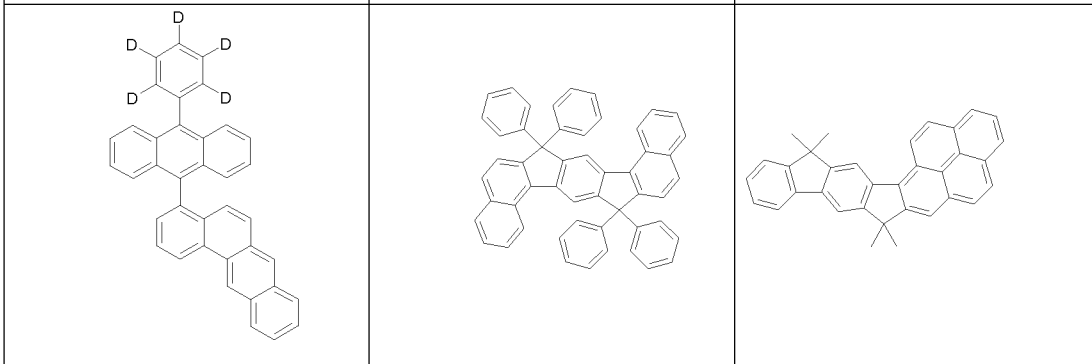
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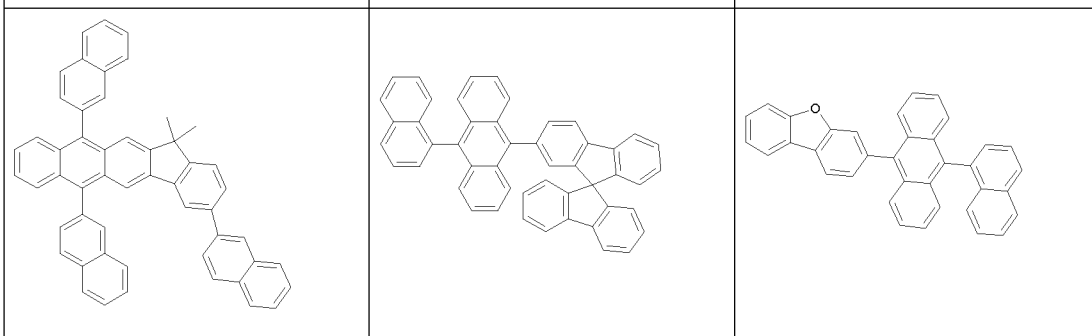
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Suitable charge-transport materials, as can be used in the hole-injection or hole-transport layer or electron-blocking layer or in the electron-transport layer of the organic electroluminescent device according to the invention, are, for example, the compounds disclosed in Y. Shirota et al., Chem. Rev. 2007, 107(4), 953-1010, or other materials as are employed in these layers in accordance with the prior art.

Examples of preferred hole-transport materials which can be used besides the compounds of the formula (1) in a hole-transport, hole-injection or electron-blocking layer in the electroluminescent device according to the invention are indenofluorenamine derivatives (for example in accordance with WO 06/122630 or WO 06/100896), the amine derivatives disclosed in EP 1661888, hexaazatriphenylene derivatives (for example in accordance with WO 01/049806), amine derivatives containing condensed aromatic rings (for example in accordance with US 5,061,569), the amine derivatives disclosed in WO 95/09147, monobenzoindenofluorenamines (for example in accordance with WO 08/006449), dibenzoindenofluorenamines (for example in accordance with WO 07/140847), spirobifluorenamines (for example in accordance with WO 2012/034627 or WO 2013/120577), fluorenamines (for example in accordance with the as yet unpublished applications EP 12005369.9, EP 12005370.7 and EP 12005371.5), spiro-dibenzopyranamines (for example in accordance with WO 2013/083216) and dihydroacridine derivatives (for example in accordance with WO 2012/150001).

The cathode of the organic electroluminescent device preferably comprises metals having a low work function, metal alloys or multilayered structures comprising various metals, such as, for example, alkaline-earth metals, alkali metals, main-group metals or lanthanoids (for example Ca, Ba, Mg, Al, In, Mg, Yb, Sm, etc.). Also suitable are alloys comprising an alkali metal or alkaline-earth metal and silver, for example an alloy comprising magnesium

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and silver. In the case of multilayered structures, further metals which have a relatively high work function, such as, for example, Ag or Al, can also be used in addition to the said metals, in which case combinations of the metals, such as, for example, Ca/Ag, Mg/Ag or Ag/Ag, are generally used. It may also be preferred to introduce a thin interlayer of a material having a high dielectric constant between a metallic cathode and the organic semiconductor. Suitable for this purpose are, for example, alkali metal fluorides or alkaline-earth metal fluorides, but also the corresponding oxides or carbonates (for example LiF, Li₂O, BaF₂, MgO, NaF, CsF, Cs₂CO₃, etc.). Furthermore, lithium quinolate (LiQ) can be used for this purpose. The layer thickness of this layer is preferably between 0.5 and 5 nm.

The anode preferably comprises materials having a high work function. The anode preferably has a work function of greater than 4.5 eV vs. vacuum. Suitable for this purpose are on the one hand metals having a high redox potential, such as, for example, Ag, Pt or Au. On the other hand, metal/metal oxide electrodes (for example Al/Ni/NiO_x, Al/PtO_x) may also be preferred. For some applications, at least one of the electrodes must be transparent or partially transparent in order to facilitate either irradiation of the organic material (organic solar cells) or the coupling-out of light (OLEDs, O-lasers). Preferred anode materials here are conductive mixed metal oxides. Particular preference is given to indium tin oxide (ITO) or indium zinc oxide (IZO). Preference is furthermore given to conductive, doped organic materials, in particular conductive, doped polymers.

The device is appropriately (depending on the application) structured, provided with contacts and finally sealed, since the lifetime of the devices according to the invention is shortened in the presence of water and/or air.

In a preferred embodiment, the organic electroluminescent device according to the invention is characterised in that one or more layers are coated by means of a sublimation process, in which the materials are applied by

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vapour deposition in vacuum sublimation units at an initial pressure of less than 10^{-5} mbar, preferably less than 10^{-6} mbar. However, it is also possible here for the initial pressure to be even lower, for example less than 10^{-7} mbar.

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Preference is likewise given to an organic electroluminescent device, characterised in that one or more layers are coated by means of the OVPD (organic vapour phase deposition) process or with the aid of carrier-gas sublimation, in which the materials are applied at a pressure of between 10^{-5} mbar and 1 bar. A special case of this process is the OVJP (organic vapour jet printing) process, in which the materials are applied directly through a nozzle and are thus structured (for example M. S. Arnold *et al.*, *Appl. Phys. Lett.* **2008**, 92, 053301).

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Preference is furthermore given to an organic electroluminescent device, characterised in that one or more layers are produced from solution, such as, for example, by spin coating, or by means of any desired printing process, such as, for example, screen printing, flexographic printing, nozzle printing or offset printing, but particularly preferably LITI (light induced thermal imaging, thermal transfer printing) or ink-jet printing. Soluble compounds of the formula (1) are necessary for this purpose. High solubility can be achieved through suitable substitution of the compounds.

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For the production of an organic electroluminescent device according to the invention, it is furthermore preferred to apply one or more layers from solution and one or more layers by a sublimation process.

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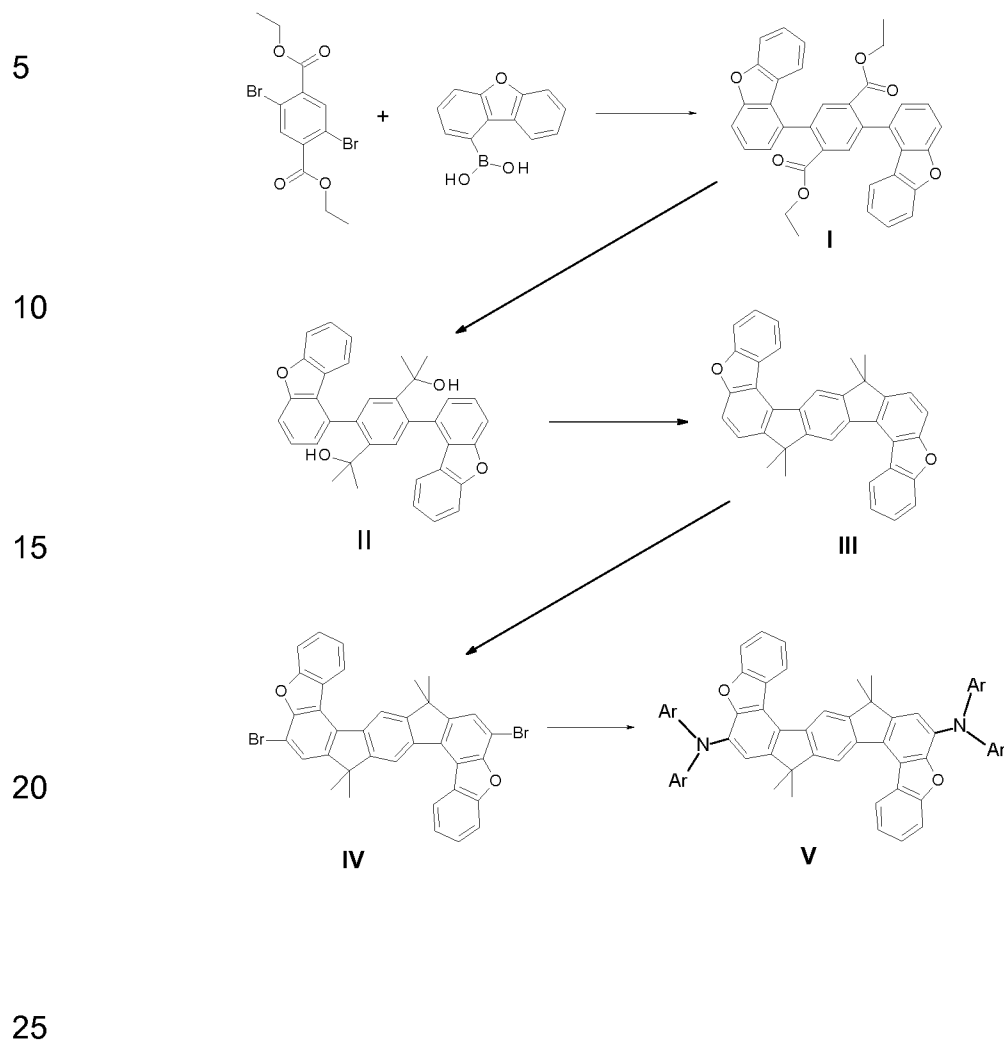
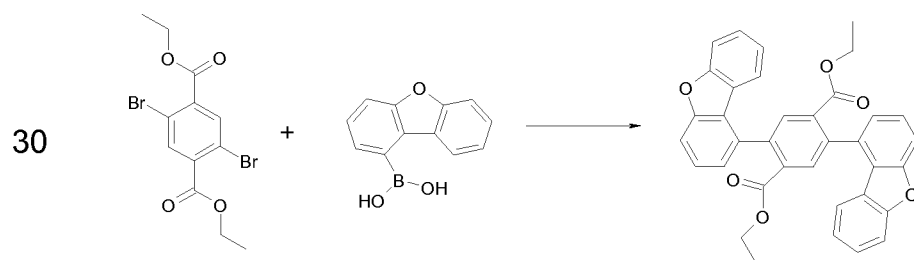
In accordance with the invention, the electronic devices comprising one or more compounds according to the invention can be employed in displays, as light sources in lighting applications and as light sources in medical and/or cosmetic applications (for example light therapy).

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Synthesis examples

Synthesis scheme:

**Compound Ia**

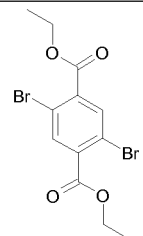
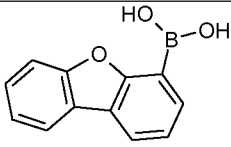
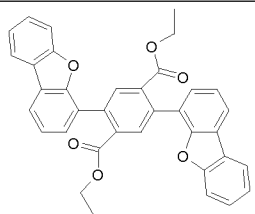
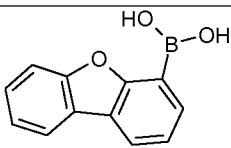
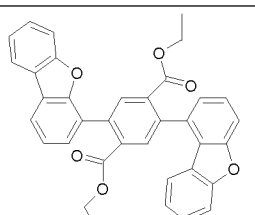
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2,5-Dibromo-terephthalic acid diethyl ester (20 g, 53 mmol), dibenzofuran-1-boronic acid (29 g, 137 mmol) and tripotassiumphosphate monohydrate (48.5 g, 160 mmol) were added to water/toluene/dioxane (1:1:1, 0.5 L). The

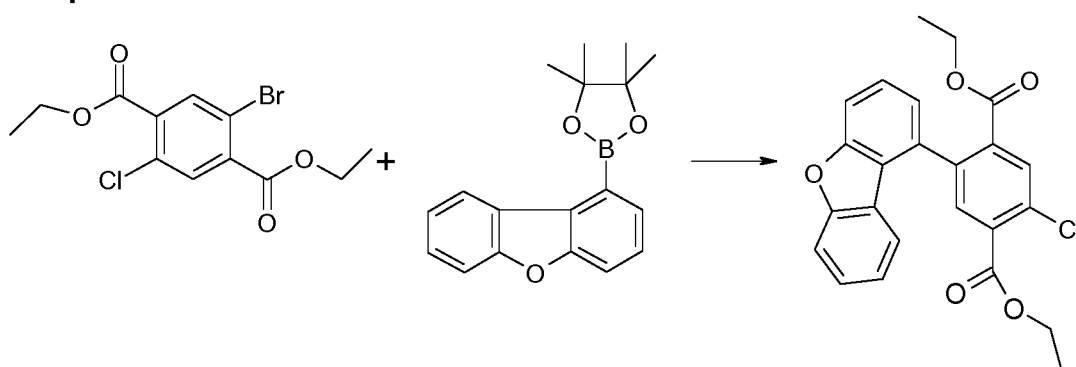
- 87 -

solution was saturated with argon. Palladium(II)-acetate (118 mg, 0.5 mmol) and tri-*o*-tolyl-phosphine (480 mg, 1.6 mmol) were added and the reaction mixture was refluxed for 16 hours. After cooling down to room temperature, toluene (500 mL) was added and the organic phase was washed with water (3 x 500 mL) and then concentrated under reduced pressure. The residue was purified by recrystallization from toluene/ethanol. Yield: 22.2 g (40 mol; 76 %).

In an analogous manner, the following compounds can be obtained:

	Starting Material	Starting Material	Product	Yield
1b	 CAS 18013-97-3	 CAS 100124-06-9		75 %
1c	1c-A (See below)	 CAS 100124-06-9		69 %

Compound 1c-A

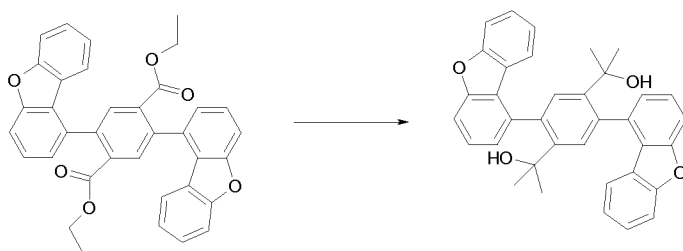


2-Bromo-5-chloro-terephthalic acid diethyl ester (60.5 g, 0.24 mol,

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CAS:340148-60-9), dibenzofuran-1-pinacolatoboronic ester (78.5 g, 0.27 mol) and tripotassiumphosphate monohydrate (223,4 g, 0.97 mol) were added to water/toluene/dioxane (1:1:1, 1 L). The solution was saturated with argon. Palladium(II)-acetate (547 mg, 2.4 mmol) and tri-*o*-tolyl-phosphine (2.2 g, 7.3 mmol) were added and the reaction mixture was refluxed for 16 hours. After cooling down to room temperature, toluene (500 mL) was added and the organic phase was washed with water (3 x 500 mL) and then concentrated under reduced pressure. The residue was purified by recrystallization from toluene/ethanol. Yield: 65.5 g (0.19 mol; 72 %).

Compound IIa



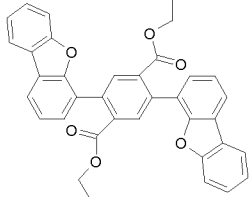
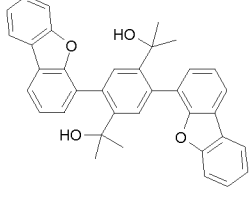
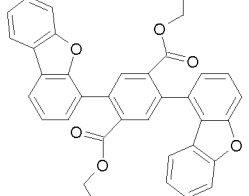
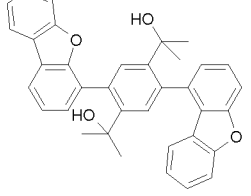
21 g (38 mmol) of the **1a** diluted in 0.5 L THF were added to 37.5 g (40 mmol) cerium(III) chloride and 200 ml THF and the mixture was stirred for 30 minutes and cooled to 0 °C. 101 ml (304 mol) methylmagnesiumchloride (3 M in THF) was added dropwise to the reaction mixture at 0 °C. The reaction mixture was allowed to warm to room temperature. After 16 hours, 800 ml of an aqueous saturated solution of ammonium chloride were added at 0 °C. Ethyl acetate (2 x 300 mL) was added, the combined organic phases were washed with water (2 x 300 mL) and concentrated under reduced pressure. The residue was purified by stirring in ethanol. Yield: 18.6 g (35.3 mmol, 93%).

In an analogous manner, the following compounds can be obtained:

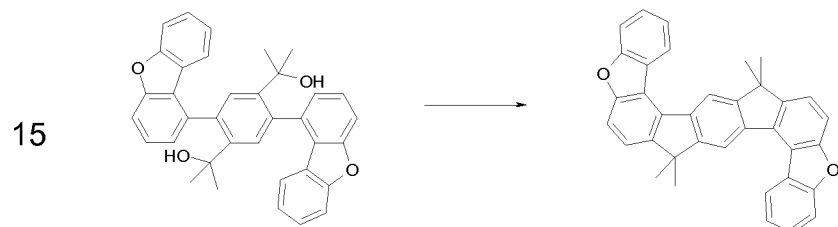
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	Starting Material	Product	Yield

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IIb			98%
5 IIc			97 %

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Compound IIIa

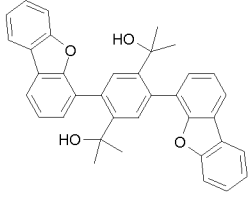
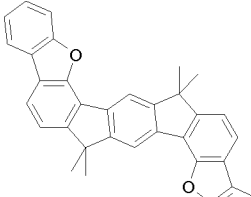
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18.4 g (34 mmol) of **IIa** were solved in 750 mL toluene and 5 g amberlyst 15 were added. The reaction mixture was refluxed for 16 hours using a Dean-Stark apparatus. After cooling down to room temperature, amberlyst was removed by filtration and the organic phase was concentrated under reduced pressure. The residue was purified by several recrystallizations from ethanol and heptane/toluene.

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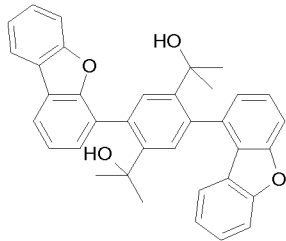
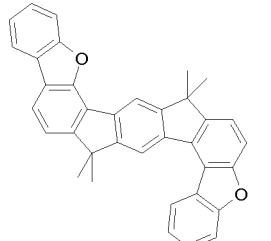
Yield: 12.2 g (25 mmol; 73 %).

In an analogous manner, the following compounds can be obtained:

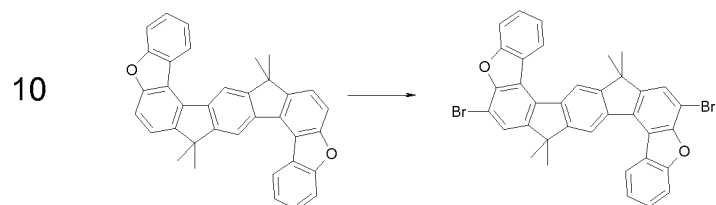
	Starting Material	Product	Yield
30 IIIb			77 %

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IIIc			78 %
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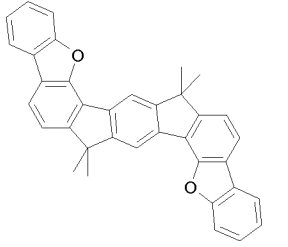
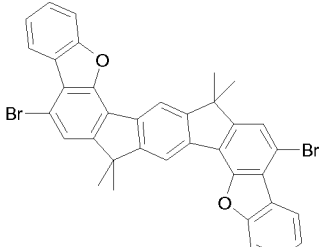
Compound IV

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IIIa (12.5 g, 25 mmol) was suspended in 0.5 L chloroform. Bromine (9 g, 56 mmol) in 350 ml chloroform was added dropwise. The reaction mixture was stirred at room temperature. After 16 hours, 20 ml of an aqueous saturated solution of ammonium chloride were added and the mixture was stirred for 15 minutes. Water (1 L) was added, the organic phase was washed with water (3 x 500 mL) and the combined organic phases were concentrated under reduced pressure. The residue was purified by several recrystallizations from chloroform and toluene.

Yield: 12.0 g (19 mmol; 73%)

In analogous manner, the following compounds can be obtained:

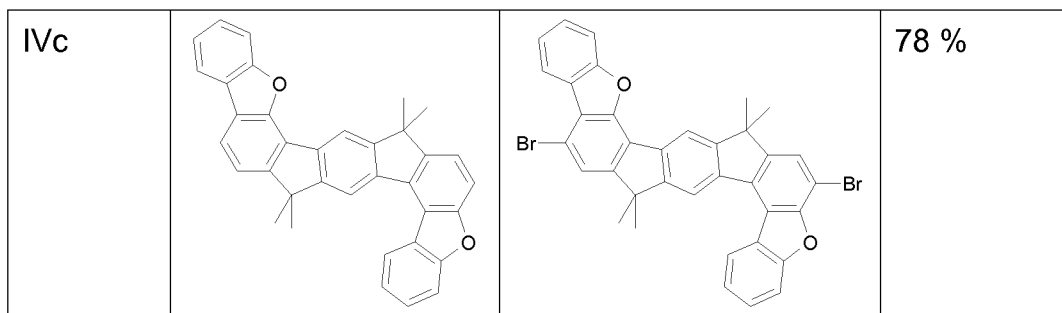
	Starting Material	Product	Yield
IVb			69 %

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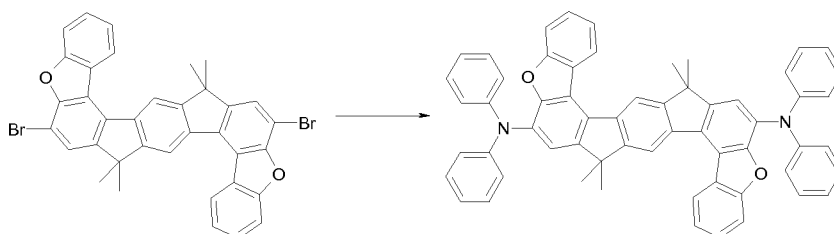
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**Compound Va**

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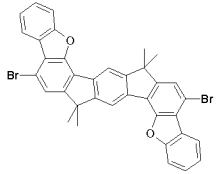
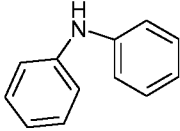
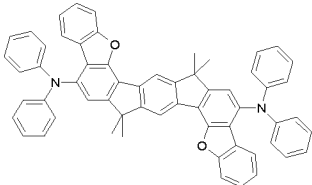
IVa (10 g, 15 mmol), diphenylamine (5.5 g, 32 mmol) and sodium-*tert*-butylate (4.4 g, 46 mmol) were mixed in 500 mL toluene. Palladium(II)-acetate (0.37 g, 0.45 mmol) and tri-*tert*-butylphosphonium tetrafluoroborate (0.26 g, 0.9 mmol) were added and the reaction mixture was refluxed for 16 hours. After cooling down to room temperature, 200 mL water was added and the organic phase was washed with water (3 x 200 mL). The combined organic phases were concentrated under reduced pressure. The residue was purified by several recrystallizations from toluene and finally by sublimation. Yield: 8.3 g (10 mmol, 67%).

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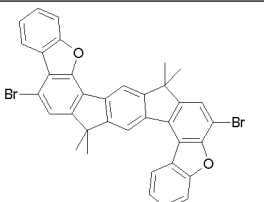
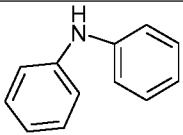
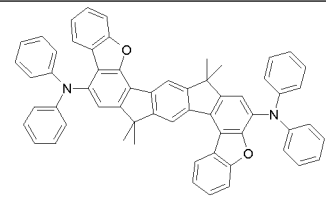
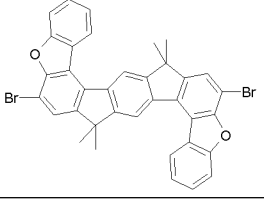
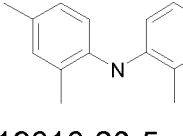
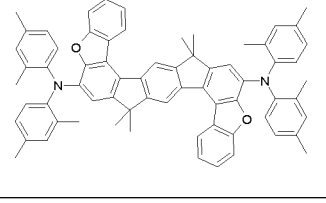
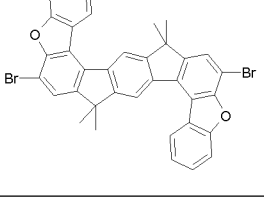
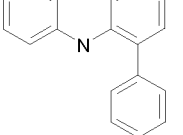
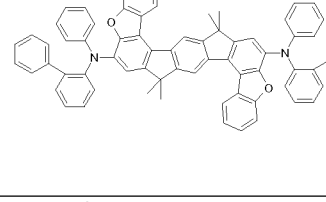
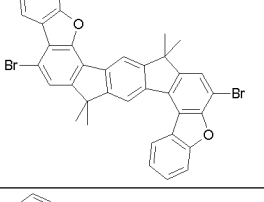
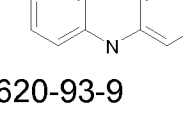
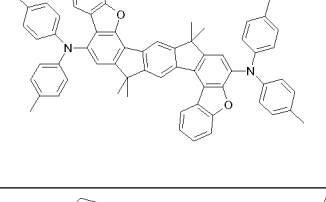
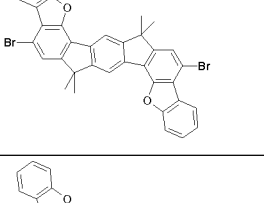
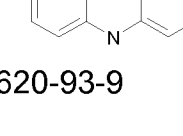
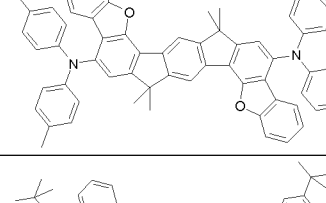
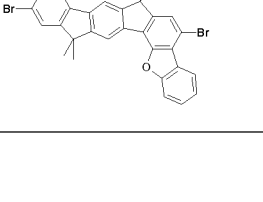
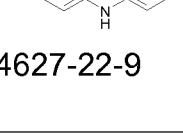
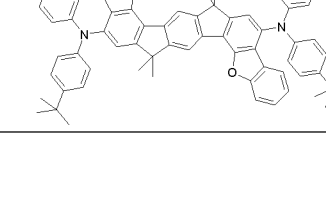
In an analogous manner, the following compounds can be obtained:

30

	Starting Material A	Starting Material B	Product	Yield
Vb				58 %

35

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	Vc				61 %
5	Vd		 19616-28-5		47 %
10	Ve		 35887-50-04		53 %
15	Vf		 620-93-9		49 %
20	Vg		 620-93-9		52%
25	Vh		 4627-22-9		47%

Fabrication of OLED devices

The manufacturing of the OLED devices can be performed accordingly to
 30 WO 04/05891 with adapted film thicknesses and layer sequences.

Substrate pre-treatment:

Glass plates with structured ITO (50 nm, indium tin oxide) can be coated
 35 with 20 nm PEDOT:PSS (Poly(3,4-ethylenedioxythiophene) poly(styrene-

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sulfonate, CLEVIOS™ P VP Al 4083 from Heraeus Precious Metals GmbH Germany, spin-coated from a water-based solution) to form the substrates on which the OLED devices are fabricated.

5 The OLED devices have in principle the following layer structure:

- Substrate,
- ITO (50 nm),
- Buffer (20 nm),
- 10 - Hole injection layer (HTL1 95%, HIL 5%) (20 nm),
- Hole transporting layer (HTL) (see table 1),
- Emissive layer (EML) comprising at least one matrix material (H) and at least one fluorescent emitting compound (D) corresponding to a compound of formula (1) (see table 1),
- 15 - Electron transporting layer (ETL) (20 nm),
- Electron injection layer (EIL) (3 nm),
- Cathode.

20 **Table 1: Example stack sequence of an OLED**

	<i>HTL (195 nm)</i>	<i>EML (20nm)</i>
Example	HTL2	<i>H(97%):D (=Compound according to the invention) (3%)</i>

25 The cathode is generally formed by an aluminium layer with a thickness of 100 nm. An example of a possible stack sequence is shown in Table 1. Examples of suitable materials used for the OLED fabrication are presented in Table 2.

30 All materials can be applied by thermal vapour deposition in a vacuum chamber. The emission layer typically consists of at least one matrix material (host material=H) and an emitting dopant (emitter=D), which is mixed with the matrix material or matrix materials in a certain proportion by volume by co-evaporation. An expression such as H:D (97%:3%) here
 35 means that material H is present in the layer in a proportion by volume of

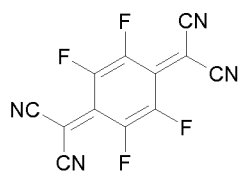
- 94 -

97%, whereas D is present in the layer in a proportion of 3%. Analogously, the electron-transport layer may also consist of a mixture of two or more materials.

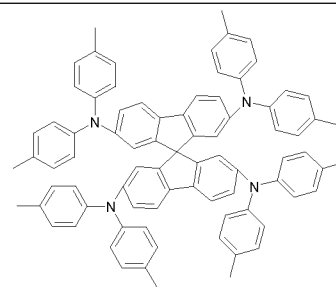
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Table 2: Example of chemical structures of OLED materials

10

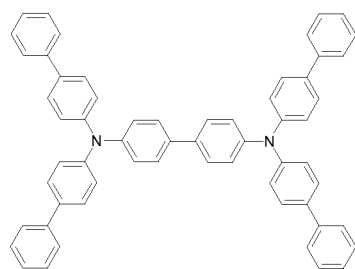


HIL

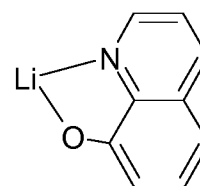


HTL1

15



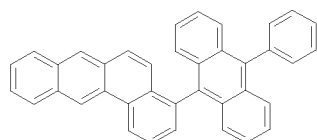
HTL2



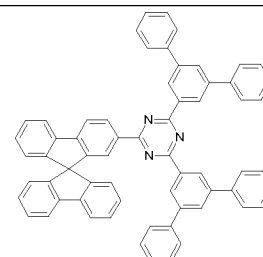
EIL

20

25



H



ETL

30 Device examples processed from solution: production of OLEDs

The production of solution-based OLEDs has already been described many times in the literature, for example in WO 2004/037887 and WO 2010/097155. The process is adapted to the circumstances described below (layer-thickness variation, materials).

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The inventive material combinations are used in the following layer sequence:

- substrate,
- ITO (50 nm),
- 5 - hole-injection layer HIL (20 nm),
- hole-transport layer (HTL) (20 nm),
- emission layer (EML) (30 nm),
- hole-blocking layer (HBL) (10 nm)
- 10 - electron-transport layer (ETL) (40 nm),
- cathode (Al) (100 nm).

Glass plates coated with structured ITO (indium tin oxide) in a thickness of 50 nm serve as substrate. The hole-injection layer is applied via spin coating
15 in an inert atmosphere. For this, a hole-transporting, crosslinkable polymer and a p-dopant salt are dissolved in toluene. Corresponding materials are for example described in WO 2016/107668, WO 2013/081052 and EP 2325190. The solids content of such solutions is about 6 mg/ml if, as here,
20 the layer thicknesses of 20 nm is to be achieved by means of spin coating. The layers are applied by spin coating in an inert-gas atmosphere, and dried by heating at 200°C for 30 minutes on a heating plate. The hole-transport and the emission layer are applied to these coated glass plates.

25 The hole-transport layer is the polymer of the structure shown in Table 3, which was synthesised in accordance with WO2013156130. The polymer is dissolved in toluene, so that the solution typically has a solid content of approx. 5 g/l if, as here, the layer thickness of 20 nm which is typical for a
30 device is to be achieved by means of spin coating. The layers are applied by spin coating in an inert-gas atmosphere, in the present case argon, and dried by heating at 220°C for 30 min.

35 The emission layer is composed of the matrix material (host material) 1 and the emitting dopant (emitter) D1. Both material are present in the emission

layer in a proportion of 92 % by weight H1 and 8 % by weight D1. The mixture for the emission layer is dissolved in toluene. The solids content of such solutions is about 9 mg/ml if, as here, the layer thickness of 40 nm which is typical for a device is to be achieved by means of spin coating. The layers are applied by spin coating in an inert-gas atmosphere, and dried by heating at 170°C for 10 minutes.

The materials used in the present case are shown in Table 3.

10

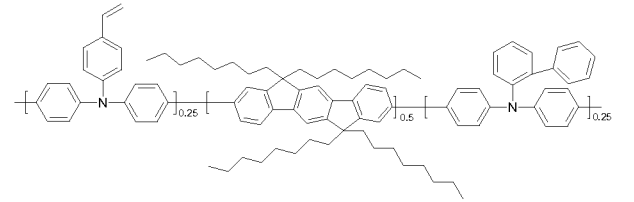
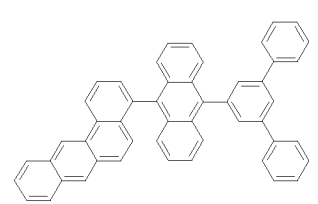
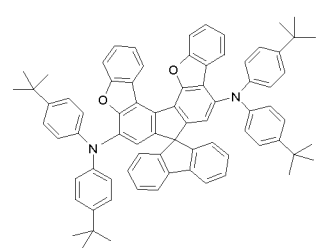
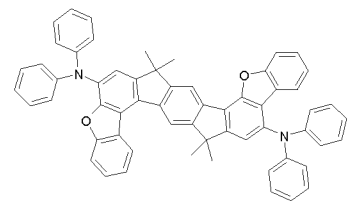
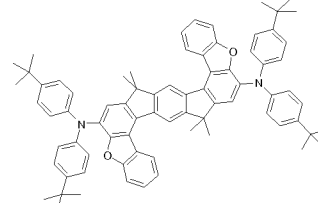
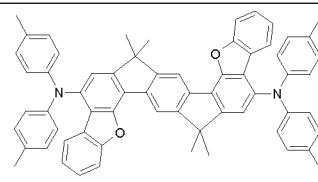
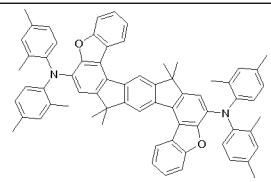
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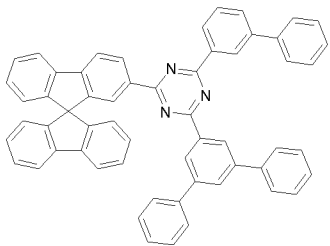
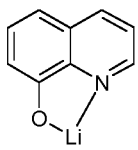
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Table 3: Structures of the materials used	
	
HTL	
	
H1	V-D1
	
D1	D2
	
D3	D4

The materials for the hole-blocking layer and electron-transport layer are likewise applied by thermal vapour deposition in a vacuum chamber and are shown in Table 4. The hole-blocking layer consists of ETM1. The electron-transport layer consists of the two materials ETM1 and ETM2, which are mixed with one another in a proportion by volume of 50% each by co-evaporation.

10

15

Table 4: HBL and ETL materials used	
	
ETM1	ETM2

20 The cathode is formed by the thermal evaporation of an aluminium layer with a thickness of 100 nm.

The OLEDs are characterised by standard methods. For this purpose, the electroluminescence spectra are recorded, the current efficiency (measured in cd/A) and the external quantum efficiency (EQE, measured in percent) as a function of the luminous density assuming Lambert emission characteristics are calculated from current/voltage/luminous density characteristic lines (IUL characteristic lines). The electroluminescence spectra are recorded at a luminous density of 1000 cd/m², and the CIE 1931 x and y colour coordinates are calculated from this data. The term EQE @ 1000 cd/m² denotes the external quantum efficiency at an operating luminous density of 1000 cd/m².

35

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The properties of the various OLEDs are summarised in Table 5. Example V01 is the comparative example, whereas E1 to E4 show properties of OLEDs containing materials of the present invention.

5

Table 5: Properties of the OLEDs				
Example	EML host	EML dopant	EQE [%] at 1000 cd/m ²	CIE x/y
V01	H1	V-D1	2.9	0.14 / 0.12
E01	H1	D1	3.7	0.15 / 0.12
E02	H1	D2	3.9	0.13 / 0.20
E03	H1	D3	3.4	0.14 / 0.10
E04	H1	D4	3.8	0.14 / 0.18

10

15

Table 5 shows, that use of materials according to the present invention gives rise to improvements over the prior art when used as fluorescent blue emitters, in particular with respect to efficiency.

20

25

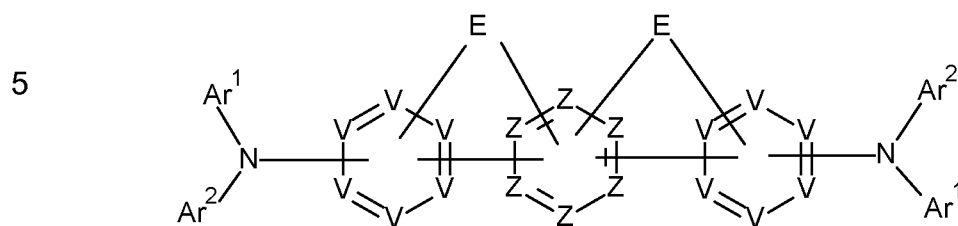
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Patent Claims

1. Compound of the formula (1),



formula (1)

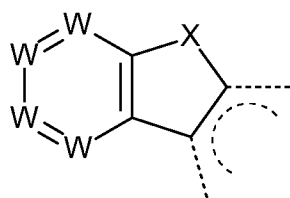
10 where the following applies to the symbols and indices used:

Z is on each occurrence, identically or differently, CR or N; or Z is C when it is bonded to a group V or to a group E;

15

V is on each occurrence, identically or differently, CR¹ or N; or V is C when it is bonded to a group Z, to a group E or to a group -NAr¹Ar²; and two adjacent groups V, in each 6-membered ring comprising groups V in formula (1), stand for a group of the formula (V-1),

20



25

formula (V-1)

where the dashed bond indicate the bonding to the structure of formula (1);

30

E is on each occurrence, identically or differently, selected from -BR⁰-, -C(R⁰)₂-, -C(R⁰)₂-C(R⁰)₂-, -C(R⁰)₂-O-, -C(R⁰)₂-S-, -R⁰C=CR⁰-, -R⁰C=N-, -Si(R⁰)₂-, -Si(R⁰)₂-Si(R⁰)₂-, Ge(R⁰)₂-, -C(=O)-, -C(=NR⁰)-, -C(=C(R⁰)₂)-, -O-, -S-, -Se-, -S(=O)-, -SO₂-, -N(R⁰)-, -P(R⁰)- and -P((=O)R⁰)-; and two groups E may be in a cis- or trans-position relative to each other;

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X is on each occurrence, identically or differently, selected from -O-, -S-,
-S(=O)-, -SO₂-, -N(R⁰)-, -BR⁰-, Si(R⁰)₂-, -P(R⁰)- and -P((=O)R⁰)-;

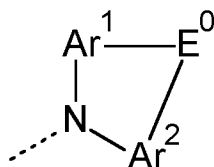
5 W is on each occurrence, identically or differently, CR or N;

R, R⁰, R¹ stand on each occurrence, identically or differently, for H, D,
F, Cl, Br, I, CHO, CN, N(Ar)₂, C(=O)Ar, P(=O)(Ar)₂, S(=O)Ar, S(=O)₂Ar,
10 NO₂, Si(R²)₃, B(OR²)₂, OSO₂R², a straight-chain alkyl, alkoxy or thioalkyl
groups having 1 to 40 C atoms or branched or a cyclic alkyl, alkoxy or
thioalkyl groups having 3 to 40 C atoms, each of which may be
substituted by one or more radicals R², where in each case one or more
non-adjacent CH₂ groups may be replaced by R²C=CR², C≡C, Si(R²)₂,
15 Ge(R²)₂, Sn(R²)₂, C=O, C=S, C=Se, P(=O)(R²), SO, SO₂, O, S or
CONR² and where one or more H atoms may be replaced by D, F, Cl,
Br, I, CN or NO₂, an aromatic or heteroaromatic ring systems having 5 to
60 aromatic ring atoms, which may in each case be substituted by one
20 or more radicals R², or an aryloxy groups having 5 to 60 aromatic ring
atoms, which may be substituted by one or more radicals R², where two
adjacent substituents R and/or two adjacent substituents R⁰ and/or two
adjacent substituents R¹ may form a mono- or polycyclic, aliphatic ring
system or aromatic ring system, which may be substituted by one or
25 more radicals R²;

Ar¹, Ar² are on each occurrence, identically or differently, selected
from the group consisting of an aromatic or heteroaromatic ring system
30 having 5 to 60 aromatic ring atoms, which may in each case also be
substituted by one or more radicals R²; Ar¹ and Ar² here may also be
connected to one another by a group E⁰ and form a group of formula
(E⁰-1),

35

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5

formula (E⁰-1)

where the dashed bond indicates the bonding to the structure of formula (1);

10

E⁰ is on each occurrence, identically or differently, a single bond, N(R⁰), O, S, C(R⁰)₂, C(R⁰)₂-C(R⁰)₂, C(R⁰)=C(R⁰), Si(R⁰)₂ or B(R⁰);

15

R² stands on each occurrence, identically or differently, for H, D, F, Cl, Br, I, CHO, CN, N(Ar)₂, C(=O)Ar, P(=O)(Ar)₂, S(=O)Ar, S(=O)₂Ar, NO₂, Si(R³)₃, B(OR³)₂, OSO₂R³, a straight-chain alkyl, alkoxy or thioalkyl groups having 1 to 40 C atoms or branched or cyclic alkyl, alkoxy or thioalkyl groups having 3 to 40 C atoms, each of which may be substituted by one or more radicals R³, where in each case one or more non-adjacent CH₂ groups may be replaced by R³C=CR³, C≡C, Si(R³)₂, Ge(R³)₂, Sn(R³)₂, C=O, C=S, C=Se, P(=O)(R³), SO, SO₂, O, S or CONR³ and where one or more H atoms may be replaced by D, F, Cl, Br, I, CN or NO₂, an aromatic or heteroaromatic ring systems having 5 to 60 aromatic ring atoms, which may in each case be substituted by one or more radicals R³, or an aryloxy group having 5 to 60 aromatic ring atoms, which may be substituted by one or more radicals R³, where two adjacent substituents R² may form a mono- or polycyclic, aliphatic ring system or aromatic ring system, which may be substituted by one or more radicals R³;

30

35

R³ stands on each occurrence, identically or differently, for H, D, F, Cl, Br, I, CN, a straight-chain alkyl, alkoxy or thioalkyl groups having 1 to 20

C atoms or branched or cyclic alkyl, alkoxy or thioalkyl groups having 3 to 20 C atoms, where in each case one or more non-adjacent CH₂ groups may be replaced by SO, SO₂, O, S and where one or more H atoms may be replaced by D, F, Cl, Br or I, or an aromatic or heteroaromatic ring system having 5 to 24 C atoms;

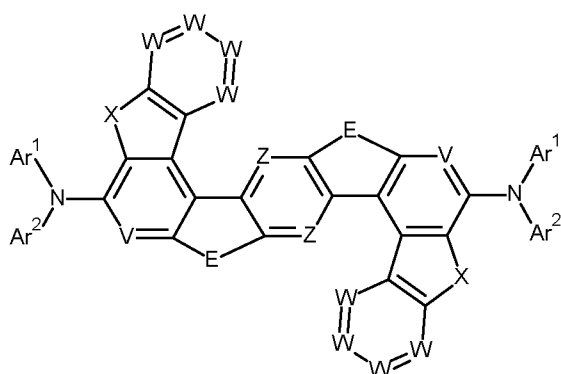
5

Ar is on each occurrence, identically or differently, an aromatic or heteroaromatic ring system having 5 to 60 aromatic ring atoms, which may in each case also be substituted by one or more radicals R³.

10

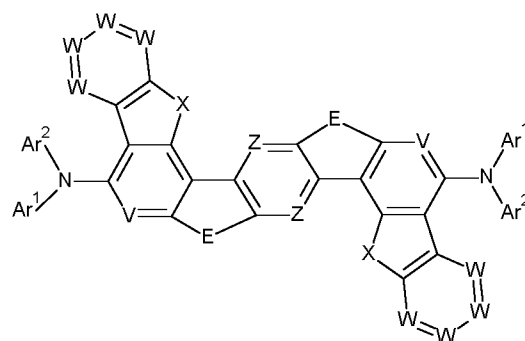
2. Compound according to claim 1, characterized in that it is selected from compounds of formulae (1-1) to (1-6),

15



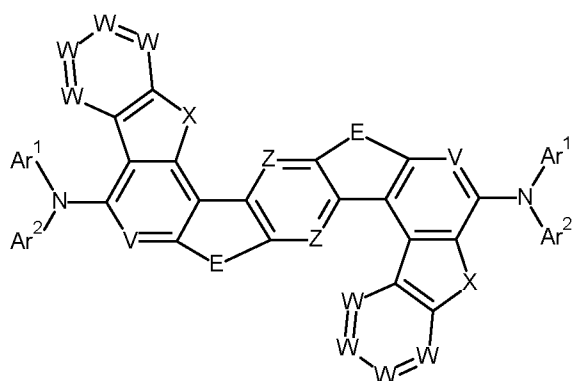
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formula (1-1)



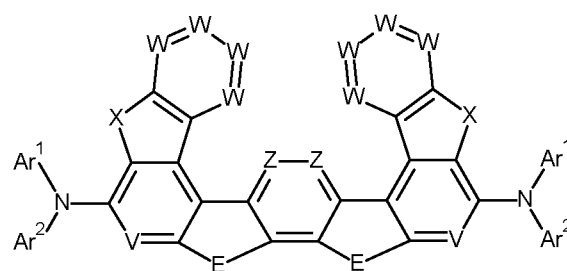
formula (1-2)

25



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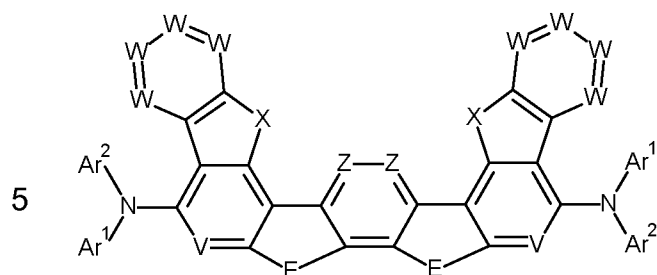
formula (1-3)



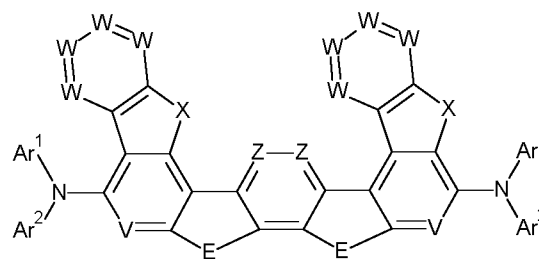
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formula (1-4)

- 103 -



formula (1-5)



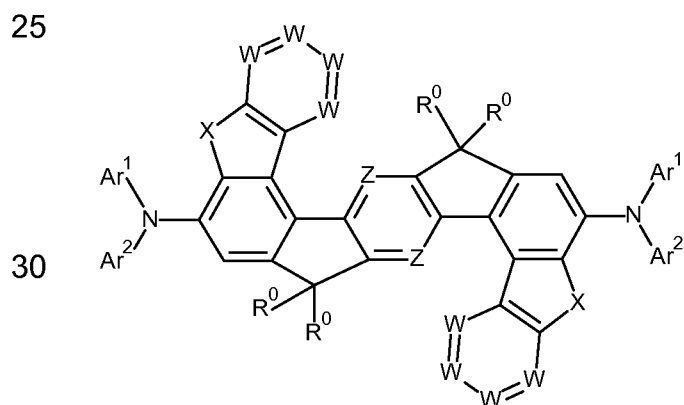
formula (1-6)

10 where the symbols E, X, V, W, Z, Ar¹ and Ar² have the same meaning as in claim 1.

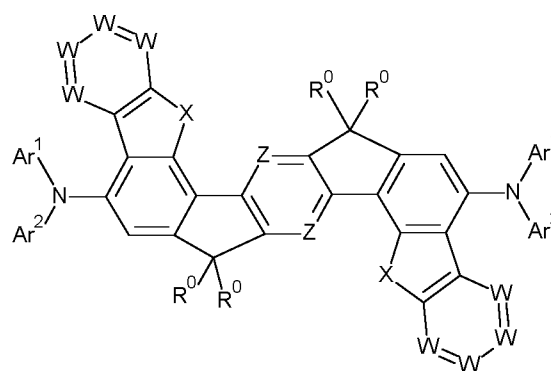
3. Compound according to claim 1 or 2, characterized in that X is selected
15 from O or S.

4. Compound according to one or more of the preceding claims,
characterized in that E is selected from -C(R⁰)₂- or -Si(R⁰)₂-.

20 5. Compound according to one or more of the preceding claims,
characterized in that the compound of formula (1) is selected from
compounds of formulae (1-1a) to (1-6b),

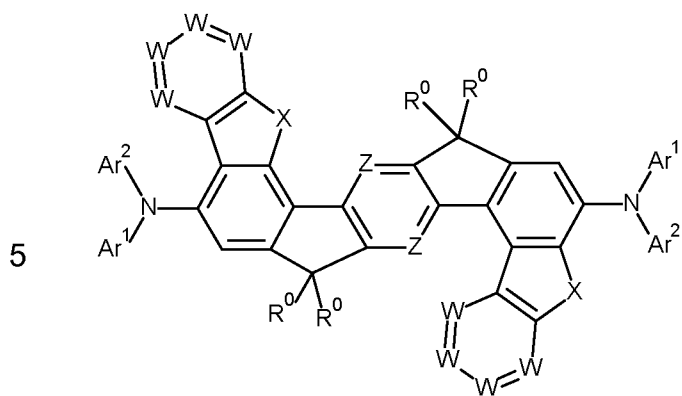


formula (1-1a)

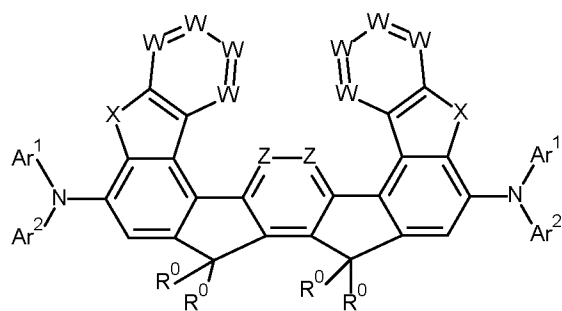


formula (1-2a)

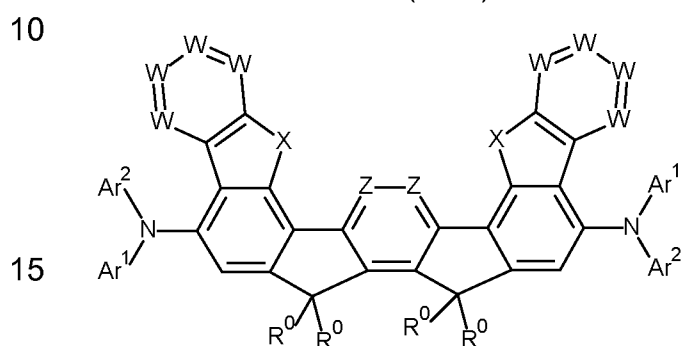
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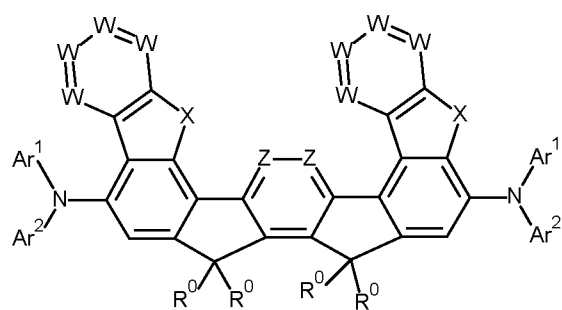
formula (1-3a)



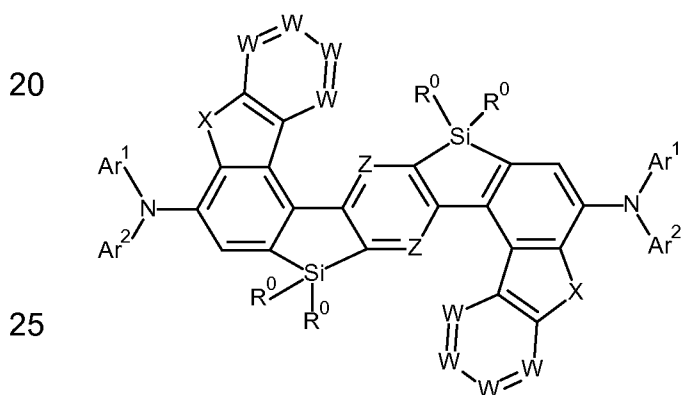
formula (1-4a)



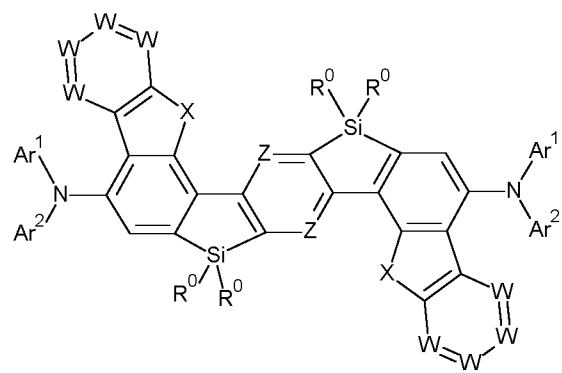
formula (1-5a)



formula (1-6a)



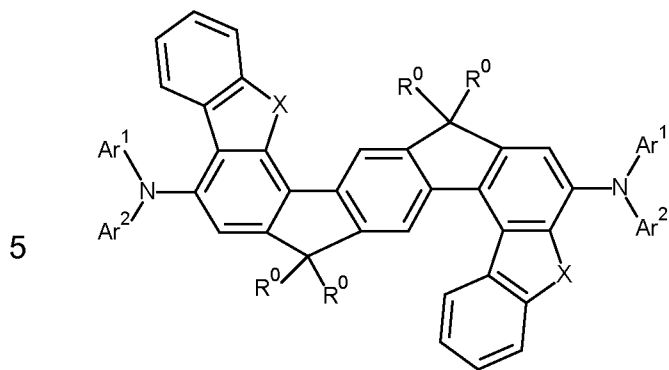
formula (1-1b)



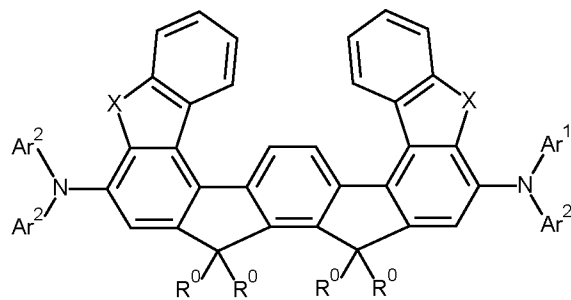
formula (1-2b)

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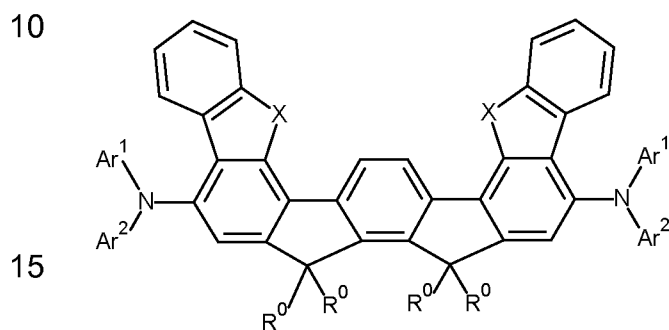
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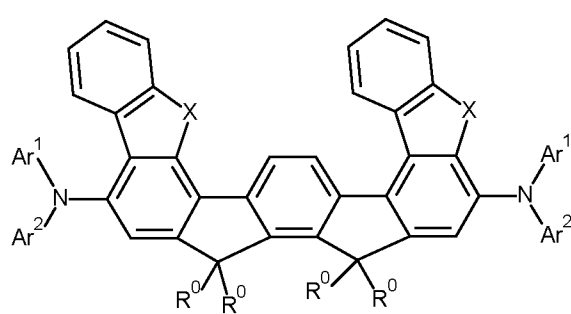
formula (1-3c)



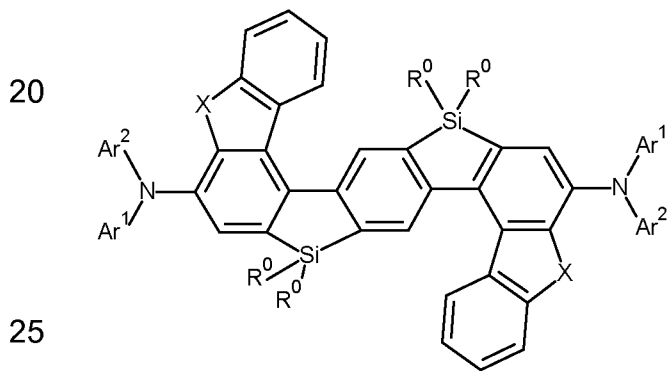
formula (1-4c)



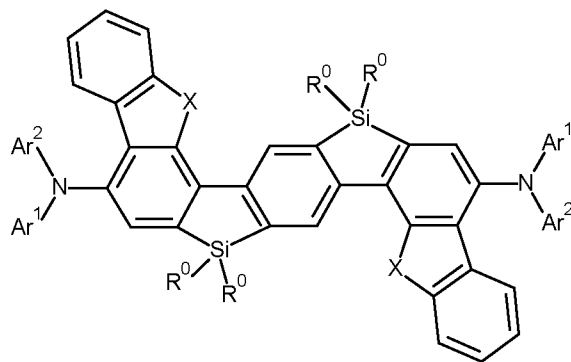
formula (1-5c)



formula (1-6c)



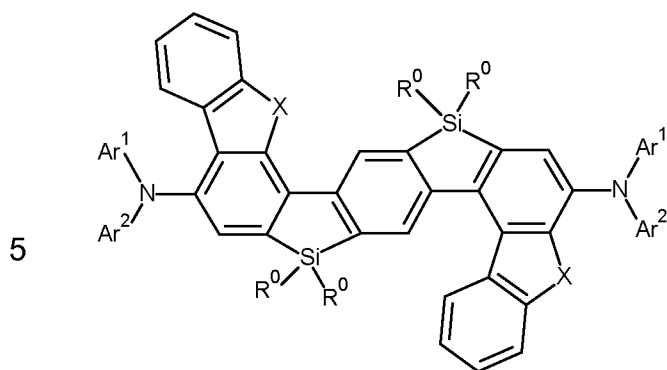
formula (1-1d)



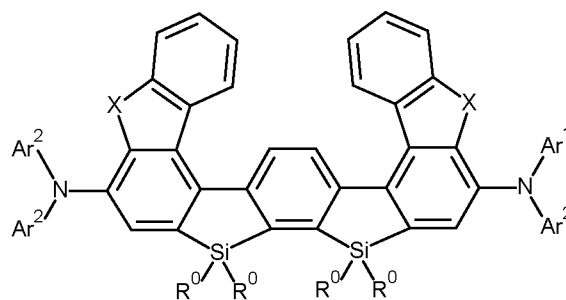
formula (1-2d)

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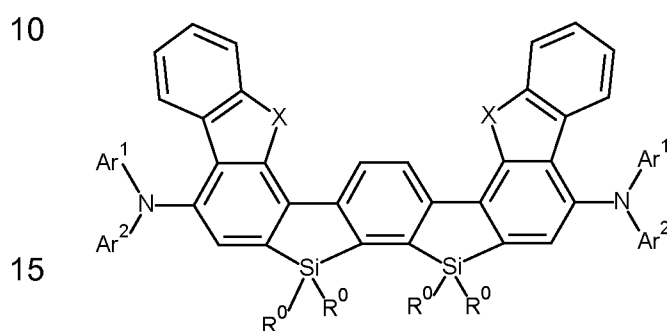
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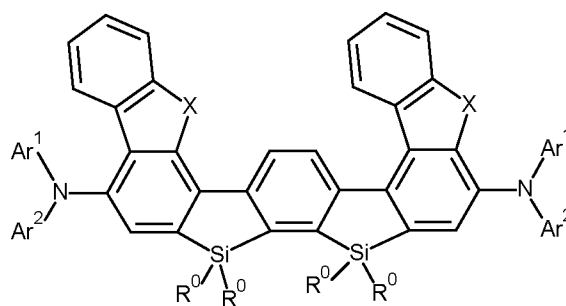
formula (1-3d)



formula (1-4d)



formula (1-5d)



formula (1-6d)

20 where the symbols X, R⁰, Ar¹ and Ar² have the same meaning as in claim 1.

7. Compound according to one or more of the preceding claims,
 characterized in that the groups Ar¹ and Ar² are selected, identically or
 differently, on each occurrence from the group consisting of benzene,
 25 naphthalene, anthracene, phenanthrene, biphenyl, terphenyl, fluorene,
 benzofluorene, spirobifluorene, cis- or trans-indenofluorene, cis- or trans-
 benzindenofluorene, furan, benzofuran, dibenzofuran, thiophene, benzothio-
 phene, dibenzothiophene, pyrrole, indole, carbazole, indolocarbazole and
 30 indenocarbazole, which may in each case be substituted by one or more
 radicals R²; where Ar¹ and Ar² may also be connected to one another by a
 group E⁰, where E⁰ has the same meaning as in claim 1.

35 8. Compound according to one or more of the preceding claims,
 characterized in that the groups Ar¹ and Ar² are selected, identically or

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5 differently, on each occurrence from the group consisting of benzene, naphthalene, biphenyl, fluorene, dibenzofuran, dibenzothiophene and carbazole, which may in each case be substituted by one or more radicals R^2 ; where Ar^1 and Ar^2 may also be connected to one another by a group E^0 , where E^0 has the same meaning as in claim 1.

10 9. Compound according to one or more of the preceding claims, characterized in that R^0 stands on each occurrence, identically or differently, for H, D, F, CN, a straight-chain alkyl groups having 1 to 10 C atoms or a branched or cyclic alkyl groups having 3 to 10 C atoms, each of which may be substituted by one or more radicals R^2 , where in each case one or more H atoms may be replaced by F, or an aryl or heteroaryl groups having 15 5 to 25 aromatic ring atoms, which may in each case be substituted by one or more radicals R^2 , where two adjacent substituents R^0 may form a mono- or polycyclic, aliphatic ring system or aromatic ring system, which may be substituted by one or more radicals R^2 .

20 10. Compound according to one or more of the preceding claims, characterized in that R^0 stands on each occurrence, identically or differently, for H, D, F, CN, a straight-chain alkyl groups having 1 to 10 C atoms or a branched or cyclic alkyl groups having 3 to 10 C atoms, each of which may be substituted by one or more radicals R^2 , where in each case one or 25 more H atoms may be replaced by F.

30 11. Oligomer, polymer or dendrimer containing one or more compounds according to one or more of the preceding claims, where the bond(s) to the polymer, oligomer or dendrimer may be localised at any desired positions in formula (1) which are substituted by R or R^1 .

35 12. Formulation comprising at least one compound according to one or more of the claims 1 to 10 or at least one oligomer, polymer or dendrimer according to claim 11 and at least one solvent.

13. Electronic device comprising at least one compound according to one or more of claims 1 to 10 or at least one oligomer, polymer or dendrimer according to claim 11, selected from the group consisting of organic
5 electroluminescent devices, organic integrated circuits, organic field-effect transistors, organic thin-film transistors, organic light-emitting transistors, organic solar cells, dye-sensitised organic solar cells, organic optical
10 detectors, organic photoreceptors, organic field-quench devices, light-emitting electrochemical cells, organic laser diodes and organic plasmon emitting devices.

14. Electronic device according to claim 13, which is an organic electroluminescent device, characterised in that the compound according to one or
15 more of claims 1 to 10 or the oligomer, polymer or dendrimer according to claim 11 is employed as a fluorescent emitter or as a matrix material for fluorescent emitters or as a hole-transport material.

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INTERNATIONAL SEARCH REPORT

International application No
PCT/EP2017/079864

A. CLASSIFICATION OF SUBJECT MATTER
 INV. C07D493/04 C07D493/22 C07D307/91 C07C211/54 C07C13/567
 C09K11/06 H01L51/00 H01L51/50 H01L27/32
 ADD.
 According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED
 Minimum documentation searched (classification system followed by classification symbols)
 C07D C07C C09K H01L

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)
 EPO-Internal, WPI Data, CHEM ABS Data

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	US 2016/204355 A1 (KIM HEE-DAE [KR] ET AL) 14 July 2016 (2016-07-14) page 1; paragraph [0015]; chemical formula A page 28; paragraph [0158]; synthesis example 5; compound of chemical formula 9 page 30 - page 32; examples 1-12; table 1 claims 1, 11, 13	1-14
A	WO 2007/140847 A1 (MERCK PATENT GMBH [DE]) 13 December 2007 (2007-12-13) page 49 - page 50; tables 1, 2; compound D7 claims 1, 5, 13	1-14

Further documents are listed in the continuation of Box C.

See patent family annex.

* Special categories of cited documents :

- "A" document defining the general state of the art which is not considered to be of particular relevance
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- "O" document referring to an oral disclosure, use, exhibition or other means
- "P" document published prior to the international filing date but later than the priority date claimed

- "T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
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- "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art
- "&" document member of the same patent family

Date of the actual completion of the international search 23 January 2018	Date of mailing of the international search report 12/02/2018
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Name and mailing address of the ISA/ European Patent Office, P.B. 5818 Patentlaan 2 NL - 2280 HV Rijswijk Tel. (+31-70) 340-2040, Fax: (+31-70) 340-3016	Authorized officer Cortés Suárez, José
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INTERNATIONAL SEARCH REPORT

Information on patent family members

International application No

PCT/EP2017/079864

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