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(71) Applicant (for all designated States except US): THE GILLETTE COMPANY [US/US]; Prudential Tower Building, Boston, MA 02199 (US).

(72) Inventor; and

(75) Inventor/Applicant (for US only): LANEY, Judith, Wolfe [US/US]; 12018 Auth Lane, Silver Spring, MD 20902 (US).

(74) Agents: HANDELMAN, Joseph, H. et al.; Ladas & Parry, 26 West 61st Street, New York, NY 10023 (US). (81) Designated States: AM, AT, AU, BB, BG, BR, BY, CA, CH, CN, CZ, DE, DK, EE, ES, FI, GB, GE, HU, JP, KE, KG, KP, KR, KZ, LK, LR, LT, LU, LV, MD, MG, MN, MW, NL, NO, NZ, PL, PT, RO, RU, SD, SE, SI, SK, TJ, TT, UA, US, UZ, VN, European patent (AT, BE, CH, DE, DK, ES, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, ML, MR, NE, SN, TD, TG), ARIPO patent (KE, MW, SD).

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(54) Title: O-ACYL SERINES AS DEODORANTS

(57) Abstract

The invention relates to a method of suppressing human body malodor by utilizing a deodorant composition containing a competitive substrate for the enzymatic creation of axillary body malodor. The compound is present in a dermatologically acceptable vehicle, and in an amount effective to reduce the conversion of malodor producing precursor. The present invention also relates to novel O-acylated serine compounds and method for the production thereof.

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- 1 -

O-ACYL SERINES AS DEODORANTS

The present invention relates to deodorants, a method of suppressing human body odor, compounds useful as deodorants and method for the production thereof.

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The eccrine and apocrine sweat glands are the structures of the human body responsible for sweat. The apocrine glands become active at puberty and produce an odorless proteinaceous secretion. Axillary bacteria act on the apocrine secretions to produce the pungent odor known as axillary malodor.

Current deodorants are generally of three types: odor maskers, antiperspirants, and germicides. Despite the many disclosures in the art pertaining to deodorant compositions, current products are not sufficient to suppress odor in a significant proportion of the population, particularly during periods of "stress." There remains a need for new deodorant compositions and methods which are effective, safe and economical.

The present invention relates to a deodorant composition comprising a compound which is capable of serving as an alternative substrate to the naturally occurring malodor producing precursor. The compound is present in

- 2 -

a dermatologically acceptable vehicle, and in an amount effective to reduce the conversion of malodor producing precursor.

The present invention further relates to a method for suppressing body malodor which includes the application to the skin of the deodorant composition of the present invention.

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The present invention also relates to novel O-acylated serine compounds and a method for the production thereof.

The current invention is a novel method of suppressing body odor by the topical application of compounds which compete with the naturally occurring malodor producing precursor. The compounds are O-acylated serine derivatives. Deodorant compositions containing at least one compound from the specified group of O-acylated serine derivatives in an effective concentration will serve to suppress axillary malodor when applied to the underarm. Tests indicate that these compositions significantly attenuate the body odors formed in the axilla. In a preferred embodiment, the O-acylated serine derivatives may generate pleasant odors in the axilla concomitant with suppressing the malodor.

Axillary malodor is generated by certain skin bacteria in the presence of apocrine secretion. Two strains of bacteria which produce axillary malodor when incubated with human apocrine secretions are Staphylococcus and several Coryneform isolates. Production of human axillary malodor can be assayed from these strains of bacteria by incubating cells with apocrine secretions collected from human axilla that has been sterilized in a phosphate buffer at pH 6.8. The volatile malodor compound is extracted into

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chloroform and smelled after spotting on filter paper.

The conversion of the naturally occurring apocrine precursor to axillary malodor occurs within the bacterial cells. Extracts of bacteria are capable of converting the precursor to the malodor compound in an enzymatic process. The enzyme which is designated as the malodorforming enzyme has been found to be a pyridoxal phosphate dependent amino acid lyase. The enzyme acts to cleave amino acids with the general structure HOOC-CH(NH₂)-CH₂-X where X is S-R or O-R. The products of the reaction are pyruvate, ammonia, and XH.

The naturally occurring apocrine precursor to axillary malodor is a sulfur containing amino acid. It has now been found that the production of axillary malodor is blocked if an alternative substrate for the malodor-forming enzyme is provided, so that the alternative substrate is cleaved instead of the apocrine precursor. The alternative substrates produce either a neutral odor or a pleasant odor upon cleavage.

Certain amino acids and amino acid analogues can serve as deodorants in this fashion, i.e., these amino acids and amino acid analogues serve as alternative substrates for the malodor-forming enzyme and produce a neutral or pleasant odor. As stated above, the malodor-forming enzyme cleaves amino acids and amino acid analogues having the general structure, HOOC-CH(NH₂)-CH₂-X where X is S-R or O-R.

In the present invention, O-acylated serine derivatives are employed with an R group which results in the production of neutral or pleasant odors. The general structure of the O-

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- 4 -

acyl serines of the present invention is HOOC- $CH(NH_2)-CH_2-O-C(O)-R$. The R group may be a) a branched or straight alkyl, alkenyl, or alkynyl chain of one to about seventeen carbon atoms that is unsubstituted or substituted with one or more halo, hydroxyl, amino, nitro, amide, carboxyl, or phenyl that is unsubstituted or substituted with one or more halo, hydroxyl, amino, nitro, amide, or carboxyl; or b) a phenyl that is unsubstituted or substituted with one or more halo, hydroxyl, amino, nitro, or carboxyl, or an aliphatic carbon chain of one to about eight carbon atoms that is unsubstituted or substituted with one or more halo, hydroxyl, amino, nitro, amide, carboxyl, or phenyl that is unsubstituted or substituted with one or more halo, hydroxyl, amino, nitro, amide, or carboxyl.

Suitable substrates include compounds such as O-succinyl serine, O-benzoyl serine, O-phenylacetyl serine, O-malonyl serine, O-acetyl serine, O-oleoyl serine, O-palmitoyl serine, O-cinnamoyl serine, O-p-aminobenzoyl serine, O-lactoyl serine, O-salicyloyl serine, O-sarcosinoyl serine, O-2-ethyl hexanoyl serine, and the like.

For example, the malodor-forming enzyme cleaves O-benzoyl serine (i.e., where X is O-benzoyl) to produce non-odorous benzoic acid. Suitable R groups of the O-acyl serines of the present invention include -CH=CH-C6H5 which is cleaved to produce cinnamic acid; -C6H4NH2 which is cleaved to produce p-aminobenzoic acid; -CH(OH)CH3 which is cleaved to produce lactic acid; -C6H4OH which is cleaved to produce salicylic acid; -C2H4NH2 which is cleaved to produce salicylic acid; -C2H4NH2 which is cleaved to produce sarcosine; and

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-CH(C_2H_5)-(CH_2)₃-CH₃ which is cleaved to produce 2-ethyl hexanoic acid.

Suitable O-acyl serines of the present invention can be prepared by the following procedure. Initially, protected serine is esterified with the desired R group compound, such as by esterification mediated by dicyclohexylcarbodiimide. The intermediate product may then be purified according to conventional purification techniques and recrystallized. The recrystallized intermediate product is then hydrogenated in the presence of an appropriate catalyst, e.g., palladium/carbon, to remove the protecting groups and yield the corresponding O-acyl serine.

The presence of the O-acyl serine in adequate quantities will compete with the natural precursor and at least reduce, if not almost entirely prevent the conversion of the natural precursor to the malodor compound.

In addition, when certain of these alternative substrates are cleaved, pleasant odors are produced. These O-acylated serine derivatives are generally those in which the R group is an aromatic or branched chain aliphatic group. The acid that results from cleavage is pleasant smelling. The compound O-phenylacetyl serine is converted to phenylacetic acid, a compound that smells of honey, which is an example of such a cleavage product.

The presence of an alternative substrate such as the above compound in moderate quantities competes with the natural precursor which is present in low quantities, typically about one nanomole/axilla. Such competition almost completely prevents the malodor precursor from being converted. These compounds therefore

PCT/US94/10046

WO 95/07069

- 6 -

serve as deodorants.

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Although deodorancy is the most important concern for the consumer of underarm products, many also choose a product with antiperspirant activity. Current antiperspirant compounds, which are aluminum salts, also function as deodorants by virtue of their germicidal properties. Thus, if desired, the deodorants of the present invention can be employed with the antiperspirant salts well known in the art. In such formulations, the Oacylated serine derivatives can be incorporated into a deodorant or antiperspirant formulation along with an antiperspirant salt, wherein the antiperspirant salt may be employed in a perspiration reducing effective concentration, e.g., 6 to 30% or in a deodorant effective concentration, e.g., 1 to 6%.

The antiperspirant salt used in the present invention may be any of those which contain aluminum, either alone or in combination with other materials such as zirconium. aluminum salts, although not all-inclusive, include:

Aluminum chlorohydrate; 25 Aluminum sesquichlorohydrate; Aluminum dichlorohydrate; Aluminum chlorohydrex PG or PEG; Aluminum sesquichlorohydrex PG or PEG; Aluminum dichlorohydrex PG or PEG; 30 Aluminum zirconium trichlorohydrate; Aluminum zirconium tetrachlorohydrate; Aluminum zirconium tetrachlorohydrex

PG or PEG:

Aluminum zirconium pentachlorohydrate; 35 Aluminum zirconium octachlorohydrate; Aluminum zirconium trichlorohydrex-

- 7 -

	gly;
	Aluminum zirconium tetrachlorohydrex-
•	gly;
	Aluminum zirconium pentachlorohydrex-
5	gly;
	Aluminum zirconium octachlorohydrex-
	gly;
	Aluminum zirconium chloride;
	Aluminum zirconium sulfate;
10	Potassium aluminum sulfate;
	Sodium aluminum chlorohydroxylacetate;
	Aluminum bromohydrate.
	In general, the active antiperspirant
	salt is present in the same amounts at which
15	such materials are employed in prior art
	compositions. As a general rule, such
	compositions contain from about 3% to about 30%,
	preferably from about 10% to about 25%, of the
	active antiperspirant salt component.
20	In order to further illustrate the
	present invention and the advantages thereof,
	the following specific examples are
	given. It is understood that these examples are
	intended only to be illustrative without serving
25	to limit the scope of the present invention.
	Evaluation of O-acyl serines that produce neutral or odorless products

Example 1

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As a representative of the class, 0-benzoyl serine was evaluated and was found to be effective as a substrate of the malodor enzyme at concentrations of 0.5 millimolar and above. When tested as described above for the ability to block malodor formation by bacterial cells, the minimum concentration needed for complete inhibition was 25 millimolar.

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- 8 -

Example 2

O-succinyl serine was evaluated and was found to be effective as a substrate of the malodor enzyme at concentrations of 1 millimolar and above. When tested as described above for the ability to block malodor formation by bacterial cells, the minimum concentration needed for complete inhibition was 150 millimolar.

10 Evaluation of O-acyl serines that produce a pleasant odor

Example 3

O-phenylacetyl serine was tested as described above for the ability to inhibit malodor in vitro while producing in its place a pleasant odor. The compound blocked malodor production at a concentration of 25 millimolar while producing a pleasant, honey-like fragrance.

PCT/US94/10046

- 9 -

Preparation of O-benzoyl Serine

Example 4

5 COOH OH 10 COOBz

15 Step 1

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Ingredient Amount 12.72 g (0.039 Cbz-serine-benzyl ester mol) 4.5 g (0.037 benzoic acid dimethyl amino pyridine ("DMAP") 0.382 g (0.003 dicyclohexylcarbodiimide ("DCC") 7.6 g (0.037

Dissolve benzoic acid in CH2Cl2 (200 25 mL). Add carbobenzyloxy-serine-benzyl ester and DMAP. Cool on ice bath. Add DCC. Keep on ice bath for 5 minutes, then remove ice and stir at room temperature under N2 for 4 hours.

> Filter to remove precipitated dicyclohexyl urea. Concentrate to dryness, then re-dissolve in CH2Cl2 and filter to remove any new precipitate. Wash twice with 1N HCl then once with saturated NaHCO3. Dry organic layer over MgSO₄ and concentrate in vacuo. The crude product is recrystallized from 2-propanol to give carbobenzyloxy-benzoyl-serine-benzyl ester as a white solid, m.p. 94-95°C.

$$\xrightarrow{\text{CbzN}} \xrightarrow{\text{CooBz}} \xrightarrow{\text{H}_2} \xrightarrow{\text{Pd/C}} \xrightarrow{\text{H}_2\text{N}} \xrightarrow{\text{CooH}}$$

- 10 -

10 Step 2

WO 95/07069

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<u>Ingredient</u>
Cbz-PhCO-serine-benzyl ester 10.8 g (0.25 mol)

10% Pd/carbon 3 g

The protected amino acid, carbobenzyloxy-benzoyl-serine-benzyl ester, is placed in a large flask and dissolved in methanol (500 mL) with stirring. Stirring is stopped, and the Pd/C catalyst added slowly. The vessel is purged with H₂ for 1 minute. The reaction is then stirred under H₂ (1 atmosphere) overnight. The reaction mixture is filtered through a pad of Celite, the pad is rinsed with MeOH, and the combined filtrate and rinsings are concentrated in vacuo to give the product Obenzoyl serine as a white solid, m.p. 125-130 (decomposed).

Formulations for Deodorant Use

The concentration of O-acylated serine derivative employed in topical applications should be consistent with efficacy, economy and safety. The O-acylated serine derivatives of the present invention are employed in a malodor precursor competing amount in a dermatologically acceptable vehicle, and are efficacious at concentrations between about 5 micromolar and about 500 millimolar, i.e., about 0.01% to about 10% by weight. The most preferred range is from

- 11 -

about 50 micromolar to about 100 millimolar.

This constitutes a weight percent of about 0.1% to about 2% by weight as the most preferred range of active ingredient.

If desired, the O-acylated serine derivatives of the present invention can also be employed in combination with an antiperspirant salt. In such case, the O-acylated serine derivative is added to a standard deodorant or antiperspirant formulation containing the antiperspirant salt in the same concentrations as set forth above.

Examples of various formulations are given below:

15 Example 5

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Deodorant Stick

	Ingredient	% by weight
*	propylene glycol	78
	sodium stearate C-1	7.9
20	fragrance	0.1
	water	13
	O-phenylacetyl serine	1
	Procedure: Mix propylene	glycol and sodium
	stearate C-1 at room temp	perature and stir.
25	Increase the temperature	to about 70°C. and
	continue agitation to obt	ain a clear and uniform
	solution. Add the water	followed by the O-
	phenylacetyl serine. Low	ver the temperature to
	55°C. and add the fragran	nce. Pour into molds
30	and cool to room temperat	cure.

PCT/US94/10046

- 12 -

Example 6

Deodorant Roll-On Emulsion

	<u>Ingredient</u> <u>weight</u>	% by
5	hydrogenated palm oil glycerides and sodium cetyl sulfate	3.0
	steareth-7	1.0
	octyldodecanol	4.0
	glyceryl laurate	2.0
10	octyl palmitate	4.0
	dimethicone	1.0
	propylparaben	0.1
·	methylparaben	0.2
	imidazolidinyl urea	0.3
15	glycerin	5.0
	allantoin	0.5
	PEG-35 lanolin	0.5
	fragrance	0.3
20	2 wt. % O-benzoyl serine in 80% propylene glycol/20% water at	70 1
	neutral pH	78.1

Procedure: Mix and stir the ingredients except the fragrance at 80°C. Decrease the temperature to 40°C. and add the fragrance. Decrease the temperature to room temperature.

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- 13 -

Example 7

Aerosol Deodorant

	<u>Ingredient</u>	<pre>% by weight</pre>	
	zinc phenolsulfonate	1.7	
5	quaternium 18 hectorite	1.0	
	dioctyl succinate	10.0	
	SDA 40 ethanol, anhydrous	20.0	
	fragrance	0.1	
10	1 wt. % O-succinyl serine in 50% ethanol/water at neutral pH	10.0	
	propellant	57.2	
	Procedure: Dissolve all ingredien	its in the	
	alcohol, add the propellant, and o	old or	
	pressure fill.		
15	Example 8		
	Roll-on Antiperspirant and Deodorant		
	<u>Ingredient</u>	% by weight	
	PPG-15 stearyl ether	4.0	
	steareth-21	0.6	
20	steareth-2	2.6	
	aluminum zirconium pentachlorohydr 10:1 (a 25% solution)	ate, 32.0	
	fragrance	0.1	
25	1.8 wt. % O-oleoyl serine in 80% propylene glycol/water at neutral pH	60.7	
	Procedure: Mix all the ingredient	s except the	
	fragrance at 70°C. with agitation.		
	fragrance at 45°C. Stir and cool		
30	tomperature		

- 14 -

Example 9 Aerosol Antiperspirant and Deodorant

	<u>Ingredient</u>	% by weight
	O-palmitoyl serine	1.0
5	isopropyl myristate	13.4
	aluminum chlorohydrate	10.0
	quaternium-18 hectorite	0.8
	SDA 40 ethanol, anhydrous	0.8
	fragrance	0.1
10	propellant	73.9
	Procedure: Mix the isopropyl myr	ristate and
	quaternium-18 hectorite together	for 30 minutes
	with an Eppenbach Homomixer. Add	l aluminum
	chlorohydrate and mix 15 minutes.	Add the O-
15	palmitoyl serine and SDA 40 and m	aix 10 minutes.
	Homogenize the suspension using a	Manton-Gaulin
	homogenizer set at 6000 psi. Add	fragrance and
	mix on a Hobart Mixer set at mode	erate speed.
	Mix 10 minutes. Charge with prop	-
20	Evample 10	

20 <u>Example 10</u>

Stick Antiperspirant and Deodorant

	Ingredient	% by weight
	aluminum chlorohydrate	16.0
	SDA 40 ethanol, anhydrous	30.0
25	sorbitol, 70%	3.0
	sodium stearate C-l	5.0
	sodium ceteth-13 carboxylate	3.0
	stearyl alcohol	1.0
	cyclomethicone	15.0
30	fragrance	0.1
	<pre>2 wt. % O-malonyl serine in 80% propylene glycol/water at neutral pH</pre>	26.9
	was and the	20.5

Procedure: Mix the aluminum chlorohydrate, SDA 40 ethanol and the O-malonyl serine and heat to 65°C. Add sorbitol and then sodium stearate C-1 and sodium ceteth-13 carboxylate, and mix until a complete solution is obtained. Add the

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remaining ingredients and mix for 5 minutes. Cool to 50°C. and add to containers.

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Other objects, features and advantages of the present invention will become apparent from the foregoing detailed description and accompanying examples. It should be understood, however, that the detailed description and specific examples, while indicating various embodiments of the invention, are given by way of illustration only, since various changes and modifications within the spirit and scope of the invention will become apparent to those skilled in the art from this detailed description.

- 16 -

CLAIMS

1. A deodorant composition comprising a malodor reducing effective amount of a compound of the structure

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wherein R is a substituent which when cleaved from said compound produces an acid having a neutral or pleasant odor, in a dermatologically acceptable vehicle.

- The deodorant composition of claim 1, wherein R is a) a branched or straight alkyl, alkenyl, or alkynyl chain of one to about seventeen carbon atoms that is unsubstituted or substituted with one or more halo, hydroxyl, amino, nitro, amide, carboxyl, or phenyl that is unsubstituted or substituted with one or more halo, hydroxyl, amino, nitro, amide, or carboxyl; or b) a phenyl that is unsubstituted or substituted with one or more halo, hydroxyl, amino, nitro, or carboxyl, or an aliphatic carbon chain of one to about eight carbon atoms
- that is unsubstituted or substituted with one or more halo, hydroxyl, amino, nitro, amide, or carboxyl.
 - 3. The deodorant composition of claim 1, wherein said compound is O-benzoyl serine, O-phenylacetyl serine, O-succinyl serine, O-malonyl serine, O-acetyl serine, O-oleoyl
- malonyl serine, O-acetyl serine, O-oleoyl serine, O-palmitoyl serine, O-cinnamoyl serine, O-p-aminobenzoyl serine, O-lactoyl serine, O-salicyloyl serine, O-sarcosinoyl serine, O-2-ethyl hexanoyl serine.
- 35 4. The deodorant composition of claim 1, wherein said compound is present at a concentration of at least about 0.01% by

- 17 -

weight.

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5. The deodorant composition of claim 1, wherein said compound is present at a concentration of between about 5 micromolar and about 500 millimolar.

- 6. The deodorant composition of claim 1, wherein said compound is present at a concentration of between about 50 micromolar to about 100 millimolar.
- 7. The deodorant composition of claim 1, further comprising an antiperspirant salt.
 - 8. A method of suppressing body malodor comprising the application to skin of the deodorant composition of claim 1.
- 9. A method of generating a pleasant odor comprising the application to skin of the deodorant composition of claim 1.
 - 10. A method for making an O-acyl serine comprising:
- a) esterifying a protected serine
 with a compound of the formula R-COOH, wherein R
 is i) a branched or straight alkyl, alkenyl, or
 alkynyl chain of one to about seventeen carbon
 atoms that is unsubstituted or substituted with
 one or more halo, hydroxyl, amino, nitro, amide,
 carboxyl, or phenyl that is unsubstituted or
- amino, nitro, amide, or carboxyl; or ii) a
 phenyl that is unsubstituted or substituted with
 one or more halo, hydroxyl, amino, nitro, or
 carboxyl, or an aliphatic carbon chain of one to
 about eight carbon atoms that is unsubstituted
 or substituted with one or more halo, hydroxyl,
 amino, nitro, amide, or carboxyl and

substituted with one or more halo, hydroxyl,

35 b) hydrogenating the product of a) in the presence of a suitable hydrogenation catalyst to remove the serine protecting groups.

- 18 -

11. The method of claim 10, wherein the compound of the formula R-COOH is phenylacetic acid.

12. The method of claim 10, wherein the compound of the formula R-COOH is benzoic acid.

13. A compound of the formula $HOOC-CH(NH_2)-CH_2-O-C(O)-C_6H_5$.

14. A compound of the formula $HOOC-CH(NH_2)-CH_2-O-C(O)-CH_2-C_6H_5$.

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17. A compound of the formula

15 HOOC-CH (NH₂)-CH₂-O-C (O)-CH (OH) CH₃.

18. A compound of the formula $HOOC-CH(NH_2)-CH_2-O-C(O)-C_5H_4OH$.

19. A compound of the formula $HOOC-CH(NH_2)-CH_2-O-C(O)-C_2H_4NH_2$.

20 20. A compound of the formula $\label{eq:hooc-ch} \text{HOOC-CH}(\text{NH}_2) - \text{CH}_2 - \text{O-C}(\text{O}) - \text{CH}(\text{C}_2\text{H}_5) - (\text{CH}_2)_3 - \text{CH}_3.$

INTERNATIONAL SEARCH REPORT

International application No.
PCT/US94/10046

A. CLASSIFICATION OF SUBJECT MATTER IPC(6) :A61K 7/32; C07C 229/00 US CL :424/065; 562/553 According to International Patent Classification (IPC) or to both national classification and IPC B. FIELDS SEARCHED Minimum documentation searched (classification system followed by classification symbols)		
U.S. : 424/065; 562/553		
Documentation searched other than minimum documentation to the NONE	e extent that such documents are included in the fields searched	
Electronic data base consulted during the international search (na CAS ONLINE	ame of data base and, where practicable, search terms used)	
C. DOCUMENTS CONSIDERED TO BE RELEVANT		
Category* Citation of document, with indication, where a	ppropriate, of the relevant passages Relevant to claim No.	
A JP, A, 02-017156 (Nagao et al)or Chemical Abstract 113-4962 only		
A JP, A, 43-020165 (AJINOMOTO see Derwent Abstract 66-67582		
·		
Further documents are listed in the continuation of Box C		
Special categories of cited documents: "A" document defining the general state of the art which is not considered to be of particular relevance.	"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention	
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"P" document published prior to the international filing date but later than the priority date claimed	"&" document member of the same patent family	
Date of the actual completion of the international search	Date of mailing of the international search report	
06 DECEMBER 1994	11 JAN 1998	
Name and mailing address of the ISA/US Commissioner of Patents and Trademarks Box PCT Authorized officer DALE R. ORE		
Washington, D.C. 20231 Facsimile No. (703) 305-3230	Telephone No. (703) 368-1235	

INTERNATIONAL SEARCH REPORT

International application No.
PCT/US94/10046

Box I	Observations where certain claims were found unsearchable (Continuation of item 1 of first sheet)
This inter	mational report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:
1.	Claims Nos.: because they relate to subject matter not required to be searched by this Authority, namely:
2.	Claims Nos.: because they relate to parts of the international application that do not comply with the prescribed requirements to such an extent that no meaningful international search can be carried out, specifically:
3.	Claims Nos.: because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).
Box II	Observations where unity of invention is lacking (Continuation of item 2 of first sheet)
This Inte	ernational Searching Authority found multiple inventions in this international application, as follows:
	•
1.	As all required additional search fees were timely paid by the applicant, this international search report covers all searchable claims.
2.	As all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment of any additional fee.
3.	As only some of the required additional search fees were timely paid by the applicant, this international search report covers only those claims for which fees were paid, specifically claims Nos.:
4.	No required additional search fees were timely paid by the applicant. Consequently, this international search report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:
Damasi	k on Protest The additional search fees were accompanied by the applicant's protest.
Vemal	X No protest accompanied the payment of additional search fees.