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**EVAPORATOR FOR CRYSTALLISED ALUMINATE LIQUORS**
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- (56) Prior Art Documents  
**EP 65332**  
**SU 1725939**  
**SU 1605319**
- (57) Claim

1.           An evaporator for crystallised aluminate liquors having a cylindrical housing with inputs for liquor and heating steam and outputs of evaporated liquor, secondary steam and condensate, and a coaxial heating chamber, with a boiling chamber located above a central beam of a plurality of heating pipes, a solution chamber and separator, characterised by a connection pipe connecting a lower part of the solution chamber and the boiling chamber, and wherein the ratio of the diameter of the connection pipe and the diameter of the heating pipe is in a range from between 2.0 to 5.0.

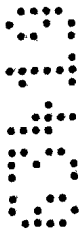
AUSTRALIA

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*Patents Act 1990*

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**ORIGINAL**  
**COMPLETE SPECIFICATION**  
**STANDARD PATENT**



Invention Title: **EVAPORATOR FOR CRYSTALLISED ALUMINATE LIQUORS**



The following statement is a full description of this invention, including the best method of performing it known to us:



THIS INVENTION provides for operation of the unit under conditions of rapid sedimentation of salt crystals. Crystals and scale particles are removed from lower part of the solution chamber through a pipe. Continuous upward slurry flow inside pipe is created due to different densities of the liquor columns outside boiling chamber and the boiling liquor inside it.

The invention is related to alumina production, in particular to evaporators used in chemical, metallurgical and other industries.

The aim of the invention is to provide for workability of the apparatus under conditions of increased sedimentation of salt crystals during evaporation of aluminate liquors.

Lay-out of the evaporation unit is shown on Figure.

The evaporator consists of a vertical cylindrical housing 1, coaxial heating chamber with a plurality of heating tubes 2 arranged therein, boiling chamber 3, separator 4, the lower part of a solution chamber 5, a connection pipe 6, inputs 7 and 8 for liquor and heating steam, and outputs 9, 10 and 11 for



evaporated liquor, secondary steam and heating steam condensate.

The evaporator operates as follows:

Initial liquor is fed through input 7 into  
5 upper solution chamber, goes down the heating pipes to  
lower chamber 5. Then due to upward flow it goes  
through central heating pipes to boiling chamber 3,  
where it starts boiling because of low pressure in  
boiling chamber, thus steam is formed outside heating  
10 surface. The density difference between boiling and  
non-boiling liquors creates circulation forces. Due  
to this the liquor circulates and salt crystals are  
sucked through connection pipe 6 from lower part of  
the chamber 5 to chamber 3. Evaporated liquor is  
15 discharged through output 9, secondary steam - through  
output 10. Heating steam is supplied to heating  
chamber 2 through input 8, heating steam condensate is  
removed through output 11.

Connection pipe 6 between boiling chamber 3  
20 and lower chamber 5 eliminates accumulation of salt  
crystals in the solution chamber and provides for  
stable circulation of the liquor.



The claims defining the invention are as follows:

1. An evaporator for crystallised aluminate  
liquors having a cylindrical housing with inputs for  
liquor and heating steam and outputs of evaporated  
5 liquor, secondary steam and condensate, and a coaxial  
heating chamber, with a boiling chamber located above  
a central beam of a plurality of heating pipes, a  
solution chamber and separator, characterised by a  
connection pipe connecting a lower part of the  
10 solution chamber and the boiling chamber, and wherein  
the ratio of the diameter of the connection pipe and  
the diameter of the heating pipe is in a range from  
between 2.0 to 5.0.

15 2. An evaporator for crystallised aluminate  
liquors substantially as hereinbefore described with  
reference to the accompanying drawings.

20 3. A method for evaporation of crystallised  
aluminate liquors whenever carried out in an  
evaporator according to either one of claims 1 or 2.

4. A method for evaporation of crystallised



aluminate liquors substantially as hereinbefore  
described with reference to the accompanying drawings.

DATED this Third day of February 1998.

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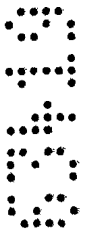
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ABSTRACT

An evaporator for crystallised aluminate liquors comprises a chamber having inlet ports for the aluminate liquor and heating steam as well as outlet ports for evaporated liquor secondary steam and condensate. A conduit communicates between the lower part of the evaporation chamber and the boiling chamber to remove crystalline precipitates from the lower part of the evaporation chamber to prevent an accumulation of crystalline material in the lower part of the evaporation chamber which might otherwise interfere with circulation of liquor within the chamber.



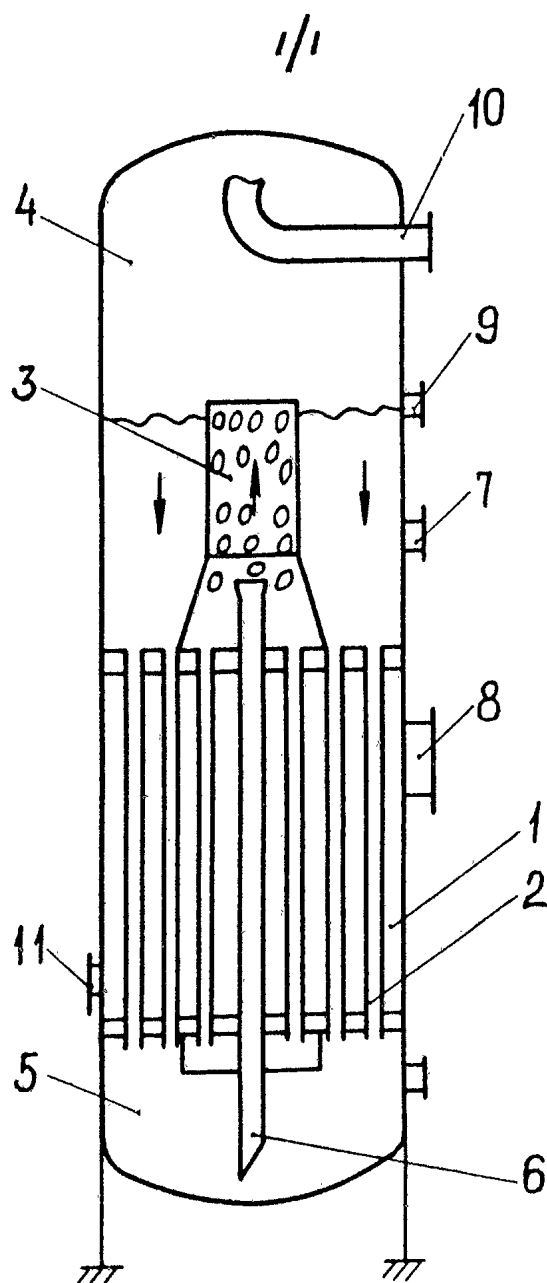


FIG 1