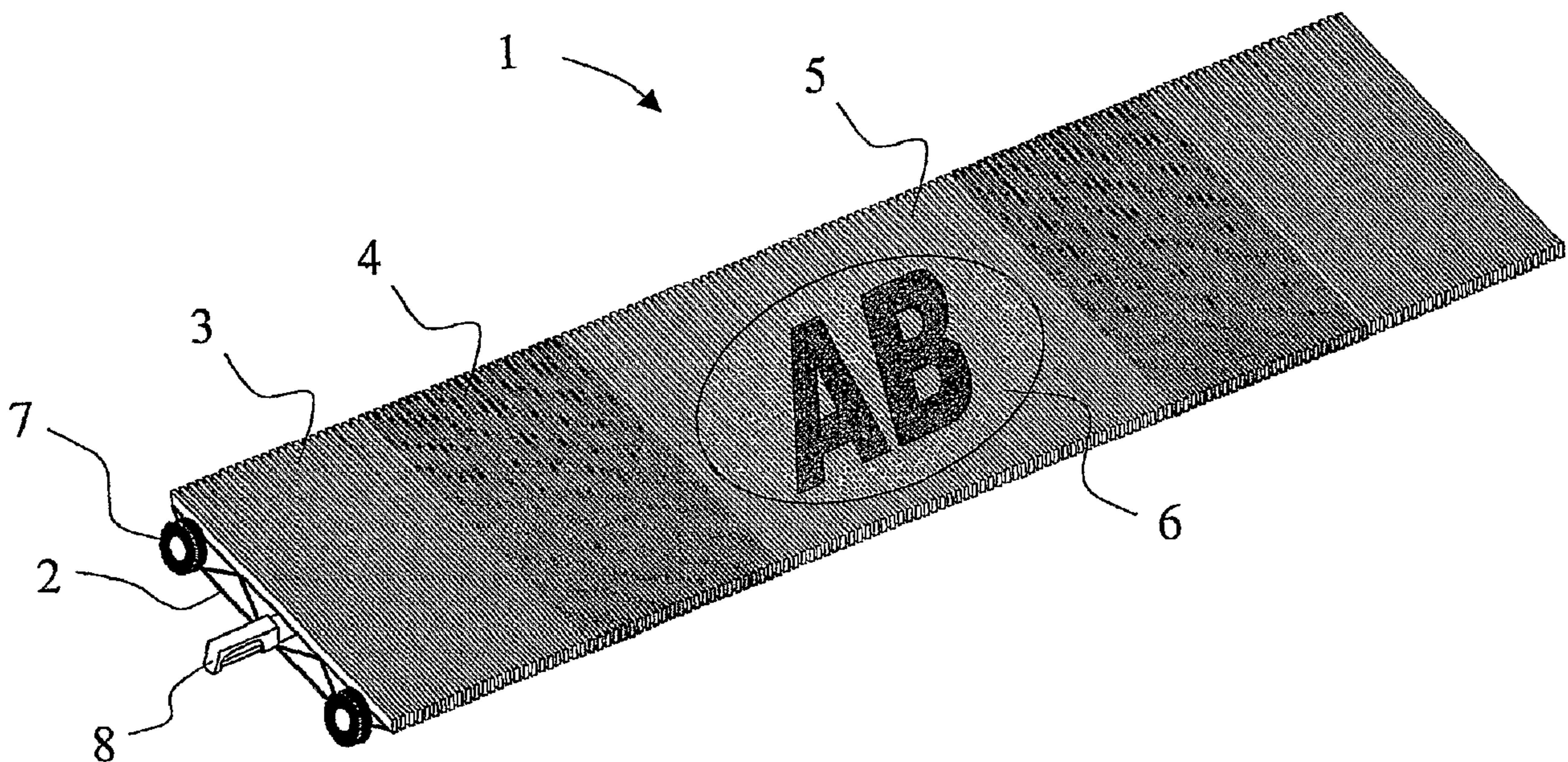




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(57) Abrégé/Abstract:

The invention relates to a pallet management for a travelator or equivalent, in which arrangement a pallet moving on wheels forms a part of a moving track, said pallet consisting of at least a pallet body and a surface part. The body of the pallet is a structure cut to a predetermined size from a profiled bar, and the body is provided with one or more surface plates attached to it to form a wearing surface.



Abstract

The invention relates to a pallet management for a travelator or equivalent, in which arrangement a pallet moving on wheels forms a part of a moving track, said pallet consisting of at least a pallet body and a surface part. The body of the pallet is a structure cut to a predetermined size from a profiled bar, and the body is provided with one or more surface plates attached to it to form a wearing surface.

CONVEYOR

FIELD OF THE INVENTION

5 The present invention relates to a pallet arrangement for a travelator or equivalent in which arrangement a pallet moving on wheels forms a part of a moving track, said pallet consisting of at least a pallet body and a surface part, such that the pallet body is a structure of predetermined size made from a profiled bar and that the body is provided with one or more surface plates forming a wearing surface.

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BACKGROUND OF THE INVENTION

Like escalators, travelators are conveying devices designed to move people or goods. They differ from escalators e. g. in that they often work in a substantially horizontal position or in a slightly inclined position relative to their direction of motion so that successive steps, i. e. pallets, form a substantially even and rectilinear track instead of stair-like steps as in escalators. Travelators are also referred to as moving sidewalks and autowalks.

15 In prior-art travelators, autoramps and escalators, the pallets are typically made from aluminum or other suitable metal or alloy pressure-molded as a single piece. A problem with these constructions is that the pressure-molding tools applicable for this purpose are very expensive. A further problem is that separate expensive tools are needed for each step or pallet type and for each width.

20 In addition, prior-art pallet constructions have e. g. plastic comb strips or equivalent used as decorative or warning elements. A problem with these solutions is that mounting the comb strips is a difficult and time-consuming operation because in prior-art constructions they are generally fastened by means of screws to the routed edges of the steps or pallets.

25 Another known technique in prior-art pallet structures is to illuminate the gap between steps or pallets from below to warn about the approaching end of the moving track of the travelator. However, a problem is the narrow width of the aforesaid gap, which in prior-art solutions is generally only about three to six mm. Therefore, the warning light has a weak attention-arousing effect, which is why the warning is easily overlooked.

SUMMARY OF THE INVENTION

5 The object of the present invention is to overcome the above-mentioned drawbacks and achieve an easily variable pallet structure of economical cost for use in a travelator, autoramp, escalator or equivalent, a pallet structure that will also allow safety-improving solutions and various visual functions, such as the presentation of information or advertisements, and that also allows fast and economical maintenance of the pallets because the surfacing part is easily replaceable and additionally permits the replacement of worn parts only, making it
10 unnecessary to replace the entire pallet due to wear of the surfacing.

According to an aspect of the present invention, there is provided a pallet arrangement for a travelator or equivalent, in which arrangement a pallet moving on wheels forms a part of a moving track, the pallet consisting of at least a pallet body and a surface part, such that the
15 pallet body is a structure of predetermined size made from a profiled bar and that the body is provided with one or more surface plates forming a wearing surface wherein the body is provided with wheels mounted at either end of it and with a fastening element at at least one end, between the wheels mounted at the end of the pallet, for coupling the pallet to an endless coggod belt, chain or equivalent actuating means.

20 The inventive content may also consist of several separate inventions, especially if the invention is considered in the light of expressed or implicit sub-tasks or in respect of advantages or sets of advantages achieved. In this case, some of the attributes contained in the present invention may be superfluous from the point of view of separate inventive
25 concepts. An example of such objectives or tasks is clarification of the production process and installation. The features of different embodiments of the invention and those of the described applications of the invention can be combined with the embodiments defined or they can replace features of the embodiments as far as technically reasonable.

30 The advantages of the pallet arrangement of the invention include low manufacturing costs and a surface structure consisting of easily variable surfacing parts. Another advantage is that user safety is improved, because the light effects indicating the end of the moving track can be easily implemented so that they will be more readily perceivable than in prior-art solutions and additionally the gaps between steps or pallets can be sealed better than in prior-art

solutions. A further advantage is that the surface of the pallets can be used better than before as a displaying surface for notices or advertisements. An advantage is also the fact that maintenance of the equipment becomes easier and cheaper because only the surfacing parts subject to wear need to be replaced. An additional advantage is that the surfacing parts are fastened to the body of the step or pallet by profile-locked snap-on couplings or equivalent that can be easily released and locked, allowing the joints to be easily uncoupled using a suitable tool. An additional advantage are small investments on tools, and therefore the pallets cut to a suitable length from extruded long profiles or their surfacing parts can be easily and quickly replaced with a structure of some other type or shape if desirable.

The pallet body is made from extruded profile or consisting of some other suitable profile structure, in a preferred case this profile shape is provided with fastening points both for the mounting of wheels and for elements for the transmission of the driving power needed to move the pallets. The wheel or fastening element transmitting driving power, which is attached to a chain or other means transmitting driving power to the pallet, is preferably connected to a fastening point in the pallet via a knuckle pin or equivalent. In the direction of motion of the pallet, the fastening point for the transmission of driving power is located between the frontmost wheel and the hindmost wheel, preferably at the same level with the axles of the wheels. The body itself is preferably rigid enough to receive all the strain caused by the load and the movement of the pallet on its track. The knuckle pins or other fastening means and the cover plates of the pallet may also contribute towards increasing the rigidity of the body.

BRIEF DESCRIPTION OF THE DRAWINGS

In the following, the invention will be described in detail with reference to an embodiment example and the attached drawings, wherein

Fig. 1 presents a pallet according to the invention in an oblique top view, and

Fig. 2 presents a more detailed end view of the pallet of the invention.

DETAILED DESCRIPTION OF THE INVENTION

The pallet structure 1 of the invention comprises a pallet body 2, which is preferably made by extruding a suitable profile from aluminum or some other appropriate metal or alloy. In the manufacture of the profile, a certain type of profile is extruded in bars of a length well suited for manufacture, transportation or other purposes. From these profiled bars, parts of a length exactly appropriate for the purpose are cut later during manufacture of the pallet 1. Thus, the same profile can be easily used for pallets 1 of different widths, so the width of the moving track of the travelator can be easily varied. Fastened to the pallet body 2 are wheels 7 at each end of the pallet 1 and likewise at at least one end, preferably at either end a fastening element 8 by means of which the pallet 1 is coupled to an endless cogged belt or chain or an equivalent actuating device serving to move the pallets 1.

A surface part extruded from plastic or corresponding material and preferably consisting of one or more surface plates 3-5 of suitable width that also contain the required corrugations in the direction of the track of motion of the pallets 1 is fastened onto the body 2 of the pallet 1 by means of e. g. snap-on couplings or similar shape-locked couplings. Each surface plate 3-5 is provided with snap-on coupling elements or similar coupling elements 9 preferably placed in the lower part or lower surface of the surface plates 3-5 at suitable points, e. g. at the ends and the middle part of the surface plates 3-5, so that the surface plates 3-5 remain firmly in place on the body 2 of the pallet 1 and that the surface plates 3-5 can be easily pressed into position and likewise easily released from the body by means of a tool appropriate for the purpose. Correspondingly, placed at suitable points substantially in the upper part of the body 2 of the pallet 1 are counterparts 10 corresponding to the above-mentioned coupling elements 9, which can be fastened to the counterparts 10 by a shape-locked coupling.

The width of the surface plates 3-5 of the invention is preferably so defined that, using a suitable number of surface plates 3-5 of the same width, it is possible to cover pallet bodies 2 of different widths, so the same parts can be used to assemble pallets 1 of different widths. The surface plates 3-5 may also differ in width from each other. Such surface plates 3-5 of a different width may be e. g. the surface plates 3-5 placed at the edges of the pallet 1, which may have a different structure and/or coloring, or special patterning pieces whose pattern is desired to be continuous without visible boundaries.

Fig. 1 presents a pallet 1 provided with surface plates 3,4 of different colors and also transparent or translucent surface plates 5. Under these transparent or translucent surface plates 5, between the body 2 and the surface plate 5, it is possible to place e. g. a notice, advertisement or other element varying the appearance, printed on paper, plastic or similar material, which can be illuminated from below or from the side to produce different visual effects. The transparent or translucent surface plates 5 are preferably placed in the middle part of the pallet 1. By placing surface plates 3,4 of different colors at different positions in the widthwise direction of the pallet 1, it is possible to vary the appearance of successive pallets 1, allowing the appearance of the moving track of the travelator to be easily changed and given a different look.

The solution of the invention also allows the gap between successive pallets 1 in the travelator to be made considerably wider than in prior-art solutions, even as much as about ten times wider depending on the surfacing solutions, so that, when completely or partly transparent or translucent surface plates 5 are used, the transparent or translucent gap thus formed can be illuminated from below to warn e. g. about the danger posed by the approaching end of the moving track. Because the attention-arousing effect of the warning light in the wide gap thus formed is very good, passengers concentrated on studying the notices or advertisements or equivalent can be effectively aroused to the danger caused by the approaching end of the moving track. When plastic elements are illuminated from the side, it is also possible to produce impressive illumination effects as the light is scattered e. g. at the crests of the corrugations mentioned above.

When required, a suitable sealing surface or some other applicable sealing structure, such as a sealing lip, can also be easily fastened to the extruded plastic surfacing part 3-5, said sealing being designed to close the gap between successive pallets 1. The use of sealings improves the operating safety, among other things, and prevents small objects from falling down into the mechanical structures of the travelator.

It is obvious to the person skilled in the art that the invention is not limited to the example described above, but that it may be varied within the scope of the claims presented below. Thus, not all the above-mentioned elements need necessarily be used on one pallet 1. A pallet 1 may be provided with e. g. only one kind of surface plates 3-5. Likewise, the material and method of manufacture of the pallet body 2 may differ from the above description. For

example, the pallet body 2 may consist of two or more sections coupled together, so the length of the body in the direction of the pallet track is not limited to the conventionally or easily available maximum size determined by the extrusion or other manufacturing technique. In addition, the size, shape, structure and material of the surfacing parts of the pallets 1 may differ from the above description. Thus, for example, the surfacing part of the pallet 1 may be made of a material other than plastic. A good other material like this is aluminum or the like.

THE EMBODIMENT OF THE PRESENT INVENTION IN WHICH AN EXCLUSIVE PROPERTY OR PRIVILEGE IS CLAIMED ARE DEFINED AS FOLLOWS:

1. A pallet arrangement for a travelator or equivalent, in which arrangement a pallet moving on wheels forms a part of a moving track, said pallet consisting of at least a pallet body and a surface part, such that the pallet body is a structure of predetermined size made from a profiled bar and that the body is provided with one or more surface plates forming a wearing surface wherein the body is provided with wheels mounted at either end of it and with a fastening element at at least one end, between the wheels mounted at the end of the pallet, for coupling the pallet to an endless cogged belt, chain or equivalent actuating means.
2. The pallet arrangement according to claim 1, wherein the fastening element is at either end.
3. The pallet arrangement according to claim 1 or 2, wherein the body of the pallet is a structure cut to a predetermined size from extruded aluminum or some other suitable metal or alloy.
4. The pallet arrangement according to any one of claims 1 to 3, wherein the body of the pallet is composed of at least two extruded pieces joined together and disposed one after the other in the longitudinal direction of the travelator.
5. The pallet arrangement according to any one of claims 1 to 4, wherein the surface plates forming a wearing surface are surface plates of substantially equal size made by extruding from plastic or a corresponding material.
6. The pallet arrangement according to any one of claims 1 to 5, wherein the lower part of the surface plates is provided with coupling elements and correspondingly the upper part of the body is provided with counterparts to which the coupling elements can be fastened by a shape-locked coupling.

7. The pallet arrangement according to any one of claims 1 to 6, wherein the surface plates are of mutually different colors, and that some of the surface plates are translucent or transparent.
8. The pallet arrangement according to any one of claims 1 to 7, wherein a notice, advertisement or other element varying the appearance and printed on paper, plastic or equivalent has been fitted between the translucent or transparent surface plates and the pallet body.
9. The pallet arrangement according to any one of claims 1 to 8, wherein it comprises illumination equipment provided under the translucent or transparent surface plates and fitted to illuminate from below the notice, advertisement or other element varying the appearance, placed between the surface plates and the pallet body.
10. The pallet arrangement according to any one of claims 1 to 9, wherein the surface plates are provided with a sealing fastened to their edge to seal the gap between successive pallets.
11. The pallet arrangement according to any one of claims 1 to 10, wherein at least some of the surface plates are of aluminum or similar material in their upper surface.
12. The pallet arrangement according to any one of claims 1 to 11, wherein at least some of the surface plates are of aluminum or similar material throughout their structure.

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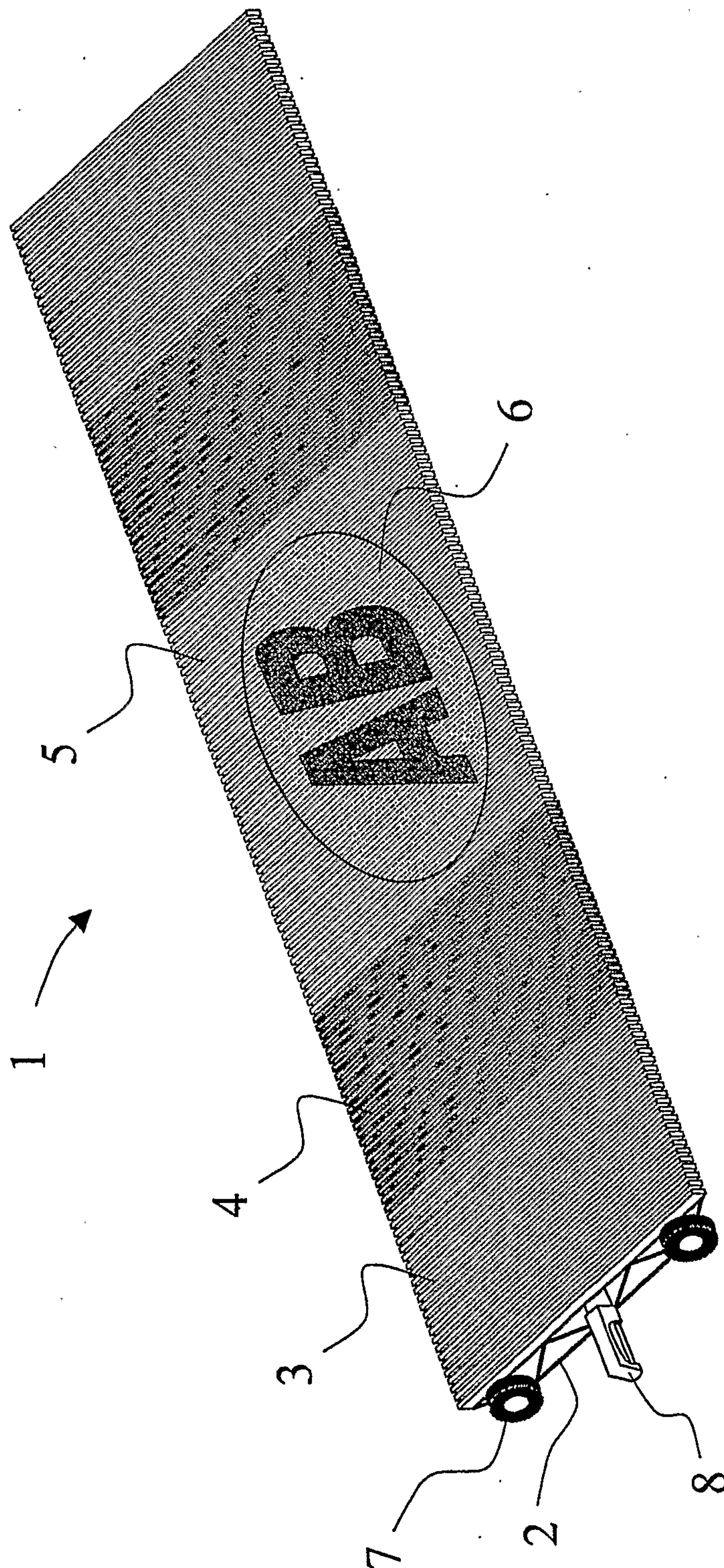


Fig. 1

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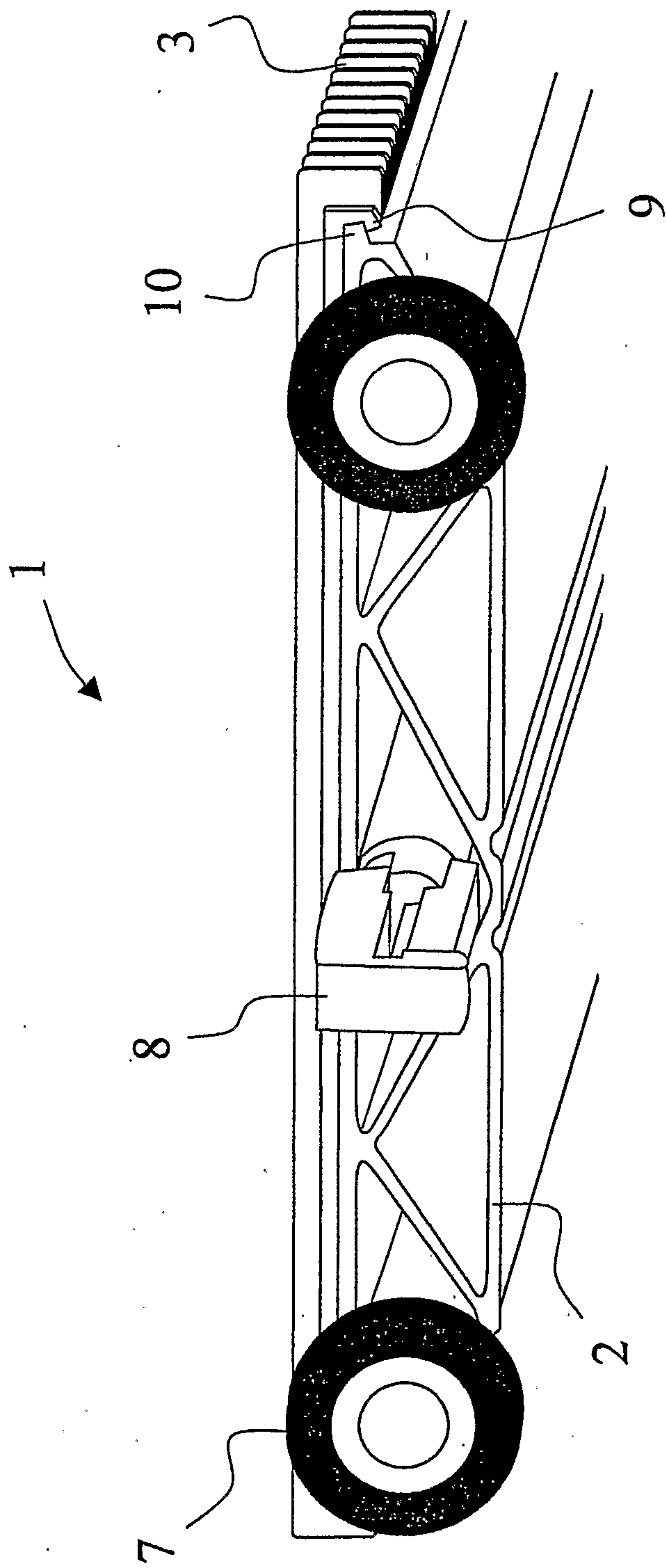


Fig. 2

