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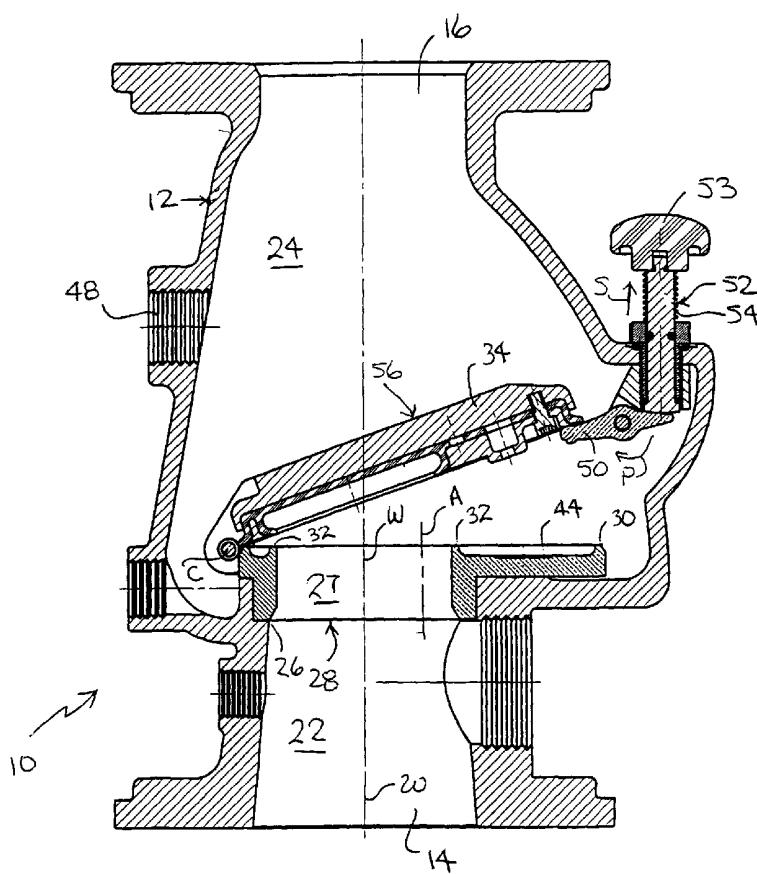
For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

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(54) Title: DRY PIPE VALVE FOR FIRE PROTECTION SPRINKLER SYSTEM



(57) Abstract: A differential-type dry pipe valve (10) for a fire protection sprinkler system has a ratio of effective air sealing area to service water sealing area that is smaller than a ratio of service water pressure to system air pressure at which the fire protection sprinkler system is actuated.

WO 01/95979 A1

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Dry Pipe Valve for Fire Protection Sprinkler System

TECHNICAL FIELD

This invention relates to dry pipe automatic fire protection sprinkler systems.

BACKGROUND

Dry pipe automatic fire protection sprinkler systems are typically employed for the purpose of providing automatic sprinkler protection in unheated occupancies and structures that may be exposed to freezing temperatures. The dry pipe sprinkler system is connected to a public or private water main providing a reliable supply of water, and typically includes an indicating type of water flow valve, e.g. a water gong or other alarm flow valve, a fire department connection and a dry pipe valve. The dry pipe system is used primarily in unheated warehouses and the like where water-filled pipes cannot be used, so the dry pipe valve must be protected against freezing by locating it in a heated portion of the structure, e.g. in the warehouse office or in a heated enclosure provided for the purpose, to protect the dry pipe valve from freezing.

The sprinkler portion of a dry pipe sprinkler system has an arrangement of piping similar to a wet pipe sprinkler system. However, rather than water, the dry pipe sprinkler system contains air or nitrogen under pressure above the dry pipe valve. The air pressure restrains the water in the supply main at the dry pipe valve by holding the valve in closed position until one or more sprinklers open, e.g., in the presence of fire. The loss of air pressure allows the dry pipe valve to open, permitting flow of water through the valve into the arrangement of piping and on to the open sprinkler at the location of a fire.

Many dry pipe valves are of the differential-type, single clapper construction. These center differential pressure valves are designed with a dry system seat and a water supply seat concentrically located with their axes at an equal distance from the center of the clapper hinge pin. As seen from the following equation, the differential ratio is the relationship of the air seat area divided by the water seat area:

$$DF = (AD / WD)^2 * L2 / L1$$
$$AD = \sqrt{DF * WD^2}$$

where:

AD = system (air) valve seat mean diameter

5 WD = supply (water) seat mean diameter
DF = differential, i.e., the ratio between the system water pressure and system air
pressure (where 5.5 to 6.0 is the industry standard)
L1 = distance between the center of the hinge or pivot and the center of air pressure
(i.e., the air valve seat axis)
10 L2 = distance between the center of the hinge or pivot and the center of water
pressure (i.e., the water valve seat axis)
By way of example, for a 6-inch single clapper, differential-type dry pipe valve,

where:

15 WD = 6; DF = 5.5; L1 = L2
 AD = $\sqrt{DF * WD^2} = 14$ inches

In the case of a typical ratio of 5.5 (the industry standard), a 6-inch diameter water supply thus requires a 14-inch diameter air valve seat. This valve design is very reliable and made from relatively few parts; however, this relationship also results in a valve that is relatively large and heavy, and therefore difficult to install. An alternative design for
20 achieving a relatively lower weight is a mechanical latching dry valve. This type of dry pipe valve is relatively smaller in size, but it requires more components, and it is often more difficult to maintain because of the relatively greater number of parts located within its auxiliary chamber.

SUMMARY

25 According to one aspect of the invention, a differential-type dry pipe valve for a fire protection sprinkler system has a ratio of effective air sealing area to service water sealing area that is smaller than a ratio of service water pressure to system air pressure at which the fire protection sprinkler system is actuated.

30 According to another aspect of the invention, a dry pipe valve for a fire protection sprinkler system has a water valve seat and an air valve seat, the water valve seat being off-center relative to said air valve seat.

According to still another aspect of the invention, a differential-type dry pipe valve for a fire protection sprinkler system comprises a valve body defining an inlet and an outlet, a water-side chamber in communication with the inlet and an air-side chamber in

5 communication with the outlet, and, therebetween, an air valve seat having an air valve axis and a water valve seat having a water valve axis. A clapper is mounted to pivot about a pivot axis closely adjacent the air valve seat between a first, clapper-closed position for resisting flow of water through the water valve seat and a second, clapper-open position for permitting flow of water through the water valve seat toward the air-side chamber. An air valve seal is
10 mounted for sealing engagement with the air valve seat with the clapper in the first, clapper-closed position, and a water valve seal is mounted for sealing engagement with the water valve seat with the clapper in the first, clapper-closed position. In one embodiment, the air valve seat is centered a first radial distance from the pivot axis and the water valve seat is spaced a second radial distance from the pivot axis, the first radial distance being greater than
15 the second radial distance. In another embodiment, the air valve seat and the water valve seat are asymmetrically arranged.

Preferred embodiments of this aspect of the invention may include one or more of the following additional features. The clapper is held in the first, clapper-closed position by air pressure maintained in the air-side chamber and the fire protection sprinkler system, and the
20 clapper is urged from the first, clapper-closed position toward the second, clapper-open position by water pressure from the water-side chamber upon reduction of air pressure in the air-side chamber and the fire protection sprinkler system. Preferably, reduction of air pressure in the air-side chamber and fire protection sprinkler system results from opening of one or more fire protection sprinklers of the fire protection sprinkler system. The air valve seal and/or the water valve seal is mounted to the clapper. The dry pipe valve further
25 comprises a latch member adapted, in a first latch member position, to permit movement of the clapper from its first, clapper-closed position toward its second, clapper-open position and to resist return movement of the clapper from its second, clapper-open position toward its first, clapper-closed position. Preferably, the latch member is mounted to the body for
30 movement between the first latch member position resisting return movement of the clapper toward its first, clapper-closed position and a second latch member position permitting return movement of the clapper from its second, clapper-open position toward its first, clapper-closed position. More preferably, the latch member comprises an actuator disposed outside the body for movement of the latch member from the first latch member position resisting
35 return movement of the clapper toward its first, clapper-closed position toward the second

5 latch member position permitting return movement of the clapper toward its first, clapper-closed position. The air valve seal has a first surface disposed for sealing engagement with the air valve seat and an opposite, second surface exposed for application of sealing pressure to the air valve seal upon the air valve seat. The water valve seal has a first surface disposed for sealing engagement with the water valve seat and an opposite, second surface exposed for application of sealing pressure to the water valve seal upon the water valve seat. The dry pipe valve comprises a single clapper. The clapper, in its first, clapper-closed position, defines an atmospheric region generally between the air valve seat and the water valve seat. Preferably, the atmospheric region defined by the clapper generally between the air valve seat and the water valve seat is asymmetrical about the air valve axis. The first radial distance of the air valve seat center from the pivot axis is less than about 1.8 times the second radial distance of the water valve seat center from the pivot axis.

Objectives of the invention include providing a dry pipe valve of simple construction, with few moving parts, compact size, and lighter weight, compared to prior art dry pipe valves of similar specification.

20 The details of one or more embodiments of the invention are set forth in the accompanying drawings and the description below. Other features, objects, and advantages of the invention will be apparent from the description and drawings, and from the claims.

DESCRIPTION OF DRAWINGS

FIG. 1 is a perspective view of a dry pipe valve of the invention;

25 FIG. 2 is a first side sectional view of the dry pipe valve of FIG. 1, taken at the line 2-2 of FIG. 3;

FIG. 3 is a top view of the dry pipe valve of FIG. 1; and

FIGS. 4 and 5 are opposite side sectional views of the dry pipe valve of FIG. 1.

FIG. 6 is a perspective view of the seat body of the dry pipe valve of FIG. 1;

30 FIG. 7 is a top plan view of the seat body of FIG. 6;

FIG. 8 is a first side view of the seat body of FIG. 6; and

FIG. 9 is an opposite, second side sectional view of the seat body, taken at the line 9-9 of FIG. 7.

FIG. 10 is a perspective view of the clapper of the dry pipe valve of FIG. 1;

5 FIG. 11 is a top plan view of the clapper of FIG. 10;
FIG. 12 is a bottom plan view of the clapper of FIG. 10;
FIG. 13 is a side view of the clapper of FIG. 10; and
FIG. 14 is a side sectional view of the clapper, taken at the line 14-14 of FIG. 11.
10 FIG. 15 is a perspective view of a clapper diaphragm for the dry pipe valve of FIG. 1;
FIG. 16 is a bottom plan view of the clapper diaphragm of FIG. 15;
FIG. 17 is a side sectional view of the clapper diaphragm of FIG. 15, taken at the line
17-17 of FIG. 16;
FIG. 18 is an enlarged side sectional view of the air valve seal and water valve seal of
the clapper diaphragm of FIG. 15, taken at the line 18-18 of FIG. 17; and
15 FIG. 19 is a similarly enlarged side sectional view of the water valve seal of the
clapper diaphragm of FIG. 15, taken at the line 19-19 of FIG. 17.
FIG. 20 is a perspective view of a clapper diaphragm retaining plate for the dry pipe
valve of FIG. 1;
FIG. 21 is a bottom plan view of the clapper diaphragm retaining plate of FIG. 20;
20 FIG. 22 is a side sectional view of the clapper diaphragm retaining plate of FIG. 20,
taken at the line 22-22 of FIG. 21; and
FIG. 23 is an enlarged side sectional view of the clapper diaphragm support rim of the
clapper diaphragm retaining plate of FIG. 20, taken at the line 23-23 of FIG. 22.
25 FIG. 24 is a somewhat diagrammatic view of an automatic fire protection sprinkler
system equipped with a dry pipe valve of the invention.
Like reference symbols in the various drawings indicate like elements.

DETAILED DESCRIPTION

Referring to FIGS. 1-5, a differential-type dry pipe valve 10 of the invention, for use
in an automatic fire protection sprinkler system, has a body 12 defining an inlet 14 and an
30 outlet 16, and a valve access port 18 (FIG. 4) secured by a cover 20. The body 12 further
defines a water-side chamber 22 in communication with inlet 14, and an air-side chamber 24
in communication with the outlet 16. Referring also to FIGS. 6-9, a seat body 28, defining a
passageway 27 surrounded by an air valve seat 30 and a water valve seat 32, is disposed in an
aperture 26 defined by the body 12 between the water-side chamber 22 and the air-side

5 chamber 24. Referring in addition to FIGS. 10-14, a single clapper 34 is mounted between ears 36, 37 of the seat body 28 to pivot about an axis, C (FIG. 2), which is closely adjacent and tangential to the air valve seat 30. Referring finally to FIGS. 15-19 and FIGS. 20-23, a clapper diaphragm 38, mounted to the clapper 34 by clapper diaphragm retaining plate 39, defines an air valve seal 40 and a water valve seal 42. In closed position of the clapper 34, 10 the surface 41 of air valve seal 40 sealingly engages upon the air valve seat 30, and the surface 43 of water valve seal 42 engages sealingly upon the water valve seat 32, both in a water-tight manner, to resist leakage of water from the water-side chamber 22 toward the air-side chamber 24. The region 44 cooperatively defined by the seat body 28 and the clapper diaphragm retaining plate 39, generally between the air valve seat 30 and seal 40 and the 15 water valve seat 32 and seal 42, is maintained at ambient pressure, and water leakage past water valve seat 32 and seal 42 is released through drain port 46.

Referring now in particular to FIGS. 7 and 16, in the differential-type dry pipe valve 10 of the invention, the axis, W, of the supply (water) pressure (i.e., the axis of the water valve seat 32 and water valve seal 42) is positioned relatively closer to the pivot axis, C, of the clapper, as compared to the center axis, A, of the system (air) pressure (i.e. the axis of the air valve seat 30 and air valve seal 32). The setback of the pivot, C, from the air valve seat 30 is also reduced. This arrangement provides a mechanical advantage to the system (air) pressure due to the non-concentric locations of the dry system seat 30 and the water supply seat 32, and the resulting force from the hinge connection of the seating body 28 and clapper assembly 56 helping to hold the clapper 34 and clapper diaphragm 38 in sealing engagement against the seats. As a result of this construction, with the water valve seat 32 off-center from the air valve seat 30, the differential of system water pressure to system air pressure at which the dry pipe valve 10 of the invention operates (i.e., opens) can be maintained within the industry standard of 5.5 (+/- 0.3) with a dry pipe valve having a significantly smaller clapper 25 and valve, as compared to prior art differential-type dry pipe valves of corresponding specification, e.g. weight reduction of up to 50% has been achieved in dry pipe valves 10 of the invention.

As seen in the following equations, for a 6-inch diameter valve, the diameter of the air valve seat 30 is reduced to 10.6 inches, as compared to 14 inches according to the prior art 35 concentric seat designs:

5

$$DF = (AD / WD)^2 * L2 / L1$$

$$AD = \sqrt{DF * WD^2 * L2 / L1}$$

$$WD = 6; DF = 5.5; L2 = 3; L1 = AD/2$$

$$AD = \sqrt{DF * WD^2 * 3 / (AD/2)}$$

$$AD = \sqrt[3]{5.5 * 6^2 * 6}$$

10

$$AD = 10.6 \text{ inches}$$

The result is a differential-type dry pipe valve for a fire protection sprinkler system of advantageous construction in which the ratio of effective air sealing area to service water sealing area is smaller than the ratio of service water pressure to system air pressure at which the fire protection sprinkler system is actuated.

15

Referring again to FIG. 2, as the clapper 34 moves from its closed position towards its open position, e.g. upon reduction of air pressure in the air-side chamber 24 due to opening of one or more sprinkler heads in response to a fire condition, pivot arm 50 associated with latch assembly 52 is deflected upward by the clapper 34, allowing the clapper to pass. The pivot arm 50 then rotates back toward its initial position (e.g., under force of gravity) to engage with the underside of the clapper assembly 56 (i.e., clapper 34 and retaining plate 39, with diaphragm 38 secured therebetween) to hold the valve open for flow of water into the system of fire sprinkler piping, e.g. as shown in FIG. 2). When the fire situation is secured, water flow to the dry pipe valve 10 is discontinued. The clapper assembly 56, including the clapper 34, can then be allowed to return to its closed position,

25

with the seals 40, 42 of the clapper diaphragm 38 disposed in sealing engagement with the seats 30, 32 of the seat casting 28, by applying downward pressure to the actuator 53 of clapper latch assembly 52 located outside the body 12, overcoming the force (arrow, S) of spring 54, to rotate the pivot arm 50 (arrow, P) to clear the outer end of the clapper assembly 56, allowing it to fall back toward the closed position. The spring 54 then returns the clapper 30 latch assembly 52, and pivot arm 50 returns by gravity, to the respective standby positions.

30

Referring now in particular to FIGS. 18 and 19, the air valve seal 40 and the water valve seal 42 defined by the clapper diaphragm 38 are configured at rest with self-sealing, self-aligning, flexible cantilevered lips 60, 62, respectively. The seal lips have first surfaces 41, 43, respectively, deflected by engagement upon the corresponding seat 30, 32, and opposite, second surfaces 61, 63 exposed for application of seal-assisting pressure. In the

5 case of the water valve seal 42, pressure is applied upon surface 63 by water in the water-side chamber 22, and in the case of the air seal 40, pressure is applied upon surface 61 by air or by water in the air-side chamber 24, to facilitate sealing. The clapper diaphragm 38 is typically formed of a soft rubber or polymeric material, e.g. EPDM, having a durometer of about 60 to 70. Where this relatively soft seal material is employed, the clapper 34 is typically provided
10 with an outer lip surface 70 (FIG. 16) for supporting the air valve seal 40 against extrusion or leakage under pressure. The surface 70 may be smoothly curved or stepped, or where the clapper diaphragm is formed of a relatively harder material, it may be found unnecessary.

Referring now to FIG. 24, a typical dry pipe fire protection sprinkler system 100 equipped with a differential-type dry pipe valve 10 of the invention will now be described. A
15 dry pipe fire protection sprinkler system 100 is typically employed for protection of a warehouse or other structure 102 located in a geographical region subject to temperatures below freezing and having unheated areas 104 that must be protected against fire. The system 100 is connected to a reliable external source of water, e.g. a city main 106, through a fire main 108, riser 110, and check valve 112. The dry pipe valve 10 is preferably located within
20 an enclosure 113 provided with heat, or in a heated office area 114, to protect against freezing. The dry pipe valve outlet 16 is connected to a system of piping 116, with spaced fire sprinkler heads 118, 119 extending throughout the structure 102.

To protect against freezing, the portions of the system of piping within at least the unheated portion of the structure are filled with air or other gas, e.g., nitrogen, under
25 sufficient pressure to maintain the dry pipe valve 10 in closed position against the water supply pressure, as discussed above. In the presence of a fire condition, one or more of the sprinklers 118, 119 is caused to open automatically in response to local fire temperature. The resulting reduction of air pressure within the system of piping (and within the air-side chamber of the dry pipe valve) allows the dry pipe valve to open, permitting flow of water
30 through the system of piping to the open sprinkler(s) 118, 119. A water motor gong 122 mounted to an outer wall of the structure provides an external notice of flow of water to the sprinklers.

Once the fire has been extinguished, water flow into the fire protection system 100 is discontinued, e.g. at post indicator valve 120. The clapper assembly 56 in dry pipe valve 10 is then allowed to return to its closed position by depressing actuator 53 of latch assembly 52

5 to rotate pivot arm 50 and release the clapper assembly. After any open sprinkler has been replaced, the system of piping 116 is recharged, and water flow to the inlet 14 of the dry pipe valve 10 is restored.

A number of embodiments of the invention have been described. Nevertheless, it will be understood that various modifications may be made without departing from the spirit 10 and scope of the invention. For example, referring to FIGS. 1 and 2, the body 12 defines a water inlet port 48 that permits a predetermined volume of water to be delivered into the air-side chamber 24 to cover the clapper 34. This priming has, in the past, been found advantageous for facilitating sealing and lubrication of the air valve seal 40, but may not be necessary in all instances, e.g., due to improvements in formulation of sealing materials.

15 Accordingly, other embodiments are within the scope of the following claims.

5 **WHAT IS CLAIMED IS:**

1. A differential-type dry pipe valve for a fire protection sprinkler system, comprising:

10 a valve body defining an inlet and an outlet, a water-side chamber in communication with said inlet and an air-side chamber in communication with said outlet, and, therebetween, an air valve seat having an air valve axis and a water valve seat having a water valve axis,

a clapper mounted to pivot about a pivot axis closely adjacent said air valve seat between a first, clapper-closed position for resisting flow of water through said water valve seat and a second, clapper-open position for permitting flow of water through said water valve seat toward said air-side chamber,

15 an air valve seal mounted for sealing engagement with said air valve seat with said clapper in said first, clapper-closed position, and

a water valve seal mounted for sealing engagement with said water valve seat with said clapper in said first, clapper-closed position,

20 said air valve seat being centered a first radial distance from said pivot axis and said water valve seat being spaced a second radial distance from said pivot axis, said first radial distance being greater than said second radial distance.

25 2. The differential-type dry pipe valve of claim 1, wherein said clapper is held in said first, clapper-closed position by air pressure maintained in said air-side chamber and the fire protection sprinkler system, and said clapper is urged from said first, clapper-closed position toward said second, clapper-open position by water pressure from said water-side chamber upon reduction of air pressure in said air-side chamber and the fire protection sprinkler system.

30 3. The differential-type dry pipe valve of claim 2, wherein said reduction of air pressure in said air-side chamber and the fire protection sprinkler system results from opening of one or more fire protection sprinklers of the fire protection sprinkler system.

4. The differential-type dry pipe valve for a fire protection sprinkler system of claim 1, wherein said air valve seal is mounted to said clapper.

5 5. The differential-type dry pipe valve of claim 1 or 4, wherein said water valve seal is mounted to said clapper.

10 6. The differential-type dry pipe valve of claim 1, further comprising a latch member adapted, in a first latch member position, to permit movement of said clapper from said first, clapper-closed position toward said second, clapper-open position and to resist return movement of said clapper from said second, clapper-open position toward said first, clapper-closed position.

15 7. The differential-type dry pipe valve of claim 6, wherein said latch member is mounted to said body for movement between said first latch member position resisting return movement of said clapper toward said first, clapper-closed position and a second latch member position permitting return movement of said clapper from said second, clapper-open position toward said first, clapper-closed position.

20 8. The differential-type dry pipe valve of claim 7, wherein said latch member comprises an actuator disposed outside said body for movement of said latch member from said first latch member position resisting return movement of said clapper toward said first, clapper-closed position toward said second latch member position permitting return movement of said clapper toward said first, clapper-closed position.

25 9. The differential-type dry pipe valve of claim 1, wherein said air valve seal has a first surface disposed for sealing engagement with said air valve seat and an opposite, second surface exposed for application of sealing pressure to said air valve seal upon said air valve seat.

10. The differential-type dry pipe valve of claim 1, wherein said water valve seal has a first surface disposed for sealing engagement with said water valve seat and an opposite, second surface exposed for application of sealing pressure to said water valve seal upon said water valve seat.

5 11. The differential-type dry pipe valve of claim 1 comprising a single clapper.

12. The differential-type dry pipe valve of claim 1, wherein said clapper, in said first, clapper-closed position, defines an atmospheric region generally between said air valve seat and said water valve seat.

10 13. The differential-type dry pipe valve of claim 12, wherein said atmospheric region defined by said clapper generally between said air valve seat and said water valve seat is asymmetrical about said air valve axis.

14. The differential-type dry pipe valve of claim 1, wherein said first radial distance is less than about 1.8 times greater than said second radial distance.

15 15. A differential-type dry pipe valve for a fire protection sprinkler system, comprising:
a valve body defining an inlet and an outlet, a water-side chamber in communication with said inlet and an air-side chamber in communication with said outlet, and, therebetween, an air valve seat having an air valve axis and a water valve seat having a water valve axis,
a clapper mounted to pivot about a pivot axis closely adjacent said air valve seat between a first, clapper-closed position for resisting flow of water through said water valve seat and a second, clapper-open position for permitting flow of water through said water valve seat toward said air-side chamber,
an air valve seal mounted to said clapper for sealing engagement with said air valve seat with said clapper in said first, clapper-closed position, and
20 25 a water valve seal mounted to said clapper for sealing engagement with said water valve seat with said clapper in said first, clapper-closed position,
 said air valve seat being centered a first radial distance from said pivot axis and said water valve seat being spaced a second radial distance from said pivot axis, said air valve seat and said water valve seat being asymmetrically arranged, with said first radial distance being greater than said second radial distance.

5 16. The differential-type dry pipe valve of claim 15, wherein said first radial distance is less than about 1.8 times greater than said second radial distance.

17. A differential-type dry pipe valve for a fire protection sprinkler system having a ratio of effective air sealing area to service water sealing area smaller than a ratio of service water pressure to system air pressure at which the fire protection sprinkler system is actuated.

10 18. A dry pipe valve for a fire protection sprinkler system having a water valve seat and an air valve seat, said water valve seat being off-center relative to said air valve seat.

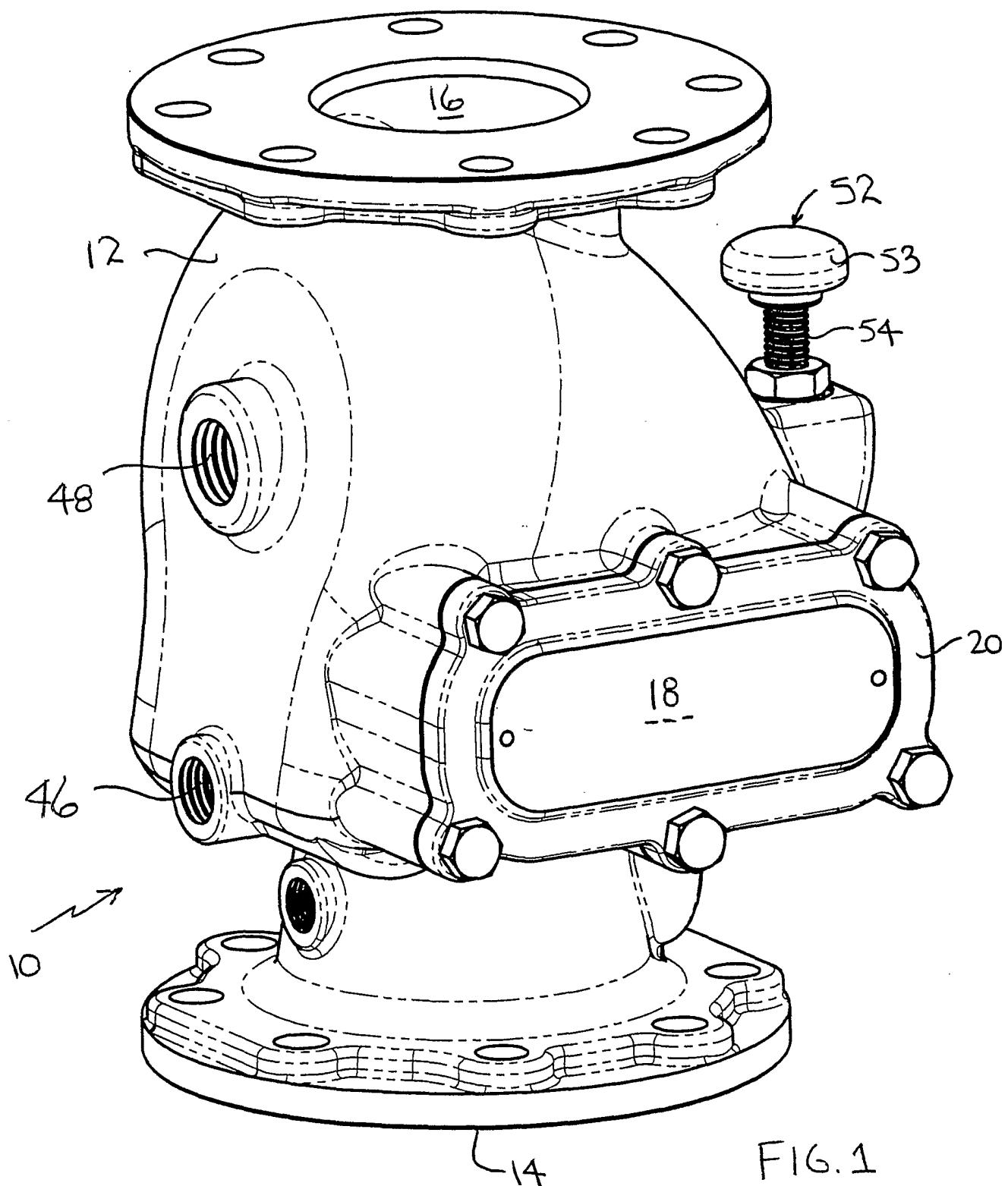


FIG. 1

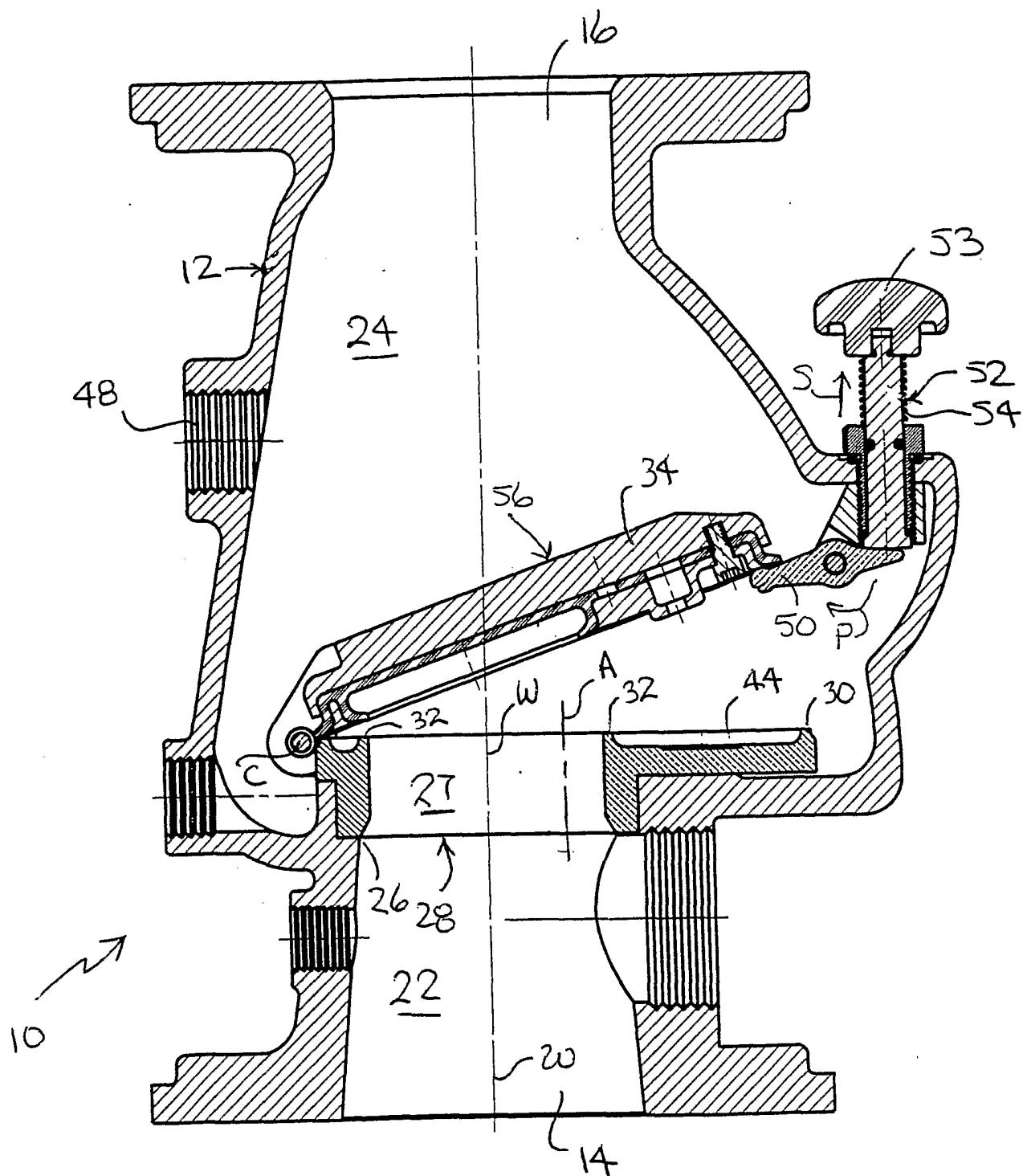


FIG. 2

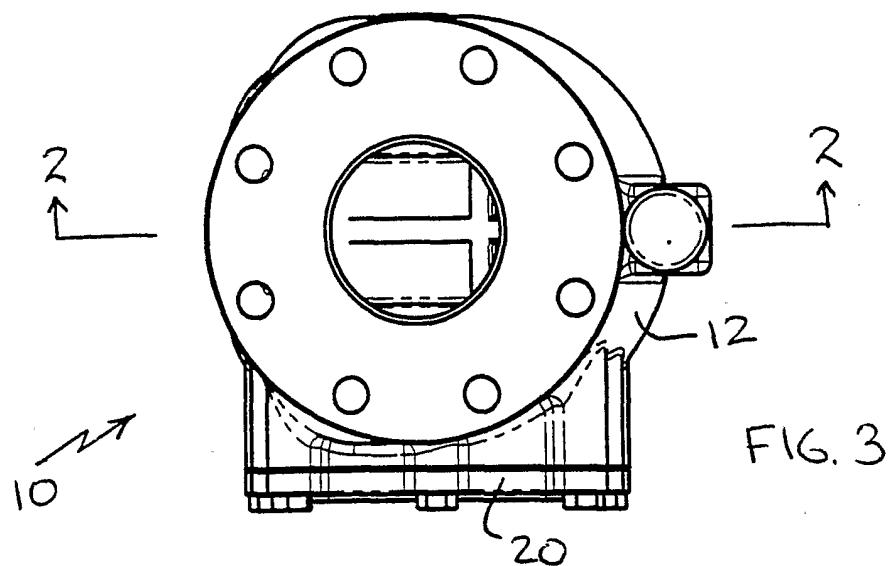


FIG. 3

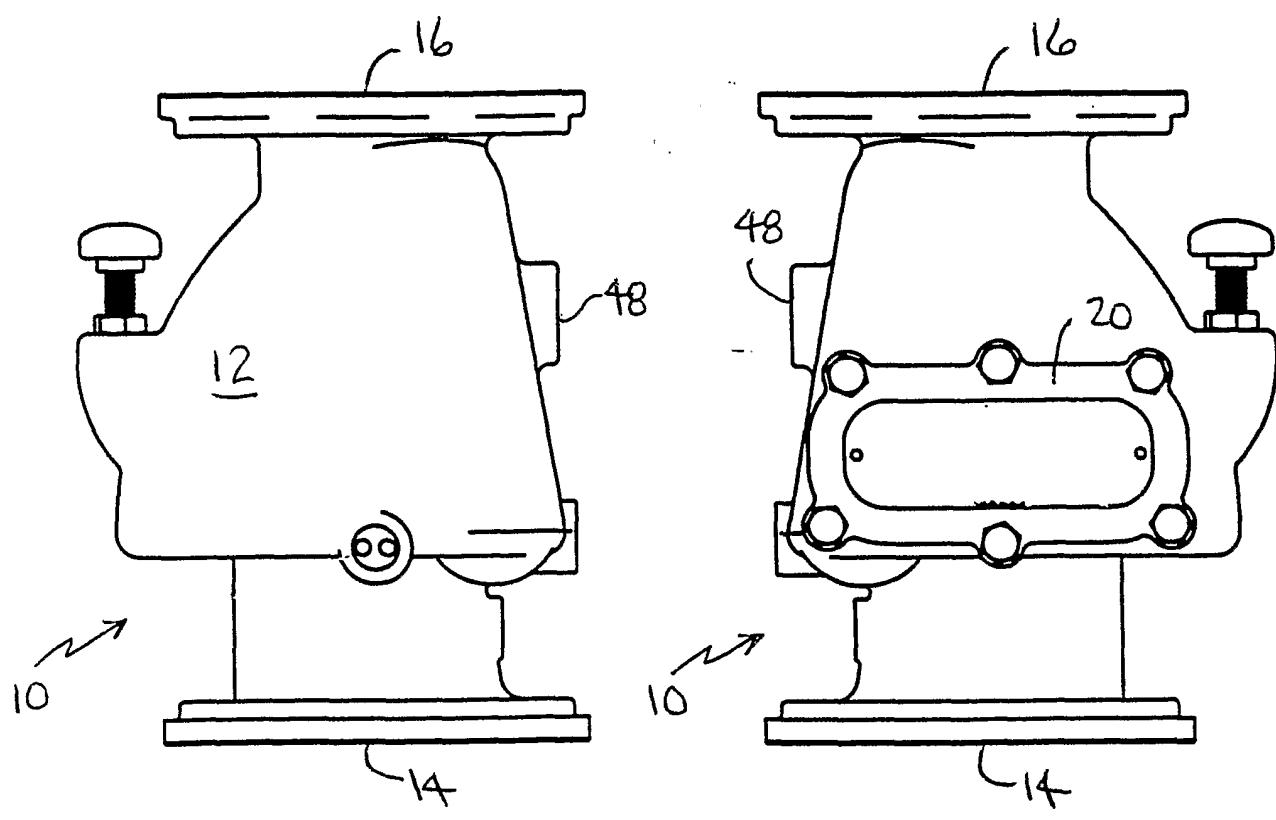


FIG. 5

FIG. 4

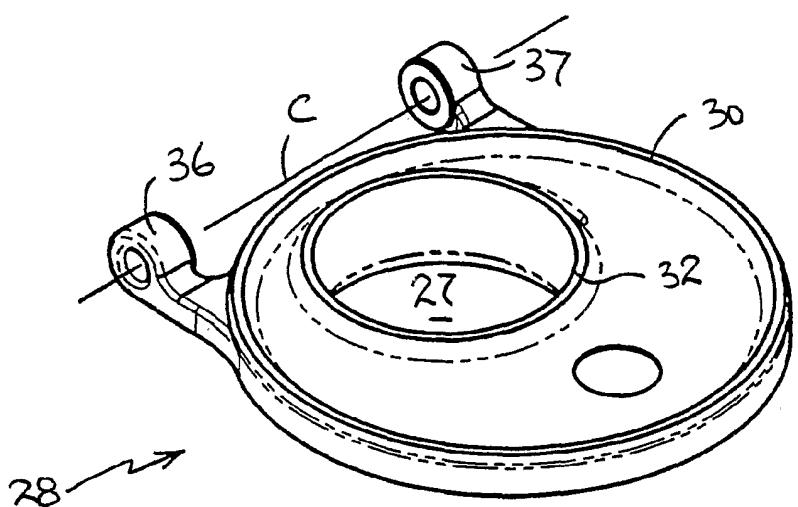


FIG. 6

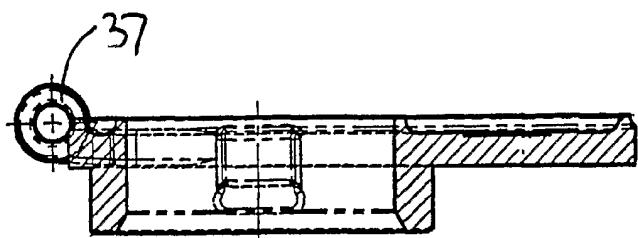


FIG. 9

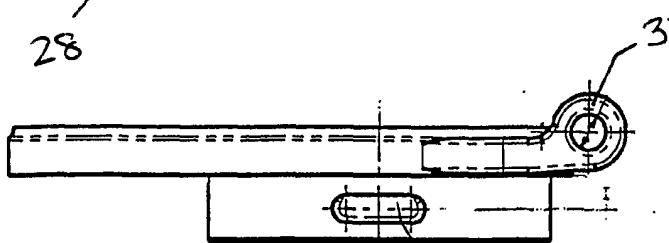


FIG. 8 46

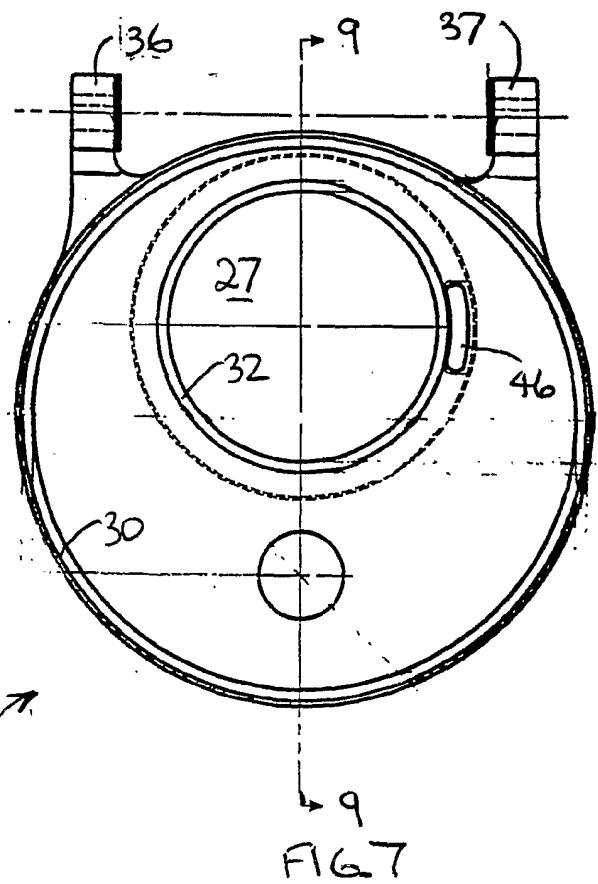
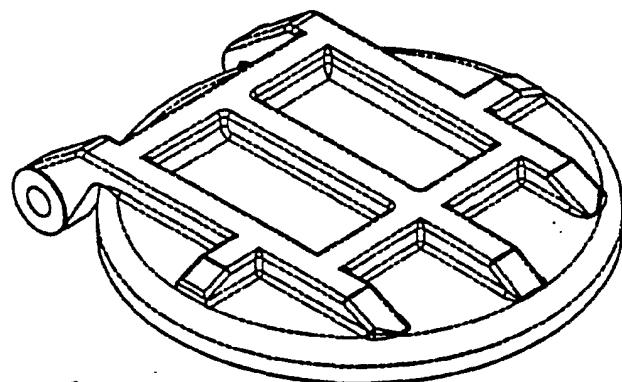
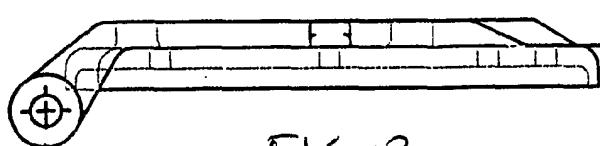


FIG. 7



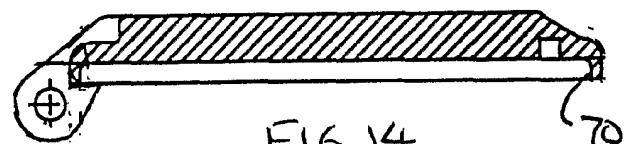
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FIG. 10



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FIG. 13



34

FIG. 14

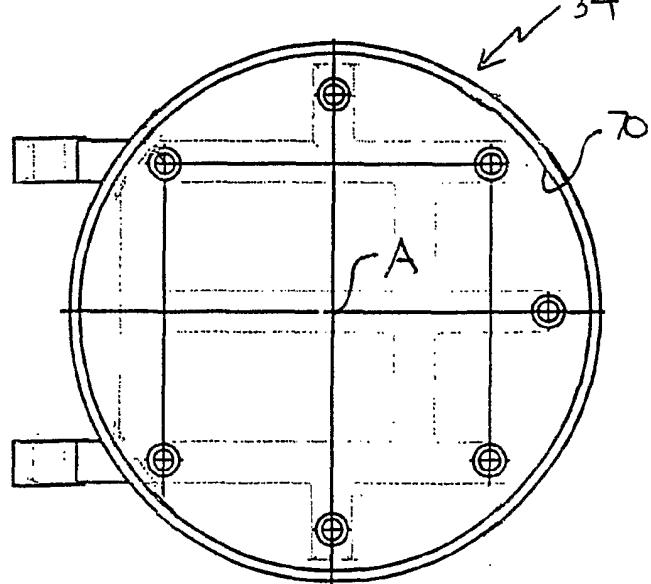


FIG. 12

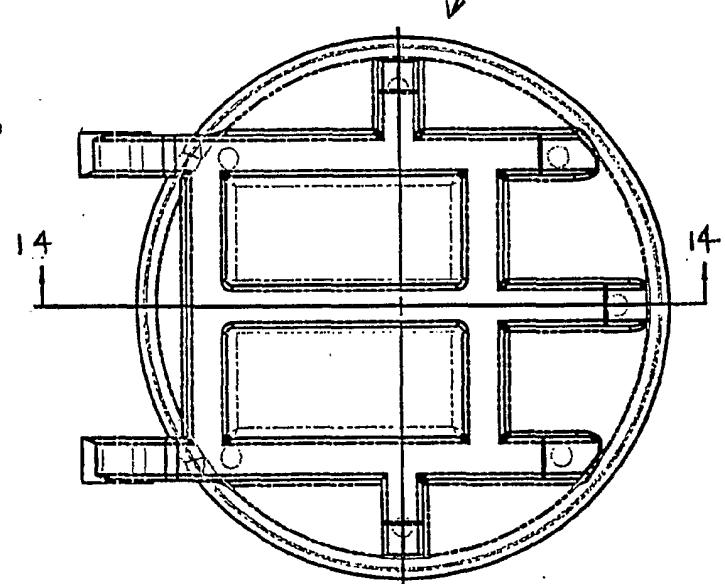


FIG. 11

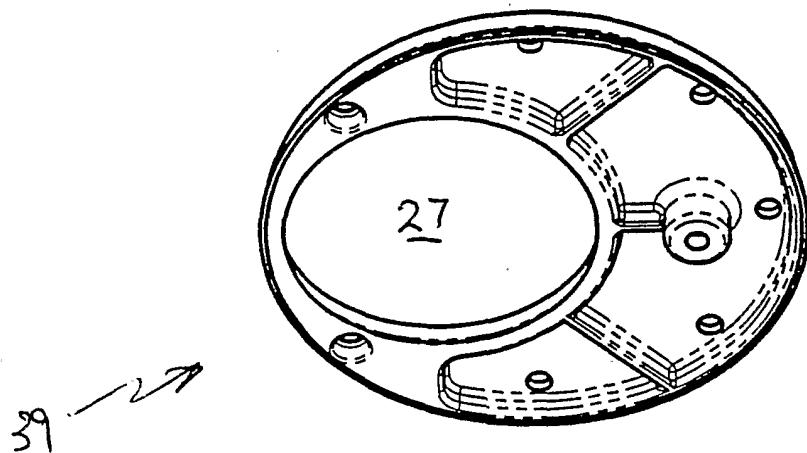


FIG. 20

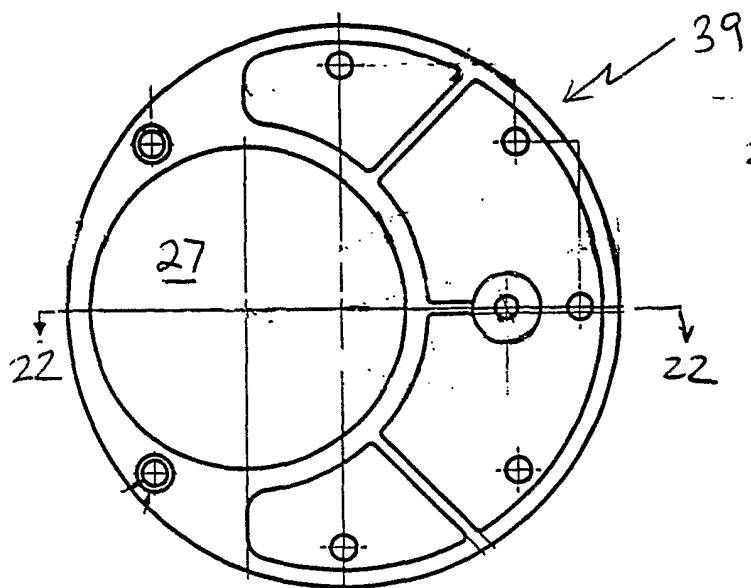


FIG. 21

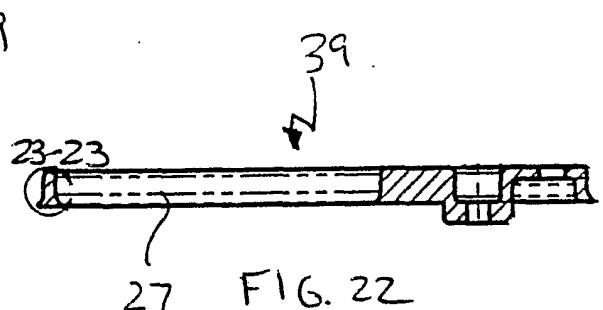


FIG. 22



FIG. 23

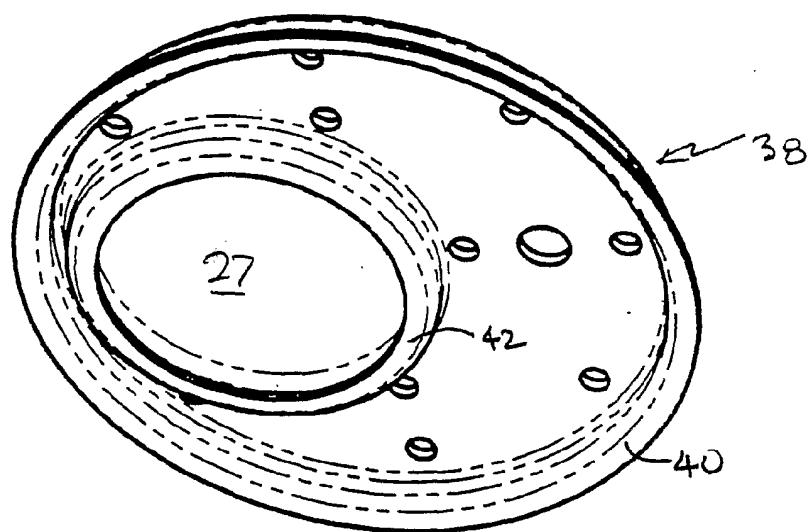


FIG. 15

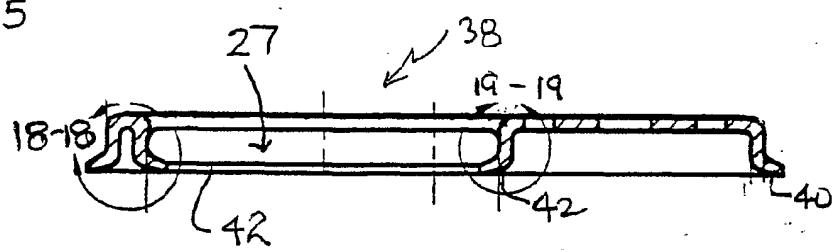


FIG. 17

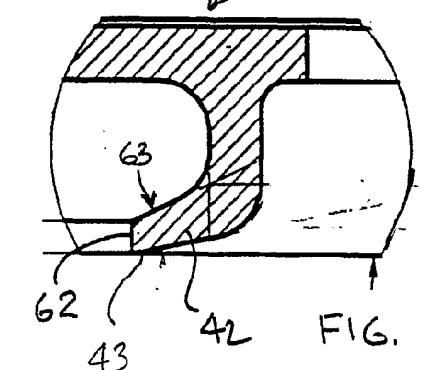


FIG. 19

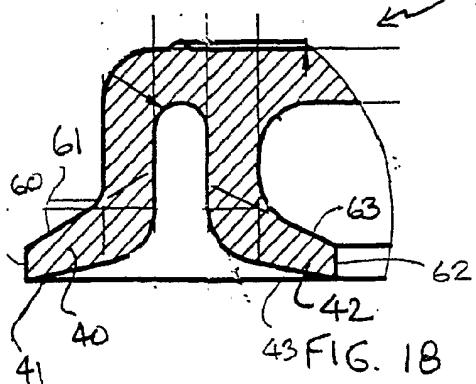


FIG. 18

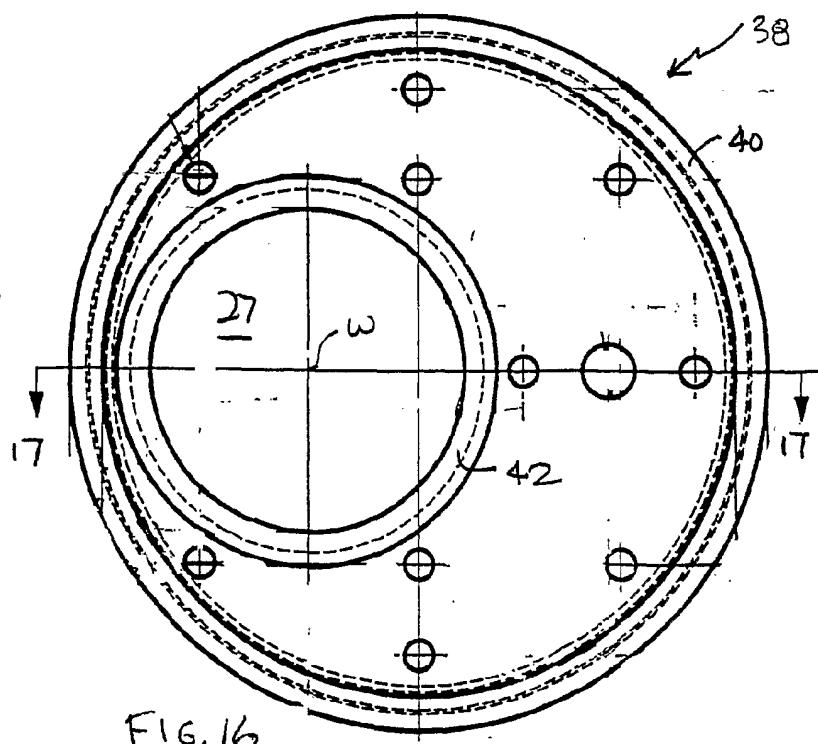


FIG. 16

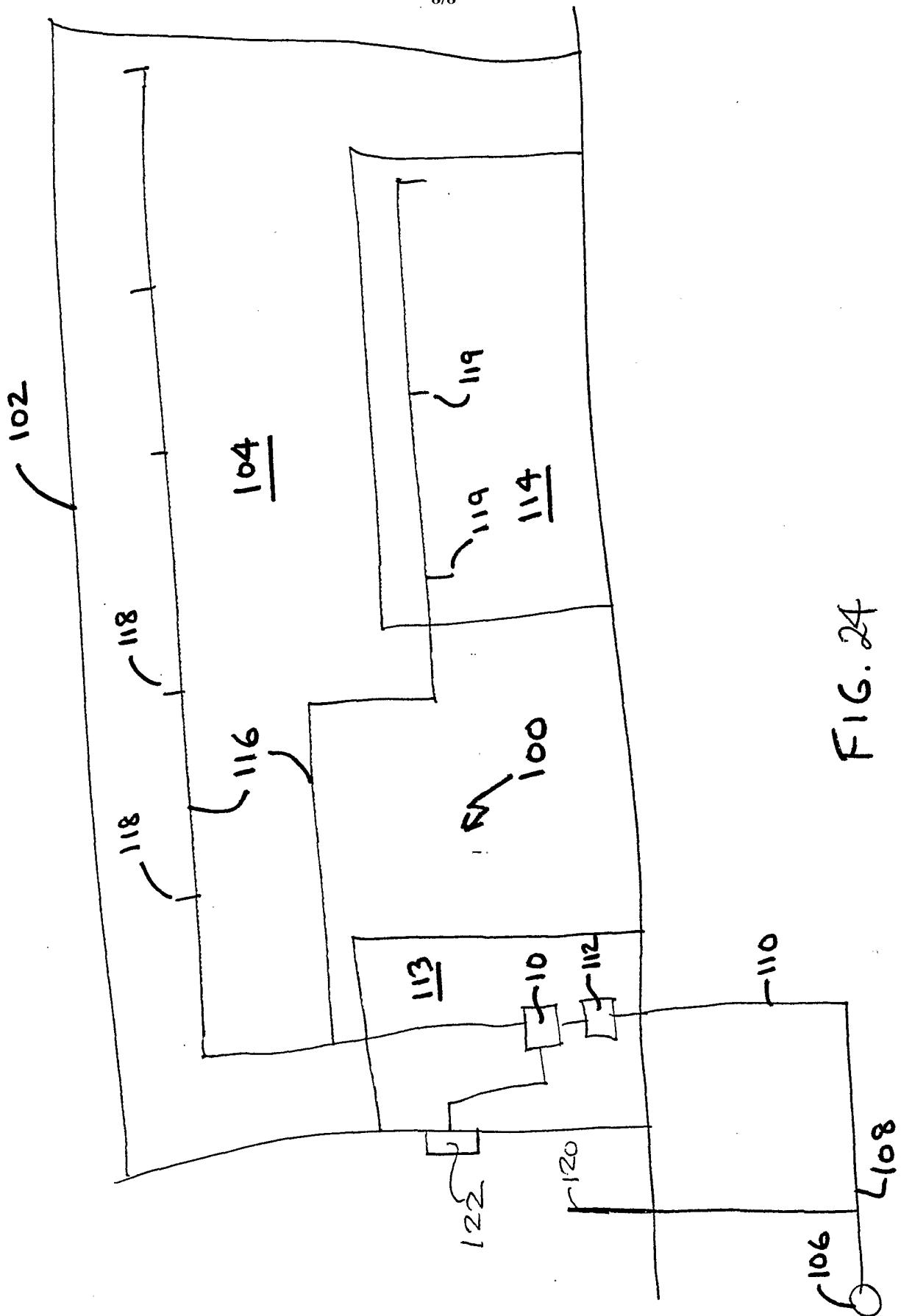


FIG. 24

INTERNATIONAL SEARCH REPORT

International application No.

PCT/US01/15040

A. CLASSIFICATION OF SUBJECT MATTER

IPC(7) : A62C 35/00
 US CL : 169/17, 22, 20; 137/527.8, 516.25

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

U.S. : 169/17, 18, 19, 21, 22, 20; 137/527.8, 516.25, 523

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

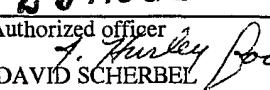
Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)
EAST SEARCH

C. DOCUMENTS CONSIDERED TO BE RELEVANT

| Category * | Citation of document, with indication, where appropriate, of the relevant passages | Relevant to claim No. |
|------------|--|-----------------------|
| X | US 3,135,332 A (MERDINYAN) 02 JUNE 1964, see the entire document. | 1-7, 15, 17, 18 |
| --- | | ----- |
| Y | US 1,662,839 A (TYDEN) 20 MARCH 1928, see the entire document. | 11, 14, 16 |
| Y | | 14, 16 |

Further documents are listed in the continuation of Box C. See patent family annex.

| | |
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| Date of the actual completion of the international search 13 August 2001 (13.08.2001) | Date of mailing of the international search report 29 AUG 2001 |
| Name and mailing address of the ISA/US Commissioner of Patents and Trademarks Box PCT Washington, D.C. 20231 Facsimile No. (703)305-3230 | Authorized officer  DAVID SCHERBEL Telephone No. (703) 308-1272 |