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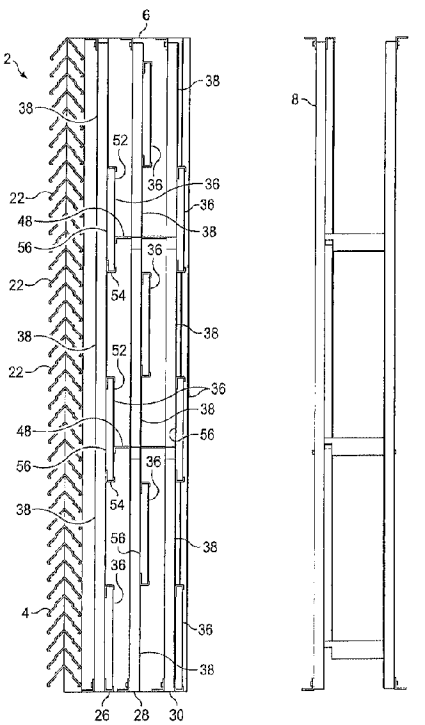

(57) Abrégé/Abstract:
An air handling system and an apparatus and method for removing snow from the intake air for the air handling system. The snow removal apparatus includes a sequence of snow fence panels which each have alternating filter areas and open flow areas such that, most preferably, about half of the total area of each panel is free open flow area. The locations of the filter areas and open flow areas in each succeeding panel alternate so that a filter area in the first panel is positioned in front of an open area in the second panel, which will in turn be positioned in front of a filter area in a third panel, if present. During an extreme snow event, if the snow clogs the filter elements, the air continues to flow through the alternating open flow areas, which creates low pressure zones behind the clogged filter elements. The snow separates from the air flow in the low pressure zones and is retained in the low pressure zones by horizontal collection pans.

Abstract of the Disclosure

An air handling system and an apparatus and method for removing snow from the intake air for the air handling system. The snow removal apparatus includes a sequence of snow fence panels which each have alternating filter areas and open flow areas such that, most preferably, about half of the total area of each panel is free open flow area. The locations of the filter areas and open flow areas in each succeeding panel alternate so that a filter area in the first panel is positioned in front of an open area in the second panel, which will in turn be positioned in front of a filter area in a third panel, if present. During an extreme snow event, if the snow clogs the filter elements, the air continues to flow through the alternating open flow areas, which creates low pressure zones behind the clogged filter elements. The snow separates from the air flow in the low pressure zones and is retained in the low pressure zones by horizontal collection pans.

SNOW REMOVAL ASSEMBLY, APPARATUS AND METHOD FOR AIR HANDLING UNITS

Field of the Invention

[1] The present invention relates to air handling systems and to assemblies, apparatuses and methods for removing snow from the intake air to these systems.

Background of the Invention

[2] The large heating, ventilation and air conditioning (HVAC) systems used in health care facilities, schools, clean room facilities, laboratories, public buildings, and other facilities cannot afford to shut down during snow events. Accumulation of snow in a building's air intake plenums can interfere with the proper functioning of the HVAC system and cause operational disruptions, corrosion, and other costly problems.

[3] A need exists for an improved apparatus and method which are highly effective for removing snow from the air intake of HVAC systems and other air handling units (AHUs), even during major or extreme snow events.

Summary of the Invention

[4] The present invention provides an assembly apparatus and method which satisfy the needs and alleviate the problems discussed above.

[5] In one aspect, there is provided an apparatus for removing snow from an intake air stream for an air handling unit comprising: (a) a first panel having a plurality of filter elements

and a plurality of open flow areas and (b) a second panel adjacent to and downstream of the first panel. The second panel has a plurality of open flow areas which are positioned behind and in alignment with the filter elements of the first panel. The second panel also has a plurality of filter elements which are positioned behind and in alignment with the open flow areas of the first panel. The filter elements of the first panel have upstream (forward) faces and the filter elements of the second panel have upstream faces which are preferably not more than 30 inches, more preferably from about 12 to about 24 inches, downstream of the upstream faces of the filter elements of the first panel.

[6] The apparatus preferably also comprises at least one snow collection pan having an upper surface, wherein at least an upstream portion of the upper surface extends from the second panel toward the first panel. More preferably, the upper surface of the snow collection pan extends from the second panel toward one of the filter elements of the first panel and the upper surface of the snow collection pan is positioned at an elevation in the apparatus which is preferably substantially the same as an elevation of a bottom edge of the one filter element or is higher than the elevation of the bottom edge of the one filter element by a distance which is preferably not more than 1/3 of the installed vertical height of the one filter element.

[7] In addition, it is preferred that the apparatus further comprise a third panel adjacent to and downstream of the second panel. The third panel has (a) a plurality of open flow areas which are positioned behind and in alignment with the filter elements of the second panel and (b) a plurality of filter elements which are positioned behind and in alignment with the open flow areas of the second panel. The filter elements of the third panel have upstream faces which are preferably not more than 30 inches, more preferably from about 12 to about 24 inches, downstream of the upstream faces of the filter elements of the second panel.

[8] In another aspect, there is provided an assembly for removing snow from an intake air stream for an air handling unit. The assembly comprises: a louvered or other air inlet structure for at least blocking larger debris; a first panel downstream of the air intake structure, the first panel having a plurality of filter elements and a plurality of open flow areas; and a second panel adjacent to and downstream of the first panel. The second panel has a plurality of open flow areas which are positioned behind and in alignment with the filter elements of the first panel. The second panel also has a plurality of filter elements which are positioned behind and in alignment with the open flow areas of the first panel. The filter elements of the first panel have upstream faces and the filter elements of the second panel have upstream faces which are preferably not more than 30 inches, more preferably from about 12 to about 24 inches downstream of the upstream faces of the filter elements of the first panel.

[9] The assembly preferably also comprises a third panel adjacent to and downstream of the second panel. The third panel has a plurality of open flow areas which are positioned behind and in alignment with the filter elements of the second panel. The third panel also has a plurality of filter elements which are positioned behind and in alignment with the open flow areas of the second panel. The filter elements of the third panel have upstream faces which are preferably not more than 30 inches, more preferably from about 12 to about 24 inches, downstream of the upstream faces of the filter elements of the second panel.

[10] In addition, the assembly preferably further comprises at least one snow collection pan having an upper surface, wherein at least an upstream portion of the upper surface extends from the third panel, beyond the second panel, toward the first panel.

[11] In another aspect, there is provided an air handling system comprising: an air intake plenum having an air inlet structure for at least blocking larger debris (e.g., trash or other flying

debris); a first panel positioned in the air intake plenum, the first panel being downstream of the air intake structure; a second panel positioned in the air intake plenum adjacent to and downstream of the first panel; and at least one fan or blower downstream of the second panel. The first panel has a plurality of filter elements and a plurality of open flow areas. The second panel has a plurality of open flow areas which are positioned behind and in alignment with the filter elements of the first panel. The second panel also has a plurality of filter elements which are positioned behind and in alignment with the open flow areas of the first panel. The filter elements of the first panel have upstream faces and the filter elements of the second panel have upstream faces which are preferably not more than 30 inches, more preferably from about 12 to about 24 inches, downstream of the upstream faces of the filter elements of the first panel.

[12] The air handling system also preferably comprises a third panel positioned in the air intake plenum adjacent to and downstream of the second panel. The third panel has a plurality of open flow areas which are positioned behind and in alignment with the filter elements of the second panel. The third panel also has a plurality of filter elements which are positioned behind and in alignment with the open flow areas of the second panel. The filter elements of the third panel have upstream faces which are preferably not more than 30 inches, more preferably from about 12 to about 24 inches, downstream of the upstream faces of the filter elements of the second panel. The fan or blower is positioned downstream of the third panel, when the third panel is present.

[13] In addition, the air handling system preferably further comprises at least one snow collection pan having an upper surface, wherein at least an upstream portion of the upper surface extends from the third panel, beyond the second panel, toward the first panel.

[14] Further aspects, features, and advantages of the present invention will be apparent to those of ordinary skill in the art upon examining the accompanying drawings and upon reading the following Detailed Description of the Preferred Embodiments.

Brief Description of the Drawings

[15] Fig. 1 is a cutaway elevational side view of an embodiment **2** of a snow removal assembly provided by the present invention.

[16] Fig. 2 is a perspective view of an embodiment **6** of an inventive snow removal fence apparatus used in the inventive snow removal assembly **2**. The snow fence apparatus **6** is shown as installed in an air intake plenum **10** of an air handling unit **12**. For ease of viewing the installation in Fig. 2, the filter elements **36** of the snow fence apparatus have been removed.

[17] Fig. 3 is an elevational side view of the inventive snow fence apparatus **6** with the filter elements **36** thereof removed.

[18] Fig. 4 is a perspective view of the inventive snow fence apparatus **6** with the filter elements **36** installed but with the snow collection pans **40** of the snow fenced **6** removed.

[19] Fig. 5 schematically illustrates an embodiment **12** of an air handling unit provided by the present invention.

[20] Fig. 6 is a perspective view of an alternative embodiment **100** of the inventive snow removal assembly comprising three of the inventive snow fence apparatuses **6** positioned side-by-side for installation in an air intake plenum of greater width.

[21] Fig. 7 is a plan view of the inventive snow removal assembly **100**.

[22] Fig. 8 is an elevational rear view of the snow fence apparatuses **6** installed side-by-side in the inventive snow removal assembly **100**.

Detailed Description of the Preferred Embodiments

[23] An embodiment **2** of the inventive assembly for removing snow from the air intake of an air handling unit (AHU) **12** is illustrated in Figs. 1-5. The inventive snow removal assembly **2** preferably comprises: an outer louvered panel **4** or other inlet structure (e.g., a hooded or ducted opening) effective for at least blocking debris; an inventive snow removal fence apparatus **6** positioned behind (i.e., downstream of) the outer louvered panel **4**; and a moisture eliminating panel **8** positioned behind (i.e., downstream of) the inventive snow fence apparatus **6**. The inventive snow removal assembly **2** can be located inside the air intake plenum **10** of the AHU **12**. By way of example, but not by way of limitation, the AHU **12** can be a HVAC system.

[24] In addition to the inventive snow removal assembly **2**, the AHU **12** further comprises: at least one air fan or blower **14** downstream of the snow removal assembly **2**; one or more heating elements, dehumidifiers, or other air treatment elements **16** in the air flow path between the snow removal assembly **2** and the fan(s) **14**; one or more air flow ducts **18** which deliver the air from the fan(s) **14** to desired locations in the building; and outlet vents **20** from which the air from the flow duct(s) **18** is discharged into the building.

[25] The inventive snow fence apparatus **6** is positioned behind the inlet structure **4** and preferably includes a plurality of adjacent, parallel, vertically extending fence panels **26, 28, 30**. Each of the snow fence panels **26, 28, 30** preferably comprises: (a) at least two unistrut assemblies or other filter mounting rod or rail structures **32** which are vertically installed in the air intake plenum **10**, (b) a plurality of horizontally extending filter holding brackets **34** attached to the mounting rod or rail structures **32**, and (c) a plurality of filter elements **36** which are retained by the holding brackets **34** such that each filter element **36** preferably extends

horizontally across substantially the entire width of the fence panel **26**, **28**, **30**. The holding brackets **34** and the filter elements **36** can be positioned on either side of the mounting rod or rail structures **12** but are preferably positioned on the downstream sides of the mounting structures **32**.

[26] The filter elements **36** are preferably elongate elements, most preferably having a rectangular shape, which are mounted on the mounting rod or rail structures **32** such that each snow fence panel **26**, **28**, **30** comprises a vertical series of alternating filter areas **36** and open areas **38**. The filter areas **36** and the open areas **38** preferably extend horizontally across substantially the entire width of the fence panel **26**, **28**, **30**. The size and number of the filter elements **36** in each fence panel **26**, **28**, **30** are preferably such that the open areas **38** comprise from about 35% to about 65% of the total face area of the fence panel **26**, **28**, **30**. The open areas **38** more preferably comprise from about 45% to about 55% and most preferably comprise about 50% of the total face area of the fence panel **26**, **28**, **30**.

[27] The fence panels **26**, **28**, and **30** preferably also have alternating filter element placements so that (a) the filter areas **36** of an upstream fence panel will be positioned in front of and in alignment with the open areas **38** of the next succeeding fence panel and (b) the open areas **38** of the upstream fence panel will be positioned in front of and in alignment with the filter areas **36** of the next succeeding fence panel.

[28] Consequently, in the inventive snow fence apparatus **6** shown in Figs. 1-5 having an upstream fence panel **26**, a middle fence panel **28**, and a downstream fence panel **30**, the filter areas **36** of the upstream panel **26** are positioned in front of and in alignment with the open areas **38** of the middle fence panel **28**, which are in turn positioned in front of and in alignment with the filter areas **36** of the downstream panel **30**. At the same time, the open areas **38** of the

upstream panel **26** are positioned in front of and in alignment with the filter areas **36** of the middle fence panel **28**, which are in turn positioned in front of and in alignment with the open areas **38** of the downstream panel **30**.

[29] The inventive snow fence apparatus **6** preferably also comprises one or more horizontal snow collection pans **40**. Each snow collection pan **40** is preferably an elongate panel element which provides, or an elongate series of horizontal panel element pieces **42**, **44**, **46** which provides, a flat, horizontal upper snow collection surface **48** which preferably extends across substantially the entire width of the snow fence apparatus **6**. Each snow collection pan **40** preferably extends forwardly (i.e., extents in an upstream direction) from the last fence panel **30** and has a forward edge **50** which will touch, or will be in close proximity to (i.e., preferably within from 0 to 3 inches of) the rearward (i.e., downstream) surface **52** of a filter element **36** installed on the first fence panel **26**.

[30] In the inventive snow fence apparatus **6**, the lowermost filter element **36** of the first fence panel **26** is preferably installed at or in close proximity to (i.e., preferably within 0 to 3 inches of) the bottom surface **54** of the air intake plenum **10** so that the bottom interior surface **54** of the plenum **10** effectively operates as a horizontal snow collection pan behind the lowermost filter element **36** of the first fence panel **26**. Consequently, in order to provide snow collection pans **40** behind the remaining filter elements **36** of the first fence panel **26**, the number of snow collection pans **40** installed in the inventive snow fence apparatus **6** will preferably be equal to the total number of filter elements **36** in vertical series in the first fence panel **26** minus 1. Each snow collection pan **40** will preferably be located behind one of the filter elements **36** in the first fence panel **26** and will most preferably be elevationally positioned so that the upper surface **48** of the snow collection pan **40** is at substantially the same elevation as, or is positioned within one

third of the installed vertical height of the filter element **36** above, the bottom edge **54** of the filter element **36**.

[31] Although the inventive snow removing assembly **2** shown in Figs. 1-4 includes only a single snow fence apparatus **6** which extends across substantially the entire width of the air intake duct **10**, it will be understood that, for wider air intake ducts, the inventive snow removing assembly **2** can include a plurality of snow fence apparatuses **6** installed side-by-side across the width of the duct **10**. By way of example, an alternative embodiment **100** of the inventive snow removal assembly including three of the inventive snow fence apparatuses **6** installed side-by-side is illustrated in Figs. 6-8.

[32] During a snow event, the inventive snow fence apparatus **6** removes the snow from the intake air stream for the AHU by both (a) impaction and (b) pressure differential. As intake air initially flows through the filter elements **36** of the fence panels **26**, **28**, and **30**, the snow in the intake air stream will collect on the forward faces of the filter elements **36**. However, if the intake air contains an excessive amount of snow which eventually clogs the filter elements **36** so that the flow of air through the filter elements **36** is severely restricted or blocked, the intake air will instead follow in an alternating path around the filter elements **36** through the open areas **38** of the successive fence panels **26**, **28**, and **30**.

[33] As a result, each of the clogged filter elements **36** acts as a barrier behind which a low pressure zone is created. As the intake air travels through these low pressure zones, the snow separates from the air and falls onto the horizontal snow collection pans **40**, which retain the snow in the low pressure zones. Consequently, even when the filter elements **36** are clogged, the inventive snow fence **6** removes the snow from the intake air stream while also minimizing pressure drop in the air stream by continuing to provide a free flow area (i.e., a total area of the

open areas **38** in each panel) of from about 35% to about 65%, more preferably from about 45% to about 55% and most preferably about 50%, of the cross-sectional area of the intake air plenum **10**.

[34] The filter elements **36** of the inventive snow fence assembly **6** are preferably formed of a lightweight, low density, coalescing mesh. When clean and dry, the pressure drop though the filter mesh is neglible. The mesh preferably comprises a mass of metal strands prepared by knitting and crimping the component wire and subsequently layering the knitted mesh into a pad.

[35] The thickness of the mesh filter elements **36** will preferably be in the range of from about 8 to about 10 layers, more preferably 10 layers. The density of the mesh pad material used in the filter elements **36** will be determined by the number of layers of mesh fabricated into the pad.

[36] The filter mesh pad material is preferably formed of stainless steel of various wire gauges. Wire gauges of from about 0.006 inches to about 0.01 inches, more preferably 0.006 inches, is/are suitable for the filter elements **36**, although this can vary depending upon the desired mesh density and depth.

[37] In the inventive snow fence assembly **6**, the fence panels **26**, **28**, and **30** can be spaced apart by any distance which is effective for (a) filtering snow from the intake air and (b) creating low pressure zones behind the filter elements **36**, as explained below, in the event that the filter elements **36** become clogged. The fence panels **26**, **28** and **30** will preferably be spaced apart such that the distance from the upstream (i.e., forward) face **56** of the filter elements **36** in an upstream fence panel **26** or **28** to the upstream face **56** of the filter elements **36** in the next succeeding downstream fence panel **28** or **30** will not be more than 30 inches, will more preferably be in the range of from about 12 to about 24 inches, will more preferably be in the

range of from about 15 to about 21 inches, and will more preferably be about 18 inches. Also, the distance from the louvered panel **4** or other inlet structure to the upstream face **56** of the filter elements **36** of the first fence panel **26** will preferably be not more than 30 inches, will more preferably be in the range of from about 12 to about 24 inches, and will more preferably be in the range of from about 15 to about 21 inches.

[38] The moisture eliminating panel **8** positioned behind (i.e., downstream of) the inventive snow fence apparatus **6** will preferably comprise a mesh pad material, similar to that described above, for removing any residual snow and moisture. The moisture eliminating panel **8** will more preferably be a moisture eliminating panel element of the type known in the art which further comprises one or more heating elements, preferably on the intake side of mesh pad **6**. An example of a commercially available moisture eliminator which is particularly well suited for use in the inventive assembly **2** is the SnoStop® Snow Eliminator available from Mistop, a division of Acme Mfg. in Claremore, OK.

[39] In the inventive method for operating an AHU **12**, outside air is pulled through the outer louvered panel **4** or other debris blocking structure by the fan(s) or blower(s) **14**. This intake air then flows through the inventive snow removal fence apparatus **6** which removes all or at least most of the snow from the air stream. Next, the intake air flows through the moisture eliminating panel **8** which removes any residual snow or entrained water. The intake air is then delivered through a dehumidifier or other air treatment system **16** in the air flow path between the snow removal assembly **2** and the fan(s) or blowers **14**. The fan(s) or blower(s) **14** then deliver the air stream through the air flow duct(s) **18** for discharge into the building via the outlet vents **20**.

[40] Thus, the present invention is well adapted to carry out the objects and attain the ends and advantages mentioned above as well as those inherent therein. While presently preferred embodiments have been described for purposes of this disclosure, numerous changes and modifications will be apparent to those of ordinary skill in the art. Such changes and modifications are encompassed within this invention as defined by the claims.

CLAIMS:

1. An apparatus for removing snow from an intake air stream for an air handling unit comprising:

a first panel comprising a vertical series of separate filter elements mounted on or in the first panel which are spaced apart by an alternating vertical series of open flow areas through the first panel, wherein each of the separate filter elements is a mesh filter element so that air flows through each of the separate filter elements, each of the open flow areas is a free flow area for air flow, the first panel has a width, and each of the separate filter elements of the first panel and each of the open flow areas which separate the separate filter elements of the first panel extend horizontally across the width of the first panel;

a second panel adjacent to and downstream of the first panel, the second panel comprising a vertical series of separate filter elements mounted on or in the second panel which are spaced apart by an alternating vertical series of open flow areas through the second panel, wherein each of the separate filter elements of the second panel is a mesh filter element so that air flows through each of the separate filter elements of the second panel, each of the open flow areas of the second panel is a free flow area for air flow, the second panel has a width, and each of the separate filter elements of the second panel and each of the open flow areas which separate the separate filter elements of the second panel extend horizontally across the width of the second panel;

each of the open flow areas of the second panel being positioned behind and in alignment with one of the filter elements of the first panel;

each of the filter elements of the second panel being positioned behind and in alignment with one of the open flow areas of the first panel; and

the second panel is spaced a distance downstream of the first panel which creates reduced pressure zones behind the filter elements of the first panel when air flow through the filter elements of the first panel is blocked by snow,

wherein the first panel and the second panel extend upwardly from a horizontal support surface,

the vertical series of the separate filter elements of the first panel comprises a lowermost one of the filter elements of the first panel and a second one of the filter elements of the first panel which is positioned above the lowermost one of the filter elements of the first panel and is spaced vertically apart from the lowermost one of the filter elements of the first panel by one of the open flow areas of the first panel,

a bottom edge of the lowermost one of the filter elements of the first panel is positioned at or in close proximity to the horizontal support surface,

the apparatus further comprises a snow collection pan, which is different from and is spaced upwardly from the horizontal support surface, having an upper surface wherein at least an upstream portion of the upper surface of the snow collection pan extends from the second panel toward the second one of the filter elements of the first panel, and

the upper surface of the snow collection pan is positioned at an elevation in the apparatus which is substantially the same as an elevation of a bottom edge of the second one of the filter elements of the first panel or is higher than the elevation of the bottom edge of the second one of the filter elements of the first panel by a distance which is less than or equal to 1/3 of an installed vertical height of the second one of the filter elements of the first panel.

2. The apparatus of claim 1 wherein:

the filter elements of the first panel have upstream faces and

the filter elements of the second panel have upstream faces which are from 12 to 30 inches downstream of the upstream faces of the filter elements of the first panel.

3. The apparatus of claim 1 wherein:

a total area of the open flow areas of the first panel is from 45% to 55% of a total face area of the first panel and

a total area of the open flow areas of the second panel is from 45% to 55% of a total face area of the second panel.

4. The apparatus of claim 1 wherein the snow collection pan comprises one pan segment or a series of adjacent pan segments which extends across the width of the first panel.

5. The apparatus of claim 1 further comprising:

a third panel adjacent to and downstream of the second panel, the third panel comprising a vertical series of separate filter elements mounted on or in the third panel which are spaced apart by an alternating vertical series of open flow areas through the third panel, wherein each of the separate filter elements of the third panel is a mesh filter element so that air flows through each of the separate filter elements of the third panel, each of the open flow areas of the third panel is a free flow area for air flow, the third panel has a width, and each of the separate filter elements of the third panel and each of the open flow areas which separate the separate filter elements of the third panel extend horizontally across the width of the third panel;

each of the open flow areas of the third panel being positioned behind and in alignment with one of the filter elements of the second panel;

each of the filter elements of the third panel being positioned behind and in alignment with one of the open flow areas of the second panel; and

the third panel is spaced a distance downstream of the second panel which creates reduced pressure zones behind the filter elements of the second panel when air flow through the filter elements of the second panel is blocked by snow.

6. The apparatus of claim 5 wherein:

the filter elements of the first panel have upstream faces;

the filter elements of the second panel have upstream faces which are from 12 to 30 inches downstream of the upstream faces of the filter elements of the first panel; and

the filter elements of the third panel have upstream faces which are from 12 to 30 inches downstream of the upstream faces of the filter elements of the second panel.

7. The apparatus of claim 5 wherein: (a) the first, second, and third panels extend upwardly from the horizontal support surface and (b) the upstream portion of the upper surface of the snow collection pan extends from the third panel, through the second panel, toward the second one of the filter elements of the first panel.

8. The apparatus of claim 7 wherein:

a total area of the open flow areas of the first panel is from 45% to 55% of a total face area of the first panel;

a total area of the open flow areas of the second panel is from 45% to 55% of a total face area of the second panel; and

a total area of the open flow areas of the third panel is from 45% to 55% of a total face area of the third panel.

9. The apparatus of claim 7 wherein the first panel, the second panel, and the third panel are positioned inside an air intake plenum of an air handling unit.

10. The apparatus of claim 9 wherein:

the vertical series of the separate filter elements of the first panel further comprises a third one of the filter elements of the first panel which is positioned above the second one on the filter elements of the first panel and is spaced vertically apart from the second one of the filter elements of the second panel by one of the open flow areas of the first panel,

the elevated snow collection pan is a first elevated snow collection pan, and

the apparatus further comprises a second snow collection pan, which is different and is spaced upwardly from the first elevated snow collection pan, having an upper surface wherein at least an upstream portion of the upper surface of the second elevated snow collection pan extends from the third panel, through the second panel, toward the third one of the filter elements of the first panel.

11. The apparatus of claim 10 further comprising a debris blocking structure upstream of the first panel.

12. The apparatus of claim 10 wherein the upper surface of the second snow collection pan is positioned at an elevation which is substantially the same as an elevation of a bottom edge of the third one of the filter elements of the first panel or is higher than the elevation of the bottom edge of the third one of the filter elements of the first panel by a distance which is less than or equal to 1/3 of an installed vertical height of the third one of the filter elements of the first panel.

13. The apparatus of claim 7 further comprising a moisture removal element positioned downstream of the third panel.

14. The apparatus of claim 1 comprising:

an air intake plenum having an air inlet structure;

the first panel being positioned in the air intake plenum, the first panel being downstream of the air inlet structure;

the second panel being positioned in the air intake plenum downstream of the first panel;

at least one fan or blower downstream of the second panel;

the filter elements of the first panel having upstream faces; and

the filter elements of the second panel having upstream faces which are less than or equal to 30 inches downstream of the upstream faces of the filter elements of the first panel.

15. The apparatus of claim 14 further comprising:

a third panel positioned in the air intake plenum downstream of the second panel;

the third panel having a plurality of open flow areas which are positioned behind and in alignment with the filter elements of the second panel;

the third panel having a plurality of filter elements which are positioned behind and in alignment with the open flow areas of the second panel;

the filter elements of the third panel having upstream faces which are less than or equal to 30 inches downstream of the upstream faces of the filter elements of the second panel; and

the fan or blower being positioned downstream of the third panel.

16. The apparatus of claim 15 further comprising a moisture removal element positioned in the air intake plenum downstream of the third panel and upstream of the fan or blower.

17. The apparatus of claim 1 wherein:

the first panel further comprises at least two vertically extending filter mounting structures and a plurality of horizontally extending bracket elements attached to the vertically extending filter mounting structures, wherein the filter elements of the first panel are mounted in the horizontally extending bracket elements and

the second panel further comprises at least two vertically extending filter mounting structures and a plurality of horizontally extending bracket elements attached to the vertically extending filter mounting structures of the second panel, wherein the filter elements of the second panel are mounted in the horizontally extending bracket elements of the second panel.

18. The apparatus of claim 17 wherein each of the filter elements of the first panel and each of the filter elements of the second panel is a wire mesh filter element having a wire gauge in a range of from 0.006 to 0.01 inches.

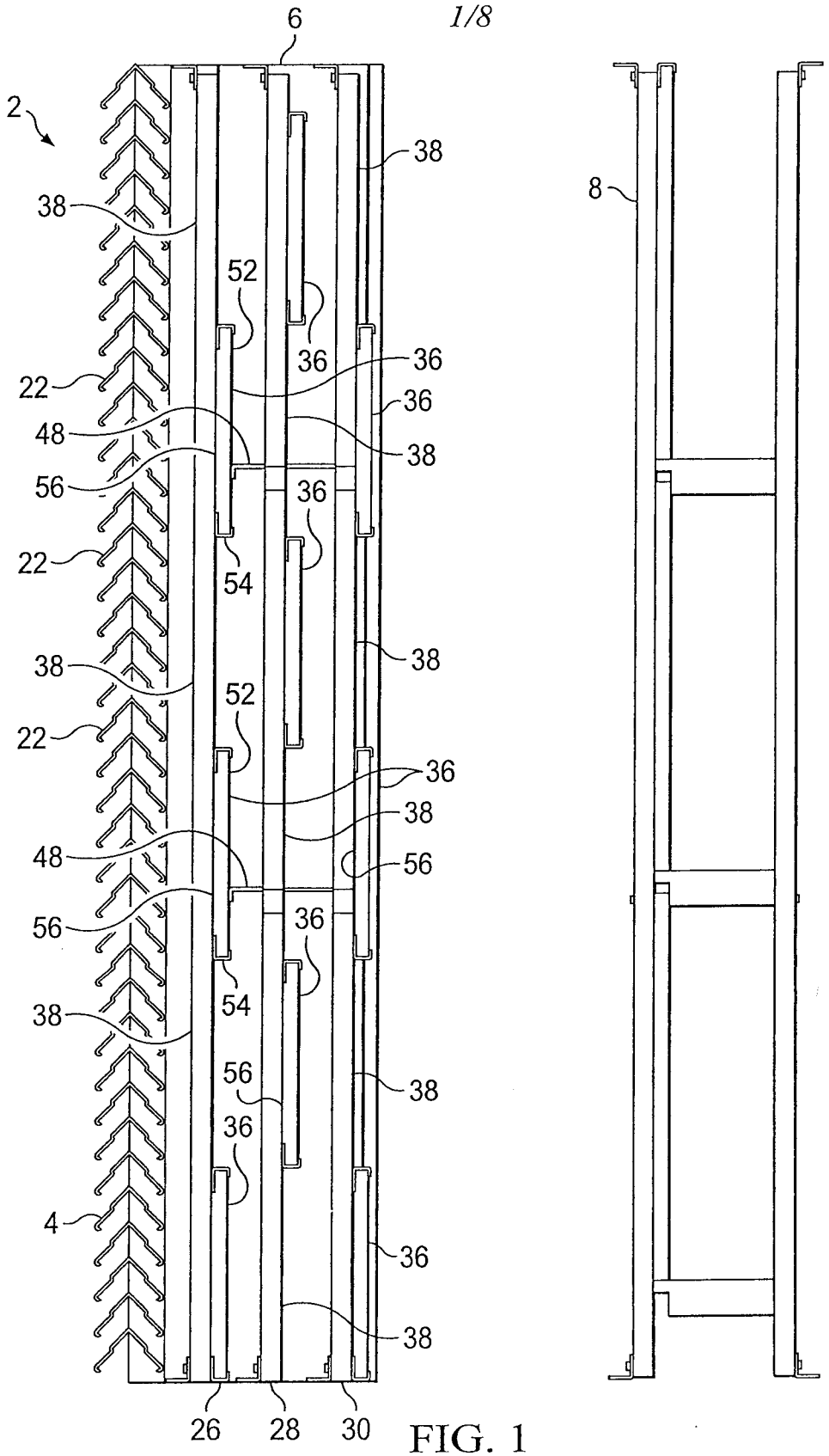
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FIG. 1

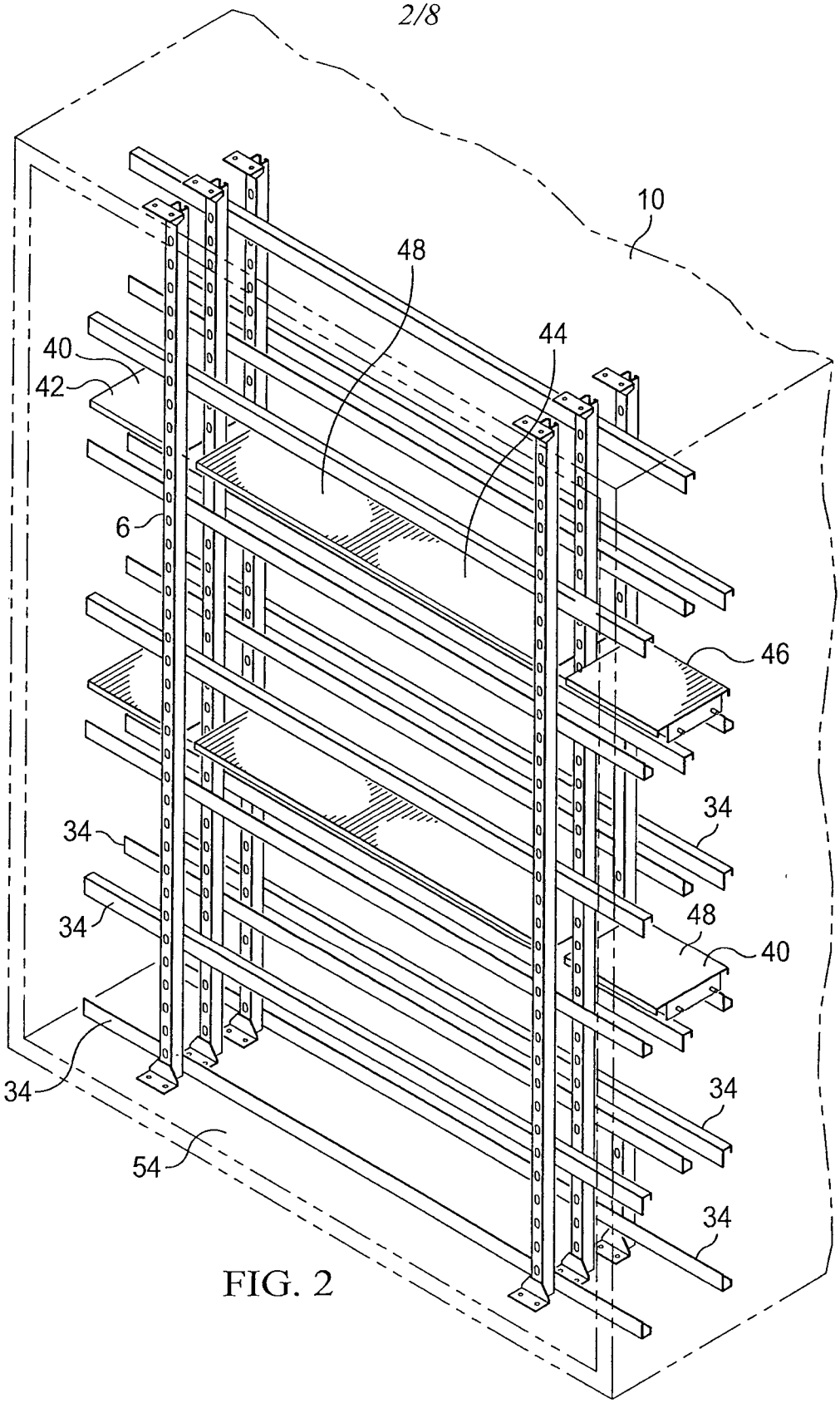

FIG. 2

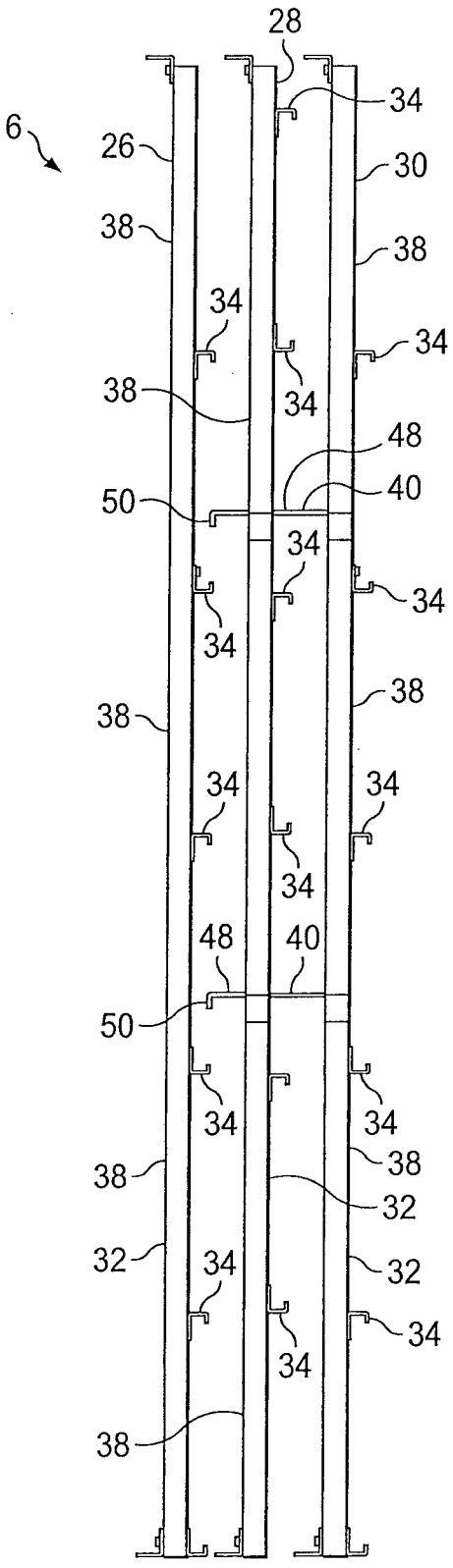
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FIG. 3

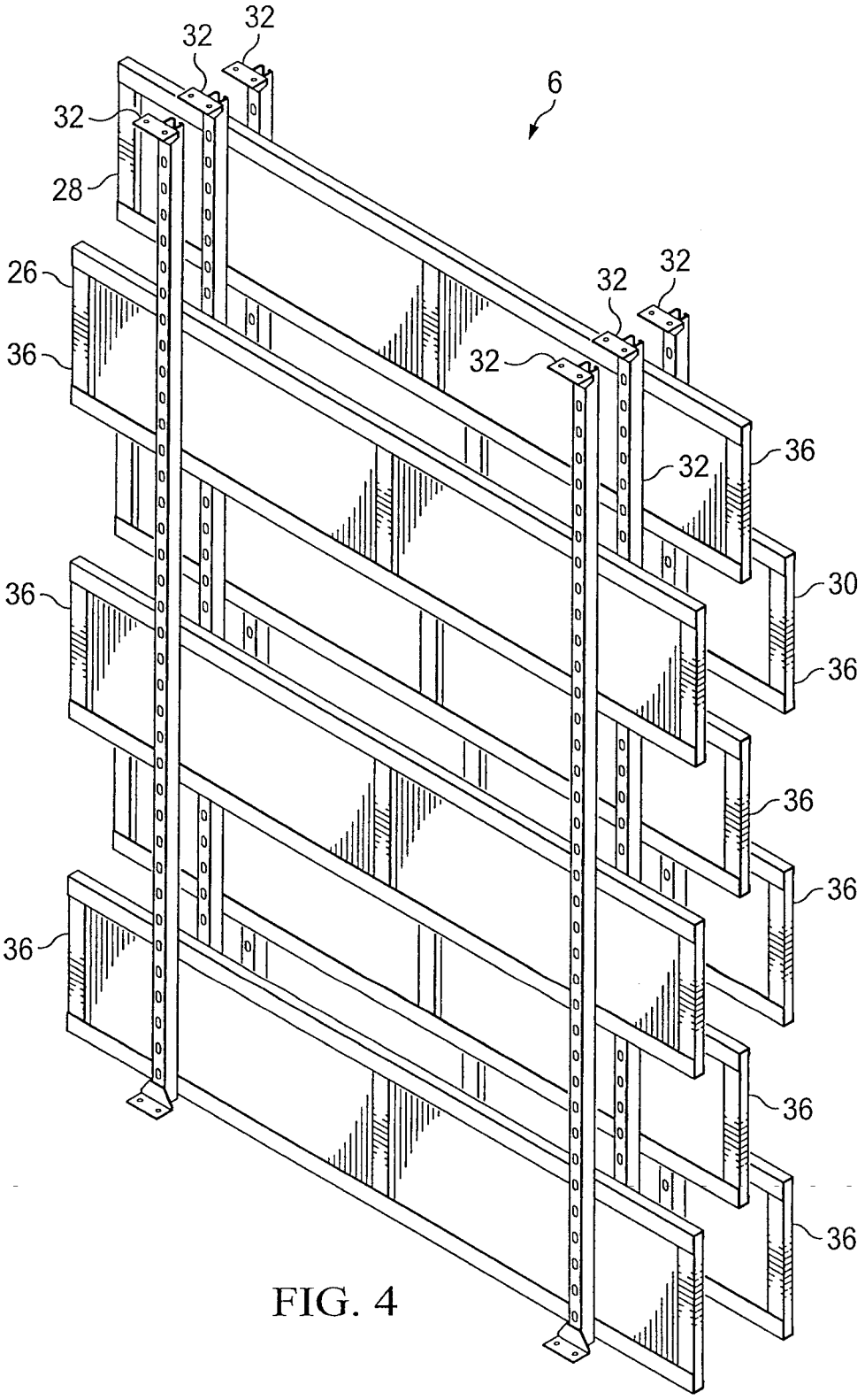


FIG. 4

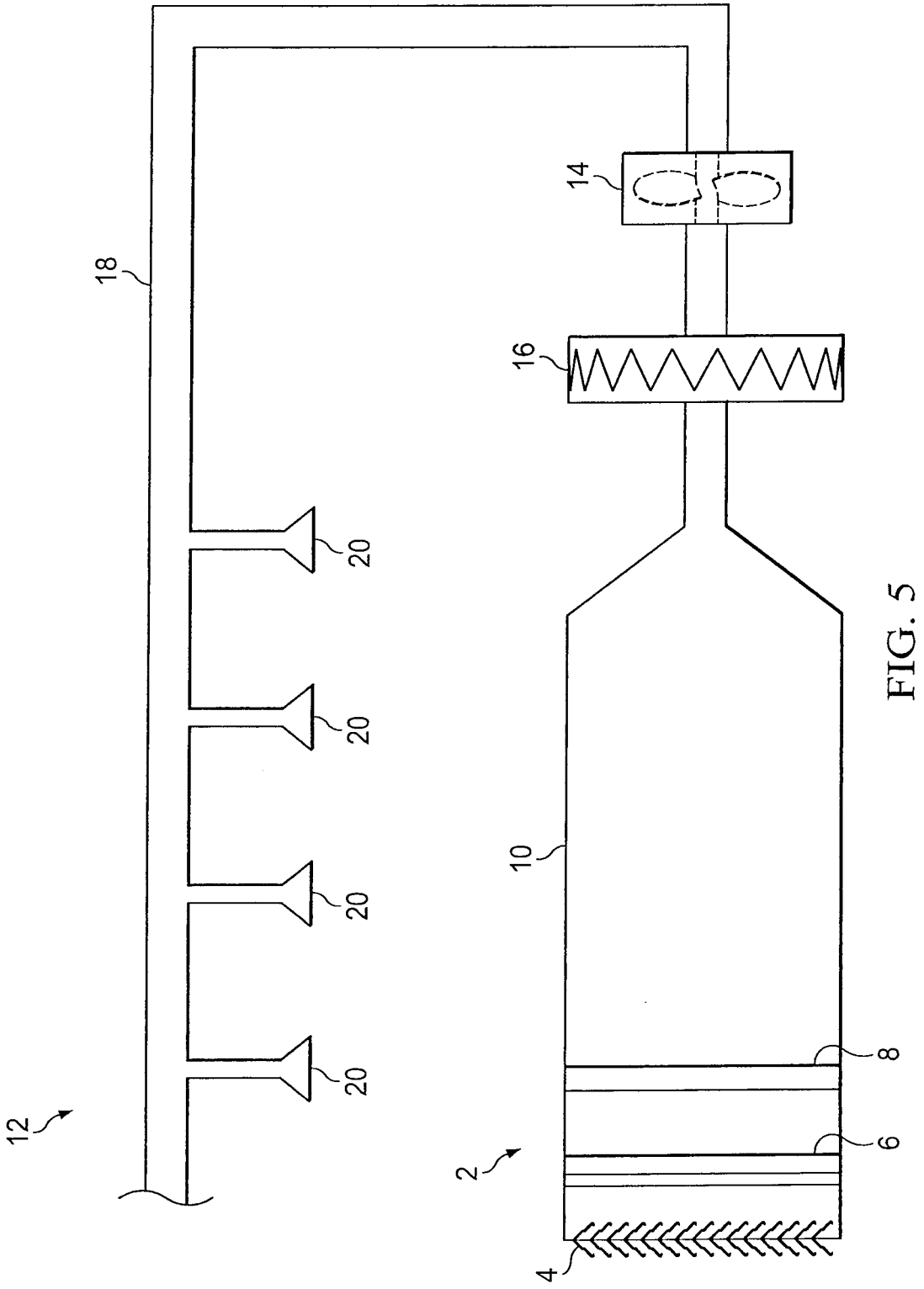


FIG. 5

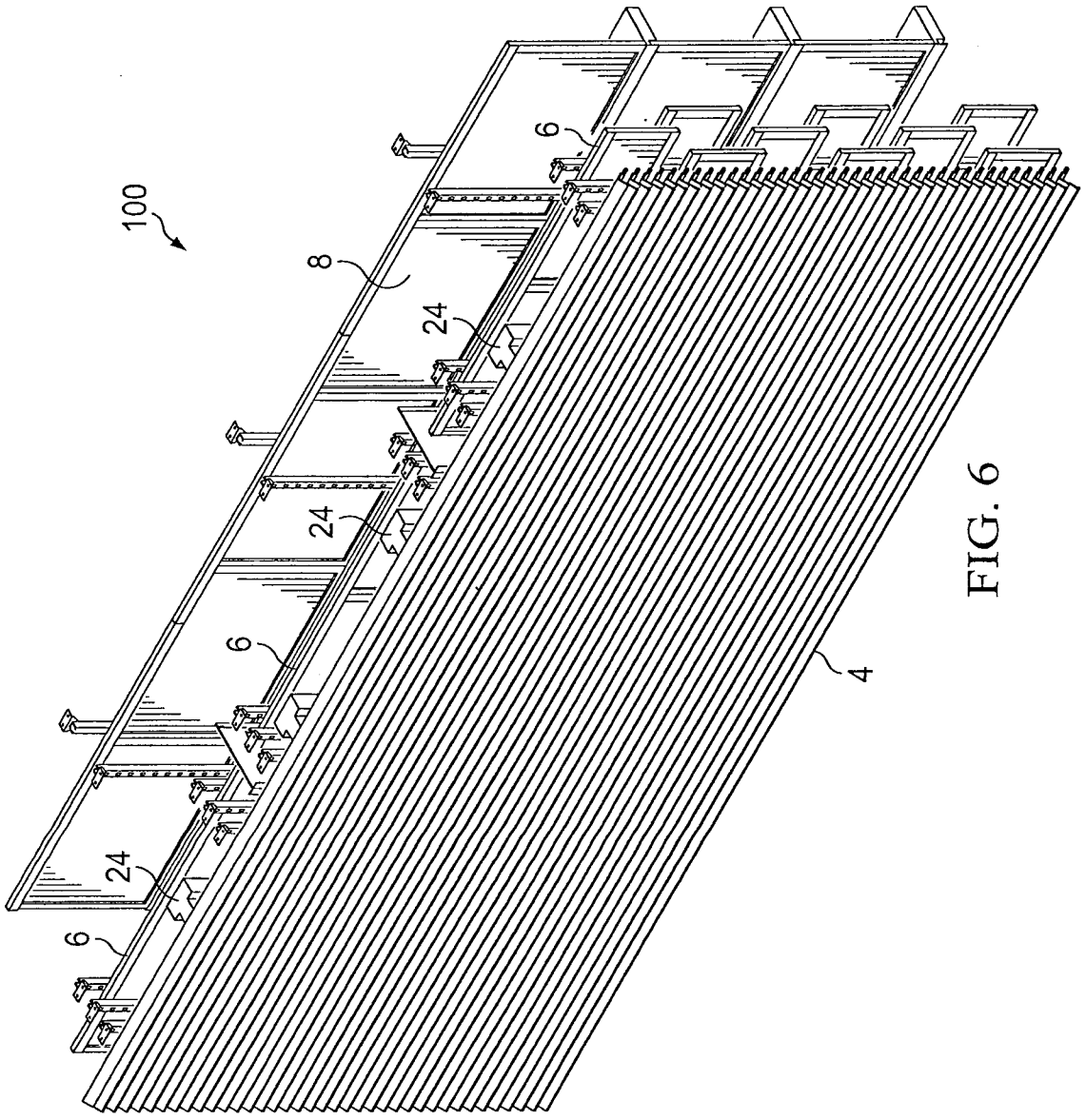


FIG. 6

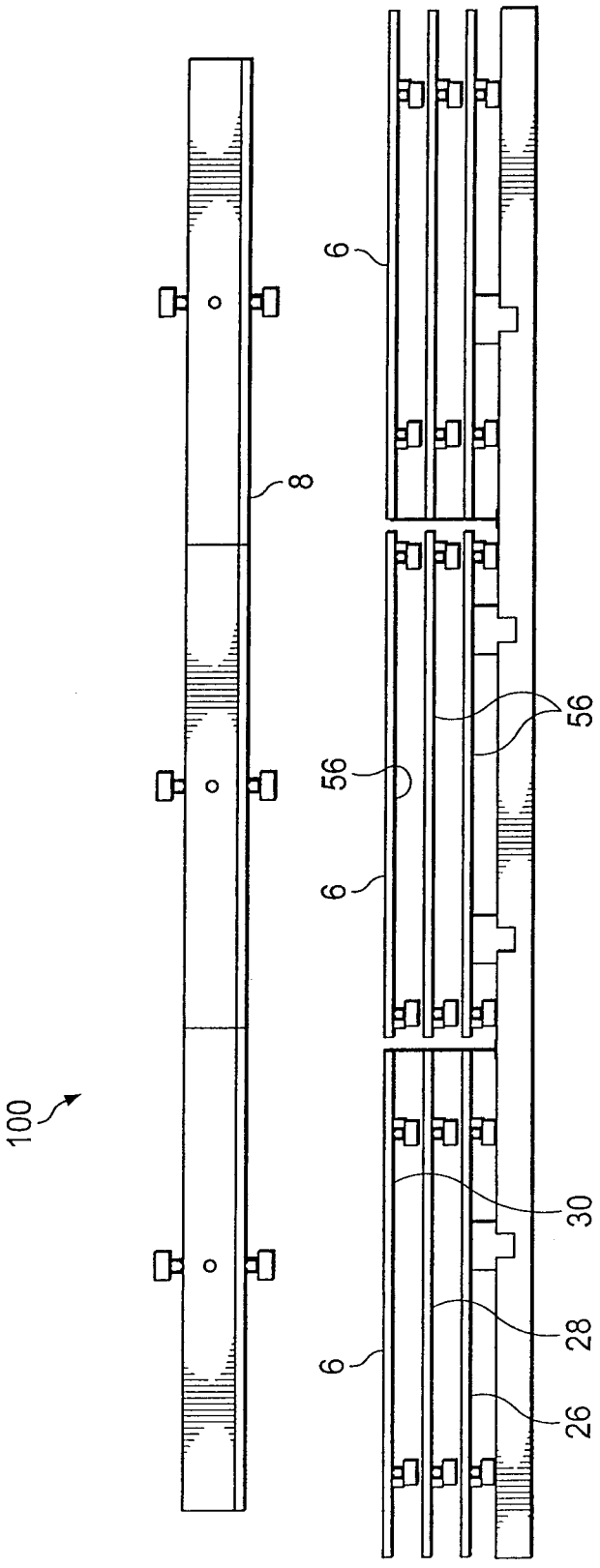


FIG. 7

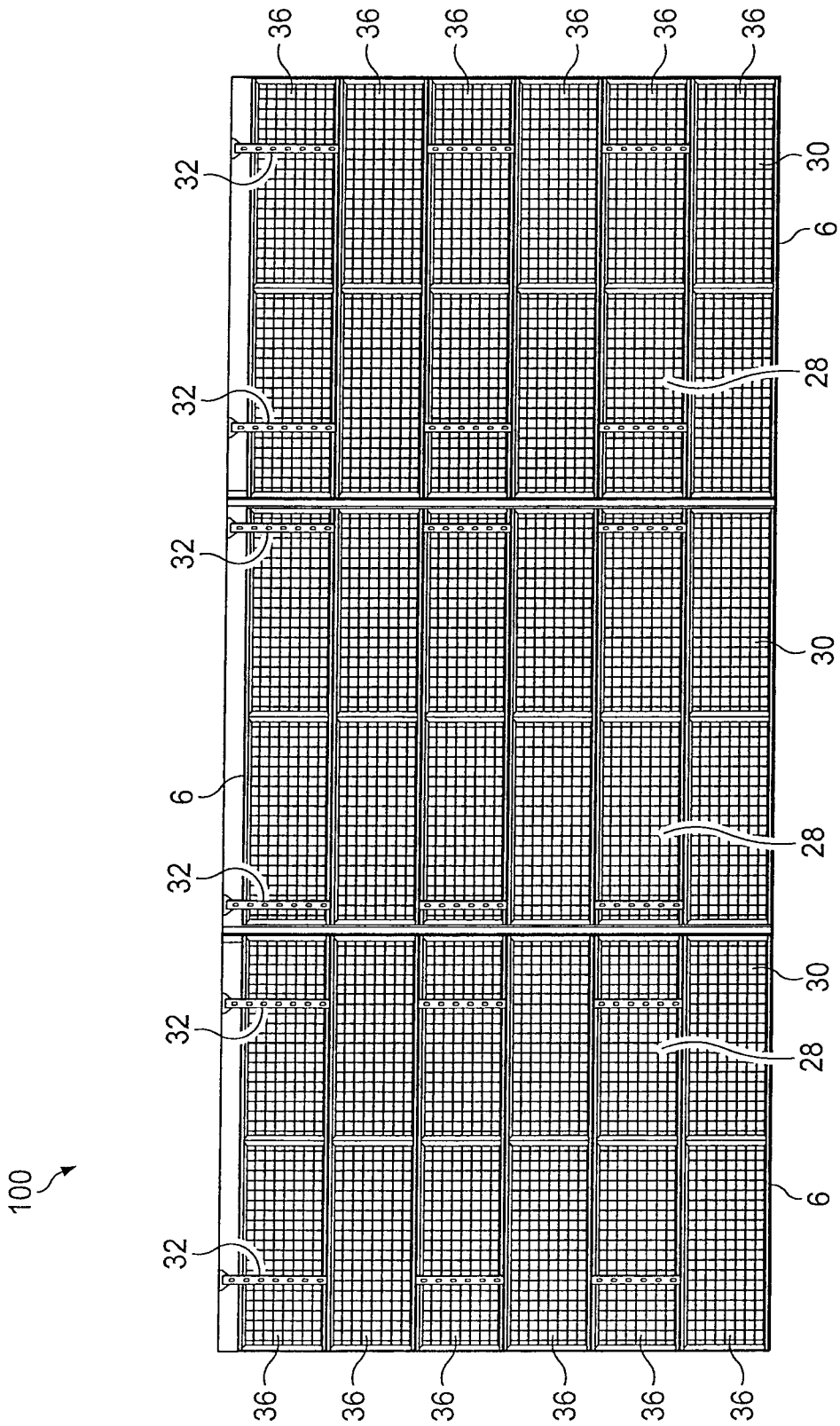
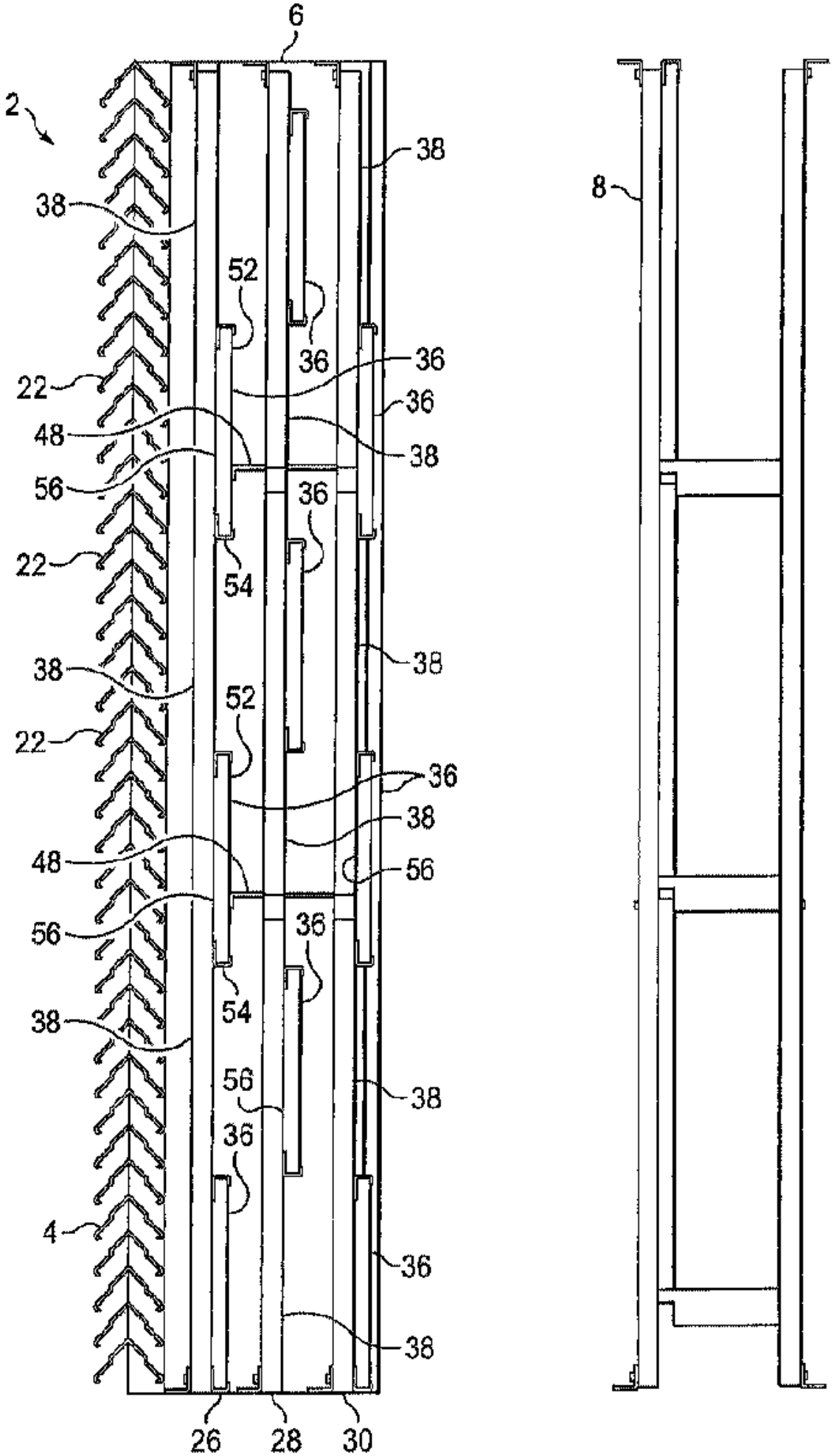


FIG. 8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