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54 HAIR CONDITIONING COMPOSITIONS

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ABSTRACT (NOT MORE THAN 150 WORDS)

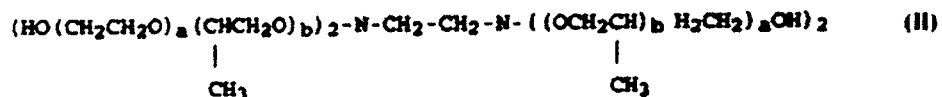
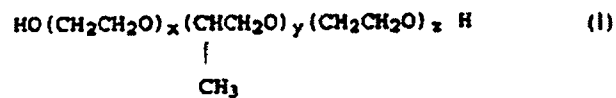
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44

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The figure of the drawing to which the abstract refers is attached.

ABSTRACT

An aqueous hair conditioning composition comprising discrete, dispersed droplets of a hydrophobic conditioning oil with a mean droplet diameter (D3,2) of 4 micrometres or less, a cationic deposition polymer and a block copolymer of ethylene glycol and propylene glycol according to the Formula (I) with the mean value of y from 10 to 60 and the values of x and z both from 1 to 150, or a block copolymer according to Formula (II) wherein the mean value of a is 2 or more and the mean value of b is 2 or more.



HAIR CONDITIONING COMPOSITIONS

Technical Field

5 The invention is concerned with rinse-off hair-conditioning compositions which are applied to the hair or body and then substantially rinsed away. It is particularly concerned with hair shampoo compositions and shower gels, which both clean the hair and provide conditioning benefit to the hair.
10 More specifically, it is concerned with improving the deposition of conditioning oil onto the tip region of hair from shampoo compositions which contain dispersed hydrophobic conditioning oil droplets.

15 Background and Prior Art

Compositions which provide a combination of cleansing and conditioning to the hair are well know in the art. Such shampoo or shower-gel compositions typically comprise one or
20 more surfactants for shampooing or cleansing purposes and one or more conditioning agents. The purpose of the conditioning agent is to make the hair easier to comb when wet and more manageable when dry, e.g. less static and fly-away. Typically, these conditioning agents are water-
25 insoluble oily materials, cationic polymers or cationic surfactants.

Amongst the most popular conditioning agents used in shampoo products are oily materials such as mineral oils, naturally
30 occurring oils such as triglycerides and silicone polymers. These are generally present in the shampoo as dispersed

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hydrophobic emulsion droplets. Conditioning is achieved by the oily material being deposited onto the hair resulting in the formation of a film.

- 5 Conditioning compositions which provide conditioning only, without cleansing surfactants, are also well known in the art. Such compositions are generally applied to the hair after the cleansing composition has been rinsed away.
- 10 Two methods are commonly used to enhance the deposition of conditioning oil droplets onto the hair.

One method is to use large droplets of oil, typically greater than 5 micrometres in diameter, typically with a
15 viscosity in the range 5 to 500 Pa.s (measured at 25°C and 21 s^{-1}). This method relies on physical contact between the hair and the droplets followed by the oil droplet wetting the hair surface and spreading.

- 20 Natural oils secreted by the sebaceous gland at the base of the hair lead to hair being more hydrophobic near the root rather than near the tip. This means that droplets deposited onto hair by the above methods are more likely to spread and form films on the hair at the base of the hair
25 rather than near the tip of the hair, and this is found in practice.

Another method to enhance deposition of the conditioning oil droplets onto the hair, when the mean conditioning oil
30 droplet size ($D_{3,2}$) is less than 2 micrometres, is to employ

- 3 -

a cationic deposition polymer in the composition. The use of such polymers is known in the prior art.

US Patent 3,753,916 discloses the use of cationic polymers
5 as deposition aids.

The use of cationic polymers means that the oil droplets are flocculated with the cationic polymer on dilution of the shampoo when the hair is rinsed. This leads to
10 indiscriminate deposition of the cationic polymer, conditioning oil and any other insoluble materials onto the hair. There is no specific targeting of the root or the tip regions of the hair. The presence of extraneous materials in addition to the conditioning oil can lead to dulling of
15 the appearance of the hair (loss of shine) and also to a heavy feel to the hair (because of the presence of the cationic polymer).

Certain consumers find the effects arising from the two
20 deposition methods described above to be undesirable in that they lead to the hair feeling greasy at the roots or heavy and dull.

In attempts to overcome these problems in the prior art, it
25 has been considered desirable to target the deposition of the conditioning oil droplets onto the tip regions of the hair in preference to the root regions, and much research has been carried out in this field of work. Although it would be desirable to make the surface of the oil droplets
30 more hydrophilic, it had always been considered that the high levels of surfactant in shampoo compositions would

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dominate the surface chemistry and hydrophilicity of the oil droplets. Thus the conventional view is that irrespective of additives added to the conditioning oil droplets, the shampoo surfactant would control the droplet hydrophilicity and deposition.

It has now surprisingly been found, that by combining certain types of surface active polymer with the small conditioning oil emulsion droplets in compositions also containing cationic deposition polymers, enhanced deposition of the droplets onto the tip regions of hairs can be achieved.

The surface active polymers required to provide this selective conditioning benefit are certain block copolymers of ethylene glycol and propylene glycol

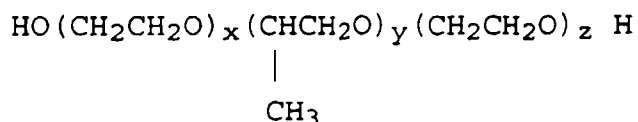
Detailed Description of the Invention

In one aspect, the invention is concerned with an aqueous hair conditioning composition comprising

- a) discrete, dispersed droplets of a hydrophobic conditioning oil with a mean droplet diameter ($D_{3,2}$) of 4 micrometres or less,
- b) a cationic deposition polymer and
- c) a block copolymer, comprising polyethyleneoxide and polypropyleneoxide blocks selected from the group consisting of (i) poloxamers according to formula I:

- 5 -

I:

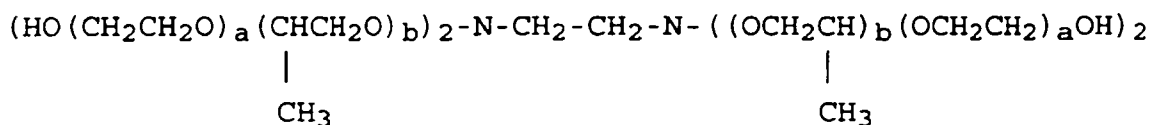


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wherein the mean value of y is from 10 to 60 and the mean values of x and z are both from 1 to 150.

and (ii) poloxamines according to formula II:

10 II:



15 wherein the mean value of a is 2 or more and the mean value of b is 2 or more. Mixtures of the block copolymers (I) and (II) are also suitable.

Aqueous Conditioning Composition

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By aqueous conditioning composition is meant a composition which has water or an aqueous solution or a lyotropic liquid crystalline phase as its major component. Suitably, the composition will comprise from 50% to 98% by weight of
25 water, preferably from 60% to 90%.

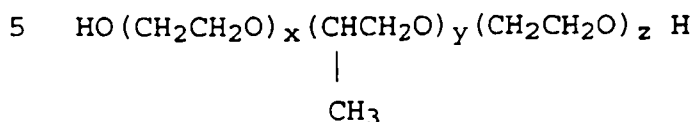
Block Copolymer of ethylene glycol and propylene glycol.

An essential component of compositions according to the
30 invention is a surface active block copolymer. This is a block copolymer based on polyethyleneoxide (EO) and polypropyleneoxide (PO) blocks.

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A suitable block copolymer for compositions according to the invention is a copolymer of ethylene glycol and propylene glycol according to the formula I:

I:



wherein the mean value of y is from 10 to 60 and the mean
10 values of x and z are both from 1 to 150.

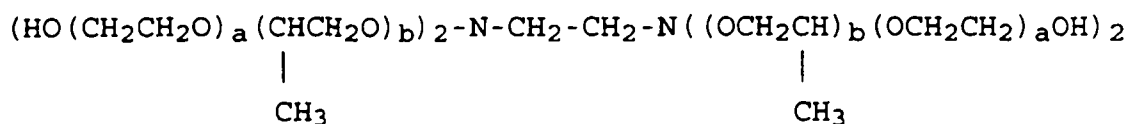
Such copolymers have the CTFA designation "Poloxamer" and are available commercially from BASF under the trade name Pluronic (Registered Trade Mark).

15

It is preferred if the mean values of x and z are approximately the same value. In a more preferred version of the polymer, the values of x and z are both 20 or less. It is also preferred if the value of y is 40 or less, more
20 preferably 20 or less.

Another suitable block copolymer is according to formula II and has the CTFA designation "Poloxamine".

25 II:



30 Poloxamines are commercially available from BASF under the trade name "Tetronic". Suitably the mean value of a is 2 or more and the mean value of b is 2 or more.

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Preferably, the mean value of a is 3 or more and the mean value of b is 3 or more. It is also preferred if the ratio a/b is from 0.1 to 15, more preferably from 0.5 to 6.

- 5 Suitably, the mean molecular weight of the poloxamine is 1000 unified atomic mass units or more, preferably 2000 or more, more preferably 4000 or more, most preferably 8000 or more.
- 10 The mean molecular weight is suitably measured by determining the hydroxyl number for the polymer then transforming this into molecular weight. This corresponds to a number based mean molecular weight.
- 15 In formula II, the degrees of polymerisation, a and b are indicated as the same for each polyethyleneoxide and polypropylene block respectively. For the sake of clarity, it should be explained that these degrees of polymerisation are mean values and are approximately the same rather than
- 20 identical for any particular formula. This is a result of the polymerisation methods used for production of the compounds.

Suitably, the block copolymer is present in the composition

25 at 0.01% or more by weight of the composition, preferably from 0.02% or more, more preferably 0.03 %, most preferably 0.04% or more. Suitably, the block copolymer is present in the composition at 5% or less by weight of the composition, preferably at 2% or less, more preferably at 1% or less,

30 most preferably at 0.6% or less. The most preferred level

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of block copolymer is from 0.05% to 0.3% by weight of the composition.

Hydrophobic Conditioning Oil

5

Compositions according to the invention comprise a water-insoluble hydrophobic conditioning oil. This may be a non-silicone hydrophobic oil but is more preferably a silicone conditioning agent. By water insoluble it is meant that the material has a solubility in water of 0.1% or less by weight of water at 25°C. Preferably the conditioning agent is non-volatile, meaning that it has a vapour pressure of less than 1000 Pa at 25°C. The conditioning oil is present in the composition as discrete emulsion droplets.

15

Emulsified hydrophobic conditioning oils for use in the shampoo or shower gel compositions of the invention suitably have an average droplet diameter ($D_{3,2}$) in the composition of 4 micrometres or less, preferably 2 micrometres or less, more preferably 1 micrometre or less.

20

A suitable method for measuring the $D_{3,2}$ mean diameter is by laser light scattering using an instrument such as a Malvern Mastersizer.

25

Silicone Conditioning Agents

The compositions of the invention can contain, emulsified droplets of a silicone conditioning agent, for enhancing conditioning performance.

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Suitable silicones include polydiorganosiloxanes, in particular polydimethylsiloxanes which have the CTFA designation dimethicone. Also suitable for use compositions of the invention (particularly shampoos and conditioners) are
5 polydimethyl siloxanes having hydroxyl end groups, which have the CTFA designation dimethiconol. Also suitable for use in compositions of the invention are silicone gums having a slight degree of cross-linking, as are described for example in WO 96/31188.

10

The viscosity of the silicone itself (not the emulsion or the final hair conditioning composition) is typically from 350 to 200,000,000 $\text{mm}^2\text{sec}^{-1}$ at 25°C. Preferably the viscosity is at least 5,000 $\text{mm}^2\text{sec}^{-1}$ at 25 °C, more preferably at least 10,000
15 $\text{mm}^2\text{sec}^{-1}$. Preferably the viscosity does not exceed 20,000,000 $\text{mm}^2\text{sec}^{-1}$, more preferably 10,000,000 $\text{mm}^2\text{sec}^{-1}$, most preferably 5,000,000 $\text{mm}^2\text{sec}^{-1}$.

Viscosity of silicones can be measured using a glass capillary
20 viscometer as set out in Dow Corning corporate test method CTM004 July 20, 1970 at 25°C. Viscosities are generally provided by suppliers of silicones, either as measured or as deduced from their molecular weight.

25 It is preferred if the silicone oil also comprises a functionalised silicone. Suitable functionalised silicones include, amino-, carboxy-, betaine-, quaternary ammonium-, carbohydrate-, hydroxy- and alkoxy-substituted silicones.

- 10 -

Preferably, the functionalised silicone contains multiple substitutions.

For the avoidance of doubt, as regards hydroxyl-substituted
5 silicones, a polydimethylsiloxane merely having hydroxyl end
groups (which have the CTFA designation dimethiconol) is not
considered a functionalised silicone within the definition
of the present invention. However, a polydimethylsiloxane
having hydroxyl substitutions along the polymer chain is
10 considered a functionalised silicone.

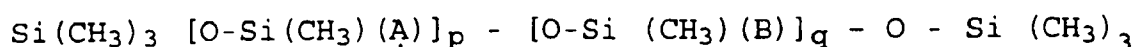
A preferred class of functionalised silicone for inclusion
in compositions of the invention is amino functional
silicone. By "amino functional silicone" is meant a
15 silicone containing at least one primary, secondary or
tertiary amine group, or a quaternary ammonium group.
Examples of suitable amino functional silicones include:
polysiloxanes having the CTFA designation "amodimethicone",
Specific examples of amino functional silicones suitable for
20 use in the invention are the aminosilicone oils DC2-8220,
DC2-8166, DC2-8466, and DC2-8950-114 (all ex Dow Corning),
and GE 1149-75, (ex General Electric Silicones).
Suitable quaternary silicone polymers are described in EP-A-
0 530 974. A preferred quaternary silicone polymer is
25 K3474, ex Goldschmidt.

Another preferred functional silicone for use as a component
in the hydrophobic conditioning oil is an alkoxy-substituted
silicone. Such molecules are known as silicone copolyols
30 and have one or more polyethyleneoxide or polypropyleneoxide

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groups bonded to the silicone polymer backbone, optionally through an alkyl linking group.

An example of a type of silicone copolyol useful in compositions of the invention has a molecular structure according to the formula depicted below:



- 10 In this formula, A is an alkylene chain with from 1 to 22 carbon atoms, preferably 4 to 18, more preferably 10 to 16. B is a group with the structure: $-(\text{R})-(\text{EO})_r(\text{PO})_s-\text{OH}$ wherein R is a linking group, preferably an alkylene group with 1 to 3 carbon atoms. Preferably R is $-(\text{CH}_2)_2-$. The mean
- 15 values of r and s are 5 or more, preferably 10 or more, more preferably 15 or more. It is preferred if the mean values of r and s are 100 or less. In the formula, the value of p is suitably 10 or more, preferably 20 or more, more preferably 50 or more and most preferably 100 or more. The
- 20 value of q is suitably from 1 to 20 wherein the ratio p/q is preferably 10 or more, more preferably 20 or more. The value of p + q is a number from 11 to 500, preferably from 50 to 300.
- 25 Suitable silicone copolyols have an HLB of 10 or less, preferably 7 or less, more preferably 4 or less. A suitable silicone copolyol material is DC5200, known as Lauryl PEG/PPG - 18/18 methicone (INCI name), available from Dow Corning.

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Hydrophile/Lipophile balance or HLB is a well known parameter used by those skilled in the art to characterise surface active molecules and emulsifiers. Suitable methods for the experimental determination of HLB are in Griffin
5 W.C, Journal of the Society of Cosmetic Chemists, volume 1 page 311 (1949). The commercially available silicone copolyols are supplied along with a value of their HLB by Dow Corning.

- 10 It is preferred to use a combination of amino and non functional silicones.

The total amount of silicone is preferably from 0.01% to 10 % by weight of the total composition more preferably from
15 0.1% to 5%, most preferably 0.5% to 3%.

The silicones may be added to the composition as a fluid and subsequently emulsified, but preferably are added as pre-formed emulsions for ease of processing. Preferably, the
20 pre-formed silicone emulsions additionally comprise a suitable emulsifier such as dodecylbenzenesulphonic acid, or are emulsified using the surface active block copolymer as the emulsifier.

25 **Non-silicone Hydrophobic Conditioning Oil**

Compositions according to the present invention may comprise a dispersed, non-volatile, water-insoluble oily non-silicone conditioning agent.

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Suitable oily or fatty materials are selected from hydrocarbon oils, fatty esters and mixtures thereof.

5 Straight chain hydrocarbon oils will preferably contain from about 12 to about 30 carbon atoms. Also suitable are polymeric hydrocarbons of alkenyl monomers, such as C₂-C₆ alkenyl monomers.

Specific examples of suitable hydrocarbon oils include
10 paraffin oil, mineral oil, saturated and unsaturated dodecane, saturated and unsaturated tridecane, saturated and unsaturated tetradecane, saturated and unsaturated pentadecane, saturated and unsaturated hexadecane, and mixtures thereof. Branched-chain isomers of these
15 compounds, as well as of higher chain length hydrocarbons, can also be used. Another suitable material is polyisobutylene.

Suitable fatty esters are characterised by having at least
20 10 carbon atoms, and include esters with hydrocarbyl chains derived from fatty acids or alcohols. Monocarboxylic acid esters include esters of alcohols and/or acids of the formula $R'COOR$ in which R' and R independently denote alkyl or alkenyl radicals and the sum of carbon atoms in R' and R
25 is at least 10, preferably at least 20. Di- and trialkyl and alkenyl esters of carboxylic acids can also be used.

Particularly preferred fatty esters are mono-, di- and triglycerides, more specifically the mono-, di-, and tri-
30 esters of glycerol and long chain carboxylic acids such as

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C1-C22 carboxylic acids. Preferred materials include cocoa butter, palm stearin, sunflower oil, soyabean oil and coconut oil.

- 5 Preferably, the viscosity of the conditioning oil itself (not the emulsion or the final hair conditioning composition) is from 350 to 10,000,000 $\text{mm}^2\text{sec}^{-1}$ at 25°C. More preferably the viscosity is at least 5,000 $\text{mm}^2\text{sec}^{-1}$ at 25 °C, most preferably at least 10,000 $\text{mm}^2\text{sec}^{-1}$. Preferably
10 the viscosity does not exceed 500,000 $\text{mm}^2\text{sec}^{-1}$.

The oily or fatty material is suitably present at a level of from 0.05 to 20, preferably from 0.2 to 10, more preferably from about 0.5 to 5 percent by weight of the composition.

15

Cationic Deposition Polymer

- A cationic polymer is an essential ingredient in shampoo compositions of the invention, for enhancing conditioning
20 performance of the shampoo.

- The cationic polymer may be a homopolymer or be formed from two or more types of monomers. The molecular weight of the polymer will generally be between 5 000 and 10 000 000
25 Dalton, typically at least 10 000 and preferably from 100 000 to 2 000 000. The polymers will have cationic nitrogen containing groups such as quaternary ammonium or protonated amino groups, or a mixture thereof.

- 15 -

The cationic nitrogen-containing group will generally be present as a substituent on a fraction of the total monomer units of the cationic polymer. Thus when the polymer is not a homopolymer it can contain spacer non-cationic monomer units. Such polymers are described in the CTFA Cosmetic Ingredient Directory, 3rd edition. The ratio of the cationic to non-cationic monomer units is selected to give a polymer having a cationic charge density in the required range.

10 Suitable cationic conditioning polymers include, for example, copolymers of vinyl monomers having cationic amine or quaternary ammonium functionalities with water soluble spacer monomers such as (meth)acrylamide, alkyl and dialkyl (meth)acrylamides, alkyl (meth)acrylate, vinyl caprolactone and vinyl pyrrolidine. The alkyl and dialkyl substituted monomers preferably have C1-C7 alkyl groups, more preferably C1-3 alkyl groups. Other suitable spacers include vinyl esters, vinyl alcohol, maleic anhydride, propylene glycol and ethylene glycol.

20 The cationic amines can be primary, secondary or tertiary amines, depending upon the particular species and the pH of the composition. In general secondary and tertiary amines, especially tertiary, are preferred.

25 Amine substituted vinyl monomers and amines can be polymerized in the amine form and then converted to ammonium by quaternization.

30 The cationic conditioning polymers can comprise mixtures of monomer units derived from amine- and/or quaternary

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ammonium-substituted monomer and/or compatible spacer monomers.

Suitable cationic conditioning polymers include, for

5 example:

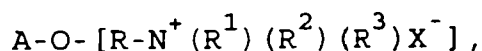
- 10 - copolymers of 1-vinyl-2-pyrrolidine and 1-vinyl-3-methyl-imidazolium salt (e.g. chloride salt), referred to in the industry by the Cosmetic, Toiletry, and Fragrance Association, (CTFA) as Polyquaternium-16. This material is commercially available from BASF Wyandotte Corp. (Parsippany, NJ, USA) under the LUVIQUAT tradename (e.g. LUVIQUAT FC 370);
- 15 - copolymers of 1-vinyl-2-pyrrolidine and dimethylaminoethyl methacrylate, referred to in the industry (CTFA) as Polyquaternium-11. This material is available commercially from Gaf Corporation (Wayne, NJ, USA) under the GAFQUAT tradename (e.g., GAFQUAT 755N);
- 20 - cationic diallyl quaternary ammonium-containing polymers including, for example, dimethyldiallylammonium chloride homopolymer and copolymers of acrylamide and dimethyldiallylammonium chloride, referred to in the industry (CTFA) as Polyquaternium 6 and Polyquaternium 25 7, respectively;
- 30 - mineral acid salts of amino-alkyl esters of homo-and copolymers of unsaturated carboxylic acids having from 3 to 5 carbon atoms, (as described in U.S. Patent 4,009,256);

- 17 -

- cationic polyacrylamides (as described in WO95/22311).

Other cationic conditioning polymers that can be used include cationic polysaccharide polymers, such as cationic cellulose derivatives, cationic starch derivatives, and cationic guar gum derivatives. Suitably, such cationic polysaccharide polymers have a charge density from 0.1 to 4 meq/g.

Cationic polysaccharide polymers suitable for use in compositions of the invention include those of the formula:



wherein: A is an anhydroglucose residual group, such as a starch or cellulose anhydroglucose residual. R is an alkylene, oxyalkylene, polyoxyalkylene, or hydroxyalkylene group, or combination thereof. R^1 , R^2 and R^3 independently represent alkyl, aryl, alkylaryl, arylalkyl, alkoxyalkyl, or alkoxyaryl groups, each group containing up to about 18 carbon atoms. The total number of carbon atoms for each cationic moiety (i.e., the sum of carbon atoms in R^1 , R^2 and R^3) is preferably about 20 or less, and X is an anionic counterion.

Cationic cellulose is available from Amerchol Corp. (Edison, NJ, USA) in their Polymer JR (trade mark) and LR (trade mark) series of polymers, as salts of hydroxyethyl cellulose reacted with trimethyl ammonium substituted epoxide, referred to in the industry (CTFA) as Polyquaternium 10. Another type of cationic cellulose

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includes the polymeric quaternary ammonium salts of hydroxyethyl cellulose reacted with lauryl dimethyl ammonium-substituted epoxide, referred to in the industry (CTFA) as Polyquaternium 24. These materials are available
5 from Amerchol Corp. (Edison, NJ, USA) under the tradename Polymer LM-200.

Other suitable cationic polysaccharide polymers include quaternary nitrogen-containing cellulose ethers (e.g. as
10 described in U.S. Patent 3,962,418), and copolymers of etherified cellulose and starch (e.g. as described in U.S. Patent 3,958,581).

A particularly suitable type of cationic polysaccharide
15 polymer that can be used is a cationic guar gum derivative, such as guar hydroxypropyltrimonium chloride (commercially available from Rhone-Poulenc in their JAGUAR trademark series).

20 Examples are JAGUAR C13S, which has a low degree of substitution of the cationic groups and high viscosity. JAGUAR C15, having a moderate degree of substitution and a low viscosity, JAGUAR C17 (high degree of substitution, high viscosity), JAGUAR C16, which is a hydroxypropylated cationic
25 guar derivative containing a low level of substituent groups as well as cationic quaternary ammonium groups, and JAGUAR 162 which is a high transparency, medium viscosity guar having a low degree of substitution.

30 Preferably the cationic conditioning polymer is selected from cationic cellulose and cationic guar derivatives.

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Particularly preferred cationic polymers are JAGUAR C13S, JAGUAR C15, JAGUAR C17 and JAGUAR C16 and JAGUAR C162.

5 The cationic conditioning polymer will generally be present in compositions of the invention at levels of from 0.01 to 5, preferably from 0.02 to 1, more preferably from 0.04 to 0.5 percent by weight of the composition.

Cleansing Surfactant

10

Such a shampoo composition will comprise one or more cleansing surfactants which are cosmetically acceptable and suitable for topical application to the hair. Further surfactants may be present as an additional ingredient if
15 sufficient for cleansing purposes is not provided by the emulsifier for the water-insoluble oily component. It is preferred that shampoo compositions of the invention comprise at least one further surfactant (in addition to that used as emulsifying agent for the water-insoluble oily
20 component) to provide a cleansing benefit.

Suitable cleansing surfactants, which may be used singularly or in combination, are selected from anionic, amphoteric and zwitterionic surfactants, and mixtures thereof. The
25 cleansing surfactant may be the same surfactant as the emulsifier, or may be different.

Anionic Cleansing Surfactant

30 Shampoo compositions according to the invention will typically comprise one or more anionic cleansing surfactants

- 20 -

which are cosmetically acceptable and suitable for topical application to the hair.

Examples of suitable anionic cleansing surfactants are the
5 alkyl sulphates, alkyl ether sulphates, alkaryl sulphonates,
alkanoyl isethionates, alkyl succinates, alkyl
sulphosuccinates, N-alkyl sarcosinates, alkyl phosphates,
alkyl ether phosphates, alkyl ether carboxylates, and alpha-
olefin sulphonates, especially their sodium, magnesium,
10 ammonium and mono-, di- and triethanolamine salts. The
alkyl and acyl groups generally contain from 8 to 18 carbon
atoms and may be unsaturated. The alkyl ether sulphates,
alkyl ether phosphates and alkyl ether carboxylates may
contain from 1 to 10 ethylene oxide or propylene oxide units
15 per molecule.

Typical anionic cleansing surfactants for use in shampoo
compositions of the invention include sodium oleyl succinate,
ammonium lauryl sulphosuccinate, ammonium lauryl sulphate,
20 sodium dodecylbenzene sulphonate, triethanolamine
dodecylbenzene sulphonate, sodium cocoyl isethionate, sodium
lauryl isethionate and sodium N-lauryl sarcosinate. The most
preferred anionic surfactants are sodium lauryl sulphate,
sodium lauryl ether sulphate(n)EO, (where n is from 1 to 3),
25 ammonium lauryl sulphate and ammonium lauryl ether
sulphate(n)EO, (where n is from 1 to 3).

Mixtures of any of the foregoing anionic cleansing
surfactants may also be suitable.

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- 21 -

The total amount of anionic cleansing surfactant in shampoo compositions of the invention is generally from generally from 0.5 to 45, preferably from 1.5 to 35, more preferably from 5 to 20 percent by weight of the composition.

5

Co-surfactant

The composition can include co-surfactants, to help impart aesthetic, physical or cleansing properties to the composition.

10

A preferred example is an amphoteric or zwitterionic surfactant, which can be included in an amount ranging from 0 to about 8, preferably from 1 to 4 percent by weight of the composition.

15

Examples of amphoteric and zwitterionic surfactants include alkyl amine oxides, alkyl betaines, alkyl amidopropyl betaines, alkyl sulphobetaines (sultaines), alkyl glycinate, alkyl carboxyglycinates, alkyl amphopropionates, alkylamphoglycinates, alkyl amidopropyl hydroxysultaines, acyl taurates and acyl glutamates, wherein the alkyl and acyl groups have from 8 to 19 carbon atoms. Typical amphoteric and zwitterionic surfactants for use in shampoos of the invention include lauryl amine oxide, cocodimethyl sulphopropyl betaine and preferably lauryl betaine, cocamidopropyl betaine and sodium cocamphopropionate.

20

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Another preferred example is a nonionic surfactant, which can be included in an amount ranging from 0 to 8, preferably from 2 to 5 percent by weight of the composition.

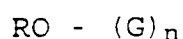
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For example, representative nonionic surfactants that can be included in shampoo compositions of the invention include condensation products of aliphatic (C₈ - C₁₈) primary or secondary linear or branched chain alcohols or phenols with alkylene oxides, usually ethylene oxide and generally having
5 from 6 to 30 ethylene oxide groups.

Other representative nonionic surfactants include mono- or di-alkyl alkanolamides. Examples include coco mono- or di-ethanolamide and coco mono-isopropanolamide.
10

Further nonionic surfactants which can be included in shampoo compositions of the invention are the alkyl polyglycosides (APGs). Typically, the APG is one which comprises an alkyl group connected (optionally via a bridging group) to a block
15 of one or more glycosyl groups. Preferred APGs are defined by the following formula:



20

wherein R is a branched or straight chain alkyl group which may be saturated or unsaturated and G is a saccharide group.

R may represent a mean alkyl chain length of from about C₅ to about C₂₀. Preferably R represents a mean alkyl chain length
25 of from about C₈ to about C₁₂. Most preferably the value of R lies between about 9.5 and about 10.5. G may be selected from C₅ or C₆ monosaccharide residues, and is preferably a glucoside. G may be selected from the group comprising

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glucose, xylose, lactose, fructose, mannose and derivatives thereof. Preferably G is glucose.

The degree of polymerisation, n, may have a value of from
5 about 1 to about 10 or more. Preferably, the value of n lies from about 1.1 to about 2. Most preferably the value of n lies from about 1.3 to about 1.5.

Suitable alkyl polyglycosides for use in the invention are
10 commercially available and include for example those materials identified as: Oramix NS10 ex Seppic; Plantaren 1200 and Plantaren 2000 ex Henkel.

Other sugar-derived nonionic surfactants which can be
15 included in compositions of the invention include the C₁₀-C₁₈ N-alkyl (C₁-C₆) polyhydroxy fatty acid amides, such as the C₁₂-C₁₈ N-methyl glucamides, as described for example in WO 92 06154 and US 5 194 639, and the N-alkoxy polyhydroxy fatty acid amides, such as C₁₀-C₁₈ N-(3-methoxypropyl)
20 glucamide.

The composition according to the invention can also optionally include one or more cationic co-surfactants included in an amount ranging from 0.01 to 10, more
25 preferably from 0.05 to 5, most preferably from 0.05 to 2 percent by weight of the composition.

The total amount of surfactant (including any co-surfactant, and/or any emulsifier) in compositions of the invention is

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generally from 1 to 50, preferably from 2 to 40, more preferably from 10 to 25 percent by weight of composition.

A preferred blend of cleansing surfactants is a combination
5 of ammonium lauryl ether sulphate, ammonium lauryl sulphate, PEG 5 cocamide and cocamide MEA (CTFA designations).

Suspending Agents

10 Optionally, the compositions according to the invention further comprise from 0.1 to 10 percent by weight, preferably from 0.6% to 6%, of a suspending agent. Suitable suspending agents are selected from polyacrylic acids, cross-linked polymers of acrylic acid, copolymers of acrylic
15 acid with a hydrophobic monomer, copolymers of carboxylic acid-containing monomers and acrylic esters, cross-linked copolymers of acrylic acid and acrylate esters, heteropolysaccharide gums and crystalline long chain acyl derivatives. The long chain acyl derivative is desirably
20 selected from ethylene glycol stearate, alkanolamides of fatty acids having from 16 to 22 carbon atoms and mixtures thereof. Ethylene glycol distearate and polyethylene glycol 3 distearate are preferred long chain acyl derivatives. Polyacrylic acid is available commercially as Carbopol 420,
25 Carbopol 488 or Carbopol 493. Polymers of acrylic acid cross-linked with a polyfunctional agent may also be used, they are available commercially as Carbopol 910, Carbopol 934, Carbopol 940, Carbopol 941 and Carbopol 980. An example of a suitable copolymer of a carboxylic acid
30 containing a monomer and acrylic acid esters is Carbopol

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1342. All Carbopol (trade mark) materials are available from Goodrich.

Suitable cross-linked polymers of acrylic acid and acrylate esters are Pemulen TR1 or Pemulen TR2. A suitable heteropolysaccharide gum is xanthan gum, for example that available as Kelzan mu.

Adjuvants

10

The compositions of the present invention may also contain adjuvants suitable for hair care. Generally such ingredients are included individually at a level of up to 2percent by weight of the total composition.

15

Among suitable hair care adjuvants, are natural hair root nutrients, such as amino acids and sugars. Examples of suitable amino acids include arginine, cysteine, glutamine, glutamic acid, isoleucine, leucine, methionine, serine and valine, and/or precursors and derivatives thereof. The amino acids may be added singly, in mixtures, or in the form of peptides, e.g. di- and tripeptides. The amino acids may also be added in the form of a protein hydrolysate, such as a keratin or collagen hydrolysate. Suitable sugars are glucose, dextrose and fructose. These may be added singly or in the form of, e.g. fruit extracts. A particularly preferred combination of natural hair root nutrients for inclusion in compositions of the invention is isoleucine and glucose. A particularly preferred amino acid nutrient is arginine. Another suitable adjuvant is glycolic acid.

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Mode of Use

- The compositions of the invention are primarily intended for topical application to the hair and/or scalp of a human subject in rinse-off compositions, in order to provide cleansing while improving hair fibre surface properties such as smoothness, softness, manageability, cuticle integrity, and shine.
- The invention is further demonstrated with reference to the following, non-limiting examples:

Examples

15 Table 1

Trade name	Chemical name	Supplier	Example A
Empicol ESB	Sodium Lauryl Ether Sulphate 2EO	Albright & Wilson	16.0
Tegobetaine CK	Cocoamidopropyl betaine	Goldschmidt	2.0
Carbopol 980	Polyacrylate	Goodrich	0.2
Jaguar C-13-S	Guar hydroxypropyl trimonium chloride	Meyhall	0.2
DC-1785	Silicone oil (as 100% oil)	Dow Corning	2.0
Euperlan PK300AM	Ethylene Glycol Distearate/laureth-4/CAPB	Cognis	0.2
Fragrance	Fragrance	IFF	0.4
Formaldehyde solution	Preservative	Sigma	0.1
Sodium Chloride	Viscosity builder	BDH	q.s.
Water			To 100%

Example A, a comparative example was made up according to the formulation in table 1. DC 1785 is a commercial silicone from Dow Corning.

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The formulation was prepared as follows. Water, formalin solution and sodium lauryl ether sulphate were mixed into a homogeneous solution. The Jaguar C13 was pre-dispersed in the fragrance then added to the homogeneous solution.

5 Carbopol 980 was then added and fully dispersed, followed by the cocoamidopropyl betaine. The silicone was added as a pre-formed aqueous emulsion with 60% by weight of silicone oil. Euperlan PK300AM was then added with stirring for 10 minutes. The pH was adjusted to between 5.5 and 6.0 using
10 NaOH solution, then NaCl was added to adjust the viscosity to approximately $4000 \text{ mm}^2 \text{sec}^{-1}$. All operations were carried out at ambient (25°C).

Examples B and examples 1 to 13 as shown in table 2 were
15 prepared as for example A, but with 3% by weight of Poloxamer (based on the weight of emulsion) added to the silicone emulsion prior to blending into the formulation. This means that Examples B and 1 to 13 contain 0.1% by weight of the composition of Poloxamer.

20

For the Examples A,B and 1 to 13, selectivity was measured as follows.

0.25g/5 cm switches of tip hair which had been cleaned with
25 a solution of 14% SLES 2EO and 2% cocoamidopropyl betaine in water followed by extensive rinsing, were used for this experiment. The test shampoo was diluted to 1 in 10 by weight with distilled water and stirred throughout with a magnetic stirrer. 5 switches were placed in one half of a
30 petri dish. 1.5 mls of diluted shampoo was placed along the length of the switches which were then agitated in the dish

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for 30 seconds, followed by a rinse for 30 seconds under tap water (12° French hard) at 40°C, with a flow rate set at 3-4 litres per minute. The washing process using the test shampoo solution was repeated followed again by rinsing. The
5 switches were then allowed to dry naturally at 25° C and a relative humidity of 45 to 60%.

The same sequence of experimentation was carried out for 0.25g/5 cm samples of root hair.

10

The amount of silicone deposited on the hair samples was measured using X-ray fluorescence spectrometry (measured in parts per million (ppm) of silicon). The absolute selectivity is the ratio of silicon ppm on the tip samples to
15 silicon ppm on the root samples. The relative selectivity, expressed as a percentage, is obtained by ratioing the absolute selectivity for each example to the absolute selectivity for example A.

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Table 2

Example	Poloxamer code name (ex BASF)	Relative Selectivity (%)	PO units in Poloxamer	EO units in Poloxamer
A	None	100	none	none
B	F127	101	69	99
1	L31	161	16	1
2	L62	136	30	2
3	P103	128	56	17
4	L44	124	21	10
5	L64	129	30	13
6	P84	138	39	19
7	P85	114	39	26
8	L35	133	16	11
9	F77	125	35	52
10	F108	105	56	132
11	F98	122	47	123
12	F68	122	30	76
13	F38	131	16	42

Examples 14 to 18 as shown in table 3 were prepared as for example A, but with 3% by weight of Poloxamine (based on the weight of emulsion) added to the silicone emulsion prior to blending into the formulation. This means that Examples 14 to 18 contain 0.1% by weight of the composition of Poloxamine. Selectivity compared to Example A was measured as detailed above.

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Table 3

Example	Poloxamine code name (ex BASF) Tetronic	Relative Selectivity (%)	Molecular Weight of Poloxamine
14	304	122	1650
15	704	134	5500
16	904	161	6700
17	908	196	25000
18	1307	207	18000

CLAIMS

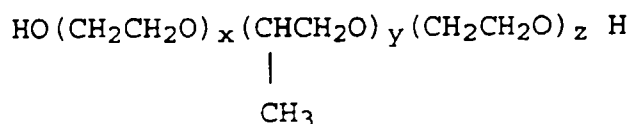
1. An aqueous hair conditioning composition comprising;

5 a) discrete, dispersed droplets of a hydrophobic conditioning oil with a mean diameter ($D_{3,2}$) of 4 micrometres or less,

b) a cationic deposition polymer and

c) a block copolymer, comprising polyethyleneoxide and polypropyleneoxide blocks selected from the group consisting of (i) poloxamers according to formula I:

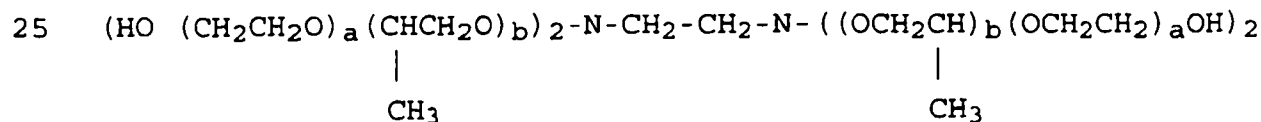
15 I:



20 wherein the mean value of y is from 10 to 60 and the mean
values of x and z are both from 1 to 150.

and (ii) poloxamines according to formula II:

II:



wherein the mean value of a is 2 or more and the mean value
30 of b is 2 or more.

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2. A composition according to claim 1 wherein the value of y is 40 or less.
3. A composition according to any preceding claim wherein
5 the mean values of x and z are both 20 or less.
4. A composition according to claim 1 comprising from 2 to 40 percent by weight of a cleansing surfactant.
- 10 5. A composition according to claim 4 wherein the cleansing surfactant is selected from the group consisting of anionic surfactants, nonionic surfactants, amphoteric surfactants and mixtures thereof.
- 15 6. A composition according to any preceding claim wherein the hydrophobic conditioning oil is a silicone oil.
7. A composition according to claim 6 wherein the silicone oil comprises a functionalised silicone.
- 20 8. A composition according to claim 7, wherein the functionalised silicone is an amino-functionalised silicone.
- 25 9. A composition according to any preceding claim wherein the mean diameter of the droplets of hydrophobic conditioning oil ($D_{3,2}$) is 1 micrometre or less.
- 30 10. A composition according to any preceding claim wherein the composition comprises from 0.01% to 5% by weight of a cationic deposition polymer.

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11. A composition according to any preceding claim wherein the cationic deposition polymer is a cationic derivative of guar gum.
- 5 12. The use of an aqueous composition according to any one of claims 1 to 11 for cleaning and conditioning hair.