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(54) Title: STABLE ANTIBODY CONTAINING COMPOSITIONS

(57) Abstract: The invention relates to stable and low viscous (< 50 cP) protein containing compositions, in particular, but not exclusively stable antibody containing compositions and to the use of said stable proteins in therapy, in particular for the subcutaneous delivery of said stable protein.

STABLE ANTIBODY CONTAINING COMPOSITIONS

FIELD OF THE INVENTION

The invention relates to stable and low viscous liquid compositions containing proteins, in particular, but not exclusively stable antibodies, and to the use of said
5 compositions in therapy, in particular for the subcutaneous delivery of said stable protein.

BACKGROUND OF THE INVENTION

Immunoglobulins, monoclonal antibodies (mAbs) and humanized antibodies have been in development as pharmaceutical products for a number of years. There is a clear incentive for developing high concentration liquid formulations of mAbs due to the potential of
10 subcutaneous administration which results in higher convenience for the patient. However, there is a general consensus that development of high-concentration formulations of mAbs poses serious challenges with respect to the physical and chemical stability of the mAb such as increased formation of soluble as well as insoluble aggregates which enhance the probability of an immunogenic response as well as give rise to low bioactivity.

15 Aggregate formation by a polypeptide during storage of a liquid pharmaceutical composition can adversely affect biological activity of that polypeptide, resulting in loss of therapeutic efficacy of the pharmaceutical composition. Furthermore, aggregate formation may cause other problems such as blockage of tubing, membranes, or pumps when the polypeptide-containing pharmaceutical composition is administered using an infusion system.

20 Furthermore, high-concentration formulations of mAbs have been reported to result in increased viscosity thereby creating serious challenges for the manufacturability and injectability.

Controlling aggregation and viscosity of liquid formulations of high-concentration mAbs is not a trivial matter. The fact that only few mAb product on the market exists as a
25 high concentration liquid formulation (≥ 100 mg/ml) displays the complexity. Papers have been published which show that NaCl may lower the viscosity and also to some extent control aggregation (EP 1981824). Sucrose has also shown to stabilise mAb against formation of aggregates by way of a preferential exclusion mechanism. However, identifying suitable stabilisers is still an empirical science in this field.

30 It is well known that relatively high amounts of electrolytes, such as salt and buffer, are used to lower the viscosity of high concentration mAb formulations (EP 1981824). WO 01/24814 (Chiron Corporation) describes liquid polypeptide-containing pharmaceutical composition comprising an amino acid base as a stabiliser. EP 1336410 (Chugai Seiyaku

Kabushiki Kaisha) describes an injectable pharmaceutical formulation containing a physiologically active protein and at least one sugar as a soothing agent. EP 1314437 (Chugai Seiyaku Kabushiki Kaisha) describes an antibody containing preparation comprising a glycine and/or histidine buffer. WO 02/30463 (Genentech, Inc) describes a concentrated protein formulation having reduced viscosity and a salt and/or buffer in an amount of at least about 50 mM. EP 1475100 (Chugai Seiyaku Kabushiki Kaisha) describes an antibody containing solution comprising an organic acid and a surfactant as stabilisers. EP 1475101 (Chugai Seiyaku Kabushiki Kaisha) describes an antibody containing solution comprising a sugar as a stabiliser. WO 2004/001007 (IDEC Pharmaceuticals Corporation) describes a concentrated antibody composition consisting essentially of histidine or acetate buffer in the range of from about 2 mM to about 48 mM. WO 2004/016286 (Abbot Laboratories (Bermuda) Ltd.) describes a formulation of human antibodies having a pH of between about 4 and 8. WO 2005/123131 (Medimmune Vaccines, Inc) describes a formulation for spray drying an antibody or vaccine. WO 2007/003936 (Insense Limited) describes a stable aqueous system comprising a protein and one or more stabilising agents which have ionisable groups. WO 2007/092772 (Medimmune, Inc.) describes a liquid protein formulation comprising an Fc variant protein and between 1 mM to 100 mM buffering agent. US 2004/0022792 (Immunex Corporation) describes a method of stabilising a protein at a pH of between about 2.8 and about 4.0. US 2003/0180287 (Immunex Corporation) describes an aqueous pharmaceutical composition suitable for long term storage of polypeptides. WO 2008/071394 (F. Hoffmann-La Roche AG) describes a stable pharmaceutical parenteral formulation containing an antibody. WO 2009/120684 and WO 2008/121615 (MedImmune Inc) both describe high concentration liquid formulations of antibodies or fragments thereof that specifically bind to a human interferon alpha polypeptide. WO 2009/070642 (MedImmune Inc) describes stable lyophilized formulations of bispecific antibodies or fragments thereof. EP 1 977 763 (Chugai Seiyaku Kabushiki Kaisha) describes antibody containing stabilising compositions comprising one or more amino acids. US 2004/0197324 (Genentech, Inc) describes highly concentrated antibody and protein formulations with reduced viscosity. WO 2008/132439 (University of Strathclyde) describes precipitation stabilising compositions which are claimed to prevent or reduce aggregation. US 2007/0020255 (Kyowa Hakko Kogyo Co., Ltd) describes a method of stabilising an antibody in solution which comprises the addition of glycine and citric acid to the solution. US 2007/0184050 (Kirin Beer Kabushiki Kaisha) describes a stable liquid formulation containing an antibody in a glutamate buffer and/or a citrate buffer. US2009/0280129 (Genentech describes high concentration antibody and protein formulations.

There is therefore a great need for a stable high-concentrated pharmaceutical antibody composition having a low and feasible viscosity which is suitable for subcutaneous administration, such as in a ready to use device. Furthermore, from a patient point of view it would be highly desirable to have room temperature stable products. At this moment, there are no marketed mAb formulations where storage at room temperature is a possibility throughout the shelf life of the drug product. Typically, increased protein degradation occurs forming an un-acceptably high level of aggregates and protein related impurities, which may give rise to immunogenic reactions.

Many of the marketed mAb products contain surfactants in their formulation.

Typically, surfactants are added in order to reduce interfacial stress which can induce protein aggregation and particle formation leading to unacceptable product quality. Examples of interfacial stress could be contact of the protein with i) air ii) container closure material, such as rubber plunger, piston, glass, pre-filled syringes iii) production related materials, such as steel tanks, tubings and pumps iv) ice, during freeze/ thaw, etc. However, surfactants such as polysorbates typically contain a residue of peroxides which may oxidize the protein molecule leading to a compromised product quality. Furthermore, from a manufacturing point of view addition of polysorbates requires an extra step in the production since ultra/ diafiltration is challenging to conduct when the formulation contains the said polysorbates. The formation of oxidized products is a challenging issue, therefore a careful handling of polysorbates is required in order to control the formation of oxidized products. Thus, it would be desirable to design formulations without surfactants, both from a stability- and manufacturing point of view.

SUMMARY OF THE INVENTION

According to a first aspect of the invention, the invention provides a stable, liquid composition comprising a protein, a salt and/or a buffer, characterised in that the total concentration of said salt and/or buffer is lower than 100 mM.

According to another aspect of the invention, there is provided a stable, liquid composition comprising protein, a salt and/or a buffer, wherein the total concentration of the salt and/or buffer is lower than 60 mM.

According to another aspect of the invention, there is provided a stable, liquid protein composition, that is stable at room temperature.

According to another aspect of the invention, there is provided a stable, liquid composition, wherein the concentration of the protein is between 100 mg/ml and 300 mg/ml.

According to another aspect of the invention, there is provided a stable, liquid protein composition where the amino acid, L-arginine is used as a stabilizer.

According to another aspect of the invention, there is provided a stable protein composition as defined herein for use in therapy.

5 According to another aspect of the invention, the invention provides a protein composition without adding surfactant which is both stable and feasible to produce.

DETAILED DESCRIPTION OF THE INVENTION

10 According to a first aspect of the invention, the invention provides a stable, liquid composition comprising a protein, a salt and/or a buffer, characterised in that the total concentration of said salt and buffer is lower than 100 mM.

 Surprisingly, it has been found that stable compositions of protein with low amounts of salt and buffer has a low and feasible viscosity, such as a viscosity of < 50 cP at 25°C. Low viscosity of pharmaceutical formulations is especially desirable for subcutaneous injection, but is also desirable for other liquid formulations, where it for instance improves the handling of the formulation.

 The term "stable composition" refers to a composition with satisfactory physical stability, satisfactory chemical stability or satisfactory physical and chemical stability.

20 The term "physical stability" of the protein composition as used herein refers to the tendency of the protein to form biologically inactive and/or insoluble aggregates of the protein as a result of exposure of the protein to thermo-mechanical stresses and/or interaction with interfaces and surfaces that are destabilizing, such as hydrophobic surfaces and interfaces. Physical stability of the aqueous protein compositions is evaluated by means of visual inspection and/or turbidity measurements after exposing the composition filled in suitable containers (e.g. cartridges or vials). It is an inherent quality of highly concentrated formulations of mabs to exhibit opalescence due to Rayleigh scattering. Thus, a composition cannot be classified as physically unstable with respect to protein aggregation, when it shows visual turbidity in daylight. However, when there are precipitates or phase separation visible in day light the formulation is classified as physically unstable.

30 The term "chemical stability" of the protein composition as used herein refers to chemical covalent changes in the protein structure leading to formation of chemical degradation products with potential less biological potency and/or potential increased immunogenic properties compared to the native protein structure. Various chemical degradation products can be formed depending on the type and nature of the native protein

and the environment to which the protein is exposed. Elimination of chemical degradation can most probably not be completely avoided and increasing amounts of chemical degradation products is often seen during storage and use of the protein composition is well-known by the person skilled in the art. Most proteins are prone to deamidation, a process in which the side chain amide group in glutamyl or asparagyl residues is hydrolysed to form a free carboxylic acid. Other degradation pathways involve formation of high molecular weight transformation products where two or more protein molecules are covalently bound to each other through transamidation and/or disulfide interactions leading to formation of covalently bound dimer, oligomer and polymer degradation products (*Stability of Protein Pharmaceuticals, Ahern. T.J. & Manning M.C., Plenum Press, New York 1992*). Oxidation (of for instance methionine residues) can be mentioned as another variant of chemical degradation. The chemical stability of the protein composition can be evaluated by measuring the amount of the chemical degradation products at various time-points after exposure to different environmental conditions (the formation of degradation products can often be accelerated by for instance increasing temperature). The amount of each individual degradation product is often determined by separation of the degradation products depending on molecule size and/or charge using various chromatography techniques (e.g. SEC-HPLC and/or RP-HPLC).

SEC-HPLC is in particular used for quantification of protein aggregates. The samples may for instance be analysed using a TSK G3000 SWXL column, isocratic elution and subsequent UV detection at 214 nm. This method is used to determine monomeric IgG content and % HMWP consisting of dimeric species or larger which are separated according to size by the gel resin. The monomeric content and % HMWP are determined relative to the total protein content detected by the method.

Hence, as outlined above, a stable composition refers to a composition with satisfactory physical stability, satisfactory chemical stability or satisfactory physical and chemical stability. A satisfactory stability of a formulation may be one wherein less than 10% and preferably less than 5% of the protein is as an aggregate (HMWP) in the formulation. In general, a composition must be stable during use and storage (in compliance with recommended use and storage conditions) until the expiration date is reached.

Viscosity as used herein is used as the absolute viscosity also termed dynamic viscosity. Measurements are done by the cone and plate technique with a Peltier element set at 25°C, and where a well defined shear stress gradient is applied to a sample and the resulting shear rate is measured. The viscosity is the ratio of the shear stress to the shear rate. Absolute viscosity is expressed in units of centipoise (cP) at 25°C.

The term "room temperature" as used herein, means a temperature of the room and where some kind of a cooling effect is not required. A room temperature is between 15 and 30°C, such as between 20 and 30°C, such as 20°C, 25°C or 30°C.

5 The term "protein", "polypeptide" and "peptide" as used herein means a compound composed of at least five constituent amino acids connected by peptide bonds. The constituent amino acids may be from the group of the amino acids encoded by the genetic code and they may be natural amino acids which are not encoded by the genetic code, as well as synthetic amino acids. Natural amino acids which are not encoded by the genetic code are e.g. hydroxyproline, γ -carboxyglutamate, ornithine, phosphoserine, D-alanine and
10 D-glutamine. Synthetic amino acids comprise amino acids manufactured by chemical synthesis, i.e. D-isomers of the amino acids encoded by the genetic code such as D-alanine and D-leucine, Aib (α -aminoisobutyric acid), Abu (α -aminobutyric acid), Tle (tert-butylglycine), β -alanine, 3-aminomethyl benzoic acid and anthranilic acid.

In one embodiment, the total concentration of salt and buffer is 95 mM or lower,
15 such as any one of 90, 85, 80, 75, 70, 65 or 60 mM or lower. In one embodiment, the total concentration of salt and buffer is lower than 60 mM, such as 50 mM or lower, such as 45, 40, 35, 33, 30, 25, 20 mM or lower.

In some embodiments, the salt can have a buffering capacity at the relevant pH, and in some embodiments, the buffer may be a salt. The critical feature is that the total
20 concentration of salt and buffer does not exceed the stated values.

In one embodiment, the salt is an inorganic salt, or an organic salt or a combination of one or more of these. In one embodiment, the salt is selected from the group consisting of sodium chloride, magnesium chloride, sodium thiocyanate, ammonium thiocyanate, ammonium sulphate, ammonium chloride, calcium chloride, arginine hydrochloride, zinc
25 chloride, sodium acetate, amino acids or a combination thereof.

In one embodiment, the salt is sodium chloride or magnesium chloride, optionally in combination with other salts. In one embodiment, the salt is arginine hydrochloride. In one embodiment, the salt is a combination of an inorganic salt and arginine hydrochloride.

In one embodiment, the salt is an amino acid. In one embodiment the L-
30 stereoisomer of the amino acid is used. In one embodiment, the salt selected from arginine, glycine, lysine, aspartic acid, or glutamic acid, or a combination thereof. In one embodiment, the amino acid is arginine or glycine. In a further embodiment, the amino acid is arginine, such as L-arginine. The amino acid can be added to the composition in its salt form or in its free form, whatever is suitable.

In one embodiment, the salt (or combination of salts) is present in a concentration of between 0 and 100 mM. In one embodiment, the total concentration of salt is 100 mM or lower, such as 50 mM, 40 mM, 35 mM, 33 mM, 30 mM, 25 mM or lower.

5 It has surprisingly been found that the amino acid, L-arginine, acts as a stabilizer, and that the presence of L-arginine has a statistically significant stabilising effect against the formation of HMWP aggregates in high concentration liquid formulations of proteins, such as antibodies. Thus, the invention also provides a stable liquid composition comprising an antibody and arginine at a concentration of between 5 mM and 100 mM, such as or lower, such as 50 mM, 40 mM, 35 mM, 33 mM, 30 mM, 25 mM or lower.

10 In one embodiment, the buffer is a suitable pharmaceutically acceptable buffer, which comprises both a pharmaceutically acceptable base and a pharmaceutically acceptable acid. In one embodiment, the buffer has a pKa of between 4 and 8.

15 Examples of pharmaceutically acceptable acid and bases may include inorganic as well as organic non-toxic acid/ bases such as it is well-known in the art. Examples are disodium acetate, sodium carbonate, citrate, glycylglycine, histidine, glycine, lysine, arginine, maleate, succinate, sodium dihydrogen phosphate, disodium hydrogen phosphate, sodium phosphate, and tris(hydroxymethyl)-amino methane, or mixtures thereof. Each one of these specific buffers constitutes an alternative embodiment of the invention. In one embodiment, the pharmaceutically acceptable buffer comprises histidine, maleate, succinate, phosphate, 20 or tris(hydroxymethyl)-amino methane.

In one embodiment, the buffer has a pKa value ± 1 pH unit from the target pH of the composition.

25 In one embodiment, the composition is buffered to a pH of between 5 and 7, such as a pH of 5.0, 5.1, 5.2, 5.3, 5.4, 5.5, 5.6, 5.7, 5.8, 5.9, 6.0, 6.1, 6.2, 6.3, 6.4, 6.5, 6.6, 6.7, 6.8, 6.9 or 7.0 or to a pH as defined by any ranges there between. In one embodiment, the composition is buffered to a pH of 5.0, 5.5, 6.0, 6.5 or 7.0. In one embodiment, the composition is buffered to a pH of between 6.0 and 6.5. In one embodiment, the composition is buffered to a pH of 6.0 or 6.5.

30 In one embodiment, the composition additionally comprises a surfactant. In one embodiment of the invention the surfactant is selected from a detergent, ethoxylated castor oil, polyglycolized glycerides, acetylated monoglycerides, sorbitan fatty acid esters, polyoxypropylene-polyoxyethylene block polymers (eg. poloxamers such as Pluronic[®] F68, poloxamer 188 and 407, Triton X-100), polyoxyethylene sorbitan fatty acid esters, polyoxyethylene and polyethylene derivatives such as alkylated and alkoxyated derivatives 35 (polysorbates, e.g. polysorbat 20, polysorbat 40, polysorbat 80 and Brij-35), monoglycerides

or ethoxylated derivatives thereof, diglycerides or polyoxyethylene derivatives thereof, alcohols, glycerol, lectins and phospholipids (eg. phosphatidyl serine, phosphatidyl choline, phosphatidyl ethanolamine, phosphatidyl inositol, diphosphatidyl glycerol and sphingomyelin), derivatives of phospholipids (eg. dipalmitoyl phosphatidic acid) and lysophospholipids (eg. palmitoyl lysophosphatidyl-L-serine and 1-acyl-sn-glycero-3-phosphate esters of ethanolamine, choline, serine or threonine) and alkyl, alkoxy (alkyl ester), alkoxy (alkyl ether)- derivatives of lysophosphatidyl and phosphatidylcholines, e.g. lauroyl and myristoyl derivatives of lysophosphatidylcholine, dipalmitoylphosphatidylcholine, and modifications of the polar head group, that is cholines, ethanolamines, phosphatidic acid, serines, threonines, glycerol, inositol, and the positively charged DODAC, DOTMA, DCP, BISHOP, lysophosphatidylserine and lysophosphatidylthreonine, and glycerophospholipids (eg. cephalins), glyceroglycolipids (eg. galactopyransoide), sphingoglycolipids (eg. ceramides, gangliosides), dodecylphosphocholine, hen egg lysolecithin, fusidic acid derivatives- (e.g. sodium tauro-dihydrofusidate etc.), long-chain fatty acids and salts thereof C6-C12 (eg. oleic acid and caprylic acid), acylcarnitines and derivatives, N^α-acylated derivatives of lysine, arginine or histidine, or side-chain acylated derivatives of lysine or arginine, N^α-acylated derivatives of dipeptides comprising any combination of lysine, arginine or histidine and a neutral or acidic amino acid, N^α-acylated derivative of a tripeptide comprising any combination of a neutral amino acid and two charged amino acids, DSS (docusate sodium, CAS registry no [577-11-7]), docusate calcium, CAS registry no [128-49-4]), docusate potassium, CAS registry no [7491-09-0]), SDS (sodium dodecyl sulphate or sodium lauryl sulphate), sodium caprylate, cholic acid or derivatives thereof, bile acids and salts thereof and glycine or taurine conjugates, ursodeoxycholic acid, sodium cholate, sodium deoxycholate, sodium taurocholate, sodium glycocholate, N-Hexadecyl-N,N-dimethyl-3-ammonio-1-propanesulfonate, anionic (alkyl-aryl-sulphonates) monovalent surfactants, zwitterionic surfactants (e.g. N-alkyl-N,N-dimethylammonio-1-propanesulfonates, 3-cholamido-1-propyldimethylammonio-1-propanesulfonate, cationic surfactants (quaternary ammonium bases) (e.g. cetyl-trimethylammonium bromide, cetylpyridinium chloride), non-ionic surfactants (eg. Dodecyl β-D-glucopyranoside), poloxamines (eg. Tetronic's), which are tetrafunctional block copolymers derived from sequential addition of propylene oxide and ethylene oxide to ethylenediamine, or the surfactant may be selected from the group of imidazoline derivatives, or mixtures thereof. Each one of these specific surfactants constitutes an alternative embodiment of the invention. In one embodiment, the surfactant is polysorbate 80 (i.e. Tween™80).

The use of a surfactant in pharmaceutical compositions is well-known to the skilled person. For convenience reference is made to Remington: *The Science and Practice of Pharmacy*, 20th edition, 2000.

5 In one embodiment, the surfactant is present within the composition in an amount of below 0.01%. In one embodiment, the surfactant is present within the composition in an amount of below 0.0075 %, i.e between 0.001% and 0.005%, such as 0.001%.

In one embodiment, no surfactant is present. Surprisingly, it has been found that compositions of protein can be stable with both low amounts of salt, low amount of buffer or low amount of salt and buffer and without any addition of surfactant.

10 In one embodiment, the composition additionally comprises a tonicity modifying agent. Examples of suitable tonicity modifying agents include salts (e.g sodium chloride), polyhydric alcohols (e.g propyleneglycol, glycerol, xyllitol, mannitol or D-sorbitol), monosaccharides (glucose or maltose), di saccharides (e.g sucrose), amino acids (L-glycine, L-histidine, arginine, lysine, isoleucine, aspartic acid, tryptophane, threonine), polyethylen
15 glycols (e.g PEG 400) or mixtures thereof. In one embodiment, the tonicity modifying agent is sucrose, mannitol or propylene glycol. In a further embodiment, the tonicity modifying agent is sucrose. In some embodiments, the buffer and/or salt of the composition (as described above) also acts as tonicity modifier or the tonicity modifier will act as a buffer and/or salt (and the concentration of the tonicity modifier will therefore in such cases be calculated as
20 such).

In one embodiment, the tonicity modifying agent is present within the composition in an amount of between 50 and 250 mM, such as between 100 and 200 mM, for example any one of 100, 110, 120, 130, 140, 150, 160, 170, 180, 190 or 200 or any ranges there between. In one embodiment, the tonicity modifying agent is present within the composition in an
25 amount of 150 mM.

In one embodiment, the composition is isotonic.

In one embodiment, the protein is an immunoglobulin. In one embodiment, the protein is an antibody. In one embodiment, the protein is a monoclonal antibody (mAb). In one embodiment, the protein is an IgG4 antibody.

30 The term "antibody" covers monoclonal antibodies (including full length antibodies which have an immunoglobulin Fc region), antibody compositions with polyepitopic specificity, bispecific antibodies, diabodies, and single-chain molecules, as well as antibody fragments (e. g., Fab, F(ab')₂, and Fv).

The term "monoclonal antibody" as used herein refers to an antibody obtained from
35 a population of substantially homogeneous antibodies, i. e., the individual antibodies

comprising the population are identical except for possible naturally occurring mutations that may be present in minor amounts. Monoclonal antibodies are highly specific, being directed against a single antigenic site. Furthermore, in contrast to conventional (polyclonal) antibody preparations which typically include different antibodies directed against different

5 determinants (epitopes), each monoclonal antibody is directed against a single determinant on the antigen. In addition to their specificity, the monoclonal antibodies are advantageous in that they are synthesized by the hybridoma culture, uncontaminated by other immunoglobulins. The modifier "monoclonal" indicates the character of the antibody as being obtained from a substantially homogeneous population of antibodies, and is not to be

10 construed as requiring production of the antibody by any particular method. For example, the monoclonal antibodies to be used in accordance with the present invention may be made by the hybridoma method first described by Kohler *et al.*, Nature, 256: 495 (1975), or may be made by recombinant DNA methods (see, e. g., U. S. Patent No. 4,816,567). The "monoclonal antibodies" may also be isolated from phage antibody libraries using the

15 techniques described in Clackson *et al.*, Nature, 352: 624-628 (1991) and Marks *et al.*, J. Mol. Biol., 222: 581-597 (1991), for example.

The monoclonal antibodies herein may extend to include "chimeric" antibodies (immunoglobulins) in which a portion of the heavy and/or light chain is identical with or homologous to corresponding sequences in antibodies derived from a particular species or

20 belonging to a particular antibody class or subclass, while the remainder of the chain (s) is (are) identical with or homologous to corresponding sequences in antibodies derived from another species or belonging to another antibody class or subclass, as well as fragments of such antibodies, so long as they exhibit the desired biological activity (U. S. Patent No. 4,816,567; Morrison *et al.*, Proc. Natl. Acad. Sci. USA, 81: 6851-6855 (1984)).

25 Examples of suitable antibodies, which may be formulated in a stable composition of the invention include: 3F8, Abagovomab, Abciximab, ACZ885 (canakinumab), Adalimumab, Adecatumumab, Afelimomab, Afutuzumab, Alacizumab pegol, Alemtuzumab, Altumomab pentetate, Anatumomab mafenatox, Anrukinzumab (IMA-638), Apolizumab, Arcitumomab, Aselizumab, Atlizumab (tocilizumab), Atorolimumab, Bapineuzumab, Basiliximab,

30 Bavituximab, Bectumomab, Belimumab, Bertilimumab, Besilesomab, Bevacizumab, Biciromab, Bivatuzumab mertansine, Blinatumomab, Brentuximab vedotin, Briakinumab, Canakinumab, Cantuzumab mertansine, Capromab pendetide, Catumaxomab, Cedelizumab, Certolizumab pegol, Cetuximab, Citatuzumab bogatox, Cixutumumab, Clenoliximab, Clivatuzumab tetraxetan, CNTO 148 (golimumab), CNTO 1275 (ustekinumab),

35 Conatumumab, Dacetuzumab, Daclizumab, Denosumab, Detumomab, Dorlimomab aritox,

Dorlixizumab, Echromeximab, Eculizumab, Edobacomab, Edrecolomab, Efalizumab, Efungumab, Elsilimomab, Enlimomab pegol, Eritumomab cituxetan, Epratuzumab, Erlizumab, Ertumaxomab, Etaracizumab, Exbivirumab, Fanolesomab, Faralimomab, Felvizumab, Fezakinumab, Figitumumab, Fontolizumab, Foravirumab, Fresolimumab, Galiximab, Gantenerumab, Gavilimomab, Gemtuzumab ozogamicin, Golimumab, Gomiliximab, Ibalizumab, Ibritumomab tiuxetan, Igovomab, Imciromab, Infliximab, Intetumumab, Inolimomab, Inotuzumab ozogamicin, Ipilimumab, Iratumumab, Keliximab, Labetuzumab, Lebrikizumab, Lemalesomab, Lerdelimomab, Lexatumumab, Libivirumab, Lintuzumab, Lucatumumab, Lumiliximab, Mapatumumab, Maslimomab, Matuzumab, Mepolizumab, Metelimumab, Milatuzumab, Minretumomab, Mitumomab, Morolimumab, Motavizumab, Muromonab-CD3, MYO-029 (stamulumab), Nacolomab tafenatox, Naptumomab estafenatox, Natalizumab, Nebacumab, Necitumumab, Nerelimomab, Nimotuzumab, Nofetumomab merpentan, Ocrelizumab, Odulimomab, Ofatumumab, Omalizumab, Oportuzumab monatox, Oregovomab, Otelixizumab, Pagibaximab, Palivizumab, Panitumumab, Panobacumab, Pascolizumab, Pentumomab, Pertuzumab, Pexelizumab, Pintumomab, Priliximab, Pritumumab, PRO 140, Rafivirumab, Ramucirumab, Ranibizumab, Raxibacumab, Regavirumab, Reslizumab, Rilotumumab, Rituximab, Robatumumab, Rontalizumab, Rovelizumab, Ruplizumab, Satumomab, Sevirumab, Sibrotuzumab, Sifalimumab, Siltuximab, Siplizumab, Solanezumab, Sonepcizumab, Sontuzumab, Stamulumab, Sulesomab, Tacatumumab tetraxetan, Tadocizumab, Talizumab, Tanezumab, Taplitumomab paptox, Tefibazumab, Telimomab aritox, Tenatumomab, Teneliximab, Teplizumab, TGN1412, Ticilimumab (tremelimumab), Tigatuzumab, TNX-355 (ibalizumab), TNX-650, TNX-901 (talizumab), Tocilizumab (atlizumab), Toralizumab, Tositumomab, Trastuzumab, Tremelimumab, Tucotuzumab celmoleukin, Tuvirumab, Urtoxazumab, Ustekinumab, Vapaliximab, Vedolizumab, Veltuzumab, Vepalimomab, Visilizumab, Volociximab, Votumumab, Zalutumumab, Zanolimumab, Ziralimumab, Zolimomab aritox and the like.

In one embodiment, the antibody is a monoclonal anti-IL20 antibody. In one embodiment, the antibody is an anti-IL20 antibody as described in WO2010/000721. In one embodiment, the anti-IL20 monoclonal antibody is 15D2 or 5B7 as described in WO2010/000721.

In one embodiment, the antibody is a monoclonal anti-TFPI monoclonal antibody. In one embodiment, the antibody is an anti-TFPI antibody as described in PCT2009EP067598. In one embodiment, the anti-TFPI monoclonal antibody is HzTFPI4F36 as described in PCT2009EP067598.

In one embodiment, the antibody is a monoclonal anti-C5aR monoclonal antibody. In one embodiment, the antibody is an anti-C5aR antibody as described in WO2009/103113. In one embodiment, the anti-C5aR monoclonal antibody is 7F3 as described in WO2009/103113.

5 In one embodiment, the antibody is a monoclonal anti-NKG2D monoclonal antibody. In one embodiment, the antibody is an anti-NKG2D antibody as described in WO2009/077483. In one embodiment, the anti-NKG2D monoclonal antibody is MS as described in WO2009/077483.

In one embodiment, the antibody is a monoclonal anti-NKG2A monoclonal antibody. 10 In one embodiment, the antibody is an anti-NKG2A antibody as described in WO2008/009545. In one embodiment, the anti-NKG2A monoclonal antibody is humZ270 as described in WO2008/009545.

It will be appreciated that the invention finds particular utility where the protein is present within the composition in high concentrations. Thus, in one embodiment, the protein 15 is present in a concentration of 50 mg/ml or more, such as 55, 60, 65, 70, 75, 80, 85, 90, 95, 100, 150, 200, 250, 300 mg/ml or more. In one embodiment, the protein is present within the composition in an amount of between 50 mg/ml and 300 mg/ml, for instance between 50 mg/ml and 250 mg/ml, such as between 50 mg/ml and 200 mg/ml, for instance between 50 mg/ml and 150 mg/ml. In one embodiment, the protein is present in a concentration of 20 between 75 mg/ml and 300 mg/ml, for instance between 75 mg/ml and 250 mg/ml, such as between 75 mg/ml and 200 mg/ml, for instance between 75 mg/ml and 150 mg/ml. In one embodiment, the protein is present in a concentration of between 100 mg/ml and 300 mg/ml, for instance between 100 mg/ml and 250 mg/ml, such as between 100 mg/ml and 200 mg/ml, for instance between 100 mg/ml and 150 mg/ml.

25 In one embodiment, the stable compositions of the invention have a viscosity of 50 cP or less when measured at 25°C, such as any of less than 45, 40, 35, 30, 25, 20, 15, 10, 5 or 1 cP. In particular, the stable compositions of the invention have a viscosity of 5 cP or less when measured at 25°C.

Employing a high concentrated formulation containing for instance 100 mg/ml 30 protein and lower than 100 mM of the sum of salt and buffer concentration renders a relatively low-viscous formulation (5 cP at 25°C for an anti-IL20 antibody) which is stable at storage temperature of 2-8°C. In one embodiment, the formulation is also stable at higher temperatures such as room temperature. The formulation is suitable for use in ready-to-use devices with a small needle size conferring enhanced patient convenience as compared to a

marketed ready to use product (for instance Humira® which employs a 27G needle and 50 mg/ml of antibody concentration).

In one embodiment, a protein composition of the invention comprises:

- (a) ≥ 50 mg/ml antibody;
- 5 (b) 30 mM or lower of a in-organic salt, such as sodium chloride or magnesium chloride;
- (c) 0-25 mM of an amino acid, such as arginine or glycine;
- (d) 50 mM or lower of a buffer such as histidine buffer;
- (e) 0.001-0.005 % of a non-ionic surfactant;
- 10 (f) 100-200 mM of a tonicity modifying agent, such as sucrose, propylene glycol, glycerol, mannitol or D-sorbitol;

buffered to a pH of between 5 and 7.

In one embodiment, a protein composition of the invention comprises:

- (a) 100 mg/ml antibody;
- 15 (b) 25 mM sodium chloride;
- (c) 33 mM histidine buffer;
- (d) 25 mM arginine;
- (e) 0.001% polysorbate 80;
- (f) 150 mM sucrose;

20 buffered to a pH of between 5 and 7.

In one embodiment, the stable protein composition comprises:

- (a) 100 mg/ml antibody;
- (b) 25 mM sodium chloride;
- (c) 33 mM histidine buffer;
- 25 (d) 25 mM arginine;
- (e) 0.001% polysorbate 80;
- (f) 150 mM mannitol;

buffered to a pH of between 5 and 7.

In one embodiment, the stable protein composition comprises:

- 30 (a) 100 mg/ml antibody;
- (b) 25 mM sodium chloride;
- (c) 33 mM histidine buffer;
- (d) 25 mM arginine;
- (e) 0.001% polysorbate 80;
- 35 (f) 150 mM sucrose;

buffered to a pH of 6.0 to 6.5.

In one embodiment, the stable protein composition comprises:

- (a) 100 mg/ml antibody;
- (b) 25 mM sodium chloride;
- 5 (c) 33 mM histidine buffer;
- (d) 25 mM arginine;
- (e) 150 mM sucrose;

buffered to a pH between 5 and 7.

10 Compositions of the invention have surprisingly demonstrated stability towards formation of HMWP at room temperature (here measured at 25°C) for 12 months and at 5°C for up to 24 months where there is no detectable increase of % HMWP. In addition, several compositions of the invention typically show that only 2-7% of HMWP is formed over 3 months at 40°C suggesting an interesting thermostable formulation despite having a low total
15 concentration of salt and buffer.

It will be apparent to those skilled in the art of pharmaceutical compositions that the stable protein compositions hereinbefore described may be prepared in accordance with standard procedures (Luo R et al. High-concentration UF/DF of a monoclonal antibody. Strategy for optimization and scale-up, Bioprocess Int. 4, 44-48 (2006)). For example, the
20 stable protein compositions may typically be prepared by first dia-filtrating the protein at a concentration of 50 mg/ml or more by use of Tangential Flow Filtration (TFF). Subsequently, the formulated product, except for the addition of a surfactant (where applicable) is ultra-filtrated to 100 mg/ml or higher concentrations after which surfactant may be added.

It is possible that other ingredients may be present in the pharmaceutical
25 composition of the present invention. Such additional ingredients may include cosolvents, wetting agents, emulsifiers, antioxidants, bulking agents, chelating agents, metal ions, oleaginous vehicles, proteins (e.g., human serum albumin, gelatine or proteins) and a zwitterion. Such additional ingredients, of course, should not adversely affect the overall stability of the pharmaceutical formulation of the present invention.

30 In one embodiment, the pharmaceutical compositions of the invention are stable for more than 6 weeks of usage and for more than 3 years of storage.

In one embodiment, the pharmaceutical compositions of the invention are stable for more than 4 weeks of usage and for more than 3 years of storage.

35 In one embodiment, the pharmaceutical compositions of the invention are stable for more than 4 weeks of usage and for more than two years of storage.

In one embodiment, the pharmaceutical compositions of the invention are stable for more than 2 weeks of usage and for more than two years of storage.

In one embodiment, the pharmaceutical compositions of the invention are stable for more than 1 week of usage and for more than six months of storage.

5 According to a second aspect of the invention, there is provided a stable protein composition as defined herein for use in therapy.

The term "treatment" and "treating" as used herein means the management and care of a patient for the purpose of combating a condition, such as a disease or a disorder. The term is intended to include the full spectrum of treatments for a given condition from
10 which the patient is suffering, such as administration of the active compound to alleviate the symptoms or complications, to delay the progression of the disease, disorder or condition, to alleviate or relieve the symptoms and complications, and/or to cure or eliminate the disease, disorder or condition as well as to prevent the condition, wherein prevention is to be understood as the management and care of a patient for the purpose of combating the
15 disease, condition, or disorder and includes the administration of the active compounds to prevent the onset of the symptoms or complications. The patient to be treated is preferably a mammal; in particular a human being, but it may also include animals, such as dogs, cats, cows, sheep and pigs.

For example, the compositions of anti-IL20 antibodies of the present invention may
20 be used in the treatment of an inflammatory disease, in particular autoinflammatory diseases, such as psoriasis, systemic lupus erythomatosus, rheumatoid arthritis, Crohn's disease and psoriatic arthritis or otherwise as described in WO2010/000721.

Thus according to a further aspect, the invention provides a method of treating such an inflammatory disease which comprises administering to a patient a therapeutically
25 effective amount of a composition of an anti-IL20 antibody of the present invention.

The invention also provides a composition of an anti-IL20 antibody of the present invention for use in the treatment of such an inflammatory disease.

The invention also provides the use of a composition of an anti-IL20 antibody of the present invention in the manufacture of a medicament for the treatment of such an
30 inflammatory disease.

The invention also provides a pharmaceutical composition comprising a composition of an anti-IL20 antibody of the present invention for use in the treatment of such an inflammatory disease.

For example, the compositions of anti-TFPI antibodies of the present invention may
35 be used in the treatment of a coagulopathy (bleeding disorder), such as haemophilia A, with

or without inhibitors, and haemophilia B, with or without inhibitors or otherwise as described in PCT2009EP067598.

Thus according to a further aspect, the invention provides a method of treating a coagulopathy which comprises administering to a patient a therapeutically effective amount
5 of a composition of an anti-TFPI antibody of the present invention.

The invention also provides a composition of an anti-TFPI antibody of the present invention for use in the treatment of a coagulopathy.

The invention also provides the use of a composition of an anti-TFPI antibody of the present invention in the manufacture of a medicament for the treatment of a coagulopathy.

10 The invention also provides a pharmaceutical composition comprising a composition of an anti-IL20 antibody of the present invention for use in the treatment of a coagulopathy.

For example, the compositions of anti-C5aR antibodies of the present invention may be used in the treatment of an inflammatory disease, in particular autoinflammatory diseases, such as psoriasis, systemic lupus erythomatosus, rheumatoid arthritis, Crohn's disease and
15 psoriatic arthritis or otherwise as described in WO2009/103113.

Thus according to a further aspect, the invention provides a method of treating an inflammatory disease which comprises administering to a patient a therapeutically effective amount of a composition of an anti-C5aR antibody of the present invention.

The invention also provides a composition of an anti-C5aR antibody of the present
20 invention for use in the treatment of an inflammatory disease.

The invention also provides the use of a composition of an anti-C5aR antibody of the present invention in the manufacture of a medicament for the treatment of an inflammatory disease.

The invention also provides a pharmaceutical composition comprising a composition
25 of an anti-C5aR antibody of the present invention for use in the treatment of an inflammatory disease.

For example, the compositions of anti-NKG2D antibodies of the present invention may be used in the treatment of an inflammatory disease, in particular autoinflammatory diseases, such as psoriasis, systemic lupus erythomatosus, rheumatoid arthritis, Crohn's
30 disease and psoriatic arthritis or otherwise as described in WO2009/077483.

Thus according to a further aspect, the invention provides a method of treating an inflammatory disease which comprises administering to a patient a therapeutically effective amount of a composition of an anti-NKG2D antibody of the present invention.

The invention also provides a composition of an anti-NKG2D antibody of the present
35 invention for use in the treatment of an inflammatory disease.

The invention also provides the use of a composition of an anti-NKG2D antibody of the present invention in the manufacture of a medicament for the treatment of an inflammatory disease.

5 The invention also provides a pharmaceutical composition comprising a composition of an anti-NKG2D antibody of the present invention for use in the treatment of an inflammatory disease.

10 For example, the compositions of anti-NKG2A antibodies of the present invention may be used in the treatment of an inflammatory disease, in particular autoinflammatory (also called autoimmune) diseases, such as psoriasis, systemic lupus erythomatosus, rheumatoid arthritis, Crohn's disease and psoriatic arthritis or otherwise as described in WO2008/009545.

Thus according to a further aspect, the invention provides a method of treating an inflammatory disease which comprises administering to a patient a therapeutically effective amount of a composition of an anti-NKG2A antibody of the present invention.

15 The invention also provides a composition of an anti-NKG2A antibody of the present invention for use in the treatment of an inflammatory disease.

The invention also provides the use of a composition of an anti-NKG2A antibody of the present invention in the manufacture of a medicament for the treatment of an inflammatory disease.

20 The invention also provides a pharmaceutical composition comprising a composition of an anti-NKG2A antibody of the present invention for use in the treatment of an inflammatory disease.

It is to be understood, that therapeutic and prophylactic (preventive) regimes represent separate aspects of the present invention.

25 The pharmaceutical formulations of the invention are generally suitable for parenteral administration. Parenteral administration may be performed by subcutaneous, intramuscular, intraperitoneal or intravenous injection by means of a syringe, optionally a pen-like syringe. Alternatively, parenteral administration can be performed by means of an infusion pump.

30 The invention is further described with reference to the following non-limiting examples.

(BRIEF DESCRIPTION OF DRAWINGS)¹

Figure 1. shows a statistical analysis of the effect of main factors and 2-factors interactions on the formation of %HMWP after the formulations have been stored at 40°C for 3 months.

Figure 2. shows the statistical analysis of the effect of histidine and arginine on the formulation of %HMWP after formulations have been stored at 40°C for 3 months.

Figure 3. shows the statistical analysis of the effect of histidine, sodium chloride (NaCl) and arginine on the viscosity of the formulation.

EXAMPLES**Example 1**

18 formulations were prepared (see below Table 1). The formulations were prepared from a stock solution containing ca. 150 mg/ml of the mAb 1 and 10 mM histidine buffer, pH 6.5. This stock solution was prepared by conventional UF/DF/UF. Stock solution of the excipients were prepared and mixed in the correct proportion using a Biomek[®] 2000, Beckman Coulter robot system. The final formulations were filled in 3 ml Penfill[®] cartridges, type 1 glass. The piston in the cartridge was adjusted to accommodate 0,6 ml which was also the filling volume. The formulations were stored at 40°C for three months and then analysed chemically, pharmaceutical chemically and biophysically. The increase in the formation of protein aggregates (%HMWP) can be modelled using SAS JMP 8.0 software. The data show that there is a positive effect on the stability of arginine which decreased the formation of protein aggregates significantly. Similarly, the combined effect of histidine and NaCl also decreases the formation of protein aggregates. Sucrose and Polysorbate 80 (PS 80) weakly augments the formation of protein aggregates.

Table 1 Composition of formulations

mAb 1 (mg/ml)	Histidine (mM)	NaCl (mM)	PS 80 (mg/ml)	Sucrose (mM)	Arginine (mM)	pH	%ΔHMWP
100	33	25	0.01	0	25	6.5	1.4
100	66	25	0.01	0	0	6.5	2.1
100	33	100	0.01	0	0	6.5	2.0
100	66	100	0.01	0	25	6.5	1.7
100	33	25	0.05	0	0	6.5	2.3
100	66	25	0.05	0	25	6.5	1.8
100	33	100	0.05	0	25	6.5	1.8
100	66	100	0.05	0	0	6.5	1.8
100	33	25	0.01	30	0	6.5	2.6
100	66	25	0.01	30	25	6.5	1.7
100	33	100	0.01	30	25	6.5	1.6
100	66	100	0.01	30	0	6.5	1,6
100	33	25	0.05	30	25	6.5	1.5
100	66	25	0.05	30	0	6.5	3.6
100	33	100	0.05	30	0	6.5	3.6
100	66	100	0.05	30	25	6.5	1.9
100	49.5	62.5	0,03	15	12.5	6.5	1.8
100	49.5	62.5	0,03	15	12.5	6.5	1.8

PS = polysorbate

The statistical effect of main factors and 2-factors interactions on the formation of %HMWP, after the formulation has been stored at 40°C for three months is shown in Figure 1.

Example 2

A mAb-solution is prepared by UF/DF/UF to a concentration > 100 mg/ml including either 10 mM histidine or 10 mM NaCl. A solution containing the excipients to be investigated is prepared and mixed with the mAb-solution to the aimed concentration. pH is adjusted to the aimed pH. The formulations were filled in 3 ml Penfill® cartridges, type 1 glass. The piston in the cartridge was adjusted to accommodate 1.5 ml which was also the filling volume. The cartridges were stored at 5°C and/or 25°C and/or 40°C. Table 2 shows the various formulations prepared and the resulting viscosity and increase in aggregates (%HMWP).

Similar to Example 1 it is observed that arginine has an stabilising effect as it counteracts the formation of % HMWP. Histidine is also observed to contain similar stabilising effect.

Furthermore, it was also observed that histidine, sodium chloride and arginine each have a statistically significant viscosity-lowering effect on the formulation – histidine having the most profound effect.

Interestingly, after 12 months at 25°C the increase in % HMWP is virtually non-existing which strongly indicates that there is a potential for a room temperature stable formulation (Table 2).

mAb1 is the 15D2 anti-IL20 antibody as described in WO2010/000721. mAb2 is the anti-TFPI monoclonal antibody HzTFPI4F36 as described in PCT2009EP067598. mAb3 is the anti-C5aR monoclonal antibody hAb-Q as described in WO2009/103113. mAb4 is the anti-NKG2D monoclonal antibody MS as described in 2009/077483. mAb5 is the anti-NKG2A monoclonal antibody humZ270 as described in WO2008/009545

Table 2 Examples of formulations and their corresponding viscosity and chemical stability

mAb	Conc of mAb (mg/ml)	Composition	Storage temp (°C)	Storage time (months)	ΔHMWP (%)	Viscosity (cP)
mAb1	100	Histidine 33 mM NaCl 25 mM PS 80 0.001% Arginine 25 mM pH 6.5	5	12	0.0	5.4
			5	24	0.0	
			25	3	0.2	
			40	3	1.4	
mAb1	50	Histidine 33 mM NaCl 25 mM PS 80 0.001% Arginine 25 mM pH 6.5	5	18	0.3	3.7
			40	3	3.1	
mAb1	100	Histidine 66 mM NaCl 25 mM PS 80 0.001% pH 6.5	5	12	0.1	5.9
			5	24	0.0	
			25	3	0.3	
			40	3	2.1	
mAb1	100	Histidine 33 mM NaCl 25 mM PS 80 0.005% pH 6.5	5	12	0.3	5.5
			5	24	0.0	
			25	3	0.5	
			40	3	2.3	
mAb1	100	Histidine 33 mM NaCl 25 mM PS 80 0.001% Sucrose 30 mM pH 6.5	5	12	0.0	5.4
			5	24	0.0	
			25	3	0.4	
			40	3	2.6	

mAb	Conc of mAb (mg/ml)	Composition	Storage temp (°C)	Storage time (months)	Δ HMWP (%)	Viscosity (cP)
mAb1	50	Histidine 33 mM NaCl 25 mM PS 80 0.005% Sucrose 30 mM Arginine 25 mM pH 6.5	5 40	18 3	0.2 3.4	2.3
mAb1	100	Histidine 33 mM NaCl 25 mM Arginine 25 mM PS 80 0.001% Sucrose 150 mM pH 6.5	5 15 25 30 40	12 12 12 12 12	0.0 0.1 0.2 0.5 13.8	5.9
mAb1	100	Histidine 10 mM PS 80 0.001% Arginine 70 mM pH 6.5	40	3	2.8	6.7
mAb1	100	Histidine 10 mM NaCl 70 mM PS 80 0.001% pH 6.5	40	3	3.6	7.1
mAb1	100	Histidine 10 mM pH 6.5	5 40	18 3	0.0 6.1	9.3
mAb1	150	Histidine 33 mM NaCl 25 mM PS 80 0.001% Arginine 25 mM pH 6.5	5 25 40	12 3 3	0.0 0.0 4.0	6.0
mAb1	100	Na-phosphate 10 mM NaCl 25 mM PS 80 0.005% Arginine 25 mM pH 6.5	40	3	3.7	4.2
mAb1	100	Succinate 10 mM NaCl 25 mM PS 80 0.005% Arginine 25 mM pH 6.5	40	3	2.8	5.6
mAb1	100	Na-citrate 10 mM NaCl 25 mM PS 80 0.005% Arginine 25 mM pH 6.5	40	3	2.4	8.7
mAb1	100	Maleate 10 mM NaCl 25 mM PS 80 0.005% Arginine 25 mM pH 6.51.7	40	3	2.9	4.8

mAb	Conc of mAb (mg/ml)	Composition	Storage temp (°C)	Storage time (months)	Δ HMWP (%)	Viscosity (cP)
mAb1	100	Tris (hydrxy-methyl-amino-methan) 10 mM NaCl 25 mM PS 80 0.005% Arginine 25 mM pH 6.5	40	3	2.5	3.9
mAb2	150	Histidine 33 mM NaCl 25 mM PS 80 0.001% Arginine 25 mM pH 6.0	40 40 5	1 3 12	1.1 3.7 0.1	10.0
mAb2	100	Histidine 33 mM NaCl 25 mM PS 80 0.001% Arginine 25 mM pH 6.0	40 40 5	1 3 12	0.7 2.9 0.0	6.6
mAb2	150	Histidine 10 mM pH 6.0	40 40 5	1 3 12	1.4 4.5 0.1	8.6
mAb2	100	Histidine 10 mM pH 6.0	40 40 5	1 3 12	0.9 3.3 0.0	9.5
mAb3	100	Histidine 50 mM NaCl 25 mM PS 80 0.005% pH 6.5	5 5 40	6 18 3	0.3 0.1 3.7	5.6
mAb3	100	Histidine 25 mM NaCl 25 mM PS 80 0.001% pH 6.5	5 5 40	6 18 3	0.8 1.3 5.3	6.5
mAb3	100	Histidine 10 mM NaCl 25 mM pH 6.5	5 5 40	6 18 2	0.6 1.3 2.8	7.1
mAb4	100	Histidine 33 mM NaCl 25 mM PS 80 0.001% Sucrose 150 mM Arginine 25 mM pH 6.0	40 40 5	2 3 12	0.9 1.6 0.3	4.3
mAb4	100	Histidine 10 mM pH 6.0	40 40 5	2 3 12	3.4 4.8 0.5	4.3

mAb	Conc of mAb (mg/ml)	Composition	Storage temp (°C)	Storage time (months)	Δ HMWP (%)	Viscosity (cP)
mAb5	100	Histidine 33 mM NaCl 25 mM PS 80 0.001% Sucrose 150 mM Arginine 25 mM pH 6.0	5	9	0.0	6.5
			40	3	3.1	
mAb5	100	Histidine 10 mM pH 6.0	5	9	0.2	7.3
			40	3	7.4	

Conc. of mAb: the concentration of the stated antibody given in mg/ml.

Δ HMWP (%): Determined by SE-HPLC.

Viscosity: (cP) at 25°C at time zero

PS: polysorbate

5

The statistical effects of histidine og arginine on the formation of %HMWP after the formulation has been stored at 40°C for 3 months, is shown in Figure 2.

10 The statistial effects of histidine, sodium chloride (NaCl) and arginine on the viscosity of the formulation is shown in Figure 3.

Example 3

Formulations of mAbs have been prepared as mentioned in Example 2 with variation only in the amount of surfactant. The robustness of the formulations have been assessed by storage stability at accelerated and storage temperature (Table 3), and furthermore by mechanical agitation and freeze/thaw (Table 4). All formulations contain:

15 100 mg/ml mAb, 33 mM histidine, 25 mM arginine, 25 mM NaCl. 150 mM sucrose, 0-0.1 mg/ml Polysorbate 80. Formulation pH: 6.5 (mAb 1) and 6.0 (mAb 4)

Table 3. Storage stability at accelerated and storage temperature conditions. Formulations contain varying amounts of surfactant.

mAb	Surfactant concentration (mg/ml)	Storage temp (°C)	Storage time (months)	Δ HMWP* (%)	Δ Turbidity units* at 340 nm	Viscosity (cP)
mAb 1	None	5	9	0.0	0.02	6.0
		40	3	1.6	0.26	
mAb 1	0.01	5	9	0.0	0.00	6.5
		40	3	1.6	0.19	
mAb 1	0.02	5	9	0.0	0.00	6.4
		40	3	1,6	0.25	
mAb 1	0.05	5	9	0.0	0.00	6.1
		40	3	1.5	0.17	
mAb 1	0.1	5	9	0.0	0.00	6.0
		40	3	1.7	0.34	
mAb 4	None	5	9	0.2	0.01	4.3
		40	3	3.0	0.29	
mAb 4	0.01	5	9	0,1	0.03	4.9
		40	3	3.0	0.32	
mAb 4	0.02	5	9	0.1	0.01	4.6
		40	3	3.1	0.32	
mAb 4	0.05	5	9	0.2	0.01	5.0
		40	3	3.3	0.36	
mAb 4	0.1	5	9	0.3	0.09	5.4
		40	3	3,3	0.43	

*The values are calculated as: time point X minus time point zero. Viscosity measured at 25°C at time zero.

5

Visual appearance analysis has also been performed in light cabinet and architect lamp for all formulations to assess the possibility of formation of particles. At time zero all samples were found to be clear to slightly opalescent without any visible particles using both analytical methods. No difference has been observed during the storage stability period of the

10

appearance of all formulations.

Table 4. Formulations of mAbs exposed to i) freeze-thaw stress (10 cycles from -20°C to ambient temperature) ii) mechanical agitation at ambient temperature, and iii) combined rotation and thermal stress (37°C)

mAb	Surfactant conc. (mg/ml)	Freeze-thaw cycles	Mechanical agitation	Rotation and thermal stress
		Δ Turbidity units* at 340 nm	Δ Turbidity units* at 340 nm	Δ Turbidity units* at 340 nm
mAb 1	None	0.05	0.00	0.11
mAb 1	0.01	0.00	0.00	0.00
mAb 1	0.02	0.00	0.00	0.00
mAb 1	0.05	0.00	0.00	0.00
mAb 1	0.1	0.06	0.00	0.06
mAb 4	None	0.06	0.00	0.07
mAb 4	0.01	0.05	0.01	0.07
mAb 4	0.02	0.18	0.00	0.05
mAb 4	0.05	0.15	0.08	0.07
mAb 4	0.1	NA	0.15	0.14

*The values are calculated as: time point X minus time point zero. Viscosity measured at

5 25°C at time zero.

Visual appearance analysis has also been performed in light cabinet and architect lamp for all formulations to assess the possibility of formation of particles. At time zero all samples were found to be clear to slightly opalescent without any visible particles using both analytical
10 methods. No difference has been observed during the above stress conditions. Furthermore, no increase in % HMWP could be detected during these stress conditions.

Example 4. Two batches (ca. 3 L) have been produced in pilot plant facility according to regular fill finish conditions. The formulation was filled in 3 ml Penfill® cartridges, type 1 glass.

15 The piston in the cartridge was adjusted to accommodate 1 ml which was also the filling volume. The difference between the composition of the batches is that one contains Polysorbate 80 whereas the other does not. The two drug products are exposed to accelerated temperature conditions and mechanical agitation (Table 5).

Table 5. Storage stability of two pilot production batches of mAb 1.

Composition (+/- PS 80)	Storage temp (°C)	Storage time (months)	Δ HMWP* (%)	Δ Turbidity units* at 340 nm	Viscosity (cP)
Histidine 33 mM NaCl 25 mM Sucrose 150 mM Arginine 25 mM pH 6.5	5	3	0.3	0.00	3.5
	25	3	0.6	0.00	
	30	3	0.4	0.00	
	40	3	2.1	0.46	
	Ambient temperature**	0.5	0.3	0.00	
Histidine 33 mM NaCl 25 mM Sucrose 150 mM Arginine 25 mM PS 80 0.001% pH 6.5	5	3	0.3	0.00	3.4
	25	3	0.6	0.00	
	30	3	0.4	0.00	
	40	3	2.5	N.A	
	Ambient temperature**	0.5	0.3	0.00	

*The values are calculated as: time point X minus time point zero. NA: not applicable.

- 5 Viscosity measured at 25°C at time zero. ** Mechanical agitation of drug product taking place at ambient temperature for 2 weeks.

Example 5

A lab scale batch was prepared as in Example 2 and filled in 3.0 ml Penfill® cartridges, type 1
10 glas. The piston in the cartridge was adjusted to accommodate 1.5 ml which was also the
filling volume. The effect of air/ water interfacial stress on the drug product was assessed by
applying varying volume of air to the formulation, and exposing it to severe temperature and
mechanical stress conditions (Table 6)

Table 6. Influence on protein stability of volume of air added to drug product filled in 3.0 ml Penfill® cartridges*. Protein stability was assessed after rotational and thermal stress at 37°C for 14 days.

Volume of air added to drug product (µL)	% ΔHMWP**	ΔTurbidity units** at 340 nm
0	0.0	0.11
25	0.0	0.12
50	0.0	0.12
100	0.1	0.13

*Drug product contains: 100 mg/ml mAb 1, 33 mM histidine, 25 mM arginine, 25 mM NaCl, 150 mM sucrose, 0.001% Polysorbate 80. **The values are calculated as: time point X minus time point zero

The following is a non-limiting list of embodiments of the present invention.

Embodiment 1: A stable, liquid composition comprising a protein, a salt and/or a buffer, characterised in that the total concentration of said salt and buffer is lower than 100 mM.

Embodiment 2: A composition according to embodiment 1, wherein the total concentration of said salt and buffer is between 5 and 100 mM.

Embodiment 3: A composition according to embodiment 1 or 2, wherein the total concentration of salt and buffer is between 5 and 95 mM.

Embodiment 4: A composition according to any of embodiments 1 to 3, wherein the total concentration of salt and buffer is between 5 and 90 mM.

Embodiment 5: A composition according to any of embodiments 1 to 4, wherein the total concentration of salt and buffer is between 5 and 85 mM.

Embodiment 6: A composition according to any of embodiments 1 to 5, wherein the total concentration of salt and buffer is between 5 and 80 mM.

Embodiment 7: A composition according to any of embodiments 1 to 6, wherein the total concentration of salt and buffer is between 5 and 75 mM.

Embodiment 8: A composition according to any of embodiments 1 to 7, wherein the total concentration of salt and buffer is between 5 and 70 mM.

Embodiment 9: A composition according to any of embodiments 1 to 8, wherein the total concentration of salt and buffer is between 5 and 65 mM.

Embodiment 10: A composition according to any of embodiments 1 to 9, wherein the total concentration of salt and buffer is between 5 and 60 mM.

Embodiment 11: A composition according to any of embodiments 1 to 10, wherein the total concentration of salt and buffer is between 5 and 55 mM.

Embodiment 12: A composition according to any of embodiments 1 to 11, wherein the total concentration of salt and buffer is between 5 and 50 mM.

5 Embodiment 13: A composition according to any of embodiments 1 to 12, wherein the total concentration of salt and buffer is between 5 and 45 mM.

Embodiment 14: A composition according to any of embodiments 1 to 13, wherein the total concentration of salt and buffer is between 5 and 40 mM.

10 Embodiment 15: A composition according to any of embodiments 1 to 14, wherein the total concentration of salt and buffer is between 5 and 35 mM.

Embodiment 16: A composition according to any of embodiments 1 to 15, wherein the total concentration of salt and buffer is between 5 and 30 mM.

Embodiment 17: A composition according to any of embodiments 1 to 16, wherein the total concentration of salt and buffer is between 5 and 25 mM.

15 Embodiment 18: A composition according to embodiment 1 or 2, wherein the concentration of the buffer is 100 or lower.

Embodiment 19: A composition according to any of embodiments 1 to 12, wherein the concentration of the buffer is 50 or lower.

20 Embodiment 20: A composition according to any of embodiments 1 to 13, wherein the concentration of the buffer is 45 or lower.

Embodiment 21: A composition according to any of embodiments 1 to 14, wherein the concentration of the buffer is 40 or lower.

Embodiment 22: A composition according to any of embodiments 1 to 15, wherein the concentration of the buffer is 35 or lower.

25 Embodiment 23: A composition according to embodiment 22, wherein the concentration of the buffer is 33 mM or lower.

Embodiment 24: A composition according to embodiment 1 or 2, wherein the concentration of the salt is 100 or lower.

30 Embodiment 25: A composition according to any of embodiments 1 to 12, wherein the concentration of the salt is 50 or lower.

Embodiment 26: A composition according to any of embodiments 1 to 13, wherein the concentration of the salt is 45 or lower.

Embodiment 27: A composition according to any of embodiments 1 to 14, wherein the concentration of the salt is 40 or lower.

Embodiment 28: A composition according to any of embodiments 1 to 15, wherein the concentration of the salt is 35 or lower.

Embodiment 29: A composition according to any of embodiments 1 to 16, wherein the concentration of the salt is 25 mM or lower.

5 Embodiment 30: A composition according to any embodiments 1 to 29, wherein a buffer is present, and the buffer has a pKa between 4 to 8.

Embodiment 31: A composition according to embodiment 30, wherein the buffer has a pKa between 5 to 7.

10 Embodiment 32: A composition according to any of embodiments 1 to 30, wherein a buffer is present, and the buffer is disodium acetate, sodium carbonate, citrate, glycylglycine, histidine, glycine, lysine, arginine, maleate, succinate, sodium dihydrogen phosphate, disodium hydrogen phosphate, sodium phosphate, or tris(hydroxymethyl)-amino methane, or mixtures thereof.

15 Embodiment 33: A composition according to embodiment 32, wherein the buffer is histidine, maleate, succinate, phosphate, or tris(hydroxymethyl)-amino methane.

Embodiment 34: A composition according to embodiment 33, wherein the buffer is histidine.

Embodiment 35: A composition according any of embodiments 1-34, wherein the buffer has a pKa value ± 1 pH unit from the target pH of the composition.

20 Embodiment 36: A composition according to any of embodiments 1 to 35, wherein a salt is present and the salt is selected from the group consisting of sodium chloride, magnesium chloride, sodium thiocyanate, ammonium thiocyanate, ammonium sulphate, ammonium chloride, calcium chloride, arginine hydrochloride, zinc chloride and sodium acetate or any combination thereof.

25 Embodiment 37: A composition according to embodiment 36, wherein the salt is sodium chloride or magnesium chloride.

Embodiment 38: A composition according to embodiment 37, wherein the salt is sodium chloride.

30 Embodiment 39: A composition according to embodiment 36, wherein the salt is arginine-HCl.

Embodiment 40: A stable, liquid composition comprising an antibody and arginine, wherein the arginine is present in a concentration of between 5 mM and 100 mM.

Embodiment 41: A composition according to embodiment 40, wherein the arginine is present in a concentration of between 5 mM and 50 mM.

Embodiment 42: A composition according to embodiment 41, wherein the arginine is present in a concentration of between 5 mM and 40 mM.

Embodiment 43: A composition according to embodiment 42, wherein the arginine is present in a concentration of between 5 mM and 35 mM.

5 Embodiment 44: A composition according to embodiment 43, wherein the arginine is present in a concentration of between 5 mM and 33 mM.

Embodiment 45: A composition according to embodiment 44, wherein the arginine is present in a concentration of between 5 mM and 30 mM.

10 Embodiment 46: A composition according to embodiment 45, wherein the arginine is present in a concentration of between 5 mM and 25 mM.

Embodiment 47: A composition according to embodiment 40 or embodiment 41, wherein the arginine is present in a concentration of 50 mM, 40 mM, 35 mM, 33 mM, 30 mM or 25 mM.

15 Embodiment 48: A composition according to any of embodiments 1 to 47, which has a pH of between 5.0 and 7.0.

Embodiment 49: A composition according to any of embodiments 1 to 48, which has a pH of 6.0 or 6.5.

Embodiment 50: A composition according to any of embodiments 1 to 49, which additionally comprises a surfactant.

20 Embodiment 51: A composition according to embodiment 50, wherein the surfactant is polysorbate 80.

Embodiment 52: A composition according to embodiment 50 or embodiment 51, wherein the surfactant is present within the composition in an amount of below 0.01%.

25 Embodiment 53: A composition according to any of embodiments 50 to 52, wherein the surfactant is present within the composition in an amount of below 0.0075 %.

Embodiment 54: A composition according to any of embodiments 50 to 52, wherein the surfactant is present within the composition in an amount between 0.001% and 0.005%.

Embodiment 55: A composition according to any of embodiments 50 to 54, wherein the surfactant is present within the composition in an amount of 0.001%.

30 Embodiment 56: A composition according to any of embodiments 1 to 49, which does not comprise a surfactant.

Embodiment 57: A composition according to any of embodiments 1 to 56, which additionally comprises a tonicity modifying agent.

35 Embodiment 58: A composition according to embodiment 57, wherein the tonicity modifying agent is sucrose or mannitol.

Embodiment 59: A composition according to embodiment 58, wherein the tonicity modifying agent is sucrose.

Embodiment 60: A composition according to any of embodiments 57 to 59, wherein the tonicity modifying agent is present within the composition in an amount of between 50
5 and 250 mM.

Embodiment 61: A composition according to any of embodiments 57 to 60, wherein the tonicity modifying agent is present within the composition in an amount of between 100 and 200 mM.

Embodiment 62: A composition according to any of embodiments 57 to 61, wherein
10 the tonicity modifying agent is present in an amount of 150 mM.

Embodiment 63: A composition according to any of embodiments 1 to 62, wherein the composition is pharmaceutically acceptable.

Embodiment 64: A composition according to any of embodiments 1 to 63, wherein the protein is an immunoglobulin.

Embodiment 65: A composition according to embodiment 64, wherein the protein is
15 an antibody.

Embodiment 66: A composition according to any of embodiments 1 to 65, wherein the protein is present within the composition in a concentration of between 50 mg/ml and 300 mg/ml.

Embodiment 67: A composition according to embodiment 66, wherein the protein is
20 present within the composition in a concentration of between 75 mg/ml and 300 mg/ml.

Embodiment 68: A composition according to embodiment 67, wherein the protein is present within the composition in a concentration of between 100 mg/ml and 300 mg/ml.

Embodiment 69: A composition according to embodiment 68, wherein the protein is
25 present within the composition in a concentration of between 50 mg/ml and 200 mg/ml.

Embodiment 70: A composition according to embodiment 69, wherein the protein is present within the composition in a concentration of 50, 55, 60, 65, 70, 75, 80, 85, 90, 95, 100, 150, 200, 250, or 300 mg/ml.

Embodiment 71: A composition according to any of embodiments 1 to 70, which has
30 a viscosity of 50 cP or less when measured at 25°C.

Embodiment 72: A composition according to embodiment 71, which has a viscosity of between 1 and 10 cP or less when measured at 25°C.

Embodiment 73: A composition according to embodiment 71 or embodiment 72, which has a viscosity of between 2 and 10 cP or less when measured at 25°C.

Embodiment 74: A composition according to embodiment 1, which comprises:
35

- (a) ≥ 50 mg/ml of a protein, which is an antibody;
(b) 30 mM or lower of a salt, such as sodium chloride or magnesium chloride;
(c) 50 mM or lower of a buffer such as histidine buffer;
(d) 0-25 mM of an amino acid, such as arginine or glycine;
5 (e) 0.001-0.005 % of a non-ionic surfactant;
(f) 100-200 mM of a tonicity modifying agent, such as sucrose, propylene glycol, glycerol, mannitol or D-sorbitol;

buffered to a pH of between 5 and 7.

Embodiment 75: A composition according to embodiment 1, which comprises:

- 10 (a) 100 mg/ml of a protein, which is an antibody;
(b) 25 mM sodium chloride;
(c) 33 mM histidine buffer;
(d) 25 mM arginine;
(e) 0.001% polysorbate 80;
15 (f) 150 mM sucrose;

buffered to a pH of between 5 and 7.

Embodiment 76: A composition according to embodiment 1, which comprises:

- (a) 100 mg/ml of a protein, which is an antibody;
(b) 25 mM sodium chloride;
20 (c) 33 mM histidine buffer;
(d) 25 mM arginine;
(e) 0.001% polysorbate 80;
(f) 150 mM mannitol;

buffered to a pH of between 5 and 7.

25 Embodiment 77: A composition according to embodiment 1, which comprises:

- (a) 100 mg/ml of a protein, which is an antibody;
(b) 25 mM sodium chloride;
(c) 33 mM histidine buffer;
(d) 25 mM arginine;
30 (e) 0.001% polysorbate 80;
(f) 150 mM sucrose;

buffered to a pH of 6.5.

Embodiment 78: A composition according to embodiment 1, which comprises:

- (a) 100 mg/ml of a protein, which is an antibody;
35 (b) 25 mM sodium chloride;

- (c) 33 mM histidine buffer;
- (d) 25 mM arginine;
- (e) 150 mM sucrose;

Buffered to a pH between 5 and 7.

5 Embodiment 79: A composition according to any of the embodiments 1-78, wherein the composition is stable at room temperature.

Embodiment 80: A composition according to any of the embodiments 1-79, wherein the composition is stable at temperatures between 15 and 30°C.

10 Embodiment 81: A composition according to any of embodiments 1 to 80, wherein the protein is a monoclonal antibody.

Embodiment 82: A composition according to embodiment 65 or 81, wherein the antibody is of the IgG4 subtype.

Embodiment 83: A composition according to embodiment 65, 81 or 82, wherein the monoclonal antibody is an anti-IL20 monoclonal antibody.

15 Embodiment 84: A composition according to embodiment 65, 81 or 82, wherein the monoclonal antibody is an anti-TFPI monoclonal antibody.

Embodiment 85: A composition according to embodiment 65, 81 or 82, wherein the monoclonal antibody is an anti-C5aR monoclonal antibody.

20 Embodiment 86: A composition according to embodiment 65, 81 or 82, wherein the monoclonal antibody is an anti-NKG2D monoclonal antibody.

Embodiment 87: A composition according to embodiment 65, 81 or 82, wherein the monoclonal antibody is an anti-NKG2A monoclonal antibody.

Embodiment 88: A stable protein composition according to any of embodiments 1 to 87 for use in therapy.

25 Embodiment 89: A method of treating an inflammatory disease which comprises administering to a patient a therapeutically effective amount of a composition according to embodiment 83.

Embodiment 90: A composition according to embodiment 83 for use in the treatment of an inflammatory disease.

30 Embodiment 91: Use of a composition according to embodiment 83 in the manufacture of a medicament for the treatment of an inflammatory disease.

Embodiment 92: A pharmaceutical composition comprising an anti-IL20 composition according to embodiment 83 for use in the treatment of an inflammatory disease.

Embodiment 93: A method of treating a coagulopathy which comprises administering to a patient a therapeutically effective amount of a composition according to embodiment 84.

5 Embodiment 94: A composition according to embodiment 84 for use in the treatment of a coagulopathy .

Embodiment 95: Use of a composition according to embodiment 84 in the manufacture of a medicament for the treatment of a coagulopathy .

Embodiment 96: A pharmaceutical composition comprising an anti-TFPI composition according to embodiment 84 for use in the treatment of a coagulopathy .

10 Embodiment 97: A method of treating an inflammatory disease which comprises administering to a patient a therapeutically effective amount of a composition according to embodiment 84.

Embodiment 98: A composition according to embodiment 85 for use in the treatment of an inflammatory disease.

15 Embodiment 99: Use of a composition according to embodiment 85 in the manufacture of a medicament for the treatment of an inflammatory disease.

Embodiment 100: A pharmaceutical composition comprising an anti-C5aR composition according to embodiment 85 for use in the treatment of an inflammatory disease.

20 Embodiment 101: A method of treating an inflammatory disease which comprises administering to a patient a therapeutically effective amount of a composition according to embodiment 86.

Embodiment 102: A composition according to embodiment 86 for use in the treatment of an inflammatory disease.

25 Embodiment 103: Use of a composition according to embodiment 86 in the manufacture of a medicament for the treatment of an inflammatory disease.

Embodiment 104: A pharmaceutical composition comprising an anti-NKG2D composition according to embodiment 86 for use in the treatment of an inflammatory disease.

30 Embodiment 105: A method of treating an inflammatory disease which comprises administering to a patient a therapeutically effective amount of a composition according to embodiment 87.

Embodiment 106: A composition according to embodiment 87 for use in the treatment of an inflammatory disease.

Embodiment 107: Use of a composition according to embodiment 87 in the manufacture of a medicament for the treatment of an inflammatory disease.

Embodiment 108: A pharmaceutical composition comprising an anti-NKG2A composition according to embodiment 87 for use in the treatment of an inflammatory
5 disease.

All references, including publications, patent applications, and patents, cited herein are hereby incorporated by reference in their entirety and to the same extent as if each reference were individually and specifically indicated to be incorporated by reference and were set forth in its entirety herein (to the maximum extent permitted by law), regardless of
10 any separately provided incorporation of particular documents made elsewhere herein.

The use of the terms "a" and "an" and "the" and similar referents in the context of describing the invention are to be construed to cover both the singular and the plural, unless otherwise indicated herein or clearly contradicted by context. For example, the phrase "the compound" is to be understood as referring to various "compounds" of the invention or
15 particular described aspect, unless otherwise indicated.

Unless otherwise indicated, all exact values provided herein are representative of corresponding approximate values (e.g., all exact exemplary values provided with respect to a particular factor or measurement can be considered to also provide a corresponding approximate measurement, modified by "about," where appropriate). When a range is given,
20 the range includes both end values, unless otherwise indicated.

The description herein of any aspect or aspect of the invention using terms such as "comprising", "having," "including," or "containing" with reference to an element or elements is intended to provide support for a similar aspect or aspect of the invention that "consists of", "consists essentially of", or "substantially comprises" that particular element or elements,
25 unless otherwise stated or clearly contradicted by context (e.g., a composition described herein as comprising a particular element should be understood as also describing a composition consisting of that element, unless otherwise stated or clearly contradicted by context).

CLAIMS

1. A stable, liquid composition comprising a protein, a salt and/or a buffer, characterised in that the total concentration of said salt and/or buffer is lower than 100 mM.
- 5 2. A composition according to claim 1, wherein the total concentration of said salt and/or a buffer is lower than 60 mM.
3. A composition according to claim 1 or 2, which does not comprise a surfactant.
- 10 4. A composition according to any of claims 1, 2 or 3, wherein the protein is present within the composition in a concentration between 100 mg/ml and 300 mg/ml.
5. A composition according to any of claims 1-4, wherein the composition is stable at room temperature.
- 15 6. A composition according to any of claims 1 to 5, which has a viscosity of 50 cP or less when measured at 25°C.
7. A stable, liquid composition comprising an antibody and arginine, wherein the arginine is present in a concentration of between 5 mM and 100 mM.
- 20 8. A stable, liquid composition according to claim 7, wherein the concentration of arginine is between 5mM and 30 mM.
- 25 9. A composition according to any of claims 1 to 8, wherein the protein is an antibody.
10. A composition according to claim 9, wherein the antibody is of the IgG4 subtype.
11. A composition according to claim 9 or claim 10, wherein the monoclonal antibody is an anti-IL20 monoclonal antibody, an anti-C5aR monoclonal antibody, an anti-NKG2D monoclonal antibody or an anti-NKG2A monoclonal antibody.
- 30 12. A composition according to claim 9 or claim 10, wherein the monoclonal antibody is an anti-TFPI monoclonal antibody.

13. A method of treating an inflammatory disease which comprises administering to a patient a therapeutically effective amount of a composition according to claim 11.

14. A method of treating a coagulopathy which comprises administering to a patient a
5 therapeutically effective amount of a composition according to claim 12.

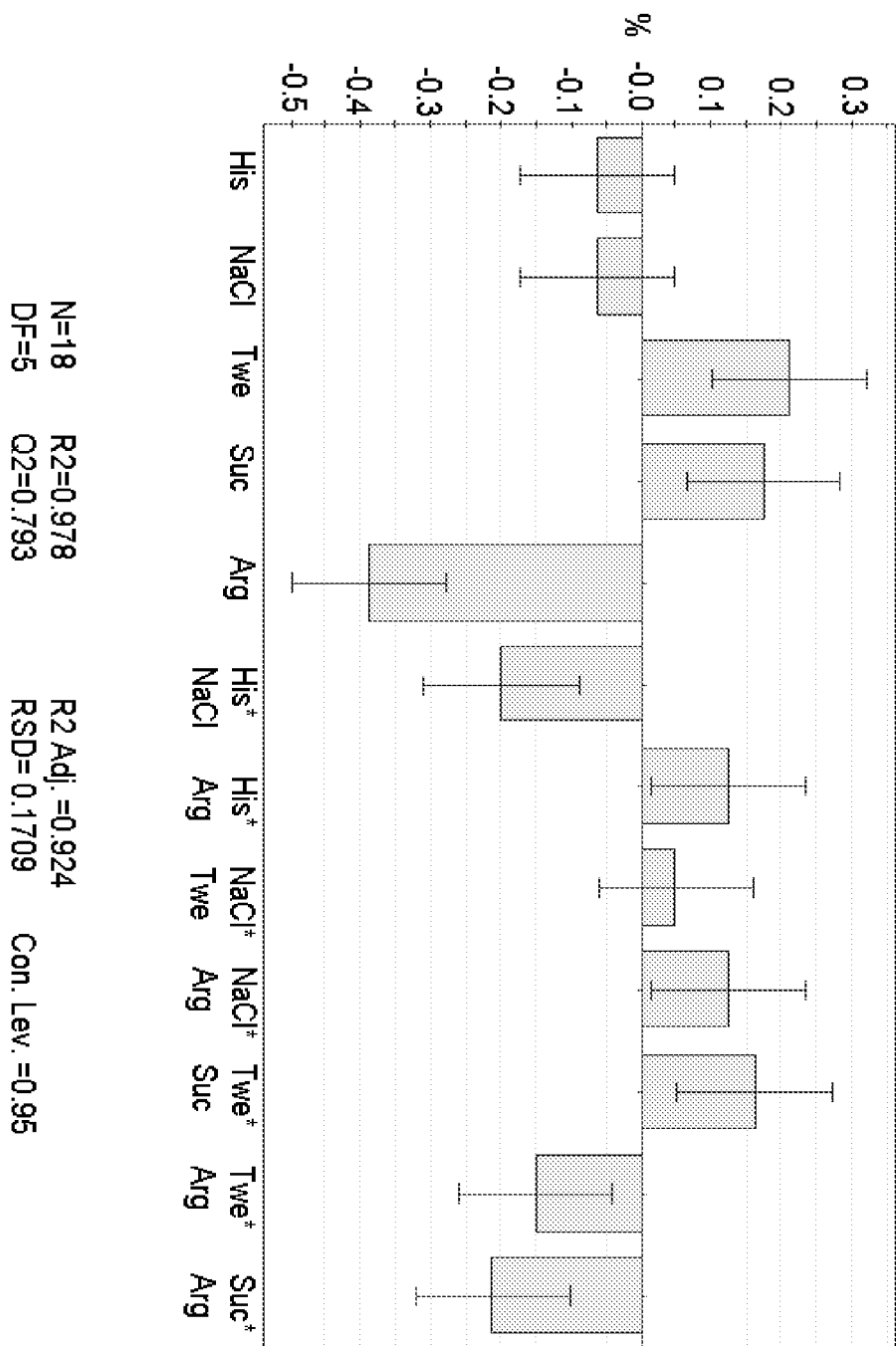


Fig. 1/3

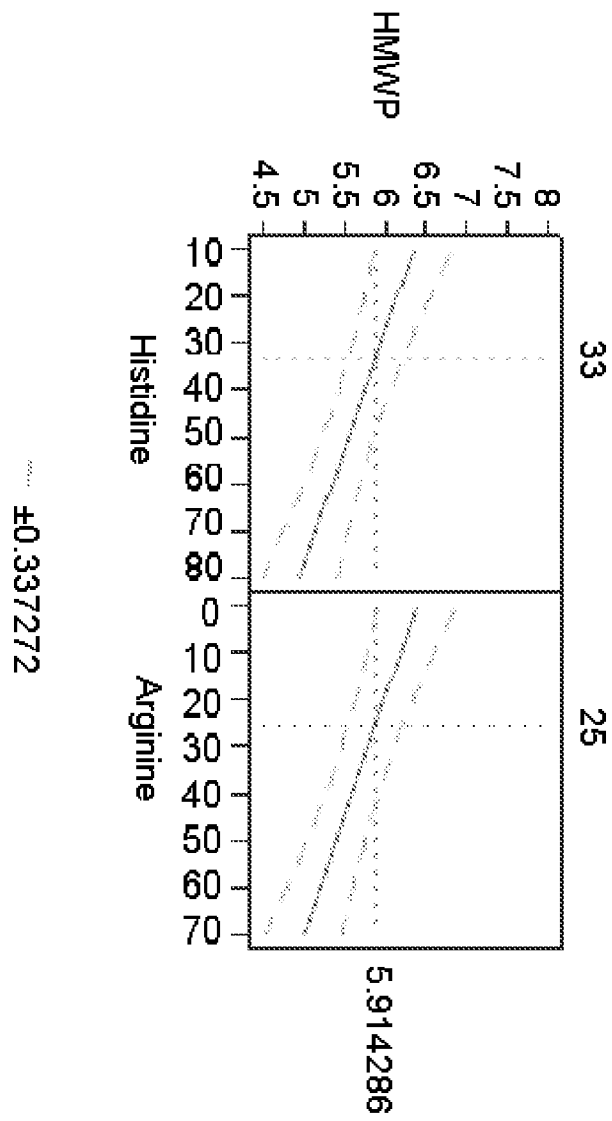


Fig. 2/3

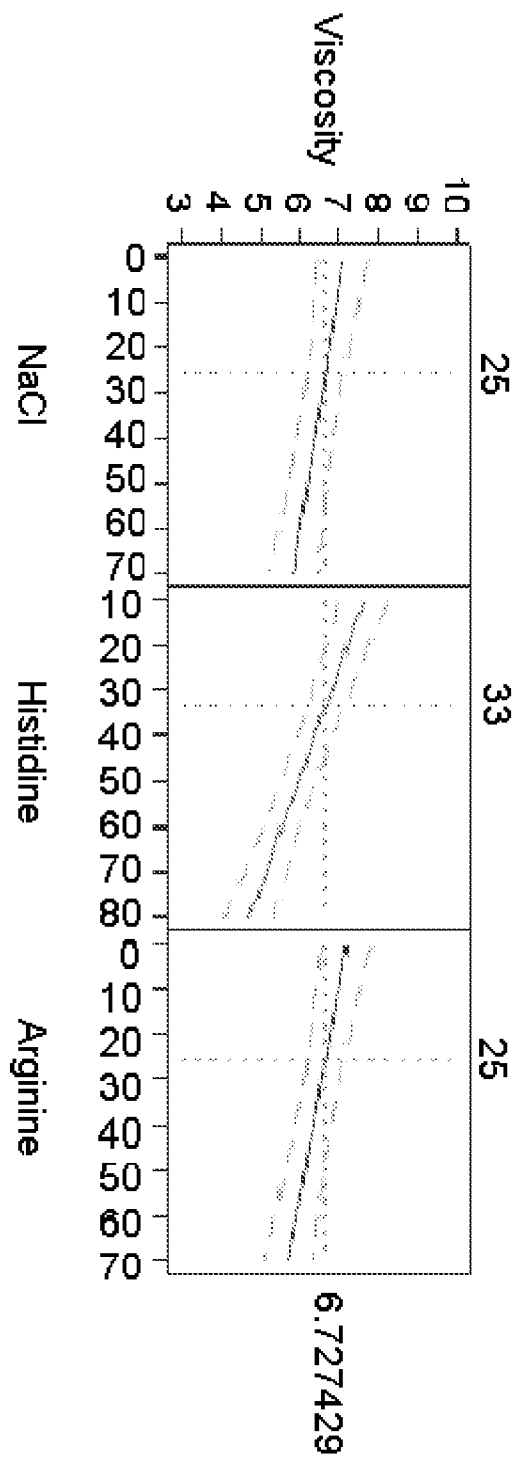


Fig. 3/3