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(54) Title: ACUTE TWIST NEMATIC (ATN) LIQUID CRYSTAL DEVICE FOR OPTICAL COMMUNICATION APPLICATIONS		
(57) Abstract A twisted nematic liquid crystal-based electro-optic modulator with a twist angle between 0° and 90°, and preferably between 50° and 80° is provided. The modulator provides a relatively rapid switching time such as less than about 50 milliseconds, and provides relatively large extinction ratios, such as greater than -25 dB. Preferably the liquid crystal entrance director differs from the polarization direction by a beta angle of about 15°.		

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ACUTE TWIST NEMATIC (ATN) LIQUID CRYSTAL DEVICE FOR OPTICAL COMMUNICATION APPLICATIONS

5 The invention generally relates to liquid crystal devices and, in particular,
spatial light modulators using twisted nematic liquid crystal materials with acute twist
angles for optical communication.

BACKGROUND INFORMATION

10 Much of the previous work involving liquid crystal (LC) devices has been
directed to display devices such as flat-panel displays. While a substantial amount of
process has been made in this regard, the light modulators and other devices associated
with liquid crystal display devices do not necessarily serve to solve problems in
connection with optical communication applications, with which the present invention
is primarily concerned. For example, although reduction in switching time has some
15 usefulness in connection with liquid crystal display devices, this factor is of
significantly greater importance in optical communication systems. The standard
known as the synchronous optical network (SONET) for fiber optics communications
specifies that when there is a network interruption, recovery time should be less than
50 milliseconds. Thus, in order to keep a SONET System in operation, optical
20 switches should respond within 50 milliseconds.

One type of previous liquid crystal modulator having relatively rapid switching
time is that generally described as a parallel or anti-parallel nematic liquid crystal
modulator. However, parallel (or zero degree) and anti-parallel nematic LC
modulators have relatively poor contrast (low extinctions ratios). In particular, due to
25 the unidirectional molecular tilt at the cell boundaries, there is significant residual
birefringence when the electrical field is applied to the cell which degrades the
extinction ratio of the device. For optical communication applications, it is desired to
achieve a contrast ratio or extinction coefficient of at least about -25 dB, more
preferably about -30 dB, and even more preferably greater than -30 dB and up to -40
30 dB or more dB. Although the extinction ratio for parallel LC modulators can be
improved e.g. by placement of a compensating birefringent polymer, this increases the
complexity and, in most cases, the cost of the modulator (and reliability).

Another liquid crystal structure is known which provides relatively high extinction ratios by using a 90 degree twisted nematic (TN) modulator. Twisted nematic (TN) liquid crystal (LC) has been widely used in electro-optic modulators in applications such as flat panel displays, spatial light modulators, and specialized optical image processors. Such devices are generally fabricated to define twist angles of 90° (for conventional twisting TN) or 180° - 270° (for "supertwist" nematic (STN) structure). In this context the twist angle is the angle between the direction of the entrance direction and that of the exit director.

A typical TN-LC modulator is made by the following process. Transparent electrode indium-tin-oxide coated glass substrates are generally used for the cell walls. They are spin-coated with alignment material, such as nylon or polyimide, and then buffed, such as by rubbing with silk to define a rubbing direction for each substrate, forming LC directions. The two substrates are brought together with the rubbing directions at 90° with respect to one another (where the angles are measured in the same sense as the LC material twist, i.e. calculated in a right-handed manner when the modulator uses an LC material with right-hand twist characteristics and calculated in a left-handed manner when the modulator uses an LC material with left-hand twist characteristics). Liquid crystal molecules between the substrates are switched between two states when an electrical field is applied to the electrodes. The thickness of the liquid crystal cell is designed such that:

$$\frac{\Delta n d}{\alpha} = \frac{\lambda}{2}$$

where Δn and d are the optical birefringence and the thickness of the liquid crystal material, and λ is the operating wavelength, and α is a proportionality factor for the twist angles, e.g. $\alpha = 1.732$ for twist angle = 90°.

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Thus, the modulator acts as a switchable half-wave plate that can selectably (in response to application or non-application of the electrical field) rotate the input linear polarization by 0° or 90°. Without the electrical field, the twisted structure wave

guides the polarization of the input light to rotate the polarization by 90°. With application of electrical fields, the waveguiding effect is distorted and the polarization is only partially rotated. With the modulator sandwiched between two crossed or parallel polarizers, analog intensity modulation can be obtained. In a TN geometry as described, the tilt angle of the molecules at the boundaries are perpendicular to each other. This is believed to result in substantial cancellation of the residual birefringence thus increasing contrast. Unfortunately, conventional TN modulators are inappropriate for many optical communications applications because of relatively slow response times, being nearly an order of magnitude slower than parallel nematic LC modulators.

Accordingly, previous materials and devices, while useful in many contexts, including liquid crystal displays, have not previously been configured to achieve both the high contrast and rapid switching speed desirable for optical communications applications. For example, the material known as E44 available from E. Merck Industries has a response time of about 65 milliseconds when fabricated into 90° twisted structures (e.g. for telecom applications). Such switching time can be reduced e.g. to less than about 10 milliseconds if a parallel cell is constructed but such a parallel cell does not provide the necessary contrast.

Another important factor that affects switching time is the thickness of the modulator. Switching time is roughly proportional to viscosity and inversely proportional to the square of the thickness: $t \propto \gamma/d^2$. This would indicate that faster switching is achieved with a low material viscosity and a thinner cell. For optical communication applications operating at infrared (IR) wavelengths (e.g. about 1550 nm) in order to obtain a thin cell, a large optical birefringence (on the order of 0.26) would be needed to maintain the thickness less than about 5 microns.

Accordingly, it would be advantageous to provide a device which achieves both high contrast (such as an extinction ratio greater than about -25 to -30 dB) and rapid switching (such as a recovery time of about 50 milliseconds or less) preferably operating at infrared wavelengths and temperatures in the range of about 20°C to 40°C.

SUMMARY OF THE INVENTION

The present invention provides a hybrid analog/binary electro-optical modulator using a twisted nematic liquid crystal structure which achieves both a high extinction ratio and rapid switching speed. The modulator is configured with the relative rubbing direction for the two cell walls or the "twist angle" neither parallel, nor at 90° or 180° - 270° . Rather, the twisting angle is between 0° and 90° , preferably between about 50° and about 80° , more preferably between about 60° and about 70° , to provide an acute twist nematic (hereinafter ATN) liquid crystal device.

BRIEF DESCRIPTION OF THE DRAWINGS

Figs. 1A-1C are schematic exploded perspective views showing relative polarizer and buffing directions according to certain previous devices;

Fig. 2 is a schematic perspective exploded view of polarizer and cell wall components of a modulator according to an embodiment of the present invention showing relative polarization and buffing angles;

Fig. 3 is a graph depicting relative buffing directions for use in a 60° right hand twist modulator according to an embodiment of the present invention;

Fig. 4 is a graph depicting relative polarization directions and LC director directions for a modulator according to an embodiment of the present invention;

Fig. 5 is a graph comparing calculated transmission extinction ratios calculated across a range of wavelengths for anti-parallel and 90° TN modulators of previous design and a 60° TN modulator according to an embodiment of the present invention;

Fig. 6 is a graph depicting calculated transmission extinction ratios across a range of wavelengths for various values of beta angle;

Fig. 7A depicts transmission extinction ratios for a number of wavelengths obtained using a parallel polarized modulator with 60° twist angle according to an embodiment of the present invention;

Fig. 7B is a graph corresponding to Fig. 7A but for a modulator with cross polarization;

Fig. 7C is a graph corresponding to Fig. 7B but for a device with a 70° twist angle;

Fig. 8 is a graph depicting optical response of a 60° twisted TN modulator with parallel polarizers according to an embodiment of the present invention in response to an applied voltage signal wherein the horizontal scale is graduated in divisions of 500 milliseconds and the vertical scale for the optical response is graduated in divisions of 200 millivolts; and

Fig. 9 shows a comparison of measured switching times for a 60° TN cell and a 70° TN cell according to an embodiment of the present invention, at different operating temperatures.

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DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENT

Before describing embodiments of the present invention, certain aspects of previous devices will first be described. As noted above, previous 0° and 90° structures commonly included entrance and exit polarizers and entrance and exit LC directors such as buffed cell walls. Fig. 1A depicts relative directions for entrance and exit polarizers 112a, 114a and entrance and exit LC directors 116a, 118a for previous parallel or 0° modulators. As can be seen from Fig. 1A, although the polarization directions of the entrance and exit polarizers 112a, 114a are crossed (i.e. orthogonal), the LC entrance and exit liquid crystal directors 116a, 118a have identical directions such that the "twist angle" is 0° . Moreover, the entrance polarizer 112a and entrance LC director 116a are 45° offset so that the angle therebetween, referred to herein as the "beta" angle, is equal to 45° .

Fig. 1B depicts a structure for a 90° twisted nematic modulator according to previous devices. As with Fig. 1A, the polarizers 112b, 114b are crossed. In the configuration of Fig. 1B, the change in angular direction between the direction of the entrance LC director 116b and the exit LC director 118b (measured in a right-hand direction 122) is 90° , i.e. the configuration of Fig. 1B provides a 90° twist angle. As seen from Fig. 1B, the beta angle between the entrance polarization direction 112b and the entrance LC director 116b is 0° .

Fig. 1C depicts angles found in a 270° "supertwist" device in which the twist angle between the entrance LC director 116c and the exit LC director 118c (measured

in a right-handed fashion) is 270° and the beta angle between the entrance polarizer 112c and the entrance LC director 116c is 0° .

Fig. 2 depicts the relationship of angles in the device according to an embodiment of an ATN device of the present invention. Fig. 2 includes entrance and exit polarizers 212, 214 and entrance and exit LC directors 216, 218. In the embodiment of Fig. 2, the entrance and exit polarizers define crossed polarization directions (i.e. polarization directions 222, 224 that are orthogonal). The buffing directions or LC directions of the entrance and exit LC directors 216, 218, however, define a twist angle (i.e. the angle which is passed-through, in a right-handed fashion when moving from the angle 226 of the entrance LC director 216 to the angle 228 or buffing direction of the exit LC director) is intermediate between 0° and 90° , preferably being between about 50° and 80° , more preferably between 60° and about 70° . In the embodiment of Fig. 2, the beta angle (i.e. the angle which is passed-through, in a right-handed fashion, when going from the orientation parallel to the polarization direction 222 of the entrance polarizer 212 to the buffing direction or LC direction 226 of the LC director 216) is greater than 0° , preferably between about 0° and about $+25^\circ$, more preferably between about 5° and 20° , more preferably between about 13° and about 17° for a 60° twist angle, and even more preferably, about 15° . For a 70° twist angle, the beta angle is more preferably between about 8° and about 12° , even more preferably, about 10° . According to one embodiment, it is believed superior transmission is obtained when $\beta \approx (90^\circ - \text{twist angle})/2$. For example, in this embodiment, if the twist angle is 60° , preferably $\beta = (90^\circ - 60^\circ)/2 = 15^\circ$, and if the twist angle is 70° , preferably $\beta = 10^\circ$.

Fig. 2A is a side view of an ATN modulation device according to an embodiment of the present invention. The crossed entrance and exit polarizers 212, 214 may be made from any of a number of well known polarizing materials, one example of which is that sold under the trade name POLARIZER, sold by Newport Optics of Irvine, California. Cell walls 216, 218 may be formed of glass coated with transparent conductive electrode material such as indium-tin-oxide coating and with nylon or polyimide layers which are buffed (e.g. with silk) to define buffing directions and positioned to define angles as depicted in Fig. 2. The cell walls with directors

216, 218 are positioned a distance apart 234 such as about 5 microns apart and the space therebetween is filled with a liquid crystal material such as, for example, that available under the trade name E44 from E. Merck Industries of the United Kingdom. A controllable voltage source 236 of a type well known in the art is used to selectably
5 apply voltage to the above described electrode layers to selectably switch the modulator between a substantially transmissive IR -transmissive state and an IR-extinguishing state with a extinction ration of greater than about -25 dB, preferably -30 or more dB and with a switching speed or relaxation speed of about 50 milliseconds or less.

According to one embodiment of an ATN device as depicted in Fig. 3, the
10 buffing direction on the upper substrate 312 defines a twist angle 314 of 60° with respect to the buffing direction 316 of the exit or lower substrate. Since the buffing directions are offset by 60° while the polarizer directions are offset by 90° , there will be an angle between the polarization directions and the entrance or exit LC directors (or, preferably, both). As depicted in Fig. 4, in one embodiment the beta angle 412
15 between the polarization direction 416 of the entrance polarizer and the direction 418 defined by the entrance LC director is about 15° .

An ATN modulator constructed as described in connection with Figs. 2-4 provides a transmission extinction ratio 512 across a bandwidth of light as depicted in Fig. 5 intermediate between extinction ratio typically achieved in an anti-parallel
20 modulator 514 and that typically achieved by a 90° TN-based modulator 516. As can be seen from Fig. 5, for a given minimum or threshold extinction ratio (e.g. a minimum extinction ratio of -25 dB) the bandwidth 522 across which a 60° TN modulator according, to the present invention, is expected to operate is wider than the operating bandwidth 524 for a 0° or anti-parallel device 514.

Fig. 6 depicts the fashion in which extinction ratio is calculated to relate to the
25 beta angle of a 60° ATN device according to an embodiment of the present invention. As seen from Fig. 6, a device with a beta angle of 13° can achieve the extinction threshold of -25 dB over a bandwidth 612 which is narrower than that 614 achieved by using a beta angle of 15° . Reducing the beta angle to 10° is expected to result in an
30 extinction ratio 616 which never exceeds -20 dB. On the other hand, as beta angles begin to exceed about 15° , the contrast or extinction ratio achieved by the device

begins to deteriorate. The calculated sensitivity to beta angles, as depicted in Fig. 6, suggests that, for a device according to embodiments of the present invention, care in fabricating devices to achieve a desirable beta angle (such as about 15° , for a 60° ATN) will be rewarded.

5 As depicted in Fig. 7A, a 60° ATN modulator according to an embodiment of the present invention configured with parallel polarizers provides an extinction ratio 712, between -30 dB and about -43 dB across a wavelength range from about 1525 nm to about 1575 nm. When a similar 60° TN device is provided with cross-polarizers according to the present invention, the extinction ratio 714 (Fig. 7B) across the same
10 wavelength range is about -26 dB. By constructing a device in which the twist angle is increased to 70° , the extinction ratio 716 (Fig. 7C) can exceed about -30 dB 716.

Thus it can be seen from Figs. 7A-7C that an ATN device constructed according to the present invention is able to achieve an extinction ratio of greater than -25 dB as desired. Figs. 8 and 9 show that an ATN device according to the present
15 invention is also able to achieve a switching time under 50 milliseconds as desired. As shown on Fig. 8, when a change is made in an applied voltage 812, a 60° ATN cell with parallel polarizers according to the present invention is able to achieve a desired optical response within a time period 814 of about 10 milliseconds at 40°C . As shown in Fig. 9, switching time for both a 60° twist angle ATN modulator 912 and a 70°
20 twist angle ATN modulator 914 is expected to display some temperature dependence with both embodiments expected to achieve switching times less than 50 milliseconds, preferably less than 35 milliseconds across a temperature range between 20°C and 45°C .

ATN modulators as described above may, according to one embodiment of the
25 present invention, be used in optical telecommunications systems. As depicted in the simplified diagram of Fig. 10, an optical network may use a modulator as described above as part of an optical routing switch 1012 in selecting among paths e.g. 1014a, 1014b between a signal source 1016 and destination 1018. By providing modulators having relatively high extinction ratios, a favorable signal-to-noise ratio in the switch
30 component 1012 for an optical network can be realized. By providing modulators which also achieve relatively high switching rates, it is possible to provide substantially

uninterrupted service from the source 1016 to the destination 1018 by permitting a control 1022 to rapidly reconfigure the optical routing switch 1012 e.g. in response to a interruption on one of the paths (e.g. when an optical fiber is cut).

5 In light of the above description, a number of advantages of the present invention can be seen. The invention provides a useful and feasible hybrid analog/binary electro-optic modulator using twisted nematic liquid crystal structure. The present invention provides for an ATN electro-optic modulator which can simultaneously provide both a high extinction ratio (such as greater than -25 dB) and rapid switching (such as less than 50-microsecond switching). Such simultaneous high
10 extinction ratio and rapid switching speeds, while believed to be of little interest in connection with display devices, are of relatively great benefit in the context of optical communication application such as optical modulators for optical routing switches in a fiber-optic or other optical communication network.

A number of variations and modifications of the invention can also be used.
15 Although examples of liquid crystal and polarization materials that can be used in the context of the present invention have been described, other materials are also operable. Although the invention has been described in the context of optical routing switches, ATN devices according to the present invention can also be applied to, e.g. display devices and high-speed spatial light modulators (SLMs). In general, the 60° twist
20 embodiment has a more rapid switching time than the 70° twist embodiment, as seen in Fig. 9, while the 70° twist embodiment has an extinction ratio that is about 5 dB larger than that of a corresponding 60° twist embodiment.

Although the invention has been described by way of a preferred embodiment and certain variations and modifications, other variations and modifications can also
25 be used, the invention being defined by the following claims.

What is claimed is:

1. A twisted nematic liquid crystal electro-optic modulator comprising:
first and second spaced apart cell walls;
a liquid crystal material positioned between said first and second spaced apart
5 cell walls;
electrodes positioned to impose an electric potential across said liquid crystal
material;
wherein said first and second cell walls are configured to respectively define
first and second liquid crystal director directions, said first and second directions being
10 angularly offset by an amount defining a twist angle, wherein said twist angle is greater
than 0 degrees and less than 90 degrees.
2. A modulator, as claimed in claim 1 wherein said twist angle is between
about 50 degrees and about 80 degrees.
3. A modulator, as claimed in claim 1 wherein said twist angle is between
15 about 60 degrees and about 70 degrees.
4. A modulator, as claimed in claim 1, further comprising entrance and exit
polarizers respectively defining entrance and exit polarization directions.
5. A modulator, as claimed in claim 4 wherein said entrance and exit
polarization directions are substantially parallel.
- 20 6. A modulator, as claimed in claim 4 wherein said entrance and exit
polarization directions are substantially crossed.
7. A modulator, as claimed in claim 4, wherein said polarization direction
of said entrance polarizer and said first liquid crystal director direction is angularly
offset by an amount defining a beta angle, wherein said beta angle is between about 5
25 degrees and about 20 degrees.
8. A modulator, as claimed in claim 7, wherein said beta angle is between
about 13 degrees and about 17 degrees.
9. An optical communication system comprising:
optical transmission media defining at least first and second optical transmission
30 paths between a signal source and a signal destination;

at least a first routing switch coupled to said optical transmission media to switch between said first and second transmission paths;

said first routing switch including at least a first electro-optical modulator which includes;

5 first and second spaced apart cell walls;

a liquid crystal material positioned between said first and second spaced apart cell walls;

electrodes positioned to impose an electric potential across said liquid crystal material;

10 wherein said first and second cell walls are configured to respectively define first and second liquid crystal director directions, said first and second directions being angularly offset by an amount defining a twist angle, wherein said twist angle is greater than 0 degrees and less than 90 degrees.

10. A twisted nematic liquid crystal electro-optic modulator comprising:

15 first and second spaced apart walls means;

a liquid crystal material positioned between said first and second spaced apart walls means;

electrode means for imposing an electric potential across said liquid crystal material;

20 means for defining first and second liquid crystal director directions, said first and second directions being angularly offset by an amount defining a twist angle, wherein said twist angle is greater than 0 degrees and less than 90 degrees.

11. A modulator, as claimed in claim 10 wherein said twist angle is between about 50 degrees and about 80 degrees.

25 12. A modulator, as claimed in claim 10 wherein said twist angle is between about 60 degrees and about 70 degrees.

13. A modulator, as claimed in claim 10, further comprising entrance and exit polarizer means respectively defining entrance and exit polarization directions.

30 14. A modulator, as claimed in claim 13 wherein said entrance and exit polarization directions are substantially parallel.

15. A modulator, as claimed in claim 13 wherein said entrance and exit polarization directions are substantially crossed.

16. A modulator, as claimed in claim 13, wherein said polarization direction of said entrance polarizer means and said first direction are angularly offset by an amount defining a beta angle, wherein said beta angle is between about 5 degrees and about 20 degrees.

17. A modulator, as claimed in claim 16, wherein said beta angle is between about 13 degrees and about 17 degrees.

18. An optical communication system comprising:
means for defining at least first and second optical transmission paths between a signal source and a signal destination;
at least a first routing switch for switching between said first and second transmission paths;
said first routing switch including at least first and second spaced apart walls means;
a liquid crystal material positioned between said first and second spaced apart walls means;
electrode means for imposing an electric potential across said liquid crystal material;
means for defining first and second liquid crystal director directions, said first and second directions being angularly offset by an amount defining a twist angle, wherein said twist angle is greater than 0 degrees and less than 90 degrees.

19. A method for liquid crystal electro-optic modulation comprising:
providing first and second spaced apart cell walls wherein said first and second cell walls are configured to respectively define first and second liquid crystal director directions, said first and second directions being angularly offset by an amount defining a twist angle, wherein said twist angle is greater than 0 degrees and less than 90 degrees;
positioning a liquid crystal material between said first and second spaced apart cell walls;

transmitting light through at least first and second cell walls and said liquid crystal material to provide a first output light intensity;

5 applying an electric potential across said liquid crystal material to switch, within a switching time of less than about 50 milliseconds, to a state in which transmission of said light is substantially prevented to provide an extinction ratio, with respect to said first output light intensity, of at least about -25 dB.

20. A method, as claimed in claim 19, wherein said switching time is less than about 35 milliseconds.

10 21. A method, as claimed in claim 19, wherein said extinction ratio is at least about -30 dB.

22. A method, as claimed in claim 1 wherein said twist angle is between about 50 degrees and about 80 degrees.

23. A method, as claimed in claim 1 wherein said twist angle is between about 60 degrees and about 70 degrees.

15 24. A method, as claimed in claim 1, further comprising positioning entrance and exit polarizers respectively to define entrance and exit polarization directions.

25. A method, as claimed in claim 24 wherein said entrance and exit polarization directions are substantially parallel.

20 26. A method, as claimed in claim 24 wherein said entrance and exit polarization directions are substantially crossed.

25 27. A method, as claimed in claim 24, further comprising positioning said entrance liquid crystal director such that said polarization direction of said entrance polarizer and said first liquid crystal director direction are angularly offset by an amount defining a beta angle, wherein said beta angle is between about 5 degrees and about 20 degrees.

28. A method, as claimed in claim 25, wherein said beta angle is between about 13 degrees and about 15 degrees.

30 29. A method, as claimed in claim 24, further comprising positioning said entrance liquid crystal director such that said polarization direction of said entrance

polarizer and said first liquid crystal director direction are angularly offset by about half the difference between 90° and said twist angle.

- 5 30. A modulator, as claimed in claim 4, wherein said polarization direction of said entrance polarizer and said first liquid crystal director direction is angularly offset by about half the difference between 90° and said twist angle.

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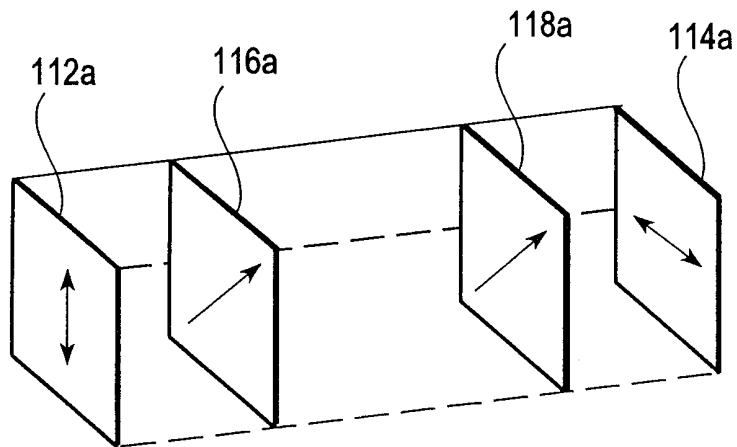


FIG. 1A
Prior Art

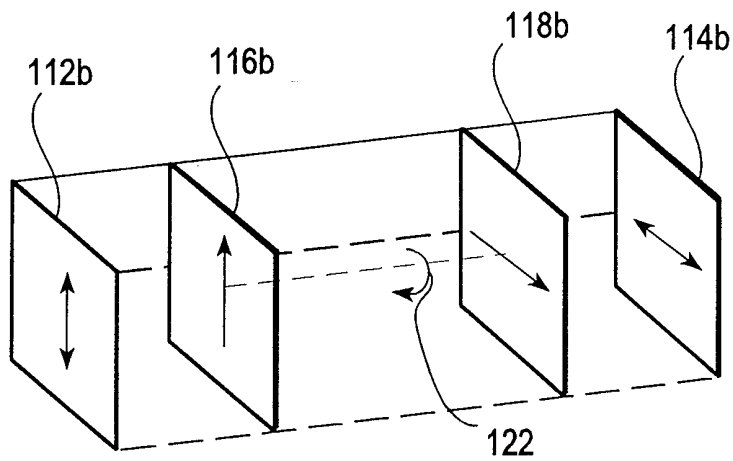


FIG. 1B
Prior Art

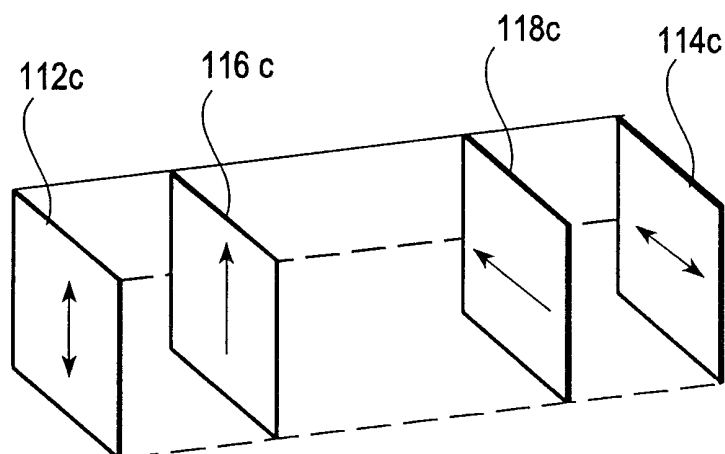


FIG. 1C
Prior Art

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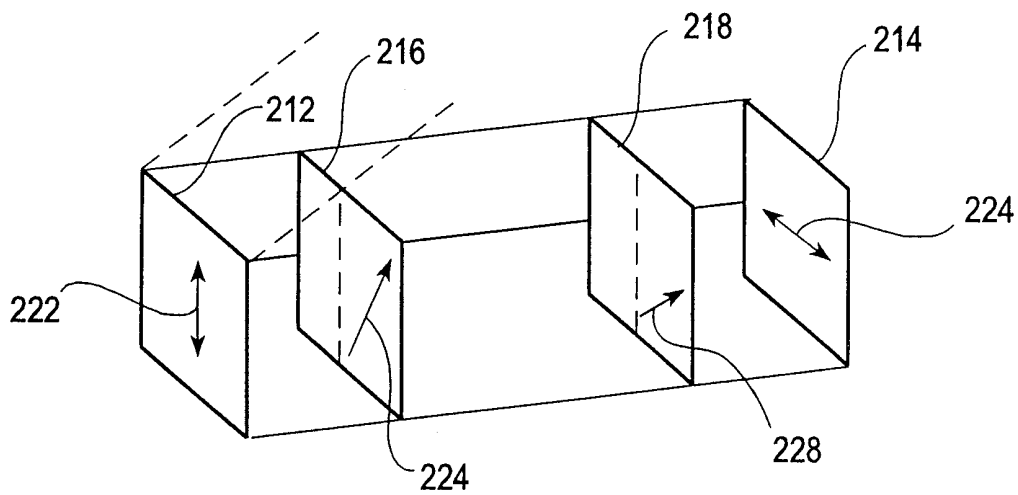


FIG. 2

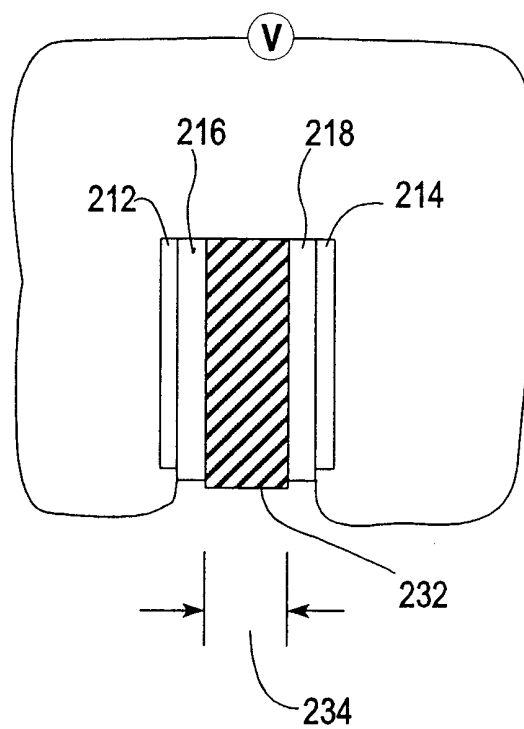


FIG. 2A

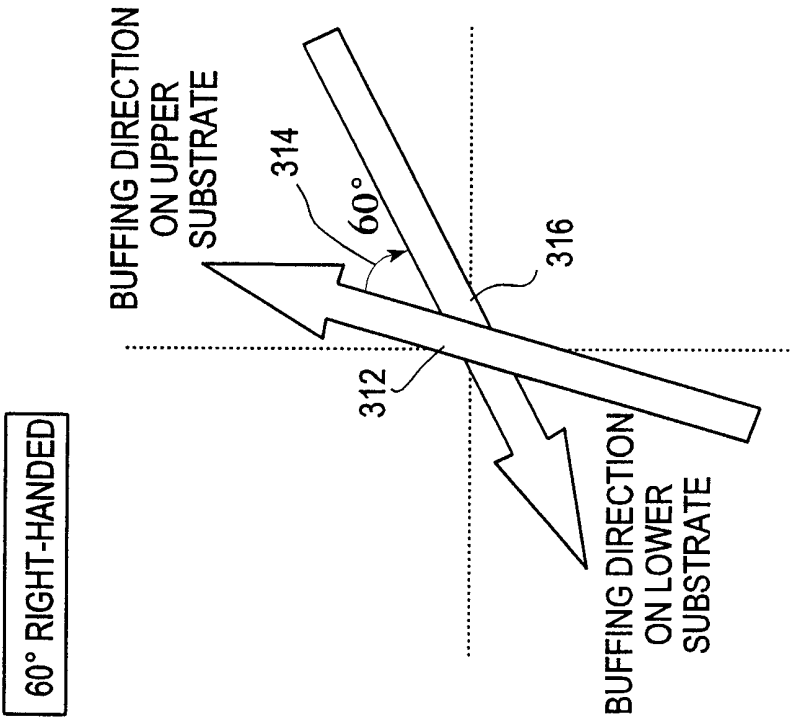


FIG. 3

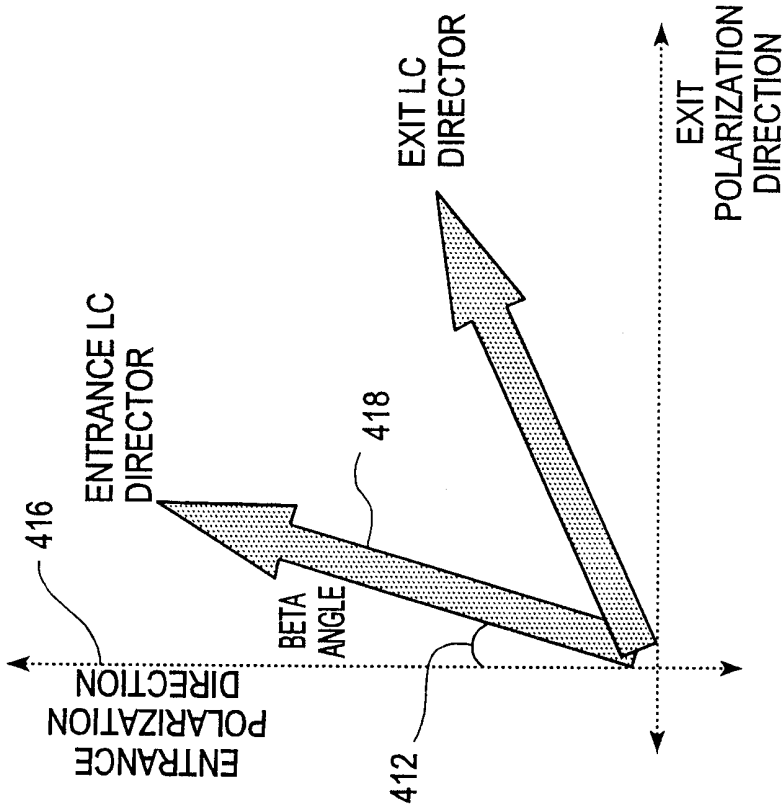


FIG. 4

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FIG. 5

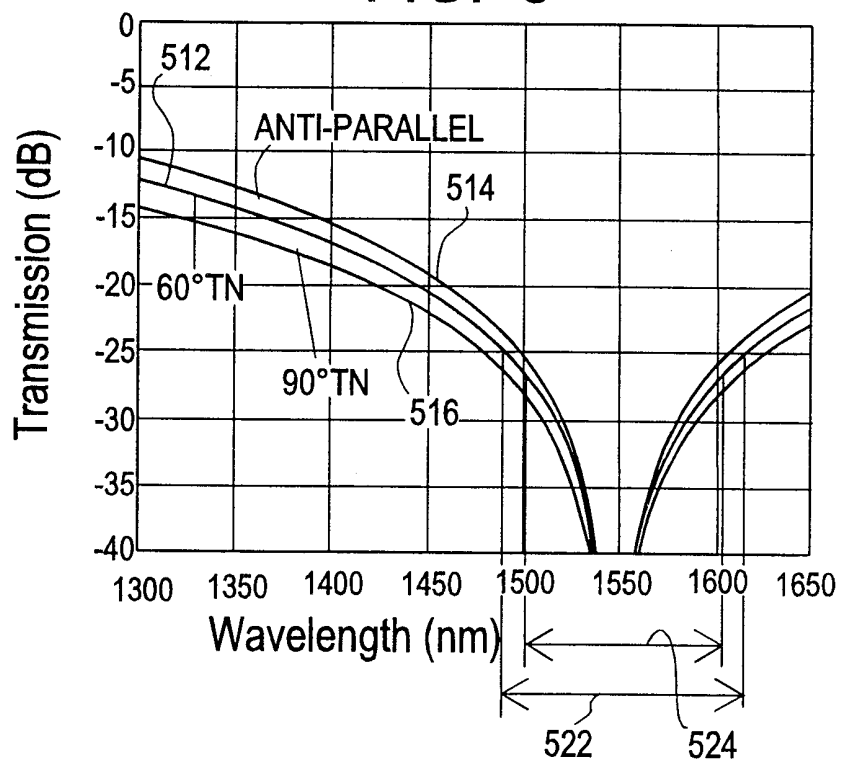
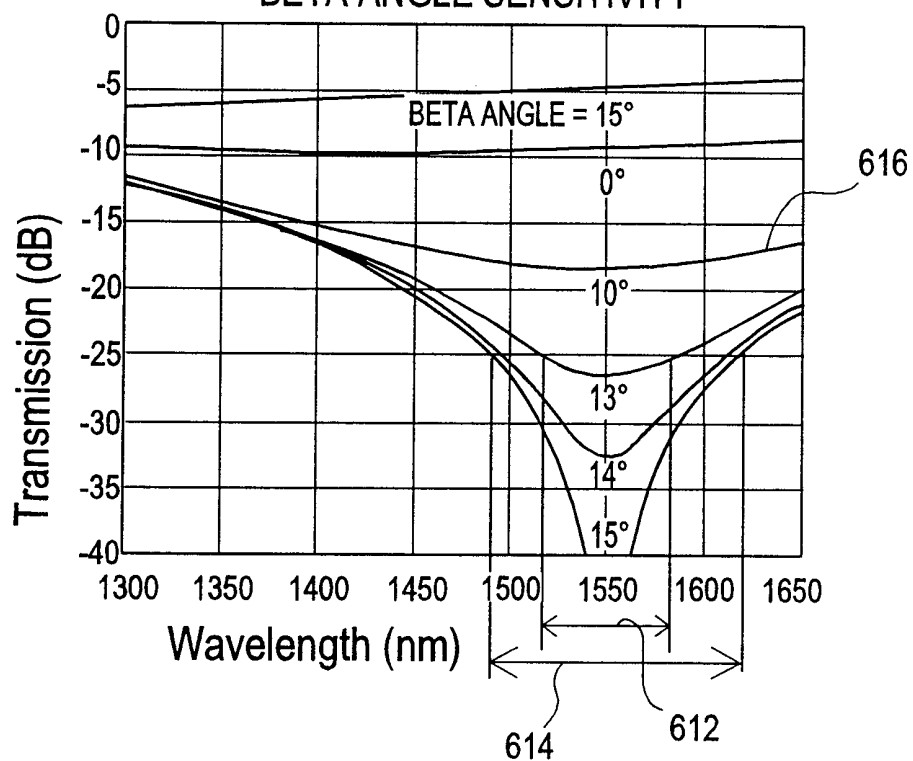


FIG. 6

BETA ANGLE SENSITIVITY



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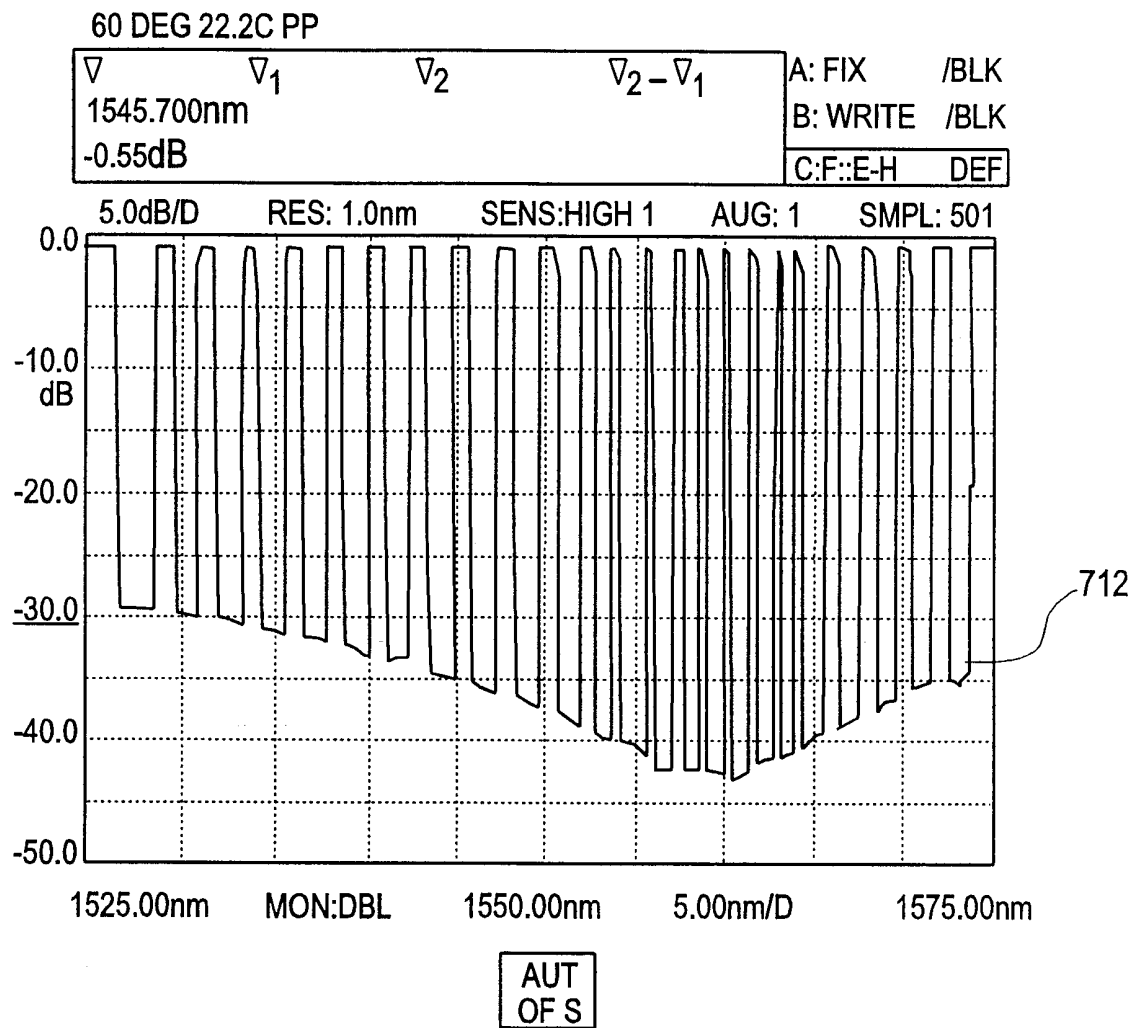


FIG. 7A

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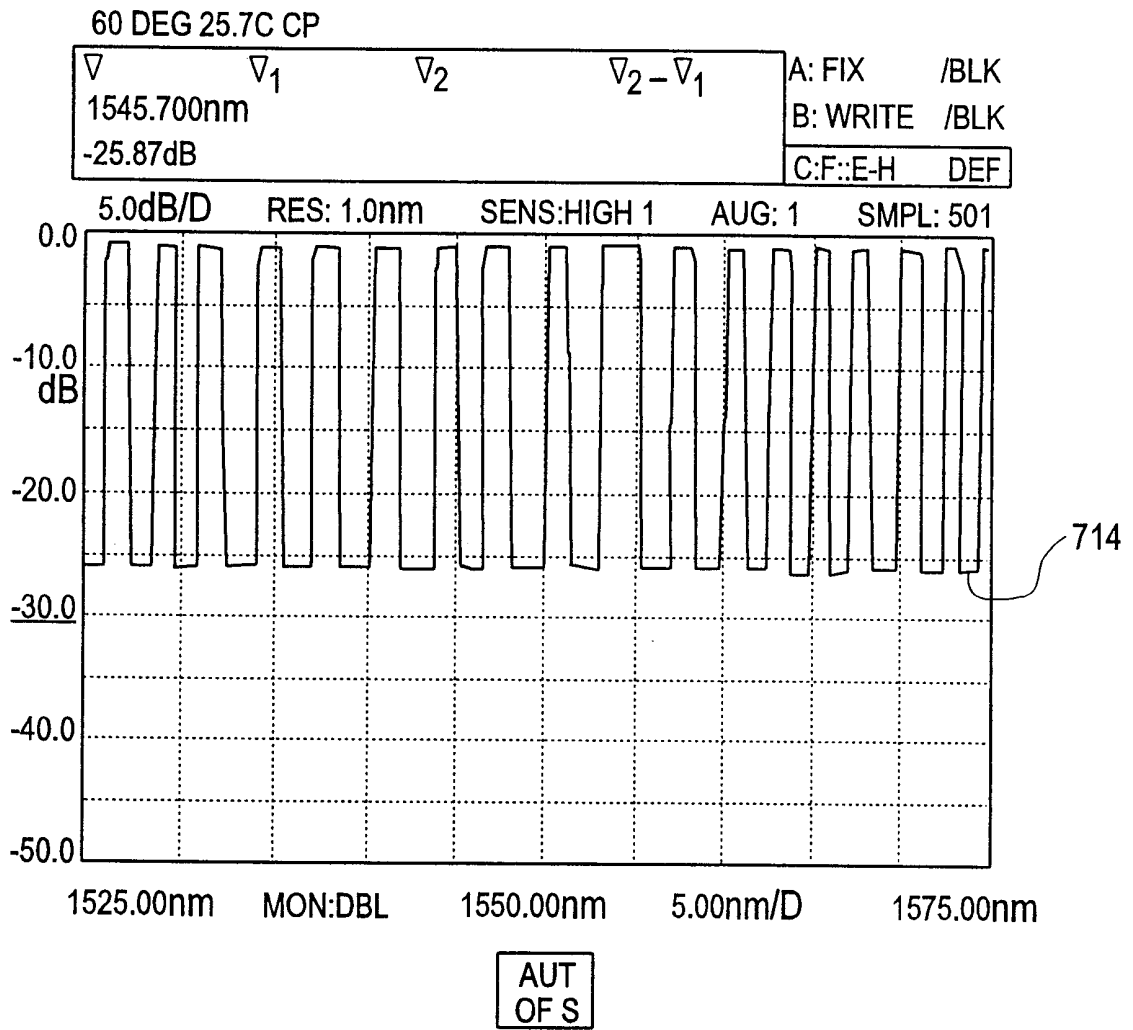


FIG. 7B

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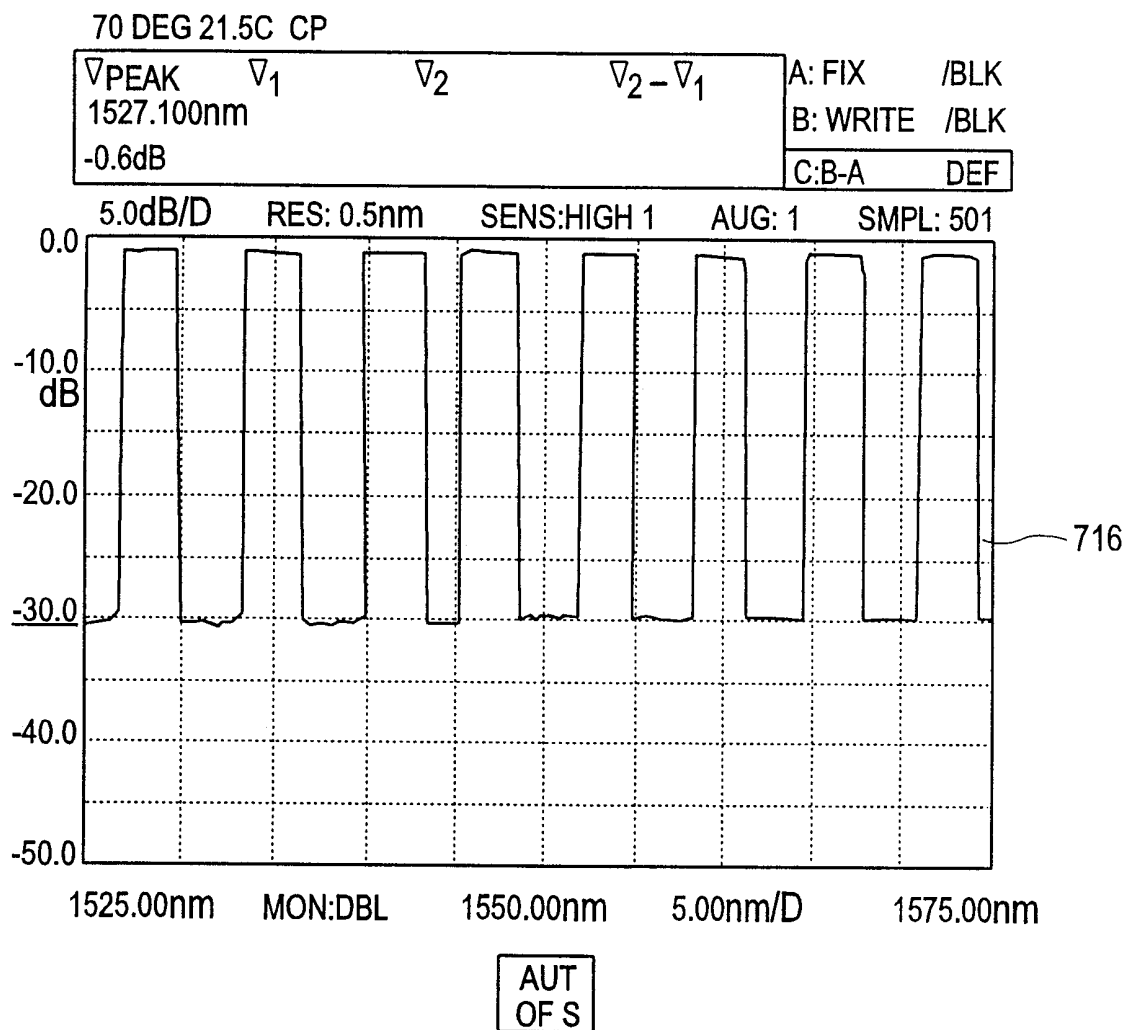
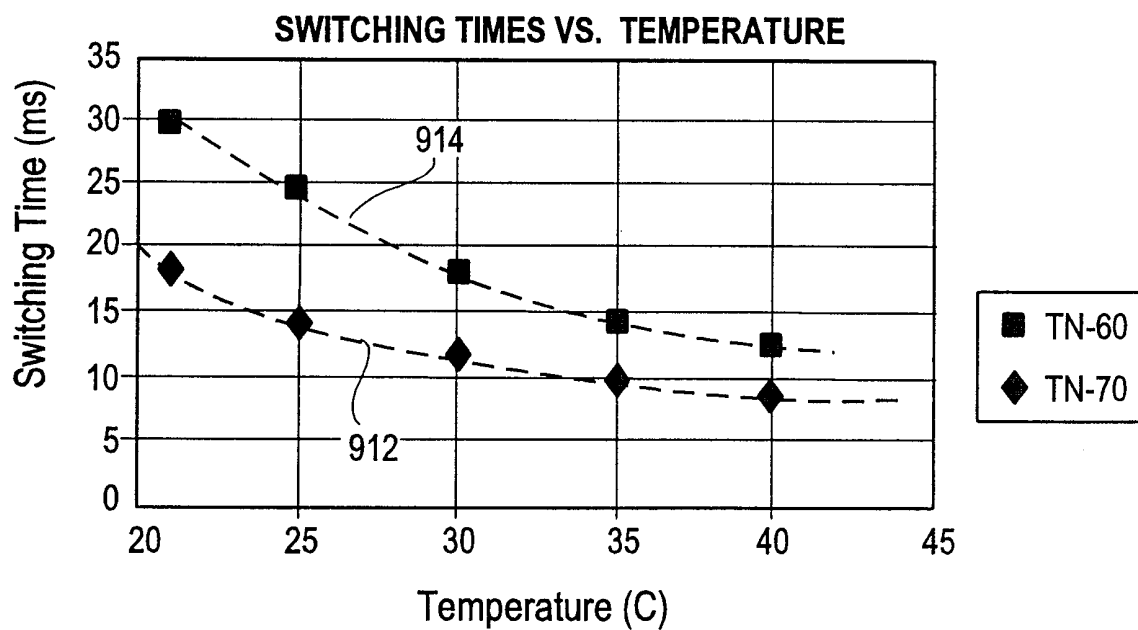
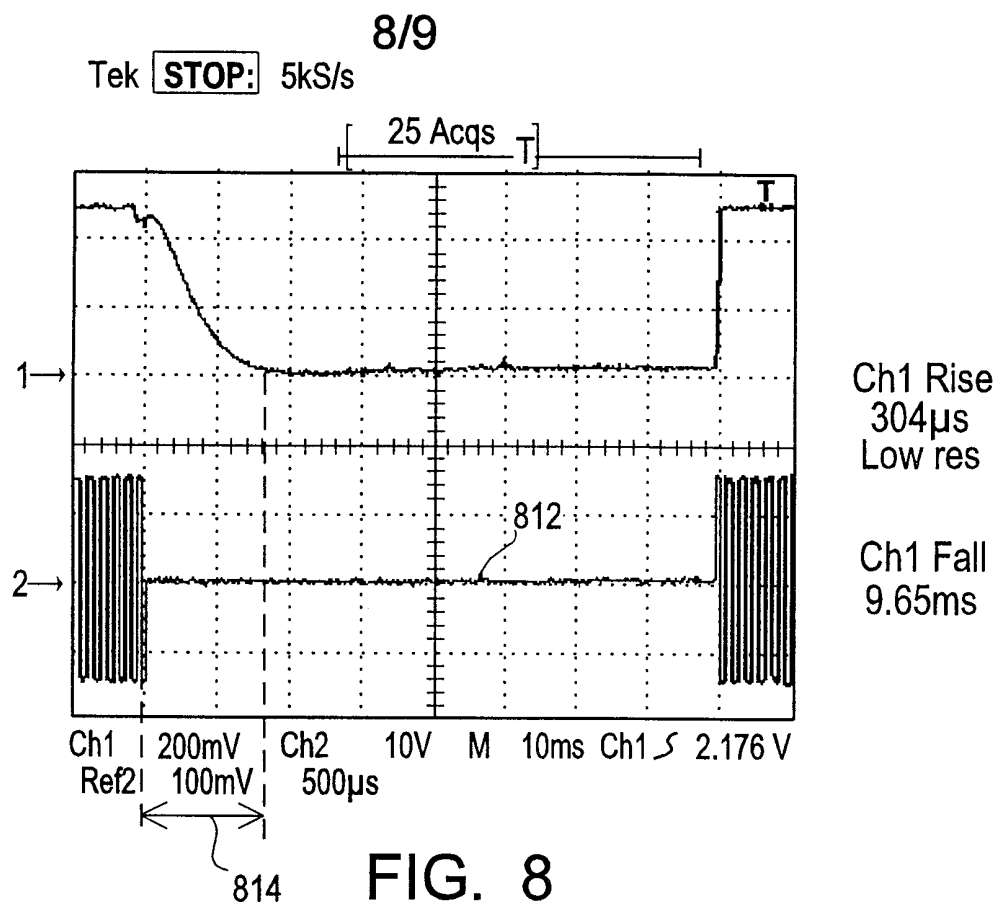


FIG. 7C

**FIG. 9**

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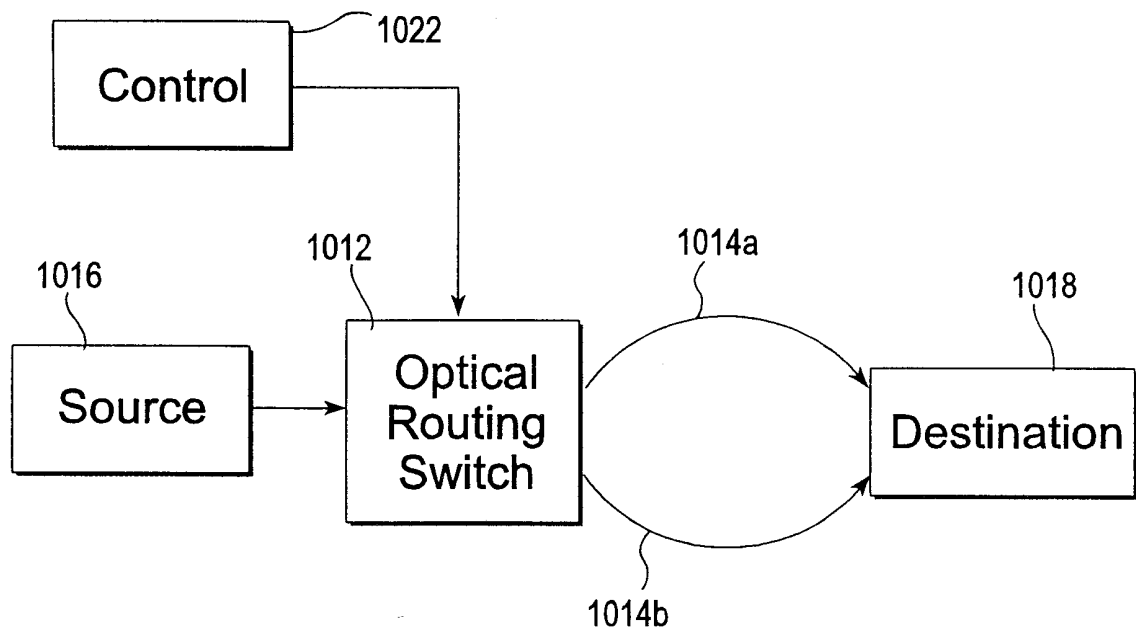


FIG. 10