

AUSTRALIA

Patents Act

CONVENTION

628792

APPLICATION FOR A STANDARD PATENT

☒ We The Procter & Gamble Company

of One Procter & Gamble Plaza,  
Cincinnati,  
Ohio 45202,  
UNITED STATES OF AMERICA.

hereby apply for the grant of a standard patent for an invention  
entitled:

SHAMPOO COMPOSITIONS

which is described in the accompanying complete specification.

Details of basic application

Number of basic application: 122,986

Convention country in which  
basic application was filed: UNITED STATES OF AMERICA

Date of basic application : 19 November 1987

Address for Service:

PHILLIPS ORMONDE & FITZPATRICK  
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367 Collins Street  
Melbourne 3000 AUSTRALIA

Dated: 14 November 1988

PHILLIPS ORMONDE & FITZPATRICK  
Attorneys for:  
The Procter & Gamble Company

By:

*David B. Fitzpatrick*

Our Ref : 114401  
POF Code: 44135/44135

## DECLARATION FOR A PATENT APPLICATION

## INSTRUCTIONS

- (a) Insert "Convention" if applicable  
(b) Insert FULL name(s) of applicant(s)

In support of the (a) convention application made by

(b)

The Procter &amp; Gamble Company

- (c) Insert "of addition" if applicable  
(d) Insert TITLE of invention

(hereinafter called "applicant(s) for a patent (c)

for an

invention entitled (d)

## SHAMPOO COMPOSITIONS

- (e) Insert FULL name(s) AND address(es) of declarant(s) (See heading\*)

I/We (e) Richard Charles Witte  
Assistant Secretary of The Procter & Gamble Company  
of One Procter & Gamble Plaza, Cincinnati, Ohio 45202  
United States of America

do solemnly and sincerely declare as follows:

1. ~~I am/We are the applicant(s).~~  
(or, in the case of an application by a body corporate)
1. I am/~~We are~~ authorized to make this declaration on behalf of the applicant(s).
2. ~~I am/We are the actual inventor(s) of the invention.~~  
(or, where the applicant(s) is/are not the actual inventor(s))

- (f) Insert FULL name(s) AND address(es) of actual inventor(s)

2. (f) Patrick Columkille McCall Philip Earl Cothran  
3992 Creek Road 6941 Rob Vern Drive  
Cincinnati, OH 45241 Cincinnati, OH 45239

United States of America United States of America

~~is/are~~ the actual inventor(s) of the invention and the facts upon which the applicant(s)  
is/~~are~~ entitled to make the application are as follows:

- (g) Applicant is the assignee of the invention from the actual inventor(s).

(Note: Paragraphs 3 and 4 apply only to Convention applications)

- (h) Insert country, filing date, and basic applicant(s) for the/ur EACH basic application

3. The basic application(s) for patent or similar protection on which the application is based is/~~are~~ identified by country, filing date, and basic applicant(s) as follows:

(h)

U.S.S.N. 07/122,986 filed November 19, 1987; Patrick Columkille McCall and Philip Earl Cothran.

In United States of America

4. The basic application(s) referred to in paragraph 3 hereof was/~~were~~ the first application(s) made in a Convention country in respect of the invention the subject of the application.

Declared at (k) Cincinnati, Ohio, U.S.A.

Dated (l)

December 8, 1988

(m)

Richard Charles Witte

Assistant Secretary

To: The Commissioner of Patents

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**(12) PATENT ABRIDGMENT      (11) Document No. AU-B-25730/88**  
**(19) AUSTRALIAN PATENT OFFICE      (10) Acceptance No. 628792**

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- (54) Title  
**SHAMPOO COMPOSITIONS**
- International Patent Classification(s)  
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- (21) Application No. : **25730/88**      (22) Application Date : **18.11.88**
- (30) Priority Data
- (31) Number      (32) Date      (33) Country  
**122986      19.11.87      US UNITED STATES OF AMERICA**
- (43) Publication Date : **25.05.89**
- (44) Publication Date of Accepted Application : **24.09.92**
- (71) Applicant(s)  
**THE PROCTER & GAMBLE COMPANY**
- (72) Inventor(s)  
**PATRICK COLUMKILLE MCCALL; PHILIP EARL COTHRAN**
- (74) Attorney or Agent  
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- (56) Prior Art Documents  
**GB 759199**
- (57) Claim

1. A lotion shampoo composition comprising:
- (a) from 10% to 30% of a synthetic surfactant;
  - (b) from 0.1% to 5.0% of selenium sulfide having an average particle size of less than about 25µm;
  - (c) from 0.001% to 0.1% of a nonionic polymer to aid in keeping said selenium sulfide particles dispersed in the composition selected from the group consisting of hydroxypropyl methyl cellulose, carboxymethyl cellulose, sodium carboxymethyl cellulose, hydroxyethyl cellulose and mixtures thereof; and
  - (d) the remainder water.

AUSTRALIA  
Patents Act

628792

COMPLETE SPECIFICATION  
(ORIGINAL)

Application Number:                      Class                      Int. Class  
Lodged:

Complete Specification Lodged:  
Accepted:  
Published:

Priority

Related Art:

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APPLICANT'S REFERENCE: P&G Case 3742

Name(s) of Applicant(s):

The Procter & Gamble Company

Address(es) of Applicant(s):

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UNITED STATES OF AMERICA.

Address for Service is:

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Patent and Trade Mark Attorneys  
367 Collins Street  
Melbourne 3000 AUSTRALIA

Complete Specification for the invention entitled:

SHAMPOO COMPOSITIONS

Our Ref : 114401  
POF Code: 44135/44135

The following statement is a full description of this invention, including  
the best method of performing it known to applicant(s):

SHAMPOO COMPOSITIONS

Patrick Columkille McCall

Philip Earl Cothran

TECHNICAL FIELD

5           The present invention is related to antidandruff shampoos containing selenium sulfide which shampoos achieve dispersion of the selenium sulfide particles through the use of low levels of hydroxypropyl methyl cellulose.

BACKGROUND OF THE INVENTION

10           Lotion shampoos are widely accepted due to their ease of use, including spreading the shampoo through the hair. However, when particulate, small size active ingredients are used in lotion shampoos, dispersion of those ingredients such as selenium sulfide presents a variety of problems.

15           The prior art discloses antidandruff shampoos containing components designed to suspend particulate matter. Japanese Application with Open for Public Inspection No. 60,810, May 19, 1977 (Lion Fat & Oil), discloses shampoos containing 5% to 50% of an anionic surfactant, 1% to 10% of a fatty acid diethanol amide, 20           0.1% to 10% of an insoluble fine powder and 1% to 10% of an ethylene glycol ester. U.S. Patent 4,470,982, to Winkler discloses similar compositions containing from 11% to 20% of an anionic surfactant, from 4% to 6% of a suspending agent, from 2% to 4% of an amide, a particulate antidandruff agent and water. 25           British Patent 1,051,268, December 14, 1966 to Colgate-Palmolive Company discloses selenium sulfide shampoos containing suspending agents.

          While these references disclose suspending antidandruff actives, they do not provide satisfactory answers to the problems 30           associated with dispersing particulate antidandruff agents.

          It has been surprisingly found by the present inventors that certain selenium sulfide compositions can utilize low levels of nonionic polymeric materials to disperse the selenium sulfide particles.

35           It is an object of the present invention, therefore, to provide stable selenium sulfide lotion shampoos.

It is a further object of the present invention to provide selenium sulfide lotion shampoos utilizing low levels of nonionic polymeric dispersing agents.

5 It is a still further object of the present invention to provide methods of shampooing hair with improved selenium sulfide compositions.

These and other objects will become readily apparent from the detailed description which follows.

10 Unless otherwise indicated, all percentages and ratios herein are by weight. Additionally, all measurements are made at 25°C. in the composition or on the pure material unless otherwise specified.

#### SUMMARY OF THE INVENTION

15 The present invention relates to shampoo compositions comprising from about 10% to about 30% of a synthetic surfactant, from about 0.001% to about 0.100% of a nonionic polymeric material, from about 0.1% to about 5.0% of particulate selenium sulfide having an average particle size of less than 25 $\mu$ m and water. These as well as optional components are described in  
20 detail below.

#### DETAILED DESCRIPTION

The essential components of the present invention as well as optional components are given in the following paragraphs.

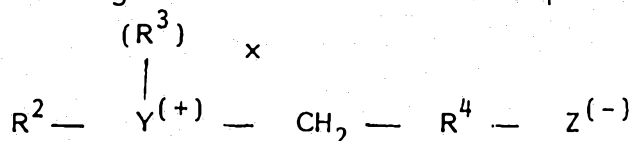
##### Surfactant

25 An essential component of the present compositions is a surfactant. The surfactant, which may be selected from any of a wide variety of synthetic anionic, amphoteric, zwitterionic and nonionic surfactants, is present at a level of from about 10% to about 30%, preferably from about 15% to about 22%, most prefer-  
30 ably from about 18% to about 20%.

Synthetic anionic surfactants can be exemplified by the alkali metal salts of organic sulfuric reaction products having in their molecular structure an alkyl radical containing from 8 - 22 carbon atoms and a sulfonic acid or sulfuric acid ester radical (included  
35 in the term alkyl is the alkyl portion of higher acyl radicals).

Preferred are the sodium, ammonium, potassium or triethanolamine alkyl sulfates, especially those obtained by sulfating the higher alcohols ( $C_8 - C_{18}$  carbon atoms), sodium coconut oil fatty acid monoglyceride sulfates and sulfonates; sodium or potassium salts of sulfuric acid esters of the reaction product of 1 mole of a higher fatty alcohol (e.g., tallow or coconut oil alcohols) and 1 to 12 moles of ethylene oxide; sodium or potassium salts of alkyl phenol ethylene oxide ether sulfate with 1 to 10 units of ethylene oxide per molecule and in which the alkyl radicals contain from 8 to 12 carbon atoms, sodium alkyl glyceryl ether sulfonates; the reaction product of fatty acids having from 10 to 22 carbon atoms esterified with isethionic acid and neutralized with sodium hydroxide; water soluble salts of condensation products of fatty acids with sarcosine; and other known in the art.

Zwitterionic surfactants can be exemplified by those which can be broadly described as derivatives of aliphatic quaternary ammonium, phosphonium, and sulfonium compounds, in which the aliphatic radicals can be straight chain or branched, and wherein one of the aliphatic substituents contains from about 8 to 18 carbon atoms and one contains an anionic water-solubilizing group, e.g., carboxy, sulfonate, sulfate, phosphate, or phosphonate. A general formula for these compounds is:



wherein  $R^2$  contains an alkyl, alkenyl, or hydroxy alkyl radical of from about 8 to about 18 carbon atoms, from 0 to about 10 ethylene oxide moieties and from 0 to 1 glyceryl moiety; Y is selected from the group consisting of nitrogen, phosphorus, and sulfur atoms;  $R^3$  is an alkyl or monohydroxyalkyl group containing 1 to about 3 carbon atoms; X is 1 when Y is a sulfur atom and 2 when Y is a nitrogen or phosphorus atom;  $R^4$  is an alkylene or hydroxy-alkylene of from 1 to about 4 carbon atoms and Z is a radical selected from the group consisting of carboxylate, sulfonate, sulfate, phosphonate, and phosphate groups.

Examples include:

4-[N,N-di(2-hydroxyethyl)-N-octadecylammonio]-butane-1-carboxylate;

5-[S-3-hydroxypropyl-S-hexadecylsulfonio]-3-hydroxypentane-1-sulfate;

3-[P,P-diethyl-P-3,6,9-trioxatetradecylphosphonio]-2-hydroxypropane-1-phosphate;

3-[N,N-dipropyl-N-3-dodecoxy-2-hydroxypropylammonio]-propane-1-phosphonate;

3-(N,N-dimethyl-N-hexadecylammonio)propane-1-sulfonate;

3-(N,N-dimethyl-N-hexadecylammonio)-2-hydroxypropane-1-sulfonate;

4-[N,N-di(2-hydroxyethyl)-N-(2-hydroxydodecyl)ammonio]-butane-1-carboxylate;

3-[S-ethyl-S-(3-dodecoxy-2-hydroxypropyl)sulfonio]-propane-1-phosphate;

3-[P,P-dimethyl-P-dodecylphosphonio]-propane-1-phosphonate;

and

5-[N,N-di(3-hydroxypropyl)-N-hexadecylammonio]-2-hydroxypentane-1-sulfate.

Other zwitterionics such as betaines are also useful in the present invention. Examples of betaines useful herein include the high alkyl betaines such as coco dimethyl carboxymethyl betaine, lauryl dimethyl carboxymethyl betaine, lauryl dimethyl alpha-carboxy-ethyl betaine, cetyl dimethyl carboxymethyl betaine, lauryl bis-(2-hydroxy-ethyl) carboxy methyl betaine, stearyl bis-(2-hydroxy-propyl) carboxymethyl betaine, oleyl dimethyl gamma-carboxypropyl betaine, lauryl bis-(2-hydroxypropyl) alpha-carboxyethyl betaine, etc. The sulfobetaines may be represented by coco dimethyl sulfopropyl betaine, stearyl dimethyl sulfopropyl betaine, lauryl dimethyl sulfoethyl betaine, lauryl bis-(2-hydroxy-ethyl) sulfopropyl betaine and the like; amido betaines and amidosulfobetaines, wherein the  $RCONH(CH_2)_3$  radical is attached to the nitrogen atom of the betaine are also useful in this invention.



Examples of amphoteric surfactants which can be used in the compositions of the present invention are those which can be broadly described as derivatives of aliphatic secondary and tertiary amines in which the aliphatic radical can be straight chain or branched and wherein one of the aliphatic substituents contains from about 8 to about 18 carbon atoms and one contains an anionic water solubilizing group, e.g., carboxy, sulfonate, sulfate, phosphate, or phosphonate. Examples of compounds falling within this definition are sodium 3-dodecyl-aminopropionate, sodium 3-dodecylaminopropane sulfonate, N-alkyltaurines such as the one prepared by reacting dodecylamine with sodium isethionate according to the teaching of U.S. Patent No. 2,658,072, N-higher alkyl aspartic acids such as those produced according to the teaching of U.S. Patent No. 2,438,091, and the products sold under the trade name "Miranol" and described in U.S. Patent 2,528,378.

Nonionic surfactants, which are preferably used in combination with an anionic, amphoteric or zwitterionic surfactant, can be broadly defined as compounds produced by the condensation of alkylene oxide groups (hydrophilic in nature) with an organic hydrophobic compound, which may be aliphatic or alkyl aromatic in nature. Examples of preferred classes of nonionic surfactants are:

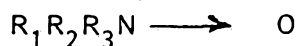
1. The polyethylene oxide condensates of alkyl phenols, e.g., the condensation products of alkyl phenols having an alkyl group containing from about 6 to 12 carbon atoms in either a straight chain or branched chain configuration, with ethylene oxide, the said ethylene oxide being present in amounts equal to 10 to 60 moles of ethylene oxide per mole of alkyl phenol. The alkyl substituent in such compounds may be derived from polymerized propylene, diisobutylene, octane, or nonane, for example.

2. Those derived from the condensation of ethylene oxide with the product resulting from the reaction of propylene oxide and ethylene diamine products which may be varied in composition depending upon the balance between the hydrophobic and hydrophilic elements which is desired. For example, compounds

containing from about 40% to about 80% polyoxyethylene by weight and having a molecular weight of from about 5,000 to about 11,000 resulting from the reaction of ethylene oxide groups with a hydrophobic base constituted of the reaction product of ethylene diamine and excess propylene oxide, said base having a molecular weight of the order of 2,500 to 3,000, are satisfactory.

3. The condensation product of aliphatic alcohols having from 8 to 18 carbon atoms, in either straight chain or branched chain configuration, with ethylene oxide, e.g., a coconut alcohol ethylene oxide condensate having from 10 to 30 moles of ethylene oxide per mole of coconut alcohol, the coconut alcohol fraction having from 10 to 14 carbon atoms.

4. Long chain tertiary amine oxides corresponding to the following general formula:



wherein  $R_1$  contains an alkyl, alkenyl or monohydroxy alkyl radical of from about 8 to about 18 carbon atoms, from 0 to about 10 ethylene oxide moieties, and from 0 to 1 glyceryl moiety, and  $R_2$  and  $R_3$  contain from 1 to about 3 carbon atoms and from 0 to about 1 hydroxy group, e.g., methyl, ethyl, propyl, hydroxy ethyl, or hydroxy propyl radicals. The arrow in the formula is a conventional representation of a semipolar bond. Examples of amine oxides suitable for use in this invention include dimethyldodecylamine oxide, oleyldi(2-hydroxyethyl) amine oxide, dimethyloctylamine oxide, dimethyl-decylamine oxide, dimethyl-tetradecylamine oxide, 3,6,9-trioxaheptadecyldiethylamine oxide, di(2-hydroxyethyl)-tetradecylamine oxide, 2-dodecoxyethyldimethylamine oxide, 3-dodecoxy-2-hydroxypropyldi(3-hydroxypropyl)amine oxide, dimethylhexadecylamine oxide.

5. Long chain tertiary phosphine oxides corresponding to the following general formula:



wherein R contains an alkyl, alkenyl or monohydroxyalkyl radical ranging from 8 to 18 carbon atoms in chain length, from 0 to about 10 ethylene oxide moieties and from 0 to 1 glyceryl moiety

and R' and R'' are each alkyl or monohydroxyalkyl groups containing from 1 to 3 carbon atoms. The arrow in the formula is a conventional representation of a semipolar bond. Examples of suitable phosphine oxides are: dodecyldimethylphosphine oxide, tetradecyldimethylphosphine oxide, tetradecylmethylethylphosphine oxide, 3,6,9,-trioxaoctadecyldimethylphosphine oxide, cetyldimethylphosphine oxide, 3-dodecoxy-2-hydroxypropyl-di(2-hydroxyethyl) phosphine oxide, stearyldimethylphosphine oxide, cetylethylpropylphosphine oxide, oleyldiethylphosphine oxide, dodecyldiethylphosphine oxide, tetradecyldiethylphosphine oxide, dodecyldipropylphosphine oxide, dodecyldi(hydroxymethyl)-phosphine oxide, dodecyldi(2-hydroxyethyl)phosphine oxide, tetradecylmethyl-2-hydroxypropylphosphine oxide, oleyldimethylphosphine oxide, 2-hydroxydodecyldimethylphosphine oxide.

6. Long chain dialkyl sulfoxides containing one short chain alkyl or hydroxy alkyl radical of 1 to about 3 carbon atoms (usually methyl) and one long hydrophobic chain which contain alkyl, alkenyl, hydroxy alkyl, or keto alkyl radicals containing from about 8 to about 20 carbon atoms, from 0 to about 10 ethylene oxide moieties and from 0 to 1 glyceryl moiety. Examples include: octadecyl methyl sulfoxide, 2-ketotridecyl methyl sulfoxide, 3,6,9,-trioxaoctadecyl 2-hydroxyethyl sulfoxide, dodecyl methyl sulfoxide, oleyl 3-hydroxypropyl sulfoxide, tetradecyl methyl sulfoxide, 3-methoxytridecyl methyl sulfoxide, 3-hydroxytridecyl methyl sulfoxide, 3-hydroxy-4-dodecoxybutyl methyl sulfoxide.

Many additional nonsoap surfactants are described in McCUTCHEON'S, DETERGENTS AND EMULSIFIERS, 1986 ANNUAL, published by Allured Publishing Corporation, which is incorporated herein by reference.

The above-mentioned surfactants can be used alone or in combination in the shampoo compositions of the present invention. The anionic surfactants, particularly the alkyl sulfates, the ethoxylated alkyl sulfates and mixtures thereof are preferred for use herein as well as the isethionates.

### Nonionic Polymeric Material

Another essential component of the present compositions is a nonionic polymer material which is used at a low level to aid in keeping the particles of selenium sulfide dispersed. The material can be any of a large variety of types including cellulosic materials such as hydroxypropyl methyl cellulose, carboxymethyl cellulose, hydroxyethyl cellulose and sodium carboxymethyl cellulose. Other materials include alginates, polyacrylic acids, polyethylene glycol and starches among many others. The nonionic polymers are discussed in detail in Industrial Gums, Edited by Roy L. Whistler, Academic Press, Inc., (1973) and Handbook of Water-Soluble Gums and Resins, Edited by Robert L. Davidson, McGraw-Hill, Inc. (1980). Both of these references in their entirety are incorporated herein by reference.

The nonionic polymer is used at a level of from about 0.001% to about 0.100%, preferably from about 0.002% to about 0.05%. Hydroxypropyl methyl cellulose is the preferred polymer.

### Selenium Sulfide

Selenium sulfide is a staple item of commerce. Selenium sulfide is generally regarded as a compound having one mole of selenium and two moles of sulfur. However, it may take the form of a cyclic structure,  $\text{Se}_x\text{S}_y$ , wherein  $x + y = 8$ .

Selenium sulfide as provided by suppliers can be used in the present compositions provided the particle size of the selenium sulfide particles, on an average, is less than about  $25\mu$ , preferably less than about 15. These measurements are made using a forward laser light scattering device (e.g., a Malvern 3600 instrument).

Selenium sulfide is present in the compositions of this invention at a level of from about 0.1% to about 5.0%, preferably from about .6% to about 2.5%.

### Water

Water is the last essential component of the present invention and forms the remainder of the composition. It is generally present at a level of from about 20% to about 95%, preferably from about 60% to about 85%.

### Optional Components

A preferred optional component is a suspending agent. The suspending agent useful in the present compositions can, for example, be any of several long chain acyl derivative materials or mixtures of such materials. Included are ethylene glycol esters of fatty acids having from about 16 to about 22 carbon atoms. Preferred are the ethylene glycol stearates, both mono and distearate, but particularly the distearate containing less than about 7% of the mono stearate. Still other suspending agents found useful are alkanol amides of fatty acids, having from about 16 to about 22 carbon atoms, preferably about 16 to 18 carbon atoms. Preferred alkanol amides are stearic monoethanolamide, stearic diethanolamide and stearic monoisopropanolamide. Still other long chain acyl derivatives include long chain esters of long chain fatty acids (e.g., stearyl stearate, cetyl palmitate, etc.); glyceryl esters (e.g., glyceryl distearate) and long chain esters of long chain alkanol amides (e.g., stearamide DEA distearate, stearamide MEA stearate).

Still other suitable suspending agents are alkyl ( $C_{16-22}$ ) dimethyl amine oxides such as stearyl dimethyl amine oxide. If the compositions contain an amine oxide or a long chain acyl derivative as a surfactant the suspending function could also be provided and additional suspending agent may not be needed if the level of those materials are at least the minimum level given below.

Another suspending agent is veegum (magnesium, aluminum silicate). Xanthan gum is another agent used to suspend the selenium sulfide in the present compositions. This biosynthetic gum material is commercially available and is a heteropolysaccharide with a molecular weight of greater than 1 million. It is believed to contain D-glucose, D-mannose and D-glucuronate in the molar ratio of 2.8:2.0:2.0. The polysaccharide is partially acetylated with 4.7% acetyl. This information and other is found in Whistler, Roy L. Editor Industrial Gums - Polysaccharides and Their Derivatives New

York: Academic Press, 1973. Kelco, a Division of Merck & Co., Inc. offers xanthan gum as Keltrol<sup>R</sup>.

5 The suspending agent is present at a level of from about 0.10% to about 5.0%, preferably from about 0.5% to about 3.0%. The suspending agent serves to assist in suspending the selenium sulfide and may give pearlescence to the product. Mixtures of suspending agents are also suitable for use in the compositions of this invention.

10 Another preferred optional component for use in the present compositions is an amide. The amide used in the present compositions can be any of the alkanolamides of fatty acids known for use in shampoos. These are generally mono- and diethanolamides of fatty acids having from about 8 to about 14 carbon atoms. Preferred are coconut monoethanolamide, lauric diethanolamide and mixtures thereof.

15 The amide is present at a level of from about 1% to about 10%.

Another suitable optional component useful in the present compositions is a nonvolatile silicone fluid.

20 The nonvolatile silicone fluid may be either a polyalkyl siloxane, a polyaryl siloxane, a polyalkylaryl siloxane or a polyether siloxane copolymer and is present at a level of from about 0.1% to about 10.00%, preferably from about 0.5% to about 5.0%. Mixtures of these fluids may also be used and are preferred in certain executions. The dispersed silicone particles should also be insoluble in the shampoo matrix. This is the meaning of "insoluble" as used hereinbefore and hereinafter.

25 The essentially nonvolatile polyalkyl siloxane fluids that may be used include, for example, polydimethyl siloxanes with viscosities ranging from about 5 to 600,000 centistokes at 25°C. These siloxanes are available, for example, from the General Electric Company as the Viscasil series and from Dow Corning as the Dow Corning 200 series. The viscosity can be measured by means of a glass capillary viscometer as set forth in Dow Corning Corporate Test Method CTM0004, July 20, 1970. Preferably the viscosity range from about 350 centistokes to about 100,000 centistokes.

The essentially nonvolatile polyalkylaryl siloxane fluids that may be used include, for example, polymethylphenylsiloxanes having viscosities of about 15 to 30,000 centistokes at 25°C. These siloxanes are available, for example, from the General Electric Company as SF 1075 methyl phenyl ~~fluoride~~<sup>fluid</sup> or from Dow Corning as 556 Cosmetic Grade Fluid.

The essentially nonvolatile polyether siloxane copolymer that may be used is, for example, a polypropylene oxide modified dimethylpolysiloxane (e.g., Dow Corning DC-1248) although ethylene oxide or mixtures of ethylene oxide and propylene oxide may also be used.

References disclosing suitable silicone fluids include the previously mentioned U.S. Patent 2,826,551 to Geen; U.S. Patent 3,964,5000, June 22, 1976 to Drakoff; U.S. Patent 4,364,837 to Pader and British Patent 849,433 to Woolston. All of these patents are incorporated herein by reference. Also incorporated herein by reference is Silicon Compounds distributed by Petrarch Systems, Inc., 1984. This reference provides a very good listing of suitable silicone materials.

Another silicone material found especially useful in the present compositions to provide good dry combing is a silicone gum. Silicone gums described by Petrarch and others including U.S. Patent 4,152,416, May 1, 1979 to Spitzer, et al. and Noll, Walter, Chemistry and Technology of Silicones, New York: Academic Press 1968. Also describing silicone gums are General Electric Silicone Rubber Product Data Sheets Se 30, SE 33, SE 54 and SE 76. All of these described references are incorporated herein by reference. "Silicone gum" materials denote high moleculare weight polydiorganosiloxanes having a mass molecular weight of from about 200,000 to about 1,000,000. Specific examples include polydimethylsiloxane, (polydimethylsiloxane) (methylvinylsiloxane) copolymer, poly(dimethylsiloxane) (diphenyl) (methylvinylsiloxane) copolymer and mixtures thereof.

The shampoos herein can contain a variety of other non-essential optional components suitable for rendering such compositions more acceptable. Such conventional optional



ingredients are well known to those skilled in the art, e.g., preservatives such as benzyl alcohol, methyl paraben, propyl paraben and imidazolidinyl urea; cationic surfactants such as cetyl trimethyl ammonium chloride, lauryl trimethyl ammonium chloride, tricetyl methyl ammonium chloride, stearyl dimethyl benzyl ammonium chloride, and di(partially hydrogenated tallow) dimethyl ammonium chloride; menthol; thickeners and viscosity modifiers such as block polymers of ethylene oxide and propylene oxide such as Pluronic F88 offered by BASF Wyandotte, sodium chloride, sodium sulfate, propylene glycol, and ethyl alcohol; pH adjusting agents such as citric acid, succinic acid, phosphoric acid, sodium hydroxide, sodium carbonate, etc.; perfumes; dyes; and, sequestering agents such as disodium ethylenediamine tetraacetate. Such agents generally are used individually at a level of from about 0.01% to about 10%, preferably from about 0.5% to about 5.0% by weight of the composition.

The pH of the present compositions is generally not critical and may be obtained through the proper selection of surfactants or through the use of appropriate buffer systems to control pH such as citric acid/sodium citrate. Improved color stability is, however, achieved by maintaining the pH within the range of from about 2 to about 6, preferably from about 3 to about 5.

#### METHOD OF MANUFACTURE

One method for manufacturing the present composition is described below in the Examples.

#### INDUSTRIAL APPLICABILITY

The present compositions are used in a conventional manner for cleaning hair. From about 0.1g to about 10g of a composition is applied to hair that has been wetted, generally with water, worked through the hair and then rinsed out.

The following Examples further describe and demonstrate the preferred embodiments within the scope of the present invention. The Examples are given solely for the purpose of illustration and are not to be construed as limitations of the present invention as many variations thereof are possible without departing from its spirit and scope.



EXAMPLES I - III

The following compositions are representative of the present invention.

5	<u>Component</u>	<u>Weight %</u>		
		<u>I</u>	<u>II</u>	<u>III</u>
	<u>EGDS Premix</u>			
	Water	52.44	52.44	52.44
	Alkyl sulfate	28.84	28.84	28.84
	Alkyl xylene sulfonate	2.69	2.69	2.69
10	Cetyl alcohol	0.57	0.57	0.57
	Stearyl alcohol	0.42	0.42	0.42
	Coconut monoethanolamide	6.87	6.87	6.87
	Ethylene glycol distearate (EGDS)	6.87	6.87	6.87
15	Tricetyl methyl ammonium chloride	<u>1.30</u>	<u>1.30</u>	<u>1.30</u>
		100.00	100.00	100.00
	<u>Silicone Premix</u>			
	Alkyl (ethoxy) sulfate	62.24	62.24	62.24
20	Cetyl alcohol	5.46	5.46	5.46
	Dimethicone (fluid/gum)	<u>30.30</u>	<u>30.30</u>	<u>30.30</u>
		100.00	100.00	100.00
	<u>Selenium Sulfide Premix</u>			
25	DRO water	63.74	68.24	63.74
	Sodium citrate	0.95	0.95	0.95
	Citric acid	0.81	0.81	0.81
	Sodium alkyl sulfate	4.00	4.00	4.00
	Selenium sulfide	25.00	25.00	25.00
30	Preservative	0.50	0.50	0.50
	Methocel Premix	<u>5.00</u>	<u>0.50</u>	<u>5.00</u>
		100.00	100.00	100.000

Methocel Premix

	Methocel (Hydroxypropyl methyl cellulose)	10.00	10.00	10.00
	DRO water	<u>90.00</u>	<u>90.00</u>	<u>90.00</u>
5		100.00	100.00	100.00

Main Mix

	EGDS premix	42.88	42.88	42.107
	Silicone premix	3.24	3.24	3.24
10	AE <sub>3</sub> S	47.36	47.36	47.36
	Selenium sulfide premix	4.00	4.00	4.00
	Methocel premix	--	--	1.30
	DRO water	0.527	0.527	--
	Sodium citrate	0.71	0.71	0.71
15	Citric acid	0.60	0.60	0.60
	Fragrance	0.65	0.65	0.65
	Preservative	<u>0.033</u>	<u>0.033</u>	<u>0.033</u>
		100.000	100.000	100.000

20 The above compositions are prepared by heating all of the premixes except for the selenium sulfide premix in separate making containers to 71°C, agitating them and cooling the compositions to 38°C. The selenium sulfide premix and the methocel premix are then mixed together and then combined with

25 the other premixes to form the main mix.

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THE CLAIMS DEFINING THE INVENTION ARE AS FOLLOWS:

1. A lotion shampoo composition comprising:
  - (a) from 10% to 30% of a synthetic surfactant;
  - (b) from 0.1% to 5.0% of selenium sulfide having an average particle size of less than about 25 $\mu$ m;
  - (c) from 0.001% to 0.1% of a nonionic polymer to aid in keeping said selenium sulfide particles dispersed in the composition selected from the group consisting of hydroxypropyl methyl cellulose, carboxymethyl cellulose, sodium carboxymethyl cellulose, hydroxyethyl cellulose and mixtures thereof; and
  - (d) ~~the remainder~~ water.
2. A shampoo composition according to Claim 1 wherein the surfactant is selected from the group consisting of anionic surfactants, zwitterionic surfactants, amphoteric surfactants and mixtures thereof.
3. A shampoo composition according to Claim 2 wherein the surfactant is anionic.
4. A shampoo composition according to Claim 3 wherein the anionic surfactant is selected from the group consisting of alkyl sulfate, ethoxylated alkyl sulfates and mixtures thereof.
5. A shampoo composition according to any one of Claims 1 to 4 which in addition contains a nonvolatile silicone at a level of from 0.1% to 10%.
6. A shampoo composition according to any one of Claims 1 to 5 wherein a suspending agent is also present at a level of from 0.1% to 5%.
7. A shampoo composition according to Claim 6 wherein the suspending agent is ethylene glycol distearate.



8. A shampoo composition according to any one of Claims 1 to 7 wherein the nonionic polymer is hydroxypropyl methyl cellulose.

9. A shampoo composition according to <sup>Claim 5</sup> ~~any one of Claims 1 to 8~~ which in addition contains an ~~amide~~ <sup>alkanolamide of a fatty acid</sup> at a level of from 1% to 10%.

10. A shampoo composition according to Claim 9 wherein the nonvolatile silicone is a mixture of silicone fluids and silicone gums.

11. A shampoo composition according to any one of Claims 1 to 10 comprising from 0.002% to 0.05% of said nonionic polymer.

12. A shampoo composition according to Claim 1 substantially as hereinbefore described with reference to any one of the examples.

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