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(54) Title: THERMAL PRINTER

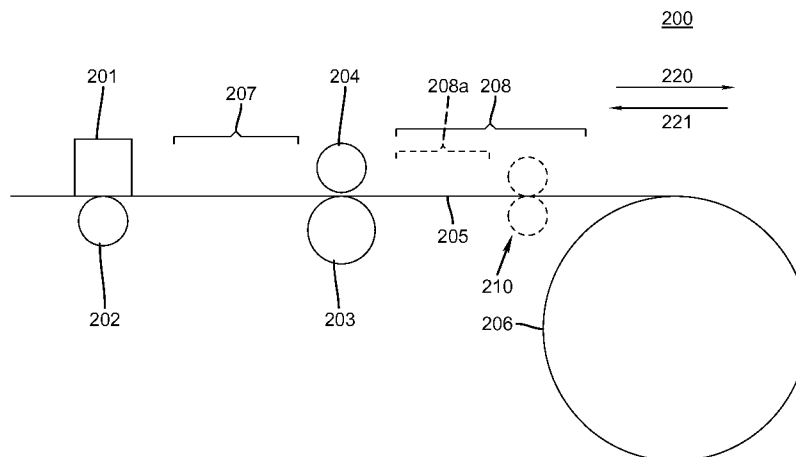


FIG. 2

(57) Abstract: A printer including a supply roll of receiver media and a plurality of rollers to feed the receiver media through the printer. Means for maintaining a preselected tension of the receiver media between the supply roll and a pair of the plurality of rollers includes a motor with a torque limiter. The motor can be attached to the supply roll or to an optional pair of rollers adjacent the supply roll. A capstan roller having a high traction, non-marking surface is used in conjunction with the tension control.

THERMAL PRINTER

FIELD OF THE INVENTION

The present invention is directed to thermal printing. In particular,
5 a printer apparatus and method is disclosed for printing on receiver media without
damaging the media.

BACKGROUND OF THE INVENTION

Currently, most thermal printers achieve acceptable color to color
image registration by the use of a capstan roller having sharp peaks, as shown in
10 FIGs. 3A-B, which penetrate the receiver for optimum traction to avoid slippage
during receiver transport. While this presents no grave problems for a simplex
print, since the marks produced are on the back side of the print, for duplex
printing this unimproved method leaves noticeable impression marks on thermal
receiver media constructed with a dual-sided voided layer. The impression marks
15 appear in the image area of the print. These impression marks, or depressions, do
not allow dye from the dye donor web to reach the receiver media which leaves
behind discolored areas on the print, such as white dots. It is noted that the
present invention is not limited in any way only to duplex printing methods
because the non perforating design of the presently disclosed methods and
20 apparatuses can be implemented in non-duplex printing systems.

SUMMARY OF THE INVENTION

Preferred embodiments of the present invention incorporate the use
of a less aggressive capstan roller design along with a softer pinch roller to
eliminate impression marks in the thermal receiver. To compensate for the less
25 aggressive grip on the receiver, a tension differential across the capstan is
controllably decreased. By increasing tension in the receiver on the roll side of
the capstan during printing, an acceptable color to color image registration is
produced. The capstan uses a straight (longitudinal) knurl pattern with ridges
running along the length of the roller parallel to its axis of rotation, as shown in
30 FIGs. 4A-B. The ridges are disposed at a frequency of 10 to 30 ridges per inch.
The depth of these ridges being at least 10 microns. Other methods of achieving
high traction, non-marking surfaces include the use of plasma coatings, thin

elastomeric coatings, and increasing the wrap angle of the receiver around the capstan. In the case of a duplex printer, this invention is applicable whether the printer incorporates a single web path with print heads on both sides of the receiver or separate web paths for individually imaging each side of the sheet.

5 The pinch roller of a preferred embodiment of the present inventions is composed of a steel shaft covered with an elastomeric material having a shore-A durometer ranging from 20 to 60, with a 50 micron Teflon sleeve covering the elastomer. The tension of the receiver between the receiver roll and the capstan, region 108, produced during a printing phase should be
10 maintained at more than 50% of the tension existing between the capstan and the thermal print head, region 107. This amounts to less than 50% tension differential across the capstan roller. These preferred embodiments of the invention do not require slowing down the print speed.

 A preferred embodiment of the present invention includes a printer
15 comprising a thermal print head for applying thermal media onto a receiver, a capstan roller disposed between the thermal print head and a supply of receiver media for controlling a feed of the receiver to the print head, and means for maintaining a minimum tension of the receiver between the supply of receiver and the capstan roller. The capstan roller is uniquely knurled with a longitudinal knurl
20 pattern having a depth of at least about 10 microns and does not contain sharp points that may penetrate the receiver. Rather, it comprises a high traction, non-marking surface. A pinch roller adjacent the capstan roller forms a nip for the receiver. The pinch roller comprises an elastomeric material thereon having a shore-A durometer ranging from about 20 to about 60, preferably closer to about
25 40. The means for maintaining tension comprises a motor and a torque limiter that drives the roll holding the supply of receiver. Alternately, the motor and torque limiter can be applied to a second pair of rollers between the supply of receiver and the capstan roller. In either embodiment, the receiver is maintained in a taut state in a region of the receiver adjacent the capstan roller. This
30 controlled tension helps to maintain a printing registration within a preselected tolerance.

Another preferred embodiment of the present invention comprises a drive system with a first pair of rollers forming a nip for feeding a receiver medium toward a print head. A receiver supply roll has a supply of the receiver wound thereon and supplies the receiver to the first pair of rollers. A means for
5 maintaining a minimum tension acts upon the receiver in a region between the receiver supply roll and the first pair of rollers. The means may include a control means for controllably rotating the receiver supply roll for maintaining the minimum tension, or it can include a second pair of rollers between the receiver supply roll and the first pair of rollers. The second pair of rollers can control a
10 tension of the receiver between the second pair of rollers and the first pair of rollers in response to a movement of the receiver through the first pair of rollers.

Another preferred embodiment of the present invention comprises a printer including a supply roll of receiver media for printing thereon. A plurality of rollers in the printer feed the receiver media through the printer. A means for
15 maintaining a preselected tension of the receiver media between the supply roll and a pair of the plurality of rollers can include a motor with a torque limiter. The motor can be attached to the supply roll for driving the supply roll. Alternately, it can be attached to an optional pair of rollers adjacent the supply roll. The pair of the plurality of rollers (not referring to the optional pair) comprises a capstan
20 roller having a high traction, non-marking surface, which can comprise a longitudinal knurl pattern.

These, and other, aspects and objects of the present invention will be better appreciated and understood when considered in conjunction with the following description and the accompanying drawings. It should be understood,
25 however, that the following description, while indicating preferred embodiments of the present invention and numerous specific details thereof, is given by way of illustration and not of limitation. For example, the summary descriptions above are not meant to describe individual separate embodiments whose elements are not interchangeable. In fact, many of the elements described as related to a
30 particular embodiment can be used together with, and possibly interchanged with, elements of other described embodiments. Many changes and modifications may be made within the scope of the present invention without departing from the

spirit thereof, and the invention includes all such modifications. It is also noted that other approaches to this problem could include eliminating the capstan and letting the platen roller be the main drive roller or in the case of a duplex printer, filling in or coating over the holes left by the capstan before printing over them,

- 5 The figures below are intended to be drawn neither to any precise scale with respect to relative size, angular relationship, or relative position nor to any combinational relationship with respect to interchangeability, substitution, or representation of an actual implementation.

BRIEF DESCRIPTION OF THE DRAWINGS

- 10 FIG. 1 illustrates a receiver feed mechanism.
FIG. 2 illustrates a receiver feed mechanism with tension control rollers.
FIGs. 3A-B illustrate views of a sharp point capstan roller.
FIGs. 4A-B illustrate views of a longitudinal knurled roller.
15 FIG. 5 illustrates in-track data points using different modifications.
FIG. 6 illustrates cross-track data points using different modifications.
FIG. 7 illustrates impression mark data points using different modifications.
20 FIGs. 8A-B illustrate in-track and cross-track registration performance using different receiver tensions.

DETAILED DESCRIPTION OF THE INVENTION

- With reference to FIG. 1 there is illustrated a portion of a thermal printer's drive system. A roll 106 of receiver 105 is fed through a thermal printer
25 100 as shown by the receiver advancing past thermal print head 101, as fed by thermal roller 102, pinch roller 104 and capstan roller 103. Dye donor web 109 (partially illustrated) is applied onto the receiver in predetermined patterns, as is well known in the art. The receiver is iteratively reversed and printed during several color applications of the dye donor web in the predetermined patterns.
30 Tension in approximate region 107 relative to approximate region 108 affect an ability of the capstan and pinch rollers to effectively control movement of the receiver therethrough.

A preferred embodiment of the present invention comprises a less aggressive capstan roller 103 design, as is illustrated in FIGs. 4A-B wherein a knurled pattern provides a spike free configuration that does not perforate a surface of receiver 105 as would the spiked configuration of the capstan roller shown in FIG. 3A-B. Together with a softer pinch roller 104, impression marks are not formed in the thermal receiver as it passes between capstan and pinch rollers 103, 104. To compensate for the less aggressive grip on the receiver, a tension differential across the capstan in approximate regions 107 and 108 is decreased. By increasing tension in the receiver on the roll side of the capstan 108 during printing, an acceptable color to color image registration is produced. This increase in the tension in approximate area 108 reduces the tension differential across capstan roller 103.

Referring to FIG.2 , control of the tension in approximate region 208 of the receiver can be achieved by providing a properly sized clutch (torque limiter) on the output of the drive motor for receiver roll 206 (not shown). The clutch control can be used to adjust tension in the receiver in approximate region 208. An alternative method for controlling the tension in approximate region 208 of the receiver includes adding rollers 210 which would likewise be driven by a motor with a properly sized clutch on its output. This would reduce the length of controlled tension approximate region 208 to that approximate portion indicated by the dashed line bracket 208a. In a preferred embodiment, roll 206 or rollers 210 would feed receiver 205 faster than the capstan, thus causing the clutch to slip and maintain a constant torque, during a forward feed printing phase of printer 100 and reverse feed the receiver slower than the capstan, again causing the clutch to slip and maintain a constant torque during its rewind phase. Both of these adjustments, one each for forward feed and for reverse feed, increase tension in the receiver in approximate region 208.

The capstan 203 uses a straight knurl pattern with ridges running along the length of the roller parallel to its axis of rotation as shown in FIGs. 4A-B. The ridges are disposed at a frequency of 10 to 30 ridges/cm at a depth of at least 10 microns.

The pinch roller is composed of a steel shaft covered with an elastomeric material with a shore-A durometer ranging from 20 to 60, with a 50 micron Teflon sleeve covering the elastomer. This preferred embodiment is a softer and thinner version of conventional elastomer roller covers. A softer pinch roller aids in eliminating marks in the receiver but often results in more slippage of the receiver due to lower traction. Controlling tension in the receiver on both sides of the capstan roller can reduce or eliminate slippage. The tension of the receiver between the receiver roll and the capstan, approximate region 108, produced during printing should be more than about 50% of the tension existing between the capstan and the thermal print head, approximate region 107. This percentage is higher than the unregulated tension commonly existing in thermal printers.

The clutched motor, either used for roll 206 or for rollers 210, or both, is designed to provide a predesigned load, which controls an amount of tension applied to the receiver at approximate region 108. Manual trial and error clutch adjustment can be fine tuned by monitoring performance of the printer, then manually leaving the clutch set at the desired adjustment point. This procedure can be undertaken during the design phase to establish a factory setting. Depending on the design of the printer, characteristics such as thermal head drag and capstan traction might require more or less tension between the receiver roll and the capstan to achieve proper image registration. The receiver roll diameter ranges from about 7 inches diameter when full to about 3.5 inches when depleted for the spool diameter, which should be compensated by controlling motor speed and torque during depletion of the receiver media. In an eight inch printer width, a full roll weighs approximately 5-6 pounds. If the clutch is driving the paper roll, the RPM of the motor output must be determined based on the smallest possible roll diameter during the printing cycle and on the largest possible diameter during the rewind cycle to insure that the clutch slips and maintains tension properly. If the clutch is driving a second pair of rollers, for example, the alternate rollers 210, the roll diameter is not a concern.

The clutch operates by attaching part of it to the shaft and another concentric part attached to a drive component such as a gear or pulley. These two

parts of the clutch are coupled to each other only by friction which produces a limited amount of torque when slippage of one half relative to the other occurs. Typically, this friction coupling is adjustable for controlling an amount of mechanically transmitted torque.

5 To determine a value of the torque that the clutch must transmit to the receiver to achieve accurate registration, the torque can be varied in a stepwise fashion until the color to color registration is within specification. Some possible ways to vary the torque to determine an acceptable value are to use an adjustable clutch, a series of fixed-value clutches or a pulley and weight system attached to
10 the paper roll. This same technique can be used whether the clutch is driving the paper roll or a second pair of rollers. The precision of the tension control will depend on the gripping capability of the capstan roller. The less the gripping capability, the more tension control is required.

Other more precise methods of controlling tension include (1) the
15 use of a three-roll cluster, the middle roller being a “dancer” roller which has a wrap angle of approximately 180° and exerts a constant force on the web (receiver); and (2) using a closed-loop system in which a tension sensor feeds back a signal to a DC motor which drives either the receiver roll 206 or the second pair of rollers 210.

20 With reference to FIG. 5, experimental testing measured in-track registration, i.e. same direction as receiver movement through the printer, with resulting data points as shown in this figure. Testing procedures used straight knurl capstan roller 502, as described above, varying pinch roller hardness modifications 503, different pinch roller pressure modifications as applied with
25 pinch roller springs 504, and different print head load pressure modifications 505, also applied via springs. There is a data point for each of these different print head load pressure modifications 505 shown in the graph, which tests were repeated using the different pinch roller modifications and pinch roller pressure modifications as shown. Horizontal baseline 501 line indicates a preferred
30 minimum in-track performance of about -6 thousandths of an inch. To illustrate the scale of the graph shown relative to this -6 performance, the data point at head load spring 505 value 3.2, pinch roller spring 504 value 3.8, and pinch roller 503

value 40 shore A durometer, shows an in-track performance of approximately -18 thousandths of an inch.

With reference to FIG. 6, experimental testing measured cross-track registration, i.e. perpendicular to in-track registration, with resulting data points as shown in this figure. Testing procedures used straight knurl capstan roller 602, as described above, varying pinch roller hardness modifications 603, different pinch roller pressure modifications as applied with pinch roller springs 604, and different print head load pressure modifications 605, also applied via springs. There is a data point for each of these different print head load pressure modifications 605 shown in the graph, most of which tests were repeated using the different pinch roller modifications and pinch roller pressure modifications as shown. Horizontal baselines 601, 606 indicate a preferred performance window between +6 thousandths of an inch 601 and -6 thousandths of an inch 606, with zero cross-track error indicated by dotted line 607. The two performances closest to zero cross-track error indicated in this figure was achieved with pinch roller hardness of 40 shore A durometer, pinch roller spring tension (measured in kgf) of 4.9, and head load spring magnitude (also measured in kgf) 2.8 and 3.2.

With reference to FIG. 7, experimental testing measured impression marks in the receiver caused by the capstan 702, with resulting data points as shown in this figure. Testing procedures used straight knurl capstan roller 702, as described above, varying pinch roller hardness modifications 703, different pinch roller pressure modifications as applied with pinch roller springs 704, and different print head load pressure modifications 705, also applied via springs. There is a data point for each of these different print head load pressure modifications 705 shown in the graph, most of which tests were repeated using the different pinch roller modifications and pinch roller pressure modifications as shown. Horizontal baselines 701 indicate resulting performance. The lowest line indicates that the impression is invisible to the naked eye and requires a loop to be seen; the second lowest horizontal line indicates an impression mark that can be seen by the naked eye but is not obvious. The remaining three horizontal lines indicate, in an upward progression, increasingly noticeable impression marks. Performance having less noticeable impression marks is preferred.

With reference to FIGs. 8A and 8B, experimental testing measured in-track and cross-track registration, respectively, with varying tension applied to the receiver in region 108, with resulting data points as shown in this figure.

Testing procedures were undertaken by measurably controlling the torque applied
5 to roll 106. Horizontal baselines 801, 802 indicate a preferred minimum in-track and cross-track performance of about -6 thousandths of an inch. As is illustrated in FIG. 8A, in-track registration with zero error is achieved using approximately 7 newtons of added tension. Cross-track registration, shown in 8B, begins to deviate below the baseline with added tension of this magnitude.

10

PARTS LIST

100	Printing System
101	Print Head
102	Roller
103	Roller
104	Roller
105	Receiver
106	Supply Roll
107	Receiver region
108	Receiver region\
109	Donor
200	Printing System
201	Print Head
202	Roller
203	Roller
204	Roller
205	Receiver
206	Supply Roll
207	Receiver region
208	Receiver region
208a	Receiver region
210	Rollers
220	Direction
221	Direction
501	Horizontal line
502	Field
503	Field
504	Field
505	Field
601	Upper axis
602	Field
603	Field

604 Field
605 Field
606 Lower axis
607 Zero axis
701 Horizontal axes
702 Field
703 Field
704 Field
705 Field
801 Lower axis
802 Lower axis

CLAIMS:

1. A thermal printer comprising:
a thermal print head for applying thermal media onto a receiver;
a capstan roller disposed between the thermal print head and a
5 supply of the receiver for controlling a feed of the receiver to the print head; and
means for maintaining a minimum tension of the receiver between
the supply of receiver and the capstan roller.
2. The thermal printer of claim 1, wherein the capstan roller
10 comprises a longitudinal knurl pattern.
3. The thermal printer of claim 1, wherein the capstan roller
comprises a high traction, non-marking surface.
4. The thermal printer of claim 3, further comprising a pinch roller
15 adjacent the capstan roller for forming a nip therebetween for the receiver, the
pinch roller comprising an elastomeric material thereon having a shore-A
durometer ranging from about 20 to about 60.
5. The thermal printer of claim 3, further comprising a pinch roller
20 adjacent the capstan roller for forming a nip therebetween for the receiver, the
pinch roller comprising an elastomeric material thereon having a shore-A
durometer of about 40.
6. The thermal printer of claim 3, wherein a depth of the
25 longitudinal knurl pattern is at least about 10 microns.
7. The thermal printer of claim 1, wherein the means for
maintaining comprises a motor and a torque limiter.
30

8. The thermal printer of claim 1, wherein the means for maintaining comprises a pair of motor driven rollers between the supply of the receiver and the capstan roller.

5 9. The thermal printer of claim 1, wherein the means for maintaining maintains the receiver in a taut state in a region of the receiver adjacent the capstan roller.

10 10. The thermal printer of claim 1, wherein the means for maintaining maintains a printing registration within a preselected tolerance.

11. A drive system comprising:
a first pair of rollers forming a nip and having a receiver traveling therethrough toward a print head;
15 a receiver supply roll having a supply of the receiver wound thereon for supplying the receiver to the first pair of rollers; and
means for maintaining a minimum tension of a region of the receiver between the receiver supply roll and the first pair of rollers.

20 12. The system of claim 11, wherein the means for maintaining a minimum tension includes a control means for controllably rotating the receiver supply roll for maintaining the minimum tension of the region of the receiver between the receiver supply roll and the first pair of rollers.

25 13. The drive system of claim 11, wherein the means for maintaining comprises a second pair of rollers between the receiver supply roll and the first pair of rollers, the second pair of rollers having the receiver traveling therebetween from the receiver supply roll toward the first pair of rollers, the second pair of rollers for controlling a tension of the receiver between the second
30 pair of rollers and the first pair of rollers in response to a movement of the receiver through the first pair of rollers.

14. A printer comprising:
a supply roll of receiver media for printing thereon;
a plurality of rollers for feeding the receiver media through the
printer; and

5 means for maintaining a preselected tension of the receiver media
between the supply roll and a pair of the plurality of rollers.

15. The printer according to claim 14 wherein the means for
maintaining is a motor comprising a torque limiter.

10

16. The printer according to claim 15 wherein the motor drives the
supply roll.

17. The printer according to claim 14 wherein the means for
15 maintaining is a pair of rollers adjacent the supply roll, the pair of rollers
including a motor comprising a torque limiter.

18. The printer according to claim 14 wherein the pair of the
plurality of rollers comprises a capstan roller having a high traction, non-marking
20 surface.

19. The printer according to claim 18 wherein the capstan roller
further comprises a longitudinal knurl pattern.

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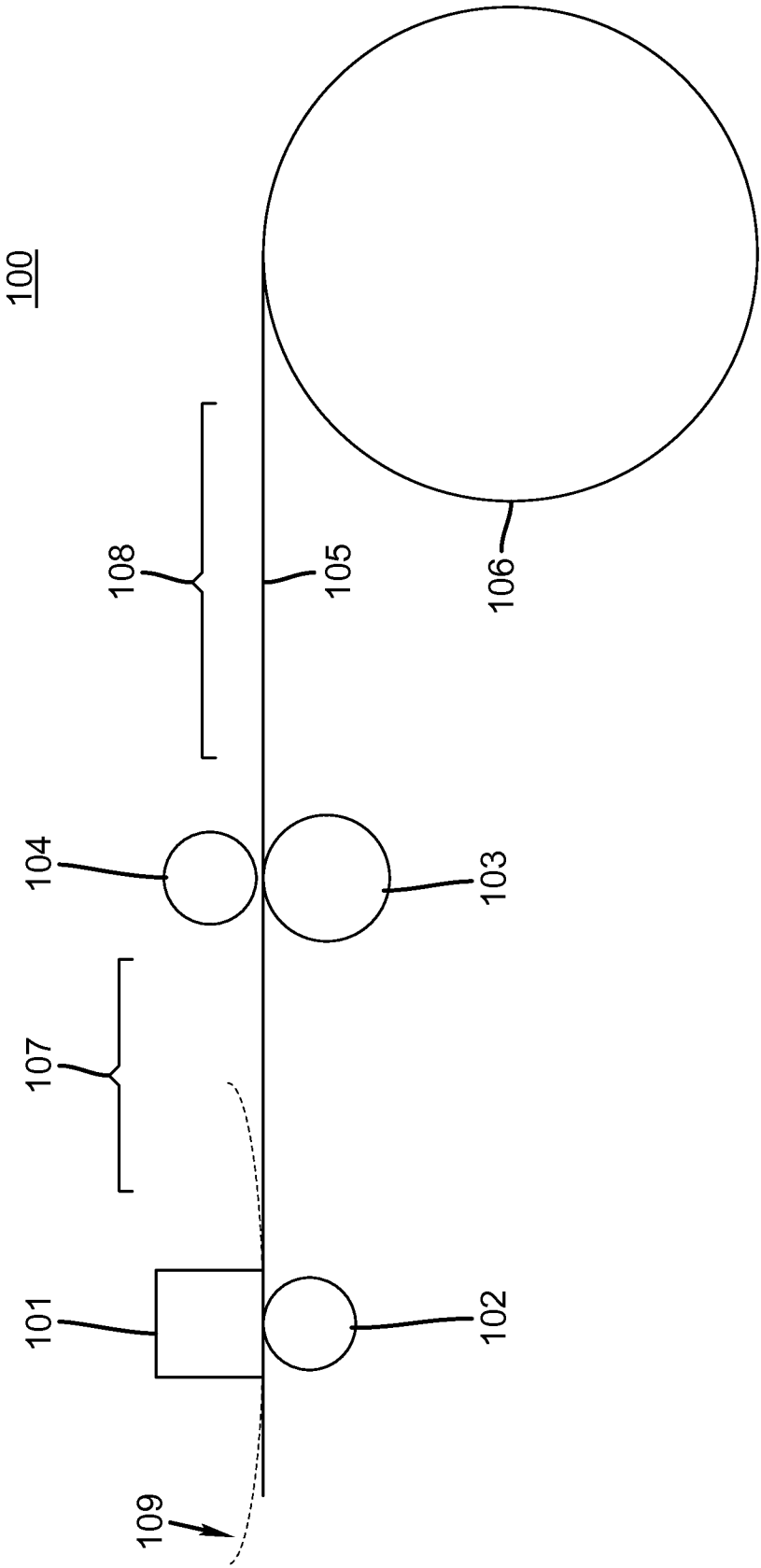


FIG. 1

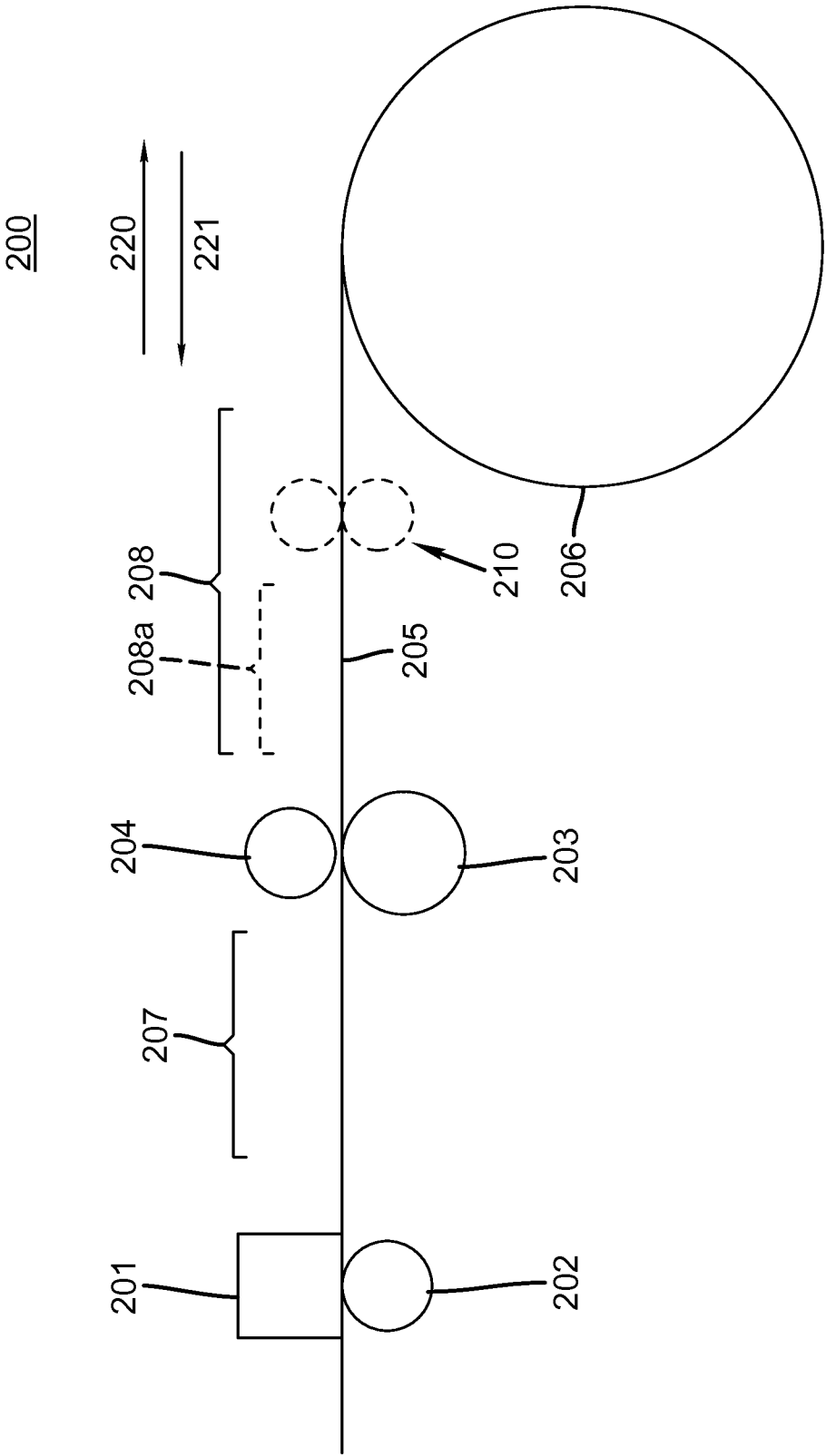


FIG. 2

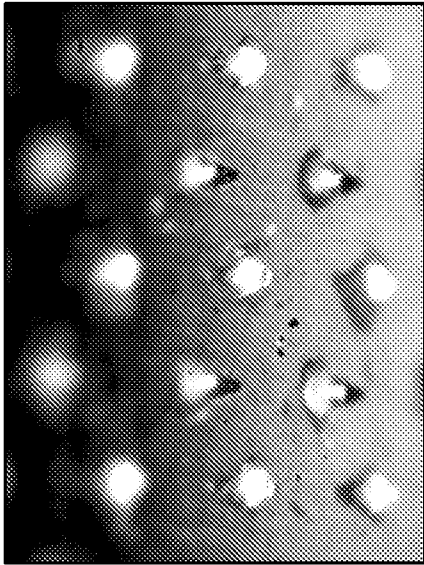


FIG. 3B



FIG. 4B

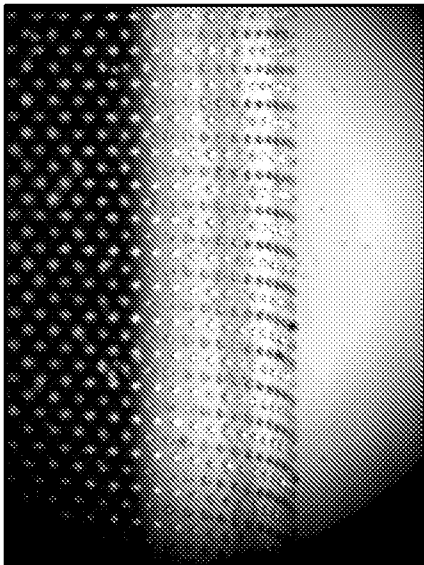


FIG. 3A

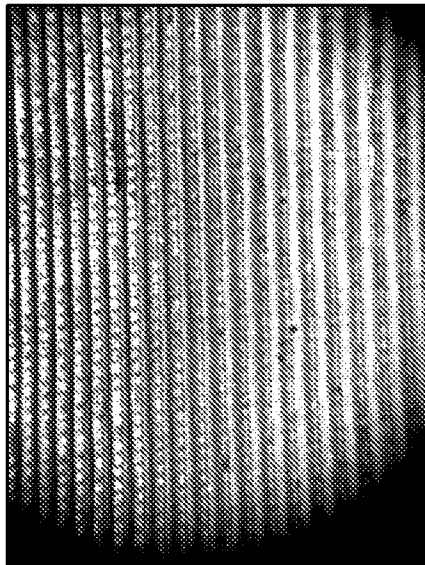


FIG. 4A

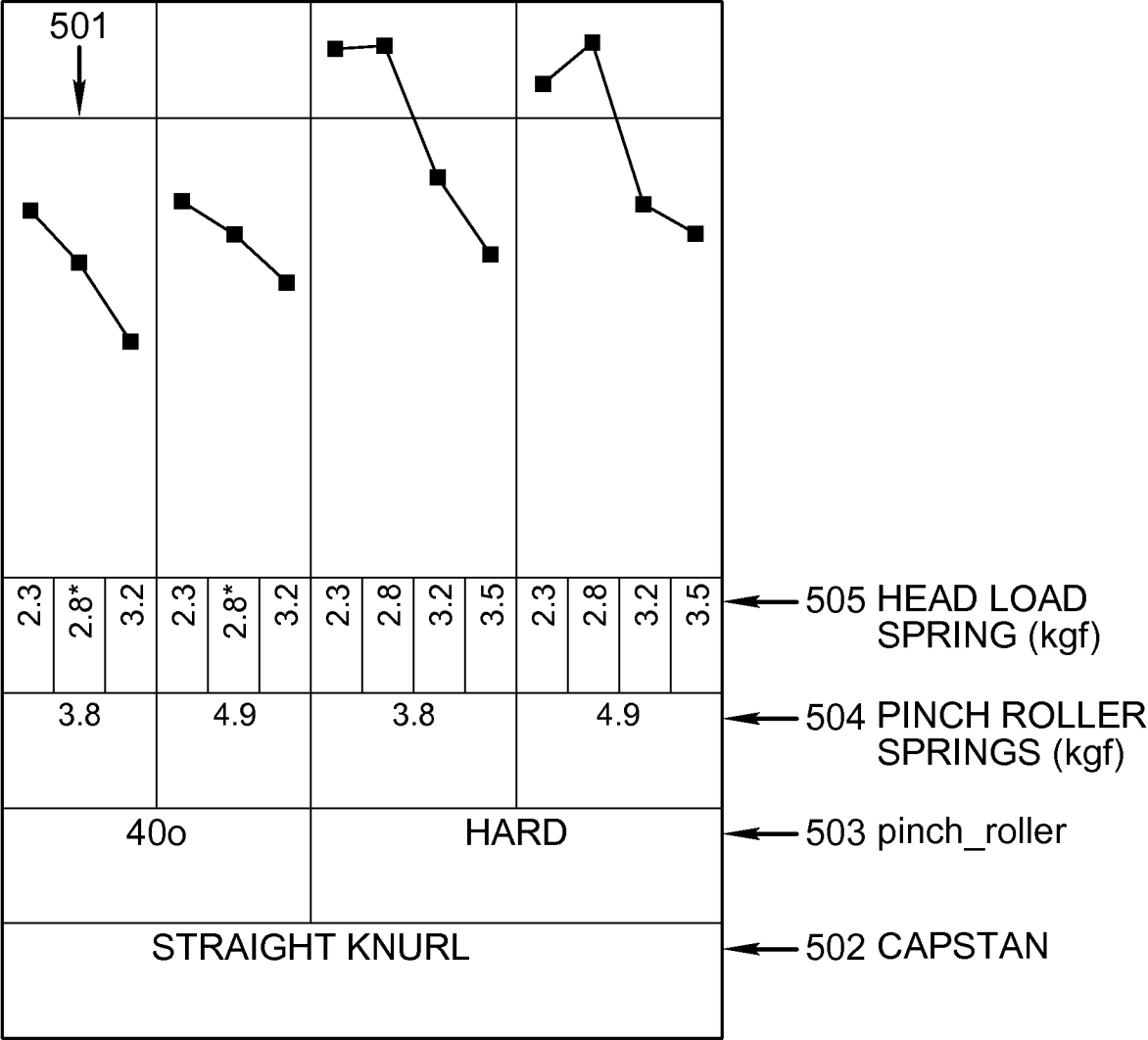


FIG. 5

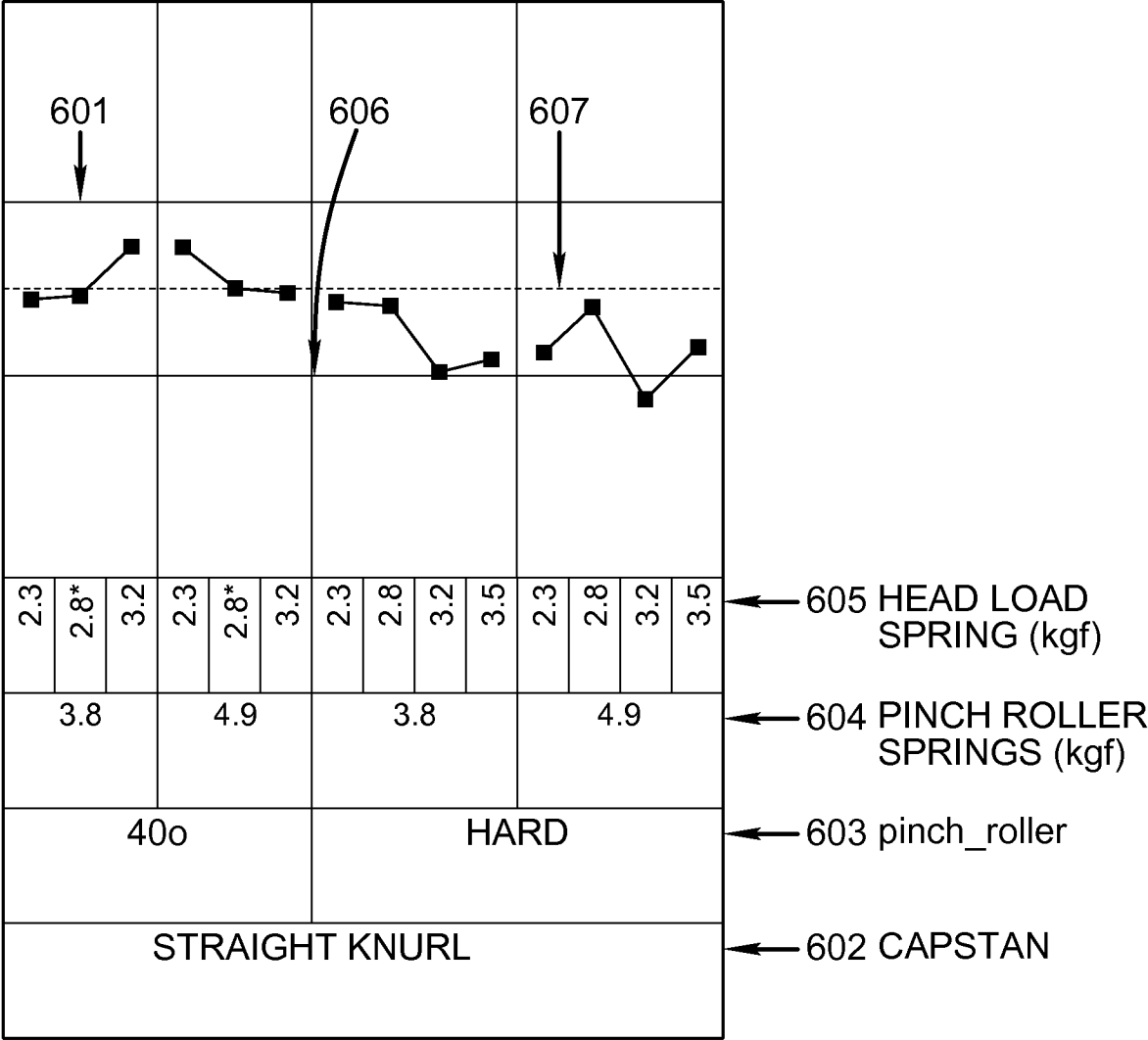


FIG. 6

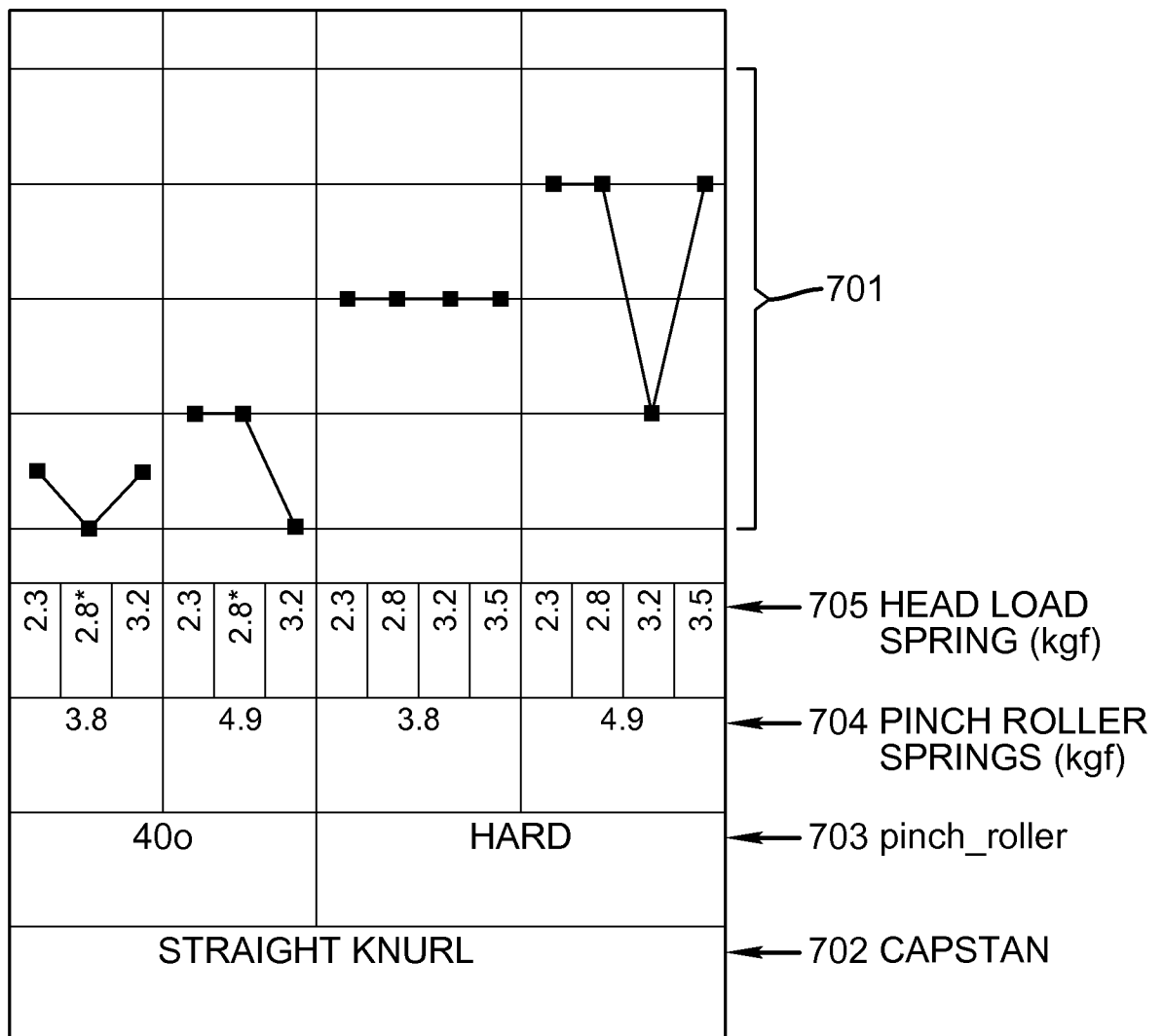
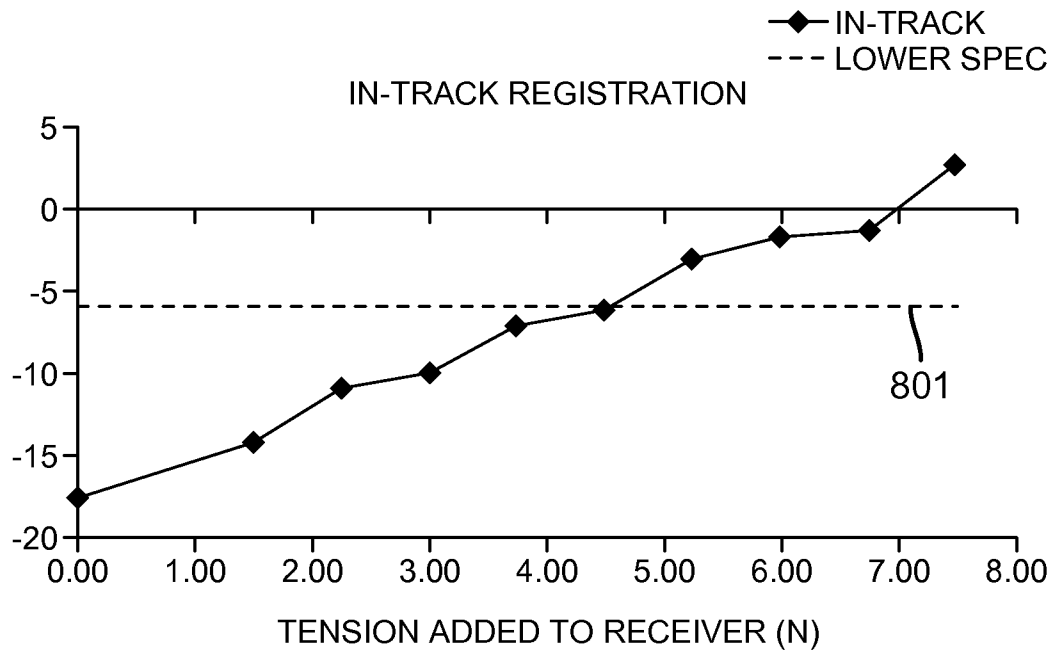
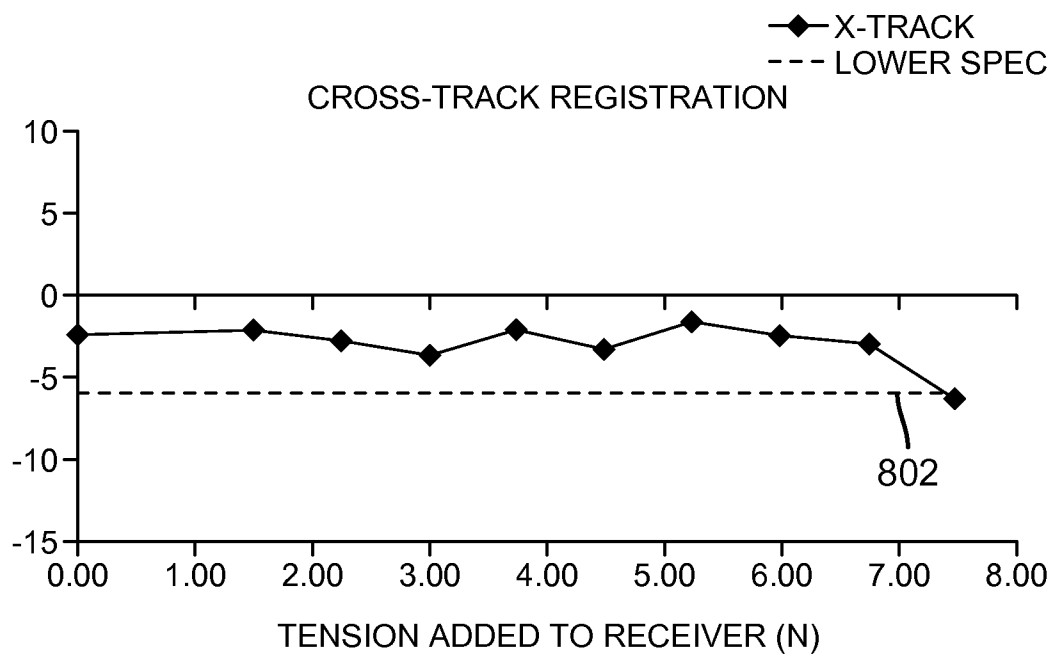


FIG. 7

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**FIG. 8A****FIG. 8B**

INTERNATIONAL SEARCH REPORT

International application No
PCT/US2012/025784

A. CLASSIFICATION OF SUBJECT MATTER
INV. B41J2/325 B41J11/00 B41J13/02
ADD.

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)
B41J

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

EPO-Internal, WPI Data

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	US 2008/122917 A1 (HIGUCHI KEN [JP]) 29 May 2008 (2008-05-29) paragraph [0054] - paragraph [0063] figure 4	1-19
X	US 2010/259591 A1 (TAMURA KIYOSHI [JP]) 14 October 2010 (2010-10-14) paragraph [0052] - paragraph [0071] figures 1-4	1-3,5, 11,14
A	JP 2 074371 A (MATSUSHITA ELECTRIC IND CO LTD) 14 March 1990 (1990-03-14) abstract; figures	2-6,18, 19



Further documents are listed in the continuation of Box C.



See patent family annex.

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Date of the actual completion of the international search

11 May 2012

Date of mailing of the international search report

23/05/2012

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Didenot, Benjamin

INTERNATIONAL SEARCH REPORT

Information on patent family members

International application No

PCT/US2012/025784

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