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(72) Inventors; and

(71) Applicants : RAGAN, Timothy [US/US]; 98 Line Street, #2, Somerville, MA 02143 (US). DIMANT, Chiam, Moshe [US/US]; 465 Albemarle Road, Newton, MA 02460 (US).

(74) Agents: HOOVER, Thomas O. et al.; McCarter & English, LLP, 265 Franklin Street, Boston, MA 02110 (US).

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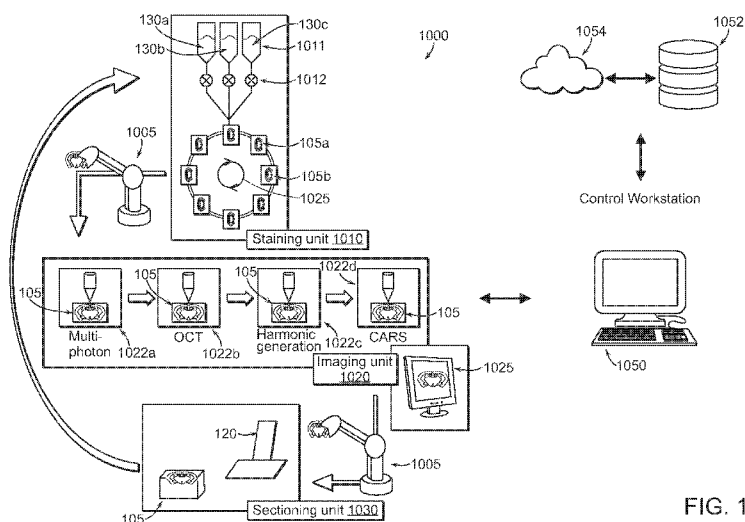


FIG. 10

(57) Abstract: The present invention relates to systems and methods for sequential operation of staining, imaging and sectioning of tissue samples by a processing system. After each layer of the sample is removed by the sectioning system, the system automatically stains the exposed surface of a sample to a depth to enable imaging of the remaining tissue. The system then repeats the sectioning, staining and imaging steps in sequence to image the sample.

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SYSTEMS AND METHODS FOR SERIAL STAINING AND IMAGING**RELATED APPLICATIONS**

This application claims priority to United States Provisional Patent Application No. 5 62/131,492, filed March 11, 2015, the entire contents of this application being incorporated herein by reference.

BACKGROUND OF THE INVENTION

10 A major challenge in biomedical science today is to obtain information about how tissues and whole organs function. While advances in genomics and proteomics have led to fundamental discoveries about the basic working of DNA, protein and cell biology, there has been limited success in turning these discoveries into effective drugs or therapeutics. A leading reason behind this failure is that DNA, protein and cells often function very differently in-vitro than they do in the complex 3D environment of tissue and whole organisms. As such, it has often been necessary to follow these *in* 15 *vitro* studies with animal and histopathological analyses.

Unfortunately, contemporary histological practices are ill-suited to image and stain whole organs and 3D tissues at the microscopic level with biochemical specificity, particularly in a high-throughput, automated manner. First, traditional optical microscopy techniques have limited ability to image deeply into the optically opaque environment of 3D tissues and are normally limited to a 20 depth of a few tens of microns. Second, even with appropriate imaging methods, there is still the fundamental difficulty of getting staining reagents to penetrate deeply and evenly into tissues, particularly throughout whole, wild-type organs. Diffusion, due to its random walk nature, is a poor transport mechanism to distribute biochemical labels over large tissue volumes, even for small molecular weight labels. For larger labels such as antibodies, the problem is made even worse by 25 steric constraints that restrict the movement of the antibody into tissues. Also, problems with nonspecific interactions and uneven distribution of labels are magnified when staining large tissue volumes, and these can conceal and confound the underlying biochemical signatures.

Serial section analysis is the traditional approach to label and image thick tissues. In serial section analysis, a thick tissue or organ is mechanically sectioned with a microtome or other device 30 into thin slices ranging in thickness from tens of nanometers to hundreds of microns. These sections are then mounted onto slides, stained with dyes or markers of interest, and then transferred to a microscope or slide scanner where they are individually imaged. These resulting images are then successively aligned to form a z-stack. Unfortunately this is a costly and massively labor intensive procedure. Moreover, since the sections from the tissue block are imaged after they have been

removed from the tissue, irreducible artifacts introduced from the sectioning process are virtually impossible to correct post hoc. As such, the serial section analysis requires days to weeks of effort from a skilled histologist and the resulting datasets are often of poor quality.

5 Other methods are being developed to address whole organ imaging include tissue clearing methods that make tissues more optically transparent. These methods make it possible to image more deeply into tissues and employ optical methods that were previously restricted for use in smaller samples. However, these methods have several drawbacks. They are often not robust, have high failure rates, and in many cases require extensive tissue preparations that take weeks to months and so are not amenable to high throughput environments. Further, they often distort the morphology and the underlying biochemical signatures that are being investigated in the first place. Most importantly, however, these clearing techniques do little to address the staining problem as it is still not possible to evenly distribute dyes and other markers throughout the tissue when it is cleared. Other related techniques attempt to introduce labels into the tissue by using the vasculature of the animal during the perfusion fixation process. However, these techniques suffer from uneven distribution throughout the organ especially in the case of antibodies.

15 Several blockface imaging methods have attempted to address the problem of labeling and imaging whole organs. However, this technique has several drawbacks. First, unlike the present invention, only the surface of the tissue is imaged and not the interior of the tissue. This is a significant disadvantage as the surface of the tissue of the tissue block is damaged by the sectioning process that is required to expose the tissue surface. Thus, a continuing need exists for improvements in high throughput imaging of tissue samples and organs.

20 Prior devices allow for successive thin sections to be cut from an agar embedded biological sample and where the sections can be sorted into a collection chamber after being cut from the block. The device allows the sample to be incubated with a staining dye for imaging. However, the method is impractical as the time for penetration of the dye into the tissue sample thus is prohibitively long, being on the order of days to weeks to stain and image a single sample such as a mouse brain, limiting its widespread use, especially in applications where tens to hundreds of samples must be imaged in single study. Beyond the impractical time frame for imaging a sample, this will also occupy valuable time on the instrument while the sample is incubating. Thus, continuing improvements are needed to increase imaging speed of large numbers of tissue samples utilizing staining techniques.

SUMMARY

Preferred embodiments of the present invention provide systems and methods for ex vivo staining and imaging of thick tissues and whole organs that can be termed serial blockface staining (SBS), for example. Preferred systems and methods employ automated cycles of staining, 3D surface and subsurface imaging and sectioning which repeats throughout the entire organ or a specific region of interest in a tissue sample. A staining system, a sectioning system and one or more imaging systems can be integrated into a high throughput sample processing system that generates three dimensional datasets. As each layer of the sample is imaged and sectioned, a stain or label is diffused into each sequential exposed surface. Stains or labels are selected and delivered directly onto the exposed sample surface immediately upon sectioning under conditions operative to increase the rate of diffusion such that the next layer can be promptly imaged and sectioned. The sample can be processed during diffusion with methods and devices that increase the rate of diffusion.

A preferred embodiment includes a sample holder that supports a plurality of samples such that the samples can be stained, imaged and sectioned in rapid sequence. While a first sample is being imaged, a second sample can be sectioned, while third and fourth samples are being stained, for example. Thus, each sample can be positioned at imaging, sectioning or staining stations of the system during the processing sequence. Imaging processes preferably include multiphoton microscopy, which can be used with additional imaging modalities.

Of critical importance is the coordinated control of the sample processing and imaging sequence. A control system is utilized to control sample processing parameters. The processing parameters must be properly coordinated for the type of sample, the stain being utilized, the targeted cellular structures to be imaged. The different stains and tissue types can have different diffusion rates and time windows in which to optimize the quality of the images that are produced. Different types of diffusion devices can be used separately or in combination to achieve the desired results. The diffusion devices are operative to increase the rate of diffusion beyond that encountered by gravity or the steric properties of the tissue and stain combination. Diffusion devices can be operative to change a property or characteristic of the material during diffusion to increase the rate. Such properties can include the temperature, stirring or agitation, such as by an acoustic signal having a selectable amplitude or frequency, the application or electric and/or magnetic fields, such as electrophoresis. Detergents or reagents can also be used to increase diffusion rate. Thus diffusion devices can include a reagent delivery device that is also operated by the control system to operate in conjunction with the stain delivery system and other diffusion devices. Control signals can be delivered using a control circuit that is electrically connected to all of the system components,

including the sample holder to position the sample, the stain and reagent delivery system, the diffusion device components, the sectioning tool, as well as the different imaging systems that can be selected to image the sample at selected times. The control system can also be integrated into the image and data processing systems used to collect and process sample data. Software modules
5 can be programmed along with a graphical user interface to select scan parameters for a particular sample or class of samples. Pre-sets of scan parameters that are correlated for different categories of imaging operations can also be utilized. Thus, a user can select a particular pre-programmed set of correlated sample processing and scan parameters for a particular sample class to provide fully automated processing of the samples. Timing of the steps of the processing sequence can be critical
10 depending on the particular sample and processing conditions.

BRIEF DESCRIPTION OF THE DRAWINGS

Fig. 1 depicts a sequence of steps in accordance with a preferred embodiment of the invention;

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Figs. 2A-2D illustrate diffusion processes pertaining to operation of preferred embodiments of the invention;

Figs. 3A and 3B illustrate serial block face staining in accordance with the invention;

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Fig. 4 illustrates a preferred embodiment for a workflow including tissue preparation, tissue embedding, sample mounting, tissue staining, image acquisition, tissue sectioning, and image processing in accordance with the invention;

25 Fig. 5 illustrates a plurality of samples in a liquid medium for labeling and imaging;

Figs. 6A-6C illustrate options for increasing diffusion into samples in accordance with the invention;

Figs. 7A and 7B illustrate systems for increasing diffusion rates in samples;

30

Fig. 8 illustrates an electrophoresis system for increasing diffusion rates in accordance with a preferred embodiment;

Fig. 9 illustrates a system and method of sonic agitation of the sample to increase diffusion rates;

Fig. 10 illustrates a system for processing a plurality of samples for diffusion and imaging.

DETAILED DESCRIPTION

5 The sample is placed in a solution container located on a stage. The sample can be embedded in a support matrix such as agarose to facilitate mechanical sectioning. In the container, the sample is incubated with a staining reagent for a pre-determined incubation time such that the uppermost portion of the tissue exposed to the staining solution is stained to a desired depth. Following incubation, the system acquires images of the stained tissue at a plurality of planes in the
10 tissue. The uppermost portion of the sample is then sectioned by a cutting device such as a microtome, thus exposing a new tissue surface. Steps 2-4 repeat throughout the entire organ such that the entire organ or tissue block is imaged at set intervals throughout its extent.

 Systems and methods for two-photon microscopy are described further in So *et al.*, for example in US Patent Nos. 7372985 and 7724937, which are incorporated herein by reference in
15 their entirety. These describe an alternative technique that is capable of successively imaging the uppermost portion of a tissue block by alternating mechanical and optical sectioning. Previous methods have required that an opaque substance be introduced into the substance to block optical signals such as fluorescence from the dyes or tissue within the tissue block. US Patent No. 7372985 employed imaging modalities such as two-photon or confocal microscopy that avoid the problem of
20 interference by only exciting a thin optical layer on the surface or within the layer. However, a more significant disadvantage is that dyes still must be introduced into the thick tissue block before the imaging and sectioning process. Again, like with optical clearing techniques, it is either very difficult or impossible to distribute dyes and other markers evenly throughout the tissue. One attempt to address this problem is by employing electrophoresis-assisted staining of materials to reduce the
25 amount of time to stain a tissue and to evenly distribute the stain throughout a thick tissue block. This method requires that the stain possess an appropriate electric charge, which is not always feasible. Alternatively, in the case of antibodies, a charged secondary antibody can be attached to the antibody of interest. However the primary – secondary antibody complex is very large and has difficulty traversing the tissue due to steric constraints and can become trapped within the tissue
30 and thus lead to spurious or nonspecific staining. Further, the process is slow requiring over a day to transport the stain an appreciable distance. The electric field itself can also distort the tissue due to the forces exerted on charged particles within the tissue. These problems are not easily overcome as it is often impossible to obtain a balance between an appropriate electric field strength to increase the distance traveled by the charged dye and to maintain a force small enough to not damage the

tissue. Another difficulty arises when attempting to stain a material with multiple stains as the stains will often have differing or even opposite charges, thus limiting the ability to multiplex the staining protocol.

Thus, prior methods have various drawbacks, being either labor intensive, inconsistent, time-consuming, or having fundamental difficulties in introducing labels deeply into tissues. Because of this, current 3D imaging techniques and technologies often rely on endogenous fluorescence or the use of transgenic animals to generate contrast. The invention described here will remove this barrier and allow researchers to stain whole organs with a wide range of reagents such as antibodies and dyes that will open up new applications for whole organ, 3D imaging of animals.

Serial Two-Photon (STP) Tomography with blockface labeling utilizes two-photon imaging and vibratome sectioning to image the whole organ using sequential cycles of imaging and sectioning, thus enabling imaging deep into tissue. Serial Blockface IHC utilizes tissue staining techniques adopted from methodologies of free floating IHC and integrates it into a STP tomography platform. There are several complementary features between free-floating IHC and serial two-photon tomography that allow ready integration. First, both are conducted in solution. Second, the specimen in both is typically embedded into a porous support matrix such as agar; and third, both employ sectioning. In the case of STP tomography, sectioning is used to expose a new surface after the imaging step in order to allow imaging tens to hundreds of microns below the surface of the embedded tissue in a sequential fashion as demonstrated in **Fig. 1**. For free-floating IHC, the organ is typically sectioned into 30-50 μm slices which are placed in the staining buffer to allow rapid diffusion of staining reagents from both sides of the section, hence the term free floating IHC. In standard free-floating IHC, antibodies and staining reagents readily diffuse into 50 μm thick sections.

Note that in free floating IHC, it is possible to stain 50 micron tissue sections but is much more difficult to get antibodies and other labels to diffuse much beyond this into thicker tissues. There exists a substantial concentration gradient from the surface to the interior of the tissue due to the long distance the molecules must travel and the time to reach a concentration equilibrium. Diffusion, being a random walk process, does not transport molecules over long distances in a reasonable amount of time as can be seen in **Figs. 2A-2D**. In **Fig. 2A**, the average mean square distance of a particle undergoing a random walk with step size L is illustrated. Since the average mean square diffusion distance goes as the square root of the diffusion coefficient, increasing the diffusion coefficient only marginally improves the penetration depth. In **Fig. 2B**, a whole mouse brain is placed in a DAPI solution in order to stain cellular nuclei. After 24 hours, the brain is sectioned and the exposed surface is imaged. Even after soaking the whole brain for 24 hours in a DAPI solution, only about 300 microns along the edge of the brain was stained and essentially zero staining

occurred in the interior. In other words, very little of the dye was able to penetrate to the interior of the brain. In **Fig. 2C**, in contrast, a whole mount brain was sectioned in half and the exposed surface was allowed to incubate in the same DAPI solution. After 20 minutes of en face DAPI staining, the entire coronal section was homogeneously stained 50 microns into the tissue, and here was even staining of all the nuclei at 50 microns below the surface of the tissue. This illustrates a key point: while it is impractical to get molecules to diffuse deeply into a thick tissue, it is possible to get molecules to diffuse quickly to a shallow depth. Mathematically, this is illustrated by comparing the characteristic diffusion time ($t = l^2/D$) for an antibody at 50 μm and 5 mm where l is the diffusion length, D the diffusion coefficient, and t the time. Assuming a diffusion coefficient of $1 \cdot 10^{-10} \text{ cm}^2/\text{s}$ for an antibody within a tissue, the characteristic time to diffuse 5 mm (halfway across a mouse brain) is 480 days. In comparison, the time to diffuse 50 μm is 7 minutes. For small molecules such as DAPI, the time is even shorter. More generally, **Fig. 2D** (taken from Crank, *The Mathematics of Diffusion*, 1975) plots relative concentration gradients for a slab of material of width $2L$. Concentration distributions are shown at various times in the sheet $-L < x < L$ with initial concentration C_0 and surface concentration C_1 . The numbers on the curves are values of Dt/L^2 . As we can see, increases in the diffusion coefficient or length of time have only modest effects on the penetration depth into the slab.

Preferred methods include those illustrated generally in **Fig. 1**, which illustrates a workflow for serial blockface staining including serial cycles of staining, imaging, and sectioning that can occur throughout the entire tissue. By repeating this series of steps, staining, imaging, and sectioning of an entire organ can be performed without any user intervention. A whole specimen is placed in a buffer bath filled with a solution 130 containing staining reagents 132. The specimen can be placed in a support matrix to facilitate sectioning. The specimen is then sectioned to expose the tissue 105, followed by a pre-determined delay time before the next imaging and sectioning cycle. This will allow the staining reagents 132 to diffuse to the desired imaging depth at which point the system will image and section again. In some embodiments, an objective lens 115 and piezoelectric element 110 can be used to image the tissue 105. After the tissue 105 is imaged, the sample can be translated and undergo sectioning. In some embodiments, a motorized stage 125 can be used to translate the sample. The motorized stage 125 can translate in one, two, or three directions. The motorized stage 125 can bring the sample 105 to a sectioning element. In some embodiments, a microtome 120 can be used to section the tissue 105. The sectioning element cuts a section 107 from the tissue 105. In some embodiments, the cut section 107 can be positioned in an orderly fashion on the motorized stage 125. The next exposed blockface surface of the tissue 105 can now

undergo staining as described above. The cycle of blockface staining, imaging and sectioning repeats throughout the entire organ until completion.

For some samples, it may only be desirable to obtain images of regions of the tissue sample at selected depths within each region of the sample. For example, short sequences of images may only be desired at depths of 0.1, 0.2, 0.5, or 1 mm or any other distance within a whole organ. To reduce the total time that would be spent staining and sectioning the entire organ, various embodiments of the present invention allow selection of processing parameters to be executed by a control system that calibrate the timing sequence between staining, imaging, and removing (e.g., sectioning) steps to generate images of regions of the sample at selected depths within each region of the sample. In some embodiments, the processing parameters are selected to calibrate the relative operation of a staining unit, a sectioning unit, and an imaging unit.

Blockface IHC completely utilizes two well established methodologies: free floating IHC and serial two-photon tomography and other imaging methods described herein. Unlike free-floating IHC in which we section the organ and stain the sections, in blockface IHC we section the organ but stain the organ. More precisely, the organ is stained before it has been sectioned from the organ and is also imaged before it is sectioned. The fact that labels can be made to readily diffuse tens of microns into thick tissue, taken together with the ability to image at tens of microns below tissue surface using 3D imaging, and centimeters across tissues and organs with STP Tomography, allows a practical method for whole organ ex vivo staining. Stated alternatively, by transforming the problem of whole organ imaging and staining into a problem of sequentially staining and imaging at a shallow depth, it becomes possible to quickly and evenly stain entire organs.

Demonstrated results from serial blockface staining are shown in **Figs. 3A** and **3B**. Shown are representative images from serial blockface IHC staining of a 1.5 mm coronal section (**Fig. 3A**) stained and imaged with anti-NeuN-alexafuor488 at 50 μ m spacing and of small molecule staining of a whole brain using DAPI (**Fig. 3B**). Fixed tissue was embedded in an agarose block and directly mounted into a water bath containing either antibody in phosphate buffer with 1% Triton x-100 or DAPI in phosphate buffer. An incubation time was programmed into the STP system to allow tissue staining prior to the next cycle of imaging and sectioning. For **Fig. 3B**, staining and imaging occurred at 50 μ m below the tissue surface at 50 μ m intervals in consecutive automatic cycles across the entire brain for a total of 300 coronal stained sections. Four representative images from a 1.5 mm section stained with NeuN (**Fig. 3A**), revealing specific NeuN staining across the entire tissue, and four representative images from a whole mouse brain stained with DAPI (**Fig. 3B**) provide a strong proof-of-concept for the serial blockface staining approach proposed in this application. In preferred

embodiments of this invention, the system is able to stain specimens at depths ranging from zero microns (i.e., surface) to 200 microns from the cut surface in less than 60 minutes.

5 **Fig. 4** illustrates a general workflow 400 for the SBS method and details the different available techniques and modalities that can be integrated to allow an automated, sequential process of staining, imaging and sectioning whole organs. In accordance with various embodiments of the present invention, tissue preparation 402 can include perfusion fixation or post-fixation may involve fresh tissue or fresh-frozen tissue. Exemplary strategies for tissue embedding 404 can include, but are not limited to, agarose, paraffin, and OCT embedding. Sample mounting 406 for the tissue 105 can include the staining solution 130, a motorized stage 125, and, optionally, a fluid (e.g. 10 water) bath.

Tissue staining 408 can include elements and reagents such as antibodies, nanobodies or single-chain variable fragment antibodies (ScFv), dyes, aptamers, nucleic acid probes, and peptide probes. For image acquisition 410, imaging modalities can include multiphoton, confocal, optical coherence tomography, second harmonic generation, third harmonic generation, coherent anti-Stokes Raman, swept confocally-aligned planar excitation, SRS, spectral confocal reflectance 15 microscopy, SCORE, label free photoacoustic microscopy, and Raman confocal. Tissue sectioning 412 can include techniques including, but not limited to, vibrating blade, microtome 120, and or sectioning in a cryostat. Image processing 414 of images of the tissue acquired by the imaging system can include tile stitching or image analysis. The control system is operative to execute coded software instructions to perform the steps of the illustrated methods in accordance with specific 20 timing requirements for the given sample class and associated sample processing and imaging requirements as described herein.

A preferred embodiment of this application includes staining a tissue sample with hematoxylin and eosin (H&E) stain and using a nonlinear imaging modality such as third harmonic 25 generation to image the tissue sample. This can be used with other imaging protocols as generally described herein. The imaging parameters must be coordinated with the stain diffusion rate for optimized image results. The process is calibrated so that imaging depth is correctly timed with the modeled diffusion rate for a given class of samples. The timing sequence following delivery of the stain onto the cleaved surface of the tissue, the diffusion rate controls, imaging station sequence 30 and further sectioning are coordinated by the control system operations.

In addition, more than one sample can be loaded into the water bath to facilitate multiple-sample imaging as seen in **Fig. 5**, which depicts a water bath in which six brains 105a-f are embedded to enable sequential labeling and imaging. Imaging multiple tissues 105a-f in parallel or sequentially provides several advantages. First, it can allow one tissue to be imaged while the other

tissues undergo staining. This can increase the overall system throughput. For instance, if the imaging portion of the process takes 2 minutes and the staining process takes 10 minutes, six tissues can be sequentially imaged. The first tissue 105a is imaged and sectioned followed by the second tissue 105b. In this way, each tissue spends 10 minutes incubating in the staining solution while the system is imaging the other tissues in a round robin imaging strategy. In this way, while system latency is increased over imaging a single tissue with no staining, overall system throughput is maintained.

Several advantages of the approach include, first, this process combines the imaging and staining steps into a single, integrated process that can be performed on the same instrument. Serial section analysis, optical clearing with light sheet, and traditional blockface imaging are multi-step processes that require that the sample be first stained and then imaged in a second step on a separate device. This requires more manual intervention leading to undesired variability of results due to inconsistency between separate users or variability of the staining reagents from sample to sample. Second, the entire process is automated and thus of potentially lower cost. The automation also lends itself well to high throughput environments where tens if not hundreds of samples need to be stained and imaged under identical conditions.

In compatibility with our current system requirements and in accordance with standard staining techniques, an animal is perfused with 4% PFA and the organ of interest is then dissected. Following additional post-fixation in 4% PFA, the organ is then placed in PBS in order to replace PFA. The method is not limited to PFA-perfused animals and could also be applied on post fixed organ or fresh frozen tissue. Once dissected, the organ is embedded in a supporting matrix such as agarose and is then mounted onto a glass slide. Since imaging and sectioning of whole organs using STP is conducted in solution, the slide is placed in a water bath that is then mounted on a motorized stage. There is much flexibility with the working solution in which the sample is placed and any solution that will not damage the tissue, staining reagents or microscope components can be used.

This approach is consistent with standard staining techniques for fixed tissue, enabling the use of a wide array of staining reagents. These include but are not limited to:

- Antibodies
- Nanobodies and ScFv
- Dyes
- Aptamers
- Nucleic acid probes
- Fluorescent peptide probes

- Nanoparticles
- Quantum dots
- Photo-acoustic probes

5 A further embodiment uses a probe comprising gamma-PNA as miniprobes for fluorescent labeling. Further details regarding the characteristics and use of such miniprobes are described in International Application No. PCT/US2012/064976, filed on November 14, 2012 by Armitage *et al.*, the entire contents of this application being incorporated herein by reference.

10 In a preferred embodiment, reagents are diluted into the water bath and are incubated for the amount of time required for the molecule to diffuse to the imaging depth. Different molecules have different diffusion rates and permeability to the tissue and thus the time must be adjusted depending on the label. Note that while long incubation time increases overall imaging time, one or more diffusion devices may be employed to increase the rate of diffusion beyond that which occurs solely by gravity or un-aided diffusion and, in turn, decrease the incubation time. Diffusion devices
15 can be divided into categories including chemical factors and physical factors.

Diffusion devices that employ chemical factors can increase section quality and tissue permeability:

1. Detergents that are compatible with IHC
2. Proteases for degradation of extracellular matrix

20

Diffusion devices that employ physical factors can increase tissue permeability, diffusion rate and diffusion homogeneity:

1. Agitation
- 25 2. Temperature
3. Sonication
4. Electrophoresis
5. Microwave

30 Thus, preferred embodiments can employ diffusion devices including automated control systems and methods to actuate control of one or more of the above characteristics. A computer system having one or more data processors and memories can be programmed with software engines that operate all of the operating features of the processing system described herein, including the sectioning, sample movement stages, staining and imaging devices.

Fig. 6A illustrates the diffusion rate of anti-NeuN-alexafluor488 into embedded tissue by demonstrating the NeuN signal at 50 μm at several time points. NeuN signal is already visible at 30 minutes after incubation. Many commercially available detergents are compatible with IHC, and many of these have shown to be able to increase the diffusion of antibodies and reagents into thick samples. Different types of detergents can be used depending on their compatibility with IHC staining, mainly if they do not de-stabilize antibodies. For instance, Triton-X100 is one the most widely used detergents in IHC staining and has shown to significantly increase the penetration of antibodies into 50 micron tissue slices used in free floating IHC. When adding a detergent, detergent concentrations of at least 1x CMC concentration are added to the staining solution and are present throughout the SBS session to allow diffusion during incubation steps. In another preferred embodiment, depending on reagent diffusion and type of tissue, pre-treatment of tissue samples before imaging and staining may be conducted with detergents and/ or proteases in order to further improve staining and sectioning. **Fig. 6C** provides an example of the impact that different detergents have on diffusion rate of antibodies and dyes by showing the difference in staining when incubated with different types of detergents. The amount of staining at a depth of 50 microns after 45 minutes of incubation with a fluorescent Nissl stain is much greater when detergent B is used versus detergent A. Similarly, for the antibody anti-NeuN alexa488, the signal at a 50 micron depth after 45 minutes of incubation was much stronger when detergent A was used versus detergent C.

Diffusion devices that include physical factors, such as agitation, heating, sonication and electrophoresis can be used alone or in combination with diffusion devices that include chemical factors to further increase diffusion rate. Agitation, routinely used in standard immunostaining techniques, is known to increase rates of diffusion and homogeneity. To demonstrate the effects of agitation on the diffusion rate, see **Fig. 6B**, where agitation of the sample while it is incubated with an antibody improves diffusion homogeneity as demonstrated by a more uniform NeuN signal across a coronal section compared to non-agitated sample. In some embodiments, sample agitation can be performed with a diffusion device such as a motorized stage 125 on which the sample is mounted. In some embodiments, the motorized state can also provide X-Y movement of the stage in between cycles while the tissue 105 is incubated. In some embodiments, circulating the staining solution 130 through a diffusion device such as a pump 210 can provide agitation during both imaging and incubation periods as shown in the water bath design of **Fig. 7A**. The staining solution 130 can be held in an inner water bath 140 that itself is held in an outer water bath 145. Circulation of the staining solution is also possible by physically stirring the solution using diffusion devices such as a stirrer or fan. In another embodiment, the sample can be transported to different stations during

the imaging and staining process, including a station whose purpose is to physically agitate the sample.

Heating also increases the diffusion rate and can be achieved by non-direct heating of the water bath in which SBS takes place. **Fig. 7B** illustrates a non-direct approach to heating the staining solution; the smaller SBS water bath 140 is placed inside a diffusion device including a larger water bath 145 with a heating element 225. The heating element 225 is connected to a controller 220 that is connected to a thermometer 222 placed inside the smaller SBS water bath 140. This loop allows us to heat the larger outside water bath 145 according to the temperature of the smaller inner water bath 140 containing the staining solution 130 and sample 105.

Electrophoresis provides directionality of diffusion and can speed up the diffusion of charged staining reagents (**Fig. 8**). The embedded tissue 105 can be placed in a diffusion device such as a custom-made electrophoresis chamber including an electrode 230 and ionic solution 232. The electrophoresis chamber can be incorporated into the water bath 140. Embedded tissue will undergo electrophoresis either during incubation time or throughout the entire imaging run. Pulsed electrophoresis can be applied to enable deeper diffusion across the tissue.

Sonication causes tissue disruption and by doing so provide means for increased tissue permeability and improved penetration of the label into the tissue (**Fig. 9**). Sonication can be applied on whole tissue prior to embedding and/or directly on embedded tissue 105 during SBS incubation time. In some embodiments, a diffusion device such as an ultrasound transducer 240 can be placed in proximity to the staining solution 130 to cause sonication of the tissue 105 during a staining operation.

When using fixed tissue for SBS, there may be a need for antigen retrieval to ensure antibody binding. In such cases where antigen retrieval is necessary, the use of a diffusion device such as a histology microwave can be applied. Histology microwaves enable controlled, localized heating of fixed tissue and are commonly used for pathological analysis. Antigen retrieval using a microwave is a process which takes place in solution and is thus compatible with our SBS approach. A microwave can be integrated into the system and will be applied directly on the tissue during incubation time.

Depending on the type of sectioning and the type of tissue that is imaged, pre-treatment with diffusion devices such as tissue specific proteases may improve the quality of the sections to enable better imaging. Proteases may also degrade extracellular matrix and connective tissue to increase diffusion rate of staining reagents. When using antibodies and other protein-based staining reagents, tissue may be pre-treated and washed prior to conducting SBS to avoid degradation of the antibodies. In cases where dyes and other non-protein reagents are used, addition of proteases to

the staining solution as diffusion devices can be selected. The automated control system for the diffusion devices can perform selection of one or more diffusion rate adjustment modes (*e.g.*, temperature, vibration, electrophoresis, etc.) and apply selectable timing and diffusion device operating parameters.

5 **Fig. 10** presents a schematic of a serial blockface staining system. In one embodiment, the system 1000 includes a rotating stage 1025 with multiple samples 105a, 105b loaded simultaneously and comprises a staining unit 1010, an imaging unit 1020 and a sectioning unit 1030. In some embodiments, a robotic arm 1005 can transfer individual chambers which contain samples to various stations. As such, samples loaded on the stage 1025 will be mobile and can transfer between
10 each of the units in a programmatic fashion. In accordance with various embodiments, a control workstation 1050 can configure or control the staining unit 1010, imaging unit 1020, sectioning unit 1030, or robotic arm 1005.

In one embodiment, the staining unit will have controlled solution dispensers 1011 to optimize and allow a variety of staining solutions 130a, 130b, 130c. This can also allow for different
15 staining solutions to be used at different points in the imaging and staining session. In some embodiments, control of the solution dispensers can be performed using a valve manifold 1012 or series of valves. While the tissue 105 is incubating in the staining solution 130, one or more diffusion devices can be applied to increase the diffusion rate. Following staining, each sample can individually transfer to an imaging unit which can include several imaging modalities 1022a, 1022b, 1022c,
20 1022d. Although imaging modalities of multi-photon 1022a, OCT 1022b, multiple harmonic generation 1022c, and CARS 1022d are shown in **Fig. 10**, any imaging modality previously described herein or known in the art may be used in conjunction with the imaging unit 1020 as taught herein. The imaging unit 1020 can include a display 1025 in some embodiments to show images as they are acquired.

25 Following image acquisition, the sample 105 can then move to a sectioning unit 1030 to expose the next tissue surface to be stained in the staining unit 1010. The sectioning can be performed by a sectioning element 120 such as a microtome. This streamlined process enables efficient serial blockface staining of multiple samples in a way that enables the imaging of one sample while the rest are incubated with staining solution 130. The entire process can be automated
30 and put under the control of a computer workstation, and staining and imaging parameters can be adjusted on a per sample and instar-sample basis. That is, for instance, particular regions of, for example, mouse brain can be stained with a reagent A which is of interest in the forebrain, and reagent B, which is of interest in the cerebellum. Further, the final or interim results can be

transferred by the control workstation 1050 to hard disk storage 1052 or transmitted via server to remote locations using cloud computing resources 1054.

The following claims should not be read as limited to the order or elements as set forth unless expressly stated. The embodiments of the invention described herein that are within the
5 spirit and scope of the following claims and equivalents thereof are claimed as the invention.

CLAIMS

What is claimed is:

1. A system for imaging a tissue sample comprising:
5 an imaging system;
a sectioning system;
a staining system operative to stain an exposed region of the tissue sample in sequence with
a sectioning sequence performed by the sectioning system; and
a control system that controls sequential staining, imaging and sectioning of the tissue
10 sample.
2. The system of claim 1, wherein the imaging system is configured to use one or more of
multiphoton, confocal, optical coherence tomography, second harmonic generation, third harmonic
generation, coherent anti-Stokes Raman, photoacoustic, or Raman imaging techniques.
15
3. The system of claim 1, wherein the imaging system images the exposed region of the tissue
sample and/or a subsurface region of the tissue sample.
4. The system of claim 1, wherein the sectioning system is configured to sequentially cut
20 sections from the tissue sample to sequentially expose deeper regions of the tissue sample.
5. The system of claim 4, wherein the imaging system images the sequentially cut sections
from the tissue sample.
- 25 6. The system of claim 4, wherein the sequentially cut sections have a thickness of about 50
microns or less.
7. The system of claim 1, wherein the control system further comprises a memory to store
images received from the imaging system.
30
8. The system of claim 7, wherein the control system is configured to generate a three-
dimensional representation of the tissue sample using the images stored in the memory.
9. The system of claim 1, wherein the stain is delivered to the sample with a detergent.

10. The system of claim 1, wherein the stain includes a protease.
11. The system of claim 1, wherein the staining system includes a motorized stage to move the
5 tissue sample, agitate the stain, or both.
12. The system of claim 1, wherein the staining system includes a fluid pump to provide agitation by circulating the stain in a fluid bath containing the sample.
- 10 13. The system of claim 1, wherein the staining system includes a stirrer or a fan to agitate the stain.
14. The system of claim 1, wherein the staining system includes a heating element in contact with a water bath, the water bath in thermal contact with the stain.
15
15. The system of claim 1, wherein the staining system includes a sonicator.
16. The system of claim 1, wherein the staining system includes an electrophoresis chamber.
- 20 17. The system of claim 1, wherein the staining system includes a microwave to enable antigen retrieval.
18. The system of claim 1, wherein the sectioning system includes a vibrating blade, a microtome, or a cryostat.
25
19. The system of claim 1, further comprising a robotic arm to move the tissue sample among the staining system, imaging system, and sectioning system.
20. The system of claim 1 further comprising a diffusion device configured to increase a diffusion
30 rate of a stain into a tissue sample.
21. The system of claim 20 wherein the control system is connected to the diffusion device.

22. The system of claim 21 wherein the control system is programmed with a software module to select one or more diffusion devices to control a diffusion rate of a stain into a sample.
23. The system of any of claims 1-22 wherein the system controls a steric property of the tissue
5 sample.
24. The system of any of claims 1-23 wherein the control system has a memory that stores sample processing parameters.
- 10 25. The system of claim 24 wherein the sample processing parameters control a selection of a stain to be delivered to a sample surface and an amount of the stain to be delivered.
26. The system of any of claims 24-25 wherein the sample processing parameters include control parameters of a diffusion device including selection of a diffusion rate adjustment mode and
15 selected mode operating parameters including duration of mode operation.
27. The system of any of claims 1-26 wherein the control system has stored sectioning parameters and stored imaging parameters for a plurality of imaging modes.
- 20 28. The system of any of claims 1-27 further comprising a sample stage that controls movement of a plurality of tissue samples to be processed.
29. The system of claim 28 wherein the control system is programmed to independently control processing parameters for each of the tissue samples on the sample stage.
25
30. The system of claim 28 wherein the sample stage is operative to move the plurality of samples between one or more imaging stations, one or more sectioning stations, one or more staining stations and one or more diffusion rate control stations.
- 30 31. The system of claim 24, wherein the processing parameters are calibrated so that the timing sequence between sequential staining, imaging, and sectioning is correlated to generate images of regions of the tissue sample at selected depths within each region of the sample.
32. A method of producing sequential images of a tissue sample, comprising:

staining a first surface of a tissue sample with a stain;
imaging the tissue sample with an imaging device to generate an image;
removing a section of the tissue sample to expose a second surface of the tissue
sample; and

5 iterating the staining, imaging, and removing steps in response to a control system.

33. The method of claim 32, further comprising saving the images in a memory or storage
device.

10 34. The method of claim 32, further comprising agitating the stain while it is in contact with the
tissue sample.

35. The method of claim 34, wherein agitating the stain includes translating a motorized stage.

15 36. The method of claim 34, wherein agitating the stain includes circulating the staining solution
through a pump.

37. The method of claim 34, wherein agitating the stain includes using a stirrer or a fan to move
the staining solution.

20

38. The method of claim 32, wherein the stain comprises a detergent or a protease.

39. The method of claim 32, further comprising changing the temperature of the stain while the
stain is in contact with the tissue sample.

25

40. The method of claim 39, wherein changing the temperature of the stain includes placing the
stain in thermal contact with a heated water bath.

41. The method of claim 32, further comprising applying electrophoresis to at least a portion of
30 the tissue sample and the stain.

42. The method of claim 32, further comprising sonicating at least a portion of the tissue sample
and the stain.

43. The method of claim 32, further comprising performing antigen retrieval to improve staining of the tissue sample.
44. The method of claim 32, further comprising staining the second surface of the tissue sample with a different stain than was used on the first surface of the tissue sample.
45. The method of claim 32, wherein the stain includes one or more of antibodies, nanobodies, dyes, aptamers, nucleic acid probes, fluorescent peptide probes, nanoparticles, quantum dots, or photoacoustic probes.
46. The method of claim 32, wherein the stain includes DAPI or anti-NeuN-alexafluor488.
47. The method of claim 32, further comprising configuring a diffusion device to increase a diffusion rate of the stain into the tissue sample.
48. The method of claim 47, wherein the control system is connected to the diffusion device.
49. The method of claim 48, wherein the control system is programmed with a software module to select one or more diffusion devices to control a diffusion rate of a stain into a sample.
50. The method of any of claims 32-49, further comprising controlling a steric property of the tissue sample.
51. The method of any of claims 32-50, wherein the control system has a memory that stores sample processing parameters.
52. The method of claim 51, wherein the sample processing parameters control a selection of a stain to be delivered to a sample surface and an amount of the stain to be delivered.
53. The method of any of claims 51-52 wherein the sample processing parameters include control parameters of a diffusion device including selection of a diffusion rate adjustment mode and selected mode operating parameters including duration of mode operation.

54. The method of any of claims 32-53 wherein the control system has stored sectioning parameters and stored imaging parameters for a plurality of imaging modes.
55. The method of any of claims 32-54 further comprising controlling movement of a plurality of
5 tissue samples to be processed using a sample stage.
56. The method of claim 55 wherein the control system is programmed to independently control processing parameters for each of the tissue samples on the sample stage.
- 10 57. The method of claim 55 wherein the sample stage is operative to move the plurality of samples between one or more imaging stations, one or more sectioning stations, one or more staining stations and one or more diffusion rate control stations.
58. The method of any of claims 32-57, further comprising moving the tissue sample with a
15 robotic arm.
59. The method of claim 51 wherein the processing parameters are calibrated so that the timing sequence between iterative steps of staining, imaging, and removing is correlated to generate images of regions of the tissue sample at selected depths within each region of the sample.
20

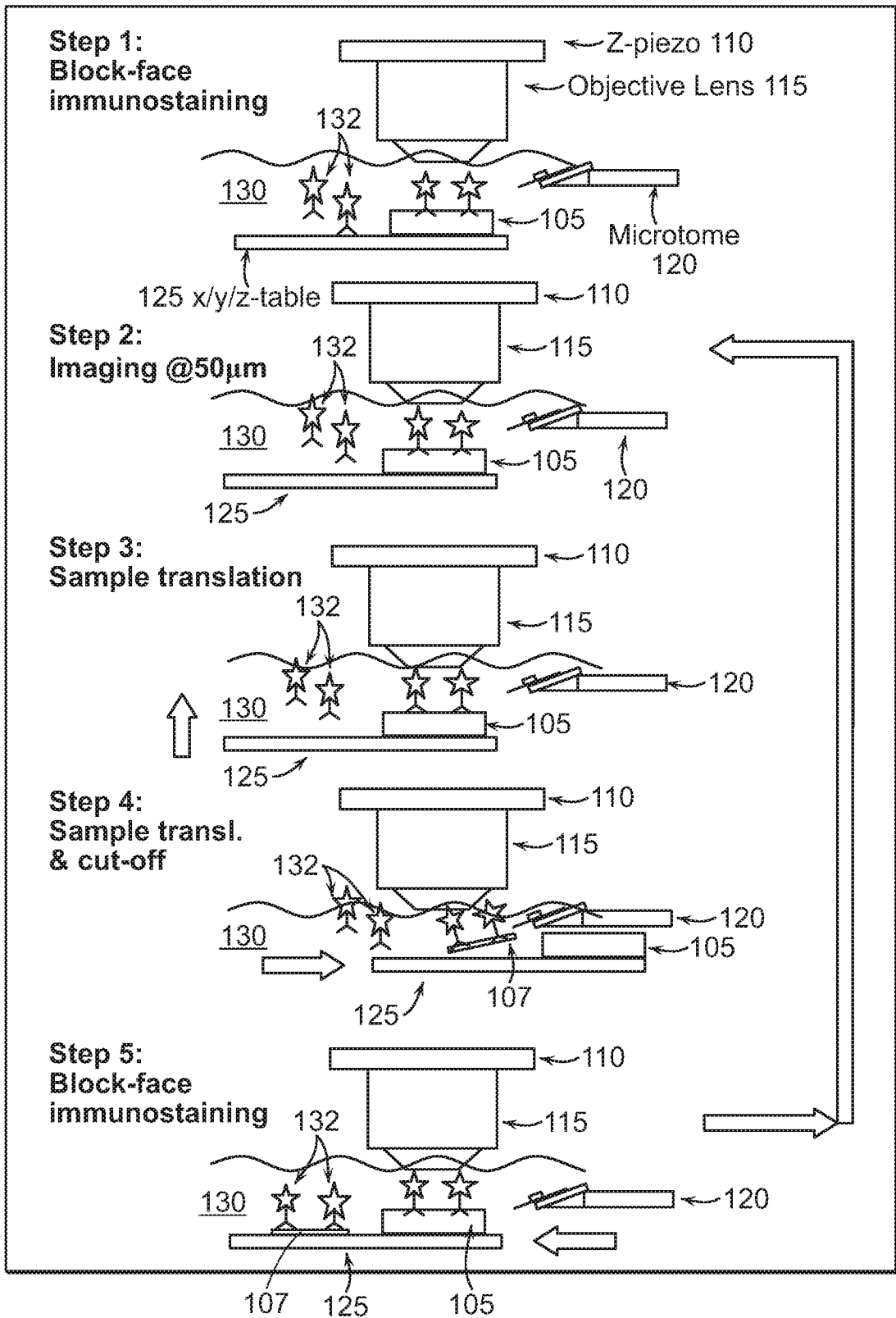


FIG. 1

FIG. 2A

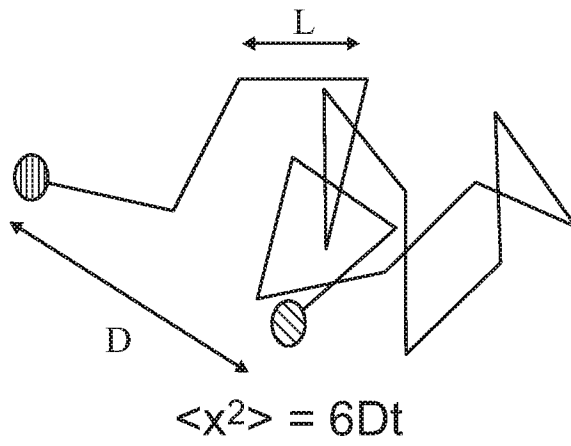
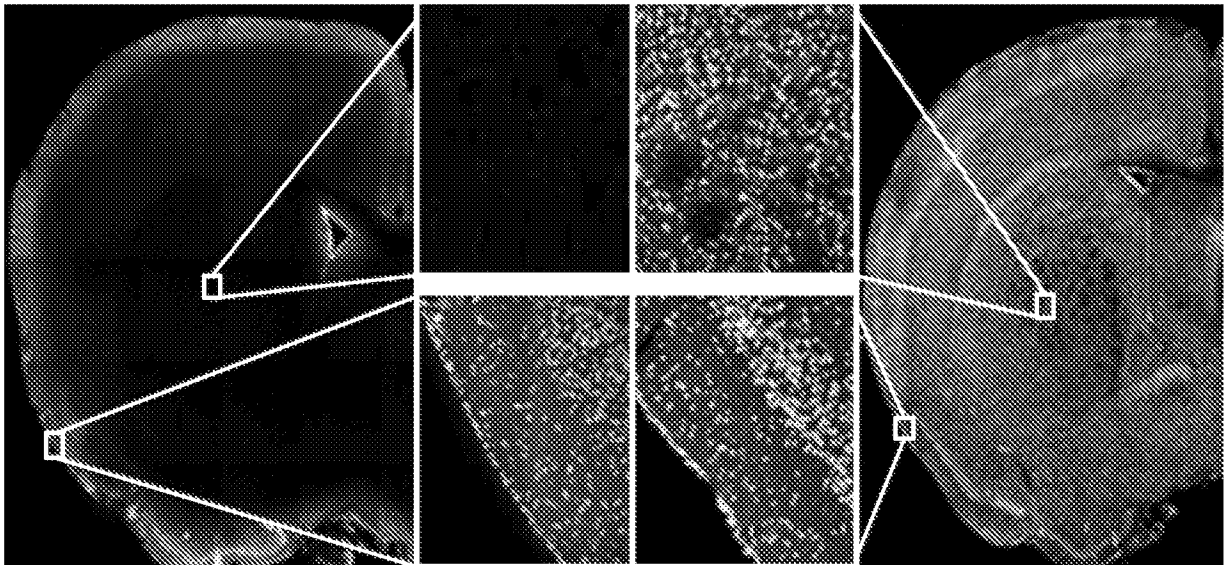


FIG. 2B

FIG. 2C



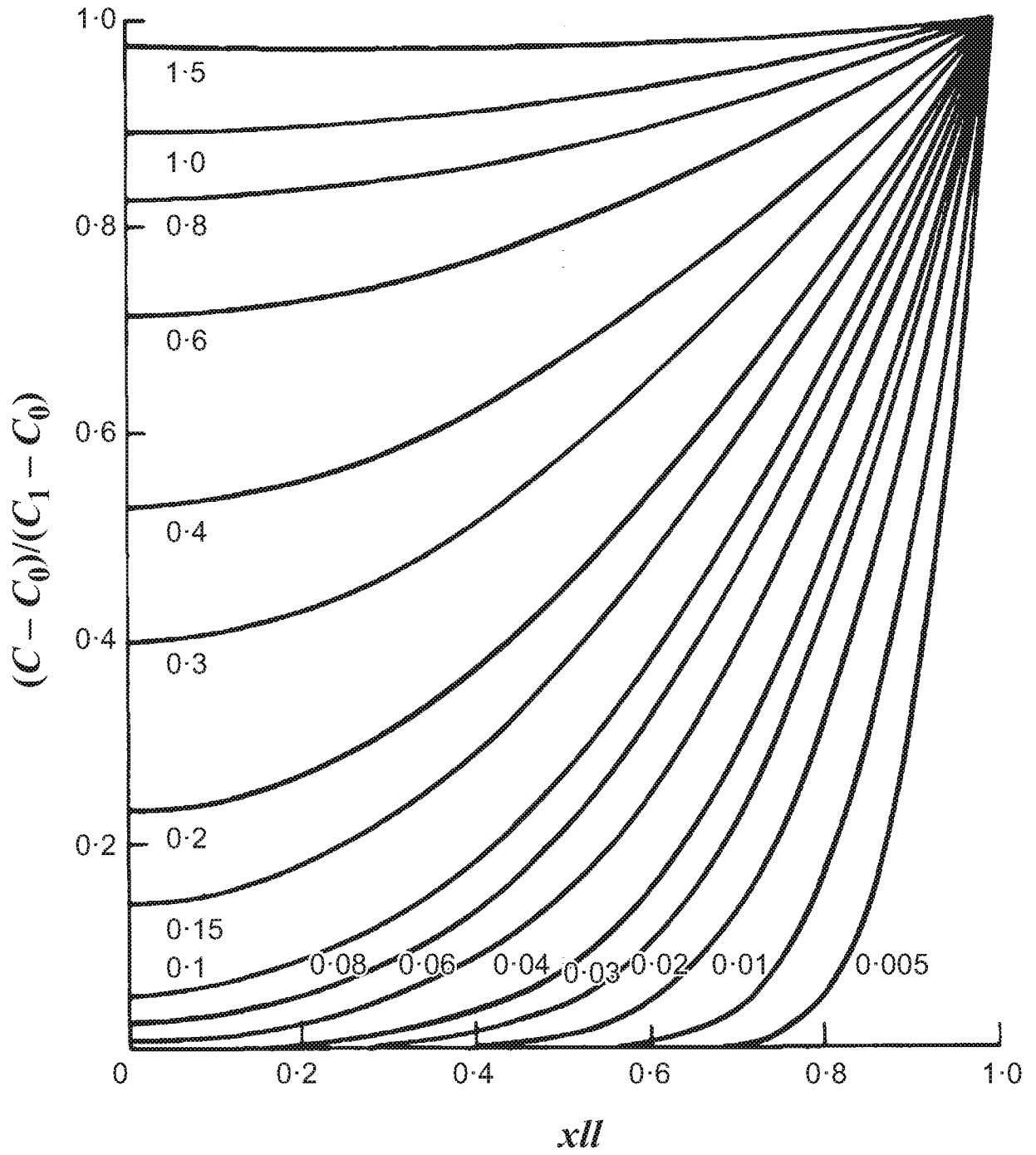


FIG. 2D

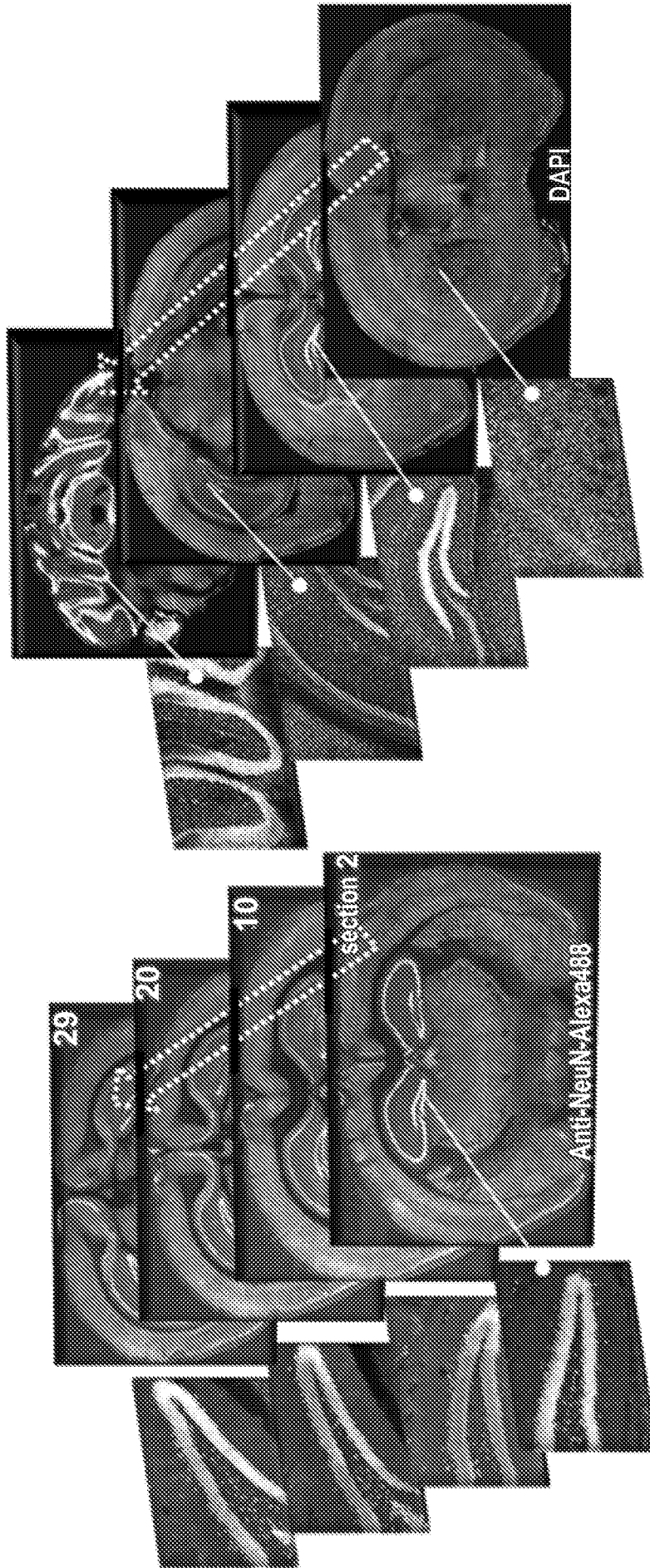


FIG. 3B

FIG. 3A

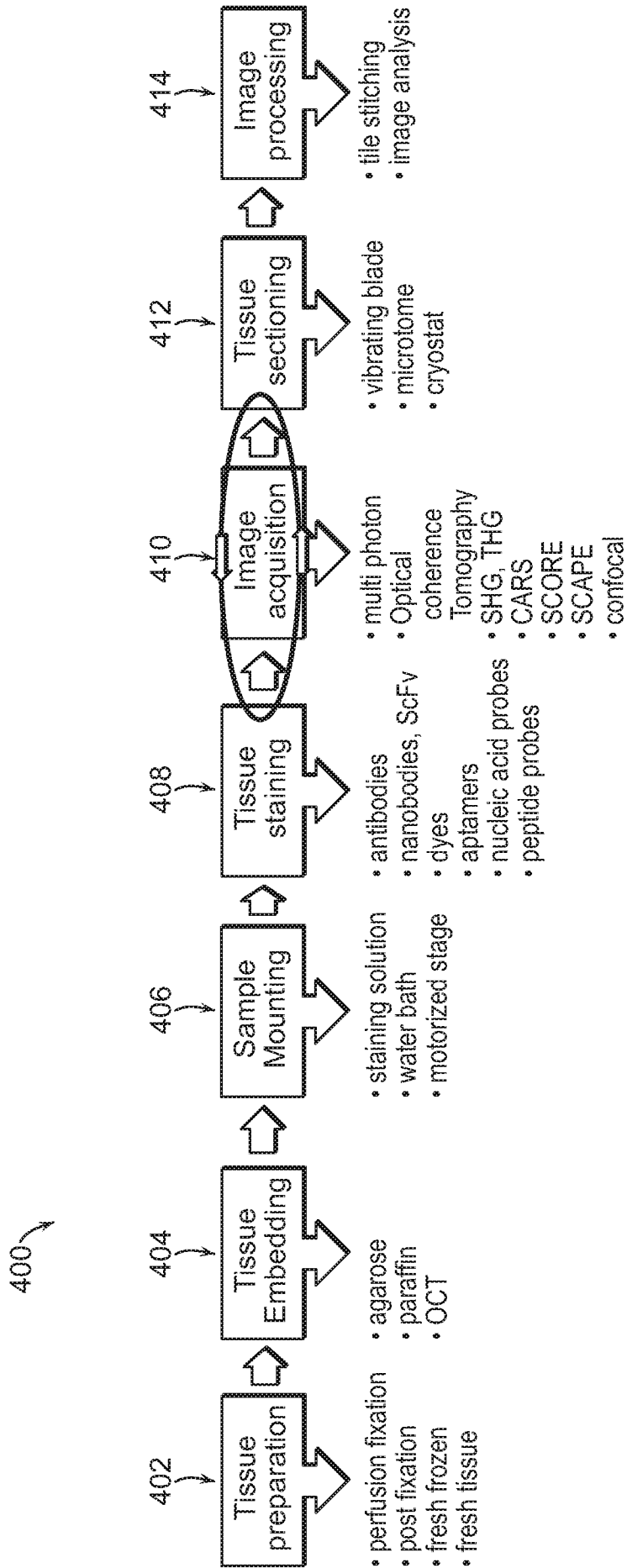


FIG. 4

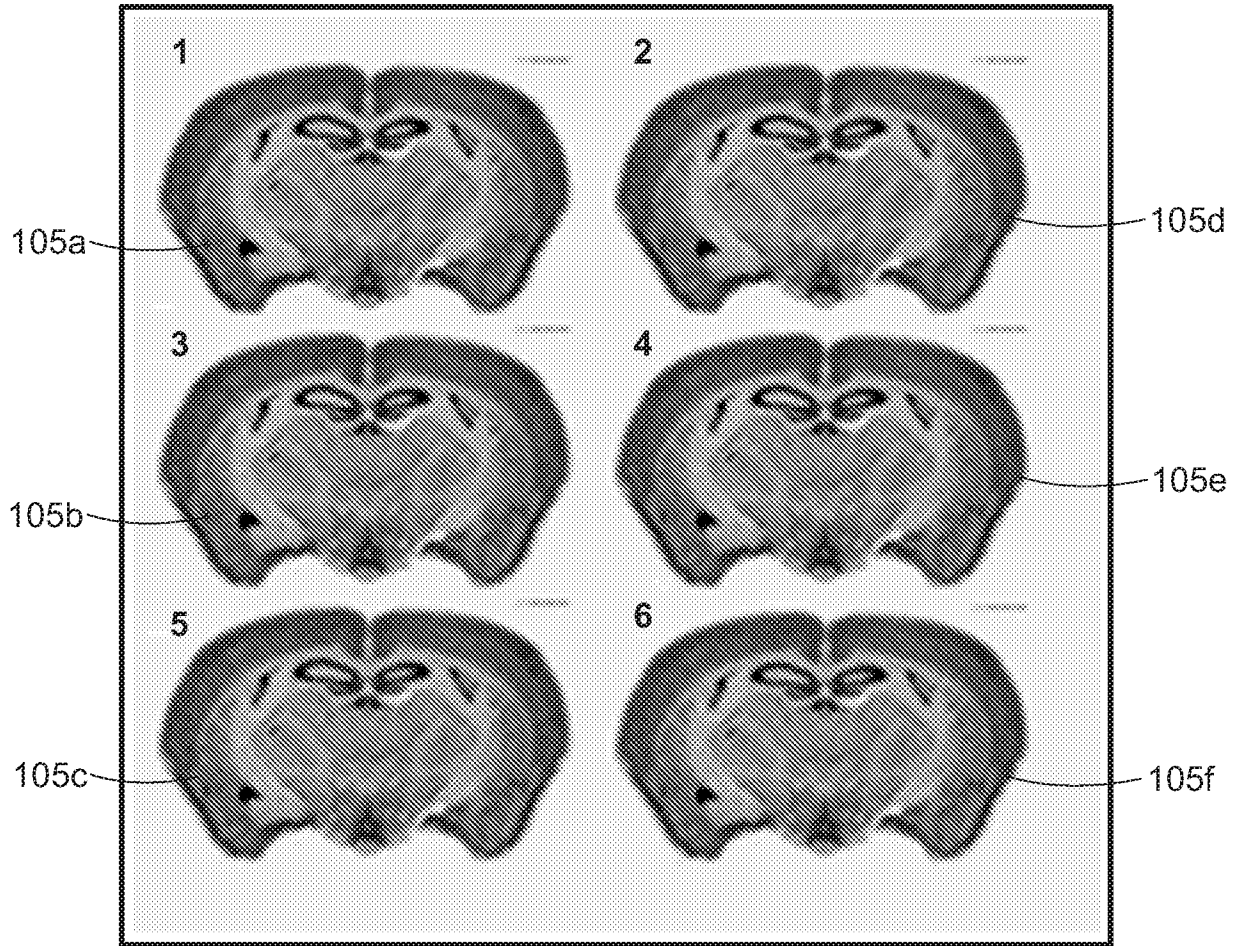


FIG. 5

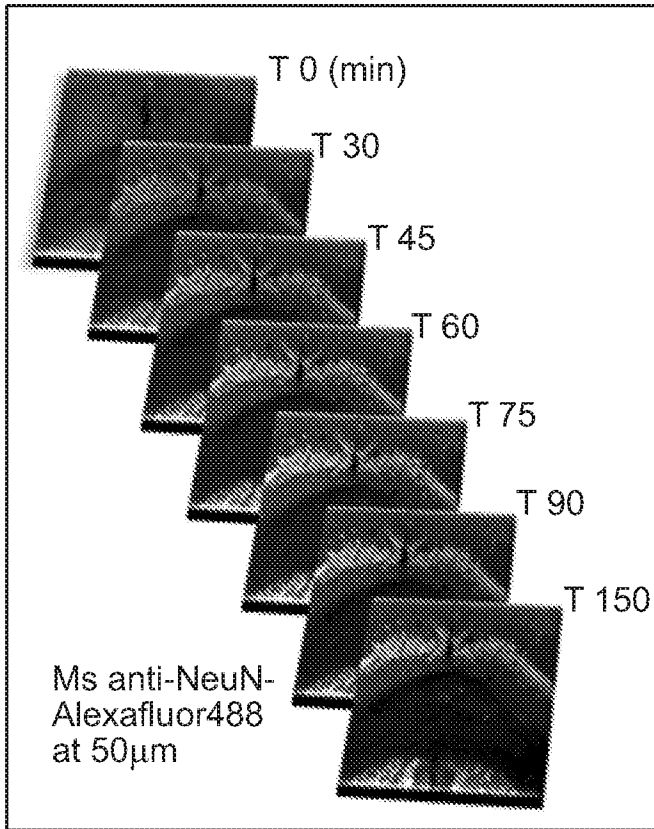


FIG. 6A

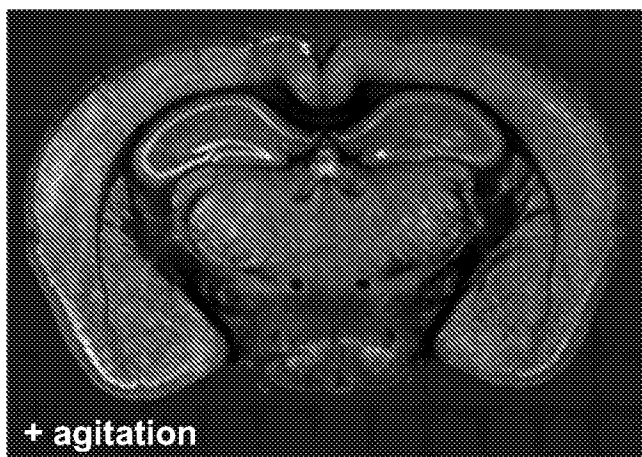
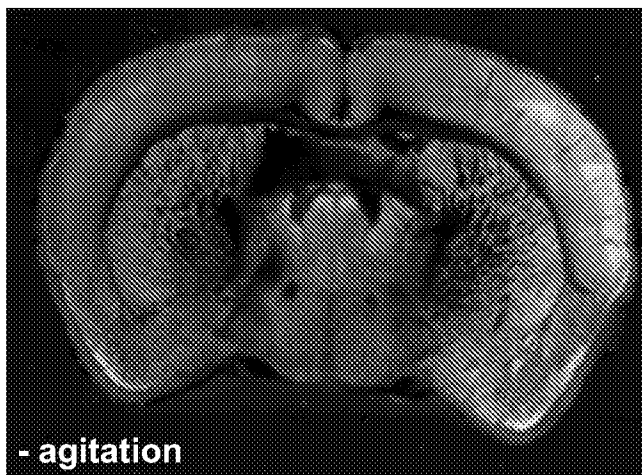


FIG. 6B

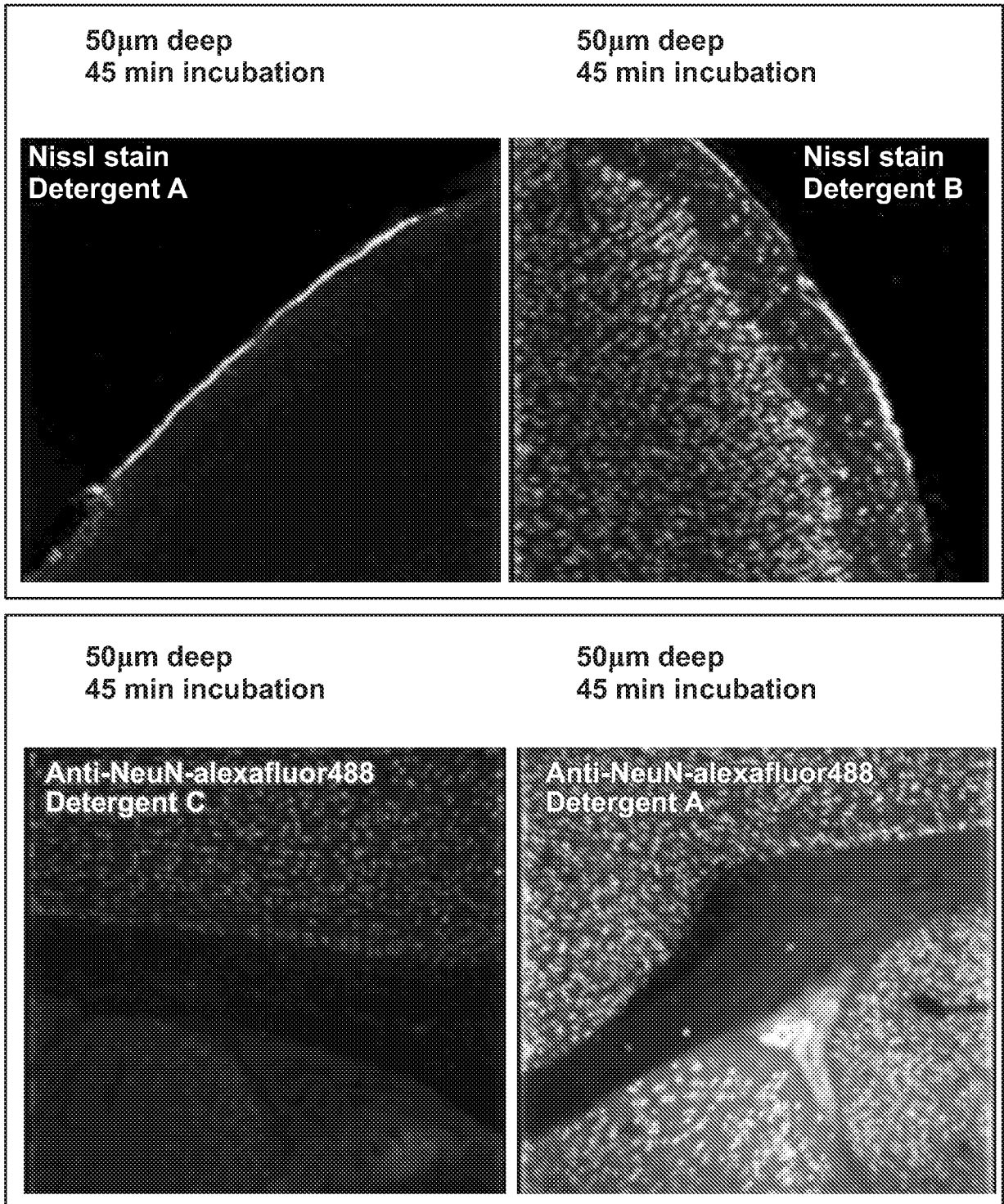


FIG. 6C

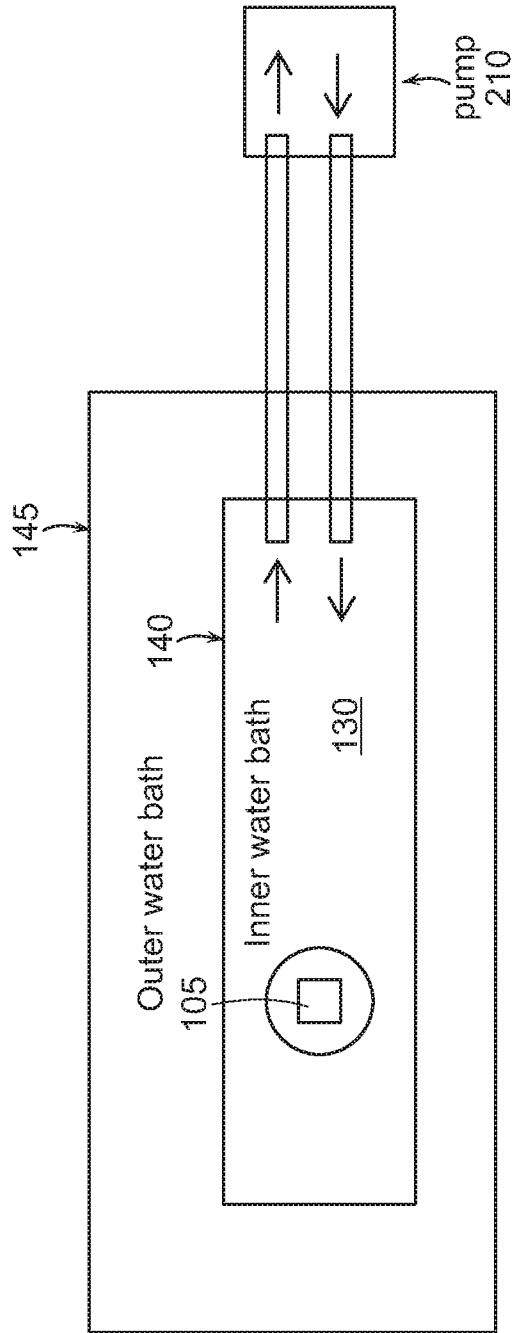


FIG. 7A

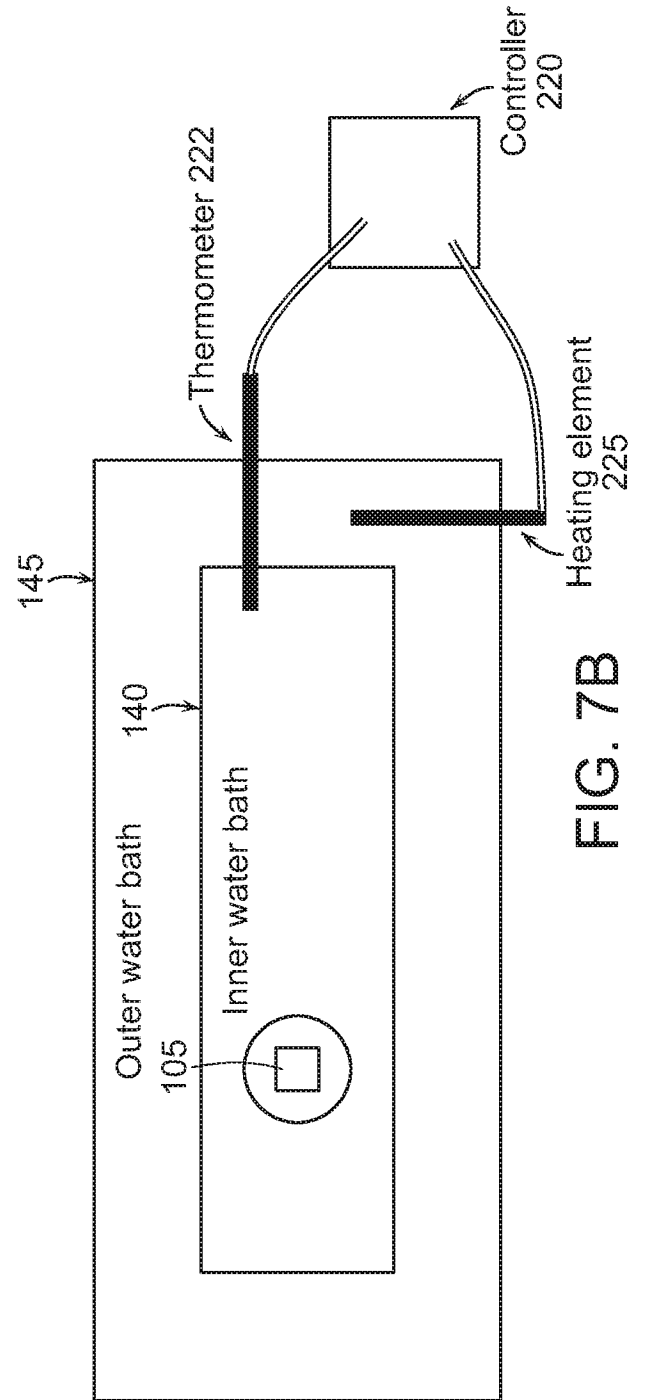


FIG. 7B

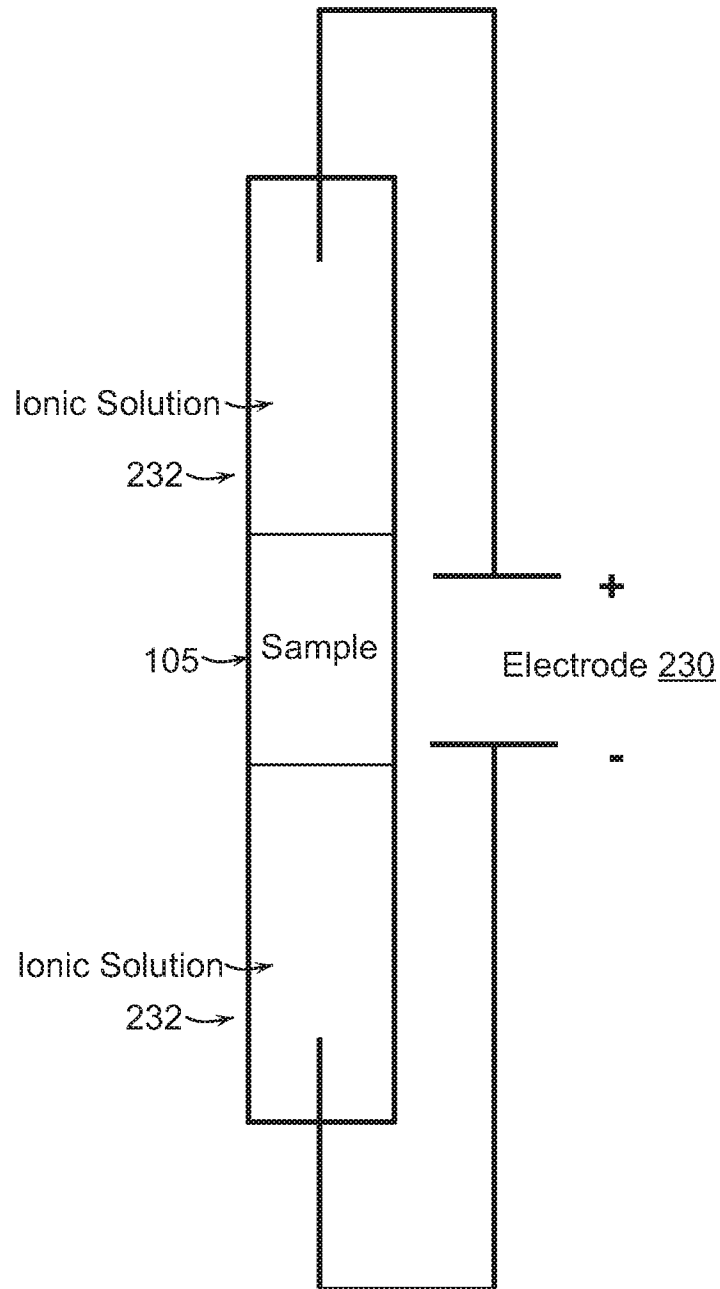


FIG. 8

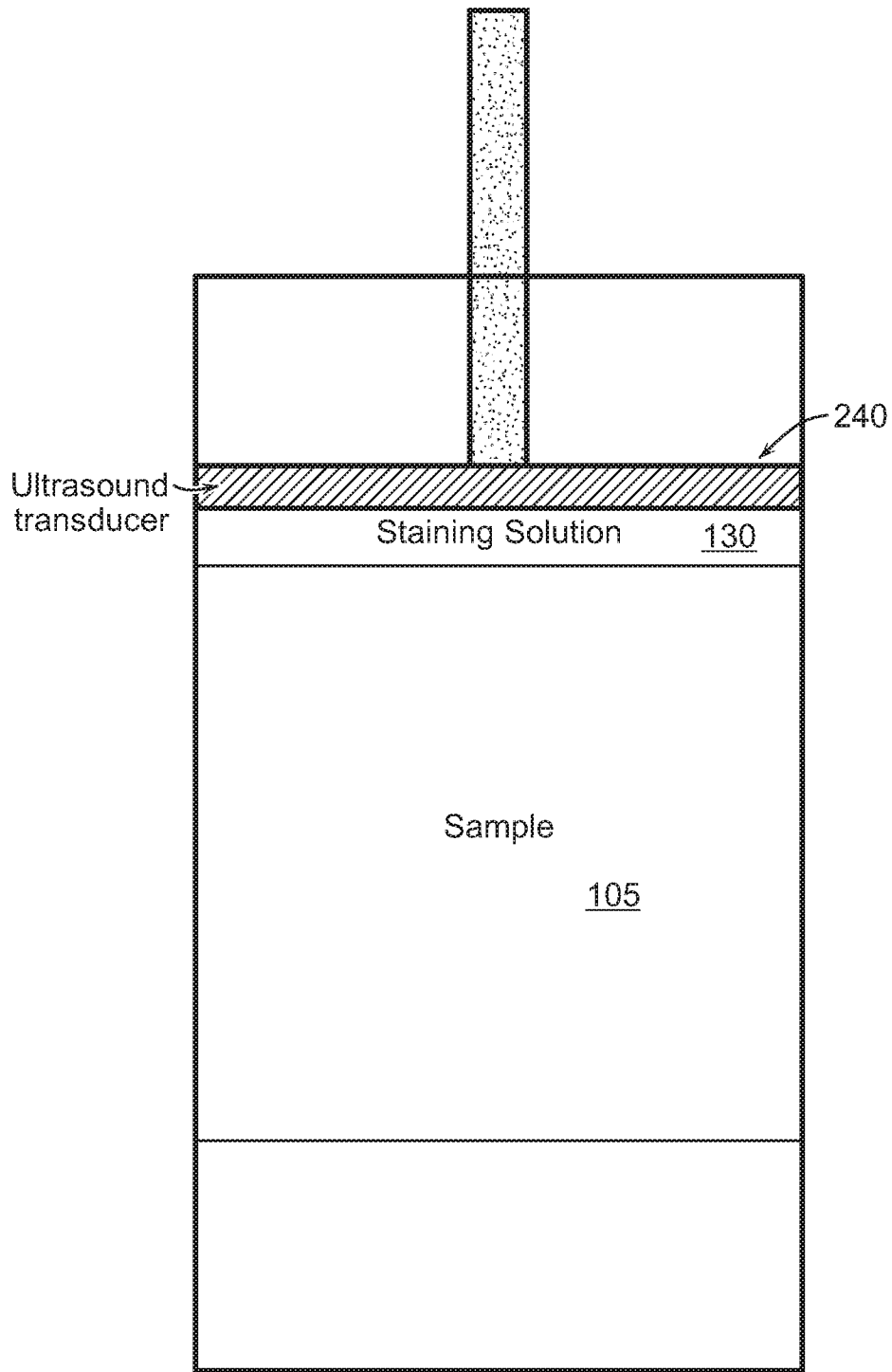


FIG. 9

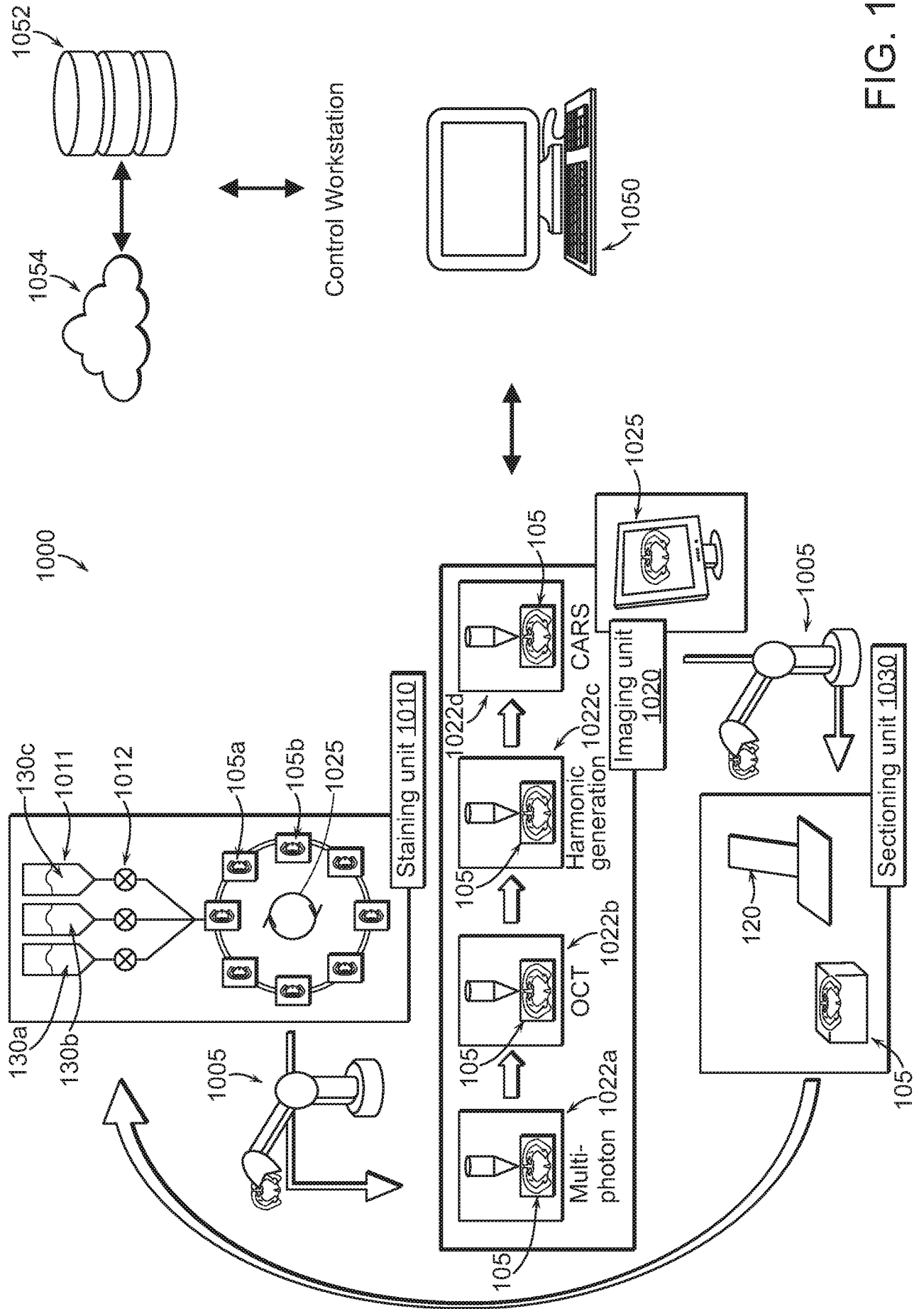


FIG. 10

INTERNATIONAL SEARCH REPORT

International application No
PCT/US2016/022106

A. CLASSIFICATION OF SUBJECT MATTER
 INV. G01N1/31 G01N1/06
 ADD. G02B21/16 G02B21/24 G01N35/00 G01N21/64

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED
 Minimum documentation searched (classification system followed by classification symbols)
 G02B G01N

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)
 EPO-Internal, WPI Data

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	US 7 767 414 B1 (SMITH STEPHEN J [US] ET AL) 3 August 2010 (2010-08-03) column 9 - column 10; figures 3A,3B,4 -----	1-59
X	WO 2012/172024 A1 (VIB VZW [BE]; IMEC [BE]; UNIV LEUVEN KATH [BE]; PEIRA BVBA [BE]; SNEYD) 20 December 2012 (2012-12-20) figure 3 -----	1-59
X	WO 01/42796 A1 (US HEALTH [US]; KALLIONIEMI OLLI [US]; SAUTER GUIDO [CH]; LEIGHTON STE) 14 June 2001 (2001-06-14) figures 7,9 -----	19

Further documents are listed in the continuation of Box C.

See patent family annex.

* Special categories of cited documents :

<p>"A" document defining the general state of the art which is not considered to be of particular relevance</p> <p>"E" earlier application or patent but published on or after the international filing date</p> <p>"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)</p> <p>"O" document referring to an oral disclosure, use, exhibition or other means</p> <p>"P" document published prior to the international filing date but later than the priority date claimed</p>	<p>"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention</p> <p>"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone</p> <p>"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art</p> <p>"&" document member of the same patent family</p>
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Date of the actual completion of the international search 9 June 2016	Date of mailing of the international search report 17/06/2016
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Name and mailing address of the ISA/ European Patent Office, P.B. 5818 Patentlaan 2 NL - 2280 HV Rijswijk Tel. (+31-70) 340-2040, Fax: (+31-70) 340-3016	Authorized officer Mauritz, Jakob
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INTERNATIONAL SEARCH REPORT

Information on patent family members

International application No PCT/US2016/022106

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
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