



(51) International Patent Classification:

A01N 25/24 (2006.01) A01N 37/38 (2006.01)
A01P 3/00 (2006.01) A01N 47/16 (2006.01)
A01N 25/10 (2006.01)

(21) International Application Number:

PCT/JP2012/056490

(22) International Filing Date:

7 March 2012 (07.03.2012)

(25) Filing Language:

English

(26) Publication Language:

English

(30) Priority Data:

2011-049968 8 March 2011 (08.03.2011) JP

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(81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM, AO, AT, AU, AZ, BA, BB, BG, BH, BR, BW, BY, BZ, CA, CH, CL, CN, CO, CR, CU, CZ, DE, DK, DM, DO, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, GT, HN, HR, HU, ID, IL, IN, IS, KE, KG, KM, KN, KP, KR, KZ, LA, LC, LK, LR, LS, LT, LU, LY, MA, MD, ME, MG, MK, MN, MW, MX, MY, MZ, NA, NG, NI, NO, NZ, OM, PE, PG, PH, PL, PT, QA, RO, RS, RU, RW, SC, SD, SE, SG, SK, SL, SM, ST, SV, SY, TH, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, ZA, ZM, ZW.

(84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, GH, GM, KE, LR, LS, MW, MZ, NA, RW, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European (AL, AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HR, HU, IE, IS, IT, LT, LU, LV, MC, MK, MT, NL, NO, PL, PT, RO, RS, SE, SI, SK, SM, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

Published:

- with international search report (Art. 21(3))
- before the expiration of the time limit for amending the claims and to be republished in the event of receipt of amendments (Rule 48.2(h))

(54) Title: PESTICIDAL COMPOSITION

(57) Abstract: The present invention relates to an aqueous pesticidal composition having excellent pesticidal activity, particularly a pesticidal composition comprising a pesticidal active ingredient, a carboxy-modified methyl methacrylate-butadiene copolymer, a surfactant and water, wherein the amount of the carboxy-modified methyl methacrylate-butadiene copolymer is 20 - 100 parts by weight relative to 100 parts by weight of the pesticidal active ingredient and the amount of the surfactant is 0.1 - 50 parts by weight relative to 100 parts by weight of the pesticidal active ingredient.



DESCRIPTION

PESTICIDAL COMPOSITION

Technical Field

5 [0001]

The present application is filed claiming the priority of the Japanese Patent Application No. 2011-049968, the entire contents of which are herein incorporated by the reference.

10 The present invention relates to a pesticidal composition, more particularly an aqueous pesticidal composition containing a pesticidal active ingredient dispersed therein.

15 Background Art

[0002]

Heretofore, various aqueous pesticidal compositions containing a pesticidal active ingredient are known (see, for example, JP 51-151334 A, JP 9-143001 A and JP 11-35408
20 A).

Summary of Invention

Technical Problem

[0003]

25 An object of the present invention is to provide an

aqueous pesticidal composition having improved pesticidal activity.

Solution to Problem

5 [0004]

The present inventors have intensively studied for aqueous pesticidal compositions and finally found that an aqueous pesticidal composition containing a certain amount of a surfactant and a certain amount of a certain copolymer
10 has improved pesticidal activity, and thus the present invention has been completed.

[0005]

Namely, the present invention includes the followings:

[1] A pesticidal composition comprising a pesticidal active
15 ingredient, a carboxy-modified methyl methacrylate-butadiene copolymer, a surfactant and water,
wherein the amount of the carboxy-modified methyl methacrylate-butadiene copolymer is 20 - 100 parts by weight relative to 100 parts by weight of the pesticidal
20 active ingredient and the amount of the surfactant is 0.1 - 50 parts by weight relative to 100 parts by weight of the pesticidal active ingredient (hereinafter referred to as "the present inventive composition").

[2] The pesticidal composition according to the above [1],
25 comprising 1 - 50% by weight of the pesticidal active

ingredient; 0.2 - 50% by weight of the carboxy-modified methyl methacrylate-butadiene copolymer; 0.1 - 10% by weight of the surfactant; and 20 - 80% by weight of water.

[3] The pesticidal composition according to the above [2], comprising 5 - 20% by weight of the carboxy-modified methyl methacrylate-butadiene copolymer.

[4] The pesticidal composition according to the above [2] or [3], comprising 4 - 6% by weight of the surfactant.

[5] The pesticidal composition according to any one of the above [1] - [4], wherein the surfactant is at least one selected from polyoxyethylene tristyrylphenyl ether phosphate esters and ligninsulfonates.

[6] The pesticidal composition according to any one of the above [1] - [5], comprising 15 - 25% by weight of the pesticidal active ingredient.

[7] The pesticidal composition according to any one of the above [1] - [6], wherein the pesticidal active ingredient is at least one selected from fenpyrazamine and 2-[(2,5-dimethylphenoxy)methyl]- α -methoxy-N-methyl-benzeneacetamide.

[8] The pesticidal composition according to any one of the above [1] - [7], wherein the mean particle diameter of the carboxy-modified methyl methacrylate-butadiene copolymer is 0.1 - 0.3 μm ; the gel content of the copolymer is not less than 80% by weight; and the glass-transition temperature of the copolymer is not more than -10°C .

[9] A method for applying the pesticidal composition according to any one of the above [1] - [8], which comprises diluting the pesticidal composition according to any one of the above [1] - [8] with water, and applying the resultant water-diluted liquid to a plant by foliage spraying.

[10] A method for producing the pesticidal composition according to any one of the above [1] - [8], which comprises producing a dispersion comprising a pesticidal active ingredient, a surfactant and water, adding a carboxy-modified methyl methacrylate-butadiene copolymer to the dispersion, and uniformly dispersing the copolymer in the mixture.

[11] A method for producing the pesticidal composition according to any one of the above [1] - [8], which comprises producing a dispersion comprising a pesticidal active ingredient, a surfactant and water, adding a latex comprising a carboxy-modified methyl methacrylate-butadiene copolymer to the dispersion, and uniformly dispersing the copolymer in the mixture.

Effect of the Invention

[0006]

The present inventive composition is an aqueous pesticidal composition having excellent pesticidal activity.

In addition, the present inventive composition is rainfall resistant, i.e., when it is applied to a plant, the pesticidal active ingredient is hardly washed out from the plant by rainfall or watering. Therefore, the present
5 inventive composition can sufficiently exert the pesticidal activity without being largely affected by rainfall or watering.

Description of Embodiments

10 [0007]

The present inventive composition comprises at least one pesticidal active ingredient.

The pesticidal active ingredient to be used in the present invention is not particularly limited and may be
15 liquid or solid at room temperature (25°C). The pesticidal active ingredient is preferably water-dispersible but not water-soluble.

The present inventive composition is an aqueous suspension composition when the pesticidal active
20 ingredient is solid, an aqueous emulsion composition when the pesticidal active ingredient is liquid, or an aqueous emulsion-suspension composition when the pesticidal active ingredient is solid and liquid, respectively.

Examples of the pesticidal active ingredient include
25 compounds such as insecticidal active ingredients,

fungicidal active ingredients and herbicidal active ingredients, specifically the following compounds:

[0008]

Insecticidal active ingredients: cypermethrin,
5 deltamethrin, fenpropathrin, tralomethrin, acrinathrin,
bifenthrin, resmethrin, tetramethrin, permethrin,
isoprocarb, xylylcarb, XMC, carbaryl, carbofuran,
fenoxycarb, alanycarb, fenobucarb, bendiocarb,
tetrachlorvinphos, dimethylvinphos, phosalone, chlorpyrifos,
10 chlorpyrifos-methyl, pyridafenthion, quinalphos,
methidathion, azinphos-ethyl, azinphos-methyl, salithion,
cyanophos, EPN, cyanofenphos, diflubenzuron, chlorfluazuron,
lufenuron, hexaflumuron, flufenoxuron, flucyclohexuron,
diafenthiuron, hexythiazox, novaluron, teflubenzuron,
15 triflumuron, bensultap, fenazaquin, fenpyroximate,
pyridaben, hydramethylnon, thiodicarb, chlorphenapyr,
pymetrozine, pyrimidifen, tebufenozide, tebufenpyrad,
triazamate, sulfluramid, milbemectin, pyridalyl, buprofezin,
clofentezine, fipronil, ethiprole, clothianidin,
20 imidacloprid, thiacloprid.

[0009]

Fungicidal active ingredients: S-allyl 5-amino-2,3-
dihydro-2-isopropyl-3-oxo-4-(o-tolyl)pyrazol-1-carbothioate
(fenpyrazamine), 2-[(2,5-dimethylphenoxy)methyl]-a-methoxy-
25 N-methyl-benzeneacetamide, benomyl, carbendazim,

thiophanate-methyl, diethofencarb, procymidone, iprodione,
vinclozolin, diniconazole, tebuconazole, difenoconazole,
cyproconazole, flusilazole, triadimefon, furametpyr,
mepronil, flutolanil, tolclofos-methyl, pyrazophos,
5 pyrimethanil, mepanipyrim, cyprodinil, fludioxonil,
fenpiclonil, azoxystrobin, kresoxim-methyl, metominostrobin,
chlorothalonil, manzeb, captan, folpet, probenazole,
dimethomorph, famoxadone, oxolinic acid, fluazinam,
ferimzone, thiuram, techlofthalam, carpropamid, diclocymet,
10 tricyclazole, fthalide, trifloxystrobin, triazine,
flusulfamide, diclomezine, hexaconazole.

[0010]

Herbicidal active ingredients: fenoxaprop-P-ethyl,
cyhalofop-butyl, bensulfuron-methyl, nicosulfuron,
15 cyclosulfamuron, triflusulfuron-methyl, imazaquin,
flumetsulam, atrazine, metribuzin, fluometuron, isoproturon,
propanil, bromoxynil, ioxynil, bentazon, flumioxazin,
fluthiacet-methyl, azafenidin, sulfentrazone, norflurazon,
diflufenican, isoxaflutole, pendimethalin, trifluralin,
20 mefenacet, mecoprop, fluroxypyr, simetryn, daimuron,
fentrazamide, etobenzanid, swep, oxaziclomefone,
oxadiazolone, pyrazolate, prodiamine, cafenstrole,
pentoxazone, clomeprop, pyriftalid, benzobicyclon,
bromobutide, pyraclonil, imazosulfuron, sulfosulfuron,
25 propyrisulfuron.

[0011]

The present inventive composition comprises the pesticidal active ingredient(s) in the total amount of generally 1 - 50% by weight, preferably 15 - 25% by weight.

5 [0012]

The present inventive composition comprises at least one carboxy-modified methyl methacrylate-butadiene copolymer.

The carboxy-modified methyl methacrylate-butadiene
10 copolymer is a methyl methacrylate-butadiene copolymer containing carboxyl group (-COOH). For the production of the present inventive composition, a latex comprising fine particles of the carboxy-modified methyl methacrylate-butadiene copolymer dispersed in water can be used. In the
15 latex, the mean particle diameter of the fine particles of the carboxy-modified methyl methacrylate-butadiene copolymer is preferably 0.1 - 0.3 μm ; the gel content of the copolymer is preferably not less than 80% by weight; and the glass-transition temperature of the copolymer is
20 preferably not more than -10°C.

The "mean particle diameter" as used herein refers to a volume median diameter measured by a laser diffraction particle diameter analyzer.

The "gel content" as used herein refers to a fraction
25 by weight of a polymer (i.e., the carboxy-modified methyl

methacrylate-butadiene copolymer) insoluble in a solvent such as toluene or methyl ethyl ketone. The bigger the value is, the bigger the molecular weight of the polymer is.

The "glass-transition temperature" as used herein
5 refers to a temperature when the polymer begins to change from a glassy to a rubbery state, which is measured by DSC (differential scanning calorimeter).

The carboxy-modified methyl methacrylate-butadiene copolymer is commercially available. Examples of the latex
10 include NALSTAR MR-174 (trade name, manufactured by NIPPON A&L INC.).

[0013]

The amount of the carboxy-modified methyl methacrylate-butadiene copolymer is 20 - 100 parts by
15 weight relative to 100 parts by weight of the pesticidal active ingredient. The present inventive composition comprises the carboxy-modified methyl methacrylate-butadiene copolymer in an amount of generally 0.2 - 50% by weight, preferably 5 - 20% by weight.

20 [0014]

The present inventive composition comprises at least one surfactant.

The surfactant to be used in the present invention may be an anionic surfactant or a nonionic surfactant.

25 [0015]

Examples of the anionic surfactant include ligninsulfonates, alkyl naphthalene sulfonates, alkyl benzene sulfonates, dialkyl succinates, alkyl sulfate esters, polyoxyalkylene alkyl ether sulfate esters, polyoxyalkylene aryl phenyl ether sulfate esters, polyoxyalkylene alkyl ether phosphate esters, and polyoxyalkylene aryl phenyl ether phosphate esters, and examples of the salt thereof include alkali metal salts, ammonium salts and amine salts.

10 [0016]

Examples of the nonionic surfactant include polyoxyalkylene alkyl ethers, polyoxyethylene alkyl aryl ethers, polyoxyalkylene aryl phenyl ethers, polyoxyethylene sorbitan fatty acid esters, polyoxyethylene polyoxypropylene glycols, and polyacrylate graft copolymers.

[0017]

Among the surfactants, preferred are ligninsulfonates such as sodium ligninsulfonate; polyoxyethylene tristyrylphenyl ether phosphate esters such as potassium salts of polyoxyethylene tristyrylphenyl ether phosphate esters and amine salts of polyoxyethylene tristyrylphenyl ether phosphate esters; polyoxyalkylene aryl phenyl ethers; and polyacrylate graft copolymers.

[0018]

25 The total amount of the surfactant(s) is 0.1 - 50

parts by weight, preferably 15 - 30 parts by weight, relative to 100 parts by weight of the pesticidal active ingredient. The present inventive composition comprises the surfactant(s) in the total amount of generally 0.1 - 5 10% by weight, preferably 4 - 6% by weight.

[0019]

The present inventive composition comprises water.

The water to be used in the present inventive composition is not particularly limited, but includes those 10 as used in a common pesticidal aqueous emulsion composition or a common pesticidal aqueous suspension composition, such as tap water, well water and ion-exchanged water.

[0020]

The present inventive composition comprises water in 15 an amount of generally 20 - 80% by weight, preferably 25 - 55% by weight.

[0021]

The present inventive composition further comprises a thickening agent, an antifoaming agent, a preservative, an 20 anti-freezing agent, and the like.

[0022]

Examples of the thickening agent include organic thickening agents and inorganic thickening agents, such as xanthan gum, guar gum, gum arabic, casein, dextrin, 25 carboxymethyl cellulose, sodium salt of carboxymethyl

cellulose, sodium alginate, hydroxyethyl cellulose, carboxyethyl cellulose, methyl cellulose, hydroxypropyl cellulose, hydroxyethyl cellulose, polyvinyl alcohol, polyacrylic acid or a derivative thereof, hydrous aluminum silicate, hydrous magnesium silicate, hydrous magnesium aluminum silicate, and silica. These thickening agents may be used alone or in a mixture of two or more kinds thereof.

When the present inventive composition comprises the thickening agent(s), the total amount thereof is generally 0.1 - 5% by weight, preferably 0.4 - 0.8% by weight.

[0023]

Examples of the antifoaming agent include silicone type antifoaming agents and fatty acid-type antifoaming agents.

When the present inventive composition comprises the antifoaming agent, the amount thereof is generally 0.01 - 3% by weight.

[0024]

Examples of the preservative include butylparaben (n-butyl para-hydroxybenzoate), 5-chloro-2-methyl-4-isothiazolin-3-one (CMT), sorbic acid, potassium sorbate, p-chloro-m-xyleneol, 1,2-benzisothiazolin-3-one (BIT), 2-bromo-2-nitropropane-1,3-diol (BNP), and 2-methyl-4-isothiazolin-3-one (MT).

When the present inventive composition comprises the

preservative, the amount thereof is generally 0.005 - 1% by weight.

[0025]

Examples of the anti-freezing agent include ethylene glycol, diethylene glycol, glycerin, and propylene glycol.

When the present inventive composition comprises the anti-freezing agent, the amount thereof is generally 1 - 20% by weight.

[0026]

The present inventive composition can be produced by using the pesticidal active ingredient, the carboxy-modified methyl methacrylate-butadiene copolymer, the surfactant and water, and, if necessary, the thickening agent, the antifoaming agent, the preservative, the anti-freezing agent and the like. The production method is not particularly limited.

[0027]

For example, the present inventive composition may be produced by producing a dispersion comprising the pesticidal active ingredient, the surfactant and water, wherein the pesticidal active ingredient is emulsified or suspended in the dispersion (first step), and uniformly dispersing the carboxy-modified methyl methacrylate-butadiene copolymer in the dispersion (second step).

Examples of the first step include a step of adding

the pesticidal active ingredient and the surfactant, and, if necessary, the antifoaming agent and the anti-freezing agent to water; dispersing the resultant mixture by using Dispermill and the like; and then fine grinding and dispersing the pesticidal active ingredient by using beads mill and the like to the mean particle diameter of the pesticidal active ingredient of not more than 10 μm , preferably not more than 5 μm .

Examples of the second step include a step of adding the carboxy-modified methyl methacrylate-butadiene copolymer, and, if necessary, the thickening agent, the preservative and the like to the dispersion obtained in the first step, and uniformly mixing the resultant mixture. In the second step, the latex comprising a carboxy-modified methyl methacrylate-butadiene copolymer may be used in addition to a carboxy-modified methyl methacrylate-butadiene copolymer itself.

[0028]

The present inventive composition is applicable to places such as a paddy field, a field, an orchard, a lawn, and a non-agricultural land by using the same method as in the case of a common pesticidal aqueous emulsion composition or a common pesticidal aqueous suspension composition for controlling pests such as fungi, insects and weeds. The present inventive composition may be

diluted with water, if necessary, and the resultant water-diluted liquid may be applied to a plant grown in or the soil in the above-mentioned places by spraying and the like. Examples of the spraying method for the water-diluted liquid include soil surface spraying and foliage spraying by using a known sprayer and the like.

In addition, the water-diluted liquid may be used in seed treatment, seedling raising box treatment, and the like.

10 [0029]

The present inventive composition may be applied as it is without diluting with water, for example, by spraying from the ridge of a flooded paddy field and the like along the ridge. Before spraying, a container containing the present inventive composition is generally stirred gently to mix the present inventive composition.

Examples

[0030]

20 Hereinafter, the present invention will be explained in more detail with reference to Production Examples and Test Examples.

[0031]

Firstly, Production Examples will be described below.

25 In the Production Examples, the following trade names are

used.

NALSTAR MR-174:

Content of carboxy-modified methyl methacrylate-butadiene copolymer: 50% by weight, water content: 50% by weight, mean particle diameter of the copolymer: 170 nm, gel content of the copolymer: 95% by weight, glass-transition temperature of the copolymer: -30°C, manufactured by NIPPON A&L INC.

Reax 83A:

10 Sodium ligninsulfonate, manufactured by MeadWestvaco

Reax 85A:

Sodium ligninsulfonate, manufactured by MeadWestvaco

Soprophor FLK:

15 Potassium salt of polyoxyethylene tristyrylphenyl ether phosphate ester, manufactured by Rhodia

Step-Flow 1500:

Polyoxyalkylene tristyrylphenyl ether, manufactured by Stepan

Dispersogen TP160T:

20 Amine salt of polyoxyethylene tristyrylphenyl ether phosphate ester, manufactured by Clariant

Dispersogen PSL100:

Polyacrylate graft copolymer, manufactured by Clariant Kelzan S:

25 Xanthane gum, manufactured by CP Kelco

Veegum Granules:

Magnesium aluminum silicate, manufactured by
Vanderbilt

Kunipia-F:

5 Hydrous aluminum silicate, manufactured by Kunimine
Industries Co., Ltd.

CE Antifoam Emulsion:

Silicone type antifoaming agent, manufactured by Dow
Corning

10 Antifoam C Emulsion:

Silicone type antifoaming agent, manufactured by Dow
Corning

KS-538

15 Silicone type antifoaming agent, manufactured by Shin-
Etsu Chemical Co., Ltd.

Proxel GXL:

Preservative, manufactured by Arch Chemicals

Proxel GXL(S):

Preservative, manufactured by Arch Chemicals

20 DYNO-MILL KDL:

Horizontal bead mill, manufactured by SHINMARU
ENTERPRISES CORPORATION

[0032]

Production Example 1

25 Firstly, 20 parts by weight of fenpyrazamine, 6 parts

by weight of Reax 85A, 0.4 parts by weight of Kunipia-F, 0.1 parts by weight of Antifoam C Emulsion, 5 parts by weight of propylene glycol and 28.3 parts by weight of ion-exchanged water were mixed. Then, the resultant mixture was wet-ground by using DYNO-MILL KDL to obtain a suspension. To the resultant suspension were added and uniformly dispersed 0.2 parts by weight of Proxel GXL and 40 parts by weight of NALSTAR MR-174 to obtain the present inventive composition (1).

[0033]

Production Example 2

Firstly, 20 parts by weight of fenpyrazamine, 6 parts by weight of Reax 83A, 0.4 parts by weight of Kunipia-F, 0.1 parts by weight of Antifoam C Emulsion, 5 parts by weight of propylene glycol and 28.3 parts by weight of ion-exchanged water were mixed. Then, the resultant mixture was wet-ground by using DYNO-MILL KDL to obtain a suspension. To the resultant suspension were added and uniformly dispersed 0.2 parts by weight of Proxel GXL and 40 parts by weight of NALSTAR MR-174 to obtain the present inventive composition (2).

[0034]

Production Example 3

Firstly, 25 parts by weight of 2-[(2,5-dimethylphenoxy)methyl]-N-methoxy-N-methyl-benzeneacetamide,

4 parts by weight of Soprophor FLK, 0.25 parts by weight of Antifoam C Emulsion, 6.25 parts by weight of propylene glycol and 27.83 parts by weight of ion-exchanged water were mixed. Then, the resultant mixture was wet-ground by using DYNO-MILL KDL to obtain a suspension.

In addition, 0.2 parts by weight of Proxel GXL(S), 0.2 parts by weight of Kelzan S and 0.3 parts by weight of Veegum Granules were added to 25.97 parts by weight of ion-exchanged water, and the resultant mixture was stirred for 2 hours to obtain a uniform dispersion.

The dispersion was mixed with the above suspension. To the resultant mixture was added and uniformly dispersed 10 parts by weight of NALSTAR MR-174 to obtain the present inventive composition (3).

[0035]

Production Example 4

Firstly, 20 parts by weight of 2-[(2,5-dimethylphenoxy)methyl]-a-methoxy-N-methyl-benzeneacetamide, 2 parts by weight of Soprophor FLK, 2 parts by weight of Step-Flow 1500, 0.2 parts by weight of Antifoam C Emulsion, 5 parts by weight of propylene glycol and 24.13 parts by weight of ion-exchanged water were mixed. Then, the resultant mixture was wet-ground by using DYNO-MILL KDL to obtain a suspension.

In addition, 0.2 parts by weight of Proxel GXL(S), 0.2

parts by weight of Kelzan S and 0.5 parts by weight of Veegum Granules were added to 25.77 parts by weight of ion-exchanged water, and the resultant mixture was stirred for 2 hours to obtain a uniform dispersion.

5 The dispersion was mixed with the above suspension. To the resultant mixture was added and uniformly dispersed 20 parts by weight of NALSTAR MR-174 to obtain the present inventive composition (4).

[0036]

10 Production Example 5

Firstly, 25 parts by weight of 2-[(2,5-dimethylphenoxy)methyl]-a-methoxy-N-methyl-benzeneacetamide, 2 parts by weight of Soprophor FLK, 2 parts by weight of Step-Flow 1500, 0.2 parts by weight of Antifoam C Emulsion, 15 5 parts by weight of propylene glycol and 12.47 parts by weight of ion-exchanged water were mixed. Then, the resultant mixture was wet-ground by using DYNO-MILL KDL to obtain a suspension.

In addition, 0.2 parts by weight of Proxel GXL(S), 20 0.25 parts by weight of Kelzan S and 0.4 parts by weight of Veegum Granules were added to 32.48 parts by weight of ion-exchanged water, and the resultant mixture was stirred for 2 hours to obtain a uniform dispersion.

The dispersion was mixed with the above suspension. 25 To the resultant mixture was added and uniformly dispersed

20 parts by weight of NALSTAR MR-174 to obtain the present inventive composition (5).

[0037]

Production Example 6

5 Firstly, 15 parts by weight of 2-[(2,5-dimethylphenoxy)methyl]-a-methoxy-N-methyl-benzeneacetamide, 4 parts by weight of Soprophor FLK, 0.2 parts by weight of CE Antifoam Emulsion (manufactured by Dow Corning), 5 parts by weight of propylene glycol and 5.8 parts by weight of
10 ion-exchanged water were mixed. Then, the resultant mixture was wet-ground by using DYNO-MILL KDL to obtain a suspension.

In addition, 0.2 parts by weight of Proxel GXL(S), 0.3 parts by weight of Kelzan S and 0.5 parts by weight of
15 Veegum Granules were added to 39 parts by weight of ion-exchanged water, and the resultant mixture was stirred for 2 hours to obtain a uniform dispersion.

The dispersion was mixed with the above suspension. To the resultant mixture was added and uniformly dispersed
20 30 parts by weight of NALSTAR MR-174 to obtain the present inventive composition (6).

[0038]

Production Example 7

Firstly, 25 parts by weight of 2-[(2,5-dimethylphenoxy)methyl]-a-methoxy-N-methyl-benzeneacetamide,
25

4 parts by weight of Dispersogen TP160T, 1 part by weight of Dispersogen PSL100, 0.2 parts by weight of Antifoam C Emulsion, 5 parts by weight of propylene glycol and 32.13 parts by weight of ion-exchanged water were mixed. Then, the resultant mixture was wet-ground by using DYNO-MILL KDL to obtain a suspension.

In addition, 0.2 parts by weight of Proxel GXL, 0.14 parts by weight of Kelzan S and 0.3 parts by weight of Veegum Granules were added to 18.03 parts by weight of ion-exchanged water, and the resultant mixture was stirred for 2 hours to obtain a uniform dispersion.

The dispersion was mixed with the above suspension. To the resultant mixture was added and uniformly dispersed 20 parts by weight of NALSTAR MR-174 to obtain the present inventive composition (7).

[0039]

Production Example 8

Firstly, 25 parts by weight of 2-[(2,5-dimethylphenoxy)methyl]-a-methoxy-N-methyl-benzeneacetamide, 4 parts by weight of Dispersogen TP160T, 1 part by weight of Dispersogen PSL100, 0.2 parts by weight of KS-538, 5 parts by weight of propylene glycol and 28.47 parts by weight of ion-exchanged water were mixed. Then, the resultant mixture was wet-ground by using DYNO-MILL KDL to obtain a suspension.

In addition, 0.2 parts by weight of Proxel GXL, 0.16 parts by weight of Kelzan S and 0.32 parts by weight of Veegum Granules were added to 20.65 parts by weight of ion-exchanged water, and the resultant mixture was stirred for 2 hours to obtain a uniform dispersion.

The dispersion was mixed with the above suspension. To the resultant mixture was added and uniformly dispersed 20 parts by weight of NALSTAR MR-174 to obtain the present inventive composition (8).

[0040]

Comparative Production Example 1

Firstly, 20 parts by weight of fenpyrazamine, 6 parts by weight of Reax 85A, 0.1 parts by weight of Antifoam C Emulsion, 5 parts by weight of propylene glycol and 55.57 parts by weight of ion-exchanged water were mixed. Then, the resultant mixture was wet-ground by using DYNO-MILL KDL to obtain a suspension.

In addition, 0.2 parts by weight of Proxel GXL, 0.1 parts by weight of Kelzan S and 0.2 parts by weight of Veegum Granules were added to 12.83 parts by weight of ion-exchanged water, and the resultant mixture was stirred for 2 hours to obtain a uniform dispersion.

The dispersion was mixed with the above suspension to obtain the comparative composition (1).

[0041]

Comparative Production Example 2

Firstly, 30 parts by weight of 2-[(2,5-dimethylphenoxy)methyl]-a-methoxy-N-methyl-benzeneacetamide, 2 parts by weight of Soprophor FLK, 2 parts by weight of Step-Flow 1500, 0.2 parts by weight of Antifoam C Emulsion, 5 parts by weight of propylene glycol and 34.13 parts by weight of ion-exchanged water were mixed. Then, the resultant mixture was wet-ground by using DYNO-MILL KDL to obtain a suspension.

In addition, 0.2 parts by weight of Proxel GXL(S), 0.2 parts by weight of Kelzan S and 0.4 parts by weight of Veegum Granules were added to 25.87 parts by weight of ion-exchanged water, and the resultant mixture was stirred for 2 hours to obtain a uniform dispersion.

The dispersion was mixed with the above suspension to obtain the comparative composition (2).

[0042]

Comparative Production Example 3

Firstly, 30 parts by weight of 2-[(2,5-dimethylphenoxy)methyl]-a-methoxy-N-methyl-benzeneacetamide, 4 parts by weight of Soprophor FLK, 0.2 parts by weight of CE Antifoam Emulsion, 5 parts by weight of propylene glycol and 34.13 parts by weight of ion-exchanged water were mixed. Then, the resultant mixture was wet-ground by using DYNO-MILL KDL to obtain a suspension.

In addition, 0.2 parts by weight of Proxel GXL(S), 0.2 parts by weight of Kelzan S and 0.4 parts by weight of Veegum Granules were added to 25.87 parts by weight of ion-exchanged water, and the resultant mixture was stirred for 2 hours to obtain a uniform dispersion.

The dispersion was mixed with the above suspension to obtain the comparative composition (3).

[0043]

Comparative Production Example 4

Firstly, 25 parts by weight of 2-[(2,5-dimethylphenoxy)methyl]-N-methoxy-N-methyl-benzeneacetamide, 2 parts by weight of Soprophor FLK, 2 parts by weight of Step-Flow 1500, 0.2 parts by weight of Antifoam C Emulsion, 5 parts by weight of propylene glycol and 19.55 parts by weight of ion-exchanged water were mixed. Then, the resultant mixture was wet-ground by using DYNO-MILL KDL to obtain a suspension.

In addition, 0.2 parts by weight of Proxel GXL(S), 0.3 parts by weight of Kelzan S and 0.3 parts by weight of Veegum Granules were added to 39.2 parts by weight of ion-exchanged water, and the resultant mixture was stirred for 2 hours to obtain a uniform dispersion.

The dispersion was mixed with the above suspension. To the resultant mixture was added and uniformly dispersed 6.25 parts by weight of NALSTAR MR-174 to obtain the

comparative composition (4).

[0044]

Next, Test Examples will be described below.

Test Example 1

5 A soil was put in a plastic pot, and then seeds of rape (*Brassica napus*) were sown on the soil and grown in a glasshouse.

 The present inventive compositions (3), (4) and (6) and the comparative composition (3) were diluted with water, respectively. Each water-diluted liquid was sprayed on the surface of the leaves of rape (application dosage of
10 pesticidal active ingredient: 200 g/10000 m², and application volume of water-diluted liquid: 250 L/10000 m²). After that, the surface of the leaves was dried.

15 Then, artificial rainfall on the rape plants was conducted by using an artificial raindrop generator manufactured by Daiki (the total amount of rainfall was 60 mm). After that, the surface of the leaves was dried. Then, a PDA medium containing the hyphae of fungus of
20 sclerotinia rot of rape plant (*Sclerotinia sclerotiorum*) was inoculated on the surface of the leaves. Then, the rape plants were placed at 18°C for 4 days under high humidity condition, and the diameter of lesions on the surface of the leaves was measured.

25 As a result, the diameters of lesions on the surface

of the leaves sprayed with the present inventive compositions (3), (4) and (6) were 32%, 24% and 24% of that on the surface of the leaves sprayed with the comparative composition (3), respectively.

5 [0045]

Test Example 2

The present inventive composition (5) and the comparative compositions (2) and (4) were diluted with water, respectively. Each water-diluted liquid was sprayed
10 on the surface of the leaves of rape plants (*Brassica napus*) grown in the outside (application dosage of pesticidal active ingredient: 200 g/10000 m², and application volume of water-diluted liquid: 250 L/10000 m²). Seven (7) days after the application, the treated leaves
15 were cut and then a PDA medium containing the hyphae of fungus of sclerotinia rot of rape plant (*Sclerotinia sclerotiorum*) was inoculated on the surface of the leaves. Then, the leaves were placed at 20-25°C for 3 days under high humidity condition, and the diameter of lesions on the
20 surface of the leaves was measured.

As a result, the diameter of lesions on the surface of the leaves sprayed with the present inventive composition (5) was 50% of that on the surface of the leaves sprayed with the comparative composition (2) or 44% of that on the
25 surface of the leaves sprayed with the comparative

composition (4).

[0046]

Test Example 3

A soil was put in a plastic pot, and then seeds of
5 rape (*Brassica napus*) were sown on the soil and grown in a
glasshouse.

The present inventive compositions (1) and (2) and the
comparative composition (1) were diluted with water,
respectively. Each water-diluted liquid was sprayed on the
10 surface of the leaves of rape (application dosage of
pesticidal active ingredient: 200 g/10000 m², and
application volume of water-diluted liquid: 250 L/10000 m²).
After that, the surface of the leaves was dried.

Then, artificial rainfall on the rape plants was conducted
15 by using an artificial raindrop generator manufactured by
Daiki (the total amount of rainfall was 30 mm). After that,
the surface of the leaves was dried. Then, a PDA medium
containing the hyphae of fungus of sclerotinia rot of rape
plant (*Sclerotinia sclerotiorum*) was inoculated on the
20 surface of the leaves. Then, the rape plants were placed
at 18°C for 3 days under high humidity condition, and the
diameter of lesions on the surface of the leaves was
measured.

As a result, the diameters of lesion on the surface of
25 the leaves sprayed with the present inventive compositions

(1) and (2) were 9% and 7% of that on the surface of the leaves sprayed with the comparative composition (1), respectively.

CLAIMS

1. A pesticidal composition comprising a pesticidal active ingredient, a carboxy-modified methyl methacrylate-butadiene copolymer, a surfactant and water,
5 wherein the amount of the carboxy-modified methyl methacrylate-butadiene copolymer is 20 - 100 parts by weight relative to 100 parts by weight of the pesticidal active ingredient and the amount of the surfactant is 0.1 -
10 50 parts by weight relative to 100 parts by weight of the pesticidal active ingredient.
2. The pesticidal composition according to claim 1, comprising 1 - 50% by weight of the pesticidal active
15 ingredient; 0.2 - 50% by weight of the carboxy-modified methyl methacrylate-butadiene copolymer; 0.1 - 10% by weight of the surfactant; and 20 - 80% by weight of water.
3. The pesticidal composition according to claim 2,
20 comprising 5 - 20% by weight of the carboxy-modified methyl methacrylate-butadiene copolymer.
4. The pesticidal composition according to claim 2 or 3, comprising 4 - 6% by weight of the surfactant.

5. The pesticidal composition according to any one of claims 1 - 4, wherein the surfactant is at least one selected from polyoxyethylene tristyrylphenyl ether phosphate esters and ligninsulfonates.

6. The pesticidal composition according to any one of claims 1 - 5, comprising 15 - 25% by weight of the pesticidal active ingredient.

7. The pesticidal composition according to any one of claims 1 - 6, wherein the pesticidal active ingredient is at least one selected from fenpyrazamine and 2-[(2,5-dimethylphenoxy)methyl]- α -methoxy-N-methyl-benzeneacetamide.

8. The pesticidal composition according to any one of claims 1 - 7, wherein the mean particle diameter of the carboxy-modified methyl methacrylate-butadiene copolymer is 0.1 - 0.3 μm ; the gel content of the copolymer is not less than 80% by weight; and the glass-transition temperature of the copolymer is not more than -10°C .

9. A method for applying the pesticidal composition according to any one of claims 1 - 8, which comprises diluting the pesticidal composition according to any one of claims 1 - 8 with water, and applying the resultant water-

diluted liquid to a plant by foliage spraying.

10. A method for producing the pesticidal composition according to any one of claims 1 - 8, which comprises
5 producing a dispersion comprising a pesticidal active ingredient, a surfactant and water, adding a carboxy-modified methyl methacrylate-butadiene copolymer to the dispersion, and uniformly dispersing the copolymer in the mixture.

10

11. A method for producing the pesticidal composition according to any one of claims 1 - 8, which comprises
producing a dispersion comprising a pesticidal active
ingredient, a surfactant and water, adding a latex
15 comprising a carboxy-modified methyl methacrylate-butadiene copolymer to the dispersion, and uniformly dispersing the copolymer in the mixture.

INTERNATIONAL SEARCH REPORT

International application No

PCT/JP2012/056490

A. CLASSIFICATION OF SUBJECT MATTER INV. A01N25/24 A01P3/00 A01N25/10 A01N37/38 A01N47/16 ADD.		
According to International Patent Classification (IPC) or to both national classification and IPC		
B. FIELDS SEARCHED		
Minimum documentation searched (classification system followed by classification symbols) A01N		
Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched		
Electronic data base consulted during the international search (name of data base and, where practicable, search terms used) EPO-Internal, CHEM ABS Data, WPI Data		
C. DOCUMENTS CONSIDERED TO BE RELEVANT		
Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	WO 2005/065379 A2 (HI CAP FORMULATIONS LTD; GRESSEL JONATHAN BEN [IL]; BURNET MICHAEL [DE] 21 July 2005 (2005-07-21) Table on p.35-37 -----	1-11
A	WO 2005/115413 A1 (ISP INVESTMENTS INC [US]; NARAYANAN KOLAZI S [US]; PATEL JAYANTI; WINK) 8 December 2005 (2005-12-08) examples 1-22 -----	1-11
A	JP 5 195493 A (NIPPON ZEON CO) 3 August 1993 (1993-08-03) abstract -----	1-11
A	JP 9 095640 A (PILOT INK CO LTD) 8 April 1997 (1997-04-08) abstract -----	1-11
☐ Further documents are listed in the continuation of Box C. ☒ See patent family annex.		
* Special categories of cited documents : "A" document defining the general state of the art which is not considered to be of particular relevance "E" earlier application or patent but published on or after the international filing date "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) "O" document referring to an oral disclosure, use, exhibition or other means "P" document published prior to the international filing date but later than the priority date claimed "T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art "&" document member of the same patent family		
Date of the actual completion of the international search 9 July 2012		Date of mailing of the international search report 19/07/2012
Name and mailing address of the ISA/ European Patent Office, P.B. 5818 Patentlaan 2 NL - 2280 HV Rijswijk Tel. (+31-70) 340-2040, Fax: (+31-70) 340-3016		Authorized officer Kamdzhilov, Yavor

INTERNATIONAL SEARCH REPORT

Information on patent family members

International application No

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