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(21) International Application Number: PCT/EP96/00709 (22) International Filing Date: 15 February 1996 (15.02.96) (30) Priority Data: 95301308.3 28 February 1995 (28.02.95) EP (34) Countries for which the regional or international application was filed: GB et al. (71) Applicant (for AU BB CA GB IE KE LK LS MN MW NZ SD SG SZ TT UG only): UNILEVER PLC [GB/GB]; Unilever House, Blackfriars, London EC4P 4BQ (GB). (71) Applicant (for all designated States except AU BB CA GB IE KE LK LS MN MW NZ SD SG SZ TT UG): UNILEVER NV [NL/NL]; Weena 455, NL-3013 AL Rotterdam (NL). (72) Inventors: VAN DER GRAAF, Leendert, Marinus; Van Hogendorpstraat 2, NL-3135 CD Vlaardingen (NL). SARWIN, Ridwan; Ambachtweg 73, NL-3123 PA Schiedam (NL). VERMEER-MOLS, Linda, Johanna, Maria; Zwaluwstraat 180, NL-3145 NH Maassluis (NL). (74) Agent: EKE, Philippa, Dianne; Unilever plc, Patent Division, Colworth House, Sharnbrook, Bedford MK44 1LQ (GB).		(81) Designated States: AL, AM, AT, AU, AZ, BB, BG, BR, BY, CA, CH, CN, CZ, DE, DK, EE, ES, FI, GB, GE, HU, IS, JP, KE, KG, KP, KR, KZ, LK, LR, LS, LT, LU, LV, MD, MG, MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, TJ, TM, TR, TT, UA, UG, UZ, VN, ARIPO patent (KE, LS, MW, SD, SZ, UG), Eurasian patent (AZ, BY, KG, KZ, RU, TJ, TM), European patent (AT, BE, CH, DE, DK, ES, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, ML, MR, NE, SN, TD, TG). Published <i>With international search report.</i> <i>Before the expiration of the time limit for amending the claims and to be republished in the event of the receipt of amendments.</i>
(54) Title: FOOD PRODUCT AND PROCESS FOR THE PREPARATION THEREOF (57) Abstract A process for the manufacture of a food product comprising: (i) applying batter to a frozen food inner core to form a food core; (ii) setting the batter; (iii) freezing the food core; (a) enrobing the frozen food core with an adhesion agent, the adhesion agent being at a temperature of from 0 to 20 °C, wherein the adhesion agent has a viscosity of from 0.1 to 6 Pas at 20 °C, a setting point of from 40 °C and 90 °C and a water binding capacity of from 0.3 to 5g water per gram dry matter; (b) coating the enrobed food core with a particulate coating; and (c) freezing the food product.		

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FOOD PRODUCT AND PROCESS FOR THE PREPARATION THEREOFTechnical Field of the Invention

5 The invention relates to a coated food product suitable for heating for consumption in a microwave oven and a process for the preparation thereof.

Background to the Invention

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It is desirable to be able to provide coated food products, usually which are stored frozen, which may preferably be heated for consumption in the microwave oven.

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Traditionally, such coated food products, have been heated for consumption by, for example, deep or shallow fat frying, oven baking or grilling. Using such preparation methods, the product provided has the required crisp, crunchy coating. However, when conventional coated products are heated for consumption in a microwave oven the product provided has a crumb coating that is soggy, tough and leathery. This is because the temperature reached at the outer part of the product during microwave heating is not sufficient to generate the crispness required.

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Conventional coated food products are manufactured according to the following steps:

- * Portioning the food product to be coated
- * Applying batter
- 30 * Applying coating, typically breadcrumbs
- * Frying the coated food product in oil
- * Freezing
- * Packaging and storage

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We have observed that the step of frying the coated product in oil in order to set the batter and adhere the crumbs to the batter results in the relatively dry breadcrumbs

(moisture content of approximately 5%) being trapped into the batter having a high moisture content (approximately 60%), leading to a migration of water from the batter into the dry crumb on frozen storage. On conventional heating for consumption (eg. oven baking, grilling, shallow fat frying), the excess moisture in the crumb will be lost, however this is not possible with microwave heating.

We have now solved the problem of how to provide a microwaveable particulate-coated product by use of a modified process of manufacture. In this process, batter is set prior to the application of an adhesive agent and a particulate coating.

EP-A-0530014 discloses a microwaveable deep-frozen food product comprising a raw food material coated in an adhesive material (eg. batter) and unfried, deep-frozen, moist particulate seed, root or tuberous, vegetable. As stated in this document, it does not relate to dry coating materials, such as breadcrumbs.

In contrast, the present invention is particularly suitable for providing a microwaveable food product coated in porous particulates such as bread crumbs.

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Description of the Invention

Accordingly, the present invention provides a process for the manufacture of a food product comprising:

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(i) applying batter to a frozen food inner core to form a food core;

(ii) setting the batter;

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(iii) freezing the food core;

(a) enrobing the frozen food core with an adhesion agent, the adhesion agent being at a temperature of from 0 to 20°C wherein the adhesion agent has a viscosity of from 0.1 to 6 Pas at 20°C, a setting point of from 40°C to 90°C and a water binding capacity of from 0.3 to 5g water per gram dry matter;

(b) coating the enrobed food core with a particulate coating; and

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(c) freezing the food product.

It should be noted that the adhesive agent is not acting as moisture barrier, ie. it does not necessarily prevent diffusion of water into the crumb coating on frozen storage. Without wishing to be bound by theory, it is thought that the adhesive agent coating prevents any flow of water into the particulate coating via capillary action during at least the initial stages of the heating process for consumption. It is therefore essential that the adhesion agent is not set until at least the initial stages of the heating process for consumption, the adhesion agent thus necessarily has a setting point of from 40°C to 90°C. Furthermore, the water binding capacity of the adhesion agent is such that the adhesion agent substantially prevents water migration into the particulate coating by capillary action at least during the initial stages of heating the food product for consumption.

When the particulate coating is porous, it is important that the pores of the coating are not substantially blocked by either frying in fat or applying a batter which penetrates deeply into the pores; should the pores become so blocked, heating the coated product in a microwave oven is not sufficient to dry the coating to achieve crispiness. The adhesion agent of the present invention penetrates the pores of the coating sufficiently to properly adhere the

coating to the food core, but does not substantially block the pores. Hence, cooking the coated food product for consumption in a microwave oven results in the coating being crispy.

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The food inner core may comprise, for example, meat, such as poultry, lamb, beef, pork, veal; fish; vegetables and mixtures thereof. The food inner core may also comprise a sauce.

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The food core is frozen, preferably to from -20 to -30°C, before enrobing in the adhesive agent (process step (a)).

The Batter

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The batter may be a dry batter mix or a batter mix suspension in water. The batter may comprise flour, starch including modified starch, carrageenan, xanthan, maltodextrins, pectins, alginates, guar gum, agar, gum arabic, locust bean gum, carboxymethylcellulose, hydroxypropyl methyl cellulose, methyl cellulose and mixtures thereof.

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The batter is set by any suitable means, for example, deep-frying in oil, blast freezing, by application of High Intensity Near Infra Red as disclosed in WO94/10857 or by the application of steam as disclosed in GB 1 508 781.

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The Adhesion Agent

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Preferably the adhesion agent has a viscosity of from 0.3 Pas to 5 Pas at 20°C and a preferred setting point of from 67 to 78°C.

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The adhesion agent will typically be a composition comprising a hydrocolloid and/or a soluble protein. The adhesion agent may also optionally comprise fat, for

example, vegetable oil.

Suitable hydrocolloids include starch, including modified starch, carrageenan, xanthan, maltodextrins, pectins, alginates, guar gum, agar, gum arabic, locust bean gum, carboxymethylcellulose, hydroxypropyl methyl cellulose, methyl cellulose and mixtures thereof.

Suitable soluble proteins include albumins, globulins, gliadins, glutenins, gelatin, muscle proteins and mixtures thereof. Preferably the soluble protein is selected from albumins, globulins and mixtures thereof.

Suitable adhesion agents are, for example, egg yolk and a composition containing:

1% w/w methylcellulose
39% w/w waxy maize starch
10% w/w coconut fat
50% w/w water.

The particulate coating

By particulate coating is meant any particulate coating material including breadcrumbs and other crumb coatings, vegetable pieces, seeds and mixtures thereof. Preferably a porous particulate coating is used, for example the commercially available Pandora Japanese crumbs, rice flakes and potato fresco crumbs.

Advantageously the crumb may be of the type disclosed in WO94/22330, WO94/18857, EP 319 287, EP 530 014, EP 235 308, EP 333 886 and EP 565 386.

EXAMPLESExample 1

5 A coated food product was prepared as follows.

A frozen Alaska Pollock fish block was cut into small portions (25g). The fish portion was enrobed in a conventional batter.

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Batter Composition

20.7% w/w Green flour (Green flour Millers, UK)

10.35% w/w Trident flour (James Bulman, UK)

15 10.35% w/w raw potato starch

2% w/w salt

56.6% w/w water

20 The enrobed fish was fried for 25 seconds at 190°C and was quickly frozen at -30°C, for 15 min.

The fish was then dipped into egg yolk (the adhesion agent) and covered with Pandora Japanese crumbs before freezing at -14°C for storage for 2, 4 or 8 weeks.

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The adhesion agent, egg yolk, had a setting point of 78°C, a viscosity of 0.3 Pas at 20°C and a water binding capacity of 1.3 to 1.8g water/g dry matter.

30 After cooking the frozen samples in a conventional microwave oven (650 watts, Panasonic type 5485H) for 3½ minutes and allowing to stand for 3 minutes at room temperature, the products were assessed by a trained sensory panel.

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The products all had excellent quality. The crumbs were crisp.

Example 2

Example 1 was repeated except the adhesion agent was a composition containing

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1% w/w methylcellulose
39% w/w waxy maize starch
10% w/w coconut fat
50% w/w water

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This adhesion agent had a setting point of 67°C and a water binding capacity of from 0.8 to 0.9g water/g dry matter

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The products all had excellent quality and the crumbs were crisp.

Comparative Example A

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A coated food product was prepared by the traditional process as follows:

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A frozen Alaska Pollock fish block was cut into small portions (25g). The fish portion was enrobed in a conventional batter as used in Example 1 and covered with Pandora Japanese crumbs. The coated product was fried for 25 seconds at 190°C, then quickly frozen at -30°C.

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The product was stored at -14°C for 2, 4 or 8 weeks.

After cooking the frozen samples as in Example 1 the products were assessed by a trained sensory panel.

The products had a soggy crumb coating.

CLAIMS

1. A process for the manufacture of a food product comprising the steps of;

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(i) applying batter to a frozen food inner core to form a food core;

(ii) setting the batter;

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(iii) freezing the food core;

(a) enrobing the frozen food core with an adhesion agent, the adhesion agent being at a temperature of from 0 to 20°C, wherein the adhesion agent has a viscosity of from 0.1 to 6 Pas at 20°C, a setting point of from 40°C to 90°C and a water binding capacity of from 0.3 to 5g water per gram dry matter;

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(b) coating the enrobed food core with a particulate coating; and

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(c) freezing the food product.

2. A process according to claim 1 wherein the adhesion agent has a viscosity of from 0.3 to 5 Pas at 20°C.

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3. A process according to claim 1 or claim 2 wherein the adhesion agent has a setting point of from 67 to 78°C.

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4. A process according to any preceding claim wherein the adhesion agent comprises a hydrocolloid and/or a soluble protein.

5. A process according to claim 4 wherein the hydrocolloid is selected from the group consisting of starch, including modified starch, carrageenan, xanthan,

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maltodextrins, pectins, alginates, guar gum, agar, gum arabic, locust bean gum, carboxymethyl cellulose, hydroxypropyl methyl cellulose, methyl cellulose and mixtures thereof.

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6. A process according to claim 4 or claim 5 wherein the soluble protein is selected from the group consisting of albumins, globulins, gliadins, glutenins, gelatin, muscle proteins and mixtures thereof.

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7. A process according to claim 4 wherein the adhesion agent additionally comprises a fat.

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8. A process according to any preceding claim wherein the adhesion agent is egg yolk.

9. A process according to any preceding claim wherein the adhesion agent has the composition

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1% w/w methylcellulose
39% w/w waxy maize starch
10% w/w coconut fat
50% w/w water.

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10. A process according to any preceding claim, wherein the particulate coating is porous.

11. A food product obtainable by a process comprising;

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(i) applying batter to a frozen food inner core to form a food core;

(ii) setting the batter;

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(iii) freezing the food core;

(a) enrobing the frozen food core with a adhesive agent,

the adhesive agent being at a temperature of from 0 to 20°C,
wherein the adhesion agent has a viscosity of from 0.1 to
6 Pas at 20°C, a setting point of from 40°C to 90°C, and a
binding capacity of from 0.3 to 5g water per gram dry
5 matter;

(b) coating the enrobed food core with a particulate
coating;

10 (c) freezing the food product.

INTERNATIONAL SEARCH REPORT

Int: nal Application No
PCT/EP 96/00709

A. CLASSIFICATION OF SUBJECT MATTER
IPC 6 A23P1/08 A23L1/325

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)
IPC 6 A23L A23P

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	WO,A,87 01564 (BERNACCHI DONALD B;LOEWE ROBERT J) 26 March 1987 see page 3, line 1 - page 4, line 1 see page 6, line 10 - page 7, line 14 see page 7, line 22 - page 9, line 16 ---	1-11
X	US,A,3 656 969 (HORN HERBERT) 18 April 1972 see the whole document ---	11
A	FR,A,2 248 793 (UNILEVER) 23 May 1975 see page 1, line 3 - line 12 see page 1, line 35 - line 37 see page 2, line 12 - line 22 see page 3, line 27 - page 4, line 5 --- -/--	8

☒ Further documents are listed in the continuation of box C.

☒ Patent family members are listed in annex.

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Date of the actual completion of the international search

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C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	DE,A,21 23 636 (MAIZENA GMBH) 30 November 1972 see page 2, paragraph 1 see page 3, paragraph 2 see page 4, paragraph 2 see page 5, paragraph 2 - paragraph 4 see example 1 ---	1
A	EP,A,0 530 014 (UNILEVER) 3 March 1993 cited in the application see page 2, line 1 - line 24 see page 2, line 44 - line 49 see example I ---	1
A	D.SUDERMAN, F.CUNNINGHAM: "Batter and Breeding Technology" , ELLIS HORWOOD LTD , GB XP002005028 Pages 39-41, 47-49 see page 39 - page 41 see page 47 see page 49; table 4.8 -----	1

INTERNATIONAL SEARCH REPORT

information on patent family members

Int: nal Application No

PCT/EP 96/00709

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