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(54) **Heat exchanger**

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Échangeur de chaleur

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US-A- 3 907 032

EP 1 867 944 B1

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Description

[Field of Technology]

[0001] The present invention relates to a heat exchanger comprising a tube body having a first flow passage and a second flow passage in which heat exchange is effected between a medium flowing through the first flow passage and a medium flowing through the second flow passage by way of heat transmitted to said tube body.

[Background Art]

[0002] The refrigeration efficiency of a compression-type refrigeration cycle in which a refrigerant is circulated can be improved by heat exchange performed between the high-pressure side and low-pressure side of the refrigerant. Refrigeration cycles that use CO₂ as a refrigerant and in which the internal pressure of the radiator exceeds the critical point of the refrigerant have become particularly well known in recent years. Supercritical refrigeration cycles such as this necessitate a very high pressure resistance, and a demand exists for a heat exchanger configuration in which heat exchange is effected between the high-pressure side and the low-pressure side of the refrigerant having improved heat exchange efficiency and the capacity to withstand the pressure of the refrigerant. Cited references 1 to 4 disclose a heat exchanger comprising a tube body through which a high-pressure side and low pressure side refrigerant flows in which heat exchange is effected between a high-pressure side and low-pressure side refrigerant by means of heat transmitted to the tube body. The tube body is configured from a flat first tube through which the high-pressure side refrigerant flows and a flat second tube through which the low-pressure side refrigerant flows. A configuration based on the stacking of these tubes is also disclosed in cited reference 5.

[Cited reference 1] Japanese Patent Application JP 2006 112 756 A (24-07-2006)

[Cited reference 2] Japanese Patent Application JP 2002 098424 A (05-04-2002)

[Cited reference 3] Japanese Patent Application JP2002 098486 A (05-04-2002)

[Cited reference 4] Japanese Patent Application JP2004 347258 A (09-12-2004)

[Cited reference 5] Japanese Patent Application JP2002 243374 A (28-08-2002)

[Disclosure of the Invention]

[Problems to be Solved by the Invention]

[0003] Thereupon, important issues for consideration in the configuring of refrigeration internal heat exchangers include improved pressure-resistance and heat ex-

change efficiency, as well as the reduction in space occupied by the apparatus and reduction in manufacturing costs. For example, an issue for consideration in the flow of each of a high-pressure side and a low-pressure side refrigerant through a tube body formed by stacking of a plurality of flat tubes is the design of the refrigerant flow structure of the tubes. In other words, the refrigerant flow structure of conventional heat exchangers is to a certain extent unavoidably complex due to the need for provision of a refrigerant inlet part and outlet part in the end part of the tubes. Heat exchanger manufacturing plants desire the development of a heat exchanger based on this kind of refrigerant flow structure having improved productivity.

[0004] For example, while the end part of the tubes of the heat exchanger disclosed in cited reference 4 is bent in the direction of stacking of the tubes, the bend angle is different for each tube and, accordingly, productivity is affected because of the commonality of the component parts.

[0005] With the foregoing conditions in mind, it is an object of the present invention to provide a heat exchanger in which the media flow structure of the tube body is logically configured.

[Means to Solve the Problems]

[0006] The invention according to Claim 1 of the subject application constitutes a heat exchanger comprising a tube body having a first flow passage and a second flow passage, an inlet port and outlet port for a medium that flows through the first flow passage, and an inlet port and outlet port for a medium that flows through the second flow passage in which heat exchange is effected between the medium flowing through said first flow passage and the medium flowing through said second flow passage by way of heat transmitted to the tube body of a configuration in which the tube body is formed by stacking of a plurality of flat first tubes in which the first flow passage is provided and a plurality of flat second tubes in which the second flow passage is provided, in which the plurality of first tubes and the plurality of second tubes are alternately stacked with uniformity in a longitudinal direction and a flatness direction thereof, and in which end parts of the plurality of first tubes and end parts of the plurality of second tubes are respectively connected at an end part of the tube body to a predetermined inlet part and outlet part with displacement therebetween in the flatness direction, wherein the predetermined inlet part and outlet part are formed by a coupling of a first block member in which a plurality of slits through which the end parts of the plurality of first tubes and the end parts of the plurality of second tubes are inserted are provided with a second block member comprising a communication part by which the plurality of slits communicate.

[0007] The invention according to Claim 2 of the subject application constitutes the heat exchanger of Claim 1 or Claim 2 of a configuration in which the heat exchang-

er constitutes an internal heat exchanger employed in a compression-type refrigeration cycle in which a refrigerant is circulated and in which heat exchange is effected between a high-pressure side and a low-pressure side of the refrigerant.

[0008] The invention according to Claim 3 of the subject application constitutes the heat exchanger of Claim 3 of a configuration in which the heat exchanger is supported in a radiator of the refrigeration cycle, and a pipe through which the refrigerant flows from the radiator to the heat exchanger and the inlet part of the first flow passage are integrated.

[Effect of the Invention]

[0009] According to the present invention, a heat exchanger in which the media flow structure of the tube body is logically configured can be produced.

[Best Mode for Carrying out the Invention]

[0010] Embodiments of the present invention will be hereinafter described with reference to the drawings. A compression-type refrigeration cycle 1 as shown in FIG. 1 refers to a vehicle air conditioner mounted in a vehicle that comprises a compressor 2 for compressing a refrigerant, a radiator 3 for cooling a refrigerant compressed by the compressor 2, a depressurizer 4 for reducing the pressure and expanding the refrigerant cooled by the radiator 3, an evaporator 5 for evaporating the refrigerant depressurized by the depressurizer 4, and an accumulator 6 for separating the refrigerant that flows out from the evaporator 5 into a gas layer and a liquid layer and feeding the gas layer refrigerant to the compressor 2. CO₂ is employed as the refrigerant, and the internal pressure of the radiator 3 exceeds the critical point of the refrigerant in accordance with usage conditions such as the gas temperature. The critical point of the refrigerant refers to the high-pressure side limit of thereof in a state in which the gas layer and liquid layer are coexisting, in other words the high-pressure side limit, and on a vapour pressure curve thereof is represented as the terminus. The pressure, temperature and density at the critical point are referred to as the critical pressure, critical temperature and critical density. When the pressure exceeds the critical point of the refrigerant in the interior of a radiator condensation of the refrigerant will not occur.

[0011] In addition, in the refrigeration cycle 1, a heat exchanger 100 for performing heat exchange between a high-pressure side and low-pressure side refrigerant is provided between the radiator 3 and depressurizer 4 and between the accumulator 6 and compressor 2. The heat exchanger 100 improves the efficiency of the refrigeration cycle 1 by effecting heat exchange between the high-pressure side refrigerant and low-pressure side refrigerant. The white arrow in this diagram denotes the direction in which the high-pressure side refrigerant flows, and the black arrow denotes the direction in which the low-pres-

sure side refrigerant flows. In addition, the symbol 11 in the drawing denotes a pipe through which the refrigerant flows from the radiator 3 to the heat exchanger 100, the symbol 12 denotes a pipe through which the refrigerant flows from the heat exchanger 100 to the depressurizer 4, and the symbol 13 denotes a pipe through which the refrigerant flows from the accumulator 6 to the heat exchanger 100, and the symbol 14 denotes a pipe through which the refrigerant flows from the heat exchanger 100 to the compressor 2.

[0012] As shown in FIGS. 2 to FIG. 8, the heat exchanger 100 of this example comprises a tube body 200 through which the high-pressure side refrigerant and the low pressure side refrigerant flow, heat exchange being effected by means of heat transmitted to the tube body 200. More specifically, the tube body 200 comprises a first flow passage 211 and a second flow passage 221, an inlet part 310 and outlet part 320 for a medium that flows through the first flow passage 211, and an inlet part 330 and outlet part 340 for a medium that flows through the second flow passage 221, heat exchange being effected between the medium that flows through the first flow passage 211 (high-pressure side refrigerant) and the medium that flows through the second flow passage 221 (low-pressure side refrigerant) by means of heat transmitted to the tube body 200.

[0013] The tube body 200 is formed by stacking of a plurality of first tubes 210 in which the first flow passage 211 is provided and a plurality of flat second tubes 220 in which the second flow passage 221 is provided. The first tubes 210 and the second tubes 220 are configured as extruded members in which a plurality of flow passages is arranged in a row. The cross-sectional area of the first flow passage 211 is designed to be smaller than the cross-sectional area of the second flow passage 221 from the viewpoint of pressure resistance.

[0014] The plurality of first tubes 210 and second tubes 220 are alternately stacked with uniformity in the longitudinal direction and in the flatness direction thereof. In addition, end parts 210a of the plurality of first tubes 210 and end parts 220a of the plurality of second tubes 220 are respectively connected at the end part of the tube body 200 to predetermined inlet parts 310, 330 or outlet parts 320, 340 with displacement therebetween in the flatness direction. Both end parts 210a of the first tubes 210 and both end parts 220a of the second tubes 220 are subjected to a predetermined bend processing following extrusion moulding.

[0015] The inlet parts 310, 330 and outlet parts 320, 340 are configured by coupling of a first block member 301 with a second block member 302. Notably, in this example, the first block member 301 and the second block member 302 from which the inlet part 310 of the first flow passage 211 is configured is integrated with the first block member 301 and the second block member 302 from which the outlet part 340 of the second flow passage 221 is configured, and the first block member 301 and the second block member 302 from which the

outlet part 320 of the first flow passage 211 is configured is integrated with the first block member 301 and the second block member 302 from which the inlet part 330 of the second flow passage 221 is configured. Based on this kind of configuration, the number of component parts is reduced and the operation for the assembly thereof can be simplified.

[0016] The first block member 301 constitutes a member that comprises a plurality of first slits 301 a in which the end parts 210a of the plurality of first tubes 210 are inserted and a plurality of second slits 301 b into which the end parts 220a of the plurality of second tubes 220 are inserted. The second block member 302 constitutes a member that comprises a first communication part 302a through which the plurality of first slits 301 a communicate with each other, and a second communication part 302b through which the plurality of second slits 301 b communicate with each other. The end parts 210a of the first tubes 210 are inserted to around the middle of the first slits 301 a. The end parts 220a of the second tubes 220 are also inserted to around the middle of the second slits 301 b. In this configuration the pipes 11, 12, 13 and 14 are inserted to have connection with each of the first communication part 302a and the second communication part 302b.

[0017] The pipe 11 in which the refrigerant flows from the radiator 3 to the heat exchanger 100 and the pipe 14 in which the refrigerant from the heat exchanger 100 flows to the compressor 2 are formed as a bundle by a block-shaped connector member 20, the pipes 11, 14 being connected by screwing of the connector member 20 to the second block member 302. Similarly, the pipe 12 in which the refrigerant flows from the heat exchanger 100 to the depressurizer 4 and the pipe 13 in which the refrigerant flows from the accumulator 6 to the heat exchanger 100 are formed as a bundle by the block-shaped connector member 20, and the pipes 12, 13 are connected by screwing of a connector member 20 into the second block member 302. A female screw part and a through-hole penetrated by a screw bolt 21 are provided in the connector member 20 and the second block member respectively.

[0018] The heat exchanger 100 of this example is configured by assembly of the first tubes 210, the second tubes 220, the first block member 301 and the second block member 302, the assembly being heat-processed and soldered in a furnace. During the soldering, the solder material and flux are provided in the necessary positions of each member.

[0019] As is described above, a simplification of the refrigerant flow structure in the tube body 200 and a compacting of the space occupied thereby can be achieved in the heat exchanger 100 of this example. More particularly, the configuration of this embodiment in which the end parts 210a of the plurality of first tubes 210 and the end parts 220a of the plurality of second tubes 220 are respectively connected to predetermined inlet parts 310, 330 or outlet parts 320, 340 with displacement in the flat-

ness direction between the first tubes 210 and the second tubes 220 is advantageous in that a plurality of first tubes 210 of the same shape and a plurality of second tubes 220 of the same shape can be employed whereupon, accordingly, the shape thereof can be reliably simplified.

[0020] Notably, the configuration of each part of this example is clearly not limited to the configuration described above, and design alterations within the technical range described by the range of the patent claims may be made thereto as appropriate.

[0021] For example, as the configuration of the first slits 301 a and second slits 301 b of the first block member 301 shown in FIG. 8, a step part 301 c may be provided in the middle region thereof, the insert amount of the end parts 210a of the first tubes 210 and the end parts 220a of the second tubes 220 being regulated as a result of abutting against the step part 301 c. Based on a configuration such as this, a state in which the first flow passage 211 or the second flow passage 221 is caused to close as a result of having abutted against the second block member 302 can be reliably prevented. If the processing of the step part 301 c is difficult, the first block member 301 may be configured from a plurality of members as shown in FIG. 9. Furthermore, as shown in FIG. 10, as an effective method for preventing closure of the first flow passage 211 and the second flow passage 221, a method in which the end parts 210a of the first tubes 210 or the end parts 220a of the second tubes 220 are cut to a predetermined angle may be employed.

[0022] In addition, as shown in FIG. 11 to FIG. 15, the positional relationship between the inlet parts 310, 330 and the outlet parts 320, 340 can be set as appropriate. The bend processing of the end parts 210a of the first tubes 210 and the end parts 220a of the second tubes 220 can be set as appropriate. A bend processing administered to each of both end parts 210a of the first tubes 210 and both end parts 220a of the second tubes 220a (see FIG. 2 and FIG. 11) is advantageous from the viewpoint of reducing the amount of processing. Administering of this processing on both end parts 210a of the first tubes 210 only (see FIG. 12), or on both end parts 220a of the second tubes 220 only (see FIG. 13), or on one end part of the first tube and the other end part of the second tube (see FIG. 14 and FIG. 15) only is advantageous from the viewpoint of reducing the number of processing steps.

[0023] Notably, a heat-insulating member may be fitted around the perimeter of the tube body 200. Fitting of a heat-insulating body improves the heat insulation characteristics to the exterior whereupon, as a result, heat exchange efficiency between the high-pressure side refrigerant and low-pressure side refrigerant is further improved.

[0024] A second embodiment of the present invention will be hereinafter described with reference to FIG. 16 and FIG. 17. The heat exchanger 100 of this example is supported in the radiator 3 of the refrigeration cycle 1, a pipe 11 in which the refrigerant flows from the radiator 3

to the heat exchanger 100 being integrated with the inlet part 310 of the first flow passage 211. A bracket 30 for supporting the heat exchanger 100 is provided in the radiator 3. The heat exchanger 100 and radiator 3 are manufactured by assembly of members from which the heat exchanger 100 is configured, members from which the radiator 3 is configured, and the pipe 11 and bracket 30, and is then heat-processed and soldered in a furnace. The pipe 11 is connected to the radiator 3 and is inserted to connect with the first communication part 302a of the second block member 302. Notably, the basic configuration of the remainder of the embodiment is the same as the embodiment described above. Based on a configuration in which the heat exchanger 100 and the radiator 3 are provided as a single unit, the space occupied by the refrigeration cycle 1 can be effectively utilized. The pipe 11 between the heat exchanger 100 and radiator 3 is also short.

[0025] A heat exchanger not in accordance with the present invention will be hereinafter described with reference to FIG. 18 to FIG. 20. The heat exchanger 100 of this example is configured from hollow tank bodies comprising inlet parts 310, 330 and outlet parts 320 and 340 respectively. The pipes 11, 12, 13, 14 are inserted in and soldered to the predetermined tank bodies. First slits 301 a and second slits 301b are respectively provided in the tank bodies. In this way, the inlet parts 310, 330 and outlet parts 320, 340 are able to be configured in hollow tank bodies. The orientation of the end parts 210a of the first tubes 210 and the end parts 220a of the second tubes 220 are able to be arbitrarily set as shown in, for example, FIG. 20.

[Field of Industrial Utilization]

[0026] The heat exchanger of the present invention is very suitable for utilization as an internal heat exchanger of a refrigeration cycle in which the internal pressure of the radiator exceeds the critical point of the refrigerant.

[Brief Description of the Drawings]

[0027]

[FIG. 1] is an explanatory diagram of a refrigeration cycle of an embodiment of the present invention;
[FIG. 2] is a front view of a heat exchanger of an embodiment of the present invention;
[FIG. 3] is a cross-sectional view along the line X-X of FIG. 2 that serves as a cross-sectional view of a tube body of an embodiment of the present invention;
[FIG. 4] is a front view of a heat exchanger showing a separated pipe state of an embodiment of the present invention;
[FIG. 5] is a front cross-sectional view of a heat exchanger showing a separated pipe state of an embodiment of the present invention;
[FIG. 6] is an exploded perspective view of the main

part of a heat exchanger of an embodiment of the present invention;

[FIG. 7] is an exploded perspective view of the inlet part and outlet part of an embodiment of the present invention;

[FIG. 8] is an exploded front cross-sectional view of a main part of a heat exchanger of an embodiment of the present invention;

[FIG. 9] is an exploded front cross-sectional view of a main part of a heat exchanger of an embodiment of the present invention;

[FIG. 10] is an exploded front cross-sectional view of a main part of a heat exchanger of an embodiment of the present invention;

[FIG. 11] is a front view of the heat exchanger of an embodiment of the present invention;

[FIG. 12] is a front view of a heat exchanger of an embodiment of the present invention;

[FIG. 13] is a front view of a heat exchanger of an embodiment of the present invention;

[FIG. 14] is a front view of a heat exchanger of an embodiment of the present invention;

[FIG. 15] is a front view of a heat exchanger of an embodiment of the present invention;

[FIG. 16] (a) is a front view of a radiator and a heat exchanger of an embodiment of the present invention, and (b) is an expanded view of the A part of (a);

[FIG. 17] is an exploded perspective view of the main part of a heat exchanger of an embodiment of the present invention;

[FIG. 18] is a front cross-sectional view of a heat exchanger not in accordance with the present invention;

[FIG. 19] is a perspective view of an inlet part and outlet part of a heat exchanger not in accordance with the present invention; and

[FIG. 20] is a front surface cross-sectional view of a heat exchanger not in accordance with the present invention;

[Explanation of Symbols]

[0028]

1	Refrigeration cycle
2	Compressor
3	Radiator
4	Depressurizer
5	Evaporator
6	Accumulator
11	Pipe
12	Pipe
13	Pipe
14	Pipe
20	Connector member
21	Bolt
30	Bracket
100	Heat exchanger

200 Tube body
 210 First tube
 210a End part
 211 First flow passage
 220 Second tube
 220a End part
 221 Second flow passage
 301 First block member
 301 a First slit
 301 b Second slit
 301 c Step part
 302 Second block member
 302a First communication part
 302b Second communication part
 310 Inlet part
 320 Outlet part
 330 Inlet part
 340 Outlet part

nication part (302a, 302b) by which said plurality of slits (301a, 301b) communicate with each other.

- 5 2. Heat exchanger according to Claim 1, **characterized in that** the heat exchanger constitutes an internal heat exchanger employed in a compression-type refrigeration cycle in which a refrigerant is circulated and in which heat exchange is effected between a high-pressure side and a low-pressure side of said refrigerant.
- 10
3. Heat exchanger according to Claim 2, **characterized in that** the heat exchanger is supported by a radiator (3) of said refrigeration cycle, and a pipe (11) through which the refrigerant flows from said radiator (3) to the heat exchanger (100) and the inlet part (310) of said first flow passage (211) are integrated.
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Claims

1. Heat exchanger comprising a tube body (200) having a first flow passage (211) and a second flow passage (221), an inlet port (310) and outlet port (320) for a medium that flows through said first flow passage (211), and an inlet port (330) and outlet port (340) for a medium that flows through said second flow passage (221) in which heat exchange is effected between the medium flowing through said first flow passage (211) and the medium flowing through said second flow passage (221) by way of heat transmitted to said tube body (200), wherein:

said tube body (200) is formed by stacking of a plurality of flat first tubes (210) in which said first flow passage (211) is provided and a plurality of flat second tubes (220) in which said second flow passage (221) is provided;
 said plurality of first tubes (210) and said plurality of second tubes (220) are alternately stacked with uniformity in a longitudinal direction and a flatness direction thereof; and
 end parts (210a) of said plurality of first tubes (210) and end parts (220a) of said plurality of second tubes (220) are respectively connected at an end part of said tube body (200) to a predetermined inlet part (310, 330) and outlet part (320, 340) with displacement therebetween in said flatness direction, **characterized in that** predetermined inlet part (310, 330) and outlet part (320, 340) are formed by a coupling of a first block member (301) in which a plurality of slits (301a, 301b) through which the end parts (210a) of said plurality of first tubes (210) and the end parts (220a) of said plurality of second tubes (220) are inserted are provided with a second block member (302) comprising a commu-

Patentansprüche

1. Wärmetauscher, der einen Rohrkörper (200) mit einem ersten Strömungsdurchgang (211) und einem zweiten Strömungsdurchgang (221), eine Einlassöffnung (310) und eine Auslassöffnung (320) für ein durch den ersten Strömungsdurchgang (211) strömendes Medium sowie eine Einlassöffnung (330) und eine Auslassöffnung (340) für ein durch den zweiten Strömungsdurchgang (221) strömendes Medium umfasst, wobei ein Wärmetausch zwischen dem durch den ersten Strömungsdurchgang (211) strömenden Medium und dem durch den zweiten Strömungsdurchgang (221) strömenden Medium durch auf den Rohrkörper (200) übertragene Wärme bewirkt wird, wobei:

der Rohrkörper (200) durch Stapelung mehrerer flacher erster Rohre (210), in denen der erste Strömungsdurchgang (211) bereitsteht, und mehrerer flacher zweiter Rohre (220), in denen der zweite Strömungsdurchgang (221) bereitsteht, erfolgt;
 die mehreren ersten Rohre (210) und die mehreren zweiten Rohre (220) abwechselnd einheitlich in einer Längsrichtung und einer Flachheitsrichtung davon gestapelt sind; und
 Endteile (210a) der mehreren ersten Rohre (210) und Endteile (220a) der mehreren zweiten Rohre (220) an einem Endteil des Rohrkörpers (200) mit einem vorbestimmten Einlassteil (310, 330) bzw. einem Auslassteil (320, 340) mit einer dazwischen vorgesehenen Versetzung in der Flachheitsrichtung verbunden sind, **dadurch gekennzeichnet, dass** das vorbestimmte Einlassteil (310, 330) und das vorbestimmte Auslassteil (320, 340) durch Kopplung eines ersten Blockelements (301), in dem mehrere Schlitze

(301a, 301b) für das Einführen der Endteile (210a) der mehreren ersten Rohre (210) und der Endteile (220a) der mehreren zweiten Rohre (220) vorgesehen sind, mit einem zweiten Blockelement (302) gebildet ist, das ein Verbindungsteil (302a, 302b) umfasst, durch das die mehreren Schlitzte (301a, 301b) miteinander in Verbindung stehen.

2. Wärmetauscher nach Anspruch 1, **dadurch gekennzeichnet, dass** der Wärmetauscher einen internen Wärmetauscher darstellt, der in einem Verdichtungskältekreislauf zum Einsatz kommt, in dem ein Kältemittel umgewälzt wird und ein Wärmehaustausch zwischen einer Hochdruckseite und einer Niederdruckseite des Kältemittels erfolgt.
3. Wärmetauscher nach Anspruch 2, **dadurch gekennzeichnet, dass** der Wärmetauscher durch einen Radiator (3) des Kältekreislaufs unterstützt wird und dass ein Rohr (11), durch das das Kältemittel vom Radiator (3) zum Wärmetauscher (100) strömt, und das Einlassteil (310) des ersten Strömungsdurchgangs (211) integriert sind.

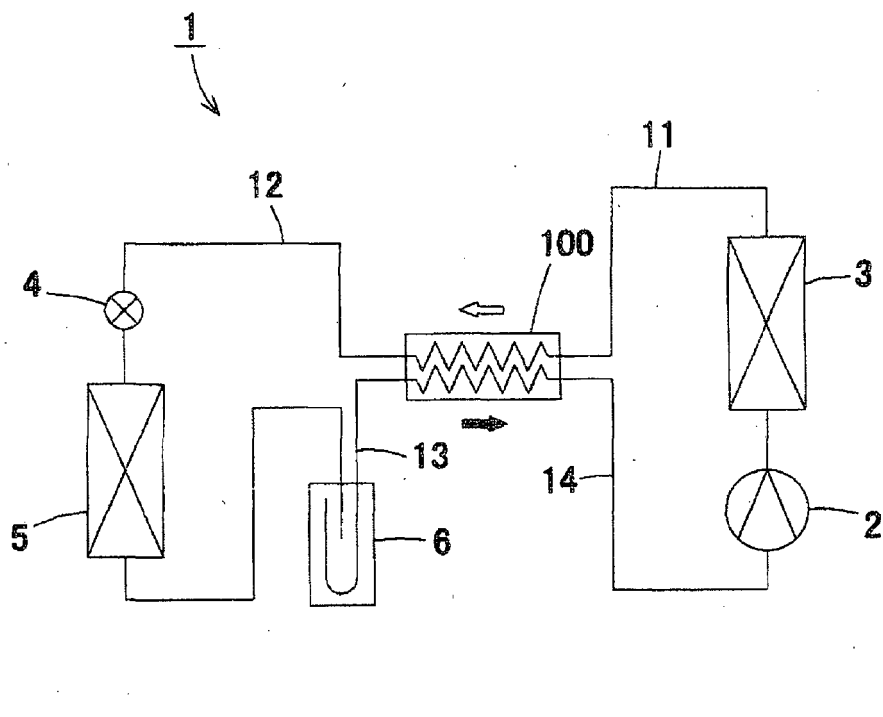
Revendications

1. Échangeur de chaleur comprenant un corps de tube (200) ayant un premier passage d'écoulement (211) et un deuxième passage d'écoulement (221), un orifice d'entrée (310) et un orifice de sortie (320) pour un milieu qui s'écoule à travers ledit premier passage d'écoulement (211), et un orifice d'entrée (330) et un orifice de sortie (340) pour un milieu qui s'écoule à travers ledit deuxième passage d'écoulement (221), dans lequel un échange de chaleur est effectué entre le milieu s'écoulant à travers ledit premier passage d'écoulement (211) et le milieu s'écoulant à travers ledit deuxième passage d'écoulement (221) par le biais de la chaleur transmise audit corps de tube (200),
ledit corps de tube (200) étant formé par empilement d'une pluralité de premiers tubes plats (210) dans lesquels ledit premier passage d'écoulement (211) est prévu et d'une pluralité de deuxièmes tubes plats (220) dans lesquels ledit deuxième passage d'écoulement (221) est prévu ; ladite pluralité de premiers tubes (210) et ladite pluralité de deuxièmes tubes (220) étant empilés en alternance de manière uniforme dans une direction longitudinale et une direction de planéité de ceux-ci ; et
des parties d'extrémité (210a) de ladite pluralité de premiers tubes (210) et des parties d'extrémité (220a) de ladite pluralité de deuxièmes tubes (220) étant reliées respectivement au niveau d'une partie d'extrémité dudit corps de tube (200) à une partie d'entrée (310, 330) et une partie de sortie (320, 340)

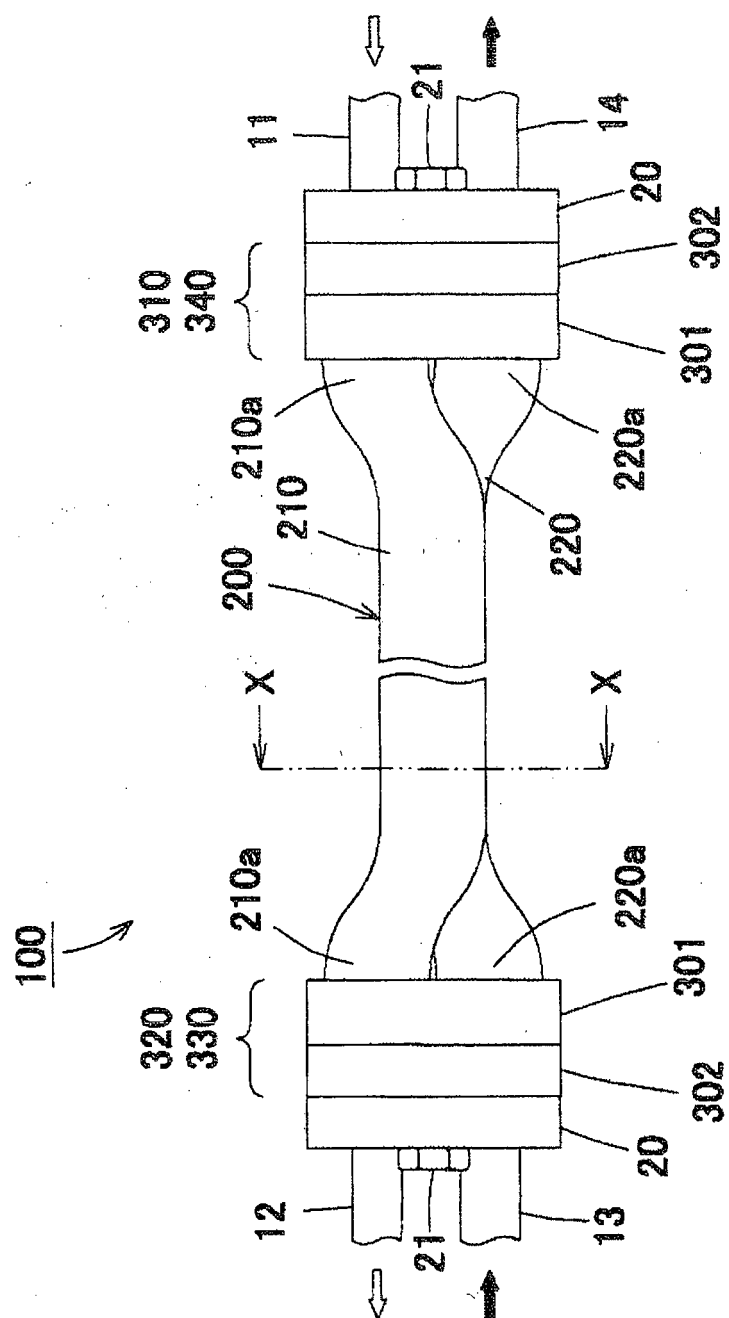
prédéterminées avec déplacement entre celles-ci dans ladite direction de planéité, **caractérisé en ce que** la partie d'entrée (310, 330) et la partie de sortie (320, 340) prédéterminées sont formées par un raccordement d'un premier organe de bloc (301), dans lequel sont prévues une pluralité de fentes (301a, 301b) à travers lesquelles les parties d'extrémité (210a) de ladite pluralité de premiers tubes (210) et les parties d'extrémité (220a) de ladite pluralité de deuxièmes tubes (220) sont insérées, à un deuxième organe de bloc (302) comprenant une partie de communication (302a, 302b) au moyen de laquelle ladite pluralité de fentes (301a, 301b) sont en communication les unes avec les autres.

2. Échangeur de chaleur selon la revendication 1, **caractérisé en ce que** l'échangeur de chaleur constitue un échangeur de chaleur interne utilisé dans un cycle de réfrigération de type à compression dans lequel on fait circuler un réfrigérant et dans lequel l'échange de chaleur est effectué entre un côté haute pression et un côté basse pression dudit réfrigérant.
3. Échangeur de chaleur selon la revendication 2, **caractérisé en ce que** l'échangeur de chaleur est supporté par un radiateur (3) dudit cycle de réfrigération, et une conduite (11) à travers laquelle le réfrigérant s'écoule à partir dudit radiateur (3) jusqu'à l'échangeur de chaleur (100) et la partie d'entrée (310) dudit premier passage d'écoulement (211) sont intégrées.

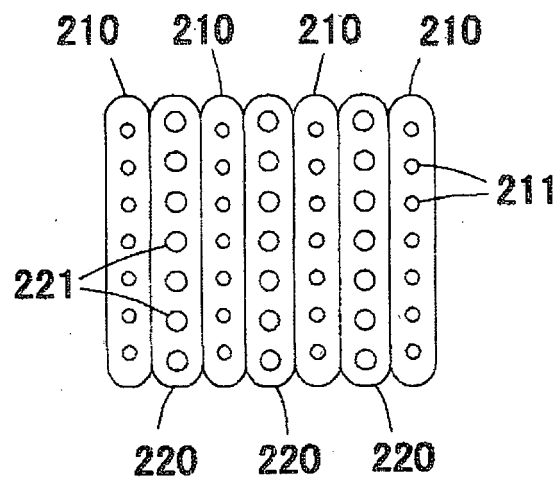
[FIG. 1]



[FIG. 2]

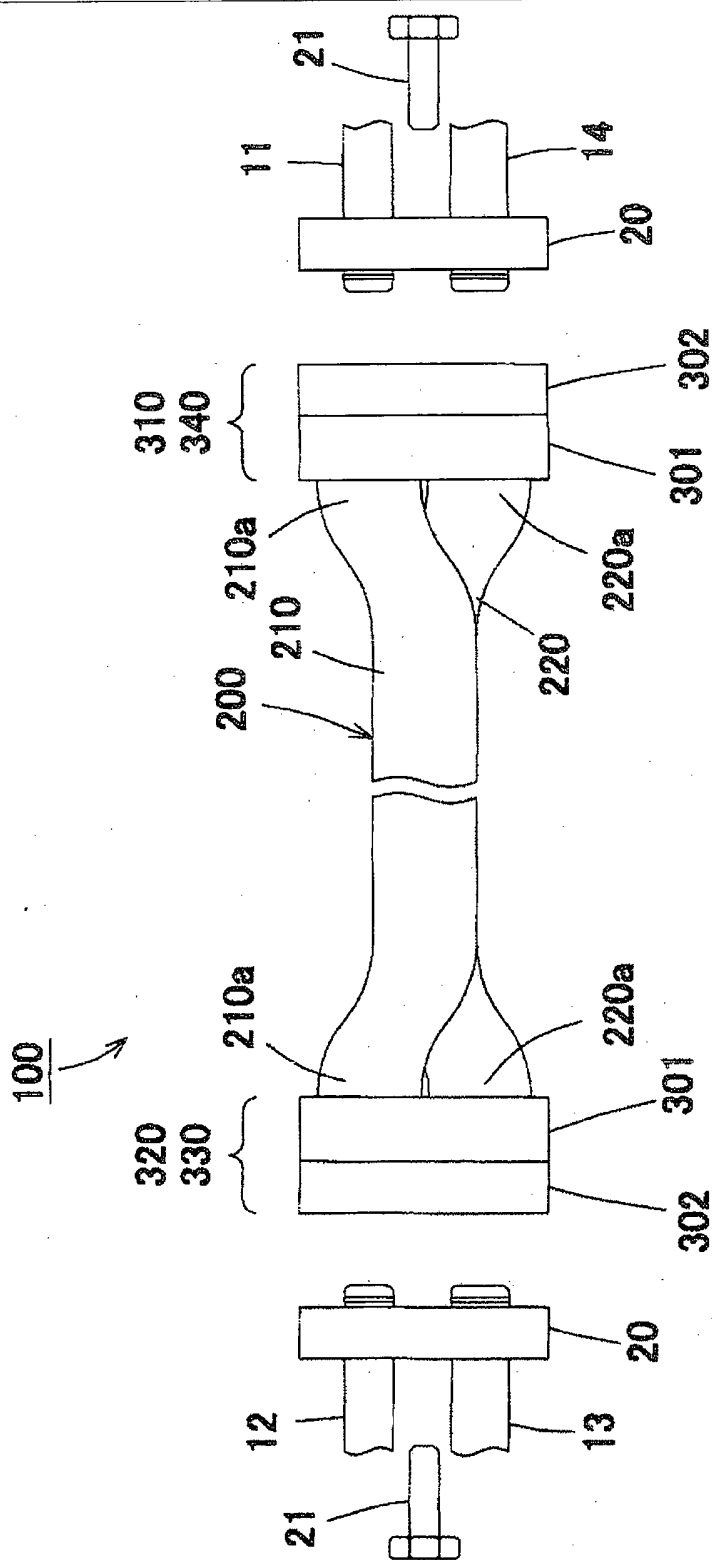


[FIG. 3]

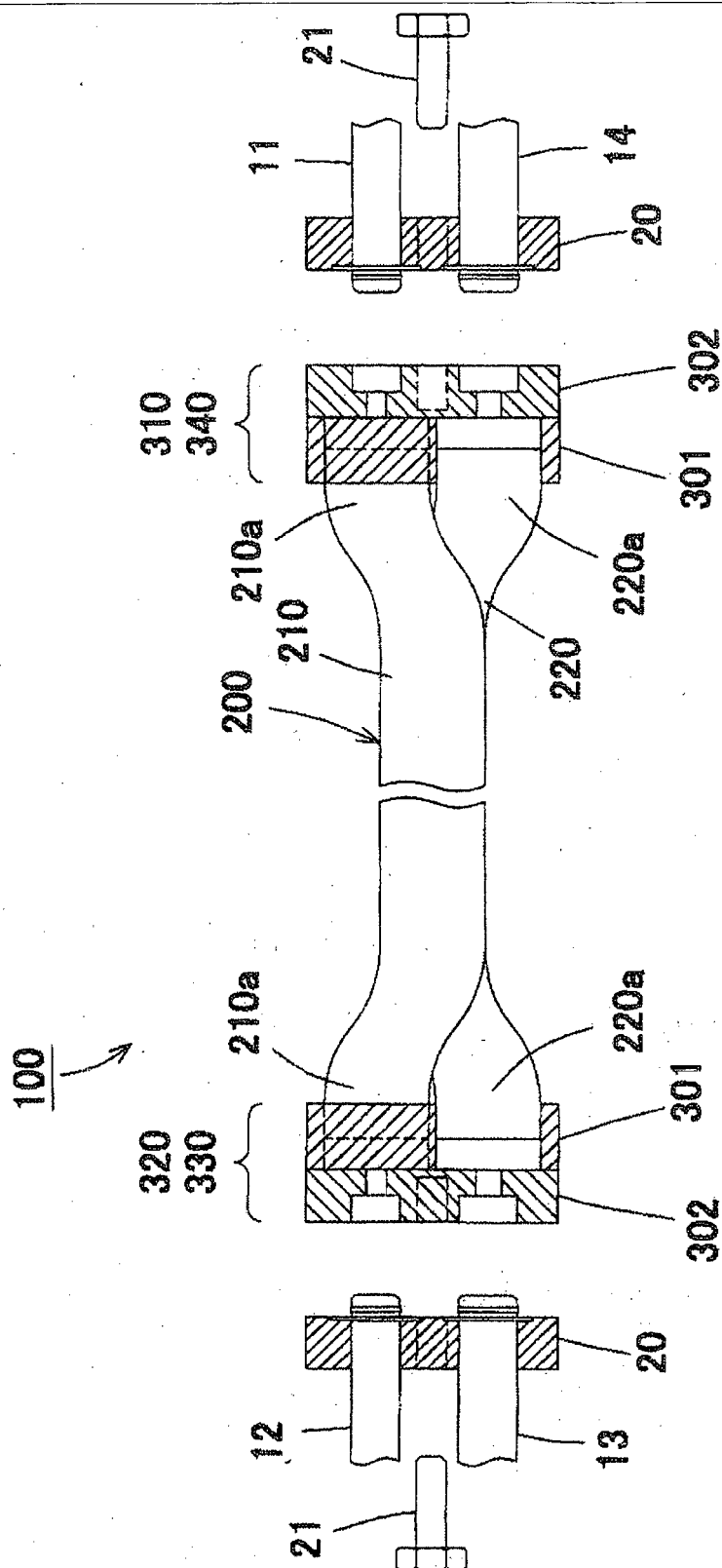


X-X

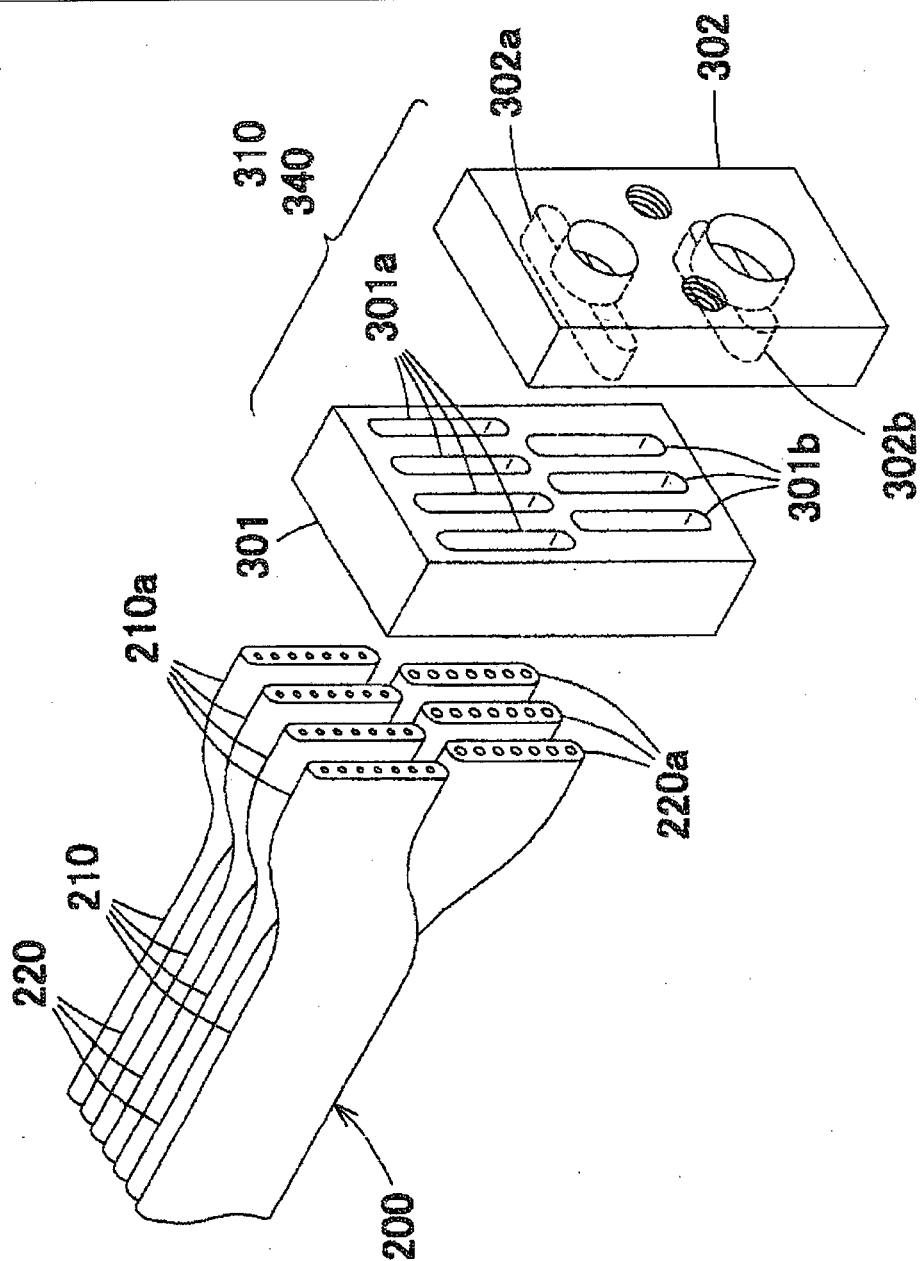
[FIG. 4]



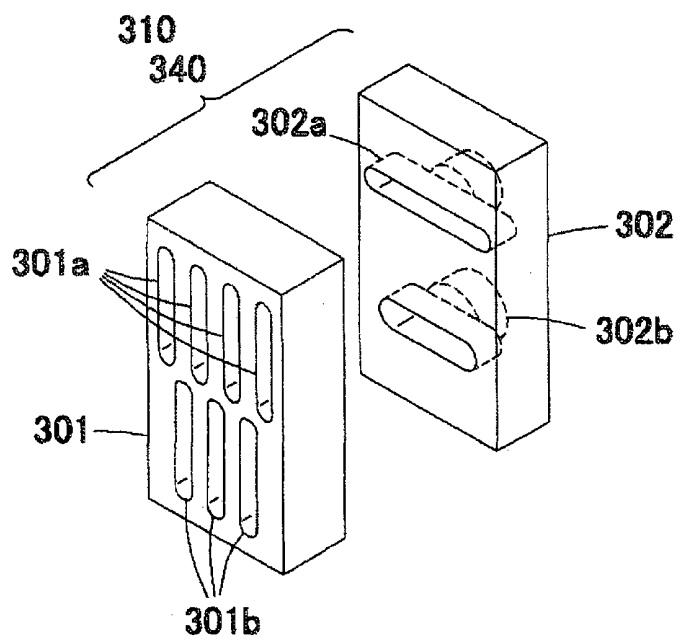
[FIG. 5]



[FIG. 6]

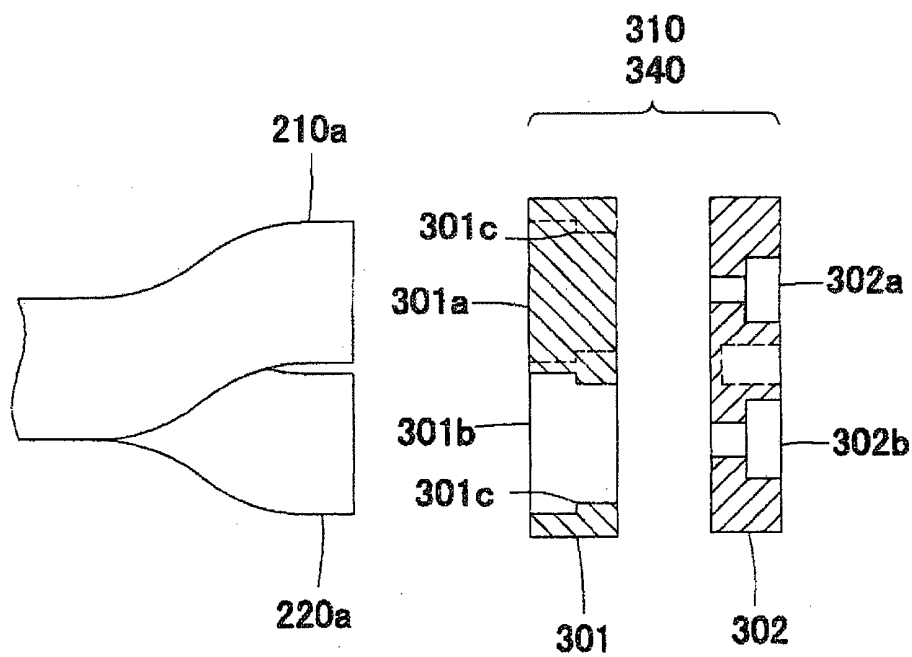


[FIG. 7]

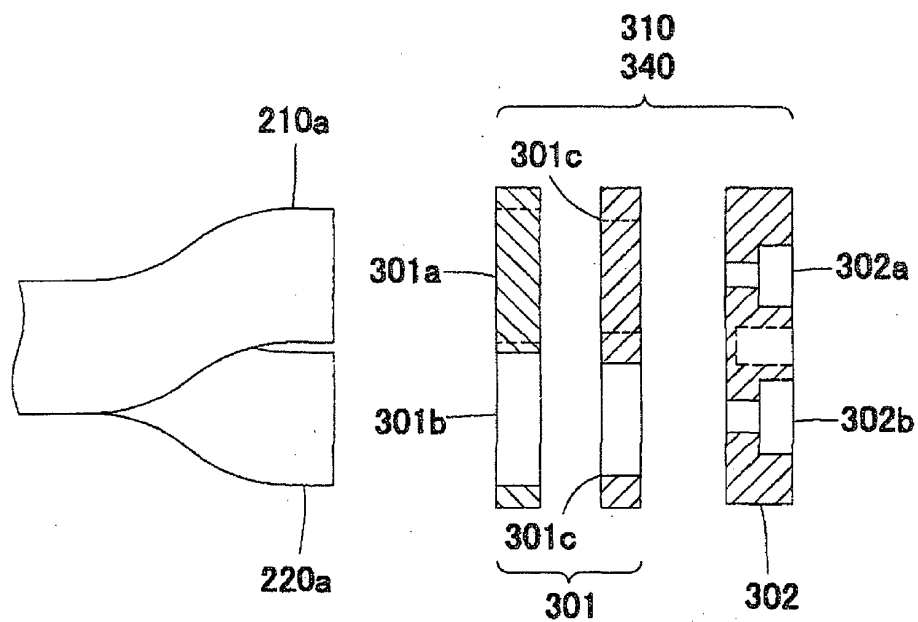


[FIG.

8]

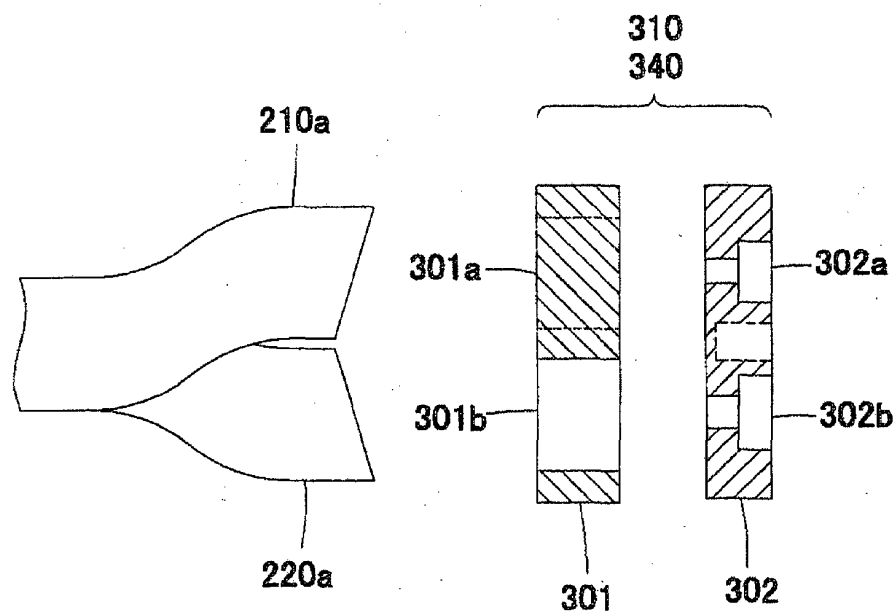


[FIG. 9]

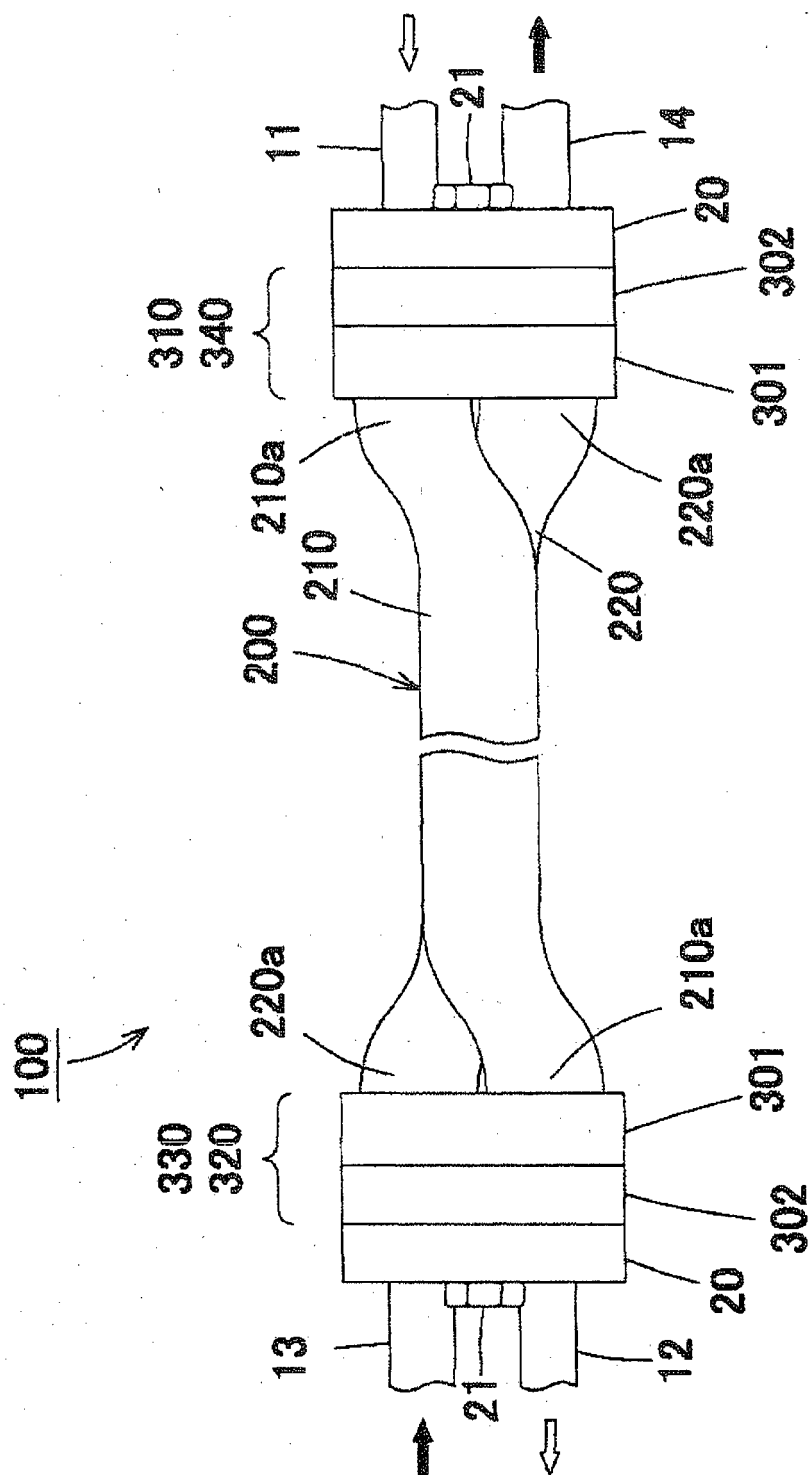


[FIG.

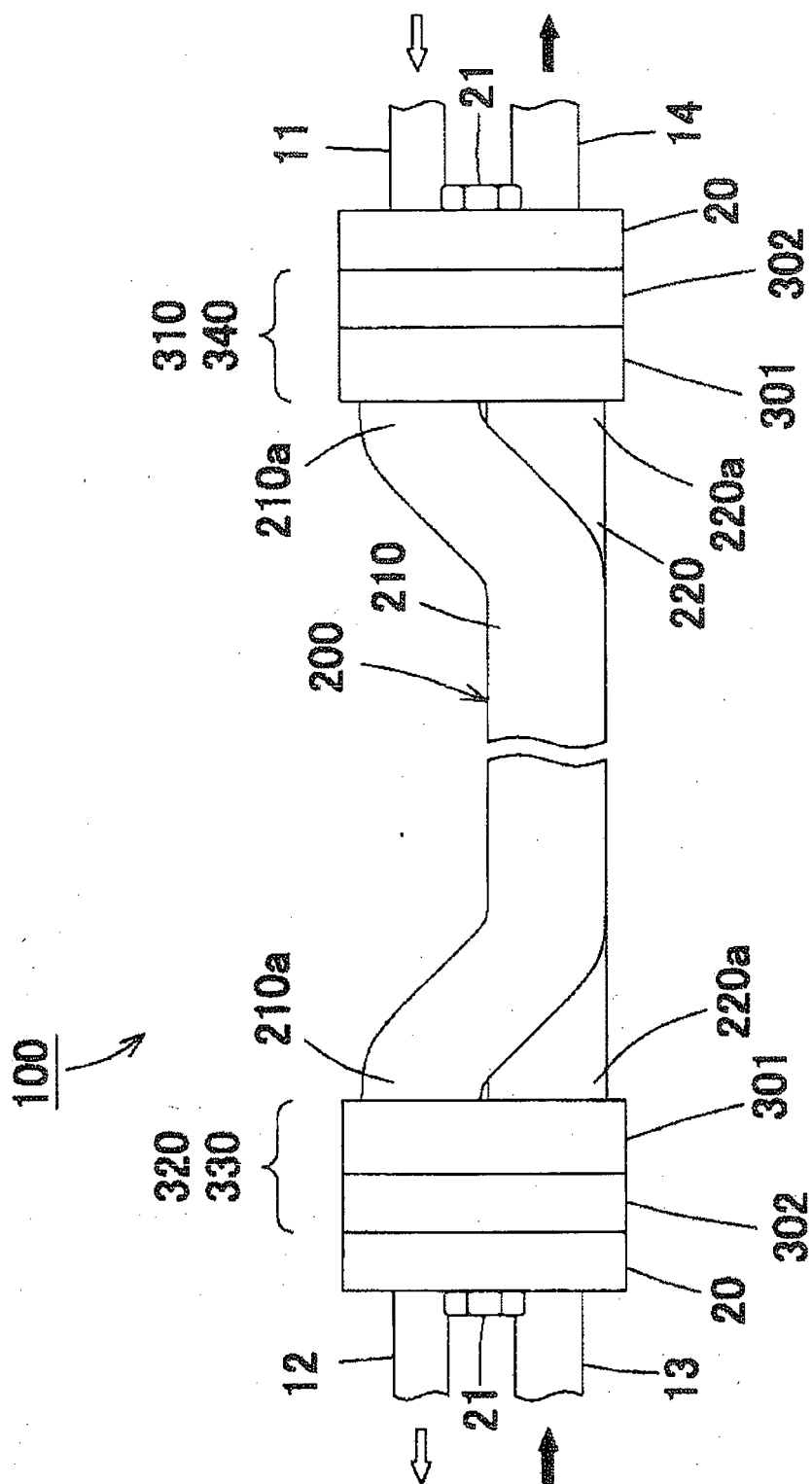
10]



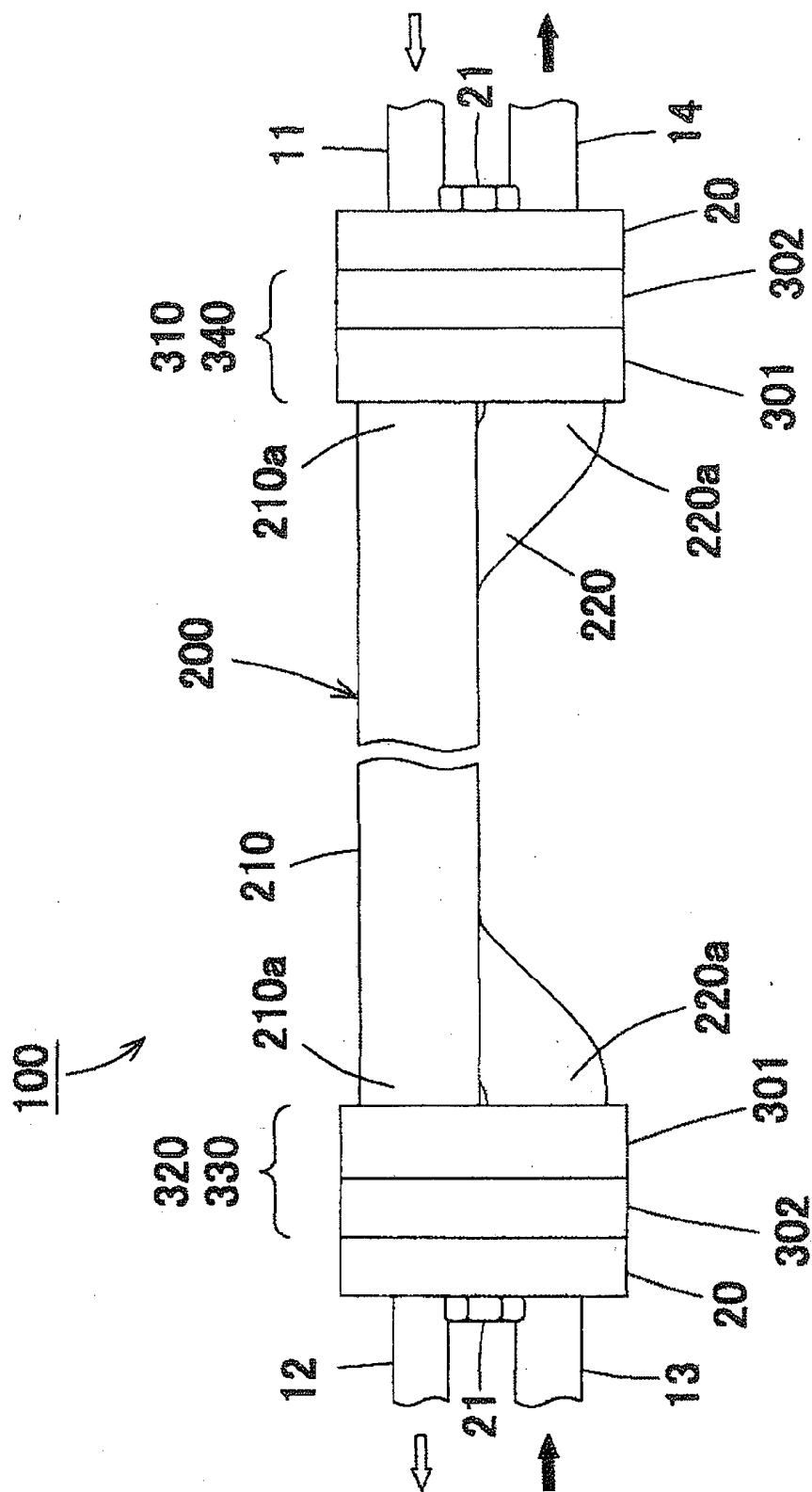
[FIG. 11]



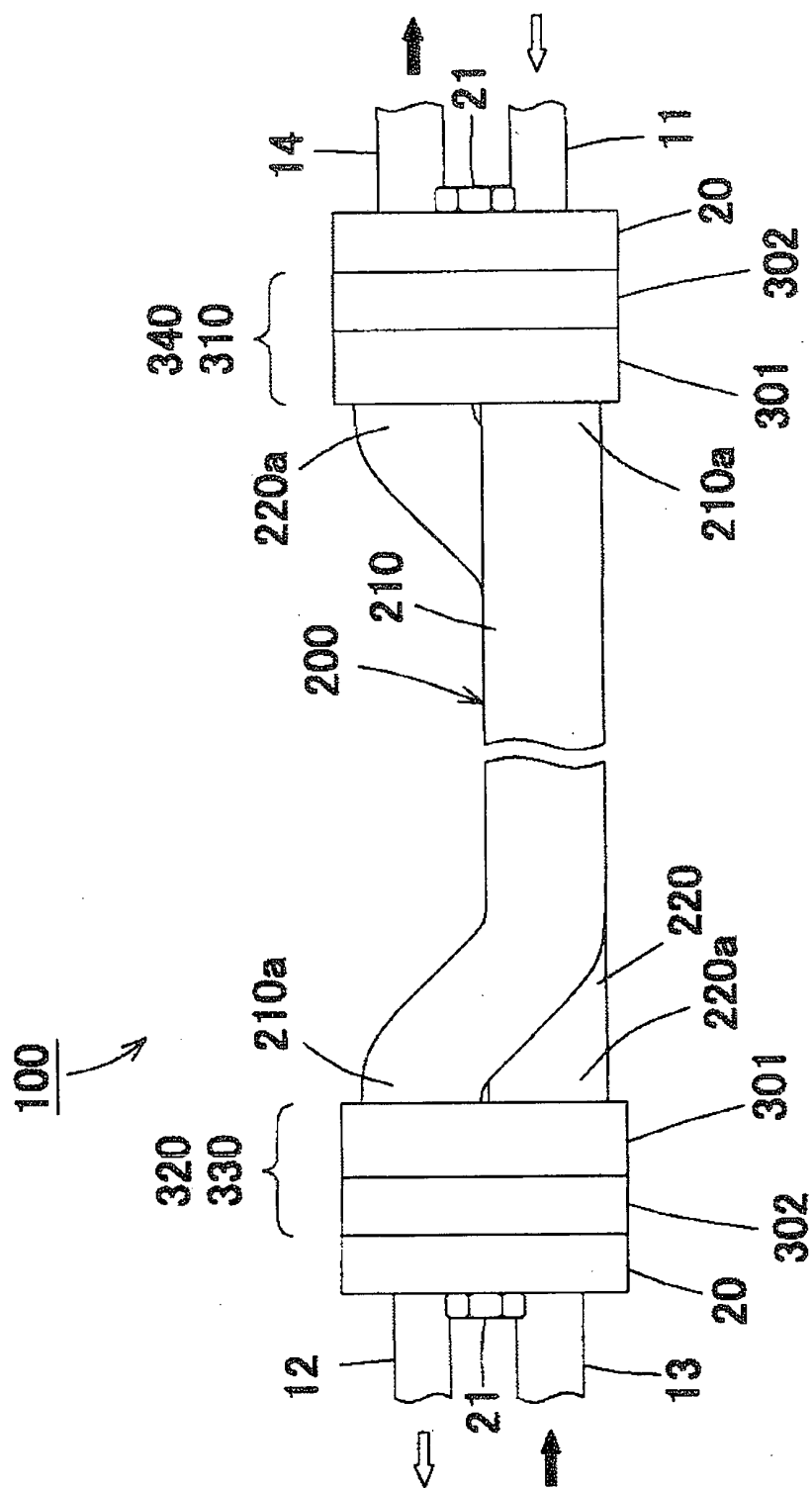
[FIG. 12]



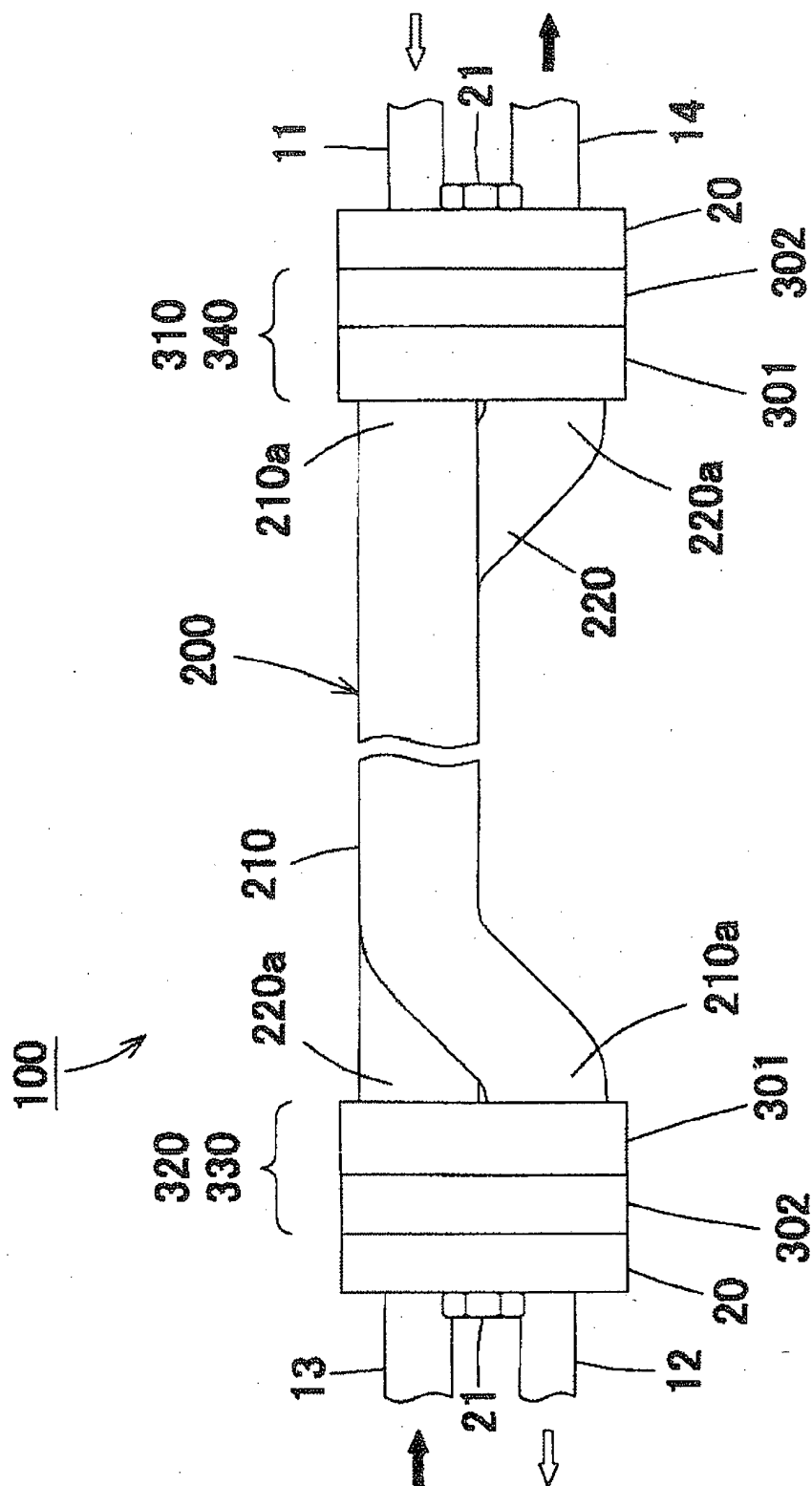
[FIG. 13]



[FIG. 14]

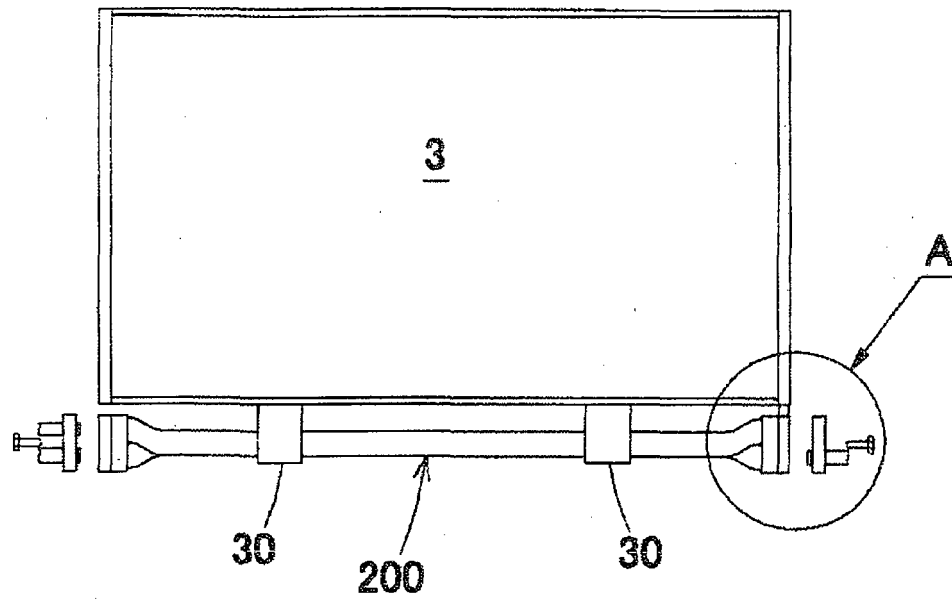


[FIG. 15]

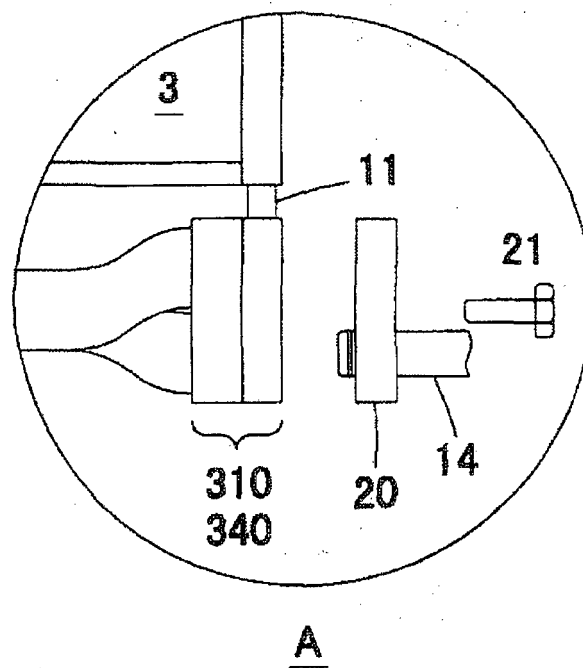


[FIG. 16]

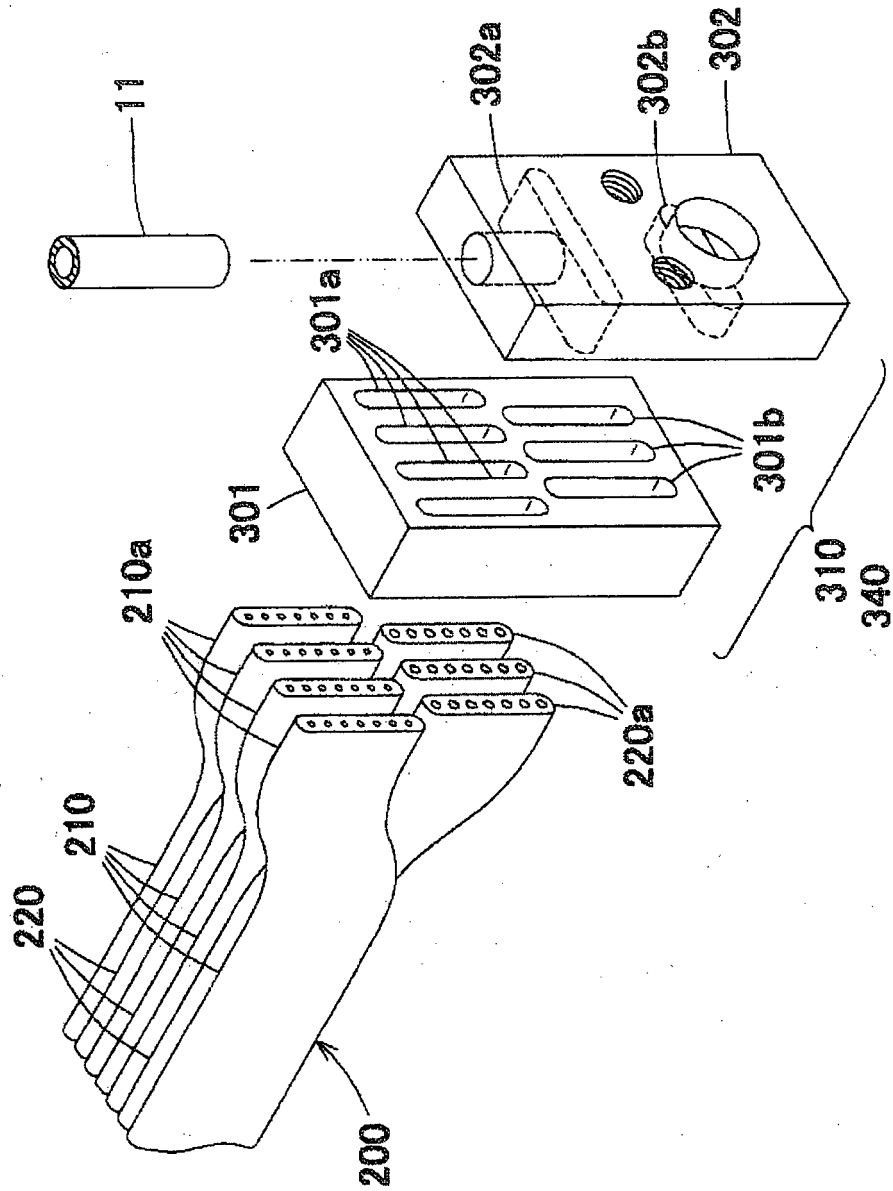
(a)



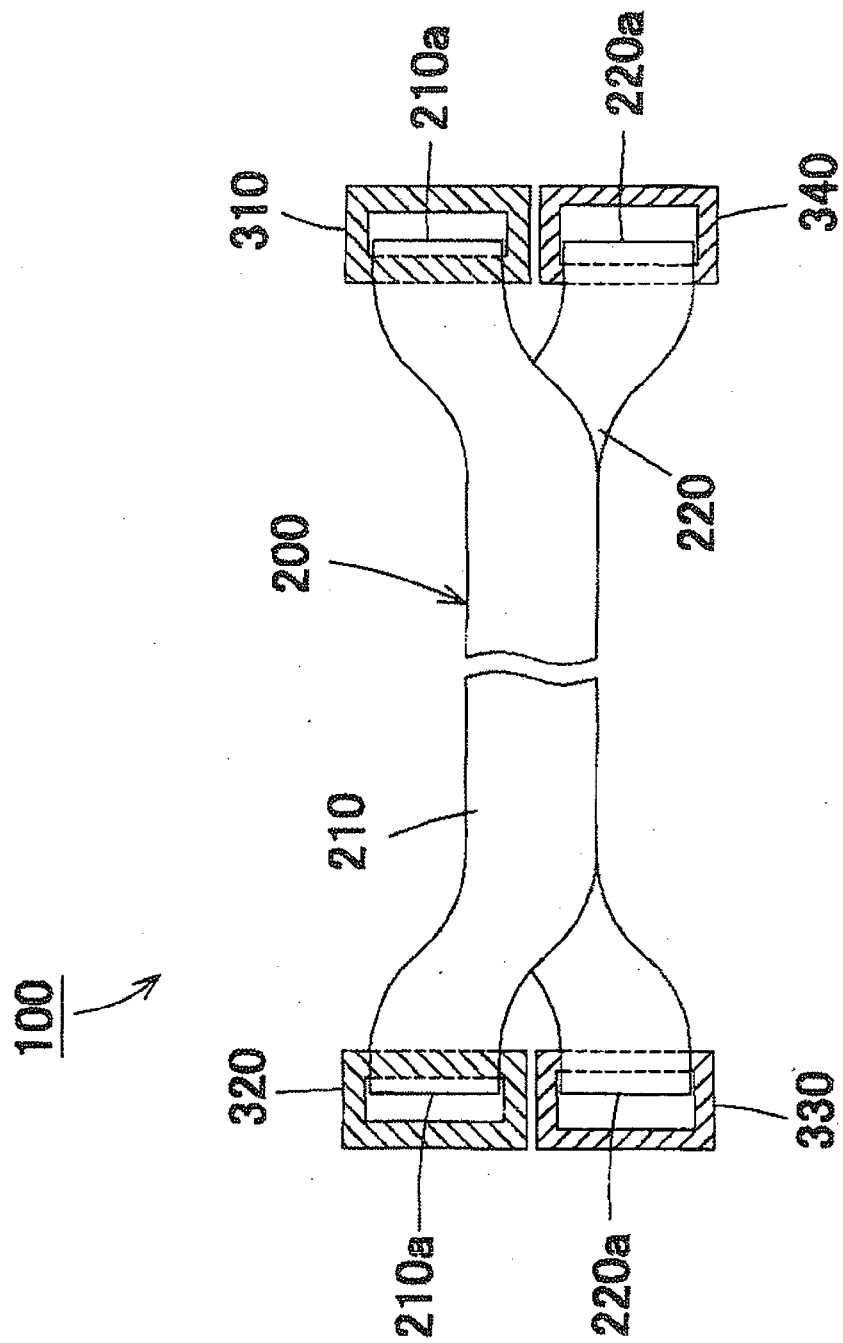
(b)



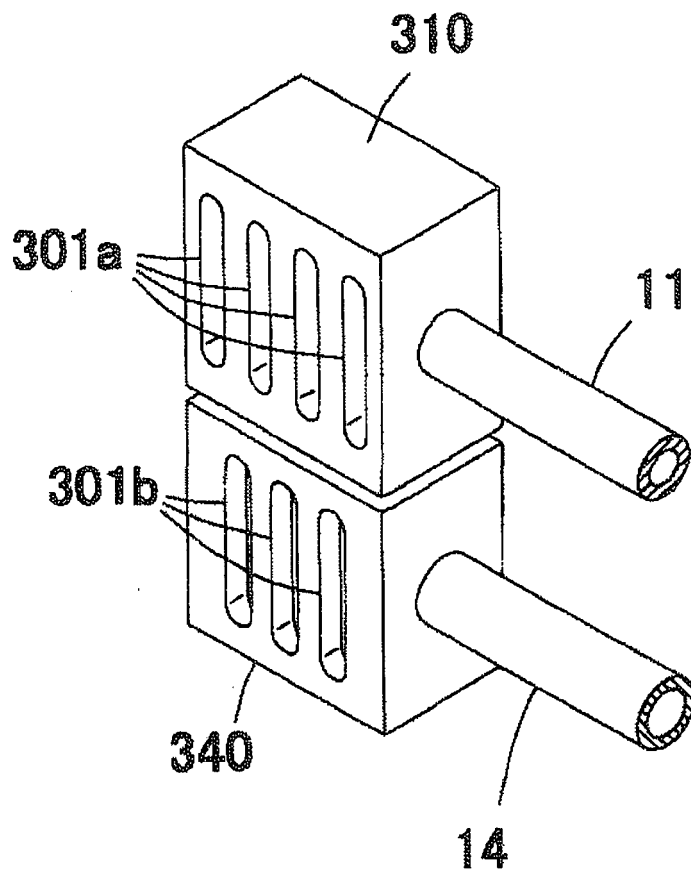
[FIG. 17]



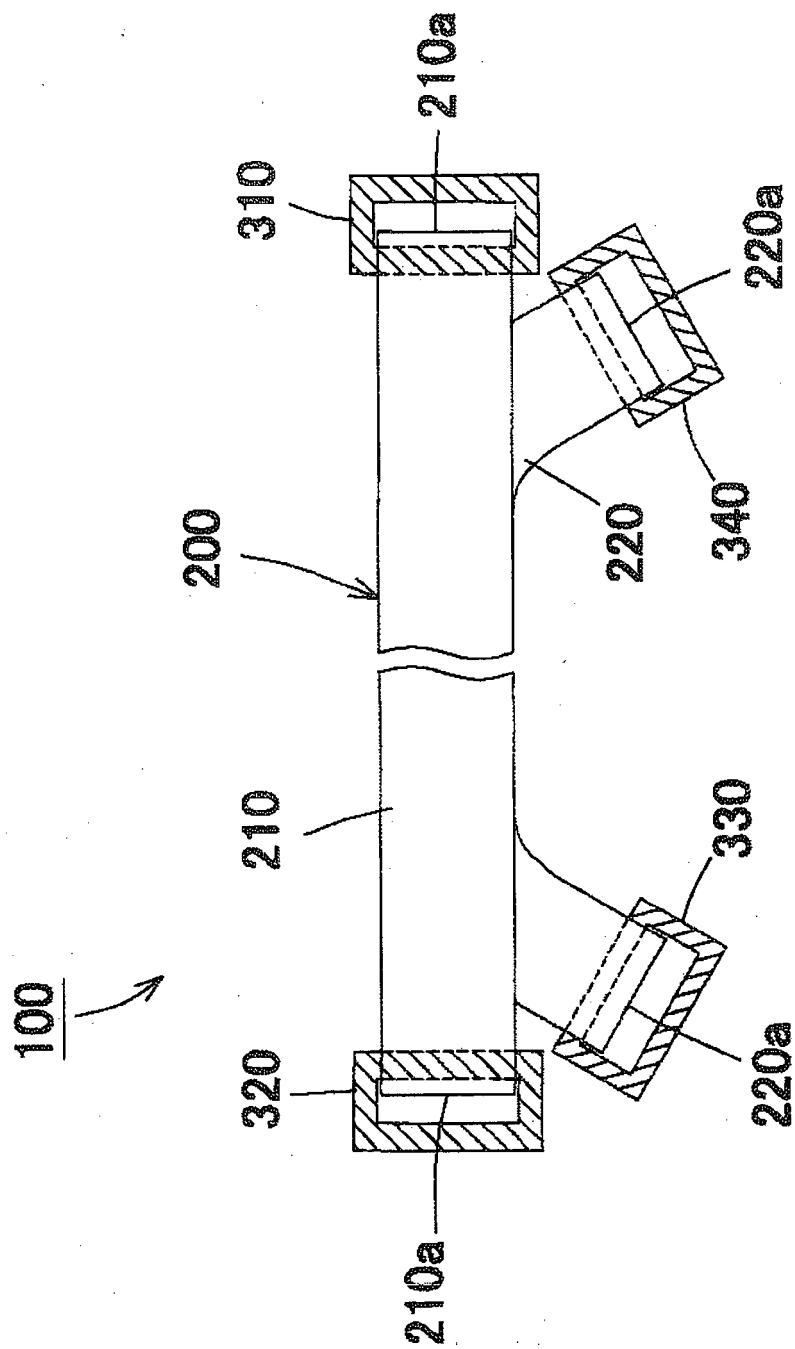
[FIG. 18]



[FIG. 19]



[FIG. 20]



REFERENCES CITED IN THE DESCRIPTION

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