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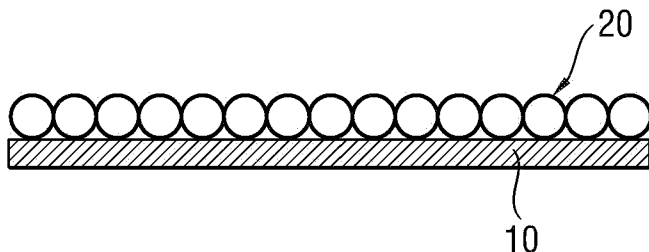
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(54) Title: WATER-SOLUBLE SUBSTRATE WITH RESISTANCE TO DISSOLUTION PRIOR TO BEING IMMersed IN WATER



(57) Abstract: A water-soluble substrate (10), and more particularly a water-soluble substrate that is resistant to contact with small amounts of water, and methods of making the same are disclosed. The water-soluble substrate comprises a first surface and a second surface, and has glass beads (20) applied to at least one of said first and second surfaces, said glass beads having an average diameter of from 1 micrometer to 5000 micrometers. Articles, such as pouches, made from the water-soluble substrate, are also disclosed herein.



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INTERNATIONAL SEARCH REPORT

International application No

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A. CLASSIFICATION OF SUBJECT MATTER
 INV. B65D65/46 C11D17/04

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)
 B65D

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal, WPI Data

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	EP 0 079 248 A (UNILEVER NV [NL]) 18 May 1983 (1983-05-18) claims	1-17
A	WO 01/23460 A (KAO CORP [JP]; MEIWA ZENPEI [JP]; HANADA HIROHIKO [JP]; MIYAMOTO MASAF) 5 April 2001 (2001-04-05) cited in the application abstract	1-17
A	US 5 204 183 A (MCDUGALL LEE A [US] ET AL) 20 April 1993 (1993-04-20) examples	1-17



Further documents are listed in the continuation of Box C.



See patent family annex.

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INTERNATIONAL SEARCH REPORT

Information on patent family members

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