



INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification ⁵ : C11D 1/62, 1/835, 3/22 C11D 3/48, 11/00	A1	(11) International Publication Number: WO 94/05753 (43) International Publication Date: 17 March 1994 (17.03.94)
(21) International Application Number: PCT/US93/08034 (22) International Filing Date: 1 September 1993 (01.09.93) (30) Priority data: 07/942,555 9 September 1992 (09.09.92) US (71) Applicant: HENKEL CORPORATION [US/US]; 140 Germantown Pike, Suite 150, Plymouth Meeting, PA 19462 (US). (72) Inventors: URFER, Allen, D. ; 1210 Jarvis Lane, Lansdale, PA 19446 (US). LAZAROWITZ, Virginia, L. ; 103 Kim- berly Way, Hatfield, PA 19440 (US). (74) Agent: DRACH, John, E.; Henkel Corporation, 140 Ger- mantown Pike, Suite 150, Plymouth Meeting, PA 19462 (US).		(81) Designated States: AT, AU, BB, BG, BR, BY, CA, CH, CZ, DE, DK, ES, FI, GB, HU, JP, KP, KR, KZ, LK, LU, MG, MN, MW, NL, NO, NZ, PL, PT, RO, RU, SD, SE, SK, UA, VN, European patent (AT, BE, CH, DE, DK, ES, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE). Published <i>With international search report.</i>
(54) Title: METHOD FOR INCREASING THE EFFICIENCY OF A DISINFECTANT CLEANING COMPOSITION		
(57) Abstract The germicidal efficiency of an aqueous disinfectant cleaning composition is increased by incorporating an effective amount of a compound of the formula (I): R-O(-G) _n wherein R is an alkyl group having from about 8 to about 22 carbon atoms, G is a saccharide residue having 5 or 6 carbon atoms; and n is a number from 1 to 10 into an aqueous composition which contains a compound of the formula (II): R ₂ R ₃ R ₄ R ₅ NX, wherein R ₂ is a benzyl or C ₁₋₄ alkyl substituted benzyl group, and each of R ₃ , R ₄ , and R ₅ is independently an alkyl group having from about 8 to about 22 carbon atoms.		

FOR THE PURPOSES OF INFORMATION ONLY

Codes used to identify States party to the PCT on the front pages of pamphlets publishing international applications under the PCT.

AT	Austria	FR	France	MR	Mauritania
AU	Australia	GA	Gabon	MW	Malawi
BB	Barbados	GB	United Kingdom	NE	Niger
BE	Belgium	GN	Guinea	NL	Netherlands
BF	Burkina Faso	GR	Greece	NO	Norway
BG	Bulgaria	HU	Hungary	NZ	New Zealand
BJ	Benin	IE	Ireland	PL	Poland
BR	Brazil	IT	Italy	PT	Portugal
BY	Belarus	JP	Japan	RO	Romania
CA	Canada	KP	Democratic People's Republic of Korea	RU	Russian Federation
CF	Central African Republic	KR	Republic of Korea	SD	Sudan
CG	Congo	KZ	Kazakhstan	SE	Sweden
CH	Switzerland	LJ	Liechtenstein	SI	Slovenia
CI	Côte d'Ivoire	LK	Sri Lanka	SK	Slovak Republic
CM	Cameroon	LU	Luxembourg	SN	Senegal
CN	China	LV	Latvia	TD	Chad
CS	Czechoslovakia	MC	Monaco	TG	Togo
CZ	Czech Republic	MG	Madagascar	UA	Ukraine
DE	Germany	ML	Mali	US	United States of America
DK	Denmark	MN	Mongolia	UZ	Uzbekistan
ES	Spain			VN	Viet Nam
FI	Finland				

**METHOD FOR INCREASING THE EFFICIENCY OF A DISINFECTANT
CLEANING COMPOSITION**

BACKGROUND OF THE INVENTION

1. Field of the Invention

This invention relates to a method for increasing the efficiency of a germicidal cleaning composition.

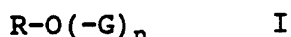
5 **2. Description of the Related Art**

Investigations into the microbiological activities of alkyl glycosides have shown that they exhibit no significant antimicrobial activity even at concentrations as high as 10,000 ppm. Furthermore, combinations of alkyl glycosides with quaternary ammonium compounds are similarly undistinguished in their antimicrobial effect. While quaternary ammonium compounds exhibit bactericidal activity, their use with an alkyl glycoside surfactant, as described, for example, in U.S. Pat. No. 3,547,828, produces no increased or unexpected bactericidal effect. U.S. 4,748,158 teaches the use of alkyl glycosides as potentiating agents for increasing the microbicidal activity of bactericidally active biguanide compounds, especially microbicidal activity against gram-positive bacteria, in antiseptic preparations. U.S. 4,834,903 teaches composition in which the above-described oxyalkylated long chain glycoside composition is utilized

in combination with one or more anionic, cationic or nonionic cosurfactant ingredients and/or with one or more detergent builder components.

SUMMARY OF THE INVENTION

5 It has been found that the germicidal efficiency of an aqueous disinfectant cleaning composition can be increased by incorporating an effective amount of a compound of the formula I



10 wherein R is an alkyl group having from about 8 to about 22 carbon atoms, G is a saccharide residue having 5 or 6 carbon atoms; and n is a number from 1 to 10 into an aqueous composition which contains a compound of the formula II



wherein R₂ is an alkyl group having from about 1 to about 22 carbon atoms, a benzyl or C₁₋₄ alkyl substituted benzyl group, and each of R₃, R₄, and R₅ is independently an alkyl group having from about 1 to about 22 carbon atoms and X is a halide.

DESCRIPTION OF THE PREFERRED EMBODIMENTS

Other than in the operating examples, or where otherwise indicated, all numbers expressing quantities of ingredients or reaction conditions used herein are to be understood as modified in all instances by the term "about".

Compounds of the formula I are commercial surfactants and are available, for example, from Henkel Corporation, Ambler, PA., 19002 under the trademark names APG®, Plantaren™, or Glucocon™. Examples of such surfactants include but are not limited to:

1. Glucocon™ 225 - an alkylpolyglycoside in which the alkyl group contains 8 to 10 carbon atoms.
2. APG™ 325 - an alkyl polyglycoside in which the alkyl group contains 9 to 11 carbon atoms.
3. Glucocon™ 625 - an alkyl polyglycoside in which the alkyl groups contains 12 to 16 carbon atoms.

4. APG™ 300 - an alkyl polyglycoside substantially the same as the 325 product above but having a different average degree of polymerization.

5. Glucopon™ 600 - an alkylpolyglycoside substantially the same as the 625 product above but having a different average degree of polymerization.

6. Plantaren™ 2000 - a C₈₋₁₆ alkyl polyglycoside.

7. Plantaren™ 1300 - a C₁₂₋₁₆ alkyl polyglycoside.

8. Plantaren™ 1200 - a C₁₂₋₁₆ alkyl polyglycoside.

10 Other examples include alkyl polyglycoside surfactant compositions which are comprised of mixtures of compounds of formula II wherein Z represents a moiety derived from a reducing saccharide containing 5 or 6 carbon atoms; a is zero; b is a number from 1.8 to 3; and R⁴ is an alkyl radical having from 8 to 20 carbon atoms. The composition is characterized in that it has increased surfactant properties and an HLB in the range of about 10 to about 16 and a non-Flory distribution of glycosides, which is comprised of a mixture of an alkyl monoglycoside and a mixture of alkyl polyglycosides having varying degrees of polymerization of 2 and higher in progressively decreasing amounts, in which the amount by weight of polyglycoside having a degree of polymerization of 2, or mixtures thereof with the polyglycoside having a degree of polymerization of 3, predominate in relation to the amount of monoglycoside, said composition having an average degree of polymerization of about 1.8 to about 3. Such compositions can be prepared by separation of the monoglycoside from the original reaction mixture of alkyl monoglycoside and alkyl polyglycosides after removal of the alcohol. This separation may be carried out by molecular distillation and normally results in the removal of about 70-95% by weight of the alkyl monoglycosides. After removal of the alkyl monoglycosides, the relative distribution of the various components, mono- and poly-glycosides, in the resulting product changes and the concentration in the product of the polyglycosides relative to the monoglycoside

increases as well as the concentration of individual polyglycosides to the total, i.e. DP2 and DP3 fractions in relation to the sum of all DP fractions. Such compositions are disclosed in copending application serial number 5 07/810,588, filed on 12/19/91, the entire contents of which are incorporated herein by reference. The skilled artisan may find it beneficial to use a mixture of compounds of the formula I in order to obtain a maximum increase in the efficiency of a disinfectant cleaning composition. The 10 preferred compounds of formula I are Glucopon™ 425 surfactant and Glucopon™ 625 surfactant. An effective amount of a compound of formula I is any amount which will increase the efficiency of a compound of formula II. The effective amount will typically be in the range of the 15 ratio of a compound of formula I to formula II from 10:1 to 1:10.

The compounds of formula II which can be used in the process according to the invention are quaternary ammonium compounds of the formula $R_2R_3R_4R_5NX$ wherein R_2 is an alkyl 20 group having from about 1 to about 22 carbon atoms, a benzyl or C_{1-4} alkyl substituted benzyl group; and each of R_3 , R_4 , and R_5 is independently an alkyl group having from about 1 to about 22 carbon atoms and X is a halide ion such as chloride, bromide, or iodide ion. Examples of suitable 25 quaternary ammonium compounds include but are not limited to dodecyltrimethylammonium chloride, tetradecyltrimethylammonium chloride, tallow trimethylammonium chloride, soya trimethylammonium chloride, coco trimethylammonium chloride, 30 dioctyldimethylammonium chloride, didodecyldimethylammonium chloride, dicoco trimethylammonium chloride, tridodecyldimethylammonium chloride, and the like. More than one quaternary ammonium compound can be used in the disinfectant cleaning composition whose efficiency is to be 35 increased by incorporation of compound of the formula I. The preferred compounds of formula II are Barquat® 4250Z and Barquat® 4280Z, which are mixtures of C_{12-18} alkyl

dimethylbenzylammonium chlorides and are available from Lonza, Inc., Fair Lawn, NJ 07410. The amount of a compound of formula II typically in a disinfectant cleaning composition whose efficiency is to be increased by incorporation of compound of the formula I will typically be from the ratio of a compound of formula I to formula II from 10:1 to 1:10. The disinfectant cleaning composition whose efficiency is to be increased by incorporation of compound of the formula I can also contain other compounds normally used in such compositions such as builders, brighteners, etc. One preferred embodiment of the present invention is a process wherein in the compound of formula I R is a C₈₋₁₆ alkyl group, G is a glucose residue, and n is 1.6. Another preferred embodiment of the present invention is a process wherein in the compound of formula I R is a C₁₂₋₁₆ alkyl group, G is a glucose residue, and n is 1.6. The following examples are meant to illustrate but not limit the invention.

EXAMPLE 1

Disinfectant cleaning compositions A, B, and C having the following compositions were prepared by mixing the ingredients together. The compositions were then tested for their ability to inhibit the growth of the test organisms *Staphylococcus aureus* and *Escherichia coli*. A cleaning composition, containing no quaternary ammonium compound, was diluted 1/128 with distilled water. Eight 9 ml aliquots were then dispensed, along with one aliquot of distilled water. A 2% (vol/vol) solution of Barquat® 4250Z was prepared using the diluted cleaning composition as the diluent. Serial two-fold dilutions were made, through 15.6 ppm, again using the diluted cleaning composition as the diluent. These stock dilutions were the used to transfer 1 ml to the 9 ml aliquots, yielding a series of samples one-tenth as concentrated as the original two-fold dilutions. The final concentrations were 2000, 1000, 500, 250, 125, 62.5, 31.25, and 15.6 ppm of Barquat® 4250Z. To each final dilution was added 0.1 ml of *S. aureus* and *E. coli* stock

cultures which had been incubated overnight at 35°C. After gentle agitation, each mixture was left undisturbed for 10 minutes. A loopful of each mixture was aseptically heavily inoculated on to the surface of a Lethen Agar plate. The plates were then incubated at 35°C, after which the plates were graded for growth on a scale of 0 (no growth) to 4 (heavy growth). The results, which appear in Table 2, show that Samples B and C are more effective in inhibiting the growth of both *S. aureus* and *E. coli* than Sample A whereas Sample C is more effective in inhibiting the growth of *S. aureus* than is Sample A or B. All test samples contain a nonionic surfactant but only samples B and C contain a surfactant of formula I. The composition of samples A, B, and C is given in Table 1.

Table 1

Component	A	B	C
Na ₂ CO ₃	2.0%	2.0%	2.0%
Na Citrate	1.5%	1.5%	1.5%
Glucupon™625 ¹	—	5.0%	—
Glucupon™425 ¹	—	—	5.0%
Neodol™25-7 ²	2.5%	—	—
Water	94.0%	91.5%	91.5%

1- 50% active.
2- 100% active

Table 2

		Microbiological Recovery					
		Sample A		Sample B		Sample C	
Barquat ¹		Ec ²	Sa ³	Ec	Sa	Ec	Sa
5	Sterile H ₂ O	2	2	2	3	3	2
	0	4	2	2	3	3	3
	15.6	4	2	2	2	2	2
	31.25	4	2	3	2	2	2
	62.5	1	1	2	2	2	1
10	125	2	1	0	1	0	1
	250	0	1	0	1	0	0
	500	0	0	0	0	0	0
	1000	0	0	0	0	0	0
	2000	0	0	0	0	0	0

15 1-Barquat® 4250Z in ppm.

2-Ec is E. coli

3-Sa is S. aureus

20

What is claimed is:

1. A process for increasing the germicidal efficiency of a disinfectant cleaning formulation which comprises adding to said disinfectant cleaning formulation an effective amount of a compound of the formula I



wherein R is an alkyl group having from about 8 to about 22 carbon atoms, G is a saccharide residue having 5 or 6 carbon atoms; and n is a number from 1 to 10; wherein said formulation is comprised of a compound of the formula II



wherein R_2 is an alkyl group having from about 1 to about 22 carbon atoms, a benzyl or C_{1-4} alkyl substituted benzyl group, and each of R_3 , R_4 , and R_5 is independently an alkyl group having from about 1 to about 22 carbon atoms; and X is a halide ion.

2. The process of claim 1 wherein in said compound of formula I R is a C_{8-16} alkyl group, G is a glucose residue, and n is 1.6.

3. The process of claim 1 wherein in said compound of formula I R is a C_{12-16} alkyl group, G is a glucose residue, and n is 1.6.

4. A method of increasing the germicidal efficiency of a disinfectant cleaning formulation which comprises adding to said disinfectant cleaning formulation an effective amount of Glucocon™ 425 surfactant to form a formulation comprised of from about 10:1 to about 1:10 weight ratio of Barquat® 4250Z to Glucocon™ 425 surfactant.

5. A method of increasing the germicidal efficiency of a disinfectant cleaning formulation which comprises adding to said disinfectant cleaning formulation an effective amount of Glucocon™ 625 surfactant to form a formulation which is comprised of from about 10:1 to about 1:10 weight ratio of

Barquat® 4250Z to Glucocon™ 625 surfactant.

5 6. A method of increasing the germicidal efficiency of a
said disinfectant cleaning formulation which comprises adding to
said disinfectant cleaning formulation an effective amount
of Glucocon™ 425 surfactant to form a formulation comprised
of from about 10:1 to about 1:10 weight ratio of Barquat®
4280Z to Glucocon™ 425 surfactant.

10

7. A method of increasing the germicidal efficiency of a
disinfectant cleaning formulation which comprises adding to
said disinfectant cleaning formulation an effective amount
of Glucocon™ 625 surfactant to form a formulation which is
15 comprised of from about 10:1 to about 1:10 weight ratio of
Barquat® 4280Z to Glucocon™ 625 surfactant.

20

25

30

35

INTERNATIONAL SEARCH REPORT

International application No.
PCT/US93/08034

A. CLASSIFICATION OF SUBJECT MATTER

IPC(5) :C11D 1/62, 1/835, 3/22, 3/48, 11/00
US CL :252/106, 174.17, 547

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

U.S. : 252/106, 174.17, 547

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

Please See Extra Sheet.

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X Y	US,A, H269 (MALIK) 05 May 1987 see abstract; col. 3, lines 14-27; col. 4, lines 51-58 and 62-67; Col. 5, lines 5-26; col. 7, lines 29-37; Examples 1 and 2.	1-7 1-7

Further documents are listed in the continuation of Box C. See patent family annex.

* Special categories of cited documents:	"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
"A" document defining the general state of the art which is not considered to be part of particular relevance	"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
"E" earlier document published on or after the international filing date	"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art
"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)	"&" document member of the same patent family
"O" document referring to an oral disclosure, use, exhibition or other means	
"P" document published prior to the international filing date but later than the priority date claimed	

Date of the actual completion of the international search 27 SEPTEMBER 1993	Date of mailing of the international search report 30 NOV 1993
--	---

Name and mailing address of the ISA/US Commissioner of Patents and Trademarks Box PCT Washington, D.C. 20231 Facsimile No. NOT APPLICABLE	Authorized officer <i>Paul Lieberman</i> PAUL LIEBERMAN Telephone No. (703) 308-2520
---	---

INTERNATIONAL SEARCH REPORT

International application No.

PCT/US93/08034

B. FIELDS SEARCHED

Electronic data bases consulted (Name of data base and where practicable terms used):

Automated Patent System" APG; ALKYL; POLY, GLUCOSIDE#; SACCHARIDE#;
ALKYLPOLYGLUCOSIDE#;POLYGLUCOSIDE#; ALKYLPOLYSACCHARIDE#; POLYSACCHARIDE#;
ALKYLGLUCOSIDE#; ALKYL SACCHARIDE#; DISINFECT?; SANITIZ?; BACTERIA?; GERM?; ANTIMICROB?;
QUATERNARY?