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**Kusumba et al.**

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(54) **METHOD FOR DETECTING HEAD CRASHING IN A LINEAR COMPRESSOR**

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CPC ..... F04B 35/045; F04B 49/06; F04B 49/065;  
F04B 2201/0201; F04B 2203/0401;  
(Continued)

(71) Applicants: **Haier US Appliance Solutions, Inc.**,  
Wilmington, DE (US); **University of  
Louisville Research Foundation, Inc.**,  
Louisville, KY (US)

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(72) Inventors: **Srujan Kusumba**, Louisville, KY (US);  
**Gregory William Hahn**, Louisville,  
KY (US); **Michael Lee McIntyre**,  
Louisville, KY (US); **Joseph W.  
Latham**, Louisville, KY (US)

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(73) Assignees: **Haier US Appliance Solutions, Inc.**,  
Wilmington, DE (US); **University of  
Louisville Research Foundation, Inc.**,  
Louisville, KY (US)

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U.S.C. 154(b) by 316 days.

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*Primary Examiner* — Philip E Stimpert

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(74) *Attorney, Agent, or Firm* — Dority & Manning, P.A.

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(57) **ABSTRACT**

(65) **Prior Publication Data**

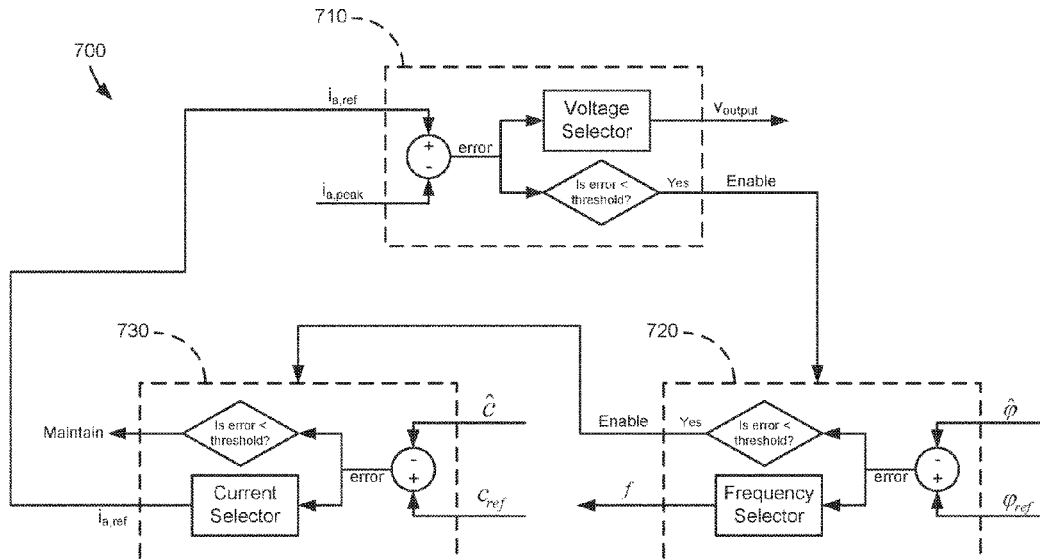
A method for detecting head crashing in a linear compressor  
includes sampling a rolling average of a peak applied  
voltage and a desired peak current each time that a current  
controller adjusts the desired peak current. The method also  
includes calculating a linear regression for a predicted peak  
applied voltage as a function of the desired peak current,  
calculating the predicted peak voltage for the motor of the  
linear compressor with the linear regression and a current  
value for the desired peak current from the current control-  
ler, and establishing that a piston of the linear compressor is  
soft crashing when the predicted peak voltage is different  
than the current value for the rolling average of the peak  
applied voltage by more than a threshold value.

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(Continued)

**25 Claims, 8 Drawing Sheets**

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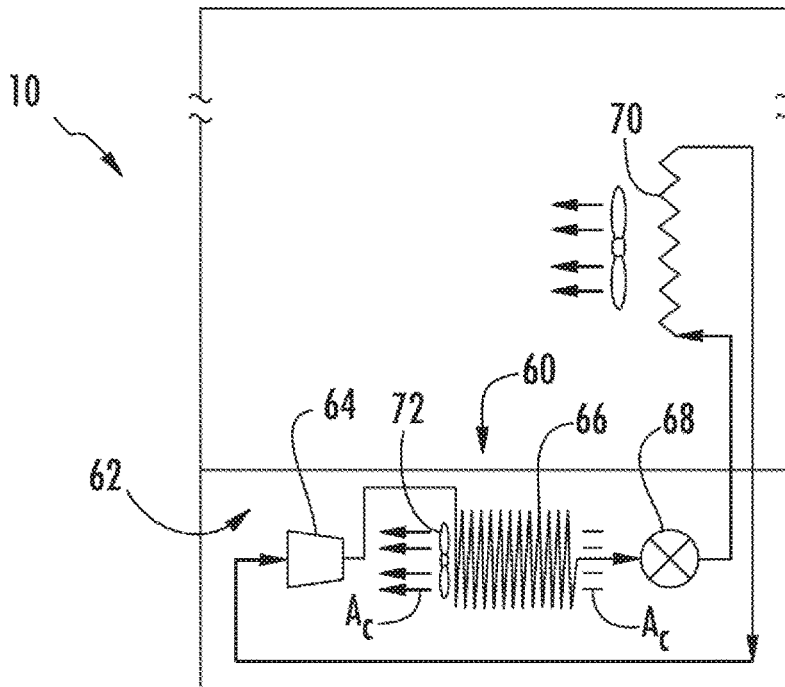
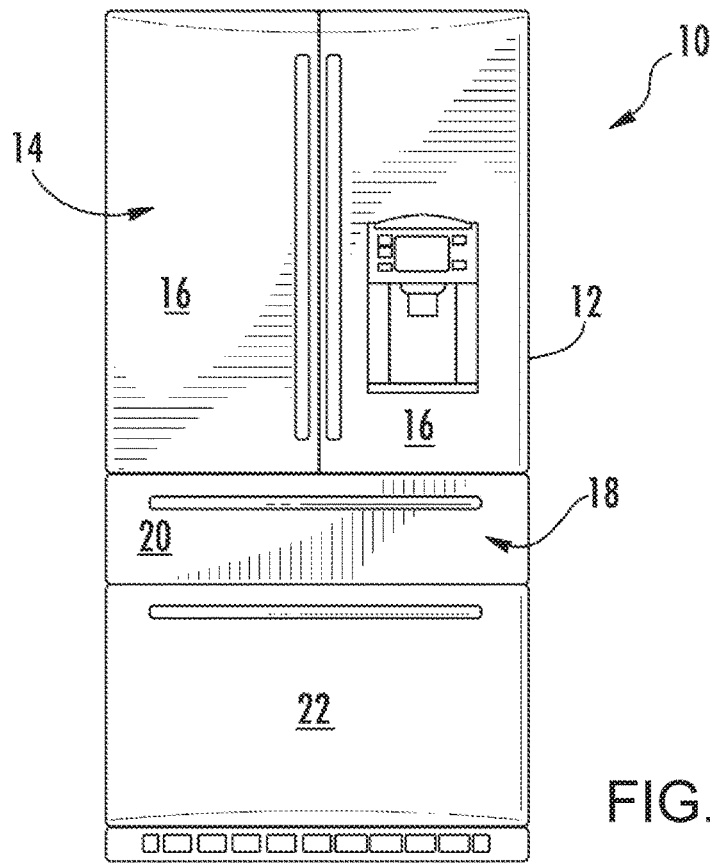
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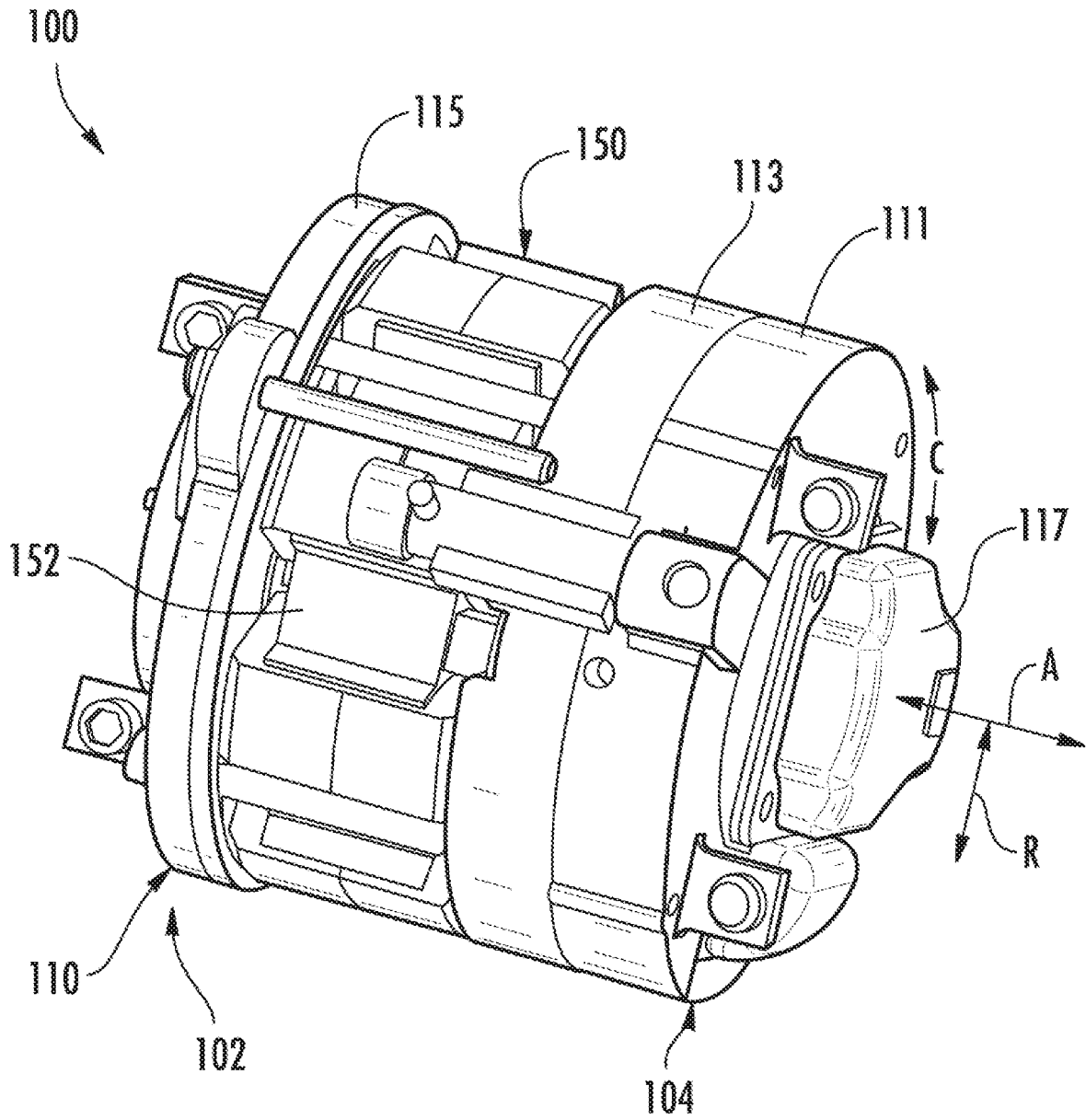


FIG. 3

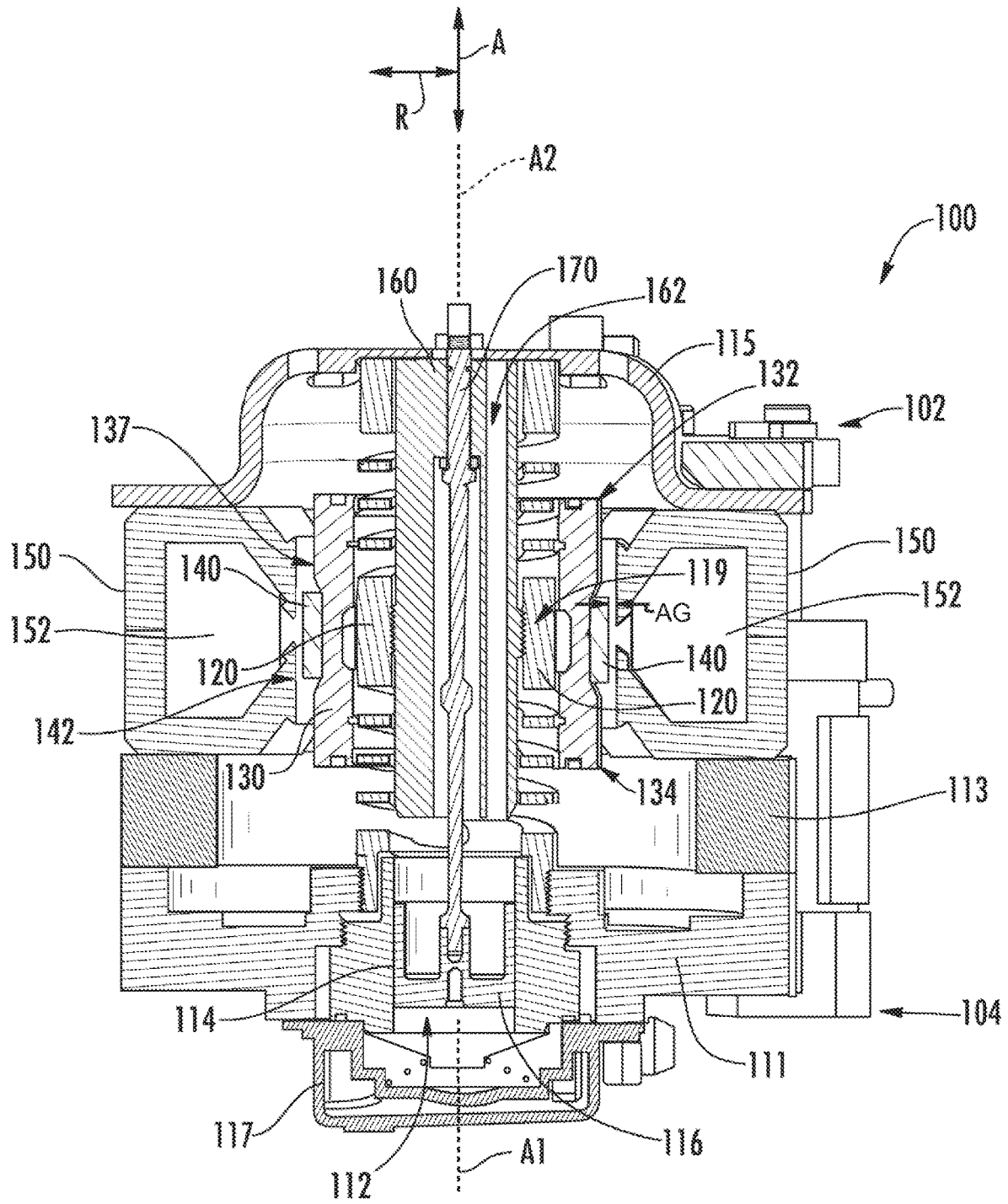


FIG. 4

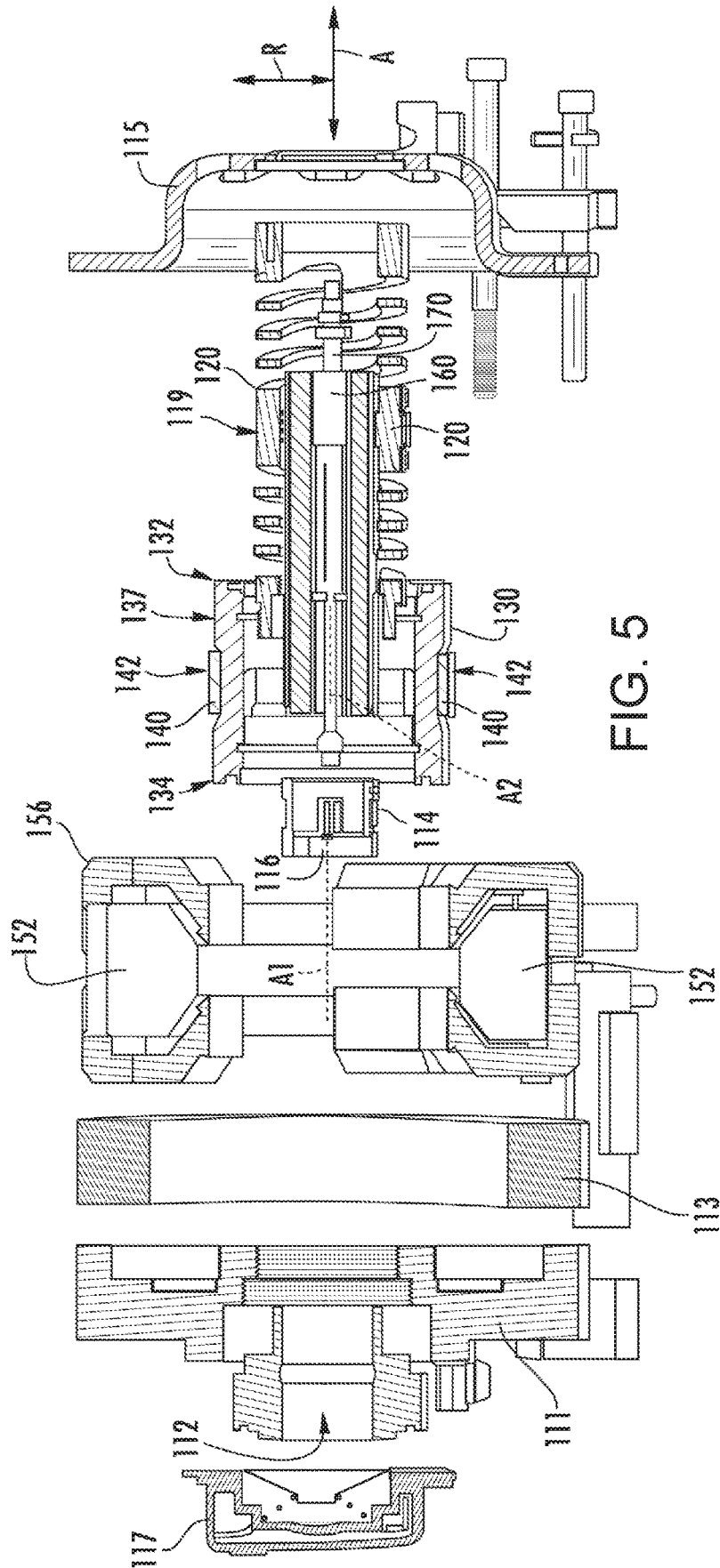


FIG. 5

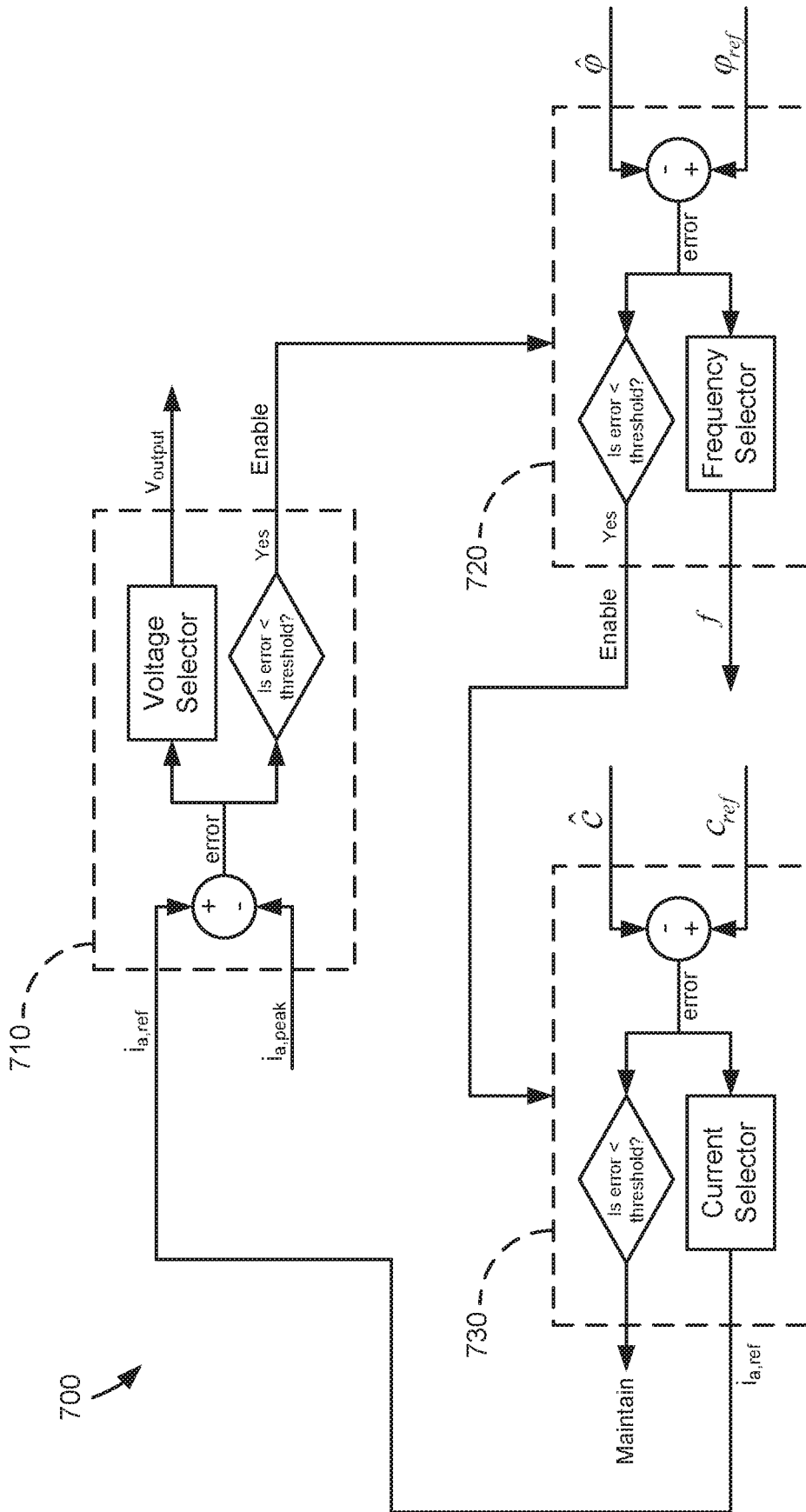


FIG. 6

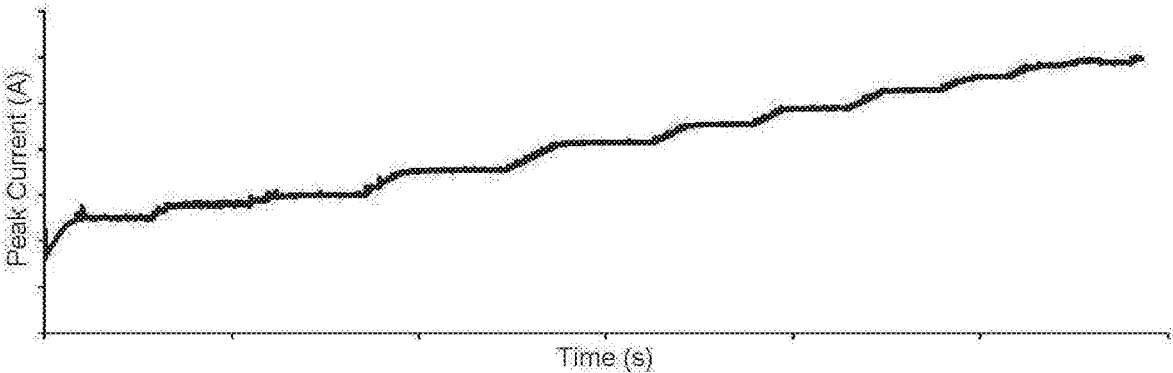


FIG. 7

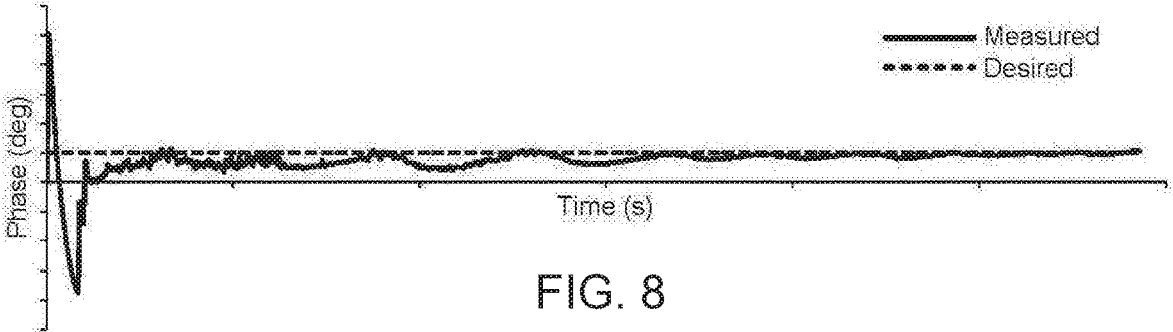


FIG. 8

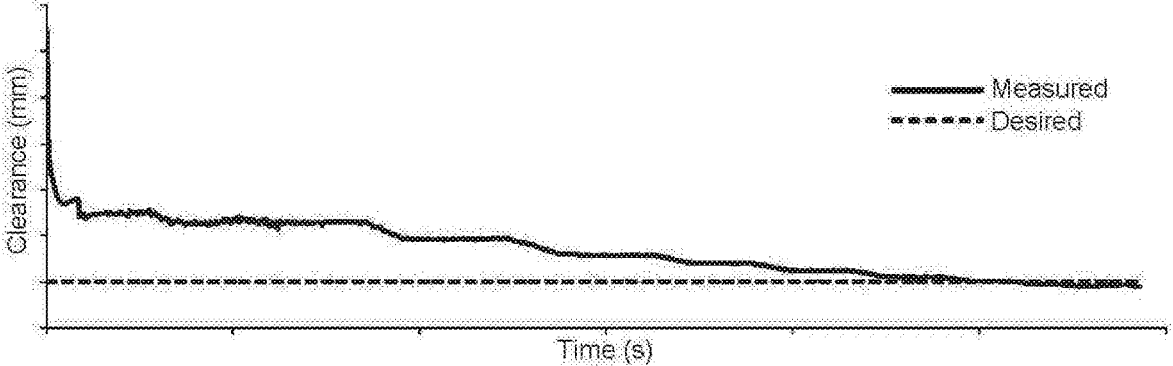


FIG. 9

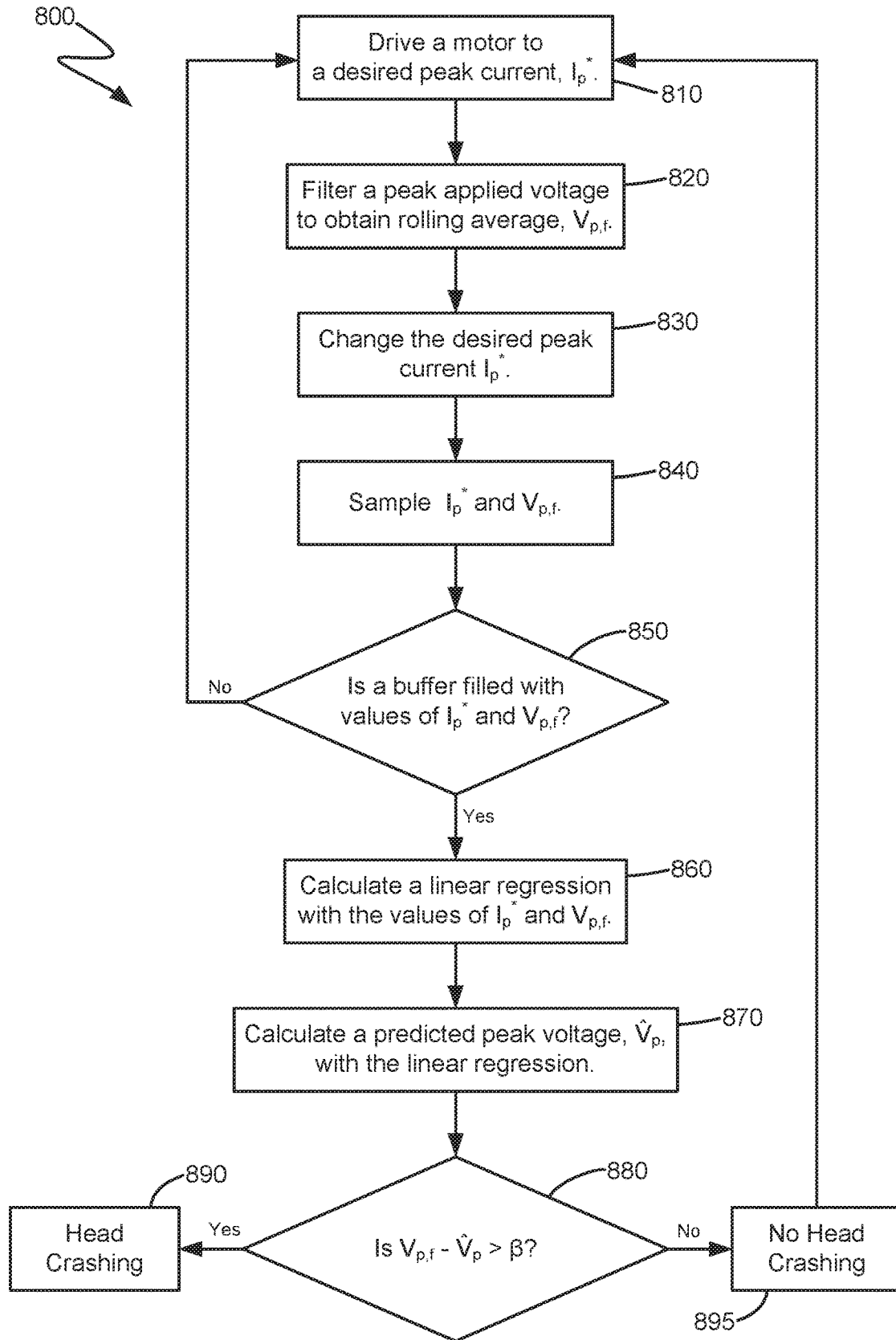


FIG. 10

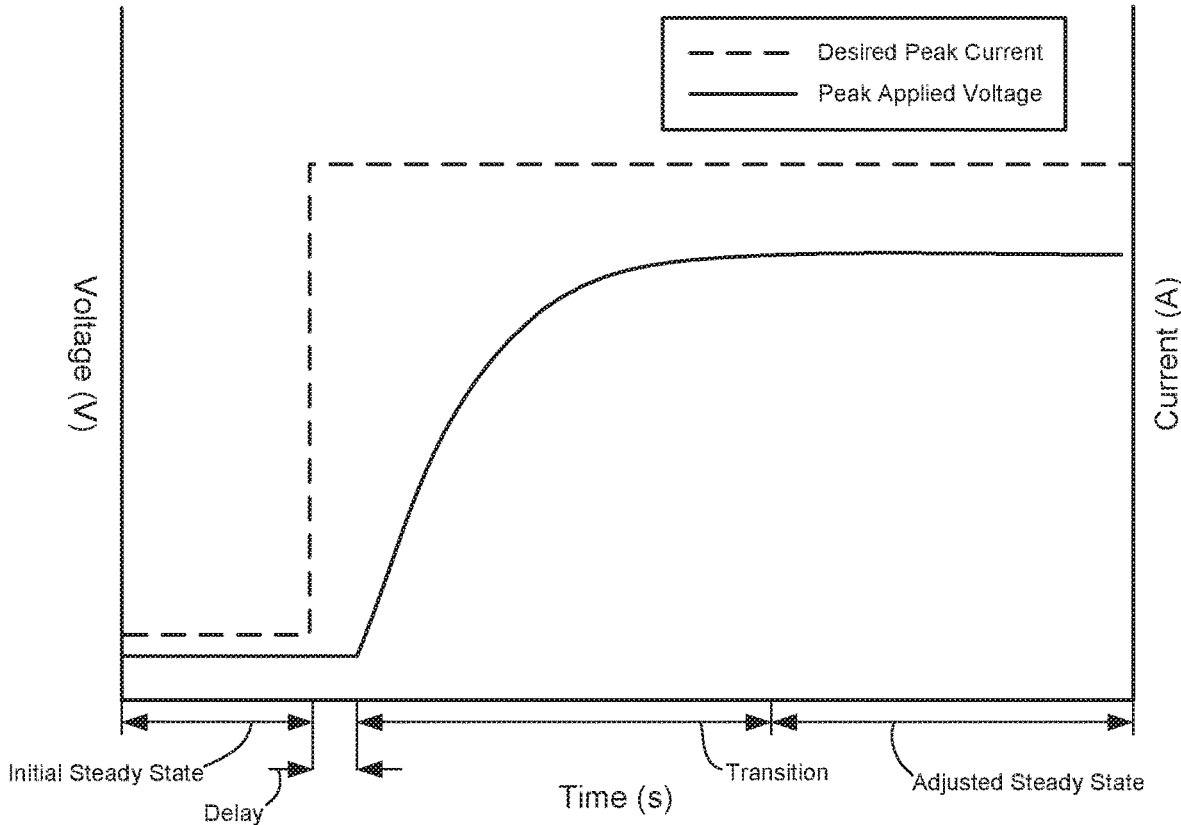


FIG. 11

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## METHOD FOR DETECTING HEAD CRASHING IN A LINEAR COMPRESSOR

### FIELD OF THE INVENTION

The present subject matter relates generally to linear compressors, such as linear compressors for refrigerator appliances.

### BACKGROUND OF THE INVENTION

Certain refrigerator appliances include sealed systems for cooling chilled chambers of the refrigerator appliances. The sealed systems generally include a compressor that generates compressed refrigerant during operation of the sealed systems. The compressed refrigerant flows to an evaporator where heat exchange between the chilled chambers and the refrigerant cools the chilled chambers and food items located therein.

Recently, certain refrigerator appliances have included linear compressors for compressing refrigerant. Linear compressors generally include a piston and a driving coil. A voltage excitation induces a current within the driving coil that generates a force for sliding the piston forward and backward within a chamber. During motion of the piston within the chamber, the piston compresses refrigerant. Motion of the piston within the chamber is generally controlled such that the piston does not crash against another fixed component of the linear compressor during motion of the piston within the chamber. Such hard head crashing can damage various components of the linear compressor, such as the piston or an associated cylinder. While hard head crashing is preferably avoided, it can be difficult to accurately control a motor of the linear compressor to avoid hard head crashing.

Accordingly, a method for operating a linear compressor with features for avoiding hard head crashing would be useful. In particular, a method for operating a linear compressor with features for avoiding head crashing without utilizing a position sensor would be useful.

### BRIEF DESCRIPTION OF THE INVENTION

The present subject matter provides a method for detecting head crashing in a linear compressor. The method includes sampling a rolling average of a peak applied voltage and a desired peak current each time that a current controller adjusts the desired peak current. The method also includes calculating a linear regression for a predicted peak applied voltage as a function of the desired peak current, calculating the predicted peak voltage for the motor of the linear compressor with the linear regression and a current value for the desired peak current from the current controller, and establishing that a piston of the linear compressor is soft crashing when the rolling average of the peak applied voltage is greater than the predicted peak voltage by more than a threshold value. Additional aspects and advantages of the invention will be set forth in part in the following description, or may be apparent from the description, or may be learned through practice of the invention.

In a first example embodiment, a method for detecting head crashing in a linear compressor is provided. The method includes operating the motor of the linear compressor with a current controller that drives the motor to a desired peak current, filtering a peak applied voltage to provide a rolling average of the peak applied voltage, and adjusting the desired peak current. The method also

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includes, each time that the desired peak current is adjusted, sampling the rolling average of the peak applied voltage and the desired peak current from immediately prior to adjusting the desired peak current in order to fill a buffer with a plurality of values for the rolling average of the peak applied voltage and for the desired peak current. The method further includes calculating a linear regression for a predicted peak applied voltage as a function of the desired peak current with the plurality of values from the buffer, calculating the predicted peak voltage for the motor of the linear compressor with the linear regression and a current value for the desired peak current from the current controller, comparing the predicted peak voltage with a current value for the rolling average of the peak applied voltage, establishing that a piston of the linear compressor is soft crashing when the rolling average of the peak applied voltage is greater than the predicted peak voltage by more than a threshold value, and adjusting operation of the motor to prevent further soft crashing of the piston.

In a second example embodiment, a method for detecting head crashing in a linear compressor is provided. The method includes operating the motor of the linear compressor with a current controller that drives the motor to a desired peak current, filtering a peak applied voltage to provide a rolling average of the peak applied voltage, adjusting the desired peak current, sampling the rolling average of the peak applied voltage and the desired peak current each time that the desired peak current is adjusted at the current controller in order to fill a buffer with a plurality of values for the rolling average of the peak applied voltage and for the desired peak current, calculating a linear regression for a predicted peak applied voltage as a function of the desired peak current with the plurality of values from the buffer, calculating the predicted peak voltage for the motor of the linear compressor with the linear regression and a current value for the desired peak current from the current controller, comparing the predicted peak voltage with a current value for the rolling average of the peak applied voltage, and establishing that a piston of the linear compressor is soft crashing against a discharge valve of the linear compressor when the rolling average of the peak applied voltage is greater than the predicted peak voltage by more than a threshold value.

In a third example embodiment, a method for detecting head crashing in a linear compressor includes operating the motor of the linear compressor with a current controller that drives the motor to a desired peak current, incrementally adjusting the desired peak current, and, each time that the desired peak current is adjusted, sampling the peak applied voltage and the desired peak current from immediately prior to adjusting the desired peak current in order to fill a buffer with a plurality of values for peak applied voltage and for the desired peak current. The method also includes calculating a predicted peak applied voltage based upon a current value for the desired peak current from the current controller and the plurality of values from the buffer, comparing the predicted peak voltage with a current value for the peak applied voltage, establishing that a piston of the linear compressor is soft crashing against a discharge valve of the linear compressor when the current value for the peak applied voltage is greater than the predicted peak voltage by more than a threshold value, adjusting operation of the motor to prevent further soft crashing of the piston.

These and other features, aspects and advantages of the present invention will become better understood with reference to the following description and appended claims. The accompanying drawings, which are incorporated in and

constitute a part of this specification, illustrate embodiments of the invention and, together with the description, serve to explain the principles of the invention.

#### BRIEF DESCRIPTION OF THE DRAWINGS

A full and enabling disclosure of the present invention, including the best mode thereof, directed to one of ordinary skill in the art, is set forth in the specification, which makes reference to the appended figures.

FIG. 1 is a front elevation view of a refrigerator appliance according to an example embodiment of the present subject matter.

FIG. 2 is schematic view of certain components of the example refrigerator appliance of FIG. 1.

FIG. 3 is a perspective view of a linear compressor according to an example embodiment of the present subject matter.

FIG. 4 is a side section view of the example linear compressor of FIG. 3.

FIG. 5 is an exploded view of the example linear compressor of FIG. 4.

FIG. 6 illustrates a method for operating a linear compressor according to another example embodiment of the present subject matter.

FIGS. 7, 8 and 9 illustrate example plots of various operating conditions of the linear compressor during the method of FIG. 6.

FIG. 10 illustrates a method for operating a linear compressor according to another example embodiment of the present subject matter.

FIG. 11 illustrates example plots of a desired peak voltage and a peak applied voltage versus time during the method of FIG. 10.

#### DETAILED DESCRIPTION

Reference now will be made in detail to embodiments of the invention, one or more examples of which are illustrated in the drawings. Each example is provided by way of explanation of the invention, not limitation of the invention. In fact, it will be apparent to those skilled in the art that various modifications and variations can be made in the present invention without departing from the scope or spirit of the invention. For instance, features illustrated or described as part of one embodiment can be used with another embodiment to yield a still further embodiment. Thus, it is intended that the present invention covers such modifications and variations as come within the scope of the appended claims and their equivalents.

FIG. 1 depicts a refrigerator appliance 10 that incorporates a sealed refrigeration system 60 (FIG. 2). It should be appreciated that the term “refrigerator appliance” is used in a generic sense herein to encompass any manner of refrigeration appliance, such as a freezer, refrigerator/freezer combination, and any style or model of conventional refrigerator. In addition, it should be understood that the present subject matter is not limited to use in appliances. Thus, the present subject matter may be used for any other suitable purpose, such as vapor compression within air conditioning units or air compression within air compressors.

In the illustrated example embodiment shown in FIG. 1, the refrigerator appliance 10 is depicted as an upright refrigerator having a cabinet or casing 12 that defines a number of internal chilled storage compartments. In particular, refrigerator appliance 10 includes upper fresh-food compartments 14 having doors 16 and lower freezer com-

partment 18 having upper drawer 20 and lower drawer 22. The drawers 20 and 22 are “pull-out” drawers in that they can be manually moved into and out of the freezer compartment 18 on suitable slide mechanisms.

FIG. 2 is a schematic view of certain components of refrigerator appliance 10, including a sealed refrigeration system 60 of refrigerator appliance 10. A machinery compartment 62 contains components for executing a known vapor compression cycle for cooling air. The components include a compressor 64, a condenser 66, an expansion device 68, and an evaporator 70 connected in series and charged with a refrigerant. As will be understood by those skilled in the art, refrigeration system 60 may include additional components, e.g., at least one additional evaporator, compressor, expansion device, and/or condenser. As an example, refrigeration system 60 may include two evaporators.

Within refrigeration system 60, refrigerant flows into compressor 64, which operates to increase the pressure of the refrigerant. This compression of the refrigerant raises its temperature, which is lowered by passing the refrigerant through condenser 66. Within condenser 66, heat exchange with ambient air takes place so as to cool the refrigerant. A fan 72 is used to pull air across condenser 66, as illustrated by arrows  $A_C$ , so as to provide forced convection for a more rapid and efficient heat exchange between the refrigerant within condenser 66 and the ambient air. Thus, as will be understood by those skilled in the art, increasing air flow across condenser 66 can, e.g., increase the efficiency of condenser 66 by improving cooling of the refrigerant contained therein.

An expansion device (e.g., a valve, capillary tube, or other restriction device) 68 receives refrigerant from condenser 66. From expansion device 68, the refrigerant enters evaporator 70. Upon exiting expansion device 68 and entering evaporator 70, the refrigerant drops in pressure. Due to the pressure drop and/or phase change of the refrigerant, evaporator 70 is cool relative to compartments 14 and 18 of refrigerator appliance 10. As such, cooled air is produced and refrigerates compartments 14 and 18 of refrigerator appliance 10. Thus, evaporator 70 is a type of heat exchanger which transfers heat from air passing over evaporator 70 to refrigerant flowing through evaporator 70.

Collectively, the vapor compression cycle components in a refrigeration circuit, associated fans, and associated compartments are sometimes referred to as a sealed refrigeration system operable to force cold air through compartments 14, 18 (FIG. 1). The refrigeration system 60 depicted in FIG. 2 is provided by way of example only. Thus, it is within the scope of the present subject matter for other configurations of the refrigeration system to be used as well.

FIG. 3 provides a perspective view of a linear compressor 100 according to an example embodiment of the present subject matter. FIG. 4 provides a side section view of linear compressor 100. FIG. 5 provides an exploded side section view of linear compressor 100. As discussed in greater detail below, linear compressor 100 is operable to increase a pressure of fluid within a chamber 112 of linear compressor 100. Linear compressor 100 may be used to compress any suitable fluid, such as refrigerant or air. In particular, linear compressor 100 may be used in a refrigerator appliance, such as refrigerator appliance 10 (FIG. 1) in which linear compressor 100 may be used as compressor 64 (FIG. 2). As may be seen in FIG. 3, linear compressor 100 defines an axial direction A, a radial direction R and a circumferential direction C. Linear compressor 100 may be enclosed within a hermetic or air-tight shell (not shown). The hermetic shell

can, e.g., hinder or prevent refrigerant from leaking or escaping from refrigeration system 60.

Turning now to FIG. 4, linear compressor 100 includes a casing 110 that extends between a first end portion 102 and a second end portion 104, e.g., along the axial direction A. Casing 110 includes various static or non-moving structural components of linear compressor 100. In particular, casing 110 includes a cylinder assembly 111 that defines a chamber 112. Cylinder assembly 111 is positioned at or adjacent second end portion 104 of casing 110. Chamber 112 extends longitudinally along the axial direction A. Casing 110 also includes a motor mount mid-section 113 and an end cap 115 positioned opposite each other about a motor. A stator, e.g., including an outer back iron 150 and a driving coil 152, of the motor is mounted or secured to casing 110, e.g., such that the stator is sandwiched between motor mount mid-section 113 and end cap 115 of casing 110. Linear compressor 100 also includes valves (such as a discharge valve assembly 117 at an end of chamber 112) that permit refrigerant to enter and exit chamber 112 during operation of linear compressor 100.

A piston assembly 114 with a piston head 116 is slidably received within chamber 112 of cylinder assembly 111. In particular, piston assembly 114 is slidable along a first axis A1 within chamber 112. The first axis A1 may be substantially parallel to the axial direction A. During sliding of piston head 116 within chamber 112, piston head 116 compresses refrigerant within chamber 112. As an example, from a top dead center position, piston head 116 can slide within chamber 112 towards a bottom dead center position along the axial direction A, i.e., an expansion stroke of piston head 116. When piston head 116 reaches the bottom dead center position, piston head 116 changes directions and slides in chamber 112 back towards the top dead center position, i.e., a compression stroke of piston head 116. It should be understood that linear compressor 100 may include an additional piston head and/or additional chamber at an opposite end of linear compressor 100. Thus, linear compressor 100 may have multiple piston heads in alternative example embodiments.

Linear compressor 100 also includes an inner back iron assembly 130. Inner back iron assembly 130 is positioned in the stator of the motor. In particular, outer back iron 150 and/or driving coil 152 may extend about inner back iron assembly 130, e.g., along the circumferential direction C. Inner back iron assembly 130 extends between a first end portion 132 and a second end portion 134, e.g., along the axial direction A.

Inner back iron assembly 130 also has an outer surface 137. At least one driving magnet 140 is mounted to inner back iron assembly 130, e.g., at outer surface 137 of inner back iron assembly 130. Driving magnet 140 may face and/or be exposed to driving coil 152. In particular, driving magnet 140 may be spaced apart from driving coil 152, e.g., along the radial direction R by an air gap AG. Thus, the air gap AG may be defined between opposing surfaces of driving magnet 140 and driving coil 152. Driving magnet 140 may also be mounted or fixed to inner back iron assembly 130 such that an outer surface 142 of driving magnet 140 is substantially flush with outer surface 137 of inner back iron assembly 130. Thus, driving magnet 140 may be inset within inner back iron assembly 130. In such a manner, the magnetic field from driving coil 152 may have to pass through only a single air gap (e.g., air gap AG) between outer back iron 150 and inner back iron assembly 130 during operation of linear compressor 100, and linear compressor 100 may be more efficient than linear compressors with air gaps on both sides of a driving magnet.

As may be seen in FIG. 4, driving coil 152 extends about inner back iron assembly 130, e.g., along the circumferential direction C. Driving coil 152 is operable to move the inner back iron assembly 130 along a second axis A2 during operation of driving coil 152. The second axis may be substantially parallel to the axial direction A and/or the first axis A1. As an example, driving coil 152 may receive a current from a current source (not shown) in order to generate a magnetic field that engages driving magnet 140 and urges piston assembly 114 to move along the axial direction A in order to compress refrigerant within chamber 112 as described above and will be understood by those skilled in the art. In particular, the magnetic field of driving coil 152 may engage driving magnet 140 in order to move inner back iron assembly 130 along the second axis A2 and piston head 116 along the first axis A1 during operation of driving coil 152. Thus, driving coil 152 may slide piston assembly 114 between the top dead center position and the bottom dead center position, e.g., by moving inner back iron assembly 130 along the second axis A2, during operation of driving coil 152.

A piston flex mount 160 is mounted to and extends through inner back iron assembly 130. A coupling 170 extends between piston flex mount 160 and piston assembly 114, e.g., along the axial direction A. Thus, coupling 170 connects inner back iron assembly 130 and piston assembly 114 such that motion of inner back iron assembly 130, e.g., along the axial direction A or the second axis A2, is transferred to piston assembly 114. Piston flex mount 160 defines an input passage 162 that permits refrigerant to flow therethrough.

Linear compressor 100 may include various components for permitting and/or regulating operation of linear compressor 100. In particular, linear compressor 100 includes a controller (not shown) that is configured for regulating operation of linear compressor 100. The controller is in, e.g., operative, communication with the motor, e.g., driving coil 152 of the motor. Thus, the controller may selectively activate driving coil 152, e.g., by supplying voltage to driving coil 152, in order to compress refrigerant with piston assembly 114 as described above.

The controller includes memory and one or more processing devices such as microprocessors, CPUs or the like, such as general or special purpose microprocessors operable to execute programming instructions or micro-control code associated with operation of linear compressor 100. The memory can represent random access memory such as DRAM, or read only memory such as ROM or FLASH. The processor executes programming instructions stored in the memory. The memory can be a separate component from the processor or can be included onboard within the processor. Alternatively, the controller may be constructed without using a microprocessor, e.g., using a combination of discrete analog and/or digital logic circuitry (such as switches, amplifiers, integrators, comparators, flip-flops, AND gates, field programmable gate arrays (FPGA), and the like) to perform control functionality instead of relying upon software.

Linear compressor 100 also includes a spring assembly 120. Spring assembly 120 is positioned in inner back iron assembly 130. In particular, inner back iron assembly 130 may extend about spring assembly 120, e.g., along the circumferential direction C. Spring assembly 120 also extends between first and second end portions 102 and 104 of casing 110, e.g., along the axial direction A. Spring assembly 120 assists with coupling inner back iron assembly 130 to casing 110, e.g., cylinder assembly 111 of casing 110.

In particular, inner back iron assembly **130** is fixed to spring assembly **120** at a middle portion **119** of spring assembly **120**.

During operation of driving coil **152**, spring assembly **120** supports inner back iron assembly **130**. In particular, inner back iron assembly **130** is suspended by spring assembly **120** within the stator or the motor of linear compressor **100** such that motion of inner back iron assembly **130** along the radial direction R is hindered or limited while motion along the second axis A2 is relatively unimpeded. Thus, spring assembly **120** may be substantially stiffer along the radial direction R than along the axial direction A. In such a manner, spring assembly **120** can assist with maintaining a uniformity of the air gap AG between driving magnet **140** and driving coil **152**, e.g., along the radial direction R, during operation of the motor and movement of inner back iron assembly **130** on the second axis A2. Spring assembly **120** can also assist with hindering side pull forces of the motor from transmitting to piston assembly **114** and being reacted in cylinder assembly **111** as a friction loss.

The various mechanical and electrical parameters or constants of linear compressor **100** may be established or determined in any suitable manner. For example, the various mechanical and electrical parameters or constants of linear compressor **100** may be established or determined using the methodology described in U.S. Patent Publication No. 2016/0215772, which is hereby incorporated by reference in its entirety. For example, the methodology described in U.S. Patent Publication No. 2016/0215772 may be used to determine or establish a spring constant of spring assembly **120**, a motor force constant of the motor of linear compressor **100**, a damping coefficient of linear compressor **100**, a resistance of the motor of linear compressor **100**, an inductance of the motor of linear compressor **100**, a moving mass (such as mass of piston assembly **114** and inner back iron assembly **130**) of linear compressor **100**, etc. Knowledge of such mechanical and electrical parameters or constants of linear compressor **100** may improve performance or operation of linear compressor **100**. In alternative example embodiments, a manufacturer of linear compressor **100** may provide nominal values for the various mechanical and electrical parameters or constants of linear compressor **100**. The various mechanical and electrical parameters or constants of linear compressor **100** may also be measured or estimated using any other suitable method or mechanism.

FIG. 6 illustrates a method **700** for operating a linear compressor according to another example embodiment of the present subject matter. Method **700** may be used to operate any suitable linear compressor. For example, method **700** may be used to operate linear compressor **100** (FIG. 3). The controller of method **700** may be programmed or configured to implement method **700**. Thus, method **700** is discussed in greater detail below with reference to linear compressor **100**. Utilizing method **700**, the motor of linear compressor **100** may be operating according to various control methods.

As may be seen in FIG. 6, method **700** includes providing a current controller **710**, a resonance controller **720** and a clearance controller **730**. Method **700** selectively operates linear compressor with one of current controller **710**, resonance controller **720** and clearance controller **730**. Thus, at least one of current controller **710**, resonance controller **720** and clearance controller **730** selects or adjusts operational parameters of the motor of linear compressor **100**, e.g., in order to efficiently reciprocate piston assembly **114** and compress fluid within chamber **112**. Switching between current controller **710**, resonance controller **720** and clear-

ance controller **730** may improve performance or operation of linear compressor **100**, as discussed in greater detail below.

Current controller **710** may be the primary control for operation of linear compressor **100** during method **700**. Current controller **710** is configured for adjusting the supply voltage  $v_{output}$  to linear compressor **100**. For example, current controller **710** may be configured to adjust a peak voltage or amplitude of the supply voltage  $v_{output}$  to linear compressor **100**. Current controller **710** may adjust the supply voltage  $v_{output}$  in order to reduce a difference or error between a peak current,  $i_{a,peak}$ , supplied to linear compressor **100** and a reference peak current  $i_{a,ref}$ . The peak current  $i_{a,peak}$  may be measured or estimated utilizing any suitable method or mechanism. For example, an ammeter may be used to measure the peak current  $i_{a,peak}$ . The voltage selector of current controller **710** may operate as a proportional-integral (PI) controller in order to reduce the error between the peak current  $i_{a,peak}$  and the reference peak current  $i_{a,ref}$ . At a start of method **700**, the reference peak current  $i_{a,ref}$  may be a default value, and clearance controller **730** may adjust (e.g., increase or decrease) the reference peak current  $i_{a,ref}$  during subsequent steps of method **700**, as discussed in greater detail below, such that method **700** reverts to current controller **710** in order to adjust the amplitude of the supply voltage  $v_{output}$  and reduce the error between the peak current  $i_{a,peak}$  supplied to linear compressor **100** and the adjusted reference peak current  $i_{a,ref}$  from clearance controller **730**.

As shown in FIG. 6, current controller **710** continues to determine or regulate the amplitude of the supply voltage  $v_{output}$  when the error between the peak current  $i_{a,peak}$  and the reference peak current  $i_{a,ref}$  is greater than (e.g., or outside) a threshold current error. Conversely, current controller **710** passes off determining or regulating the supply voltage  $v_{output}$  to resonance controller **720** when the error between the peak current  $i_{a,peak}$  and the reference peak current  $i_{a,ref}$  is less than (e.g., or within) the threshold current error. Thus, when the current induced the motor of linear compressor **100** settles, method **700** passes control of the supply voltage  $v_{output}$  from current controller **710** to resonance controller **720**, e.g., as shown in FIGS. 7 and 8. However, it should be understood that current controller **710** may be always activated or running during method **700**, e.g., such that current controller **710** is always determining or regulating the supply voltage  $v_{output}$  to ensure that the error between the peak current  $i_{a,peak}$  and the reference peak current greater than (e.g., or outside) the threshold current error.

Resonance controller **720** is configured for adjusting the supply voltage  $V_{output}$ . For example, when activated or enabled, resonance controller **720** may adjust the phase or frequency of the supply voltage  $v_{output}$  in order to reduce a phase difference or error between a reference phase,  $\varphi_{ref}$ , and a phase between (e.g., zero crossings of) an observed velocity,  $\hat{v}$  or  $\hat{x}$ , of the motor linear compressor **100** and a current,  $i_a$ , induced in the motor of linear compressor **100**. The reference phase  $\varphi_{ref}$  may be any suitable phase. For example, the reference phase  $\varphi_{ref}$  may be ten degrees. As another example, the reference phase  $\varphi_{ref}$  may be one degree. Thus, resonance controller **720** may operate to regulate the supply voltage  $v_{output}$  in order to drive the motor linear compressor **100** at about a resonant frequency. As used herein, the term "about" means within five degrees of the stated phase when used in the context of phases.

For the resonance controller **720**, the current  $i_a$  induced in the motor of linear compressor **100** may be measured or estimated utilizing any suitable method or mechanism. For

example, an ammeter may be used to measure the current  $i_a$ . The observed velocity  $\hat{x}$  of the motor linear compressor **100** may be estimated or observed utilizing an electrical dynamic model for the motor of linear compressor **100**. Any suitable electrical dynamic model for the motor of linear compressor **100** may be utilized. For example, the electrical dynamic model for the motor of linear compressor **100** described above for step **610** of method **600** may be used. The electrical dynamic model for the motor of linear compressor **100** may also be modified such that

$$\frac{di}{dt} = \frac{v_a}{L_i} - \frac{r_i i}{L_i} - f$$

$$\text{where } f = \frac{\alpha}{L_i} \hat{x}.$$

A back-EMF of the motor of linear compressor **100** may be estimated using at least the electrical dynamic model for the motor of linear compressor **100** and a robust integral of the sign of the error feedback. As an example, the back-EMF of the motor of linear compressor **100** may be estimated by solving

$$\hat{f} = (K_1 + 1)e(t) + \int_{t_0}^t [(K_1 + 1)e(\sigma) + K_2 \text{sgn}(e(\sigma))] d\sigma - (K_1 + 1)e(t_0)$$

where

$\hat{f}$  is an estimated back-EMF of the motor of linear compressor **100**;

$K_1$  and  $K_2$  are real, positive gains; and

$e = \hat{i} - i$  and  $\hat{e} = \hat{f} - f$ ; and

$\text{sgn}(\bullet)$  is the signum or sign function.

In turn, the observed velocity  $\hat{x}$  of the motor of linear compressor **100** may be estimated based at least in part on the back-EMF of the motor. For example, the observed velocity  $\hat{x}$  of the motor of linear compressor **100** may be determined by solving

$$\hat{x} = \frac{L_i}{\alpha} \hat{f}$$

$\hat{x}$  is the estimated or observed velocity  $\hat{x}$  of the motor of linear compressor **100**;

$\alpha$  is a motor force constant; and

$L_i$  is an inductance of the motor of linear compressor **100**. The motor force constant and the inductance of the motor of linear compressor **100** may be estimated with method **600**, as described above.

As shown in FIG. **6**, resonance controller **720** continues to determine or regulate the frequency of the supply voltage  $v_{output}$  when the error between the reference phase  $\varphi_{ref}$  and the phase between the observed velocity  $\hat{x}$  and the current  $i_a$  is greater than (e.g., or outside) a threshold phase error. Conversely, resonance controller **720** passes off determining or regulating the supply voltage  $v_{output}$  to clearance controller **730** when the error between the reference phase  $\varphi_{ref}$  and the phase between the observed velocity  $\hat{x}$  and the current  $i_a$  is less than (e.g., or within) the threshold phase error. Thus, when the motor linear compressor **100** is operating at about a resonant frequency, method **700** passes control of the supply voltage  $v_{output}$  from resonance controller **720** to clearance controller **730**, e.g., as shown in FIGS. **8** and **9**.

The threshold phase error may be any suitable phase. For example, the voltage selector of resonance controller **720**

may utilize multiple threshold phase errors in order to more finely or accurately adjust the phase or frequency of the supply voltage  $v_{output}$  to achieve a desired frequency for linear compressor **100**. For example, a first threshold phase error, a second threshold phase error and a third threshold phase error may be provided and sequentially evaluated by the voltage selector of resonance controller **720** to adjust the frequency during method **700**. The first phase clearance error may be about twenty degrees, and resonance controller **720** may successively adjust (e.g., increase or decrease) the frequency by about one hertz until the error between the reference phase  $\varphi_{ref}$  and the phase between the observed velocity  $\hat{x}$  and the current  $i_a$  is less than the first threshold phase error. The second threshold phase error may be about five degrees, and resonance controller **720** may successively adjust (e.g., increase or decrease) the frequency by about a tenth of a hertz until the error between the reference phase  $\varphi_{ref}$  and the phase between the observed velocity  $\hat{x}$  and the current  $i_a$  is less than the second threshold phase error. The third threshold phase error may be about one degree, and resonance controller **720** may successively adjust (e.g., increase or decrease) the frequency by about a hundredth of a hertz until the error between the reference phase  $\varphi_{ref}$  and the phase between the observed velocity  $\hat{x}$  and the current  $i_a$  is less than the third threshold phase error. As used herein, the term “about” means within ten percent of the stated frequency when used in the context of frequencies.

Clearance controller **730** is configured for adjusting the reference peak current  $i_{a,ref}$ . For example, when activated or enabled, clearance controller **730** may adjust the reference peak current  $i_{a,ref}$  in order to reduce a difference or error between an observed clearance,  $\hat{c}$ , of the motor of linear compressor **100** and a reference clearance,  $c_{ref}$ . Thus, clearance controller **730** may operate to regulate the reference peak current  $i_{a,ref}$  in order to drive the motor linear compressor **100** at about a particular clearance between piston head **116** and discharge valve assembly **117**. The reference clearance  $c_{ref}$  may be any suitable distance. For example, the reference clearance  $c_{ref}$  may be about two millimeters, about one millimeter or about a tenth of a millimeter. As used herein, the term “about” means within ten percent of the stated clearance when used in the context of clearances.

As shown in FIG. **6**, clearance controller **730** continues to determine or regulate the reference peak current  $i_{a,ref}$ , e.g., when the error between the observed clearance  $\hat{c}$  of the motor of linear compressor **100** and a reference clearance  $c_{ref}$  is greater than (e.g., or outside) a threshold clearance error. Thus, clearance controller **730** operates the motor linear compressor **100** to avoid head crashing. When, the error between the observed clearance  $\hat{c}$  of the motor of linear compressor **100** and the reference clearance  $c_{ref}$  is less than (e.g., or inside) the threshold clearance error, method **700** may maintain linear compressor **100** at current operation conditions, e.g., such that the supply voltage  $v_{output}$  is stable or regular.

The threshold clearance error may be any suitable clearance. For example, the voltage selector of clearance controller **730** may utilize multiple threshold clearance errors in order to more finely or accurately adjust the supply voltage  $v_{output}$  to achieve a desired clearance. In particular, a first threshold clearance error, a second threshold clearance error and a third threshold clearance error may be provided and sequentially evaluated by the voltage selector of clearance controller **730** to adjust a magnitude of a change to the current  $i_a$  during method **700**. The first threshold clearance error may be about two millimeters, and clearance controller

730 may successively adjust (e.g., increase or decrease) the current  $i_a$  by about twenty milliamps until the error between the observed clearance  $\hat{c}$  of the motor of linear compressor 100 and the reference clearance  $c_{ref}$  is less than the first threshold clearance error. The second threshold clearance error may be about one millimeter, and clearance controller 730 may successively adjust (e.g., increase or decrease) the current  $i_a$  by about ten milliamps until the error between the observed clearance  $\hat{c}$  of the motor of linear compressor 100 and the reference clearance  $c_{ref}$  is less than the second threshold clearance error. The third threshold clearance error may be about a tenth of a millimeter, and clearance controller 730 may successively adjust (e.g., increase or decrease) the current  $i_a$  by about five milliamps until the error between the observed clearance  $\hat{c}$  of the motor of linear compressor 100 and the reference clearance  $c_{ref}$  is less than the third threshold clearance error. As used herein, the term “about” means within ten percent of the stated current when used in the context of currents.

As discussed above, current controller 710 determines or regulates the amplitude of the supply voltage  $v_{output}$  when the error between the peak current  $i_{a,peak}$  and the reference peak current  $i_{a,ref}$  is greater than (e.g., or outside) a threshold current error. By modifying the reference peak current  $i_{a,ref}$ , clearance controller 730 may force the error between the peak current  $i_{a,peak}$  and the reference peak current  $i_{a,ref}$  to be greater than (e.g., or outside) the threshold current error. Thus, priority may shift back to current controller 710 after clearance controller 730 adjusts the reference peak current  $i_{a,ref}$ , e.g., until current controller 710 again settles the current induced in the motor of linear compressor 100 as described above.

It should be understood that method 700 may be performed with the motor of linear compressor 100 sealed within a hermetic shell of linear compressor 100. Thus, method 700 may be performed without directly measuring velocities or positions of moving components of linear compressor 100. Utilizing method 700, the supply voltage  $v_{output}$  may be adjusted by current controller 710, resonance controller 720 and/or clearance controller 730 in order to operate the motor of linear compressor 100 at a resonant frequency of the motor of linear compressor 100 without or limited head crashing. Thus, method 700 provides robust control of clearance and resonant tracking, e.g., without interference and run away conditions. For example, current controller 710 may be always running and tracking the peak current  $i_{a,peak}$ , e.g., as a PI controller, and resonant controller 720 and clearance controller 730 provide lower priority controls, with resonant controller 720 having a higher priority relative to clearance controller 730.

FIG. 10 illustrates a method 800 for operating a linear compressor according to another example embodiment of the present subject matter. Method 800 may be used to operate any suitable linear compressor. For example, method 800 may be used to operate linear compressor 100 (FIG. 3). The controller of method 800 may be programmed or configured to implement method 800. Thus, method 800 is discussed in greater detail below with reference to linear compressor 800.

During operation of linear compressor 100, the motor of linear compressor 100 reciprocates piston assembly 114. Piston assembly 114 may impact discharge valve 117 during operation of linear compressor 100. When piston assembly 114 impacts a valve head of discharge valve 117 or other movable component of linear compressor 100, such crashing is referred to herein as “soft crashing.” Soft crashing is generally not harmful to piston assembly 114 or discharge

valve 117. In contrast, when piston assembly 114 impacts a fixed component of linear compressor 100 (e.g., when piston assembly 114 moves the valve head of discharge valve 117 so that the valve head impacts a housing of discharge valve 117), such crashing is referred to herein as “hard crashing.” Hard crashing can damage piston assembly 114 and other components of linear compressor 100 and can also be noisy. Thus, hard crashing is preferably avoided. As discussed in greater detail below, method 800 may assist with detecting soft crashing, e.g., to avoid overdriving piston assembly 114 into hard crashing. Thus, method 800 may improve performance of linear compressor, e.g., relative to methods that allow hard crashing, by adjusting operation of linear compressor 100 to avoid overdriving piston assembly 114 into hard crashing.

During soft crashing, discharge valve 117 is opened a prolonged time, and fluid within discharge valve 117 pushes against piston assembly 114 as piston assembly 114 moves away from discharge valve 117 during the suction stroke of piston assembly 114. The gas force applied by the fluid within discharge valve 117 increases a kinetic energy of piston assembly 114 and thus a velocity of piston assembly 114. The increase in velocity in turn increases a back EMF of the motor of linear compressor 100 as seen in the following electrical dynamic model

$$v_a = r_i i + L_i \frac{di}{dt} + e_a$$

where  $e_a = \alpha \dot{x}$  and is the back EMF of the motor.

From the above electrical dynamic model, it can be seen that, as the back EMF increases, the voltage required to maintain a consistent current also increases. In method 800, current controller 710 is monitored to observe when the supply voltage  $v_{output}$  exceeds an expected supply voltage by a threshold amount. The expected supply voltage is determined based on a linear regression of current and voltage data points collected over step changes to the reference peak current  $i_{a,ref}$ . When the supply voltage  $v_{output}$  exceeds the expected supply voltage by more than the threshold amount, it may be inferred that piston assembly 114 is soft crashing. Method 800 is discussed in greater detail below in the context of FIGS. 10 and 11.

At 810, method 800 includes operating the motor of linear compressor 100 with current controller 710. Thus, current controller 710 may drive the motor of linear compressor 100 to a desired peak current,  $i_p^*$  (e.g., the reference peak current  $i_{a,ref}$ ), at 810. In particular, current controller 710 may adjust the supply voltage  $v_{output}$  in order to reduce a difference or error between the peak current  $i_{a,peak}$  supplied to linear compressor 100 and the desired peak current  $i_p^*$ .

At 820, a peak applied voltage,  $v_p$ , of the motor of linear compressor 100 (e.g., a peak of the voltage applied to driving coil 152) is filtered to provide a rolling average of the peak applied voltage,  $v_{p,f}$ . As an example, the peak applied voltage  $v_p$  may be filtered with the following to obtain the rolling average of the peak applied voltage  $v_{p,f}$

$$V_{p,f} = \frac{1}{N} \sum_{i=0}^{N-1} V_p(t - iT)$$

where  $V_{p,f}$  is the rolling average of the peak applied voltage,

N is a number of elements in the rolling average,  
 i is an index of the elements  
 t is time, and

T is a period of the applied voltage.

Thus, the peak applied voltage  $v_p$  may be filtered using an N-element rolling average filter updated once per cycle based on the system fundamental period T. In certain example embodiments, the number of elements N may be no less than five elements. In particular, the number of elements N may be eight elements.

At **830**, current controller **710** or clearance controller **730** changes the desired peak current  $i_p^*$  (e.g., incrementally). For example, current controller **710** may increase the desired peak current  $i_p^*$  in order to increase a stroke length of piston assembly **114**. When current controller **710** increases the desired peak current  $i_p^*$ , current controller **710** may also increase the peak applied voltage  $v_p$  in order to decrease the difference between the peak current  $i_{a,peak}$  supplied to linear compressor **100** and the adjusted desired peak current  $i_p^*$ . Step **830** will be described in greater detail with reference to FIG. 11. FIG. 11 illustrates example plots of the desired peak current  $i_p^*$  and the peak applied voltage  $v_p$  versus time during method **800**.

With reference to FIG. 11, current controller **710** may change the desired peak current  $i_p^*$  from an initial desired peak current  $i_p^*$  to an adjusted desired peak current  $i_p^*$  as shown in the stepwise change in the desired peak current  $i_p^*$  in FIG. 11. In FIG. 11, current controller **710** drives the peak current  $i_{a,peak}$  supplied to linear compressor **100** towards the initial desired peak current  $i_p^*$  during the initial steady state portion labeled in FIG. 11. Current controller **710** changes the desired peak current  $i_p^*$  from the initial desired peak current  $i_p^*$  to the adjusted desired peak current  $i_p^*$  at a beginning of the delay portion labeled in FIG. 11. Current controller **710** then drives the peak current  $i_{a,peak}$  supplied to linear compressor **100** towards the adjusted desired peak current  $i_p^*$  during the transition and adjusted steady state portion labeled in FIG. 11.

At **840**, method **800** includes sampling the rolling average of the peak applied voltage  $v_{p,f}$  and the desired peak current  $i_p^*$  and adding the values to a buffer. With reference to FIG. 11, the sampling rolling average of the peak applied voltage  $v_{p,f}$  may be sampled at about when the desired peak current  $i_p^*$  is adjusted with current controller **710** at **830**, e.g., at an end of the initial steady state portion or during the delay portion in FIG. 11. Thus, the rolling average of the peak applied voltage  $v_{p,f}$  may be sampled at **840** after current controller **710** has the longest possible time to adjust the supply voltage  $v_{output}$  to a steady state condition. In such a manner, sampling of transient behavior (e.g., from the transition period shown in FIG. 11) in the rolling average of the peak applied voltage  $v_{p,f}$  at **840** may be avoided or reduced. The desired peak current  $i_p^*$  may be sampled immediately prior to adjusting the desired peak current  $i_p^*$  with current controller **710** at **830**. Thus, the initial desired peak current  $i_p^*$  from the initial steady state portion may be sampled at **840**. As may be seen from the above, method **800** waits for a change in desired peak current  $i_p^*$  at **830** and then adds values of the sampling rolling average of the peak applied voltage  $v_{p,f}$  and the desired peak current  $i_p^*$  to a buffer at **840**.

During method **800**, the rolling average of the peak applied voltage  $v_{p,f}$  and the desired peak current  $i_p^*$  may be sampled each time that clearance controller **730** adjusts the desired peak current  $i_p^*$ . Thus, a buffer may be filled with a plurality of values for the rolling average of the peak applied voltage  $v_{p,f}$  and the desired peak current  $i_p^*$ . The buffer may

have any suitable number of elements. For example, the buffer may be a five element buffer. Thus, the buffer may be filled with five value pairs of the rolling average of the peak applied voltage  $v_{p,f}$  and the desired peak current  $i_p^*$ . The buffer may delete the oldest value pair each time that a new value pair is sampled and added to the buffer.

At **850**, method **800** continues to **860** if the buffer is full. Conversely, method **800** loops back to **810** if buffer is not full in order to collect additional value pairs for the buffer. At **860**, a linear regression for a predicted peak applied voltage,  $\hat{v}_p$ , as a function of the desired peak current  $i_p^*$  is calculated with the plurality of values from the buffer. The linear regression for the predicted peak applied voltage  $\hat{v}_p$  may be calculated with the following

$$y=mx+b$$

where

y is the predicted peak applied voltage  $\hat{v}_p$ ,  
 x is the desired peak current  $i_p^*$ ,

$$m = \frac{N \sum_{i=1}^N (x_i y_i) - \sum_{i=1}^N x_i \sum_{i=1}^N y_i}{N \sum_{i=1}^N x_i^2 - (\sum_{i=1}^N x_i)^2},$$

$$b = \frac{\sum_{i=1}^N y_i - m \sum_{i=1}^N x_i}{N},$$

i is an index of the values from the buffer, and

N is a number of predicted peak applied voltages in the buffer.

With the linear regression, the predicted peak voltage  $\hat{v}_p$  may be calculated at **870**. Thus, a current or present value for the desired peak current  $i_p^*$  may be plugged in to the linear regression to calculate the predicted peak voltage  $\hat{v}_p$ . In particular, the adjusted desired peak current  $i_p^*$  from FIG. 11 may be plugged into the linear regression as the x variable, and the output of the linear regression, the y variable, may correspond to the predicted peak voltage  $\hat{v}_p$ . It will be understood that the linear regression equation may be updated every time a new value is added to the buffer at **840**.

The predicted peak voltage  $\hat{v}_p$  is the value of the peak voltage which the linear regression predicts the current controller **710** will need to supply to achieve the desired peak current  $i_p^*$  based on historical data from the buffer. At **880**, the predicted peak voltage  $\hat{v}_p$  is compared to a current value for the rolling average of the peak applied voltage  $v_{p,f}$ . In particular, the predicted peak voltage  $\hat{v}_p$  may be compared to the rolling average of the peak applied voltage  $v_{p,f}$  from the end of the adjusted steady state portion or the delay portion of FIG. 11.

At **890**, method **800** may establish that piston assembly **114** is soft crashing against discharge valve **117** when the current value for the rolling average of the peak applied voltage  $v_{p,f}$  is greater than the predicted peak voltage  $\hat{v}_p$  by more than a threshold value. The threshold value may be selected to provide a confident inference that piston assembly **114** is soft crashing against discharge valve **117**. After **890**, method **800** may include adjusting operation of the motor of linear compressor **100** to prevent hard crashing of piston assembly **114** against a fixed component of linear compressor **100** and/or to prevent additional soft crashing of piston assembly **114**. Thus, e.g., current controller **710** may decrement or maintain the desired peak current  $i_p^*$  when the piston assembly **114** is soft crashing against discharge valve **117** at **890**. In contrast, method **800** may establish that piston assembly **114** is not soft crashing against discharge valve

117 at 895 when the predicted peak voltage  $\hat{v}_p$  is not different than the current value for the rolling average of the peak applied voltage  $v_{p,f}$  by more than the threshold value. Thus, method 800 may cycle back to 810.

As may be seen from the above, method 800 may provide a sensorless method for detecting soft crashing of piston assembly 114 against discharge valve 117. Thus, damage to piston assembly 114 from hard crashing of piston assembly 114 or excessive soft crashing of piston assembly 114 may be avoided or limited using method 800. As a particular example, when method 800 detects soft crashing of piston assembly 114, clearance controller 730 may adjust the reference peak current  $i_{a,ref}$  in order to reduce soft crashing.

Additionally, method 800 may provide a sensorless method to establish the axial location of an end of cylinder assembly 111 by tracking the calculated clearance level on the increment of current prior to the soft crash condition occurring. This information can be used to correct the calculated clearance to establish the zero clearance point of piston assembly 114 within cylinder assembly 111. By utilizing method 800 in plurality, multiple instances of soft crashing can be observed with a correction value for the end of cylinder assembly 111 for each instance. This data can then be further evaluated for consistency and used to establish more accurately the location of the end or head of cylinder assembly 111 for purposes of improving the clearance calculation accuracy.

A clearance  $\Delta$  may be defines as a minimum distance between piston assembly 114 and a head of discharge valve 117, e.g., that occurs when piston assembly 114 is at the top dead center position. As a particular example, an existing clearance estimation  $\hat{\Delta}$  may be added to a clearance adjustment variable  $\Delta_{adj}$  (initially zero) to obtain an adjusted clearance estimation  $\hat{\Delta}$ . The adjusted clearance estimation  $\hat{\Delta}$  may be filtered, e.g., using a rolling average filter, to smooth the sampled values. Method 800 then provides a time  $t_{sc}$  at which piston assembly 114 starts soft crashing. At time  $t_{sc}$ , the adjusted clearance estimation  $\hat{\Delta}$  is sampled and subtracted from an expected soft crash clearance  $\Delta_{sc}$  to obtain an error value  $\tilde{\Delta}$ . The error value  $\tilde{\Delta}$  may be added to a rolling buffer of values of the most recent soft crash events. A mean and a range of the error values  $\tilde{\Delta}$  in the rolling buffer may be determined. If the range of the error values  $\tilde{\Delta}$  is less than a given threshold  $r_{th}$ , it may be inferred that the data is sufficiently consistent, and the buffer may be cleared and the mean of the error values  $\tilde{\Delta}$  may be added to the previous value of the clearance adjustment variable  $\Delta_{adj}$ . The new clearance adjustment variable  $\Delta_{adj}$  may then be saturated to a given range, e.g.  $[-\Delta_{lim}, +\Delta_{lim}]$  to ensure that the calibration method does not overcorrect or become unstable.

To assist with avoiding false soft crashing flags at 890, method may include applying exclusion conditions at 880 in addition to comparing the predicted peak voltage  $\hat{v}_p$  to the rolling average of the peak applied voltage  $v_{p,f}$ . For example, in certain example embodiments, a minimum velocity of piston assembly 114 must be less than a threshold velocity for method 880 to continue to 890. As another example, in certain example embodiments, the predicted peak voltage  $\hat{v}_p$  must be different than the current value for the rolling average of the peak applied voltage  $v_{p,f}$  by more than the threshold value AND a previous predicted peak voltage  $\hat{v}_p$  must also be different than a previous value for the rolling average of the peak applied voltage  $v_{p,f}$  by more than the threshold value. Thus, in certain example embodiments, two consecutive peak applied voltage  $v_{p,f}$  must be greater than the respective value for the predicted peak voltage  $\hat{v}_p$  by

more than the threshold value for method 800 to establish that piston assembly 114 is soft crashing against discharge valve 117.

The table provided below shows experimental data accumulated while operating a compressor with method 800. As may be seen in the table, the peak applied voltage  $v_p$  is larger in during soft crashes compared to before the soft crash (i.e., with clearances).

Current (A)	Peak Voltage (V)	Clearance (mm)	Minimum Velocity (m/s)	Stroke Length (mm)	Notes
1.48	213.00	-0.22	-2.38	14.54	Before Soft Crash
1.49	290.00	-1.41	-2.80	17.60	Soft Crash
1.22	195.00	-0.15	-2.27	14.15	Before Soft Crash
1.24	211.00	-0.81	-2.50	15.80	Soft Crash
1.65	227.00	-0.25	-2.43	14.81	Before Soft Crash
1.67	289.00	-0.8	-2.85	16+	Soft Crash
1.89	246.00	-0.35	-2.51	15.16	Before Soft Crash
1.91	292.00	-1.91	-2.90	17.70	Soft Crash
1.93	270.00	-0.21	-2.70	15.80	Before Soft Crash
1.95	292.00	-1.01	-2.85	16.90	Soft Crash

As may be seen from the above, within method 800, soft crashing of piston assembly 114 may be detected by monitoring the rolling average of the peak applied voltage  $v_{p,f}$  in the manner described above.

This written description uses examples to disclose the invention, including the best mode, and also to enable any person skilled in the art to practice the invention, including making and using any devices or systems and performing any incorporated methods. The patentable scope of the invention is defined by the claims, and may include other examples that occur to those skilled in the art. Such other examples are intended to be within the scope of the claims if they include structural elements that do not differ from the literal language of the claims, or if they include equivalent structural elements with insubstantial differences from the literal languages of the claims.

What is claimed is:

1. A method for detecting head crashing in a linear compressor, comprising:
  - operating a motor of the linear compressor with a current controller that drives the motor to a desired peak current;
  - filtering a peak applied voltage to provide a rolling average of the peak applied voltage;
  - adjusting the desired peak current;
  - each time that the desired peak current is adjusted, sampling the rolling average of the peak applied voltage and the desired peak current from immediately prior to adjusting the desired peak current in order to fill a buffer with a plurality of values for the rolling average of the peak applied voltage and for the desired peak current;
  - calculating a linear regression for a predicted peak applied voltage as a function of the desired peak current with the plurality of values from the buffer;
  - calculating the predicted peak voltage for the motor of the linear compressor with the linear regression and a current value for the desired peak current from the current controller;
  - comparing the predicted peak voltage with a current value for the rolling average of the peak applied voltage;
  - establishing that a piston of the linear compressor is soft crashing against a discharge valve of the linear compressor when the current value for the rolling average

of the peak applied voltage is greater than the predicted peak voltage by more than a threshold value; and adjusting operation of the motor to prevent further soft crashing of the piston.

2. The method of claim 1, wherein establishing that the piston of the linear compressor is soft crashing further comprises establishing that the piston of the linear compressor is soft crashing both when the current value for the rolling average of the peak applied voltage is greater than the predicted peak voltage by more than the threshold value and when a minimum velocity of the piston is less than a threshold velocity.

3. The method of claim 2, wherein establishing that the piston of the linear compressor is soft crashing further comprises establishing that the piston of the linear compressor is soft crashing when the predicted peak voltage is different than the current value for the rolling average of the peak applied voltage by more than the threshold value and when a previous predicted peak voltage is different than a previous value for the rolling average of the peak applied voltage by more than the threshold value.

4. The method of claim 1, wherein filtering the peak applied voltage comprises filtering the peak applied voltage with

$$V_{pf} = \frac{1}{N} \sum_{i=0}^{N-1} V_p(t-iT)$$

where

$V_{p_i}$  is the rolling average of the peak applied voltage,

$N$  is a number of elements in the rolling average,

$i$  is an index of the elements

$V_p$  is the peak applied voltage as a function of time  $t$ , and

$T$  is a period of the applied voltage.

5. The method of claim 4, wherein  $N$  is no less than five.

6. The method of claim 1, wherein the buffer is a five-element buffer wherein each element comprises a respective value for the rolling average of the peak applied voltage and a respective value for the desired peak current.

7. The method of claim 1, wherein calculating the linear regression for the predicted peak applied voltage as a function of the desired peak current with the plurality of values from the buffer comprises calculating the linear regression with

$$y=mx+b$$

where

$y$  is the predicted peak applied voltage,

$x$  is the desired peak current,

$$m = \frac{N \sum_{i=1}^N (x_i y_i) - \sum_{i=1}^N x_i \sum_{i=1}^N y_i}{N \sum_{i=1}^N x_i^2 - (\sum_{i=1}^N x_i)^2},$$

$$b = \frac{\sum_{i=1}^N y_i - m \sum_{i=1}^N x_i}{N},$$

$i$  is an index of the values from the buffer, and

$N$  is a number of predicted peak applied voltages in the buffer.

8. The method of claim 7, wherein  $N$  is no less than five.

9. The method of claim 1, wherein the current controller is a PI current controller.

10. The method of claim 1, further comprising: calculating a position of the piston of the linear compressor when the piston is soft crashing against the discharge valve of the linear compressor; and

calibrating a clearance value between the piston of the linear compressor and the discharge valve of the linear compressor based upon an error between the calculated position of the piston of the linear compressor when the piston is soft crashing against the discharge valve of the linear compressor and an estimated clearance value.

11. A method for detecting head crashing in a linear compressor, comprising:

operating a motor of the linear compressor with a current controller that drives the motor to a desired peak current;

filtering a peak applied voltage to provide a rolling average of the peak applied voltage;

adjusting the desired peak current;

sampling the rolling average of the peak applied voltage and the desired peak current each time that the desired peak current is adjusted at the current controller in order to fill a buffer with a plurality of values for the rolling average of the peak applied voltage and for the desired peak current;

calculating a linear regression for a predicted peak applied voltage as a function of the desired peak current with the plurality of values from the buffer;

calculating the predicted peak voltage for the motor of the linear compressor with the linear regression and a current value for the desired peak current from the current controller;

comparing the predicted peak voltage with a current value for the rolling average of the peak applied voltage; and establishing that a piston of the linear compressor is soft crashing against a discharge valve of the linear compressor when the current value for the rolling average of the peak applied voltage is greater than the predicted peak voltage by more than a threshold value.

12. The method of claim 11, wherein establishing that the piston of the linear compressor is soft crashing further comprises establishing that the piston of the linear compressor is soft crashing both when the current value for the rolling average of the peak applied voltage is greater than the predicted peak voltage by more than the threshold value and when a minimum velocity of the piston is less than a threshold velocity.

13. The method of claim 12, wherein establishing that the piston of the linear compressor is soft crashing further comprises establishing that the piston of the linear compressor is soft crashing when both when the current value for the rolling average of the peak applied voltage is greater than the predicted peak voltage by more than the threshold value and the predicted peak voltage is different than the current value for the rolling average of the peak applied voltage by more than the threshold value and when a previous predicted peak voltage is different than a previous value for the rolling average of the peak applied voltage by more than the threshold value.

14. The method of claim 11, wherein filtering the peak applied voltage comprises filtering the peak applied voltage with

$$V_{pf} = \frac{1}{N} \sum_{i=0}^{N-1} V_p(t-iT)$$

where

$V_{p_i}$  is the rolling average of the peak applied voltage,

N is a number of elements in the rolling average,

i is an index of the elements

$V_p$  is the peak applied voltage as a function of time t, and

T is a period of the applied voltage.

15. The method of claim 14, wherein N is no less than five.

16. The method of claim 11, wherein the buffer is a five-element buffer wherein each element comprises a respective value for the rolling average of the peak applied voltage and a respective value for the desired peak current.

17. The method of claim 11, wherein calculating the linear regression for the predicted peak applied voltage as a function of the desired peak current with the plurality of values from the buffer comprises calculating the linear regression with

$$y=mx+b$$

where

y is the predicted peak applied voltage,

x is the desired peak current,

$$m = \frac{N \sum_{i=1}^N (x_i y_i) - \sum_{i=1}^N x_i \sum_{i=1}^N y_i}{N \sum_{i=1}^N x_i^2 - (\sum_{i=1}^N x_i)^2},$$

$$b = \frac{\sum_{i=1}^N y_i - m \sum_{i=1}^N x_i}{N},$$

i is an index of the values from the buffer, and

N is a number of predicted peak applied voltages in the buffer.

18. The method of claim 17, wherein N is no less than five.

19. The method of claim 11, wherein the current controller is a PI current controller.

20. The method of claim 11, further comprising adjusting operation of the motor to prevent further soft crashing of the piston.

21. The method of claim 11, further comprising:

calculating a position of the piston of the linear compressor when the piston is soft crashing against the discharge valve of the linear compressor; and

calibrating a clearance value between the piston of the linear compressor and the discharge valve of the linear compressor based upon an error between the calculated position of the piston of the linear compressor when the piston is soft crashing against the discharge valve of the linear compressor and an estimated clearance value.

22. A method for detecting head crashing in a linear compressor, comprising:

step for filtering a peak applied voltage to provide a rolling average of the peak applied voltage;

step for sampling the rolling average of the peak applied voltage and the desired peak current each time that the desired peak current is adjusted in order to fill a buffer

with a plurality of values for the rolling average of the peak applied voltage and for the desired peak current;

step for calculating a linear regression for a predicted peak applied voltage as a function of the desired peak current with the plurality of values from the buffer;

step for calculating the predicted peak voltage for the motor of the linear compressor with the linear regression; and

step for establishing that a piston of the linear compressor is soft crashing against a discharge valve of the linear compressor.

23. The method of claim 22, further comprising:

step for calculating a position of the piston of the linear compressor when the piston is soft crashing against the discharge valve of the linear compressor; and

step for calibrating a clearance value between the piston of the linear compressor and the discharge valve of the linear compressor based upon an error between the calculated position of the piston of the linear compressor when the piston is soft crashing against the discharge valve of the linear compressor and an estimated clearance value.

24. A method for detecting head crashing in a linear compressor, comprising:

operating the motor of the linear compressor with a current controller that drives the motor to a desired peak current;

incrementally adjusting the desired peak current;

each time that the desired peak current is adjusted, sampling the peak applied voltage and the desired peak current from immediately prior to adjusting the desired peak current in order to fill a buffer with a plurality of values for peak applied voltage and for the desired peak current;

calculating a predicted peak applied voltage based upon a current value for the desired peak current from the current controller and the plurality of values from the buffer;

comparing the predicted peak voltage with a current value for the peak applied voltage;

establishing that a piston of the linear compressor is soft crashing against a discharge valve of the linear compressor when the current value for the peak applied voltage is greater than the predicted peak voltage by more than a threshold value; and

adjusting operation of the motor to prevent further soft crashing of the piston.

25. The method of claim 24, further comprising:

calculating a position of the piston of the linear compressor when the piston is soft crashing against the discharge valve of the linear compressor; and

calibrating a clearance value between the piston of the linear compressor and the discharge valve of the linear compressor based upon an error between the calculated position of the piston of the linear compressor when the piston is soft crashing against the discharge valve of the linear compressor and an estimated clearance value.

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