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(54) Title: USE OF FATTY ALCOHOL CARBONATES AS SOLVENTS IN AGRICULTURAL FORMULATIONS		
(57) Abstract An adjuvant containing: (a) a fatty alcohol carbonate; and (b) a component selected from the group consisting of nonionic surfactants, anionic surfactants, cationic surfactants, alkyl esters, phyto bland mineral oils, water soluble silicone surfactants, fatty acid dialkyl ethers, fatty acid dialkyl carbonates, vegetable oils, and mixtures thereof.		

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Use Of Fatty Alcohol Carbonates As Solvents In Agricultural Formulations

BACKGROUND OF THE INVENTION

The present invention generally relates to solvents for agricultural
5 products. More particularly, the invention relates to the use of methyl ester
invert solvents for the formulation of pesticide products.

It is known that various agricultural products such as insecticides,
insect repellents, fungicides, bactericides, herbicides, and plant growth
regulators may be formulated into various pesticide products for use on crops
10 and ornamental plants, for controlling weeds, insects and the like. These
products may be applied in the form of a liquid or a semi-solid dispersion.

While the use and application of pesticide formulations is generally
known, their formulation into a single, yet compatibly soluble pesticide product
poses various solubility problems. Due to the chemical dissimilarities
15 associated with the individual components which make up a pesticide
formulation, it is oftentimes not possible to effectively disperse the pesticide
component into a single, uniform, formulation.

BRIEF SUMMARY OF THE INVENTION

The present invention is directed to an adjuvant composition
20 containing:

- (a) a fatty alcohol carbonate; and
- (b) a component selected from the group consisting of nonionic

surfactants, anionic surfactants, cationic surfactants, alkyl esters, phytobland mineral oils, water soluble silicone surfactants, fatty dialkyl ethers, fatty dialkyl carbonates, vegetable oils, and mixtures thereof.

5 The present invention is also directed to a pesticide concentrate containing:

(a) an adjuvant composition containing:

(i) a fatty alcohol carbonate; and

10 (ii) a component selected from the group consisting of nonionic surfactants, anionic surfactants, cationic surfactants, alkyl esters, phytobland mineral oils, water soluble silicone surfactants, fatty dialkyl ethers, fatty dialkyl carbonates, vegetable oils, and mixtures thereof; and

(b) a biologically-active ingredient.

15 The present invention is also directed to a process for treating a target substrate involving contacting the target substrate with the above-disclosed pesticide concentrate.

BRIEF DESCRIPTION OF THE SEVERAL VIEWS OF THE DRAWING

Not Applicable.

DETAILED DESCRIPTION OF THE INVENTION

20 Other than in the claims and in the operating examples, or where otherwise indicated, all numbers expressing quantities of ingredients or reaction conditions used herein are to be understood as being modified in all instances by the term "about".

The term target substrate as used herein means a plant, a plant pest, or a combination of a plant and a plant pest. A plant pest is defined as any living stage of any weed, insects, mites, nematodes, slugs, snails, protozoa, or other invertebrate animals, bacteria, fungi, other parasitic plants or reproductive parts thereof, viruses, or any organisms similar to or allied with any of the foregoing, or any infectious substances which can directly or indirectly injure or cause disease or damage in any plants or parts thereof, or any processed, manufactured, or other products of plants.

The fatty alcohol carbonates of the present invention can be used either alone, or in combination, with other known solvents such as, for example, fatty acid methyl esters. They can be used as solvents in pesticide formulations such as emulsifiable concentrates and concentrated emulsions.

These fatty alcohol carbonates are naturally derived, biodegradable materials which can be used as solvents in combination with a variety of active ingredients because of their inherent polarity. These compounds are hydrolytically stable which is very important when employing agricultural tank mixes.

Suitable fatty alcohol carbonates which may be employed in the present invention correspond to formula I:



wherein R_1 is a C_{6-22} aliphatic hydrocarbyl, and preferably a C_{12-18} aliphatic hydrocarbyl, having from 0 to 3 double bonds. These compounds are prepared by trans-esterifying diethyl carbonate.

Examples of suitable co-surfactants/solvents include, for example,

other nonionic surfactants such as ethoxylated castor oils, alcohol ethoxylates, alkyl polyglycosides, glucamides and the like, anionic surfactants such as fatty alcohol ether sulfates, phosphate esters, sulfonates, and the like, cationic surfactants such as ethoxylated fatty amines, and the like, alkyl esters such as methyl oleate, ethyl canolate, and methyl soyate, phytobland mineral oils, water-soluble silicone surfactants, fatty dialkyl ethers, fatty dialkyl carbonates, vegetable oils such as canola oil, soybean oil and the like, and mixtures thereof, typically employed in adjuvant and pesticide compositions.

According to one embodiment of the present invention, there is provided an adjuvant composition containing: (a) from about 99 to about 1% by weight, preferably from about 90 to about 10% by weight, and most preferably from about 75 to about 25% by weight of a fatty alcohol carbonate, and (b) from about 1 to about 99% by weight, preferably from about 10 to about 90% by weight, and most preferably from about 25 to about 75% by weight, based on the weight of the adjuvant composition, of a co-surfactant/solvent.

According to another embodiment of the present invention, there is provided a pesticide concentrate containing a mixture of the above-disclosed adjuvant composition and a biologically active ingredient.

Suitable biologically-active ingredients for use in the pesticide concentrates of the present invention are generally selected from the group consisting of insecticides, insect repellents, fungicides, bactericides, bacteriostats, herbicides, and plant growth regulators, all of which are based on biologically-active ingredients. Suitable insecticides include, for example,

- O,O-diethyl
- O-(2-isopropyl-4-methyl-6-pyrimidinyl)phosphorothioate, O,O-diethyl
- S-2-[(ethylthio)ethyl]phosphorodithioate, O,O-dimethyl
- O-(3-methyl-4-nitrophenyl)thiophosphate, O,O-dimethyl
- 5 S-(N-methylcarbamoylmethyl)phosphorodithioate, O,O-dimethyl
- S-(N-methyl-N-formylcarbamoylmethyl)phosphorodithioate, O,O-dimethyl
- S-2-[(ethylthio)ethyl]phosphorodithioate, O,O-diethyl
- S-2-[(ethylthio)ethyl]phosphorodithioate,
- O,O-dimethyl-1-hydroxy-2,2,2-trichloroethylphosphonate,
- 10 O,O-diethyl-O-(5-phenyl-3-isooxazolyl)phosphorothioate, O,O-dimethyl
- O-(2,5-dichloro-4-bromophenyl)phosphorothioate,
- O,O-dimethyl-O-(3-methyl-4-methylmercaptophenyl)thiophosphate, O-ethyl
- O-p-cyanophenyl-O-phenylphosphorothioate,
- O,O-dimethyl-S-(1,2-dicarboethoxyethyl)phosphorodithioate,
- 15 2-chloro-(2,4,5-trichlorophenyl)vinyl dimethyl phosphate,
- 2-chloro-1-(2,4-dichlorophenyl)vinyl dimethyl phosphate, O,O-dimethyl
- O-p-cyanophenyl phosphorothioate, 2,2-dichlorovinyl dimethyl phosphate,
- O,O-diethyl O-2,4-dichlorophenyl phosphorothioate, ethyl
- mercaptophenylacetate O,O-dimethyl phosphorodithioate,
- 20 S-[(6-chloro-2-oxo-3-benzooxazolinyl)methyl]O,O-diethyl phosphorodithioate,
- 2-chloro-1-(2,4-dichlorophenyl)vinyl diethylphosphate O,O-diethyl
- O-(3-oxo-2-phenyl-2H-pyridazine-6-yl)phosphorothioate, O,O-dimethyl
- S-(1-methyl-2-ethylsulfinyl)-ethyl phosphorothioate, O,O-dimethyl
- S-phthalimidomethyl phosphorodithioate, O,O-diethyl 2,2,2-trichloroethanol,

- 2-(p-tert-butyl-phenoxy)isopropyl-2'-chloroethylsulfite, azoxybenzene,
 di-(p-chlorophenyl)-cyclopropyl carbinol,
 di[tri(2,2-dimethyl-2-phenylethyl)tin]oxide,
 1-(4-chlorophenyl)-3-(2,6-difluorobenzoyl)urea and S-tricyclohexyltin
- 5 O,O-diisopropylphosphorodithioate; 2-methyl-2-(methylthio)propionaldehyde
 O-(methylcarbamoyl)oxime; ethyl [2-(4-phenoxyphenoxy)ethyl] carbamate;
 butyl-2,3-dihydro-2,2-dimethylbenzofuran-7-yl N,N'-dimethyl-N,N'-
 thiodicarbamate; 1-naphthyl methyl carbamate; 2-(ethylthiomethyl)phenyl
 methylcarbamate; 5-(4-phenoxybutyl)dimethylthiocarbamate;
- 10 dimethyl N,N'-(thiobis(methylimino)carbonyloxy)-bis(ethanimidothioate); (RS)-
 α -cyano-3-phenoxybenzyl-(RS)-2-(4-chlorophenyl)-3-methylbutyrate; (RS)- α -
 α -cyano-3-phenoxyphenyl-(RS)-2,2-dichloro-1-(4-
 ethoxyphenyl)cyclopropanecarboxylate; (RS)- α -cyano-3-phenoxybenzyl-N-(2-
 chloro- α,α,α -trifluoro-p-tolyl-D-valinate;
- 15 3-phenoxybenzyl-(1RS)-cis,trans-3-(2,2-dichlorovinyl)-2,2-
 dimethylcyclopropanedicarboxylate.

- Insect repellents which may be employed include but are not limited
 to 2-ethyl-1,3-hexanediol; N-octyl bicycloheptene dicarboximide;
 N,N-diethyl-M-toluamide; 2,3:4,5-Bis (2-butylene) tetrahydro-2-furaldehyde;
- 20 Di-n-propyl isocinchomeronate; and 2-hydroxyethyl-n-octyl sulfide.

Fungicides which may be employed include but are not limited to
 3,3'-ethylenebis (tetrahydro-4,6-dimethyl-2H-1,3,5-thiadiazine-2-thione), zinc
 or manganese ethylenebis(dithiocarbamate), bis-(dimethyldithiocarbamoyl)
 disulfide, zinc propylenebis (dithiocarbamate), bis(dimethyldithiocarbamoyl)

- ethylenediamine; nickel dimethyldithiocarbamate,
methyl-1(butylcarbamoyle)-2-benzimidazolecarbamate,
1,2-bis(3-methoxycarbonyl-2-thioureido)benzene,
1-isopropylcarbamoyle-3-(3,5-dichlorophenyl)hydantoin, potassium
- 5 N-hydroxymethyl-N-methyldithiocarbamate and
5-methyl-10-butoxycarbonylamino-10, 11-dehydrodibenzo (b,f)azepine;
pyridine fungicides such as zinc bis(1-hydroxy-2(1H)pyridinethionate and
2-pyridinethiol-1-oxide sodium salt; O,O-diisopropyl
S-benzylphosphorothioate and O-ethyl S,S-diphenyldithiophosphate;
- 10 phthalimide fungicides such as N-(2,6-p-diethylphenyl)phthalimide and
N-(2,6-diethylphenyl)-4-methylphthalimide; dicarboxyimide fungicides such as
N-trichloromethylthio 4-cyclohexene-1,2-dicarboxyimide and
N-tetrachloroethylthio-4-cyclohexene-1,2-dicarboxyimide;
5,6-dihydro-2-methyl-1,4-oxathine-3-carboxanilido-4,4-dioxide and
- 15 5,6-dihydro-2-methyl-1, 4-oxathine-3-carboxanilide; naphthoquinone
fungicides such as 2,3-dichloro-1,4-naphthoquinone,
2-oxy-3-chloro-1,4-naphthoquinone copper sulfate, pentachloronitrobenzene;
1,4-dichloro-2,5-dimethoxybenzene; 5-methyl-s-triazol-(3,4-b)benzthiazole;
2-(thiocyanomethylthio)benzothiazole;
- 20 3-hydroxy-5-methylisooxazole; N-2,3-dichlorophenyltetrachlorophthalamic
acid; 5-ethoxy-3-trichloromethyl-1,2,4-thiaziazole;
2,4-dichloro-6-(0-chloroanilino)-1,3,5-triazine;
2,3-dicyano-1,4-dithioanthraquinone; copper 8-quinolinate; polyoxine;
validamycin; cycloheximide; iron methanearsonate; diisopropyl

- 1,3-dithiolane-2-iridene malonate; 3-allyloxy-1,2-benzisothiazol-1,1-dioxide;
kasugamycin; Blastocidin S; 4,5,6,7-tetrachlorophthalide;
3-(3,5-dichlorophenyl)5-ethenyl 5-methyloxazolizine-2,4-dione;
N-(3,5-dichlorophenyl)-1,2-dimethylcyclopropane-1,2-dicarboxyimide;
5 S-n-butyl-5'-para-t-butylbenzyl-N-3-pyridyldithiocarbonylimidate;
4-chlorophenoxy-3,3-dimethyl-1-(1H,1,3,4-triazol-1-yl)-2-butanone;
methyl-D,L-N-(2,6-dimethylphenyl)-N-(2'-methoxyacetyl)alaninate;
N-propyl-N-[2-(2,4,6-trichlorophenoxy)ethyl]imidazol-1-carboxamide;
N-(3,5-dichlorophenyl)succinamide; tetrachloroisophthalonitrile;
10 2-dimethylamino-4-methyl-5-n-butyl-6-hydroxypyrimidine;
2,6-dichloro-4-nitroaniline; 3-methyl-4-chlorobenzthiazol-2-one;
1,2,5,6-tetrahydro-4H-pyrrolol-[3,2,1-i,j]quinoline-2-one;
3'-isopropoxy-2-methylbenzanilide;
1-[2-(2,4-dichlorophenyl)-4-ethyl-1,3-dioxorane-2-ylmethyl]-1H,1,2,4-triazol;
15 1,2-benzisothiazoline-3-one; basic copper chloride; basic copper sulfate;
N'-dichlorofluoromethylthio-N,N-dimethyl-N-phenyl sulfamide;
ethyl-N-(3-dimethylaminopropyl)thiocarbamate hydrochloride; piomycin;
S,S-6-methylquinoxaline-2,3-di-ylthiocarbonate; complex of zinc and
manneb; di-zinc bis(dimethyldithiocarbamate)ethylenebis (dithiocarbamate).
20 Plant growth regulators which may be employed include but are not
limited to N-methoxycaronyl-N'-4-methylphenylcarbamoylethylisourea and
1-(4-chlorophenylcarbamoylethyl)-3-ethoxycarbonyl-2-methylisourea; another type
of plant growth regulators such as sodium naphthaleneacetate,
1,2-dihydropyridazine-3,6-dione and gibberellins; triazine herbicides such as

- 2-methylthio-4,6-bisethylamino-1,3,5-triazine,
2-chloro-4,6-bisethylamino-1,3,5-triazine,
2-methoxy-4-ethylamino-6-isopropylamino-1,3,5-triazine,
2-chloro-4-ethylamino-6-isopropylamino-s-triazine,
5 2-methylthio-4,6-bis(isopropylamino)-S-triazine and
2-methylthio-4-ethylamino-6-isopropylamino-s-triazine; phenoxy herbicides
such as 2,4-dichlorophenoxyacetic acid and methyl, ethyl, and butyl esters
thereof.
2-chloro-4-methylphenoxyacetic acid, 4-chloro-2-methylphenoxyacetic acid
10 and ethyl 2-methyl-4-chlorophenoxybutylate; diphenylether herbicides such as
2,4,6-trichlorophenyl-4'-nitrophenylether, 2,4-dichlorophenyl-4'-
nitrophenylether and 3,5-dimethylphenyl-4'-nitrophenylether; urea herbicides
such as 3-(3,4-dichlorophenyl)-1-methoxy-1-methyl urea,
3-(3,4-dichlorophenyl)-1,1-dimethylurea and 3-(4-chlorophenyl)-1,1-dimethyl
15 urea; carbamate herbicides such as
3-methoxycarbonylaminophenyl-N-(3-methylphenyl)carbamate,
isopropyl-N-(3-chlorophenyl)carbamate and
methyl-N-(3,4'-dichlorophenyl)carbamate; uracil herbicides such as
5-bromo-3-sec-butyl-6-methyluracil and 1-cyclohexyl-3,5-propyleneuracil;
20 thiolcarbamate herbicides such as
S-(4-chlorobenzyl)-N,N-diethylthiolcarbamate, S-ethyl-N-cyclohexyl-N-
ethylthiolcarbamate and S-ethyl-hexahydro-1H-azepine-1-carbothioate and
S-ethyl-N,N-di-n-propyl-thiocarbamate; pyridinium herbicides such as
1,1'-di-methyl-4,4'-bispyridinium dichloride; phosphoric herbicides such as

N-(phosphonomethyl)glycine; aniline herbicides such as
alpha-trifluoro-2,6-dinitro-N,N-dipropyl-p-toluidine,
4-(methylsulfonyl)-2,6-dinitro-N,N-dipropylaniline and N[3],
N[3]-diethyl-2,4-dinitro-6 trifluoromethyl-1,3-phenylene diamine; acid anilide
5 herbicides such as 2-chloro-2',6'-diethyl-N-(butoxymethyl)acetoanilide,
2-chloro-2',6'-diethyl-N-(methoxymethyl)acetoanilide, and
3,4-dichloropropioneanilide; pyrazole herbicides such as
1,3-dimethyl-4-(2,4-dichlorobenzoyl)-5-hydroxypyrazole and
1,3-di-methyl-4-(2,4-dichlorobenzoyl)-5-(p-toluenesulfonyloxy)pyrazole;
10 5-tert-butyl-3-(2,4-dichloro-5-isopropoxyphenyl)-1,3,4-oxadiazoline-2-one;
2-[N-isopropyl,N-(4-chlorophenyl)carbamoyl]-4-chloro-5-methyl-4-
isooxazoline-3-one; 3-isopropylbenzo-2-thia-1,3-diazinone-(4)-2,4-dioxide and
3-(2-methyl-phenoxy)pyridazine.

According to another embodiment of the present invention, there is
15 thus provided a pesticide concentrate containing: (a) from about 99.9 to about
5% by weight, preferably from about 95 to about 15% by weight, and most
preferably from about 90 to about 20% by weight, of the above-disclosed
adjuvant; and (b) from about 0.1 to about 95% by weight, preferably from
about 5 to about 85% by weight, and most preferably from about 10 to about
20 80% by weight, of a biologically active ingredient.

The precise amount of biologically active ingredient contained in the
pesticide concentrate will oftentimes depend upon the specific end-use
application, i.e., the target substrate to be treated, the area to be treated, etc.
Thus, it is within the skill of the applicator to determine the specific amount of

biologically active ingredient to be used for a particular application.

In order to formulate the pesticide concentrate into a ready-to-use form, it is typically diluted with water to form an aqueous pesticide composition. The ready-to-use aqueous pesticide composition will typically contain from about 0.1% to about 10% by weight, and preferably from about 0.5 to about 5% by weight, based on the weight of the composition, of the above-disclosed pesticide concentrate, the remainder of which will typically be water.

The precise amount of dilution of the pesticide concentrate necessary to form a ready-to-use aqueous pesticide composition will again depend upon the specific application itself, i.e., the target substrate to be treated, the area to be treated, etc. Thus, it is once again within the skill of the applicator to determine the specific amount of water needed to dilute the pesticide concentrate.

Finally, the present invention also provides for a process for treating a target substrate involving contacting the target substrate with the above-disclosed aqueous pesticide composition.

What is claimed is:

1. An adjuvant comprising:
 - (a) a fatty alcohol carbonate; and
 - (b) a co-surfactant/solvent component selected from the group
- 5 consisting of nonionic surfactants, anionic surfactants, cationic surfactants, alkyl esters, phytobland mineral oils, water soluble silicone surfactants, fatty acid dialkyl ethers, fatty acid dialkyl carbonates, vegetable oils, and mixtures thereof.
2. The adjuvant of claim 1 wherein the fatty alcohol carbonate is present
- 10 in the adjuvant in an amount of from about 99 to about 1% by weight, based on the weight of the adjuvant.
3. The adjuvant of claim 1 wherein the fatty alcohol carbonate is present in the adjuvant in an amount of from about 75 to about 25% by weight, based on the weight of the adjuvant.
- 15 4. The adjuvant of claim 1 wherein the co-surfactant/solvent is present in the adjuvant in an amount of from about 1 to about 99% by weight, based on the weight of the adjuvant.
5. The adjuvant of claim 1 wherein the co-surfactant/solvent is present in the adjuvant in an amount of from about 25 to about 75% by weight, based on
- 20 the weight of the adjuvant.
6. A pesticide concentrate comprising:
 - (a) an adjuvant containing:
 - (i) a fatty alcohol carbonate; and
 - (ii) a component selected from the group consisting of nonionic

surfactants, anionic surfactants, cationic surfactants, alkyl esters, phytobland mineral oils, water soluble silicone surfactants, fatty acid dialkyl ethers, fatty acid dialkyl carbonates, vegetable oils, and mixtures thereof; and

(b) a biologically active ingredient.

5 7. The concentrate of claim 6 wherein the fatty alcohol carbonate is present in the adjuvant in an amount of from about 99 to about 1% by weight, based on the weight of the adjuvant.

8. The concentrate of claim 6 wherein the fatty alcohol carbonate is present in the adjuvant in an amount of from about 75 to about 25% by
10 weight, based on the weight of the adjuvant.

9. The concentrate of claim 6 wherein the co-surfactant/solvent is present in the adjuvant in an amount of from about 1 to about 99% by weight, based on the weight of the adjuvant.

10. The concentrate of claim 6 wherein the co-surfactant/solvent is present
15 in the adjuvant in an amount of from about 25 to about 75% by weight, based on the weight of the adjuvant.

11. The concentrate of claim 6 wherein the adjuvant is present in the concentrate in an amount of from about 99.9 to about 5% by weight, based on the weight of the concentrate.

20 12. The concentrate of claim 6 wherein the adjuvant is present in the concentrate in an amount of from about 90 to about 20% by weight, based on the weight of the concentrate.

13. The concentrate of claim 6 wherein the biologically active ingredient is present in the concentrate in an amount of from about 0.1 to about 95% by

weight, based on the weight of the concentrate.

14. The concentrate of claim 6 wherein the biologically active ingredient is present in the concentrate in an amount of from about 10 to about 80% by weight, based on the weight of the concentrate.

5 15. A process for treating a target substrate comprising contacting the substrate with an effective amount of the pesticide concentrate of claim 6.