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(54) **DEVICES AND METHODS FOR SAMPLE CHARACTERIZATION**

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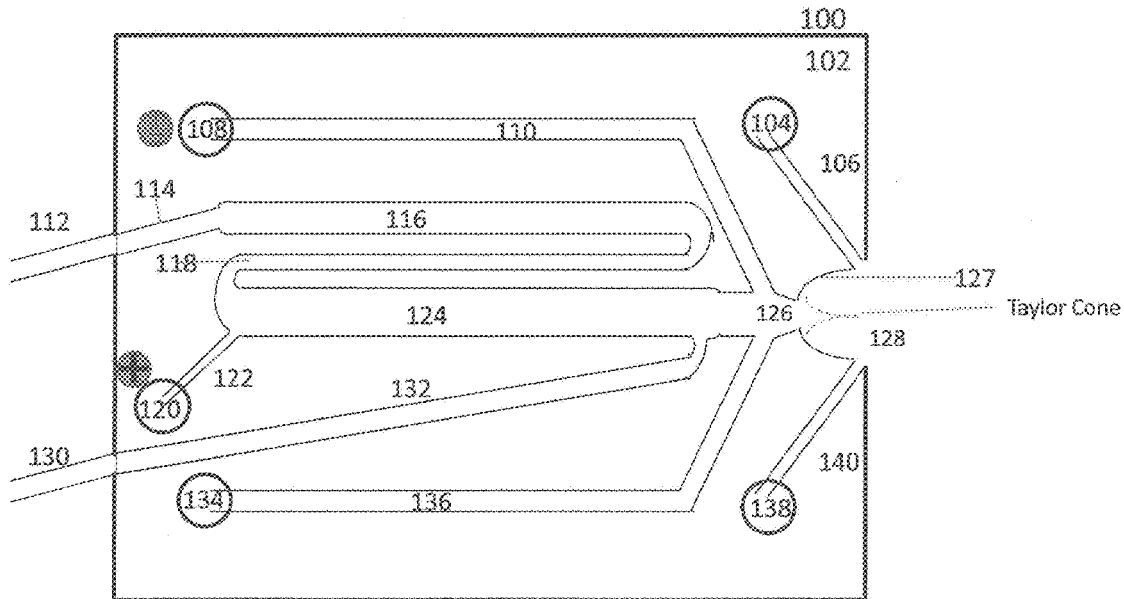
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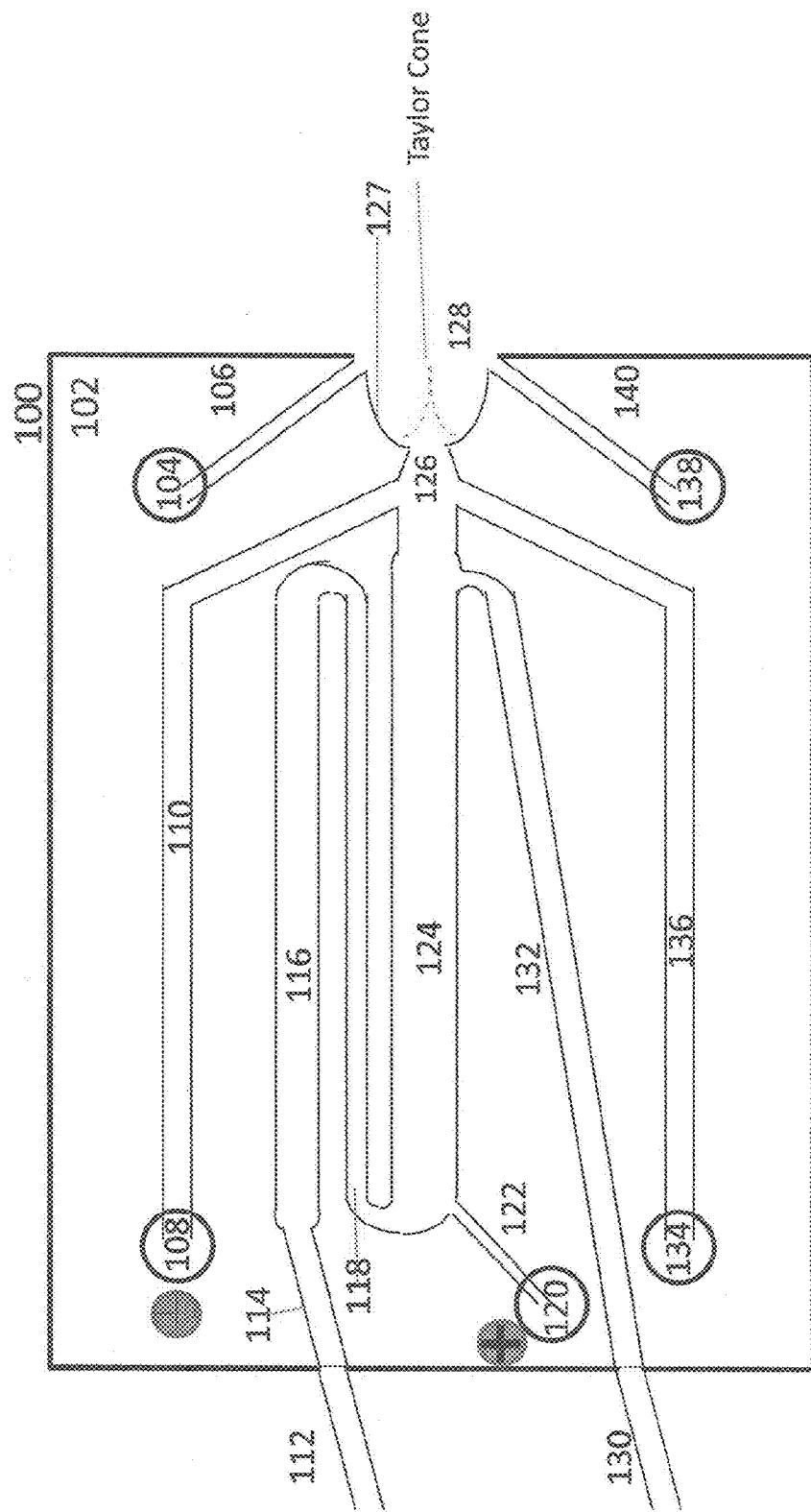
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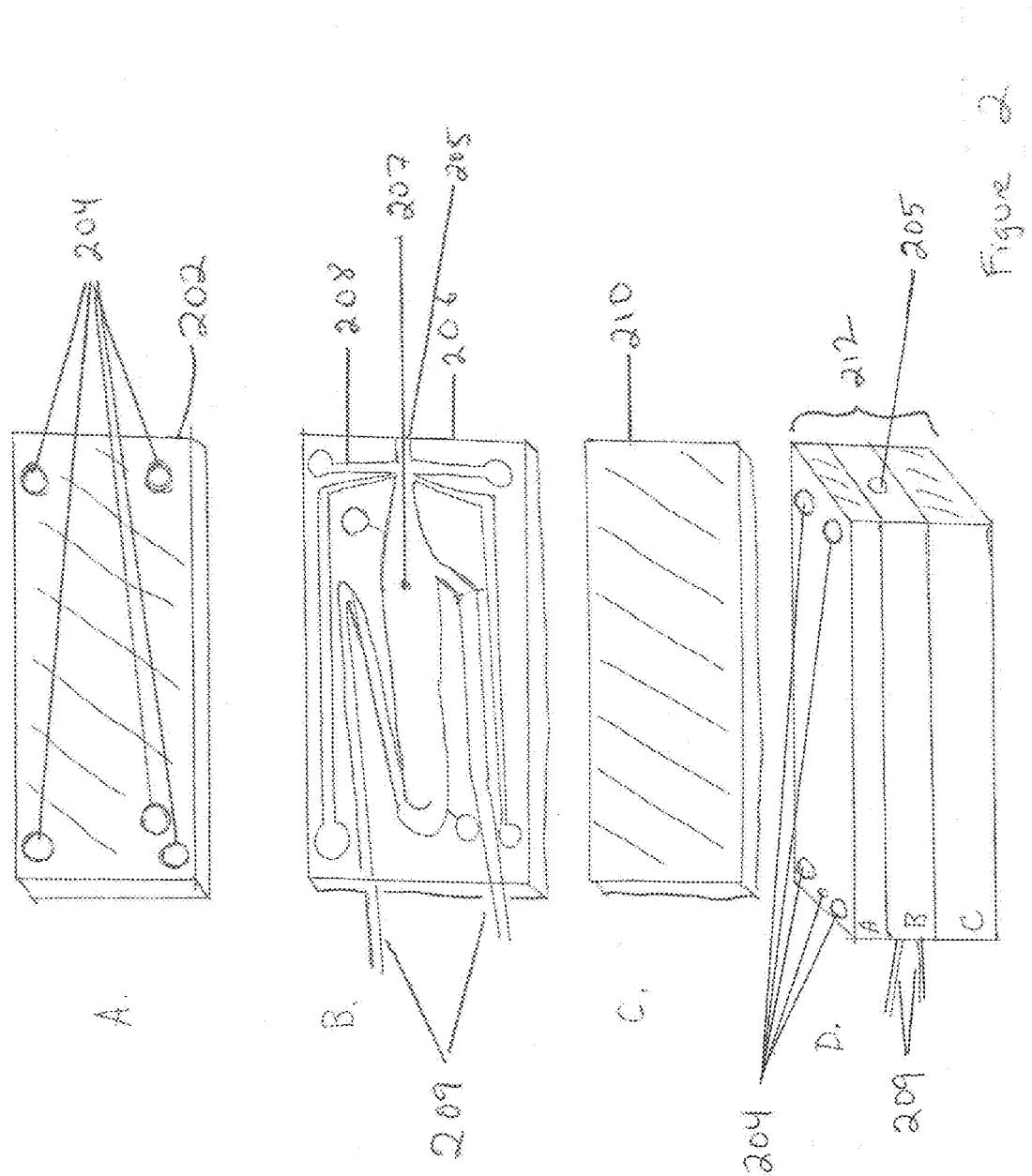
ABSTRACT

Devices and methods for characterization of analyte mixtures are provided. Some methods described herein include performing enrichment steps on a device before expelling enriched analyte fractions from the device for subsequent analysis. Also included are devices for performing these enrichment steps.





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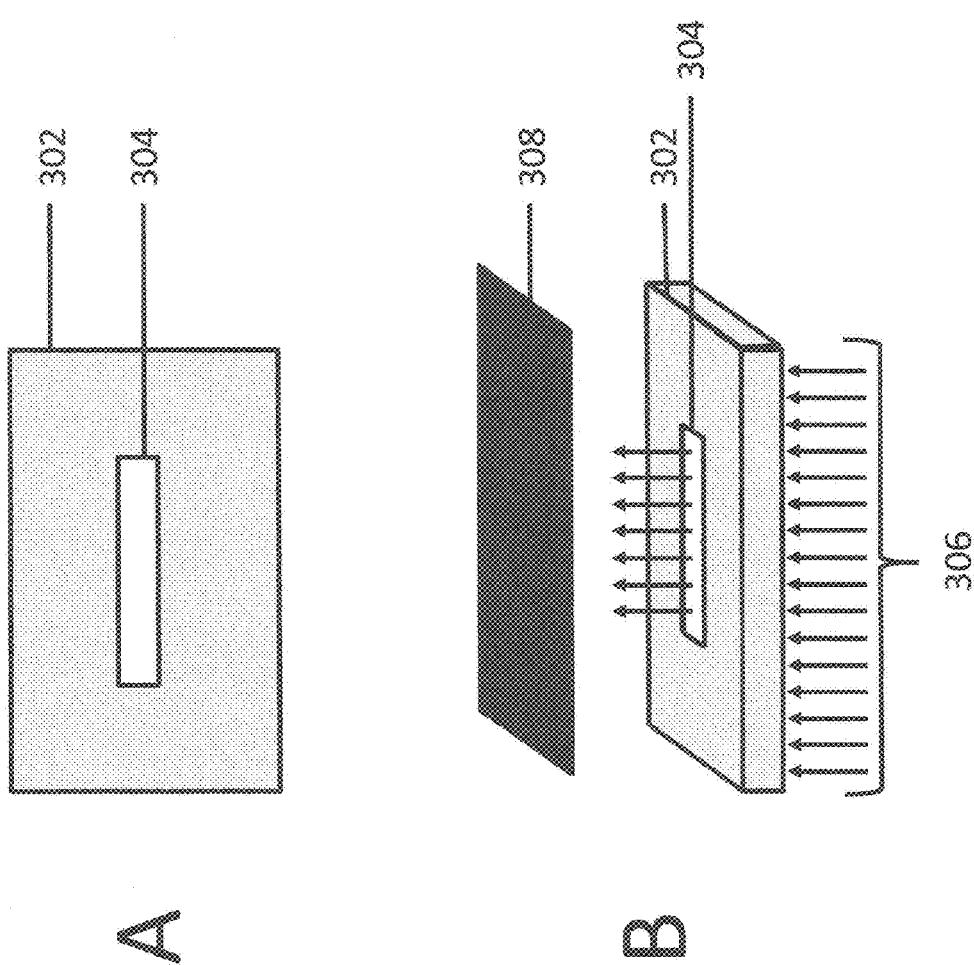
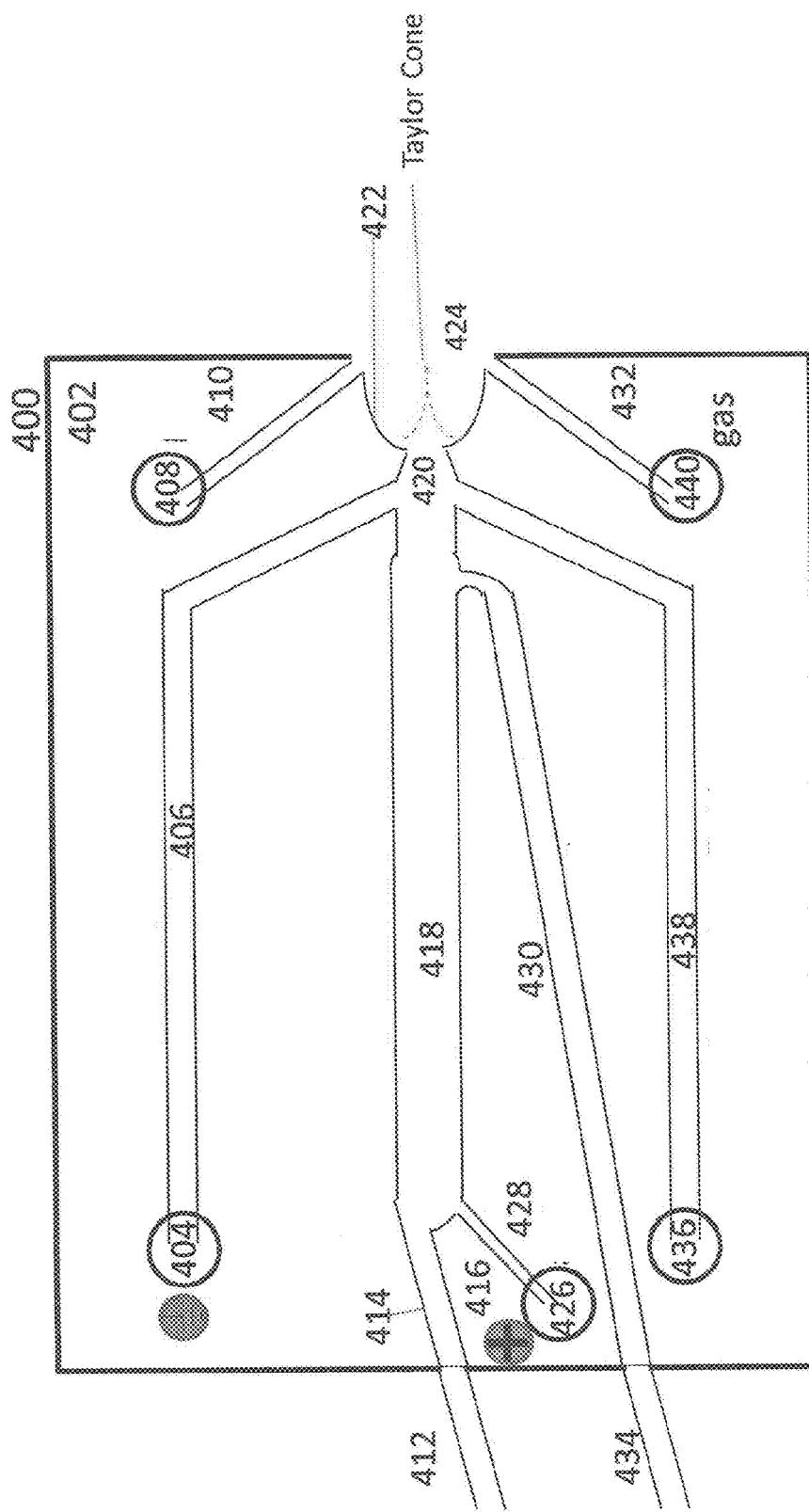
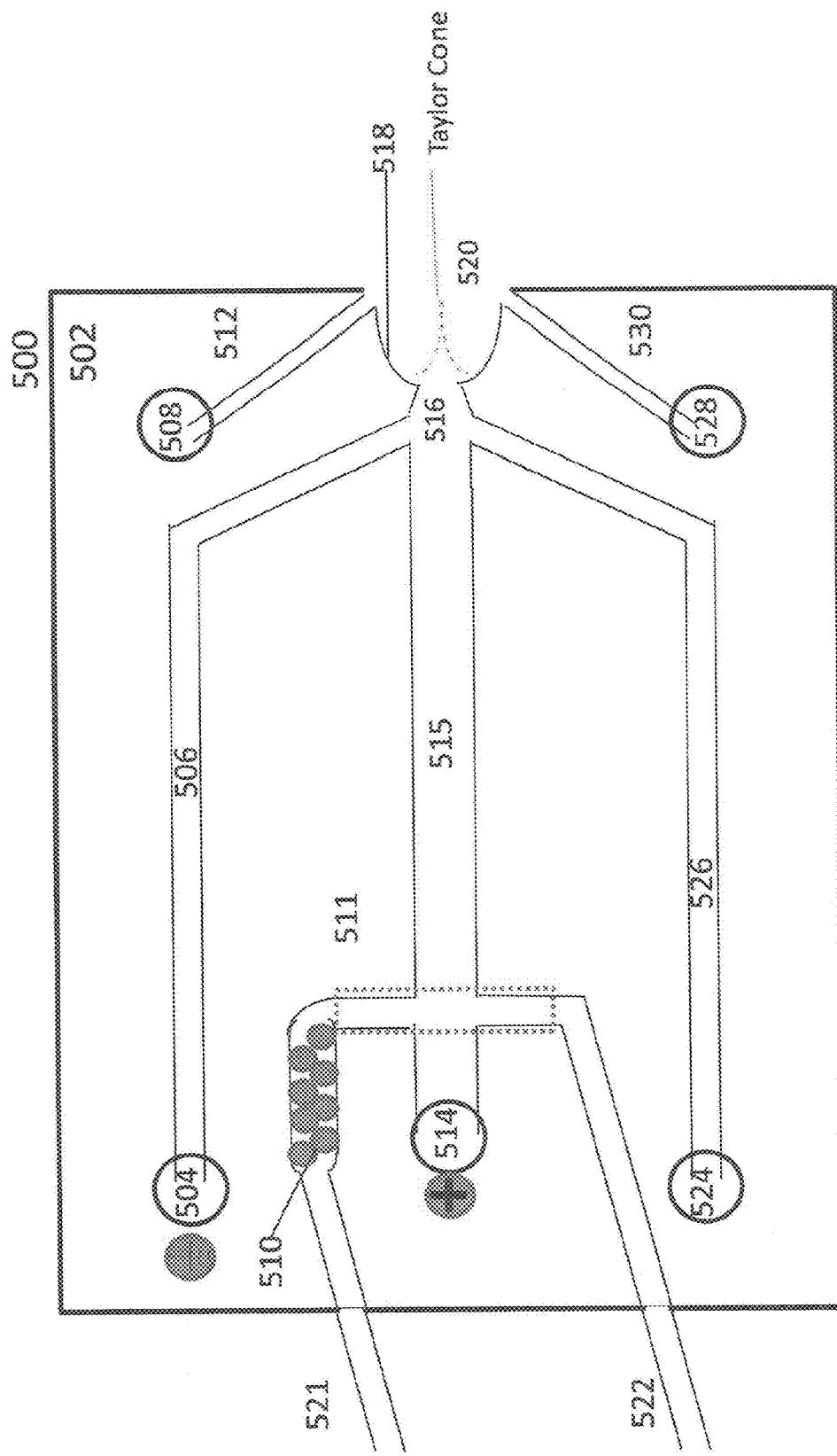


Figure 3



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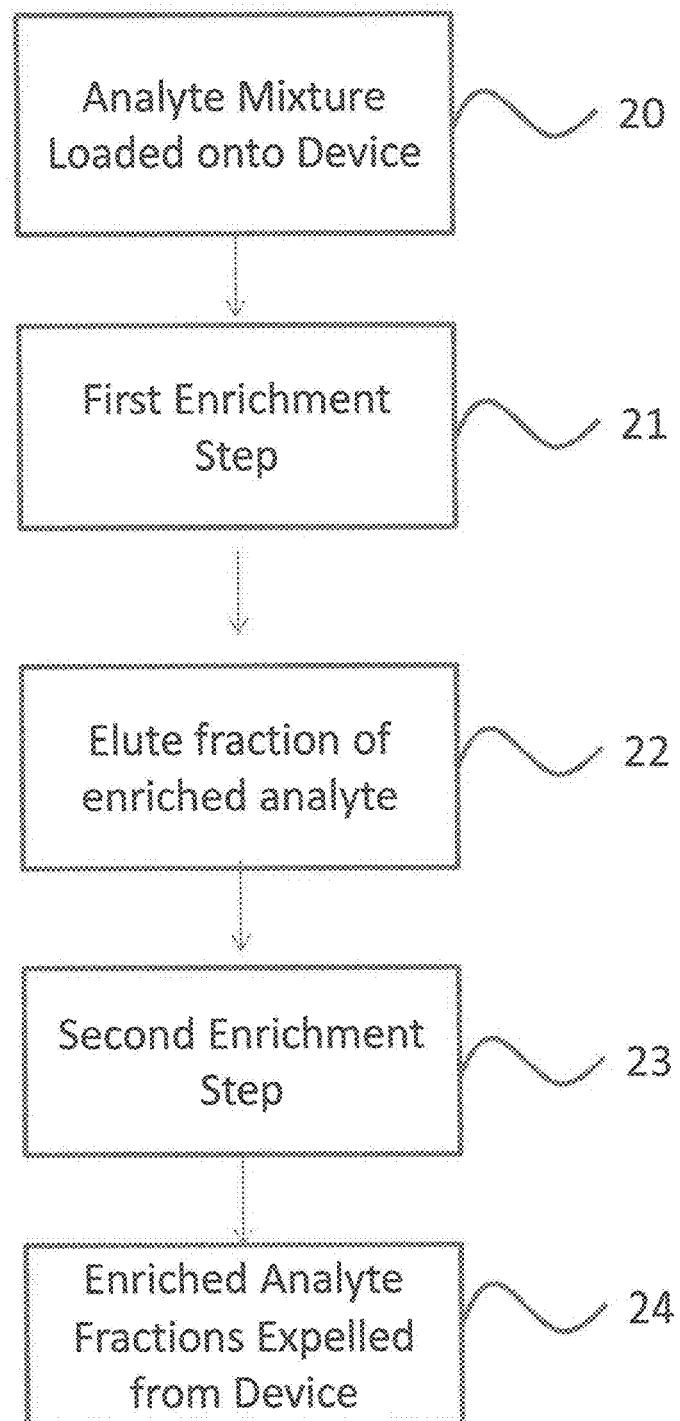
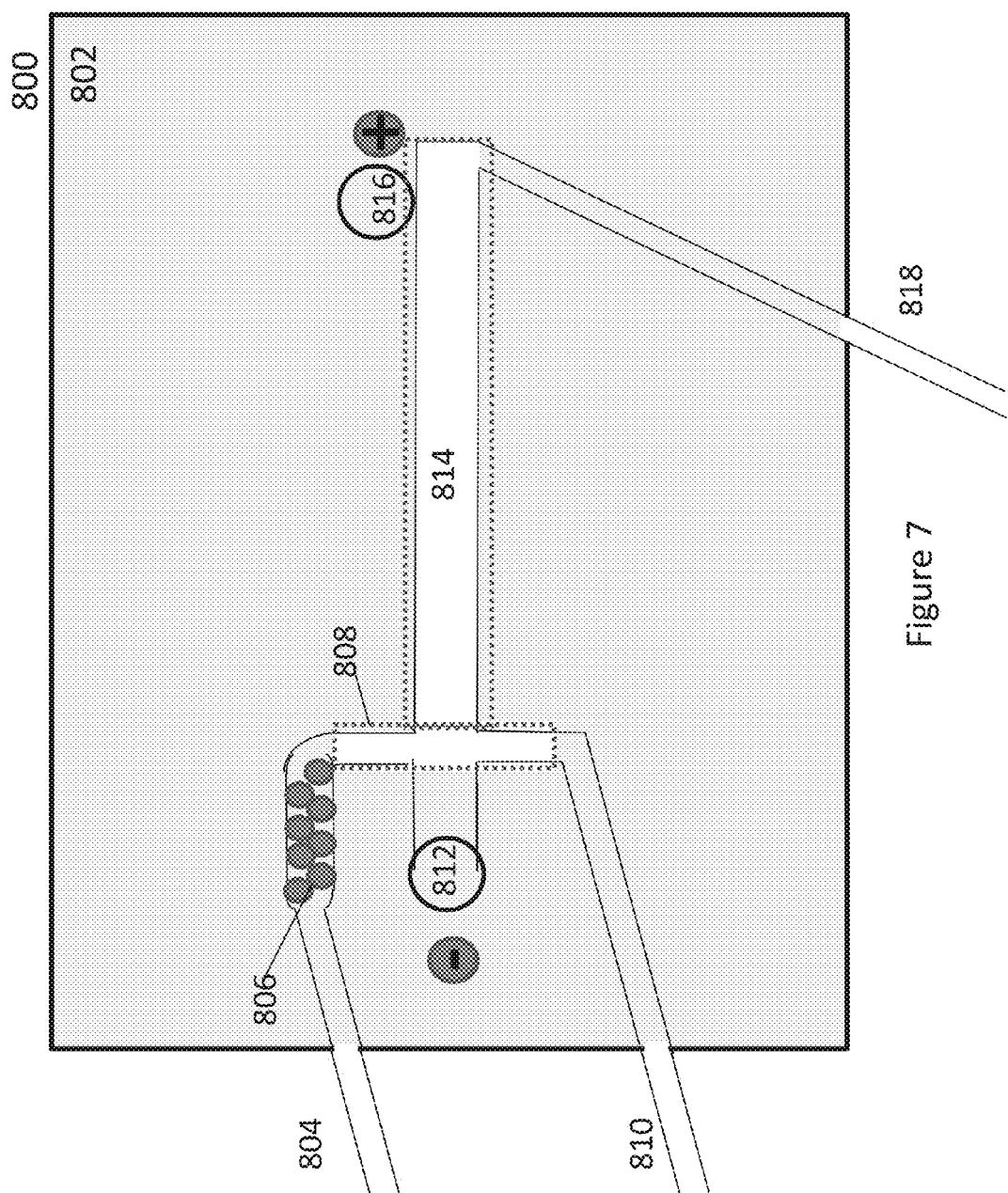


Figure 6



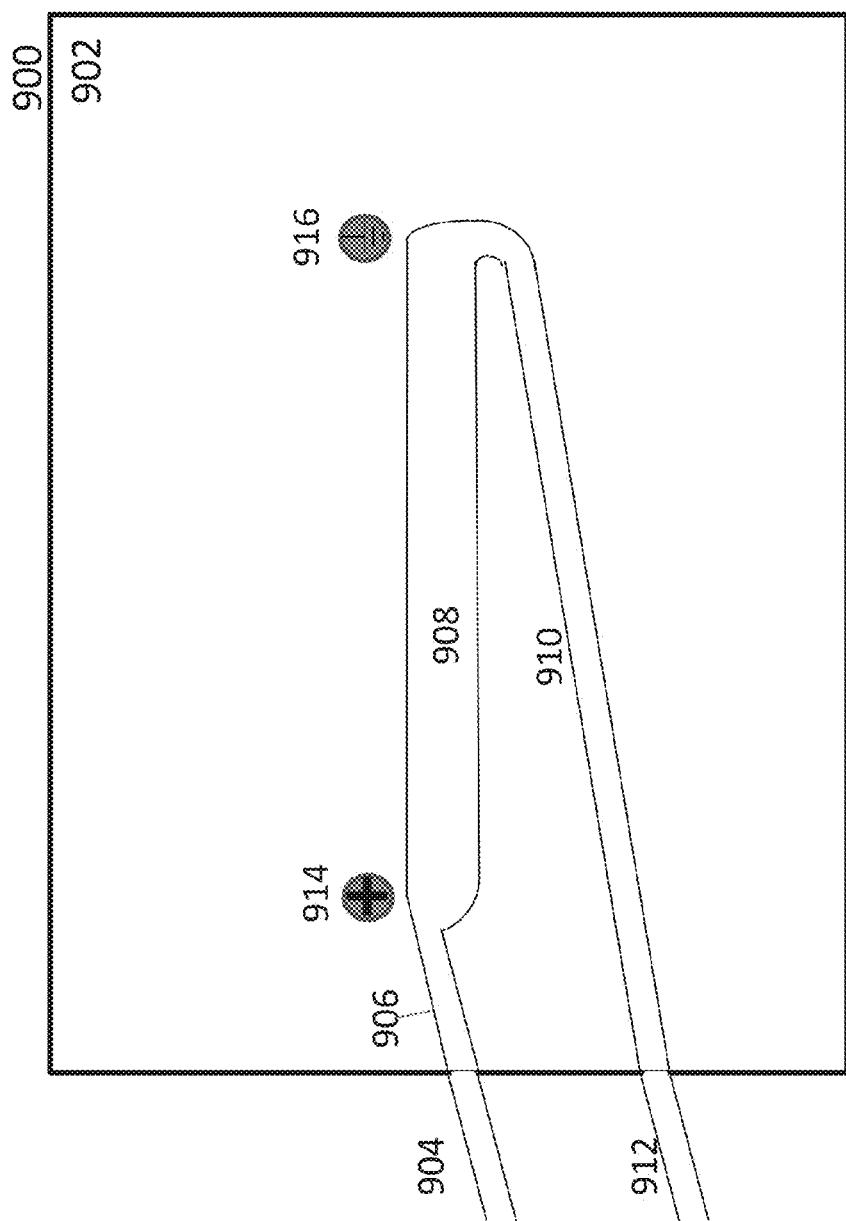


Figure 8

DEVICES AND METHODS FOR SAMPLE CHARACTERIZATION

CROSS REFERENCE TO RELATED APPLICATIONS

[0001] This application is a non-provisional of and claims the benefit under 35 U.S.C. §119(e) of U.S. Provisional Patent Application No. 62/260,944, filed Nov. 30, 2015, and U.S. Provisional Patent Application No. 62/338,074, filed May 18, 2016, each entitled "Devices, Methods, and Kits for Sample Characterization," the disclosure of each of which is hereby incorporated by reference in its entirety.

BACKGROUND

[0002] Some embodiments described herein relate to devices and methods for sample characterization and various uses thereof.

[0003] Separation of analyte components from a more complex analyte mixture on the basis of an inherent quality of the analytes, and providing sets of fractions that are enriched for states of that quality is a key part of analytical chemistry. Simplifying complex mixtures in this manner reduces the complexity of downstream analysis. It can be advantageous to perform two or more enrichment steps that are orthogonal, (e.g., based on different and/or unrelated qualities). In many cases, however, the process of performing orthogonal enrichment steps using known methods and/or devices is cumbersome, and can dilute the analyte beyond the sensitivity of the downstream analytical equipment. In addition, complications can arise when attempting to interface known enrichment methods and/or devices with analytical equipment and/or techniques.

[0004] Methods have been used to interface protein sample preparation techniques with downstream detection systems such as mass spectrometers. A common method is to prepare samples using liquid chromatography and collect fractions for mass spectrometry (LC-MS). This has the disadvantage of requiring protein samples to be digested into peptide fragments, leading to large number of sample fractions which must be analyzed and complex data reconstruction post-run. While certain forms of liquid chromatography can be coupled to a mass spectrometer, for example peptide map reversed-phase chromatography, these known techniques are restricted to using peptide fragments, rather than intact proteins, which limit their utility.

[0005] Another method to introduce samples into a mass spectrometer is electrospray ionization (ESI). In ESI, small droplets of sample and solution at a distal end of a capillary or microfluidic device are ionized to induce an attraction to the charged plate of a mass spectrometer. The droplet then stretches in this induced electric field to a cone shape ("Taylor cone"), which then releases small droplets into the mass spectrometer for analysis. Typically, this is done in a capillary, which provides a convenient volume and size for ESI. Capillaries however, provide a linear flow path that does not allow for multi-step processing.

[0006] Other work has been pursued with microfluidic devices. Microfluidic devices may be produced by various known techniques and provide fluidic channels of defined width that can make up a channel network designed to perform different fluid manipulations. These devices offer an additional level of control and complexity than capillaries. In connection with ESI, known devices include outwardly

tapered tips and conductive edges in an attempt to enhance the ESI in these devices. The outward taper of known microfluidic devices used for ESI, however, exposes the fragile Taylor cone structure to potential disturbances by turbulent air flow and results in a contact surface geometry that will support only a limited range of cone radii, which limits control over the volume introduced to the mass spectrometer through ESI. Additionally, electrolysis of water at the conductive edge can lead to gas bubble formation, which interferes with the cone development.

[0007] One application for protein mass spectrometry is for characterization during the development and manufacturing of biologic and biosimilar pharmaceuticals. Biologics and biosimilars are a class of drugs which include, for example, recombinant proteins, antibodies, live virus vaccines, human plasma-derived proteins, cell-based medicines, naturally-sourced proteins, antibody-drug conjugates, protein-drug conjugates and other protein drugs.

[0008] Regulatory compliance demands that biologics require extensive testing during development and manufacture that is not required for small molecule drugs. This is because the manufacture of biologics has greater complexity due to, for example, using living material to produce the biologic, greater complexity of biologic molecule, greater complexity of the manufacturing process. Characteristics required to be defined include, for example, charge, efficacy, hydrophobic changes, mass, and glycosylation. Currently these tests are done independent of each other leading to a very time consuming and expensive process of characterizing biologics.

SUMMARY

[0009] Some embodiments described herein relate to devices and methods that can enable the analysis of analytes in an analyte mixture. For example, many specific characterizations of biologic proteins are required by regulatory agencies. Methods and devices described herein can be suitable for characterizing proteins and/or other analytes. In some embodiments, methods and devices described herein can relate to characterizing an analyte mixture that includes one or more enrichment steps performed to separate an analyte mixture into enriched analyte fractions.

[0010] In some instances, these analytes can be, for example, glycans, carbohydrates, DNA, RNA, intact proteins, digested proteins, antibody-drug conjugates, protein-drug conjugates, peptides, metabolites or other biologically relevant molecules. In some instances, these analytes can be small molecule drugs. In some instances, these analytes can be protein molecules in a protein mixture, such as a biologic protein pharmaceutical and/or a lysate collected from cells isolated from culture or *in vivo*.

[0011] Some embodiments described herein can include a first enrichment step, in which fractions containing a subset of the analyte molecules from the original analyte mixture are eluted one fraction at a time; these enriched analyte fractions are then subjected to another enrichment step. At the final enrichment step, the enriched analyte fractions are expelled for further analysis.

[0012] In some embodiments, one or more of the enrichment steps will be solid-phase separations. In some embodiments, one or more of the enrichment steps will be solution-phase separations.

[0013] In some embodiments, a final step concentrates the enriched analyte fractions before expulsion.

[0014] In some embodiments, substantially all of the enriched analyte fractions from the final enrichment step are expelled in a continuous stream. In some embodiments, a portion of the analyte mixture (e.g., a fraction of interest) will be expelled from a microfluidic device via an outlet configured to interface with an analytical instrument, such as a mass spectrometer or another device configured to fractionate and/or enrich at least a portion of the sample. Another portion of the analyte mixture (e.g., containing fractions other than the fraction of interest) can be expelled via a waste channel.

[0015] In some embodiments, the expulsion is performed using pressure, electric force, or ionization, or a combination of these.

[0016] In some embodiments, the expulsion is performed using electrospray ionization (ESI) into, for example, a mass spectrometer. In some embodiments a sheath liquid is used as an electrolyte for an electrophoretic separation. In some embodiments, a nebulizing gas is provided to reduce the analyte fraction to a fine spray. In some embodiments, other ionization methods are used, such as inductive coupled laser ionization, fast atom bombardment, soft laser desorption, atmospheric pressure chemical ionization, secondary ion mass spectrometry, spark ionization, thermal ionization, and the like.

[0017] In some embodiments, the enriched fractions will be deposited on a surface for further analysis by matrix-assisted laser desorption/ionization, surface enhanced laser desorption/ionization, immunoblot, and the like.

[0018] Some embodiments described herein relate to devices and methods for visualizing an analyte in an electrophoretic separation before and during the expulsion of enriched fractions.

[0019] Some embodiments described herein relate to devices and methods for visualizing an analyte during an enrichment step.

[0020] Some embodiments described herein relate to devices and methods for visualizing an analyte in a channel between enrichment zones.

[0021] In some embodiments, the visualization of an analyte can be performed via optical detection, such as ultraviolet light absorbance, visible light absorbance, fluorescence, Fourier transform infrared spectroscopy, Fourier transform near infrared spectroscopy, Raman spectroscopy, optical spectroscopy, and the like.

[0022] Some embodiments described herein relate to devices that can enable the analysis of analyte mixtures, in that they contain one or more enrichment zones and an orifice to expel enriched analyte fractions. In some embodiments, these devices include at least one layer which is not transmissive to light of a specific wavelength, and at least one layer which is transmissive to that specific wavelength. One or more portions of the layer which is not transmissive to light can define the one or more enrichment zones, such that the enrichment zones serve as optical slits.

[0023] In some embodiments, an analyte mixture can be loaded into a device through a tube or capillary connecting the device to an autosampler. In some embodiments, an analyte mixture can be loaded directly into a reservoir on the device.

[0024] In some embodiments, an orifice through which at least a portion of a sample can be expelled from a device is countersunk and/or shielded from air flow. In some embodiments, this orifice is not electrically conductive. As used

herein, countersunk should be understood to mean that a portion of a substrate defines a recess containing the orifice, irrespective of the geometry of the sides or chamfers of the recess. Similarly stated, countersunk should be understood to include counterbores, conical and/or frustoconical countersinks, hemispherical bores, and the like.

[0025] Some embodiments described herein relate to an apparatus, such as a microfluidic device that includes a substrate constructed of an opaque material (e.g., soda lime glass, which is opaque to ultraviolet light). The substrate can define a microfluidic separation channel. Similarly stated, the microfluidic separation channel can be etched or otherwise formed within the substrate. The microfluidic separation channel can have a depth equal to the thickness of the substrate. Similarly stated, the microfluidic separation channel can be etched the full depth of the substrate (e.g., from the top all the way through to the bottom). In this way, the microfluidic separation channel can define an optical slit through the substrate. A transparent layer (e.g., a top layer) can be disposed on a top surface of the substrate, for example, sealing the top surface of the substrate. A transparent layer (e.g., a bottom layer) can also be disposed on a bottom surface of the substrate, such that both the top and the bottom of the microfluidic separation channel are sealed. In some embodiments, only a portion of the top layer and/or the bottom layer may be transparent. For example, the top layer and/or the bottom layer can define a transparent window in an otherwise opaque material; the window can provide optical access to, for example, the microfluidic separation channel.

[0026] Some embodiments described herein relate to an apparatus, such as a microfluidic device that includes a substrate. The substrate can define one or more enrichment zones or channels. For example, the substrate can define a first enrichment zone containing a media configured to bind to an analyte. Such a first enrichment zone can be suitable to separate an analyte mixture chromatographically. The apparatus can further include two electrodes electrically coupled to opposite end portions of a second enrichment zone. Such a second enrichment zone can be suitable to separate an analyte mixture electrophoretically. The second enrichment zone can intersect the first enrichment zone such that after a fraction of an analyte is separated, concentrated, and/or enriched in the first enrichment zone, it can be further separated, concentrated, and/or enriched in the second enrichment zone. The device can also include a recessed orifice. The orifice can be an outlet of the second enrichment channel and can be disposed on a countersunk or otherwise recessed surface of the substrate. The apparatus can be configured to expel a portion of an analyte mixture from the orifice via ESI. The recess can provide a stable environment for formation of a Taylor cone associated with ESI and/or can be configured to accept an inlet port of a mass spectrometer.

[0027] Some embodiments described herein relate to a method that includes introducing an analyte mixture into a microfluidic device that contains a separation channel. An electric field can be applied across the separation channel to effect a separation of the analyte mixture. The analyte mixture can be imaged during separation via a transparent portion of the microfluidic device. Similarly stated, a window and/or optical slit can provide optical access to the separation channel such that the whole separation channel or a portion thereof can be imaged while the separation is

occurring. A fraction of the analyte mixture can be expelled from an orifice that is in fluid communication with the separation channel. For example, the fraction can be expelled via ESI. In some embodiments, the orifice can be disposed on a countersunk surface of the microfluidic device such that a Taylor cone forms within a recess defined by the countersunk surface.

[0028] Some embodiments described herein relate to a method that includes injecting an analyte into a microfluidic device containing a first separation channel and a second separation channel. The first separation channel can contain a medium configured to bind an analyte from the analyte mixture. Accordingly, when the analyte mixture is injected into the microfluidic device at least a fraction of the analyte mixture can be bound to the matrix and/or impeded from flowing through the first separation channel. For example, injecting the analyte into the microfluidic device can effect a chromatographic separation in the first separation channel. An eluent can be injected into the microfluidic device such that at least a fraction of the analyte is mobilized from the media. The first separation channel can be imaged while the analyte is mobilized. Imaging the first separation can include whole column (e.g., whole channel) imaging and/or imaging a portion of the channel. An electric field can be applied to the second separation channel when the imaging detects that the fraction is disposed at an intersection of the first separation channel and the second separation channel such that the fraction is mobilized into the second separation channel. For example, in some embodiments, the first separation channel can be orthogonal to the second separation channel. Similarly stated the first separation channel and the first separation channel can form a T-junction. The imaging can detect when a portion of the fraction (e.g., a portion of interest) is at the junction. Applying the electric field can mobilize the portion of the fraction (and, optionally, not other portions of the fraction that are not located at the junction) into the second separation channel for a second stage of separation. At least a portion of the fraction can be expelled from the microfluidic device.

BRIEF DESCRIPTION OF THE DRAWINGS

[0029] FIG. 1 is a schematic illustration of a device for two dimensional separation and ESI of an automatically loaded sample, according to an embodiment.

[0030] FIG. 2 is a schematic exploded view of a device having three layers, according to an embodiment.

[0031] FIG. 3 is a schematic of a light path through a microfluidic device, according to an embodiment.

[0032] FIG. 4 is a schematic illustration of a device for isoelectric focusing (IEF) and ESI of an automatically loaded sample, according to an embodiment.

[0033] FIG. 5 is a schematic illustration of a microfluidic device, according to an embodiment.

[0034] FIG. 6 is a flowchart of an exemplary method for analyte characterization.

[0035] FIG. 7 is a schematic of a microfluidic device, according to an embodiment.

[0036] FIG. 8 is a schematic of a microfluidic device, according to an embodiment.

DETAILED DESCRIPTION OF INVENTION

[0037] It is to be understood that both the foregoing general description and the following description are exem-

plary and explanatory only and are not restrictive of the methods and devices described herein. In this application, the use of the singular includes the plural unless specifically stated otherwise. Also, the use of "or" means "and/or" unless stated otherwise. Similarly, "comprise," "comprises," "comprising," "include," "includes" and "including" are not intended to be limiting.

[0038] Devices

[0039] FIG. 1 is a schematic illustration of a device for two dimensional separation and ESI of an automatically loaded sample, according to an embodiment. A microfluidic network, 100, is defined by a substrate 102. The substrate is manufactured out of material which is compatible with the enrichment steps being performed. For example, chemical compatibility, pH stability, temperature, transparency at various wavelengths of light, mechanical strength, and the like are considered in connection with selection of material.

[0040] Substrate 102 may be manufactured out of glass, quartz, fused silica, plastic, polycarbonate, polyfluorotetraethylene (PTFE), polydimethylsiloxane (PDMS), silicon, polyfluorinated polyethylene, polymethacrylate, cyclic olefin copolymer, cyclic olefin polymer, polyether ether ketone and/or any other suitable material. Mixtures of materials can be utilized if different properties are desired in different layers of a planar substrate and/or any other suitable material. Mixtures of materials can be utilized if different properties are desired in different layers of a planar substrate.

[0041] Channels 106, 110, 114, 116, 118, 124 122, 126, 132, 136 and 140 form the microfluidic network 100 and are fabricated into substrate 102. Similarly stated, the substrate 102 defines channels 106, 110, 114, 116, 118, 124 122, 126, 132, 136 and/or 140.

[0042] Channels may be fabricated in the substrate through any channel fabrication method such as, for example, photolithographic etching, molding, machining, additive (3D) printing, and the like.

[0043] Analyte mixtures and external reagents can be loaded through tube/conduit 112, and excess reagent/waste can be removed through tube/conduit 130.

[0044] Tubes 112 and 130 can be manufactured out of any material compatible with the assay being performed, including, for example, fused silica, fused silica capillary tubes, silicone tubing, and/or PTFE tubing.

[0045] Channels 116 and 124 can be used to separate and/or enrich an analyte and/or a portion (e.g., a fraction) of an analyte. Channels 116 and/or 124 can be used to perform chromatographic separations (e.g., reversed-phase, immunoprecipitation, ion exchange, size exclusion, ligand affinity, dye affinity, hydrophobic interaction chromatography, hydrophilic interaction chromatography, pH gradient ion exchange, affinity, capillary electrokinetic chromatography, micellar electrokinetic chromatography, high performance liquid chromatography (HPLC), amino acid analysis-HPLC, ultra performance liquid chromatography, peptide mapping HPLC, field flow fractionation—multi angle light scattering) or electrophoretic separations (e.g., isoelectric focusing, capillary gel electrophoresis, capillary zone electrophoresis, isotachophoresis, capillary electrokinetic chromatography, micellar electrokinetic chromatography, flow counterbalanced capillary electrophoresis, electric field gradient focusing, dynamic field gradient focusing). For example, channel 116 can be derivatized or packed with material to perform a first enrichment step.

[0046] The material disposed into channel 116 and/or 124 can be selected to capture analytes based on, for example, hydrophobicity (reversed-phase), immunoaffinity (immuno-precipitation), affinity (efficacy), size (size exclusion chromatography), charge (ion exchange) or by other forms of liquid chromatography.

[0047] Many different methods can be used to dispose the enrichment material within channels 116 and/or 124. The walls can be directly derivatized with, for example, covalently bound or adsorbed molecules, or beads, glass particles, sol-gel or the like can be derivatized and loaded into these channels.

[0048] After sample is loaded into channel 116 wash solution and then elution reagent can be introduced through tube 112 and channel 114.

[0049] The elution process will depend on the enrichment method performed in channel 116. A suitable eluent can be selected to elute a fraction of the bound analyte. Some enrichment options may not require an elution step (e.g., size exclusion chromatography, electrophoretic separations, etc.).

[0050] The eluent or flow-through would then flow through channel 118 into channel 124. Channel 124 could be used to perform either a chromatographic or electrophoretic enrichment step.

[0051] Electrophoretic separations can be performed in channel 124 by using a power supply to apply an electric field between reservoir 108 and reservoir 120. Similarly stated, the device 100 can include electrodes in electrical contact with reservoir 108 and/or reservoir 120. The electrical ground of the power supply can be connected to the electrical ground of a mass spectrometer to provide continuity in the electric field from channel 124 to the mass spectrometer.

[0052] Any capillary electrophoresis (CE) electrophoretic method can be performed in channel 124—IEF, isoelectric focusing (IEF), capillary gel electrophoresis (CGE), capillary zone electrophoresis (CZE), and the like. Alternately, non-electrophoretic enrichment methods can be performed in the channel 124.

[0053] In the case of IEF or ITP, concentrated purified sample bands would be mobilized, for example, by pressure or electrical means towards confluence 126. Sheath solution from reservoirs 108 and 134 could serve as sheath and catholyte.

[0054] The sheath/catholyte can be any basic solution compatible with the electrophoretic separation and mass spectrometry (MeOH/N₂OH/H₂O for example). Anolyte can be any acidic solution (e.g., phosphoric acid 10 mM).

[0055] Alternately, the electric field could be reversed and catholyte (NaOH) could be loaded in reservoir 120, and anolyte could be used as the sheath solution in reservoirs 108 and 134.

[0056] The confluence 126 is where the enriched analyte fraction mixes with the sheath solution. As the analyte fractions in channel 124 are mobilized, solution will be pushed through confluence 126 out to orifice 128.

[0057] The orifice 128 can be disposed within a recess defined by surface 127 of substrate 102. For example, surface 127 can be a countersunk ESI surface. For example, as shown in FIG. 1, the enriched analyte solution, being electrically grounded through well 108, can form a Taylor cone emanating from orifice 128, which is disposed entirely within a recess defined by surface 127. The orifice 128

and/or surface 127 can be oriented toward a mass spectrometer inlet, which can have a voltage potential difference relative to well 108. As spray breaks off from the cone structure toward the mass spectrometer, it can be flanked by nebulizing gas provided through channels 106 and 140 before it leaves the substrate 102. The nebulizing gas can be any inert or non-reactive gas (e.g., Argon, Nitrogen, and the like).

[0058] Additionally, using a sheath liquid and/or nebulizing gas can allow for the use of an ion depleting step as the last “on-device” step. The sheath liquid allows for replenishment of ion potential lost during an IEF charge assay concentrating step prior to ESI, and nebulization provides the sample in a fine mist for the off line analysis.

[0059] By generating the Taylor cone on surface 127, the cone is created in a stable pocket or recess and is protected from disturbing air currents. Additionally, the conical geometry surrounding the countersunk orifice has a naturally expanding contact surface that will accommodate a wider range of Taylor cone radial cross sections, allowing for a wider range of flow rates into the mass spectrometer.

[0060] Orifice 128 can be positioned in proximity to an inlet port of a mass spectrometer. In some instances, the surface 127 can be configured such that an inlet port of a mass spectrometer can be disposed within a recess defined by the surface 127.

[0061] FIG. 2 a schematic exploded view of a device 212 having three layers, according to an embodiment. FIG. 2A shows a top layer 202 of device 212, according to an embodiment. FIG. 2B shows a middle layer 206 of device 212, according to an embodiment. FIG. 2C shows a bottom layer 210 of device 212, according to an embodiment. FIG. 2D shows the device 212 as assembled, according to an embodiment. Each of the three layers 202, 206, 210 may be made of any material compatible with the assays the device 212 is intended to perform.

[0062] In some embodiments, layer 202 will be fabricated from a material which is transparent to a specific wavelength, or wavelength range, of light. As used herein, “transparent” should be understood to mean that the material has sufficient transmittance to allow the amount of light having a specific wavelength or range of wavelengths on one side of the material to be quantified by a detector on the other side. In some instances, material with a transmissivity of 30%, 50%, 80%, 95%, or 100% is transparent. In some embodiments, a wavelength range of interest will include the middle ultraviolet range (e.g., 200 nm-300 nm), and materials such as, for example, glass, quartz, fused silica and UV-transparent plastics such as polycarbonates, polyfluorinated polyethylene, polymethacrylate, cyclic olefin polymer, cyclic olefin copolymer, and other UV-transparent materials can be used as transparent materials. In some embodiments, the light spectrum of interest will be expanded beyond the visible spectrum (e.g., 200-900 nm).

[0063] Through-holes, 204, are fabricated in layer 202 to allow pressure and electrical interface to a channel network in a lower layer (e.g., layer 208) from outside the device.

[0064] FIG. 2B shows the internal middle layer 206 of device 212 containing the channel network 208. The channel network is designed to interface with the through-holes fabricated in the top layer 202. The channel network 208 contains inlet and outlet tubes/conduits 209, and orifice 205 for expelling enriched analyte fractions, and a viewable enrichment zone 207. Enrichment zone 207 is fabricated so

its depth is the full thickness of the layer **206**. In other embodiments, zone **207** can be less than the full thickness of layer **206**.

[0065] In some embodiments, layer **206** will be fabricated from a material which is opaque and/or not transparent to a specific wavelength, or wavelength range, of light. As used herein, “opaque” should be understood to mean the material has insufficient transmittance to allow the amount of light on one side of the material to be quantified by a detector on the other side, and will effectively block this light except in the regions where the zone in the channel network is as deep as the full thickness of layer **206**.

[0066] FIG. 2C shows a bottom layer **210** of device **212**. Bottom layer **210** can be, for example, a solid substrate. In some embodiments, bottom layer **210** can be fabricated from a material with the same transmittance as layer **202**.

[0067] FIG. 2D shows the device **212** including top layer **202**, the middle layer **206**, and the bottom layer **210**, as assembled, according to an embodiment. Inlet and outlet tubes **209**, reservoirs **204** and orifice **205** can still be accessed after the device **210** is assembled. In some embodiments, the entire top layer **202** and/or the entire bottom layer **210** can be transparent. In other embodiments, a portion of the top layer **202** and/or a portion of the bottom layer **210** can be opaque with another portion of the top layer **202** and/or the bottom layer **210** being transparent. For example, the top layer **210** and/or the bottom layer **210** can define an optical window that aligns with at least a portion of the enrichment zone **207** when the device **212** is assembled.

[0068] FIG. 3 is a schematic of a light path through a microfluidic device **302**, according to an embodiment. FIG. 3A shows a top view of the microfluidic device **302**. FIG. 3B shows the microfluidic device **302** positioned between a light source **306** and a detector **308**. The detector **308** is positioned to measure light passing through the device **302**. While not illustrated in FIG. 3, the microfluidic device **302** can have a similar channel structure as described in FIGS. 1 and 2, but the channel structure is not shown for ease of reference. In some embodiments, a portion of top surface of the microfluidic device **302** is opaque and completely or substantially obscures light projected from the light source **306** from reaching the detector **308**. The portion of the opaque top surface substantially prevents the transmission of light through the device at those portions where detection of sample properties is not desired. For example, the microfluidic device **302** in some embodiments is not opaque (e.g., allows some light to pass through) over one or more channel region(s) **304**, as the channel **304** transverses the entire thickness of a non-transparent layer.

[0069] In some embodiments, this transparent channel region(s) **304**, can be an enrichment zone, where optical detection can be used to detect analyte, monitor the progress of the enrichment and/or monitor enriched analyte fraction(s) as they are expelled from the device. In some embodiments, changes in the amount of light passing through transparent channel **304** will be used to measure the absorbance of the analyte fractions while they are in this channel. Thus, in some embodiments, channel region(s) **304** define an optical slit, such that the light source **306** positioned on one side of the microfluidic device **302** effectively illuminates the detector **308** only through the transparent channel region(s) **304**. In this way, stray light (e.g., light that does not pass through the transparent channel region(s) and/or a sample) can be effectively blocked from the detector **308**, which can

reduce noise and improve the ability of the detector **308** to observe sample within the transparent channel region(s) **304**. In some embodiments, the transparent channel regions (s) **304** will be between two enrichment zones, and can be used to detect analyte fractions as they are eluted from the upstream enrichment zone.

[0070] Methods

[0071] FIG. 6 illustrates a method of analyte mixture enrichment according to an embodiment. The method includes loading and/or introducing an analyte mixture onto a microfluidic device, at **20**. The microfluidic device can be similar to the microfluidic devices described above with reference to FIGS. 1-3. In some embodiments, the analyte mixture can be, for example, glycans, carbohydrates, DNA, RNA, intact proteins, digested proteins, peptides, metabolites, vaccines, viruses and small molecules. In some embodiments, the analyte mixture can be a mixture of proteins, such as a lysate of cultured cells, cell-based therapeutics, or tumor or other tissue derived cells, recombinant proteins, including biologic pharmaceuticals, blood derived cells, perfusion or a protein mixture from any other source. The analyte mixture may be loaded directly onto the device, or may be loaded onto an autosampler for serial analysis of multiple mixtures.

[0072] The microfluidic device can include a first separation channel and/or enrichment zone. In some embodiments, the first separation channel and/or enrichment zone can be configured for chromatographic separation. For example, the first separation channel and/or enrichment zone can contain a media configured to bind an analyte from the analyte mixture and/or otherwise effect a chromatographic separation. At **21**, a first enrichment can be performed; for example, a chromatographic separation can be performed in the first separation channel and/or enrichment zone. In some embodiments, such as embodiments in which the analyte mixture is a protein mixture, the first enrichment, at **21**, can simplify the protein mixture. The first enrichment, at **21**, can be based on any discernable quality of the analyte.

[0073] This enriched analyte fraction is then eluted, at **22**. For example, an eluent can be injected into the microfluidic device to mobilize the enriched analyte fraction from media disposed within the first separation channel and/or enrichment zone. In some embodiments, the enrichment and/or mobilization of the enriched analyte fraction can be imaged. For example, as discussed above, the first separation channel and/or enrichment zone can define an optical slit. Light can be projected onto the microfluidic device and a detector can detect light passing through the first separation channel and/or enrichment zone. The sample, or a portion thereof can be detected via absorbance and/or fluorescence imaging techniques.

[0074] The microfluidic device can include a second separation channel and/or enrichment zone. In some embodiments, the second separation channel and/or enrichment zone can be configured for electrophoretic separation. At **23**, a second enrichment can be performed, for example, on the eluate. For example, an electric field and/or electric potential can be applied across the second separation channel and/or enrichment zone.

[0075] In some embodiments, the second enrichment can be initiated, at **23**, when a fraction of the analyte mixture is disposed at an intersection of the first separation channel and/or enrichment zone and the second separation channel and/or enrichment zone. For example, the first separation

channel and/or enrichment zone can be monitored (e.g., imaged) and an electric potential, and/or electric field can be applied when a fraction of interest reaches the intersection. [0076] In some embodiments, the second enrichment, at 23, can provide fractions enriched based on charge characteristics (charge isoforms). Such enrichments can include, for example, gel isoelectric focusing, isoelectric focusing with mobilization, isoelectric focusing with whole column imaging, ion exchange chromatography, pH gradient exchange chromatography, isotachophoresis, capillary zone electrophoresis, capillary gel electrophoresis or other enrichment techniques that are, for example, charge-based.

[0077] Although the first enrichment, at 21, has been described as a chromatographic enrichment and the second enrichment, at 23, has been described as electrophoretic, it should be understood the any suitable enrichment can be performed in any suitable sequence. For example, the first enrichment, at 21, and the second enrichment, at 23, can both be chromatographic or both be electrophoretic. As another example, the first enrichment, at 21, can be electrophoretic, and the second enrichment, at 23, can be chromatographic.

[0078] In some embodiments, one or more enrichments can provide fractions enriched based on hydrophobic changes, such as oxidation. Such enrichments can include, for example, reversed-phase chromatography, hydrophobic interaction chromatography, hydrophilic interaction chromatography, or other enrichment techniques that are, for example, hydrophobicity-based.

[0079] In some embodiments, one or more enrichments can will provide fractions enriched based on post-translational modifications, glycoforms including galactosylation, fucosylation, sialylation, mannose derivatives and other glycosylations, as well as glycation, oxidation, reduction, phosphorylation, sulphation, disulfide bond formation, deamidation, acylation, pegylation, cleavage, antibody-drug conjugation (ADC), protein-drug conjugation, C-terminal lysine processing, other naturally and non-naturally occurring post-translational modifications and other chemical and structural modifications introduced after translation of the protein, and the like. Such enrichments can include, for example, binding assays and the like.

[0080] In some embodiments, one or more enrichments can provide fractions enriched based on hydrophobic changes, such as oxidation. Such enrichments can include, for example, reversed-phase chromatography, hydrophobic interaction chromatography, hydrophilic interaction chromatography, or other enrichment techniques that are hydrophobicity-based.

[0081] In some embodiments, one or more enrichments can provide fractions enriched based on primary amino acid sequence, such as caused by mutation, amino acid substitution during manufacture and the like. Such enrichments can include, for example, separating by charge isoforms, hydrophobic changes, or other enrichment techniques that can distinguish between primary amino acid sequence differences.

[0082] In some embodiments, one or more enrichments can provide fractions enriched based on efficacy. Such enrichments can include, for example, bioassays, enzyme inhibition assays, enzyme activation assays, competition assays, fluorescence polarization assays, scintillation proximity assays, or other enrichment techniques that are efficacy-based and the like.

[0083] In some embodiments, one or more enrichments can provide fractions enriched based on affinity. Such enrichments can include, for example, solution phase binding to target, binding to bead based targets, surface bound target, immunoprecipitation, protein A binding, protein G binding and the like.

[0084] In some embodiments, one or more enrichments can provide fractions enriched based on mass or size. Such enrichments can include, for example, poly acrylamide gel electrophoresis, capillary gel electrophoresis, size exclusion chromatography, gel permeation chromatography, or other enrichment techniques that are mass-based.

[0085] In some embodiments, the analyte mixture will go through more than two enrichments and/or enrichment channels before being expelled from the device.

[0086] At 24, an enriched analyte fraction can be expelled from the device. In some embodiments, the enriched analyte fraction can be expelled via IEF. Expelling the enriched analyte fraction, at 24, can concentrate the analyte fractions before they are expelled from.

[0087] In some embodiments the analyte fractions are expelled, at 24, using an ionization technique, such as electrospray ionization, atmospheric pressure chemical ionization, and the like.

[0088] In some embodiments, the analyte fractions are expelled, at 24, using electrokinetic or hydrodynamic forces.

[0089] In some embodiments, the enriched protein fractions are expelled, at 24, from the device in a manner coupled to a mass spectrometer.

[0090] Mass of an analyte expelled from the microfluidic device (e.g., a biologic or biosimilar) can be measured, for example, through time-of-flight mass spectrometry, quadrupole mass spectrometry, Ion trap or orbitrap mass spectrometry, distance-of-flight mass spectrometry, Fourier transform ion cyclotron resonance, resonance mass measurement, and nanomechanical mass spectrometry.

[0091] In some embodiments pI markers are used to map pI ranges in the visualized IEF channel (e.g., the first separation channel and/or enrichment zone and/or the second separation channel and/or enrichment zone). In some embodiments, pI markers or ampholytes can be used to determine the pI of the analyte by their presence in downstream mass spectrometry data.

[0092] In some embodiments, IEF can be monitored during the mobilization and ESI. In this way, mass spectrometry data can be correlated to peaks in the IEF, which can maintain and/or improve peak resolution.

[0093] In some embodiments, the analyte mixture and/or a portion thereof can be mobilized within the microfluidic device using pressure source. In some embodiments, mobilization is done with hydrostatic pressure. In some embodiments, mobilization is chemical immobilization. In some embodiments, mobilization is electrokinetic mobilization

[0094] FIG. 7 is a schematic of a microfluidic device, according to an embodiment. A microfluidic network, 800, is disposed in and/or defined by a substrate, 802. The substrate is manufactured out of material which is compatible with the enrichment steps being performed. For example, chemical compatibility, pH stability, temperature, transparency at various wavelengths of light, mechanical strength, and the like may be of concern when selecting the material

[0095] Substrate 802 may be manufactured out of glass, quartz, fused silica, plastic, polycarbonate, PTFE, PDMS,

silicon, polyfluorinated polyethylene, polymethacrylate, cyclic olefin copolymer, cyclic olefin polymer, polyether ether ketone and/or any other suitable material. Mixtures of materials can be utilized if different properties are desired in different layers of a planar substrate.

[0096] Channels 806, 808, 810, 811, 817, 814, 812 form a channel network and are fabricated into (e.g., defined by) substrate 802.

[0097] Channels may be fabricated in the substrate through any channel fabrication method such as photolithographic etching, molding, machining, additive (3D) printing, and the like.

[0098] Analyte mixtures and external reagents can be loaded through tube 804, and excess reagent/waste can be removed through tube 810 and 818.

[0099] Tubes 804 810, and/or 818 can be manufactured out of any material compatible with the assay being performed, including fused silica, fused silica capillary tubes, silicone tubing, PTFE tubing, and the like.

[0100] Channels 806 and 814 can be designated as separation/enrichment zones. Either of channel 806 and/or 814 can be used to perform chromatographic separations (reversed phase, immunoprecipitation, ion exchange, size exclusion, ligand affinity, dye affinity, hydrophobic interaction, affinity, capillary electrokinetic chromatography, micellar electrokinetic chromatography and/or the like) or electrophoretic separations (isoelectric focusing, capillary gel electrophoresis, capillary zone electrophoresis, isoelectrophoresis, capillary electrokinetic chromatography, micellar electrokinetic chromatography, flow counterbalanced capillary electrophoresis, electric field gradient focusing, dynamic field gradient focusing, and/or the like). For example, channel 806 can be derivatized or packed with material to perform a first enrichment step, represented by darker circles in channel 806.

[0101] The material disposed into channel 806 can be selected to capture analytes based on hydrophobicity (reversed phase), affinity (efficacy), size (size exclusion chromatography), charge (ion exchange), immunoaffinity (immunoprecipitation), protein-protein interaction, DNA-protein interaction, aptamer-base capture, small molecule-base capture or by other forms of liquid chromatography and the like.

[0102] Many different methods can be used to dispose the enrichment material within channel 806 and/or 814. The walls can be directly derivatized with covalently bound or adsorbed molecules, or beads, glass particles, sol-gel or the like can be derivatized and loaded into these channels, or channels can be packed with a sieving material such as—linear polymer solutions such as linear polyacrylamide (LPA), polyvinylpyrrolidone (PVP), polyethylene oxide (PEO), dextran, and the like, cross-linked polymer solutions such as polyacrylamide and the like, matrices for liquid chromatography, or other materials.

[0103] Chemically reactive solutions may be added depending on the particular assay performed. In some cases, derivatization of material may occur after it is loaded into channel 806 (or channel 814), by adding molecules which will adsorb or covalently bond to the loaded material, or can chemically cross link reactive elements to the material. For example, material coated with an antibody-binding molecule such as protein A, protein G, epoxy or the like, could be disposed into channel 806. Subsequent rinsing with an antibody solution would leave the material coated with

antibody and able to participate in immunoaffinity capture. In some cases, the antibody may be mixed with a target analyte or lysate so that the antibody can bind its target in free solution before being coated onto the material.

[0104] After enrichment materials are loaded onto device, sample is loaded via tube 804 into channel 806. Subsequently, wash solutions and elution reagents can be introduced through tube 804 to channel 806.

[0105] In some cases, detection reagents will be added to bind to captured material. Numerous labeling reagents are available that can covalently attach detection moieties such as fluorophores, chromophores or other detection molecules to the target proteins at terminal ends of the polypeptide, and by attachment to amino acid side chains such as lysine, cysteine and other amino acid moieties. Covalently bound detection moieties allow for the protein to be detected through fluorescence excitation, chromophoric assay, or other indirect means. In some cases, the target protein can remain unlabeled and detected through native absorbance at 220 nm, 280 nm or any other wavelength at which the protein will absorb light, or native fluorescence. In some cases, the protein will be detected using non-covalently bound fluorogenic, chromogenic, fluorescent or chromophoric labels, such as SYPRO® ruby, Coomassie blue and the like.

[0106] In some cases, detection reagents will be added directly to channel 814 to aid detection.

[0107] The elution process will depend on the enrichment method performed in channel 806. It will be selected to elute at least a fraction of the bound analyte. In some cases, this can be accomplished with a combination of heat and sodium dodecyl sulfate (SDS), or other detergents, glycine, urea, or any other method which will induce the release of the captured analyte. Some enrichment options may not require a direct elution step (e.g. size exclusion chromatography). In some cases, elution will be followed by denaturation.

[0108] The eluent would then flow through channel 808 into the next separation/enrichment zone, channel 814. Channel 814 could be used to perform either a chromatographic or electrophoretic enrichment step.

[0109] Electrophoretic separations can be performed in channel 814 by using a power supply to apply an electric field between reservoir 812 and reservoir 816. When eluate from channel 806 passes through the intersection of channels 808 and 814, the electric field can be enabled, loading analyte into channel 814. In some case, the analyte will be negatively charged, such as in the standard gel electrophoresis mode where protein analyte is saturated with a negatively charged detergent like SDS. However, the polarity of channel 814 can easily be reversed to accommodate systems where for example, a protein analyte is saturated with a positively charged detergent such as cetyl trimethylammonium bromide (CTAB) or the like. In other cases, a protein analyte may be coated with a neutral detergent, or no detergent—such as in native gel electrophoresis. In this case, polarity will be selected based on the anticipated charge of the protein target in the buffer system selected, so that the protein analyte will migrate into channel 814.

[0110] Any CE electrophoretic method can be performed in channel 814—IEF, ITP, CGE, CZE, and the like. Alternatively, non-electrophoretic enrichment methods can be performed in the channel.

[0111] Analyte in channel **814** can be viewed by whole column imaging, partial column imaging, and/or by single point detection.

[0112] In some cases, the enrichment material in channels **806**, **814** or both may be removed and replenished with fresh material so that the device can be used on another analyte sample.

[0113] In some cases, a channel design such as FIG. 7 may be repeated multiple times on a device, so that more than one analyte sample may be analyzed in parallel.

EXAMPLES

[0114] Aspects of embodiments may be further understood in light of the following examples, which should not be construed as limiting in any way.

Example 1

Characterize Protein Charge on Chip Before Mass Spectrometry (MS)

[0115] For this example, the channel network shown in FIG. 4 is fabricated from a plate of soda lime glass, which has very low transmission of 280 nm light using a standard photolithographic etching technique. The depth of the enrichment channel **418** is the same as the thickness of the glass layer **402**, i.e., the enrichment channel **418** passes all the way from the top to bottom of this glass plate **402**. The device **400** can be illuminated by a light source disposed on one side of device **400** and imaged by a detector disposed on an opposite side of device **400**. Because substrate **402** is opaque, but enrichment channel **418** defines an optical slit, the substrate **402** can block light that does not pass through the enrichment channel **418**, blocking stray light and improving resolution of the imaging process.

[0116] The glass layer **402** is sandwiched between two fused silica plates, which are transmissive (e.g., transparent) to 280 nm light. As in FIG. 2, the top plate contains through holes for the instrument and user to interface with the channel network, while the bottom plate is solid. The 3 plates are bonded together at 520° C. for 30 minutes. The inlet and outlet tubing is manufactured from cleaved capillary (100 μ m ID, polymicro), bonded to the channel network.

[0117] The device is mounted on an instrument containing a nitrogen gas source, heater, positive pressure pump (e.g., Parker, T5-11C-03-1EEP), electrophoresis power supply (Gamm High Voltage, MC30) terminating in two platinum-iridium electrodes (e.g., Sigma-Aldrich, 357383), UV light source (e.g., LED, qphotonics, UVTOP280), CCD camera (e.g., ThorLabs, 340UV-GE) and an autosampler for loading samples onto the device. The power supply shares a common earth ground with the mass spectrometer. The instrument is controlled through software (e.g., labView).

[0118] Protein samples are pre-mixed with ampholyte pH gradient and pI markers before placing into vials and loading onto the autosampler. They are serially loaded from an autosampler via the inlet **412** onto the microfluidic device **400** through the enrichment channel **418** and out of the device to waste **430** through the outlet **434**.

[0119] The sheath/catholyte fluid (50% MeOH, N₂OH/H₂O) is loaded onto the two catholyte wells **404**, **436**,

anolyte (10 mM H₃PO₄) onto the anolyte well **426**, and the source of heated nitrogen gas is attached to the two gas wells **408**, **440**.

[0120] After all reagents are loaded, an electric field of +600 V/cm is applied from anolyte well **426** to catholyte wells **404**, **436** by connecting the electrodes to the anolyte well **426** and catholyte wells **404**, **436** to initiate isoelectric focusing. The UV light source is aligned under the enrichment channel **418**, and the camera is placed above the enrichment channel **418** to measure the light that passes through the enrichment channel **418**, thereby detecting the focusing proteins by means of their absorbance. The glass plate **402**, being constructed of soda-lime glass, acts to block any stray light from the camera, so light not passing through the enrichment channel **418** is inhibited from reaching the camera, increasing sensitivity of the measurement.

[0121] Images of the focusing proteins can be captured continuously and/or periodically during IEF. When focusing is complete, low pressure will be applied from the inlet **412**, mobilizing the pH gradient toward the orifice **424**. The electric field can be maintained at this time to maintain the high resolution IEF separation. Continuing to image the enrichment channel **418** during the ESI process can be used to determine the pI of each protein as it is expelled from the orifice **424**.

[0122] As the enriched protein fraction moves from the enrichment channel **418** into the confluence **420**, it will mix with the sheath fluid, which can flow from the catholyte wells **404**, **436** to the confluence **420** via sheath/catholyte fluid channels **406**, **438**. Mixing enriched protein fractions with the sheath fluid can put the protein fraction in a mass spectrometry compatible solution, and restore charge to the focused protein (IEF drives proteins to an uncharged state), improving the ionization.

[0123] The enriched protein fraction then continues on to the orifice **424**, which can be defined by a countersunk surface **422** of the glass plate **402**. The enriched protein fraction can create a Taylor cone once caught in the electric field between the sheath fluid well ground and mass spectrometer negative pole.

[0124] As solution continues to push at the Taylor cone from the enrichment channel **418**, small droplets of fluid will be expelled from the Taylor cone and fly towards the mass spectrometer inlet. Nitrogen gas (e.g., at 150° C.) can flow from the gas wells **408**, **440**, down gas channels **410**, **432** and form nitrogen gas jets which flank the Taylor cone which can convert droplets emanating from the Taylor cone to a fine mist before leaving the microfluidic device, which can aid detection in the mass spectrometer. Adjusting pressure from the inlet **412** can adapt Taylor cone size as needed to improve detection in mass spectrometer.

Example 2

Reversed-Phase→IEF→MS

[0125] Example 2 can be similar to example 1, but is described with reference to FIG. 1. The channel **116** can be a first enrichment zone loaded with sol-gel derivatized with C18. After loading protein, a volume of eluent (MeCN/H₂O with IEF ampholytes and standards) can be loaded into channel **116** to elute the least hydrophobic proteins trapped on the sol gel. The eluate is directed to channel **124**, which can be a second enrichment zone where IEF, UV absorbance monitoring and finally ESI take place as described in

example 1. Once the ESI of the first eluate is complete, a volume of higher MeCN concentration is used to elute the next lowest hydrophobic protein fraction.

Example 3

Efficacy→IEF→MS

[0126] Example 3 can be similar to example 2, but biologic drug target derivatized beads can be loaded into channel 116 and used to capture protein. Affinity of reaction is characterized through elution by solution phase target (competitive), salt, pH, or the like.

Example 4

Reversed-Phase→Capillary Zone Electrophoresis→MS

[0127] Example 4 can be similar to example 2, but is described with reference to FIG. 5. A protein mixture can be loaded through inlet 521 and pass through to enrichment zone 510, which can contain beads derivatized with C18 for reversed-phase chromatography. During loading, fluid passes through the zone 510, through viewing region 511 and out outlet 522 to waste. Viewing region 510 transverses an internal layer made of soda-lime glass, which is opaque to 280 nm UV light, while the top and bottom layers are made of fused silica, which are transparent to 280 nm light. [0128] A 280 nm light source is positioned below viewing region 511 and a CCD detector is placed above viewing region 511.

[0129] A solution of 20% MeCN/H₂O is loaded through inlet 521 through enrichment zone 510. This solution will elute a fraction enriched for the least hydrophobic proteins in the mixture. Viewing region 511 is monitored for the absorbance of the enriched protein fraction at 280 nm as it moves from enrichment zone 510 to the outlet 522. When the fraction is positioned at the intersection of enrichment zone 510 and enrichment zone 515, a power supply is turned on creating an electric field between a positive electrode in reservoir 514 and ground at reservoir 504. This polarity can easily be reversed by switching the polarity of the power supply. Once the electric field is present, the enriched protein fraction will migrate down enrichment zone 515 separating proteins by capillary zone electrophoresis. The separated proteins will mix with the sheath, electrolyte solution at confluence 516, and form a Taylor cone on surface 518. Nebulizing Nitrogen gas line is connected to the device at ports 508 and 528, and moves through channels 512 and 530 to flank material from the electrospray as it exits the device via orifice 520.

[0130] Alternatively, hydrodynamic pressure could be used to load the enriched protein fraction into enrichment zone 515.

Example 5

Immunoprecipitation→Capillary Gel Electrophoresis of Protein Lysates

[0131] In this example, a microfluidic channel layer represented by the layout in FIG. 7 is fabricated from a cyclic olefin copolymer. Similarly stated, substrate 802 of microfluidic device 800 defines a channel network. For many applications, for example, if fluorescent detection is

employed, microfluidic device 800 could be manufactured using a single material, provided that this material will transmit the wavelength range of light needed to detect the analyte.

[0132] Protein A coated beads are loaded into channel 806. These beads are rinsed with a solution of antibody raised against a target of interest, which will bind to the protein A beads. To reduce antibody shedding interfering with analyte detection, the antibody is then covalently cross-linked to the antibody to the bead using commercially available cross linking reagents, such as Dimethyl pimelimidate (DMP), Bis(sulfosuccinimidyl)suberate (BS3) and the like. After immunoprecipitation beads are prepared and loaded in channel 806, lysate analyte sample can be loaded via tube 804. After analyte is given sufficient time to be captured by immobilized antibody, unbound proteins are washed and cleared to waste via tube 822.

[0133] Next, the protein is eluted from the antibody beads so it can be analyzed. Elution is accomplished by loading solution of sodium dodecyl sulfate (SDS) and heating to 50 C for 10 minutes. Once released, the eluted analyte is flowed through channel 808 toward the intersection of channel 808 and 814. When the analyte plug reaches the intersection of channel 808 and 814, an electric field is turned on between a negative pole at reservoir 812 and a positive pole at reservoir 816, causing the negatively charged protein to migrate through a dextran linear polymer solution in channel 814, which has been loaded with the fluorogenic protein dye SYPRO® ruby.

[0134] Fluorescently labeled target protein can be visualized during CGE in channel 814 using whole column imaging. Similarly stated, the entirety of channel 814 can be imaged while the SYPRO® ruby dye is excited with 280 nm light and emitted light, at 618 nm, is measured by a detector.

Example 6

Variations of Microfluidic Design Without Mass Spectrometer Interface

[0135] In some cases, it will be advantageous to have two designs of a microfluidic layer, that differ by presence or absence of the mass spectrometer interface. Once an analyte is characterized, confirmatory characterization may be done in the absence of the mass spectrometry data. By doing the confirmatory characterization in nearly the same microfluidic design, when an anomaly is identified, it will be simple to transfer the assay back to the chip with the mass spec interface for mass identification. This can eliminate the work otherwise needed to show that the anomaly in the confirmatory data is being analyzed in the mass spectrometry data.

[0136] As an example, FIG. 8 shows a microfluidic design similar to microfluidic device 400 shown in FIG. 4, without orifice 424 and countersunk surface 422. Analyte is still introduced to the chip through an inlet 904 and channel 906 to an enrichment channel 908, but after analysis the sample will be flushed out through an outlet channel 910, rather than conducting electrospray ionization at an orifice. This design could be run for general operation, and then at times when mass identification is required, the same enrichment can be performed on the microfluidic device 400, shown in FIG. 4, ensuring identification of the analyte variants see on microfluidic device 900 of FIG. 8.

[0137] The foregoing descriptions of specific embodiments of the invention have been presented for purposes of

illustration and description. They are not intended to be exhaustive or to limit the invention to the precise forms disclosed, and obviously many modifications and variations are possible in light of the above teaching. Although various embodiments have been described as having particular features and/or combinations of components, other embodiments are possible having a combination of any features and/or components from any of embodiments where appropriate. The embodiments were chosen and described in order to best explain the principles of the invention and its practical application, to thereby enable others skilled in the art to best utilize the invention and various embodiments with various modifications as are suited to the particular use contemplated. It is intended that the scope of the invention be defined by the claims appended hereto and their equivalents.

[0138] Where methods and/or schematics described above indicate certain events and/or flow patterns occurring in certain order, the ordering of certain events and/or flow patterns may be modified. Additionally certain events may be performed concurrently in parallel processes when possible, as well as performed sequentially. While the embodiments have been particularly shown and described, it will be understood that various changes in form and details may be made.

[0139] All patents, patent applications, publications, and references cited herein are expressly incorporated by reference to the same extent as if each individual publication or patent application was specifically and individually indicated to be incorporated by reference.

1. An apparatus, comprising:

a substrate constructed of an opaque material, the substrate having a thickness and a top surface in which a microfluidic separation channel having a depth equal to the thickness of the substrate is defined such that the microfluidic separation channel defines an optical slit through the substrate; and

a layer disposed on a top surface of the substrate, a portion of the layer disposed over the microfluidic separation channel being transparent.

2.-4. (canceled)

5. The apparatus of claim 1, wherein the substrate, the microfluidic separation channel, and the layer are collectively configured such that when the apparatus is imaged, light is only transmitted through the optical slit.

6. The apparatus of claim 1, wherein a portion of the layer is opaque.

7. The apparatus of claim 1, wherein the portion of the layer that is transparent extends over an entire length of the microfluidic separation channel.

8. The apparatus of claim 1, wherein:

a side surface of the substrate defines an orifice in fluid communication with an end portion of the microfluidic separation channel;

the substrate defines a reservoir fluidically coupled to the end portion of the microfluidic separation channel such that fluid from the reservoir forms a sheath solution around fluid from the microfluidic separation channel when fluid is expelled from the orifice.

9. The apparatus of claim 1, wherein:
the substrate further defines a gas channel;
a side surface of the substrate defines an orifice in fluid communication with the substrate, the gas channel configured to convey nebulizing gas that flanks fluid expelled from the orifice.

10. The apparatus of claim 1, wherein the substrate further defines:

a first reservoir fluidically coupled to a first end portion of the microfluidic separation channel;
a second reservoir fluidically coupled to a second end portion of the microfluidic separation channel opposite the first end portion, the apparatus further comprising:
a first electrical contact electrically coupled to the first reservoir; and
a second electrical contact electrically coupled to the second reservoir such that an electric field can be applied to the microfluidic separation channel via the first reservoir and the second reservoir to induce electrophoresis within the microfluidic separation channel.

11. The apparatus of claim 1, wherein the microfluidic separation channel is a chromatographic separation channel and the substrate further defines an electrophoretic separation channel fluidically coupled to the chromatographic separation channel such that at least two phases of separation can be performed within the apparatus.

12. The apparatus of claim 1, wherein the substrate further defines an elution channel fluidically coupled to the microfluidic separation channel, the elution channel configured to convey an eluent to the microfluidic separation channel to elute an analyte bound to a media disposed in the microfluidic separation channel.

13. The apparatus of claim 1, wherein a side surface of the substrate defines a countersunk surface having an orifice in fluid communication with the microfluidic separation channel, the orifice and the countersunk surface collectively configured such that a Taylor cone emanating from the orifice is disposed entirely within a volume defined by the countersunk surface.

14.-21. (canceled)

22. A method, comprising:
injecting an analyte mixture into a microfluidic device containing a first separation channel, the first separation channel containing a media configured to bind to an analyte from the analyte mixture;

injecting an eluent into the microfluidic device such that at least a fraction of the analyte is mobilized from the media;

imaging the first separation channel while the analyte is mobilized;

applying an electric field to a second separation channel when the imaging detects that the fraction is disposed at an intersection of the first separation channel and the second separation channel such that the fraction is mobilized into the second separation channel; and expelling at least a portion of the fraction.

23. The method of claim 22, wherein the at least the portion of the fraction is expelled via electrospray ionization.

24. (canceled)

25. The method of claim 22, further comprising:
separating the fraction of the analyte via capillary zone electrophoresis in the second separation channel.

26. The method of claim **22**, further comprising:
separating the fraction of the analyte via electrophoresis
in the second separation channel; and
imaging the second separation channel while the fraction
of the analyte is separated.

27. The method of claim **22**, wherein a first end portion of
the second separation channel intersects the first separation
channel, the method further comprising:
injecting a sheath solution into a second end portion of the
separation channel opposite the first end portion of the
separation channel.

28. The method of claim **22**, wherein the first separation
channel and the second separation channel are orthogonal.

29. An apparatus, comprising:
a substrate defining:
a first enrichment zone containing a media configured
to bind to an analyte;
a second enrichment zone intersecting the first enrichment
zone;

a surface; and
an orifice defined by the recessed surface, the orifice
being an opening to a first end portion of the second
enrichment zone;

a first electrode electrically coupled to the first end portion
of the second enrichment zone; and
a second electrode electrically coupled to a second end
portion of the second enrichment zone opposite the first
end portion.

30. The apparatus of claim **29**, wherein the first enrichment
zone is orthogonal to the second enrichment zone.

31. The apparatus of claim **29**, wherein the first enrichment
zone is disposed before the second enrichment zone
such that at least a portion of a sample flows from the first
enrichment zone to the second enrichment zone.

32.-33. (canceled)

* * * * *