

REPUBLIC OF SOUTH AFRICA
PATENTS ACT, 1978

(To be lodged in duplicate)

PUBLICATION PARTICULARS AND ABSTRACT

(Section 32(3)(a) - Regulations 22(1)(g) and 31)

REFERENCE: P34067ZA00

OFFICIAL APPLICATION NO.	LOGGING DATE	ACCEPTANCE DATE
01 2006/08832	24 October 2006	26-03-2008

INTERNATIONAL CLASSIFICATION	NOT FOR PUBLICATION
51 A61K, A61P, C07H	CLASSIFIED BY:

FULL NAME(S) OF APPLICANT(S)
71 SANOFI-AVENTIS DEUTSCHLAND GmbH

FULL NAME(S) OF INVENTORS
72 BRUMMERHOP, Harm GLOMBIK, Heiner BICKEL, Martin THEIS, Stefan FRICK, Wendelin PLETTENBURG, Oliver HEUER, Hubert

EARLIEST PRIORITY CLAIMED	COUNTRY	NUMBER	DATE
NOTE: The country must be indicated by its International Abbreviation - see Schedule 4 Of the Regulations 33	DE	10 2004 028 241.2 31	11 June 2004 32

TITLE OF INVENTION
54 NOVEL FLUOROGLYCOSIDE DERIVATIVES OF PYRAZOLES, MEDICAMENTS CONTAINING THESE COMPOUNDS, AND THE USE THEREOF

57 ABSTRACT (NOT MORE THAN 150 WORDS)	NUMBER OF PAGES
	68

FOR ABSTRACT SEE THE NEXT SHEET

2006/08832

(12) NACH DEM VERTRAG ÜBER DIE INTERNATIONALE ZUSAMMENARBEIT AUF DEM GEBIET DES PATENTWESENS (PCT) VERÖFFENTLICHTE INTERNATIONALE ANMELDUNG

(19) Weltorganisation für geistiges Eigentum
Internationales Büro



(43) Internationales Veröffentlichungsdatum
22. Dezember 2005 (22.12.2005)

PCT

(10) Internationale Veröffentlichungsnummer
WO 2005/121161 A1

(51) Internationale Patentklassifikation⁷: C07H 17/02, A61K 31/7056, A61P 3/10

(21) Internationales Aktenzeichen: PCT/EP2005/005959

(22) Internationales Anmeldedatum:
3. Juni 2005 (03.06.2005)

(25) Einreichungssprache: Deutsch

(26) Veröffentlichungssprache: Deutsch

(30) Angaben zur Priorität:
10 2004 028 241.2 11. Juni 2004 (11.06.2004) DE

(71) Anmelder (für alle Bestimmungsstaaten mit Ausnahme von US): AVENTIS PHARMA DEUTSCHLAND GMBH [DE/DE]; Brüningstrasse 50, 65929 Frankfurt (DE).

(72) Erfinder; und

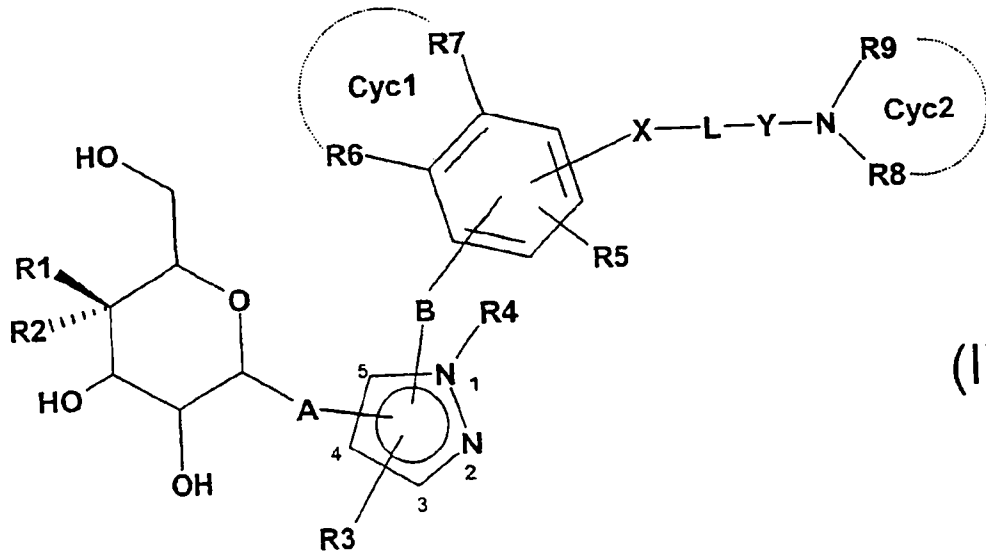
(75) Erfinder/Anmelder (nur für US): BRUMMERHOP, Harm [DE/DE]; Günthersburgallee 72, 60389 Frankfurt (DE). FRICK, Wendelin [DE/DE]; Schommühlstrasse 3, 65510 Hünstetten-Beebrach (DE). GLOMBIK, Heiner [DE/DE]; Am Lotzenwald 42, 65719 Hofheim (DE). PLETTENBURG, Oliver [DE/DE]; Hauptstrasse 36, 65799 Kelkheim (DE). BICKEL, Martin [DE/DE]; Mittelstedter Weg 3, 61348 Bad Homburg (DE). HEUER, Hubert [DE/DE]; Am Sportfeld 74, 55270 Schwabenheim (DE). THEIS, Stefan [DE/DE]; Textorstrasse 16, 60594 Frankfurt (DE).

(81) Bestimmungsstaaten (Soweit nicht anders angegeben, für jede verfügbare nationale Schutzrechtsart): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH,

[Fortsetzung auf der nächsten Seite]

(54) Title: NOVEL FLUOROGLYCOSIDE DERIVATIVES OF PYRAZOLES, MEDICAMENTS CONTAINING THESE COMPOUNDS, AND THE USE THEREOF

(54) Bezeichnung: NEUE FLUORGLYKOSIDDERIVATE VON PYRAZOLEN, DIESE VERBINDUNGEN ENTHALTENDE ARZNEIMITTEL UND DEREN VERWENDUNG



(I)

(57) Abstract: The invention relates to substituted fluoroglycoside derivatives of pyrazoles of formula (I), in which the radicals have the indicated meanings, to the physiologically compatible salts thereof, and to a method for the production thereof. The compounds are suited for as, e.g. antidiabetics.

(57) Zusammenfassung: Die Erfindung betrifft substituierte Fluorglykosidderivate von Pyrazolen der Formel (I), worin die Reste die angegebenen Bedeutungen haben, sowie deren physiologisch verträglichen Salze und Verfahren zu deren Herstellung. Die Verbindungen eignen sich z.B. als Antidiabetika.

WO 2005/121161 A1

Novel fluoroglycoside derivatives of pyrazoles, medicaments containing these compounds, and the use thereof

- 5 The invention relates to substituted fluoroglycoside derivatives of pyrazoles, their physiologically tolerated salts and physiologically functional derivatives.

Several classes of substances having an SGLT effect have been disclosed in the literature. The model for all these structures was the natural product phlorizin. From
10 this were derived the following classes which are described in the property rights below:

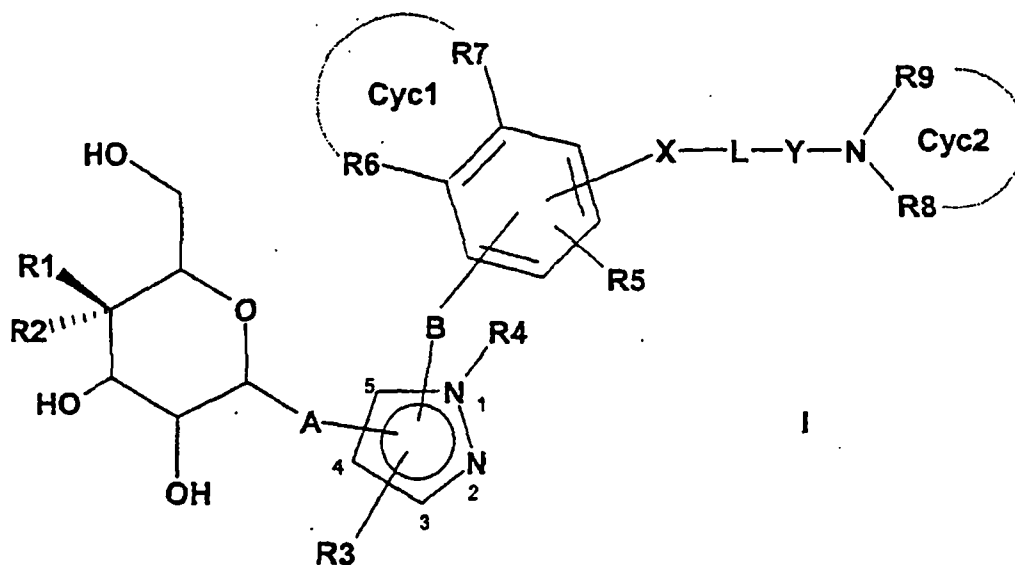
- propiophenone glycosides of Tanabe (WO 0280936, WO 0280935, JP 2000080041 and EP 850948)
- 2-(glucopyranosyloxy)benzylbenzenes of Kissei (WO 0244192,
15 WO 0228872, WO 03011880 and WO 0168660)
- glucopyranosyloxy pyrazoles of Kissei, Bristol-Myers Squibb and Ajinomoto (WO 02068440, WO 02068439, WO 0236602, WO 01016147, WO 02053573, WO 03020737, WO 03090783, WO 04014932, WO 04019958 and WO 04018491)
- 20 - O-glycoside benzamides of Bristol-Meyers Squibb (WO 0174835 and WO 0174834)
- glucopyranosyloxythiophenes of Aventis (WO 04007517)
- and C-aryl glycosides of Bristol-Meyers Squibb (WO 03099836, WO 0127128 and US 2002137903).

25 All the known structures contain glucose as a very important structural element.

The invention was based on the object of providing novel compounds with which it is possible to prevent and treat type 1 and type 2 diabetes. We have now surprisingly found that fluoroglycoside derivatives of pyrazoles increase the effect on SGLT.

30 These compounds are therefore particularly suitable for preventing and treating type 1 and type 2 diabetes.

The invention therefore relates to compounds of the formula I



in which the meanings are

- 5 R1 and R2 independently of one another F or H, where one of the radicals R1 or R2 must be F;
- A O, NH, CH₂, S or a bond;
- 10 R3 hydrogen, F, Cl, Br, I, OH, CF₃, NO₂, CN, COOH, CO-(C₁-C₆)-alkyl, COO(C₁-C₆)-alkyl, CONH₂, CONH-(C₁-C₆)-alkyl, CON[(C₁-C₆)-alkyl]₂, (C₁-C₆)-alkyl, (C₃-C₆)-cycloalkyl, (C₂-C₆)-alkenyl, (C₂-C₆)-alkynyl, O-(C₁-C₆)-alkyl, HO-(C₁-C₆)-alkylene, (C₁-C₆)-alkylene-O-(C₁-C₆)-alkyl, phenyl, benzyl, (C₁-C₆)-alkoxycarbonyl, where one, more than one or
- 15 all hydrogen(s) in the alkyl, alkenyl, alkynyl and O-alkyl radicals may be replaced by fluorine;
 SO₂-NH₂, SO₂-NH(C₁-C₆)-alkyl, SO₂N[(C₁-C₆)-alkyl]₂, S-(C₁-C₆)-alkyl, S-(CH₂)_o-phenyl, SO-(C₁-C₆)-alkyl, SO-(CH₂)_o-phenyl, SO₂-(C₁-C₆)-alkyl, SO₂-(CH₂)_o-phenyl, where o may be 0 - 6, and the phenyl radical
- 20 may be substituted up to twice by F, Cl, Br, OH, CF₃, NO₂, CN, OCF₃, O-(C₁-C₆)-alkyl, (C₁-C₆)-alkyl, NH₂;
 NH₂, NH-(C₁-C₆)-alkyl, N((C₁-C₆)-alkyl)₂, NH-CO-(C₁-C₇)-alkyl, phenyl, O-(CH₂)_o-phenyl, where o may be 0 - 6, where the phenyl ring
- 25 may be substituted one to three times by F, Cl, Br, I, OH, CF₃, NO₂, CN, OCF₃, O-(C₁-C₆)-alkyl, (C₁-C₆)-alkyl, NH₂, NH(C₁-C₆)-alkyl, N((C₁-C₆)-alkyl)₂, SO₂-CH₃, COOH, COO-(C₁-C₆)-alkyl, CONH₂;

- R4 hydrogen, (C₁-C₆)-alkyl, (C₂-C₆)-alkenyl, (C₃-C₆)-cycloalkyl, or phenyl that may optionally be substituted by halogen or (C₁-C₄)-alkyl;
- 5 B (C₀-C₁₅)-alkylene, where one or more C atoms of the alkylene radical may be replaced independently of one another by -O-, -(C=O)-, -CH=CH-, -C≡C-, -S-, -CH(OH)-, -CHF-, -CF₂-, -(S=O)-, -(SO₂)-, -N((C₁-C₆)-alkyl)-, -N((C₁-C₆)-alkylphenyl)- or -NH-;
- 10 R5, R6, R7 independently of one another, hydrogen, F, Cl, Br, I, OH, CF₃, NO₂, CN, COOH, COO(C₁-C₆)-alkyl, CO(C₁-C₄)-alkyl, CONH₂, CONH(C₁-C₆)-alkyl, CON[(C₁-C₆)-alkyl]₂, (C₁-C₆)-alkyl, (C₂-C₆)-alkenyl, (C₂-C₆)-alkynyl, O-(C₁-C₈)-alkyl, HO-(C₁-C₆)-alkylene, (C₁-C₆)-alkylene-O-(C₁-C₆)-alkyl, where one, more than one, or all hydrogen(s) in the alkyl, alkenyl, alkynyl and O-alkyl radicals may be replaced by fluorine;
- 15 SO₂-NH₂, SO₂NH(C₁-C₆)-alkyl, SO₂N[(C₁-C₆)-alkyl]₂, S-(C₁-C₆)-alkyl, S-(CH₂)_o-phenyl, SCF₃, SO-(C₁-C₆)-alkyl, SO-(CH₂)_o-phenyl, SO₂(C₁-C₆)-alkyl, SO₂-(CH₂)_o-phenyl, where o may be 0 - 6, and the phenyl ring may be substituted up to twice by F, Cl, Br, OH, CF₃, NO₂, CN, OCF₃, O-(C₁-C₆)-alkyl, (C₁-C₆)-alkyl, NH₂;
- 20 NH₂, NH-(C₁-C₆)-alkyl, N((C₁-C₆)-alkyl)₂, NH-CO-(C₁-C₆)-alkyl, phenyl, O-(CH₂)_o-phenyl, where o may be 0 - 6, where the phenyl ring may be substituted one to three times by F, Cl, Br, I, OH, CF₃, NO₂, CN, OCF₃, O-(C₁-C₈)-alkyl, (C₁-C₆)-alkyl, NH₂, NH(C₁-C₆)-alkyl, N((C₁-C₆)-alkyl)₂, SO₂-CH₃, COOH, COO-(C₁-C₆)-alkyl, CONH₂;
- 25 or
- R6 and R7 together with the C atoms carrying them a 5 to 7 membered, saturated, partially or completely unsaturated ring Cyc1, where 1 or 2 C atom(s) of the ring may also be replaced by N, O or S, and Cyc1 may optionally be substituted by (C₁-C₆)-alkyl, (C₂-C₅)-alkenyl, (C₂-C₅)-alkynyl, where in
- 30 each case one CH₂ group may be replaced by O, or substituted by H, F, Cl, OH, CF₃, NO₂, CN, COO(C₁-C₄)-alkyl, CONH₂, CONH(C₁-C₄)-alkyl, OCF₃;
- X CO, O, NH, S, SO, SO₂ or a bond;
- 35 L (C₁-C₆)-alkylene, (C₂-C₅)-alkenylene, (C₂-C₅)-alkynylene, where in each case one or two CH₂ group(s) may be replaced by O or NH;
- Y CO, NHCO, SO, SO₂, or a bond;

- 5 R8, R9 independently of one another, hydrogen, SO₃H, sugar residue, (C₁-C₆)-alkyl, where one or more CH₂ groups of the alkyl radical may be substituted independently of one another by (C₁-C₆)-alkyl, OH, (C₁-C₆)-alkylene-OH, (C₂-C₆)-alkenylene-OH, O-sugar residue, OSO₃H, NH₂, NH-(C₁-C₆)-alkyl, N[(C₁-C₆)-alkyl]₂, NH-CO-(C₁-C₆)-alkyl, NH-sugar residue, NH-SO₃H, (C₁-C₆)-alkylene-NH₂, (C₂-C₆)-alkenylene-NH₂, (C₀-C₆)-alkylene-COOH, (C₀-C₆)-alkylene-CONH₂, (C₀-C₆)-alkylene-CONH-(C₁-C₆)-alkyl, (C₀-C₆)-alkylene-SONH₂, (C₀-C₆)-alkylene-SONH-(C₁-C₆)-alkyl, (C₀-C₆)-alkylene-SO₂NH₂, (C₀-C₆)-alkylene-SO₂NH-(C₁-C₆)-alkyl, adamantyl; or
- 10 R8 and R9 together with the N atom carrying them form a 5 to 7 membered, saturated ring Cyc₂, where one or more CH₂ groups of the ring may also be replaced by O, S, NH, NSO₃H, N-sugar residue, N-(C₁-C₆)-alkyl, where one or more CH₂ groups of the alkyl radical may be substituted independently of one another by (C₁-C₆)-alkyl, OH, (C₁-C₆)-alkylene-OH, (C₂-C₆)-alkenylene-OH, NH₂, NH-(C₁-C₆)-alkyl, N[(C₁-C₆)-alkyl]₂, NH-CO-(C₁-C₆)-alkyl, NH-sugar residue, (C₁-C₆)-alkylene-NH₂, (C₂-C₆)-alkenylene-NH₂, (C₀-C₆)-alkylene-COOH, (C₀-C₆)-alkylene-CONH₂, (C₀-C₆)-alkylene-CONH-(C₁-C₆)-alkyl, (C₀-C₆)-alkylene-SONH₂, (C₀-C₆)-alkylene-SONH-(C₁-C₆)-alkyl, (C₀-C₆)-alkylene-SO₂NH₂, (C₀-C₆)-alkylene-SO₂NH-(C₁-C₆)-alkyl;

25 and the pharmaceutically acceptable salts thereof.

30 Sugar residues mean compounds derived from aldoses and ketoses having 3 to 7 carbon atoms, which may belong to the D or L series; also included therein are aminosaccharides, sugar alcohols or saccharic acids (Jochen Lehmann, Chemie der Kohlenhydrate, Thieme Verlag 1976). Examples which may be mentioned are glucose, mannose, fructose, galactose, ribose, erythrose, glyceraldehyde, sedoheptulose, glucosamine, galactosamine, glucuronic acid, galacturonic acid, gluconic acid, galactonic acid, mannonic acid, glucamine, 3-amino-1,2-propanediol, glucaric acid and galactaric acid. The compounds may moreover occur in the alpha and beta forms.

35 The points of linkage of A, B, R3 and R5 to the ring can be chosen without restriction. All resulting compounds of the formula I are included in the present invention.

Preference is given to compounds of the formula I in which the meanings are

A O, NH, a bond;

5 R3 hydrogen, F, Cl, Br, I, OH, CF₃, NO₂, CN, COOH, CO-(C₁-C₆)-alkyl, COO(C₁-C₆)-alkyl, CONH₂, CONH-(C₁-C₆)-alkyl, CON[(C₁-C₆)-alkyl]₂, (C₁-C₆)-alkyl, (C₂-C₆)-alkenyl, (C₂-C₆)-alkynyl, O-(C₁-C₆)-alkyl, HO-(C₁-C₆)-alkylene, (C₁-C₆)-alkylene-O-(C₁-C₆)-alkyl, phenyl, benzyl, (C₁-C₄)-alkylene-COOH, SO-(C₁-C₆)-alkyl, where one, more than one or all hydrogen(s) in the alkyl radicals may be replaced by fluorine; or

10 R4 hydrogen, (C₁-C₆)-alkyl, (C₂-C₆)-alkenyl, (C₃-C₆)-cycloalkyl;

15 B (C₀-C₆)-alkylene, where one or more C atom(s) of the alkylene radical may be replaced independently of one another by -O-, -(C=O)-, -CH=CH-, -C≡C-, -S-, -CH(OH)-, -CHF-, -CF₂-, -(S=O)-, -(SO₂)-, -N((C₁-C₆)-alkylene-, -N((C₁-C₆)-alkylene-phenylene)- or -NH-.

20 Further preferred compounds of the formula I are those in which the sugar residues are beta(β)-linked, and the stereochemistry in the 2, 3 and 5 positions of the sugar residue has the D-gluco configuration.

Preference is further given to compounds of the formula I in which

25 R1 is hydrogen and

R2 is fluorine;

or

R1 is fluorine and

R2 is hydrogen;

30 A is O, NH;

R3 is hydrogen, F, Cl, Br, I, OH, CF₃, (C₁-C₆)-alkyl, (C₃-C₆)-cycloalkyl, (C₂-C₆)-alkenyl, O-(C₁-C₆)-alkyl, where one, more than one or all hydrogen(s) in the alkyl radicals may be replaced by fluorine;

35

R4 is hydrogen, (C₁-C₆)-alkyl, (C₃-C₆)-cycloalkyl;

- B is (C₀-C₄)-alkylene, where one or more C atom(s) of the alkylene radical may be replaced independently of one another by -O-, -(C=O)-, -CH=CH-, -CH(OH)-, -CHF-, -CF₂- or -NH-;
- 5 R5, R6, R7 independently of one another, are hydrogen, F, Cl, Br, I, OH, CF₃, NO₂, CN, COOH, COO(C₁-C₆)-alkyl, CO(C₁-C₄)-alkyl, CONH₂, CONH(C₁-C₆)-alkyl, CON[(C₁-C₆)-alkyl]₂, (C₁-C₆)-alkyl, (C₂-C₆)-alkenyl, (C₂-C₆)-alkynyl, O-(C₁-C₈)-alkyl, HO-(C₁-C₆)-alkylene, (C₁-C₆)-alkylene-O-(C₁-C₆)-alkyl, where one, more than one, or all hydrogen(s) in the alkyl, alkenyl, alkynyl and O-alkyl radicals may be replaced by fluorine; NH₂, NH-(C₁-C₆)-alkyl, N((C₁-C₆)-alkyl)₂, NH-CO-(C₁-C₆)-alkyl, or
- 10 R6 and R7 together with the C atoms carrying them are a 5 to 7 membered, saturated, partially or completely unsaturated ring Cyc1, where 1 or 2 C atom(s) of the ring may also be replaced by N, O or S, and Cyc1 may optionally be substituted by (C₁-C₆)-alkyl, (C₂-C₅)-alkenyl, (C₂-C₅)-alkynyl, where in each case one CH₂ group may be replaced by O, or substituted by H, F, Cl, OH, CF₃, NO₂, CN, COO(C₁-C₄)-alkyl, CONH₂, CONH(C₁-C₄)-alkyl, OCF₃;
- 15
- 20 X is CO, O, NH, a bond;
- L is (C₁-C₆)-alkylene, (C₂-C₅)-alkenylene, where in each case one or two CH₂ group(s) may be replaced by O or NH;
- 25 Y is CO, NHCO, a bond.
- Particular preference is given to compounds of the formula I in which
- 30 R1 is hydrogen;
- R2 is fluorine;
- A is O;
- 35 R3 is CF₃, methyl, isopropyl;
- R4 is hydrogen;

- B is (C₀-C₄)-alkylene, where one or more C atom(s) of the alkylene radical may be replaced independently of one another by -O-, -(C=O)-, -CHF- or -CF₂-;
- 5 X is CO, O, a bond;
- L is (C₁-C₄)-alkylene, (C₂-C₄)-alkenylene, where in each case one or two CH₂ group(s) may be replaced by O or NH;
- 10 Y is CO, NHCO, a bond.

Very particular preference is given to compounds of the formula I in which R1 is hydrogen;

- 15 R2 is fluorine;
- A is O;
- B is -CH₂-;
- 20 R5 is hydrogen, Cl, methyl, ethyl, OH, CF₃;
- R6, R7 are hydrogen;
- 25 X is CO, O, a bond;
- L is (C₁-C₃)-alkylene, (C₂-C₃)-alkenylene, where in each case one CH₂ group may be replaced by O or NH;
- 30 Y is CO, NHCO, a bond.

Particularly preferred compounds of the formula I are those in which the substituents A and B occupy an adjacent position (ortho position) and R3 occupies an adjacent position (ortho position) to B.

35

Very particular preference is further given to compounds of the formula I in which

- R8, R9 independently of one another, are hydrogen, SO₃H, sugar residue, (C₁-C₄)-alkyl, where the alkyl radical may be substituted independently

of one another one or more times by (C₁-C₂)-alkyl, OH, (C₁-C₂)-alkylene-OH, OSO₃H, NH₂, CONH₂, SO₂NH₂, NH-SO₃H or adamantyl; or

5 R8 and R9 together with the N atom carrying them form a 5 to 7 membered, saturated ring Cyc2, selected from the group of piperazine which may be N-substituted by (C₁-C₂)-alkyl, (C₁-C₂)-alkylene-OH or SO₃H, piperidine, azepane, pyrrolidine or morpholine.

10 In a particular embodiment of the compounds of the formula I, the substituents B and X are disposed in para position on the phenyl ring.

In a further embodiment of the compounds of formula I, the substituents A are disposed in position 3, B in position 4 and R3 in position 5 on the pyrazole ring.

15 In a further embodiment of the compounds of formula I, the substituents A are disposed in position 5, B in position 4 and R3 in position 3 on the pyrazole ring.

The alkyl radicals in the substituents R3, R4, R5, R6, R7, R8 and R9 may be either straight-chain or branched. Halogen means F, Cl, Br, I, preferably F and Cl.

20 The invention relates to compounds of the formula I in the form of their tautomers, racemates, racemic mixtures and pure enantiomers, and to their diastereomers and mixtures thereof. The present invention includes all these isomeric and, where appropriate, tautomeric forms of the compounds of the formula I. These isomeric
25 forms can be obtained by known methods even if not (in some cases) expressly described.

Pharmaceutically acceptable salts are, because their solubility in water is greater than that of the starting or basic compounds, particularly suitable for medical
30 applications. These salts must have a pharmaceutically acceptable anion or cation. Suitable pharmaceutically acceptable acid addition salts of the compounds of the invention are salts of inorganic acids such as hydrochloric acid, hydrobromic, phosphoric, metaphosphoric, nitric and sulfuric acid, and of organic acids such as, for example, acetic acid, benzenesulfonic, benzoic, citric, ethanesulfonic, fumaric,
35 gluconic, glycolic, isethionic, lactic, lactobionic, maleic, malic, methanesulfonic, succinic, p-toluenesulfonic and tartaric acid. Suitable pharmaceutically acceptable basic salts are ammonium salts, alkali metal salts (such as sodium and potassium salts), alkaline earth metal salts (such as magnesium and calcium salts) and salts of trometamol (2-amino-2-hydroxymethyl-1,3-propanediol), diethanolamine, lysine or

ethylenediamine.

● Salts with a pharmaceutically unacceptable anion such as, for example, trifluoroacetate likewise belong within the framework of the invention as useful intermediates for the preparation or purification of pharmaceutically acceptable salts and/or for use in nontherapeutic, for example in vitro, applications.

The term "physiologically functional derivative" used herein refers to any physiologically tolerated derivative of a compound of the formula I of the invention, for example an ester, which on administration to a mammal such as, for example, a human is able to form (directly or indirectly) a compound of the formula I or an active metabolite thereof.

Physiologically functional derivatives also include prodrugs of the compounds of the invention, as described, for example, in H. Okada et al., Chem. Pharm. Bull. 1994, 42, 57-61. Such prodrugs can be metabolized in vivo to a compound of the invention. These prodrugs may themselves be active or not.

The compounds of the invention may also exist in various polymorphous forms, for example as amorphous and crystalline polymorphous forms. All polymorphous forms of the compounds of the invention belong within the framework of the invention and are a further aspect of the invention.

All references to "compound(s) of formula I" hereinafter refer to compound(s) of the formula I as described above, and their salts, solvates and physiologically functional derivatives as described herein.

Use

This invention further relates to the use of compounds of the formula I and their pharmaceutical compositions for inhibiting SGLT 1 (sodium dependent glucose transporter 1). SGLT 1 is involved in the intestinal uptake of carbohydrates, in particular the intestinal uptake of glucose (E. Turk et al., *Nature* 1991, 350, 354-356). Inhibition of the absorption of glucose inhibits the rise in the blood glucose concentration. Thus, inhibitors of SGLT 1 are suitable for the treatment, control and prophylaxis of metabolic disorders, especially of diabetes mellitus.

The compounds of the formula I are distinguished by beneficial effects on glucose metabolism; in particular, they lower the blood glucose level and are suitable for the

treatment of type 1 and type 2 diabetes. The compounds can therefore be employed alone or in combination with other blood glucose-lowering active ingredients (antidiabetics).

- 5 The compounds of the formula I are further suitable for the prevention and treatment of late damage from diabetes, such as, for example, nephropathy, retinopathy, neuropathy and syndrome X, obesity, myocardial infarction, myocardial infarct, peripheral arterial occlusive diseases, thromboses, arteriosclerosis, inflammations, immune diseases, autoimmune diseases such as, for example, AIDS, asthma, osteoporosis, cancer, psoriasis, Alzheimer's, schizophrenia and infectious diseases, preference being given to the treatment of type 1 and type 2 diabetes and for the prevention and treatment of late damage from diabetes, syndrome X and obesity.

Formulations

- 15 The amount of a compound of formula I necessary to achieve the desired biological effect depends on a number of factors, for example the specific compound chosen, the intended use, the mode of administration and the clinical condition of the patient. The daily dose is generally in the range from 0.3 mg to 100 mg (typically from 3 mg and 50 mg) per day and per kilogram of bodyweight, for example 3-10 mg/kg/day. Single-dose formulations which can be administered orally, such as, for example, tablets or capsules, may contain, for example, from 1.0 to 1000 mg, typically from 10 to 600 mg. For the therapy of the abovementioned conditions, the compounds of formula I may be used as the compound itself, but they are preferably in the form of a pharmaceutical composition with an acceptable carrier. The carrier must, of course, be acceptable in the sense that it is compatible with the other ingredients of the composition and is not harmful for the patient's health. The carrier may be a solid or a liquid or both and is preferably formulated with the compound as a single dose, for example as a tablet, which may contain from 0.05% to 95% by weight of the active ingredient. Other pharmaceutically active substances may likewise be present, including other compounds of formula I. The pharmaceutical compositions of the invention can be produced by one of the known pharmaceutical methods, which essentially consist of mixing the ingredients with pharmacologically acceptable carriers and/or excipients.

- 35 *Pharmaceutical compositions of the invention are those suitable for oral, rectal, topical, peroral (for example sublingual) and administration, although the most suitable mode of administration depends in each individual case on the nature and severity of the condition to be treated and on the nature of the compound of formula I*

used in each case. Coated formulations and coated slow-release formulations also belong within the framework of the invention. Preference is given to acid- and gastric juice-resistant formulations. Suitable coatings resistant to gastric juice comprise cellulose acetate phthalate, polyvinyl acetate phthalate, hydroxypropyl-methylcellulose phthalate and anionic polymers of methacrylic acid and methyl methacrylate.

Suitable pharmaceutical compounds for oral administration may be in the form of separate units such as, for example, capsules, cachets, suckable tablets or tablets, each of which contain a defined amount of the compound of formula I; in the form of powders or granules; as solution or suspension in an aqueous or nonaqueous liquid; or in the form of an oil-in-water or water-in-oil emulsion. These compositions may, as already mentioned, be prepared by any suitable pharmaceutical method which includes a step in which the active ingredient and the carrier (which may consist of one or more additional ingredients) are brought into contact. The compositions are generally produced by uniform and homogeneous mixing of the active ingredient with a liquid and/or finely divided solid carrier, after which the product is shaped if necessary. Thus, for example, a tablet can be produced by compressing or molding a powder or granules of the compound, where appropriate with one or more additional ingredients. Compressed tablets can be produced by tableting the compound in free-flowing form such as, for example, a powder or granules, where appropriate mixed with a binder, glidant, inert diluent and/or one (or more) surface-active/dispersing agent(s) in a suitable machine. Molded tablets can be produced by molding the compound, which is in powder form and is moistened with an inert liquid diluent, in a suitable machine.

Pharmaceutical compositions which are suitable for peroral (sublingual) administration comprise suckable tablets which contain a compound of formula I with a flavoring, normally sucrose and gum arabic or tragacanth, and pastilles which comprise the compound in an inert base such as gelatin and glycerol or sucrose and gum arabic.

Pharmaceutical compositions suitable for rectal administration are preferably in the form of single-dose suppositories. These can be produced by mixing a compound of the formula I with one or more conventional solid carriers, for example cocoa butter, and shaping the resulting mixture.

Combinations with other medicaments

5 The compounds of the invention can be administered alone or in combination with one or more further pharmacologically active substances which have, for example, favorable effects on metabolic disturbances or disorders frequently associated therewith. Examples of such medicaments are

1. medicaments which lower blood glucose, antidiabetics,
2. active ingredients for the treatment of dyslipidemias,
3. antiatherosclerotic medicaments,
- 10 4. antiobesity agents,
5. antiinflammatory active ingredients
6. active ingredients for the treatment of malignant tumors
7. antithrombotic active ingredients
8. active ingredients for the treatment of high blood pressure
- 15 9. active ingredients for the treatment of heart failure and
10. active ingredients for the treatment and/or prevention of complications caused by diabetes or associated with diabetes.

20 They can be combined with the compounds of the invention of the formula I in particular for a synergistic improvement in the effect. Administration of the active ingredient combination can take place either by separate administration of the active ingredients to the patient or in the form of combination products in which a plurality of active ingredients are present in one pharmaceutical preparation.

25 Examples which may be mentioned are:

Antidiabetics

30 Suitable antidiabetics are disclosed for example in the Rote Liste 2001, chapter 12 or in the USP Dictionary of USAN and International Drug Names, US Pharmacopeia, Rockville 2003. Antidiabetics include all insulins and insulin derivatives such as, for example, Lantus® (see www.lantus.com) or Apidra®, and other fast-acting insulins (see US 6,221,633), GLP-1 receptor modulators as described in WO 01/04146 or else, for example, those disclosed in WO 98/08871 of Novo Nordisk A/S.

35 The orally effective hypoglycemic active ingredients include, preferably, sulfonylureas, biguanides, meglitinides, oxadiazolidinediones, thiazolidinediones, glucosidase inhibitors, glucagon antagonists, oral GLP-1 agonists, DPP-IV inhibitors, potassium channel openers such as, for example, those disclosed in WO 97/26265

and WO 99/03861, insulin sensitizers, inhibitors of liver enzymes involved in the stimulation of gluconeogenesis and/or glycogenolysis, modulators of glucose uptake, compounds which alter lipid metabolism and lead to a change in the blood lipid composition, compounds which reduce food intake or food absorption, PPAR and
5 PXR modulators and active ingredients which act on the ATP-dependent potassium channel of the beta cells.

In one embodiment of the invention, the compounds of the formula I are administered in combination with insulin.

10 In one embodiment of the invention, the compounds of the formula I are in combination with substances which influence hepatic glucose production, such as, for example, glycogen phosphorylase inhibitors (see: WO 01/94300, WO 02/096864, WO 03/084923, WO 03/084922, WO 03/104188).

15 In one embodiment, the compounds of the formula I are administered in combination with a sulfonylurea such as, for example, tolbutamide, glibenclamide, glipizide or glimepiride.

20 In one embodiment, the compounds of the formula I are administered in combination with an active ingredient which acts on the ATP-dependent potassium channel of the beta cells, such as, for example, tolbutamide, glibenclamide, glipizide, glimepiride or repaglinide.

25 In one embodiment, the compounds of the formula I are administered in combination with a biguanide such as, for example, metformin.

In a further embodiment, the compounds of the formula I are administered in combination with a meglitinide such as, for example, repaglinide.

30 In one embodiment, the compounds of the formula I are administered in combination with a thiazolidinedione such as, for example, ciglitazone, pioglitazone, rosiglitazone or the compounds disclosed in WO 97/41097 of Dr. Reddy's Research Foundation, in particular
35 5-[[4-[(3,4-dihydro-3-methyl-4-oxo-2-quinazolinyl)methoxy]phenyl]methyl]-2,4-thiazolidinedione.

In one embodiment, the compounds of the formula I are administered in combination with a DPPIV inhibitor as described, for example, in WO98/19998, WO99/61431, WO99/67278, WO99/67279, WO01/72290, WO 02/38541, WO03/040174, in

particular P 93/01 (1-cyclopentyl-3-methyl-1-oxo-2-pentan ammonium chloride),
 P31/98, LAF237 (1-[2-[3-hydroxyadamant-1-ylamino)acetyl]pyrrolidine-2-(S)-
 carbonitrile), TS021 ((2S,4S)-4-fluoro-1-[[2-(2-hydroxy-1,1-
 dimethylethyl)amino]acetyl]pyrrolidine-2-carbonitrile monobenzenesulfonate).

5

In one embodiment of the invention, the compounds of the formula I are administered in combination with a PPAR γ agonist such as, for example, rosiglitazone, pioglitazone.

10 In one embodiment, the compounds of the formula I are administered in combination with compounds with an inhibitory effect on SGLT-1 and/or 2, as disclosed directly or indirectly for example in WO 2004/007571, WO 2004/052902, WO 2004/052903.

15 In one embodiment, the compounds of the formula I are administered in combination with an α -glucosidase inhibitor such as, for example, miglitol or acarbose.

In one embodiment, the compounds of the formula I are administered in combination with more than one of the aforementioned compounds, e.g. in combination with a sulfonylurea and metformin, a sulfonylurea and acarbose, repaglinide and metformin,
 20 insulin and a sulfonylurea, insulin and metformin, insulin and troglitazone, insulin and lovastatin, etc.

Lipid modulators

25 In one embodiment of the invention, the compounds of the formula I are administered in combination with an HMGCoA reductase inhibitor such as lovastatin, fluvastatin, pravastatin, simvastatin, ivastatin, itavastatin, atorvastatin, rosuvastatin.

30 In one embodiment of the invention, the compounds of the formula I are administered in combination with a bile acid absorption inhibitor see, for example, US 6,245,744, US 6,221,897, US 6,277,831, EP 0683 773, EP 0683 774).

35 In one embodiment of the invention, the compounds of the formula I are administered in combination with a polymeric bile acid adsorbent such as, for example, cholestyramine, colesevelam.

In one embodiment of the invention, the compounds of the formula I are administered in combination with a cholesterol absorption inhibitor as described for example in WO 0250027, or ezetimibe, tiqueside, pamaqueside.

In one embodiment of the invention, the compounds of the formula I are administered in combination with an LDL receptor inducer (see, for example, US 6,342,512).

5 In one embodiment, the compounds of the formula I are administered in combination with bulking agents, preferably insoluble bulking agents (see, for example, carob/Caromax[®] (Zunft H J; et al., Carob pulp preparation for treatment of hypercholesterolemia, ADVANCES IN THERAPY (2001 Sep-Oct), 18(5), 230-6). Caromax is a carob-containing product from Nutrinova, Nutrition Specialties & Food
10 Ingredients GmbH, Industriepark Höchst, 65926 Frankfurt/Main)). Combination with Caromax[®] is possible in one preparation or by separate administration of compounds of the formula I and Caromax[®]. Caromax[®] can in this connection also be administered in the form of food products such as, for example, in bakery products or muesli bars.

15

In one embodiment of the invention, the compounds of the formula I are administered in combination with a PPARalpha agonist.

In one embodiment of the invention, the compounds of the formula I are administered
20 in combination with a mixed PPAR alpha/gamma agonist such as, for example, AZ 242 (Tesaglitazar, (S)-3-(4-[2-(4-methanesulfonyloxyphenyl)ethoxy]phenyl)-2-ethoxypropionic acid), BMS 298585 (N-[(4-methoxyphenoxy)carbonyl]-N-[[4-[2-(5-methyl-2-phenyl-4-oxazolyl)ethoxy]phenyl]methyl]glycine) or as described in WO 99/62872, WO 99/62871, WO 01/40171, WO 01/40169, WO96/38428,
25 WO01/81327, WO 01/21602, WO 03/020269, WO 00/64888 or WO 00/64876.

30

In one embodiment of the invention, the compounds of the formula I are administered in combination with a fibrate such as, for example, fenofibrate, gemfibrozil, clofibrate, bezafibrate.

35 In one embodiment of the invention, the compounds of the formula I are administered in combination with nicotinic acid or niacin.

In one embodiment of the invention, the compounds of the formula I are administered
35 in combination with a CETP inhibitor, e.g. CP- 529, 414 (torcetrapib).

In one embodiment of the invention, the compounds of the formula I are administered in combination with an ACAT inhibitor.

In one embodiment of the invention, the compounds of the formula I are administered in combination with an MTP inhibitor such as, for example, implitapide.

5 In one embodiment of the invention, the compounds of the formula I are administered in combination with an antioxidant.

In one embodiment of the invention, the compounds of the formula I are administered in combination with a lipoprotein lipase inhibitor.

10 In one embodiment of the invention, the compounds of the formula I are administered in combination with an ATP citrate lyase inhibitor.

In one embodiment of the invention, the compounds of the formula I are administered in combination with a squalene synthetase inhibitor.

15 In one embodiment of the invention, the compounds of the formula I are administered in combination with a lipoprotein(a) antagonist.

Antiobesity agents

20 In one embodiment of the invention, the compounds of the formula I are administered in combination with a lipase inhibitor such as, for example, orlistat.

In one embodiment, the further active ingredient is fenfluramine or dexfenfluramine.

25 In another embodiment, the further active ingredient is sibutramine.

In a further embodiment, the compounds of the formula I are administered in combination with CART modulators (see "Cocaine-amphetamine-regulated transcript influences energy metabolism, anxiety and gastric emptying in mice" Asakawa, A, et al., M.: Hormone and Metabolic Research (2001), 33(9), 554-558), NPY antagonists, e.g. naphthalene-1-sulfonic acid {4-[(4-aminoquinazolin-2-ylamino)methyl]cyclohexylmethyl}amide hydrochloride (CGP 71683A), MC4 agonists (e.g. 1-amino-1,2,3,4-tetrahydronaphthalene-2-carboxylic acid [2-(3a-benzyl-2-methyl-3-oxo-2,3,3a,4,6,7-hexahydropyrazolo[4,3-c]pyridin-5-yl)-1-(4-chlorophenyl)-2-oxoethyl]amide; (WO 01/91752)), orexin antagonists (e.g. 1-(2-methylbenzoxazol-6-yl)-3-[1,5]naphthyridin-4-ylurea hydrochloride (SB-334867-A)), H3 agonists (3-cyclohexyl-1-(4,4-dimethyl-1,4,6,7-tetrahydroimidazo[4,5-c]pyridin-5-yl)propan-1-one oxalic acid salt (WO 00/63208)); TNF agonists, CRF antagonists (e.g. [2-methyl-

30

35

9-(2,4,6-trimethylphenyl)-9H-1,3,9-triazafluoren-4-yl]dipropylamine (WO 00/66585)), CRF BP antagonists (e.g. urocortin), urocortin agonists, β 3 agonists (e.g. 1-(4-chloro-3-methanesulfonylmethylphenyl)-2-[2-(2,3-dimethyl-1H-indol-6-yloxy)ethyl-amino]ethanol hydrochloride (WO 01/83451)), MSH (melanocyte-stimulating hormone) agonists, CCK-A agonists (e.g. {2-[4-(4-chloro-2,5-dimethoxyphenyl)-5-(2-cyclohexylethyl)thiazol-2-ylcarbamoyl]-5,7-dimethylindol-1-yl}acetic acid trifluoroacetic acid salt (WO 99/15525)), serotonin reuptake inhibitors (e.g. dexfenfluramine), mixed serotonergic and noradrenergic compounds (e.g. WO 00/71549), 5HT agonists e.g. 1-(3-ethylbenzofuran-7-yl)piperazine oxalic acid salt (WO 01/09111), bombesin agonists, galanin antagonists, growth hormone (e.g. human growth hormone), growth hormone-releasing compounds (6-benzyloxy-1-(2-diisopropylaminoethylcarbamoyl)-3,4-dihydro-1H-isoquinoline-2-carboxylic acid tertiary butyl ester (WO 01/85695)), TRH agonists (see, for example, EP 0 462 884), uncoupling protein 2 or 3 modulators, leptin agonists (see, for example, Lee, Daniel W.; Leinung, Matthew C.; Rozhavskaya-Arena, Marina; Grasso, Patricia. Leptin agonists as a potential approach to the treatment of obesity. *Drugs of the Future* (2001), 26(9), 873-881), DA agonists (bromocriptine, Doprexin), lipase/amylase inhibitors (e.g. WO 00/40569), PPAR modulators (e.g. WO 00/78312), RXR modulators or TR- β agonists.

20

In one embodiment of the invention, the further active ingredient is leptin.

In one embodiment, the further active ingredient is dexamphetamine, amphetamine, mazindole or phentermine.

25

In one embodiment, the compounds of the formula I are administered in combination with medicaments having effects on the coronary circulation and the vascular system, such as, for example, ACE inhibitors (e.g. ramipril), medicaments which act on the angiotensin-renin system, calcium antagonists, beta blockers etc.

30

In one embodiment, the compounds of the formula I are administered in combination with medicaments having an antiinflammatory effect.

In one embodiment, the compounds of the formula I are administered in combination with medicaments which are employed for cancer therapy and cancer prevention.

35

It will be appreciated that every suitable combination of the compounds of the invention with one or more of the aforementioned compounds and optionally one or more other pharmacologically active substances is regarded as falling within the

protection conferred by the present invention.

The activity of the compounds was tested as follows:

- 5 Preparation of brush border membrane vesicles from the small intestine of rabbits, rats and pigs

Preparation of brush border membrane vesicles from the intestinal cells of the small intestine was carried out by the so-called Mg^{2+} precipitation method. The mucosa of the small intestine was scraped off and suspended in 60 ml of ice-cold Tris/HCl buffer (pH 7.1)/300 mM mannitol, 5 mM EGTA. Dilution to 300 ml with ice-cold distilled water was followed by homogenization with an Ultraturrax (18 shaft, IKA Werk Staufen, FRG) at 75% of the max. power for 2×1 minute, while cooling in ice. After addition of 3 ml of 1M $MgCl_2$ solution (final concentration 10 mM), the mixture is left to stand at $0^\circ C$ for exactly 15 minutes. Addition of Mg^{2+} causes the cell membranes to aggregate and precipitate with the exception of the brush border membranes. After centrifugation at $3\ 000 \times g$ (5000 rpm, SS-34 rotor) for 15 minutes, the precipitate is discarded and the supernatant, which contains the brush border membranes, is centrifuged at $26\ 700 \times g$ (15 000 rpm, SS-34 rotor) for 30 minutes. The supernatant is discarded, and the precipitate is rehomogenized in 60 ml of 12 mM Tris/HCl buffer (pH 7.1)/60 mM mannitol, 5 mM EGTA using a Potter Elvehjem homogenizer (Braun, Melsungen, 900 rpm, 10 strokes). Addition of 0.1 ml of 1M $MgCl_2$ solution and incubation at $0^\circ C$ for 15 minutes is followed by centrifugation again at $3000 \times g$ for 15 minutes. The supernatant is then centrifuged again at $46\ 000 \times g$ (20 000 rpm, SS-34 rotor) for 30 minutes. The precipitate is taken up in 30 ml of 20 mM Tris/Hepes buffer (pH 7.4)/280 mM mannitol and homogeneously resuspended by 20 strokes in a Potter Elvehjem homogenizer at 1000 rpm. After centrifugation at $48\ 000 \times g$ (20 000 rpm, SS-34 rotor) for 30 minutes, the precipitate was taken up in 0.5 to 2 ml of Tris/Hepes buffer (pH 7.4)/280 mM mannitol (final concentration 20 mg/ml) and resuspended using a tuberculin syringe with a 27 gauge needle.

The vesicles were either used directly after preparation for labeling or transport studies or were stored at $-196^\circ C$ in 4 mg portions in liquid nitrogen.

To prepare brush border membrane vesicles from rat small intestine, 6 to 10 male Wistar rats (bred at Kastengrund, Aventis Pharma) were sacrificed by cervical dislocation, and the small intestines were removed and rinsed with cold isotonic saline. The intestines were cut up and the mucosa was scraped off. The processing to isolate brush border membranes took place as described above. To remove cytoskeletal fractions, the brush border membrane vesicles from rat small intestine were treated with KSCN as chaotropic ion.

To prepare brush border membranes from rabbit small intestine, rabbits were sacrificed by intravenous injection of 0.5 ml of an aqueous solution of 2.5 mg of tetracaine HCl, 100 mg of m-butramide and 25 mg of mebezonium iodide. The small intestines were removed, rinsed with ice-cold physiological saline and stored frozen in plastic bags under nitrogen at -80°C and 4 to 12 weeks. For preparation of the membrane vesicles, the frozen intestines were thawed at 30°C in a water bath and then the mucosa was scraped off. Processing to give membrane vesicles took place as described above.

To prepare brush border membrane vesicles from pig intestine, jejunum segments from a freshly slaughtered pig were rinsed with ice-cold isotonic saline and frozen in plastic bags under nitrogen at -80°C . Preparation of the membrane vesicles took place as described above.

Measurement of the glucose uptake by brush border membrane vesicles

The uptake of [^{14}C]-labeled glucose into brush border membrane vesicles was measured by the membrane filtration method. $10\ \mu\text{l}$ of the brush border membrane vesicle suspension in 10 mM Tris/Hepes buffer (pH 7.4)/300 mM mannitol were added at 20°C to $90\ \mu\text{l}$ of a solution of 10 pM [^{14}C]D glucose and the appropriate concentrations of the relevant inhibitors (5-200 μM) in 10 mM Tris/Hepes buffer (pH 7.4)/100 mM NaCl/100 mM.

After incubation for 15 seconds, the transport process was stopped by adding 1 ml of ice-cold stop solution (10 mM Tris/Hepes buffer (pH 7.4)/150 mM KCl) and the vesicle suspension was immediately filtered with suction through a cellulose nitrate membrane filter (0.45 μm , 25 mm diameter, Schleicher & Schüll) under a vacuum of from 25 to 35 mbar. The filter was washed with 5 ml of ice-cold stop solution. Each measurement was carried out as duplicate or triplicate determination.

To measure the uptake of radiolabeled substrates, the membrane filter was dissolved in 4 ml of an appropriate scintillator (Quickszint 361, Zinsser Analytik GmbH, Frankfurt am Main), and the radioactivity was determined by liquid scintillation measurement. The measured values were obtained as dpm (decompositions per minute) after calibration of the instrument using standard samples and after correction for any chemiluminescence present.

The active ingredients are compared for activity on the basis of IC_{50} data obtained in the transport assay on rabbit small intestine brush border membrane vesicles for

selected substances. (The absolute values may be species- and experiment-dependent).

5 A further method for testing the activity of the compounds is the inhibition of the transport activity of the human sodium-dependent glucose transporter 1 (SGLT1, SLC5A1) *in vitro*:

1. Cloning of an expression vector for human SGLT1

10 The cDNA for human SGLT1 was introduced into the pcDNA4/TO vector (Invitrogen) by standard methods of molecular biology as described in Sambrook et al. (Sambrook et al., Molecular Cloning, A Laboratory Manual, 2nd Edition). The subsequent sequencing of the insert revealed complete identity with bases 11 to 2005 of the base sequence for human SGLT1 which was described by Hediger et al. (Hediger et al., *Proc. Natl. Acad. Sci. USA* 1989, 86, 5748-5752.) and deposited in
15 the GenBank sequence database (GenBank Accession Number: M24847). Bases 11 to 2005 correspond to the complete coding region of human SGLT1.

2. Preparation of a recombinant cell line with inducible expression of human SGLT1

20 The expression vector for human SGLT1 was introduced into CHO-TRex cells (Invitrogen) by means of FuGene6 lipofection (Roche). To select single cell clones, 600 µg/ml Zeocin (Invitrogen) was added to the cell culture medium (Nutrient Mixture F-12 (Ham), (Invitrogen) supplemented with 10% fetal calf serum (BD Biosciences), 10 µg/ml blasticidin S (CN Biosciences), 100 units/ml penicillin, 100 units/ml streptomycin). The functionality of the single cell clones resulting from the selection
25 was tested via their uptake activity for radiolabeled methyl α -D-glucopyranoside. The cell clone with the greatest uptake activity for methyl α -D-glucopyranoside, referred to as CHO-TRex-hSGLT1 hereinafter, was selected for further experiment, and cultivation was continued in the presence of 600 µg/ml of zeocin.

30 3. Measurement of the inhibitory effect of test substances on the uptake of methyl α -D-glucopyranoside (α -MDG)

35 CHO-TRex-hSGLT1 cells were seeded in a concentration of 50 000 cells per well in Cytostar-T scintillating 96-well plates (Amersham Biosciences) in cell culture medium and cultivated for 24 h. Expression of the recombinant human SGLT1 was induced by adding 1 µg/ml tetracyclin for a further 24 h. For α -MDG uptake experiments, the cells were washed with PBS and then starved (PBS supplemented with 10% fetal calf serum) at 37°C for one hour. After a further washing step with transport assay buffer (140 mM sodium chloride, 2 mM potassium chloride, 1 mM magnesium chloride, 1 mM calcium chloride, 10 mM HEPES/Tris, pH 7.5), the cells were incubated either

in the absence or presence of test substances varying in concentration at room temperature for 15 min. The test substances were diluted appropriately in transport assay buffer (40 μ l/well) starting from a 10 mM stock solution in dimethyl sulfoxide. The assay was then started by adding 10 μ l of a mixture of radiolabeled methyl α -D-[U-¹⁴C]glucopyranoside (Amersham) and unlabeled methyl α -D-glucopyranoside (Acros). The final concentration of methyl α -D-glucopyranoside in the assay was 50 μ M. After an incubation time of 30 min at room temperature, the reaction was stopped by adding 50 μ l/well of 10 mM methyl α -D-glucopyranoside in transport assay buffer (4°C), and the radioactivity uptake by the cells was determined in a MicroBeta Scintillation Microplate Reader (Wallac). The half-maximum inhibitory effect of the test substances (IC₅₀) was determined in the following way:

1. Establishment of the value for 0% inhibition. This is the measurement in the absence of substance, measured in sodium-containing transport assay buffer.
2. Establishment of the value for 100% inhibition. This is the measurement in the absence of substance, measured in sodium-free transport assay buffer (140 mM choline chloride, 2 mM potassium chloride, 1 mM magnesium chloride, 1 mM calcium chloride, 10mM HEPES/Tris, pH7.5).
3. Calculation of the percentage inhibitions for the measurements carried out in the presence of various concentrations of test substance. It was then possible to ascertain therefrom the concentration of test substance which reduced the uptake of methyl α -D-glucopyranoside by 50% (IC₅₀).

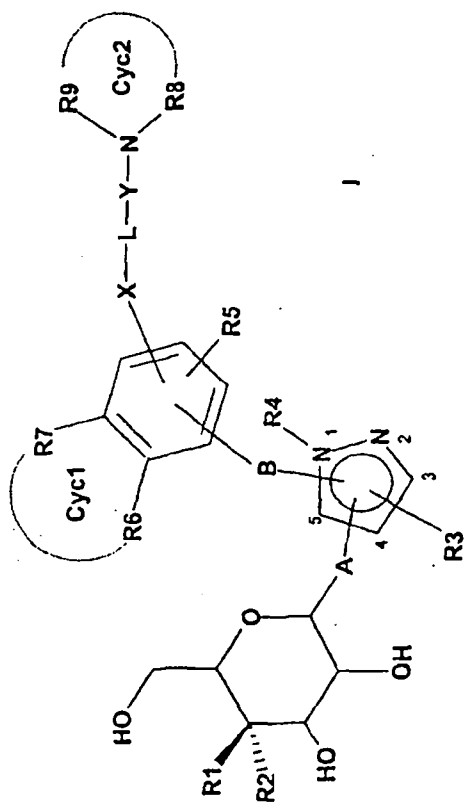
IC₅₀ values of test substances (μ M)

[in vitro testing of the uptake of methyl α -D-glucopyranoside]

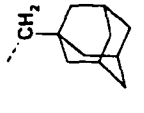
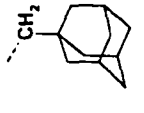
Example No.	IC ₅₀ [μ M]
3	0.043
6	0.133
9	0.081
12	0.139
15	0.170
18	0.080
21	0.047
22	0.144
24	0.208
31	0.252
33	0.070
36	0.043

The examples detailed below serve to illustrate the invention without, however, restricting it.

Table 1: Compounds of the formula I



Ex.	R1	R2	R3	R4	R5	R6	R7	R8, R9	A	B	X	L	Y	MS*	t _R [min]
1	H	F	i-Pr	H	H	H	H	CH ₂ CH ₂ NHCH ₂ CH ₂	O	CH ₂	-	-CH=CHCH ₂ -	-	505.47	1.19
2	H	F	i-Pr	H	H	H	H	H; CH ₂ CH ₂ CH ₂ CH ₂ CH ₃	O	CH ₂	-	-CH ₂ CH ₂ CH ₂ -	CO	522.57	1.74
3	H	F	i-Pr	H	H	H	H	H; CH ₂ CH ₂ CONH ₂	O	CH ₂	-	-CH=CHCH ₂ -	CO	535.44	1.15
4	H	F	i-Pr	H	H	H	H	H; CH ₂ CH ₂ CONH ₂	O	CH ₂	-	-CH ₂ CH ₂ CH ₂ -	CO	537.44	1.13
5	H	F	i-Pr	H	H	H	H	H; CH ₂ CONH ₂	O	CH ₂	-	-CH ₂ CH ₂ CH ₂ -	CO	523.38	1.15
6	H	F	CH ₃	H	H	H	H	H; CH ₂ CH ₂ CONH ₂	O	CH ₂	-	-CH ₂ CH ₂ CH ₂ -	CO	509.33	1.02
7	H	F	i-Pr	H	H	H	H	H; CH ₂ CH ₂ CONH ₂	O	CH ₂	-	-CH ₂ CH ₂ -	CO	523.42	1.36
8	H	F	i-Pr	H	H	H	H	H; CH ₂ CONH ₂	O	CH ₂	-	-CH ₂ CH ₂ -	CO	509.29	1.08
9	H	F	i-Pr	H	H	H	H	H; CH[CH ₂ OH]CONH ₂	O	CH ₂	-	-CH ₂ CH ₂ CH ₂ -	CO	552.29	1.13
10	H	F	CH ₃	H	H	H	H	H; CH[CH ₂ OH]CONH ₂	O	CH ₂	-	-CH ₂ CH ₂ CH ₂ -	CO	525.31	1.02
11	H	F	CH ₃	H	H	H	H	CH ₂ CH ₂ N[CH ₂ CH ₂ OH]C H ₂ CH ₂	O	CH ₂	-	-CH ₂ CH ₂ CH ₂ -	CO	551.30	0.95
12	H	F	i-Pr	H	H	H	H	CH ₂ CH ₂ N[CH ₃]CH ₂ CH ₂	O	CH ₂	-	-CH ₂ CH ₂ CH ₂ -	CO	549.30	1.07

Ex.	R1	R2	R3	R4	R5	R6	R7	R8, R9	A	B	X	L	Y	MS*	t _r [min]
13	H	F	i-Pr	H	H	H	H	CH ₂ CH ₂ CH ₂ CH ₂ CH ₂ CH ₂	O	CH ₂	-	-CH ₂ CH ₂ CH ₂ -	CO	534.54	1.77
14	H	F	i-Pr	H	H	H	H	CH ₂ CH ₂ CH ₂ CH ₂ CH ₂ CH ₂ CH ₂	O	CH ₂	-	-CH ₂ CH ₂ CH ₂ -	CO	548.56	1.83
15	H	F	i-Pr	H	H	H	H	CH ₂ CH ₂ CH ₂ CH ₂ CH ₂	O	CH ₂	-	-CH ₂ CH ₂ CH ₂ -	CO	520.52	1.67
16	H	F	i-Pr	H	H	H	H	CH ₂ CH ₂ NHCH ₂ CH ₂ CH ₂	O	CH ₂	-	-CH ₂ CH ₂ CH ₂ -	CO	535.32	1.06
17	H	F	i-Pr	H	H	H	H	H; CH ₂ CH ₂ OH	O	CH ₂	-	-CH ₂ CH ₂ -	CO	496.43	1.37
18	H	F	i-Pr	H	H	H	H	H; C[CH ₃] ₂ CH ₂ OH	O	CH ₂	-	-CH ₂ CH ₂ -	CO	524.26	1.34
19	H	F	i-Pr	H	H	H	H	H; C[CH ₃] ₂ CH ₂ OH	O	CH ₂	-	-CH ₂ CH ₂ CH ₂ -	CO	538.28	1.26
20	H	F	i-Pr	H	H	H	H	H; CH ₂ CH ₂ OH	O	CH ₂	-	-CH=CH-	CO	494.28	1.10
21	H	F	i-Pr	H	H	H	H	H; C[CH ₂ OH] ₃	O	CH ₂	-	-CH ₂ CH ₂ CH ₂ -	CO	570.33	1.14
22	H	F	i-Pr	H	H	H	H	H; CH ₂ CH ₂ CH ₂ NH ₂	O	CH ₂	-	-CH ₂ CH ₂ CH ₂ -	CO	522.52	1.74
23	H	F	i-Pr	H	H	H	H	 H;	O	CH ₂	-	-CH ₂ CH ₂ CH ₂ -	CO	614.45	2.11
24	H	F	i-Pr	H	H	H	H	 H;	O	CH ₂	-	-CH ₂ CH ₂ CH ₂ -	CO	628.25	1.07
25	H	F	i-Pr	H	H	H	H	CH ₂ CH ₂ N[SO ₃ H]CH ₂ CH ₂	O	CH ₂	-	-CH ₂ CH ₂ CH ₂ -	CO	615.42	1.64
26	H	F	i-Pr	H	H	H	H	H; CH ₂ CH ₂ CH ₂ NHSO ₃ H	O	CH ₂	-	-CH ₂ CH ₂ CH ₂ -	CO	603.41	1.56
27	H	F	i-Pr	H	H	H	H	H; CH ₂ CH ₂ OSO ₃ H	O	CH ₂	-	-CH ₂ CH ₂ CH ₂ -	CO	588.50	1.60
28	H	F	i-Pr	H	H	H	H	H; C[CH ₃] ₂ CH ₂ OSO ₃ H	O	CH ₂	-	-CH ₂ CH ₂ CH ₂ -	CO	616.52	1.61

Ex.	R1	R2	R3	R4	R5	R6	R7	R8, R9	A	B	X	L	MS*	t _R [min]	
29	H	F	i-Pr	H	H	H	H	CH ₂ CH ₂ OCH ₂ CH ₂	O	CH ₂	-	-CH ₂ CH ₂ CH ₂ -	CO	536.48	1.58
30	H	F	i-Pr	H	H	H	H	H; C[CH ₃] ₂ CH ₂ CH ₃	O	CH ₂	-	-CH ₂ CH ₂ CH ₂ -	CO	536.54	1.84
31	H	F	CH ₃	H	H	H	H	H; CH ₂ CH ₂ CH ₃	O	CH ₂	-	-CH ₂ CH ₂ CH ₂ -	NHCO	494.12	2.77
32	H	F	i-Pr	H	H	H	H	H; H	O	CH ₂	CO	-NHCH ₂ CH ₂ -	-	494.97	0.97
33	H	F	i-Pr	H	H	H	H	H; H	O	CH ₂	CO	-NHCH ₂ -	-	481.19	1.02
34	H	F	CF ₃	H	H	H	H	H; H	O	CH ₂	CO	-NHCH ₂ CH ₂ -	-	521.16	1.00
35	H	F	CF ₃	H	H	H	H	H; H	O	CH ₂	CO	-NHCH ₂ -	-	507.16	1.20
36	H	F	i-Pr	H	H	H	H	CH ₂ CH ₂ N[CH ₃]CH ₂ CH ₂	O	CH ₂	-	-CH ₂ CH ₂ CH ₂ -	NHCO	n.d.	n.d.
37	H	F	i-Pr	H	H	H	H	H; C[CH ₃] ₂ CH ₂ OH	O	CH ₂	-	-CH ₂ CH ₂ CH ₂ -	NHCO	n.d.	n.d.

The linkages are indicated in the description of the examples in the experimental section.

5 *Gradient for LCMS: acetonitrile+0.05% TFA:water +0.05% TFA: 5:95 (0 min) to 95:5 (2.5 min) to 95:5 (3 min); column: YMC J'shere 33x2, 4μM, 1.3 mL/min flow (gradient 1).

Further LCMS gradients differing therefrom are indicated in the experimental section:

10 Gradient 2: 0 min 96% H₂O (0.05% TFA) to 2.0 min-95% MeCN, then to 2.4 min 95% MeCN; then to 4% MeCN by 2.45min.;

Gradient 3: 0 min 95% H₂O (5 mmol ammonium acetate) to 3.5 min at 95% MeCN, then for 2 min 95% ACN; then in one minute to 5%

MeCN; 0.5mL/min; 115-1000MW; 1 μL (Merck Purospher 3 μ, 2x55 mm), □□

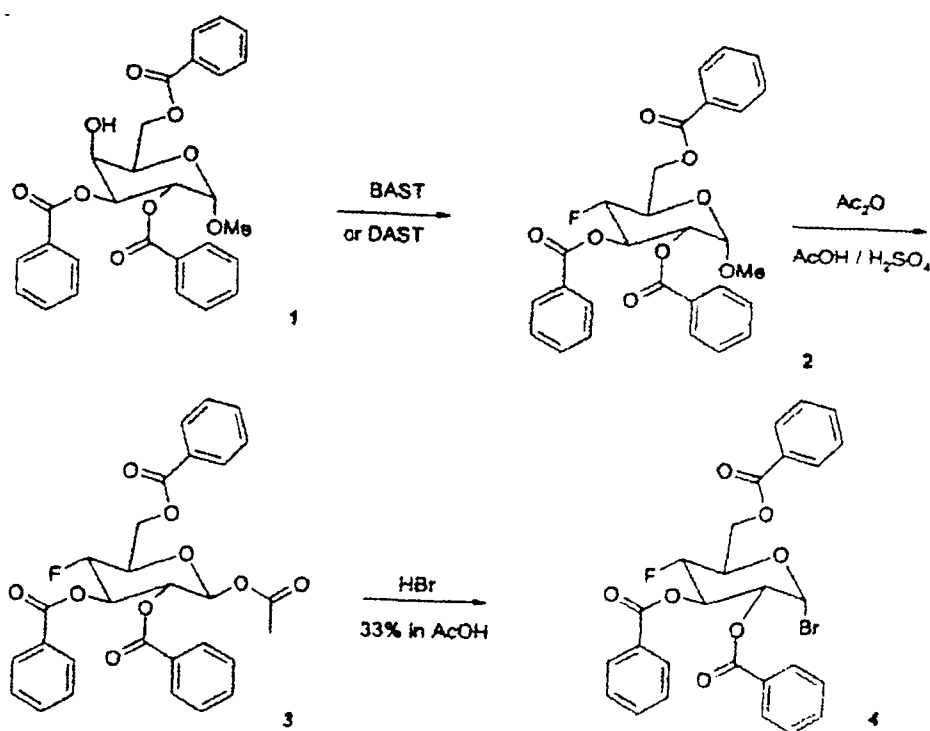
The invention further relates to processes for preparing the compounds of the general formula I.

5 The preparation of the examples is described in detail below. The compounds of the invention can be obtained analogously or in accordance with the processes described in WO 0414932 and WO 0418491.

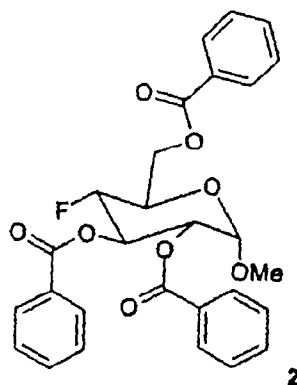
Experimental Section:

10

Reaction scheme: Synthesis of the α -bromoglycoside 4

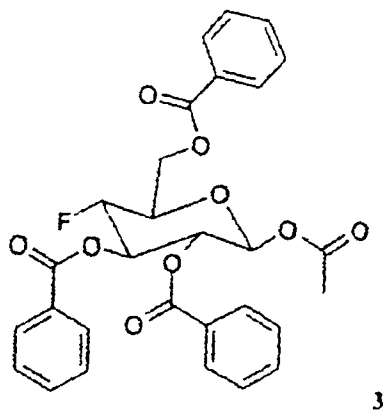


Methyl 2,3,6-tri-O-benzoyl-4-fluoro-4-deoxy- α -D-glucopyranoside (2)



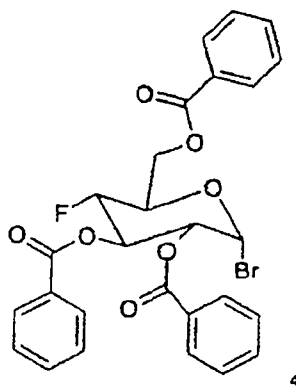
- 5 3.0 g of methyl 2,3,6-tri-O-benzoyl- α -D-galactopyranoside (Reist et al.,
 J.Org.Chem 1965, 30, 2312) are introduced into dichloromethane and
 cooled to -30°C . Then 3.06 ml of [bis(2-methoxyethyl)amino]sulfur
 trifluoride (BAST) are added dropwise. The reaction solution is warmed to
 room temperature and stirred for 12 h. The mixture is diluted with
 10 dichloromethane, and the organic phase is extracted with H_2O , NaHCO_3
 solution and saturated NaCl solution. The organic phase is dried over
 Na_2SO_4 and concentrated. The crude product is crystallized from ethyl
 acetate and heptane. 1.95 g of the product 2 are obtained as a colorless
 solid. $\text{C}_{28}\text{H}_{25}\text{FO}_8$ (508.51) MS (ESI $^{+}$) 526.18 (M+NH $_4^{+}$). Alternatively, the
 15 reaction can also be carried out using 2.8 eq. of diethylaminosulfur
 trifluoride (DAST); in this case, the reaction solution is refluxed for 18 h
 after the addition. The working up takes place in analogy to the above
 description.

1-O-Acetyl-2,3,6-tri-O-benzoyl-4-fluoro-4-deoxyglucose (3)



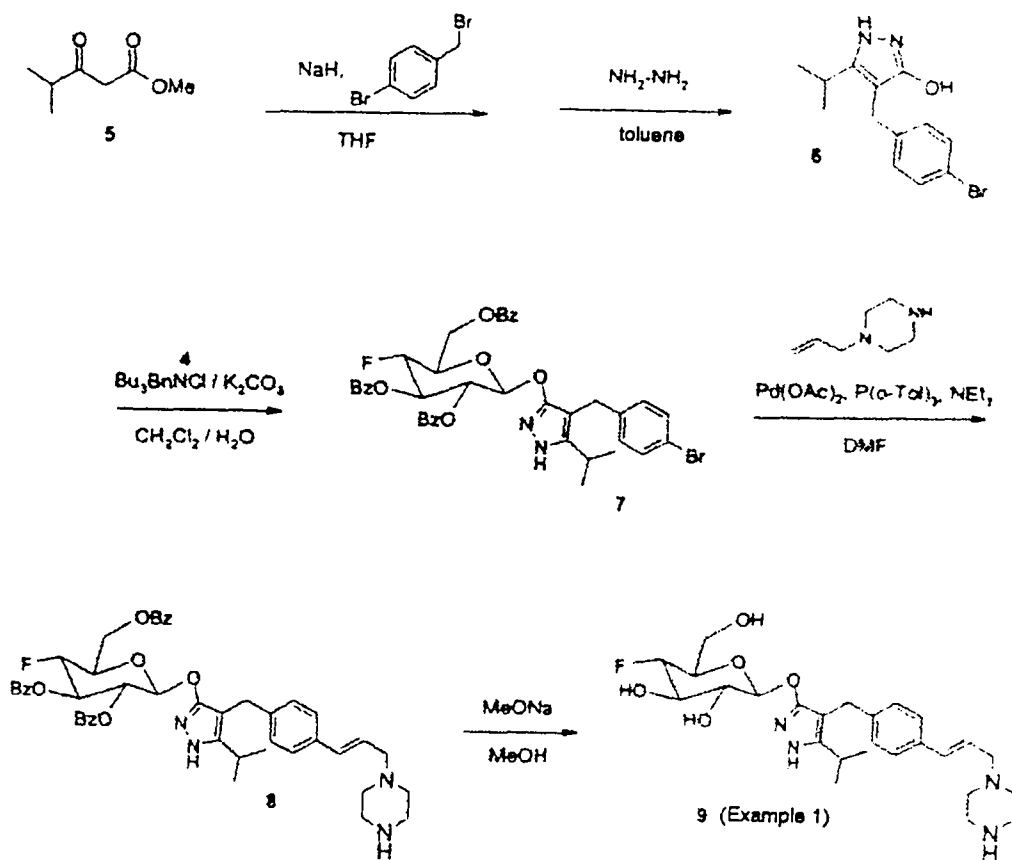
- 12.0 g of compound methyl 2,3,6-tri-O-benzoyl-4-fluoro-4-deoxy- α -D-glucopyranoside are suspended in 150 ml of acetic anhydride. 8.4 ml of conc. sulfuric acid are mixed with 150 ml of glacial acetic acid and added to the mixture while cooling in ice. The mixture stirs at room temperature for 60 h. The mixture is poured into NaHCO_3 solution, and this solution is extracted with dichloromethane. The organic phase is extracted with NaCl solution, dried with Na_2SO_4 and concentrated. The residue is recrystallized from ethyl acetate/heptane. 5.97 g of the product **3** are obtained as a colorless solid.
- 10 $\text{C}_{29}\text{H}_{25}\text{FO}_9$ (536.52) MS (ESI^+) 554.15 ($\text{M}+\text{NH}_4^+$)

1-Bromo-4-deoxy-4-fluoro-2,3,6-tri-O-benzoyl- α -D-glucose (4)



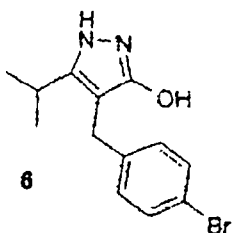
- 15 1.44 g of 1-O-acetyl-2,3,6-tri-O-benzoyl-4-fluoro-4-deoxyglucose are dissolved in 20 ml of hydrobromic acid in glacial acetic acid (33%) and stirred at room temperature. After 5 hours, the mixture is poured into ice-water, and the aqueous phase is extracted three times with dichloromethane. The collected organic phase is washed with saturated sodium chloride solution, dried over sodium sulfate and evaporated to dryness. The crude product is filtered through a silica gel column with ethyl acetate/heptane 70:30. 1.40 g of the product **4** are obtained as a colorless solid. $\text{C}_{27}\text{H}_{22}\text{BrFO}_7$ (557.37) MS (ESI^+) 574.05/576.05 ($\text{M}+\text{NH}_4^+$)
- 20

Reaction scheme I: Synthesis of example 1:



4-(4-Bromobenzyl)-5-isopropylpyraz-3-ol (6):

5

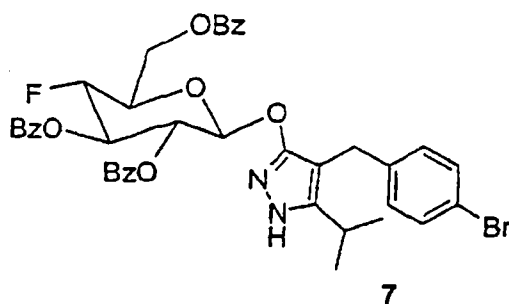


10

15.2 g of methyl isobutyrylacetate (5) are added to a suspension of sodium hydride (60%, 3.85 g) in 250 ml of tetrahydrofuran while cooling in ice. A solution of 20.0 g of 4-bromobenzyl bromide in 100 ml of THF is then added and the mixture is stirred at room temperature for 48 h. After addition of 300 ml of H₂O and 300 ml of EtOAc, the organic phase is dried

over MgSO_4 and the solvent is stripped off in a rotary evaporator. The resulting crude product is dissolved in 120 ml of toluene, mixed with hydrazine hydrate (8.01 g) and heated under reflux with a water trap for 12 h. The reaction mixture is concentrated to a volume of 50 ml and cooled to 0°C . of the crystallized product is filtered off with suction and washed with heptane. 10.8 g of the compound **6** are obtained as a pale yellow solid. $\text{C}_{13}\text{H}_{15}\text{BrN}_2\text{O}$ (295.18) MS (ESI^+ 294.04 ($\text{M}+\text{H}^+$)).

Compound 7:



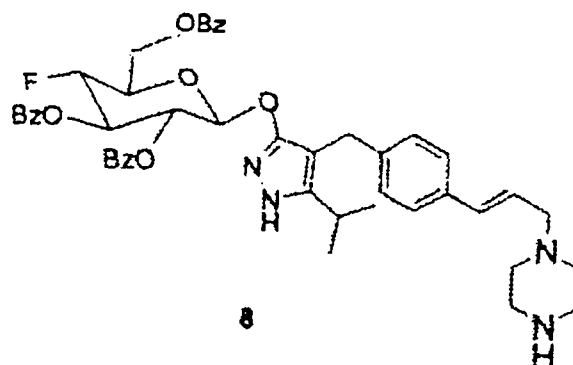
10

530 mg of 4-(4-bromobenzyl)-5-isopropylpyraz-3-ol (**6**) and 1.50 g of bromide **4** are dissolved in 50 ml of methylene chloride. To this solution are successively added 1.86 g of potassium carbonate, 91 mg of benzyltriethylammonium bromide and 0.8 ml of water, and it is then stirred at room temperature for 24 hours. The reaction solution is transferred into a separating funnel and washed successively with water and saturated sodium chloride solution. The organic phase is dried over magnesium sulfate and concentrated in a rotary evaporator. The crude product is separated by chromatography on silica gel (EtOAc/heptane). 193 mg of **7** are obtained as a colorless solid. $\text{C}_{40}\text{H}_{36}\text{BrFN}_2\text{O}_8$ (771.6) MS (ESI^+) 773.1 ($\text{M}+\text{H}^+$).

15

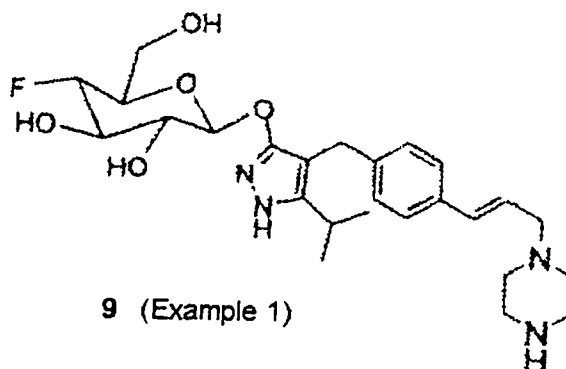
20

Compound 8:



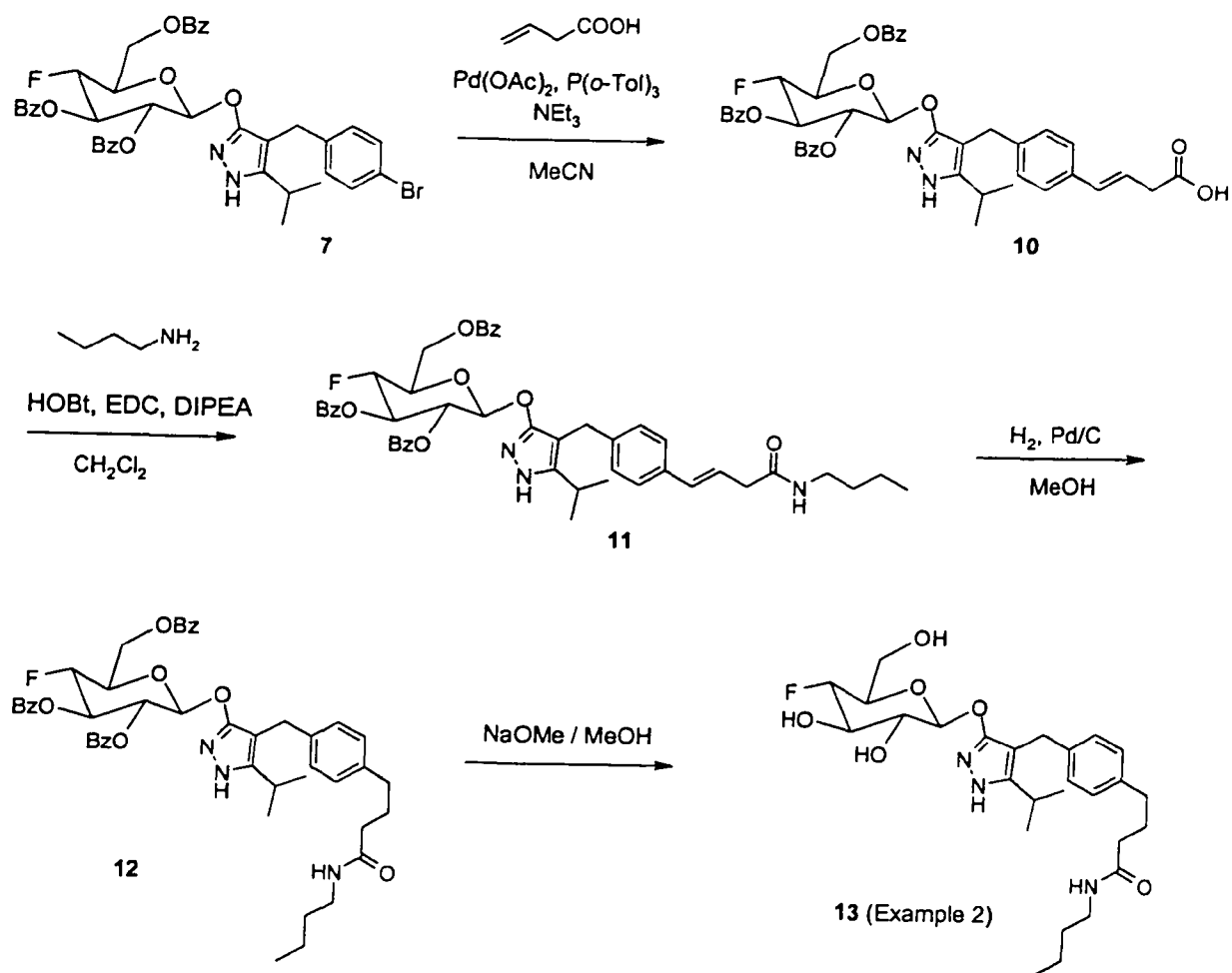
193 mg of the glycoside **7** are dissolved in 1.25 ml of DMF, and 2.3 mg of
 5 Pd(OAc)₂, 6.09 mg of tri-*o*-tolylphosphine, 0.25 ml of triethylamine and
 84.6 ml of 1-allylpiperazine are added. The reaction mixture is heated in an
 oil bath at 100°C for 18 h. The solvent is removed in a rotary evaporator,
 and the crude product is purified by chromatography on silica gel
 (EtOAc/MeOH). 117 mg of the compound **8** are obtained as a colorless
 10 wax. C₄₇H₄₉FN₄O₈ (816.9) MS (ESI⁺) 817.05 (M+H⁺).

Compound 9 (Example 1):



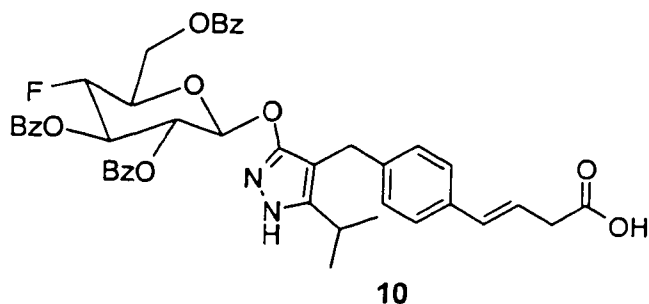
98 mg of the glycoside **8** are taken up in 4 ml of a mixture of methanol/
 15 water/triethylamine (3:3:1) and stirred at room temperature for 48 h. The
 reaction mixture is concentrated in a rotary evaporator, and the residue is
 purified by chromatography on silica gel (methylene chloride/methanol/
 conc. ammonia). 34 mg of the compound **9** are obtained as a colorless
 solid. C₂₆H₃₇FN₄O₅ (504.61) MS (ESI⁺) 505.47 (M+H⁺).

Reaction scheme II: Synthesis of example 2:



5

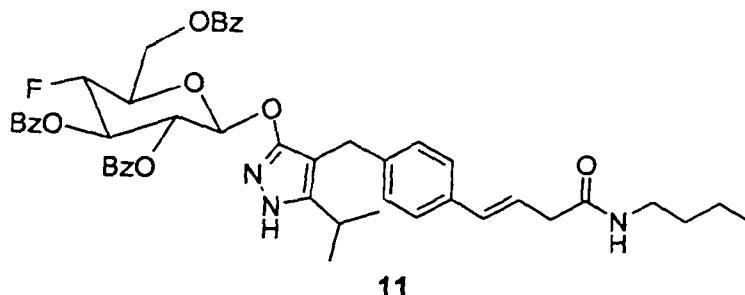
Compound 10:



- 10 7.20 g of the glycoside 7 are dissolved in 109 ml of acetonitrile, and 41.9 mg of $\text{Pd}(\text{OAc})_2$, 113.6 mg of tri-*o*-tolylphosphine, 39.2 ml of triethylamine and 1.04 g of vinyl acetic acid are added. The reaction mixture is heated under reflux for 60 h. The solvent is removed in a rotary

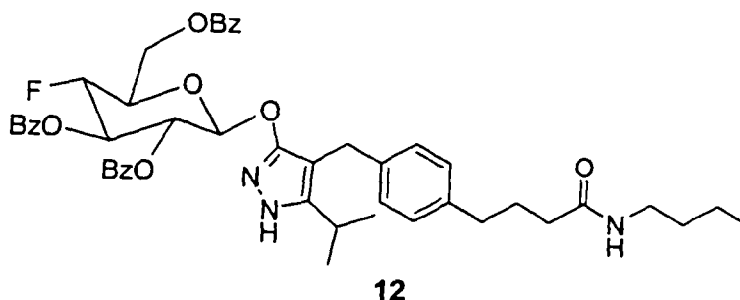
evaporator, and the crude product is purified by chromatography on silica gel ($\text{CH}_2\text{Cl}_2/\text{MeOH}/\text{conc. ammonia} = 30/5/1$). 6.18 g of the compound **10** are obtained as a colorless wax. $\text{C}_{44}\text{H}_{41}\text{FN}_2\text{O}_{10}$ (776.8).

5 **Compound 11:**

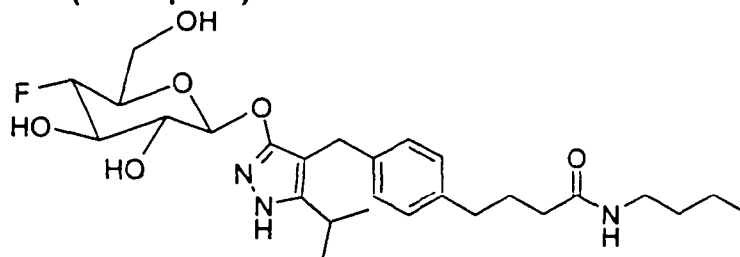


100 mg of compound **10** are dissolved in 4.00 ml of dichloromethane, and 9.41 mg of n-butylamine, 119.8 mg of diisopropylethylamine, 26.1 mg of 1-hydroxybenzotriazole and 30 mg of N-(3-dimethylaminopropyl)-N-ethylcarbodiimide are added. The reaction mixture is stirred at 20°C for 16 h. The solution is washed successively with in each case 5 ml of NaHCO_3 solution, 5 ml of 0.2M hydrochloric acid and 5 ml of saturated NaCl solution. The solvent is removed in a rotary evaporator, and the crude product is converted without further purification into compound **12**. $\text{C}_{48}\text{H}_{50}\text{FN}_{23}\text{O}_9$ (831.9).

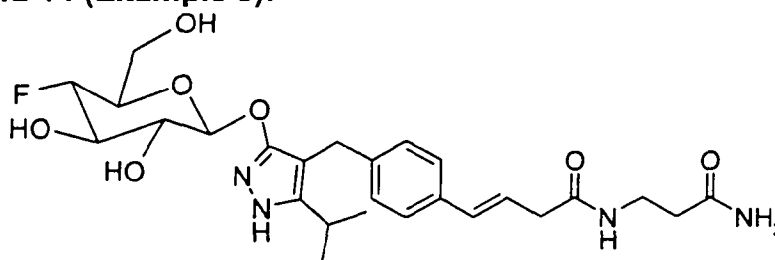
Compound 12:



82 mg of compound **11** are dissolved in 5.00 ml of methanol, and 10.5 mg of palladium on activated carbon (10%) are added. The reaction mixture is stirred under an atmosphere of 1 bar of H_2 for 16 h. Palladium on carbon is filtered off, and the solvent is removed in a rotary evaporator. Further purification of the crude product on silica gel is unnecessary. 72 mg of the desired compound **12** are obtained as a colorless wax. $\text{C}_{48}\text{H}_{52}\text{FN}_{23}\text{O}_9$ (834.0).

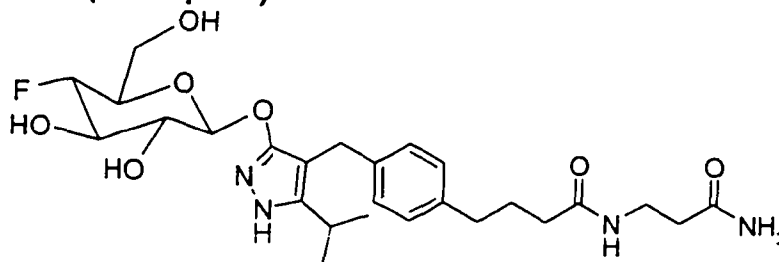
Compound 13 (Example 2):**13 (Example 2)**

- 5 72 mg of the glycoside **12** are dissolved in 10 ml of methanol, and 1.72 ml of a 2M methanolic sodium methoxide solution are added. The reaction mixture is stirred at 20°C for 4 h, and 46.2 mg of ammonium chloride are added. The solvent is removed in a rotary evaporator, and the crude product is purified on silica gel (initially with ethyl acetate/heptane = 5/1;
- 10 subsequently methylene chloride/methanol/conc. ammonia = 30/5/1). 24 mg of the compound **13** are obtained as a colorless solid. C₂₇H₄₀FN₃O₉ (521.63): MS (ESI⁺) 522.57 (M+H⁺).

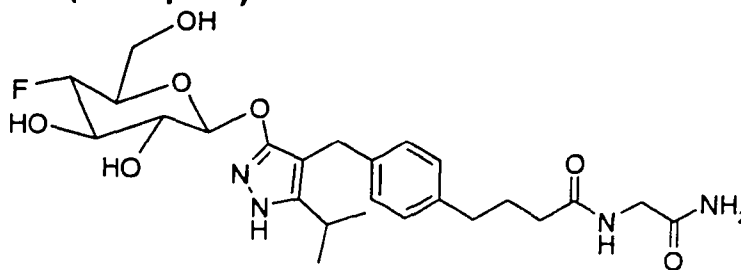
Compound 14 (Example 3):**14 (Example 3)**

15

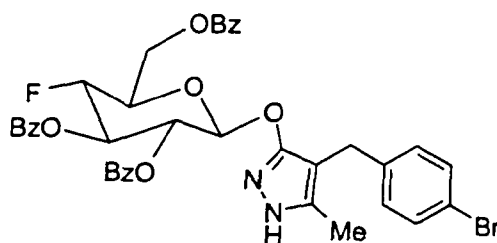
- Compound **14** is synthesized in analogy to the synthesis route described for compound **13** (example 2). Starting from the glycoside **10**, which is, however, reacted not with n-butylamine but with 3-aminopropionamide hydrochloride, and without carrying out the subsequent hydrogenation, compound **14** is obtained as a colorless solid. C₂₆H₃₅FN₄O₇ (534.6): MS (ESI⁺) 535.44 (M+H⁺).
- 20

Compound 15 (Example 4):**15 (Example 4)**

Compound **15** is synthesized in analogy to the synthesis route described for compound **13** (example 2). Starting from the glycoside **10**, which is, however, reacted not with *n*-butylamine but with 3-aminopropionamide hydrochloride, compound **15** is obtained as a colorless solid. $C_{26}H_{37}FN_4O_7$ (536.6): MS (ESI⁺) 537.44 (M+H⁺).

Compound 16 (Example 5):**16 (Example 5)**

Compound **16** is synthesized in analogy to the synthesis route described for compound **13** (example 2). Starting from the glycoside **10**, which is, however, reacted not with *n*-butylamine but with glycine hydrochloride, compound **16** is obtained as a colorless wax. $C_{25}H_{35}FN_4O_7$ (522.6): MS (ESI⁺) 523.38 (M+H⁺).

Compound 17:**17**

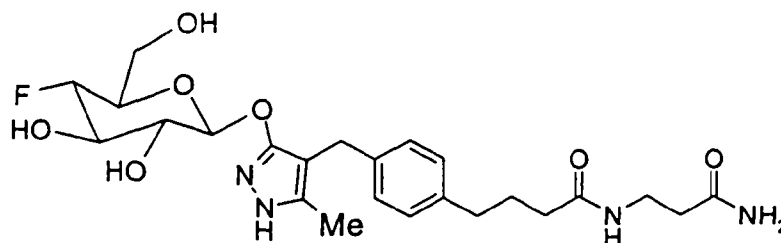
20

Compound **17** is synthesized in analogy to the synthesis route described for compound **7** (scheme I). However, ethyl acetoacetate is used as

starting material instead of methyl isobutyrylacetate. Compound **17** is obtained as a colorless solid. $C_{38}H_{32}BrFN_2O_8$ (743.6).

Compound 18 (Example 6):

5



18 (Example 6)

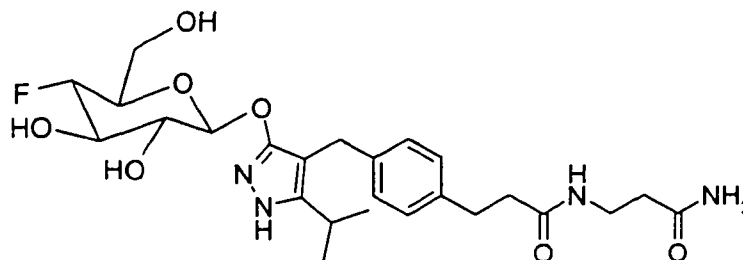
Compound **18** is synthesized in analogy to the synthesis described for compound **15** (example 4). However, the glycoside **17** is used as starting material instead of glycoside **10**. Compound **18** is obtained as a colorless wax.

10

$C_{24}H_{33}FN_4O_7$ (508.6): MS (ESI^+) 509.33 ($M+H^+$).

Compound 19 (Example 7):

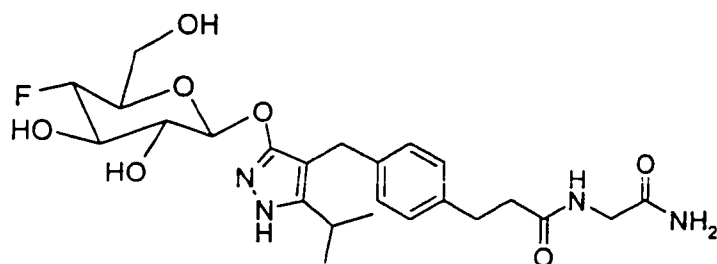
15



19 (Example 7)

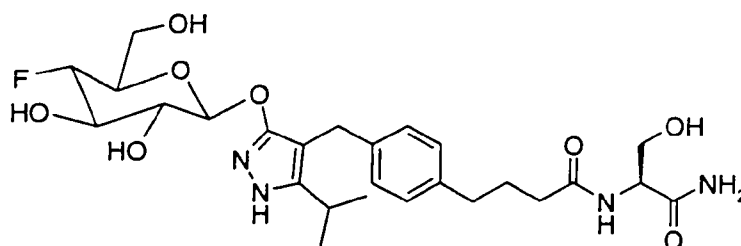
Compound **19** is synthesized in analogy to the synthesis described for compound **15** (example 4). However, the bromo compound **7** is reacted with acrylic acid instead of vinylacetic acid. Compound **19** is obtained as a colorless wax. $C_{25}H_{35}FN_4O_7$ (522.6): MS (ESI^+) 523.42 ($M+H^+$).

20

Compound 20 (Example 8):**20 (Example 8)**

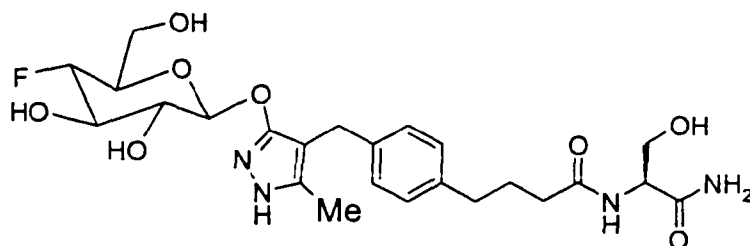
- 5 Compound **20** is synthesized in analogy to the synthesis described for compound **19** (example 7). However, 3-aminopropionamide hydrochloride is replaced by glycine hydrochloride in the amide coupling. Compound **20** is obtained as a colorless wax. $C_{24}H_{33}FN_4O_7$ (508.6): MS (ESI⁺) 509.29 (M+H⁺).

10

Compound 21 (Example 9):**21 (Example 9)**

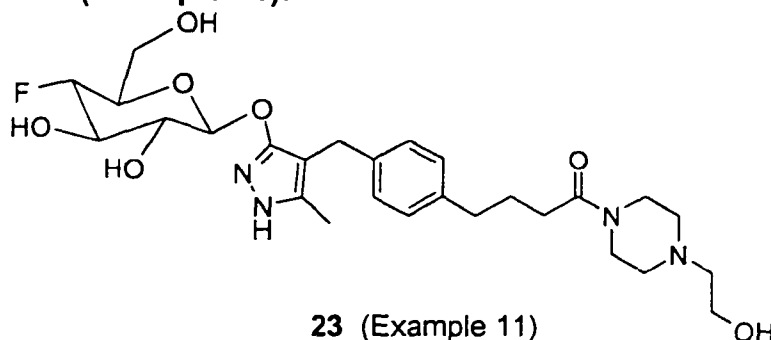
- 15 Compound **21** is synthesized in analogy to the synthesis route described for compound **13** (example 2). Starting from the glycoside **10**, which is, however, reacted not with n-butylamine but with L-serinamide hydrochloride, compound **21** is obtained as a colorless solid. $C_{26}H_{37}FN_4O_8$ (552.6): MS (ESI⁺) 553.29 (M+H⁺).

20

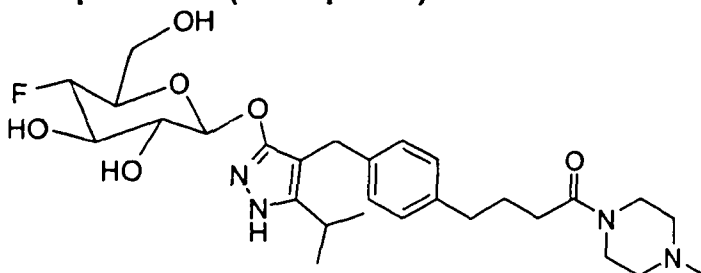
Compound 22 (Example 10):**22 (Example 10)**

- 5 Compound **22** is synthesized in analogy to the synthesis described for compound **18** (example 6). Starting from the glycoside **17**, which is, however, reacted not with 3-aminopropionamide hydrochloride but with L-serinamide hydrochloride, compound **22** is obtained as a colorless wax. $C_{24}H_{33}FN_4O_8$ (524.6): MS (ESI⁺) 525.31 (M+H⁺).

10

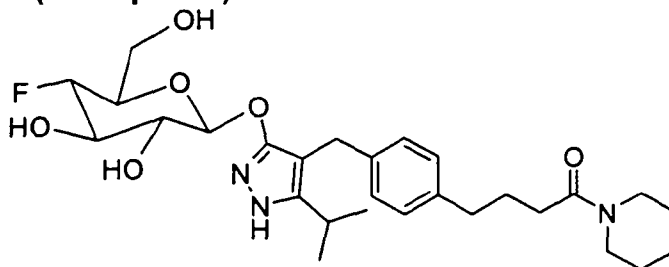
Compound 23 (Example 11):**23 (Example 11)**

- 15 Compound **23** is synthesized in analogy to the synthesis route described for compound **18** (example 6). Starting from the glycoside **17**, which is, however, reacted not with 3-aminopropionamide hydrochloride but with N-(2-hydroxyethyl)piperazine, compound **23** is obtained as a colorless wax. $C_{27}H_{39}FN_4O_7$ (550.6): MS (ESI⁺) 551.30 (M+H⁺).

Compound 24 (Example 12):**24 (Example 12)**

Compound **24** is synthesized in analogy to the synthesis route described for compound **13** (example 2). Starting from the glycoside **10**, which is, however, reacted not with n-butylamine but with N-methylpiperazine, compound **24** is obtained as a colorless wax. $C_{28}H_{41}FN_4O_6$ (548.7): MS (ESI⁺) 549.30 (M+H⁺).

Compound 25 (Example 13):



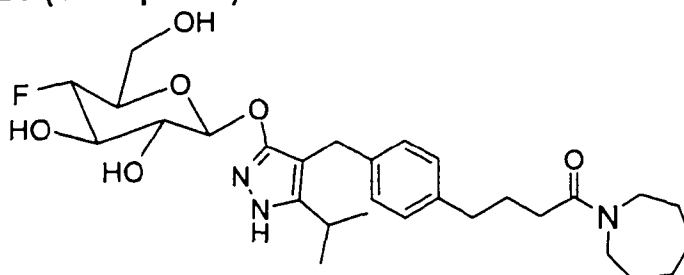
25 (Example 13)

10

Compound **25** is synthesized in analogy to the synthesis route described for compound **13** (example 2). Starting from the glycoside **10**, which is, however, reacted not with n-butylamine but with piperidine, compound **25** is obtained as a colorless wax. $C_{28}H_{40}FN_3O_6$ (533.7): MS (ESI⁺) 534.54 (M+H⁺).

15

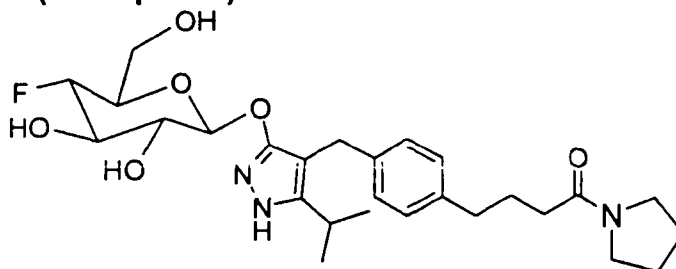
Compound 26 (Example 14):



26 (Example 14)

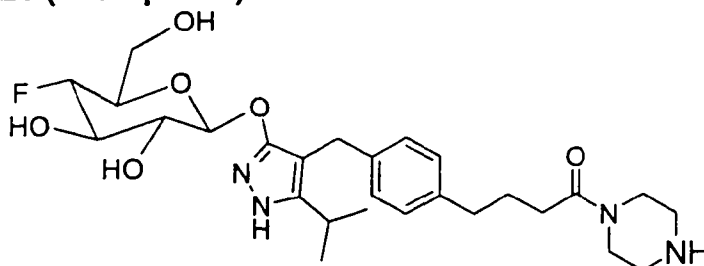
Compound **26** is synthesized in analogy to the synthesis route described for compound **13** (example 2). Starting from the glycoside **10**, which is, however, reacted not with n-butylamine but with hexahydro-1H-azepine, compound **26** is obtained as a colorless wax. $C_{29}H_{42}FN_3O_6$ (547.7): MS (ESI⁺) 548.56 (M+H⁺).

25

Compound 27 (Example 15):**27 (Example 15)**

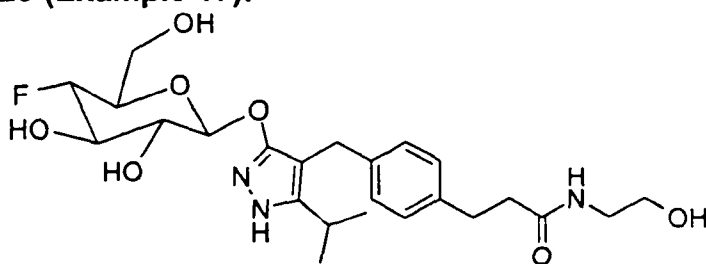
- 5 Compound **27** is synthesized in analogy to the synthesis route described for compound **13** (example 2). Starting from the glycoside **10**, which is, however, reacted not with n-butylamine but with pyrrolidine, compound **27** is obtained as a colorless wax. $C_{27}H_{38}FN_3O_6$ (519.6): MS (ESI⁺) 520.52 (M+H⁺).

10

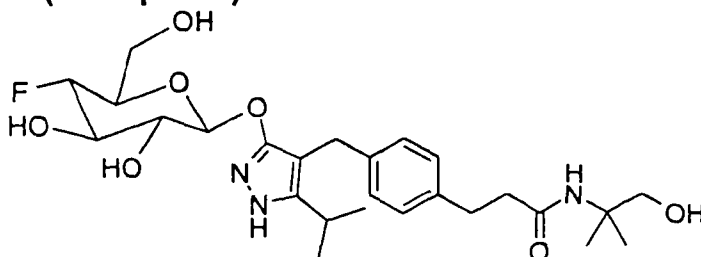
Compound 28 (Example 16):**28 (Example 16)**

- 15 Compound **28** is synthesized in analogy to the synthesis route described for compound **13** (example 2). Starting from the glycoside **10**, which is, however, reacted not with n-butylamine but with benzyl 1-piperazine-carboxylate, compound **28** is obtained as a colorless wax. $C_{27}H_{39}FN_4O_6$ (534.6): MS (ESI⁺) 535.32 (M+H⁺).

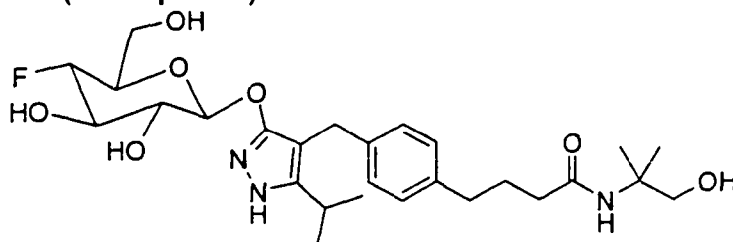
20

Compound 29 (Example 17):**29 (Example 17)**

Compound **29** is synthesized in analogy to the synthesis described for compound **19** (example 7). However, 3-aminopropionamide hydrochloride is replaced by 2-aminoethanol in the amide coupling. Compound **29** is obtained as a colorless oil. $C_{24}H_{34}FN_3O_7$ (495.6): MS (ESI⁺) 496.43 (M+H⁺).

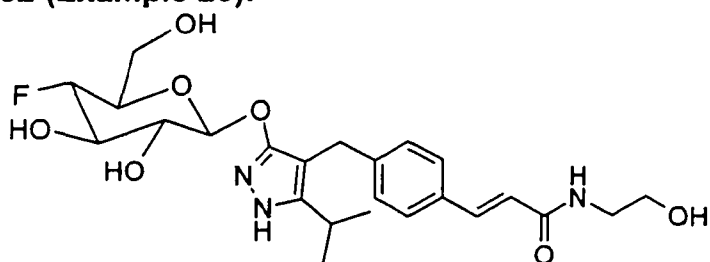
10 Compound 30 (Example 18):**30 (Example 18)**

Compound **30** is synthesized in analogy to the synthesis described for compound **19** (example 7). However, 3-aminopropionamide hydrochloride is replaced by 2-amino-2-methyl-1-propanol in the amide coupling. Compound **30** is obtained as a colorless oil. $C_{26}H_{38}FN_3O_7$ (523.6): MS (ESI⁺) 524.26 (M+H⁺).

Compound 31 (Example 19):**31 (Example 19)**

Compound **31** is synthesized in analogy to the synthesis route described for compound **13** (example 2). Starting from the glycoside **10**, which is, however, reacted not with *n*-butylamine but with 2-amino-2-methyl-1-propanol, compound **31** is obtained as a colorless solid. $C_{27}H_{40}FN_3O_7$ (537.6): MS (ESI⁺) 538.28 (M+H⁺).

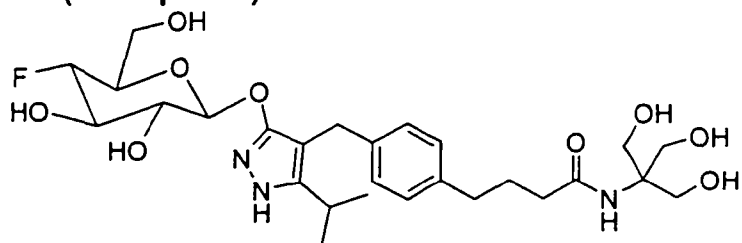
Compound 32 (Example 20):



32 (Example 20)

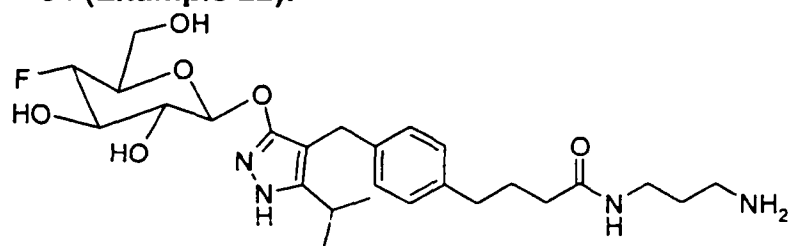
10 Compound **32** is synthesized in analogy to the synthesis described for compound **29** (example 17). However, the hydrogenation stage is not carried out. Compound **32** is obtained as a colorless wax. $C_{24}H_{32}FN_3O_7$ (493.6): MS (ESI⁺) 494.28 (M+H⁺).

15 **Compound 33 (Example 21):**

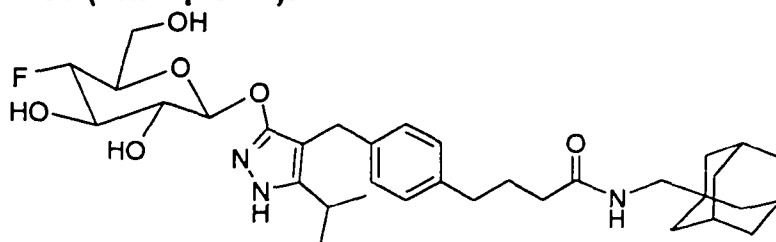


33 (Example 21)

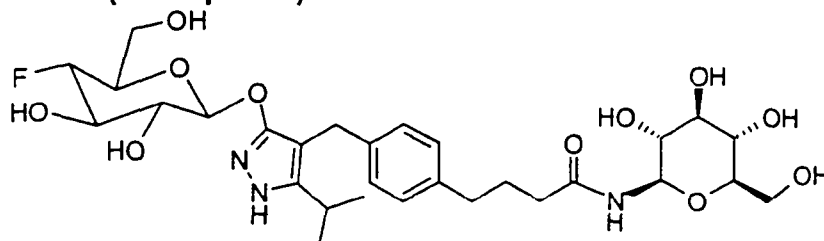
20 Compound **33** is synthesized in analogy to the synthesis route described for compound **13** (example 2). Starting from the glycoside **10**, which is, however, reacted not with *n*-butylamine but with tris(hydroxymethyl)aminomethane, compound **33** is obtained as a colorless solid. $C_{27}H_{40}FN_3O_9$ (569.6): MS (ESI⁺) 570.33 (M+H⁺).

Compound 34 (Example 22):**34 (Example 22)**

Compound **34** is synthesized in analogy to the synthesis route described for compound **13** (example 2). Starting from the glycoside **10**, which is, however, reacted not with n-butylamine but with N-carbobenzoxy-1,3-diaminopropane hydrochloride, compound **34** is obtained as a colorless oil. $C_{26}H_{39}FN_4O_6$ (522.6): MS (ESI⁺) 522.52 (M+H⁺).

10 Compound 35 (Example 23):**35 (Example 23)**

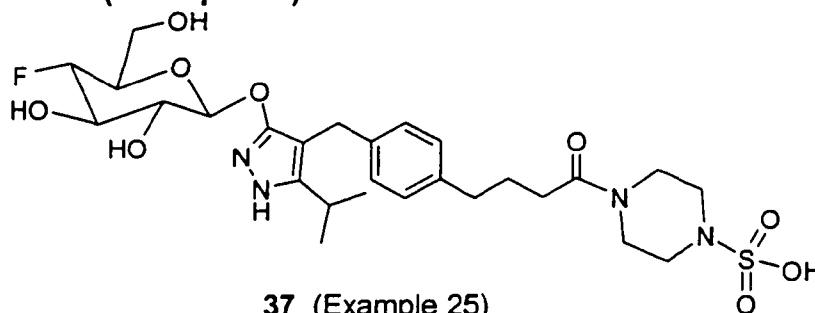
Compound **35** is synthesized in analogy to the synthesis route described for compound **13** (example 2). Starting from the glycoside **10**, which is, however, reacted not with n-butylamine but with 1-adamantane-methylamine, compound **35** is obtained as a colorless wax. $C_{34}H_{48}FN_3O_6$ (613.8): MS (ESI⁺) 614.45 (M+H⁺).

Compound 36 (Example 24):**36 (Example 24)**

Compound **36** is synthesized in analogy to the synthesis route described for compound **13** (example 2). Starting from the glycoside **10**, which is, however, reacted not with n-butylamine but with 2,3,4,6-tetra-O-acetyl-1-amino-1-deoxy-beta-D-glucose, compound **36** is obtained as a colorless oil.

5 $C_{29}H_{42}FN_3O_{11}$ (627.7): MS (ESI^+) 628.25 ($M+H^+$).

Compound 37 (Example 25):

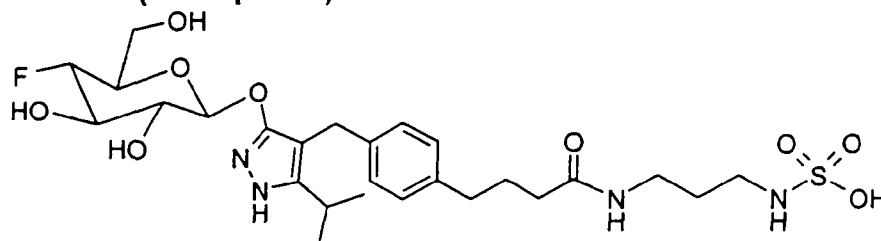


10 Compound **37** is synthesized in analogy to the synthesis route described for compound **28** (example 16). However, the last stage, the deprotection with sodium methanolate, is preceded by reaction with sulfur trioxide-triethylamine complex: this is done by dissolving 63.0 mg of the piperazine compound in 10.0 ml of methanol and, at 0°C, adding 202 mg of sulfur trioxide triethylamine complex and stirring at 0°C for 2 h. The solvent is removed in a rotary evaporator, and the crude product is purified on silica gel (methylene chloride/methanol/conc. ammonia = 30/5/1). 59 mg of the sulfate compound are obtained and converted, in analogy to the synthesis of compound **28** with sodium methoxide, into the compound **37**, which is

15

20 obtained as a colorless wax. $C_{27}H_{39}FN_4O_9S$ (614.7): MS (ESI^+) 615.42 ($M+H^+$).

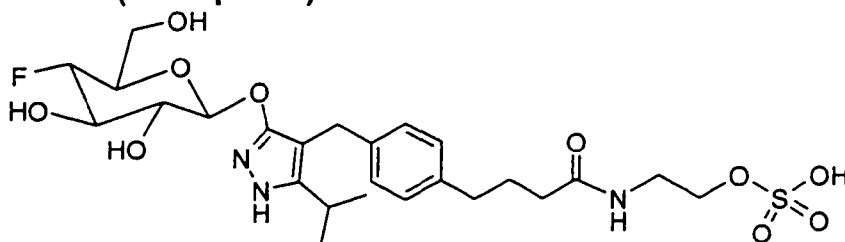
Compound 38 (Example 26):



38 (Example 26)

Compound **38** is synthesized in analogy to the synthesis route described for compound **37** (example 25). Starting from the glycoside **10**, which is, however, reacted not with benzyl 1-piperazinecarboxylate but with N-carbobenzoxy-1,3-diaminopropane hydrochloride, compound **38** is obtained as a colorless wax. C₂₆H₃₉FN₄O₉S (602.7): MS (ESI⁺) 603.41 (M+H⁺).

Compound 39 (Example 27):



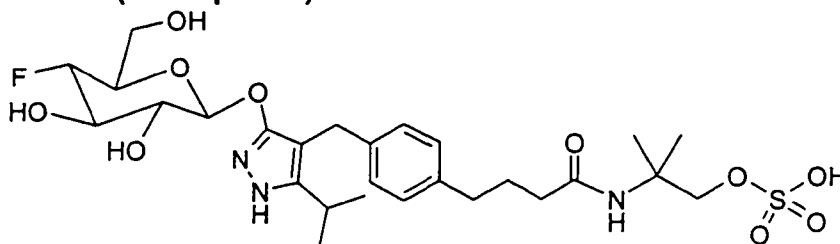
39 (Example 27)

10

Compound **39** is synthesized in analogy to the synthesis route described for compound **37** (example 25). Starting from the glycoside **10**, which is, however, reacted not with benzyl 1-piperazinecarboxylate but with 2-aminoethanol, compound **39** is obtained as a colorless wax.

15 C₂₅H₃₆FN₃O₁₀S (589.6): MS (ESI⁺) 588.50 (M⁺-H).

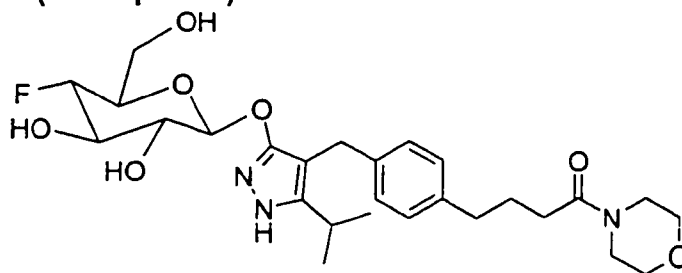
Compound 40 (Example 28):



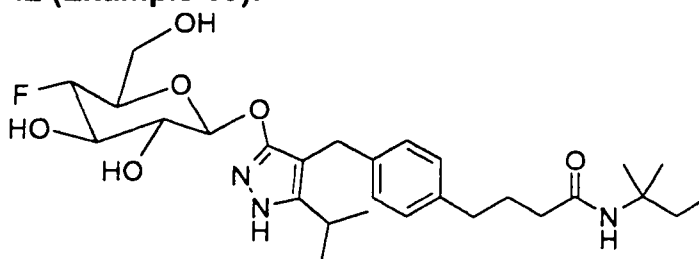
40 (Example 28)

20 Compound **40** is synthesized in analogy to the synthesis route described for compound **37** (example 25). Starting from the glycoside **10**, which is, however, reacted not with benzyl 1-piperazinecarboxylate but with 2-amino-2-methyl-1-propanol, compound **40** is obtained as a colorless wax. C₂₇H₄₀FN₃O₁₀S (617.7): MS (ESI⁺) 616.52 (M⁺-H).

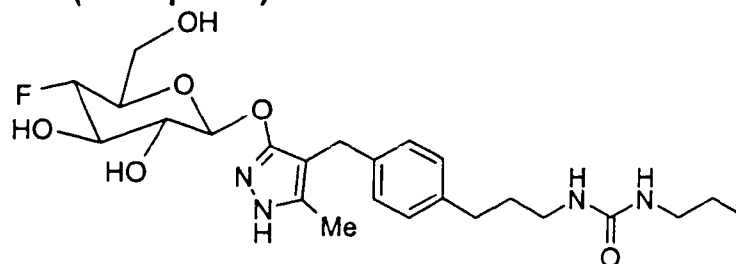
25

Compound 41 (Example 29):**41 (Example 29)**

Compound **41** is synthesized in analogy to the synthesis route described for compound **13** (example 2). Starting from the glycoside **10**, which is, however, reacted not with n-butylamine but with morpholine, compound **41** is obtained as a pale yellow wax. $C_{27}H_{38}FN_3O_7$ (535.6): MS (ESI⁺) 536.48 (M+H⁺).

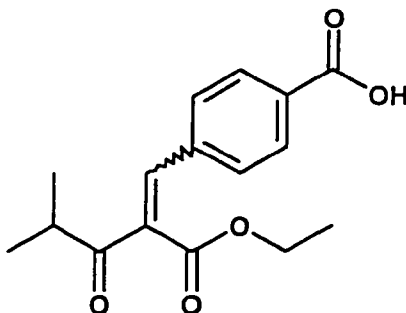
10 Compound 42 (Example 30):**42 (Example 30)**

Compound **42** is synthesized in analogy to the synthesis route described for compound **13** (example 2). Starting from the glycoside **10**, which is, however, reacted not with n-butylamine but with tert-amylamine, compound **42** is obtained as a pale yellow wax. $C_{28}H_{42}FN_3O_6$ (535.7): MS (ESI⁺) 536.54 (M+H⁺).

Compound 43 (Example 31):**43 (Example 31)**

41.3 mg of 1-allyl-3-propylurea are dissolved in 5.00 ml of THF, and 1.21 ml of a 0.5M 9-BBN solution in toluene are added, and the mixture is stirred at 20°C for 4 h. Subsequently, a solution of 180 mg of the glycoside 17 in 10.0 ml of toluene, 7.4 mg of tri-*o*-tolylphosphine, 102.7 mg of potassium phosphate and 2.7 mg of Pd(OAc)₂ are added. The reaction mixture is heated at 100°C for 3 h. The precipitate is filtered off, and the organic phase is washed with 10 ml of water and dried over magnesium sulfate. The solvent is removed in a rotary evaporator, and the crude product is purified by chromatography on silica gel (EtOAc/heptane). 59 mg of a colorless solid are obtained and reacted with sodium methoxide in analogy to the preparation of compound 13 (example 2). Compound 43 is obtained as a colorless wax. C₂₄H₃₅FN₄O₆ (494.6) MS (ESI⁺) 494.12 (M⁺).

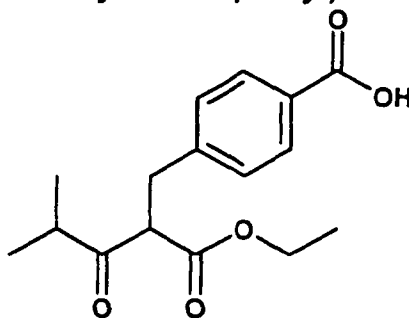
15 **4-(2-Ethoxycarbonyl-4-methyl-3-oxo-pent-1-enyl)benzoic acid (E/Z isomer mixture) (44):**



44

29.0 g of ethyl isobutyrylacetate and 33.0 g of 4-carboxybenzaldehyde are heated with a water trap for 6 h. The reaction solution is concentrated, taken up in ethyl acetate and extracted with 20% strength ammonium chloride solution and saturated sodium chloride solution. The organic phase is dried over magnesium sulfate, concentrated and directly reacted further to 45. 50.0 g of an oil are obtained. C₁₆H₁₈O₅ (290.3): MS (ESI⁺): 291.1 (M+H)⁺, t_R = 1.42 min (Gradient 2).

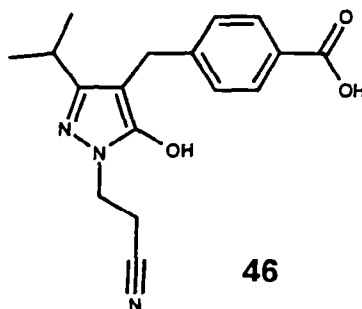
48

4-(2-Ethoxycarbonyl-4-methyl-3-oxo-pentyl)benzoic acid (45):

45

50 g of 4-(2-ethoxycarbonyl-4-methyl-3-oxo-pent-1-enyl)benzoic acid are
 5 dissolved in 300 ml of THF, 1.00 g of palladium on carbon (10%) is added,
 and the mixture is hydrogenated under a hydrogen pressure of 4 bar in an
 autoclave for 24 h. The mixture is diluted with dichloromethane and filtered
 with suction through Celite, the residue is washed with dichloromethane
 and concentrated in vacuo. The residue is purified by chromatography on
 10 silica gel (ethyl acetate/n-heptane = 3/1). 45 g of compound **45** are
 obtained as an oil. $C_{16}H_{20}O_5$ (292.3) MS (ESI⁺): 293.1 (M+H)⁺, t_R =
 1.37 min (Gradient 2).

15 **4-[1-(2-Cyanoethyl)-5-hydroxy-3-isopropyl-1H-pyrazol-4-ylmethyl]-
 benzoic acid (46)**

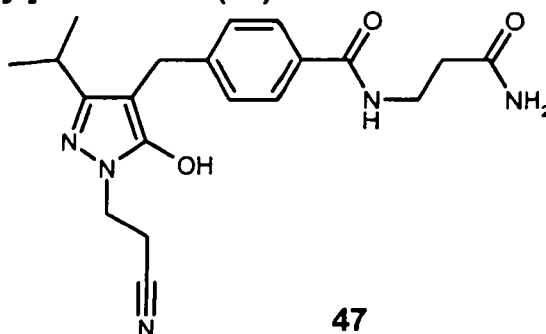


46

15 g of compound **45** are dissolved in 100 ml of glacial acetic acid. 7.4 ml
 of 2-cyanoethylhydrazine are added, and the solution is heated at 100°C
 20 for 2 h. The mixture is added to ice-water and extracted several times with
 ethyl acetate. The organic phase is extracted with 20% strength ammonium
 chloride solution and saturated sodium chloride solution and dried over
 sodium sulfate. 2.40 g of the desired compound **46** crystallize out with the
 ethyl acetate phase. The mother liquor is concentrated and
 25 chromatographed on silica gel (dichloromethane:methanol:glacial acetic

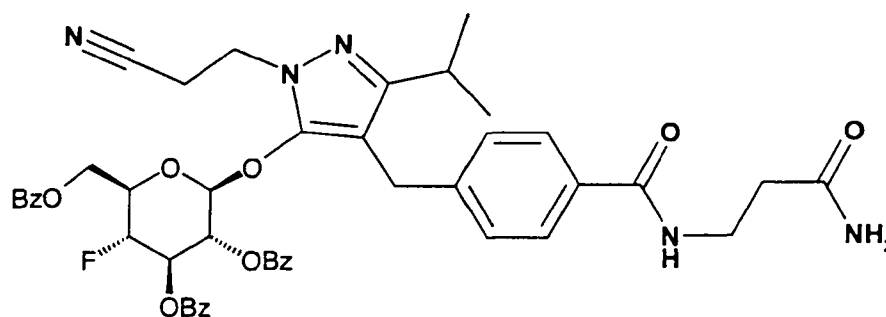
acid = 100:10:1). A further 1.10 g of compound **46**, plus 7.0 g of reisolated precursor **45**, are obtained. $C_{17}H_{19}N_3O_3$ (313.4); MS (ESI⁺): 314.2 (M+H)⁺, t_R = 0.97 min (Gradient 2).

5 **N-(2-Carbamoylethyl)-4-[1-(2-cyano-ethyl)-5-hydroxy-3-isopropyl-1H-pyrazol-4-ylmethyl]benzamide (47):**



500 mg of compound **46** and 145 mg of β -alaninamide hydrochloride are introduced into 10 ml of dichloromethane, and 0.8 ml of N,N-diisopropylethylamine, 215 mg of 1-hydroxybenzotriazole and 306 mg of 1-ethyl-3-(3-dimethylaminopropyl)carbodiimide hydrochloride are added. The solution is stirred for 12 h. The solution is concentrated and the crude product is purified by chromatography on silica gel (dichloromethane/methanol/glacial acetic acid 100:0:5 \rightarrow 100:10:5). 440 mg of the desired compound **47** are obtained. $C_{20}H_{25}N_5O_3$ (383.5); MS (ESI⁺): 384.2 (M+H)⁺, t_R = 3.58 min (Gradient 3).

Compound 48:

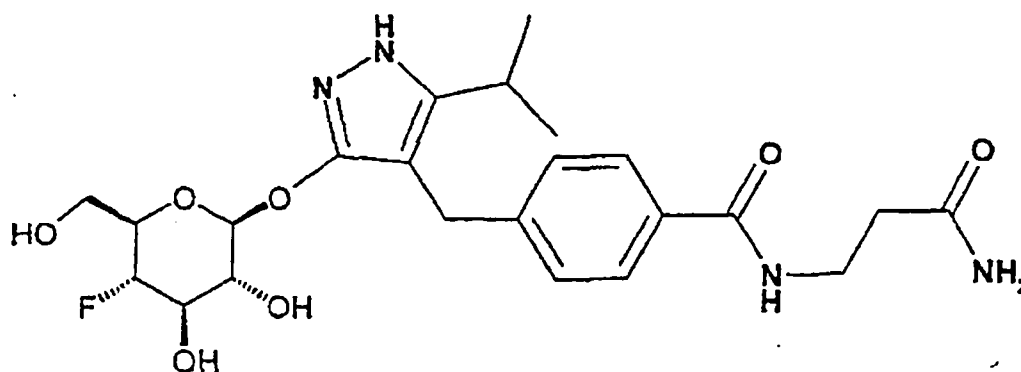


300 mg of compound **47**, 436 mg of compound **4**, and 324 mg of potassium carbonate are suspended in 25 ml of acetonitrile and 2.5 ml of water and stirred for 72 h. The reaction mixture is filtered, the residue is washed with

dichloromethane, and the combined organic phase is extracted with water and saturated sodium chloride solution. The organic phase is dried over sodium sulfate and the residue is chromatographed on silica gel (dichloromethane/methanol = 100/5). 207 mg of the glycoside **48** are obtained as a colorless solid. $C_{47}H_{46}FN_5O_{10}$ (859.9); MS (ESI⁺): 860.3 (M+H)⁺, t_R = 1.70 min (Gradient 2).

Compound 49 (Example 32):

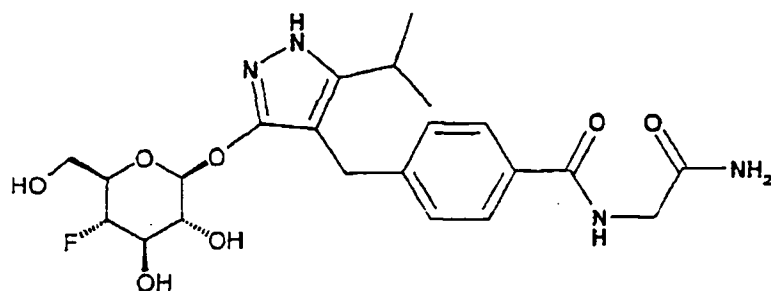
10



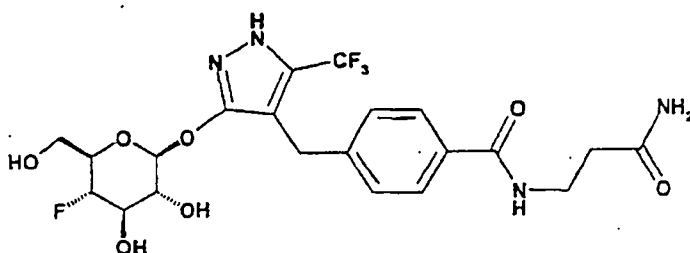
49 (Example 32)

15 200 mg of compound **48** are dissolved in 15 ml of THF and cooled to -78°C under argon. 0.81 ml of lithium bis(trimethylsilyl)amide solution (1M in hexane) is slowly added through a septum. After 30 min, 2 ml of 20% strength ammonium chloride solution are added in the cold, and the solution is warmed to room temperature. 2 ml of saturated sodium chloride
 20 solution are added, the organic phase is separated off, and the aqueous phase is extracted twice with ethyl acetate. The combined organic phase is concentrated and the residue is taken up in a mixture of triethylamine: methanol: water (14 ml 1:3:3). The solution is stirred for 24 h and is then concentrated to dryness and purified by chromatography on silica gel.
 25 50 mg of compound **49** are obtained as a colorless solid. $C_{23}H_{31}FN_4O_7$ (494.5); MS (ESI⁻): 493.2 (M-H)⁻, t_R = 3.58 min (Gradient 3); t_R = 0.97 min (Gradient 1).

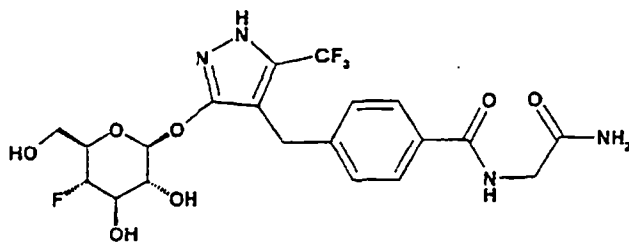
51

Compound 50 (Example 33):**50 (Example 33)**

5 Compound **50** is synthesized in analogy to the synthesis described for compound **49** (example 32). However, glycine hydrochloride is employed instead of β -alaninamide. Compound **50** is obtained as a colorless solid. $C_{22}H_{29}FN_4O_7$ (480.5): MS (ESI⁺) 481.19 (M+H⁺).

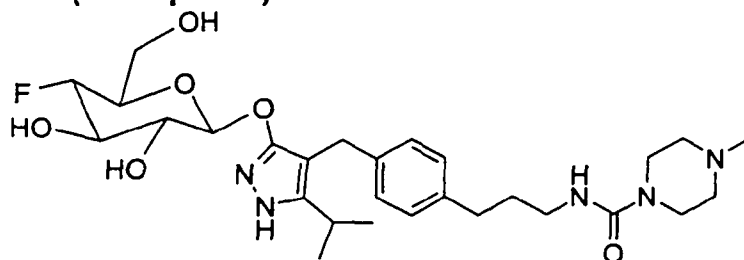
10 Compound 51 (Example 34)**51 (Example 34)**

15 Compound **51** is synthesized in analogy to the synthesis described for compound **49** (example 32). However, 4,4,4-trifluoroacetate is used as starting material instead of ethyl isobutylacetate. Compound **51** is obtained as a colorless solid. $C_{21}H_{24}F_4N_4O_7$ (520.4): MS (ESI⁺) 521.16 (M+H⁺).

20 Compound 52 (Example 35):**52 (Example 35)**

Compound **52** is synthesized in analogy to the synthesis described for compound **50** (Example 33). However, 4,4,4-trifluoroacetoacetate is used as starting material instead of ethyl isobutylacetate. Compound **52** is obtained as a colorless solid. $C_{20}H_{22}F_4N_4O_7$ (506.4): MS (ESI⁺) 507.16 ($M+H^+$).

Compound 53 (Example 36):



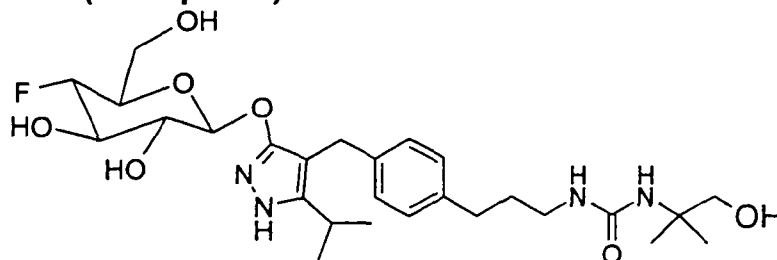
53 (Example 36)

10

Compound **53** is synthesized in analogy to the synthesis described for compound **43** (example 31), but 1-(N-methylpiperazine)-3-allylurea is used as starting material instead of 1-allyl-3-propylurea, and the glycoside **7** is employed instead of the glycoside **17**. Compound **53** is obtained as a colorless solid. $C_{28}H_{42}FN_5O_6$ (563.7).

15

Compound 54 (Example 37):



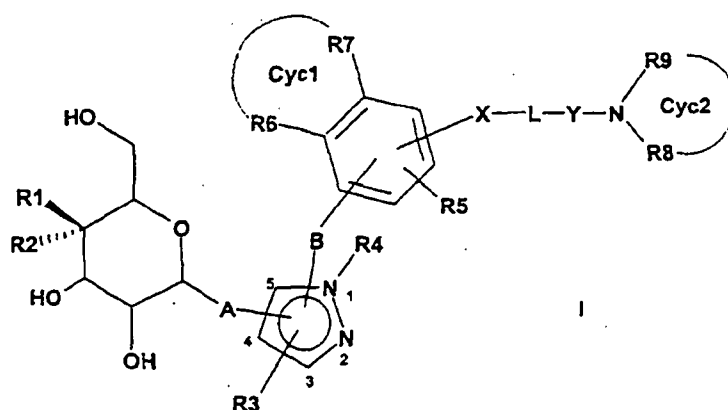
54 (Example 37)

20

Compound **54** is synthesized in analogy to the synthesis described for compound **43** (example 31), but 1-(N-methylpiperazine)-3-allylurea is used as starting material instead of 1-allyl-3-propylurea, and the glycoside **7** is employed instead of the glycoside **17**. Compound **54** is obtained as a colorless solid. $C_{27}H_{41}FN_4O_7$ (552.7).

Claims:

1. A compound of the formula I



5

in which the meanings are

10 R1 and R2 independently of one another F or H, where one of the radicals R1 or R2 must be F;

A O, NH, CH₂, S or a bond;

15 R3 hydrogen, F, Cl, Br, I, OH, CF₃, NO₂, CN, COOH, CO-(C₁-C₆)-alkyl, COO(C₁-C₆)-alkyl, CONH₂, CONH-(C₁-C₆)-alkyl, CON[(C₁-C₆)-alkyl]₂, (C₁-C₆)-alkyl, (C₃-C₆)-cycloalkyl, (C₂-C₆)-alkenyl, (C₂-C₆)-alkynyl, O-(C₁-C₆)-alkyl, HO-(C₁-C₆)-alkylene, (C₁-C₆)-alkylene-O-(C₁-C₆)-alkyl, phenyl, benzyl, (C₁-C₆)-alkoxycarbonyl, where one, more than one or all hydrogen(s) in the alkyl, alkenyl, alkynyl and O-alkyl radicals may be replaced by fluorine;

20 SO₂-NH₂, SO₂-NH(C₁-C₆)-alkyl, SO₂N[(C₁-C₆)-alkyl]₂, S-(C₁-C₆)-alkyl, S-(CH₂)_o-phenyl, SO-(C₁-C₆)-alkyl, SO-(CH₂)_o-phenyl, SO₂-(C₁-C₆)-alkyl, SO₂-(CH₂)_o-phenyl, where o may be 0 - 6, and the phenyl radical may be substituted up to twice by F, Cl, Br, OH, CF₃, NO₂, CN, OCF₃, O-(C₁-C₆)-alkyl, (C₁-C₆)-alkyl, NH₂;

25

- 5
 NH₂, NH-(C₁-C₆)-alkyl, N((C₁-C₆)-alkyl)₂, NH-CO-(C₁-C₇)-alkyl, phenyl, O-(CH₂)_o-phenyl, where o may be 0 - 6, where the phenyl ring may be substituted one to three times by F, Cl, Br, I, OH, CF₃, NO₂, CN, OCF₃, O-(C₁-C₆)-alkyl, (C₁-C₆)-alkyl, NH₂, NH(C₁-C₆)-alkyl, N((C₁-C₆)-alkyl)₂, SO₂-CH₃, COOH, COO-(C₁-C₆)-alkyl, CONH₂;
- 10
 R4 hydrogen, (C₁-C₆)-alkyl, (C₂-C₆)-alkenyl, (C₃-C₆)-cycloalkyl, or phenyl that may optionally be substituted by halogen or (C₁-C₄)-alkyl;
- 15
 B (C₀-C₁₅)-alkylene, where one or more C atoms of the alkylene radical may be replaced independently of one another by -O-, -(C=O)-, -CH=CH-, -C≡C-, -S-, -CH(OH)-, -CHF-, -CF₂-, -(S=O)-, -(SO₂)-, -N((C₁-C₆)-alkyl)-, -N((C₁-C₆)-alkylphenyl)- or -NH-;
- 20
 R5, R6, R7 independently of one another, hydrogen, F, Cl, Br, I, OH, CF₃, NO₂, CN, COOH, COO(C₁-C₆)-alkyl, CO(C₁-C₄)-alkyl, CONH₂, CONH(C₁-C₆)-alkyl, CON[(C₁-C₆)-alkyl]₂, (C₁-C₆)-alkyl, (C₂-C₆)-alkenyl, (C₂-C₆)-alkynyl, O-(C₁-C₈)-alkyl, HO-(C₁-C₆)-alkylene, (C₁-C₆)-alkylene-O-(C₁-C₆)-alkyl, where one, more than one, or all hydrogen(s) in the alkyl, alkenyl, alkynyl and O-alkyl radicals may be replaced by fluorine;
- 25
 SO₂-NH₂, SO₂NH(C₁-C₆)-alkyl, SO₂N[(C₁-C₆)-alkyl]₂, S-(C₁-C₆)-alkyl, S-(CH₂)_o-phenyl, SCF₃, SO-(C₁-C₆)-alkyl, SO-(CH₂)_o-phenyl, SO₂(C₁-C₆)-alkyl, SO₂-(CH₂)_o-phenyl, where o may be 0 - 6, and the phenyl ring may be substituted up to twice by F, Cl, Br, OH, CF₃, NO₂, CN, OCF₃, O-(C₁-C₆)-alkyl, (C₁-C₆)-alkyl, NH₂;
- 30
 NH₂, NH-(C₁-C₆)-alkyl, N((C₁-C₆)-alkyl)₂, NH-CO-(C₁-C₆)-alkyl, phenyl, O-(CH₂)_o-phenyl, where o may be 0 - 6, where the phenyl ring may be substituted one
- 35

- to three times by F, Cl, Br, I, OH, CF₃, NO₂, CN, OCF₃, O-(C₁-C₈)-alkyl, (C₁-C₆)-alkyl, NH₂, NH(C₁-C₆)-alkyl, N((C₁-C₆)-alkyl)₂, SO₂-CH₃, COOH, COO-(C₁-C₆)-alkyl, CONH₂;
- 5 or
- R6 and R7 together with the C atoms carrying them a 5 to 7 membered, saturated, partially or completely unsaturated ring Cyc1, where 1 or 2 C atom(s) of the ring may also be replaced by N, O or S, and Cyc1 may
- 10 optionally be substituted by (C₁-C₆)-alkyl, (C₂-C₅)-alkenyl, (C₂-C₅)-alkynyl, where in each case one CH₂ group may be replaced by O, or substituted by H, F, Cl, OH, CF₃, NO₂, CN, COO(C₁-C₄)-alkyl, CONH₂, CONH(C₁-C₄)-alkyl, OCF₃;
- 15
- X CO, O, NH, S, SO, SO₂ or a bond;
- L (C₁-C₆)-alkylene, (C₂-C₅)-alkenylene, (C₂-C₅)-alkynylene, where in each case one or two CH₂
- 20 group(s) may be replaced by O or NH;
- Y CO, NHCO, SO, SO₂, or a bond;
- R8, R9 independently of one another, hydrogen, SO₃H, sugar
- 25 residue, (C₁-C₆)-alkyl, where one or more CH₂ groups of the alkyl radical may be substituted independently of one another by (C₁-C₆)-alkyl, OH, (C₁-C₆)-alkylene-OH, (C₂-C₆)-alkenylene-OH, O-sugar residue, OSO₃H, NH₂, NH-(C₁-C₆)-alkyl, N[(C₁-C₆)-alkyl]₂, NH-CO-(C₁-C₆)-alkyl, NH-sugar residue, NH-SO₃H, (C₁-C₆)-alkylene-NH₂, (C₂-C₆)-alkenylene-NH₂, (C₀-C₆)-alkylene-COOH, (C₀-C₆)-alkylene-CONH₂, (C₀-C₆)-alkylene-CONH-(C₁-C₆)-alkyl, (C₀-C₆)-alkylene-SONH₂, (C₀-C₆)-alkylene-SONH-(C₁-C₆)-alkyl, (C₀-C₆)-alkylene-SO₂NH₂, (C₀-C₆)-alkylene-SO₂NH-(C₁-C₆)-alkyl, adamantyl; or
- 30
- 35
- R8 and R9 together with the N atom carrying them form a 5 to 7

5 membered, saturated ring Cyc2, where one or more
 CH₂ groups of the ring may also be replaced by O, S,
 NH, NSO₃H, N-sugar residue, N-(C₁-C₆)-alkyl, where
 one or more CH₂ groups of the alkyl radical may be
 5 substituted independently of one another by (C₁-C₆)-
 alkyl, OH, (C₁-C₆)-alkylene-OH, (C₂-C₆)-alkenylene-
 OH, NH₂, NH-(C₁-C₆)-alkyl, N[(C₁-C₆)-alkyl]₂, NH-CO-
 (C₁-C₆)-alkyl, NH-sugar residue, (C₁-C₆)-alkylene-
 NH₂, (C₂-C₆)-alkenylene-NH₂, (C₀-C₆)-alkylene-
 10 COOH, (C₀-C₆)-alkylene-CONH₂, (C₀-C₆)-alkylene-
 CONH-(C₁-C₆)-alkyl, (C₀-C₆)-alkylene-SONH₂,
 (C₀-C₆)-alkylene-SONH-(C₁-C₆)-alkyl, (C₀-C₆)-
 alkylene-SO₂NH₂, (C₀-C₆)-alkylene-SO₂NH-(C₁-C₆)-
 alkyl;

15

and the pharmaceutically acceptable salts thereof.

2. A compound of the formula I as claimed in claim 1, in which the
 meanings are

20

- A O, NH, a bond;
- R3 hydrogen, F, Cl, Br, I, OH, CF₃, NO₂, CN, COOH, CO-
 (C₁-C₆)-alkyl, COO(C₁-C₆)-alkyl, CONH₂, CONH-
 25 (C₁-C₆)-alkyl, CON[(C₁-C₆)-alkyl]₂, (C₁-C₆)-alkyl,
 (C₂-C₆)-alkenyl, (C₂-C₆)-alkynyl, O-(C₁-C₆)-alkyl, HO-
 (C₁-C₆)-alkylene, (C₁-C₆)-alkylene-O-(C₁-C₆)-alkyl,
 phenyl, benzyl, (C₁-C₄)-alkylene-COOH, SO-(C₁-C₆)-
 alkyl, where one, more than one or all hydrogen(s) in
 30 the alkyl radicals may be replaced by fluorine; or
- R4 hydrogen, (C₁-C₆)-alkyl, (C₂-C₆)-alkenyl, (C₃-C₆)-
 cycloalkyl;

35

- B (C₀-C₆)-alkylene, where one or more C atom(s) of the
 alkylene radical may be replaced independently of one
 another by -O-, -(C=O)-, -CH=CH-, -C≡C-, -S-,

-CH(OH)-, -CHF-, -CF₂-, -(S=O)-, -(SO₂)-, -N((C₁-C₆)-alkylene-, -N((C₁-C₆)-alkylene-phenylene)- or -NH-.

3. A compound of the formula I as claimed in claims 1 or 2, in which the
5 sugar residues are beta(β)-linked, and the stereochemistry in the 2, 3 and 5 positions of the sugar residue has the D-gluco configuration.
4. A compound of the formula I as claimed in claims 1 to 3, in which the meanings are
- | | | |
|----|------------|--|
| 10 | R1 | hydrogen and |
| | R2 | fluorine; |
| | | or |
| | R1 | fluorine and |
| | R2 | hydrogen; |
| 15 | A | O, NH; |
| | R3 | hydrogen, F, Cl, Br, I, OH, CF ₃ , (C ₁ -C ₆)-alkyl, (C ₃ -C ₆)-cycloalkyl, (C ₂ -C ₆)-alkenyl, O-(C ₁ -C ₆)-alkyl, where one, more than one or all hydrogen(s) in the alkyl radicals may be replaced by fluorine; |
| 20 | R4 | hydrogen, (C ₁ -C ₆)-alkyl, (C ₃ -C ₆)-cycloalkyl; |
| 25 | B | (C ₀ -C ₄)-alkylene, where one or more C atom(s) of the alkylene radical may be replaced independently of one another by -O-, -(C=O)-, -CH=CH-, -CH(OH)-, -CHF-, -CF ₂ - or -NH-; |
| 30 | R5, R6, R7 | independently of one another, hydrogen, F, Cl, Br, I, OH, CF ₃ , NO ₂ , CN, COOH, COO(C ₁ -C ₆)-alkyl, CO(C ₁ -C ₄)-alkyl, CONH ₂ , CONH(C ₁ -C ₆)-alkyl, CON[(C ₁ -C ₆)-alkyl] ₂ , (C ₁ -C ₆)-alkyl, (C ₂ -C ₆)-alkenyl, (C ₂ -C ₆)-alkynyl, O-(C ₁ -C ₈)-alkyl, HO-(C ₁ -C ₆)-alkylene, (C ₁ -C ₆)-alkylene-O-(C ₁ -C ₆)-alkyl, where one, more than one, or all hydrogen(s) in the alkyl, alkenyl, alkynyl and O-alkyl radicals may be replaced by |
| 35 | | |

- fluorine;
 NH₂, NH-(C₁-C₆)-alkyl, N((C₁-C₆)-alkyl)₂, NH-CO-(C₁-C₆)-alkyl,
 or
- 5 R6 and R7 together with the C atoms carrying them a 5 to 7 membered, saturated, partially or completely unsaturated ring Cyc1, where 1 or 2 C atom(s) of the ring may also be replaced by N, O or S, and Cyc1 may optionally be substituted by (C₁-C₆)-alkyl, (C₂-C₅)-alkenyl, (C₂-C₅)-alkynyl, where in each case one CH₂ group may be replaced by O, or substituted by H, F, Cl, OH, CF₃, NO₂, CN, COO(C₁-C₄)-alkyl, CONH₂, CONH(C₁-C₄)-alkyl, OCF₃;
- 10
- 15 X CO, O, NH, a bond;
- L (C₁-C₆)-alkylene, (C₂-C₅)-alkenylene, where in each case one or two CH₂ group(s) may be replaced by O or NH;
- 20
- Y CO, NHCO, a bond.
5. A compound of the formula I as claimed in claims 1 to 4, in which the meanings are
- 25
- R1 hydrogen;
- R2 fluorine;
- 30
- A O;
- R3 CF₃, methyl, isopropyl;
- R4 hydrogen;
- 35
- B (C₀-C₄)-alkylene, where one or more C atom(s) of the alkylene radical may be replaced independently of one another by -O-, -(C=O)-, -CHF- or -CF₂-;

- 5
- X CO, O, a bond;
- L (C₁-C₄)-alkylene, (C₂-C₄)-alkenylene, where in each case one or two CH₂ group(s) may be replaced by O or NH;
- Y CO, NHCO, a bond.
- 10 6. A compound of the formula I as claimed in claims 1 to 5, in which the meanings are
- R1 hydrogen;
- 15 R2 fluorine;
- A O;
- B -CH₂-;
- 20 R5 hydrogen, Cl, methyl, ethyl, OH, CF₃;
- R6, R7 hydrogen;
- 25 X CO, O, a bond;
- L (C₁-C₃)-alkylene, (C₂-C₃)-alkenylene, where in each case one CH₂ group may be replaced by O or NH;
- 30 Y CO, NHCO, a bond.
7. A compound of the formula I as claimed in claims 1 to 6, in which the substituents A and B occupy an adjacent position (ortho position) and R3 occupies an adjacent position (ortho position) to B.
- 35 8. A compound of the formula I as claimed in claims 1 to 7, in which the meanings are

- R8, R9 independently of one another, hydrogen, SO₃H, sugar residue, (C₁-C₄)-alkyl, where the alkyl radical may be substituted independently of one another one or more times by (C₁-C₂)-alkyl, OH, (C₁-C₂)-alkylene-OH, OSO₃H, NH₂, CONH₂, SO₂NH₂, NH-SO₃H or adamantyl;
- 5 or
- R8 and R9 together with the N atom carrying them form a 5 to 7 membered, saturated ring Cyc2, selected from the group of piperazine which may be N-substituted by (C₁-C₂)-alkyl, (C₁-C₂)-alkylene-OH or SO₃H,
- 10 piperidine, azepane, pyrrolidine or morpholine.
9. A medicament comprising one or more of the compounds as claimed in claims 1 to 8.
- 15 10. A medicament comprising one or more of the compounds as claimed in claims 1 to 8 and one or more blood glucose-lowering active ingredients.
- 20 11. The use of the compounds as claimed in claims 1 to 8 for producing a medicament for the treatment of type 1 and type 2 diabetes.
12. The use of the compounds as claimed in claims 1 to 8 for producing a medicament for lowering blood glucose.
- 25 13. The use of the compounds as claimed in claims 1 to 8 in combination with at least one further blood glucose-lowering active ingredient for producing a medicament for the treatment of type 1 and type 2 diabetes.
- 30 14. The use of the compounds as claimed in claims 1 to 8 in combination with at least one further blood glucose-lowering active ingredient for producing a medicament for lowering blood glucose.
- 35 15. A process for producing a medicament comprising one or more of the compounds as claimed in claims 1 to 8, which comprises mixing the active ingredient with a pharmaceutically suitable carrier, and converting this mixture into a form suitable for administration.