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12166964.2 7 May 2012 (07.05.2012) EP(71) Applicant: **NEDERLANDSE ORGANISATIE VOOR TOEGEPAST-NATUURWETENSCHAPPELIJK ONDERZOEK TNO** [NL/NL]; Schoemakerstraat 97, 2628 VK Delft (NL).(72) Inventors: **CHENG, Lun Kai**; c/o TNO-PLT, Schoemakerstraat 97, 2628 VK Delft (NL). **NIEUWLAND, Remco Alexander**; c/o TNO-PLT, Schoemakerstraat 97, 2628 VK Delft (NL). **TOET, Peter Martijn**; c/o TNO-PLT, Schoemakerstraat 97, 2628 VK Delft (NL). **ODERWALD, Michiel Peter**; c/o TNO-PLT, Schoemakerstraat 97, 2628 VK Delft (NL).(74) Agent: **JANSEN, C. M.**; Johan de Wittlaan 7, 2517 JR Den Haag (NL).

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(54) Title: OPTICAL SENSOR INTERROGATION SYSTEM A METHOD OF MANUFACTURING THE OPTICAL SENSOR INTERROGATION SYSTEM

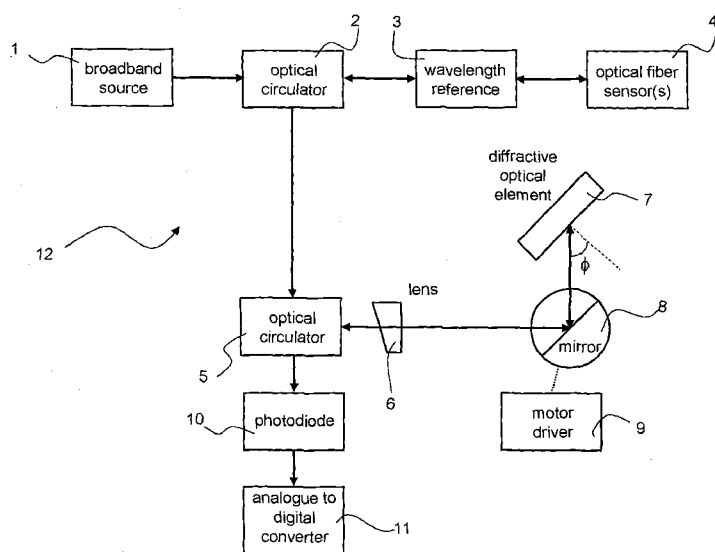


Fig. 1

(57) Abstract: The invention relates to an optical sensor interrogation system (12) comprising a light source (1) arranged for emitting light; a first optical arrangement (2) arranged for intercepting said light and to forward the light to an optical sensor and to receive light therefrom, wherein the wavelength reference is adapted to provide the a reference wavelength; the system (12) further comprising a second optical arrangement (5) adapted to receive reflected light from the optical sensor (4), the system (12) still further comprising a lens system for transferring the light into a beam and a scanning assembly comprising a scanning unit (8) and/or a diffractive optical element (7), the system (12) still further comprising a detector for receiving optical response from the scanning assembly and a data processing system. The invention further relates to method of manufacturing an optical sensor interrogation system.



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Title: Optical sensor interrogation system a method of manufacturing the optical
 sensor interrogation system

FIELD OF THE INVENTION

The present invention relates to an optical sensor interrogation system.

The invention further relates to method of manufacturing an optical sensor
interrogation system for optical sensors e.g. fiber optic sensor, Fiber Bragg Grating
5 sensor, and so on.

BACKGROUND OF THE INVENTION

An embodiment of a system arranged for an optical sensor measurement is known
from US 2008/0296480. In the known system a swept optical source is used to
determine the wavelength of a fiber optic sensor. For this purpose a variable scan rate
10 swept optical source is used to determine the optical path length from an optical
interrogator to the optical sensors, which are being measured. The known system uses
a narrow-band scanning source.

The known system has the following disadvantages:

- 15 - a commercial potential of fiber optic sensor systems is currently limited by the
 high cost of the commercially available interrogators. These optical sensor
 interrogation systems comprise high quality costly components or require an
 extensive calibration or a combination of both;
- commercial interrogators are often limited in bandwidth to around 1000 Hz
 making it rather difficult to monitor dynamic sensor behavior;
- 20 - use of a narrow bandwidth sweeping filter or laser as a light source for the
 interrogation of fiber optic sensors, such as Fiber Bragg Grating based sensors
 is based on a relation between the scan time and wavelength. It will be
 appreciated that each of the scanning filter based systems is operable to
 correlate time to wavelength. Accordingly, one of the problems of using such a
25 methodology is a wavelength shift for the fiber optic sensors remote from the
 interrogator. This is supported by Table 1 of US2008296480 presenting the

wavelength dependent response of the fiber optic sensor as a function of the fiber distance from the interrogator and the frequency of the narrow bandwidth sweeping light source.

- high accuracy electronics is required to control the sweep to ensure a well-defined relation between time and the wavelength.

SUMMARY OF THE INVENTION

It is an object of the present invention to provide an arrangement and a method to enable measurement of a signal using optical sensor interrogator based on narrow bandwidth sweeping filter and processing of such signal by processing means, in order to determine the wavelength of the signal in a simple, efficient, and fast manner, with high accuracy.

To this end the optical sensor interrogation system according to an aspect of the invention comprises:

- a light source arranged for emitting broadband light;
- a first optical arrangement for intercepting said light and to forward the light to an optical sensor, to be interrogated, and to receive light therefrom;
- a reference adapted to provide a reference wavelength;
- a second optical arrangement adapted to receive reflected light from the optical sensor to be interrogated;
- a lens system to transfer the light from the second optical arrangement to a beam;
- a scanning assembly comprising a scanning unit and a diffractive optical element;
- a detector system including optical arrangement for receiving optical response from the scanning assembly (the response being e.g. a diffracted beam) for producing corresponding data.

It is found that the interrogation device and method according to the invention is not sensitive to any distance variation between the optical sensors and the interrogator, which is beneficial for deploying optical sensors in remote locations and not having to correct for the individual distance of each sensor with respect to the interrogator.

- 5 The optical sensor, to be interrogated by the system, may e.g. be adapted to provide a wavelength dependent optical power.

According to a further embodiment, the second optical arrangement is also adapted to receive the reference wavelength, provided by the a reference, particularly in case the
10 reference is configured to generate light having the reference wavelength.

According to a preferred embodiment, the scanning assembly includes a diffractive optical element and is configured to direct the beam at different angles of incidence onto the diffractive optical element. This can be achieved in various ways, as will be
15 explained in embodiments described here-below.

According to a further embodiment, the system may include a data processing system/data processor, arranged to calculate the wavelength of the optical sensor using the data of the detector system. Such a data processor may be configured in
20 various ways, as will be appreciated by the skilled person. Particularly, according to an example, the data processing system may make information regarding the a scanning assembly, for example the configuration of the diffractive optical element (such as a pitch of the element) in combination with well known diffraction conditions, e.g. the diffraction equation associating diffraction angles with wavelengths. Detector
25 data that is provided by the detector system may provide wavelength dependent information regarding both the reference wavelength and a sensor wavelength of a sensor under interrogation, particularly periodic information wherein the periodicity is determined by the scanning of the scanning assembly. In such a case, the data processor may also a.g. make use of predetermined information regarding the
30 reference, e.g. a predetermined reference wavelength, to correlate the data and determine the sensor wavelength.

It will be appreciated that in an embodiment of the interrogation system according to an aspect of the invention a fiber sensor may be used for the optical sensor to be interrogated. Accordingly, in the description below reference to a fiber optical sensor or an optical sensor may be made.

5

It will be appreciated that the fiber optic sensor is not limited to the intrinsic types of sensor of which the fiber is part of the sensing element but also include extrinsic types of sensor which use optical fiber to transport the light from the sensor to the proposed interrogator.

10

It will be further appreciated that the term 'light source' is not limited to having the same operational wavelength range as the sensor. The light source may have a different wavelength range. For example, in a fiber laser sensor, the fiber laser operates in a range around 1550nm while it is illuminated with a light source at other
15 wavelength, in general about 980nm or about 1480nm.

It will be still further appreciated that the term 'light source' is not limited to a separate device but can also be understood by the skilled person as light generated by the sensor itself.

20

Further advantageous embodiments of the invention are recited in the dependent claims. In particular, the scanning assembly may advantageously comprise a multi-facet rotating or vibrating mirror or a resonant scanner. The said rotating or vibrating mirror may be driven by a motor causing the mirror to rotate around its central axis.

25 The mirror is rotating or vibrating with a constant speed or the resonant scanner is being tuned at a constant rate.

Accordingly, it is found that it is no longer required to know the exact angle of the rotating or scanning device (no angle measurement necessary) if the tuning speed is
30 constant. This can be achieved by e.g. a rotating device of which the inertia will contribute to a constant rotating speed. In this way the read-out speed of the interrogator is adjustable, by changing the rotation speed. At lower speeds the

sensing resolution/accuracy may be higher. For high frequency read-out the rotation speed may be set high.

Although use of Fiber Bragg Grating (FBG) based optical sensors may be preferred, the system is not limited to only this type of optical sensors or fiber optic sensors. In fact any spectral shape from either a fiber optic sensor or another optical source can be resolved.

An arrangement operable using FBG is known per se from WO 99/09370, which is used for monitoring applications. In such applications, physical parameters like strain, temperature, pressure and others, are measured by a fiber network, containing a plurality of optical FBG sensors distributed over the structure. FBG sensors are capable of precise and absolute measurement of physical parameters as mentioned above. A FBG sensor installed in a fiber-optic network, reflects light signals that travel through the optical fiber, with a wavelength λ that relates to the FBG periodicity A as given by grating equation [1] : $\lambda = 2nA \sin \theta$ [1], where λ is the wavelength of the light reflected by the FBG sensor, n is the refractive index of the optical fiber, and A is the periodicity of the FBG sensor, respectively.

Physical parameters that can be measured with FBGs, are related to the reflected wavelength due to the coupling of the physical parameters to the refractive index or the periodicity of the grating.

In structure monitoring applications, measurement of one or more specific physical parameters derived from a signal of an optical sensor in the fiber, is performed at a plurality of locations in the structure (e. g., a fuselage of an aircraft). To identify the origin of signals, each optical sensor generates a signal with a wavelength, specific for that sensor in that location. Thus, each wavelength corresponds to a location in the network. The signal wavelengths are well separated by intervals. The intervals are large enough to prevent overlap of sensor signals, when the response of a sensor changes due to change in a physical parameter, measured at the location of the sensor.

The light beam reflected by the sensors on the fiber network thus comprises a plurality of signals with different wavelengths has to be analysed by e. g., spectrometric means.

5 In many optical applications like FBG sensor networks, the wavelength of incident light is measured by a spectrometric arrangement with the purpose to determine a physical parameter related to the wavelength.

The method of spectrometry to determine the wavelength of light originated by the optical sensor, is well known. Light, gathered from a source (e. g., an optical sensor), is projected on a grating. Due to the wave characteristics of the light and the
10 periodicity of the grating, the light is diffracted by the grating in one or more orders with their own direction as related to the wavelength (s) of the light, the angle of incidence, and the periodicity of the grating. By measurement of the angle of the diffraction direction (s) in the spectrometer, the wavelength of the light is determined.

In spectrometers, as known in the art, the diffracted light is projected on a detector
15 array (e. g., a linear or two-dimensional CCD system). In such an arrangement the position of the projected light on the detector is proportional to the wavelength of the light. The position of the projection is determined by fitting a mathematical model to the intensity data as measured by the detector's elements. The fitting procedure is needed here, since the spatial intensity distribution of the incident light beam that
20 enters the spectrometer's slit is not uniform, because typically, the beam is focussed on the slit to collect as much optical power as possible. The spatial intensity profile of the projected light beam is usually described by a peak-shaped curve. To determine the centroid of the signal, a model describing the shape of the peak is fitted to the measured signal. Due to the non-linearity of the spatial intensity distribution, a
25 useful fit can be accomplished only if a plurality of data points within the profile are measured. To obtain a reasonable accuracy with a resolution higher than the size of a detector element (a "pixel"), the spot projected on the detector array must cover a sufficiently large number of elements in the array, all of which must be sampled in the fitting procedure. Typically, a resolution of approximately 1/10 pixel is possible on
30 a range of 10 pixels.

For a measuring range, which is, for example, 50 times larger, the range on which the light beam is projected must be extended to 50 detector elements. Taking into account a cross-talk separation between signals of about 10 detector elements, in that case a range of more than 60 detector elements on the detector is needed for one signal.

- 5 Usually, in a spectrometric application, many wavelengths are to be measured simultaneously, which requires that the spectrometer provides a sufficient large detector array. When, for example, 32 signals must be measured simultaneously, the detector array needs approximately 2000 elements.

10 In W099/09370 a number of fiber channels each comprising a plurality of signals with different wavelengths are monitored by spectrometric means using a two-dimensional detector array on which the spectra of each fiber channel are projected on elongated regions of the array.

15 As known to those skilled in the art, in a such FBG sensor network, measurement of wavelengths of optical signals must be carried out at a rate, sufficiently efficient with respect to the number of FBG sensors in the network and the requirements for the type of application e. g., monitoring a structure by the FBG sensor network. By consequence of the method of fitting the peak shapes, a disadvantage of the arrangement of WO 99/09370 to obtain sub-element accuracy is, the rate at which data can be collected and calculated, especially, when high sample rates are required.

20 From the paper of S.

Chen et al., "Multiplexing of large-scale FBG arrays using a two-dimensional spectrometer", SPIE vol. 3330 (1999), p. 245-252, it can be found that with a projection of a signal from a light beam on a field of 7 x 7 detector elements a resolution of approximately 1/56 of an element can be accomplished.

25 Due to the large amount of detector elements in an array, in such systems the overall average sampling rate is in the order of 100 Hz.

30 In an embodiment of the optical sensor interrogating system according to a further aspect of the invention, the scanning unit can be a polygon mirror with multiple (n) facets, which will enable an increase in the interrogation frequency of the fiber optic

sensors attached to the interrogator due to multiple scans for a single rotation, and which may suppress the noise due to variations in the rotation speed. Preferably, 8 facets are used. It will be appreciated that the mirror may be arranged to rotate about its central axis or to vibrate about its central axis.

5

In another embodiment of the invention a fixed mirror is added to allow measurement of both the +1 and -1 diffraction order of the grating.

Variations in the diffraction grating pitch (caused by e.g. temperature fluctuations) can be compensated by measuring the relative distance (in time) between the +1 and -1 order of the diffraction grating for each sensor. This feature is discussed in more detail with reference to Figures 2, 3.

Alternatively the changes in diffraction grating pitch that are caused by temperature fluctuations may also be solved by:

- 1) controlling the temperature of the grating to a fixed temperature. E.g. by a TEC controller.
- 2) Measurement of grating temperature and correcting for the known deviations.

In a still further embodiment of the invention the rotating mirror is replaced by the rotating grating. This embodiment diminishes the number of required optical components, contributing to the simplicity of the system. The placement of the grating on the rotating/scanning actuator also allows for the measurement of the +1 and -1 diffraction order of the grating for each FBG sensor response. By this variations in the diffraction grating pitch (caused by e.g. temperature fluctuations) can be compensated for by measuring the relative time difference between the +1 and -1 order of the diffraction grating for at least one or preferably each sensor.

An alternative form of Figure 5 can be multiple diffractive optical elements as the polygon mirror Figure 3). In this embodiment each facet of the polygon mirror will be incorporated with a diffractive optical element.

Another embodiment of the invention the scanning assembly comprises only a diffraction grating, see Figure 3. This embodiment has an advantage that it

diminishes the number of required optical components, contributing to the simplicity of the system.

5 The grating may be placed on the rotating/scanning actuator allowing for the measurement of the +1 and -1 diffraction order of the grating for each FBG sensor response. In this way variations in the diffraction grating pitch (which may be caused by e.g. temperature fluctuations) can be compensated for by measuring the relative time difference between the +1 and -1 order of the diffraction grating for at least one or preferably each sensor.

10

Alternatively, in Figure 3 multiple diffractive optical elements, such as the polygon mirror, may be used. In this embodiment each facet of the polygon mirror may be incorporated with a diffractive optical element.

15 In a still further embodiment of the system according to the invention the wavelength reference comprises at least one optically stabilized laser. More details on this embodiment will be discussed with reference to Figure 4.

20 In a still further embodiment of the system according to the invention the wavelength reference comprises a gas cell. This embodiment will be discussed in more detail with reference to Figure 5.

In a still further embodiment of the system according to the invention, it comprises a plurality of signal analysis channels, each signal analysis channel comprising a
25 dedicated optical fiber sensor. More details on this embodiment will be presented with reference to Figure 6.

The method of manufacturing an optical sensor interrogator according to an aspect of the invention comprises the steps of:

- 30
- providing a light source arranged for emitting light;
 - providing a first optical arrangement for intercepting said light and to forward the light to an optical fiber sensor and to receive light therefrom;
 - providing a reference adapted to provide a reference wavelength;

- providing the optical sensor adapted to provide a wavelength dependent reflective response;
- providing a second optical arrangement adapted to receive reflected light from the optical fiber sensor;
- 5 - providing a lens system adapted to transfer the light from the second optical arrangement to a beam;
- providing a scanning assembly comprising a scanning unit and/or a diffractive optical element;
- 10 - providing a detector system comprising a further optical arrangement for receiving optical response from the scanning assembly for producing corresponding data.

These and other aspects of the invention will be discussed in more detail with reference to drawings, wherein like elements are presented by like reference signs. It
15 will be appreciated that the drawings are provided for illustrative purposes and may not be used for limiting the scope of the appended claims.

BRIEF DESCRIPTION OF THE DRAWINGS

Figure 1 presents in a schematic way an embodiment of an optical sensor
20 interrogation system according to an aspect of the invention to interrogate optical fiber based sensor.

Figure 2 presents in a schematic way a further embodiment of an optical sensor interrogation system according to an aspect of the invention.

Figure 3 presents in a schematic way a still further embodiment of an optical sensor
25 interrogation system according to an aspect of the invention.

Figure 4 presents in a schematic way a still further embodiment of an optical sensor interrogation system according to an aspect of the invention.

Figure 5 presents in a schematic way a still further embodiment of an optical sensor interrogation system according to an aspect of the invention.

30 Figure 6 presents in a schematic way a still further embodiment of an optical sensor interrogation system according to an aspect of the invention.

Figure 7 shows three graphs representing the correlation of photodiode signal versus time, angle and wavelength.

DETAILED DESCRIPTION OF THE DRAWINGS

Figure 1 presents in a schematic way an embodiment of an optical sensor interrogation system according to an aspect of the invention. The optical sensor
5 interrogator system (12) comprises a light source (1), e.g. (but not limited to) a super luminescent diode (SLD), a source of amplified spontaneous emission (ASE) or super continuum source. Particularly, the source (1) is a broadband source transmitting light in a relatively broad wavelength band, contrary to a narrow-band tunable light source. Also, preferably, a said broad wavelength band may include the one or more
10 reference wavelengths λ_{ref1} , λ_{ref2} and sensor wavelength λ_s , mentioned here-below, at the same time.

The light source (1) is preferably fiber coupled to a beam splitting device (2) (e.g. a fiber optic coupler or an optical circulator). It will be appreciated that the principle of
15 operation of a beam splitting device is known per se in the art.

Accordingly, light (e.g. broadband light emanating from the light source (1)) travels from the splitting device (2) to a wavelength reference (3) and one or more optical fiber sensors (4). In the example, light may travel from the splitting device (2) via the wavelength reference (3) to the one or more optical fiber sensors (4).

20 In the present example, the wavelength reference (which can also be called a "reference wavelength provider") is configured to generate reference light having at least one reference wavelength (for example a first reference wavelength λ_{ref1} provided by a first part of the reference wavelength provided, e.g. a first FBG, and optionally a second reference wavelength λ_{ref2} provided by an optional second reference wavelength
25 provided, e.g. a second FBG, wherein the second reference wavelength λ_{ref2} and first reference wavelength λ_{ref1} are different wavelengths). In the example, the reference wavelengths correspond with associated parameters, including associated angles of incidence ϕ_1 , ϕ_2 , associated reference mirror angles ϕ_{m1} , ϕ_{m2} and associated reference times t_1 , t_2 .

30

Returning to Figure 1, in a further one embodiment of the invention the wavelength reference includes at least one Fiber Bragg Grating (FBG), and preferably two Fiber Bragg Gratings.

As will be appreciated by the skilled person, Fiber Bragg Grating sensors are configured to reflect incoming light having a particular wavelength (the so called Bragg wavelength). Thus, the present one or two Fiber Bragg Gratings may provide
5 one or two reference Bragg wavelengths, i.e. reflect incoming light having such wavelength(s), the reflected light being reference wavelength light.

In order to maintain wavelength shift stability the wavelength reference (3) may be enclosed in an a-thermal package or in other means stabilizing the wavelength. The
10 optical fiber sensors (4) are preferably, but not limited to, the Fiber Bragg Grating sensors.

The system (12) is operable using a wavelength dependant reflective response of the sensors (4).
15

Particularly, a said reference wavelength λ_{ref1} , λ_{ref2} is not the same as the sensor wavelength λ_s . For example, different Fiber Bragg Gratings may be used (providing different Bragg wavelengths) in the said reference wavelength provider 3 and the sensor(s) 4.
20

The light, reflected from the one or more sensors (4), travels towards a scanning assembly (7, 8), wherein the light is collimated before being received the scanning assembly. The scanning assembly particularly includes a diffractive optical element (8) and is configured to direct the beam at different angles of incidence onto the
25 diffractive optical element. In the first embodiment, the scanning assembly e.g. includes a motor driven mirror (8) and a (stationary) diffractive optical element (7). As an alternative, e.g., the scanning assembly may include a motor driven diffractive optical element 32 (see Fig. 3).

30 In the example of Fig. 1, the light, reflected by the sensor under interrogation, travels again via the via the wavelength reference (3)) through the first beam splitting (2) device towards the second beam splitting device (5) and is preferably collimated by a lens (6). A resulting emerging free space collimated beam is reflected by said mirror

(8) which is either continuously rotating or rotatively vibrating around its central axis, e.g. a polygon mirror with multiple facets or is continuously scanning a defined angle range, e.g. a resonant scanner. The mirror may be electrically driven by a motor driver (9). The light is reflected from the mirror (8) towards a diffractive optical
 5 element (7) which is set under the angle ϕ (with respect to incoming light).

In the example, the diffractive optical element (7) is a reflection diffraction grating, in which incident and diffracted rays lie on the same side of the grating. Preferably angle ϕ is selected from the Littrow configuration to maximize the reflection
 10 efficiency. In the preferred embodiment of the invention the angle ϕ is about 68.4° for the centre of the C-band (i.e. 1530 to 1570 nanometer). The diffractive optical element (7) may e.g. comprise 1200 lines per millimeter.

It will be appreciated that the system (12) may be operable with another wavelength
 15 regions and other line spacing of the diffractive optical element.

The (Littrow) angle ϕ for both the wavelength reference (3) and optical fiber sensors (4) must be different, whereby both angles are addressed by the suitable rotation of the mirror (8). Once the angle ϕ of either the wavelength reference (3) or the optical
 20 fiber sensors (4) matches the well-known grating equation $m \cdot \lambda = 2 \cdot d \cdot \sin \phi$ (i.e. in the Littrow configuration), the light will be reflected from the diffractive optical element (7) towards the mirror (8) and back in to the beam circulator (5) after focusing by the lens (6). In said grating equation, λ is the wavelength of the light, ϕ is the angle of incidence and reflection (see Fig. 1), m is the diffraction order (or
 25 spectral order), which is an integer, and d is the pitch (e.g. a diffraction grating groove spacing) of the diffraction grating, as will be clear to the skilled person.

It should be observed that said reflections of light at the reference wavelengths λ_{ref1} , λ_{ref2} by the grating at certain reference angles of incidence ϕ_1 , ϕ_2 will occur at
 30 respective rotating mirror reference angles ϕ_{m1} , ϕ_{m2} , at respective reference times t_1 , t_2 . Thus, as an example, a said rotating mirror reference angle ϕ_{m1} , ϕ_{m2} is directly correlated with a respective reference wavelength λ_{ref1} , λ_{ref2} and may even be used

instead of that reference wavelength (i.e. as an indirect reference wavelength) reference in a dataprocessing to calculate a sensor wavelength λ_s (provided that the mirror angle versus time is detected, and the orientation of the diffractive optical element 7 with respect to the mirror is known).

5

A photodiode (10) detects the light (that has been reflected from the diffractive optical element (7) back towards the mirror (8), back in to the beam circulator (5) after the focusing by the lens (6)) and converts the light (optical signals) into the electrical domain after which data may be processed by an analogue to digital converter (11).

10 Particularly, the analogue to digital converter (11) may generate a digital signal from an electrical signal (V), received from the photodiode (1), which digital signal can be processed by a signal or data processor (e.g. a computer).

The optical sensor interrogation system (12), particularly a said signal or data
15 processor thereof, is configured to convert the wavelength information of the optical fiber sensor (4) to the time domain (see Fig. 7) by using the wavelength reference to interrelate the wavelength domain to the time domain, provided the angle of the mirror (8) as a function of time is known or can be determined from the photodiode signal, e.g. as a results of the combination of a constant rotation speed and the
20 wavelength reference, or is measured, e.g. using an encoder.

Preferably, the angular speed of the rotating mirror is constant; in that case, the angle of the mirror (8) as a function of time can be simply correlated to the wavelength information of the photodiode signal using the known reference
25 wavelength(s) and the above-mentioned grating equation. Alternatively, the angle of the mirror as a function of time is detected/measured by a suitable detector. In the preferred embodiment of the system (12) the wavelength bandwidth of the detection system is smaller than that of the optical fiber sensors. In addition, two stabilized Fiber Bragg Gratings may be used in/as reference wavelength provider (3) to account,
30 for example, for variations in the angular rotation speed of the mirror.

An example of the above-mentioned conversion is shown in Figure 7, depicting (from top to bottom) a first graph of photodiode signal (V) versus time (t), a second graph of

the photodiode signal (V) versus mirror (8) angle, and a third graph of the photodiode signal (V) with the corresponding wavelength.

In the exemplary signal (V), various peaks P1-P4 are shown, namely a first peak P1
5 relating to a reflection of the light of the first reference wavelength λ_{ref1} by the diffractive optical element (7) at a first reference time t_1 . A second peak P2 at a second reference time t_2 may relate e.g. to a reflection of light of the second reference wavelength λ_{ref2} . A third peak P3 at time t_n relates to a second reflection of the light of the first reference wavelength λ_{ref1} . A sweep time $t_n - t_1$ is indicated, the sweep time e.g.
10 being a scanning period or rotation period of the diffractive optical element (7).

It follows that a said signal/dataprocessor of optical sensor interrogator system (12) can be configured to detect the reference peaks (P1, P2, P3) in the photodiode signal (V), and correlate those peaks to the mirror angles (including the afore-mentioned
15 reference angles ϕ_1 , ϕ_2 of incidence, depicted in Fig. 7). In such a correlation, e.g., predetermined reference wavelengths λ_{ref1} , λ_{ref2} may be used (or corresponding mirror angles of the rotating mirror), as well as the afore-mentioned grating equation.

Further, the processor can be configured to detect a sensor (4) related peak P4 in the
20 photodiode signal (V), use the earlier correlation to determine the corresponding angle ϕ_s of incidence, and use the afore-mentioned grating equation to calculate the wavelength corresponding to that corresponding angle ϕ_s . The resulting wavelength is the sensor wavelength λ_s .

25 In an alternative embodiment, the system can be provided with a reference adapted to provide a reference wavelength, based on the angle of the rotating mirror (8). For example, the angle of the mirror (8) can be detected by a suitable angle detector (not shown), e.g. an encoder or a different detector, particularly to determine afore-mentioned rotating mirror reference angles ϕ_{m1} , ϕ_{m2} , at respective reference times t_1 ,
30 t_2 . Based on this information, the associated reference angles ϕ_1 , ϕ_2 can be calculated using a predetermined orientation of the diffractive optical element (7) with respect to the mirror 8 (see Fig. 1)

It should be observed that correlating the sensor signal (time measurement) to angles of incidence can be achieved in various ways, e.g. as in the above-described manner or differently, as will be appreciated by the skilled person. Particularly, associating time to angle using a reference can be achieved via a reference in wavelength, or e.g. with a reference concerning the angle of the rotating light reflecting component (the rotating mirror in Fig. 1). In the latter case, using the diffraction equation, the respective angle can be calculated. Even an angle $\phi=0$ can be used as a reference.

Figure 2 presents in a schematic way a further embodiment of part of a fiber optic sensor interrogation system (20) according to an aspect of the invention, particularly a part at a scanning assembly that includes a rotating mirror 22.

In this example, the system further comprises the motor driven mirror 22 (similar to the mirror (8) shown in Fig. 1) which can either be continuously rotating or rotatively vibrating, the mirror 22 being provided after the focusing lens (6) collimating the light from a fiber 21 (the light emanating from a said optical circulator (5)). The mirror 22 is rotated at least from a first position 22a to a second position 22b, as is schematically indicated by the arrow 23, to compensate for the shift in a reflection pattern from the grating 27 and the mirror 28.

In this embodiment a fixed mirror 28 is added to allow measurement of both the +1 and -1 diffraction order of the grating. Particularly, as follows from the drawing, the fixed mirror 28 is arranged/oriented such that the mirror 28 can receive light that is reflected by the rotating grating 27 at an angle ϕ away from the rotating mirror 22, and to reflect that light back towards the rotating mirror 22.

As a result, both +1 and -1 order light reflections can be returned to the optical circulator (5), to be detected by the photodiode (10) and processed by the signal processor of the system.

Preferably, the system is configured to compensate for variations in the diffraction grating pitch of the diffraction grating 7 (e.g. variations be caused by temperature

fluctuations of the grating). To this aim, preferably, the system is configured to detect both +1 and -1 order reflections of the diffraction grating.

Figure 3 presents in a schematic way a still further embodiment of a fiber optic sensor interrogation system according to an aspect of the invention. This particular embodiment of the system (30) differs from the example shown in in which the rotating mirror is replaced by a rotating diffraction grating 32. The rotating diffraction grating may be driven by a suitable motor 33. This embodiment has an advantage that it diminishes the number of required optical components, contributing to the simplicity of the system. The placement of the grating on the rotating/scanning actuator also allows for the individual measurement of the +1 and -1 diffraction order of the grating for each FBG sensor response. By this variations in the diffraction grating pitch (caused by e.g. temperature fluctuations) can be compensated for e.g. by measuring the relative time difference between the +1 and -1 order of the diffraction grating for at least one or preferably each sensor, and by comparing a measured time difference with a predetermined time difference relating to an initial grating temperature T_1 . From such a comparison, the processor can determine e.g. a grating temperature compensation factor that can be applied to a determined sensor wavelength λ_s to calculate a compensated sensor wavelength

For example, to carry out compensation, the signal processor may be provided (e.g. in a memory thereof) with information regarding a predetermined distance between a +1 and -1 order reflection of the light having a said reference wavelength λ_{ref} , for example a +1 -1 order distance when the grating is at a predetermined initial temperature T_1 (e.g. room temperature, e.g. 20 °C). This distance will change when the grating is at a different temperature T_2 (see fig. 2). The information regarding the predetermined distance between a +1 and -1 order may e.g. be a respective difference in time, or e.g. a corresponding difference in angle ϕ or a corresponding difference in wavelength or different corresponding information.

An alternative embodiment of the system (30) it may comprise a suitable plurality of diffractive optical elements cooperating with, for example, a multi-facet mirror. In

this case facet of the polygon mirror may be provided with a diffractive optical element. Preferably, an 8-facet mirror is used.

Figure 4 presents in a schematic way a still further embodiment of a fiber optic sensor interrogation system according to an aspect of the invention. In this particular embodiment, the system (40) according to an aspect of the invention comprises one or multiple stable lasers (43) as the wavelength reference. In order to incorporate the laser in the system (40) a 2x2 optical splitter (42) or a suitable coupler (not shown) may be used.

This embodiment has an advantage that the laser light is stable with respect to the wavelength shift.

Figure 5 presents in a schematic way a still further embodiment of a fiber optic sensor interrogation system according to an aspect of the invention. In this particular embodiment the system (50) comprises a gas cell (54) as a wavelength reference. It will be appreciated that use of a gas cell is well known per se in the art. It will be further appreciated that a gas cell is an optical component in which a well defined gas mixture is concealed. Accordingly, a known absorption spectrum of the gas cell may be used as a wavelength reference. This embodiment has also an advantage that the wavelength shift due to temperature fluctuations may be minimized yielding a stabilized wavelength reference unit.

It will be further appreciated that in order to incorporate a gas cell into the system (50) provision of an optical circulator (5), a collimator lens (6) a diffractive optical element (7) a displaceable mirror (8) and a motor (9) may be required. For processing light from the wavelength reference a dedicated photodiode (10) may be used. Respective outputs from the photodiodes (10) forming part of the reference circuit and the data circuit are combined at the analogue to digital converter 11.

It will be appreciated, however, that although Figure 5 depicts a double configuration for explanation purposes, however, the number of components may be reduced by using them for both sensor read-out and Gas cell read-out. This means that the

displaceable mirror, the driver motor and the diffractive element need not to be multiplied.

Figure 6 presents in a schematic way a still further embodiment of a fiber optic sensor
5 interrogation system according to an aspect of the invention. In the present
embodiment of the system (60) according to an aspect of the invention it can be
modified to increase the amount of sensors 4a, 4b, 4c, for example by providing a
number of parallel data processing lines emerging after a splitter 62. Each data
processing line may comprise an optical circulator 2a, 2b, 2c, wherein one of the data
10 processing lines may comprise a wavelength reference 3. It will be appreciated that
although the present embodiment schematically depicts three data processing
channels, any suitable plurality of channels may be envisaged. The dimensions of the
collimating lens (6), the displaceable mirror (8) and diffractive optical element (7) may
be selected in such a way that they can accommodate multiple input fibers without
15 any crosstalk between the individual fibers. In order to combine data from different
channels for processing, the system (60) comprises a mixing unit 64 arranged before
the analogue-to-digital converter 11.

In the foregoing specification, the invention has been described with reference to
20 specific examples of embodiments of the invention. It will, however, be evident that
various modifications and changes may be made therein without departing from the
broader spirit and scope of the invention as set forth in the appended claims.

In the claims, any reference signs placed between parentheses shall not be construed
25 as limiting the claim. The word 'comprising' does not exclude the presence of other
features or steps than those listed in a claim. Furthermore, the words 'a' and 'an' shall
not be construed as limited to 'only one', but instead are used to mean 'at least one',
and do not exclude a plurality. The mere fact that certain measures are recited in
mutually different claims does not indicate that a combination of these measures
30 cannot be used to advantage.

For example, the reference can be adapted to provide a reference wavelength in
different ways, e.g. by providing light having the reference wavelength, or indirectly

by providing such a reference wavelength based on a reference of the angle of the scanning assembly.

Also, for example, a wavelength reference can also be provided by a reference signal
5 for the angle of the rotating device, e.g. using an encoder, or when the beam is incident perpendicular to the grating (angle $\phi=0$).

Claims

1. Optical sensor interrogation system for interrogating an optical sensor, the system comprising:
 - a light source arranged for emitting broadband light;
 - a first optical arrangement adapted for intercepting said broadband light and for forwarding the light to the optical sensor to be interrogated and to receive light therefrom;
 - a reference adapted to provide a reference wavelength;
 - a second optical arrangement adapted to receive reflected light from the optical sensor, to be interrogated;
 - a lens system adapted to transfer the light from the second optical arrangement to a beam;
 - a scanning assembly comprising a scanning unit and/or a diffractive optical element, for receiving the beam, wherein the scanning assembly particularly includes a diffractive optical element and is configured to direct the beam at different angles of incidence onto the diffractive optical element;;and
 - a detector system including a further optical arrangement for receiving optical response from the scanning assembly for producing corresponding data.
2. The system according to claim 1, wherein for the light source a superluminescent diode (SLD), a source of amplified spontaneous emission (ASE) or super continuum source is used.
3. The system according to claim 1, wherein the first optical arrangement or the second optical arrangement comprise a fiber optic coupler or an optical circulator.
4. The system according to claim 1, wherein the wavelength reference and/or the optical sensors comprise one or more Fiber Bragg gratings.
5. The system according to claim 4, wherein the wavelength reference and/or the optical sensors comprise two Fiber Bragg gratings.
6. The system according to claim 4 or 5, wherein the wavelength reference is enclosed in an a-thermal package for stabilizing wavelength shifts.

7. The system according to claim 1, wherein the scanning assembly comprises a multi-facet rotating or vibrating mirror or a resonant scanner.
8. The system according to claim 7, wherein the said rotating or vibrating mirror is driven by a motor causing the mirror to rotate or to vibrate about its central axis.
9. The system according to claim 7, wherein the mirror is rotating or is vibrating with a constant speed or wherein the resonant scanner is being tuned at a constant rate.
10. The system according to claim 1, wherein the diffractive optical element is arranged at a pre-determined angle with respect to a direction of a light beam reflected from the scanning unit.
11. The system according to claim 10, wherein the said pre-determined angle corresponds to the Littrow configuration,
12. The system according to claim 10 or 11, wherein the said angle is about 68.4 degrees for the centre of the C-band (1530 – 1570 nm).
13. The system according to claim 1, wherein the diffractive element comprises at least 1200 lines per millimetre.
14. The system according to claim 1, wherein a temperature of the diffraction grating is maintained at a substantially constant value.
15. The system according to claim 1, a temperature of the diffraction grating is variable, the system further comprises a temperature meter for providing data for enabling temperature correction.
16. The system according to claim 1, wherein the system comprises one or more grating elements, the system further comprising a fixed mirror arranged for measuring of both the +1 and -1 diffraction order of the grating elements.
17. The system according to claim 1, wherein the scanning assembly comprises a plurality of gratings.
18. The system according to claim 17, wherein each grating from the plurality of gratings is arranged of a corresponding facet of a multi-facet mirror.
19. The system according to claim 1, wherein the wavelength reference comprises at least one optically stabilized laser.

20. The system according to claim 1, wherein the wavelength reference comprises a gas cell.
21. The system according to claim 1, comprising a plurality of signal analysis channels, each signal analysis channel comprising a dedicated optical fiber sensor.
22. The system according to any of the preceding claims, including a data processing system arranged to calculate the wavelength of the optical sensor using at least the data of the detector system, preferably at least in combination with the reference wavelength or an associated parameter such as an angle of the scanning assembly.
23. A method of manufacturing fiber sensor interrogator comprising the steps of:
- providing a light source arranged for emitting light;
 - providing a first optical arrangement for intercepting said light and to forward the light to an optical sensor and to receive light therefrom;
 - providing a reference adapted to provide a reference wavelength;
 - providing a second optical arrangement adapted to receive reflected light from the optical sensor;
 - providing a lens system to transfer the light from the second optical arrangement to a beam;
 - providing a scanning assembly comprising a scanning unit and/or a diffractive optical element; and
 - providing a detector system for receiving optical response from the scanning assembly for producing corresponding data .

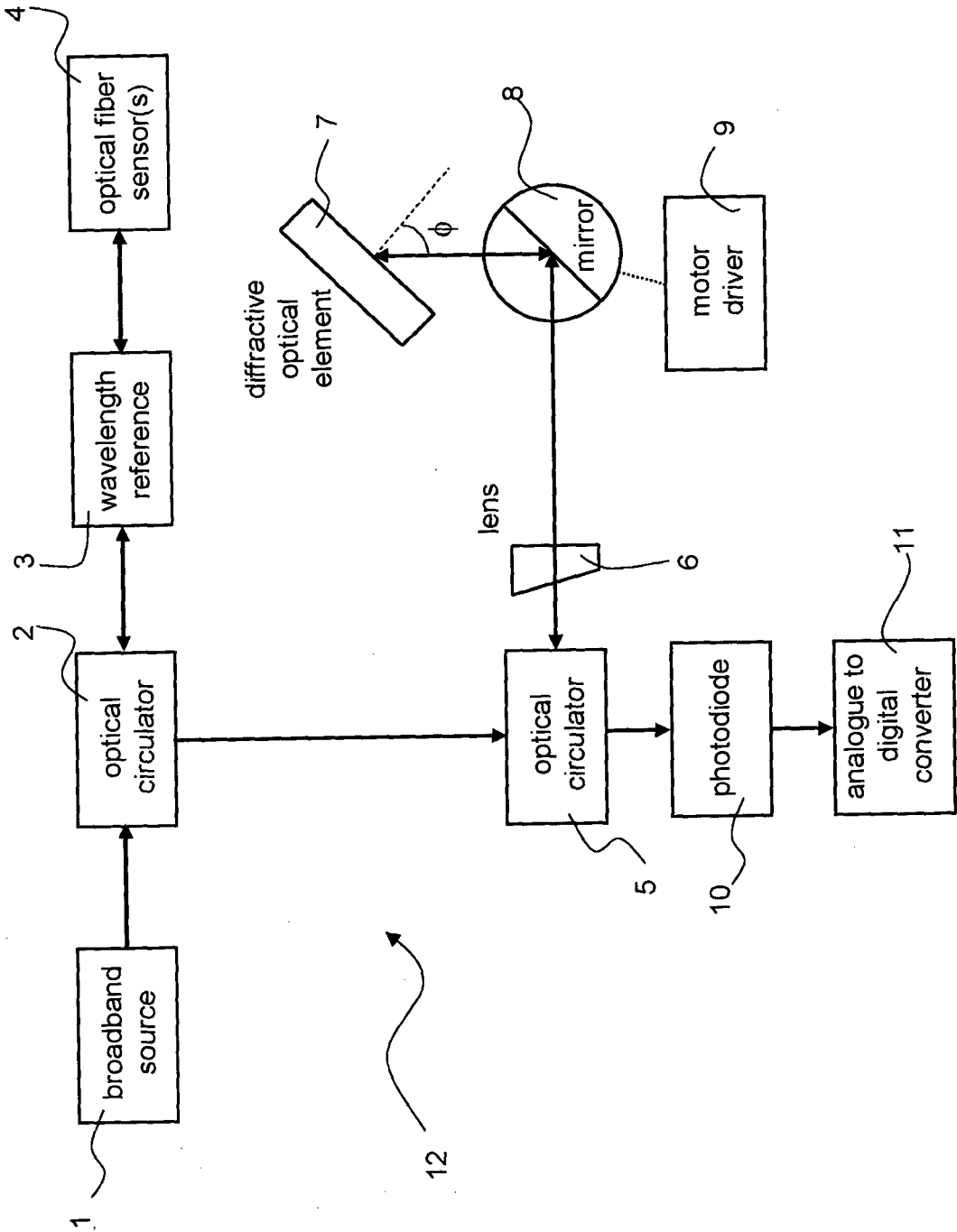


Fig. 1

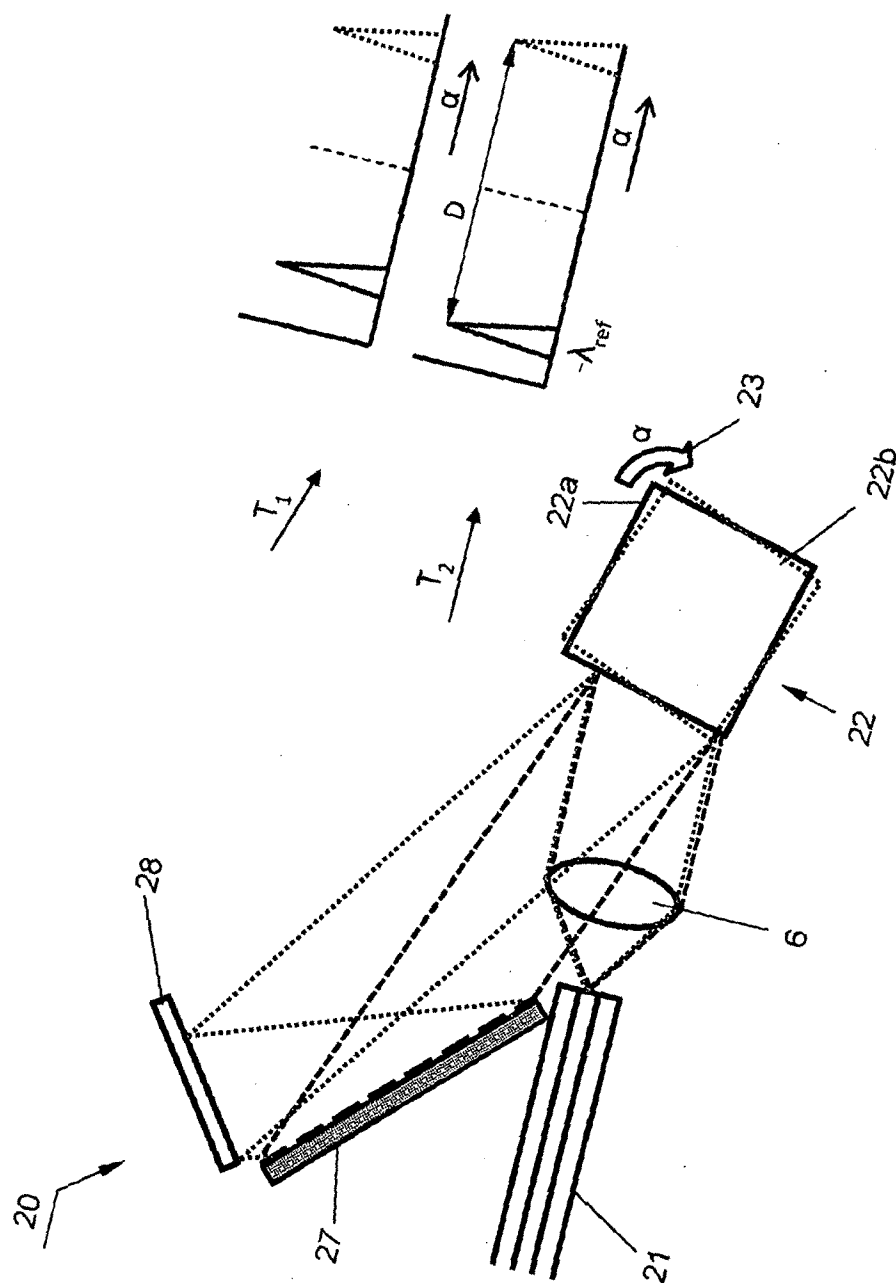


Fig. 2

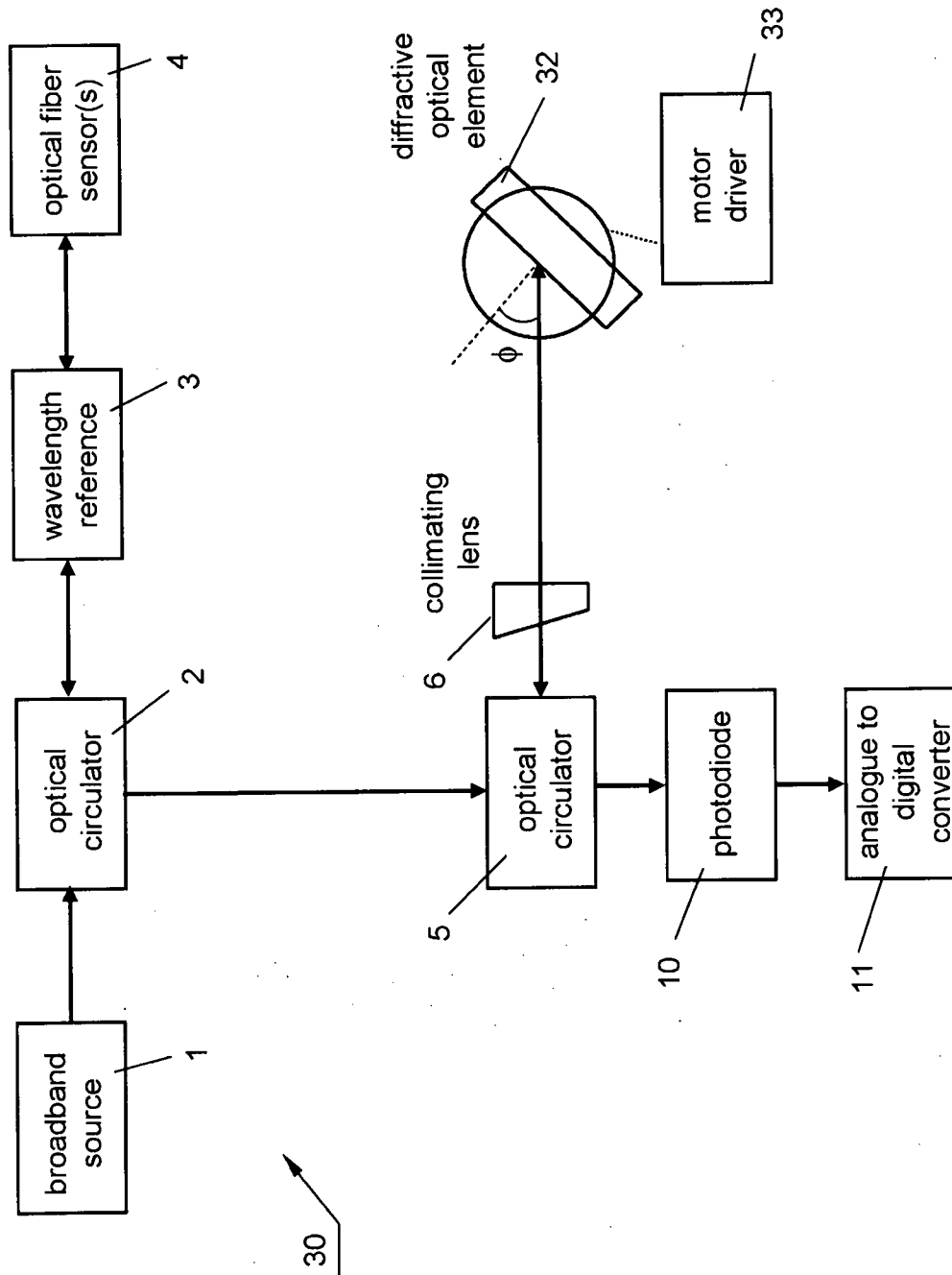


Fig. 3

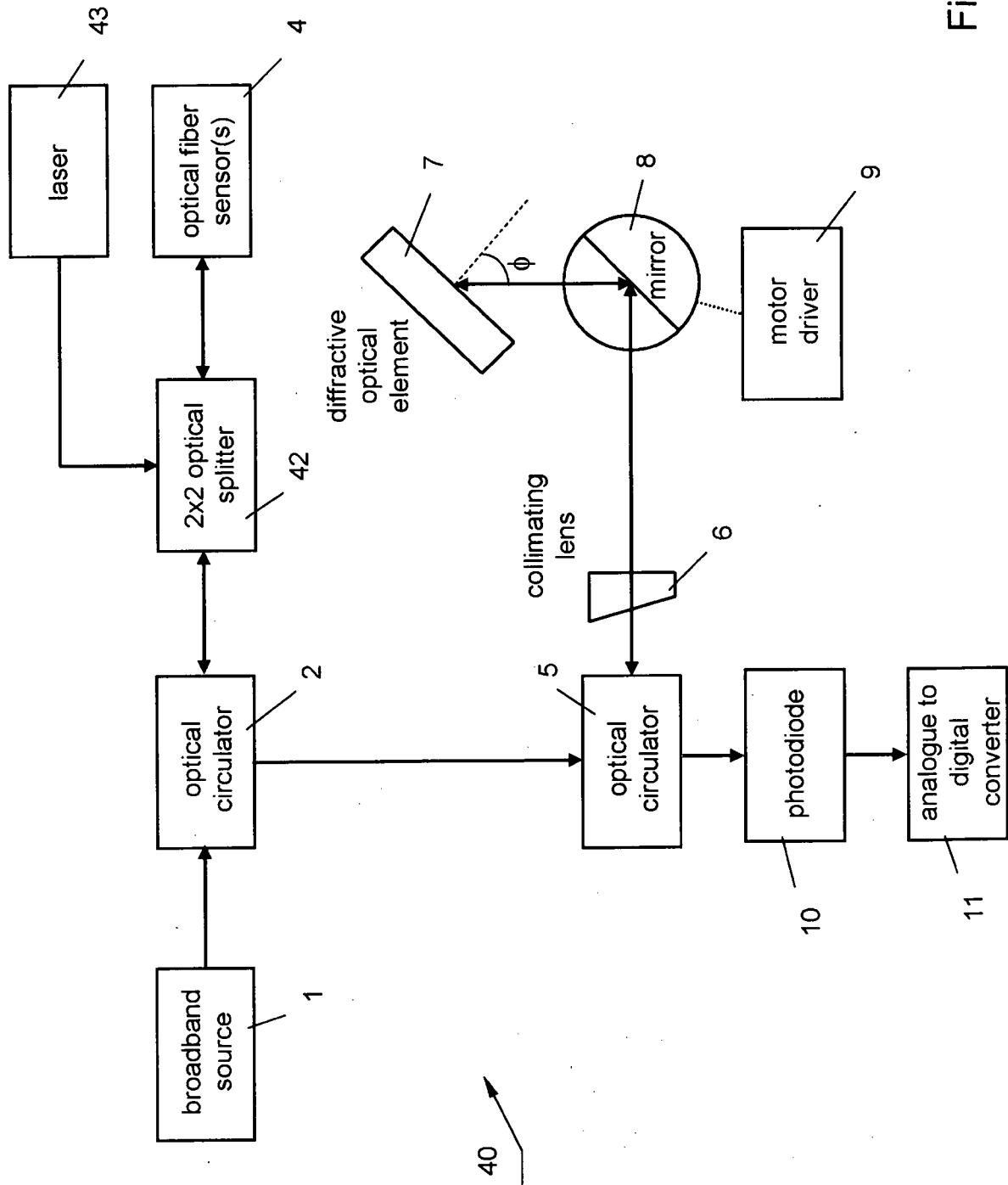


Fig. 4

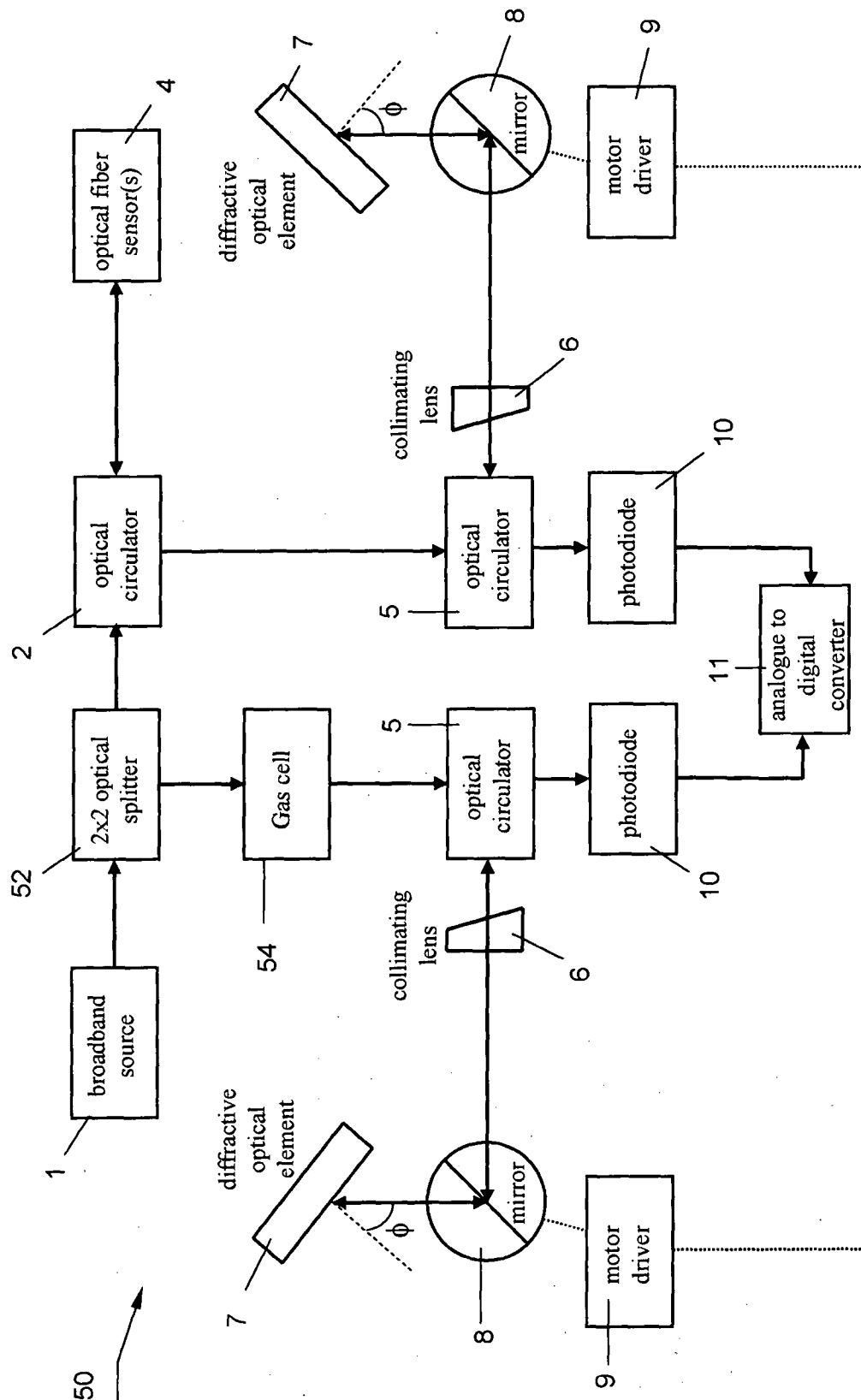


Fig. 5

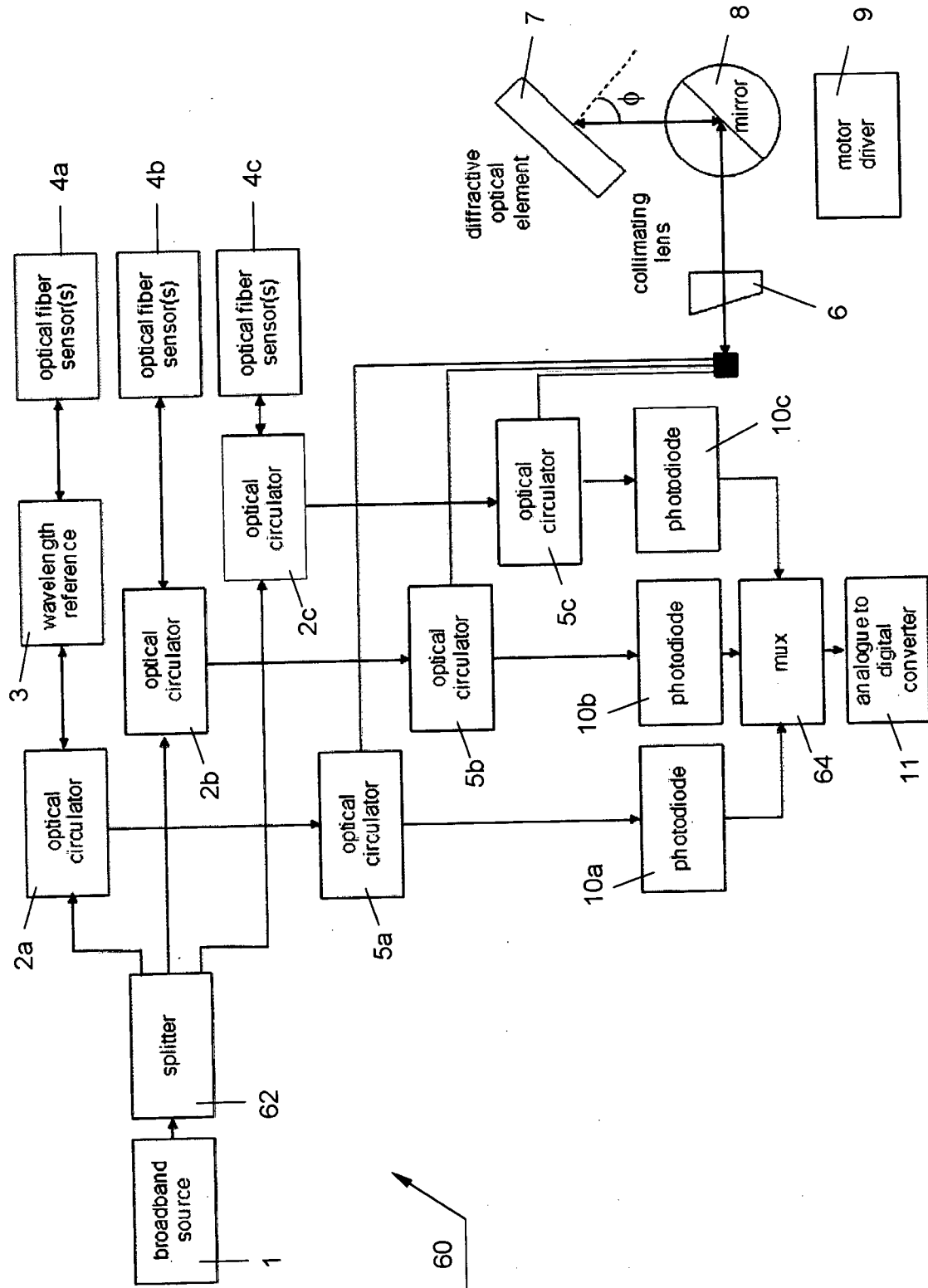


Fig. 6

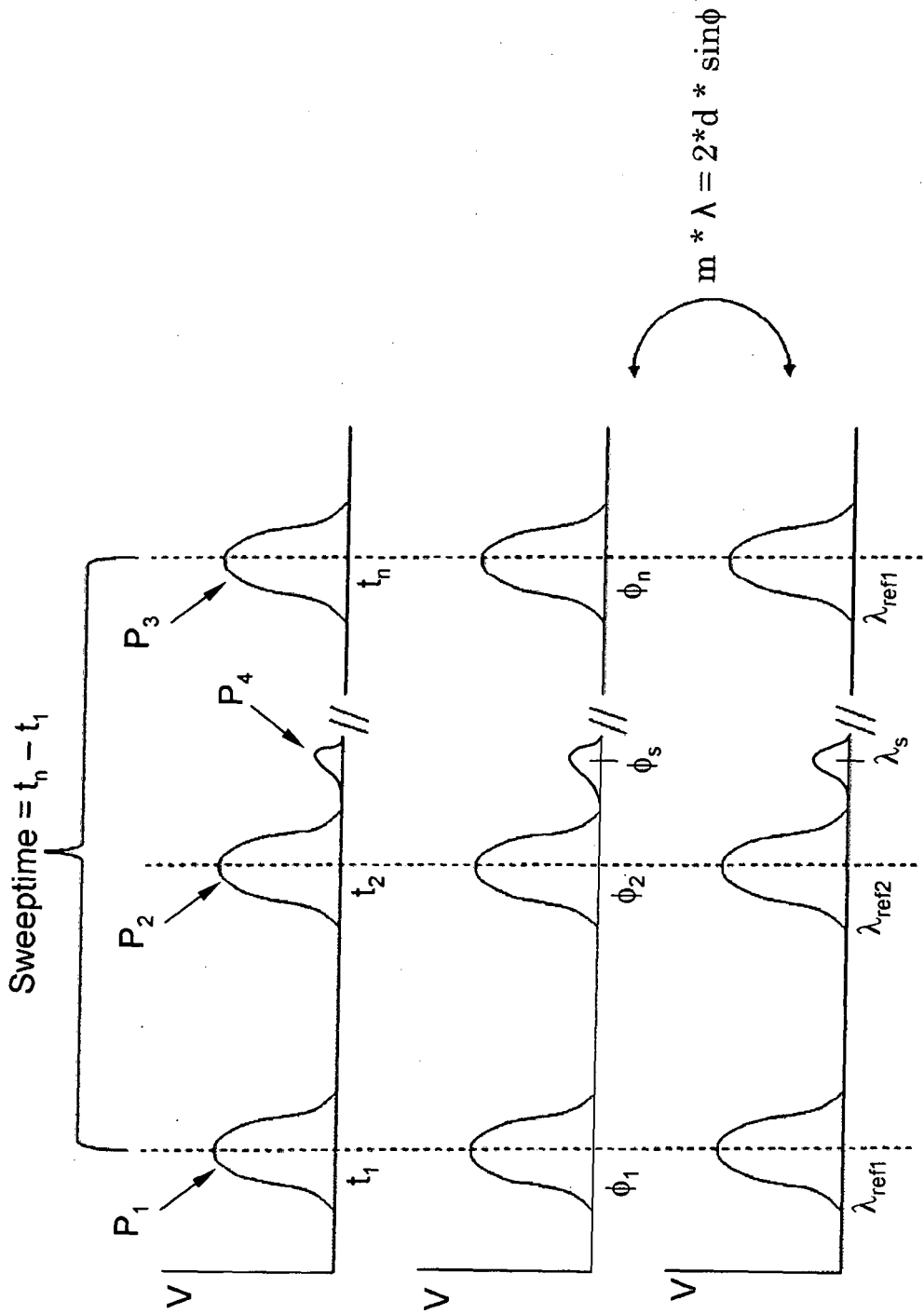


Fig. 7

INTERNATIONAL SEARCH REPORT

International application No

PCT/NL2013/000024

A. CLASSIFICATION OF SUBJECT MATTER

INV. G01D5/353

ADD.

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

G01D

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

EPO-Internal, WPI Data

C. DOCUMENTS CONSIDERED TO BE RELEVANT

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Y	WO 98/17969 A1 (MICRON OPTICS INC [US]) 30 April 1998 (1998-04-30) the whole document	1-23
Y	US 2006/193352 A1 (CHONG CHANGHO [JP] ET AL) 31 August 2006 (2006-08-31) figures 1,5 paragraph [0004] - paragraph [0011] paragraph [0032] - paragraph [0042]	1-23
A	CN 201 623 363 U (UNIV ZHEJIANG) 3 November 2010 (2010-11-03) figure 2	17,18
A	US 5 497 231 A (SCHMIDT WERNER [DE]) 5 March 1996 (1996-03-05) the whole document	1-23



Further documents are listed in the continuation of Box C.



See patent family annex.

* Special categories of cited documents :

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"O" document referring to an oral disclosure, use, exhibition or other means

"P" document published prior to the international filing date but later than the priority date claimed

"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

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"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art

"&" document member of the same patent family

Date of the actual completion of the international search

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Name and mailing address of the ISA/

European Patent Office, P.B. 5818 Patentlaan 2
NL - 2280 HV Rijswijk
Tel. (+31-70) 340-2040,
Fax: (+31-70) 340-3016

Authorized officer

Amroun, Sébastien

INTERNATIONAL SEARCH REPORT

Information on patent family members

International application No

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