

No. 754,119.

PATENTED MAR. 8, 1904.

J. C. BROOKS.
PLASTIC FENCE POST.
APPLICATION FILED OCT. 12, 1903.

NO MODEL.

Fig. 1.

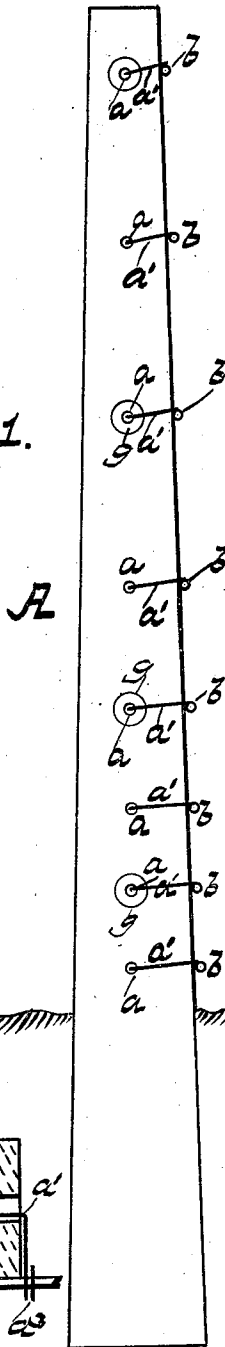


Fig. 2.

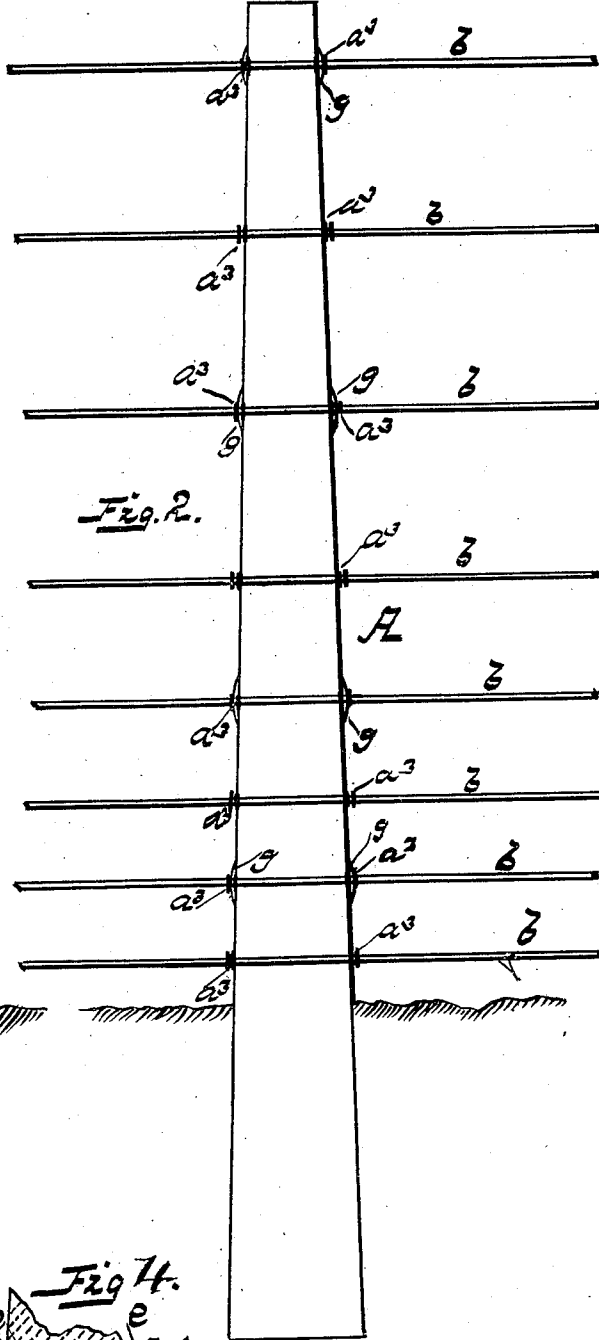


Fig. 3.

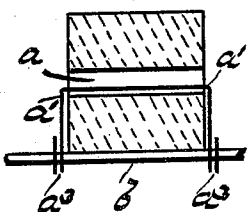
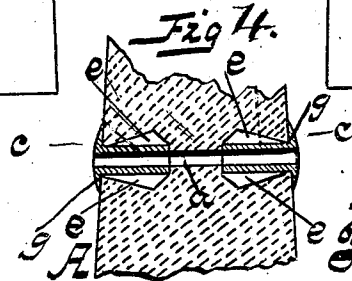


Fig. 4.



WITNESSES

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PLASTIC FENCE-POST.

SPECIFICATION forming part of Letters Patent No. 754,119, dated March 8, 1904.

Application filed October 12, 1903. Serial No. 176,747. (No model.)

To all whom it may concern:

Be it known that I, JOHN C. BROOKS, a citizen of the United States, residing at Charleston, in the county of Coles and State of Illinois, have invented new and useful Improvements in Plastic Fence-Posts, of which the following is a specification.

This invention has relation to improvements in artificial-stone posts for fences; and it consists in the novel construction and arrangement of the same whereby the line-wires of a wire fence are held to the post and retained in position by tie-wires, all as will be hereinafter more fully explained, and particularly pointed out in the appended claim.

The annexed drawings, to which reference is made, fully illustrate my invention, in which—

Figure 1 represents a side view of my improved artificial or plastic fence-post. Fig. 2 is a front or face view of the same. Fig. 3 is a horizontal sectional view, and Fig. 4 is a central vertical sectional view.

Referring by letter to the accompanying drawings, A designates the fence-post, which is formed of plastic material by means of molds of different sizes in order to produce the desired height and thickness, as may be required. The post A is provided with horizontal openings *a*, which are arranged in a vertical line and are designed to receive the tie-wires *a'* of the fence, said tie-wires being passed therethrough and are retained thereby in position, while the opposite free ends *a''* are wrapped

around the line-wires *b* on each side of the post, thus firmly holding said line-wires to the post. Within these openings for the tie-wires may be arranged metal tubes *c*, at the option of the manufacturer, through which said tie-wires may be passed and form a solid lining for the opening. These tubes may have a flange *g* and wings *e* for the purpose of preventing endwise movement thereto, thus preventing displacement. It will be seen that the openings extend entirely and horizontally through the plastic fence-post, and the tie-wires being free and loose therein can be readily and easily replaced should they rust and become broken, and in building my fence one or more tie-wires may be dispensed with, and a device as herein shown and described is ornamental, durable, as well as cheap to manufacture.

Having described my invention, what I claim, and desire to secure by Letters Patent, is—

A plastic fence-post provided with transverse tubes for the tie-wires, each tube having end flanges and lateral wings, whereby the tubes are prevented from endwise displacement substantially as described.

In testimony whereof I have signed my name to this specification in the presence of two subscribing witnesses.

JOHN C. BROOKS.

Witnesses:

JOHN FAVORITE,
J. A. HUTCHISON.