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(54) Title: FLOW CELL AND SYSTEM FOR DETECTION OF TARGET IN AQUEOUS ENVIRONMENT USING ARRAYED IMAGING REFLECTOMETRY

(57) Abstract: A flow cell for use in an arrayed imaging reflectometry detection system is described herein. The flow cell includes: first and second members that are secured together to define a substantially fluid-tight chamber having an inlet and an outlet, at least the second member being light transmissive; and a chip having a substrate, one or more coating layers on the substrate, and one or more probe molecules tethered to the outermost coating layer, the chip being positioned with the outermost coating layer and the one or more probe molecules thereon exposed to fluid in the chamber and facing the second member, whereby light passing through the second member is reflected by the chip.



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FLOW CELL AND SYSTEM FOR DETECTION OF TARGET IN AQUEOUS ENVIRONMENT USING ARRAYED IMAGING REFLECTOMETRY

[0001] This application claims the priority benefit of U.S. Provisional Patent
5 Application Serial No. 60/983,742, filed October 30, 2007, which is hereby incorporated
by reference in its entirety.

STATEMENT OF GOVERNMENT SPONSORSHIP

[0002] This invention was made with government support under grant number
R24-AL054953 awarded by the National Institutes of Health. The government has
10 certain rights in this invention.

FIELD OF THE INVENTION

[0003] This invention relates to a flow cell and system designed for arrayed
imaging reflectometry ("AIR"), and specifically for the detection of target molecules in
an aqueous environment.

15 BACKGROUND OF THE INVENTION

[0004] The principle of AIR is described in co-pending U.S. Patent Application
Serial No. 10/282,274, filed October 28, 2002, now U.S. Patent No. 7,292,349, issued
November 6, 2007. AIR exploits interference between reflections from the
medium/coating and coating/substrate interfaces, exhibiting changes in reflectivity upon
20 binding of biomolecules to the coating. In practice, using a silicon wafer having an oxide
coating, judicious choice of incident angle and wavelength can be used with s-polarized
light to obtain near complete destructive interference (i.e., reflectivity that is preferably
less than about 10^{-5} or 10^{-6} under some circumstances) in the absence of a target
molecule. The condition of near complete (or near perfect) destructive interference is
25 removed upon target molecule binding. Thus, highly sensitive detection of even small
quantities of a target molecule is possible.

[0005] While AIR using s-polarized light has proven to be a highly sensitive,
simple analytical method for the quantitative detection of a variety of biomolecular
analytes, it is much more easily carried out in a dry state, that is, with an air/oxide

interface rather than with an aqueous/oxide interface. This is a consequence of the difference in the refractive indexes of the media (water ≈ 1.33 ; air ≈ 1), and the difference in incidence angles that are required to achieve the condition of near complete destructive interference in these media. Using silicon/oxide as the substrate/coating system, in air
5 this angle is about 70.5 degrees whereas in water this angle is about 85.5. The system that has proven to be optimal in air, however, could not be optimized for use in aqueous environments.

[0006] There is a need for obtaining an AIR system that is operable in aqueous environments yet maintains the sensitivity of the AIR system that is optimal for “dry”
10 state described above. Detection in aqueous environments is preferred for most biological targets, because the aqueous condition more accurately replicates that condition under which the target molecule normally exists. This is also believed to improve protein viability, as well as allow for different types of measurements such as the acquisition of kinetic information (e.g., on/off rates for coupling to a probe,
15 comparative affinity between two different target molecules, etc.) and even continuous flow for real-time sensors. There exists a substantial need, therefore, for an improved AIR system that is capable of achieving these results.

[0007] The present invention is directed to overcoming these and other deficiencies in the art.

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SUMMARY OF THE INVENTION

[0008] A first aspect of the present invention relates to a flow cell for use in an arrayed imaging reflectometry detection system. The flow cell of the present invention includes: first and second members that are secured together to define a substantially fluid-tight chamber having an inlet and an outlet, at least the second member being light
25 transmissive; and a chip having a substrate, one or more coating layers on the substrate, and one or more probe molecules tethered to the outermost coating layer, the chip being positioned with the outermost coating layer and the one or more probe molecules thereon exposed to fluid in the chamber and facing the second member, whereby light passing through the second member is reflected by the chip.

[0009] According to one preferred embodiment, the chip utilized in the flow cell comprises one or more coating layers that are suitably dimensioned to afford near complete destructive interference of reflected light when s-polarized light of an appropriate incident angle passes through the second member and reflects from the chip surface.

[0010] According to another preferred embodiment, the chip utilized in the flow cell comprises two or more coating layers that are suitably dimensioned to afford near complete destructive interference of reflected light when s-polarized light of an appropriate incident angle passes through the second member and reflects from the chip surface.

[0011] A second aspect of the present invention relates to a detection system that includes a flow cell according to the first aspect of the present invention, wherein the one or more probe molecules specifically bind to one or more target molecules; a fluid sample source in fluid communication with the inlet of the flow cell; a light source that is positioned to illuminate the chip; and a detector that is positioned to detect light reflected from the surface of the chip, wherein the angle of incidence of the illuminating light is suitable to produce a condition of near perfect destructive interference in the absence of the one or more target molecules and a substantial change in light reflectivity in the presence of the one or more target molecules.

[0012] A third aspect of the present invention relates to a method for sensing at least one target. This method is carried out by providing a detection system according to the second aspect of the invention; directing a light at the front and back surfaces of the coating on the chip in a manner effective to result in a condition of near perfect destructive interference; introducing a fluid sample into the flow cell; measuring light reflected from the chip; and providing an output identifying the at least one target based on the measured reflected light.

[0013] The present invention improves upon prior arrayed imaging reflectometry (AIR) by affording a system that is designed to operate with aqueous detection environments (which maintains biological activity) while achieving sensitivity previously attained only with "dry" AIR systems. Using a preferred system, $\Delta R/R$ values of approximately 41,500% and 560% for binding one nanometer and one Angstrom,

respectively, should be readily achieved. Moreover, target molecules that cause sub-Angstrom level changes in thickness are sufficient for detection using a system of this present invention. This new form of “wet” AIR permits measurement of binding kinetics (on/off rates) for an array of analytes, as well as permits continuous-flow time resolved measurements of analytes in solutions. These types of measurements were not possible with prior “dry” AIR systems.

BRIEF DESCRIPTION OF THE DRAWINGS

[0014] Figure 1 is an exploded view of a flow cell according to a first embodiment of the present invention.

10 [0015] Figure 2 is a perspective view of the flow cell illustrated in Figure 1.

[0016] Figure 3 is a top plan view of the flow cell illustrated in Figure 1.

[0017] Figure 4 is a cross-sectional view of the flow cell taken along line 4–4 in Figure 3.

15 [0018] Figure 5 is an exploded view of a flow cell according to a second embodiment of the present invention.

[0019] Figure 6 is a top plan view of the flow cell illustrated in Figure 5.

[0020] Figure 7 is a cross-sectional view of the flow cell taken along line 7–7 in Figure 6.

20 [0021] Figure 8 illustrates an AIR detection system that includes a flow cell of the present invention. Although a flow cell according to the first embodiment (Figures 1-4) is illustrated, the detection system is not limited to this embodiment.

[0022] Figures 9A-B are schematic images of two versions of the flow cell, which depict incident light coupled into and out of the substrate system. The primary signal (1°) carries the interference pattern, whereas the secondary (reflected) signal (2°) is disregarded. In Figure 9A, which corresponds to the embodiment illustrated in Figure 1, a chip support inclines the surface of the chip with respect to the prism cover. In Figure 9B, the sloped chip support is replaced with a sloped gasket that maintains the base of the prism cover in sloped arrangement with respect to the chip surface.

25 [0023] Figure 10 is a graph illustrating simulated reflectance spectra of the substrate system illustrated in the first embodiment. The probe-functionalized chip

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surface is capable of achieving a condition of near perfect destructive interference having a reflectance of about 10^{-7} or less. Binding of a target molecule that achieves ~ 1 nm change in thickness to the chip produces a significant change in reflectance (10^{-4} minima) to the extent of about three orders of magnitude. Binding of a target molecule that achieves ~ 1 Å change in thickness to the chip produces a significant change in reflectance (10^{-5} minima) to the extent of about two orders of magnitude.

[0024] Figures 11A-B are images of an array of adsorbed bovine serum albumin (“BSA”) on the surface of a Si-substrate/SiN/SiO₂ chip under water. BSA spots are outlined in Figure 11B, but are clearly visible without outlining in Figure 11A.

[0025] Figure 12 is an image of an array of 65 Å steps of silicon dioxide on the base aqueous arrayed imaging reflectometry chip—Si-substrate/SiN/SiO₂ as described above—that was patterned by photolithography of the top SiO₂ layer.

DETAILED DESCRIPTION OF THE INVENTION

[0026] The present invention relates to detection systems and flow cells for use in carrying out arrayed imaging reflectometry-based detection of target molecules, typical biological or chemical molecules of interest. The fundamental basis of Arrayed Imaging Reflectometry (“AIR”) is described in U.S. Patent Application Serial No. 10/282,274 to Miller et al., filed October 28, 2002, now U.S. Patent No. 7,292,349, issued November 6, 2007, which is hereby incorporated by reference in its entirety.

[0027] Basically, the detection system includes an appropriately structured chip that is capable of achieving a condition of near perfect (or complete) destructive interference when incident light is used to illuminate the chip surface at an appropriate angle of incidence. Thus, the detection system also includes a light source that is positioned to illuminate the chip and a detector that is positioned to detect light reflected from the surface of the chip. Depending upon the choice of light (e.g., wavelength), the materials that form the chip and the ambient environment (e.g., refractive indices involved), a particular angle of incidence can be selected such that the illuminating light produces a condition of near perfect destructive interference in the absence of the one or more target molecules and a substantial change (an increase) in light reflectivity in the presence of the one or more target molecules.

[0028] Briefly, the light source generates and transmits a light at a set wavelength towards a surface of the chip. Preferably, the light source is a tunable, collimated, monochromatic light source, although other types of light sources, such as a light source which is monochromatic, but not tunable or collimated could be used. Exemplary light sources include, without limitation, a light-emitting diode, a laser, or a lamp with a narrow bandpass filter. In addition, the light can be polarized in a single direction (i.e., either emitted from the light source as polarized light or passed through a polarizer). If an external polarizer is employed, it may be connected to a rotational driving system, such as a step motor, which can rotate the polarizer in the path of the light from the light source.

[0029] The light detector can be any suitable device capable of capturing light reflected from the chip surface, preferably an imaging array that captures an image of at least a substantial portion of the surface of the chip. Exemplary detectors include, without limitation, charge coupled device (CCD) sensor chips, complementary metal-oxide semiconductor (CMOS) sensor chips, or photodiode array detectors.

[0030] By condition of “near perfect destructive interference” or “near complete destructive interference”, it is intended that the reflectivity of light (in the absence of bound target molecules) is less than about 10^{-4} , more preferably less than about 10^{-5} , most preferably less than about 10^{-6} or even less than about 10^{-7} . The destructive interference of reflected light is caused by the simultaneous reflections from the medium/outer coating and outer coating/substrate or outer coating/intermediate coating interfaces. Upon binding of target molecules, reflectivity at the site of target binding can increase by up to several orders of magnitude. This affords devices with sensitivity to detect even femtomolar quantities of target molecules.

[0031] The basic set-up of the detection system also is disclosed in U.S. Patent Application Serial No. 10/282,274 to Miller et al., filed October 28, 2002, now U.S. Patent No. 7,292,349, issued November 6, 2007, which is hereby incorporated by reference in its entirety. Briefly, this includes a light source capable of producing polarized, preferably s-polarized light, a functionalized chip, and a detector that is positioned to capture reflected light from the chip surface.

[0032] The detection system of the present invention also includes a flow cell, described in greater detail below, and a fluid sample source (containing the fluid sample to be screened) in fluid communication with the inlet of the flow cell. The fluid sample is preferably an aqueous fluid, which is preferable for the detection of most biological targets. Exemplary target molecules that can identified include, without limitation, peptides, proteins, glycoproteins, peptidoglycans, carbohydrates, lipoproteins, a lipoteichoic acid, lipid A, phosphates, nucleic acids (DNA or RNA), whole pathogen (such as bacteria, virion, fungi, yeasts, protozoans, multicellular parasites, etc.), virus-like particles, whole cells, organic compounds (such as naturally occurring toxins or organic warfare agents, etc.), and combinations thereof. These target molecules can be detected from any source, including food samples, water samples, homogenized tissue from organisms, air, etc. If the sample to be tested is not initially in an aqueous medium, the sample can be diluted or dispersed in such as aqueous medium.

[0033] The flow cell includes first and second members that are secured together to define a substantially fluid-tight chamber that includes an inlet and an outlet (to allow flow of fluid across the surface of a chip designed for detecting target molecules). At least the second member is light transmissive. The chip includes a substrate, one or more reflective coating layers on the substrate, and one or more probe molecules tethered to the outermost coating layer. The chip is positioned inside the substantially fluid-tight chamber with the outermost coating layer and the one or more probe molecules thereon exposed to fluid in the chamber and facing the second member. Because the second member is light transmissive, illuminating light is allowed to pass through the second member where it is reflected from the chip surface. Depending on the presence of absence of target molecules bound to the probe surface, reflected light will be virtually undetectable in the absence of bound target (i.e., due to near perfect destructive interference) or detectable in the presence of bound target.

[0034] Exemplary light transmissive covers include both substantially flat and prismatic covers. Exemplary prismatic covers include, without limitation, triangular optic prisms (whether or not they are a 90° prism), and trapezoidal optic prisms. These covers can be formed of any suitable light transmissive materials, including glasses (e.g., oxide glasses and halide glasses), quartz, plastics, and polymeric materials. These light

transmissive materials can be optically transparent or semi-transparent. The selection of glasses, quartz, plastics, and polymeric materials should be based on their refractive index.

[0035] Unlike chip structures optimal for detection in air, the chip structure for use in aqueous environments utilizes one or more suitably dimensioned coating layers formed over the substrate but which are appropriate for aqueous detection. Preferably, at least two layers are used so that the incidence angle of incident light can be optimized for use in the aqueous environment: an intermediate layer that forms an interface with the substrate, and an outermost coating layer that forms an interface with the intermediate layer as well as an interface with the aqueous medium. Additional intermediate layers can also be employed. It is the outermost coating layer to which probe molecules are attached.

[0036] There are a number of combinations of materials for the substrate and the one or more coating layers that are suitable for AIR in aqueous environments. These include, without limitation, the following substrate/intermediate coating/outer coating embodiments: Si/SiN/SiO₂, Al₂O₃/Si/SiO₂, Si/SiN/Ta₂O₅, or Si/SiN/TiO₂. In general, for any system selected, there are a number of thicknesses for each of the materials that will achieve optimal results when illuminated at an appropriate angle with light of a particular wavelength. The variable for each system includes the refractive indices of the materials, the material thicknesses, the angle of incidence for the illuminating light, and the wavelength of the illuminating light.

[0037] For example, using light at 632.8 nm with the Si/SiN/SiO₂ system having a SiN layer formed of silicon-rich non-stoichiometric silicon nitride with a thickness of ~85 nm and a SiO₂ layer thickness of ~203 nm, the optimal angle of incident light is about 38 degrees. This same system with the same light, but having a SiN layer thickness of ~100 nm and a SiO₂ layer thickness of ~237 nm, has an optimal angle of incident light that is about 64 degrees.

[0038] Also as an example when using light at 632.8 nm, for the Si/SiN/TiO₂ system having a silicon-rich non-stoichiometric SiN layer with thickness of ~25 nm and a TiO₂ layer thickness of ~62 nm, the optimal angle of incident light is about 47 degrees;

whereas the same system having a SiN layer thickness of ~40 nm and a TiO₂ layer thickness of ~45 nm will have an optimal angle of incident light that is about 43 degrees.

[0039] With the Si/SiN/Ta₂O₅ system and light at 632.8 nm, a silicon-rich non-stoichiometric SiN layer having a thickness of ~25 nm and a Ta₂O₅ layer thickness of ~62 nm will have an optimal angle of incident light of about 47 degrees; whereas the same system having a SiN layer thickness of ~55 nm and a Ta₂O₅ layer thickness of ~25 nm will have an optimal angle of incident light of about 43 degrees, and a SiN layer thickness of ~85 nm and a Ta₂O₅ layer thickness of ~159 nm will have an optimal angle of incident light of about 41 degrees.

[0040] Thus, the variability of incidence angles—even for monochromatic light—is relative to the thickness of the intermediate and outer coating layers and their refractive indices. Additional variations can be achieved with different wavelengths of light.

[0041] The binding chemistry for coupling of probes to the outermost layer is described in U.S. Patent Application Serial No. 10/282,274 to Miller et al., filed October 28, 2002, now U.S. Patent No. 7,292,349, issued November 6, 2007, which is hereby incorporated by reference in its entirety, and therefore is not repeated here. Exemplary probes include, without limitation, non-polymeric small molecules, peptidomimetic compounds, polypeptides or proteins, oligonucleotides, and combinations thereof. Other types of probe molecules, including polymers, can also be employed.

[0042] Preferably, the one or more probe molecules are present in the form of a plurality of distinct probes tethered to distinct locations or spots on the outermost coating layer in an array. In this embodiment, it is possible to construct arrayed imaging chips capable of detecting a substantial number of targets (e.g., greater than 10⁵ or 10⁶) in one or more fluid samples being examined. In the arrayed imaging chips, each of the distinct locations or spots contains substantially a single type of probe molecule. It is also possible to construct the chip so that each distinct location or spot contains two or more types of probe molecules.

[0043] Referring to Figures 1-4, a flow cell **10** in accordance with one embodiment is illustrated. The flow cell **10** includes a base (or first member) **12**, a light transmissive cover (second member) **14** in the form of a 90° prism, a gasket **16** positioned

between the base and cover, and one or mounting braces **18** that are utilized to secure the base and cover in a substantially fluid-tight manner.

[0044] The base **12** includes a well **20** formed in one face thereof, as well as inlet **22** and outlet **24** that communicate with the well via passages **26** and **28**, respectively.

5 Inlet **22** and outlet **24** are formed on opposite ends of the base such that the passages **26** and **28** that communicate with the well **20** ensure fluid flow over chip **30** when it is placed in the well. To assist with fluid flow in this respect, a notch **31** is formed in the sidewall of well **20** at each end of the well such that fluid can easily flow into the well from passage **26** and from the well via passage **28**. The passages **26** and **28** are
10 preferably provided with fittings **32** that allow conduits or other forms of tubing to be coupled to the flow cell. For example, the fluid sample source can be coupled to the inlet **22** and the outlet **24** can be coupled to additional fluid analyzers or simply to a waste reservoir.

[0045] The chip **30** is preferably supported in the well **20** by an angled chip
15 support **40**. The chip support **40** has a substantially planar first surface **42** designed to rest against the bottom of well **20**, and a sloped planar surface **44** designed to support chip **30**. The slope of the surface **44**, relative to surface **42** and a face of the cover **14**, can be about 1° up to about 5°, more preferably about 1° up to about 3°, most preferably about 2°. The support **40** also includes a threaded bore **46**.

20 [0046] In the opposite face of the base **12** in which the well **20** is formed, a shouldered recess **48** and bore **50** are provided. A threaded machine screw **52** (or other appropriate connector) passes through bore **50** to engage the threaded bore **46** of the chip support **40**. This allows the chip support **40** to be tightly retained against the bottom of the well **20** in a substantially fluid-tight manner. A gasket may optionally be used
25 between the bottom of the well **20** and the chip support **40** as needed.

[0047] In the surface of the base **12** in which well **20** is formed, a shallow recess **56** is provided about the perimeter of the well. The shallow recess **56** is designed to receive gasket **16**, and thereby seal the well during use when the base **12** and cover **14** are secured together.

30 [0048] As shown, the base **12** and cover **14** are secured together by a pair of mounting braces **18**. Each mounting brace includes an appropriately contoured surface

62 that is designed to engage or receive the cover, and two bores **64** through which machine screws **66** are used to secure the mounting braces to the base **12**. The base **12** is provided with a number of threaded receptacles **68** designed to receiving machine screws **66**. It should be appreciated that in some embodiments the two mounting braces could be fused together to form a single mounting brace designed to engage the cover. Any number of machine screws or other suitable fasteners can be used so as to ensure a substantially fluid-tight well.

[0049] The use of mounting braces and removable machine screws allows for replacement of the chip **30** and re-use of the flow cell. It should be appreciated, however, that the flow cell could also be fabricated with the base and cover permanently secured or fused together via any appropriate means, e.g., sonic welding, adhesives, etc. These constructions would be intended for limited re-use.

[0050] In the opposed sides walls of the base **12** are a pair of opposed threaded recesses **70, 72**. Each of recesses **70, 72** is adapted to receive a set screw for mounting of the device onto a goniometer or rotation stage, which allows for precision tuning of the incident angle.

[0051] Referring to Figures 5-7, a flow cell **110** in accordance with a second embodiment is illustrated. The flow cell **110** includes a base (or first member) **112**, a light transmissive cover (second member) **114** in the form of a substantially flat covering material such as SiO₂ glass, a gasket **116** positioned between the base and cover, and one or more mounting braces **118** that are utilized to secure the base and cover in a substantially fluid-tight manner. The construction of the flow cell **110** is largely identical to the embodiment illustrated and described above with respect to flow cell **10** (Figures 1-4) except that the cover **114** and mounting braces **118** have been modified. Specifically, the countered surfaces **162** of mounting braces **118** have been adapted to the different configuration of cover **114**. The mounting braces **118** are coupled to base member **112** in the same manner as described for the embodiment illustrated in Figures 1-4 (i.e., machine screws **166**).

[0052] During use of the flow cell, the chip support **40, 140** and chip **30, 130** will be placed into the well **20, 120** and secured in place with machine screw **52, 152** (which pass through bores **50, 150** in the base **12, 112**). Thereafter, the gasket **16, 116** and cover

14, 114 will be positioned over the well **20, 120** and secured via mounting braces **18, 118** and machine screws **66, 166**. Upon connection of the inlet **22, 122** and outlet **24, 124** fittings **32, 132** to tubing or other conduit that is in communication with a fluid sample source and downstream fluid handling (waste or further analysis), fluid can be introduced into the well **20, 120** of the flow cell and detection of any target in the sample can commence. Basically, detection is carried out by directing light at the one or more coatings on the chip in a manner effective to result in a condition of near perfect destructive interference (in the absence of any target) and measuring light reflected from the chip. Upon binding of target molecules to the one or more probes tethered to the outermost coating on the chip, a change in the refractive index occurs and a loss of interference is detected by a measurable increase in the light reflected from the chip. The measurement of light by the detector can produce an image or other form of output that identifies the presence of at least one target based on the measurement of reflected light (i.e., the loss of interference).

[0053] As illustrated in Figure 8, a detection system **200** suitable for AIR is illustrated. The flow cell **10, 110** is shown coupled to a sample source **202** and a wash fluid source **204** at inlet **22, 122**. The sample source **202** includes an aqueous solution comprising a sample that is intended to flow through the flow cell. The wash fluid source **202** preferably contains an aqueous buffer solution, but may include buffer solutions that create higher stringency conditions for removal of any target molecules that are non-specifically bound to the chip surface. It is contemplated that the detection system may optionally contain more than one sample source **202** and/or more than one wash fluid source **204**. Where more than one sample source **202** is present, each sample source can contain a different sample or each can contain replicates of the same sample. Where more than one sample source contains different samples, it is also possible to utilize the system to detect multiple layers of biomolecular interactions, termed “cascade sensing.” Thus, a target molecule, once bound, effectively becomes a probe for a secondary target molecule. This can involve detection of small molecule recognition events that take place relatively far from the chip surface.

[0054] It is also contemplated that the detection system **200** can be used with an automated delivery system for delivery of the samples from the sample source(s) **202** and the wash solution from the wash fluid source(s) **204**.

[0055] The detection system **200** includes, a light source **212**, a polarizer **214** with
5 optional step motor **216**, a flow cell **10**, **110**, and a detector **218**. The light source **212** generates and transmits a light (**L**) at a set wavelength towards the second member **14**, **114**, which couples light into the flow cell at an appropriate incident angle to the exposed surface of the chip present within the well of the flow cell. Figures 9A is an enlarged schematic view that illustrates the role of the prism-based flow cell **10** in coupling
10 incident light onto the chip. The chip is inclined or biased toward the incident light using a sloped chip support. Two distinct beams of light are labeled as exiting the prism, and they are generally denoted the primary (1°) and secondary (2°) reflectances. The primary reflectance (1°) contains all of the information for the system; the secondary reflectance (2°) contains no usable information and is preferably blocked by downfield optics. As an
15 alternative to using the chip support shown in Figure 9A, the gasket material on which the cover rests can be tapered along the length of the device, i.e., thicker at one end and thinner at the other end, such that the cover (in this case, the prismatic cover) has its base inclined with respect to the chip surface. This inclination of the cover, shown in Figure 9B, achieves substantially the same effect as inclination of the chip relative to the cover
20 (i.e., a slope of 1° to about 5° or as otherwise noted above).

[0056] Downfield blocking of the secondary reflectance has been achieved using a beam stop, such as a solid piece of metal, as well as an iris (positioned just past the imaging lens) that blocks out the secondary reflection while allowing the primary reflection to pass. As an alternative, the detector (as its imaging optics) can be positioned
25 off the axis of the secondary reflection such that no secondary reflection can be detected. Referring again to Figure 8, it is the primary reflectance whose output is detected by detector **218**.

[0057] The image capture can be achieved by any of the detectors described above, but preferably via an image array detector that captures an image of at least a
30 substantial portion of the surface of the chip. For arrays of hundreds to hundreds of

thousands of probes, an automated chip reader can be programmed to assess the change in reflectivity for each spot on an array based on the captured image.

[0058] Also illustrated in Figure 8 is a downstream analyzer **230**, which can analyze the fluid(s) that pass from the outlet **24**, **124** of the flow cell. Thus, these fluid(s) can also be recovered and/or analyzed separately from the AIR approach described above. Further analysis can include, without limitation, ELISA, PCR, realtime-PCR, mass spectrometry, and liquid chromatography-NMR spectroscopy. Moreover, after detecting the presence of a target during use of the chip, the target itself can be dissociated from the one or more probes to which it was bound during use of the device.

Dissociation can be achieved by any of a variety of ways, where the means for dissociation depend largely on the nature of probe-target coupling. Exemplary approaches include, without limitation, a glycine solution at low pH, a low pH water solution, a high pH water solution, a concentrated salt solution, a detergent solution (with low, moderate, or high concentrations), a low concentration denaturant solution (e.g., urea). After dissociation, the target molecule (now free from the chip surface) can be recovered and then analyzed (e.g., by mass spectrometry, NMR-spectroscopy, optical fluorescence absorbance spectroscopy, etc.). Depending on the approach of subsequent down-stream analysis, it is possible to use the eluted samples directly or following one or more steps for concentration of the analyte(s) of interest. The above-noted techniques allow for the study of solution-phase interactions as well as the elucidation of mass/structural information.

EXAMPLES

[0059] The present invention may be further illustrated by reference to the following examples.

Example 1 - Manufacture of Chip Having Si-substrate/SiN/SiO₂ Coatings for Arrayed Imaging Reflectometry

[0060] To design an appropriate substrate for underwater s-polarized AIR, using a flow cell of the type described herein, simulations were conducted on several materials systems. The overall goal was to maintain the high sensitivity of the “dry” AIR system (Si/SiO₂), while allowing for a physically reasonable incident angle of light coupling into

the flow cell apparatus. While Si/SiN system possesses the appropriate optical properties, this system was deemed undesirable for initial testing because of the difficulty of achieving covalent attachment of probe molecules to the nitride coating and minimal control over the layer thickness.

5 **[0061]** The difficulty with Si/SiN was overcome by using an Si/SiN/SiO₂ system. Silicon dioxide is readily functionalized with biomolecular probes (see U.S. Patent Application Serial No. 10/282,274 to Miller et al., filed October 28, 2002, now U.S. Patent No. 7,292,349, issued November 6, 2007, which is hereby incorporated by reference in its entirety). Moreover, its thickness can be finely tuned with hydrofluoric acid etching. Due to this control over the SiO₂ layer thickness, any inaccuracies in the initial SiN layer thickness can be accommodated by varying the SiO₂ layer thickness.

10 **[0062]** Coating of a previously etched (to remove native oxide layer) silicon substrate was achieved by low stress (<200 MPa), low pressure chemical vapor deposited (LPCVD) silicon nitride by MEMS-exchange. This SiN coating is a non-stoichiometric, silicon-rich SiN coating. Silicon dioxide was then sputter deposited onto the Si/SiN wafer to a thickness greater than the desired final coating. This facilitated fine-tuning of the coating thickness via etching. The resulting chip contained a ~88 nm thick SiN layer, coated by a 200.7 nm thick SiO₂ layer. This produces optimal results for an HeNe light source (632.8 nm) and a 44.08° incident angle.

20 **Example 2 - Design and Modeling of Flow Cell Containing Chip Having Si substrate/SiN/SiO₂ Coatings**

25 **[0063]** Figure 9A is an image simplifying the role of the prism-based flow cell (according to Figures 1-4) in coupling incident light onto the chip. Two distinct beams of light are labeled as exiting the prism, and they are generally denoted the primary (1°) and secondary (2°) reflectances. The primary reflectance (1°) contains all of the information for the system; the secondary reflectance (2°) contains no usable information and is preferably blocked by downfield optics. To separate these two distinct reflections, the substrate of the chip is placed on the angled chip support inside the flow cell.

30 **[0064]** Figure 10 is an overlay of the reflectance spectra obtained from simulating the propagation of light within the Si-substrate/SiN/SiO₂ system. "Pre" represents the bare chip (Si-substrate/SiN/SiO₂) without any probe molecules coupled to the SiO₂

coating; and “Background” represents the coupling of probe molecules onto the SiO₂ coating. With the coupling of the probe molecules, the system achieves near perfect destructive interference with less than $\sim 10^{-8}$ reflectance. Upon binding of 1 Å of target material, the reflectance spectrum shifts upward by nearly one order of magnitude ($\sim 10^{-7}$ reflectance). But upon binding 1 nm of target material, the reflectance shifts upward by well over two orders of magnitude ($\sim 5 \times 10^{-5}$).

[0065] Because AIR is not a spectral technique, only pure changes in reflectance are observed. In the modeling shown in Figure 10, this corresponds to $\Delta R/R$ values of approximately 41,500% and 560% for binding one nanometer and one Angstrom, respectively. Even for binding ~ 1 picometer of material, the $\Delta R/R$ is still a measurable 1.6%. In other words, target molecules that cause sub-Angstrom level changes in thickness are sufficient for detection using a system of this present invention.

Example 3 - Arrayed Imaging Reflectometry Using Si substrate/SiN/SiO₂ Chip to Demonstrate Change in Reflectance during Underwater-Detection of Bovine Serum Albumin

[0066] Using a chip having a structure described above (Si-substrate/SiN/SiO₂), bovine serum albumin was spotted onto the surface of the chip without use of a probe. The chip was submerged under water, and then the reflectivity of the chip was detected using a system of the type described above and illustrated in U.S. Patent Application Serial No. 10/282,274 to Miller et al., filed October 28, 2002, now U.S. Patent No. 7,292,349, issued November 6, 2007, which is hereby incorporated by reference in its entirety).

[0067] The resulting image obtained from the detector is shown in Figure 11A. The BSA spots are visible to the naked eye, as evidenced by the enhanced image in Figure 11B where the BSA spots are circled.

Example 4 - Arrayed Imaging Reflectometry Using Si substrate/SiN/SiO₂ Chip to Demonstrate Change in Reflectance

[0068] Figure 12 is an image of an array of 65 Å steps of silicon dioxide on the base aqueous arrayed imaging reflectometry substrate—Si/SiN/SiO₂ structure described above—that was patterned by photolithography and hydrofluoric acid etching of the top

SiO₂ layer. Each spot is circular and 500 μm in diameter, although they appear slightly elliptical due to the ~ 45° angle of incidence that is used to achieve the near total destructive interference of light reflected off of the aforementioned substrate. The image was acquired with the chip mounted on a 3° wedge while the flow cell apparatus was under flow with an aqueous phosphate buffer as controlled by a syringe pump.

[0069] To exactly position the flow cell at the optimal angle of incidence, the entire apparatus (by means of an attached goniometer) was successively rotated about either side of the presumed minimum in order to map the angular dependence of the observed reflectance intensity/contrast and tune the angle of incidence to map out the reflectance minimum to 44.08°. After positioning the flow cell at the proper angle of incidence to achieve near total destructive interference, the image of Figure 12 was acquired.

[0070] This example demonstrates that chip features can be observed on the designed substrate in a controlled manner. This patterned chip was subsequently used to optimize wedge angle to about 2° to about 3°. The lower angle was shown to be optimal to reduce flow cell volume, while the larger angle was optimal for separating the primary and secondary reflectances. Thus, any angle in between about 2° to about 3° can produce optimal results. This patterned chip was also used to establish the stability of the observed reflectance as a function of time, and characterize the intensity as a function of the spatial location relative to the chip center.

Example 5 - Functionalization of Si substrate/SiN/SiO₂ Chip with Protein Probe Molecule

[0071] This example describes the covalent attachment of any protein via its primary amines. The following steps are taken to prepare the chip surface:

- 1) The outer coating (SiO₂) of the AIR chip will be finely tuned to the experiment's target thickness using a series of dilute hydrofluoric acid etches.
- 2) The chip will be washed for 30 minutes in a 1:1 solution of hydrochloric acid to methanol.
- 3) The chip will be thoroughly washed with double distilled water (ddH₂O).

- 4) The chip will then be submersed for 15 minutes in a solution of aminopropyl triethoxysilane (APTES): 0.25% APTES in 95% acetone and 4.75% ddH₂O.
- 5) The chip will be thoroughly washed with ddH₂O and then dried with a stream of nitrogen (N₂).
- 5 6) The chip will then be cured at 100°C for 15 minutes.

[0072] At this point the chip surface will be functionalized with a terminal amine.

A variety of hetero- and homo-bifunctional crosslinking chemicals may now be used to facilitate covalent attachment of protein probe molecules to the chip surface. These
10 crosslinkers include, but are not limited to, glutaraldehyde, *p*-phenylene diisothiocyanate, disuccinimidyl carbonate, and N-succinimidyl 4-maleimidobutyrates. These following steps below will focus on the use of glutaraldehyde.

- 7) The chip will be immersed for about 60 minutes in a solution of 1.25% glutaraldehyde in phosphate buffered saline.
- 15 8) The chip will then be thoroughly washed with ddH₂O and then with acetone, and the chip will be dried with a stream of N₂.

[0073] At this point the chip surface will be functionalized with a terminal aldehyde. The user may choose to reduce the resulting reversible imine linker (APTES
20 pendant amine to the alpha-aldehyde of glutaraldehyde) to an irreversible secondary amine. Regardless, the surface will then be functionalized with a terminal aldehyde for the covalent attachment of a probe protein or polypeptide via any accessible amine.

- 9) The probe protein(s) (e.g., streptavidin, antibody, or any other protein or polypeptide with specificity to its target molecule) will be diluted in an
25 appropriate buffer and introduced to the chip surface, either by manual or robotic means, and allowed to immobilize for about 60 minutes.
- 10) The chip will be washed with ddH₂O.

The chip is now properly prepared and receptive for specific and selective detection of target molecules. The chip can be installed into the flow cell of the invention, which is
30 present in a detection system of the type illustrated in Figure 8.

Example 6 - Functionalization of SiO₂/SiN/Si Chip with DNA Probe

[0074] DNA oligonucleotide probe strands can also be attached to the Si substrate/SiN/SiO₂ chip surface using similar methods to those described in Example 5. For example, purchased DNA oligonucleotides are frequently modified with primary amines. As such, these DNA oligonucleotides can be covalently attached to the chip using the protocol outlined above.

[0075] Alternatively, another common modification to purchased DNA oligonucleotides probe strands is a pendant biotin moiety. To immobilize these probe molecules, a lawn of streptavidin or avidin must first be covalently attached to the chip. This may be done through the steps outlined in Example 5 above, where the protein in step 9 is streptavidin or avidin. After washing and drying the chip (*see* step 10), the following steps can be followed:

- 11) The probe oligonucleotide strand(s) will be diluted in an appropriate buffer and introduced to the chip surface, either by manual or robotic means, and allowed to immobilize for about 60 minutes.
- 12) The chip will then be washed with ddH₂O.
- 13) The remaining biotin binding sites of the streptavidin/avidin lawn will be quenched with an excess solution of biotin for about 15 minutes.

After washing, this chip is now properly prepared and receptive for specific and selective detection of target molecules that will bind to the oligonucleotide probe under appropriate conditions. The chip can be installed into the flow cell of the invention, which is present in a detection system of the type illustrated in Figure 8. Target molecules that can be detected with this type of chip include, without limitation, nucleic acid molecules that bind via Watson-Crick base pairing (e.g., DNA and RNA), as well as nucleic acid molecules or proteins that selectively bind via non Watson-Crick base-pairing.

[0076] It should be appreciated by those of skill in the art, that similar approaches can be used to immobilize RNA probe molecules. Such RNA probe molecules can also bind to these same types of target molecules via Watson-Crick base pairing or via non Watson-Crick base-pairing.

[0077] All of the features described herein (including any accompanying claims, abstract and drawings), and/or all of the steps of any method or process so disclosed, may

be combined with any of the above aspects in any combination, except combinations where at least some of such features and/or steps are mutually exclusive.

[0078] Having thus described the basic concept of the invention, it will be rather apparent to those skilled in the art that the foregoing detailed disclosure is intended to be presented by way of example only, and is not limiting. Various alterations, improvements, and modifications will occur and are intended to those skilled in the art, though not expressly stated herein. Additionally, the recited order of processing elements or sequences, or the use of numbers, letters, or other designations therefore, is not intended to limit the claimed processes to any order except as may be specified in the claims. These alterations, improvements, and modifications are intended to be suggested hereby, and are within the spirit and scope of the invention. Accordingly, the invention is limited only by the following claims and equivalents thereto.

WHAT IS CLAIMED:

1. A flow cell for use in an arrayed imaging reflectometry detection system, the flow cell comprising:

5 first and second members that are secured together to define a substantially fluid-tight chamber having an inlet and an outlet, at least the second member being light transmissive; and

a chip comprising a substrate, one or more coating layers on the substrate and one or more probe molecules tethered to the outermost coating layer, the chip being
10 positioned with the outermost coating layer and the one or more probe molecules thereon exposed to fluid in the chamber and facing the second member, whereby light passing through the second member is reflected by the chip and the one or more coating layers are suitably dimensioned to afford near complete destructive interference of reflected light when s-polarized light of an appropriate incident angle passes through the second
15 member and reflects from the chip surface.

2. The flow cell according to claim 1, wherein the second member is a prism.

20 3. The flow cell according to claim 1, wherein the second member is substantially flat.

4. The flow cell according to claim 1, wherein the second member comprises a glass, quartz, plastic, or polymer that is optically transparent or semi-
25 transparent.

5. The flow cell according to claim 1 further comprising a gasket positioned between the first and second members.

30 6. The flow cell according to claim 5 wherein the gasket has a tapered thickness from one end of the flow cell to the other end of the flow cell, thereby maintaining the surface of the second member at an angularly sloped position relative to the chip.

7. The flow cell according to claim 6 wherein the gasket is sloped at an angle of about 1° to about 5°.

5 8. The flow cell according to claim 1 further comprising one or more mounting braces that secure the first and second members together.

9. The flow cell according to claim 1 further comprising an angled support positioned within the chamber, wherein the chip is adjacent to the angled support.

10

10. The flow cell according to claim 9 wherein the angled support comprises a face, against which the chip rests, that is sloped at an angle of about 1° to about 5° relative to a face of the second member.

15

11. The flow cell according to claim 1 wherein the one or more coating layers comprise two or more coating layers.

12. The flow cell according to claim 11 wherein the substrate and the two or more coating layers comprise Si substrate/SiN/SiO₂, Si substrate/SiN/Ta₂O₅, Si
20 substrate/SiN/TiO₂, or Al₂O₃ substrate/Si/SiO₂.

13. The flow cell according to claim 1 wherein the one or more probe molecules comprise a plurality of distinct probe molecules tethered to distinct locations on the outermost coating layer in an array.

25

14. The flow cell according to claim 13 wherein each of the distinct locations comprises substantially a single type of probe molecule.

15. The flow cell according to claim 13 wherein each of the distinct
30 locations comprises two or more types of probe molecules.

16. A detection system comprising:
a flow cell according to claim 1, wherein the one or more probe molecules specifically bind to one or more target molecules;

a fluid sample source in fluid communication with the inlet of the flow cell;

a light source that is positioned to illuminate the chip with s-polarized light; and

5 a detector that is positioned to detect light reflected from the surface of the chip, wherein the angle of incidence of the illuminating light is suitable to produce a condition of near perfect destructive interference in the absence of the one or more target molecules and a substantial change in light reflectivity in the presence of the one or more target molecules.

10

17. The detection system according to claim 16 wherein (i) the light source emits s-polarized light or (ii) the system further comprises at least one s-polarizer positioned between the light source and the chip and in a path of light emitted from the light source.

15

18. The detection system according to claim 16 wherein the light source directs the light toward the coating at a non-normal angle of incidence.

19. The detection system according to claim 16 wherein the substrate and the one or more coating layers are selected from the group of Si substrate/SiN/SiO₂, Al₂O₃ substrate/Si/SiO₂, Si substrate/SiN/Ta₂O₅, or Si substrate/SiN/TiO₂

20

20. The detection system according to claim 16 wherein the one or more probe molecules are independently selected from the group of non-polymeric small molecules, polypeptides or proteins, oligonucleotides, and combinations thereof.

25

21. The detection system according to claim 16 wherein the detector is an imaging array that captures an image of at least a substantial portion of the surface of the chip.

22. A method for sensing at least one target, the method comprising:
providing a detection system according to claim 16;
directing s-polarized light at the front and back surfaces of the coating on
the chip in a manner effective to result in a condition of near perfect destructive
5 interference;
introducing a fluid sample into the flow cell; and
measuring light reflected from the chip; and
providing an output identifying the at least one target based on the
measured reflected light.

10 23. The method according to claim 22 wherein measuring the reflected
light further comprises capturing an image of at least a substantial portion of the surface
of the chip.

15 24. The method according to claim 22 wherein the fluid is an aqueous
solution.

25. The method according to claim 22 wherein the at least one target is
selected from the group consisting of peptides, proteins, glycoproteins, peptidoglycans,
20 carbohydrates, lipoproteins, a lipoteichoic acid, lipid A, phosphates, nucleic acids,
pathogens, whole cells, organic compounds, and combinations thereof.

26. The method according to claim 22 further comprising:
recovering the fluid sample that passes from the outlet of the flow cell; and
25 analyzing the recovered fluid sample.

27. The method according to claim 22 further comprising:
dissociating the at least one target bound to the one or more probe
molecules during use of the detection system;
30 recovering dissociated target; and
analyzing the recovered target.

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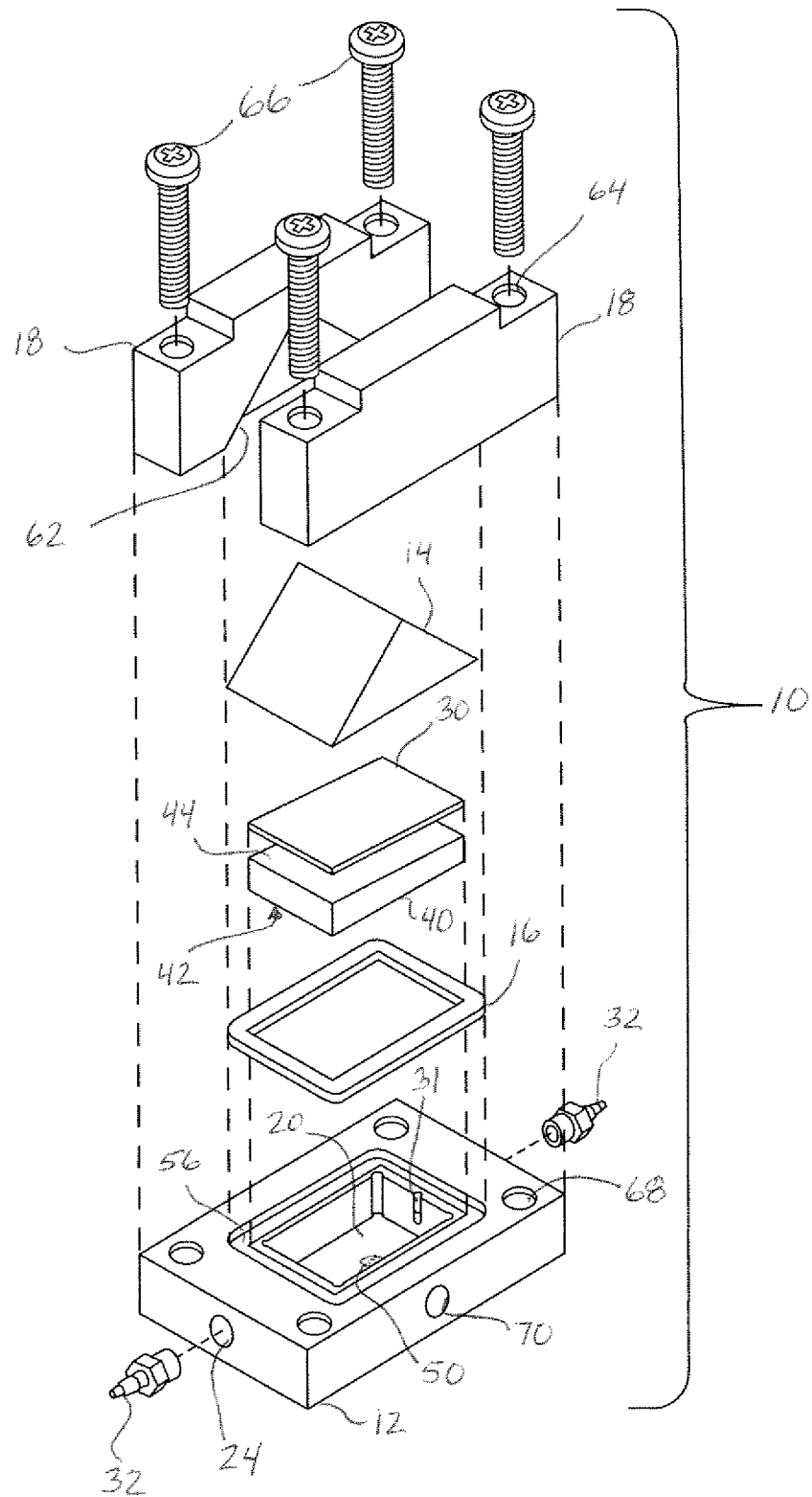


FIG. 1

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FIG. 2

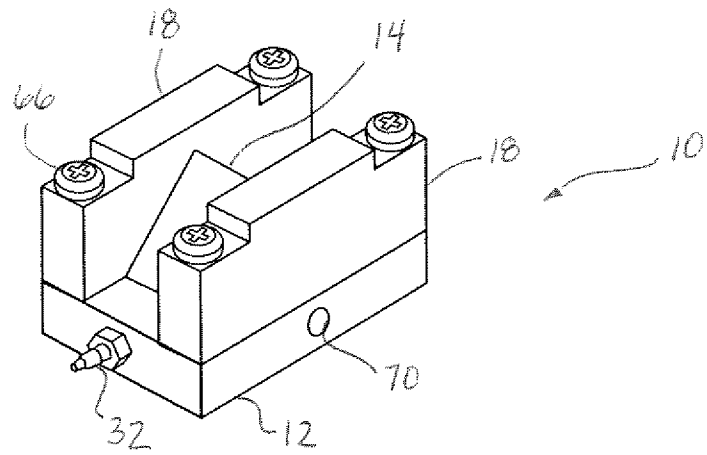


FIG. 3

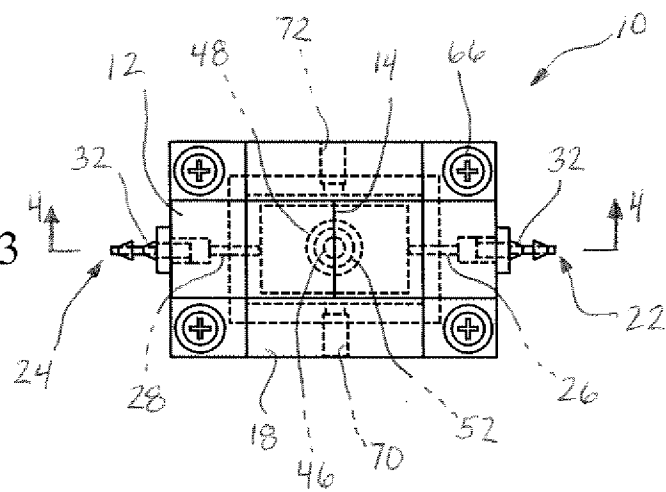
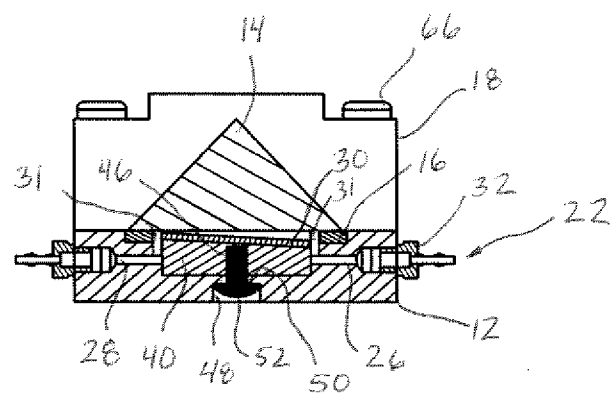


FIG. 4



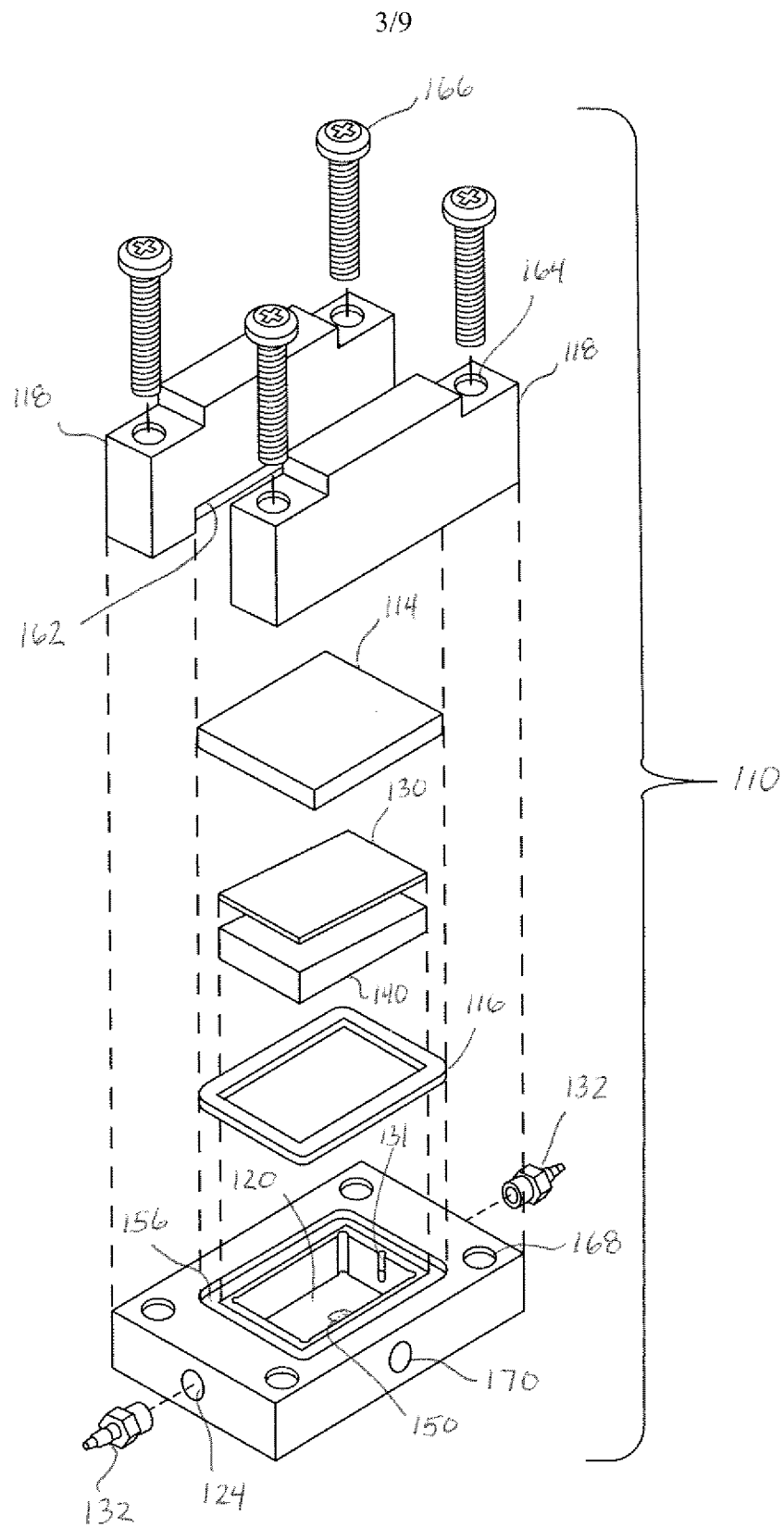
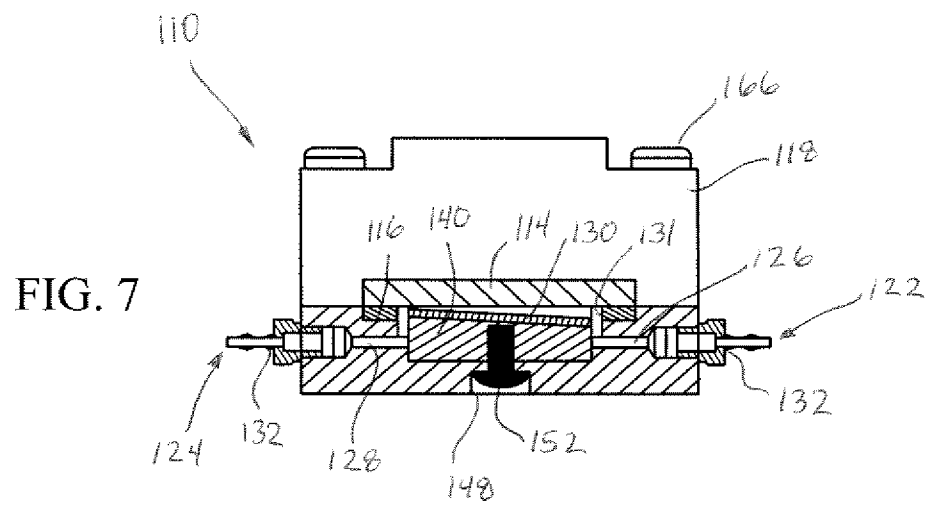
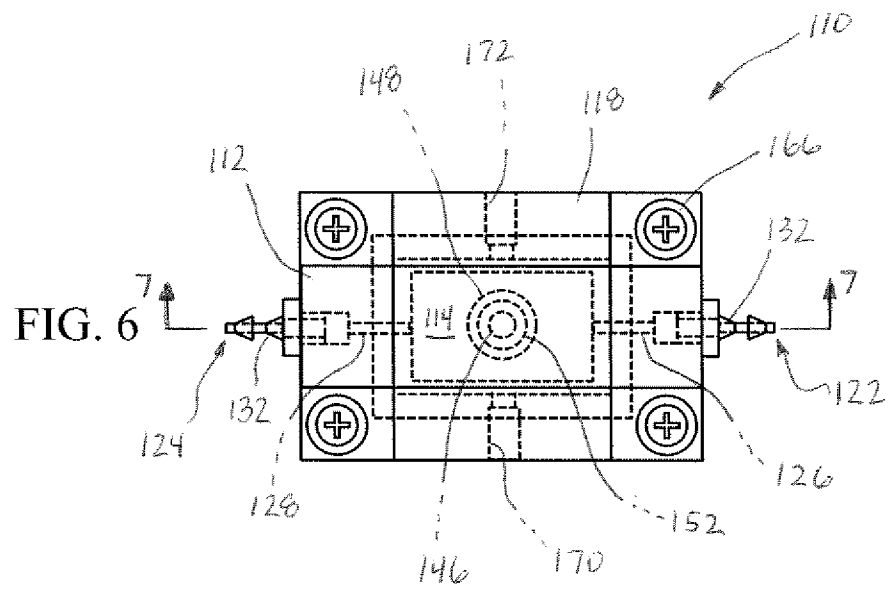


FIG. 5



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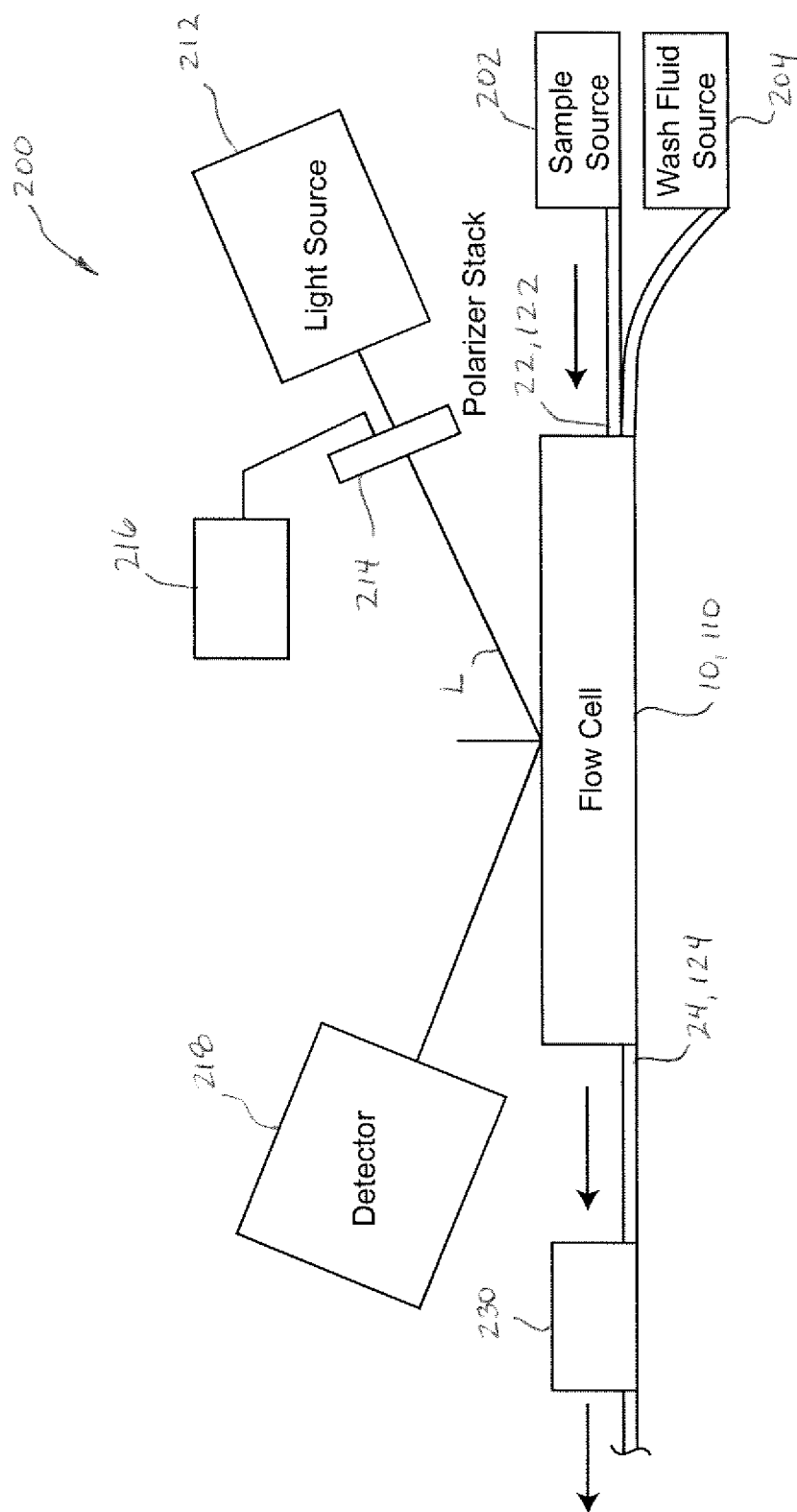


FIG. 8

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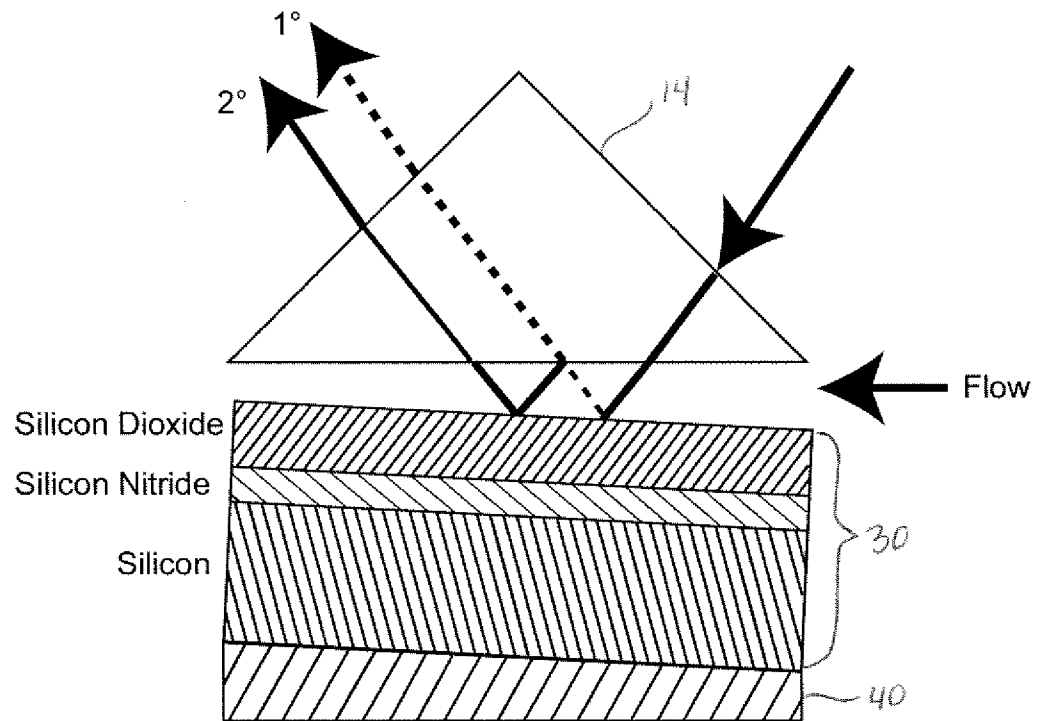


FIG. 9A

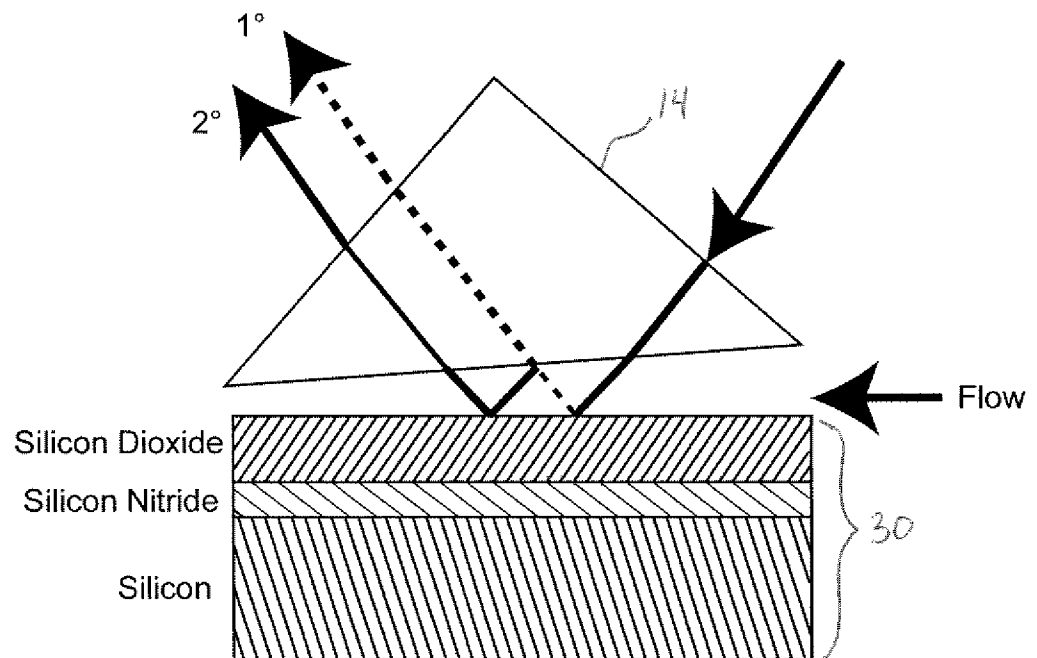
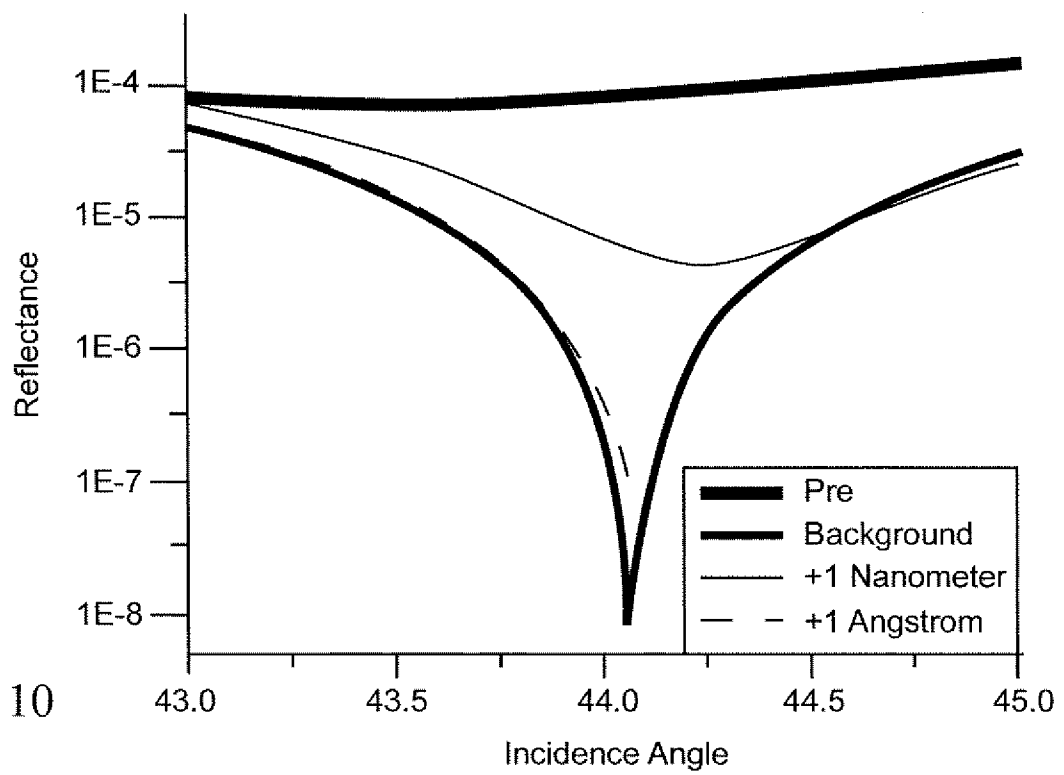


FIG. 9B

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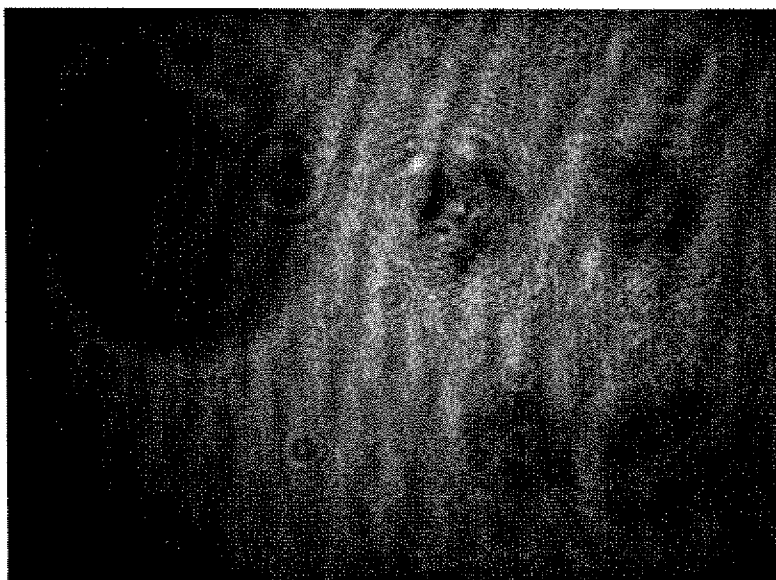


FIG. 11A

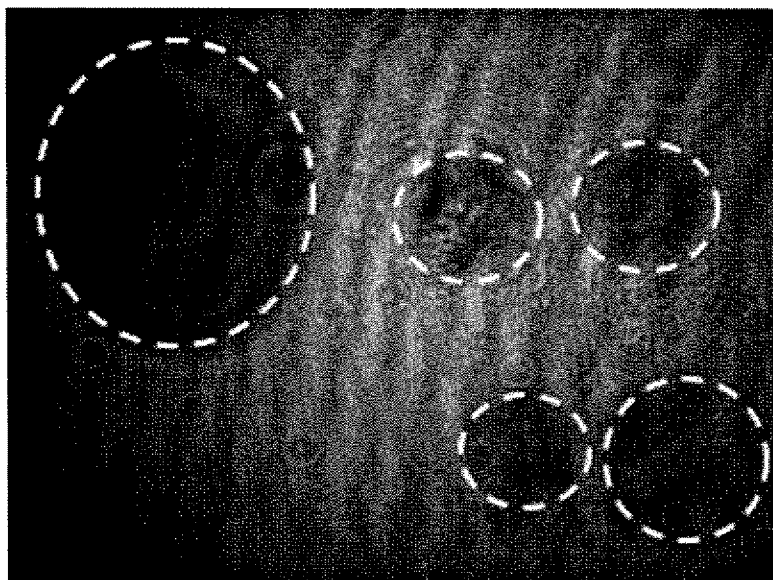


FIG. 11B

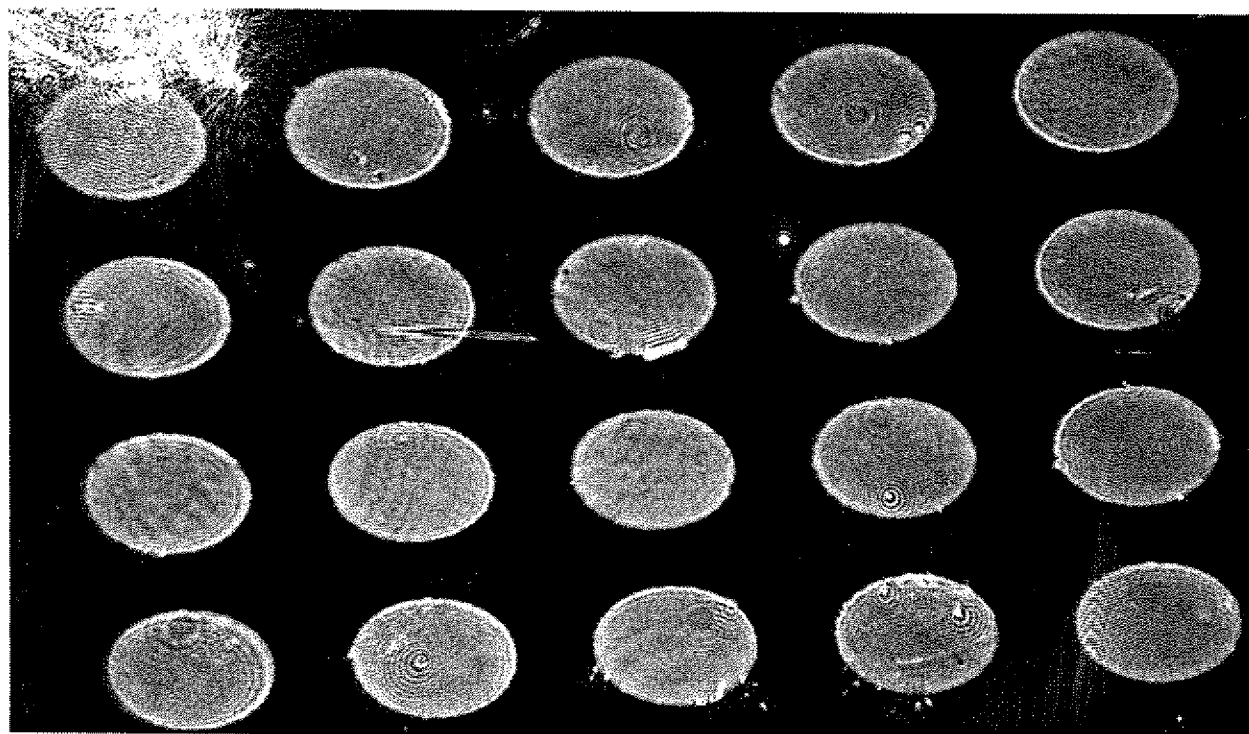


FIG. 12