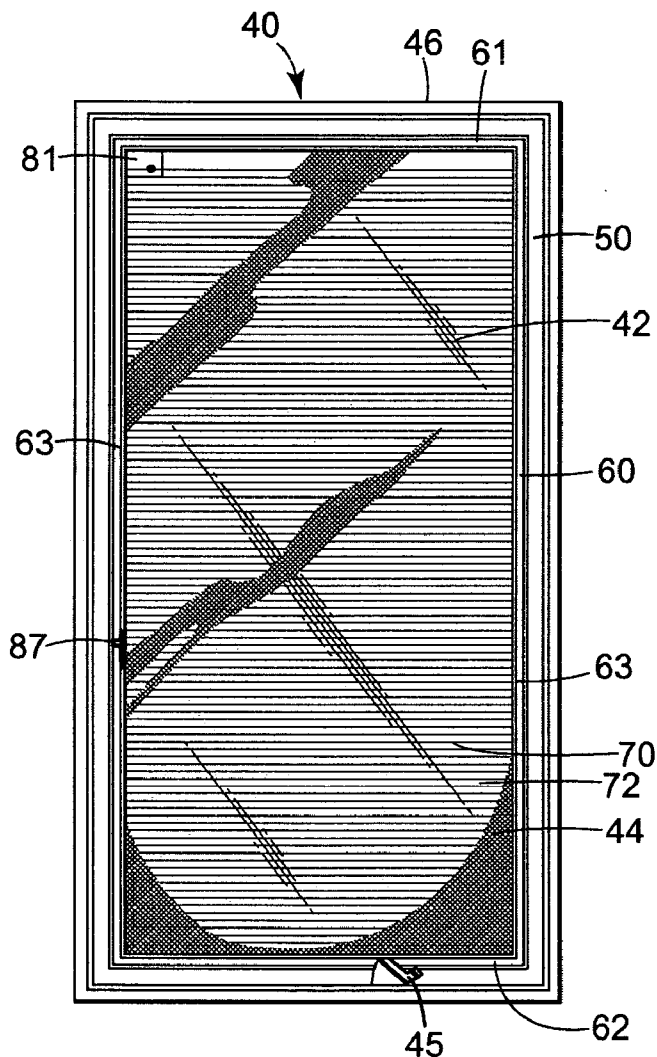




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(19) **United States**(12) **Patent Application Publication**
Gromotka et al.(10) **Pub. No.: US 2006/0169418 A1**(43) **Pub. Date: Aug. 3, 2006**(54) **WINDOW COVERING LEVELING METHOD**(75) Inventors: **Gabriel P. Gromotka**, Pella, IA (US);
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MINNEAPOLIS, MN 55402 (US)(73) Assignee: **Pella Corporation**, Pella, IA(21) Appl. No.: **11/328,338**(22) Filed: **Jan. 9, 2006****Related U.S. Application Data**(63) Continuation-in-part of application No. 10/437,773,
filed on May 14, 2003, now Pat. No. 7,021,360, whichis a continuation-in-part of application No. 10/200,
579, filed on Jul. 22, 2002, now Pat. No. 6,736,185.(60) Provisional application No. 60/642,812, filed on Jan.
11, 2005.**Publication Classification**(51) **Int. Cl.**
A47H 1/00 (2006.01)(52) **U.S. Cl.** **160/107**(57) **ABSTRACT**

A window covering leveling method for a moveable rail actuated by at least one lift cord. The leveling method including the steps of providing a lift cord adjustment mechanism mounted within the moveable rail; attaching the lift cord to the adjustment mechanism; adjusting the lift cord length through operation of the lift cord adjustment mechanism so as to facilitate leveling of the moveable rail; and fixing the lift cord at the adjusted length.



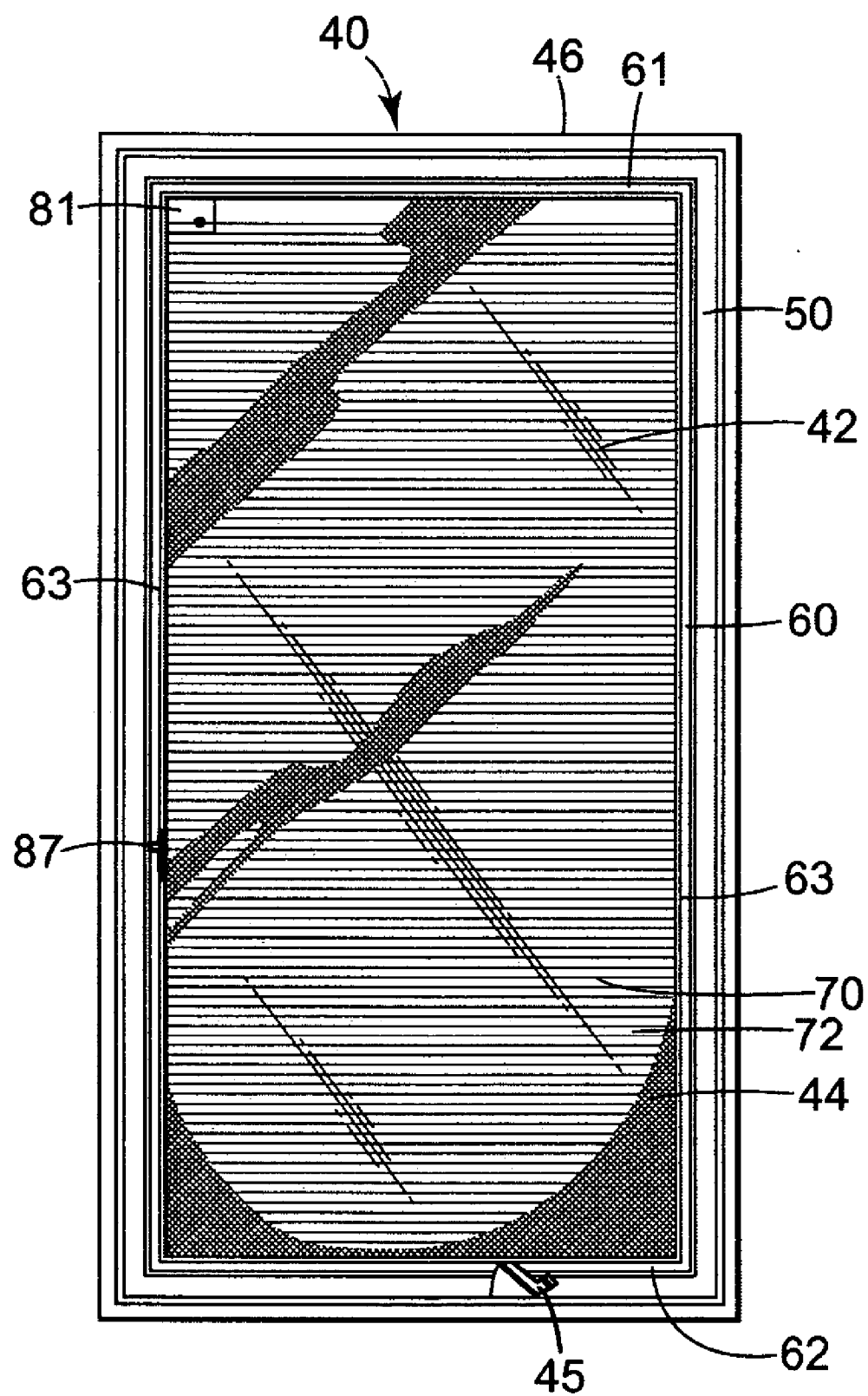


Fig. 1

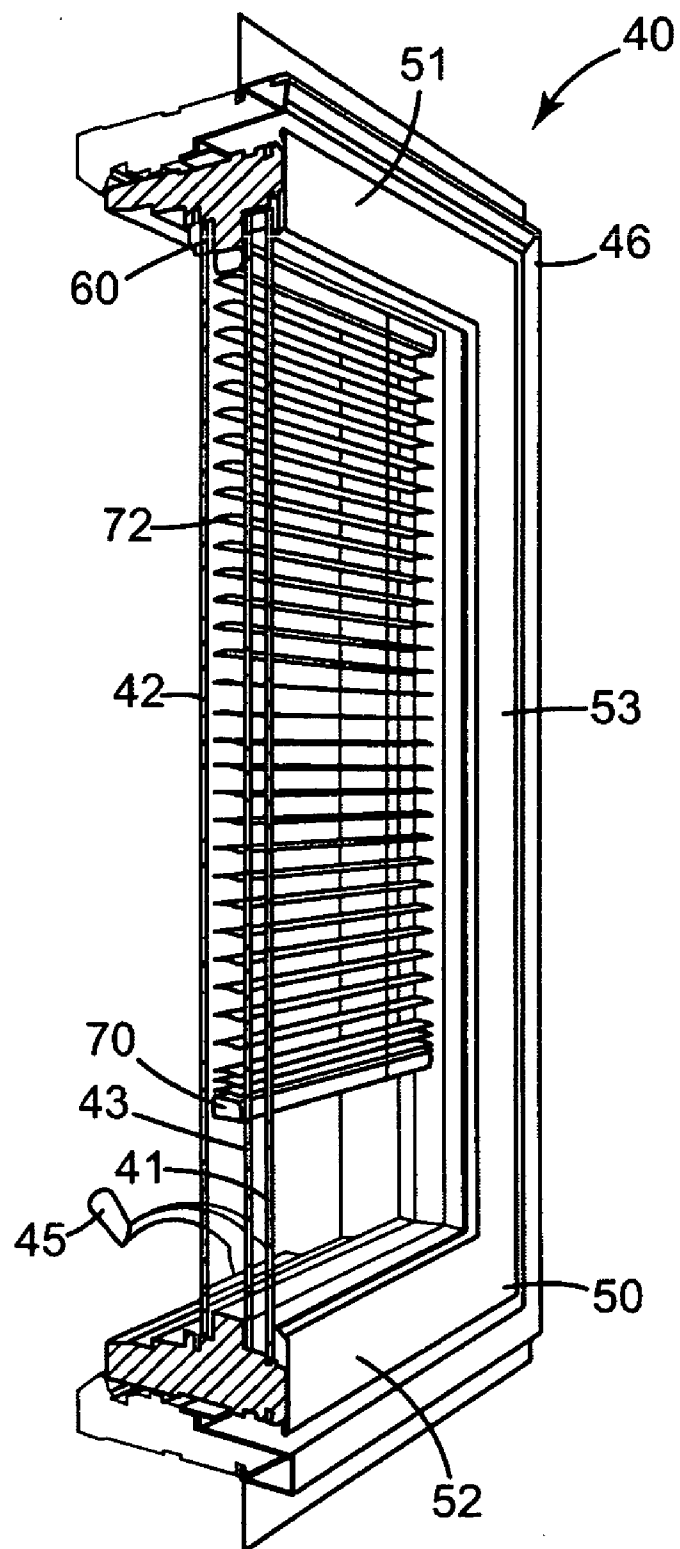


Fig. 2

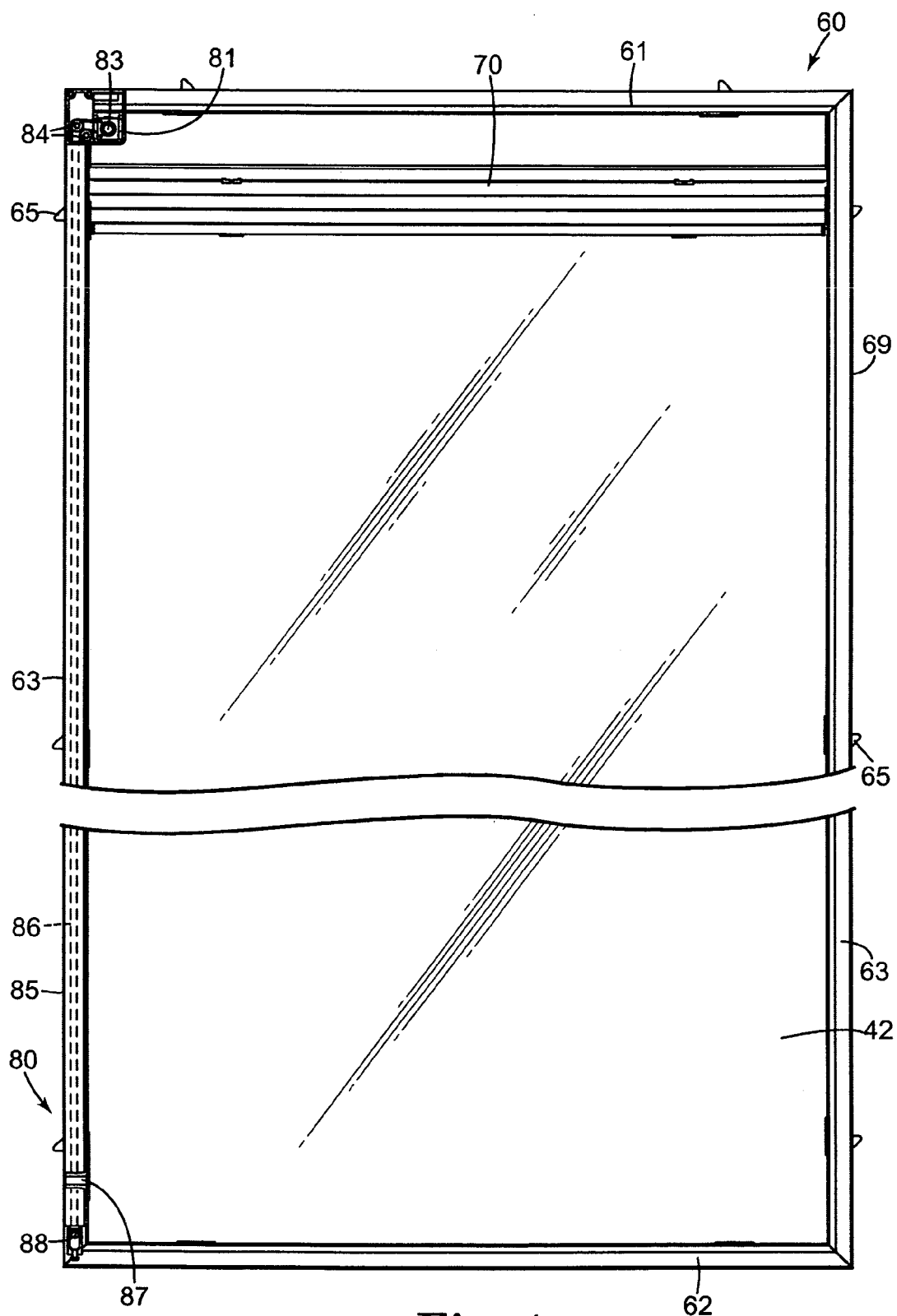


Fig. 4

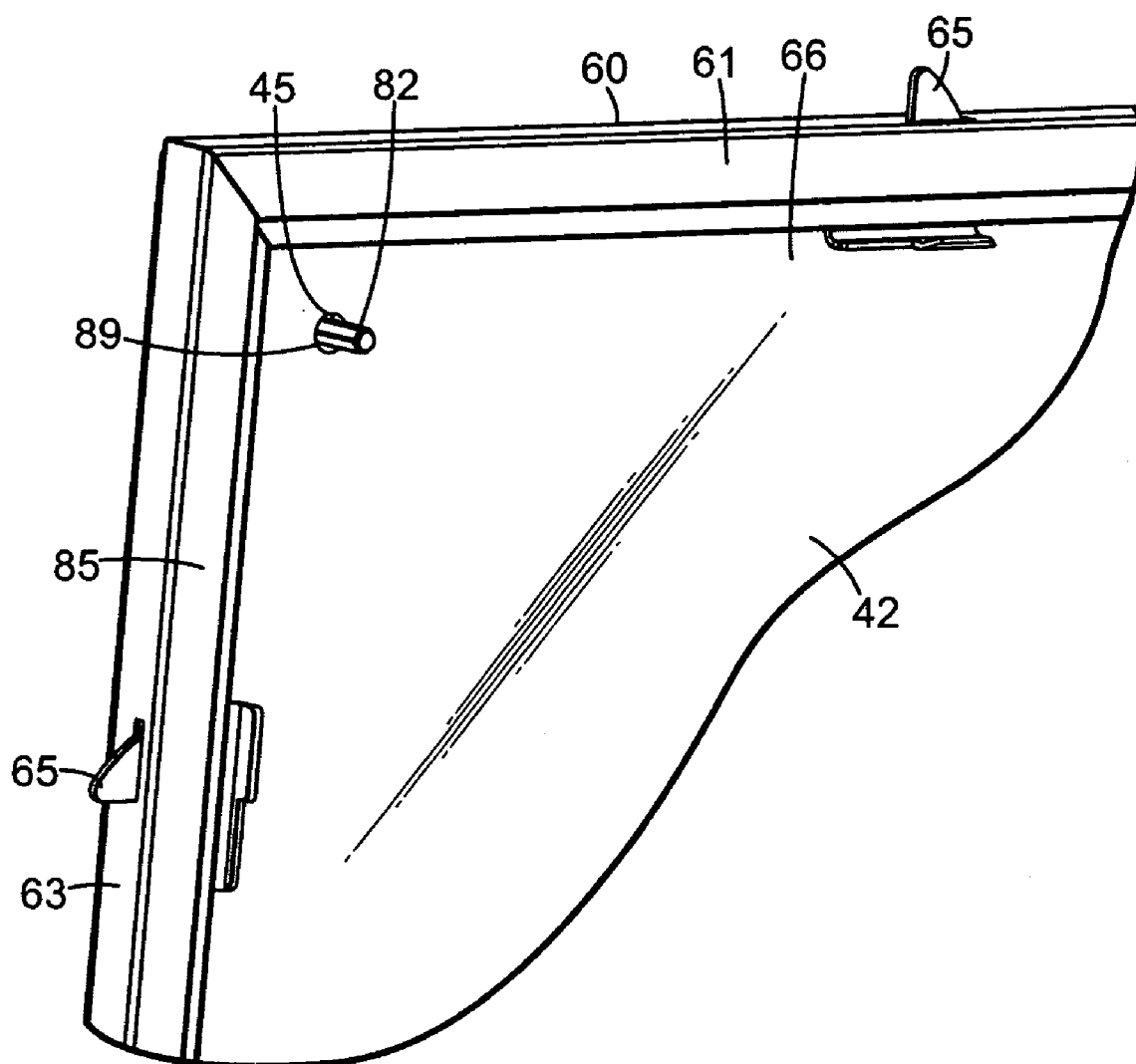


Fig. 5

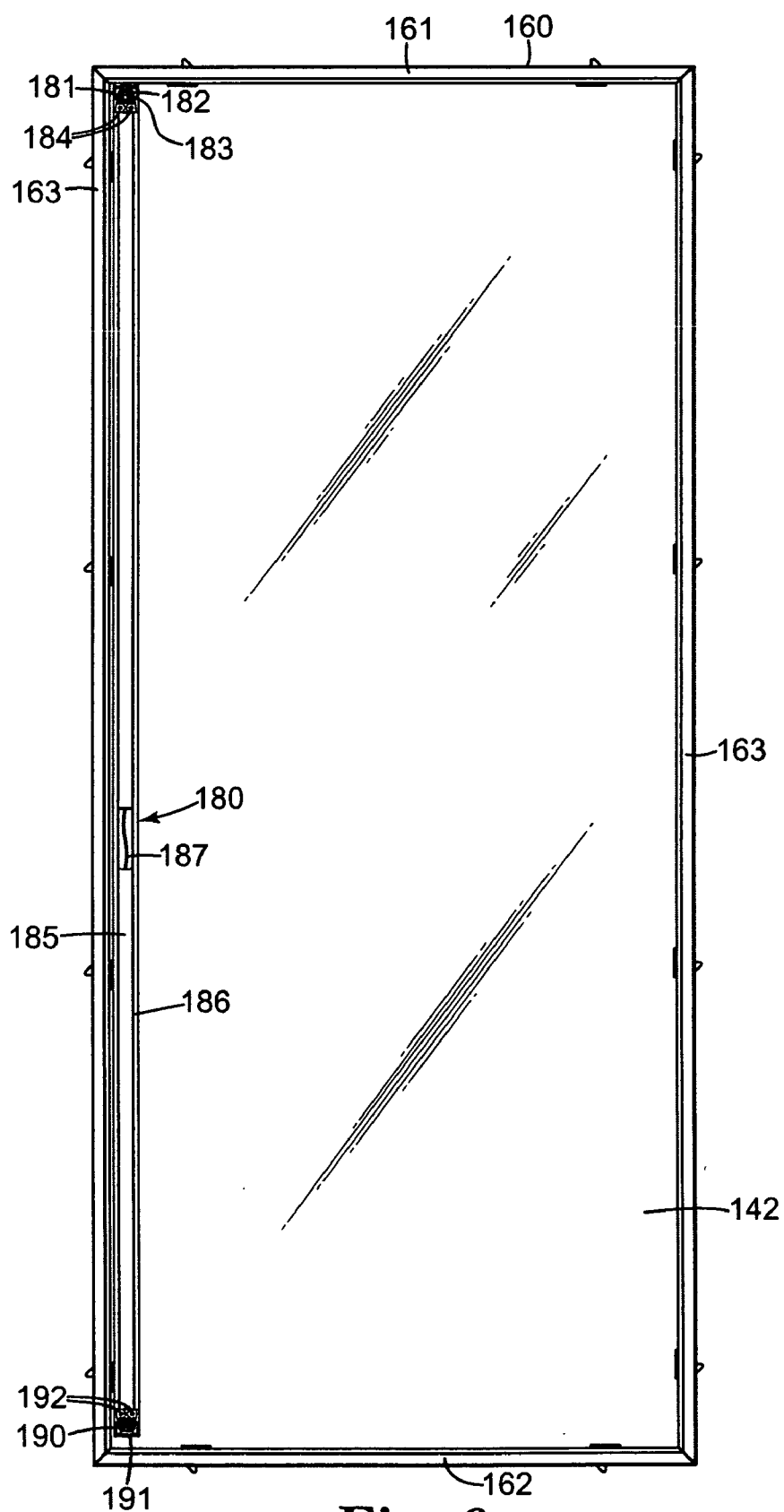


Fig. 6

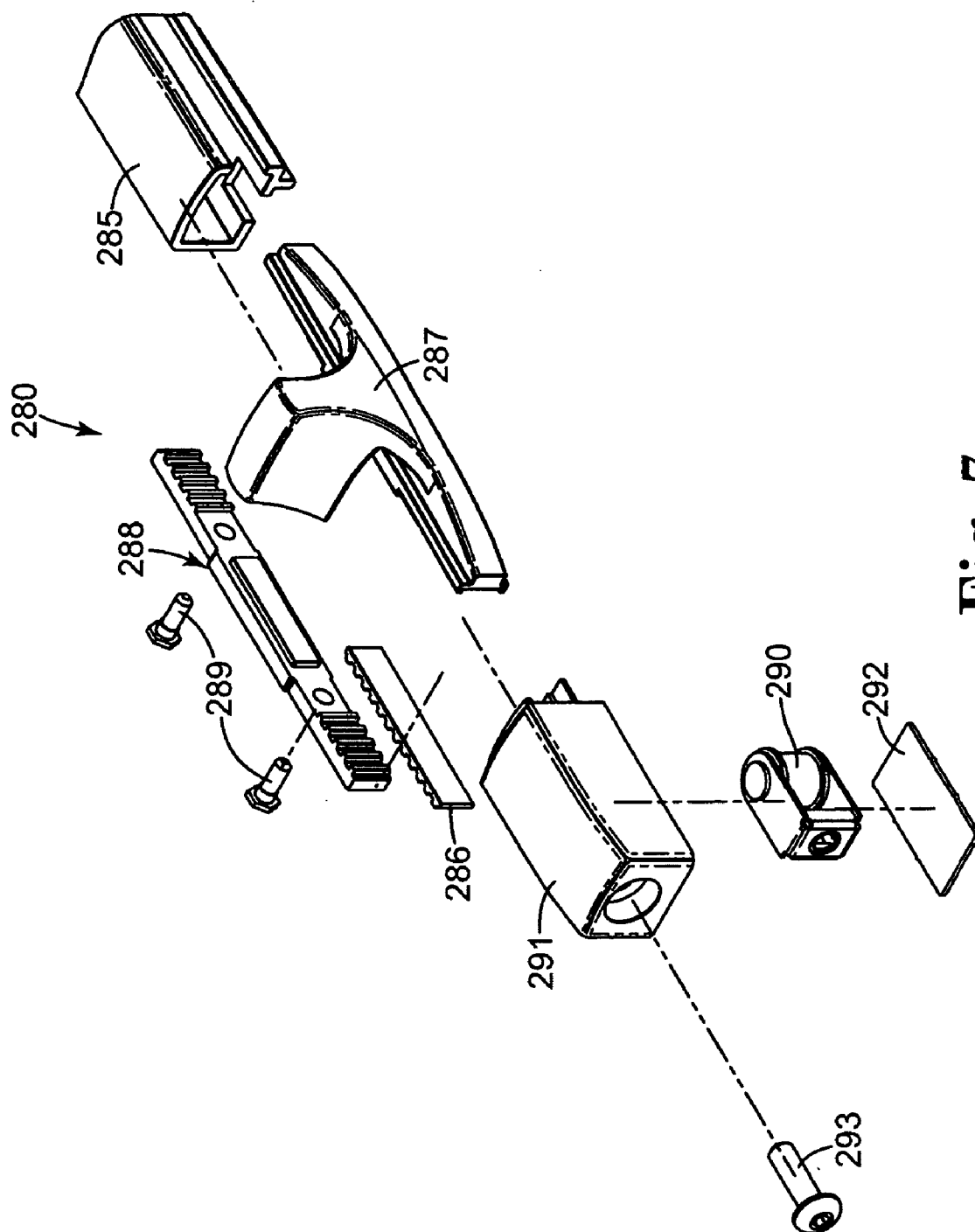


Fig. 7

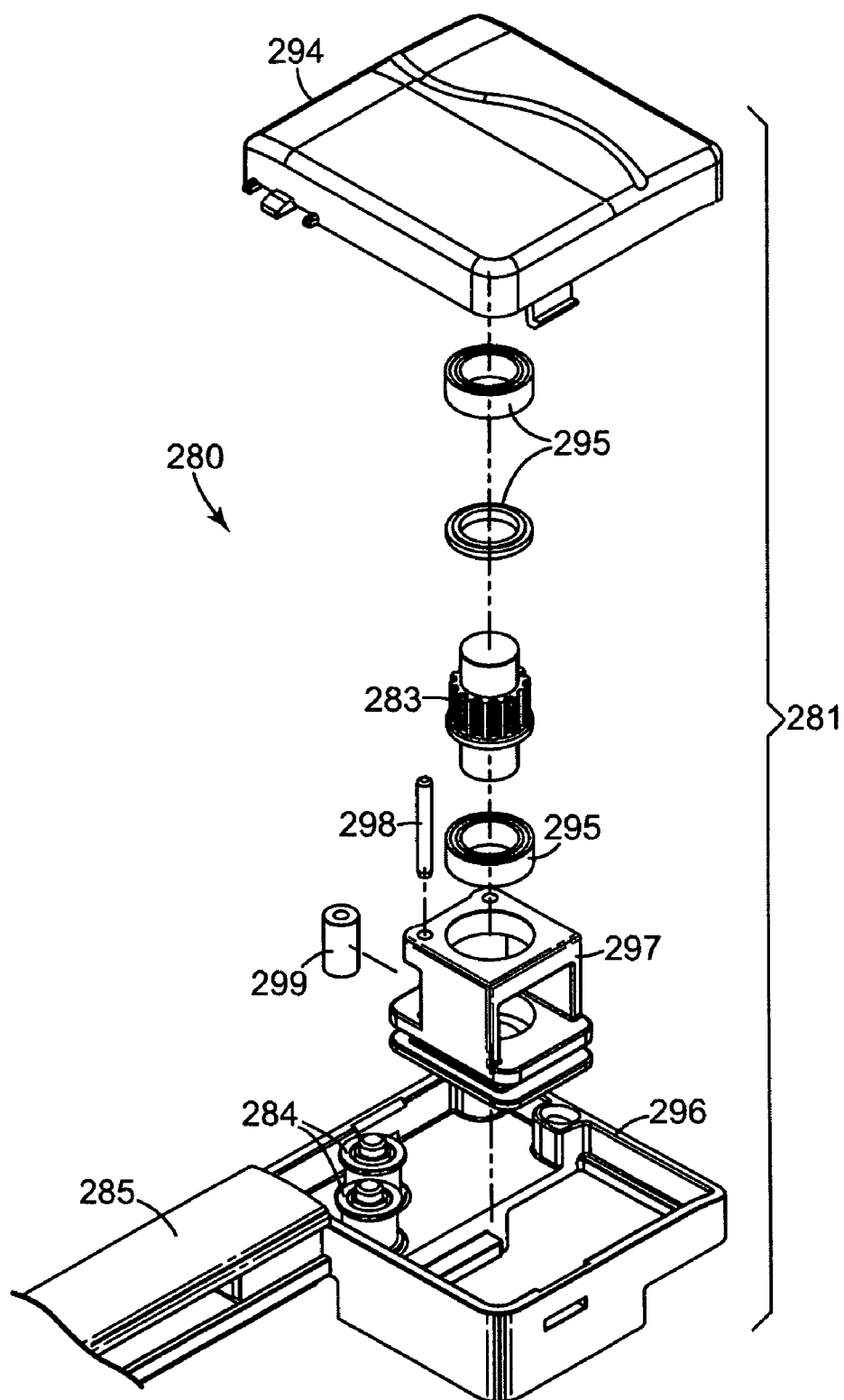


Fig. 8

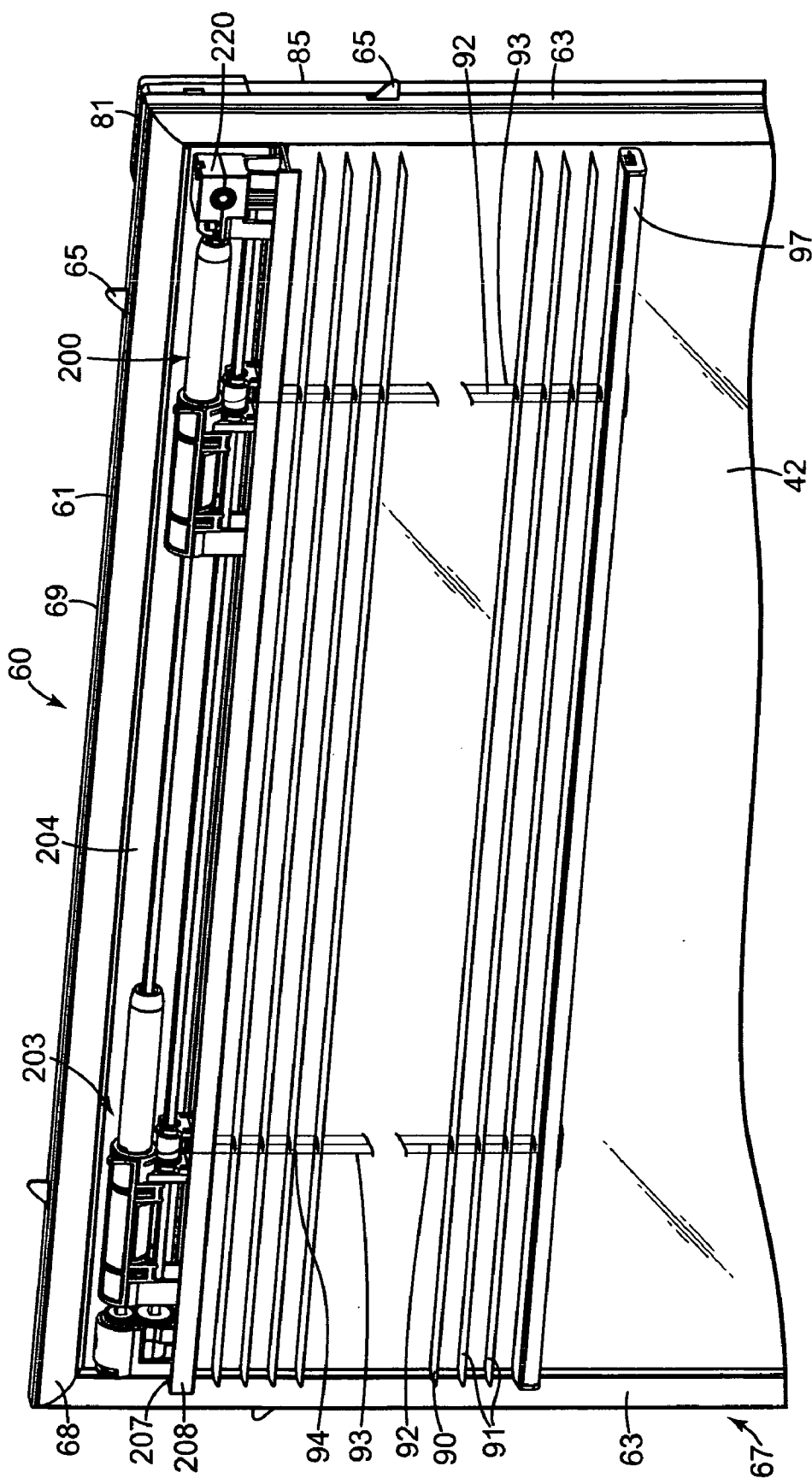


Fig. 9

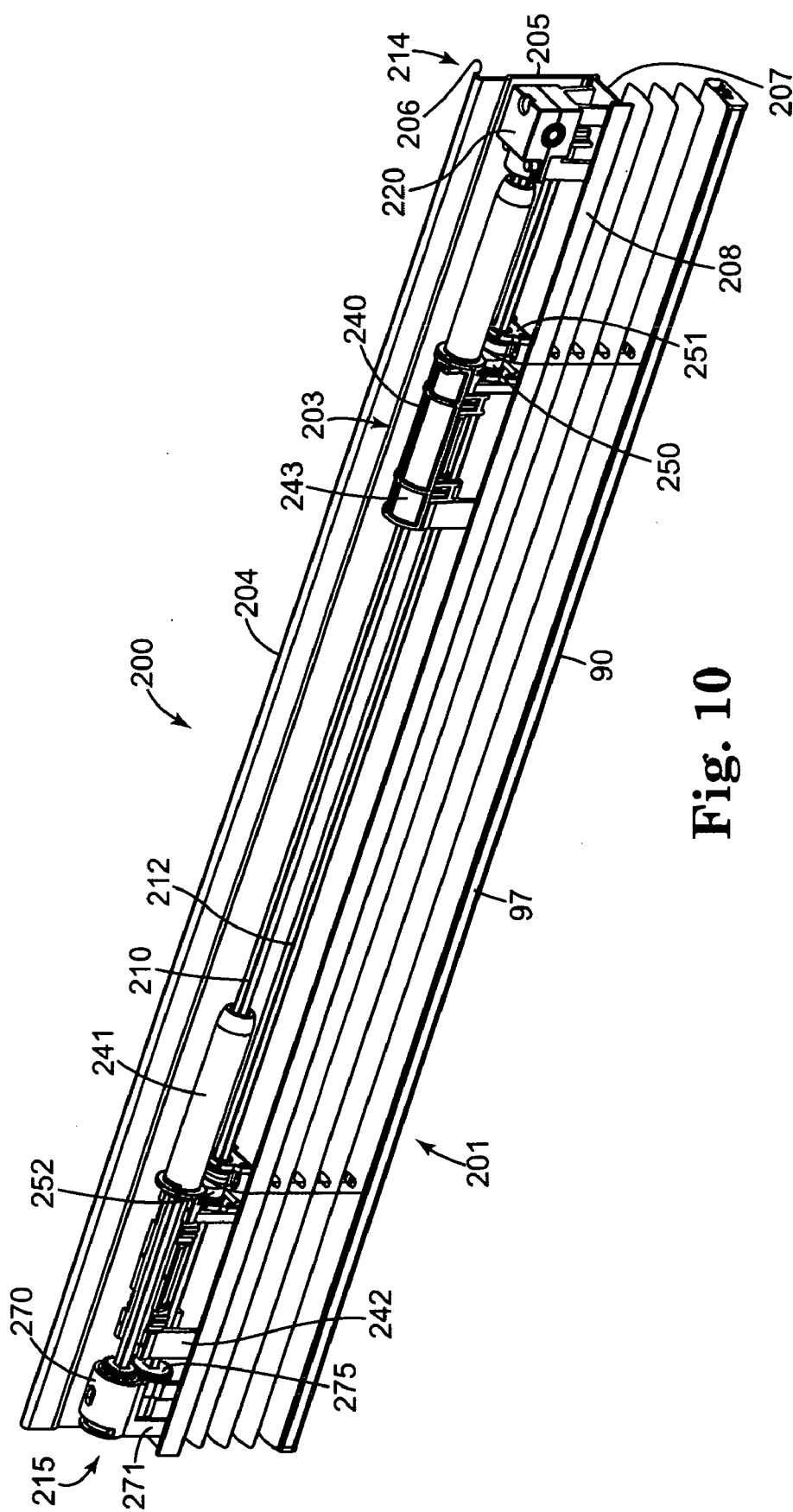
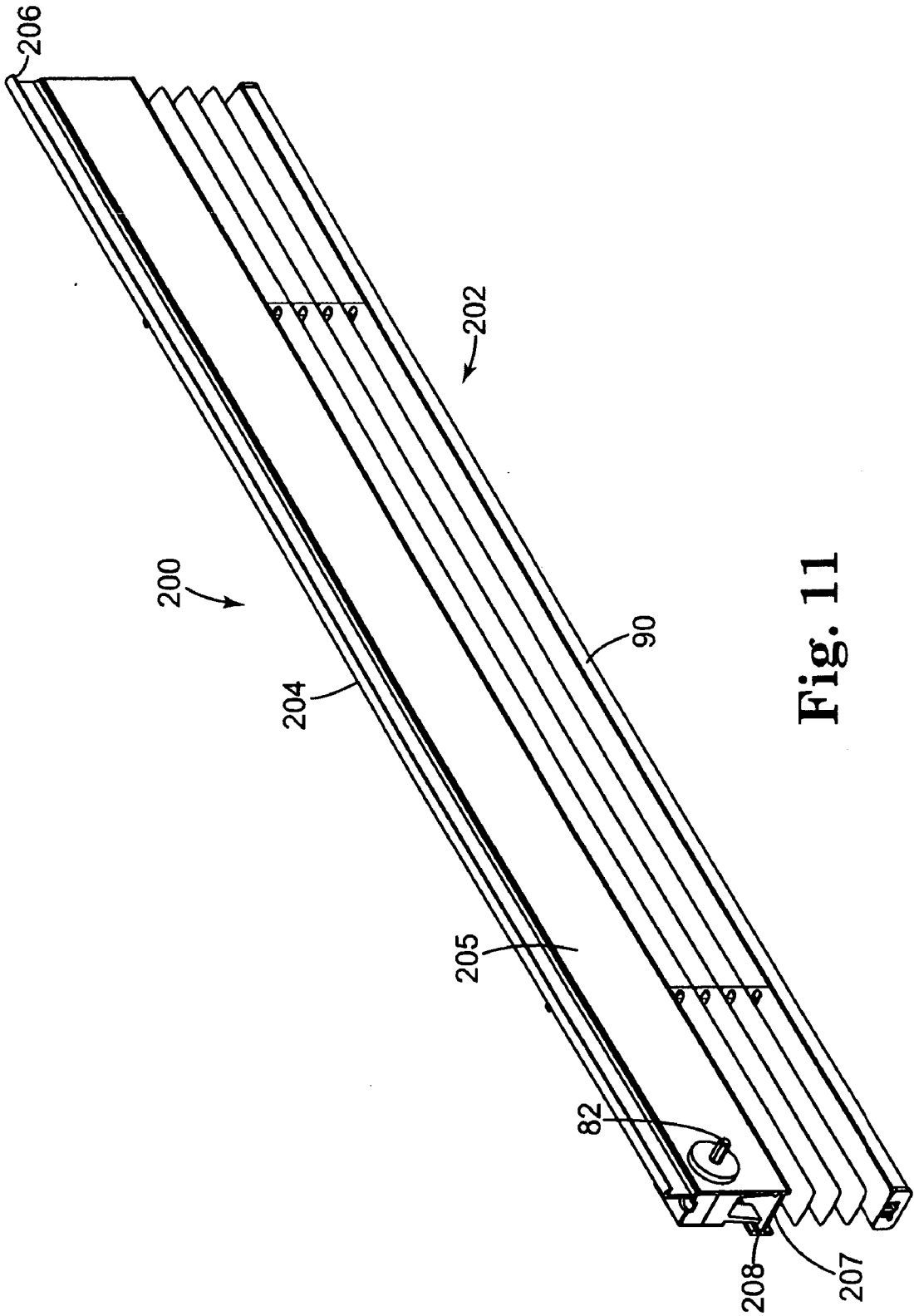


Fig. 10



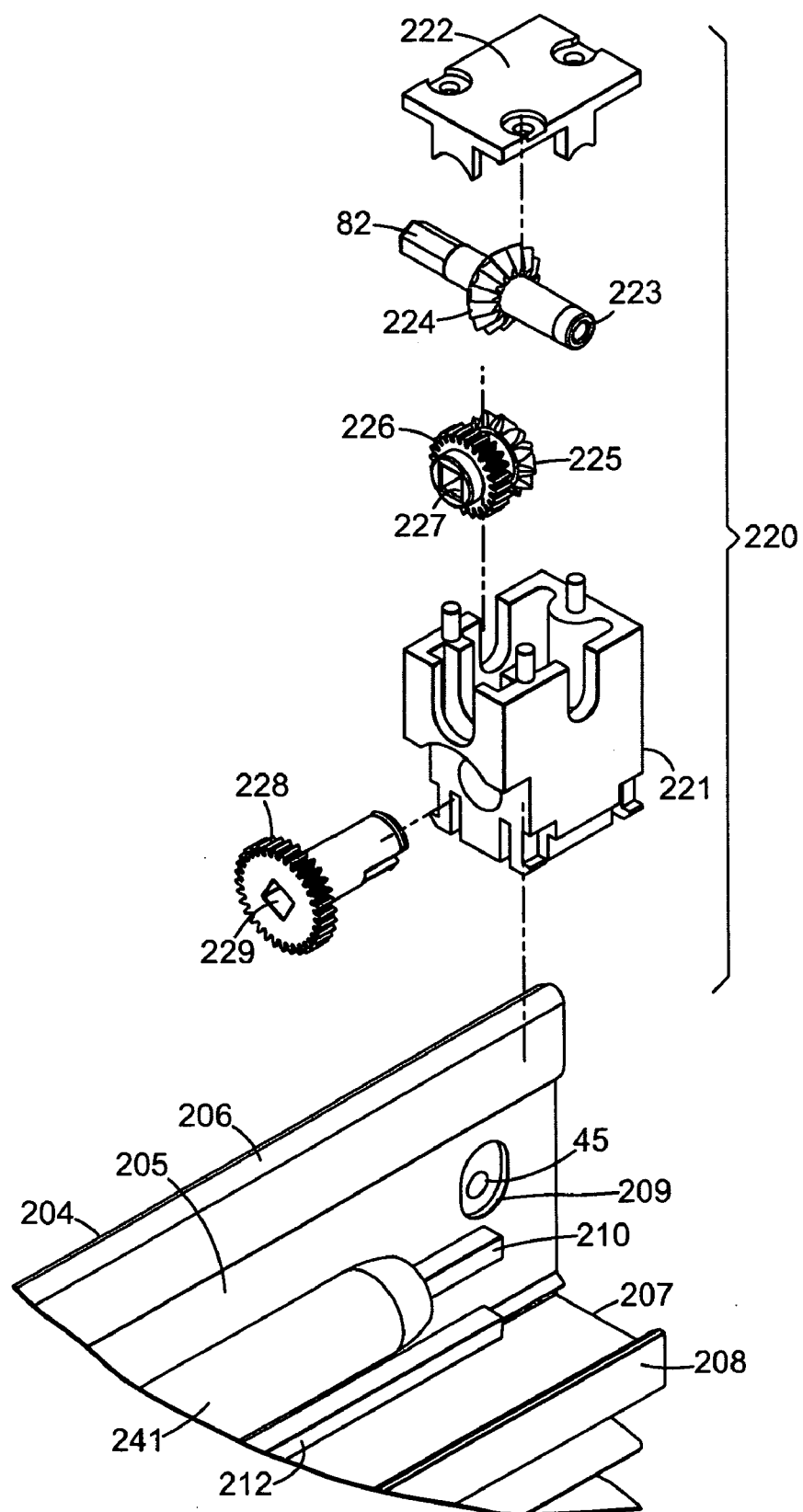


Fig. 12

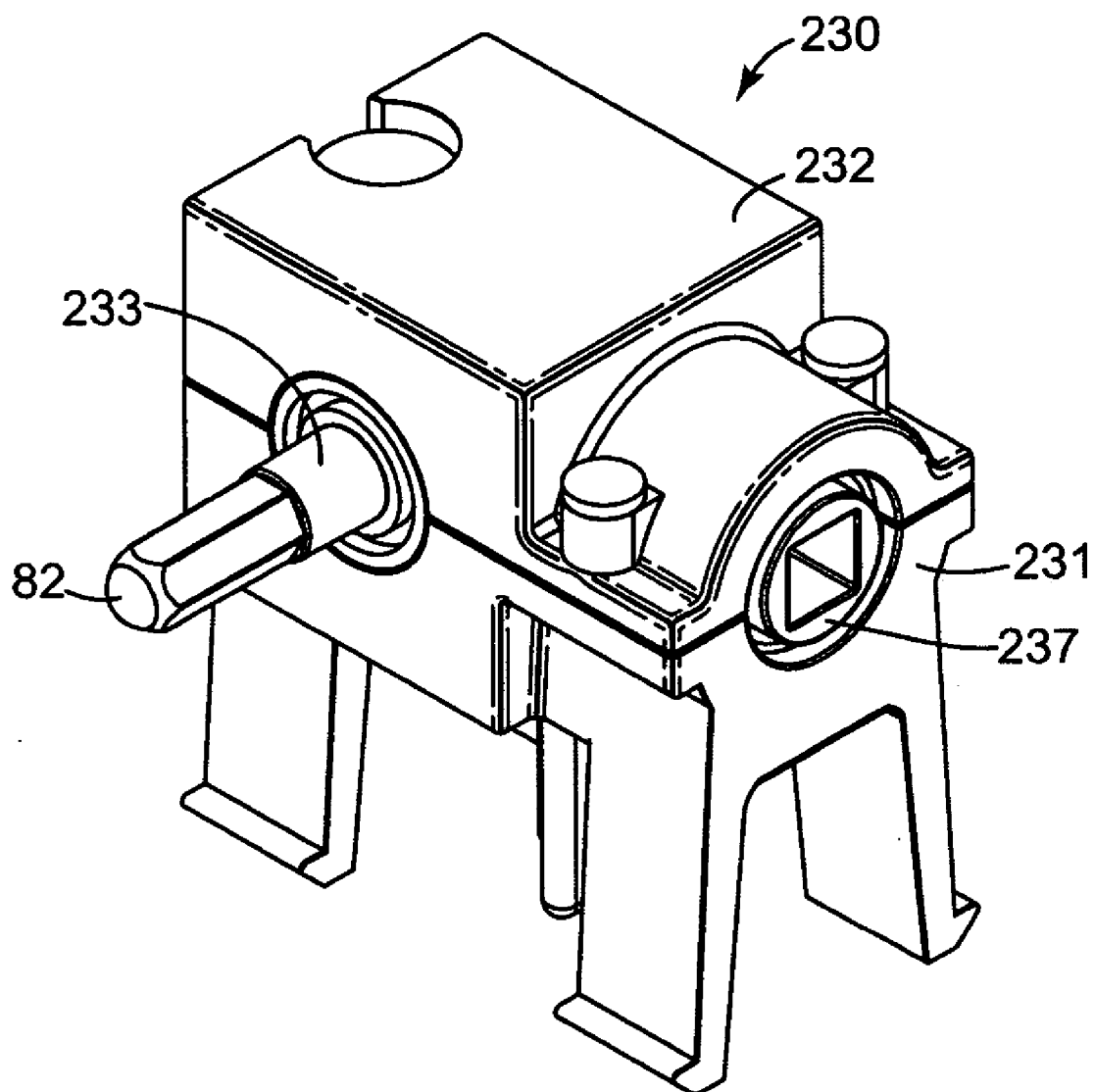


Fig. 13

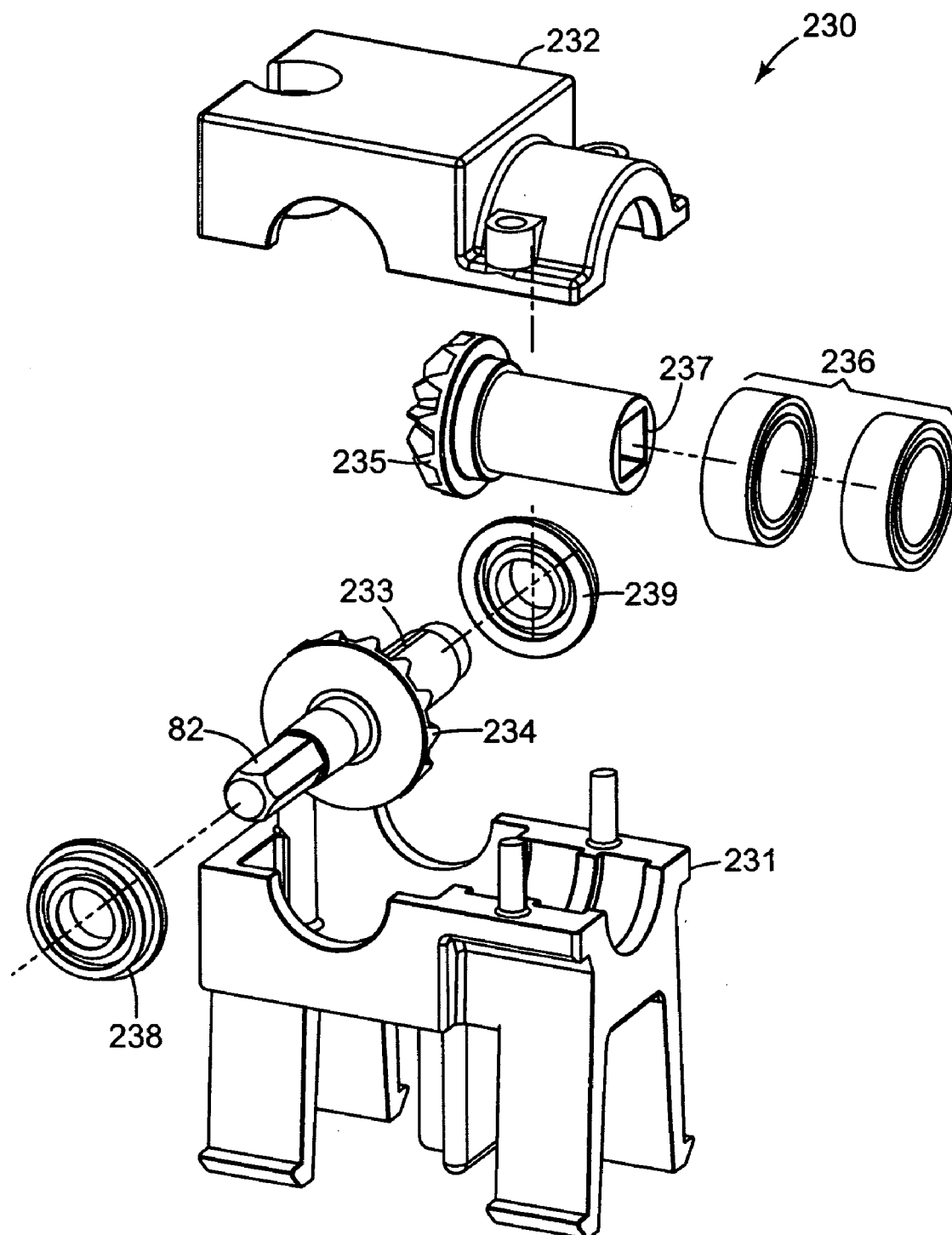


Fig. 14

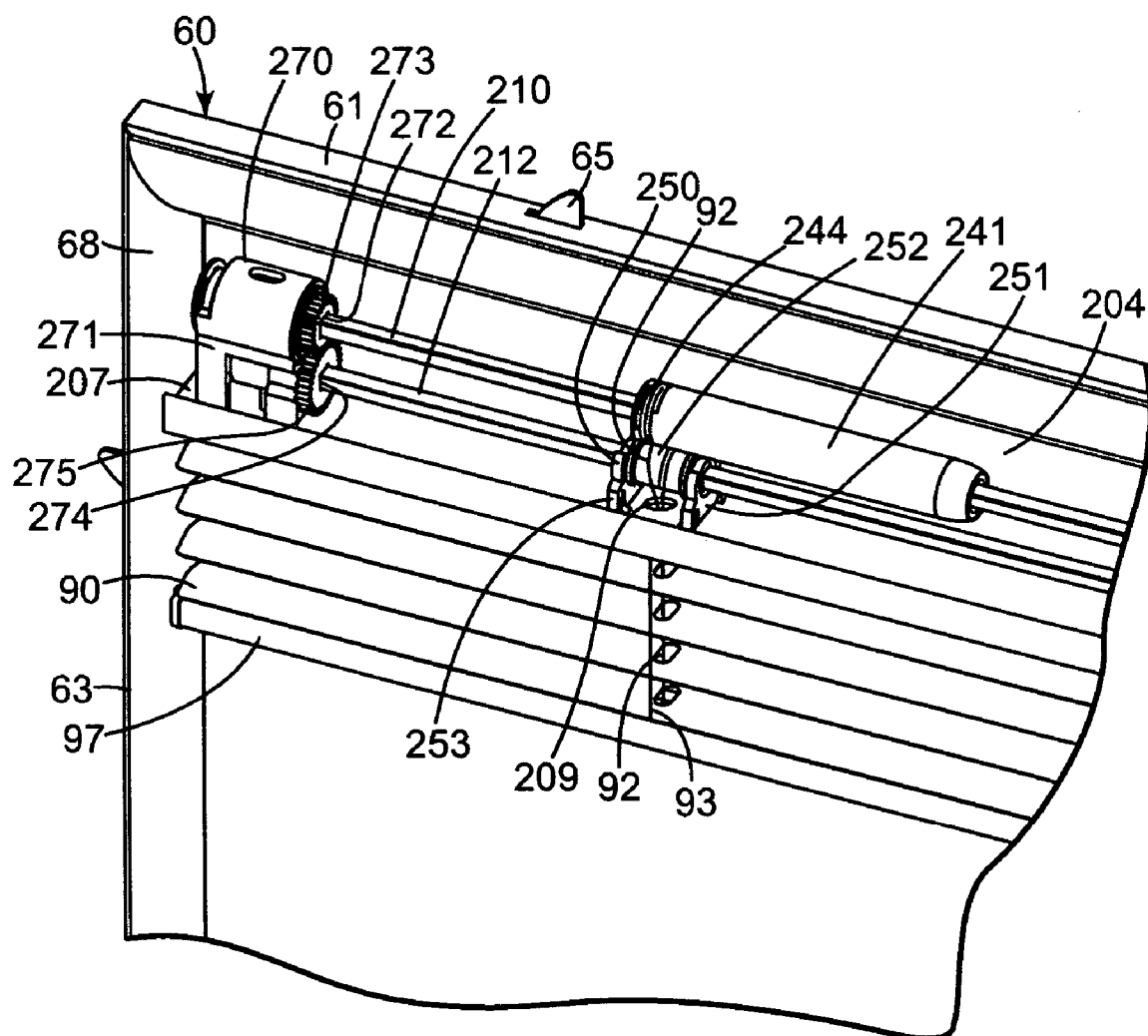


Fig. 15

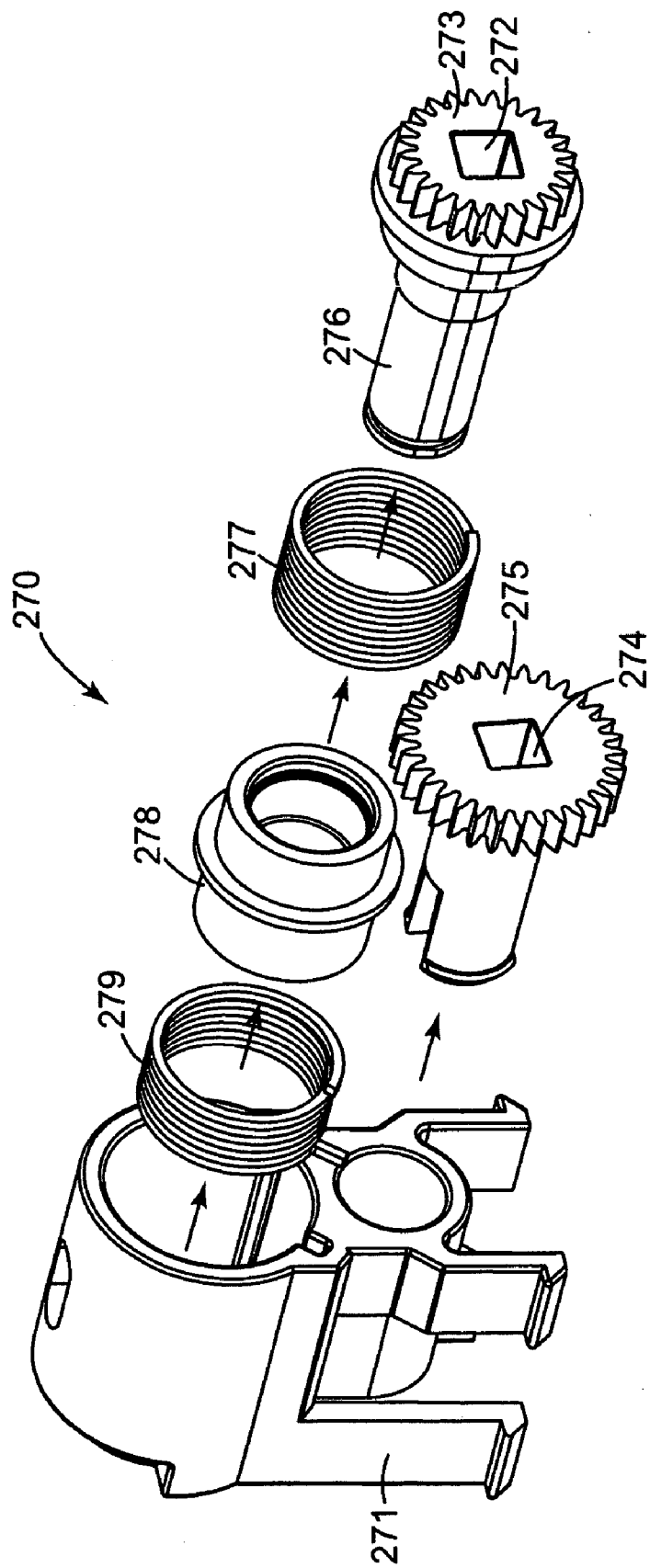


Fig. 16

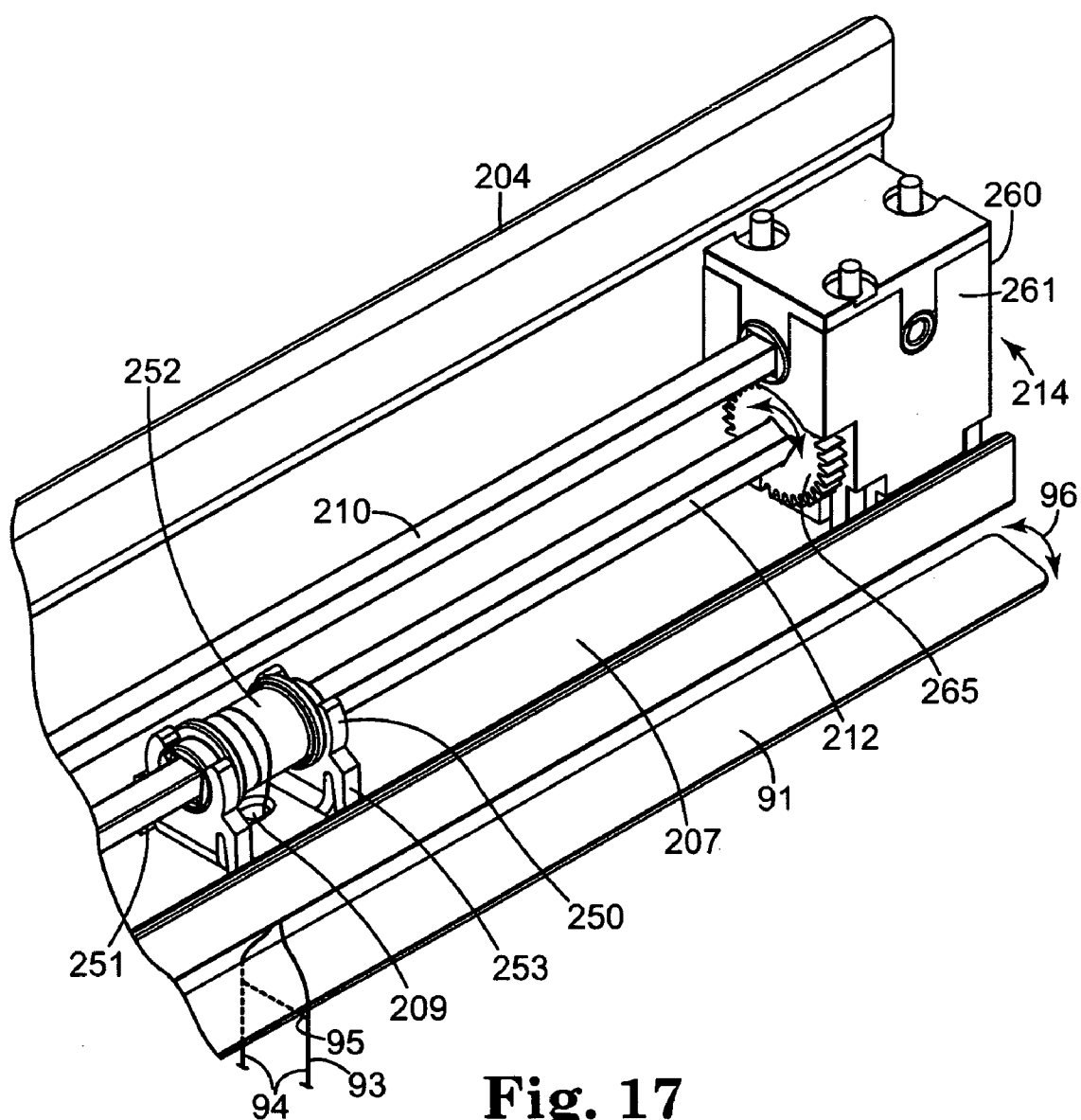


Fig. 17

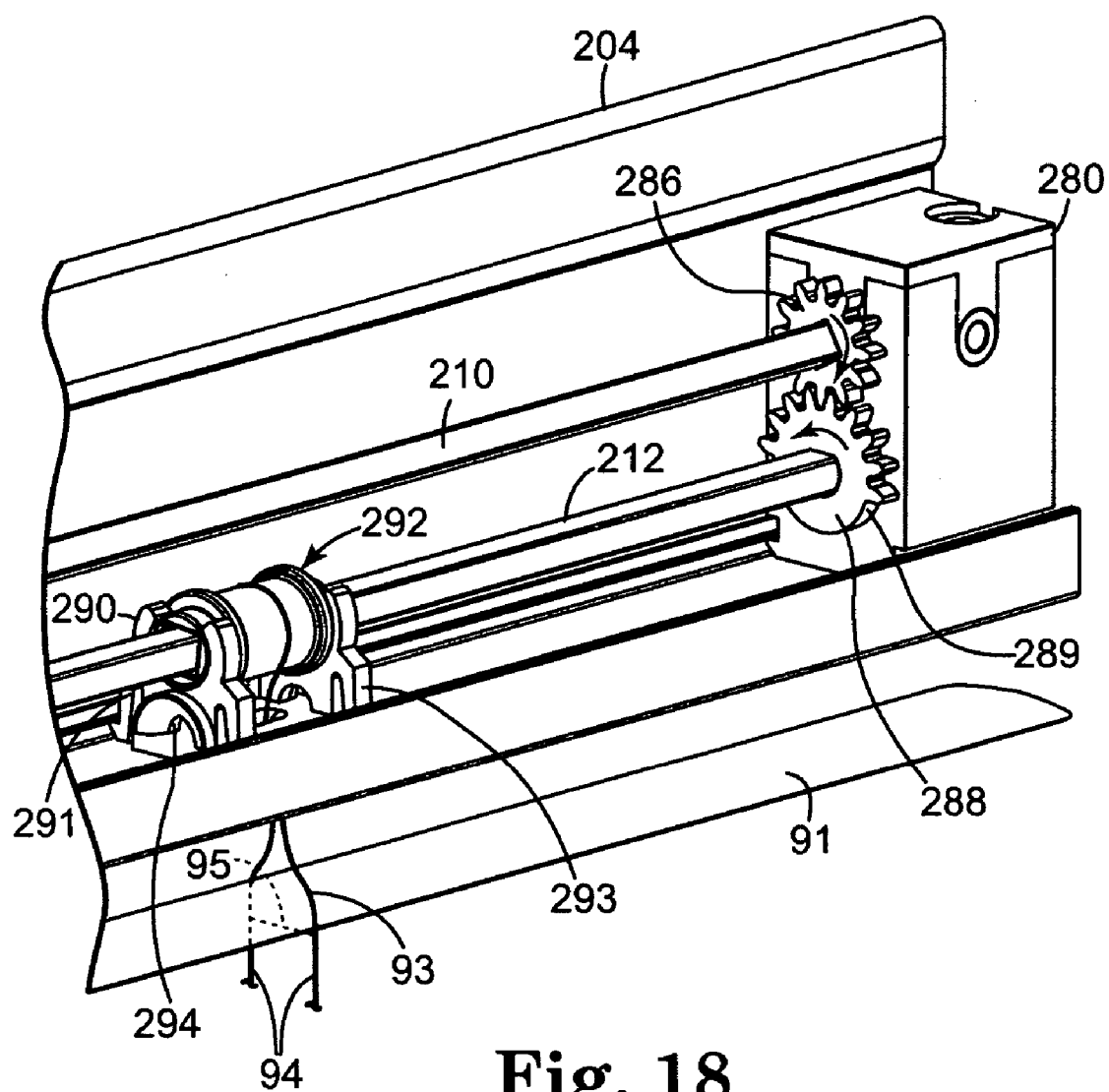


Fig. 18

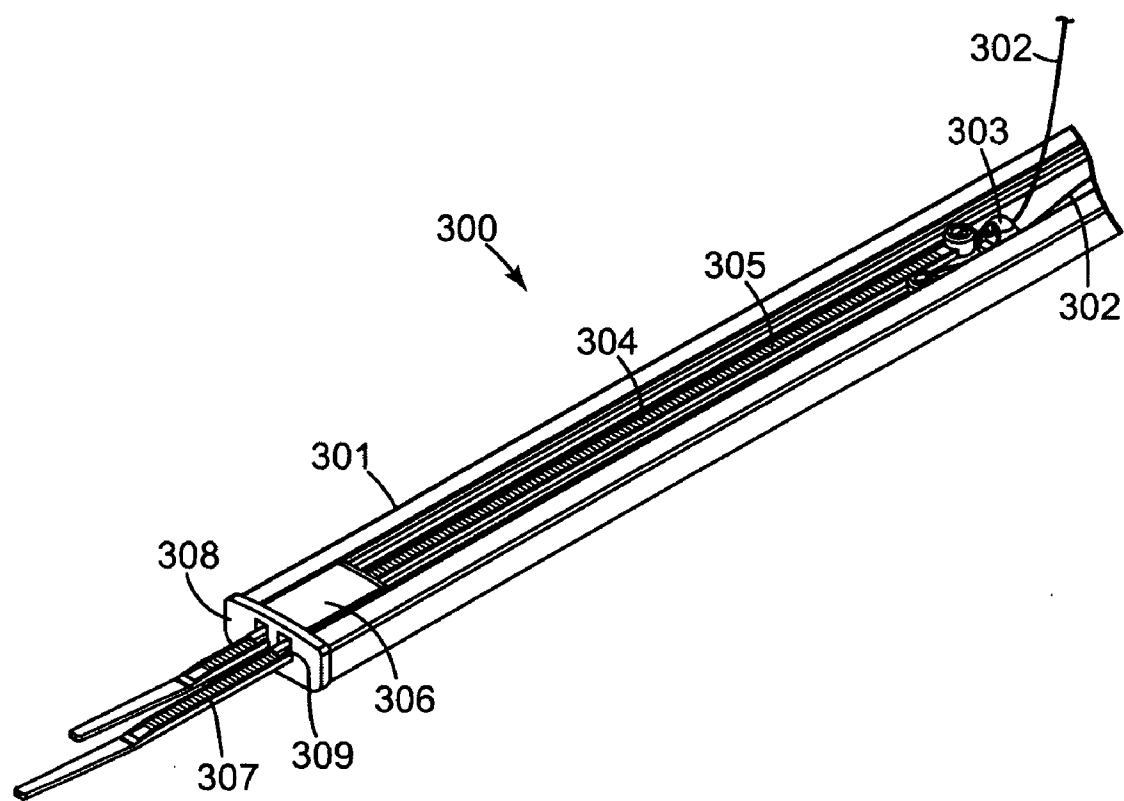


Fig. 19

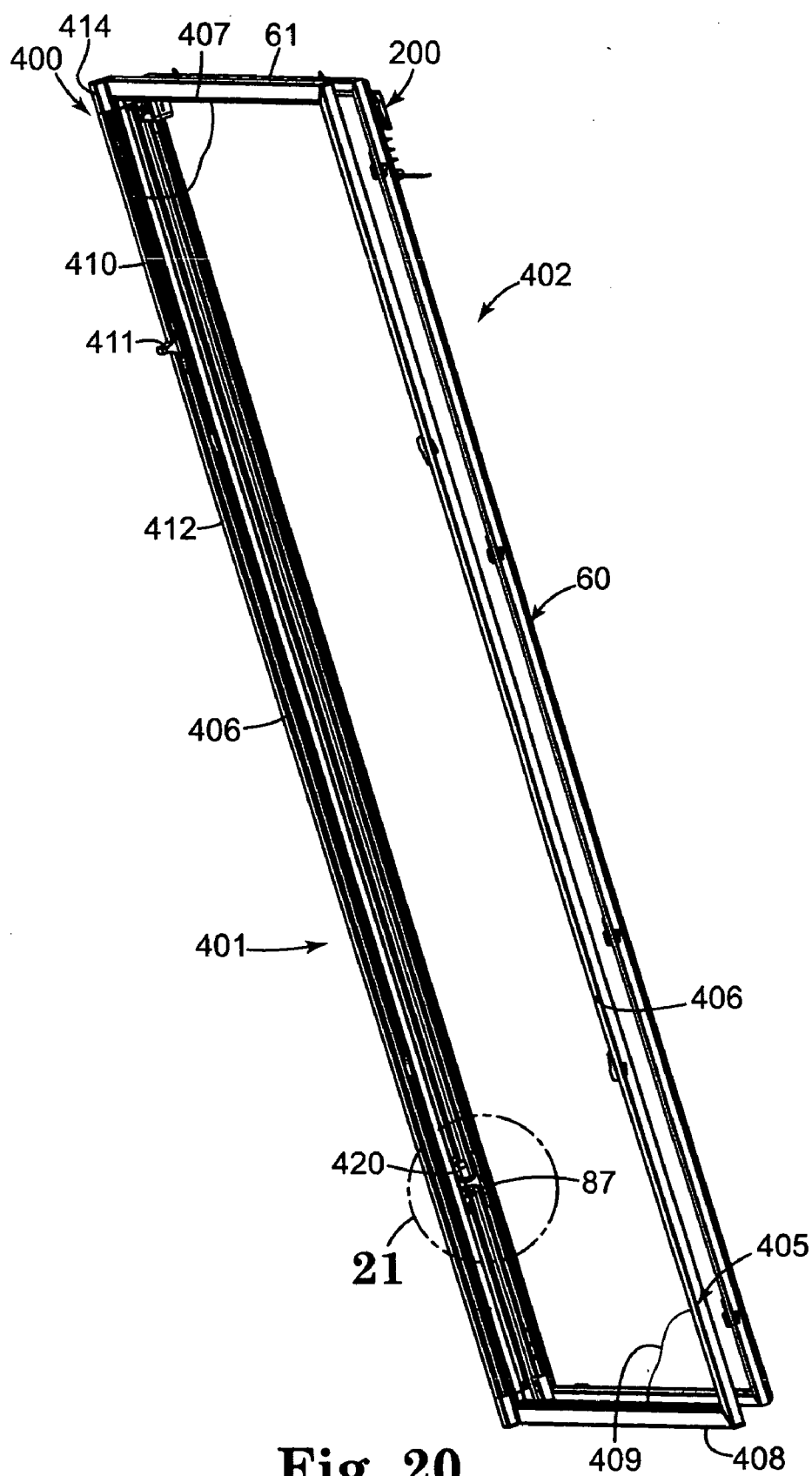


Fig. 20

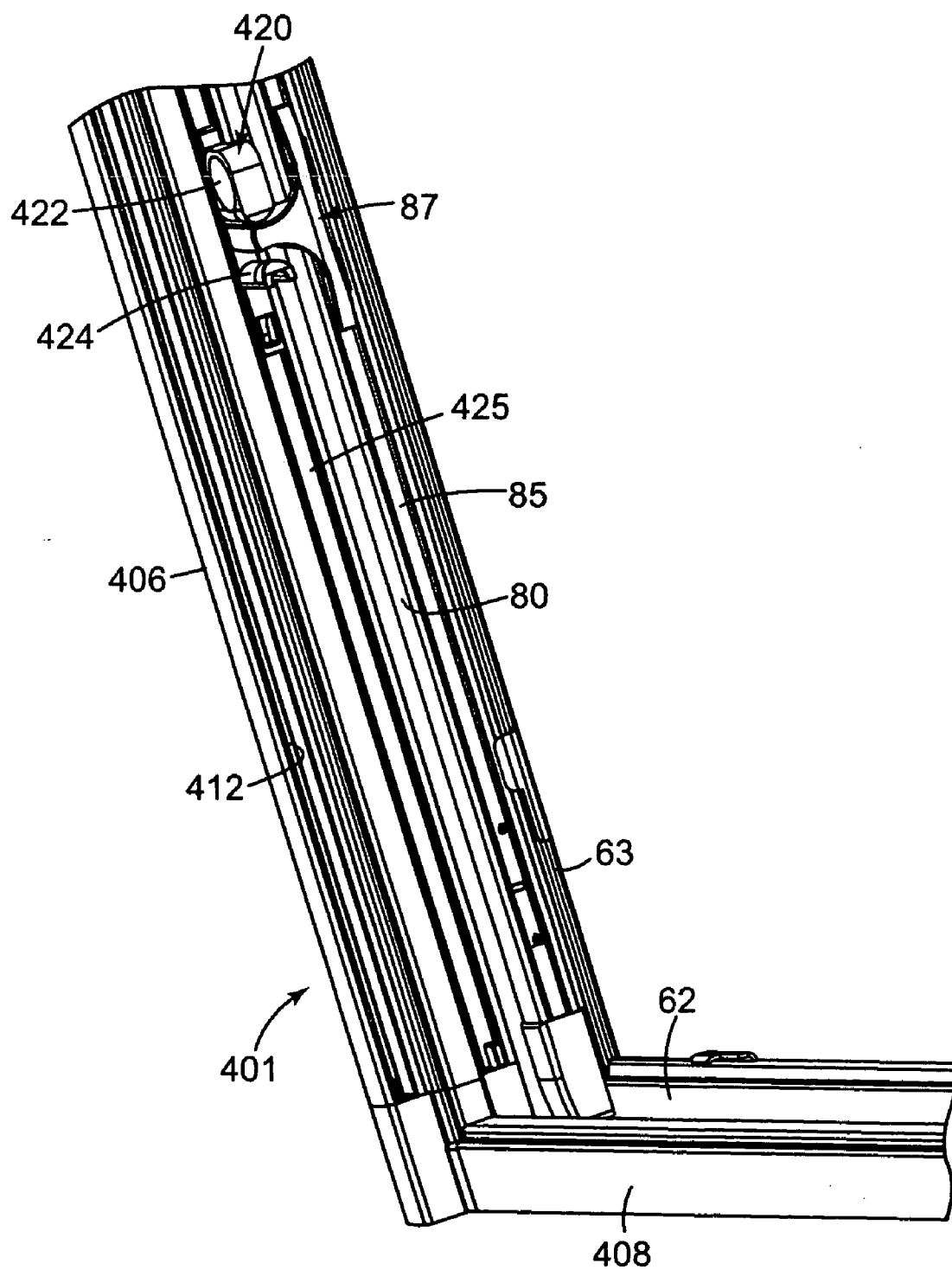


Fig. 21

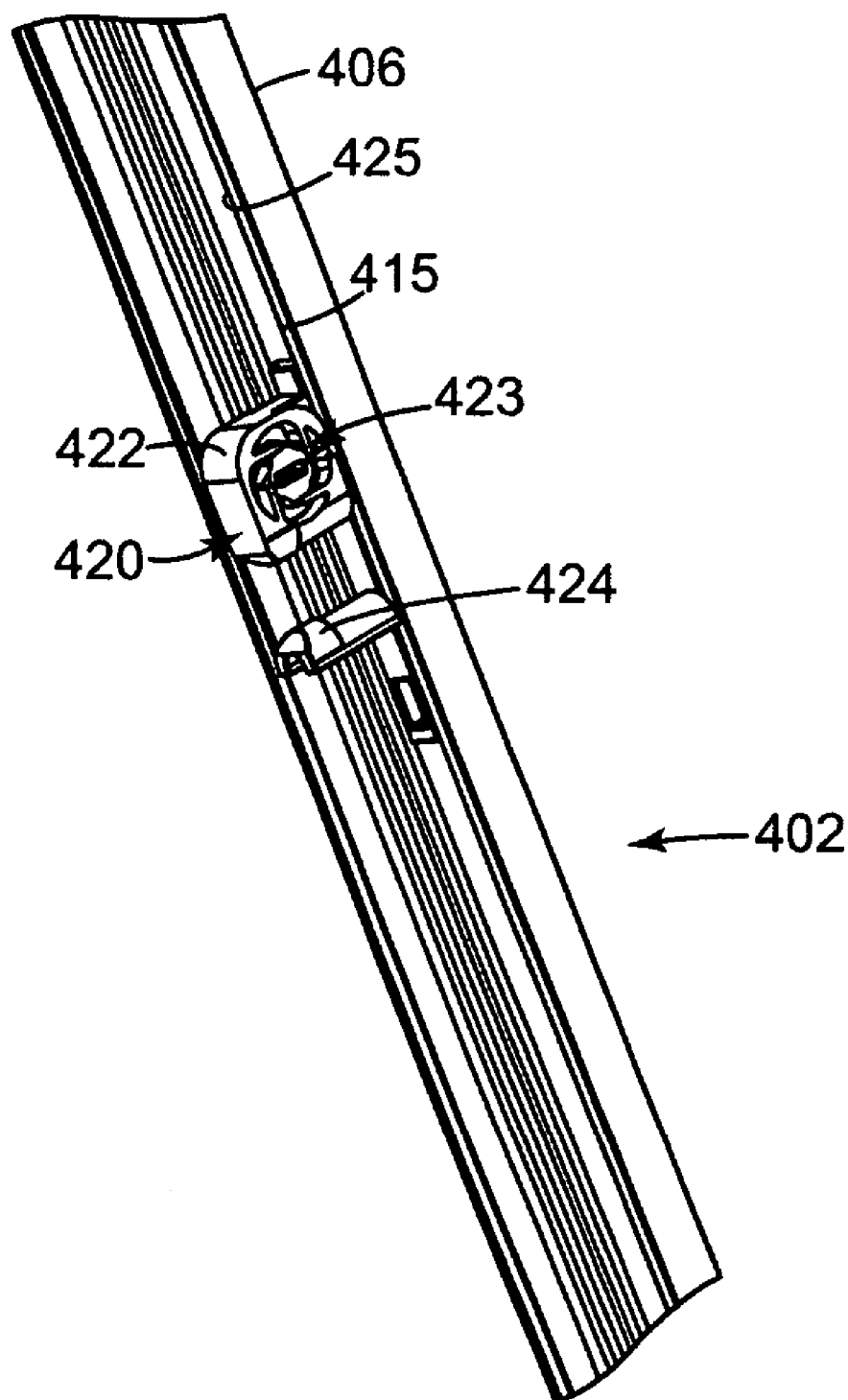


Fig. 22

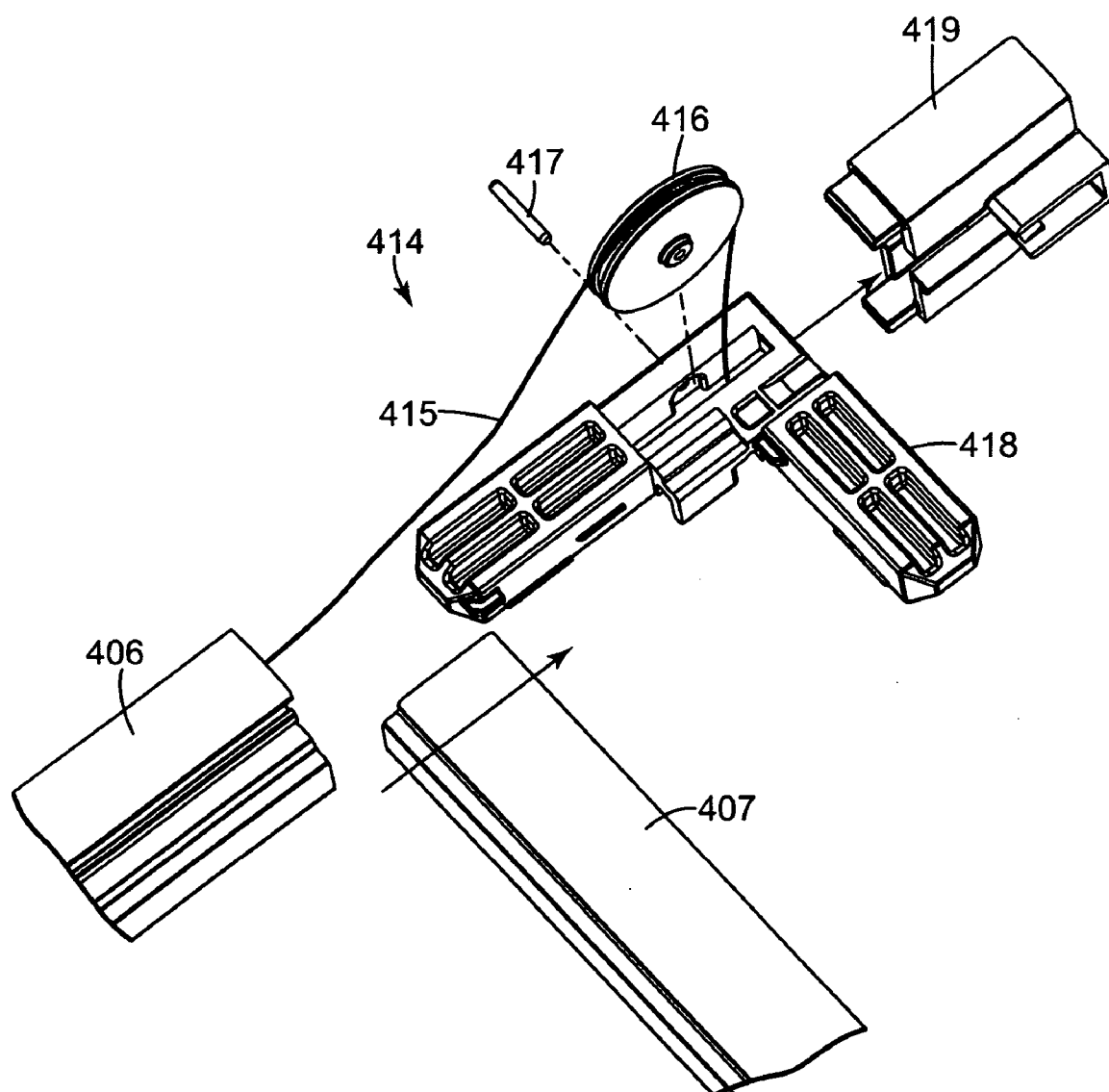


Fig. 23

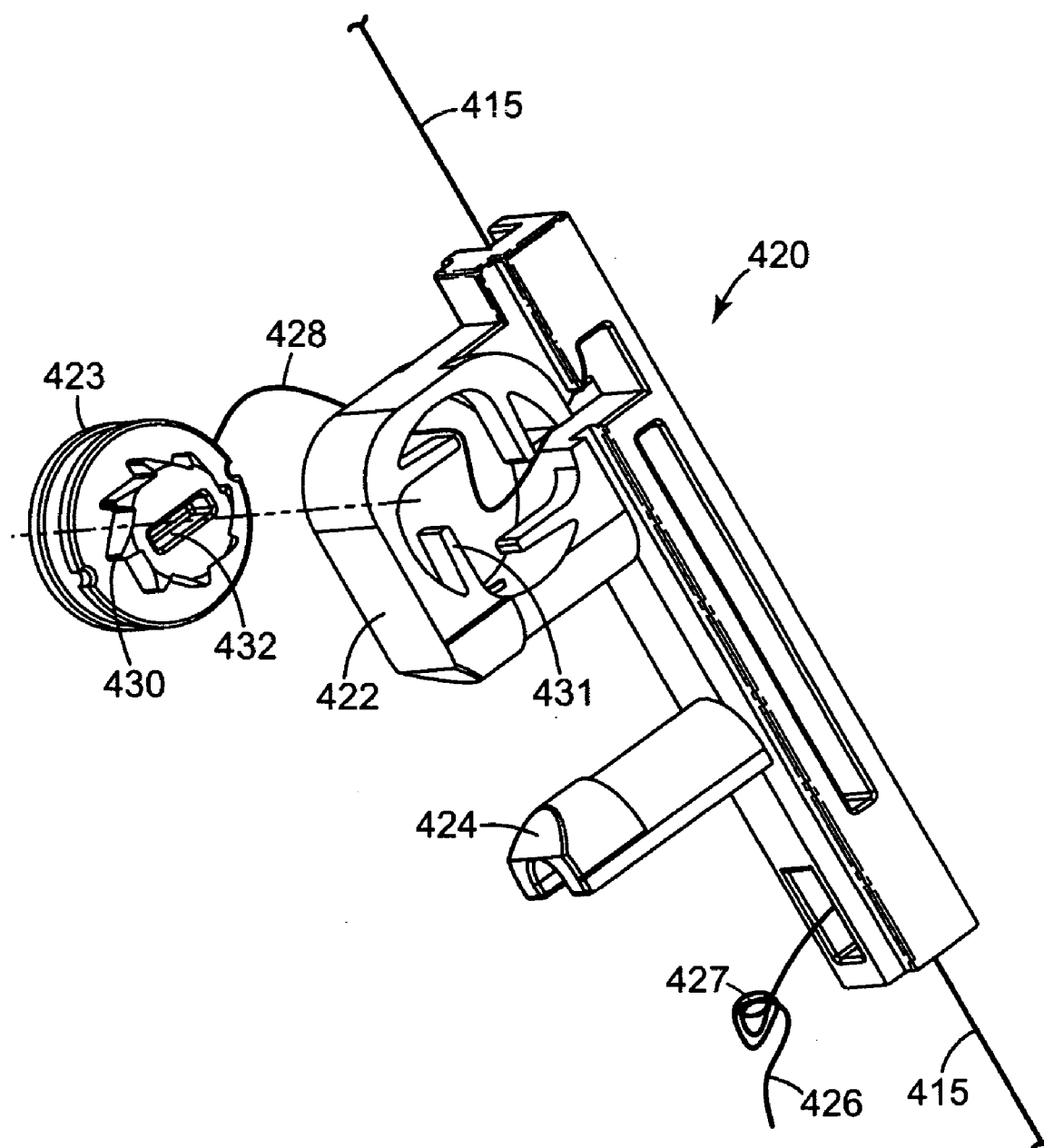


Fig. 24

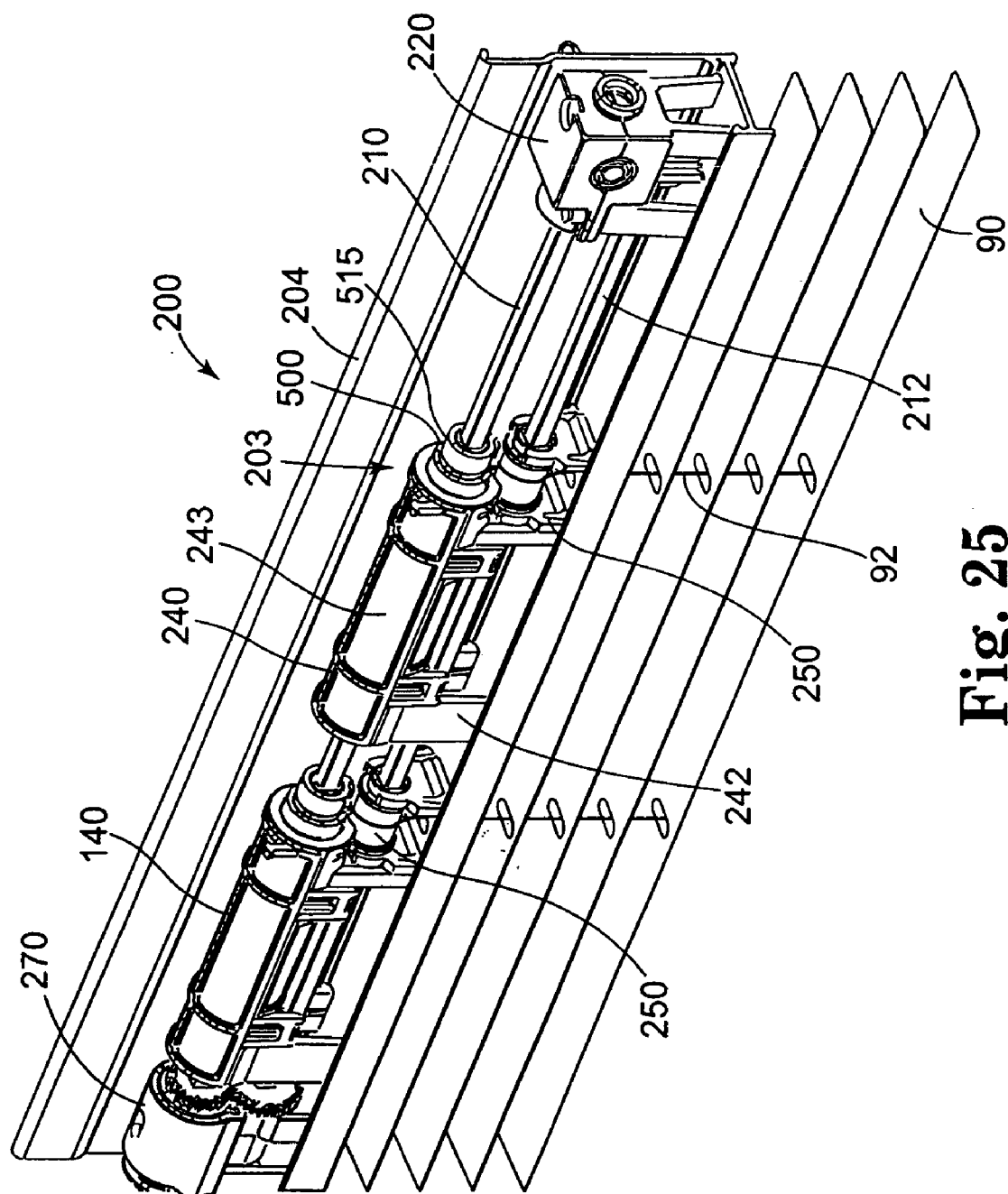


Fig. 25

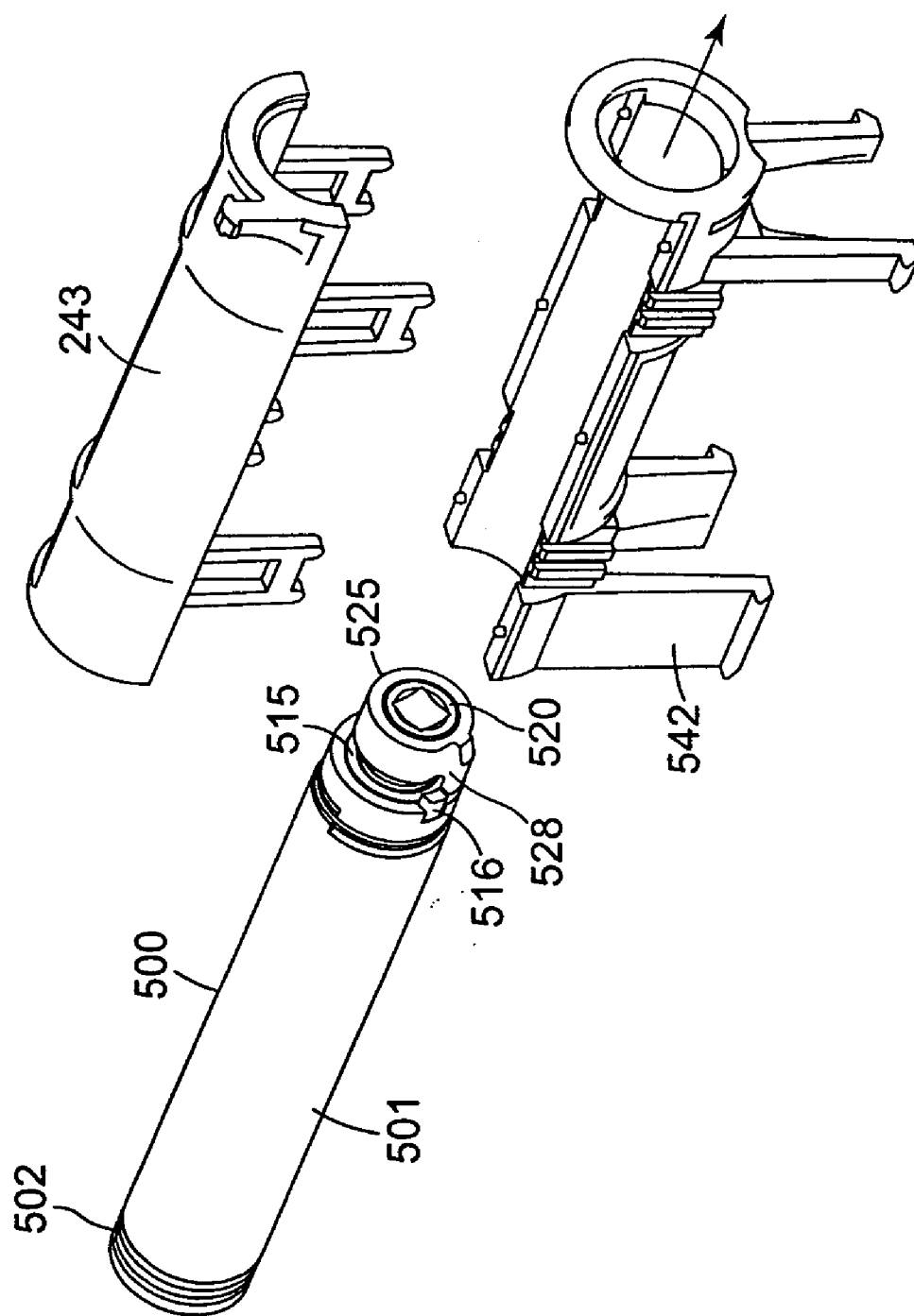


Fig. 26

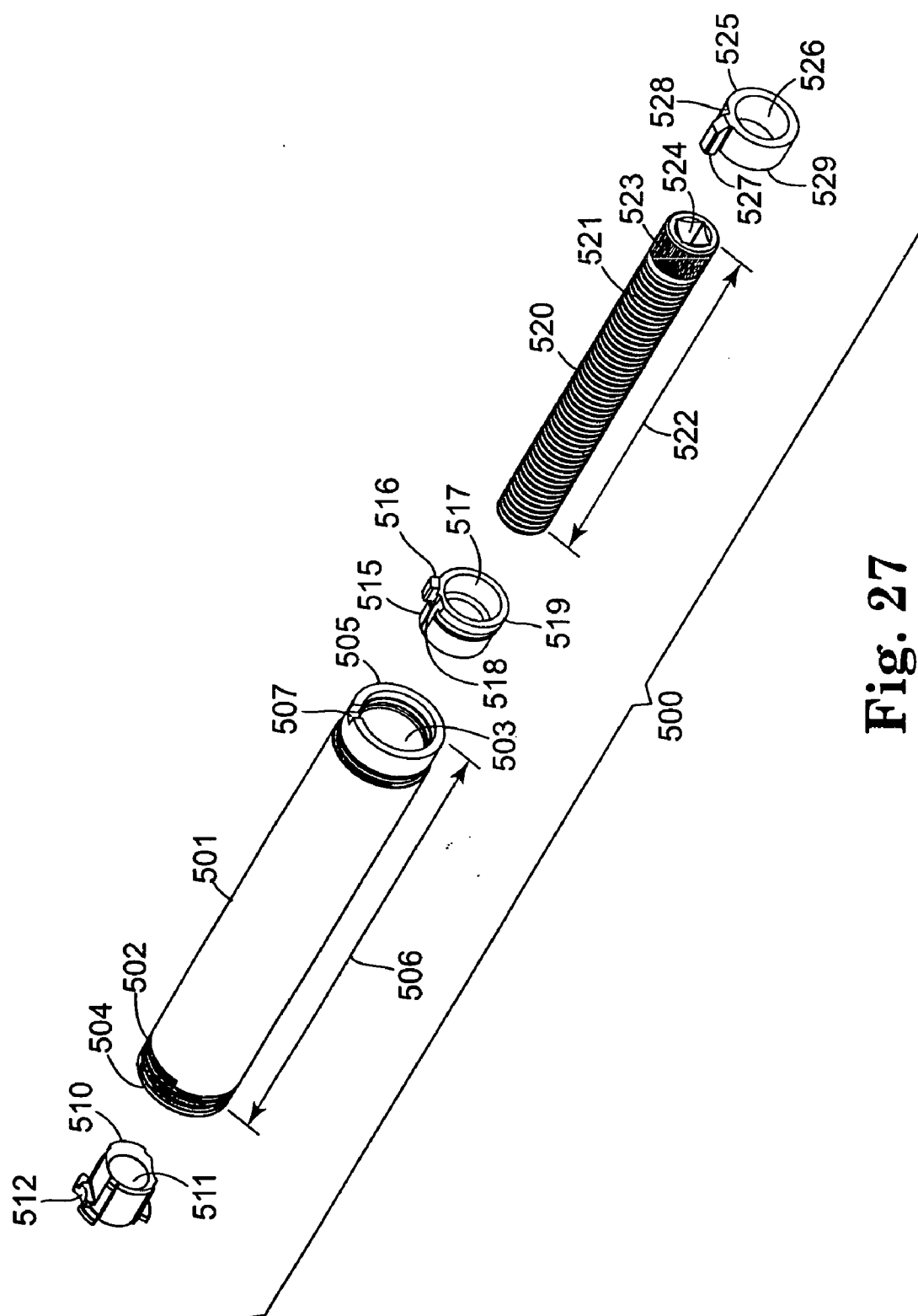


Fig. 27

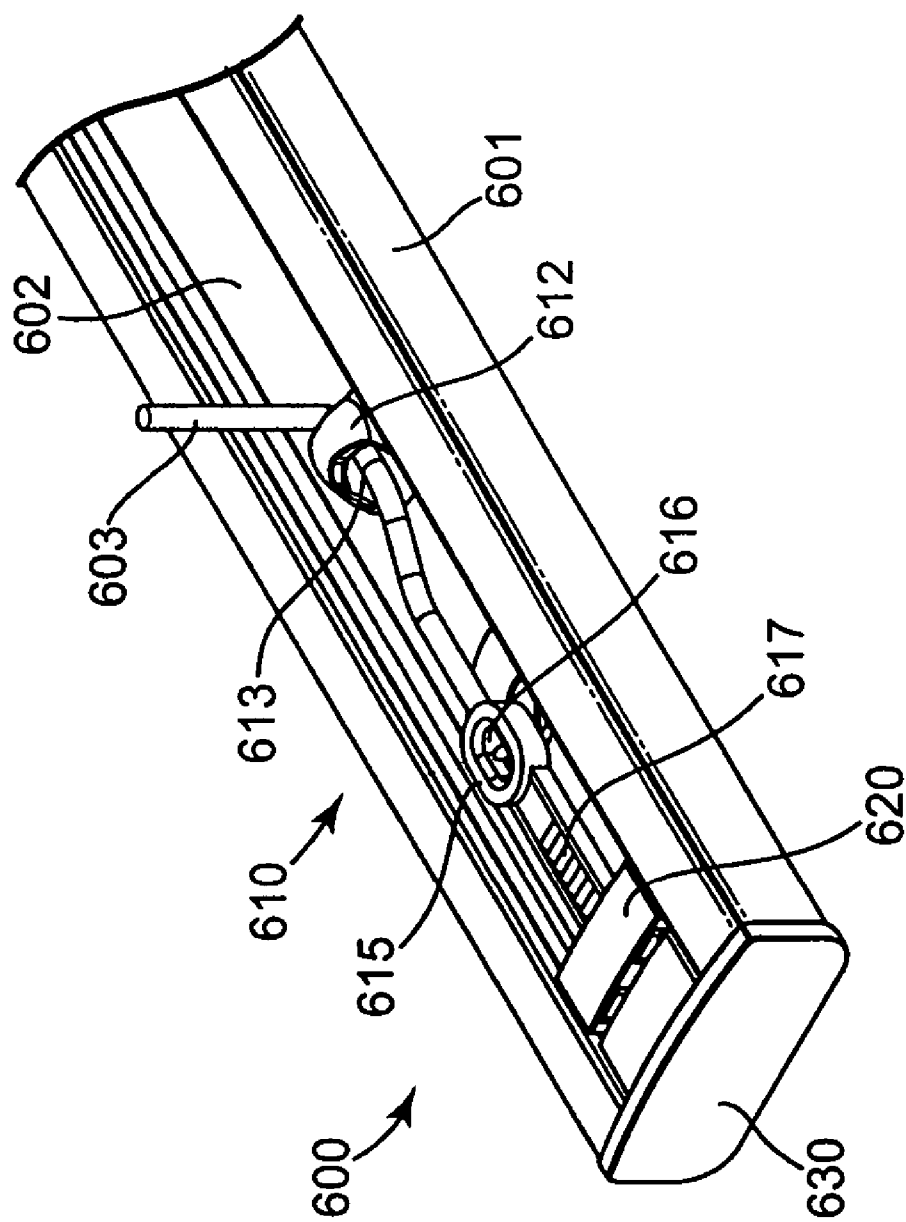
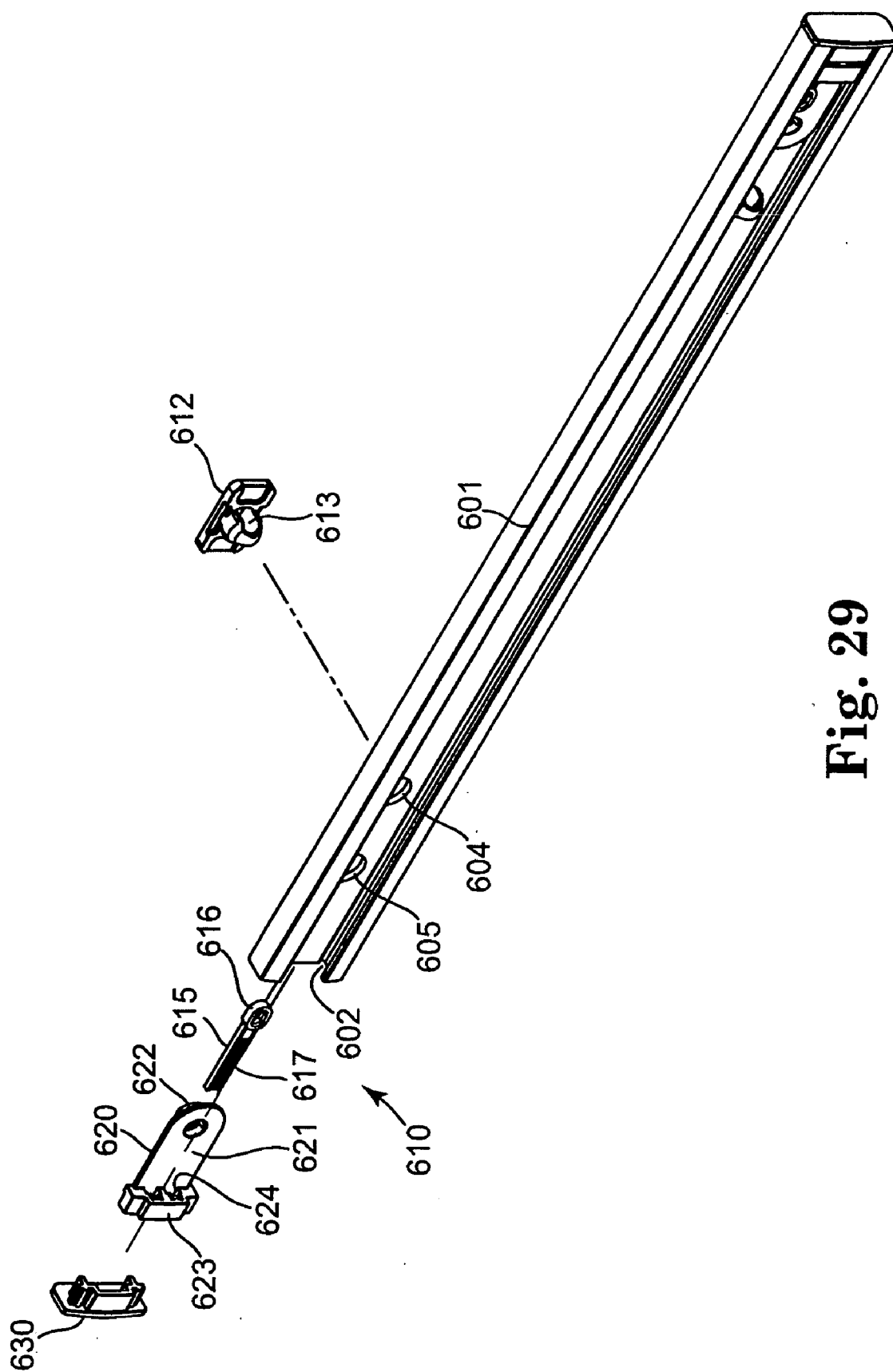


Fig. 28



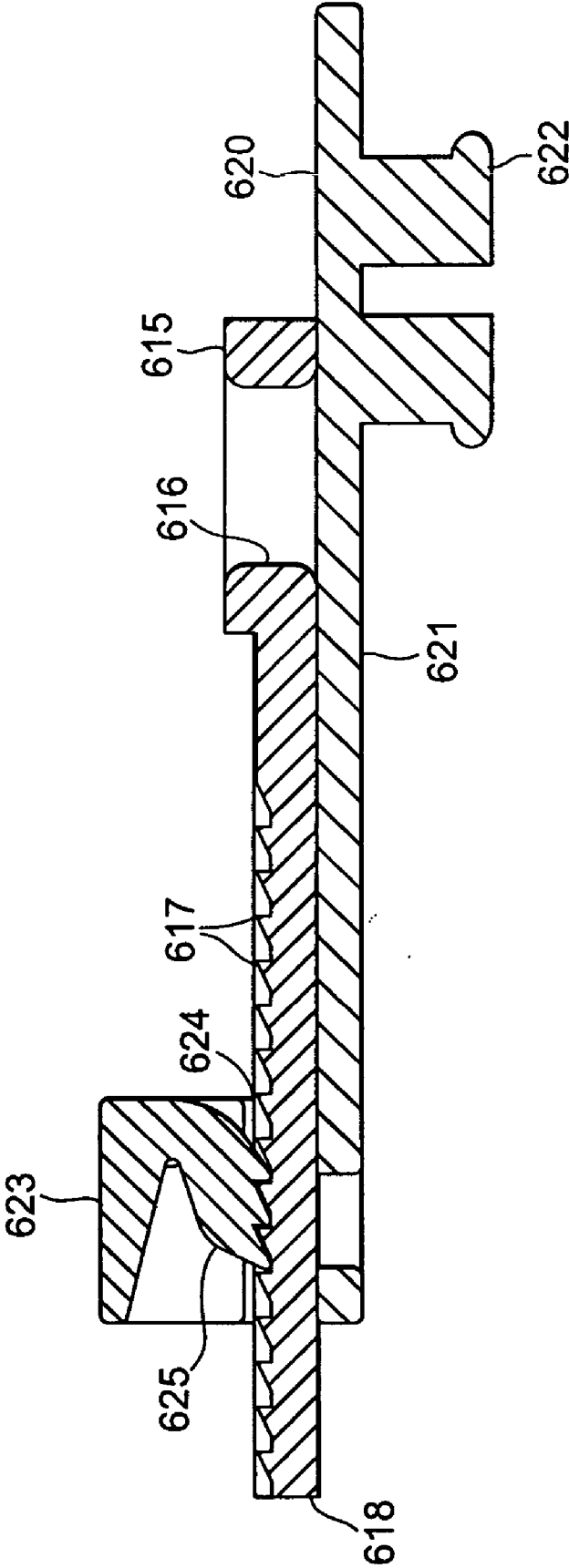


Fig. 30

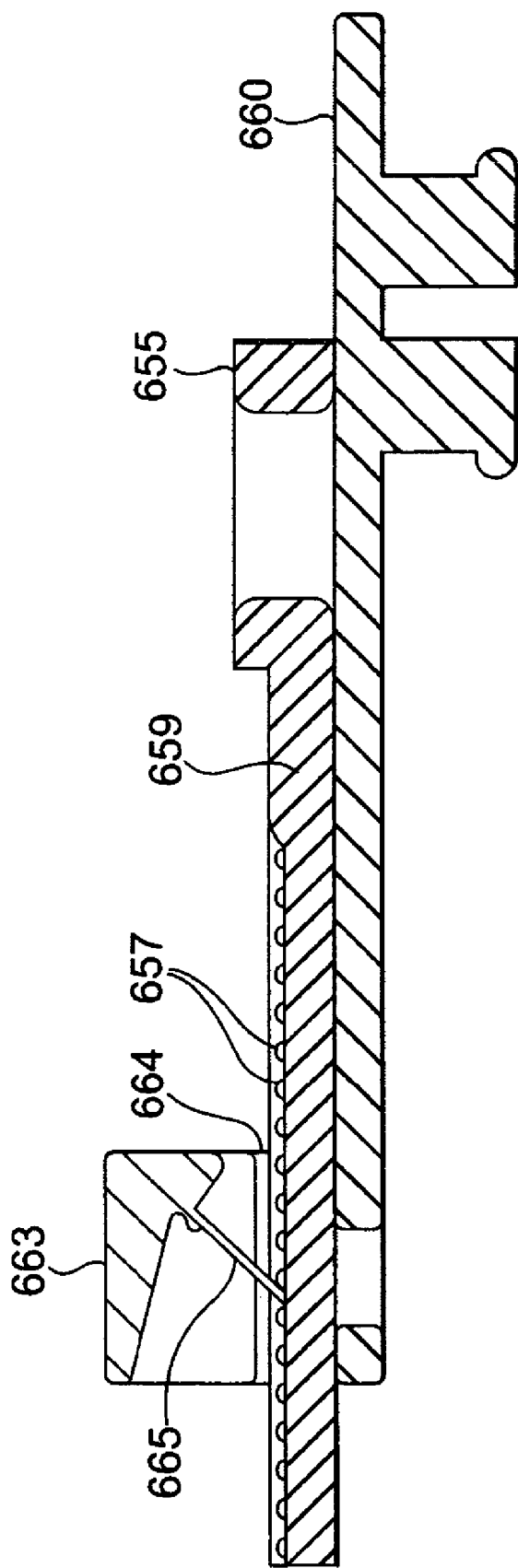


Fig. 31

WINDOW COVERING LEVELING METHOD

[0001] This application claims the benefit of provisional patent application Ser. No. 60/642,812, filed Jan. 11, 2005, and entitled WINDOW COVERING LEVELING MECHANISM AND METHOD, hereby incorporated by reference in its entirety, which is a continuation-in-part and claims the benefit of co-pending U.S. patent application Ser. No. 10/437,773, filed on May 14, 2003 and entitled ONE-WAY DRIVE FOR WINDOW COVERINGS, which is a continuation-in-part of U.S. Pat. No. 6,736,185 B2, filed on Jul. 22, 2002 and entitled SLIDING OPERATOR FOR BETWEEN THE GLASS WINDOW COVERINGS.

[0002] The complete disclosures of commonly assigned U.S. provisional patent applications entitled WINDOW COVERING DRIVE SYSTEM, Ser. No. 60/642,813 (attorney docket no. 306547); MOVABLE LIGHT LATCH, Ser. No. 60/642,811 (attorney docket no. 301233); and WINDOW ASSEMBLY WITH MOVABLE INTERIOR SASH, Ser. No. 60/643,064 (attorney docket no. 295468), are herein incorporated by reference.

[0003] The complete disclosure of commonly assigned U.S. patent application entitled WINDOW COVERING LEVELING MECHANISM (attorney docket no. 314243), filed on the same date herewith and claiming benefit from the same provisional application, Ser. No. 60/642,812, filed Jan. 11, 2005, is herein incorporated by reference.

FIELD OF THE INVENTION

[0004] The present invention relates to window covering actuation systems, including mechanisms and methods for leveling a moveable rail of the window covering.

BACKGROUND OF THE INVENTION

[0005] Within the art of fenestration products, such as windows and doors, it is well known that double panes of glass in a window provide better insulation than a single pane of glass. The provision of venetian type blinds or pleated shades between two panes of glass in a fenestration product is also known in the art to provide desired window or door coverage. A pleated blind between window panes is disclosed in the U.S. Pat. No. 4,913,213 to Schnelker. A venetian or slat blind between panes of glass is disclosed in the U.S. Pat. Nos. 4,687,040; 4,664,169 and 5,379,825. In order to utilize such blinds or shades effectively with the increased insulation of the double glass product, control mechanisms for lifting, lowering and tilting the blind or shade from one side of the window must be provided while maintaining the window seal. The art has provided cords and cables, sometimes driven by a motor or gear system, as the control mechanism. The most popular systems route the cord through an aperture drilled through the interior pane of glass.

[0006] U.S. Pat. No. 4,687,040 to Ball discloses a device for adjusting the tilt angle of slats of a slat blind positioned between the panes of glass. The device includes a hole in one pane of glass and a flexible cable passing through the hole. The cable is connected to a rectangular member which controls the rotation of the slats. When the cable is turned by external torque, the slats are tilted.

[0007] U.S. Pat. No. 4,913,213 discloses a pleated blind between double window panes and blind control means for raising and lowering the blind. One embodiment is com-

prised of an aperture in one pane of glass and a bolt with a center hole mounted in the aperture. An actuator cord passes through the bolt hole and further up and over a screen, if desired, thereby providing an external control mechanism.

[0008] U.S. Pat. No. 5,379,825 discloses a window blind between double panes of glass. One embodiment uses a lift cord and a control cord routed through a hollow screw passing through one of the panes of glass to provide external control of the blind.

[0009] The prior art has also developed more complicated control mechanisms that utilize cables and gear systems that pass through the window frame rather than the glass. U.S. Pat. No. 4,664,169 to Osaka et al. discloses a device for tilting slats of a venetian blind between double panes of glass. The device uses electrical power driving means to move a piezoelectric bimorph device in a horizontal plane. The piezoelectric bimorph device is mounted to a block having a threaded bore. The piezoelectric bimorph device mechanically moves an elongated V-shaped beam under two cross arms which control the rotation of the slats. When the beam is moved, the cross arms are tilted, thereby rotating the slats.

[0010] The complicated systems that require control mechanisms to be mounted in or routed through the window frame are relatively expensive to manufacture. Furthermore, in many of these systems gears and motors wear and then slip or fail. Many of these control devices require a head rail which is too wide to fit between the panes of those windows whose panes are not more than $\frac{3}{4}$ inches apart. Hence, these systems have never achieved the popularity of through the glass systems.

[0011] The problems of the prior art systems discussed above are not present if the control mechanism is a cord or cords routed between the edge of the interior glass panel and the window frame. In U.S. Pat. No. 4,913,213, Schnelker describes a pleated blind between window panes. In one preferred embodiment, the actuator cord is routed over the glass housing and any screen housing provided. An L-shaped guide having a single vertical and horizontal channel cut therein is fitted over the top edge of the glass housing. An actuator cord passes through the channel. A major problem with this system is that one cannot maintain a seal between the window frame and the edge of the glass housing. Another problem is that most blinds have four control cords, two lift cords and two tilt cords. If all four cords are routed through a single channel they tend to bind and interfere with one another.

[0012] In U.S. Pat. Nos. 5,611,381, 6,006,813 and 6,070,638, Jelic describes a window having a blind between two panes of glass. A cord guide is provided at the top edge of the housing, with the cord guide including multiple slots for the lift and tilt cords. The cord guide maintains a seal between the window frame and the window panes and keeps the cords separated. However, in this window system, the blind is still controlled by multiple cords routed around the window panes, which still tend to present problems for the user.

[0013] Even when the cord routing has been improved, between the glass window covering product may still have problems, such as jamming, when the lift cords experience slack during operation. These problems may occur when the

lift mechanism is used too briskly or quickly, or when the window covering encounters some type of obstruction. With the blind located between two glass panels, resolution of a jam in the lift cord is not an easy matter. Therefore, lift cord systems and blind actuation mechanisms that reduce the risk of slack and jamming are preferred.

BRIEF SUMMARY OF THE INVENTION

[0014] The present invention provides a method of adjusting a moveable rail of a window covering wherein the moveable rail is actuated by at least one lift cord. The method includes the steps of providing a lift cord adjustment mechanism mounted within the moveable rail; attaching the lift cord to the adjustment mechanism; adjusting the lift cord length through operation of the lift cord adjustment mechanism so as to facilitate leveling of the moveable rail; and fixing the lift cord at the adjusted length.

BRIEF DESCRIPTION OF THE SEVERAL VIEWS OF THE DRAWING

[0015] FIG. 1 is a front, interior view of a fenestration product, such as a window, including a between the glass window covering and an interior insect screen.

[0016] FIG. 2 is a partial detail view of the window of FIG. 1.

[0017] FIG. 3 is a front, interior view of a window panel removed from a window frame, including one embodiment of a sliding operator for a between-the-glass window covering in accordance with the present invention.

[0018] FIG. 4 is a partial, cut-away view of the panel of FIG. 3.

[0019] FIG. 5 is a partial detail view of the panel of FIG. 3 showing a through-the-glass shaft.

[0020] FIG. 6 is front, interior view of window panel, including another embodiment of a sliding operator for a between-the-glass window covering in accordance with the present invention.

[0021] FIG. 7 is an exploded view of one embodiment of the handle portion of a sliding operator in accordance with the present invention.

[0022] FIG. 8 is an exploded view of one embodiment of the pulley and shaft portion of a sliding operator in accordance with the present invention.

[0023] FIG. 9 is an back, exterior view of a window panel including a between-the-glass blind and one embodiment of a window covering actuation system in accordance with the present invention.

[0024] FIG. 10 is a detail, exterior view of a window covering actuation system.

[0025] FIG. 11 is a detail, interior view of the window covering actuation system of FIG. 10.

[0026] FIG. 12 is an exploded view of one embodiment of a gear box usable with a window covering actuation system in accordance with the present invention.

[0027] FIG. 13 is a perspective view of another embodiment of a gear box usable with a window covering actuation system in accordance with the present invention.

[0028] FIG. 14 is an exploded view of the gear box of FIG. 13.

[0029] FIG. 15 is a partial detail, exterior view of a window covering actuation system, including a lift spool, tilt drum and clutch/brake assembly.

[0030] FIG. 16 is an exploded view of the clutch/brake assembly of FIG. 16.

[0031] FIG. 17 is a partial detail, exterior view of a window covering actuation system, including a tilt drum and gear box.

[0032] FIG. 18 is a partial detail, exterior view of an alternative window covering actuation system, including another embodiment of a tilt drum and another embodiment of a gear box.

[0033] FIG. 19 is a partial detail view of one embodiment of a bottom rail of a blind usable as a between-the-glass window covering, including a lift cord adjustment system.

[0034] FIG. 20 is a perspective view of a window panel and interior insect screen attachable to the window panel in accordance with the present invention, including a sliding screen operator that engages the sliding operator on the panel.

[0035] FIG. 21 is a partial detail interior view of the screen and panel combination shown in FIG. 21.

[0036] FIG. 22 is a partial detail exterior view of the screen of FIGS. 20 and 21.

[0037] FIG. 23 is an exploded view of one embodiment of a drive assembly usable with the screen sliding operator shown in FIGS. 21-23.

[0038] FIG. 24 is an exploded detail view of one embodiment of a coupler, as shown in FIGS. 20-22.

[0039] FIG. 25 is an exterior, detail view of another embodiment of a window covering actuation system, including an alternative embodiment of a lift spool drive system.

[0040] FIG. 26 is a detail view of the lift spool drive system of FIG. 25, shown with a spool shroud and cradle.

[0041] FIG. 27 is an exploded view of the lift spool drive system of FIG. 26.

[0042] FIG. 28 is a perspective view of a window covering moveable rail including an adjustable leveling mechanism in accordance with the present invention.

[0043] FIG. 29 is an exploded view of the moveable rail of FIG. 28.

[0044] FIG. 30 is a cross-sectional view of a locking mechanism and a lift cord adjuster.

[0045] FIG. 31 is a cross-sectional view of another embodiment of a locking mechanism and a lift cord adjuster.

DETAILED DESCRIPTION OF THE INVENTION

[0046] With reference to the attached Figures, it is to be understood that like components are labeled with like numerals throughout the several Figures. FIGS. 1 and 2 are a fenestration product 40 to be used in accordance with the present invention having multiple panes of viewing material,

including an exterior pane **41** and an interior pane **42**, and an optional interior insect screen **44**, all set within a window frame **46**. One or more additional panes of viewing material, such as double pane **43**, may also be provided as needed to meet the efficiency and esthetic requirements of the fenestration product **40**. As used herein, the term “viewing material” refers to organic or inorganic materials that provide at least a partial barrier to the elements through which light can pass, including for example glass, plexiglass, screening materials, and the like. The viewing materials can be transparent, translucent, or partially opaque. Due to long-standing usage in the art, the terms “glass” and “pane” are synonymous with the term viewing material.

[0047] The panes of viewing material **41**, **42**, **43** are mounted within a sash **50** having a sash head **51**, a sash sill **52** and sash jambs **53**. The sash **50** is moveable to open the fenestration product **40** to allow for air flow into a building in which the fenestration product **40** is mounted. A handle **45** is commonly used to open and close the sash **50**, when desired. Positioned between the exterior and interior panes of viewing material, **41** and **42**, respectively, is a window covering **70** that may be adjusted by extending or contracting the covering **70** and/or by tilting components, such as slats **72**, of the covering **70**. Although the disclosed primarily between two sheets of viewing material, the present window covering **70** can also be used on the interior side of a fenestration product **40** adjacent a single pane of viewing material.

[0048] Although shown as a casement window, the fenestration product **40** may be any of a number of types products having windows, including but not limited to openable and non-openable windows, double-hung windows, windows within doors, sliding glass or patio doors, or other windows now known or later developed to be mounted in an architectural opening within a building. Although shown as a horizontal slat blind, it is to be understood that the window covering **70** may be any of a number of types of window coverings, including but not limited to horizontal blinds, vertical blinds, or other types of blinds, roman shades, pleated shades, honeycomb shades or other types of shades, any of which are capable of being extended and/or contracted to provide a desired amount of coverage for the window, and may be adjusted by tilting slats or other components of the covering. The window covering may be constructed from materials that are opaque, partially opaque, or translucent. For certain applications, the window covering may be constructed from a transparent material that is treated to block certain wavelengths of electromagnetic radiation, such as ultraviolet.

[0049] Referring now also to **FIGS. 3 and 4**, in this embodiment of the fenestration product **40**, the sash **50** includes a removable glass panel **60**, commonly known in the industry as a double glazing panel or DGP. The glass panel **60** includes the interior glass pane **42** mounted within a panel frame **69** having a panel head **61**, panel sill **62** and panel jambs or side walls **63**.

[0050] Referring now also to **FIGS. 3 and 4**, the glass panel **60** is shown removed from the window frame **46** and without the optional screen **44**, with an interior side **66** of the glass panel **60** facing forward. As used herein, the term “interior” generally refers to the side of the fenestration product inside a dwelling or other building and the term

exterior generally refers to the outdoor side of the product. However, when the fenestration product is mounted totally inside a building, such as door or window between two indoor rooms (for example, an office door or window), then interior refers to the side of the product at which a user would normally operate the product or a window covering for the product and exterior refers to the opposite side. Multiple retractable tabs **65** are provided to secure the glass panel **60** within the sash **50**.

[0051] Along one panel jamb **63**, (in this embodiment shown on the left side of the glass panel **60**, however the other side may also be used), a sliding operator **80** is provided to control the extension/contraction and/or other adjustment of the window covering **70**. The sliding operator **80** may be installed within the panel jamb **63** during formation of the glass panel **60** or, alternatively, the sliding operator **80** may be provided as an add-on accessory and attached to the panel jamb **63**. In the latter situation, existing fenestration products **40** already installed in buildings may be retrofit with the present invention for added versatility for a consumer.

[0052] The sliding operator **80** includes a handle **87** that slidably moves along a slide channel **85** formed with a panel jamb **63**. Although shown in one position that is generally perpendicular to the glass pane **42**, the handle **87** may be repositioned generally parallel to the glass pane **42**, if desired, or may be placed in any other suitable position or location for manipulation and control of the slide channel **85**. The handle **87** is connected to a drive mechanism **86**, such that generally linear movement of the handle **87** along the slide channel **85** results in movement of the drive mechanism **86**. In one embodiment, the drive mechanism **86** includes a belt, such as a timing belt that may or may not include teeth. The belt **86** is shown mounted perpendicular to the glass pane **42**, however other mounting configurations are also possible. Optionally, the drive mechanism **86** may be, but is not limited to, a chain, perforated tape, rope, cord, or other suitable driving component.

[0053] At an intersection of panel jamb **63** and the panel head **61**, a pulley enclosure **81** is mounted. Referring now also to **FIG. 5**, within the pulley enclosure is a sprocket **83** mounted to a shaft portion **82** that extends through an aperture **45** in the glass pane **42**. Driving mechanism **86** is routed around shaft pulley **83** such that the shaft pulley **83** engages the driving mechanism **86**. Movement of the driving mechanism **86**, by sliding movement of handle **87**, thus results in rotation of shaft portion **82**. A seal **89** is configured around shaft portion **82** to maintain the integrity of space between the glass panes **52**.

[0054] Drive mechanism **86** is routed about a pair of pulleys **84**, also mounted within pulley enclosure **81**, which guide the drive mechanism **86** from the shaft pulley **83** toward the slide channel **85**. In this embodiment, guiding of the drive mechanism **86** by the pulleys **84** results in about a 90 degree direction change for the driving mechanism **86**. Adjacent to the panel sill **62**, a third pulley **88** is positioned so that the drive mechanism **86** routes around it at an opposite end of the glass panel **60**. In this embodiment, the drive mechanism **86** is configured as a continuous loop, however other configurations are also possible and within the scope of the present invention.

[0055] Referring to **FIG. 6**, an alternative embodiment of a sliding operator **180** of the present invention is shown for

a removable glass panel 160 including glass pane 142. In this embodiment, the sliding operator 180 is mounted to the glass pane 142, instead of being configured as part of a panel jamb, such as jamb 63 as described above. The sliding operator 180 includes a slide channel 185 in which a driving mechanism 186 is routed. A handle 187 slides along slide channel 185 providing movement of the driving mechanism 186.

[0056] Adjacent panel head 161, a pulley enclosure 181 is mounted such that the drive mechanism 186 is routed around a shaft pulley 183 and a pair of pulleys 184. The shaft pulley 183 is mounted on a shaft 182 that passes through the glass pane 142. In this embodiment, with the sliding operator 180 mounted on the glass pane 142, the sliding operator 180 may be substantially aligned with the shaft 182, thereby removing the need for a 90 degree direction change of the driving mechanism 186, as was described above with respect to driving mechanism 86.

[0057] Adjacent panel sill 162, a second pulley enclosure 190 is mounted to the glass pane 142. Within this second pulley enclosure 190, a second pair of pulleys 192 and a third pulley 191 are positioned to route the drive mechanism 186 in an aligned manner with respect to the first pulley enclosure 181 and the shaft 182. In one embodiment, the drive mechanism 186 forms a continuous loop by attachment at the handle 187, such that movement of the handle 187 generally parallel to the member 163 results in smooth, direct movement of the drive mechanism 186 and rotation of the shaft 182.

[0058] Although the sliding operator 180 will partially obstruct the view through the glass pane 142 to some extent, in contrast to the offset sliding operator 80 located on a panel jamb 63, the on-glass sliding operator 180 has other advantages. In particular, although the sliding operator 180 mounted to the glass pane 142 may be used with any type of fenestration product, it is especially useful with sliding glass doors, double-hung type windows or other sliding-type fenestration products. The on-glass mounting of the sliding operator 180 provides a lower profile for the fenestration product, and thus accommodates the passing of one component of a fenestration product relative to a closely adjacent component of that fenestration product.

[0059] Referring to FIGS. 7 and 8, another alternative embodiment of a sliding operator 280 is shown including a slide channel 285 in which a driving mechanism 286 is routed. In this embodiment, the drive mechanism 286 is a timing belt. A handle 287 slides along slide channel 285 providing movement of the timing belt 286. A bracket 288 that mates with the timing belt 286 clamps the ends of the timing belt 286 at the handle 287 using fasteners 289, thereby forming a continuous loop of timing belt 286 throughout the sliding operator 280. A lower pulley 290 is secured by fastener 293 within a housing 291 that has a back plate 292 and is attached to one end of the slide channel 285. The lower pulley 290 is mountable at or near the panel sill (not shown). The timing belt 286 is routed around the lower pulley 290 forming the lower end of the timing belt loop. The lower pulley 290 is adjustable within the housing 291 by rotation of fastener 293, such that movement of the lower pulley 290 toward and away from the panel sill (not shown) adjusts the tension within the timing belt 286 for efficient operation of the sliding operator 280.

[0060] A pulley enclosure 281 attached to the other end of the slide channel 285 is mountable adjacent a panel head (not shown) at an opposite end from the lower pulley 290. The timing belt 286 is routed around a corresponding timing belt sprocket 283 and a pair of pulleys 284 mounted within a pulley housing 296 that is enclosed by cover 294. The sprocket 283 is mountable to a shaft (not shown), such as previously described shaft portion 82 that passes through the glass pane 42. In this embodiment, the sprocket 283 is mounted on bearings 295 within a shaft housing 297 to facilitate routing and function of the timing belt 286, which is also aided by roller 299 attached by pin 298 to the shaft housing 297.

[0061] Referring now to FIG. 9, an exterior side 67 of glass panel 60 is shown with a horizontal blind 90 attached. A sealing member 68 is provided around the circumference of the glass panel 60 in order to seal the glass panel 60 to the sash 50 when the glass panel 60 is secured to the sash 50 by retractable tabs 65. The blind 90 includes a plurality of slats 91 that extend generally from one panel jamb 63 to the other with enough slats 91 to extend generally from the panel sill 62 (not shown) to an area adjacent the panel head 61 when the blind 90 is about fully extended. For clarity in this figure, only a portion of the plurality of slats 91 are shown. It is to be understood, that different configurations of blinds may also be used in keeping with the present invention.

[0062] In this embodiment, the plurality of slats 91 may be contracted by retraction of a plurality of lift cords 92, as will be described in more detail below. The plurality of slats 91 may also be rotated or tilted from a generally horizontal position (as shown) to an angled orientation that is somewhat less than vertical, in either direction, by movement of a plurality of ladder cords 93, which will also be described in more detail below. Extension/contraction and angular adjustment or tilting of the blind slats 91 allows an operator to provide desired light passage through and coverage of the glass pane 42 of the fenestration product 40.

[0063] Referring now also to FIGS. 10 and 11, the blind 90 or other window covering is attached to a window covering actuation system 200 mounted to the glass panel 60 at a head channel 204 adjacent the panel head 61. The head channel 200 has a general 'L' shaped cross-section formed by a sidewall 205 and a shelf 207. The sidewall 205 includes an upper hook 206 to aid in mounting the head channel 200 to the panel head 61. The shelf 207 includes a toe portion 208 for retaining components 203 of the actuation system 200 in the head channel 204 and, optionally, for connecting these components 203 to the head channel 204.

[0064] As shown in FIG. 11, on an interior side 202 of the head channel 204, the sidewall 205 is a generally flat wall providing a uniform and plain appearance to the interior of a dwelling or other building for an indoor viewer. Thus, an operator of the blind 90 or a viewer of or through the fenestration product 40 does not see the components 203 of the actuation system 200, thereby providing a more pleasing appearance to the fenestration product 40. As shown in FIG. 10, however, on an exterior side 201 of the head channel 204, the components 203 may be exposed or may optionally be covered by another wall (not shown) coupled to the toe 208, the shelf 207 or one or more of the components 203.

[0065] In this embodiment, the components 203 of the actuation system 200 include two driving shafts, a rotating

lift shaft **210** and a rotating tilt shaft **212**. For embodiments using a only a non-tilting window covering, such as a shade, the tilt shaft **212** may be eliminated or provided, but not utilized. The components **203** also include a gear box **220** mounted to the head channel **204** and coupled to at least the lift shafts **210** at a first end **214**. The actuation system **200** connects to shaft **82** at gear box **220**, the shaft **82** passing through the glass pane **42**. The shaft **82**, in turn, is coupled to and driven by sliding operator **80**, such that linear motion of sliding operator **80** results in rotational motion of shaft **82** and corresponding operation of the actuation system **200** by rotational motion of lift shaft **210**.

[0066] Referring now to **FIG. 12**, one embodiment of the gear box **220** is shown in an exploded view. The gear box **220** includes a housing **221** with a cover **222**. A shaft **223** incorporates shaft portion **82** that protrudes through the glass pane **42**, as described above. Shaft **223** also includes a first bevel gear **224** mounted to or formed with the shaft **223**. A second bevel gear **225** is mounted with the housing **221** to mate with the first bevel gear **224**. A first spur gear **226** is coupled to, or formed with, the second bevel gear **225**, with the combined gears **225**, **226** mounted within the housing **221** so as to provide an external interface **227** for lift shaft **210**. A second spur gear **228** is also mounted within the housing **221** in a mating relationship with the first spur gear **227** and so as to provide an external interface **229** for tilt shaft **212**. In operation, when protruding shaft portion **82** is rotated, rotation of shaft **223** and the first bevel gear **224** results in rotation of lift shaft **210**. This rotation produces a corresponding rotation in the tilt shaft **212** through the spur gear set **226**, **227**.

[0067] The combination of the bevel gears **224**, **225** and sliding operator **80** preferably includes an amount of gear reduction, such that a full range of motion of the window covering **90** is achieved by relatively less motion of the sliding operator **80**. In one embodiment, this ratio of handle travel to covering travel is about 70 percent. The gear ratio of the gears **224**, **225** contributes in part to this travel ratio. However, also contributing to this travel ratio is the relationship of the sliding operator **80** structure to the covering actuation structure, as described below.

[0068] Referring to **FIGS. 13 and 14**, an alternative embodiment of a gear box **230** is shown including a housing **231** and a cover **232**. A shaft **233** incorporates shaft portion **82** and a first bevel gear **234**. A second bevel gear **235** is mounted to mate with the first bevel gear **234** and provide an external interface **237** for the lift shaft **210**. One or more bearings **236** supports the external interface **237** within the housing **231**. A first ball bearing **238** and a second ball bearing **239** are also provided to support shaft **233** within the housing **231**. In this embodiment, spur gears or other coupling mechanisms are not provided as part of the gear box **230** to couple the rotation of the lift shaft **210** to the rotation of the tilt shaft **212**. Instead, this coupling is provided as another component **203** of the actuation mechanism **200**, as described below.

[0069] Referring again to **FIG. 10**, the actuation system **200** also includes a plurality of lift spool assemblies **240**, preferably in a number equal to the number of lift cords **92** of blind **90**. Each lift spool assembly **240** includes a lift spool **241** mounted on a support cradle **242** mounted to and supported by the head channel **204**. The lift shaft **210** passes

through each lift spool **241** with the lift spool **241** coupled to the lift shaft **210** so that rotation of the lift shaft **210** results in corresponding rotation of the lift spool **241**.

[0070] A protective shroud **243** is preferably positioned over the lift spool **241** to protect the spool **241** and lift cord **92** during operation, such as from dirt/dust contamination. In addition, the shroud **243** keeps the lift cord **92** on the spool **241** in the desired location, thereby minimizing unwanted unwinding and tangling of the lift cord **92**. As the spool **241** rotates, it shifts back and forth along the lift shaft **210** with respect to the location of the lift cord **92**. As a result, the lift spool **241** retracts into and emerges out of the shroud **243** as the lift cord **92** winds up or unwinds. The protective shroud **243** is optionally positioned over only a portion of the lift spool **241**. For example, the protective shroud **243** can be a discontinuous configuration, such as a plurality of elongated members or a perforated structure.

[0071] The actuation system **200** further includes a plurality of tilt drum assemblies **250**, preferably in a number equal to the number of ladder cords **93**. Each tilt drum assembly **250** includes a tilt drum **252** supported by a tilt drum support cradle **251** mounted to the head channel **204**. The tilt shaft **212** passes through each tilt drum **252** with the tilt drum **252** coupled to the tilt shaft **212** such that rotation of the tilt shaft **212** results in corresponding rotation of the tilt drum **252**. Each tilt drum assembly **250** is positioned adjacent to a lift spool assembly **240** to facilitate routing of the adjacent lift cords **92** and ladder cords **93** from the blind **90**, as will be described in more detail below.

[0072] Referring now to **FIG. 15**, one embodiment of a lift spool **241** is mounted adjacent tilt drum assembly **250** that includes tilt drum support cradle **251**. The lift spool **241** has a spiral groove or thread **244** (of which only a portion is shown for clarity) about which the lift cord **92** winds and unwinds upon rotation of the lift shaft **210** during operation of the actuation system **200**. The cradle **251** includes a pair of support legs **253** positioned at either end of the tilt drum **252**. The lift cord **92** passes from the lift spool **241** adjacent the tilt drum **252** and through an aperture **209** formed within the shelf **207** of head channel **204**, along with the ladder cords **93**.

[0073] In order to accommodate the routing requirements of the lift cord **92**, including its passage through aperture **209**, the lift cord **92** is preferably formed from monofilament material, including but not limited to fluorocarbon, nylon, and polyester. The monofilament produces less friction than conventional cordage materials used for window coverings, thus resulting in less binding and snagging of the lift cord **92** during operation of the window covering **90**. In addition, use of monofilament material results in less wear and thus longer life for the lift cords **92**, thereby increasing the overall life of the window covering **90** itself.

[0074] As the lift shaft **210** rotates, the lift spool **241** also rotates causing the lift cord **92** to wind up or unwind about the spool **241**, depending on the direction of rotation. With the lift cord **92** attached to a lower most slat or bottom rail **97** of the blind **90**, movement of the lift cord **92** results in retraction or extension, respectively, of the blind **90**. In order to control the rotation of the lift shaft **210** in both directions, a clutch/brake mechanism **270** is coupled to the lift shaft **210** at a second end **215**. In this embodiment, the clutch/brake mechanism **270** is supported by a mechanism support **271**

mounted to the head channel 204 at shelf 207. In one embodiment, the clutch/brake mechanism 270 is a spring clutch, however, other types or configurations of clutch and brake mechanisms may also be used.

[0075] Referring now also to FIG. 16, clutch/brake mechanism 270 includes not only a first shaft mounting 272 for lift shaft 210, but also a second shaft mounting 274 for tilt shaft 212. First shaft mounting 272 is provided within first spur gear 273, which is in turn adjacent to and engaged with a second spur gear 275 that includes second shaft mounting 274. As lift shaft 210 rotates and is controlled by clutch/brake mechanism 270, rotation of the first spur gear 272 causes a corresponding rotation in second spur gear 275, resulting in rotation of the tilt shaft 212.

[0076] Clutch/brake mechanism 270 also includes the support housing 271 that is mountable to the head channel 204. Configured to mount within the support housing 271 are a clutch drum 276, coupled to a brake drum 278. The brake drum 278 also couples with a brake spring 279 that is, in turn, keyed to the support housing 271. The clutch drum 276 also couples to a clutch spring 277 that is in frictional contact with the brake drum 278 and the clutch drum 276. When the window covering 90 is being lowered or trying to lower itself under its own weight, the clutch spring 277 cinches down on the brake drum 278, resulting in the rotation of the brake drum 278 and subsequent cinching of the brake spring 279. The brake spring 279 applies enough resistance to prevent the window covering 90 from dropping under its own weight, but does not inhibit deliberate lowering of the window covering 90 by a user using the slide operator 80. When the window covering 90 is being raised or operated in the other direction, the clutch spring 277 spreads open, disengaging the brake drum 278 from the clutch drum 276. Alternatively, the engagement between the lift shaft 210 and tilt shaft 212 may occur at the gear box, as will be described in more detail below with respect to FIGS. 17 and 18.

[0077] As described above, each tilt drum assembly 250 is preferably positioned adjacent a lift spool assembly 240 to facilitate routing of the lift and ladder cords 92, 93, as stated above. Referring now also to FIG. 17, one of the tilt drum assemblies 250 is shown with ladder cord 93 attached, but with the adjacent lift spool assembly 240 not shown for clarity. The ladder cord 93 includes two side cords 94 and a plurality of cross cords 95 spanning between the side cords 94 and positioned under each blind slat 91. The side cords 94 extend upward through aperture 209 formed within the shelf 207 of head channel 204. In one embodiment, these two cords 94 are wrapped around the tilt drum 252 from opposite sides, but are not secured to the drum 252. Alternatively, the cords 94 may be secured to tilt drum 252, if desired. The ladder cords 93 are preferably formed from conventional materials, including but not limited to braided polyester.

[0078] When the tilt drum 252 is rotated by rotation of the tilt shaft 212, one side cord 94 will lift upward and the other cord 94 will move downward. As a result, the cross cord 95 will tilt, causing the slat 91 supported by the cross cord 95 to tilt, as well. Depending on the direction of rotation of the shaft 212 and drum 252, the slat 91 will tilt in either direction.

[0079] As was described above, in the present invention, rotation of the tilt shaft 212 results from rotation of the lift

shaft 210 due to coupling of the shafts 210, 212 together, such as by gears located at the clutch/brake mechanism or at the gear box. In the embodiment shown in FIG. 17, this coupling of the lift and tilt shafts 210, 212 occurs at a gear box 260 that includes a first gear (not shown) mounted to lift shaft 210 within a housing 261 and a second gear 265 mounted to tilt shaft 212 and coupled to the first gear. The lift shaft 210 may rotate around many times during the raising and/or lowering of the blind slats 91. However, only partial rotation of the tilt shaft 212 and tilt drum 252 are necessary to produce the desired amount of tilt for the blind slats 91. In order to accommodate the different rotational requirements of the lift and tilt systems, the side cords 94 are wrapped about the tilt drum 252 in such a way that there is enough friction between the drum 252 and cords 94 to tilt the slats 91 as the drum 252 rotates. However, there is not enough friction to prevent the drum 252 from continuing to rotate after the slats 91 have tilted to their limit, in one direction or the other. Reversing rotation of the lift shaft 210 will repeat the process in the opposite direction.

[0080] Referring to FIG. 18, an alternative embodiment is shown in which the ladder cord 93 is attached to a tilt drum 292 at side cords 94. In order to accommodate full rotation of the lift shaft 210, an alternative gear box 280 is provided including a first spur gear 286 coupled to the lift shaft 210 and a second spur gear 288 coupled to the tilt shaft 212. In this embodiment, the second spur gear 288 includes a circumferential toothless area 289 without gear teeth. The second spur gear 288 is positioned relative to the first spur gear 286, such that the second spur gear 288 reaches the toothless area 289 at a tilt limit of the slats 91, thus allowing the first spur gear 286 and lift shaft 210 to continue rotating without rotating the tilt shaft 212 or drum 252. In a like manner, a reversal of direction by the lift shaft 210 results in tilt movement of the slat 91 in the opposite direction until the other tilt limit is reached. As would be apparent to one of skill in the art, other mechanisms for coupling the tilt drum 252 and tilt shaft 212 to the lift shaft 210 to achieve the desired range of motion are also possible and are within the spirit and scope of the present invention.

[0081] The present invention provides a fenestration product having a window covering that is operated and adjusted by a sliding operator on the interior side of the product. No interior cords are provided or required to operate or adjust the window covering. The window covering of the present invention is particularly well suited for between-the-glass applications, but can also be used on the interior of a fenestration product. The present invention thus simplifies the window covering's operation and eliminates unsightly and potentially hazardous cords. By operation of the single sliding operator, both expansion/contraction and tilt adjustment of the window covering may be achieved.

[0082] With many types of window coverings usable with a fenestration product, lift or contraction of the covering is achieved by using lift cords, such as lift cords 92 described above. In the situation where control cords are provided, the control cords are commonly usable to adjust both the position and level of the bottom rail, such as bottom rail 97 shown in FIG. 9. If one lift cord is shortened or lengthened differently than one or more other lift cords, the level of the bottom rail will be affected and it will not be generally horizontal. Level adjustment of the bottom rail usually then requires adjustment of the lift cords by the control cords.

However, for window coverings without external cord control, such as those used in conjunction with the present invention, leveling of the bottom rail may be difficult to manage.

[0083] Referring now to **FIG. 19**, one embodiment of a bottom rail **300** is shown, including a bottom rail channel **301**. For standard window coverings (not shown), the lift cords are knotted or otherwise secured within the bottom rail channel **301** requiring adjustments to the cords to be made at drive system at the top of the window covering. In this embodiment, each lift cord **302** enters the bottom rail channel **301** and passes through a T-plug **303** that routes the lift cord **302** in about a 90 degree direction change, generally from vertical to horizontal. In addition, the T-plug **303** may be used to secure a corresponding ladder cord (not shown) to the bottom rail **300**. In one embodiment, the bottom rail channel **301** is covered by a lowest slat (not shown) of the window covering. From the T-plug **303**, the lift cord **302** is routed to and attached to a cord adjuster **304**. For window coverings having multiple lift cords **302**, multiple cord adjusters **304** may be provided. For window coverings with two cords **304**, two cord adjusters **304** are provided, preferably with one at each end of the bottom rail **300**. For wider window coverings normally having four lift cords **304**, four cord adjusters **304** are provided, preferably with two at each end, as shown. The cord adjuster **304** is configured to move in at least one direction, so as to pull on the attached lift cord **302**. Optionally, the cord adjuster **304** may be configured to move in two directions, so as to provide more versatility in adjustment and/or readjustment of the lift cord **304** and, thus, the level of the bottom rail **300**. Cord adjuster **304** may be formed as a strip, rod or other suitable item for attachment to the lift cord **302** and adjustable movement within the bottom rail channel **301**. In one embodiment, as shown in **FIG. 20**, the cord adjuster **304** is a strip having notches or teeth **305**, such as a zip tie.

[0084] Cord adjuster **304** is mounted within bottom rail channel **301** adjacent to and engaged with a locking mechanism **306**. Locking mechanism **306** is configured to allow the cord adjuster **304** to move in one direction and to prevent movement in the other direction. Alternatively, the locking mechanism **306** may be configured for releasable engagement of the cord adjuster **304**, so that movement of the cord adjuster **304** may occur in more than one direction upon release of the locking mechanism **306**. In one embodiment, the locking mechanism **306** is a locking tab (not shown), either fixed or releasable, that engages the notches or teeth **305** of the cord adjuster **304**. This locking mechanism **306** may be formed from plastic, nylon, metal or other light, but suitable materials. Alternatively, the locking mechanism **306** may be configured for use with a cord adjuster **304** without notches or teeth **305**, and may be either fixed or releasable. This mechanism **306** may be formed from plastic, metal or other suitable materials.

[0085] In the embodiment shown in **FIG. 19**, the locking mechanism **306** is provided as part of an end cap **308** for the bottom rail **300**. The end cap **308** may be configured so that the cord adjusters **304** pass through one or more apertures **309** in the end cap **308**. Protruding portions **307** of the cord adjusters **304** may then be trimmed flush with the end cap **308** once adjustment to the lift cords **302** has been made, if desired in some embodiments. However, configurations with

the cord adjusters **304** completely internal to the bottom rail channel **301** and/or separate from the end cap **308** are also possible.

[0086] In operation, once the window covering is mounted in place, the lift cords **302** may be adjusted by movement of the cord adjusters **304**, so as the shorten or lengthen the lift cords **302**. Adjustment of the lift cords **302** results in leveling adjustment of the bottom rail **300**, as desired.

[0087] As shown in **FIG. 1**, many fenestration products **40** include an optional interior insect screen **44** that may be removably positioned over the glass panel **60** from inside a room or building. For fenestration products **40** that include a sliding operator **80** of the present invention for manipulation and control of a between-the-glass window covering **70**, standard installation of the interior insect screen **44** would block a user's access to the sliding operator **80** and thus inhibit the user's control and operation of the window covering **70**.

[0088] Referring now to **FIGS. 20-24**, a screen assembly **400** is shown mounted on an interior side of glass panel **60**. The screen assembly **400** includes frame **405** having side members **406**, head member **407** and sill member **408**. Mounted within the frame **405** is an insect screen **409**. One of the side members **406** includes a screen operator **410**, including handle **411** mounted on an interior side **401** of the screen assembly **400** for slideable movement within channel **412**. A coupler **420** is also mounted for slideable movement along coupler channel **425** on the same member **406**, but on an exterior side of **402** of screen assembly **400**. Movement of the coupler **420** is tied to movement of the handle **411**, such that as handle **411** is slid along channel **412**, a drive assembly **414** produces corresponding sliding movement of the coupler **420** along coupler channel **425**. In this embodiment, the handle **411** and coupler **420** are offset from one another and driven in opposite directions from one another. As the handle **411** is slid through a full range of motion on screen assembly **400**, the coupler **420** also moves through a full range of motion.

[0089] When the screen assembly **400** is positioned against the glass panel **60**, the coupler **420** engages slide operator handle **87**. As best shown in **FIGS. 21 and 24**, coupler **420** includes first and second portions, **422** and **424**, respectively, between which the handle **87** is interposed upon installation of the screen assembly **400**. Thus, movement of handle **411** along slide channel **412** correspondingly moves coupler **420** along coupler channel **425** through drive assembly **414**, resulting in lift and tilt operation of the window blind (not shown) by movement of handle **87**.

[0090] In one embodiment, as shown in **FIG. 23**, the drive assembly **414** includes a drive mechanism **415**, such as a cord, chain, belt, tape, or other suitable device. The drive mechanism **415** is preferably routed about a pulley **416** rotatable about a shaft, pin or other axis **417**. In this embodiment, the pulley **416** is housed within a corner coupler **418** holding side member **406** to head member **407**. A cap or cover **419** may be included as needed to maintain the pulley **416** within the corner coupler **418** and/or for decorative purposes. The drive mechanism **415** is preferably a continuous loop connected at both ends to the coupler **420**.

[0091] In one embodiment, shown best in **FIG. 24**, a first end **426** of the drive mechanism **415** attaches to the coupler

420 with a knot 427 or other suitable fastening device. A second end 428 of the drive mechanism 415 attaches to a tensioner 423 provided within the first portion 422 of the coupler 420. The tensioner 423 is configured with a plurality of teeth 430 that engage with a plurality of corresponding snap ends 431 in first portion 422. The second end 428 is threaded into and secured to tensioner 423, which is then snapped into first portion 422 such that the teeth 430 engage snap ends 431. Rotation of the tensioner 423 within the first portion 422, preferably by use of screw drive slot 432, results in an adjustment to the tension in the drive mechanism 415 so as to maintain adequate control over movement of the coupler 420 and, thus, the handle 87.

[0092] The present invention provides numerous advantages over other window covering systems. The present invention includes a number of subsystems, such as the sliding operator, the window covering and the window covering actuation system coupled together by a shaft passing through the glass panel for between-the-glass applications. These subsystems may be decoupled for ease of maintenance, repair, removal, cleaning, etc. The glass panel may be removed from the window sash and frame, with the sliding operator, the window covering actuation system and the window covering being removed along with the panel. Any of these subsystems may thus be dealt with as needed.

[0093] In addition, decoupling of the sliding operator from the window covering actuation system at the shaft allows for adjustment/readjustment of the sliding handle position relative to the overall window/fenestration product. In operation, a user may tip the window covering to disengage the shaft from the sliding operator, move the handle to a desired position, and then re-engage the shaft and sliding operator. With the gear reduction built into the sliding operator and window covering actuation system interface, the sliding handle may be repositioned along the length of the sliding channel to accommodate the user's needs. For example, in tall windows, the sliding operator handle may be positioned at the lower end of the channel because the upper end is out of reach of the average user. Alternatively, in doors, the sliding operator handle may be positioned at the upper range of the channel because it is harder to stoop down low near the floor. For standard windows, on the other hand, it may be desirable to have the handle positioned in the middle of the available range of channel length. With the insect screen sliding operator of the present invention, the range of motion and position of the screen sliding handle may also be readjusted to match the range and position of the sliding operator on the fenestration product.

[0094] Fenestration products with adjustable coverings, also known as window coverings, for example those shown and described above, are commonly subjected to various forces that may cause problems with the lift and tilt mechanism. Such forces may result in the window covering becoming jammed or stuck during upward or downward travel. In particular, the lift cord may slacken when the window covering encounters an obstacle or the actuation system is actuated too quickly. Slack in the lift cord may cause it to become disengaged with the winding mechanism and tangle or snarl. Attempts to rectify the situation may additionally cause damage to the lift cords, or other actuation system components. For window coverings mounted between glass window panels, jamming of the window covering and component damage cause further problems

because the window covering is not readily accessible by the user for readjustment and/or repair.

[0095] Referring now to FIGS. 25-27, another view of the window covering actuation system 200 is shown, similar to that shown in FIG. 10. The system 200 includes multiple components 203, including lift shaft 210, tilt shaft 212, gear box 220, and clutch & brake 270. In addition, two lift spool assemblies 240 are mounted to engage the lift shaft 210, and two tilt drum assemblies 250 are mounted adjacent the lift spool assemblies 240 engaging the tilt shaft 212. The lift spool assemblies 240 each include the same or similar protective shroud 243 and support cradle 242.

[0096] In this embodiment, however, the lift spool 241 is replaced by a lift spool drive system 500, including a modified lift spool 501. The modified lift spool 501 includes an exterior thread or groove 502 similar to the spiral groove 244. In addition, the modified lift spool 501 includes a hollow bore 503 extending throughout a length 506 of the spool 501. A plug 510 is configured to be inserted into a first end 504 of the modified spool 501. The plug 510 has an interior center bore hole 511 extending through it, sized to allow for free rotation of the lift shaft 210 as it passes through the plug 510. In addition, it includes an axially extending notch 512 configured to allow passage of the lift cord 92 while capturing a knot (not shown) at the end of the lift cord 92. This notch 512 also provides a keying function for the plug 510 relative to the spool 501 to ensure angular alignment of the plug 510. In one embodiment, the plug 510 is formed from a polymer, such as an equivalent material to that used for the modified lift spool 501; however, other suitable materials may also be used, as would be known by one skilled in the art.

[0097] At a second end 505, the modified spool 501 includes an edge notch 507 configured to mate with a spool stop 516 on a nut 515. The spool stop 516 extends radially from the nut surface, as well as axially from a leading edge 519 of the nut 515. A slightly undercut flat region 518 is formed adjacent the spool stop 516. The nut 515 is received within and adhered to the bore 503, such that it is generally flush with the second end 505, except for the spool stop 516. An interior threaded bore 517 extends through the nut 515, with the interior threads configured to mesh with exterior threads 521 on a drive rod 520. The nut 515 and drive rod 520 are preferably formed from brass or other suitable materials, including but not limited to plastic or zinc die cast construction.

[0098] The rod threads 521 extend along a majority of a rod length 522, except for an end region 523. In one embodiment, this end region 523 is preferably knurled, however, a smooth end region 523 may alternatively be provided. The drive rod 520 has an interior bore 524 extending the length 522 of the rod 520. At least a portion of the bore 524 is configured to mate with the lift shaft 210, so that rotation of the lift shaft 210 results in rotation of the rod 520 in either direction. In this embodiment, the bore 524 is generally square in cross-section to accommodate the generally square lift shaft 210, at least in the area of the end region 523.

[0099] A stop collar 525 is fitted about the end region 523 of the drive rod 520 by insertion of the end region 523 into an interior through-bore 526 of the stop collar 525. The stop collar 525 is prevented from rotating due to attachment to

the rod **520**, such as by a press-fit between the collar **525** and end region **523**, adhesive or by other suitable methods. A knurled end region **523** aids in securing the stop collar **525** to the rod **520**. The stop collar **525** includes a drive stop **527** that extends radially from the outer collar surface, as well as axially from a back edge **529** of the collar **525**. A slightly undercut flat region **528** is formed adjacent the drive stop **527**. The stop collar **525** is also preferably formed from brass, or from another suitable material.

[0100] The drive rod **520** threads into and out of the modified spool **501** upon rotation of the lift shaft **210**. In this embodiment, inward movement is caused by clockwise rotation and outward movement is caused by counter-clockwise rotation; however, reversed threads are also possible. Near the clockwise/inward rotational limit of the drive rod **520** into the spool **501**, the drive stop **527** of the stop collar **525** encounters the spool stop **516** as the spool stop **516** passes over the flat region **528** on stop collar **525**. Rotation of the drive rod **520** relative to the spool **501** then ends, and continuing rotation of the lift shaft **210** in the clockwise direction results in generally simultaneous rotation of both the drive rod **520** and the spool **501**.

[0101] A reversal in the direction of rotation of the lift shaft **210**, that is a change to a counter-clockwise direction in this embodiment, causes a disengagement of the spool stop **516** and drive stop **527**. As a result, the lift shaft **210** and drive rod **520** freely rotate with respect to the spool **501**, such that the spool **502** is not driven by the lift shaft **210** in a counter-clockwise direction. Another change in rotational direction and movement of the drive rod **520** back to its limit, such that the drive stop **527** and spool stop **516** engage, are required before the lift shaft **210** again drives the spool's rotation.

[0102] In operation, the drive rod **520** is preferably at its inward most position with respect to the modified spool **501**, such that the drive stop **527** and spool stop **516** are engaged. As the window covering **90** is lifted or opened, the lift shaft **210** rotates clockwise, also rotating the drive rod **520** and modified lift spool **501** causing the lift cord **92** to be wound up about the thread or groove **502** under the shroud **243**. As the window covering **90** is lowered or closed, the lift shaft **210** rotates counter-clockwise, releasing the clutch/brake **270** and allowing the window covering **90** to drop under its own weight. As a result, the lift cord **92** unwinds from the modified lift spool **501** causing it to rotate counter-clockwise in conjunction with the rotation of the lift shaft **210**. Therefore, the drive rod **520** rotates along with the spool **501** and the drive stop **527** and spool stop **516** remain engaged.

[0103] During lowering of the window covering **90**, the window covering **90** may encounter an obstruction, such as a loose muntin bar or other object, or the window covering **90** may be operated too quickly, such that slack is formed in the lift cords **92**. In other embodiments of the window covering actuation system **200**, the continuing movement of the operator causes the lift shaft **210** to continue rotating and the lift spool **241** to also continue rotating. As a result, the lift cords **92** wound around the lift spools **241** get snarled, tangled, jammed and/or otherwise messed up, which may cause permanent damage to the cords or the system. In this embodiment, however, once slack is encountered in the lift cords **92**, the modified lift spool **501** stops rotating, but the lift shaft **210** continues to rotate along with the drive rod

520. The drive rod **520** unscrews from the modified lift spool **501** as long as the lift shaft **210** continues to rotate in that direction due to continued operation of the window covering operator. The drive rod **520**, as shown in this embodiment, is configured with fine enough threads so that, should a problem be encountered at the top most position of the window covering **90**, there are sufficient threads to allow for complete operation of the window covering operator to its lowermost limit on smaller fenestration products or up to five feet (1.52 meters) of travel on larger units. More threads may be provided for larger fenestration products, as desired.

[0104] Once the obstruction is cleared or the problem is otherwise resolved, operation of the window covering **90** may proceed. As stated above, reversal of direction of the operator results in reversed rotation of the lift shaft **210**, along with the drive rod **520**. The modified spool **501** does not start rotating until the drive rod **520** reaches its inward limit and the drive stop **527** engages the spool stop **516**. As a result, the angular orientation of the modified spool **501** remains in sync with the other lift spools **501** within the overall actuation system **200**, and thus rotation registration between the separate lift spool assemblies **240** is maintained. Therefore, misalignment of the window covering **90** is avoided.

[0105] In this embodiment, one way drive of the modified spool **501** is provided by the nut **515** and spool stop **516** working in conjunction with stop collar **525** and drive stop **527**. However, it is to be understood that other mechanisms for limiting rotational movement of the drive rod **520** in one direction may also be provided. One alternative embodiment includes configuration of the mechanism with left hand threads for rotation in an opposite direction from the mechanism set forth above. Other embodiments of the mechanism include, but are not limited to, construction of the spool **501**, nut **515** and spool stop **516** as one integral unit or single part, and/or the construction of the drive rod **520**, stop collar **525** and drive stop **527** as one integral unit or single part. These types of parts may be molded and/or machined. Variations of this same concept are also possible. In addition, other embodiments, in which the spool **501** and drive rod **520** interconnect for coordinated rotation in one direction, yet are separate for independent rotation in an opposite direction, are within the skill of those in the art and are covered by this invention.

[0106] The lift spool drive assembly of the present invention provides the benefit of resolving a problem frequently encountered with window covering operation, while fitting within the confines of the current actuation system. In particular, in actuation systems provided for between-the-glass window coverings, the available envelope of space for the components of the actuation system is very limited. Therefore, the provision of a mechanism for resolving this problem is most useful and efficient if it is confined to the provided space and does not extend beyond the existing actuation components. In addition, when used with between-the-glass window coverings having the sliding operator, as described above, the tilt function of the window covering may be operated without raising or lowering the covering at its lower limit of travel. When the window covering reaches its lower limit, continuing movement of the sliding operator results in disengagement of the drive screws from the lift spools and permits the operator handle to travel in either direction without raising or lowering the shade.

[0107] Referring now to **FIGS. 28-31**, an alternative embodiment of a window covering moveable rail **600** is shown including a rail channel **601** having a channel opening **602**. In this embodiment, a lift cord **603** is shown being routed from the remainder of the window covering for use in raising and/or lowering the window covering material. This window covering is not shown, but would be similar to those shown and described above and would raise/lower or extend/contract with a moving rail at the moving end of the window covering so as to cover or uncover the window. As shown and described above, the window covering may be a venetian blind, mini-blind or other horizontal-type blind, an accordion pleated shade, a honey-comb shade or other shade. In addition, the window covering may be fixed at the top and extend downward, or it may be fixed at the bottom and extend upward. Other window covering styles requiring the leveling of a moving rail may also be used in conjunction with the present invention.

[0108] In this embodiment, the moveable rail **600** includes an adjustable leveling mechanism **610** mounted within the rail channel **601** for use in adjusting the level of the moveable rail **600** easily and simply, similar to the embodiment shown and described in **FIG. 19**. In the illustrated embodiment, the lift cord **603** connects to the leveling mechanism **610** by passing through a T-plug **612** at opening **613**. The T-plug **612** is positioned within the rail channel **601** at opening **604**. The lift cord **603** then is directed toward and connected to a cord adjuster **615** at a attachment end **616**. Similar to the description above with respect to **FIG. 19**, a plurality of lift cords **603** may be adjusted by providing a plurality of cord adjusters **615**, as needed to meet the leveling needs of a particular window covering.

[0109] In the illustrated embodiment, the cord adjuster **615** is a zip strip, a cable tie, a tie wrap or other similar component. As used herein, "zip strip" refers to an elongated member that slidably engages with a locking mechanism, preferably in only one direction. Zip strips have the advantage of being low cost and having a high tensile strength. In a preferred embodiment, the cord adjuster **615** includes a plurality of engagement features, such as directional teeth **617**, formed on or into an engagement portion **619**. However, other configurations with or without teeth, such as those described above with reference to **FIG. 19**, are also possible and within the scope of the present invention.

[0110] The cord adjuster **615** can be any mechanical mechanism adapted to adjust the effective length of the lift cord **603**, such as for example the attachment end **616** movably coupled to a worm gear or a rotating drum with a ratcheting mechanism to permit rotation only in one direction. In one embodiment, the directional teeth **617** are fixed and the attachment end **616** can be displaced along the direction teeth **617**. The effective length of the lift cord refers to a distance between an upper surface of the movable rail **600** to a lower surface of the actuation system **200**.

[0111] In one embodiment, a leveling mechanism **610** is located at each end of the moveable rail **600** and is adapted to adjust one or more lift cords **603**. In another embodiment, a single leveling mechanism **610** is located at only one end of the moveable rail **600** and is adapted to adjust one or more lift cords **603**. In this embodiment, the leveling mechanism **610** is preferably adapted to increase or decrease the effective length of each lift cord **603**.

[0112] The illustrated cord adjuster **615** engages a locking mechanism **620**, which is received within the channel opening **602** of the rail channel **601**. The locking mechanism **620** includes a mounting portion **621** having a split plug **622** protruding from one side. The locking mechanism **620** is held in position within the channel opening **602** by engagement of the split plug **622** with a hole or other opening **605** in the rail channel **601**. The locking mechanism **620** also includes a strip retention portion **623** having one or more strip retention members **625** provided within one or more strip openings **624**.

[0113] In operation, the lift cord **603** is threaded through the opening **613** on the T-plug **612** and is attached to the cord adjuster **615**. The cord adjuster **615** is then inserted into and through one of the strip openings **624**, such that the strip retention members **625** engage with the engagement portion **619**, for example with teeth **617** of the cord adjuster **615**. When leveling of the moveable rail **600** is desired, the cord adjuster **615** is pulled through the strip opening **624** until the desired effective length of the lift cord **603** is achieved. The directional nature of the teeth **617** discourages movement of the cord adjuster **615** in the opposite direction, such that the lift cord **603** is held in the desired position. Once a level moveable rail **600** is achieved, a portion **618** of the cord adjuster **615** protruding out of the strip retention portion **623** on a side opposite the T-plug **612** may be trimmed off so that it doesn't extend beyond the end of the locking mechanism **620**, or so that it doesn't interfere with other components of the leveling mechanism **610** or the moveable rail **600**. An end cap **630** is then placed into the channel opening **602** against the end of the rail channel **601**, thereby covering up the leveling mechanism **610** from view, in contrast to the end cap **308** shown in **FIG. 19**.

[0114] Referring to **FIG. 31**, another embodiment of a cord adjuster **655** is shown including a generally smooth elongated member **659** that engages with locking member **660**. The elongated member **659** is shown including a plurality of optional frictional components **657**. In a manner similar to the locking mechanism **620** described above, the locking mechanism **660** includes a strip retention portion **663** having one or more strip retention members **665** provided within one or more strip openings **664**. In operation, the elongated member **659** of cord adjuster **655** is passed through the opening **664** in the strip retention portion **663**. A strip retention member **655** then engages directly with the elongated member **659**. The frictional components **657** aid in retention of the cord adjuster **655**, but do not generally provide the engagement with the locking mechanism **660**. Other types of engagement between the cord adjuster and the locking mechanism are also contemplated and within the scope of the present invention.

[0115] Although generally described with respect to between-the-glass window covering products, use of the present invention is not limited to between-the-glass window covering units. Instead, it may used and benefit other type of window covering configurations usable with other types of windows or fenestration products, including but not limited to window coverings mounted adjacent but external to a window or fenestration product.

[0116] All of the patents and patent applications disclosed herein, including those set forth in the Background of the Invention, are hereby incorporated by reference. Although

the present invention has been described with reference to preferred embodiments, workers skilled in the art will recognize that changes may be made in form and detail without departing from the spirit and scope of the invention. In addition, the invention is not to be taken as limited to all of the details thereof as modifications and variations thereof may be made without departing from the spirit or scope of the invention. Further, the various embodiments described include numerous components which may be provided in various combinations to achieve similar functionality. All such combinations are within the scope of the present invention. Also, various of the components may be eliminated from one or more embodiments to achieve the same function, as described above. Thus, the scope of the present invention should not be limited to the structures described in this application, but only by the structures described by the language of the claims and the equivalents of those structures.

What is claimed is:

1. A method of adjusting a moveable rail of a window covering wherein the moveable rail is actuated by at least one lift cord, the method comprising the steps of:

providing a lift cord adjuster having a plurality of engagement features and a locking mechanism configured to releasably engage at least one of the engagement features of the lift cord adjuster when the lift cord adjuster is engaged with the locking mechanism, the locking mechanism mounted within the moveable rail;

attaching the lift cord to the lift cord adjuster;

engaging the lift cord adjuster with the locking mechanism;

adjusting the lift cord length through relative movement of the lift cord adjuster with respect to the locking mechanism so as to facilitate leveling of the moveable rail; and

fixing the lift cord at the adjusted length by re-engagement of the lift cord adjuster with the locking mechanism.

2. The method of claim 1, wherein the window covering includes a plurality of lift cords and the method comprises the steps of providing a plurality of lift cord adjusters and locking mechanisms, attaching the plurality of lift cords to the plurality of lift cord adjusters, and adjusting the lengths

of the plurality of lift cords by relative movement of the lift cord adjusters with respect to the plurality of locking mechanisms and re-engaging the plurality of lift cord adjusters with the plurality of locking mechanisms.

3. The method of claim 2, wherein the step of providing the locking mechanisms further comprises locating at least one of the plurality of locking mechanisms at each end of the moveable rail.

4. The method of claim 1, further comprising the step of covering the lift cord adjuster and locking mechanism from external view of the window covering moveable rail.

5. A method of leveling a window covering having an extendable and contractable covering portion actuated by at least one cord attached to a moveable end of the covering portion, the method comprising:

providing a leveling mechanism;

coupling the leveling mechanism to the moveable end of the covering portion;

attaching the at least one cord to the leveling mechanism; and

adjusting the leveling mechanism to modify a length of the at least one cord so as to level the moveable end of the covering portion.

6. The method of claim 5, wherein the step of providing a leveling mechanism comprises providing a lift cord adjuster having an engagement feature and a locking mechanism configured to engage the engagement feature of the lift cord adjuster.

7. The method of claim 5, wherein the window covering includes at least two cords, wherein the step of attaching comprises attaching each of the at least two cords to the leveling mechanism and wherein the step of adjusting comprises modifying the length of at least one of the cords.

8. The method of claim 7, further comprising attaching one of the cords at a first end of the moveable rail and attaching another one of the cords at an opposite end of the moveable rail.

9. The method of claim 5, wherein the step of providing a leveling mechanism comprises providing a locking mechanism and one of a zip strip and tie wrap to which the lift cord becomes attached.

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