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CA 2118412 C 2005/06/07

(11)(21) 2 118 412

(12) BREVET CANADIEN CANADIAN PATENT

(13) **C**

(86) Date de dépôt PCT/PCT Filing Date: 1994/03/18

(87) Date publication PCT/PCT Publication Date: 1994/09/29

(45) Date de délivrance/Issue Date: 2005/06/07

(85) Entrée phase nationale/National Entry: 1994/10/18

(86) N° demande PCT/PCT Application No.: US 1994/002895

(87) N° publication PCT/PCT Publication No.: 1994/021540

(30) Priorité/Priority: 1993/03/18 (08/033,127) US

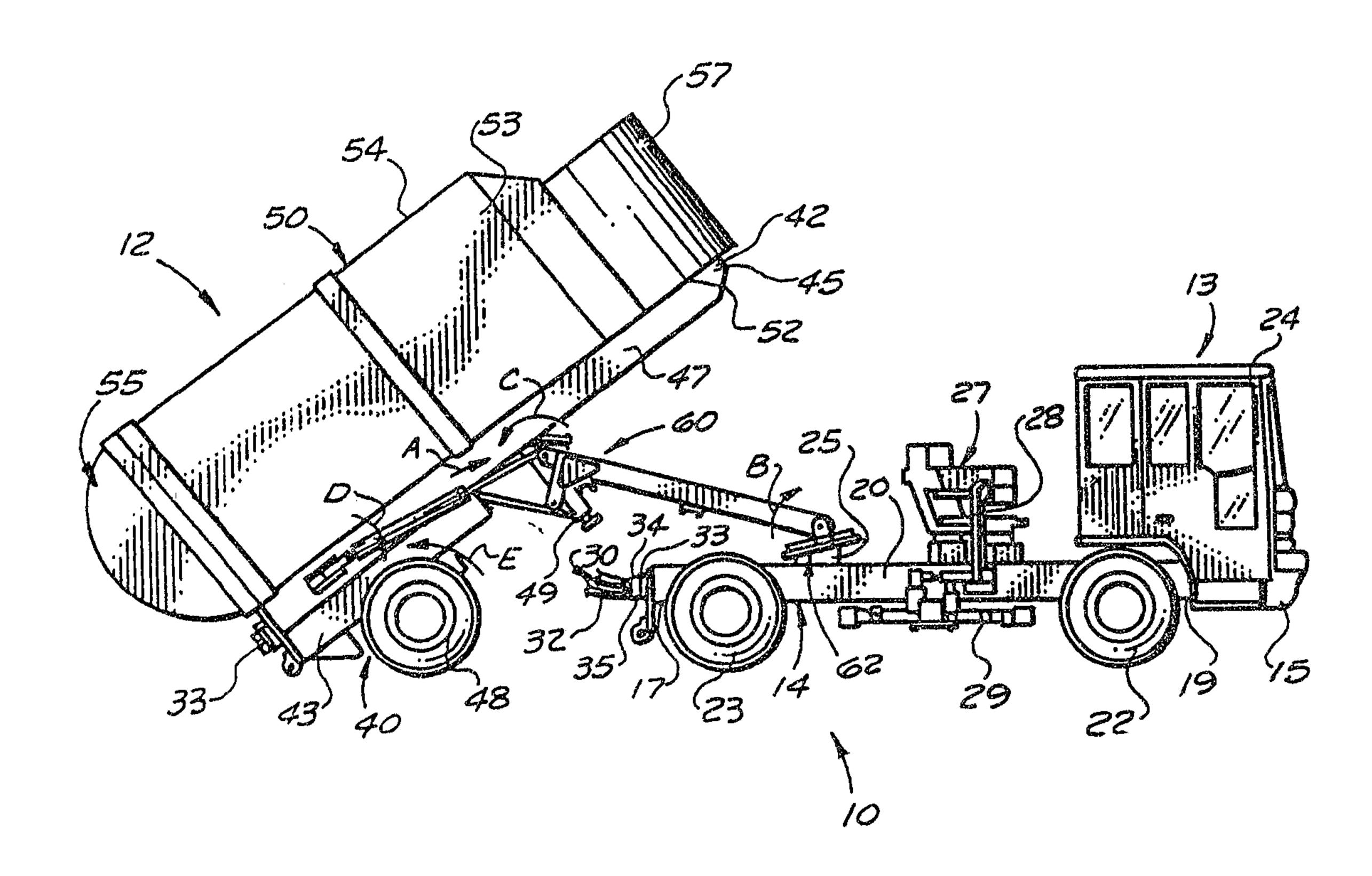
(51) Cl.Int.⁵/Int.Cl.⁵ B65F 3/14, B65F 3/26

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(54) Titre: APPAREIL DE COLLECTE DES ORDURES MENAGERES, ARTICULE (54) Title: AN ARTICULATED REFUSE COLLECTION APPARATUS AND METHOD



(57) Abrégé/Abstract:

A refuse collection vehicle (10,190) including a collection towing vehicle (13) having a refuse loading mechanism (27) for loading a semi-trailer (12,192,200) coupled to a fifth wheel (25,124,140), the semi-trailer having a refuse collection body (50,211, 212) for receiving refuse from the refuse loading mechanism and a hoist mechanism (60) for tilting the refuse collection body.





ABSTRACT OF THE DISCLOSURE

A refuse collection vehicle (10,190) including a collection towing vehicle (13) having a refuse loading mechanism (27) for loading a semi-trailer (12,192,200) coupled to a fifth wheel (25,124,140), the semi-trailer having a refuse collection body (50,211, 212) for receiving refuse from the refuse loading mechanism and a hoist mechanism (60) for tilting the refuse collection body.

AN ARTICULATED REFUSE COLLECTION APPARATUS

This application claims priority to U.S. Patent Application Serial No. 08/033,127, filed 18 March 1993.

Technical Field

This invention relates to a refuse collection apparatus, and more particularly to an articulated refuse collection vehicle. In a further and more specific aspect, the present invention concerns the use of a roll-off semi-trailer including a removable refuse collection body removably carried thereby.

Background Art

The collection and removal of refuse, the solid waste of a community, is a major municipal problem. For example, residential refuse is generated at an average rate of approximately two pounds per day per capita. Other wastes, from commercial or industrial generators, typically add another pound. As accumulated, loose and uncompacted, the refuse has a density generally in the range of 150 to 300 pounds per cubic yard. For the health and welfare of the community, regular disposal is imperative.

Traditionally, residential refuse, including garbage, trash, and other waste materials were amassed and stored in containers of approximately 10 to 30 gallon capacity. On a regular basis, usually once or twice weekly, the containers were placed by the householder at a designated location for handling by the scheduled collection agency. Frequently designated locations were curb side and alley line. Not uncommonly, the refuse of a single residence, depending upon the number of occupants and the frequency of service, would occupy two or more containers, each weighing as much as 75 to 100 pounds. Commercial or industrial generators accumulated waste in larger, heavier containers.

Conventionally, these refuse containers were emptied into a refuse collection vehicle which transported the refuse to a disposal site. Disposal sites could be landfills, dumps, incinerators, et. cetera. The conventional refuse collection method involved a mechanized unit supplemented with manual labor. The mechanized unit, or collection vehicle, included a refuse handling body mounted upon a truck chassis. Generally, the vehicle was attended by a crew of three or more. One of the crew, the driver, attended to operation of the vehicle while the others, known as collectors, brought the refuse to the vehicle.

Commonly, the vehicle included a hopper of conveniently low loading height into which the collectors emptied the containers. Means were provided for transferring and compacting the refuse from the hopper into the body. The body also included unloading means for ejecting the refuse at the disposal site.

Recently, considerable effort has been devoted to developing devices which increase the speed and efficiency with which refuse is collected. The current efforts are primarily directed towards automation of the collection process. These devices generally employ a self-loading device which engages, lifts, and dumps refuse containers into the refuse handling body. A wide variety of self-loading devices have been developed and are in current use. These include side mounted arms and front loading arms. The use of these devices greatly increases the rate of collection.

While these self-loading devices greatly increase the rate at which refuse is collected, they fail to address pressing problems generated by increasing population, health concerns, and the increase in refuse volumes. Generally, these problems revolve around the transportation of the collected refuse. At this time, refuse can be collected faster and easier than at any other time in history, however, disposal of this collected waste is an ever growing problem.

Typically, refuse is transported to a landfill for disposal. It is common for landfills to be located a significant distance from the collection area. This is especially true for large communities. The distance refuse must be transported is growing quickly as relatively nearby landfills are filled, and as regulations limit the number of available sites requiring the use of more distant landfills.

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A major problem with transporting refuse to a distantly located landfill is the increased cost generated by the need to employ a highly specialized vehicle, developed for refuse collection, to haul refuse a great distance. A refuse collection vehicle is very specialized, requiring heavy and expensive equipment. As the amount and weight of equipment used increases, to increase the speed and efficiency with which refuse is collected, the amount of refuse an individual truck can carry is reduced. This means the cost of collecting each pound of refuse is increased due to a reduced payload, increased cost of the vehicle, and time spent transporting refuse instead of collecting it.

Innovators are attempting to deal with the necessity of transporting refuse a great distance, and several options have been developed. Trucks having a large carrying capacity are being produced. This approach, however, leads to an expensive truck which is relatively difficult to maneuver, reducing collection efficiency. A large refuse collection vehicle will lose time maneuvering and remaneuvering in order to reach a refuse container in a tight spot. This somewhat reduces the efficiency attained by the automated loading mechanism.

While the larger vehicles are capable of carrying a big load, all of the expensive, specialized equipment is inactive much of the time, and is actually a hindrance during transportation. The engine on the vehicle must also be correspondingly larger to transport the heavy loads to a distant disposal site, adding to weight and expense of the vehicle. Simply increasing the size of

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the refuse carrying body carried by the truck chassis does not prevent the automatic loading mechanism from being idle while in transport. This is inefficient, wasting valuable collection time of expensive equipment.

In an attempt to eliminate the use of collection equipment for transportation of refuse to a disposal site, the use of transfer stations has been developed. stations are generally large shed-like Transfer structures located centrally of a collection area. Refuse collection vehicles collect a load, and travel a short distance to this central location where they deposit the refuse. The deposited refuse is then loaded into transportation vehicles generally consisting of large open-topped tractor trailer rigs. Large expensive machinery transfers the deposited refuse into the transportation vehicles. These vehicles lacking the heavy self-loading mechanisms and built for long hauls, efficiently transport large volumes of material to distant disposal sites. Transfer stations allow refuse collection vehicles to make additional collection trips since very little time has been used transporting the refuse to the transfer station.

While this development releases collection equipment from the need to transport refuse a great distance, it does require a very expensive structure in a central location. Transfer stations require a large area in a conveniently located area easily accessible by large transport vehicles and refuse collection vehicles. Locations for transfer stations may be difficult to obtain due to opposition by local property owners, city ordinances or other factors. Furthermore, transfer stations are large expensive structures requiring a large expenditure for start-up.

It would be highly advantageous, therefore, to remedy the foregoing and other deficiencies inherent in the prior art.

Accordingly, it is an object of the present invention to provide a new and improved refuse collection vehicle.

Another object of the present invention is to provide a refuse collection vehicle which will permit efficient use of time and equipment.

And another object of the present invention is to provide a refuse collection vehicle which is flexible and will meet substantially any requirements of a community, accommodating refuse from individual households, from larger commercial generators or for even larger commercial or industrial generators.

Still another object of the present invention is to provide a refuse collection vehicle which is articulated to maintain maneuverability while carrying a large payload.

Yet another object of the present invention is to provide a refuse collection vehicle which has a semitrailer refuse carrier which may be used to collect and transport refuse.

Yet a further object of the present invention is to provide an articulated refuse collection vehicle which can grab and dump a refuse container that is essentially at any angle relative the semi-trailer.

And yet a further object of the present invention is to provide a refuse collection vehicle which does not require an expensive transfer station while still transporting refuse a great distance to a disposal site, collecting and disposing of a large volume of refuse, and employing a minimum of equipment.

A further object of the present invention is to provide an articulated refuse vehicle which may include a dolly to which an additional semi-trailer can coupled.

Disclosure of the Invention

Briefly, to achieve the desired objects of the instant invention in accordance with a preferred embodiment thereof, provided is a refuse collection vehicle which includes a semi-trailer having a refuse collection body with a tailgate assembly, a hopper, and a compacter for moving refuse from the hopper to a storage area. A coupling assembly pivotally couples the semi-trailer to a collection tow vehicle having a fifth wheel and a loader assembly, for collecting refuse.

In a another embodiment, the refuse collection vehicle includes a semi-trailer having roll-off rails mounted on a frame for receiving a refuse collection body, a winch mechanism coupled to the frame and a hoist mechanism coupled to the frame.

Furthermore, the articulated refuse collection vehicle may include a dolly having a dolly frame carried by a set of wheels, a fifth wheel carried by the frame for couplingly receiving a second semi-trailer, and a tow coupling assembly coupling the dolly to the first semi-trailer.

Brief Description of the Drawings The foregoing and further and more specific objects and advantages of the instant invention will become readily apparent to those skilled in the art from the 4 following detailed description of the preferred 5 embodiment thereof taken in conjunction with the drawings 6 in which: 8 Fig. 1 is a perspective view of an articulated refuse collection vehicle consisting of a semi-trailer 10 coupled to a collection tow vehicle constructed in 11 accordance with the teachings of the instant invention; 12 13 Fig. 2 is a side view of the refuse collection 14 vehicle illustrated in Fig. 1 with the semi-trailer in 15 the dump position; 16

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Fig. 3 is a partial perspective view of the hoist mechanism of the semi-trailer as it would appear coupled to the collection tow vehicle;

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4 is a top view illustrating the various positions of the collection tow vehicle pivotally coupled to the semi-trailer, showing the discharge of a refuse container into the hopper of the semi-trailer;

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Fig. 5 is a top view of a refuse collection vehicle illustrating the operators visibility;

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Fig. 6 is a partial side elevational view of a refuse collection vehicle consisting of a semi-trailer coupled to a collection tow vehicle, illustrating positioning of the refuse loading mechanism above the hopper;

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Fig. 7 is a top view of an alternate embodiment of the refuse collection vehicle illustrating a conventional compacter mechanism in the hopper of the semi-trailer;

1	Fig. 8 is a side view illustrating a refuse
2	collection vehicle consisting of tandem semi-trailers
3	coupled together by a dolly and towed by a transport tow
4	vehicle;
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6	Fig. 9 is a side view illustrating a large double
7	axle semi-trailer coupled to a collection tow vehicle;
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9	Fig. 10 is a top view illustrating an alternate
0	embodiment of a refuse collection vehicle, showing a
1	roll-off semi-trailer coupled to a tow vehicle;
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3	Fig. 11 is a side view illustrating the refuse
4	collection vehicle of Fig. 10 with a roll-off semi-
5	trailer hoisted to the tilt position for positioning a
6	roll-off container;
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8	Fig. 12 illustrates a refuse collection vehicle
9	similar to that illustrated in Figs. 10 and 11 with a
0	roll-off semi-trailer hoisted to the tilt position for
21	positioning a removable refuse collection body;
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23	Fig. 13 illustrates an alternate embodiment of a
24	refuse collection vehicle showing a semi-trailer coupled
25	to a collection tow vehicle having a pivotal loading arm
?6	capable of replacing conventional front loading vehicles;
?7	and
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29	Fig. 14 is a side view of the refuse collection
0	vehicle illustrated in Fig. 13 showing the dumping action

of the pivotal loading arm.

Best Mode for Carrying Out the Invention

Turning now to the drawings in which like reference characters indicate corresponding elements throughout the several views, attention is first directed to Fig. 1 which illustrates an articulated refuse collection vehicle generally designated by the reference character 10. Articulated refuse collection vehicle 10 consists of a semi-trailer 12 and a collection towing vehicle 13.

Collection towing vehicle 13 includes a chassis 14, which, for purposes of orientation in the ensuing discussion, is considered to have a forward end 15 a rearward end 17, a left or street side 18 and a right or curb side 19. Chassis 14 includes a frame 20 supported above ground level by front wheels 22 and rear wheels 23. In accordance with conventional practice, front wheels 22 being steerable, provide directional control for the vehicle. Similarly, rear wheels 23 are caused to rotate in response to a conventional engine, transmission and drive train, not specifically illustrated, for propulsion of the unit. A cab 24, carried at forward end 15 of chassis 14 provides for an enclosed driver's compartment including the conventional controls associated with the manipulation of the chassis as well as conventional controls associated with the loading and compacting equipment. A fifth wheel assembly 25, visible in Figs. 2 and 7, is carried at rearward end 17 of frame 20. Fifth wheel 25 may be any conventional design well known to those skilled in the art, used in association with a semi-trailer.

A refuse loading mechanism generally designated 27 is carried by frame 20 intermediate cab 24 and fifth wheel assembly 25. In this preferred embodiment, refuse loading mechanism 27 consists of an extendable sidearm 28 terminating in a gripping member 29. Those skilled in the art will understand that various different types and designs of refuse loading mechanisms may be mounted on frame 20 for collection of refuse. Additional embodiments will be discussed below.

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Various control media such as hydraulic, pneumatic, and electrical are conventionally supplied to various equipment by control conduits not specifically illustrated but well known to those skilled in the art.

Still referring to Fig. 1 semi-trailer 12 includes a trailer chassis 40, which, for purposed of orientation is considered to have a forward end 42, a rearward end 43, a left or street side 44, and a right or curb side 45. Trailer chassis 40 includes a frame 47 supported above ground level by rear wheels 48 proximate rearward end 43 and landing gear 49 carried intermediate forward end 42 and rearward end 43. A king pin (not specifically viewable due to its location) extends downwardly from trailer chassis 40 proximate forward end 42, and is rotatably and releasable received by fifth wheel assembly 25 for coupling semi trailer 12 to towing vehicle 13.

A refuse collection body, generally designated by the referenced character 50 is carried upon chassis 40. Refuse collection body 50 is a hollow refuse receiving and storage receptacle generally defined by a bottom or lower horizontal panel 52, a pair of spaced apart upright side panels 53 (only one herein specifically illustrated), and a top or upper horizontal panel 54. At rearward end 43, the receptacle is normally closed by a tailgate assembly 55.

An arcuate hopper 57 is formed integral with the forward portion of refuse collection body 50 proximate forward end 42. Refuse, received by hopper 57 from refuse loading mechanism 27, is moved from hopper 57 to the storage receptacle by a rotating compacter mechanism 58, or swinging platen, coupled to a pivot point within hopper 57 and rotating about a vertical axis, as can be seen with further reference to Fig. 4.

Referring now to Fig. 4, an articulated refuse vehicle 10 consisting of collection towing vehicle 13 and a semi-trailer 12, is illustrated. As can be seen by the broken lines, collection towing vehicle 13 may be pivoted about fifth wheel assembly 25, which can be seen in Figs.

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2 and 6, in relation to semi-trailer 12. The pivoting movement, permitted by the coupling between the king pin and fifth wheel assembly 25, allows for high maneuverability in a relatively large vehicle.

Since refuse loading mechanism 27 mounted on collection towing vehicle 13 discharges a refuse container in a substantially fixed location relative collection towing vehicle 13, the highly articulated nature of articulated refuse vehicle 10 may present a problem in discharging refuse into hopper 57. In other words, when collection towing vehicle 13 is angled with respect to semi-trailer 12, a refuse container engaged by refuse loading mechanism 27 may not properly discharge into hopper 57. To overcome this problem, loading mechanism 27 is configured to empty refuse containers directly over fifth wheel assembly 25. Furthermore, hopper 57 is centered generally over the king pin. When semi trailer 12 is coupled to collection towing vehicle 13, hopper 57 is positioned over fifth wheel assembly 25. Preferably, the pivot point of compactor 58 is positioned directly over the king pin. Refuse loading mechanism 27 is mounted, so that refuse is discharged over fifth wheel assembly 25 and thus the king pin when semi trailer 12 is coupled to collection towing vehicle 13. Gripper member 29 and refuse loading mechanism 27, of which it is a part, are positioned so as to discharge refuse from refuse containers onto the area of the king pin. Since the distance between the king pin and refuse loading mechanism 27 does not vary regardless of the orientation of collection towing vehicle 13 with semi-trailer 12, and hopper 57 is positioned with the pivot point of compactor 58 over the king pin, refuse loading mechanism 27 will always discharge refuse from the refuse containers directly into hopper 57.

While a variety of hoppers with associated compactor mechanisms may be used, arcuate hopper 57 with a swinging platen 58 is preferred. Arcuate hopper 57 is preferred for reasons of increased visibility for the

operator/driver, as can be seen with additional reference to Fig. 5. The operator/driver seated on the left or street side of cab 24 must be able to visually follow the operation of gripping member 29 of refuse loading mechanism 27 and the area about the refuse container to be gripped. The rounded off sides of arcuate hopper 57 permit a wider field of view for the operator/driver when a side mounted refuse loading mechanism, -extending from the side opposite the operator/driver, is used. Using arcuate hopper 57 permits increased visibility when the highly articulated semi-trailer is in any of the numerous positions of which it is capable, as shown in Fig. 4.

Arcuate hopper 57 using swinging platen 58, also allows continuous deposit of refuse into the hopper, without requiring the operator to wait for the compactor to complete its cycle before depositing refuse. This permits large volumes of refuse to be deposited into hopper 57 at one time.

Fig. 6 illustrates the retraction of sidearm 28 to position gripper 29 of refuse loading mechanism 27 above hopper 57. As can be seen gripper 29 is directly above fifth wheel assembly 25 and thus hopper 57.

Fig. 7 illustrates the use of a square hopper 59 with a reciprocating compacter 61, replacing arcuate hopper 57 with rotating compacter 58. Either one may be used since the refuse loading mechanism 27 is aligned to discharge refuse directly over the king pin which is positioned generally under the center region of the hopper.

Semi-trailer 12 may also include a refuse ejecting apparatus for emptying refuse from semi-trailer 12. The refuse ejecting apparatus may be conventional apparatus, or a unique hoist mechanism 60 functioning as part of chassis 40. Hoist mechanism 60 includes an end pivotally coupled to frame 47, and an opposing end terminating in a coupling assembly 62. In this embodiment, coupling assembly 62 including a king pin (not visible), which is received by fifth wheel assembly 25 of collection tow

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vehicle 13. Hoist mechanism 60 will be discussed in greater detail below.

Referring now to Figs. 2 and 3, trailer frame 47 consists of parallel spaced apart longitudinal channel beams 67, having a top surface 68, an outer side surface 69, and a bottom surface 70, and landing gear 49. Frame 47 is coupled to collection tow vehicle 13 by hoist mechanism 60. Landing gear 49 each include a generally square tube 72, extending vertically downward from bottom surface 70 of channel beams 67. Adjustable legs 73 are received by square tubes 72 and are adjustably held in place by pins 74 extending through bores 75 formed in square tube 72 and corresponding bores in 77 in legs 73. The series of vertical tube bores 75 in square tube 72 allow legs 73 to be adjusted upward or downward as desired. This adjustability allows for use on varied fifth wheel heights and differing ground conditions. A strut 78 extends from square tube 72 rearward and upward, attaching to bottom surface 70 of channel beams 67.

Hoist mechanism 60 consists of parallel spaced apart generally L-shaped members 80 having horizontal main portions 82 with a terminal end 83 and a boss end 84. A vertical leg portion 85 depends downward from boss end 84 of generally L-shaped members 80 terminating in a terminal end 87. Terminal ends 83 of main portion 82 are pivotally coupled to opposing sides of a top surface 88 of a plate 89. A clevis connection pivotally couples terminal ends 83 to top surface 88 of plate 89. The clevis connections each consist of a bifurcated bracket 90 having inner and outer furcations spaced to receive terminal end 83 of main portion 82 therebetween. A bore 92 is formed through the furcations of bifurcated bracket 90 and a bore 93 is formed through terminal end 83 of main portion 82. A pin 94 is received by bores 92 and 93 thereby pivotally connecting main portion 92 to plate 89. A king pin (not shown) extends downward from plate 89, forming coupling assembly 62, for rotational engagement with fifth wheel assembly 25.

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L-shaped members 80 are pivotally coupled to trailer frame 47 so as to be positioned to the outside of channel beams 67, parallel therewith in a lowered position. An attachment member 100 extends downward from terminal end 87 of vertical leg 85, and has a bore 102 formed therethrough. A socket 103 having a bore 104 is formed at the junction of strut 78 and square tube 72, and is configured to align with bore 102 of attachment member 100 to receive a pin 105. Pin 105 is journaled in bores 102 and 104 allowing pivotal movement between trailer frame 47 and L-shaped members 80.

Semi-trailer 12 is hoisted by pivoting trailer frame 47 and L-shaped members 80 at socket 103. The pivoting movement is achieved by a motor means, which in this embodiment is a hoist cylinder assembly 107 residing on outer side surfaces 69 of channel beams 67. Hoist cylinder assembly 107 includes a cylinder 108 and reciprocally moveable operating rod 109 which is extendable in response to the introduction of pressurized fluid into cylinder 108 in accordance with conventional practice. Cylinder 108 terminates at one end with an attachment member 110 pivotally secured to a bifurcated bracket 112 by a bolt and nut assembly 113. Bifurcated bracket 112 is affixed to outer side surface 69 of channel beams 67. Bifurcated bracket 112, in this embodiment, is attached to a flange extending from outer side surface 69 of channel beam 67. Although only one hoist cylinder assembly 107 is specifically seen in the drawings, it will be appreciated that a hoist cylinder assembly 107 resides on outer side surfaces 69 of each channel beam 67. Operating rod 109 terminates at the free end with eye 114. A boss 118 extends from boss end 84 of main portion 82 terminating in a bifurcated bracket 117 configured to receive eye 114 between furcations thereof. A nut and bolt assembly 115 extends through bifurcated bracket 117 and eye 114 pivotally securing reciprocating operating rod 109 to L-shaped members 80.

For added stability and support, cross pieces 119 extend between L-shaped members 80.

cylinder assembly 107 in the retracted With position, L-shaped members 80 reside in a substantially horizontal orientation. In response to the introduction of pressurized fluid into cylinder 108, operating rod 109 is extended in the direction indicated by arrowed line A urging L-shaped member 80 to pivot upward about the axis provided by pins 94 as indicated by the arrowed line B. As reciprocating operating rod 109 continues to be extended, trailer frame 47 pivots about the axis provided by pin 105 as indicated by the arrowed line C, resulting in the forward end of frame 47 pivoting upward about rear wheels 48. Hoist cylinder assembly 107 pivots about the axis provided by nut and bolt assembly 113 in the direction indicated by the arrowed line D as seen in Fig. 2. As operating rod 109 is extended, trailer frame 47 pivots upward about the axis provided by rear wheels 48 as indicated by the arrowed line E.

When in the hoisted position, the refuse carried in refuse collection body 50 of semi-trailer 12 may be dumped out an opened tailgate assembly 55. The angle of bottom 52 is sufficient, when hoisted, to allow refuse to slide out without requiring any additional mechanism for ejecting it through the tailgate assembly.

In an alternate configuration, semi-trailer 12 may be coupled to a dolly 120 as illustrated in Fig. 8. Dolly 120 allows a towing vehicle to tow more than one semi-trailer 12, in a tandem configuration. The tandem configuration is illustrated in Fig. 8, which shows an alternate embodiment 121 of articulated refuse vehicle 10. Dolly 120 is coupled to the rearward end of trailer frame 47. Dolly 120 consists of a dolly frame 122 carried by a set of wheels 123. A fifth wheel assembly 124 is carried by frame 122 for rotational coupling with coupling assembly 62. Various control media such as hydraulic, pneumatic, and electrical are conventionally supplied to various equipment by control conduits not

specifically illustrated but well known to those skilled in the art. These control media are supplied to dolly 120 for control of a coupled semi-trailer 12 by control conduits coupled between semi-trailers in any manner known to those skilled in the art. Dolly 120 may be coupled to a semi-trailer 12 or a towing vehicle, by a tow coupling assembly, which in this embodiment is preferably a pintle hitch consisting of a-female element 127 extending from dolly frame 122 of dolly 120, and a male element 128 extending from frame 47 of semi-trailer 12.

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Still referring to Fig. 8, it can be seen that a tow vehicle lacking a refuse loading mechanism 27, is towing semi-trailer 12 to which dolly 120 is coupled. The vehicle illustrated is a transport towing vehicle generally designated 130, which would be used to replace collection towing vehicle 13 for transport purposes. The use of transport towing vehicle 130 to transport semitrailer 12 to a disposal site, frees collection towing vehicle 13 to use its specialized equipment, specifically refuse loading mechanism 27, to collect more refuse. Transport towing vehicle 130 consists of a chassis 132, which, for purposes of orientation throughout the ensuing discussion, is considered to have a forward end 133 and a rearward end 134. Chassis 132 includes a frame 135 supported above ground level by front wheels 137 and rear wheels 138. In accordance with conventional practice, front wheels 137, being steerable, provide directional control for the vehicle. Similarly, rear wheels 138, are caused to rotate in response to a conventional engine, transmission and drivetrain, not specifically illustrated, for propulsion of the unit. A cab 139, carried at the forward end 133 of frame 135, provides for enclosed driver's compartment including the conventional controls associated with manipulation of chassis 132 in addition to the controls for operating the semi-trailers. A fifth wheel assembly 140, generally of a conventional configuration, is carried by frame 135

towards rearward end 134. Fifth wheel assembly 140 rotatably receives coupling assembly 62 of semi-trailer 12.

Embodiment 121 of an articulated refuse vehicle, consists of transport towing vehicle 130 towing a first semi-trailer 12a, and a second semi-trailer 12b. Second trailer 12b is coupled to trailer 12a by a dolly 120. In this illustration, second semi-trailer 12b is illustrated with hoist mechanism 60 activated, tilting refuse collection body 50 into a dump position. Tailgate assembly 55 has been raised allowing refuse to be dumped. This illustration shows that semi-trailers 12 may be controlled and activated while attached to dollies 120 and illustrates that trailers may be discharged from either dollies 120 or vehicles such as 130 or 13.

Transport towing vehicle 130 may be substantially identical to collection towing vehicle 13, without refuse loading mechanism 27. Preferably, a transport towing vehicle 130 has a larger engine to facilitate hauling of large amounts of refuse over long distances. Collection towing vehicle 13 typically, has a smaller engine, reducing the cost of the vehicle, since only relatively short distances must be traversed, requiring less power. The numerous components described, provide a very flexible refuse collection vehicle.

Fig. 9 illustrates a further embodiment generally designated 190 of an articulated refuse vehicle consisting of a single, double axle trailer 192. Semitrailer 192 is substantially identical to semi-trailers 12, with increased dimensions, and a double axle 193 to support heavier loads. Semi-trailer 192 is hauled by a collection towing vehicle 13 as described above. Semitrailer 192 may be dimensioned to carry a volume of approximately 50 cubic yards. It may have a payload of approximately 15 tons. For many haulers, 15 tons is a days work for collecting and hauling. Since the wheel base from rear wheels 23 of collection towing vehicle 13 to the double axle 193 of semi-trailer 192 is about the

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same as for a conventional 30 cubic yard body mounted on a conventional truck chassis, the combination is at least as maneuverable, due to the articulation, with one and one half times the payload capacity.

Turning now to Figs. 10, 11 and 12, an alternate embodiment of a semi-trailer generally designated 200 is illustrated. Semi-trailer 200 consists of a trailer chassis 202 having a forward end 203 and a rearward end 204. Chassis 202 includes a frame 205 supported by rear wheels 207 located at rearward end 204, landing gear 208 located approximate forward end 203 and a hoist mechanism 209, substantially identical to hoist mechanism 60 described above. Hoist mechanism 209 couples frame 205 to fifth wheel assembly 140 of transport towing vehicle Those skilled in the art will understand that 130. other, conventional hoist mechanisms may be employed, replacing hoist mechanism 209. A rail assembly 210 is carried by frame 205, to receive a refuse collection body. In Fig. 10 and 11, a refuse collection body 212 consists of a large, generally rectangular roll off refuse container having sidewalls 213, endwalls 214 and a bottom 215. Wheels 217 are carried by bottom 215 and are receivable on rail assembly 210. Referring to Fig. 12, a removable refuse collection body 211 consists of a refuse collection body 50 and a hopper 57, as described previously in connection with Fig. 1, mounted upon a frame 216. A winch assembly 218, not visible, coupled to chassis 202, aids in loading removable refuse collection body 211 and 212.

To load removable refuse collection body 211 or 212 onto semi-trailer 200, hoist mechanism 209 is activated, tilting frame 205 upward. A cable 219 is coupled from winch assembly 218 to removable refuse collection body 211 or 212. Wheels 217 of removable collection body 212 and frame 216 of removable collection body 211, are received by rail assembly 210 and pulled gradually upward along rail assembly 210 by winch assembly 218. Once removable refuse collection body 211 or 212 is fully

winched onto rail assembly 210, hoist mechanism 209 is lowered. A filled removable refuse collection body 211 or 212 may now be transported to a disposal site, or delivered empty to a new location. Figs. 10 and 11 illustrate semi-trailer 200 coupled to a fifth wheel assembly 140 of tow vehicle 130 not equipped with a refuse loading mechanism, while Fig. 12 shows semi-trailer 200 coupled to collection tow vehicle 13 having a refuse loading mechanism which operates in a manner described above.

Semi-trailer 200 may be used in combination with semi-trailers 12, and carried by dollies 120. It may be emptied by tilting hoist mechanism 209 attached to either dolly 120 or a vehicle such as 130. This allows the refuse collection vehicle to be tailored to a community which requires large containers for dumping bulk refuse or a community which desires one vehicle capable of carrying a variety of items for different uses, such as removable refuse collection body 211.

Referring now to Figs. 13 and 14, an alternate embodiment of a collection towing vehicle generally designated 260 is illustrated. Collection vehicle 260 is substantially similar to collection towing vehicle 13, including a chassis 14 a frame 20 and a fifth wheel assembly 25. While generally analogous, the immediate embodiment 260 differs by virtue of a pivotal loader arm 262 mounted adjacent a cab 263 in a space 264 defined by cab 263 and curb side 19 of frame 20. Pivoting loader arm 262 consists of an arm 267, which is telescopingly extendable, having a pivot end 268, pivotally attached to a clevis fitting 269 for pivotal movement in a vertical direction. Clevis fitting 269 consists of a bifurcated bracket 270 pivotally mounted to frame 20 in space 264. Bifurcated bracket 270 rotates horizontally, swinging pivoting loader arm 262 in an arch, illustrated by arrowed line F. Horizontal rotation is achieved by motor means, which may be any conventional rotary or reciprocating drive mechanism, positioned beneath space

264 and not visible. A pin 272 extends through bifurcated bracket 270 and pivot end 268 of arm 267. A pivot cylinder 273 coupled between clevis fitting 269 proximate frame 20 and a terminal end 274 of arm 267, pivots arm 267 about the axis provided by pin 272 as indicated by the arrowed line G. A lifting attachment 275 is coupled to terminal end 274 of arm 267.

As can be seen in Figs. 13 and 14, lifting attachment 275 of pivoting loader arm 262 may engage a refuse container in a forward direction or at intermediate locations around to the side as illustrated by broken line 276. To empty the refuse container into hopper 57, pivoting loader arm 262 must be rotated until it is directed in a substantially forward direction, to ensure deposit of refuse into hopper 57. Pivoting loader arms such as 262 are familiar to those skilled in the art.

Various changes and modifications to the embodiment herein chosen for purposes of illustration will readily occur to those skilled in the art. To the extent that such modifications and variations do not depart from the spirit of the invention, they are intended to be included within the scope thereof which is assessed only by a fair interpretation of the following claims.

Industrial Applicability

The present invention is capable of being exploited in any situation where refuse is required to be collected and transported to a distant site. The present invention is particularly appropriate for large rural areas generating large volumes of refuse, and areas requiring diverse refuse collection techniques.

CLAIMS:

- 1. An articulated refuse collection vehicle for collecting and transporting refuse comprising:
 - a) a collection towing vehicle including;
 - i) a chassis having a rearward end and a forward end;
 - ii) a fifth wheel carried by said chassis proximate said rearward end;
 - iii) a cab carried by said chassis proximate said forward end;
 - iv) a refuse loading mechanism carried by said chassis intermediate said cab and said fifth wheel for emptying refuse containers above said fifth wheel; and
 - b) a semi trailer rotatably and removably coupled to said fifth wheel of said towing vehicle.
- 2. An articulated refuse collection vehicle as claimed in claim 1 wherein said semi-trailer includes:
 - a) a chassis having a forward end, a rearward end, and a frame carried by rear wheels proximate said rearward end; and
 - b) a king pin coupled to and extending downward from said chassis proximate said forward end, said king pin rotatably and removably received by said fifth wheel; and
 - c) a refuse collection body carried by said chassis.

- 3. An articulated refuse collection vehicle as claimed in claim 2 wherein said semi-trailer further includes:
 - a) roll-off rails mounted on said frame for receiving said refuse collection body;
- b) a winch mechanism coupled to said frame; and
 - c) a hoist mechanism coupled to said frame.
- 4. An articulated refuse collection vehicle as claimed in claim 2 or 3 wherein said refuse collection body includes:
 - a) a storage receptacle having a forward end and a rearward end;
 - b) a hopper coupled to said forward end of said storage receptacle, said hopper being positioned directly above said king pin for receiving refuse;
 - c) a compacter carried by said hopper; and
 - d) a tailgate assembly coupled to said rearward end of said storage receptacle.
- 5. An articulated refuse collection vehicle as claimed in claim 4 wherein said hoist mechanism includes:
 - a) a first and a second generally L-shaped member each having a main portion and a leg portion, said main portion and said leg portion each include a terminal end and an opposite end, with the opposite

- ends being attached so as to form an angle therebetween;
- b) said terminal ends of each said main portions being pivotally attachable to said collection tow vehicle;
- c) said terminal ends of each said leg portion being pivotally attached to said frame of said semi-trailer; and
- d) motor means coupled between said frame and said angle for pivoting said generally L-shaped member about said terminal ends so as to move said semi-trailer frame between a retracted position and a tilt position.
- 6. An articulated refuse collection vehicle as claimed in claim 5 wherein said terminal ends of said main portions of said first and said second generally L-shaped members, are pivotally coupled to said collection tow vehicle by means of a coupling assembly.
- 7. An articulated refuse collection vehicle as claimed in claim ⁶ wherein said coupling assembly includes:
 - a plate having an top surface and a bottom surface; and
 - b) said king pin extending downward from said bottom surface of said plate.
- 8. An articulated refuse collection vehicle as claimed in claim 7 wherein said hopper is carried by said frame, centered over said king pin in said retracted position.

9. A method of collecting refuse comprising the steps of:

moving a plurality of semi-trailers, each having a frame carrying a refuse collection body, to a transfer site;

successively and individually coupling said plurality of semi-trailers to a fifth wheel of at least one vehicle;

depositing refuse into said refuse collection body of each of said plurality of semi-trailers, after each of said plurality of semi-trailers has been individually coupled to the fifth wheel of the at least one vehicle, using a loading mechanism carried by one of the semi-trailers and the at least one vehicle;

storing the plurality of loaded semi-trailers at said transfer site; and

transporting said plurality of semi-trailers containing collected refuse to a disposal site.

10. A method as claimed in claim 9 wherein the step of depositing refuse into said semi-trailer includes the steps of:

engaging a refuse container with said loading mechanism; and

discharging said refuse container into a hopper of said refuse collection body.

11. A method as claimed in claim 10 wherein the step of depositing refuse into said semi-trailer further

includes the steps of moving said refuse from said hopper to a storage receptacle of said refuse collection body.

- 12. A method as claimed in claim 11 further includes a step of emptying each of said plurality of said semi-trailers after the step of transporting said plurality of semi-trailers containing collected refuse to a disposal site.
- 13. A method as claimed in claim 12 wherein said step of emptying further includes the steps of:

opening a tailgate assembly closing said storage receptacle of said refuse collection body;

extending a hoist mechanism; retracting said hoist mechanism; closing said tailgate assembly.

14. A method as claimed in claim 9 wherein the step of transporting said semi-trailers containing refuse further comprises the steps of:

attaching one of said plurality of semi-trailers to a dolly; and

coupling said dolly to another of said plurality of semi-trailers coupled to said vehicle.

15. A method of collecting refuse comprising the steps of:

coupling a first semi-trailer having a frame carrying a refuse collection body, to a vehicle having a fifth wheel;

depositing refuse into said refuse collection body by engaging and emptying a refuse container with a loading mechanism carried by one of said vehicle and said first semi-trailer;

uncoupling said first semi-trailer from said vehicle at a transfer site when said first semi-trailer contains refuse;

coupling a second semi-trailer to said vehicle for further refuse collection;

collecting refuse within said second semi-trailer; returning to said transfer site and uncoupling said second semi-trailer;

coupling one of said first and second semi-trailers to a dolly;

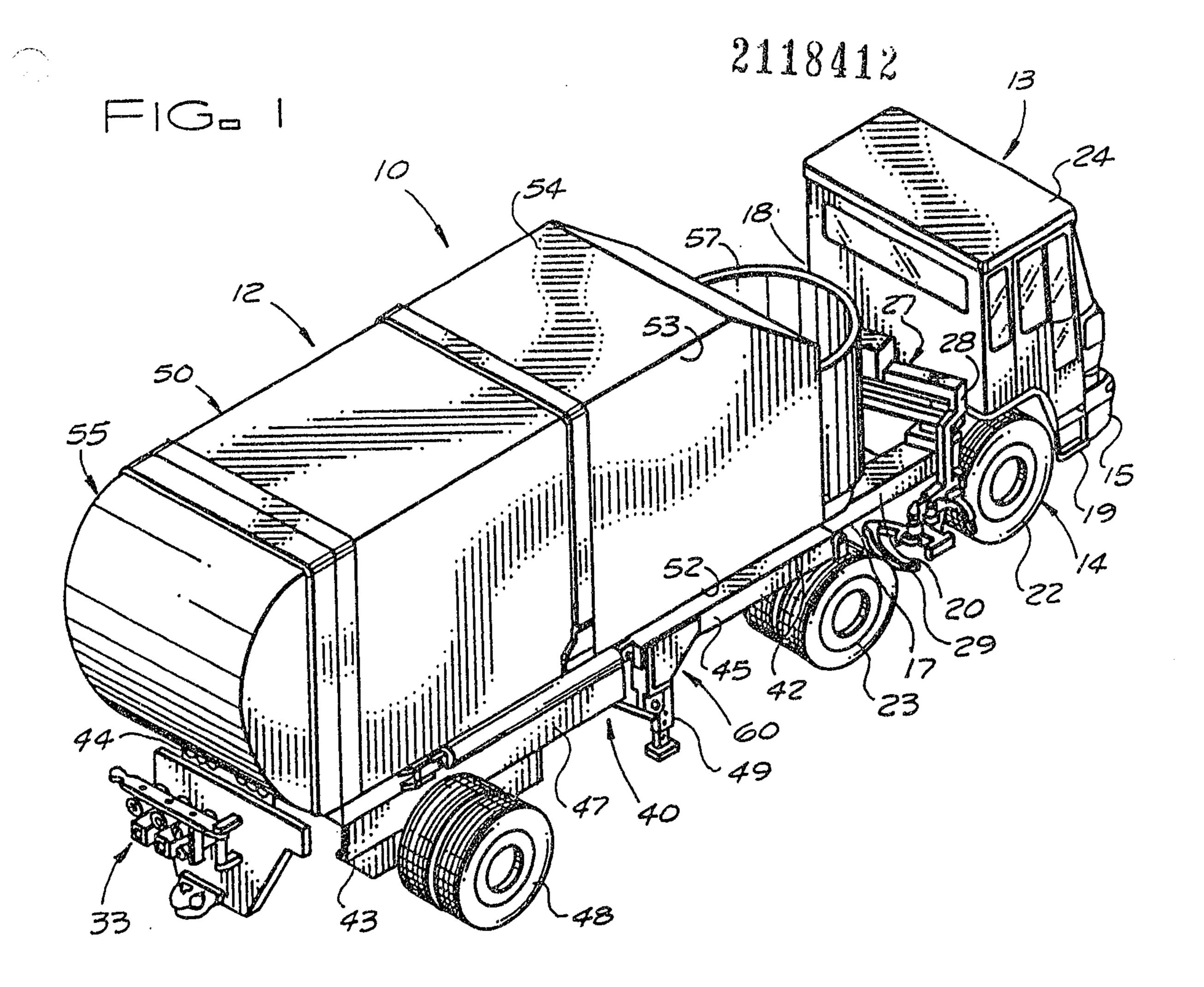
coupling said dolly to the other one of said first and second semi-trailers; and

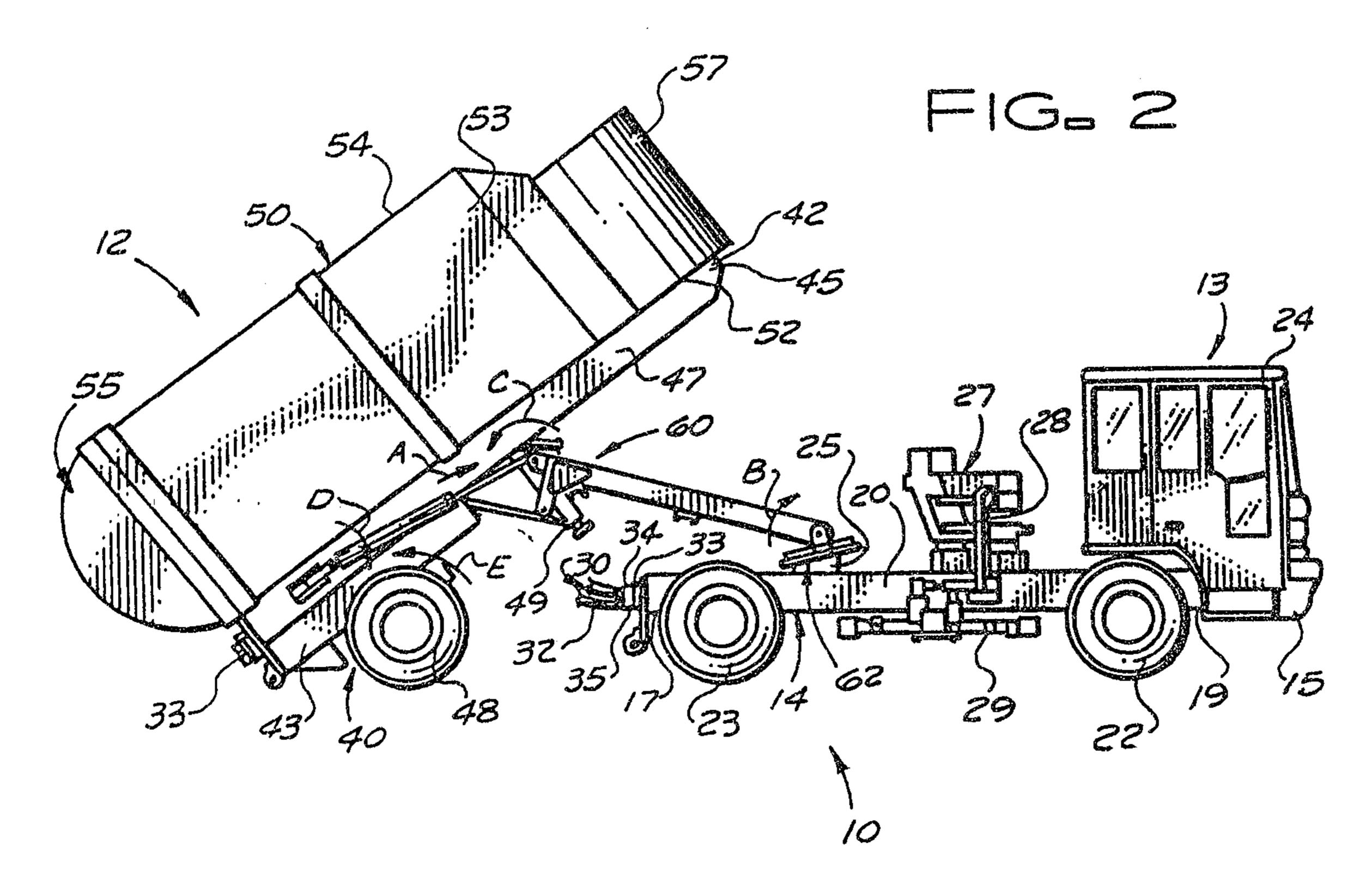
transporting said first and second semi-trailers to a disposal site.

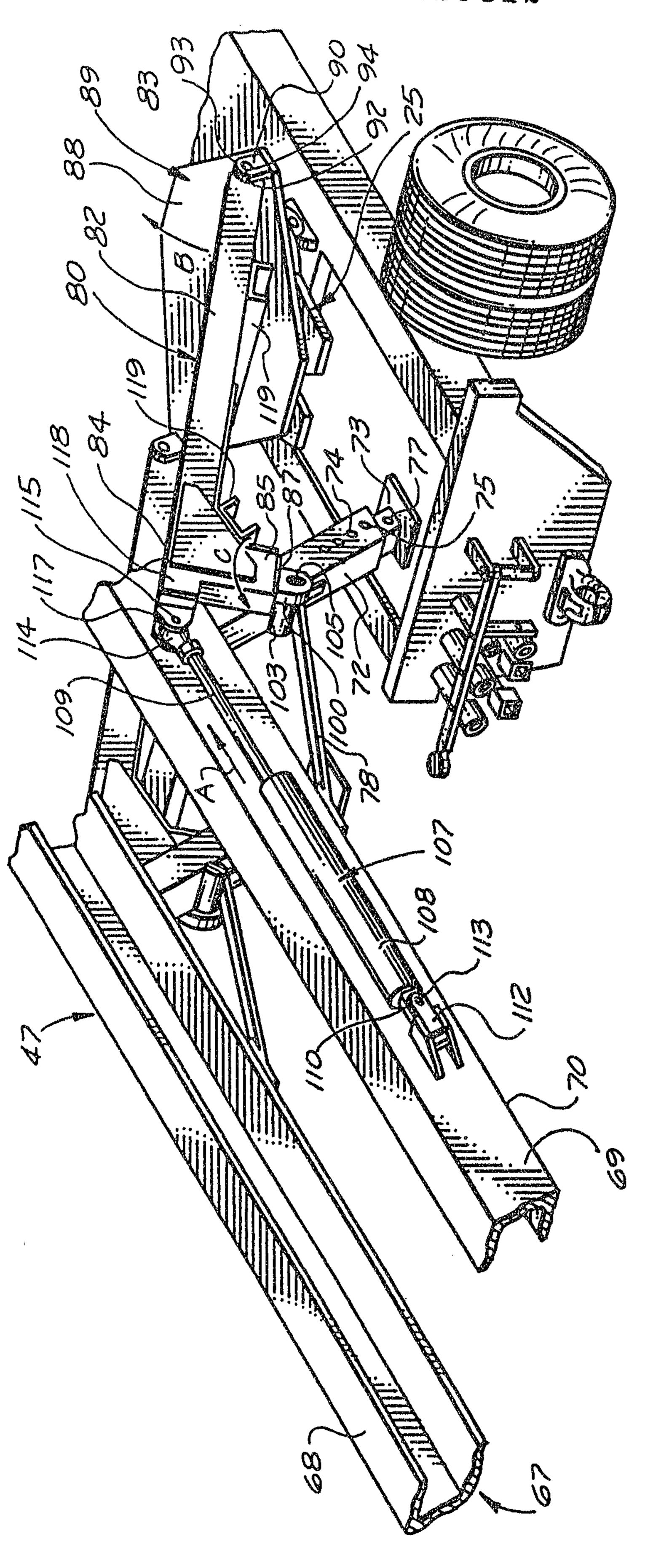
16. A method as claimed in claim 15 wherein the step of transporting includes coupling the vehicle to the first and second semi-trailers.

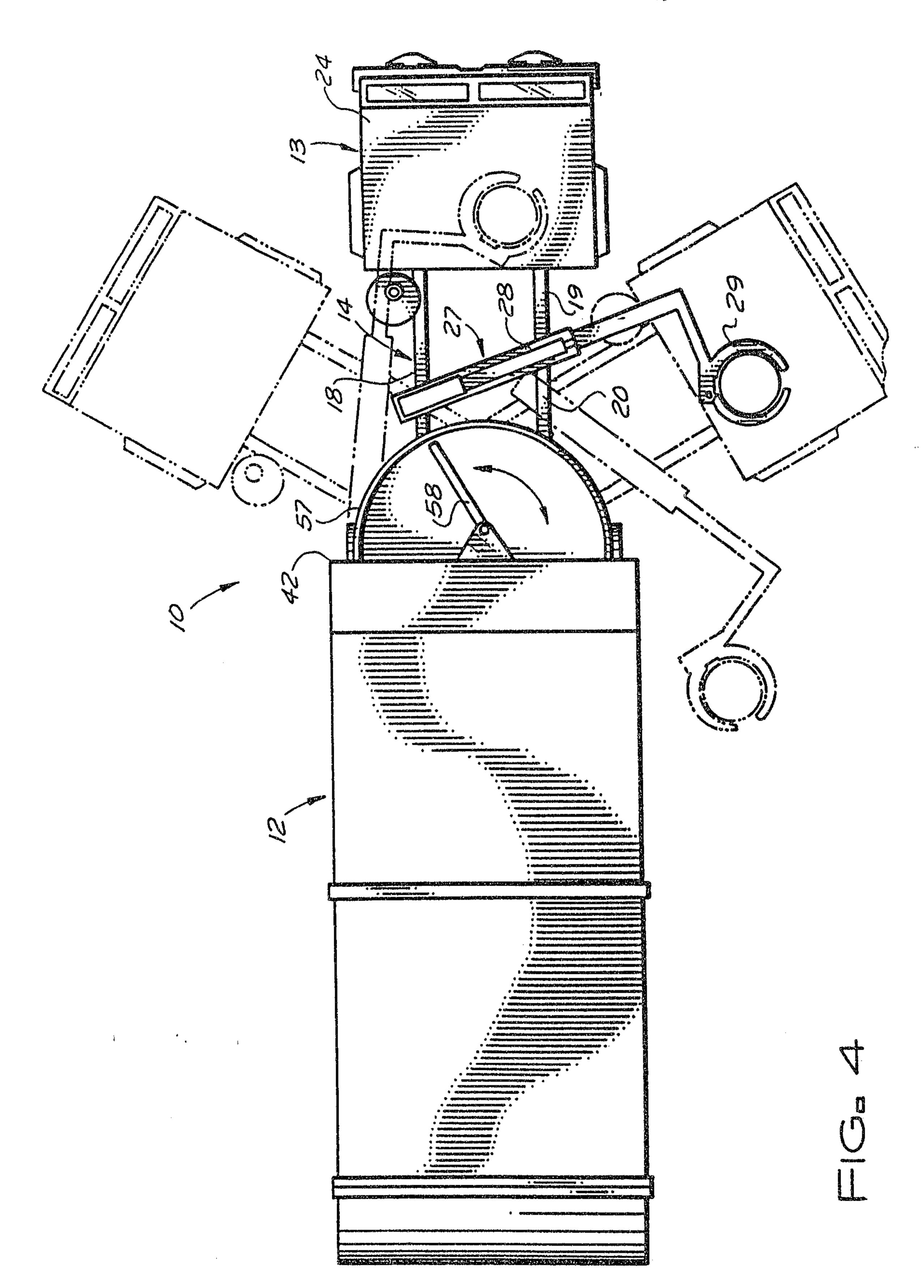
- 17. A method as claimed in claim 15 wherein the step of transporting includes coupling a tow vehicle to the first and second semi-trailers;
- 18. A method as claimed in claim 15 wherein the second semi-trailer includes a frame carrying a rail mechanism and a hoist mechanism.
- 19. A method as claimed in claim 18 wherein the step of collecting refuse includes:

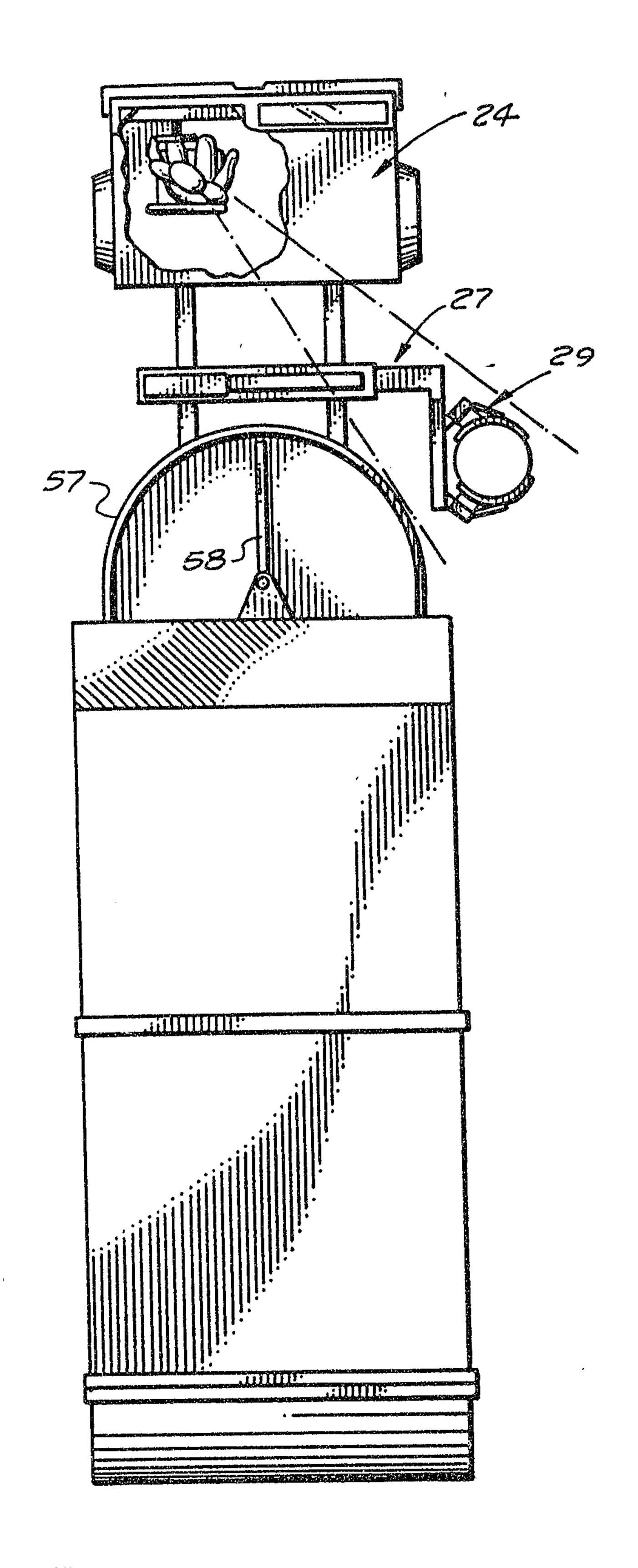
depositing a roll off body at a collection site; receiving refuse therein; and loading the roll off body on the second semi-trailer.











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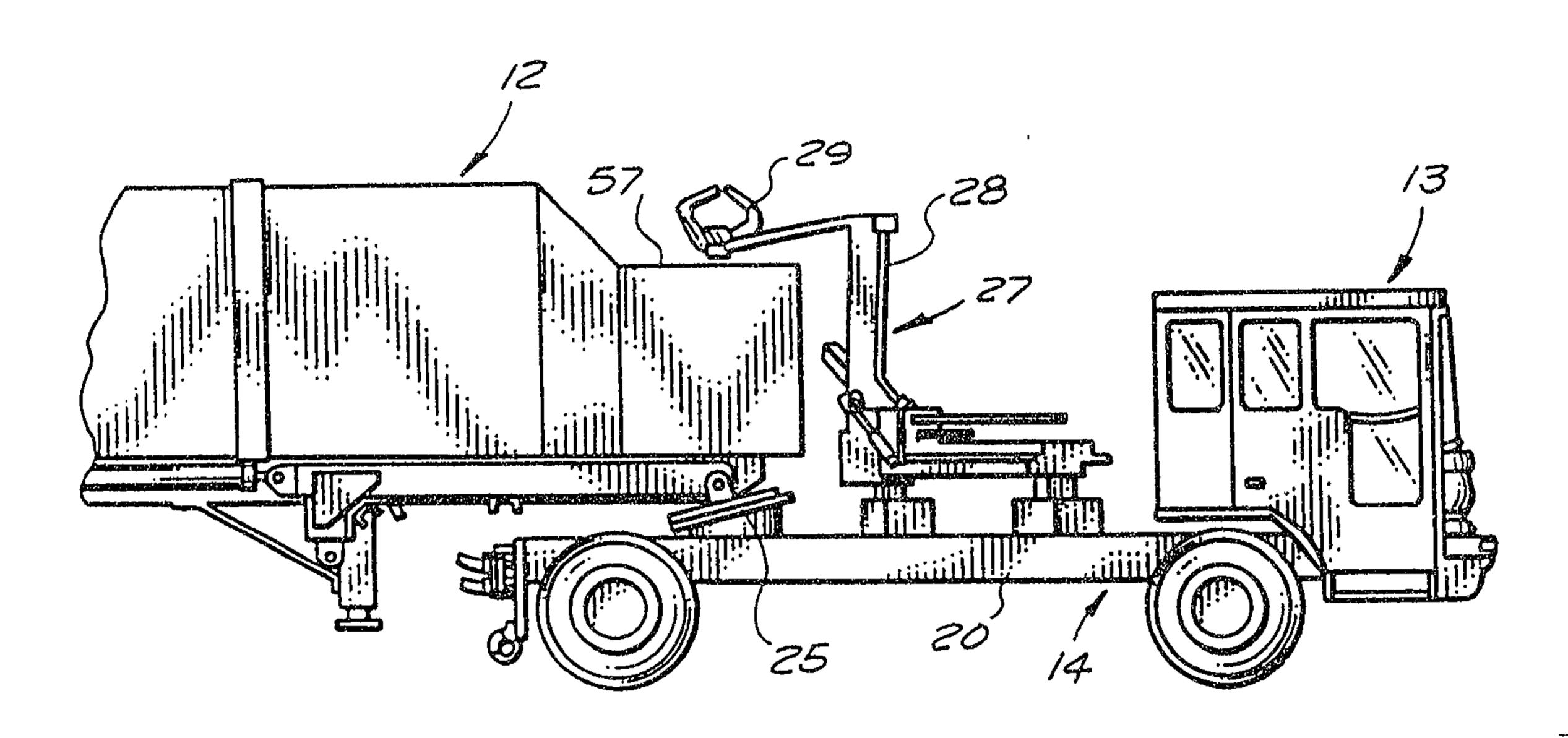


FIG-6

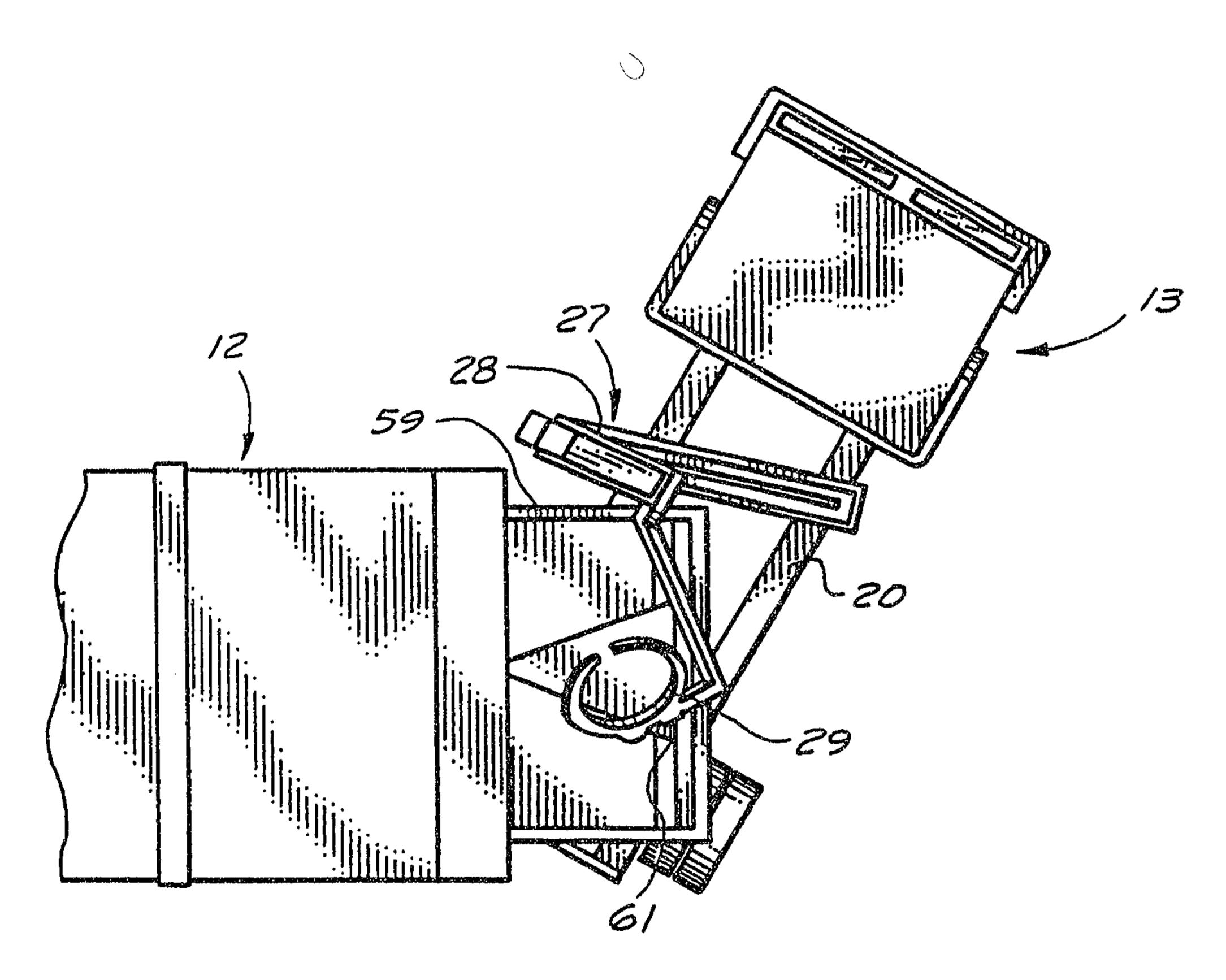
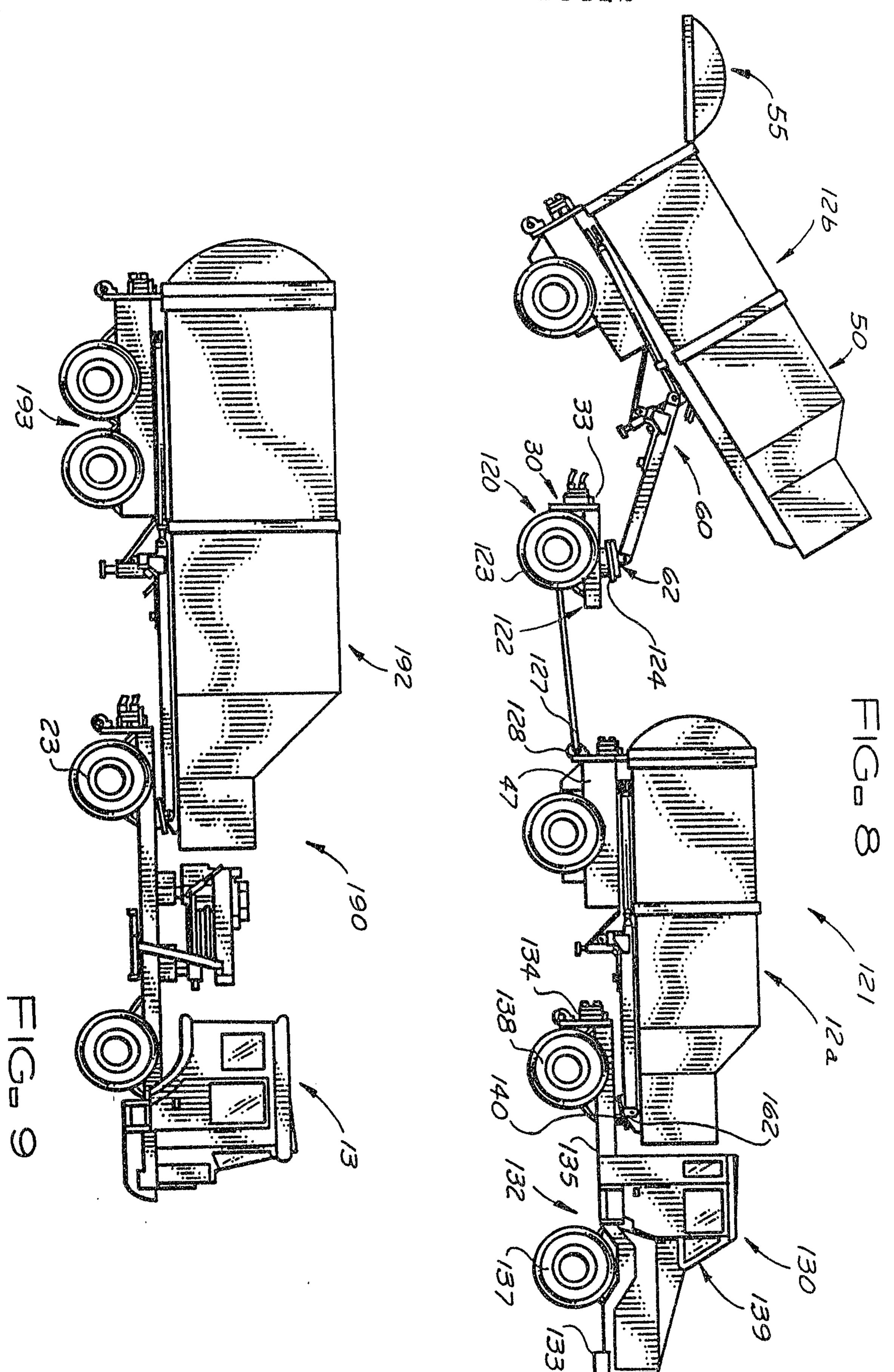
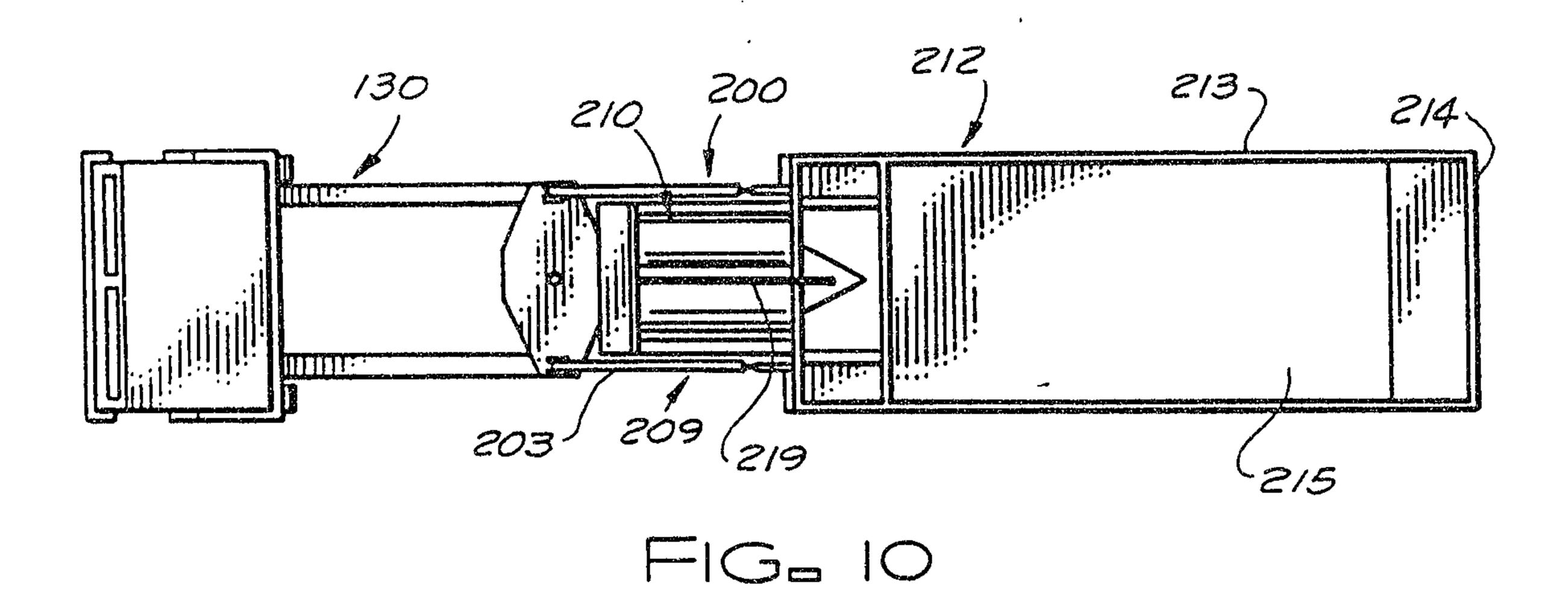


FIG. 7





FIGH

