



(12) **DEMANDE DE BREVET CANADIEN**
CANADIAN PATENT APPLICATION

(13) **A1**

(86) **Date de dépôt PCT/PCT Filing Date:** 2022/02/22
(87) **Date publication PCT/PCT Publication Date:** 2022/09/01
(85) **Entrée phase nationale/National Entry:** 2023/07/31
(86) **N° demande PCT/PCT Application No.:** IB 2022/051548
(87) **N° publication PCT/PCT Publication No.:** 2022/180512
(30) **Priorités/Priorities:** 2021/02/24 (EP21158962.7);
2022/02/11 (EP22156286.1)

(51) **Cl.Int./Int.Cl.** *F16H 21/50* (2006.01),
F16H 21/16 (2006.01), *F16H 23/04* (2006.01),
F16H 23/06 (2006.01), *F16H 23/08* (2006.01)
(71) **Demandeur/Applicant:**
BRAUN GMBH, DE
(72) **Inventeur/Inventor:**
ALTMANN, NICLAS, DE
(74) **Agent:** AIRD & MCBURNEY LP

(54) **Titre : UNITE D'ENTRAINEMENT ET DISPOSITIF DE SOINS PERSONNELS DOTE D'UNE UNITE D'ENTRAINEMENT**
(54) **Title: DRIVE UNIT AND PERSONAL CARE DEVICE WITH A DRIVE UNIT**

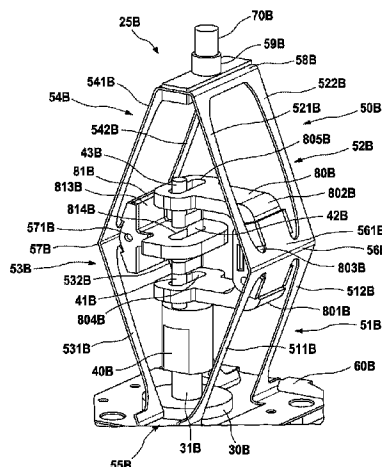


Fig. 3

(57) **Abrégé/Abstract:**

The present application is concerned with a drive unit arranged for converting a rotational motion into a linear reciprocating motion in operation that has a motor having a motor shaft arranged for providing a rotational motion of the motor shaft around a longitudinal axis of the motor shaft in operation, a motor shaft extension comprising at least a first eccentric shaft element that is arranged eccentrically with respect to the longitudinal axis of the motor shaft so that in operation the first eccentric shaft element moves on a circle around the longitudinal axis of the motor shaft, the circle extending in a plane being perpendicular to the longitudinal axis, at least one elastically deformable unit having a coupling element arranged for coupling with a driven element, wherein the first eccentric shaft element is coupled with the deformable unit to periodically deform the deformable unit so that a longitudinal position in the direction of the longitudinal axis of the motor shaft of the coupling element of the deformable unit periodically changes, and wherein the deformable unit has a first arm section having a first end and a second end and a second arm section having a first end and a second end, wherein the second end of the first arm section and the first end of the second arm section are connected with each other, wherein the first end of the first arm section is connected with a mounting structure that is fixed relative to the motor and the second end of the second arm section is arranged with a distance to the first end of the first arm section in the direction of the longitudinal axis of the motor shaft.



(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property

Organization

International Bureau

(43) International Publication Date

01 September 2022 (01.09.2022)



(10) International Publication Number

WO 2022/180512 A1

(51) International Patent Classification:

F16H 21/50 (2006.01) F16H 21/16 (2006.01)

F16H 23/06 (2006.01) F16H 23/04 (2006.01)

F16H 23/08 (2006.01)

(21) International Application Number:

PCT/IB2022/051548

(22) International Filing Date:

22 February 2022 (22.02.2022)

(25) Filing Language:

English

(26) Publication Language:

English

(30) Priority Data:

21158962.7 24 February 2021 (24.02.2021) EP

22156286.1 11 February 2022 (11.02.2022) EP

(71) Applicant: BRAUN GMBH [DE/DE]; Frankfurter Strasse

145, 61476 Kronberg (DE).

(72) Inventor: ALTMANN, Niclas; Frankfurter Strasse 145,

61476 Kronberg (DE).

(81) Designated States (unless otherwise indicated, for every

kind of national protection available): AE, AG, AL, AM,

AO, AT, AU, AZ, BA, BB, BG, BH, BN, BR, BW, BY, BZ,

CA, CH, CL, CN, CO, CR, CU, CZ, DE, DJ, DK, DM, DO,

DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, GT, HN,

HR, HU, ID, IL, IN, IR, IS, IT, JM, JO, JP, KE, KG, KH, KN, KP, KR, KW, KZ, LA, LC, LK, LR, LS, LU, LY, MA, MD, ME, MG, MK, MN, MW, MX, MY, MZ, NA, NG, NI, NO, NZ, OM, PA, PE, PG, PH, PL, PT, QA, RO, RS, RU, RW, SA, SC, SD, SE, SG, SK, SL, ST, SV, SY, TH, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, WS, ZA, ZM, ZW.

(84) Designated States (unless otherwise indicated, for every

kind of regional protection available): ARIPO (BW, GH, GM, KE, LR, LS, MW, MZ, NA, RW, SD, SL, ST, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, RU, TJ, TM), European (AL, AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HR, HU, IE, IS, IT, LT, LU, LV, MC, MK, MT, NL, NO, PL, PT, RO, RS, SE, SI, SK, SM, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, KM, ML, MR, NE, SN, TD, TG).

Published:

— with international search report (Art. 21(3))

(54) Title: DRIVE UNIT AND PERSONAL CARE DEVICE WITH A DRIVE UNIT

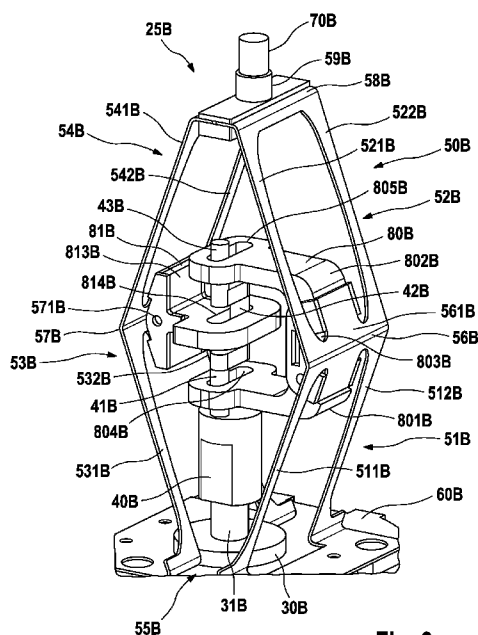


Fig. 3

(57) Abstract: The present application is concerned with a drive unit arranged for converting a rotational motion into a linear reciprocating motion in operation that has a motor having a motor shaft arranged for providing a rotational motion of the motor shaft around a longitudinal axis of the motor shaft in operation, a motor shaft extension comprising at least a first eccentric shaft element that is arranged eccentrically with respect to the longitudinal axis of the motor shaft so that in operation the first eccentric shaft element moves on a circle around the longitudinal axis of the motor shaft, the circle extending in a plane being perpendicular to the longitudinal axis, at least one elastically deformable unit having a coupling element arranged for coupling with a driven element, wherein the first eccentric shaft element is coupled with the deformable unit to periodically deform the deformable unit so that a longitudinal position in the direction of the longitudinal axis of the motor shaft of the coupling element of the deformable unit periodically changes, and wherein the deformable unit has a first arm section having a first end and a second end and a second arm section having a first end and a second end, wherein the second end of the first arm section and the first end of the second arm section are connected with each other, wherein the first end of the first arm section is connected with a mounting structure that is fixed relative to the motor and the second end of the second arm section is arranged with a distance to the first end of the first arm section in the direction of the longitudinal axis of the motor shaft.

WO 2022/180512 A1

DRIVE UNIT AND PERSONAL CARE DEVICE WITH A DRIVE UNIT

FIELD OF THE INVENTION

The present disclosure is concerned with a drive unit comprising a motor having a motor shaft that is driven into rotation and that comprises a motion converter for converting the rotational motion into a reciprocating motion. The present disclosure is also concerned with a personal care device that comprises such a drive unit to drive a driven element of the personal care device into a reciprocating or oscillating motion.

BACKGROUND OF THE INVENTION

It is generally known to convert a rotary motion that may be provided by the shaft of a DC motor into an oscillatory motion by an appropriate gear mechanism, e.g. by means of a four-bar linkage as is described in DE 39 37 854 A1.

It is also known to provide a conversion mechanism having the mentioned function by means of a less gear wheels comprising arrangement. DE 34 30 562 C1 describes an apparatus for converting the rotary motion of an eccentric driven by a motor shaft into a reciprocating motion of a working tool of an electrically driven small electric appliance. The converting mechanism comprises a connecting rod connected with the eccentric and with a first lever arm of a double-armed rocker lever. The connecting rod comprises a film hinge, the center axis of said film hinge crosses the longitudinal axis of the first lever arm. The first lever arm is designed to be elastically twistable about its longitudinal axis. The double-armed rocker lever is pivotably mounted at a housing of the electric appliance and further comprises an axle pin that is coupled with the working tool. In operation the axle pin moves in an oscillating wiping motion relative to the pivot mount of the double-armed rocker lever.

Document US4367658A1 describes a bell-crank lever having substantially stiff lever arms, which are approximately at right angles to each other, is connected to a stationary part by a film hinge that is secured adjacent to the junction of the lever arms and defines a bending axis which is at right angles to the plane of the bell-crank lever. An oscillating arm is secured to the free end of one of said lever arms and extends approximately parallel to the other of said lever arms and about film hinges which define bending axes that are at right angles to each other is bendable in the plane of the bell-crank lever and at right angles to that plane. An oscillating beam bar is connected to the other of said lever arms by a film hinge defining a bending axis at right angles to the plane of the

bell-crank lever. The oscillating arm has in its free end portion a bearing bore for connection to a driving crank pin. The oscillating beam bar is substantially aligned with the axis of rotation of said crank pin.

- 5 It is an object to provide a drive unit that is arranged to convert a rotary motion provided by a motor into a linearly reciprocating motion for driving a driven element such as a personal care head of a personal care device, preferably where the conversion is achieved in an efficient and/or low noise manner.

10

SUMMARY OF THE INVENTION

In accordance with one aspect, a drive unit arranged for converting a rotational motion into a linear reciprocating motion in operation is provided that comprises a motor having a motor shaft arranged for providing a rotational motion of the motor shaft around a longitudinal axis of the motor shaft in operation, a motor shaft extension comprising at least a first eccentric shaft element that is arranged eccentrically with respect to the longitudinal axis of the motor shaft so that in operation the first eccentric shaft element moves on a circle around the longitudinal axis of the motor shaft, the circle extending in a plane being perpendicular to the longitudinal axis, at least one elastically deformable unit having a coupling element arranged for coupling with a driven element, preferably wherein the coupling element is coupled with or can be coupled with a drive shaft, wherein the first eccentric shaft element is coupled with the deformable unit to periodically deform the deformable unit so that a longitudinal position in the direction of the longitudinal axis of the motor shaft of the coupling element of the deformable unit periodically changes, preferably wherein the deformable unit is an integral, single unit, and wherein the deformable unit comprises a first arm section having a first end and a second end and a second arm section having a first end and a second end, wherein the second end of the first arm section and the first end of the second arm section are connected with each other, wherein the first end of the first arm section is connected with a mounting structure that is fixed relative to the motor and the second end of the second arm section is arranged with a distance to the first end of the first arm section in the direction of the longitudinal axis of the motor shaft, preferably wherein the second end of the second arm section is connected with the coupling element.

In accordance with one aspect, a personal care device is provided that comprises a drive unit as proposed.

BRIEF DESCRIPTION OF THE DRAWINGS

The present disclosure will be further elucidated by a detailed description of example embodiments and with reference to figures. In the figures

- 5 Fig. 1 is a depiction of a personal care device realized as an electric toothbrush comprising a handle section and a head section, where the head section comprises a driven element realized as a personal care head;
- Fig. 2 is a cross-sectional cut through a top portion of a handle section of a personal care device comprising an exemplary drive unit in accordance with the present
10 disclosure;
- Fig. 3 is a depiction of an example drive unit in accordance with the present disclosure where the deformable unit may at least in part be made from bent sheet metal;
- Fig. 4 is a depiction of another example deformable unit that can be used in a drive unit as herein disclosed;
- 15 Fig. 5 is a depiction of another example drive unit in accordance with the present disclosure where the deformable unit may at least partly be made from plastic material;
- Fig. 6 is a depiction of another example drive unit in accordance with the present disclosure, where the drive unit comprises a frame structure;
- 20 Fig. 7 is a depiction of a further example drive unit in accordance with the present disclosure, where the deformable unit comprises only two arm sections;
- Fig. 8A is a graph showing the power consumption of several drive units under various load conditions at a rotation frequency of 85 Hz; and
- Fig. 8B is a graph showing the power consumption of several drive units under various
25 load conditions at a rotation frequency of 100 Hz.

DETAILED DESCRIPTION OF THE INVENTION

The present disclosure is concerned with a drive unit and a personal care device comprising such a drive unit that is structured and arranged to convert a rotary motion provided by a shaft of a motor
30 such as a DC motor into a linear reciprocating motion in operation, preferably wherein the direction of said linear reciprocating motion coincides with or is parallel to a longitudinal axis of the motor shaft. It is generally known to provide a linear reciprocating motion by means of a resonant linear drive, but such a drive has typically high manufacturing costs and requires a complex control concept that may make use of a high performing microprocessor. The drive unit of the present

disclosure may make use of a standard DC motor that can be acquired as an off-the-shelf part and thus has a typically low-cost profile. To achieve a conversion as described, the motor shaft comprises a motor shaft extension comprising at least a first eccentric shaft element that is arranged eccentric with respect to the longitudinal axis of the motor shaft so that in operation the first eccentric shaft element moves on a circle around the longitudinal axis of the motor shaft, the circle extending in a plane being perpendicular to the longitudinal axis. The motor shaft extension may be integral with the motor shaft or may be a separate part that is detachably or non-detachably connected with the motor shaft.

In accordance with the proposed drive unit, the first eccentric shaft element is coupled with a deformable unit that is structured and arranged to become periodically deformed when the motor shaft rotates, where typically the rotation frequency of the motor shaft is the frequency of the periodic deformation of the deformable unit. The deformation is in particular achieved by a mechanical interaction of at least the first eccentric shaft element with the deformable unit, e.g., a first crossbeam may connect the first eccentric shaft element and the deformable unit to transfer a motion from the first eccentric shaft element to the deformable unit. The deformable unit comprises a coupling element that itself may be connected with a drive shaft or may be connectable with a drive shaft, where the drive shaft is intended to ultimately put a driven element into motion. The deformable unit is arranged to deform periodically so that a longitudinal position of the coupling element changes periodically. The coupling element or a portion of the deformable unit may be coupled with a linear guide so that the periodic motion of the coupling element is essentially restricted to a linear reciprocating motion in the longitudinal direction. The longitudinal direction may in particular be defined by the longitudinal axis of the motor shaft, i.e., the rotation axis of the motor shaft.

In some aspects, the deformable unit has a length extension in the direction of the longitudinal axis of the motor shaft, which length extension in operation changes periodically due to a deformation of the deformable unit. The coupling element may then be disposed at the top of the deformable unit, i.e., at the most distal point of the deformable unit along the longitudinal direction with respect to the motor shaft, even though this is just one example, and the coupling element may also be disposed at another position of the deformable unit.

The first eccentric shaft element may be coupled with the deformable unit by means of a connection rod or crossbeam. The deformable unit may be essentially realized as an integral, single unit that

can elastically, preferably resiliently deform to achieve the periodically changing length extension. Realizing the deformable unit as a single unit that can elastically and/or resiliently deform leads to a relatively efficient (i.e., low power consuming) conversion mechanism and/or to a relatively silent (i.e., low noise generating) conversion mechanism. Due to the realization as an integral unit, no frictional connections are present via which electrical energy may become converted into thermal energy that is lost and will thus decrease the energetic efficiency of such a conversion mechanism. Specifically, a resiliently deformable unit stores energy in the deformation process, which stored energy is released when the resiliently deformable unit deforms back into its natural or rest state, where the latter happens when a load causing the deformation is released. Gear mechanisms that comprise interacting elements such as meshed gear wheels have a tendency to generate noise due to mechanical tolerances of the meshed partners, which noise may reach a level that is unpleasant for the user of a device in which such a drive unit is utilized and additional measures may need to be taken to dampen said noise. In accordance with at least one aspect, the deformable unit and preferably the complete drive unit is free from any meshed gears and/or friction wheels. Preferably, the deformable unit is at least partially resilient/spring-like so that at least a part of the energy used for the deformation of the deformable unit from a rest state into a deformed state is stored in the spring-like portion(s) of the deformable unit and is released once the deformable unit is brought back into its rest state.

In accordance with the present disclosure, the first eccentric shaft element (and potentially any further eccentric shaft element) is coupled with the deformable unit so that the eccentric motion of the first eccentric shaft element around the longitudinal axis of the motor shaft is translated into a deformation of the deformable unit in a manner that the coupling element performs a linear reciprocation long a virtual line that coincides with or is parallel to the longitudinal axis of the motor shaft. As was already mentioned, a linear guiding structure/a linear guide may be used to restrict the freedom of motion of the coupling element essentially to the linear reciprocation. In accordance with some aspects, the deformable unit is structured to provide a linear guide function by itself as will be explained by reference to examples further below.

In the context of the present description “personal care” shall mean the nurture (or care) of the skin and of its adnexa (i.e. hairs and nails) and of the teeth and the oral cavity (including the tongue, the gums etc.), where the aim is on the one hand the prevention of illnesses and the maintenance and strengthening of health and on the other hand the cosmetic treatment and improvement of the appearance of the skin and its adnexa. It shall include the maintenance and strengthening of

wellbeing. This includes skin care, hair care, and oral care as well as nail care. This further includes grooming activities such as beard care, shaving, and depilation. A “personal care device” thus means any device for performing such nurturing or grooming activity, e.g. (cosmetic) skin treatment devices such as skin massage devices or skin brushes; wet razors; electric shavers or trimmers; electric epilators; and oral care devices such as manual or electric toothbrushes, (electric) flossers, (electric) irrigators, (electric) tongue cleaners, or (electric) gum massagers. This shall not exclude that the proposed personal care device may have a more pronounced benefit in one or several of these nurturing or device areas than in one or several other of these areas. In the present description, an electric toothbrush was chosen to present details of the proposed personal care device, which shall be understood as not limiting. To the extent in which the details are not specific for an electric toothbrush, the proposed technology can be used in any other personal care device.

A drive unit as proposed herein may be used in a personal care device, preferably to drive a driven element such as a treatment head of the personal care device, e.g. a brush head of an electric toothbrush. The drive unit described herein is designed to convert the rotational motion provided by a motor via a motor shaft into a linear reciprocating motion of a drive shaft, the linear reciprocating motion occurring along an axis that coincides with or is parallel to the longitudinal axis around which the motor shaft rotates.

The deformable unit may comprise a plurality of arm segments or arm sections. While this application also provides a basis for a broader structure (see third last and second last paragraph of this description), the present disclosure is concerned with a deformable unit that comprises two arm sections or three arm sections or four arm sections etc. In accordance with the present disclosure, the deformable unit comprises at least two arm sections, namely a first arm section and a second arm section, each of the arm sections has a length along a length axis, a width along a width axis and a thickness along a thickness axis, where the length is larger than the width and the width is larger than the thickness, preferably wherein the length may be at least twice as large as the width and at least five times as large as the thickness. Each of the arm sections has two ends – a first end and a second end, which ends are opposite to each other in the length direction. The first end of the first arm section is fixedly mounted with respect to the motor on a mounting structure and the second end of the first arm section is connected with the first end of the second arm section, preferably such that the first arm section and the second arm section meet at an obtuse angle, i.e., at an angle larger than 90 degrees, in a rest or neutral state of the deformable unit, even though this shall not exclude that the arms sections meet at an angle of 90 degrees or at an acute angle or at

180 degrees. While here reference is made to a rest or neutral state of the deformable unit, it shall be understood that the deformable unit may be incorporated into the drive unit such that it never comes into such rest or neutral state but that it only may have a state of lowest deformation during the periodic deformation process.

5

A coupling element that may comprise or may be connectable with a drive shaft may be connected to the second end of the second arm section or may be part of the second end of the second arm section. Further preferably, the second end of the second arm section may be coupled with a linear guide that essentially confines the freedom of motion of the second end of the second arm section to a linear motion, e.g., a linear reciprocating motion, in a direction that coincides with or is parallel to the longitudinal axis of the motor shaft. As will be discussed in more detail in the following, such linear guide may be provided by further arm sections of the deformable unit. But the second end of the second arm section may alternatively or additionally be guided by a linear guide rail. With respect to the longitudinal axis defined by the motor shaft, the second end of the first arm section is arranged with a distance to the first end of the first arm section and the second end of the second arm section is arranged with a distance to the second end of the first arm section and also with a distance the first end of the second arm section that is connected with the second end of the first arm section.

10

15

20

25

In accordance with some aspects, the deformable unit comprises two further arm sections, namely a third arm section and a fourth arm section that each have a first end and a second end and each of the arm sections has a length along a length axis, a width along a width axis and a thickness along a thickness axis, where the length is larger than the width and the width is larger than the thickness, preferably wherein the length may be at least twice as large as the width and at least five times as large as the thickness. The first end of the third arm section may be fixedly mounted with respect to the motor, e.g., the first end of the third arm section may be mounted at the same mounting structure as the first end of the first arm section. The second end of the third arm section may be connected with the first end of the fourth arm section and the second end of the fourth arm section may be connected with the second end of the second arm section.

30

The deformable unit may be designed as a convex quadrilateral-type structure such as a rhomboidal shape. The deformable unit may thus be described as having four edges and four vertices, even though it shall be understood that the vertices may not be point-like (which is understood to be an abstract term for a real structure and shall indicate that the vertex has a more or less minimal

dimensional extension) but actually may be realized as “extended vertices”. For example, two arms of the convex quadrilateral-type structure may be mounted at a mounting structure, but the mounted ends of the arms may not meet (“meeting” arm ends would cause a rather minimal dimensional extension) but may rather be mounted with a distance. The basic convex quadrilateral-type structure is understood to be maintained despite such extended vertices. This is exemplified in connection with Fig. 3.

The deformable unit comprises arm sections that are mechanically connected with each other. In one realization, two arms sections are connected by means of a hinge-like structure so that the two arm sections can move relative to each other by moving around the hinge point. The hinge-like structure may be realized by a pivot. As one alternative to a pivot, the arm sections may be connected by means of a living hinge or film hinge. Instead of rigid arm sections connected by hinges, the arm sections themselves may be at least partially resiliently deformable when the deformable unit is deformed and the connection points of the arm sections may be rigid, i.e., the connection points may not be realized as hinges or pivots. In embodiments with a hinge or a pivot, the arm sections may comprise reinforcement structures that essentially avoid that the arms sections themselves deform but that the deformation essentially occurs in the hinges. With respect to this it shall be understood that the deformable unit may be made from a deformable (e.g., bendable) and specifically resilient (i.e., spring-like) material and that certain constructional details are used to focus the deformation onto certain areas of the deformable unit, e.g., film hinges and reinforcement structures are examples of such constructional details. In some examples, two or more materials may be combined to create a deformable unit, e.g., sheet metal may be partly overmolded with plastic material to form a deformable unit.

The deformable unit may in particular be realized as a single, specifically integral unit made from a single piece of material, e.g., from a bent metal sheet or from injection-molded plastic. This shall not exclude that the deformable unit is realized by connecting two or more elements in a preferably non-detachable manner, e.g., by welding together two or more metal elements. The deformable unit may also be made from two or more materials as mentioned in the previous paragraph, e.g., the arm sections may mainly be made from sheet metal and the hinges may be realized from injection molded plastic.

To transfer motion from at least the first eccentric shaft element to the deformable unit, a first connection rod or a first crossbeam may be used. In some examples the first crossbeam or first

connection rod is integral with the deformable unit, e.g., it may be made together with the deformable unit in a plastic injection molding process. But the first crossbeam or first connection rod may instead be a separate element that may be detachably or non-detachably connected with the deformable unit. The first crossbeam or first connection rod may extend along a first crossbeam axis that is essentially perpendicular to the longitudinal axis of the motor shaft. While the first eccentric motor shaft element rotates around the longitudinal axis of the motor shaft, the first crossbeam or first connection rod may be coupled with the first eccentric shaft element so that only a motion of the first eccentric shaft element along one axis is transferred by the first connection rod or first crossbeam to the deformable unit. E.g., the first crossbeam or first connection rod comprises an elongated hole through which the first eccentric shaft element extends, which elongated hole may extend in a direction that is essentially perpendicular to the longitudinal axis of the motor shaft and essentially perpendicular to the first crossbeam axis (which is the extension axis of the first crossbeam or first connection rod). The elongated hole may essentially have a width that coincides with the diameter of the first eccentric shaft element so that the first eccentric shaft element moves without a gap in the elongated hole and will thus essentially not cause noise during operation due to a gap. The inner surface of the elongated hole and/or the outer surface of the first eccentric shaft element may be coated with a friction reducing material or the two surfaces may be made from materials having a low friction coefficient.

In some examples, at least a second eccentric shaft element is provided, which second eccentric shaft element may be disposed at a 180-degrees offset with respect to the first eccentric shaft element so that during rotation of the motor shaft, the second eccentric shaft element follows the first eccentric shaft element with a 180-degrees offset. The second eccentric shaft element may be arranged eccentrically with respect to the longitudinal axis of the motor shaft so that in operation the second eccentric shaft element moves on a circle around the longitudinal axis of the motor shaft, the circle extending in a plane being perpendicular to the longitudinal axis, wherein the second eccentric shaft element has a circumferential position around the longitudinal axis that is 180 degrees offset to the circumferential position of the first eccentric shaft element. As was described for the first eccentric shaft element, a second crossbeam or second connection rod may be used to transfer the motion of the second eccentric shaft element to the deformable unit. The description of the connection by means of an elongated hole also holds for the second eccentric shaft element and the second crossbeam or second connection rod. In case of a 180-degrees offset, the first crossbeam may then be arranged to move into one direction (e.g., to the left) while the second crossbeam is arranged to then move into the opposite direction (e.g., to the right) and vice

versa. The first crossbeam may in particular be connected with the deformable unit in an area where a first and a second arm sections are connected, and the second crossbeam may then be connected with the deformable unit where a third and a fourth arm section are connected. Such a design with a first and a second crossbeam may thus be specifically used in connection with a deformable unit comprising four arm sections, e.g., where the deformable unit is realized as a convex quadrilateral-type structure.

The deformable unit may be mounted at a frame structure as mounting structure, which frame structure may at least partly envelope the deformable unit, and the frame structure may realize a linear guide for the deformable unit, e.g. the frame structure may comprise a guide for the coupling element or for a drive shaft secured at the coupling element so that the motion of the coupling element is essentially restricted to a linear reciprocation in a direction that coincides with or is parallel to the longitudinal axis of the motor shaft. The frame structure may essentially be rigid so that the deformable unit can essentially deform independently from the frame structure, the frame structure then providing one or several spatially fixed mounting location(s), where spatially fixed shall mean spatially fixed with reference to the motor.

As was mentioned, the drive unit discussed herein may be used in a personal care device such as an electric toothbrush or an electric hair removal device, where the drive unit is utilized to drive a driven element into motion, the driven element, e.g., being a personal care head such as a brush head or an undercut knife for a shaver.

Fig. 1 is a depiction of an example personal care device 1 realized as an electric toothbrush, the personal care device 1 comprises a handle section 10 and a head section 20, where the head section 20 may comprise a driven element 21, here realized as a brush head. The handle section 20 may comprise a drive unit as discussed herein for driving the driven element 21 into motion.

Fig. 2 is a cross-sectional cut through a handle section 20A of a personal care device, e.g., the handle section 20A may be used as handle section for a personal care device as depicted in Fig. 1. A lower bottom portion of the handle section 20A is not shown. The handle section 20A comprises a handle housing 21A in which a motor carrier 22A is mounted and an attachment shaft 23A for detachable attachment of a head section as is generally shown in Fig. 1. The handle section 20A also comprises a drive unit 25A that is described in the following and where a similar drive unit 25B will be described in even more detail with reference to Fig. 3.

A motor 30A is secured at the motor carrier 22A, the motor 30A having a motor shaft 31A for providing a rotational motion R around a longitudinal axis A of the motor shaft 31A. The motor shaft 31A is extended by a motor shaft extension 40A that in the shown embodiment comprises a first eccentric shaft element 41A, a second eccentric shaft element 42A and a third eccentric shaft element 43A. The first eccentric shaft element 41A and the third eccentric shaft element 43A have the same circumferential position around the longitudinal axis A and the second eccentric shaft element 42A has a circumferential position that is offset by 180 degrees to the first and third eccentric shaft elements 41A, 43A. In operation, the three eccentric shaft elements 41A, 42A and 43A move on circles around the longitudinal axis A, which circles extend in planes that are perpendicular to the longitudinal axis A. The first and the third eccentric shaft elements 41A and 43A are coupled with a first crossbeam 80A. The first crossbeam 80A has a fork-like structure with two prongs, where each of the prongs is coupled with one of the first and third eccentric shaft elements 41A and 43A. Thus, the first and the third eccentric shaft elements 41A and 43A work together like a single eccentric shaft element to put the first crossbeam into a periodic linear reciprocating motion along a first crossbeam axis that is perpendicular to the longitudinal axis A. The second eccentric shaft element 42A is likewise coupled with a second crossbeam 81A and when the second eccentric shaft element 42A rotates around the longitudinal axis A, the second eccentric shaft element 42A puts the second crossbeam 81A into a periodic linear reciprocating motion along a second crossbeam axis that is coinciding with or at least parallel to the first crossbeam axis and that is offset by 180 degrees, i.e., when the first crossbeam is moved to the right, the second crossbeam is moved to the left and vice versa (where here left and right are defined with respect to the paper plane).

The first and second crossbeams 80A and 81A are each connected with a deformable unit 50A. The deformable unit 50A is here realized as a rhomboidal structure having four edges and four vertices, but this shall not be considered as limiting. The rhomboidal structure is a specific case from the more general class of convex quadrilateral-type structures, which represent one class of possible realizations of the deformable unit. The four edges of the rhomboidal structure are here realized by four arm sections 51A, 52A, 53A and 54A. A first arm section 51A has a first end that is secured at a mounting structure 60A, which mounting structure 60A is fixedly mounted at the motor 30A. Opposite to the first arm section 51A in the rhomboidal structure is a third arm section 53A that has a first end that is as well secured at the mounting structure 60A so that the first ends of the first arm section 51A and of the third arm section 53A form a first vertex 55A of the

rhomboidal structure of the deformable unit 50A. A second end of the first arm section 51A is connected with a first end of a second arm section 52A at a generally obtuse angle and the connection point is considered as a second vertex 56A (or a “knee section” due to the obtuse angle at which the first and second arm sections meet) of the rhomboidal structure formed by the deformable unit 50A. A second end of the second arm section 52A is connected with a coupling element 59A. A first end of a fourth arm section 54A opposite to the second arm section 52A is connected with a second end of the third arm section 53A at an obtuse angle, thereby forming a third vertex 57A (or a further “knee section”). A second end of the second arm section 52A and a second end of the fourth arm section 54A are secured to each other at the coupling element 59A, thereby forming a fourth vertex 58A.

The first crossbeam 80A is connected with the second vertex 56A and the second crossbeam 81A is fixedly connected with the third vertex 57A. Once the first and second crossbeams move both outwards or both inwards, the deformable unit 50A is deformed and the coupling element 59A is set into a linearly reciprocating motion along axis A1. When the two crossbeams 80A, 81A move outwards, the coupling element 59A is drawn downwards to the motor 30A and when the two crossbeams 80A, 81A move inwards, the coupling element 59A is shifted upwards away from the motor 30A – a periodic linear reciprocating motion M as indicated by a double arrow results, which linear reciprocating motion M occurs along the axis A1 that here is parallel to the longitudinal axis A, which is the longitudinal axis of the motor shaft, i.e., the rotation axis of the motor shaft as indicated by arrow R. The four vertices 55A, 56A, 57A and 58A may be realized as essentially rigid structures without a hinge functionality. The arm sections 51A, 52A, 53A and 54A then need each to be deformable from their essential linear extension as shown in Fig. 2, which represents their natural state or rest state, into a deformed state, e.g., a shape where the arm sections 51A, 52A, 53A and 54A extend more on an S-shaped curve between the respective vertices. The arm sections 51A, 52A, 53A and 54A may essentially be made from a resilient material such as a spring steel or a resilient plastic material so that the energy that is needed to deform the arm sections 51A, 52A, 53A and 54A is stored in the resilient material and is released again when the arm sections 51A, 52A, 53A and 54A are brought back into their natural state. The deformable unit 50A is free from any meshed gear elements and also does not comprise any frictionally engaged elements and thus has a design that is inherently rather silent in operation and also is energetically rather efficient, i.e. it requires only a low power level in comparison to other conversion mechanism comprising meshed gear elements and the like – this is also exemplified in Figs. 8A and 8B.

This aspect will be discussed in more detail with respect to Fig. 3, but the first and second crossbeams 80A, 81A may be coupled to the eccentric shaft elements 41A, 42A and 43A by means of elongated holes.

- 5 The motor 30A together with the shaft extension 40A, the first and second crossbeams 80A and 81A and the deformable unit 50 form the drive unit 25A in accordance with the present disclosure.

Fig. 3 is a depiction of another example drive unit 25B that has various structural similarities with the drive unit 25A shown in and discussed with reference to Fig. 2. The drive unit 25B comprises

10 a motor 30B (only partly shown) with a motor shaft 31B and a shaft extension 40B that is attached to the motor shaft 31B. Generally, the shaft extension 40B may be integral with the motor shaft 31B or may be a separate element that is fixedly secured to the motor shaft 31A. The shaft extension 40B may in the latter case be snap-fitted onto the motor shaft 31B, may be frictionally locked, welded, glued or fixedly attached in any other manner known to the skilled person. In the shown

15 embodiment, the drive unit 25B is connected with a drive shaft 70B that can be coupled with a driven element. While the motor shaft 31B will provide a rotational motion around its longitudinal axis, this motion is converted by the drive unit 25B and the drive shaft 70B will provide a periodic linear reciprocation motion along an axis that is coinciding with or parallel to the longitudinal axis of the motor shaft 31B (see Fig. 2 for an indication of the respective axes or directions). The shaft

20 extension 40B comprises a first, a second and a third eccentric shaft element 41B, 42B, and 43B. The eccentric shaft elements 41B, 42B, and 43B are offset with respect to the longitudinal axis and thus rotate around the longitudinal axis along circular paths in operation as was described also for Fig. 2. Similarly, as was described for Fig. 2, the first and third eccentric shaft elements 41B and 43B have the same circumferential position and thus move in positional alignment, while the

25 second eccentric shaft element 42B is circumferentially positioned at a 180-degrees offset. The first and third eccentric shaft elements 41B and 43B are coupled with a deformable unit 50B by means of a first crossbeam 80B that is again forklike with two prongs 801B and 802B. The prongs 801B and 802B are here parallel to each other, but this shall not be understood as limiting and any other structure may be chosen as well – e.g., see Fig. 4. The second eccentric shaft element 42B is

30 coupled with the deformable unit 50B by means of a second crossbeam 81B. The first and second crossbeams 80B and 81B may be said to extend parallel to each other. The first crossbeam 80B is arranged to move along a first crossbeam axis that is perpendicular to the longitudinal axis of the motor shaft 31B and the second crossbeam 81B is arranged to move along a second crossbeam axis

parallel to the first crossbeam axis, which second crossbeam axis is then of course also perpendicular to the longitudinal axis of the motor shaft 31B.

The deformable unit 50B is again designed to have a basically rhomboidal structure with four edges and four vertices. A first edge is realized by a first arm section 51B, a second edge is realized by a second arm section 52B, a third edge is realized by a third arm section 53B, and a fourth edge is realized by a fourth arm section 54B. The first arm section 51B and the third arm section 53B are each mounted with a first end on a mounting structure 60B that is here fixedly connected at the motor 30B or with respect to the motor 30B. The mounting points together form a first vertex 55B of the rhomboidal structure, where the vertex is a so-called “extended vertex” as the mounting sides of the first ends of the first and second arm sections 51B and 53B have a certain distance. The first and third arm sections 51B and 53B are outwards bent with respect to a center axis of the rhomboidal structure. The first arm section 51B has a second end connected with a first end of a second arm section 52B to form a second vertex 56B of the rhomboidal structure. As seen in Fig. 3, the first and the second arms sections 51B and 52B meet at an obtuse angle, which shall not be considered as limiting – depending on the design of the deformable unit and in case of a design comprising arm sections basically as discussed in the present context, these arm sections may meet at an obtuse or an acute angle or the angle between both arm sections may be about 180 degrees in the rest state of the deformable unit. Further, a second end of the third arm section 52B and a first end of the fourth arm section 54B are connected and form a third vertex 57B. The second ends of the second arm section 52B and of the fourth arm section 54B are connected to form a fourth vertex 58B, where also a coupling element 59B is integrated into this slightly extended fourth vertex 58B. The drive shaft 70B is here connected with the coupling element 59B.

As can be seen in the perspective view shown in Fig. 3, the arm sections 51B, 52B, 53B and 54B are realized as “double-arm sections”, i.e., each of the arm sections comprises two parallel arm elements arranged at a distance, which makes the deformable unit 50B overall rather lightweight on the one hand but still stable in particular against torsional deformations on the other hand. In the design as shown, the first arm section 51B comprises two parallel arm elements 511B and 512B, the second arm section 52B comprises two parallel arm elements 521B and 522B, the third arm section 53B comprises two parallel arm elements 531B and 532B and the fourth arm section 54B comprises two parallel arm elements 541B and 542B. At the second, third and fourth vertices, the parallel arm elements are connected by vertical bar elements. The second vertex 56B and the

third vertex 57B each comprise mounting elements 561B and 571B, respectively, that provide fixation points for the first and second crossbeams 80B and 81B.

The first crossbeam 80B comprises a first and a second crossbeam arm 801B and 802B that are here parallel to each other for a certain extension length to not get in conflict with the second crossbeam 81B moving in between the two crossbeam arms 801B and 802B, where the first crossbeam arm 801B is coupled with the first eccentric shaft element 41B by means of an elongated hole 804B and the second crossbeam arm 802B is coupled to the third eccentric shaft element 43B by means of an elongated hole 805B. The elongated holes 804B and 805B are oriented perpendicular to the longitudinal axis of the motor shaft and perpendicular to the first crossbeam axis. The first eccentric shaft element 41B extends through the elongated hole 804B and the third eccentric shaft element 43B extends through the elongated hole 805B. The first crossbeam 80B comprises a connecting portion 803B at which the first and second crossbeam arms 801B and 802B meet and which connecting portion 803B is fixedly connected with the mounting element 561B of the second vertex 56B of the deformable unit 50B. The first crossbeam 80B and the mounting element 561B may be connected by means of overmolding, caulking, screwing, gluing, welding or by any other connection means known to the skilled person. The elongated holes 804B and 805B are sized so that the first and third eccentric shaft elements 41B and 43B essentially tightly fit through the elongated holes 804B and 805B, respectively, with respect to the direction defined by the first crossbeam axis and can move freely in the long direction of the elongated holes 804B and 805B when the motor shaft 31B rotates the shaft extension 40B. Due this design, the elongated holes 804B and 805B only transfer the motion of the first and third eccentric shaft elements 41B and 43B in the direction of the first crossbeam axis to the second vertex 56B. It is noted again that the first and the second eccentric shaft elements 41B and 41C move in alignment. Similarly, the second crossbeam 81B comprises a connecting portion 813B that is fixedly connected with the mounting element 571B of the third vertex 57B. The elongated hole 814B is sized so that the second eccentric shaft element 42B essentially tightly fits through the elongated hole 814B with respect to the direction defined by the second crossbeam axis and can move freely in the long direction of the elongated hole 814B when the motor shaft 31B rotates the shaft extension 40B. Due this design, the elongated hole 814B only transfers the motion of the second eccentric shaft elements 42B in the direction of the second crossbeam axis to the third vertex 57B. As the second eccentric shaft element 42B is circumferentially offset by a 180-degrees distance to the first and third eccentric shaft elements 41B and 43B, the first crossbeam 80B and the second crossbeam 81B move in a counter-oscillating manner, i.e. when the first crossbeam moves to the right (“right”

defined with respect to the paper plane) then the second crossbeam moves to the left and vice versa, implying that the motion direction of both crossbeams periodically reverses at the same time instants. Due to this design, the deformable unit 50B is first “widened” when the first crossbeam 80B moves to the right and the second crossbeam 81B moves to the left, which causes the coupling element 59B to be drawn towards the motor 30B and the deformable unit 50B is then “squeezed together” when the first crossbeam 80B moves to the left and the second crossbeam 81B moves to the right, which moves the coupling element 59B upwards and beyond its rest position to a maximum deflection away from the motor 30B. This linear reciprocating motion of the coupling element 59B happens periodically and along a direction that is coinciding with or that is parallel to the longitudinal axis of the motor shaft 31B.

In the examples shown in Figs. 2 and 3, the first crossbeam has a fork-like structure and cooperates with two axially displaced eccentric shaft elements, which allows the coupling portion of the first cross beam to have the same axial position as the axial position of the coupling portion of the second crossbeam. This allows a design in which the first and third arm elements and the second and fourth arm elements have the same length. With reference to Fig. 5 an embodiment will be discussed that is asymmetric in this respect.

In the examples of Figs. 2 and 3, the deformable unit 50A and 50B, respectively, may be made from spring metal sheet material. The knee section (vertices 56B and 57 in Fig. 3) may be relatively rigid, i.e., non-pivotable and/or non-hinged, and the arm sections 51B, 52, 53B, 54B may then be resiliently deformable when the deformable unit 50B is deformed. The arm sections then store energy in the deformation process and release essentially the same amount of energy when a load causing the deformation is released.

It is believed that the vibration profile of a drive unit with two crossbeams is limited if the mass of the first and second crossbeams is about the same.

Fig. 4 is a depiction of an example deformable unit 50C essentially shown in isolation, where a first crossbeam 80C and a second crossbeam 81C are integral with the deformable unit 50C. The deformable unit 50 C may be made in a single plastic injection molding step together with the crossbeams 80C, 81C or, alternatively, the deformable unit 50C may be made from metal and the crossbeams 80C, 81C are made from metal as well and are welded to the deformable unit 50C. The deformable unit 50C as shown again comprises four arm sections 51C, 52C, 53C and 54C and

comprises four vertices, 55C, 56C, 57C and 58C, where the bottom and top vertices 55C and 58C are only slightly extended vertices. The fourth or top vertex 58C is connected or integral with a coupling unit 59C that is arranged hollow to receive a drive shaft. The first or bottom vertex 55C is fixedly secured at a mounting structure 60C.

5

Fig. 5 is a depiction of another example drive unit 25D comprising a deformable unit 50D that may be made by a plastic injection molding process. The drive unit 25D comprises a motor 30D (only partly shown) having a drive shaft 31D that is connected with a shaft extension 40D that comprises a first eccentric shaft element 41D and a second eccentric shaft element 42D. The deformable unit 50D comprises four arm sections 51D, 52D, 53D and 54D and four vertices 55D, 56D, 57D and 58D. The deformable unit 50D is integral with a first crossbeam 80D and a second crossbeam 81D, where the first crossbeam is coupled with the first eccentric shaft element 41D and the second crossbeam 81D is coupled with the second eccentric shaft element 42D. The first crossbeam 80D is integrally realized and thus fixedly connected with the second vertex 56D and the second crossbeam is integrally realized and thus fixedly connected with the third vertex 57D. In the shown design, the second crossbeam 81D is realized in a single prong design and as the first and second crossbeams 80D and 81D extend parallel to each other, the third vertex 57D is positioned above the second vertex 56D along the longitudinal direction going through the motor shaft 31D, where “above” here refers to a position farther away from the motor shaft 31D. Due to this specific design, the deformable unit 50D is not symmetric as it was the case for the examples shown in Figs. 2, 3 and 4 but asymmetric. The arm sections 51D, 52D, 53D and 54D comprise reinforcement structures, e.g. structures 521D, that cause the arm sections 51D, 52D, 53D and 54D to become relatively rigid and stiff between the vertices. The arm sections 51D, 52D, 53D and 54D are specifically shaped around the second vertex 56D and the third vertex 57D to form living hinges that allow a pivoting of the otherwise rather rigid arm sections 51D, 52D, 53D and 54D around the vertices 56D and 57D. The top and bottom vertices 55D and 58D are realized as extended vertices, where a mounting structure 60C extends between the first ends of the first and the third arm sections 51D and 53D. The second ends of the second and the fourth arm sections 52D and 54D are connected or integral with a coupling section 59D that accommodates a drive shaft 70D. The second ends of the second and the fourth arm sections 52D and 54D are also shaped to form living hinges.

Fig. 6 is an example drive unit 25E that differs in several constructional aspects from the previous examples and lies outside of the claimed scope of the present application. First, the drive unit 25E

comprises a frame structure 90E that surrounds a deformable unit 100E that is fastened at the frame structure 90E. In the shown example, the frame structure 90E and the deformable unit 100E may be one single integral element that may be manufactured by plastic injection molding. The frame structure 90E is relatively rigid – it may be made from metal or other materials that provide a high rigidity and stiffness or it may be just reasonably be thicker than the deformable portions of the deformable unit 50E. The frame structure 90E as shown is basically rectangular, i.e., the frame structure 90E looks basically like a picture frame. The frame structure 90E is fixedly mounted at or at least with respect to a motor 30E (only partly shown), the motor 30E having a motor shaft 31E that extends into a first eccentric shaft element 41E and a second eccentric shaft element 42E (the eccentric shaft elements 41E and 42E are shown in a center portion in which the eccentricity is not visible). The first eccentric shaft element 41E is connected to a basically L-shaped first arm section 101E and the second eccentric shaft element 42E is likewise connected with a basically L-shaped second arm section 102E. The L-shaped first and second arm sections 101E and 102E are connected to the frame structure 90E at the upper ends of the L. The first arm section 101E has a living hinge section 1012E via which it is connected to the frame structure 90E and the second arm section 102E has a living hinge section 1022E via which it is connected to the frame structure 90E. Further, the first arm section 101E has another living hinge section 1011E that is arranged in the corner area of the L-shaped first arm section 101E. When the first eccentric shaft element 41E rotates, the lateral portion of the L-shaped first arm section 101E is repeatedly pushed inwards and outwards (the frame structure 90E may comprise a cutout to allow the corner portion of the first arm section 101E to move outwards). Similarly, the second arm section 102E has another living hinge section 1021E that is arranged in the corner area of the L-shaped second arm section 102E. A centrally disposed coupling element 109E is connected to the first arm section 101E at about one third of the length of the vertical arm of the L by means of a living hinge section 1013E and is connected to the second arm section 102E at about one third of the length of the vertical arm of the L by means of a living hinge section 1023E. During the periodic motion of the eccentric shaft elements 41E and 42E, the coupling element 109E is periodically moved up and down, i.e. the coupling element 109E will linearly reciprocate along a longitudinal direction that coincides with or is parallel to the longitudinal axis of the motor shaft 31E. The coupling element 109E accommodates a drive shaft 70E, which drive shaft 70E is also guided by a guide element 91E provided by the frame structure 90E, which guide element 91E realizes a linear guide for the motion of the drive shaft 70E and hence for the coupling element 109E.

Fig. 7 is a depiction of an example deformable unit 50F that comprises a first arm section 51F and a second arm section 52F, where a first end of the first arm section 51F is mounted on a mounting support 60F that itself is fixedly mounted with respect to a motor (the motor is not shown). The deformable unit 50F may at least partly be made from plastic, e.g., made at least partly by a plastic injection molding process. The second end of the first arm section 51F is connected with a first end of a second arm section 52F, the connection area forming a “knee” section where the first and second arm sections meet at an obtuse angle in a rest state, and a second end of the second arm section 52F is connected with a coupling element 59F that is structured to receive a drive shaft (not shown) in a cylindrical receptacle, where the coupling element and hence the drive shaft are intended to move in a linear reciprocation along axis A1 as indicated by double arrow A2. While a motor itself is not shown, a motor shaft extension 40F is shown on which a first eccentric shaft element 41F is arranged, which first eccentric shaft element 41F is designed as a cylindrical element similar to the above discussed examples. The first eccentric shaft element will rotate around the longitudinal axis of the motor shaft once the motor shaft extension 40F is attached to such motor shaft as is indicated by arrow R2. The mounting support 60F comprises an essentially circular cutout so that at least a motor shaft can extend therethrough to become attached with the motor shaft extension 40F. The first eccentric shaft element 41F extends through an elongated hole of a first crossbeam 80F that will transfer motions in the direction M1 as indicated by a double arrow to the deformable unit 50F. The first crossbeam 80F is connected with the mentioned knee section where the first and second arm sections meet. This motion of the first crossbeam 80F will cause the deformable unit 50F to deform so that the coupling element 59F is set into motion. It is assumed here that the coupling element 59F is limited to a motion along the direction M2, the motion direction M2 being essentially perpendicular to the motion direction M1. It is assumed that this motion restriction is enforced by a linear guide. Such a linear guide may, e.g., guide the coupling element 59F itself or it may guide the drive shaft that will be attached to the coupling element 59A. In contrast to the example shown in Fig. 4, the deformable unit 50F of Fig. 7 does not linearly guide itself (in Fig. 4, the motion of the coupling element 59C is linearly guided by the further arm sections 53C and 54C) as the coupling element represents a free end of the deformable unit 50F – a further linear guide may thus be needed. The drive shaft will typically anyhow be guided by a guide provided by a housing of the device in which the drive unit comprising the deformable unit is utilized and thus a linear guide can be realized by such an element that is not part of the deformable unit or the drive unit.

Figs. 8A and 8B show the measured power consumption P in units of Watt of various example electric toothbrushes comprising different drive units as a function of applied load, where the load applied at a brush carrier of the brush head was either 0 Newton (N), 1 Newton, 2 Newton or 3 Newton, where Fig. 8A indicates the power consumption for a rotation frequency of 85Hz and Fig. 8B for a rotation frequency of 100 Hz.

Lines 1001 and 1011 indicate the power consumption for a drive unit essentially in accordance with the structure as shown in Fig. 3. Lines 1002 and 1012 indicate the power consumption of a toothbrush having a drive unit where an inclined wobble disk is connected with the motor shaft of a DC motor and where the disk is in frictional contact with two friction wheels that transfer the up and down motion of the inclined wobble disk to a drive shaft, which drive shaft is guided by springs to move along a linear axis. Lines 1003 and 1013 indicate the power consumption of a toothbrush having a drive unit where a gear wheel is attached to the motor shaft and the gear wheel meshes with a crown gear wheel that has an eccentric stem that is coupled with a drive shaft, where the drive shaft is guided by a spring arrangement to move along a linear axis. Lines 1004 and 1014 indicate the power consumption of a toothbrush having a drive unit where the motor shaft is extended by two eccentric shaft elements that are each connected with U-shape elements that are pivotably mounted and are each connected with a drive shaft to move the drive shaft up and down. Lines 1005 and 1015 indicate the power consumption for an existing toothbrush (Oral-B PRO 1 200) comprising a four-bar linkage gear unit to convert the rotation of the shaft of a DC motor into an oscillating rotation of a drive shaft around its longitudinal axis. Without now going into the details, it can be seen that lines 1001 and 1011 representing a drive unit in accordance with the present description show the lowest power consumption for the two different rotation frequencies and for the four different load conditions. It is believed that the low power consumption is related to the deformable unit being free from any meshed gears or frictionally coupled elements.

In accordance with an aspect, a drive unit is provided that is arranged for converting a rotational motion into a linear reciprocating motion in operation, which drive unit comprises

- a motor having a motor shaft arranged for providing a rotational motion of the motor shaft around a longitudinal axis of the motor shaft in operation;
- a motor shaft extension comprising at least a first eccentric shaft element that is arranged eccentrically with respect to the longitudinal axis of the motor shaft so that in operation the first eccentric shaft element moves on a circle around the longitudinal axis of the motor shaft, the circle extending in a plane being perpendicular to the longitudinal axis;

- at least one elastically deformable unit having a coupling element arranged for coupling with a driven element, preferably wherein the coupling element is coupled with or can be coupled with a drive shaft; and
- wherein the first eccentric shaft element is coupled with the deformable unit to periodically deform the deformable unit so that a longitudinal position in the direction of the longitudinal axis of the motor shaft of the coupling element of the deformable unit periodically changes, preferably wherein the deformable unit is an integral, single unit.

All other features mentioned herein are considered to be preferred features of this aspect.

The dimensions and values disclosed herein are not to be understood as being strictly limited to the exact numerical values recited. Instead, unless otherwise specified, each such dimension is intended to mean both the recited value and a functionally equivalent range surrounding that value.

- 5 For example, a dimension disclosed as “40 mm” is intended to mean “about 40 mm.”

CLAIMS

What is claimed is:

1. A drive unit arranged for converting a rotational motion into a linear reciprocating motion in operation, comprising:
 - a motor having a motor shaft arranged for providing a rotational motion of the motor shaft around a longitudinal axis of the motor shaft in operation;
 - a motor shaft extension comprising at least a first eccentric shaft element that is arranged eccentrically with respect to the longitudinal axis of the motor shaft so that in operation the first eccentric shaft element moves on a circle around the longitudinal axis of the motor shaft, the circle extending in a plane being perpendicular to the longitudinal axis;
 - at least one elastically deformable unit having a coupling element arranged for coupling with a driven element, preferably wherein the coupling element is coupled with or can be coupled with a drive shaft;
 - wherein the first eccentric shaft element is coupled with the deformable unit to periodically deform the deformable unit so that a longitudinal position in the direction of the longitudinal axis of the motor shaft of the coupling element of the deformable unit periodically changes, preferably wherein the deformable unit is an integral, single unit; and
 - wherein the deformable unit comprises a first arm section having a first end and a second end and a second arm section having a first end and a second end, wherein the second end of the first arm section and the first end of the second arm section are connected with each other, wherein the first end of the first arm section is connected with a mounting structure that is fixed relative to the motor and the second end of the second arm section is arranged with a distance to the first end of the first arm section in the direction of the longitudinal axis of the motor shaft, preferably wherein the second end of the second arm section is connected with the coupling element.
2. The drive unit in accordance with claim 1, further comprising a linear guide and wherein the second end of the second arm section is coupled with the linear guide so that the second end of the second arm section is essentially confined to a reciprocating linear motion in the direction of the longitudinal axis of the motor shaft when the deformable unit is periodically deformed.
3. The drive unit in accordance with claim 1 or claim 2, wherein the deformable unit further comprises a third arm section having a first end and a second end and a fourth arm section having a first end and a second end, wherein the second end of the third arm section and the first end of the fourth arm section are connected with each other, wherein the first end of the

third arm section is coupled with the mounting structure and preferably wherein the second end of the fourth arm section and the second end of the second arm section are coupled with each other, further preferably wherein the third arm section and the fourth arm section realize a linear guide for the second end of the second arm section.

4. The drive unit in accordance with claim 2 or claim 3, wherein the deformable unit has a convex quadrilateral-type structure, preferably a rhomboidal structure, having four edges and four vertices, preferably wherein at least one of a bottom vertex formed at the mounting structure and an opposite top vertex are extended vertices.
5. The drive unit in accordance with any one of claims 1 to 4, wherein the second end of the first arm section and the first end of the second arm section are connected by means of a hinge such as a living hinge, preferably wherein the hinge is at least partially resiliently deformable so that it stores energy in a deformation process and releases the energy again when a load causing the deformation is released.
6. The drive unit in accordance with any one of claims 1 to 4, wherein the second end of the first arm section and the first end of the second arm section are fixedly or rigidly connected and the first arm section and the second arm section are each at least partially resiliently deformable so that they store energy in a deformation process and release the energy again when a load causing the deformation is released.
7. The drive unit in accordance with one of claims 1 to 6, wherein the coupling element is arranged at a distal end of the deformable unit and the deformable unit is deformed in operation such that a length extension of the deformable unit periodically changes in a direction that coincides with or is parallel to the longitudinal axis of the motor shaft.
8. The drive unit in accordance with one of claims 1 to 7, comprising a first crossbeam extending along a first crossbeam axis that is perpendicular to the longitudinal axis, the first crossbeam having a first end coupled with the first eccentric shaft element so that only a motion of the first eccentric shaft element along the first crossbeam axis is transferred from the first eccentric element to the first crossbeam, and the first crossbeam has a second end that is affixed to the deformable unit such that a motion of the first crossbeam along the first crossbeam axis leads to a deformation of the deformable unit, preferably wherein the first end of the first crossbeam is coupled to the first eccentric shaft element by means of an elongated hole provided in the first end of the first crossbeam and extending in a direction that is perpendicular to the first

crossbeam axis and that is perpendicular to the longitudinal axis, the first eccentric shaft element extending through the elongated hole.

9. The drive unit in accordance with claim 8, the motor shaft extension further comprising at least a second eccentric shaft element that is arranged eccentrically with respect to the longitudinal axis of the motor shaft so that in operation the second eccentric shaft element moves on a circle around the longitudinal axis of the motor shaft, the circle extending in a plane being perpendicular to the longitudinal axis, wherein the second eccentric shaft element has a circumferential position around the longitudinal axis that is 180 degrees offset to the circumferential position of the first eccentric shaft element; and

the drive unit further comprising a second crossbeam extending along a second crossbeam axis that is perpendicular to the longitudinal axis, the second crossbeam having a first end coupled with the second eccentric shaft element so that only a motion of the second eccentric shaft element along the first crossbeam axis is transferred from the second eccentric element to the second crossbeam, and the second crossbeam has a second end that is affixed to the deformable unit such that a motion of the second crossbeam along the first crossbeam axis leads to a deformation of the deformable unit in alignment with the deformation caused by the first crossbeam, preferably wherein the first end of the second crossbeam is coupled to the second eccentric shaft element by means of an elongated hole provided in the first end of the second crossbeam and extending in a direction that is perpendicular to the second crossbeam axis and that is perpendicular to the longitudinal axis, the second eccentric shaft element extending through the elongated hole, further preferably wherein the first crossbeam and the second crossbeam have about the same mass.

10. The drive unit in accordance with one of claims 1 to 9, wherein the deformable unit is at least partly made from metal, preferably from sheet metal such as spring steel, in particular wherein the deformable unit is realized from bent sheet metal.
11. The drive unit in accordance with one of claims 1 to 10, wherein the deformable unit is at least partly made from plastic, preferably injection molded plastic.
12. The drive unit in accordance with one of claims 1 to 11, wherein the deformable unit is secured to or is integral with a frame structure that at least partly encircles the deformable unit, preferably wherein the frame structure provides a linear guide for a drive shaft connected with the coupling element.

13. The drive unit in accordance with one of claims 1 to 11, wherein the deformable unit is at least partly resiliently deformable so that energy is stored in the deformable unit in a deformation process and the energy is released to the extent a load causing the deformation is released.
14. A personal care device comprising a drive unit in accordance with any one of claims 1 to 13, preferably wherein the personal care device is an electric toothbrush.
15. The personal care device in accordance with claim 14, wherein the personal care device comprises a personal care head realizing the driven element that is coupled with the deformable unit so that a deformation of the deformable unit causes a motion of the driven element.

1 / 8

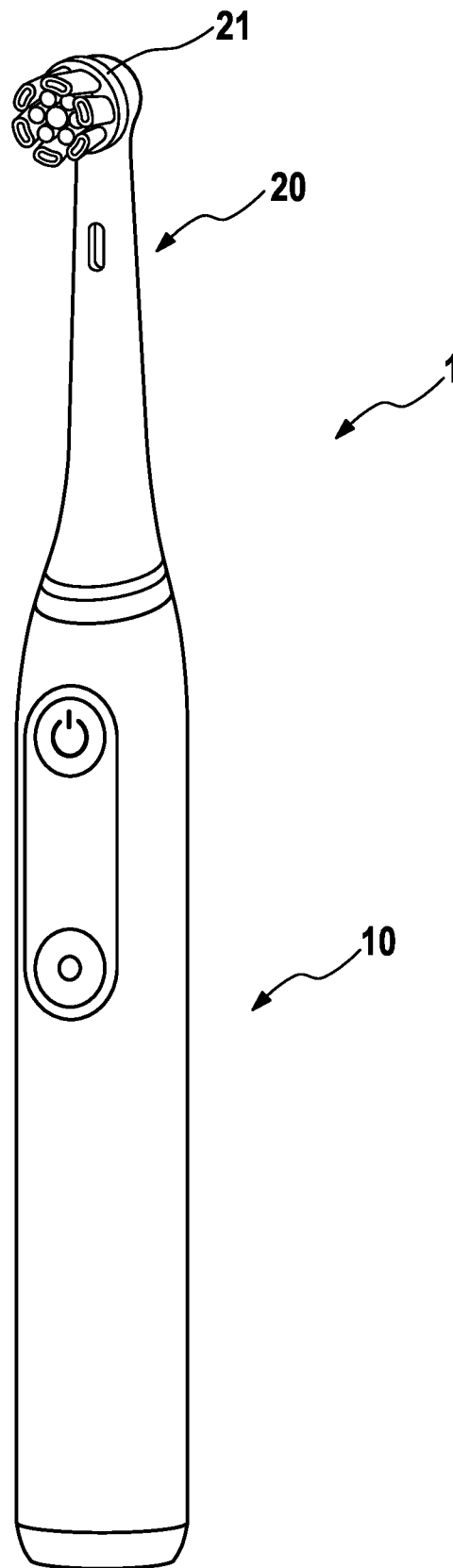
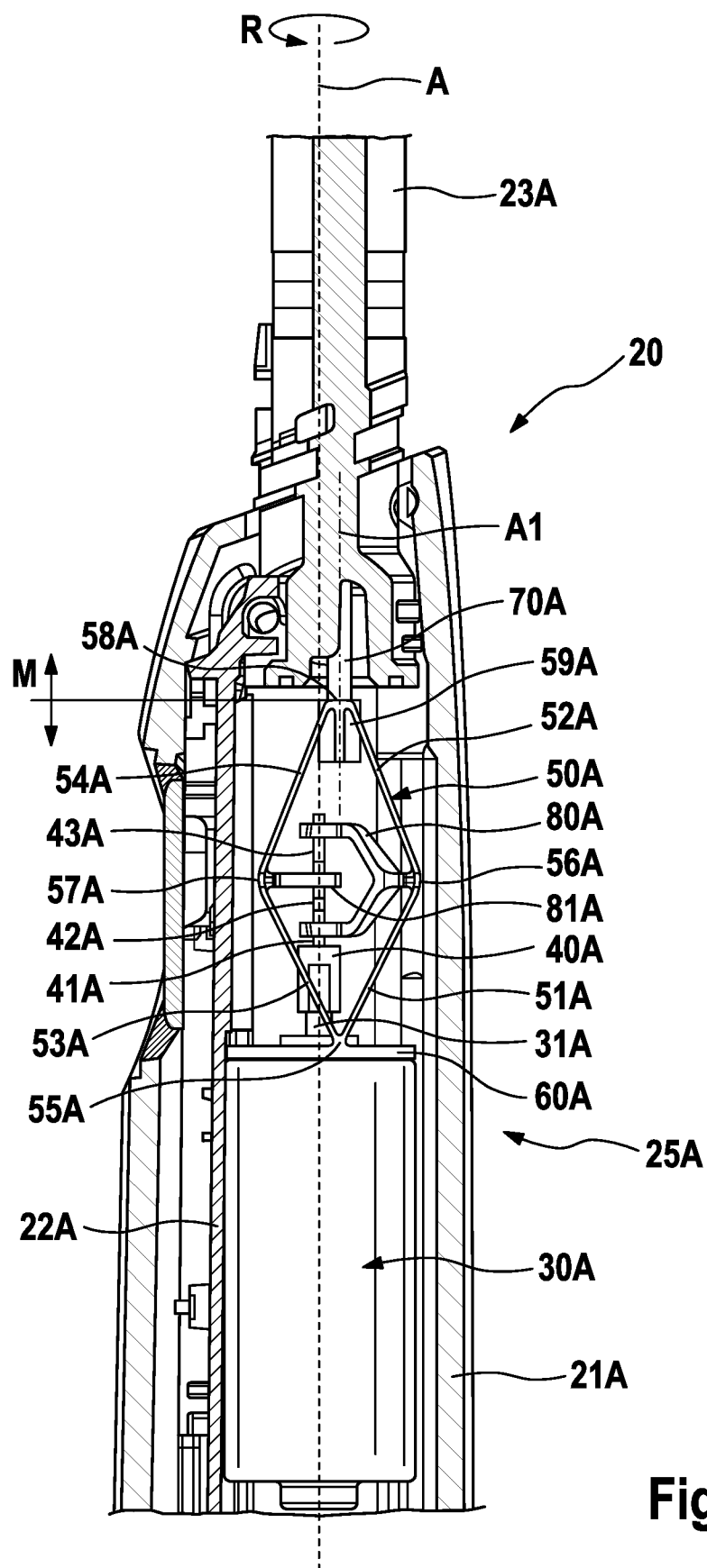


Fig. 1

2 / 8



3 / 8

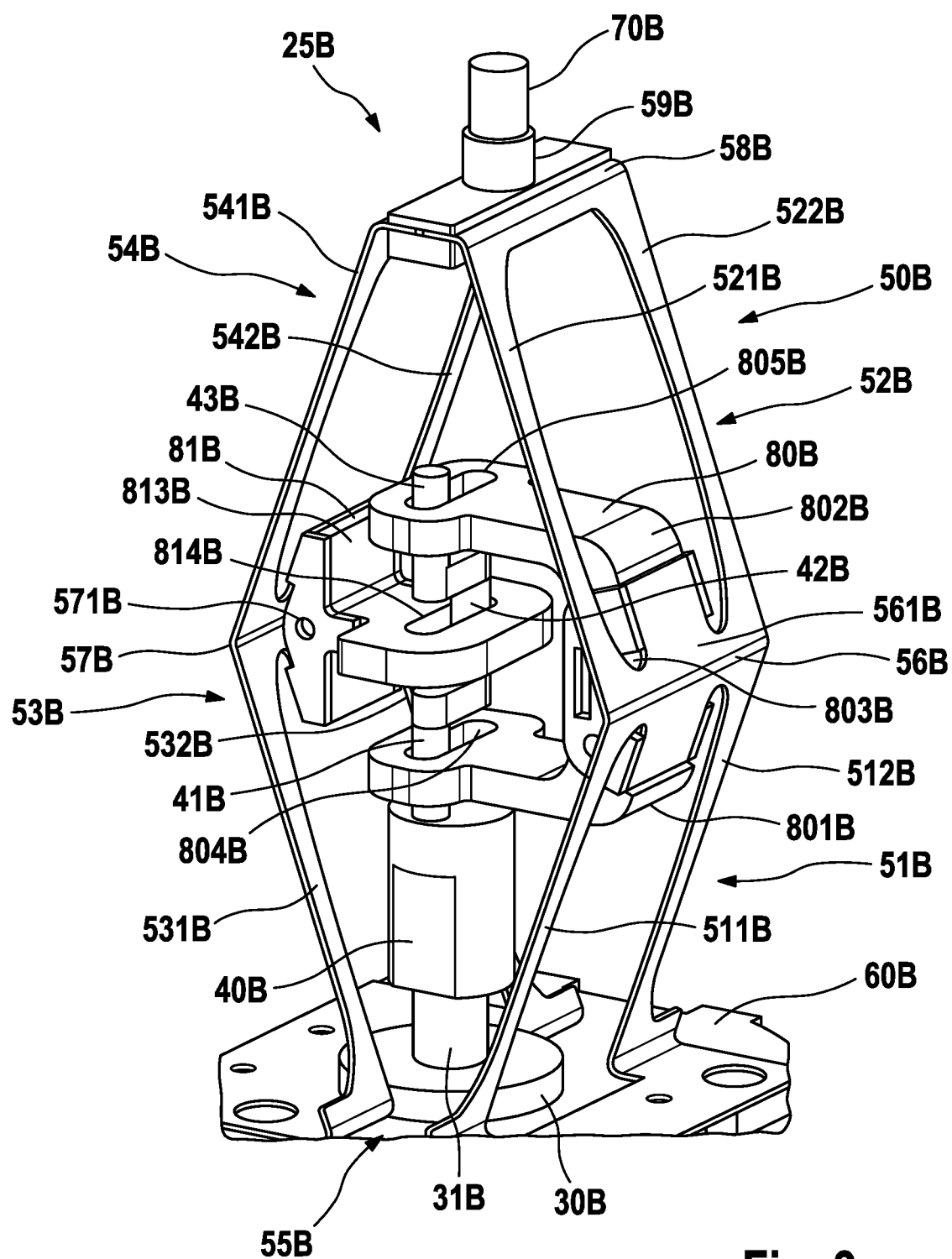


Fig. 3

4 / 8

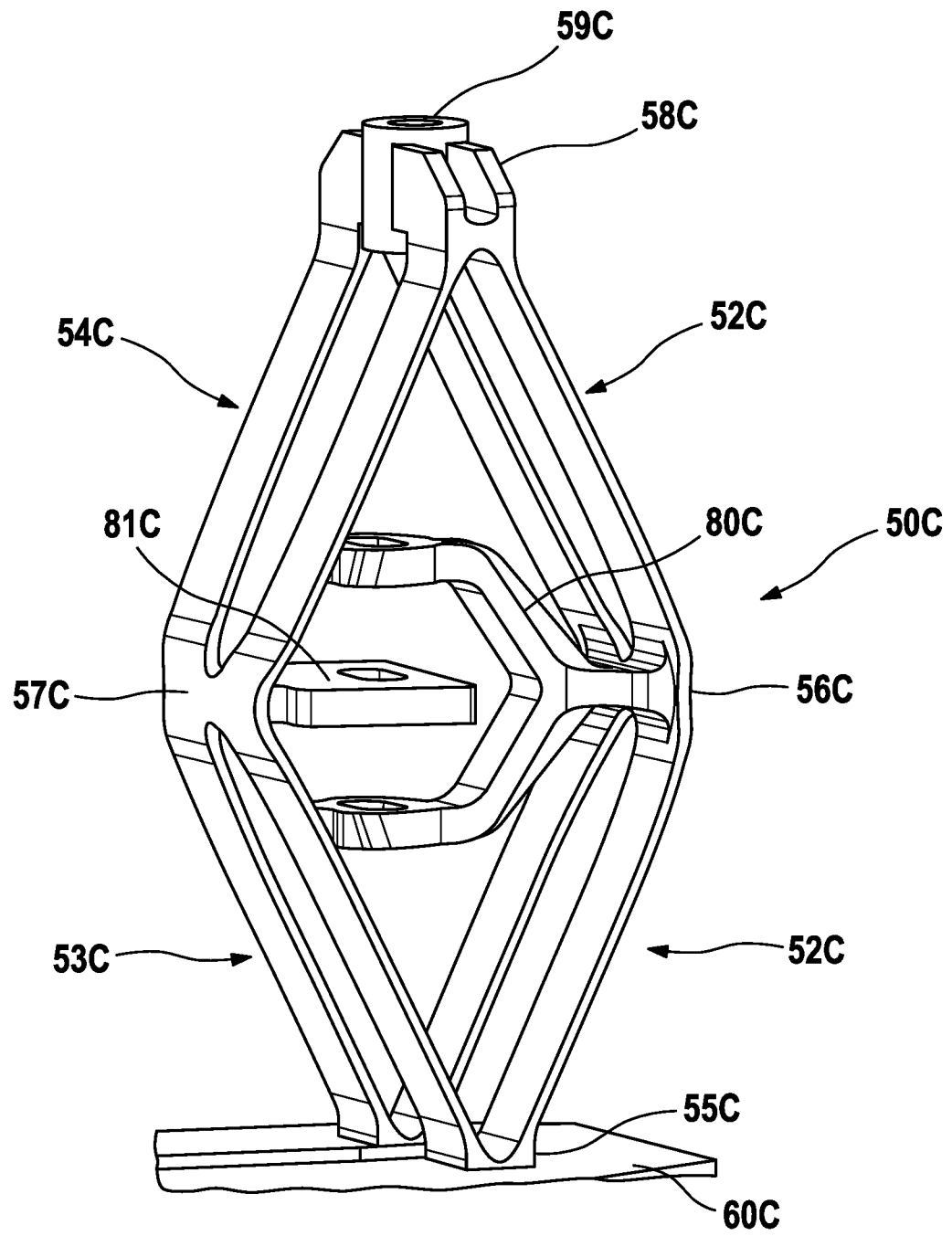


Fig. 4

5 / 8

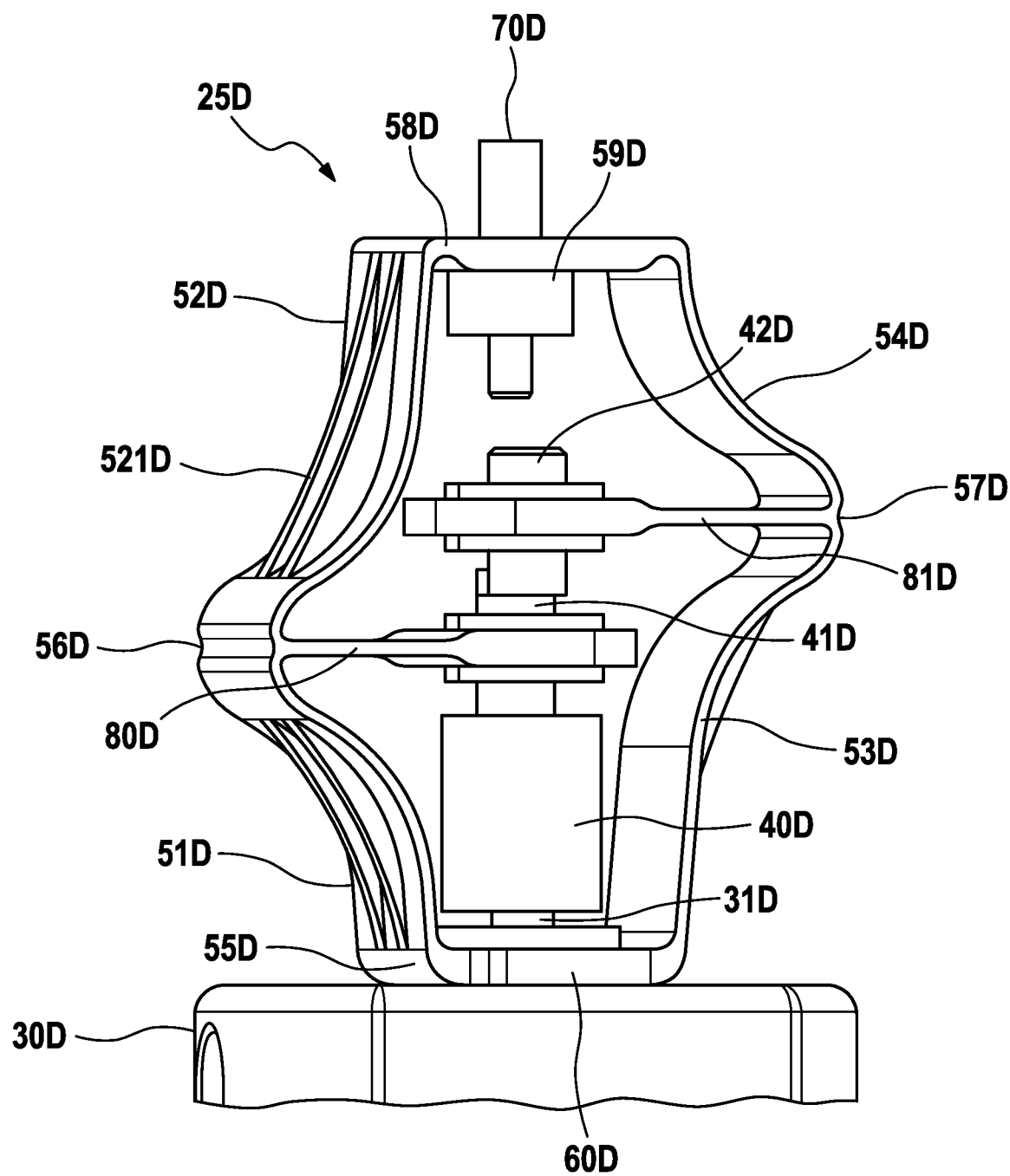


Fig. 5

6 / 8

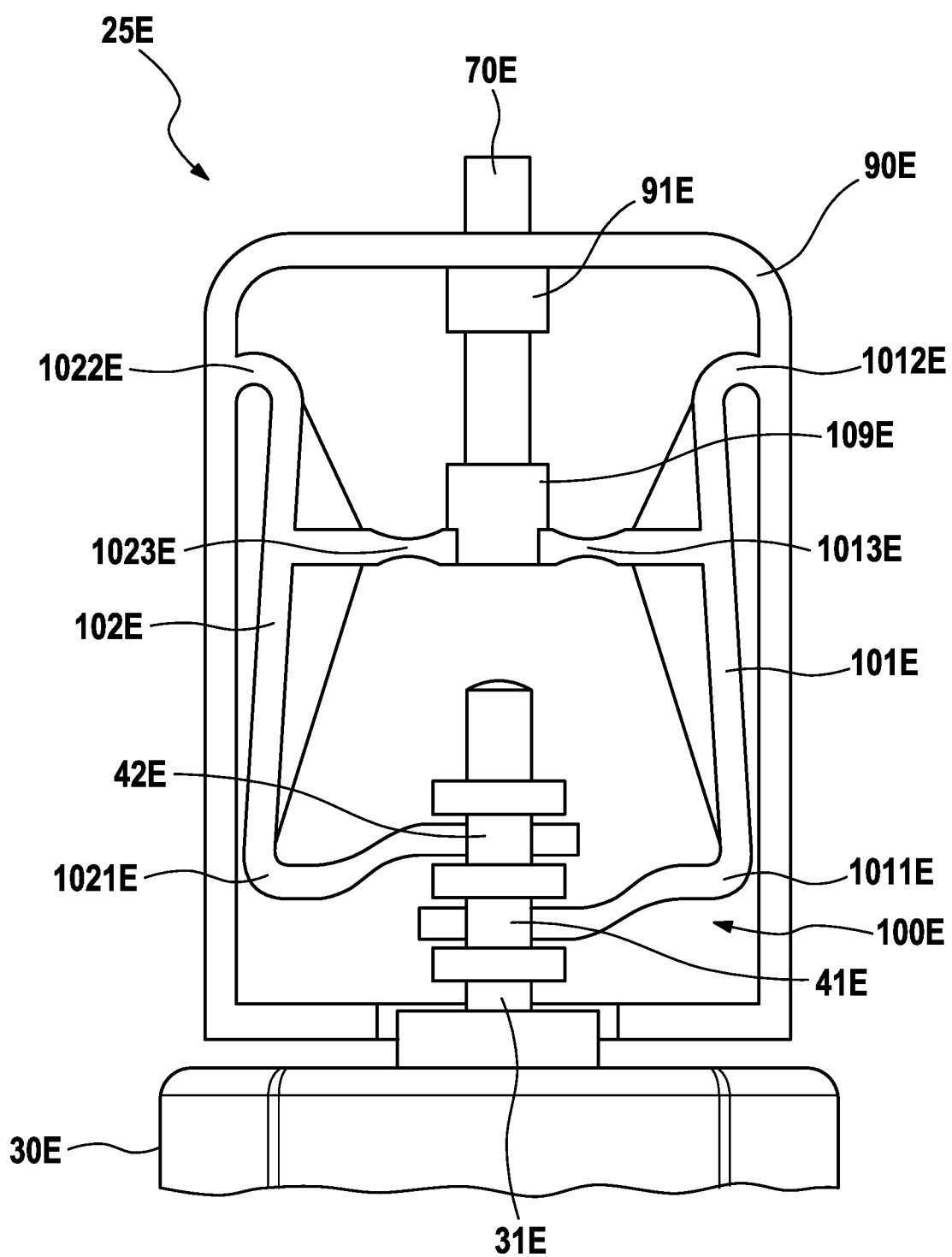


Fig. 6

7 / 8

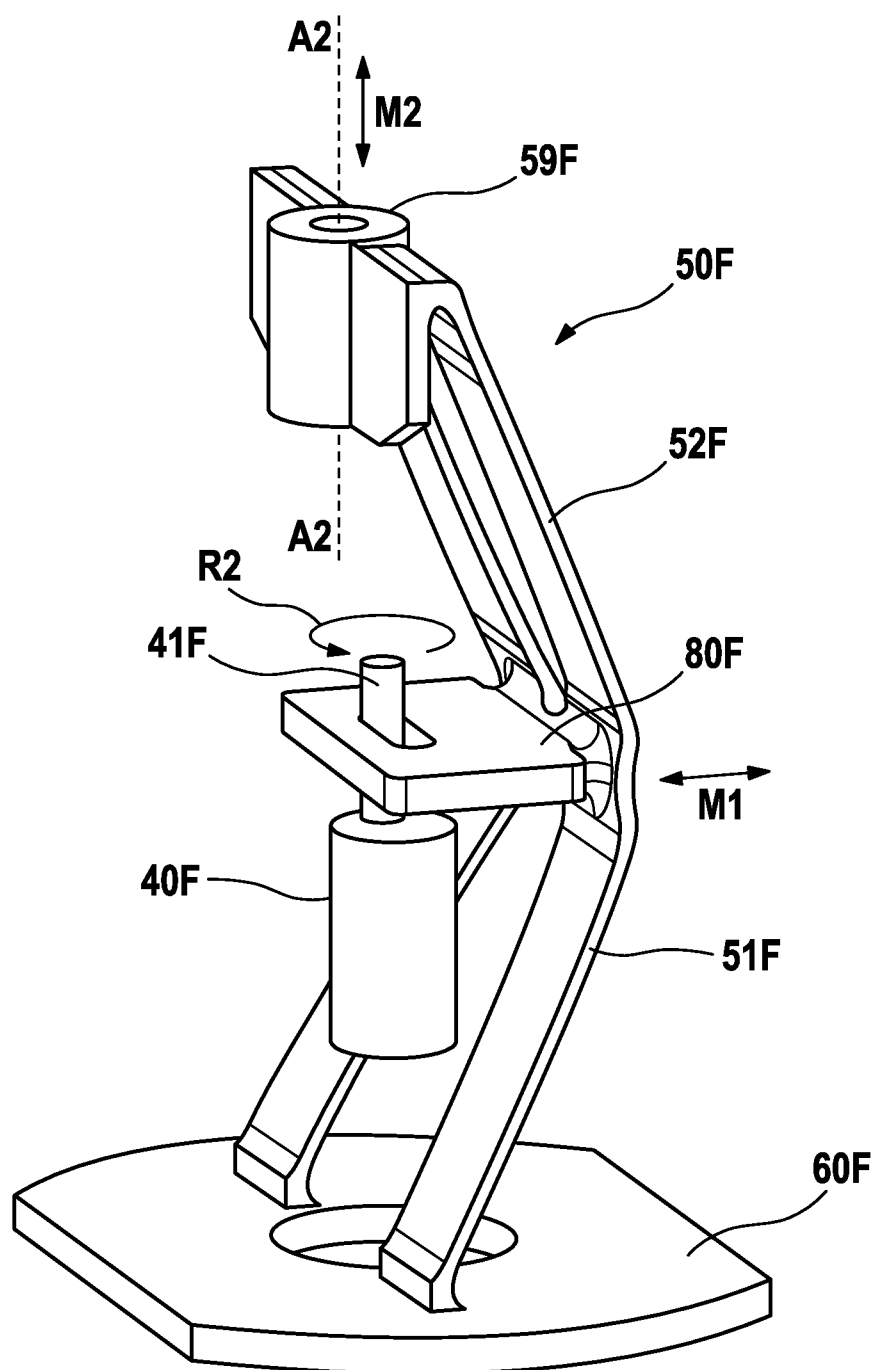


Fig. 7

8 / 8

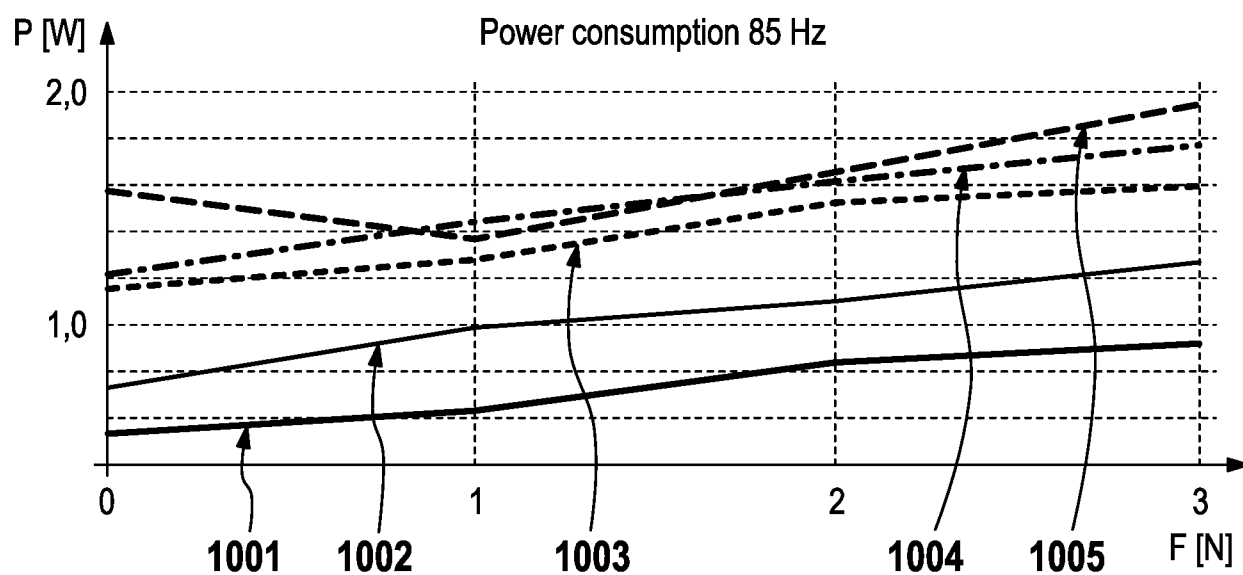


Fig. 8A

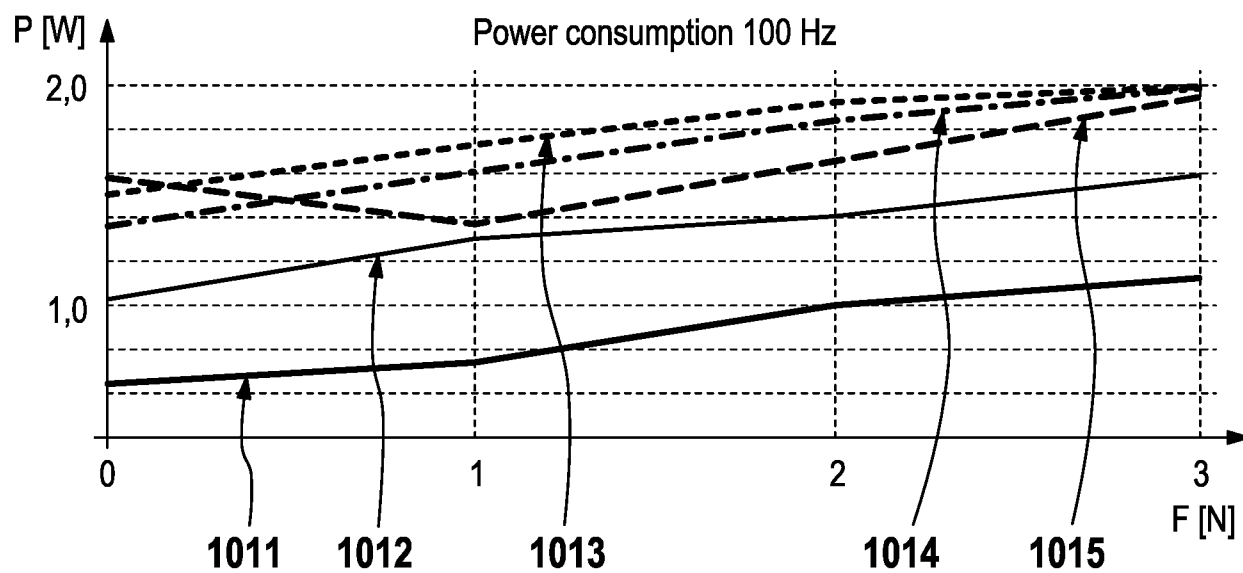


Fig. 8B

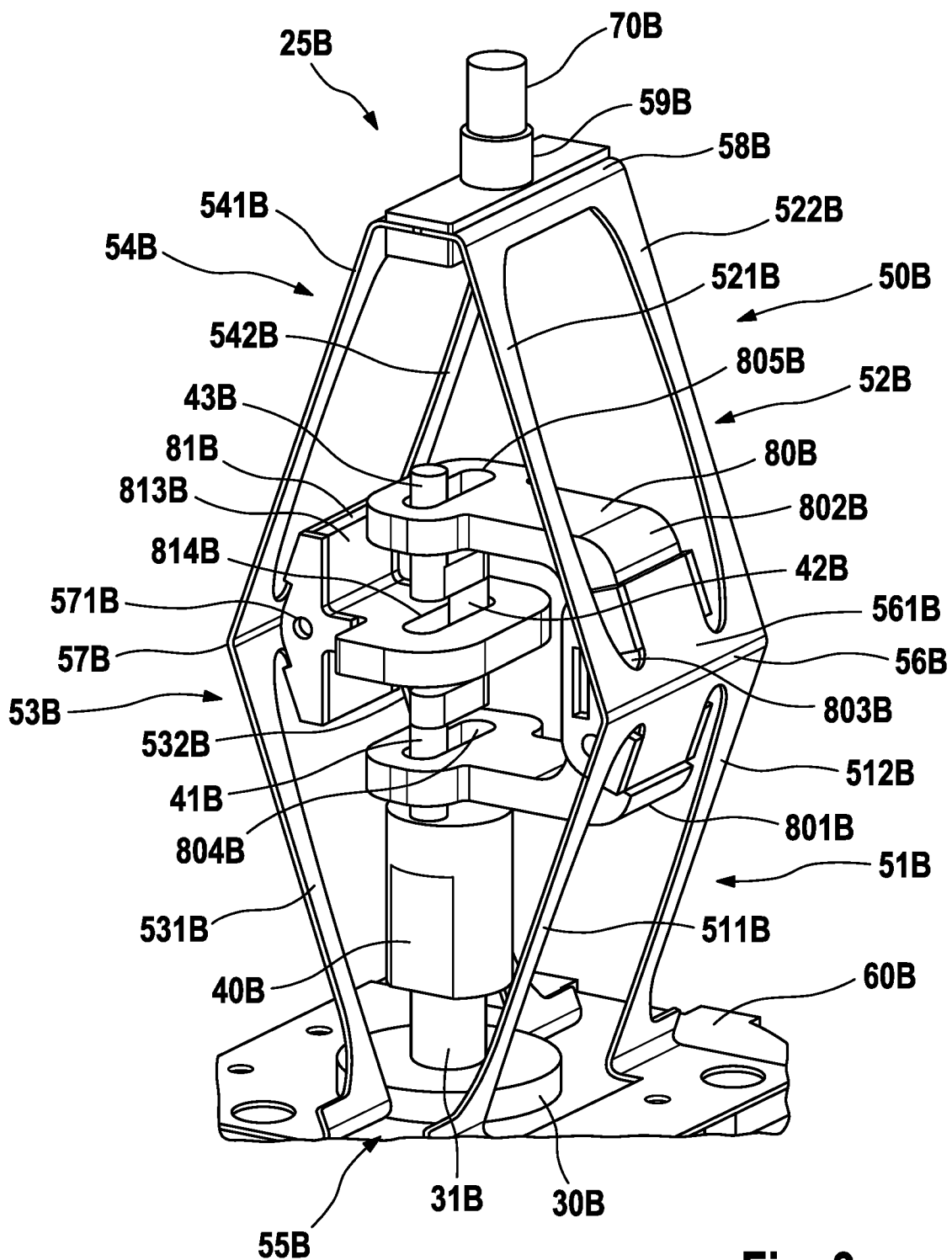


Fig. 3